1
CANADA

DEPARTMENT OF TRADE AND COMMERCE DOMINION BUREAU OF STATISTICS

CENSUS OF INDUSTRY

## REPORT <br> on the

# WOOLLEN TEXTILE INDUSTRY 

in
CANADA
1927

INCLUDING -

1. Woollen Cloths
2. Woollen Yarns
3. Carpets, Mats and Rugs
4. Woollen Gooda, n.e.

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Minister of Trade and Commerce

OTTAWA

NOTE. The etatistics published in the present statement include only the statistics of the principal products of such manufacturing establishments as use Wool as thoir principal material. Statistics relating to specific producta are therefore not to be regarded as comprehensive, as these are also found as cecondary products of other industries of the Hosiery and Knit goods etc., etc

## THE TOOLLEN TEXPILT INDUSTRY IN CANGDA, 1927.

Ottawa, May, 1929. - The annual report of the Tooilen Textile Industry in Canada for the oulundar year 1927 is herewith presented under the four followirg heads:

1. Woollen Oloths.
2. Woollen Yarrs.
3. Carpets, mets and rugs
4. Woollen Goods, n.e.s.

The following table shows the location by provinces of the number of establishments in each section. Woollen cloth mills increased since last report by 1 , woollen yarn mills remained stationery, carpets, mats and rugs increased by $l$, and woollen textile mills, n. e. s. decreased oy 4.

| Provinces | $\begin{aligned} & \text { Woollen } \\ & \text { cloth } \\ & \text { mills } \end{aligned}$ | $\begin{gathered} \text { Woollen } \\ \text { yarn } \\ \text { mills } \end{gathered}$ | Carnets, mats and rugs | Woollen goods, n. e. s.f | $\begin{aligned} & \text { All Toollen } \\ & \text { textile } \\ & \text { mills. } \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| CASADA | 55 | 17 | 13 | 24 | 114 |
| Nova Scotia | 3 | 1 | - | 1 | 5 |
| New Brunswick | 2 | 4 | 1 | 1 | 8 |
| quebec | 10 | 1 | - | 4 | 15 |
| Ontario | 40 | 1.1 | 12 | 17 | 80 |
| Western Provinces | - | - | 5 | 1 | 6 |

$f$ Woollen goods, n.e.s. includes - wool felts, mooi pulled, etc., wool stock (shoddy) wool waste and noils, etc.

## Associated Industries

Closely associated with the woolen industry ase the hosiery and knit goods and textile, dyoing and finishing industries, of the former, 159 individual establishments reported during $1 c 27$ and 17 in the latter, this statistical information being included with the report on ciyairg and jaundry work. The total value of production in these two indusiries in 2927 Was $\$ 56,601,959$ of which the hosiery industry accounted for $\$ 53,928,107$ anc the diveing industry for $\$ 2,673,852$.

## Size of Establishments

In view of the tencency towards concentration in industrial enterprise, a series of tables has been prepared presentingla threefold way the size of establishments in each of the four sections comprising the woollen goods industry measured by (a) capital investment, (b) gross value of produciion and (c) the number of persons employed, all within certain specified groups cr limitations for the calendar years 1926 and 1927. The tables further indicate the movement of capital production and employment within the industry.

## Woolien Cloth Mills, 1927.

In 1926 the number of mills in operation were 54 with a total capital investment of $\$ 20,735,523$, a gross value of production $01 \$ 15,503,083$ and a total employment of 4,675. Twenty-eight establishments had a capital investment of $\$ 20,087,205$ or 96.9 per cont of the total capitalization and an average investment per establishment of $\$ 717,400$. Eighteen plants had a gross production of $\$ 13,851,607$ or 89.3 per cent of the total production and an average ourput per establishment of $\$ 769,534$. In employment 32 establishments had 4,565 persons on the payroll being an average of 143 per establishment and 97.6 per cent of the total employment.

In 1927 the number of mills in operation were 55 with a total capital investment of $\$ 20,170,185$ a gross value of production of $\$ 14,318,369$ and a total employment of 4,249. Tmenty-seven establishrents had a capital investment of $\$ 19,598,856$ or 97.16 per cent of the total capitalization and an average investment per establishment of $\$ 725,884$. Trenty-two plants had a gross production of $\$ 13,569,513$ or 94.77 per cent of the total production and an average output per estabiishment of $\$ 616,796$. In employment 21 establishments had 3,832 persons on the pajroll being an average of 182.5 per establishment and 90.18 per cent of the total employment.

Woollen Cloth Millis 1926-1927


A summary table showing the principal statistics of each of the four sections compising the woollen textile industry and a total for all sections is presented hers with for the cazendar year 1927 for the Dominion as a whole.

Summary of the Woollen Textile Industry, by Sections, 1927.


Compared with 1926 there was a net decrease of 2 in the number of establishments reporting, an increase of 4 in the number of male employees on salaries, a d.ocrease of 3 in the number of females on salaries, an increase of 81 in the number of females exployees on wages, of $\$ 122,991$ in the payments to wage-earners, a decrease of $\$ 57,444$ in the cost of fuel and electricity, an increase in the amount paid for salaries of $\$ 66,139$, a decrease of 143 in the number of males employed on wages, of 2,550 in horse power installed, a decrease of $\$ 124,952$ in the cost of materials, a decrease of $\$ 188,380$ in the value of products and an increase in capital investment anounting to $\$ 848,263$.
y

Prircipal Statistics compated fot Canade and the provinces in 1926 and 1927.
A comparison by provinces of the principal statistics in woollen cloth mills Er the calendar years 1926 and 1927 is offered in Table 1 . The number of mills reporting increased during the period by 1 , while the gross value of products decreased by $\$ 1,184,714$. In order that disclosure of information of individual establishments may be avoided the statistics of Nova Scotia and New Brunswick have been combined trroughout this report.

Talle 1. - Principal Statistics of Woollen Cloth Mills, by provinces, 1926.

| Principal Statistics | CANADA | Ontario | Quebec | Nova Scotia and Ner: Brunswick. |
| :---: | :---: | :---: | :---: | :---: |
| Establishments <br> Capital invested | $54$ | 17.548, ${ }^{41}$ | 2,561,832 |  |
| Capital invested Smployees on calaries | 20,735,523 | 17.548,074 | 2,561,832 | 625,617 |
| Male No. | 259 | 217 | 22 | 20 |
| Ferale No. |  |  |  | 4 |
| Salaries \$ | 675,749 | 586,110 | 63,215 | 26,424 |
| Employees on wages (avge.No.) - |  |  |  |  |
| Male No. | 2,285 | 1,913 | 291 | 81 |
| Female No. | 2,076 | 1,665 | 343 | 68 |
| Wages paid \$ | 3,297,545 | 2,809,717 | 397.689 | 90,139 |
| Cost of fuel \& electricity $\$$ | 426,502 | 326,015 | 83,159 | 17.328 |
| Power employed - |  |  |  |  |
| Units <br> No. <br> Capacity <br> H.P. | $\begin{array}{r} 647 \\ 12,238 \end{array}$ | 566 9,196 | 70 2,605 | 437 |
| Cost of materials \$ | 8,680,304 | 7,301,187 | 1,154,383 | 224,734 |
| Value of products $\$$ | 15,503,083 | 13,314,588 |  | 428,148 |
| Value added by manufacture $\$$ | 6,822,779 | $6.013,401$ | 605,964 | 203,414 |

Principal Statistics of Woollen Cloth Mills, by provinces, 1927.

| Principal Statistics | CANADA | Ontaric | Quebec | Nova Scotia and New Brunswick. |
| :---: | :---: | :---: | :---: | :---: |
| Establishments No. |  |  | 10 |  |
| Capital invested \$ | 20,170,185 | 16,923,478 | 2,605,153 | 641,554 |
| Zrployees on salaries - |  |  |  |  |
| Male No. | 234 |  | 20 | 19 |
| Female No. |  |  | 3 |  |
| Salaries \$ | 612,880 | 542,432 | 45,202 | 25.246 |
| Emplosees on wages (avge.No.) |  |  |  |  |
| Tale No. | 2,087 | 1,744 | 258 | 85 |
| Ferale No. | 1,886 | 1,523 | 282 |  |
| Tages \$ | 3.093.773 | 2,563,751 | 431,039 | 98,983 |
| Cost cf fuel and electricity \$ | 375,611 | 290,950 | 71,115 | 14,546 |
| Power employed - |  |  |  |  |
| Units No. | 732 | 652 | 71 | , |
| Capacity H.P. | 11,850 | 9,669 | 1,702 | 479 |
| Cost of materials \$ | 7,991,590 | 6,738,751 | 1,031,372 | 221,467 |
| Talue of products \$ | 14,318,369 | 12,073,192 | 1,827,119 | 418,058 |
| Value added by manufacture $\$$ | 6,326,779 | 5,334,441 | -795,747 | 196,591. |



## PRODUCTION.

The production in woollen cloth milis in 1927 is shown for the Dominion in Table 2. There was a decrease in value of production of $\$ 1,184,714 \mathrm{as}$ compared with the previous year. The province of ontario contributed 84.3 per cent of the total value of production: mounting to $\$ 12,073,192$; Quebec contriouted $\$ 1,827,119$ or 12.8 par cent and the Marjetime Provinces $\$ 418,058$ or 2.9 per cent.

Table 2.- Production in Woollen Cloth Mills of Canada, 1927.


## Capital Investrient.

The amount of capital invested in the woollen cloth section of the industry in 1927 is shown in Table 3 under two heade:- iixed capital which includes land, buildings and fixtures and machinery and tools, and working capital including materials and stocks on hand, finished products, fuel and miscellaneovs supplies and cash, trading and operating accounts, etc. Ontario provided 53.9 der cent of the total investment, Quebec 12.9 per cent and the Maritime Provinces 302 per cent. Fixed capital decreased by $\$ 209,451$ over 1926, while working capital, more variable in charatter, decreased by $\$ 355,887$, making a total decrease of $\$ 565,338$.

Table 3.- Capital investea by provinces, 1927.

| Provinces | Fixed Capital | Working Capital |  | Total Capital |
| :---: | :---: | :---: | :---: | :---: |
|  | Land, buildings, etc. machinery and tools | Materials and supplies and flnished proaz | Cash, trading and operating accounts, otc. |  |
| CANADA | $\begin{gathered} \$ \\ 11,470,095 \end{gathered}$ | $\begin{gathered} \$ \\ 4,485,273 \end{gathered}$ | $\begin{gathered} \$ \\ 4,214,817 \end{gathered}$ | $\begin{gathered} \$ \\ 20,170,185 \end{gathered}$ |
| Nova Scotia and New Brunswick Quebec Ontarin | $\begin{array}{r} 352,209 \\ 1,617,826 \\ 9,500,060 \end{array}$ | $\begin{array}{r} 202,534 \\ 642,909 \\ 3.639,830 \end{array}$ | $\begin{array}{r} 86,811 \\ 344,418 \\ 3,783,588 \end{array}$ | $\begin{array}{r} 641,554 \\ 2,605,153 \\ 16,923,478 \end{array}$ |

Fmployment Statistics
Statistics of employment are presented in the following series of tables:-
4. Enployees by number, sex and remuneration, by provinces.
5. Amployment by months, by numbers and sex.
6. Working time of plants and employees.

The number of persons employed, male and female, is shown by classes, sex and remuneration in Table 4. Total employment fell from 4,689 persons of both sexes in 1926 to 4,257 in 1927, and the total of salaries, wages. etc. from $\$ 3,976,300$ in 1926 to $\$ 3,706,653$ in 1927, being a decrease of 432 in the number employed and of $\$ 269,647$ in the total payroll.

The average number of wage earners employed in any industry is calculated on the actual number of months the mills were in operation and not on a basis of 12 calendar months.

Table 4.- Employees, Salaries and Nages, by provinces, 1927.

| 7roployees by number and sex |  | CANADA | Ontario | Quebec | Maritime Provinces |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Salaried employees - |  |  |  |  |  |
| Male | No. | 234 | 195 | 20 | 19 |
| Temale | No. |  |  | 3 |  |
| Total Salaries | \$ | 612,880 | 542,432 | 45,202 | 25,246 |
| Wagemearning employees - |  |  |  |  |  |
| Male | No. | 2,086 | 1,743 | 258 | 85 |
| Feritile | No. | 1.4 | 1,516 | 282 | 81 |
| Total wages | \$ | 3,002:630 | 2,562,608 | 431,039 | 98,983 |
| Outside piecemorkers - |  |  |  |  |  |
| Kale | No. | 1 | 1 | - | - |
| Fecale | No. | 7 | 7 | - | - |
| Amount paid | \$ | 1,143 | 1,143 | - | - |
| Total, all employees - |  |  |  |  |  |
| Male | No. | 2.321 | 1.939 | 278 | 104 |
| Female | No. | 2.035 | 1.565 | 285 | 86 |
| Salaries and Wages | \$ | 3,705,653 | 3,106,183 | 476,241 | 124.229 |

# -7- <br> SECTION I.- WOOLEN CLOTH MILIS 

Mmployment Statistics - Contd.
Statistics of employment by months, as per payroll, in the woollen cloth mills of Canada are shown in Table 5, for the calendar year 1927. The maximum of employment was attained in the month of May with a total of 4,104 of both sexes, whilst the month of minimuth employment was that of September with a total of 3,703. The average monthIy employment for the year was 3,965 of whom 2,086 were males and 1,879 were females.

Table 5.- Bmployment by Months as per payroil, 1927.

| Month | Male <br> No. | Female <br> No. | Month | Male <br> No. | Female <br> No. |
| :--- | :---: | :---: | :---: | :---: | :---: |
| January | 2,157 | 1,922 | July | 1,999 | 1,795 |
| February | 2,181 | 1,911 | August | 2,010 | 1,759 |
| March | 2,136 | 1,834 | September | 1,955 | 1,748 |
| April | 2,100 | 1,847 | October | 1,970 | 1,772 |
| May | 2,195 | 1,909 | November | 1,963 | 1,763 |
| June | 2,137 | 1,897 | December | 2,001 | 1,839 |

The operating time of plants and employees in the Dominion is shown in Table 6. Plant operation on full and part time shows a loss per plant of 20.31 days as compared with 1926. The hours of labour by employees also show a decrease from 9.4 hours per day in 1926 to 9.38 in 1927, whilst weekly hours also fell from the average of 53.5 in 1926 to 52.2 in 1927.

Table 6.- Forking time of plants and employees, 1927.
Number of establishments reporting

Days plants were in operation
On full time
On part time
Iale
Hours worked by wagemearners -
Fer day or shift
Per week

| 55 |  |
| :---: | :---: |
| Totals | Averages |
| 12,385 | 225.18 |
| 941 | 17.11 |
| 3.394 | 61.71 |
| 516 | 9.38 |
| 2,871 | 52.20 |

## Fuel Consumption

The consumption of fuel by this section of the woollen textlle industry is shown by classes, quantity and cost value delivered at the mill in Table 7. The principal fuel used was bituminous coal which fell from 43,624 tons in 1926 to 41,279 tons in 1927. The average price of bituminous coal of all grades was $\$ 7.06$ in 1926 as against $\$ 6.72$ in 1927. Electricity purchased amounted to $\$ 87,491$ in 1927 as compared with ar outlay of $\$ 106,260$ in 1926 .

Table 7.- Fuel Consumption by classes, quantity and value, 1927.

| Classes of fuel | Unit of measure | Quantity | Cost value <br> delivered at mill |
| :---: | :---: | :---: | :---: |
|  |  |  | \$ |
| Bituminous coal | ton | 41,279 | 277.396 |
| Anthracite coal | " |  | 1,143 |
| Gasoline | gallon | 1,422 | 389 |
| Tood | cord | 1,981 | 9,381 |
| Coke | ton | 30 | 260 |
| All other fuel | - |  | 551 |
| Cost of Truel | - | - | 289,120 |
| Cost of Electricity | - | - | 87,491 |
| Total Cost of Fuel and Electricity |  | - | 376,611 |

## Power Installation.

Power installation in the woollen cloth mills of the Dowinion $1 s$ shown in Table 3 by (a) classes of power, (b) number of units in each class and (c) the horse power cepacity according to manufacturers' rating for the calendar year 1927. Electric motors were still the principal power used, having increased by 89 units and an aggregate of 344 horse power over 1926. Boilers installed for any purpose numbered 63 aith a boiller horse power capacity of 6,892 .

Table 8.- Power Installation, 1927.

| Classes of power | Number of units | H.P. according to manuiacturers' rating |
| :---: | :---: | :---: |
| Steam engines and turbines <br> Oil, gas and gasoline engines <br> Eydraulic turbines or water whoels <br> Electric motors operated by purchased power | $\begin{array}{r} 15 \\ 3 \\ 32 \\ 682 \end{array}$ | $\begin{array}{r} 2.339 \\ 33 \\ 1,885 \\ 7.593 \\ \hline \end{array}$ |
| Total power used in manufacturing Wlectric motors operated by owned power | $\begin{array}{r} 732 \\ 11 \end{array}$ | $\begin{array}{r} 11,850 \\ 577 \\ \hline \end{array}$ |
| Total electric motors | 693 | 8.170 |

## Naterials Used.

The quantity and the cost value at the factory or mill of the principal materials used in this section during the year are shown in Table 9. The total cost in 1927 was $\$ 7.991,590$ or $\$ 688,714$ less than the preceding year. Wool constituted 59.2 per cent of the total cost of materials, yarns purchased of all kinds, 21.7 per cent and all other materials 19.1 per cent.

Table 9.- Materials used by principal classes, 1927.

| Classes of materials | Unit of Measure | Quantity | Cost Value at mill or factory |
| :---: | :---: | :---: | :---: |
|  |  |  | \$ |
| Domestic wools:- |  |  |  |
| Fleece or greasy wools | Pounds | 2,461,036 | 751,224 |
| Scoured and Tashed wools | " | 721,240 | 310.082 |
| Foreige wocls:- |  |  |  |
| Fleece or greasy wools | 11 | 2,946,999 | 952,200 |
| Scoured and washed wools | " | 2,647,3,58 | 1,309,732 |
| Mohair | " | 150,309 | 240,780 |
| Other animal hair | $\pi$ | 45,790 | 13,070 |
| Cotton, raw | \# | 491,499 | 85,424 |
| Silk, raw | " | 3,891 | 14,902 |
| Rags, clippings, etc. | " | 1,478,969 | 198,887 |
| Noils of wool | * | 142.526 | 77,777 |
| Tops of mool | " | 1,366,525 | 983,327 |
| Wool waste | " | 1,819,271 | 346,909 |
| Shoddy | \% | 425:325 | 69,146 |
| Silk noils | " | 560 | 3,193 |
| Silk waste | $\pi$ | 104.290 | 34,303 |
| Yarns of all kinds:- |  |  |  |
| Artificial silk | " | 22,368 | 37,816 |
| Cotton | " | 686,259 | 325,468 |
| Cotton, mercerized | " | 31,649 | 17,255 |
| Sill | " | 7.134 | 37.962 |
| Woollen | H | 932 | 209 |
| Morsted | $\pi$ | 1,031,385 | 1,314,356 |
| Merino | \% | 2,550 | 2. 552 |
| A- 1 cther materials | - | - | 690,028 |
| C) oricals, dyestuffe, etc. | - | - | 156,709 |
| crmission dyeing | - | $\sim$ | 28,179 |
|  | Materials | - | 7,991,590 |

The equipment installed in the mills operating in 1927 consisted of 254 sets of cards of specified widths, the number at each width being indicated below:

| Under <br> inches | 40 <br> inches | 44 <br> inches | 48 <br> inches | 54 <br> inches | 56 <br> inches | 60 <br> inches | 66 <br> inches | 72 <br> inches | Total |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 11 | 31 | 6 | 90 | 10 | 2 | 80 | 5 | 19 | 254 |

The number of cylinders to each set of cards is set forth below:

| 1 | 2 <br> Cylinder | 4 <br> Cylinders | Cylinders | Cylinders | 5 <br> Cylinders | 6 <br> Cylinders | 7 <br> Cylinders |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 19 | 3 | 160 | 50 | 16 | 6 | - | 254 |

The number of spindles and looms operating in 1927 is summarized in the following tabular statament.

| Spindles and looms | Moollen <br> No. | Worsted <br> No. | Cotton <br> No. | Total <br> No. |
| :--- | ---: | ---: | ---: | ---: |
| Mule spinning spindles | 79,770 | - | 1,300 | 81,070 |
| Frame spinning spindles | 1,157 | 20,596 | 2,040 | 23,793 |
| Doubling and twisting spindles | 5,438 | 8,884 | 400 | 14,722 |
| Broad looms (50" reed space or over) | 1,121 | 310 | - | 1,431 |
| Narrow looms (under 50" reed space) | 71 | 2 | 120 | 193 |
| Hand looms | 4 | 3 | - | 7 |

Other Equipment Number
Wool combing machines ..... 19
Pickers ..... 75
Garnet machines ..... 11

# -10. <br> SECTION I. - WOOLLEN CLOTR MILLS 

## Imparts, Moollen Textiles, 1927.

The quantity and vailue of the chief imports of woollen textiles for the calendar year 1927 is shown in Table 10 by principal countries. The total value of all imports during the calendar year 1927 amounted to $\$ 46,208,283$ of which total, raw materials contributed $\$ 9,928,845$, partly manufactured materials $\$ 4,108,837$ and whoily manufactured goods accounted for $\$ 32,170,601$.

Table 10.- Chief Imports by principal Countries, calendar year 1927.

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Table 10.- Chief Imports by Principal Countries, calendar year 1927-cont'd.



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SECTION I - MOOLIEN CLOMH MILLS
Imports, Hoollen Textiles, 1227 - Cont'd.
Table 10.- Chief Imports by principal countries, calendar year 1927 - Cont'd.


## $-13$ <br> SECTION I.- WOOLIAN CLOTH NILIS <br> Exports of Wool and Its Progucts

The exports of Cenadian wool and manufactures for the calendar year 1927 are shown in Table 11. The total value of exports durint 1927 was $\$ 3,453,453$ as compared with $\$ 1,632,831$ in 1926, an increase of 111.5 per cent. Of the total value of Canadian produce exported 68.6 per cent went to the United States, 21.5 per cent to the United Kingaom and 9.9 per cent to Other Countries.

Tablo 11. - Exports of Canadian Produce by principal countries,
Calendar Year, 1927.

| Articles and Countries | Quantity | Value |
| :---: | :---: | :---: |
| Wool, raw - <br> To United Kingdom <br> United States <br> Germany <br> Other Countries | $\begin{array}{r} 11,356,848 \\ 2,710,599 \\ 8,315,050 \\ 88,026 \\ 243,073 \end{array}$ | $\begin{array}{r} \$ \\ 3.133,095 \\ 726,722 \\ 2.306,269 \\ 25.705 \\ 74.399 \end{array}$ |
| Tool carpets To United Kingdom United States Other Countries | - | $\begin{array}{r} 25,768 \\ 2,102 \\ 6,063 \\ 17,603 \end{array}$ |
| Wool fabrics - <br> To United Kingdom <br> United States <br> Newfoundland <br> Other Countries | $\begin{array}{r} 12.108 \\ 584 \\ 663 \\ 10,038 \\ 823 \end{array}$ | $\begin{array}{r} 16,428 \\ 999 \\ 1,114 \\ 13,065 \\ 1,250 \end{array}$ |
| Woollen underwear To United Kingdom United States Newfoundland Other Countries | - | $\begin{array}{r} 38,106 \\ - \\ 1,159 \\ 36,349 \\ 598 \end{array}$ |
| Wool clothins, n.o.p.To United Kingdom United States Newfoundland Other Countries | - | $\begin{array}{r} 181,084 \\ 1,520 \\ 14,067 \\ 124,839 \\ 40,658 \end{array}$ |
| Woollens, n. O.p.To United Kingdom United States Newfoundland Other Countries | - | $\begin{array}{r} 58,972 \\ 12,158 \\ 40,293 \\ 4,861 \\ 1,660 \end{array}$ |
| Total Wool and its products To United Kingdom <br> United States <br> Other Countries | - | $\begin{array}{r} 3,453,453 \\ 743,501 \\ 2.368,965 \\ 340,987 \end{array}$ |
| Summary of Exports by classes Rav Materials <br> Manufactured Goods | - | $\begin{array}{r} 3,133,095 \\ 320,358 \\ \hline \end{array}$ |
| GRAND TOTAL VALUE OF EXPORTS |  | 3,453.453 |

## Section II. - Wool1en Yarns

Statistics of the moollen yarn industry in Canada for the calendar year 1927 form the subject matter of the second section of the Follen Textile Industry. Table $l$ presents the principal statistics of this section comparatively for the calendar years 1925, 1926 and 1927.

Table 1. - Principal Statistics of the Woollen Yarn Industry, 1925-27.


## Production Statistics

The quantity and selling value at the mill or factory of the various yarns and other products marmfactured in this section of the industry are shown in Table 2 for the Dominion. The value of production fell from $\$ 7,006,877$ in 1926 to $\$ 6,944,765$ in 2927, or a decrease of less than one per cent. The province of Ontario alone accounted for 84.5 per cent of the total production in the Dominion.

Table 2. - Production of Woollen Yarns, etc. 1927

| Articles produced |  | Quantity | $\begin{aligned} & \text { Selling Value } \\ & \text { at mill } \\ & \text { or factory } \end{aligned}$ |
| :---: | :---: | :---: | :---: |
|  |  |  | \$ |
| Woollon yarns | pound | 3,237,560 | 1,338,185 |
| Fiorsted yarns |  | 4,093,264 | 4,289,627 |
| Cotioa yarns | " | 27,238 | -7,885 |
| \%.001 waste and noils | " | 63,636 | 12,647 |
| Wool felts for pulp and paner making | " | 72,991 | 124,094 |
| Carpets, velvet, etc., cut pile | lineal yd. | 166,850 | 633,762 |
| Carpets, tapestry, Brussels, otc. |  | 1.28.906 | 157.607 |
| Blankets | - | ...8.906 | 174,134 |
| Al 1 cther products (value only) |  | - | 206,821 |
| Total value of products | - | - | $6.944,765$ |



## Size of Establishments.

## Woollen Yarns - 1927

In 1926 the mumber of factories in operation was 17 with a total capitalization of $\$ 8,417,695$, - a gross value of production amounting to $\$ 7,006,877$ and a total emnloyment of 1,436 . Six establishments had a total capital investment of $\$ 7,729,794$ or 91.8 per cent of the total capitalization or an average investment of $\$ 1,288,299$ per establishment. Six firms reported a total production of $\$ 6,066,238$ or 86.6 per cent of the total gross value of production and an average output of $\$ 1,011,040$ per establishment. In employment 8 establishments had 1,349 persons being an average of 259 ver factory or 93.9 per cent of the total empoyment.

In 1927 the number of factories in operation was 17 with a total capitalization of $9,761,057$, - a gross value of production amounting to $\$ 6,944,765$ and a total employment of 1,649 . Six establishments had a total capital investment of $\$ 8,823,687$ or 90.4 per cent of the total capitalization and an average investment of $\$ 1,470,614$ per establishment. Five firms reported a total production of $\$ 5,428,911$ or 78.2 per cent of the total gross value of production and an average output of $\$ 1,085,782$ per estaolishment. In employment 7 establishments had 1,475 persons on their pay rolls being an average of 210 per factory or 90 per cent of the total employment.

Woollen Yarns

## Imployees

Under 20
20 to under 50
50 to under 100
100 to under 200
200 to under 500
500 and over

TOTAL

Capital Invested
Under 50,000
50,000 to under 100,000
$1.00,000$ to under 200,000
200,000 to under 500,000
00,000 to under $1,000,000$
i,000,000 and over

TOTAL

Production
TInder 50,000
50,000 to under 100,000
100,000 to under 200,000
200,000 to under 500,000
500,000 to under 1,000,000
$1,000,000$ and over

TOTAL

| 1926 |  | 1927 |  |
| :---: | :---: | :---: | :---: |
| Est.8 <br> 1 <br> 2 <br> 3 <br> 3 | No. Enp $\begin{array}{r} 51 \\ 36 \\ 125 \\ 350 \\ 874 \end{array}$ | $\begin{gathered} \text { Est. } \\ 7 \\ 2 \\ 1 \\ 4 \\ 3 \\ - \end{gathered}$ | $\begin{gathered} \text { No. } \begin{array}{l} \text { Emp. } \\ 45 \\ 65 \\ 63 \\ 492 \\ 983 \end{array} . \end{gathered}$ |
| 17 | 1,436 | 17 | 1,648 |
| $\begin{array}{r} \text { Est. } \\ 7 \\ 1 \\ 2 \\ 1 \\ 2 \\ 4 \end{array}$ | $\begin{array}{r} \$ \\ 71,337 \\ 92,343 \\ 303,419 \\ 220,802 \\ 1,678,564 \\ 6,051,230 \end{array}$ | $\begin{aligned} & 7 \\ & 2 \\ & 2 \\ & 2 \\ & 1 \\ & 5 \end{aligned}$ | $\begin{array}{r} 84,324 \\ 194,808 \\ - \\ 658,238 \\ 768,666 \\ 8,055,021 \end{array}$ |
| 17 | 8,417.695 | 17 | 9,761,057 |
| 7 1 1 2 3 3 | $\begin{array}{r} 54,390 \\ 50,616 \\ 124,067 \\ 711,566 \\ 1,721,752 \\ 4,344,186 \end{array}$ | $\begin{aligned} & 7 \\ & \hline 2 \\ & 3 \\ & 2 \\ & 3 \end{aligned}$ | $\begin{array}{r} 72,197 \\ \quad-60,689 \\ 1,142,968 \\ 1,186,946 \\ 4,241,965 \end{array}$ |
| 17 | 7,006,877 | 17 | 6,944,765 |

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## Capital Investment

The amount of capital invested in the roollen yarn industry in 1927 is ahown by items and provinces in Table 3. Fixed capital comprisin land, buildinss, machinery and tools, mich in 1926 anounted to $\$ 4,380,317$, increased during the year by $\$ 272,851$ Nilst morkinf capital comprisin materials, stocks and suphlies on hand and cash, tradins and oneratinc, accounts also increased by $\$ 1,070,511$. Total capital therefore shoms an increase over 1926 of $\$ 1,343.362$. Ontario provided 87.3 per cent of the total conital, quebec 12.1 per cent and the varitime provincos 0.6 per cent.

Twole 3. - Canitel invested in Toollen Yarn :ills, by Provinces, 1927

| Prorices | Fixed Capjital | T02kin Cabital |  | Total Capital |
| :---: | :---: | :---: | :---: | :---: |
|  | ```Land, buildings etc, machinery and tools``` | Materials and stocks oin hend, miscellaneous supplies, etc. | Cash, tradine and operating accounts, etc. |  |
|  | \$ | \$ | $\stackrel{\text { ¢ }}{ }$ | \$ |
| Zaritime Provinces and quebec ontario | $\begin{array}{r} 572,318 \\ 4,060,850 \end{array}$ | $\begin{array}{r} 240,356 \\ 1,722,251 \end{array}$ | $\begin{array}{r} 430,539 \\ 2,714,743 \end{array}$ | $\begin{aligned} & 1,243,213 \\ & 8,517,844 \end{aligned}$ |
| TOTAL | 4,653,168 | 1,962,607 | 3,145,282 | 9,761,057 |

## Enployment Statistics

The statistics relating to empoyment in the woollen yarm mills are presented in the folloring series of tables:

Table 4.- Yroployees by classes, momer and remneration by provinces. Table 5.- Mmioyees on rages, by months and sex. Table 6.- Norkine time of wlants and employees.

The muber of persons at employment, whether on salaries or mages, is shom by sox and remmeration, for Canada and the provinces in Table 4. The province of Ontario furmished 53.7 per cent of the male omployces, 90.3 por cent of the fomalos and empaded in salaries and wajes, otc. 82.6 per cent of the total for the Dominion.

The average munber of make carnors omployed in any industry is calculated on the actral mumer of monthe the mills were in operation and not on a basis of 12 cale:dar nonths.

Table 4.- Jajloyees by lifuber, Sex and Reinneration, 1927.

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## Imployment Statistics-Con'd.

Tabie 5 presents the statistics of emplovment during 1927 according to number and sex of wase-earner, by months. The maxithtith of employment was reached in the month of Auril with a total of 1,609 employees of whom 708 were males, and 901 were females. The minimum of employment pas reached in September with a total of 1,531 employees, of whom 690 were males and 841 vere females. The average employment for the year was 714 males and 870 females.

Tablo 5. - Employment by months and sex, 1927.

| 边的hs | $\begin{aligned} & \text { Kales } \\ & \text { io. } \end{aligned}$ | Females |  | Nales | Females IJ. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Jamary | 664 | 872 | July | 691 | 847 |
| Feluraxy | 682 | 871 | August | 692 | 845 |
| iarch | 684 | 879 | September | 690 | 841 |
| April | 708 | 901 | october | 694 | 858 |
| ifay | 775 | 826 | November | 717 | 873 |
| June | 734 | 858 | December | 731 | 864 |
|  | Tot | ployment onthly | the year <br> nt during year | $\begin{array}{r} 8.452 \\ 714 \end{array}$ | $\begin{array}{r} 10,335 \\ 870 \end{array}$ |

Torkins Time. - Table 6 shows the number of days that plants were in operation durime 1927, whether on full time, part time or idle together with the hours of labour morted by cmployees per day and per week. Hours morked per day increased from 9:30. In 192 to 9.35 in 1927.

Table 6. - Morking time of Plants and Employees, 1927


## Fuel Consumption

The quantity and value of the fuel consumed by the roollen yarn industry is shown in Table 7 for the calendar year 1927. Biturninous coal accounted for 66.5 per cent of the total outlay in 1927. The cost of electricity purchased during the year amounted to $\$ 47,621$ as compared vith an outlay of $\$ 40,891$ in 1926 .

Table 7.- Fuel Consumption by Classes, 1927.

| Olasses of Fuel | $\begin{aligned} & \text { Unit } \\ & \text { of } \\ & \text { Heasure } \\ & \hline \end{aligned}$ | Quantity | Cost value in Factory |
| :---: | :---: | :---: | :---: |
| Antinacite coal <br> Biturinous coal <br> 3):60line <br> nood <br> Gas, artificial or natural <br> Tuel oil <br> zoctricity | ton <br> ton <br> sallon <br> comd <br> m.c.ft. | $\begin{array}{r} 14,916 \\ 90 \\ 275 \\ 537 \end{array}$ | $\begin{gathered} \$ \\ - \\ 97.948 \\ 1,327 \\ 1.324 \\ - \\ 47.621 \end{gathered}$ |
| Total cost of Fuel | - | - | 147,242 |

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## Power Installation

The power installed in woollen yarn mills in 1927 is shown in Table 8 by (a) the classes of power, (b) the number of units in each class and (c) the total horsepower according to mamfacturers' rating.

Table 8. - Power Installation, 1927

| Classes of Power | Number <br> of Units | Horse Pomer according <br> to mamufacturersi rating |
| :--- | :---: | :---: |
| Steam engines and turbines | 5 |  |
| Oil, gas and gasoline engines | 2 | 355 |
| Hydraulic turbines or water wheels | 5 | 22 |
| Electric motors operated by purchased power | 5 | 336 |
| Total power used in mamafacturing | 186 | 2,527 |
| Boilers installed | 198 | 3,240 |

Materials Ưsed.
The quantity and cost value at the mill of the various materials used in the manufacture of woollen and worsted yarn, is presented in Table 9 for the calendar year 1927. Faw wool represented 13.5 per cent, tops and waste and noils 62.3 per cent, and woollen and worsted yarns 11.6 per cent of the total cost of materials used during the year.

Table 9. - Materials used in Woollen Yarn Mills, 1927

| Kinds of Materials | Unit of Measure | Quantity | Cost Value at the factory or mill |
| :---: | :---: | :---: | :---: |
| Tool, domestic, -In the grease | Pound | 302,656 | 90, 134 |
| Washed or scoured | * | 32, 345 | 9,523 |
| Wool, foreign.- In the grease | " | 591,237 | 298,875 |
| Washed or scoured | " | 564,665 | 202,633 |
| Tool masto | " | 155,194 | 39,076 |
| Tool noils | " | 5,997 | 2,630 |
| Tops | " | 4,530,793 | 2,730,580 |
| Shoddy, mungo and wool extract | " | 64,730 | 21,650 |
| Cotton, ram | " | 589,522 | 120,694 |
| Tailors' clippings, rags, etc. | " | 602.553 | 65.632 |
| Toollen yarns | " | 763.093 | 213,592 |
| Torsted yarns | " | 404,358 | 302, 340 |
| Cotton yarns | " | 57.656 | 20,216 |
| Artificial silk yarn | " | 20, 345 | 20,190 |
| Linen yarns | " | 51,000 | 13,260 |
| Jute ramie, or other yarns of vegetable fibre | " | 207,000 | 25,690 |
| Silk, waste | " | 6,131 | 1,984 |
| Cotton waste | " | 329,236 | 50,092 |
| Chemicals and dyestuffs (value only) | - | - | 111,736 |
| All other materials (value only) | - | - | 112, 414 |
| Total cost of Materials | - | - | 4,455,941 |

## Equipment

The equipment of the 17 mills reporting is shown in Table 10.
Table 10. Equipment installed in Woollen Yarn Kills, 1927.

| Kind | 7oollen | Morsted | Shoddy | Cotton | TOTAL |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Sets of cards | 61 | 3 | 1 | 5 | 70 |
| Spindles, rumber: |  |  |  |  |  |
| Thale spinning spindles | 17.666 | 9,508 | - | - | 27.174 |
| Frame spinning spindles | 201 | 20,472 | - | - | 20.673 |
| Doubling and twisting spindles | 606 | 13,024 | - | - | 13,630 |
| Broad looms (50 inches reed space or over) | 53 | - | - | - | 53 |
| Narrow looms (under 50 inches reed space) | 62 | - | - | - | 62 |
| Wool combing machines | 4 | - | - | - |  |
| Pickers | 32 | - | - | - | 32 |
| Garnet machines | 5 | - | - | - |  |

Figures of Inports \& Exports of yarns int ve fond 1nT Tableslo \& 11, under Toollen Cloth Industry.
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## Section III. Carpets, Hats and Rugs.

The statistics of the manufactures of carpets, mats and ruge are dealt with in juction 3 of the woollen textile industry. In 1927 the number of individual establishmonts reporting was 18 of which 12 were in Ontario, 2 in British Columbia and 1 in each of Alberta, Saskatchewan, Manitoba and Now Brunswick.

## Principal Statistics

A tablo showing the principal statistics of the industry for the calendar years 1924, 1925 and 1926 is given below for purposes of comparisom.

Sumary of Principal Statistics, 1925, 1926 and 1927.

| Principal Statistics |  | 1925 | 1926 | 1927 |
| :---: | :---: | :---: | :---: | :---: |
| Establishments reporting | No. | 16 | 17 | 18 |
| Cinital invested | \$ | 4,080,905 | 4,037,183 | 4.343 .572 |
| Employees on salaries |  |  |  |  |
| Nale | No. | 119 | 112 | 117 |
| Ecmale | No. |  | 23 | 26 |
| Total salaries | \$ | 309.386 | 273.487 | 339,427 |
| Tmployees on mages, average number |  |  |  |  |
| Male | No. | 486 | 483 | 531 |
| Eamale | No. | 225 | 210 | 274 |
| Cotal rages | \$ | 584,457 | 569.548 | 681,021 |
| Cost of fuel | \$ | 51,353 | 100,751 | 62,406 |
| Powur installed - |  |  |  |  |
| Units | No. | 372 | 381 | 286 |
| Capacity | H.P. | 2,98 ${ }^{\circ}$ | 3.026 | 4,544 |
| Cost of Matorials | \$ | 1,432,494 | 1,515,052 | 1,692,111 |
| Valuo of vroducts | \$ | 2,905,251 | 3,152,800 | 4.015,339 |
| Value addod by manufacture | \$ | 1,472,757 | 1.637,748 | 2,323,228 |

## Production

The quantity and value of the principal dtems produced in the carpet factories of the Dominion are shom by provinces in Table 1. Over 99 per cent of the total value of production belongs to the province of Ontario. Carpets contributed 16.80 per cont of the total value of output, rugs and squares 71.65 per cent and other mats etc. to 11.55 per cont.

Table 1.- Production of Carpets, Mats and Rugs, 1927



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## Size of Establishments

Carpets, Mats and Rugs I $_{1}=1927$.
In 1926 the number of establishments reporting was 17 with a total capital investment of $\$ 4,037,18$, - a gross value of production of $\$ 3,122,800$ and a total ermployment of 828 . Four establishments had a capital investment of $\$ 3,910,263$ or 96.8 per cont of the total capitalization and an average investment of $\$ 977,566$ per establishmen. Throe firms had a total production of $\$ 2,962,889$, being 94 per cent of the total output and an average of $\$ 987,629$ per establishment. In employment 4 firms reported 742 persons on the payrolls or 90 per cent of the total employment with an average employmont per establishment of 185.

In 1927 the number of ostablishments reporting was 18 with a total capital investment of $\$ 4,343,572$ - a gross value of production of $\$ 4,015,339$ and a total erployment of 948. Two establishments had a capital investment of $\$ 3,948,865$ or 90.9 per cent of the total capitalization and an average investment of $\$ 1,974,432$ per establishmont. Three firms had a totel production of $\$ 3,776,598$ being 94 per cent of the total output and an average of $\$ 1,258,566$ per establishment. In employment 3 firms reported 837 persons on the payrolls or 88.3 per cent of the total employment with an average employment per establishment of 279.

| Capital Investod | 1926 |  | 1927 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Est. | \$ | Est. | \$ |
| Under 50,000 | 13 | 126,920 | 13 | 85.611 |
| 50,000 to under 100,000 | 1 | 64,979 | 2 | 128,185 |
| 100,000 " B 200,000 | 1 | 171,441 | 1 | 180,911 |
| 200,000 " " 500,000 |  | - |  | - |
| 500,000 " "1,000,000 | 1 | 688,076 | 1 | 900,963 |
| 1,000,000 and over | 1 | 2,985,767 | 1 | 3,047,902 |
| Total | 17 | 4,037.183 | 18 | 4,343,572 |
| Amployees | Ist. | No. Finp. | Est. | No. Hapr |
| Unacr 20 | 13 | 86 | 14 | 75 |
| 20 to undar 50 | 1 | 24 | 1 | 36 |
| 50 to under100 | 1 | 61 | 1 | 65 |
| 100 " " 200 | 1 | 121 | 1 | 183 |
| 200 " " 500 |  |  | - |  |
| 500 and over | 1 | 536 | 1 | 589 |
| Total | 17 | 828 | 18 | 948 |
| Production | Est. | Value | Est | value |
| Under 50.000 | 13 | 129,556 | 14 | 142,587 |
| $\begin{array}{lll}50,000 & \text { to under } & 100,000 \\ 100,000 & 11 & 200,000\end{array}$ | 1 | 60,355 | 1 | 96,154 |
| $\begin{array}{llll}100,000 & 11 & 200,000 \\ 200,000 & 11 & 11 & 500,000\end{array}$ |  | 756,848 | - | 225.000 |
| $\begin{array}{llrl}200,000 & \prime \prime & \text { II } & 500,000 \\ 500,000 & \prime \prime & 11 & 1,000,000\end{array}$ | 2 | 156,848 | 1 | 225,000 |
| 1,000,000 and over | 1 | 2,206,041 | 1 | 2,705,043 |
| Total | 17 | 3,152,800 | 18 | 4,015,339 |



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The capital investment in the carpet, mat and rug industry is shown by iters and provinces in Table 2. The value of invested capital increased over 1926 by $\$ 306,389$ or 7.5 per cent. Ontario's proportion of the total investment was over 99.5 per cent.

Table 2.- Capital invested by Provinces, 1927.

| Items of Capital | CANADA | ONTARIO | Other <br> Provinces |
| :---: | :---: | :---: | :---: |
| Iixed Capital:- |  |  |  |
| Land, buildings, fixtures, machinery, atc. | $1,691,404$ | $1,677,788$ | 13,616 |
| Morking Capital:- |  |  |  |
| Materials, supplies and stocks in hand |  |  |  |
| Cash, trading and operating accounts, etc. | $1,995,416$ | $1,993,531$ | 2,844 |
|  |  |  |  |
| Total Capital |  |  |  |

## moployment Statistics

Statistics relating to employment are shown in the following series of Tables for the calendar year 1927:-
(3) Bmployees, salaries and wages by provinces.
(4) Tinployment by months.
(5) Working time of plants and employees.

The province of Ontario gave employment to 929 persons in a total of 948 for the Dominion or approximately 98 per cent, while the amount paid for salaries and wages was also 98 por cent of the total for the Dominion.

The average number of wage-earners arployed in any industry is calculated on the actual number of months the mills were in operation and not on a basis of 12 culendar months.

Table 3.- Fmployment by number, sex and remuneration in 1227, by provinces

| Pmiloyees by classes | CANADA | ONIARIO | Other Provinces |
| :---: | :---: | :---: | :---: |
| Maployees on salaries:- |  |  |  |
| Male No. | 117 | 112 | 5 |
| Female No. | 26 | 25 | 1 |
| Total salaries ${ }^{\text {de }}$ | 339.427 | 330,721 | 8,706 |
| Employees on wages, average number- |  |  |  |
| Wale No. | 531 | 520 | 11 |
| Female No. | 274 | 272 |  |
| Total wages \$ | 681,021 | 669,588 | 11,433 |
| Total amployees - |  |  |  |
| lare No. | 648 | 632 | 16 |
| Female No. | 300 | 297 |  |
| Salarios and wages \$ | 1,020,448 | 1,000,309 | 20,139 |

The number of persons employed in the industry is shom for each month of the year divided according to sex. Employment reached its maximum in February with a total of 870 persons of whom 578 were males and 292 females. The month of lowest employment Wes culy when there were on the payroll a total of 671 of whom 406 were males and 265 Fore fomales. The average monthly employment ras 531 males and 274 fomales as shown in Table 4.

Table 4.- Amployment by months and sex, 1927.

| 1/onths | $\begin{array}{r} \text { Male } \\ \text { Ho. } \end{array}$ | $\begin{gathered} \text { Female } \\ \text { To. } \\ \hline \end{gathered}$ | Months | $\begin{gathered} \text { Mal } \\ \text { No. } \\ \hline \end{gathered}$ | Fomale NO. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Tanuery <br> Eobruar: <br> Horen <br> Aur: 1 <br> May <br> Junc | $\begin{aligned} & 566 \\ & 570 \\ & 567 \\ & 534 \\ & 534 \\ & 533 \\ & \hline \end{aligned}$ | $\begin{aligned} & 283 \\ & 292 \\ & 293 \\ & 248 \\ & 256 \\ & 265 \end{aligned}$ | July <br> August <br> September <br> october <br> November <br> December | $\begin{aligned} & 406 \\ & 527 \\ & 526 \\ & 523 \\ & 541 \\ & 547 \end{aligned}$ | $\begin{aligned} & 265 \\ & 280 \\ & 274 \\ & 270 \\ & 274 \\ & 76 \\ & \hline \end{aligned}$ |
|  | Total omployment during tine yoar Averago montily employment during the year |  |  | $\begin{array}{r} 6,382 \\ 531 \end{array}$ | $\begin{array}{r} 3.276 \\ 274 \end{array}$ |




## Employment Statistics - Continued

Operating time of plants and of employees is given in Table 5. The operating time is showi under 3 heads: (1) full time, (2) part time and (3) idle. Full time operation shows an increase of 265 days during the year as compared with the report for 1926, while part time operation also increased by 154 days. There was also an increase in the working hours of eaployeos as compared with 1926.

Table 5.- Operating time of plants and cmployees, 1927.

| Nurber of establishments reporting | 18 |  |
| :---: | :---: | :---: |
| Days 12l operation - | Totals | Averages |
| On full time | 4.560 |  |
| On part time | 642 | 253.33 |
| Iole | 270 | 35.67 |
| Hours vorked by wage-earners - |  | 15.00 |
| Fer day or shift | 156 |  |
| Per week | 870 | 8.67 |

## Fuel Consumption

The quantity and value of fuel consumed by the industry in 2927 is shomn in Table 6 by classes. Compared $\pi i t h 1926$ there was a decrease in the total cost of fuel, which is mainly accounted for by the decreasejn the quantity of bituminous coal revortod. The cost of electricity purchased amounted to $\$ 18,383$ in 1927 as compared with \$22,934 in 1926.

Table 6. - Fuel Consumption by classes, 1927.

| Classes of fuel | Unit of measure | Quantity | Cost value at factory |
| :---: | :---: | :---: | :---: |
|  |  |  | \$ |
| Bituminous cool | ton | 9,414 | 60,231 |
| Antiaracite coal | " | 26 | 391 |
| Colce | 11 | 3 | 45 |
| Gasoline | gallon | 810 | 214 |
| Fuel oils | \% | 6,374 | 721 |
| Gas, artificial and natural | m.c.ft. | 312 | 323 |
| All othor fuels | - | - | 481 |
| Electricity | - | - | 18,383 |
| $\ldots$ Total cost of fuel | - | - | 80.789 |

## Porer Installation

The kinds of power installed in the carpet factories of the Dominion in 1927 arc showa in Table 7. Electric motors agaiu supplied over 88 per cont of the total horse power installation in 1927.

Eight boilers with a horse power capacity of 562 mere reported as against 13 boilers of 2,592 horse power in 1926 .

Table 7.- Power Iustallation, 1927.

| Classes of power installed | Number of units | Horse power capacity according to manufacturers' rating. |
| :---: | :---: | :---: |
| Steara cnines and turbines | 4 | 525 |
| $0 i l$ gas and gasoline engines | 1 |  |
| Electric motors operatod by purchased power | 273 | 1,782 |
| Total power uscd in manufactura <br> Ilectric motors operated by power omaed | $\begin{array}{r} 278 \\ 8 \\ \hline \end{array}$ | $\begin{aligned} & 2,310 \\ & 2,234 \end{aligned}$ |
| Total electric motors Boilers installed | $\begin{array}{r} 281 \\ 8 \end{array}$ | $\begin{array}{r} 4,016 \\ 562 \end{array}$ |



## Materials Used.

The principal materials used in the industry in 1927 are shown by quantity and cost value in Table 8. The total value of materials used amounted to $\$ 1,692,111$. of which woollon and trorsted yarns constituted $\$ 1,067,588$ or 63.1 per cent. This value represents an increase from the 1926 report of $\$ 177,059$. or approximately 11.7 per cent.

Table 8.- Materials used by kinds, 1927.

| Kinds of materials used | Unit of measure | Quantity | Cost Value |
| :---: | :---: | :---: | :---: |
|  |  |  | \$ |
| Woollen yarns | pounds | 1,140,702 | 637.015 |
| Worstod yarns | " | 604,835 | 430.573 |
| Cotton yarns | " | 994.641 | 286,389 |
| Linen yarns | " | 32.534 | 9,281 |
| Jute, ramie and other yarn of vegetable fibre | " | 1,721,477 | 222,513 |
| Chemicals and dyestuffs (velue only) | - | - | 92,739 |
| All other materials (value only) | - | - | 13,601 |
| Total cost of materials |  | - | 1,692,111 |

Equipment in Carpet. Mat and Fug Factories
The equipment reported in the carpet, mat and rug factories of the Dominion in 1927 was as follows:-

| Broad Looms (50 inches recd space or over) | 19 |
| :--- | ---: |
| Narron looms (under 50 inches reed space) | 292 |
| Other looms | 26 |
| Coppers | 4 |
| Winders | 3 |
| Twisters | 4 |
| Braiders | 9 |
| Knitting machines | 25 |
| Sewing machines | 15 |
| Cutting machinos | 2 |

## Imports and Exports

Table 9 presents statistics of the imports and exports of Carpets, mats and rugs by principal countries for the calendar year 1927. The total value of imports was $\$ 2,619,527$. and the value of manufactured products $\$ 3,979,321$. so that for every dollar of product manufactured in Canada we iuport goods to the value of sixty-six cents. The United Kingdom supplied $\$ 1,342,898$. of the value of imports for consumption or 51.3 per cent, the United States $\$ 166,830$. or 6.4 per cent and all Other Countries $\$ 1,109,799$. or about 42.3 per cont.
$-24-$
Table 9.- Imports of carpets, mats and rugs by principal countries, for calendar year 1927.


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Imports and Exports Guntipued
Table 9 - Imports -. Cont'd
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The value of exports of Canadian produce are shown in Table 10 by principal countries, the total value in 1927 being $\$ 25,768$. an increase of $\$ 16,348$. over 1926.

> Table 10.- Kxports of Carpets, Mats, etc., to principal countries for calendar year 1927.

|  | Quantity | Value |
| :---: | :---: | :---: |
| Wool cirrets (value only) |  |  |
| United Kingdom | - | 2,102 |
| United States | - | 6.063 |
| Otier Countries | - | 17,603 |
| TOTAL EXPORTS |  | 25.768 |

[^2]In 1926 the number of establishments reporting was 28 with a total capital investment of $\$ 7,994,200$ a gross value of production of $\$ 5,738,462$ and a total employment of 1,080. Eight establishments had a total capital investment of $\$ 6,745,304$ or 84.4 per cent of the total capital investment or an average of $\$ 843,163$ per establishment. Bleven establishments reported a gross value of production of $\$ 5,099,025$ or 88.8 per cent of the total production being an average output of $\$ 463,548$ per establishmont. In employment 9 firms had 946 persons on the payroll being an average of 105 persons per establishment.and 87.5 per cert of the total employment.

In 1927 the number of establishments reporting was 24 with a total capital investrent of $\$ 7.758,050$ a gross value of production of $\$ 5,934,369$ and a total employment of 1.113. Eight establishments had a total capital investment of $\$ 6,787,301$ or 87.5 per cert of the total capital investment or an average of $\$ 848,413$ per establishment. Seven istablishments reported a gross value of production of $\$ 4,743,919$ or 79.9 per cent of the total production being an average output of $\$ 677,703$ per establishment. In employment 5 firns had 833 persons on the payroll being an average of 167 persons per establishment and $7^{\prime} .8$ per cent of the total employment.

Toollen Goods, n.e.s.

| Capital Invested | 1926 |  | 1927 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Establishments No. | Amount $\$$ | Establishments No . | Amount $\$$ |
| Under 50,000 <br> 50,000 to under 100,000 <br> 100,000 to under 200,000 <br> 200,000 to under 500,000 <br> 500,000 to under 1,000,000 <br> 1,000,000 and over | $\begin{aligned} & 9 \\ & 6 \\ & 5 \\ & 5 \\ & -3 \\ & \hline \end{aligned}$ | $\begin{array}{r} 140,547 \\ 403,491 \\ 704,858 \\ 1,759,961 \\ 4,985,343 \\ \hline \end{array}$ | $\begin{aligned} & 8 \\ & 5 \\ & 3 \\ & 4 \\ & 1 \\ & 3 \end{aligned}$ | $\begin{array}{r} 218,598 \\ 331,041 \\ 421,110 \\ 1,267,377 \\ 522,737 \\ 4,997,187 \\ \hline \end{array}$ |
| Total | 28 | 1.994.200 | 24 | 7.758.050 |
| Employees | Establishments No. | $\begin{aligned} & \text { Employees } \\ & \text { No. } \end{aligned}$ | Establishments No. | Employees No. |
| Under 20 <br> 20 to under 50 <br> 50 to under 100 <br> 100 to under 200 <br> 200 to under 500 | $\begin{array}{r} 19 \\ 4 \\ 1 \\ 3 \\ 1 \end{array}$ | $\begin{array}{r} 134 \\ 145 \\ 69 \\ 356 \\ 376 \end{array}$ | $\begin{gathered} 15 \\ 4 \\ 1 \\ 2 \\ 2 \end{gathered}$ | $\begin{array}{r} 127 \\ 153 \\ 60 \\ 246 \\ 527 \end{array}$ |
| Total | 28 | 1.080 | 24 | 1.213 |
| Production | Establishments No. | Value | Establish ments | Value |
| Under 50,000 <br> 50,000 to under 100,000 <br> 100,000 to under 200,000 <br> 200,000 to under 500,000 <br> 500,000 to under 1,000,000 <br> 1,000,000 and over | $\begin{array}{r} 10 \\ 7 \\ 5 \\ 3 \\ 2 \\ 1 \end{array}$ | $\begin{array}{r} 142,426 \\ 497,011 \\ 833,929 \\ 1,027,277 \\ 1,324,050 \\ 1,913,769 \end{array}$ | $\begin{aligned} & 8 \\ & 4 \\ & 5 \\ & 3 \\ & 3 \\ & 1 \end{aligned}$ | $\begin{array}{r} 227,733 \\ 315,488 \\ 647,229 \\ 780,709 \\ 1,864,917 \\ 2,098,293 \end{array}$ |
| Total | 28 | 5,738,462 | 24 | $5,934,369$ |

The principal comodities comprising this section are (1) wool felts of all kinds, (2) mool stock (shoddy), (3) wool, pulled, (4) blankets and sweat pads and (5) overgaiters, spats and leggings. The number of individual plants reporting in this section durins 1927 was 24 as compared with 28 in the preceding year. Of the plants in operation 17 \%ne located in Ontario, 4 in Quebec and 1 in each of the provinces of British Columbia New Bounswick and Nova Scotia. The statistics for the last mentioned provinces have been combind to prevent disclosure of individual information and are presented under the hoading of "other provinces" throughout the tables of this report. For the principal statistics relating to this section see column 4 of page 2 of this report.


$$
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$$

fat

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$\qquad$

- $1 \cdot$



<br><br><br>$\because-7 n=$

(7) $\because \therefore \cdot \because a=0 \cdot 4$

$5+20+2$

Table 1 presents statistics of production by quantity and value within provinces for the calendar year l927. Of the total value of output the province of Ontario contributed $\$ 3,284,349$ or 55.4 per cent. followed by quebec with 40.7 per cent, whilst the remaining provinces produced less than 4 per cent. The item of production showing the greatest value was pulp and paper maker's feits amounting to 42 , 911,088 or a little over 49 per cent. Shoddy mungo and wool extract being next with a value of 9519,000 or 8.7 per cent followed in order by blankets with a value of $\$ 485,219$.

Table 1. - Production in Woollen Goods Mills, n.e.s., by Frovinces, 1927.

| Articles Manufactured | GANADA |  | Ontario |  | quebec |  | Other Frovinces |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Value | Quantity | Value | - Quanti | Value | - Quantity | Value |
| Felt Goods |  |  |  |  |  |  |  |  |
| Shoe feits Yd. | 262,160 | 228,163 | 262,160 | 228,163 | - | - | - | - |
| Harness felts Lb. | 160,316 | 79,039 | 160,316 | 79,039 | - | - | - | - |
| Hair felts Yd. | 45,000 | 38,000 | 45,000 | 38,000 | - | - | - | - |
| Trimming and lining felts Yd. | 49,326 | 50,850 | 49,326 | 50,850 | - | - | - | - |
| Padding felts | , | 201,206 | , | 201,206 | - | - | - | - |
| Pulp \& paper maker's felts Lib. | 2,352,115 | 2,911,088 | 581.723 | 1,032,507 | 1,770,392 | 1,878,581 | - | - |
| All other felt goods " | 2,352,115 | 50,782 | - | 29,172 | - | 21,610 | - | - |
| Shoddy mungo and wool extract | 3,330,683 | 519,100 | 3,086,884 | 433,514 | 243,799 | 85,586 | - | - |
| Sweat-pads Doz. | 57,788 | 303,201 | 57,788 | 303,201 | - | - | - | - |
| Blankets | 5 | 485,219 | 57, | 265,507 | - | 219,712 | - | - |
| Wool, pullud Lb. | 580,330 | 232.378 | 156,330 | 63,261 | - | - | 424,000 | 169,117 |
| Auto cushions No. | 27.297 | 10,613 | 27,297 | 10,613 | - | - | - | - |
| Wool, wasto and noils | 49,600 | 14,280 | 49,600 | 14,280 | - | - | - | - |
| Woolen yerna Lt. | 29,159 | 5,832 | 29,159 | 5,832 | - | - | - | - |
| Pickled skins Doz. | 18,405 | 147,814 | 6,629 | 83,356 | - | - | 11,76 | 64,458 |
| Gloves, cotton Doz.Pr. | 177,081 | 233,853 | 177,081 | 233,853 | - | - | - | - |
| Box toes Pr. | 6,148,991 | 166,384 | , | 23,853 | 6,148,991 | 166,384 | - | - |
| Batts, flocks and rolls Lb. | 1,013,560 | 40,542 | 104.876 | 54.21 | 1,013,560 | 40,542 | - | - |
| Wecthor strip Cwt. | 108,876 | 54,424 | 108,876 | 54,424 | - | - | - | - |
| All othor products | - | 161,601 | - | 157,571 | - | 4,030 | - | - |
| Total Value of Outjut | - | $5,93+, 369$ | - | , $204,3+9$ | - | $2,416,45$ | - | 233,56 |

## Centita Investment.

The amount of capital investea in this cectior. of the woollen textile industry is shown by provinces in Table 2. It is also presentad under two heads:- Fixed capital and working capital, the first of wich includes linh, nuildings, fixtures, machinery and tools, and the second materials and stochs on hand, fuel and miscellaneous supplies on hard, and cash, trading and operating accounts, and bills receivable. The investment in 1927 siows a decrease in total of $\$ 235,750$. Lpproximately 60.4 per cent of the total investment is credited to the prorinca of Ontario. S. jper cent to Quebec and 1.3 per cort to the other provinces.

Table 2.- Capital investment by provinces, 1927.

| Province | Fixed Capital | Horking Capital |  | Total Capital |
| :---: | :---: | :---: | :---: | :---: |
|  | Land <br> buildings <br> machinery <br> tools | Materials <br> and supplies <br> on inand | Cash, trading and operating accounts, etc |  |
| CAINDA | 4.710,763 | 1,720,198 | 1,327,089 | 7,758,050 |
| Ontario | 2,947,181 | 926,869 | 812,224 | 4,686,274 |
| Quebec | 1,727,625 | 747.522 | 498,128 | 2,973,275 |
| Other provinces 1/ | 35,957 | 45,807 | 16,737 | 98,501 |

1) Includer Nova Scotia, New Brunswick and Manitoba.

## Employment Stetistics

Statistics of emplayment are presented ir a series of Tables for the calendar year 1927 as follows:

Table 3. Amployees by number, sex and remuneration.
Table 4. Employees by morths and sex.
Table 5. Operating time of plants and omployees.
The number of persons employed as per payroll is : 10 mm by sex and remuneration in Table 3. The number employed rose from 993, ( 665 ma? es ars. 325 females), in 1926 to 1,113 , ( 669 males and 414 females) in 1927. Salaries increased by $\$ 51,224$ and wages by 58,489 . The province of Ontario sunolici 63.6 per cent of the total employees and paid 01.2 per cent of the total of salaries anc mages.

The average number of wage-earners employer in any industry is calculated on the actial number of month the mills were in or atio and not on a basis of 12 calendar months.

| Classes of employees |  | cavaoa | ontario | Quebec | Other Provinces |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Solaried employees - |  |  |  |  |  |
|  | No. | 34 | 43 | 38 | 3 |
| Female ${ }_{\text {Potal }}$ salaries | No. | 22 |  |  |  |
|  |  |  |  |  |  |
|  |  |  |  |  |  |
| Male Female | No. | 67.5 392 |  | 197 133 | 31 |
| Total wages | \$ | 801. 527 | 523,231 | 261,127 | 17.269 |
|  |  |  |  |  |  |
|  |  |  |  |  |  |
| Female | No. | 4 | 278 | 136 |  |
| Salaries and wages | \$ | 1,117, 55 ! | 681,079 | 408,609 | 22,309 |

## Fmployment Statistics - Contld.

The number of wage-earners employed in this oection by months and sex is shown in Table 4. Employment was at the maximum in the month of November when 1,049 individuals were entered on the payroll and the minimum in the month of june when the number on the payroll was 960. The average monthly employment during the year was 1,009 of whom 615 were males and 392 were females.

| Months | $\begin{aligned} & \text { Malo } \\ & \text { No. } \end{aligned}$ | Female No. | Months | Male No. | $\begin{gathered} \text { Temale } \\ \text { No. } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| January | 601 | 371 | July | 571 |  |
| February | 604 | 377 | Hugust | 578 | 403 |
| March | 615 | 384 | September | 598 | 400 |
| April | 607 | 384 | October | 608 | 415 |
| May | 589 | 374 | November | 625 | 424 |
| June | 587 | 373 | December | 617 | 406 |

Total employment during the year $\quad 7,200 \quad 4,706$
Average monthly employment throughout yoar 615 392
The working time of plants and employees is shown in Table 5. The operating time of plants whether on full or part time and the number of days the plants were idle are given by totals and averages. Full time operations were carried on for 248.58 days and part time for 26.21 days, whilst plants were idle for a total of 29.21 days. The hours of labour averaged 8.91 per day as against 9.2 in 1926 and 49.54 hours per week, as compared with 49.2 hours in 1926.

Table 5:- Working time of plants and employees, 1927.
Number of operating plants

Days in operation -
on full time
on part time
Idle
Hours worked by employees-
Per day or shift
Per meek

|  | 24 |
| :---: | :---: |
| Totals | Averages |
|  | 2466 |
| 629 | 24.58. |
| 701 | 26.21 |
| 214 | 29.21 |
| 1,189 | 8.91 |
|  | 49.54 |

## Fuel Consumption

The quantity and the cost value at the mill of the fuel consumed in this section are given in Table 6 for the calendar year 1927. Coal of all kinds constituted 92.3 per cent of the total cost of fuel. The cost of electricity purchased amounted to $\$ 24,373$ in 1927 as compared with an expenditure of $\$ 29,950$ in 1926.

Table 6. Fuel consuraption, by classes. 1227.

| Classes of fuel | Unit of measure | Quantity | Cost Value at Mill |
| :---: | :---: | :---: | :---: |
| ```Bituminous Coal (incl. screenings) Anthracite coal Coke Gasoline Oil (Fuel) Wood Gas Other fuel Electricity``` | ton $\prime \prime$ $\prime \prime$ gal. " cord M.c.ft. - | $\begin{array}{r} 9.941 \\ 3 \\ 30 \\ -\quad 1 \\ -\quad 2 \\ 234 \end{array}$ | $\begin{array}{r} 72,719 \\ 50 \\ 308 \\ - \\ - \\ 10 \\ 180 \\ 5,601 \\ 24,373 \end{array}$ |
|  | - | - | 103,241 |

The installation of power by classes and horse power as rated by the manufacturer, is rescatod in Table 7, for the colendar year 1927, a acrease. in instelled h. p. a coity appear in hydraulic turbines of $292 \mathrm{~h} . \mathrm{p}$.

I ble 7.- Power installed in the woollen soods industry,N. 3.S., 1927.

| Cineses of power | Number of Units | Horse power according to manufacturers' ratins |
| :---: | :---: | :---: |
| Ster in engines and turbines | 3 | 109 |
| Qil. gas cind zasoline engines | 3 | 210 |
| Evdrailic turbines or water wheels | 6 | 986 |
| Wloctric motors operated by purchased power | 258 | 2,709 |
| Totel power for manufacturing purposes | 270 | 4,014 |
| Blectric motors operated by power cnerated by the establishments | 149 | 1,383 |
| Iot 1 electric motors | 407 | 4,092 |
| Evilur installation | 15 | 1,325 |

## Materials Used

Taole 8 gives the quantity and cost value at the mill or factory of the principal materials used in this section of the woollen textile industry in 1927. The total cost of raterials shows an increase of $\$ 12,784$ over the preceding year.

Table 8. - Materials Used, 1927.

| Kind | Unit of Heasure | Quantity | Cost Value at mill |
| :---: | :---: | :---: | :---: |
| Tool, domestic: In the grease washed or scoured | pound | $\begin{array}{r} 6,200 \\ 59,600 \end{array}$ | 1,780 21,500 |
| Tool, foreign: In the srease | " | 1,892,000 | 691,415 |
| washed or scoured | " | 1,292,748 | 588,992 |
| Animul hair, all kinds | " | 2.77,930 | 19,056 |
| Fbilors' clippings, rags, etc. | " | 4,664,025 | 372,465 |
| Sottoa, raw | " | 1,289,446 | 301,427 |
| 700l weste and noils | " | 206,641 | 26,331 |
| Sucusskias | " | 223,956 | 320,195 |
| Jute and other waste | " | 477,800 | 16,194 |
| Sills traste | " | 1,932 | 268 |
| Stodey, mungo and wool extract | " | 300,000 | 25,847 |
|  | - | , |  |
| All other materials (value only) | - | - | 433,909 |
| Tot 1 Cost of Materials | - | - | 2,939,986 |

Equipment in Textiles Mills, N.E.S.
The equipment in mills for the manufacture of the various classes of goods made in tilis section of the woollen textile industry is presented in Table 9.

Table 9.- Equipment in Woollen Textile Wills, N.E.S. 1927


## Imports and Exports

Statistics relating to imports for consumption and to exports of Canadian produce fol the colender year are not sufficiently indicated in the trade classification to cowt of tebulation, but the values of such are included under total imports of wool :2 its products on pages 10 to 12 and total exports on page 13 of this report.

Jas. Creelman \& Sons
Oxford Manufacturing Co., Itd.

- Barrington Woollen Mill

New Brunswick
F. H. Copp
J. A. Humphrey \& Son, Itd.,

Quebec
Fred Blanchette (Trenholmville Woollen Mills)
Joseph Blanchette
Walter Blue \& Co., Ltd.,
Methot \& Frere
Albert E. Morrison
Paton Manufacturing Co., Ltd,
Telford \& Chapman, Itd.,
Warwick Wocilen Mills, Itd.,
Napoleon Paquin
Talon Woollen Co.,
Ontario
F. C. Fleroux

Bancroft Woollen Mills(D. Fuller)
The Barrymore Cloth Co., Itd.,
Bird Woollen Mill Co., Ltd.,
Tayside Textiles, Ltd.,
The Brook Woollen Co. Of Simcoe, Itd.,
The Burritt's Rapids Woollen Mills, Itd.,
Jas. Butler
The Carpbell Woollen Co., Ltd.,
Campbellford Cloth Co., Ltd.,
Canadian Woollens, Ltd. (Auburn Mills)
Clark Blanket Co., Itd.,
A. W. Eastwood

Flesherton Woollen Moll, (John Nuhn)
R. Forbes Co., Itd.;
J. W. Gledhill

Glen Woollen Mills, Itd.,
Hawthorne Mills, Itd.,
The Horn Bros. Woollen Co., Itd.,
S. B. Lehman krSons
H. Lockwood's, Co., Itd.,
W. J. Hill, (Madoc Woollen Mills)

Randle Bros. (Meaford Woollen Mills)
Northern Textiles, Ltd.,
The Oriental Textiles Co., Itd.,
The Orillia Worsted Co.,
The Paris Wincey Mills Co., Ltd.
G60. Pattison \& Co., Itd, ,
Reiner Bros. \& Co., Ltd.,
Renfrew Textiles, Itd.,
M.J.O'Brien,Itd. (Renfrew Woollen Mills)

Rosamond Woollen Co., Ltd.,
The Slingsby wanufacturing Co., Itd.,
Dupont Textiles Itd.,
Sykes \& Taylor
William Thoburn
Vickerman Bros.
H. C. Nagner, (Newton Wcollen Mills)

Watchorn \& Co., Ltd.,
Peterboro Woollen Mill ( $\mathbb{T} . \mathrm{H}$. Giguer)

Newton Mills
Oxford
Barrington

Port Elgin
Box 366, Moncton.
R.R. \# 1, Trenholmville
R.R. \# I, South Durham

Waterville
Cap St. Ingace
Bromsbutg
7 Belvidere St., Sherbrooke
Way's Mills
Warwick
St. Gabriel de Brandon
Barette (Labelle Co.)

Clarence Creek
Bancroft
1179 King St. W., Toronto
Bracebridge
Perth
Victoria St., Simcoe.
Burritt's Rapids
Strathroy
Almonte
Campbellford
Peterborough
Greensville
Baltimore
Flesherton
Hespeler
Ben Miller,(R.R.\#4, Goderich)
Glen Williams
Carleton Płace
95 William St. N., Iindsay
R. R. \#l, Unionville.

507 Collise divenue, Toronto 3.
Madoc
Meaford
P.0. Box \# 405, Cnesiay.

131 Athol St., E. Osherva.
Victoria St., Orillia
Paris
Eagle St., Prestoa
Wellesley
Renfrew
Renfre:
Almonte
266 Test Will St., Brantford
Christie S. Dupont Sts. Toronto 4.
349 Carla* ive., 70ronto 8.
Almonte
R.R. \# I, Pxaston

Newton
Merrickville
73 Gladstone Avenue, Peterboro
A.M.MacPherson

Now Brunswick
Iriggs \& Little
Carleton County Woollen Mills
Speedy \& Davidson
Golden Grove Wooll en Mills
Qucbec
Perman's, Ltd., (Mill \#8)
Cniaric
Aked \&e Company, Ltd., Cenadian Foollens, Ltd.
Dunville Woollen Mills, Ltd.,
Dominion Combing Mills, Itd.,
Elliot Mfg. Co., Ltd.,
James F. Gordon
Guelph Carpet K Worsted Spinning Mills, Itd.
Milton Spinners Ltd.,
Otonabee Mills, Ltd., Peninan's, Ltd., (Mill \#9)
Eennan's, Itd., (Mill \#l2)
Cewlands and Co., Ltd.,

Rocklin (R.R.\#l, Lansiowne)

York Mills
239 Main St., Woodstock
King Street, St. Stephen Golden Greve

St. Hyacinthe

888 Dupont St., Toronto
Peterborough
H. O. 230 McGill St., Montreal

Pelham St., Trenton
Fink St., Peterborough
Athens
83 Neeve St., Guelph (carpets and yarn)
Milton
62 $\frac{1}{2}$ Hunter St., Peterborough
Paris
Waterford
Galt.

## Nirms Manufacturing Carpets. Mats \& Rugs.

Zen Erunswick
Maritime Eug Works, Itd.,
370 Main St., St. John
Ontaric

Canada Rug Co. (N.C.P.Baldwin)
Earilton Rug Works. (Brass Bros.)
Tnerien Company, Ltd.,
Iurco Persian Rug Renovating Co.,
Veteram Rug Weaving Co.,
Erirton Carpet Co., Ltd.,
Coburg Matting \& Carpet Co., Itd.,
Frpire Rug Mills
Ioneld McKinnon \& Sons
The Toronto Carpet Mfg. Cc., Ltd.,
Tnited Rug Weaving Co.

## Manitoba

Capital Carpet \& Pug Mfg., Co.,
Saskatckewan
Fextile Weaving \& Carpet Cleaning Torks Alberta
(algary Carpet \& Rug Mfgrs. (D.A.Stoddart)

98 Carling St., London
171 York St., Hamilton
374 St. Andrew St., Ottawa
166 Duchess St. , Toronto
1201 a queen St. E., Toronto
Box 1065, Peterborough
coburg
\#1, Frank St., St. Catharines.
Box \#284, Cobourg
1179 K1ng St. W., Toronto
125 Ewart Avanue, Toronto 9.

14 Main Street, Winnipeg

406-20th 6t. W. , Saskatoon

Rear 919-17th. Ave., $\overline{\text {. }}$. Calgary.

British Columbia
Pacific Coast Fluff Rug Co. (Hugh Nicol) $\quad 1069$ Richard St. Vancouver
Vancouver Fluff Rug Co. (Fred'k S. Lockett) $\quad 806-17$ th. Ave., Vancouver

Nova Scotia

Consolidated Rendering Co.,

Ne: Brunswick

Tohn Kiwble \& Son, Ltd., queber.

Sockarith Box Toe, Itd.,
2):SS, Ltd.,

Kontratl SLimkst Co.

Eendex in:nufacturing Co. itd.,

Oncario
2. Leadlay \& Co.,

Teronto Wool Scouring Co.,
Canadian Consolidated Felt Co., Ltd..
Kenwood Mills, Ltd.,
Code Felt \& Knitting Co., Ltd.
Trie Rumpel Felt Co., Ltd.
Forrits \& Spencer (Canada) Ltd.
Brautiora Mill Stock Co.
Empire Tool Stock Co.,

General Wool Stock Co.
Fome Wool Stock Co.
O:to Homuth \& Sons
Simcoe Wool Stock Co. (H.J. Brock)
The Smith Mfg., Co., Ltd.,
Yorkshire Wool Stock Mills, Ltd.
The American Pad \& Textile Co.
Furlington Winasor Blanket Co. Ltd.,

Britisn Columbia

Iegallet, Hellwig, Norton Co.,

Winntoba

Swan Manufacturing Co.,

Nesbitt St., Windsor
Wool pulling

66 E. Belvicere St. Sherbrooke
Wool felt goods
Lachute Mills
1600 St. Patrick St. Montreal
358 St. Peter St.,
St. Johns

Shoddy
Wool felt goods

896 Queen St. W., Toronto
2 Mark St., Toronto
84 Margarot Ave.,
Kitchener
Arnprior
Perth
60 Victoria St.,
Kitchener
Lettridge St.,
Hamilton
31 Jarvis St., Brantford
51 Stuart St., W.,
Hamilton
121 Logan Ave., Toronto,
9 Foster Place, Toronto,
preston
Simcoe
201 Front St., E.,
Toronto
Almonte
Queen St., Chatham
787-793 King St., W.,
Toronto

365 Second Ave., स.,
Vancouver

Wool pulling
Wool pulling
Wool felt goods
Wool felt goods
Wool felt goods
Wool felt goods

Wool felt goods
Shoday
Shoddy
Sheddy
Shoddy
Shoddy
Shoddy
Shoddy
Shoddy
Horse Clothing
Borse Clothing

Wool pulling

532 Ellice Avenue,
Winnipeg

Tool felt goods


[^0]:    $40 \because \quad \therefore \quad$ :

[^1]:    期 $\because$ anchernan
    
    
    $\qquad$

[^2]:    4/5/29. maH

