CATALOGUE No. 34-208





SYNTHETIC TEXTILE MILES TISTICS 1965

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ANNUAL CENSUS
OF MANUFACTURES

Published by Authority of The Minister of Trade and Commerce

DOMINION BUREAU OF STATISTICS

Manufacturing and Primary Industries Division

November 1967 6506-608 Price: 50 cents

PUBLICATIONS

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SYNTHETIC TEXTILE MILLS

1965

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing yarns and broad woven goods of synthetic textile fibres, including glass fibres. This industry includes establishments primarily engaged in manufacturing yarns and broad woven goods of natural silk. It also includes establishments engaged in the extrusion of synthetic textile filaments".

The Synthetic Textile Mills industry has two branches, to the first of which belong the producers of synthetic filament yarns and of staple fibres. The production of textile filament yarns by the seven firms reporting this commodity in 1965 was 118,940,335 pounds compared to the figure of 102,904,990 pounds in 1964. The second branch of the industry consists of establishments manufacturing spun yarn and fabrics. This report covers the activities of the whole industry, i.e. those of the two branches be a combined basis.

Tables 12 and 13 present, respectively, the materials used in manufacturing and the shipments of goods of own manufacture by the industry in 1964 and 1965, However, the information given in the latter table has been somewhat abridged in order to present in Table 14A the important data covering the shipments of broadwoven synthetic fabrics by all industries for both 1964 and 1965. These all-industry shipments are further broken by type and construction for these two years in Table 14B. Tables 15 and 16 present, respectively, as detailed information as possible covering the yarn spun in 1965 by this industry and by all the important primary textile industries.

A list of the establishments classified to the industry in the 1965 survey will be found at the end of this report.

SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- -- amount too small to be expressed.
- P preliminary figures.
- revised figures.
- x confidential to meet secrecy requirements of the Statistics Act.

TABLE 1. Principal Statistics, 1961-65

				Man	ufacturing	activity				т	otal activ	ity	
Year and	lish-		duction a ated work		Cost of	Cost of	Value of shipments			owners artners	Emp	loyees	
province	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Value added
1961	No.		'000			\$'000				\$'000		\$'0	00
Totals	57	12 214	27.059	20 057	5 056	121, 993	250,478	121 614	X	x	15.710	RS 826	122, 367
1962	31	10,011	\$1,00 <i>3</i>	33, 331	3,030	1411 333	430, 410	1,014			13. 110	30, 000	142,501
Totals	62	13, 134	28 507	44, 171	5 318	140, 967	283, 676	140. 737	_	_	16, 781	64, 025	141.587
1963		,0,20	40.00										
Totals	60	13, 974	30, 888	50, 202	5,801	165, 857	332,409	164,987	_	_	17,762	70,857	165, 210
1964													
Newfoundland	_	_	_		_	_	_	_	-	_	_	-	_
Prince Edward Island	_	_	_	900	_	_	_	_	_	_	_	_	_
Nova Scotia	1	x	x	X	X	x	x	x	_		x	X	х
New Brunswick		_		_		_		_	_	_	and the same of th	-	-
quebec	37	10, 209	21.989	33.613	3.168	116.596	212,744	97,862	_	_	12.689	46,362	97,357
intario	21	X	X	x	X	x	X	x	_	_	x	x	х
Manitoba	_	_	_		ture .		494	_	_	100	_		_
Saskatchewan		_	_	_	_		_	_	_	_	_	-	_
Alberta	1	x	x	x	x	x	X	x	_	_	x	х	x
British Columbia	_		_	-	_	_	_	- Charles	_		_	_	_
Yukon and Northwest Territories			_	_	_		- min	_	_	_	_	_	_
Totals	60	15, 474	33.807	58, 612	6,726	184, 063	372, 653	188, 673	_	_	19, 481	81.069	187, 251
1965								l.					
Newfoundland	_	_	_	_	_	-	_			_	_	_	_
Prince Edward Island			_		_			_	_	_	_	-	_
Nova Scotia	1	X	x	х	x	X	X	x	-		x	х	X
New Brunswick	_				_							_	
Quebec	38	10,005				115,007	199, 177	86, 788	_	atesp	12.500	47.713	86.355
Ontario	24	x	x	х	x	X	X	х	_	_	x	x	x
Manitoba			_	_		_	-	-		_	_	-	_
Saskatchewan		_		_	_	_	_	_	-490	_	_		_
Alberta	1	x	x	X	x	x	x	Х	_	_	x	x	x
Sitish Columbia	_	_	_	_	_	_	_	_	-		-	-	_
**:kon and Northwest Territories		_	_	_	_	_	_	-			-	-	_
Totals	64		34, 306	62, 238	7, 454	203, 256	373, 842		_	_	20, 193	87.013	172,544

TABLE 2. Principal Statistics classified by Size Group based on Value of Shipments of Goods of Own Manufacture, 1964 and 1965

				Man	ufacturing	activity				Т	otal activ	vity	
Size group	Estab- lish- ments		duction a sted works		Cost of	Cost of	Value of shipments of goods	Vaiue		owners artners	Empl	oyees	Value
		Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added
	No.		'000			\$,000				\$'000		\$10	000
1964													
Under \$10,000 \$ 10,000 to \$ 24,999	_	=	= 1	Ξ	=	Ξ	_	=	=	=	_	_	=
25,000 '4 49,999 50,000 '4 99,999	} 3	28	62	86	6	125	254	126	_	-	33	100	125
100,000 " 199,999	9 3 29 16	206 239 4, 152 10, 849	474 500 8, 922 23, 849	688 747 12,784 44.306	57 50 1,004 5,609	1, 482 853 45, 805 135, 798	2,928 1,964 76,434 291,072			-	237 271 4.861 13.648	915 949 16,762 59,092	1.497 1.043 31.637 153.067
Head offices, sales offices and auxiliary units			7 * 0								431	3, 252	(118
Totals	60	15.474	33, 807	58, 612	6,726	184,063	372,653	188, 673	-	-	19.481	81,069	187, 251
1965													
Under \$10,000	-	_	_	none.	_	_	_	_	_	_	_	-	
\$ 10,000 to \$ 24,999	-	_	-	-			_	_	_	_	-	-	-
25,000 '' 49,999 50,000 '' 99,999	} 4	14	30	52	16	167	231	29	-	-	23	88	49
100,000 '' 199,999	11 7 25 17	258 290 3.701 11,670	521 622 8,089 25,045	752 926 11, 956 48, 553	43 135 911 6,349	2, 527 3, 470 44, 948 152, 145	4,134 5,883 72,290 291,303	1.797 2,589 27.615 140,273	_ _ _ _		294 374 4,316 14,770	994 1,490 15.522 65,913	1,795 2,532 27,642 140,658
auxiliary units							* * *		* 4 7		416	3,006	(131
Totals	64	15, 933	34, 306	62, 238	7, 454	203, 256	373,842	172,304	_		20. 193	87,013	172,544

TABLE 3, Principal Statistics classified by Size Group based on Manufacturing Value Added, 1964 and 1965

				Man	ufacturing	activity				T	otal activ	vity	
Size group	Estab- lish- ments		duction a ted work		Cost of	Cosl of	Value of shipments of goods	Value		owners	Empl	oyees	Vaiue
		Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added
	No.		'000			\$'000				\$'000		\$'0	00
1964						1						1	
Inder \$10,000	} 5	73	166	218	34	797	1.054	226	_	_	80	250	232
50,000 " 99,999 100,000 " 199,999 200,000 " 499,999 500,000 " 999,999 1,000,000 " 4,999,999 5,000,000 and over	5 8 13 24 5		248 806 2.536 14.886	320 1,061 3,679 22,740 30,594	18 80 316 1,933 4,344	807 3.716 16.550 86.889 75.304	1,478 6,473 25,840 138,852 198,956	649 2,786 9,659 53,325 122,028		-	125 447 1,369 7,956 9,073	396 1,533, 4,932 29,286 41,420	649 2,815 9,711 53,501 120,461
Head offices, sales offices and auxillary units		0 0 7	- * *								431	3, 252	(118
Totals	60	15, 474	33,807	58, 612	6.726	184, 063	372,653	188, 673	_	_	19, 481	81,069	187, 251
1965			1										
Inder \$10,000	} 6	51	108	141	21	713	943	211	_	-	65	217	23
50,000 " 99,999 100,000 " 199,999 200,000 " 499,999 500,000 " 999,999 1,000,000 " 4,999,999 5,000,000 and over	7 10 12 23	1, 358 5, 908	318 1,025 2,996 12,994 16,865	477 1.446 4.466 21.205 34.503	61 151 331 1,945 4,945		24. 160 135. 716	1,050 3,508 8,248 51,900 107,388	-		180 578 1.606 6.993 10,355	2, 069 5, 980	3,469
Head offices, sales offices and auxiliary units	1					,					416	3,006	1,12
Totals	64	17	34, 306		7,454			172.304	-		20, 193	87.013	172.54

TABLE 4. Principal Statistics classified by Size Group based on Total Value Added, 1964 and 1965

				Man	ufacturing	activity				Т	otal acti	vity	
Size group	Estab- lish-		duction a ated work		Cost of	Cost of	Value of shipments			owners	Empl	loyees	
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Value added
	No.		1000			\$'000				\$'000		\$'0	000
1964							1						
Under \$10,000	} 5	73	166	218	34	797	1,054	226	_	_	80	250	232
50,000 99,999	5 8 13 24 5	110 389 1,147 6,756 6,999	248 806 2.536 14.886 15.166	320 1,061 3,679 22,740 30,594	18 80 316 1,933 4,344	807 3,716 16,550 86,889 75,304	1,478 6,473 25,840 138,852 198,956	649 2,786 9,659 53,325 122,028		-	125 447 1,369 7,956 9,073	396 1.533 4.932 29,286 41,420	649 2, 815 9, 711 53, 501 120, 461
auxillary units											431	3,252	(118
Totals	60	15,474	33,807	58,612	6,726	184,063	372,653	188,673	-	-	19,481	81,069	187, 251
1965													
Under \$10,000	} 6	51	108	141	21	713	943	212	and the second	-	65	217	231
100,000 '' 199,999 200,000 '' 499,999 500,000 '' 999,999	7 10 12	155 478 1,358	318 1,025 2,996	477 1,446 4,466	61 151 331	2,261 4,650 15.669	3,012 8,230 24,160	1.050 3.508 8.248	-	-	180 578 1.606	611 2,069 5,980	1,031 3,469 8,230
1,000,000 '' 4,999,999 5,000,000 and over Head offices, sales offices and auxiliary units	23	5, 908 7, 983	12,994 16,865	21,205 34,503	1,945 4,945	86,665 93,298	135,716 201,780		_	_	6, 993	27, 225 47, 906	51, 897 107, 818
		p q +	* * *	• • •	1 * 4						416	3,006	(131
Totals	64	15, 932	34,306	62,238	7,454	203, 256	373,842	172,304	_	400	20, 3.93	87,013	172,544

TABLE 5. Principal Statistics classified by Size Group based on Total Employed, 1964 and 1965

				Mar	ufacturing	activity					Potai acti	vity	
Size group	Estab-		oduction a ated work		Cost of	Cost of	Value of shipments			owners	Emp	loyees	
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Value added
	No.		*000			\$'000				\$*000		\$'0	00
1964													
Under 5 employed	} 14	276	634	890	69	2.387	4.297	1,935		_	321	1,226	1, 934
50 - 99 '' 100 - 199 '' 200 - 499 '' 500 employed and over	13 8 16 9	828 887 4,008 9,475	1,890 1,921 8,716 20,646	2,610 2,776 13,601 38,735	245 230 1,193 4,989	16.557 12.187 54.941 97,990	25, 694 19, 402 87, 239 236, 021	9,450 7,205 32,996 137,086	-		998 1,041 4,665 12,025	3,645 3,707 17,401 51,838	9,521 7,167 33,133 135,613
Head offices, sales offices and auxiliary units		4 4 4		4 1 0	4 0 0						431	3.252	(118
Totals	60	15,474	33,807	58,612	6,726	184, 063	372,653	188,673		-	19,481	81,069	187, 251
1965													
Under 5 employed	} 4	14	30	52	16	167	231	29	_	_	23	88	49
15 - 49 50 - 99 100 - 199 200 - 499 40 - suployed and over	15 9 11 17 8	380 572 1.194 4.261 9.512	773 1,280 2,680 9,296 20,248	1, 143 1, 803 3, 996 15, 757 39, 487	123 141 345 1,386 5,441	4,703 9,648 20,908 59,949 107,881	7,441 15,717 31,552 93,883 225,018	2, 965 6, 490 11, 159 35, 888 115, 773	-		435 704 1,391 5.068 12,156	1.489 2,678 5.199 20.360 54.194	2, 945 6, 416 11, 109 35, 878 116, 278
Head offices, sales offices and					0 4 4						416	3,006	(131
Totals	64	15, 933	34,306	62, 238	7,454	203,256	373,842	172,304	_		20, 193	87.013	172,544

TABLE 6. Principal Statistics classified by Type of Organization, 1964 and 1965

				Man	ufacturing	activity				7	rotal acti	vity	
Type of organization	Estab-		duction a		Cost of	Cost of	Value of shipments	ve-1		owners utners	Employees		31-1
OI BOAT EL OVE	ments	Number	Man- hours paid	Wages	fuel and elec- trictty	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Value added
	No.		'000			\$'000	<u> </u>			\$'000		\$10	100
1964													
Individual ownerships	_	_	- 1	_	_	_	-	-			_	400.	_
Partnerships	-	_	- 1	-	-	_		-	_	-	-	-	_
Incorporated companies	60	15,474	33,807	58,612	6,726	184,063	372,653	188,673	* * * *		19,050	77,817	187, 369
Co-operatives	_	_	-	_		h	_	_	-		-	_	_
Head offices, sales offices and auxiliary units	ļ			4 2 4			b o a				431	3,252	(118
Totals	60	15, 474	33,807	58,612	6,726	184, 063	372, 653	188, 673	-	-	19, 481	81,069	187, 251
1965													
Individual ownerships	_	_		_	-	_	_	Anna		_	-	Aprilia	_
Partnerships	_			_	_	_	_	_	_	_	_	_	Tana D
Incorporated companies	64	15, 933	34,306	62.238	7, 454	203.256	373,842	172,304			19,777	84.007	172.676
Co-operatives	_	_	_	_	_	_	_	-			_	-	_
Head offices, sales offices and auxiliary units		- 4 4		1	,		4 6 9		4 b 0	1 + •			
Totals	64	15,933	34,306	62,238	7,454	203,256	373,842	172,304	-	-	20, 193	87,013	172,544

TABLE 7. Calculation of Output, Input and Value Added, 1964 and 1965

	Manufacti activit		Non-manufa activiti		Total activit	
	1964	1965	1964	1965	1964	1965
			\$*000)		
Output					<u> </u>	
. Shipments and other revenue	372,653	373,842	12.703	11,422	385, 356	385, 264
Inventories - Goods of own manufacture:			1			
Add closing - Goods in process	18,594	19,564			18, 594	19,564
Finished goods	27, 120	33,337			27, 120	33,337
Deduct opening - Goods in process	16,626	17,660	(1)		16,626	17,660
Finished goods	22.279	26,069			22,279	26,069
. Net inventory change	6,809	9, 172		***	6.809	9, 172
. Gross output (1+2)	379,462	383,014	12, 703	11,422	392, 165	394,436
Input				4		
. Purchases of goods not of own manufacture			10.420	9.452	10.420	9,452
Inventories - Goods not of own manufacture:						
Add opening		.,.	2.515	1, 136	2,515	1,136
Deduct closing	• • •		1,136	942	1,136	942
. Cost of goods sold (not of own manufacture)		• • •	11,799	9,646	11,799	9,646
, Materials, supplies, etc.	184.063	203.256	2.325	1,535	186.388	204.721
. Fuel and electricity	6.726	7.454			6.726	7,454
. Gross input (5 + 6 + 7)	190,789	210,710	14,124	11,181	204,913	221, 300
Value added (3 - 8),	188, 673	172,304	(1,421)	241	187,251	172.044

TABLE 8. Employment and Payroll, 1964 and 1965

					Employ	rees						Salari	es and wa	ges	
Year		Product related			Admi			les	То	tal	Producti	on and	Admin-	Sales	
province	Manufac	cturing	Ot	her	and o			nd bution	10	£ 98.1	related v	vorkers	lstra- tive and	and distrl-	Total
	Maie	Female	Male	Female	Male	Female	Male	Female	Male	Female	Manufac- turing	Other	office	bution	
					numb	er							\$1000		
1964]							
Newfoundland	-	_	-	_	_	_		-	-	-	-	-	_	-	-
Prince Edward Island	-	-	_	-		-	-			alle to.		_	-	-	-
Nova Scotia	X	X	X	х	х	х	Х	х	X	X	Х	X	х	Ж	Х
New Brunswick	-	-		-	-	-	-	-	-	-	-		-	-	-
Quebec	8,066	2, 143	-	_	1,699	697	70	14	9,835	2,854	33,613	-	11,684	1,065	46, 362
Ontario	х	х	х	х	Х	X	х	X	X	х	X	X	х	х	х
Manitoba	_	_	_	_	_	_		-		-	_	-			_
Saskatchewan	-	-			_	_	_	_		***	_	_		_	_
Alberta	х	x	х	х	X	X	x	X	X	x	X	х	x	X	×
British Columbia	_	_	_	_		8-4		_	_	_	_	_		_	_
Yukon and Northwest Terri- tories		_	-	_		_	_	_	_	_	_	_			_
Totals	12, 263	3, 211	45	5	2, 738	992	177	50	15, 223	4, 258	58, 612	302	20, 166	1,989	81, 069
1965															
Newfoundland	_	_	_	_	_	_		_	_	_	_	_	_	-	-
Prince Edward Island	-	_	_	_	_	_	_	_	_	-		_		_	_
Nova Scotia	x	х	x	_	x	x	x	x	x	X	x	x	X	x	X
New Brunswick	_	-	_	ener.	_	_	_	_	_	_	_	_	_	_	_
Quebec	7,930	2,075			1,690	686	99	20	9,719	2, 781	34, 218	_	12,176	1, 319	47,713
Ontario	х	х	х		X	x	x	X	X	X	х	X	X	X	X
Manitoba	_	-	_	_	_	-	_	-	_	_	entry			_	_
Saskatchewan	_	_	_		_	_	_		_	_	_	_	_		_
Alberta	X	x	х		x	x	_	X	x	x	x	X	x	X	X
British Columbia	_	_	_		_	_	_	_	_	-	_		_	_	
Yukon and Northwest Terri- tories	_	_	_	_	_	_	_	_		_	_				_
Totals	12,631	3, 302	75	_	2,882	1,007	232	6.1	15,820	4, 373	62, 238	297	22, 071	2,406	87, 013

TABLE 9. Production and Related Workers, - Manufacturing Activity, 1964 and 1965

M	196	4	196	5
Month	Male	Female	Male	Female
		numbi	er	
Establishments reporting monthly detail (large establishments only):	1	1	1	
January	11,506	3, 105	12,612	3, 210
February	11,588	3,161	11,089	3,060
March	11,799	3, 132	12,690	3, 267
April	11,914	3, 166	12,764	3, 309
May	12, 152	3, 150	12,848	3, 359
June	12,405	3, 175	12,991	3,331
July	12, 252	3, 124	12,784	3, 278
August	12,744	3, 259	12,914	3, 352
September	12,519	3,300	12,768	3, 372
Octaber	12,639	3,341	12,718	3,399
November	12.749	3,354	12,621	3, 353
December	12,871	3, 293	12,754	3, 321
Averages	12, 263	3, 211	12,631	3, 30
Establishments reporting annual averages (small establishments only)				
Average for all establishments	12, 263	3, 211	12,631	3, 302

TABLE 10, Inventories, 1965

		Manufa	cturing		Non- manufacturing	
Province	Materials, supplies, etc.	Goods in process	Finished goods of own manufacture	Total	Products or materials purchased for resale	Totai inventories
			book value	\$'000		
Opening:						
Newfoundland	-	_		_	_	-
Prince Edward Island	-	_	-	-	-	_
Nova Scotia	х	Х	х	X	х	х
New Brunswick	-	_	_	_	-	_
Quebec	13,428	13,790	15, 458	42,677	16	42,693
Ontario	x	X	x	X	X	X
Manitoba	-	densir	_	***	_	_
Saskatchewan	***	_	_	_	_	_
Alberta	х	Х	x	х	X	x
British Columbia	-	_	_		_	_
Yukon and Northwest Territories	-	_			_	-
Totals	22, 685	17,660	26, 069	66, 414	1, 136	67,549
Closing:						
Newfoundland	-	_	-	_	_	
Prince Edward Island	_	nderer	-	-	_	_
Nova Scotia	х	х	х	x	х	X
New Brunswick	-	and a	-	-	-	_
Quebec	13,615	14,858	20, 397	48,870	29	48,899
Ontario	х	x	x	X	x	х
Manitoba	_	_	_	_	_	_
Saskatchewan	- 1	_	- 1	_	-	lan.
Alberta	x	х	х	x	x	X
British Columbia	-	_	_	-	_	-
Yukon and Northwest Territories	_	_	_	-	_	-
Totals	24, 313	19, 564	33, 337	77, 214	942	78, 150

TABLE 11. Purchased Fuel and Electricity Used, 1964 and 1965

		1964		1965	
Description		Quantity	Cost	Quantity	Cost
1. Large establishments reporting commodity detail:			\$'000		\$'000
Bituminous coal:				,	
(a) From Canadian mines	ton	3,582	50	3,526	51
(b) Imported	14	7,082	97	5,565	74
Sub-bituminous coal (from Alberta mines only)	6.6	_	_	4	_
Anthracite coal	11	194	3	april 1	-
Lignite coal	0.4	_			_
Coke	44	-	Page 1	_	_
Gasoline (including gasoline used in cars and trucks)	p. gal.	42,610	17	68,867	27
Fuel oil including kerosene or coal oil	4.4	43,407,622	3, 258	44,103,679	3,385
Wood	cord	-	-	No.	-
Gas:					
(a) Liquefied petroleum gases Im	np. gal.	113,053	45	152,830	61
(b) Other manufactured gas	cu. ft.	-	-	-	_
(c) Natural gas	0.4	1, 273, 968	521	1, 576, 493	810
Other fuel			with	+ 0 1	_
Electricity purchased	kwh.	403,328,103	2,693	440,971,793	2,958
Steam purchased			22	4 • 4	60
2. Small establishments not reporting commodity detail:					
Estimate for fuel and electricity			21	41.	28
3. All establishments:					
Total fuel and electricity used			6,726	4	7.454

TABLE 12. Materials and Supplies - Manufacturing Activity, 1964 and 1965

		1964		1965	
Description		Quantity	Cost	Quantity	Cost
			\$'000		\$'000
. Materials used:					
Wool tops and broken tops (clean weight)	lb.	2,167,681	1,973	1,080,658	1.547
Raw colton	44	4,178,503	1, 290	5,664,850	1.843
Rayon staple fibre, tow and tops	0.9	24, 331, 299	8, 273	22,060,261	7,802
Nylon staple fibre, tow and tops	1.0	1,988,234	1,759	2, 295, 802	2, 460
Acrylic staple fibre, tow and tops	11	4,845,295	5, 260	6,749,834	7, 335
Polyester staple fibre, tow and tops.		2,149,738	2, 356	2,980,661	3.056
Other raw stock		4 1 1	12,535	* 4 *	14.764
Yarns!					
Filament yams:					
Real stlk	1b.	6,908	46	1.486	7
Acetate rayon		7, 177, 839	6.986	14,681,024	9.911
		4,699,766	4.132	5, 584, 552	4, 286
Other rayon		11,948,576	23, 168	13, 553, 237	21,625
Nylon		1, 191, 872	2, 397	1,859,954	3, 376
Polyester					1, 997
Glass		2,835,647	1,898	3,078,796	
Other filament yams		1,692,216	2, 207	(= +	3, 107
Spun yarns:					
Cotton:	- 10				
Natural or grey		5,639,417	5, 150	5, 433, 030	4,913
Bleached or coloured.		184,788	225	186,940	207
Rayon		4, 370, 205	3,507	6, 274, 254	4, 987
Spun yarn wholly of man-made fibre, n.e.s.	***	3, 248, 943	2,850	4,012,399	3,672
Spun yarn containing wool		312,557	748	517,169	86"
Spun yarn containing cotton and no wool	4.0	475, 157	525	240,836	230
Other spun yarn		3,754,931	3, 247	2, 340, 313	2, 21
Rubber and spandex yarn	9.6	250, 286	726	255, 337	735
Broadwoven fabrics purchased for further processing:					
Fabrics, Canadian (not made by reporting plant):					
Man-made containing filament yarns	sq. yd.	5, 176, 299	1,072	13,975,726	6,987
Other man-made fabrics		504,099	1,986	150,000	4.48
Fabrics, imported:					
Man-made containing filament yarns	##	6,781,593	3,440	3,381,683	1,600
Other man-made fabrics.	4.0	1, 287, 351	6.20	243,542	14
Silk, wool and cotton fabrics (Canadian and imported)		2.967.058	915	314,553	149
Oils			498		50°
Chemicals and dyestuffs			43,062		52, 277
					17, 521
All other materials and components used	1111		23,041	* * *	14, 52.
2 Containers and other packaging materials and supplies used.			4,021		4, 695
Gerating, maintenance and repair supplies used (excluding fuel)		+ q +	12.065	* * *	13,63
expount paid out to others for work done on materials owned by establishments			2,084	* * 1	4, 34
Totals		***	184, 063		203, 250

No detailed information on materials used was collected from small establishments, the estimated costs for which are included here. These estimated costs were \$857,375 in 1964 and \$1,178,680 in 1965.

TABLE 13. Shipments of Goods of Own Manufacture, 1964 and 1965

Province Control of the Control of t		1964		1965	
Description		Quantity	Value	Quantity	Value
			\$'000		\$'000
Products: Broadwoven synthetic fabrics: Pile fabrics Apparel fabrics (except pile fabrics) All other fabrics ¹	sq. yd.	34, 238, 470 147, 864, 199	37, 237 92, 562 8, 781	40,561,448 (61,888,886	43,648 97,353 8,401
Filament yarns (not thrown)	lb.	81,421,305	90, 272	102, 491, 471	102,745
Filament yarns thrown: Stretch yarns Textured yarns. Other thrown yarns.	9 0 et el et el	12, 393, 682 2, 843, 440 5, 275, 765	16,098 7,922 6,326	4,358,452 3,396,739 4,686,863	11.475 9,112 5,557
Spun yarns; Machine knitting Weavine yarns and other yarns (except for knitting) Staple fibre and tow (except cigarette tow) Waste	d d 0 0 d d d d	6,375,743 16,590,218 55,803,878 9,199,252	13, 155 11, 798 23, 627 2, 692	9,271,787 10,501,532 70,988,191 12,220,284	19,782 8,650 27,986 2,913
All other products		7 9 7	61,601		35, 525
Amount received in payment for work done on materials and products owned by others			1,779		3, 209
hose adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above.			(1.198)		(2,515
Total adjusted value of shipments and work done			372,653		373,842

includes broadwoven silk fabrics, broad elastic fabrics, all types; and knitted fabrics.

TABLE 14. Shipments of Selected Goods of Own Manufacture — All Industries, 1964 and 1965 (Includes shipments from other industries which manufacture, as a secondary activity, the commodities listed)

A. Broadwoven Synthetic Fabrics

Description	1964		1965 ^p	
Description	Quantity	Value	Quantity	Value
	sq. yds.	\$'000	sq. yds.	\$*000
Pile fabrics, furnishing and industrial fabrics and all non-apparel fabrics	35,938,037	40,335	42, 278, 328	46,658
Apparel fabrics (except pile fabrics):				
Wholly of filament yarns:				
Fabrics over 85% viscose and/or acetate rayon	77,209,031	34,825	63, 409, 200	26,929
Fabrics over 85% nylon	10,532,563	8,668	15,071,730	12,157
Fabrics over 85% polyester fibre	1			
Other fabrics wholly of filament yarns	6,475,855	5,724	8, 206, 059	6,922
Wholly of spun yarns (may contain cotton):				
Fabrics over 85% viscose and/or acetate rayon	23, 359, 596	16,180	35,937,390	21,394
Other spun yarn fabrics countaining 40% or more polyester fibre	1			
Other spun yarn fabrics	9,892,429	7, 290	20, 202, 084	13, 270
Mixtures of filament and spun yams:				
Fabrics over 85% viscose and/or acetate rayon	1	3	1	1.
Filament yarn and cotton mixture fabrics	11,833,312	9,531	16,905,365	14,974
Other mixtures of filament and spun yam fabrics	12,690,301	13, 198	6,132,942	4,703
Total shipments	187,911,124	135, 751	208, 143, 098	147,006

¹ Confidential: Included in the same category under "Wholly of spun yarns (may contain cotton)".

B. Broadwoven Synthetic Fabrics by Type and Construction

	1964					
Description	Viscose and/or rayon acetate over 85%	Nylon and nylon mixtures	Polyester and polyester mixtures	All other	Total	
			square yards			
Dress fabrics	19,855,590	367,911	2, 253, 427	4,425,602	26,902,530	
Lingerie fabrics	1,771,349	330,232	543, 487	496,611	3, 141, 679	
Lining fabrics	63,383,020	74,945	11,442	171,307	63,640.714	
Neckwear fabrics	481,134	8,490,592	257, 483	-	9, 229, 209	
Other apparel fabrics	13, 495, 224	11,997,547	9,957,019	10, 173, 163	45,622,953	
Pile fabrics	1,236,535	1,281,859	-	1,782,849	4,301,243	
pholstery, drapery and slip cover fabrics; except pile	10,822,047	614,317	362,779	7,864,051	19,663,194	
Other fumishing and industrial fabrics	4,585,167	2,240,280	793,924	7,790,231	15,409,602	
Totals	115, 630, 066	25, 397, 683	14, 179, 561	32, 703, 814	187, 911, 124	
			1965			
Dress fabrics	23,903,653	1	1	3	31,079,978	
Lingerle fabrics	1	l.	I.	l.	2,816,027	
ining fabrics	50,471,934	75,733	Ł	1	50, 854, 417	
Neckwear fabrics	1	1.	-	-	537, 753	
Other apparel fabrics	19,838,771	22,483,478	k .	1	77, 447, 871	
Plle fabrics	1,050,467	1	-	1	4,763,731	
Jpholstery, drapery and slip cover fabrics; except pile	11.542.840	1	1.514.492	1	24, 133, 847	
Other furnishing and industrial fabrics	4,496,575	4,206,638	206,602	7,599,644	16,509,450	
Totals	113, 327, 075	30, 595, 827	27, 504, 958	36, 715, 238	208, 143, 098	

Included in "Total".

TABLE 15, Total Yarns Spun, Whether Produced for Own Use, for Sale or on Commission, 1965

Description	Quantity
	'000 lb.
spun: Ily of cotton	16,575 8,134 13,068
Total	37,777

 $^{^{1}}$ Includes total yarn spun by the Synthetic Textile Mills industry only. 2 Included in ''All other yarns''.

TABLE 16. Total Yarns Spun, in All Industries, Whether Produced for Own Use, for Sale or on Commission, 1965

Description	Quantity
	'000 Ib.
am spun: Wholly of cotton Cotton blends Wholly of wool Wool mixtures Wholly of one man-made fibre Man-made fibre blends All other yarns (including mohair mixtures, alpaca, etc.)	196, 338 13, 342 29, 058 34, 719 8, 344
Total	281,801

¹ Includes total yarm spun by the Cotton Yarm and Cloth Mills, the Wool Mills, the Synthetic Textile Mills, and the Hosiery and Knitting Mills industries.

TABLE 17. Production of Staple Fibre and Tow (Except Cigarette Tow) - All Industries, 1965

Description	Quantity
	pounds
Haple fibre and tow (except cigarette tow)	82,155,000

TABLE 18. Mechanical Equipment, 1965

Spindles: Throwing		1965
Throwing S8, 49		number
Winding 8, 41 Doubling and twisting 69, 66 Spinning 134, 53 Re-drawing 3, 47 Reeding 15, 83 Cone winding 2, 31 Quill winding 23, 48 All other 23, 48 Varpers 11 Cards 44 Spishers 40 Looms: 40 inches and under. 41 49 - 56 inches 2, 40 57 inches and over. 3, 34 Velvet 6 Lacquard machines in place on the above looms 38 Mobbles in place on the above looms 38 Gridling machines 7	Spindles:	
Doubling and twisting 69,66	Throwing	58,497
Spinning	Winding	8.414
Re-drawing 3,47 Reeling 3,88 Cone winding 15,83 Quill winding 2,31 All other 23,48 Varpers 11 Pards 44 Slashers 4 Looms: 4 40 inches and under 5 41 - 48 inches 41 49 - 56 inches 2,40 57 inches and over 3,34 Velvet 6 Jacquard machines in place on the above looms 38 Jobbies in place on the above looms 4,32 Graiding machines 7	Doubling and twisting	69,666
Reeling 3,88 Cone winding 15,83 Quill winding 2,31 All other 23,48 Varpers 11 Cards 44 Slashers 4 Looms: 4 40 inches and under 5 41 - 48 inches 41 49 - 56 inches 2,40 57 inches and over 3,34 Velvet 6 Jacquard machines in place on the above looms 38 Obbbies in place on the above looms 4,32 Graiding machines 7	Spinning	134,532
Cone winding 15,83 Quill winding 2,31 All other 23,48 Varpers 11 Pards 44 Slashers 4 Looms: 4 40 inches and under 5 41 - 48 inches 41 49 - 56 inches 2,40 57 inches and over 3,34 Velvet 6 Jacquard machines in place on the above looms 38 Pobbles in place on the above looms 4,32 Braiding machines 7	Re-drawing	3, 470
Quill winding 2,31 All other 23,48 Varpers 11 Cards 44 Clashers 4 Cooms: 40 inches and under 5 40 inches and under 41 48 inches 41 49 - 56 inches 2,40 57 inches and over 3,34 Velvet 6 Iacquard machines in place on the above looms 38 Chitting machines 7	Reeling	3,882
All other	Cone winding	15,832
All other	Quill winding	2,313
Cards 44 clashers 4 cooms: 40 inches and under 5 41 - 48 inches 41 49 - 56 inches 2, 40 57 inches and over 3, 34 Velvet 6 acquard machines in place on the above looms 38 cobbies in place on the above looms 4, 32 Graiding machines 7		23, 489
Alashers	/arpers	113
## April 1	Cards	443
40 Inches and under. 5 41 - 48 Inches	lashers	42
41 - 48 inches	Jooms:	
49 - 56 inches 2, 40 57 inches and over. 3, 34 Velvet 6 Jacquard machines in place on the above looms 38 Dobbies in place on the above looms 4, 32 Braiding machines 7	40 inches and under	50
57 inches and over. 3.34 Velvet 6 acquard machines in place on the above looms 38 Pobbies in place on the above looms 4.32 Braiding machines 7	41 - 48 inches	419
Velvet 6 acquard machines in place on the above looms 38 Dobbies in place on the above looms 4,32 Braiding machines 7	49 - 56 inches	2,401
acquard machines in place on the above looms	57 inches and over.	3,343
Pobbies in place on the above looms Araiding machines Araiting machines	Velvet	68
Graiding machines	acquard machines in place on the above looms.	384
Initting machines	Obbies in place on the above looms	4, 322
Initting machines	Braiding machines	6
tretchers	Knitting machines	75
	stretchers	5

List of Establishments classified to this Industry, 1965

(Does not include establishments classified to other industries, which as a secondary activity, manufacture products typical of this industry)

Name	Location		
Nova Scotia:			
(Formex Co. of Canada Div.) Huyck Canada Ltd.	656 Park St., Kentville		
Quebec:			
Associated Textiles of Canada Limited. Associated Textiles of Canada Limited Bruck Mills Limited Bruck Mills Limited Canadian Celanese Limited. Canadian Celanese Limited. Collins & Aikman of Canada Ltd. Collins & Aikman of Canada Ltd. Consolidated Textiles Limited Consolidated Textiles Limited Dionne Spinning Mills Company Domil Ltd. Domil Ltd. Domic Textile Mills Ltd. Dow chemical of Canada Limited Duplan Textiles Limited Duplan Textiles Limited Extiles Limited Crand'mere mills inc. Hafner Fabrics of Canada Ltd. Lerville Drapery Mills Limited Krinklon Ltd. La Salle Blanket Co. Ltd. Malibu Fabrics of Canada Ltd. Montreal Throwing Co. Ltd. Montreal Throwing Co. Ltd. Montreal Throwing Co. Ltd. Rayonese Textile Co. Ltd. Rayonese Textile Co. Ltd. Robinson Textiles Ltd. Rayonese Textiles Ltd. Rase-Tex Mills Ltd. Sauquoit Industries Ltd. Templon Spinning Mills (Canada) Ltd. Textiles Phénix Ltée Thor Mills Limited Walnut Products Corp. Yarntex Corporation Ltd. Zephyr Textiles Limited.	St. Martin St., Louiseville Depot St., Cowansville 100 Woodward Ave., Sherbrooke 130 Grégoire St., St. Johns Coaticook Drummondville 550 Normandie Blvd., St-Jean Farnham 949 Archambault, Joliette St. Hyacinthe St. George West Sherbrooke 4790 St. Ambroise St., Montreal 300 St. Louis, St. John's Valley Road, Richmond Grand'mère 33 - 4th St., Montmagny BP 310 - 1101 - 8th Ave., Grand'mere Racine St., Granby Iberville 1101 - th Ave., Grand'mere Cap St-Ignace, Montreal 201 St. Louis, StJean Jacqueline St., Rigaud Acton Vale 680 Mgr. Dubois, St-Jérôme 25A Monk St., Longueil 416 St. Luc, Magog 185 St. Hubert, Granby St. Henri & Laferté Sts., Drason adville St. Hyacinthe 110 Robinson St., Granby 38 Royal St., Farnham 550 Beaumont Ave., Montreal		
Ontario:			
Barrday Ltd. Bay Milles Ltd. Bay Milles Ltd. Canadian Celanese Ltd. Canadian Synthetic Fibres Ltd. Collins & Aikman of Canada Ltd. Courtaulds (Canada) Limited Dawbarn (Canada) Ltd. Dobhie Industries Ltd. (Textured Yarn Div.) Dominion Rubber Co. Ltd. (Lindsay Plant) Dominion Silk Mills Limited. Du Pont Co. of Canada Ltd. Fiberglas Canada Limited Galtex Co. Ltd. Granatslein, M. & Sons Ltd. La France Textiles Canada Ltd. Lancaster Weaving Mills Ltd. Lincoin Fabrics Ltd. Millhaven Fibres Ltd. Pikor Fabrics Polytex Industries Ltd. Riverside Yarns Limited. Rontex Ltd. Square C. Textiles Ltd.	St. Catharines Fourth St., Midland 268 Grand River Ave., Brantford Galt 500 Ontario St., Stratford Montreal Rd., Cornwall Brantford 104 Water St. N., Galt Hwy 7, By-pas, Lindsay 2 Mark St., Toronto 2 Box 2100, Kingston 247 York Rd., Guelph Galt 488 Wellington St. W., Toronto 611 Dundas St., Woodstock 130 Birch St., Kitchener 63 Lakeport Rd., Port Dalhousie Ward, St. Catharines Millhaven Dunnville 120 Eglinton Ave. E., Toronto 15 Melville St., Galt 35 Water St. S., Galt		
Alberta: (Canadian Celanese Co. Div.) Chemcell (1963) Ltd	Box 99, Edmonton		

CONCEPTS AND DEFINITIONS

Census of Manufactures

General

The Census of Manufactures is an annual mail survey covering Canada's Manufacturing Industries. It is based on the Standard Classification of Industries and full details concerning the system may be found in the Standard Industrial Classification manual, Catalogue No. 12-501 which is available from the Queen's Printer or the Dominion Bureau of Statistics. In summary, the Classification as it relates to the manufacturing industries provides for a breakdown into 140 industries arranged in 20 major industry groups. Of the 140 (3 digit) industries, 18 are further broken down into 55 (4 digit) sub classes. At the Canada level, principal statistics are collected and compiled for 176 separate industries. They cannot all be published separately by province, however, because of the confidential nature of the data in certain provinces.

The reporting unit for the Census is designated as the **establishment** (see definition of "Establishment" in following section) and a return is requested from every establishment classified to a manufacturing industry. Although respondents are required to submit reports covering the calendar year, financial year reports other than the calendar year are accepted in instances where respondents find it impossible to supply calendar year data from accounting records. When an establishment is operated for only part of a year a report is required covering the period of operation.

There are four different questionnaires used in the Census of Manufactures; (a) short form (b) long form (c) head office questionnaire and (d) commodity questionnaire. The short and long forms are used to obtain principal statistics and commodities shipped from establishments classified to manufacturing industries and differ only in the amount of detail requested. The short form is a single-sheet questionnaire sent to small manufacturers generally reporting shipments of less than \$100,000; this cut-off, however, varies somewhat between industries. The head office questionnaire is generally used for company head offices and/or auxiliary units separately located from the manufacturing establishment(s), (see following notes on Head offices and auxiliary units). The Commodity questionnaire is used to survey certain establishments which are coded (on the basis of their principal activity) to industries other than manufacturing in the Standard Industrial Classification system, but which undertake some manufacturing as a subsidiary activity. This single-sheet questionnaire is designed to collect information on the quantity and value of goods of own manufacture shipped by such establishments in order to achieve full coverage of domestically manufactured commodities (see the following note under Shipments).

The results of the Census are presented in some 135 publications. In addition to these annual industry publications there are annual summary reports for Canada and the provinces and special reports giving principal statistics by detailed geographic areas, by type of ownership and size of establishment. A special annual report covering the shipments of all manufactured commodities arranged in alphabetical order is also published.

Since 1960 the following major changes have been implemented in the Census of Manufactures; (a) a revised Standard Industrial Classification (b) a new establishment definition and (c) an extension of the establishment definition to cover the non-manufacturing activities of manufacturing establishments. The statistics presented in the reports reflect the complete implementation of these changes and enable comparisons to be made back to and including 1961. For a complete description of the procedures followed in establishing the revised series, reference should be made to the Explanatory Notes included in the 1960, 1961 and 1962 industry publications. The statistical framework within which the Census of Manufactures is now carried out is based on the following concepts and definitions which have been developed as part of a general programme to achieve a fully integrated system of economic statistics.

Establishment

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing activities. The majority of such establishments are firms but many firms have more than one establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements embodied in the following definition of the "establishment":

"The smallest unit which is a separate operating entity capable of reporting the following principal statistics:

Materials and supplies used Goods purchased for resale as such Fuel and power consumed Number of employees and salaries and wages Man-hours worked and paid Inventories Shipments or sales."

Each establishment is required to report on all the activities carried out within it's accounting boundaries (except income from investments such as rent, interest and dividends) and data on the different activities (manufacturing, trading in goods not of own manufacture, construction by own labour force, revenue from services, etc.) are requested to be reported separately. It should be noted that the statistics for separate activities are not completely consistent since some respondents cannot distinguish, in their records, materials, shipments and inventories relating solely to their own manufacturing activities. For example, inventory of goods purchased for re-sale may not be distinguishable from inventory of own manufactured goods. Complete consistency, therefore, can be obtained only at the "all operations" (total activity) level and for studies or statistical measures requiring accurate coordinated data, the "total" statistics should be used.

The number of establishments represents the number of operating units that are principally engaged in the activities of the manufacturing industries to which they have been classified. These units do not necessarily represent the total number engaged in the production of a commodity mainly produced in a certain industry. Some commodities are produced as secondary products in other manufacturing and non-manufacturing industries. It should be noted that head offices and auxiliary units which are surveyed separately are not included in the establishment count, (see following notes on head offices and auxiliary units).

Head Offices and Auxiliary Units

All head offices and auxiliary units of companies classified to the manufacturing industries such as sales offices, administrative offices, warehouses, laboratories, etc. are now surveyed as part of the Census of Manufactures.

These head offices and auxiliary units are either included in an establishment report or are surveyed by means of the head office questionnaire. The former is the most common case where a single establishment firm has its executive personnel, sales office, etc. located at the site of the manufacturing plant (establishment). The special head office questionnaire is generally used where a firm, regardless of the number of establishments, has separately located offices or auxiliary units. Such offices or units do not constitute establishments within the Census of Manufactures as they do not normally generate operational revenues, but give rise only to costs of operations (mainly salaries and wages) which are automatically included in the value of shipments or sales. Although not considered as establishments, and hence, not included in the "establishment" count for an industry, the operational costs are reflected in either the "Industry" statistics (3 or 4 digit level) or the "Major group" statistics (2 digit level) according to the following rules:

- (a) In the case of single establishment firms, statistics for separately located offices and units are classified to the same industry (3 or 4 digit) as the establishment;
- (b) In the case of multi-establishment firms, the statistics for such offices and units are coded to the same industry as the establishments of the firm, when all establishments are in the same industry (3 or 4 digit). When establishments of

such firms are coded (1) to different industries within a major group, (2) to industries in different major groups or (3) to industries in different divisions of the Standard Industrial Classification, then the statistics are included in the major group totals (2 digit level) in which the major part of the company's operations are classified. Although this may result in some distortion of major group statistics in the case of (2) and (3) the statistics at the industry (3 or 4 digit) level in all cases will be left free of these company-wide data.

Employees

(a) Production and related workers — Manufacturing activities

In addition to those engaged in production and assembling activities, they include those employed in storing, inspecting, handling, packing, warehousing, etc. They also include employees engaged in maintenance, repair, janitorial and watchman services and line supervisors (working foremen) engaged in similar work to that of the employees they supervise. For those establishments reporting on the "long" form, production and related workers engaged in manufacturing activity are reported as those receiving pay during the last pay period of each month, an average for the year being obtained by summing the monthly figures and dividing by 12. This procedure is followed even though the establishment did not operate in all months in order to arrive at equivalent annual full-time employment. The numbers are somewhat affected by turnover, in that employment is overstated when an employee changes employment during a pay period. In the case of those establishments reporting on the "short" form, respondents are requested to report average annual figures. The man-hours of production and related workers in manufacturing activity represent total man-hours paid (total hours at work during the calendar year plus hours not worked but nevertheless paid for, such as paid vacations, sick leave, statutory holidays, etc.). Data on man-hours are not collected from establishments reporting on the short form, Man-hours for these establishments are estimated on the basis of ratios derived from the 1958 census. During this census all establishments reported on the long form. In reporting overtime hours, respondents are requested to report only hours actually at work. It should be noted that the division of hours paid into production and related workers payrolls results in average hourly earnings and does not represent hourly wage rates which are collected and published by the Department of Labour and which are based on selected occupations.

(b) Production and related workers - Non-manufacturing activities

Such employees include those on manufacturing establishments' payrolls engaged in activities such as construction undertaken for the use of these establishments, some outside piece-workers employed in certain industries, logging employees who are reported as part of a sawmilling establishment and any other production workers who are not engaged in manufacturing-type operations.

(c) Administrative and office employees

This category includes all executive and supervisory officials such as presidents, vicepresidents, comptrollers, secretaries, treasurers, etc., together with managers, professional, technical and research employees, superintendents and factory supervisors above the line supervisor or working foreman level, and clerical staffs. Also included are employees in activities such as advertising, credit collections, purchasing, personnel, legal, medical, etc. It should be noted that prior to 1961 this category also included working owners and partners. Also included in this category are employees located at head offices or auxiliary units separately located from the establishment; these are generally included in the figures for the province in which they are located according to the rules outlined under "Head offices and auxiliary units" above

(d) Sales and distribution workers

This category includes office personnel whose salaries are charged to selling expense, travelling salesmen, driver salesmen, truckdrivers and their helpers, etc. It may also include some sales employees who are reported as part of a manufacturing establishment but are not working at the establishment's location. These are generally broken down by province in cases where more than 15 employees are involved in any one province. The figures exclude persons working on a commission basis who are not considered regular employees of the establishment.

Total Employees

This total comprises the foregoing categories including employees located at separately located head offices and auxiliary units. The numbers of employees included under categories (b), (c) and (d) are reported in the form of annual averages and represent as closely as possible full time employment; adjustments are made when reported figures indicate the existence of part time or seasonal employment. In all the above categories, figures on employment refer to the calendar year whether or not other establishment statistics can only be reported on a fiscal year other than the calendar year.

Working Owners or Partners

These are not now included in the statistics of employees and salaries and wages. There is some duplication in numbers when a person owns more than one establishment and is reported as a working owner on each Census return. Withdrawals of working owners are defined as amounts withdrawn by owners or partners for normal living expenses excluding withdrawals for payment of income tax.

Salaries and Wages

Salaries and wages refer to gross earnings of employees **before** deductions for income tax and employees contributions to social services such as sickness, accident and unemployment insurance, pensions, etc. They include all salaries, wages,

bonuses, profits shared with employees, the value of room and board where provided, commissions (paid to regular employees only) as well as any other allowance forming part of the worker's earnings. Payments for over-time are included. Figures on salaries and wages refer to the calendar year.

Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars, trucks, locomotives, etc.), not to purchases unless the quantities are substantially the same. Any fuel and electricity produced by establishments for internal consumption are not included in the total cost. Values represent laid down cost at the establishment including freight, duty, etc. Although fuel and electricity used is considered part of manufacturing activity it should be noted that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

Materials and Supplies

(a) Manufacturing activities

Figures represent quantities and laid down cost values, at the establishment, of materials, supplies and purchased components owned and used during the year in manufacturing activities and related processes. These statistics represent only commodity items or physical goods (cost of services or overhead charges such as advertising, insurance, depreciation, etc. are not included) whether purchased from others or received as transfers (in the form of materials, components or semi-processed goods) from other establishments of the reporting company. Included are maintenance and repair supplies not chargeable to fixed assets accounts and any amounts charged by other establishments for work done on materials owned by the reporting establishment. Cost of repairs or maintenance done by outside contractors and cost of returnable containers are not included.

(b) Non-manufacturing activities

1. Purchases for re-sale as such

Figures represent cost of materials or products purchased from others by the reporting establishment (or received as transfers from other establishments of the reporting company) for re-sale as such in the same condition as purchased, Included are any finished products received on consignment from other countries.

2. Other materials and supplies used

Figures represent the cost of materials and supplies, if any, used in new construction and in the production of machinery and equipment (for the use of the reporting establishment) by the establishment's own employees. Included are materials used for any capital repairs and alterations carried out by the establishment's employees. Amounts paid to outside contractors for construction and repair work are not included nor is the cost of

purchased machinery and equipment. Also included is the cost of office supplies not chargeable to fixed assets accounts and the cost of such other items of materials and supplies used as food, beverages and supplies for establishment-operated cafeterias and lunch counters, first aid and medical supplies, laboratory supplies, etc.

Shipments

(a) General

The figures represent revenue from all production, sales, services and related activities of reporting establishments with shipments valued in Canadian dollars at the point at which the establishment relinquishes control. The unsold portion at year end of consignment shipments in Canada is treated as inventory and not as shipments but all shipments to foreign countries for which the form B13 "Customs Canada Export Entry" has been completed, are treated as shipments.

In those industries where work on principal products extends over a relatively long period, (Fabricated Structural Metal Industry, Aircraft and Parts Manufacturers, Railroad Rolling Stock Industry and Shipbuilding and Repair Industry) the value of production rather than the value of shipments is recorded. There are certain establishments in other industries which also operate on a basis of progress payments. For these establishments, shipments are also adjusted to work put in place on the basis of the net change in progress payments over the year.

(b) Shipments of goods of own manufacture

These figures represent shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishments for work done. Included are revenue from repair and custom work, amounts received in payment for work done on materials owned by other establishments and the cost (book value) of any goods shipped on a rental basis.

All products and by-products of own manufacture shipped from the establishment are covered, including transfer shipments to sales outlets, distributing warehouses or to other manufacturing plants of the reporting firm, when such units are treated as separate establishments. The value of shipments are net of returned goods, discounts, returns, allowances, sales tax and excise taxes and duties, returnable containers and charges for outward transportation by common or contract carriers. Transportation or delivery expense incurred by the reporting establishment's own carriers are included.

Shipments of goods of own manufacture of establishments which are coded to some other division of the Standard Industrial Classification (on the basis of principal activity) but which are engaged in manufacturing as a subsidiary activity

are collected by means of the Commodity questionnaire referred to earlier. Such shipments together with shipments of goods of own manufacture of establishments forming the universe of manufacturing industries are compiled and recorded in the various industry publications.

(c) Shipments of goods not of own manufacture

These figures represent the net selling value at establishment (net of discounts, returns, allowances, sales taxes and excise duties and taxes and transportation charges by common or contract carriers) of all products or materials (including products transferred from other establishments of the reporting firm) sold as such in the same condition as purchased or received as transfers. For those industries which ship such goods on a rental basis, the value of shipments represents the book value of these goods. All sales of consignment goods from other countries are included.

(d) Other revenue

Figures represent the book value of fixed assets, if any, (new construction and machinery and equipment including major repairs, alterations, additions, modifications, installation and assembly work) produced during the year for the use of reporting establishments by the establishment's own employees and for which depreciation accounts are maintained. Included also are any revenues from the sale of electricity and from any operations performed by the establishment's own employees. such as revenue from goods produced or purchased for rental (the book value of such goods are included as part of shipments of goods of own manufacture or shipments of goods not of own manufacture), servicing revenues, commissions on sales (when not included in value of sales), revenue for companyoperated cafeterias and lunch counters and revenue from outside installation or construction work not related to the establishment's own products, sale of used materials (excluding sale of used fixed assets) research and development work, etc. As mentioned previously the figures do not include non-operating revenue such as rent, dividends, interest, etc.

Inventories

(a) Manufacturing activities

Values represent the book values of manufacturing inventory owned in Canada. Inventories held for which progress payments have been received are not included. Where progress payment accounts are maintained, the change in these accounts is treated as a net adjustment to shipments. Figures consist of inventory owned at the plant and at warehouses or selling outlets which are treated as extensions of establishments for the purpose of reporting shipments. Inventory owned in transit in Canada or on consignment in Canada is included. Goods shipped abroad and held in inventory are included in shipments. Opening inventories may differ from the closing inventories of the previous year because of changes in classification, the

receipt of revised data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.

(b) Non-manufacturing activities

Figures represent the book value of inventory of goods purchased for re-sale as such without further processing, owned by the reporting establishments and held at plants and at any warehouses or selling outlets which are treated as extensions of establishments. Other characteristics are the same as in (a) above.

Value Added

(a) By manufacturing activities

Figures are compiled by deducting the cost of manufacturing materials, supplies, etc. and fuel and electricity consumed from the (value of shipments of goods of ewn manufacture adjusted for changes in the value of inventories of finished goods and goods in process).

(b) By non-manufacturing activities

The figures are compiled by deducting the cost of goods purchased for re-sale (adjusted for changes in the value of inventories of goods pur-

chased for re-sale) and the cost of non-manufacturing materials and supplies used from the value of shipments of goods not of own manufacture, plus other revenue.

(c) By Total activities

The figures consist of value added by manufacturing activities plus value added by non-manufacturing activities. This total value added figure may, in some cases, be less than value added by manufacturing activities as a result of expenditures associated with non-manufacturing exceeding revenues from such activities or because of a decrease in inventory of goods not of own manufacture exceeding the mark-up on the sale of such goods. "Value added" is sometimes referred to as net output or net production. However, to arrive at the National Accounts concept of net production, or Gross Domestic Product at "Factor cost" it would be necessary to subtract also the cost of advertising, insurance and other business expenses which are not collected as part of the annual Census of Manufactures, "Value added" figures for the primary industries, manufacturing and construction are published in DBS publication Catalogue No. 61-202, "Survey of Production".

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