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DEPARTMENT OF TRADE AND COMMERCE

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DOMINION BUREAU OF STATISTICS
CENSUS OF INDUSTRY

REPORT

on the

WOOLLEN TEXTILE INDUSTRY

in CANADA 1927

INCLUDING -

- 1. Woollen Cloths
- 2. Woollen Yarns
- 3. Carpets, Mats and Rugs
- 4. Woollen Goods, n.e.s.

Published by Authority of the Hon. James Malcolm, M.P.,
Minister of Trade and Commerce

OTTAWA

1929

34-209

statement include only the statistics of the principal products of such manufacturing establishments as use Wool as their principal material. Statistics relating to specific products are therefore not to be regarded as comprehensive, as these are also found as secondary products of other industries of the Hosiery and Knit goods etc., etc.

DEPARTMENT OF TRADE AND COMMERCE DOMINION BUREAU OF STATISTICS OTTAWA - CANADA

Dominion Statistician: Chief, Census of Industry: R. H. Coats, B.A., F.S.S. (Hon.), F.R.S.C. J. C. Macpherson

THE WOOLLEN TEXTILE INDUSTRY IN CANADA, 1927.

Ottawa, May, 1929. -

The annual report of the Woollen Textile Industry in Canada for the calendar year 1927 is herewith presented under the four following heads:

- 1. Woollen Cloths.
- 2. Woollen Yarns.
- 3. Carpets, mats and rugs
- 4. Woollen Goods, n.e.s.

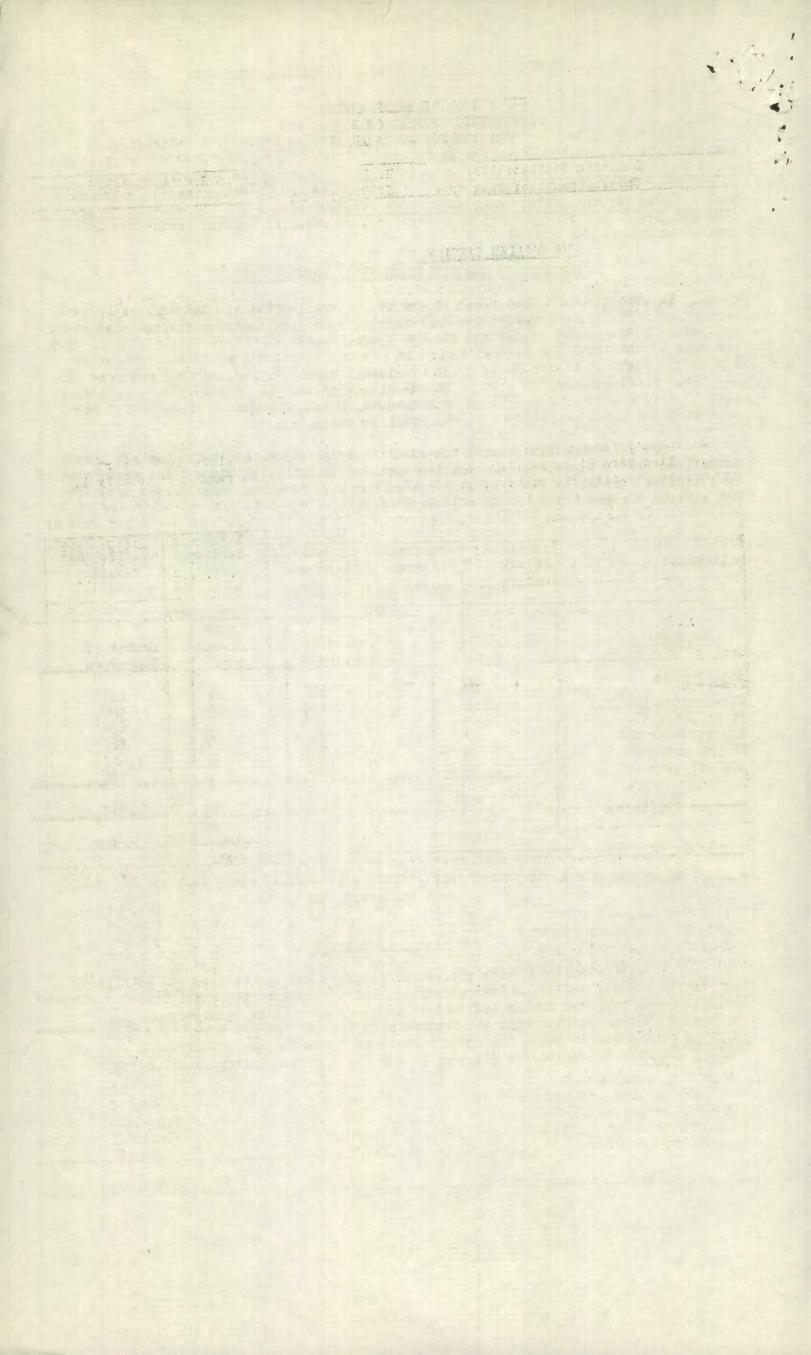
The following table shows the location by provinces of the number of establishments in each section. Woollen cloth mills increased since last report by l, woollen yarn mills remained stationery, carpets, mats and rugs increased by l, and woollen textile mills, n. e. s. decreased by 4.

Provinces	Woollen cloth mills	Woollen yarn mills	Campets, mats and rugs	Woollen goods, n. e. s./	All Woollen textile mills.
CANADA	55	17	18	24	114
Nova Scotia	3	1	-	1	5
New Brunswick	2	ļ.	1	1	8
Quebec	10	1		Ъ	15
Ontario	40	1.1	12	17	80
Western Provinces	E		5	1	6

Woollen goods, n.e.s. includes - wool felts, wool pulled, etc., wool stock (sheddy) wool waste and noils, etc.

Associated Industries

Closely associated with the woolen industry are the hosiery and knit goods and textile, dyeing and finishing industries. Of the former, 159 individual establishments reported during 1927 and 17 in the latter, this statistical information being included with the report on dyeing and Laundry work. The total value of production in these two industries in 1927 was \$56,601,959 of which the hosiery industry accounted for \$53,928,107 and the dyeing industry for \$2,673,852.



THE WOOLLEN TEXTILE INDUSTRY IN CANADA, 1927.

Size of Establishments

In view of the tendency towards concentration in industrial enterprise, a series of tables has been prepared presenting/a threefold way the size of establishments in each of the four sections comprising the woollen goods industry measured by (a) capital investment, (b) gress value of production and (c) the number of persons employed, all within certain specified groups or limitations for the calendar years 1926 and 1927. The tables further indicate the movement of capital production and employment within the industry.

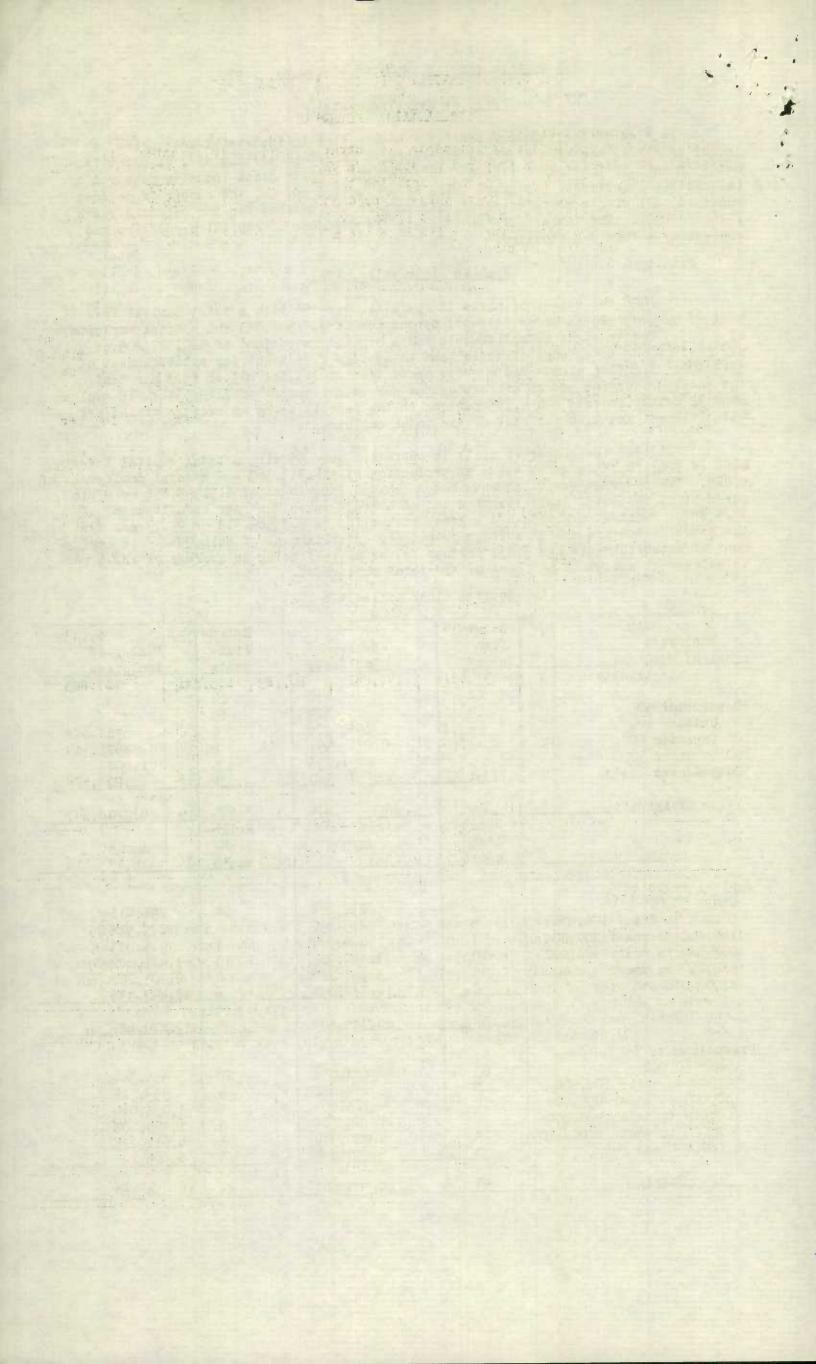
Woollen Cloth Mills, 1927.

In 1926 the number of mills in operation were 54 with a total capital investment of \$20,735,523, a gross value of production of \$15,503,083 and a total employment of 4,675. Twenty-eight establishments had a capital investment of \$20,087,205 or 96.9 per cent of the total capitalization and an average investment per establishment of \$717,400. Eighteen plants had a gross production of \$13,851,607 or 89.3 per cent of the total production and an average output per establishment of \$769,534. In employment 32 establishments had 4,565 persons on the payroll being an average of 143 per establishment and 97.6 per cent of the total employment.

In 1927 the number of mills in operation were 55 with a total capital investment of \$20,170,185 a gross value of production of \$14,318,369 and a total employment of 4,249. Twenty-seven establishments had a capital investment of \$19,598,856 or 97.16 per cent of the total capitalization and an average investment per establishment of \$725,884. Twenty-two plants had a gross production of \$13,569,513 or 94.77 per cent of the total production and an average output per establishment of \$616,796. In employment 21 establishments had 3,832 persons on the payroll being an average of 182.5 per establishment and 90.18 per cent of the total employment.

Woollen Cloth, Mills 1926-1927

		1926		27.
	Estab-		Estab-	
Employees	lish-	Number of	lish-	Number of
	ments	Employees	ments	Employees
Under 20	22	110	24	117
20 to under 50	10	309	10	300
50 to under 100	9	706	1	638
100 to under 200	7	997	96	867
200 to under 500	5	1,793	5	1,607
500 and over	i	760	ĺ	720
Total	54	4,675	55	4,249
	Estab-		Estab-	
	lish-	Amount,	lish-	Amount
	ments		ments	
		\$		\$
Capital invested	00	070 (00	0):	207 1:33
Under 50,000	20	232,628 415,690	24	291,411
50,000 to under 100,000 100,000 to under 200,000	7	1,065,304		279,918
200,000 to under 500,000	10	3,380,985	7	975,533 3,471,602
500,000 to under 1,000,000		3,317,286	4	2,703,788
1,000,000 and over	5	12,322,630	6	12,447,933
21000,000				
Total	54	20,735,523	55	20,170,185
Production				
Under 50,000	23	263,036	28	355, 344
50,000 to under 100,000	8	614,671	5	393,512
100,000 to under 200,000	5	768,769	7	1,058,010
200,000 to under 500,000	6	1,709.704	5	1,394,108
500,000 to under 1,000,000	8	5,285,949	6	4,611,275
1,000,000 and over	4	6,855,954	4	6,506,120
Total	54	15,503,083	55	14,318,369



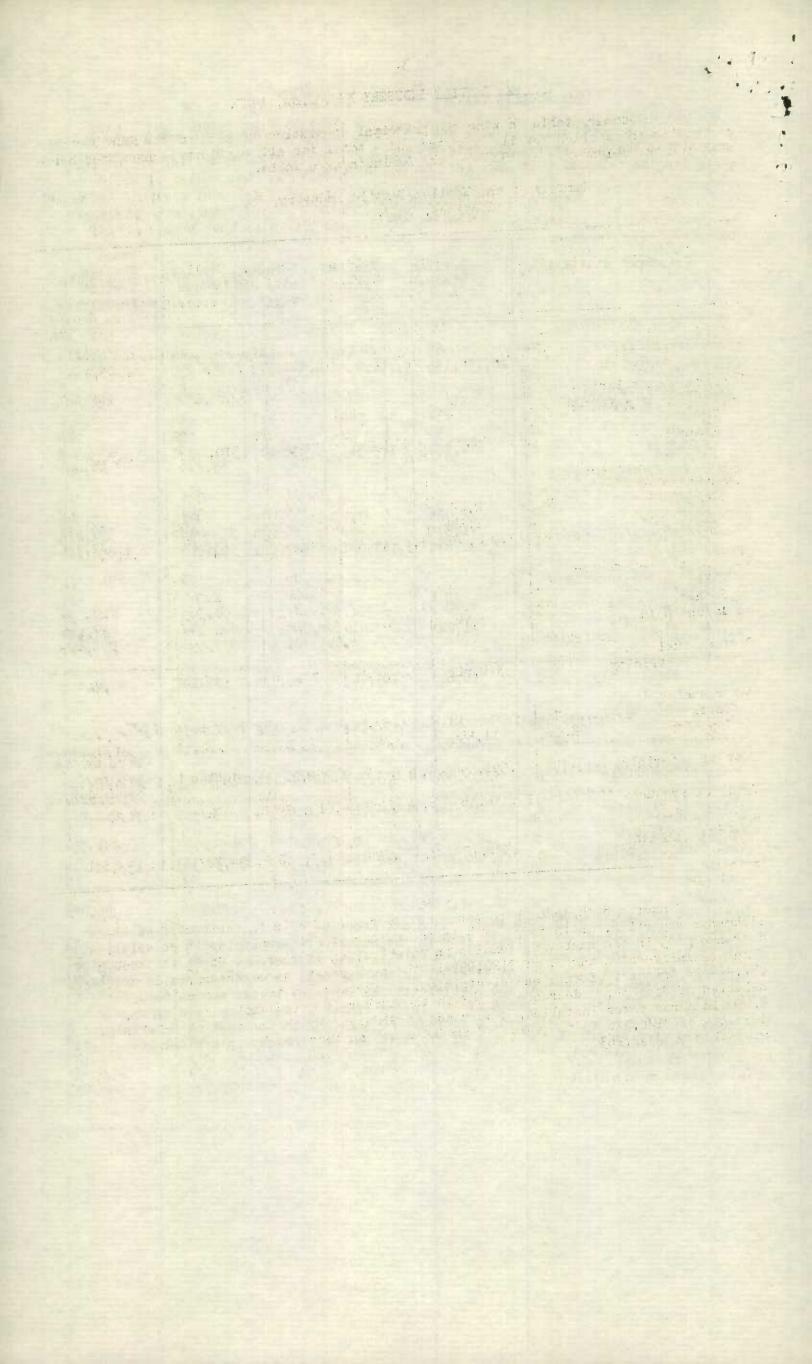
THE WOOLLEN TEXTILE INDUSTRY IN CANADA, 1927.

A summary table showing the principal statistics of each of the four sections comprising the woollen textile industry and a total for all sections is presented herawith for the calendar year 1927 for the Dominion as a whole.

Summary of the Woollen Textile Industry, by Sections, 1927.

Principal Stati	stics	Wooller cloths	Wooller yarns	Carpets mats and rugs		Total Woollen Textile Industries
Establishments Capital invested	No.	55 20, 170,185	9,761,057	18 4,343,572	24	114 42,032,864
Employees on salarie Male Female Salaries	s- No. No.	234 50 612,880	44 20 173,311	117 26 339,427	84 22 310,330	479 118 1,435,948
Emoloyees on wages - Average of - Male Female Wages	No. No. \$	2,086 1,879 3,092,630	714 870 1,117,048	531 274 681,021	615 392 801,627	3,946 3,415 5,692,326
Outside piece-worker Male Female Amount paid	No.	1 7 1,143	-	-	1 1 1	1 7 1,143
Cost of fuel and electricity	\$	376,611	147,242	80,789	103,241	707,883
Power employed - Units Capacity	No.	732 11,850	198 3,240	278 2,310	270 4,014	1,478 21,414
Cost of materials	\$	7,991,590	4,455,941	1,692,111	2,939,986	17,079,628
Value of Products	\$	14,318,369	6,944,765	4,015,339	5,934,369	31,212,842
Value added by manufacture	\$	6,326,779	2,488,824	2,323,228	2,994,383	14,133,214

Compared with 1926 there was a net decrease of 2 in the number of establishments reporting, an increase of 4 in the number of male employees on salaries, a decrease of 3 in the number of females on salaries, an increase of 81 in the number of females exployees on wages, of \$122,991 in the payments to wage-earners, a decrease of \$57,444 in the cost of fuel and electricity, an increase in the amount paid for salaries of \$66,139, a decrease of 143 in the number of males employed on wages, of 2,550 in horse power installed, a decrease of \$124,952 in the cost of materials, a decrease of \$188,380 in the value of products and an increase in capital investment amounting to \$848,263.



SECTION I - WOOLLEN CLOTH MILLS

Principal Statistics compared for Canada and the provinces in 1926 and 1927.

A comparison by provinces of the principal statistics in woollen cloth mills for the calendar years 1926 and 1927 is offered in Table 1. The number of mills reporting increased during the period by 1, while the gross value of products decreased by \$1.184,714. In order that disclosure of information of individual establishments may be avoided the statistics of Nova Scotia and New Brunswick have been combined throughout this report.

Table 1. - Principal Statistics of Woollen Cloth Mills, by provinces, 1926.

Principal Statistics	CANADA	Ontario	Quebec	Nova Scotia and New Brunswick.
Establishments No. Capital invested \$	54 20,735,523	17,548,074	2,561,832	625,617
Employees on calaries Male No. Female No. Salaries \$	259 55 675,749	217 48 586,110	22 3 63,215	20 4 26,424
Employees on wages (avge.No.) - Male No. Female No. Wages paid \$ Cost of fuel & electricity\$	2,285 2,076 3,297,545 426,502	1,913 1,665 2,809,717 326,015	291 343 397,689 83,159	81 68 90,139 17,328
Power employed - Units No. Capacity H.P. Cost of materials \$ Value of products \$ Value added by manufacture \$	647	566 9,196 7,301,187 13,314,588 6, 01 3,401	70 2,605 1,154,383 1,760,347 605,964	11 437 224,734 428,148 203,414

Principal Statistics of Woollen Cloth Mills, by provinces, 1927.

Principal Statisti	cs	CANADA	Ontario	Quebec	Nova Scotia and New Brunswick.
Establishments	No.	55	40	10	5
Capital invested Employees on salaries -	\$	20,170,185	16,923,478	2,605,153	641,554
Male	No.	234	195	20	19
Female	No.	50	42	3	5
Salaries	\$	612,880	542,432	45,202	25,246
Employees on wages (ava	ge.No.) -				
Male	No.	2,087	1,744	258	85
Female	No.	1,886	1,523	282	81
Tages	\$	3,093,773	2,563,751	431,039	98,983
Cost of fuel and electr	city \$	376,611	290,950	71,115	14,546
Power employed -					
Units	No.	732	652	71	9
Capacity	H.P.	11,850	9,669	1,702	479
Cost of materials	\$	7,991,590	6,738,751	1,031,372	221,467
Value of products	\$	14,318,369	12,073,192	1,827,119	418,058
Value added by manufact	ure \$	6,326,779	5,334,441	795,747	196,591

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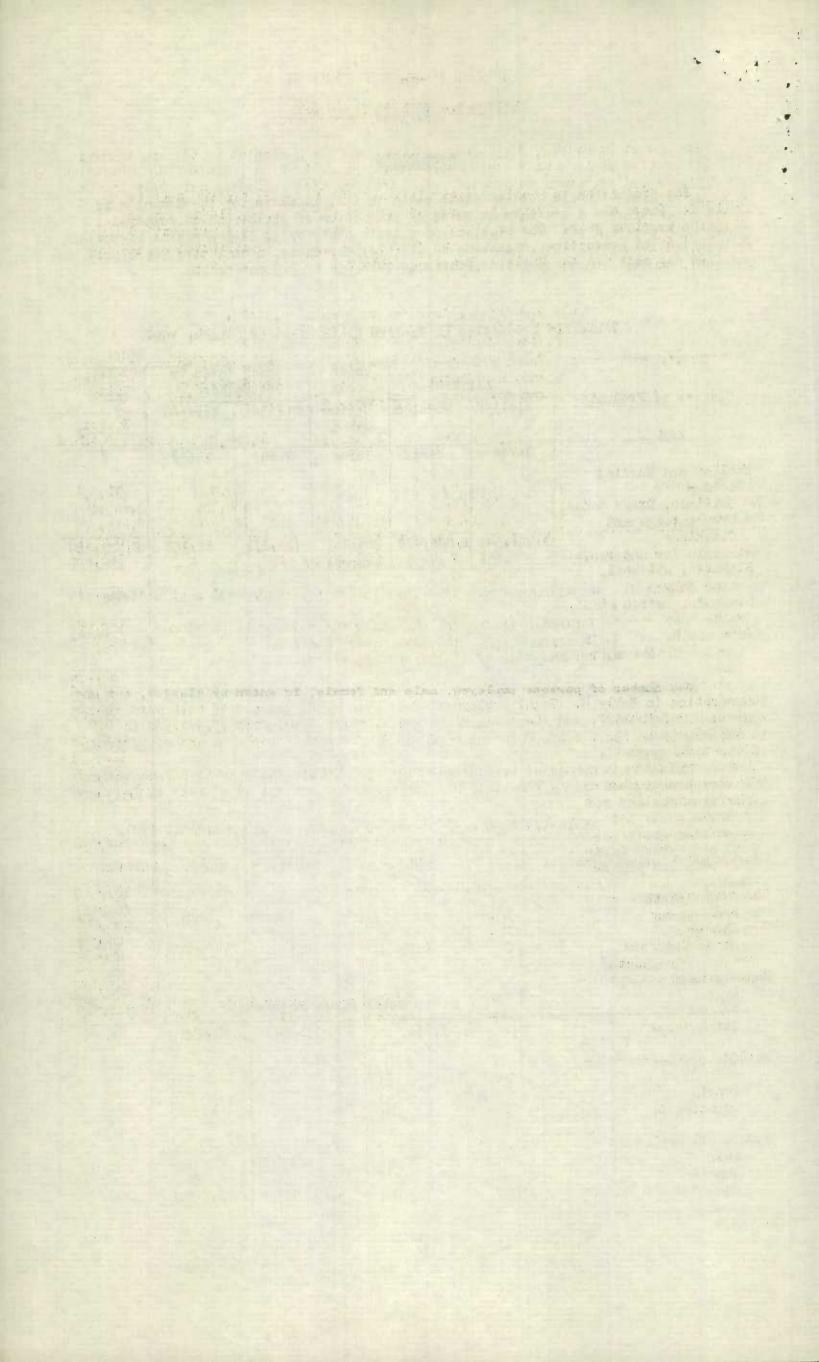
SECTION I .- WOOLLEN CLOTH MILLS.

PRODUCTION.

The production in woollen cloth mills in 1927 is shown for the Dominion in Table 2. There was a decrease in value of production of \$1,184,714 as compared with the previous year. The province of Ontario contributed 84.3 per cent of the total value of production, amounting to \$12,073,192; Quebec contributed \$1,827,119 or 12.8 per cent and the Maritime Provinces \$418,058 or 2.9 per cent.

Table 2.- Production in Woollen Cloth Mills of Canada, 1927.

	All	Wool	Union Goods		Goods Woven on Cotton Warp	
Classes of Products	Woollen	Worsted	Cotton Mixed	Woollen	Worsted	at Factory
*	Yards	Yards	Yards	Yards	Yards	\$
Woollen and Worsted						
Goods -						
Suitings, Dress Goods,						
Overcoatings and						
Cloakings	3,921,545	1,628,479	265,863	724,271	82,358	8,002,180
clannels for underwear	2,651		616,161		-	186,566
lankets, all wool,						
value only						532,915
lankets, cotton mixed,						
value only						256,485
uto cloths						425,536
arriage cloths and						05.000
robes						95,198
loise blankets						73,810
inerals						39,360
weaters, cardigan						470,928
jackets, etc.						121,143
factinaw cloths						598,990
ferours and plushes						1,113,000
11. other woollen and						1,119,000
Forsted goods not						
specified above						241,034
7001 and cotton felts						1
for pulp and paper-						
making						101,540
Toollen yarns						809,187
forsted yarns						970,649
Cotton yarns						49,272
ioslem						44,526
Ill other products						85,767
Justion work						100,283
		T	otal value	e of produc	cts	14,318,369



Capital Investment.

The amount of capital invested in the woollen cloth section of the industry in 1927 is shown in Table 3 under two heads:— fixed capital which includes land, buildings and fixtures and machinery and tools, and working capital including materials and stocks on hand, finished products, fuel and miscellaneous supplies and cash, trading and operating accounts, etc. Ontario provided \$3.9 per cent of the total investment, Quebec 12.9 per cent and the Maritime Provinces 3.2 per cent. Fixed capital decreased by \$209,451 over 1926, while working capital, more variable in character, decreased by \$355,887, making a total decrease of \$565,338.

Table 3 .- Capital invested by provinces, 1927.

Provinces	Fixed Capital Land, buildings, etc. machinery and tools	Working C Materials and supplies and finished pro-	cash, trading and operating accounts, etc.	Total Capital
CANADA	\$ 11,470,095	\$ 4,485,273	\$ 4,214,817	\$ 20,170,185
Nova Scotia and New Brunswick Quebec Ontario	352,209 1,617,826 9,500,060	202,534 642,909 3,639,830	86,811 344,418 3,783,588	641,554 2,605,153 16,923,478

Employment Statistics

Statistics of employment are presented in the following series of tables:-

- 4. Employees by number, sex and remuneration, by provinces.
- 5. Employment by months, by numbers and sex.
- 6. Working time of plants and employees.

The number of persons employed, male and female, is shown by classes, sex and remuneration in Table 4. Total employment fell from 4,689 persons of both sexes in 1926 to 4,257 in 1927, and the total of salaries, wages, etc. from \$3,976,300 in 1926 to \$3,706,653 in 1927, being a decrease of 432 in the number employed and of \$269,647 in the total payroll.

The average number of wage earners employed in any industry is calculated on the actual number of months the mills were in operation and not on a basis of 12 calendar months.

Table 4 .- Employees, Salaries and Wages, by provinces, 1927.

Employees by number and ser	r.	CANADA	Ontario	Quebec	Maritime Provinces
Salaried employees -					
Male	No.	234	195	20	19
Female	No.	50	42	3	5
Total Salaries	\$	612,880	542,432	45,202	25,246
Wage-earning employees -					
Male	No.	2,086	1,743	258	85
Female	No.	1,579	1,516	282	81
Total wages	\$	3,092,630	2,562,608	431,039	98,983
Outside piece-workers -					
Male	No.	1	1	-	-
Female	No.	7 1	7	_	-
Amount paid	\$	1,143	1,143	-	-
Total, all employees -					
Male	No.	2,321	1,939	278	104
Female	No.	1,935	1,565	285	86
Salaries and Wages	\$	3,705,653	3,106,183	476,241	124,229

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-7-SECTION I.- WOOLLEN CLOTH MILLS

Employment Statistics - Contd.

Statistics of employment by months, as per payroll, in the woollen cloth mills of Canada are shown in Table 5, for the calendar year 1927. The maximum of employment was attained in the month of May with a total of 4,104 of both sexes, whilst the month of minimum employment was that of September with a total of 3,703. The average monthly employment for the year was 3,965 of whom 2,086 were males and 1,879 were females.

Table 5.- Employment by Months as per payroll, 1927.

Month	Male No.	Female No.	Month	Male No.	Female No.
January	2,157	1,922	July	1,999	1,795
February	2,181	1,911	August	2,010	1,759
March	2,136	1,834	September	1,955	1,748
April	2,100	1.847	October	1,970	1,772
May	2,195	1,909	November	1,963	1,763
June	2,137	1,897	December	2,001	1,839
		Total e	mployment by months	24,804	21,996
	Average	monthly emp	loyment for the year	2,086	1,879

The operating time of plants and employees in the Dominion is shown in Table 6. Plant operation on full and part time shows a loss per plant of 20.31 days as compared with 1926. The hours of labour by employees also show a decrease from 9.4 hours per day in 1926 to 9.38 in 1927, whilst weekly hours also fell from the average of 53.5 in 1926 to 52.2 in 1927.

Table 6.- Working time of plants and employees, 1927.

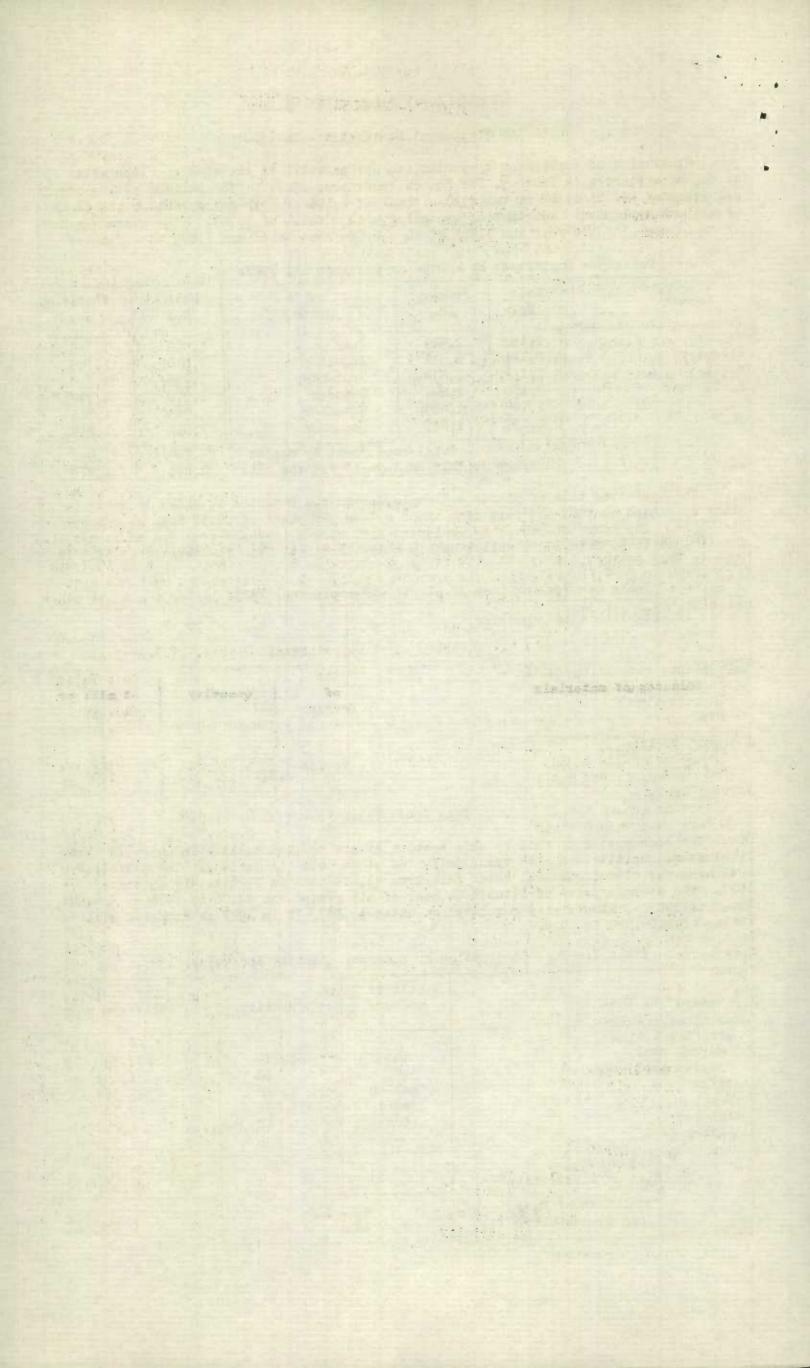
Number of establishments reporting	55		
	Totals	Averages	
Days plants were in operation -			
On full time	12,385	225.18	
On part time	12,385 941	17.11	
Idle	3,394	61.71	
Hours worked by wage-earners -			
Per day or shift	516	9.38	
Per week	2,871	52.20	

Fuel Consumption

The consumption of fuel by this section of the woollen textile industry is shown by classes, quantity and cost value delivered at the mill in Table 7. The principal fuel used was bituminous coal which fell from 43,624 tons in 1926 to 41,279 tons in 1927. The average price of bituminous coal of all grades was \$7.06 in 1926 as against \$6.72 in 1927. Electricity purchased amounted to \$87,491 in 1927 as compared with an outlay of \$106,260 in 1926.

Table 7 -- Fuel Consumption by classes, quantity and value, 1927.

Classes of fuel	Unit of measure	Quantity	Cost value delivered at mill
Bituminous coal Anthracite coal Gasoline Wood Coke All other fuel	ton " gallon cord ton	41,279 98 1,422 1,981 30	\$ 277,396 1,143 389 9,381 260 551
Cost of Fuel Cost of Electricity	But and a second	-	289,120 87,491
Total Cost of Fuel and Electricity			376,611



SECTION I .- WOOLLEN CLOTH MILLS

Power Installation.

Power installation in the woollen cloth mills of the Dominion is shown in Table 8 by (a) classes of power, (b) number of units in each class and (c) the horse power capacity according to manufacturers' rating for the calendar year 1927. Electric motors were still the principal power used, having increased by 89 units and an aggregate of 344 horse power over 1926. Boilers installed for any purpose numbered 63 with a boiler horse power capacity of 6,892.

Table 8 .- Power Installation, 1927.

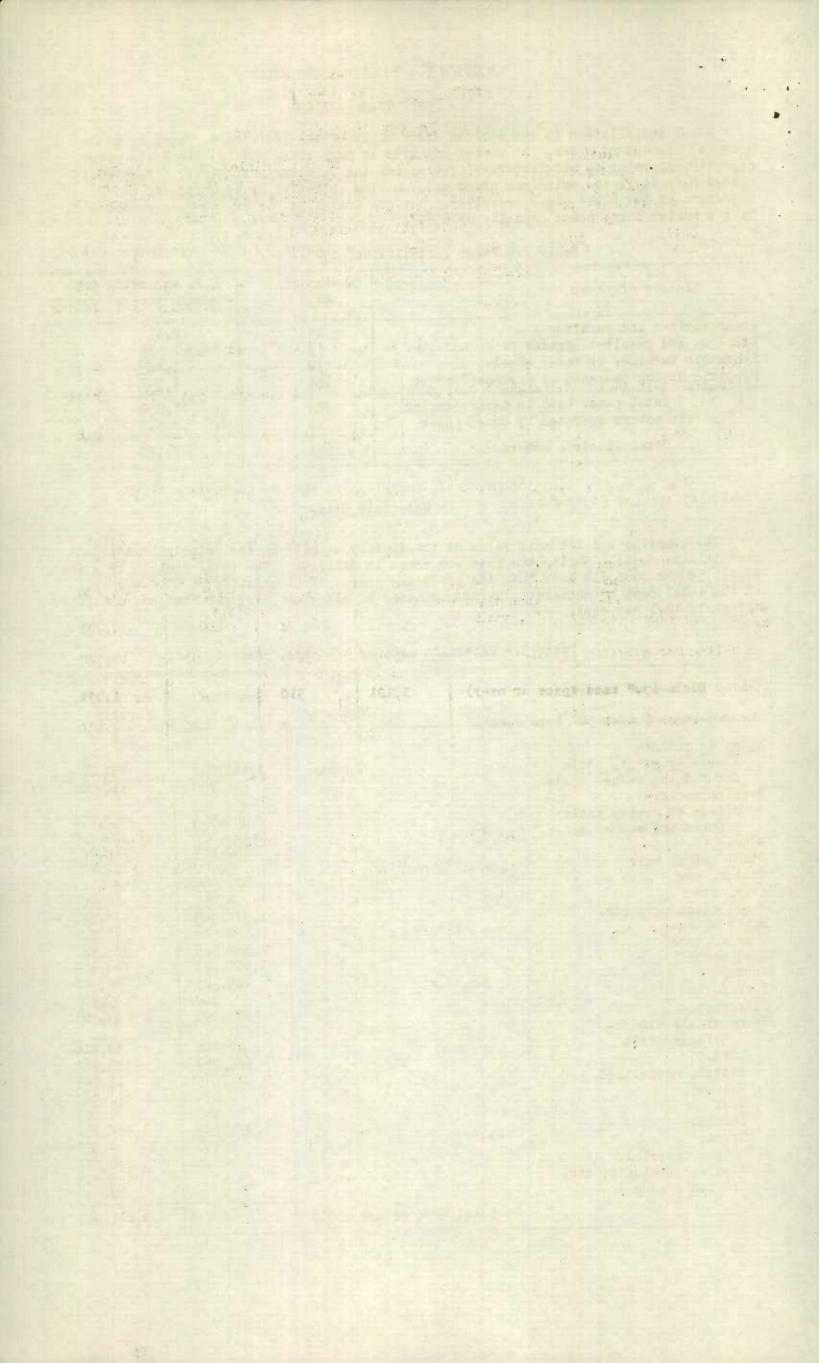
Classes of power	Number of units	H.P. according to manufacturers rating		
Steam engines and turbines Oil, gas and gasoline engines Hydraulic turbines or water wheels Electric motors operated by purchased power	15 3 32 682	2,339 33 1,885 7,593		
Total power used in manufacturing Electric motors operated by owned power	732 11	11,850 577		
Total electric motors	693	8,170		

Materials Used.

The quantity and the cost value at the factory or mill of the principal materials used in this section during the year are shown in Table 9. The total cost in 1927 was \$7,991,590 or \$688,714 less than the preceding year. Wool constituted 59.2 per cent of the total cost of materials, yarns purchased of all kinds,21.7 per cent and all other materials 19.1 per cent.

Table 9 .- Materials used by principal classes, 1927.

12010 7	materials used by principa	1 (140000), 1)	1
Classes of materials	Unit of Measure	Quantity	cost Value at mill or factory
			\$
Domestic wools:-			
Fleece or greasy wools	Pounds	2,461,036	751,224
Scoured and washed wools	ti.	721,240	310,082
Foreign wools:-			
Fleece or greasy wools	11	2,946,999	952,200
Scoured and washed wools	11	2,647,388	1,309,732
Mohair	tt.	150,309	240,780
Other animal hair	п	45,790	13,070
Cotton, raw	11	491,499	85,424
Silk, raw	tr .	3,891	14,902
Rags, clippings, etc.	n in	1,478,969	198,887
Noils of wool	н	142,526	77,777
Tops of wool	11	1,366,525	983,327
Wool waste	The state of the s	1,819,271	346,909
Shoddy	n	425,325	69,146
Silk noils	n n	560	3,193
Silk waste	Ħ	104,290	34,303
Yarns of all kinds:-			
Artificial silk	tt .	22,368	37,816
Cotton	tt .	686,269	325,468
Cotton, mercerized	11	31,649	17,255
Silk	it it	7,134	37,962
Woollen	H H	932	209
Worsted	π	1,031,385	1,314,356
Merino	h	2,550	2,552
All other materials			690,028
Chemicals, dyestuffs, etc.		-	156,709
Commission dyeing		44	18,179
	Total cost of Materials	e-e	7,991,590



SECTION I. - WOOLLEN CLOTH MILLS

Equipment in Woollen Cloth Mills.

The equipment installed in the mills operating in 1927 consisted of 254 sets of cards of specified widths, the number at each width being indicated below:

Under 40 inches	40 inches	цц inches	4g inches	54 inches	56 inches	60 inches	66 inches	72 inches	Total
11	31	6	90	10	2	80	5	19	254

The number of cylinders to each set of cards is set forth below:

1 Cylinder	2 Cylinders	Cylinders	4 Cylinders	5 Cylinders	6 Cylinders	7 Cylinders	Total
19	3	160	50	16	6	••	254

The number of spindles and looms operating in 1927 is summarized in the following tabular statement.

Spindles and looms	Woollen No.	Worsted No.	Cotton No.	Total No.
Mule spinning spindles	79,770	and "	1,300	- 81,070
Frame spinning spindles	1,157	20,596	2,040	23,793
Doubling and twisting spindles	5,438	8,884	400	14,722
Broad looms (50" reed space or over)	1,121	310	to.	1,431
Warrow looms (under 50" reed space)	71	2	120	193
Hand looms	4	3	-	7

Other Equipment	Number
Wool combing machines	19
Pickers	75
Garnet machines	11

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SECTION I .- WOOLLEN CLOTH MILLS

Imports, Woollen Textiles, 1927.

The quantity and value of the chief imports of woollen textiles for the calendar year 1927 is shown in Table 10 by principal countries. The total value of all imports during the calendar year 1927 amounted to \$46,208,283 of which total, raw materials contributed \$9,928,845, partly manufactured materials \$4,108,837 and wholly manufactured goods accounted for \$32,170,601.

Materials - Wool, raw United Kingdom United States Australia Argentina Belgium British South Africa France New Zealand Other Countries Worsted tops - United Kingdom United States Australia Belgium France Other Countries Wool noils - United Kingdom United States Other Coi tries Wool waste - United Kingdom United States tly Manufactured Materials:- Wool yarns - United Kingdom United States Belgium France Other Countries Mohair yarns - United Kingdom	14,353,784 5,992,612 2,959,347 510,461 633,486 83,112 150,197 53,530 3,809,544 161,495 7,978,366 7,128,708 424,065 134,537 58,395 210,643 22,018 418,362 398,772 15,024 4,566 355,788 344,640 11,148	\$ 4,942,807 2,454;145 945,877 223,802 146,746 47,366 52,661 31,120 1,008615 32,478 4,719,071 4,094,002 229,370 140,742 44,485 191,001 19,471 177,978 167,801 8,394 1,783 88,986 86,448 2,538
Wool, raw United Kingdom United States Australia Argentina Belgium British South Africa France New Zealand Other Countries Worsted tops - Ib. United Kingdom United States Australia Belgium France Other Countries Wool noils - Ib. United Kingdom United States Other Coi tries Wool waste - Ib. United Kingdom United States Other Coi tries Wool waste - Ib. United Kingdom United States tly Manufactured Materials:- Wool yarns - Ib. United Kingdom United States Belgium France Other Countries Mohair yarns - Ib.	5,992,612 2,959,347 510,461 633,486 83,112 150,197 53,530 3,809,544 161,495 7,978,366 7,128,708 424,065 134,537 58,395 210,643 22,018 418,362 398,772 15,024 4,566 355,788 344,640 11,148	2,454,145 945,873 223,802 146,746 47,366 52,664 31,120 1,008615 32,478 4,719,074 4,094,002 229,370 140,742 140,742 141,485 191,001 19,474 177,978 167,801 8,394 1,783 88,986 86,448
United Kingdom United States Australia Argentina Belgium British South Africa France New Zealand Other Countries Worsted tops - lb. United Kingdom United States Australia Belgium France Other Countries Wool noils - lb. United Kingdom United States Other Coi tries Wool waste - lb. United Kingdom United States Other Coi tries Wool waste - lb. United Kingdom United States Other Coi tries Wool yarns - lb. United Kingdom United States Belgium France Other Countries Mohair yarns - lb.	5,992,612 2,959,347 510,461 633,486 83,112 150,197 53,530 3,809,544 161,495 7,978,366 7,128,708 424,065 134,537 58,395 210,643 22,018 418,362 398,772 15,024 4,566 355,788 344,640 11,148	2,454,145 945,873 223,802 146,746 47,366 52,664 31,120 1,008615 32,478 4,719,074 4,094,002 229,370 140,742 140,742 141,485 191,001 19,474 177,978 167,801 8,394 1,783 88,986 86,448
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New Zealand Other Countries Worsted tops - lb. United Kingdom United States Australia Belgium France Other Countries Wool noils - lb. United Kingdom United States Other Coi tries Wool waste - lb. United Kingdom United States Cly Manufactured Materials:- Wool yarns - lb. United Kingdom United States Belgium France Other Countries Mohair yarns - lb.	3,809,544 161,495 7,978,366 7,128,708 424,065 134,537 58,395 210,643 22,018 418,362 398,772 15,024 4,566 355,788 344,640 11,148	1,008615 32,478 4,719,071 4,094,002 229,370 140,742 44,485 191,001 19,471 177,978 167,801 8,394 1,783 88,986 86,448
Other Countries Worsted tops - lb. United Kingdom United States Australia Belgium France Other Countries Wool noils - lb. United Kingdom United States Other Coi tries Wool waste - lb. United Kingdom United States Cly Manufactured Materials:- Wool yarns - lb. United Kingdom United States Belgium France Other Countries Mohair yarns - lb.	161,495 7,978,366 7,128,708 424,065 134,537 58,395 210,643 22,018 418,362 398,772 15,024 4,566 355,788 344,640 11,148	32,478 4,719,071 4,094,002 229,370 140,742 44,485 191,001 19,471 177,978 167,801 8,394 1,783 88,986 86,448
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United States Australia Belgium France Other Countries Wool noils - Ib. United Kingdom United States Other Coi tries Wool waste - Ib. United Kingdom United States Cly Manufactured Materials:- Wool yarns - Ib. United Kingdom United States Belgium France Other Countries Mohair yarns - Ib.	424,065 134,537 58,395 210,643 22,018 418,362 398,772 15,024 4,566 355,788 344,640 11,148	229,370 140,742 44,485 191,001 19,47 177,978 167,801 8,394 1,783 88,986 86,448
Australia Belgium France Other Countries Wool noils - Ib. United Kingdom United States Other Coi tries Wool waste - Ib. United Kingdom United States Cly Manufactured Materials:- Wool yarns - Ib. United Kingdom United States Belgium France Other Countries Mohair yarns - Ib.	134,537 58,395 210,643 22,018 418,362 398,772 15,024 4,566 355,788 344,640 11,148	140,742 44,485 191,001 19,47 ¹ 177,978 167,801 8,39 ¹ 1,783 88,986 86,448
Belgium France Other Countries Wool noils - Ib. United Kingdom United States Other Coi tries Wool waste - Ib. United Kingdom United States Cly Manufactured Materials:- Wool yarns - Ib. United Kingdom United States Belgium France Other Countries Mohair yarns - Ib.	58,395 210,643 22,018 418,362 398,772 15,024 4,566 355,788 344,640 11,148	191,001 19,47 ¹ 177,978 167,801 8,39 ¹ 1,783 88,986 86,448
France Other Countries Wool noils -	210,643 22,018 418,362 398,772 15,024 4,566 355,788 344,640 11,148	191,001 19,47 ¹ 177,978 167,801 8,39 ¹ 1,783 88,986 86,448
Other Countries Wool noils - 1b. United Kingdom United States Other Coi tries Wool waste - 1b. United Kingdom United States Cly Manufactured Materials:- Wool yarns - 1b. United Kingdom United States Belgium France Other Countries Mohair yarns - 1b.	22,018 418,362 398,772 15,024 4,566 355,788 344,640 11,148	19,47 ¹ 177,978 167,801 8,39 ¹ 1,783 88,986 86,448
Wool noils - United Kingdom United States Other Coi tries Wool waste - United Kingdom United States tly Manufactured Materials:- Wool yarns - United Kingdom United States Belgium France Other Countries Mohair yarns - 1b.	418,362 398,772 15,024 4,566 355,788 344,640 11,148	177,978 167,801 8,394 1,783 88,986 86,448
United Kingdom United States Other Coi tries Wool waste - lb. United Kingdom United States tly Manufactured Materials:- Wool yarns - lb. United Kingdom United States Belgium France Other Countries Mohair yarns - lb.	398,772 15,024 4,566 355,788 344,640 11,148	167,801 8,394 1,783 88,986 86,448
United States Other Coi tries Wool waste - lb. United Kingdom United States Cly Manufactured Materials:- Wool yarns - lb. United Kingdom United States Belgium France Other Countries Mohair yarns - lb.	15,024 4,566 355,788 344,640 11,148	8,391 1,783 88,986 86,448
Other Coi tries Wool waste - lb. United Kingdom United States Lly Manufactured Materials:- Wool yarns - lb. United Kingdom United States Belgium France Other Countries Mohair yarns - lb.	4,566 355,788 344,640 11,148	1,783 88,986 86,448
Wool waste - lb. United Kingdom United States tly Manufactured Materials:- Wool yarns - lb. United Kingdom United States Belgium France Other Countries Mohair yarns - lb.	355,788 344,640 11,148 3,292,904	88,986 86,448
United Kingdom United States tly Manufactured Materials:- Wool yarns - lb. United Kingdom United States Belgium France Other Countries Mohair yarns - lb.	344,640 11,148 3,292,904	86,448
United States tly Manufactured Materials:- Wool yarns - lb. United Kingdom United States Belgium France Other Countries Mohair yarns - lb.	11,148	
tly Manufactured Materials:- Wool yarns - lb. United Kingdom United States Belgium France Other Countries Mohair yarns - lb.	3,292,904	2,000
Wool yarns - lb. United Kingdom United States Belgium France Other Countries Mohair yarns - lb.		
United Kingdom United States Belgium France Other Countries Mohair yarns - 1b.		
United States Belgium France Other Countries Mohair yarns - 1b.		3,543,557
Belgium France Other Countries Mohair yarns 1b.	3,108,338	3,297,308
France Other Countries Mohair yarns - 1b.	9,606	20,564
Other Countries Mohair yarns - 1b.	23,870	36,835
Mohair yarns - 1b.	150,790	188,509
	300	341
United Kingdom	240,222	328,953
77-11-3 MA-A-A	230,147	319,010
United States	10,075	9,943
Alpaca yarn - 1b.	33,457	20,283
United Kingdom	33,457	20,283
Woollen and worsted yarns, dyed, etc - 1b.	2,842	3,448
United Kingdom	2,792	3,344
Other Countries	50	104
Woollen and worsted yerns, n.c.p lb.	190,485	212,596
United Kingdom United States	179,490	206,054
Other Countries	9,122	4,071
Other Comprises	1,873	2,471

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SECTION I .- WOOLLEN CLOTH MILLS

imports, Woollen Textiles, 1927 - Contid.

Table 10.- Chief Imports by Principal Countries, calendar year 1927 -Cont'd.

Articles		Quantity	Value
			\$
ly Manufactured Goods:-		The same of the same of	
Felt cloth, n.o.p.	yd.	34,812	57,16
United Kingdom		2,136	8,31
United States		14,634	25,18
Belgium		17,939	23,40
Other Countries		103	22
Flannels, plain -	yd.	627,175	272,22
United Kingdom		466,349	200,65
United States		11,656	6,35
France		148,611	64,99
Other Countries		559	22
Fabrics of wool, lustres, etc	yd.	1,370,403	726,11
United Kingdom		1,364,718	717,65
United States		3,044	6,66
Other Countries		2,641	1,79
Overcoatings -	yd.	318,984	436,16
United Kingdom	34.	296,591	385,99
United States		420	63
Other Countries		21,973	49,53
Tweeds -	723		3,773,7
	yd.	3,850,356	3,345.31
United Kingdom		3,551,829	19,90
United States		14,076	263,16
France		152,420	
Germany		50,489	58,07
Other Countries		71.542	87,28
Dress goods, women's, etc	sq.yd.	4,842,628	1,890,72
United Kingdom		2,871,947	1,063,4
France		1,921,510	808,92
Other Countries		49,171	18,36
Worsteds and serges, etc	yd.	10,769,936	13,721,06
United Kingdom		8,485,376	11,058,18
United States		50,690	100,03
Italy		91,735	79,19
Czecho-Slovakia		35:375	51:81
France	178110	1,601,831	1,821,31
Germany		402,398	447,41
Netherlands		42.857	81.74
Switzerland	2 10 2	40,081	51,06
Other Countries		19,593	20,27
Blankets, wool -	pr.	168,200	773:70
United Kingdom		155,022	725,32
United States		10.591	41,22
Other Countries		2,587	7,24
Knitted goods of wool, n.o.p.			1,104,5
United Kingdom		B-ret	830.57
United States			34,43
France			92,37
Belgium			32,43
Other Countries			64.75
Shawls, wool -			71.69
United Kingdom			56,99
United States		b-0	3:47
Other Countries		14	
	4	406	11,22
Shirts, wool -	doz.		8, jl
United Kingdom		336	7,67
United States		67	71
Other Countries		5	12

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Imports, Woollen Textiles, 1927 - Cont'd.

Table 10.- Chief Imports by principal countries, calendar year 1927 - Cont'd.

and any officer ampoints of principle			
Articles		Quantity	Value
			\$
"No. 37 No. of the state of t			*
Wholly Manufactured Goods - Cont'd.		505 660	2,491,260
	loz. pr.	585,662	2,491,209
United Kingdom United States		565.369	58,948
Other Countries		16,182	29,005
Undershirts and drawers, n.o.p		7,111	370,517
United Kingdom			341,524
United States			12,440
Other Countries			16,553
Clothing, women's and children's -			591,391
United Kingdom		-	235,903
United States		-	187,390
France			95,621
Other Countries		•	72,477
Clothing, ready made, n.o.p.		-	1,902,725
United Kingdom		-	1,570,539
United States		-	232,315
France		***	38,609
Other Countries		-	61,262
Felt, pressed -	lb.	513,276	283,122
United Kingdom		150,198	79,427
United States		149,527	74,638
Czecho-Slovakia		91,596	41,333
Germany Other Countries		75,426 46,529	55,127
Cassimeres -		40,529	32,597 3,537,704
United Kingdom			2,238,909
United States			359,182
France			659,323
Germany		-	111,930
Switzerland		And	50,740
Other Countries		444	117,620
Other woollen goods (Prunella cloth,			
rugs, bed comforters, etc) -			158,074
United Kingdom		-	126,894
United States		And .	27,262
Other Countries			3,918
Summary of Imports by total of classes -			
Raw Materials		-	9,928,845
Partly Manufactured Materials			4,108,837
Wholly Manufactured Goods		-	32,170,601
GRAND TOTAL VALUE OF IMPORTS		-	46,208,283

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SECTION 1 .- WOOLLEN CLOTH MILLS

Exports of Wool and Its Products

The exports of Canadian wool and manufactures for the calendar year 1927 are shown in Table 11. The total value of exports during 1927 was \$3,453,453 as compared with \$1,632,831 in 1926, an increase of 111.5 per cent. Of the total value of Canadian produce exported 68.6 per cent went to the United States, 21.5 per cent to the United Kingdom and 9.9 per cent to Other Countries.

Table 11.- Exports of Canadian Produce by principal countries, Calendar Year, 1927.

Calendar Year, 1927.					
Articles and Countries		Quantity	Value		
Wool, raw - To United Kingdom United States Germany Other Countries	lb.	11,356,848 2,710,699 8,315,050 88,026 243,073	\$ 3,133,095 726,722 2,306,269 25,705 74,399		
Wool carpets - To United Kingdom United States Other Countries			25,768 2,102 6,063 17,603		
Wool fabrics - To United Kingdom United States Newfoundland Other Countries	yd.	12,108 584 663 10,038 823	16,428 999 1,114 13,065 1,250		
Woollen underwear - To United Kingdom United States Newfoundland Other Countries			38,106 1,159 36,349 598		
Wool clothing, n.o.p To United Kingdom United States Newfoundland Other Countries			181,084 1,520 14,067 124,839 40,658		
Woollens, n.o.p To United Kingdom United States Newfoundland Other Countries		Date date date date date	58,972 12,158 40,293 4,861 1,660		
Total Wool and its products - To United Kingdom United States Other Countries		the state of the s	3,453,453 743,501 2,368,965 340,987		
Summary of Exports by classes - Raw Materials Manufactured Goods			3,133,095 320,358		
GRAND TOTAL VALUE OF EXPORTS			3,453,453		

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Section II. - Woollen Yarns

Statistics of the woollen yarn industry in Canada for the calendar year 1927 form the subject matter of the second section of the Woollen Textile Industry. Table 1 presents the principal statistics of this section comparatively for the calendar years 1925, 1926 and 1927.

Table 1. - Principal Statistics of the Woollen Yarn Industry, 1925 - 27.

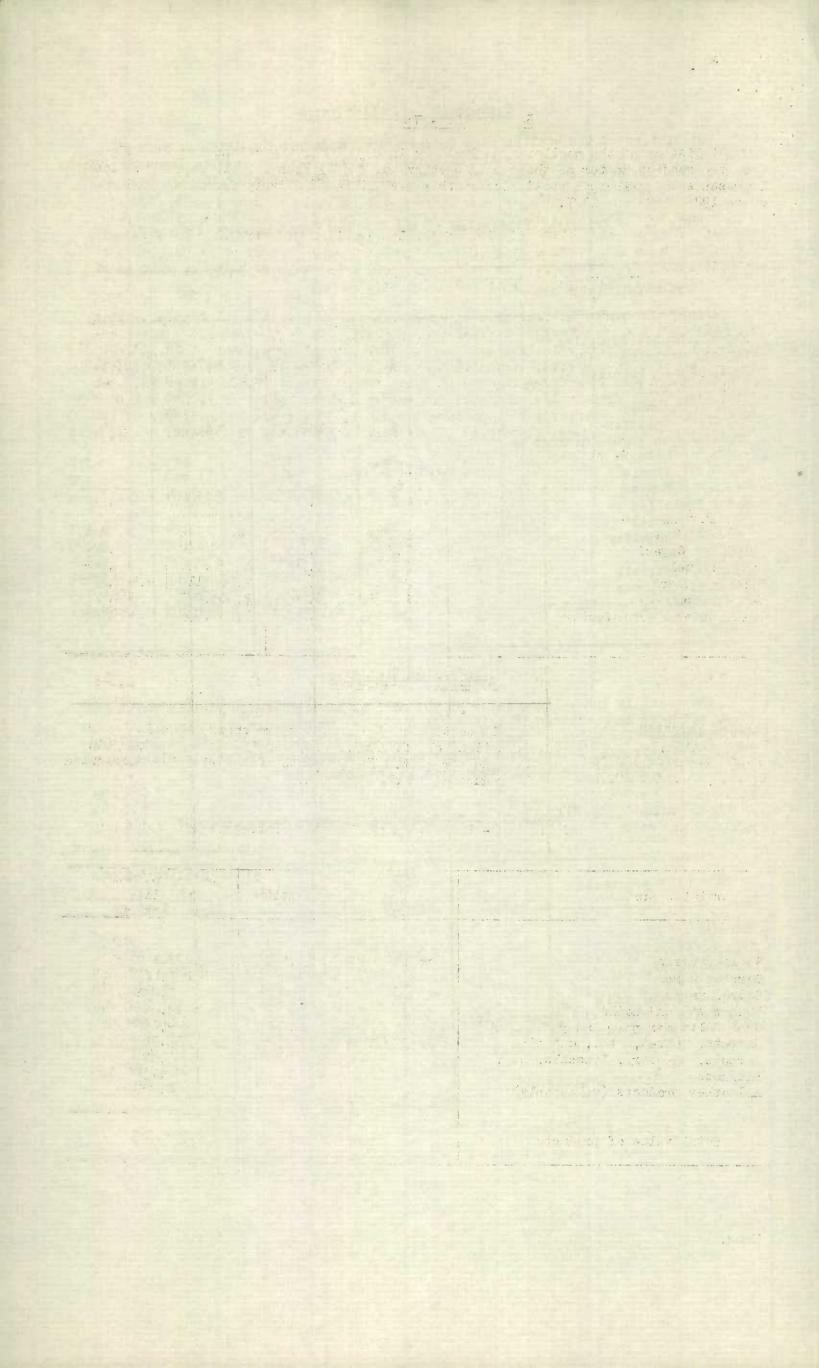
Principal Statistics		1925	1926	1927
Establishments reporting Capital invested Employees on salaries Male Female Salaries Employees on wages, average Male Female Wages Power installed Units	No. \$ No. " \$ No.	16 9,041,892 32 20 152,325 726 656 940,753	17 8,417,695 40 20 161,467 653 723 983,104	17 9,761,057 44 20 173,311 714 870 1,117,048
Capacity Cost of fuel Cost of materials Value of products Value added by manufacture	H. \$ \$ \$ \$	7,121; 77,647 4,787,202 7,332,093 2,544,891	3,102 136,290 4,062,118 7,006,877 2,944,759	198 3,240 99,621 4,455,941 6,944,765 2,488,824

Production Statistics

The quantity and selling value at the mill or factory of the various yarns and other products manufactured in this section of the industry are shown in Table 2 for the Dominion. The value of production fell from \$7,006,877 in 1926 to \$6,944,765 in 1927, or a decrease of less than one per cent. The province of Ontario alone accounted for 84.5 per cent of the total production in the Dominion.

Table 2. - Production of Woollen Yarns, etc. 1927

Articles produced	Unit of Measure	Quantity	Selling Value at mill or factory
Woollen yarns Worsted yarns Cotton yarns Wool waste and noils Wool felts for pulp and paper making Carpets, velvet, etc., cut pile Carpets, tapestry, Brussels, etc. Blankets All other products (value only)	pound " " " lineal yd. "	3,237,560 4,093,264 21,238 63,636 72,991 166,850 1.28,906	1,338,185 4,289,627 7,8 88 12,647 124,094 633,762 157,607 174,134 206,821
Total value of products	0-0	_	6,944,765



Size of Establishments.

Woollen Yarns - 1927

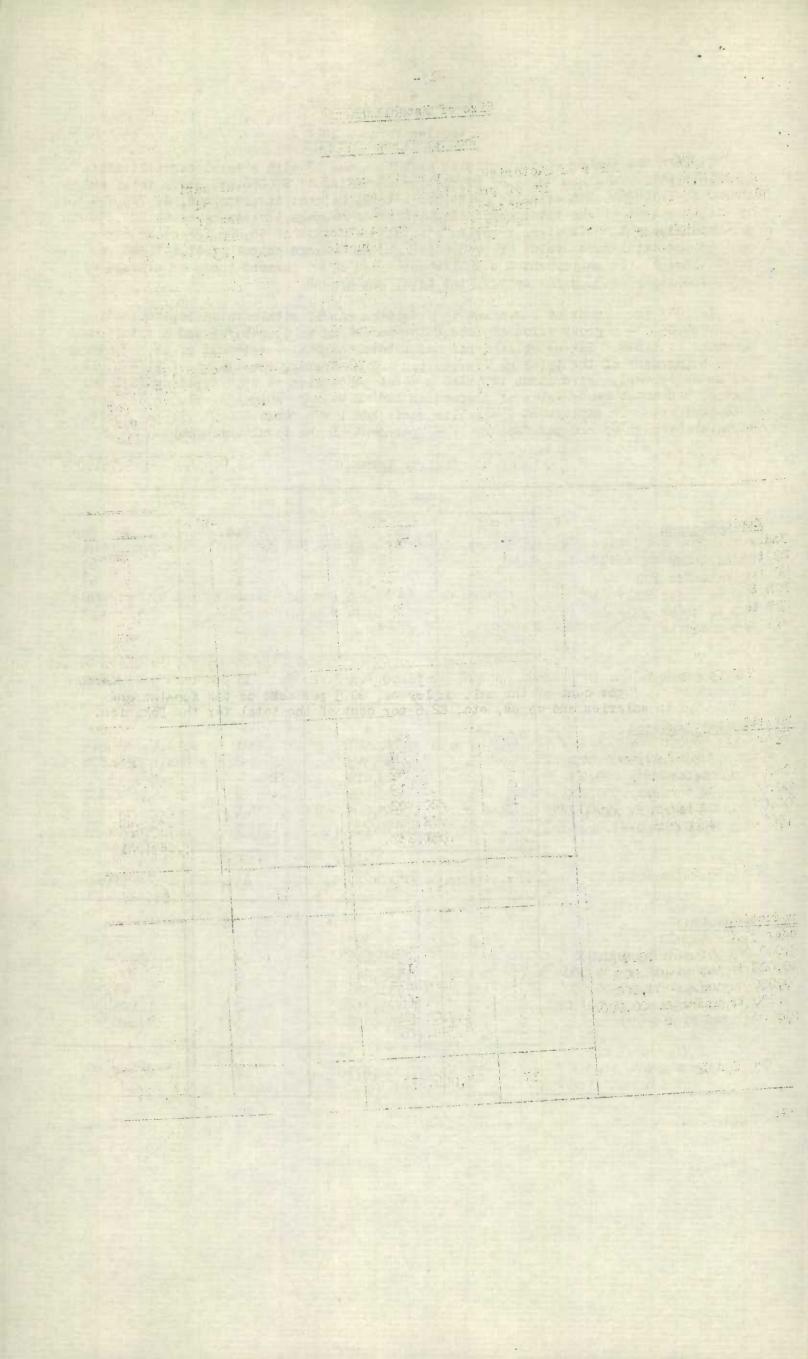
In 1926 the number of factories in operation was 17 with a total capitalization of \$8,417,695, - a gross value of production amounting to \$7,006,877 and a total employment of 1,436. Six establishments had a total capital investment of \$7,729,794 or 91.8 per cent of the total capitalization or an average investment of \$1,288,299 per establishment. Six firms reported a total production of \$6,066,238 or 86.6 per cent of the total gross value of production and an average output of \$1,011,040 per establishment. In employment 8 establishments had 1,349 persons being an average of 169 per factory or 93.9 per cent of the total employment.

In 1927 the number of factories in operation was 17 with a total capitalization of \$9,761,057, - a gross value of production amounting to \$6,944,765 and a total employment of 1,649. Six establishments had a total capital investment of \$8,823,687 or 90.4 per cent of the total capitalization and an average investment of \$1,470,614 per establishment. Five firms reported a total production of \$5,428,911 or 78.2 per cent of the total gross value of production and an average output of \$1,085,782 per establishment. In employment 7 establishments had 1,475 persons on their pay rolls being an average of 210 per factory or 90 per cent of the total employment.

Woollen Yarns

		1926		1927
Employees Under 20 20 to under 50 50 to under 100 100 to under 200 200 to under 500 500 and over	Est. 8 1 2 3 3 3	No. Emp. 51 36 125 350 874	Es t. 7 2 1 4 3	No. Emp. 45 65 63 492 983
TOTAL	17	1,436	17	1,648
Capital Invested Under 50,000 50,000 to under 100,000 100,000 to under 200,000 200,000 to under 500,000 500,000 to under 1,000,000 1,000,000 and over	Est. 7 1 2 1 2	\$ 71,337 92,343 303,419 220,802 1,678,564 6,051,230	7 2 - 2 1 5	84,324 194,808
TOTAL	17	8,417,695	17	9,761,057
Production Under 50,000 50,000 to under 100,000 100,000 to under 200,000 200,000 to under 500,000 500,000 to under 1,000,000 1,000,000 and over	7 1 2 3 3	54,390 50,616 124,067 711,566 1,721,752 4,344,486	7 - 2 3 2 3	72,197 300,689 1,142,968 1,186,946 4,241,965
TOTAL	17	7,006,877	17	6,944,765

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Capital Investment

The amount of capital invested in the woollen yarn industry in 1927 is shown by items and provinces in Table 3. Fixed capital comprising land, buildings, machinery and tools, which in 1926 amounted to \$4,380,317, increased during the year by \$272,851 whilst working capital comprising materials, stocks and supplies on hand and cash, trading and operating accounts also increased by \$1,070,511. Total capital therefore shows an increase over 1926 of \$1,343,362. Ontario provided 87.3 per cent of the total capital, Quebec 12.1 per cent and the Maritime provinces 0.6 per cent.

Table 3. - Capital invested in Woollen Yarn Mills, by Provinces, 1927

Phone I in the light of the second model appropriate from the designation of the second secon	Fixed Capital	Working Capital		
Provinces	Land, buildings etc. machinery	Materials and stocks on hand,	Cash, trading and operating	Total
	and tools	miscellaneous supplies.etc.	accounts, etc.	Capital
	\$	\$	Ş	\$
Maritime Provinces and Quebec Ontario	572,318 4,080,850	240,356 1 ,7 22,251	430,539 2,714,743	1,243,213
TOTAL	4,653,168	1,962,607	3,145,282	9,761,057

Employment Statistics

The statistics relating to employment in the woollen yarn mills are presented in the following series of tables:

Table 4 .- Employees by classes, number and remuneration by provinces.

Table 5 .- Imployees on wages, by months and sex.

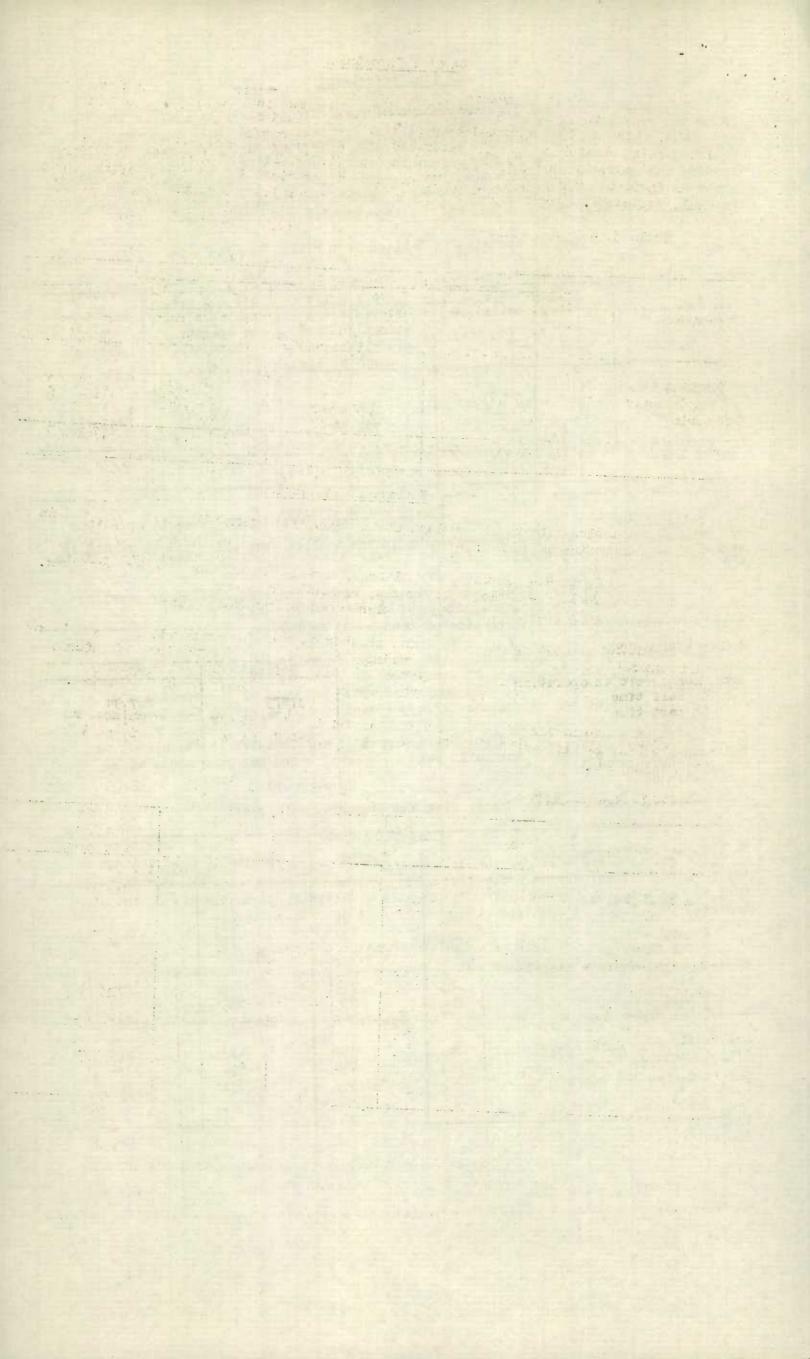
Table 6 .- Working time of plants and employees.

The number of persons at employment, whether on salaries or wages, is shown by sex and remuneration, for Canada and the provinces in Table 4. The province of Ontario furnished 63.7 per cent of the male employees, 90.3 per cent of the females and expended in salaries and wages, etc. 82.6 per cent of the total for the Dominion.

The average number of wage earners employed in any industry is calculated on the actual number of months the mills were in operation and not on a basis of 12 calendar months.

Table 4 .- Employees by Mumber, Sex and Remuneration, 1927.

Employment by Classes, etc.		CANADA	Ontario	Maritime Provinces & Quebec.
Male Female Total Salaries Wage-earners, average number - Male Female Total Wages TOTAL- Employees, male Employees, female Salaries and wages	No. No. No. No.	44 20 173,311 714 870 1,117,048 758 890 1,290,359	40 18 161,140 443 786 905,491 483 804 1,066,631	4 2 12,171 271 84 211,557 275 86 223,728



Employment Statistics-Con'd.

Table 5 presents the statistics of employment during 1927 according to number and sex of wage-earner, by months. The maximum of employment was reached in the month of april with a total of 1,609 employees of whom 708 were males, and 901 were females. The minimum of employment was reached in September with a total of 1,531 employees, of whom 690 were males and 841 were females. The average employment for the year was 714 males and 870 females.

Table 5. - Employment by months and sex, 1927.

Months	Males No.	Females No.		Males No.	Females
Jamary February March April May June	664 682 684 708 775 734	872 871 879 901 826 858	July August September October November December	691 692 690 694 717 731	847 845 841 858 873 864
		employment duri	ing the year byment during year	8,462 714	10,335

Working Time. Table 6 shows the number of days that plants were in operation during 1927, whether on full time, part time or idle together with the hours of labour worked by employees per day and per week. Hours worked per day increased from 9.30. in 1925 to 9.35 in 1927.

Table 6. - Working time of Plants and Employees, 1927

1	7
Totals	Averages
3.875	227.94
424	227.94
869	51.12
1.59	9.35
	52.65
	Totals 3,875 424 869 159 895

Fuel Consumption

The quantity and value of the fuel consumed by the woollen yarn industry is shown in Table 7 for the calendar year 1927. Bituminous coal accounted for 66.5 per cent of the total outlay in 1927. The cost of electricity purchased during the year amounted to \$47,621 as compared with an outlay of \$40,891 in 1926.

Table 7 .- Fuel Consumption by Classes, 1927.

Classes of Fuel	Unit of Measure	Quantity	Cost Value in Factory
Anthracite coal Fituminous coal Gasoline Wood Gas, artificial or natural Fuel oil Electricity	ton ton gallon cord m.c.ft.	14,916 90 275 537	\$ 97,948 22 1,327 324 47,621
Total cost of Fuel	-		147,242

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Power Installation

The power installed in woollen yarn mills in 1927 is shown in Table 8 by (a) the classes of power, (b) the number of units in each class and (c) the total horse-power according to manufacturers' rating.

Table 8. - Power Installation, 1927

Classes of Power	Number of Units	Horse Power according to manufacturers rating
Steam engines and turbines Oil, gas and gasoline engines Hydraulic turbines or water wheels Electric motors operated by purchased power Total power used in manufacturing Boilers installed	5 2 5 186 198 25	355 22 336 2,527 3,240 2,213

Materials Used.

The quantity and cost value at the mill of the various materials used in the mamufacture of woollen and worsted yarn, is presented in Table 9 for the calendar year 1927. Raw wool represented 13.5 per cent, tops and waste and noils 62.3 per cent, and woollen and worsted yarns 11.6 per cent of the total cost of materials used during the year.

Table 9. - Materials used in Woollen Yarn Mills, 1927

	1		
	Unit of		Cost Value at the
Kinds of Materials	Measure	Quantity	factory or mill
Wool, domestic,-In the grease	Pound	302,656	90,134
Washed or scoured	£	32,345	9,523
Wool, foreign In the grease	11	591,237	298,875
Washed or scoured	11	564,665	202,633
Wool waste	n n	155,194	39,076
Wool noils	11	5,997	2,630
Tops	11	4,530,793	2,730,580
Shoddy, mungo and wool extract	11	64,730	21,650
Cotton, raw	rt -	589,522	120,694
Tailors' clippings, rags, etc.	11	602,553	65,632
Woollen yarns	11	763.093	213,592
Worsted yarns	11	404.358	302,340
Cotton yarns	t1	57,656	20,216
Artificial silk yarn	11	20,345	20,190
Linen yarns	11		13,260
	11	51,000	
Jute ramie, or other yarns of vegetable fibre	11	207,000	28,690
Silk, waste	11	6,131	1,984
Cotton waste	l'	329,236	50,092
Chemicals and dyestuffs (value only)	-	-	111,736
All other materials (value only)		-	112,414
Total cost of Materials	-	-	4,455,941

Equipment

The equipment of the 17 mills reporting is shown in Table 10.

Table 10. Equipment instal	Table 10. Equipment installed in Woollen Yarn Mills, 1927.						
Kind	Woollen	Worsted	Shoddy	Cotton	TOTAL		
Sets of cards	61	3	1	5	70		
Spindles, number:							
Mule spinning spindles	17.666	9,508	-	_	27,174		
Frame spinning spindles	201	20,472	-	_	20.673		
Doubling and twisting spindles	606	13.024	-	_	13,630		
Broad looms (50 inches reed space or over)	53	_	-	-	53		
Narrow looms (under 50 inches reed space)	62	_	-	-	62		
Wool combing machines	1	_	_	_	1:		
Pickers	32	-	-	-	32		
Garnet machines	5	_	-	_	5		

Figures of Imports & Exports of yarns will be found in Tables10 & 11, under Woollen Cloth Industry.

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Section III. Carpets, Mats and Rugs.

The statistics of the manufactures of carpets, mats and rugs are dealt with in Section 3 of the woollen textile industry. In 1927 the number of individual establishments reporting was 18 of which 12 were in Ontario, 2 in British Columbia and 1 in each of Alberta, Saskatchewan, Manitoba and New Brunswick.

Principal Statistics

A table showing the principal statistics of the industry for the calendar years 1924, 1925 and 1926 is given below for purposes of comparison.

Summary of Principal Statistics, 1925, 1926 and 1927.

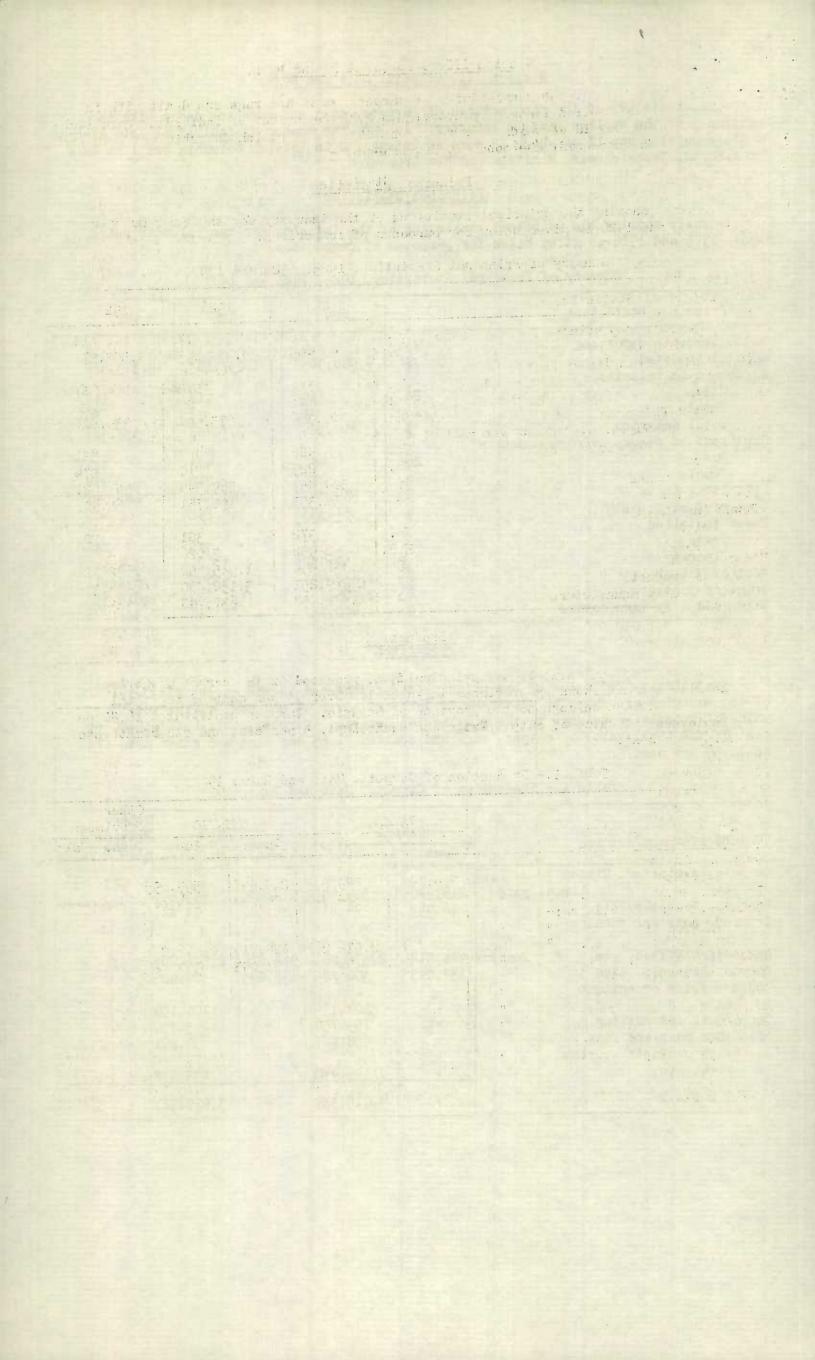
Principal Statistics		1925	1926	1927
Establishments reporting	No.	16	17	18
Copital invested	\$	4,080,905	4,037,183	4,343,572
Employees on salaries -	27.0	330	112	117
Male Fomale	No.	119	23	117 26
Total salaries	\$	309.386	273,487	339,427
Employees on wages, average number -	*	507.500	-17,101	7771.001
Male	No.	486	483	531
Female	No.	225	210	274
Total wages	\$ 69	584,457	569,548	681,021
Cost of fuel	\$	51,353	100,751	62,406
Power installed -				200
Units	No.	372	381	286
Capacity	H.P.	2,982	3,026	4,544
Cost of Materials	\$	1,432,494	1,515,052	1,692,111
Value of products Value added by manufacture	(A) (A) (A)	2,905,251	3,152,800 1,637,748	4,015,339 2,323,228

Production

The quantity and value of the principal items produced in the carpet factories of the Dominion are shown by provinces in Table 1. Over 99 per cent of the total value of production belongs to the province of Ontario. Carpets contributed 16.80 per cent of the total value of output, rugs and squares 71.65 per cent and other mats etc. to 11.55 per cent.

Table 1 .- Production of Carpets, Mats and Rugs, 1927.

	CAN	CANADA		ONTARIO		nces
Articles manufactured	Quan.	Value	Quan.	Value	Quan.	Value
Carpets, Axminster, Wilton, etc. lineal yards Ingrain, Brussels, etc. " " Squares, mats and runners:-	214.940 76.947	\$ 599,695 74.817	214,940 76,947			\$ -
Amminster, Wilton, etc. "Number Smyrna, Brussels, etc. "	984,814 137.043	2,576,261 300,825	984,814			-
Other woollen or cotton mats Cocoa mats and matting All other mats and rugs	en en	101,154 153,750 58,887	~	101,15 ¹ 153,750 39,221	-	19,666
All other products, custom work, etc.	-	149,950	~	133,598	3 -	16,352
TOTAL		4,015,339	-	3,979,32	1 -	36,018



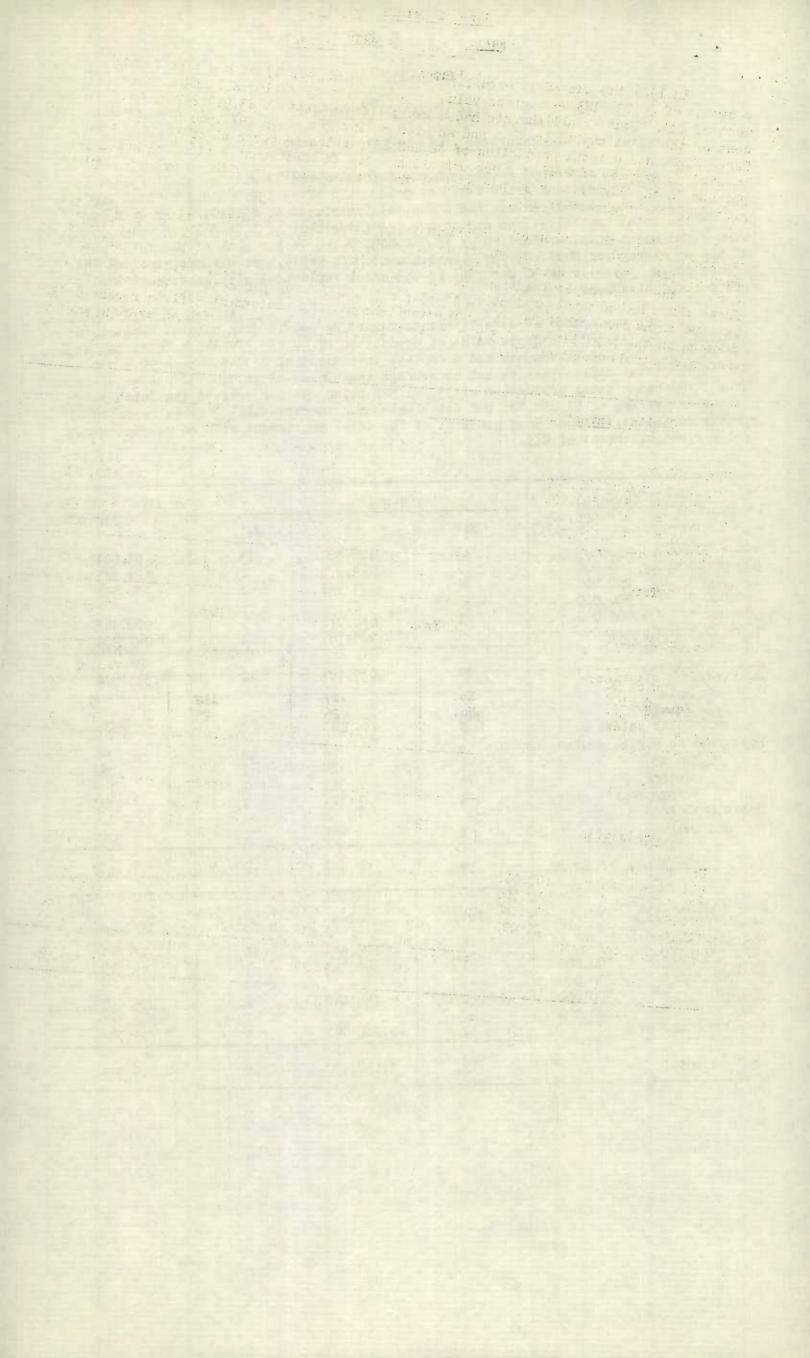
Size of Establishments

Carpets, Mats and Rugs, - 1927.

In 1926 the number of establishments reporting was 17 with a total capital investment of \$4,037,183, - a gross value of production of \$3,152,800 and a total employment of 828. Four establishments had a capital investment of \$3,910,263 or 96.8 per cent of the total capitalization and an average investment of \$977,566 per establishment. Three firms had a total production of \$2,962,889, being 94 per cent of the total output and an average of \$987,629 per establishment. In employment 4 firms reported 742 persons on the payrolls or 90 per cent of the total employment with an average employment per establishment of 185.

In 1927 the number of establishments reporting was 18 with a total capital investment of \$4,343,572 - a gross value of production of \$4,015,339 and a total employment of 948. Two establishments had a capital investment of \$3,948,865 or 90.9 per cent of the total capitalization and an average investment of \$1,974,432 per establishment. Three firms had a total production of \$3,776.598 being 94 per cent of the total output and an average of \$1,258,866 per establishment. In employment 3 firms reported 837 persons on the payrolls or 88.3 per cent of the total employment with an average employment per establishment of 279.

Capital Invested	pital Invested 1926			1927	
	Est.	\$	Est.	\$	
Inder 50,000	13	126,920	13	85,611	
50,000 to under 100,000	1	64,979	2	128,185	
100,000 " " 200,000	1	171,441	1	180,911	
200,000 " " 500,000	***	40	_	-	
500,000 " " 1,000,000	1	688,076	1	900,963	
,000,000 and over	1	2,985,767	1	3,047,902	
Total	17	4,037,183	18	4,343,572	
Employees	Fat.	No. Emp.	Est.	No.Emp.	
Inder 20	13	86	14	75	
to under 50	1	24	1	36	
50 to under100	1	61	1	65	
.00 " " 200	1	121	1	183	
200 " " 500	1	536	1	589	
000 and over		730	1	203	
Total	17	828	18	948	
Production	Est.	Value	Est.	Value	
Inder 50,000	13	129,556	14	142,587	
50,000 to under 100,000	1	60,355	1	96,154	
00,000 " " 200,000 500,000	2	756,848	1	225,000	
1,000,000	_	100,040	1	846,555	
,000,000 and over	1	2,206,041	i	2,705,043	
Total	17	3,152,800	18	4,015,339	



Capital Investment

The capital investment in the carpet, mat and rug industry is shown by items and provinces in Table 2. The value of invested capital increased over 1926 by \$306,389 or 7.5 per cent. Ontario's proportion of the total investment was over 99.5 per cent.

Table 2.- Capital invested by Provinces, 1927.

Items of Capital	CANADA	ONTARIO	Other Provinces
Fixed Capital:- Land, buildings, fixtures, machinery, etc. Working Capital:-	\$ 1,691,404	\$ 1,677,788	13,616
Materials, supplies and stocks in hand Cash, trading and operating accounts, etc.	556,752 1,995,416	653,908 1,993,531	2,844 1,885
Total Capital	4,343.572	4,325,227	18.345

Employment Statistics

Statistics relating to employment are shown in the following series of Tables for the calendar year 1927:-

- (3) Employees, salaries and wages by provinces.
 (4) Employment by months.
 (5) Working time of plants and employees.

The province of Ontario gave employment to 929 persons in a total of 948 for the Dominion or approximately 98 per cent, while the amount paid for salaries and wages was also 98 per cent of the total for the Dominion.

The average number of wage-earners employed in any industry is calculated on the actual number of months the mills were in operation and not on a basis of 12 calendar months.

Table 3 .- Employment by number, sex and remuneration

	in 1927, b	y provinces		
Imployees by classes		CANADA	ONTARIO	Other Provinces
Amployees on salaries:-				
Male	No.	117	112	5
Female	No.	26	25	1
Total salaries	\$	339,427	330,721	8,706
Employees on wages, average num	ber-			
Male	No.	531	520	11
Female	No.	531 274	272	2
Total wages	\$	681,021	669,588	11,433
Notal employees -				
Male	No.	648	632	16
Female	No.	300	297	3
Salaries and wages	\$	1,020,448	1,000,309	20,139

The number of persons employed in the industry is shown for each month of the year divided according to sex. Employment reached its maximum in February with a total of 870 persons of whom 578 were males and 292 females. The month of lowest employment was July when there were on the payroll a total of 671 of whom 406 were males and 265 were females. The average monthly employment was 531 males and 274 females as shown in Table 4.

	Table 4	Employment	by months and sex	:, 1927.	
Months	Male No.	Female No.	Months	Male No.	Female No.
January February Merch April May June	566 57 ° 567 534 534 533	283 292 293 248 256 265	July August September October November December	406 527 526 523 541 547	265 280 274 270 274 276
			during the year during the year	6,382 531	3,276 274

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Employment Statistics - Continued

Operating time of plants and of employees is given in Table 5. The operating time is shown under 3 heads: (1) full time, (2) part time and (3) idle. Full time operation shows an increase of 265 days during the year as compared with the report for 1926, while part time operation also increased by 154 days. There was also an increase in the working hours of employees as compared with 1926.

Table 5.- Operating time of plants and employees, 1927.

Number of establishments reporting	1 8	5
	Totals	Averages
Days in operation - On full time On part time Idle	4,560 642 270	253.33 35.67 15.00
Hours worked by wage-earners - Per day or shift Per week	156 870	8.67 48.34

Fuel Consumption

The quantity and value of fuel consumed by the industry in 1927 is shown in Table 6 by classes. Compared with 1926 there was a decrease in the total cost of fuel, which is mainly accounted for by the decrease in the quantity of bituminous coal reported. The cost of electricity purchased amounted to \$18,383 in 1927 as compared with \$22,934 in 1926.

Table 6. - Fuel Consumption by classes, 1927.

Classes of fuel	Unit of measure	Quantity	Cost value at factory
			\$
Bituminous coal	ton	9,414	60,231
Anthracite coal	li li	26	
Coke	11	3	391 45
asoline	gallon	810	214
uel oils	н	6,374	721
as, artificial and natural	m.c.ft.	312	323
all other fuels	-		323 481
Electricity	-	-	18,383
Total cost of fuel			80.789

Power Installation

The kinds of power installed in the carpet factories of the Dominion in 1927 are shown in Table 7. Electric motors again supplied over 88 per cent of the total horse power installation in 1927.

Eight boilers with a horse power capacity of 562 were reported as against boilers of 2,592 horse power in 1926.

Table 7 .- Power Installation, 1927.

Classes of power installed	Number of units	Horse power capacity according to manufacturers' rating.
Steam engines and turbines Dil gas and gasoline engines Electric motors operated by purchased power	4 1 273	525 3 1,782
Total power used in manufacture Electric motors operated by power owned	278 8	2,310 2,234
Total electric motors Boilers installed	28 1 8	4,016 562

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Materials Used.

The principal materials used in the industry in 1927 are shown by quantity and cost value in Table 8. The total value of materials used amounted to \$1,692,111. of which woollen and worsted yarns constituted \$1,067,588 or 63.1 per cent. This value represents an increase from the 1926 report of \$177,059. or approximately 11.7 per cent.

Table 8.- Materials used by kinds, 1927.

Kinds of materials used	Unit of measure	Quantity	Cost Value
			\$
Woollen yarns	pounds	1,140,702	637,015
Worsted yarns	11	604,835	430,573
Cotton yarns	81	994,641	286,389
Linen yarns	n	32.534	9,281
Jute, ramie and other yarn of vegetable fibre	19	1,721,477	222,513
Chemicals and dyestuffs (value only)	-	-	92,739
All other materials (value only)	-	-	13,601
Total cost of materials	-	-	1,692,111

Equipment in Carpet. Mat and Rug Factories

The equipment reported in the carpet, mat and rug factories of the Dominion in 1927 was as follows:-

Broad Looms (50 inches reed space or over) Narrow looms (under 50 inches reed space)	19
Other looms (under 50 inches reed space)	292
Coppers	14
Winders	3
Twisters	4
Braiders	9
Knitting machines	25
Sewing machines	15
Cutting machines	2

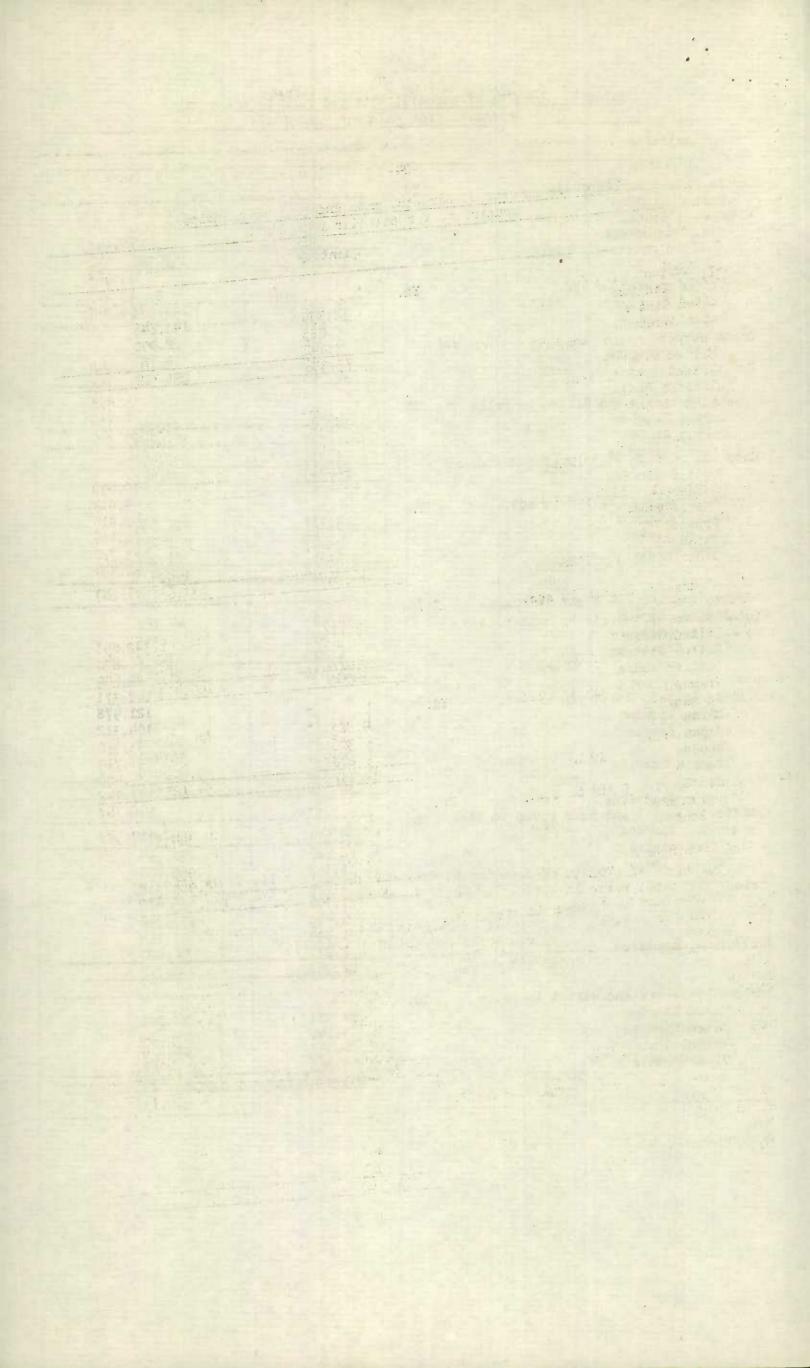
Imports and Exports

Table 9 presents statistics of the imports and exports of Carpets, mats and rugs by principal countries for the calendar year 1927. The total value of imports was \$2,619,527 and the value of manufactured products \$3,979,321. so that for every dollar of product manufactured in Canada we import goods to the value of sixty-six cents. The United Kingdom supplied \$1,342,898 of the value of imports for consumption or 51.3 per cent, the United States \$166,830 or 6.4 per cent and all Other Countries \$1,109,799 or about 42.3 per cent.

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Table 9.- Imports of carpets, mats and rugs by principal countries, for calendar year 1927.

Articles	countries,	for cal	endar year 1927.	
Carpots, Aminster in rolls	Articles		Quantity	
United Kingdom United States Other Countries TOTAL TOTAL Corpors, Amminster in sqs. United Kingdom United Kin		1		\$
United States Other Countries TOTAL		11.	70 750	3112 (1)6
Total				
Corpets, Amminster in sqs. No. United Kingdom United States 6.588 198,268 United States 6.15 13,895 6ernamy 1,950 28,496 1,313 18,181 10,466 259,400				· · · · · · · · · · · · · · · · · · ·
Carpots, Aminster in sqs. No.		-		
United Kingdom Other Countries TOTAL TOTAL Carpets, Brussels and Wilton in rolls United Kingdom United States Other Countries TOTAL Carpets, Brussels, Wilton in sqs. United Kingdom United States Other Countries TOTAL Carpets, Brussels, Wilton in sqs. United Kingdom United States Other Countries TOTAL Carpets, Brussels, Wilton in sqs. United Kingdom United States Other Countries TOTAL Carpets, Ingrain 2 & 3 ply in rolls United Kingdom United Kingdo	TOTAL	-	11,300	198, 988
United Kingdom United States Germany Other Countries TOTAL TOTAL	Carnets, Axminster in sos.	No.		
United States Germany Other Countries TOTAL			6,588	198,268
Other Countries				13,855
### Corpets, Brussels and Wilton in rolls	Germany		1,950	
Carpets Brussels and Wilton in rolls Yd. United Kingdom 14,684 35,364 35,364 37,76 2,409 16,837 37,667 37		4		
United Kingdom United Kingdom Other Countries TOTAL Carpets, Brussels, Wilton in sqs. United Kingdom United States Other Countries TOTAL Carpets, Ingrain 2 & 3 ply in rolls United Kingdom United Kingdom United States Other Countries TOTAL Carpets, Ingrain 2 & 3 ply in rolls United Kingdom United States Other Countries TOTAL Carpets, Ingrain 2 & 3 ply in rolls United Kingdom United States Other Countries TOTAL Carpets, Ingrain 2 & 3 ply in sqs. United Kingdom United States Other Countries TOTAL Carpets, Ingrain 2 & 3 ply in sqs. United Kingdom United States France Other Countries TOTAL Carpets, Oriental and hand woven in sqs. United Kingdom United Kin	TOTAL	-	10,466	259,400
United Kingdom United Kingdom Other Countries TOTAL Carpets, Brussels, Wilton in sqs. United Kingdom United States Other Countries TOTAL Carpets, Ingrain 2 & 3 ply in rolls United Kingdom United Kingdom United States Other Countries TOTAL Carpets, Ingrain 2 & 3 ply in rolls United Kingdom United States Other Countries TOTAL Carpets, Ingrain 2 & 3 ply in rolls United Kingdom United States Other Countries TOTAL Carpets, Ingrain 2 & 3 ply in sqs. United Kingdom United States Other Countries TOTAL Carpets, Ingrain 2 & 3 ply in sqs. United Kingdom United States France Other Countries TOTAL Carpets, Oriental and hand woven in sqs. United Kingdom United Kin	7	wa .		
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United States 0 ther Countries	Carpets, Brussels, Wilton in sqs.	No.		
Other Countries	United Kingdom	1	3.717	116,639
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Trance Other Countries 1,456 30.070 TOTAL 10,582 159,506 Caroets, oriental and hand woven in sqs. No. United Kingdom 6,671 344,374 United States 726 71,944 United States 1,162 65,400 China 1,896 104,312 Persia 1,706 75,480 Turkey 6,441 177,748 Greece 1,494 97,714 Cther Countries 2,271 56,320 TOTAL 22,367 993,792 Carpets, tapestry and velvet in rolls Yd. United Kingdom 84,434 74,022 United States 7,148 4,621 France 6,467 10,016 Cther Countries 9,263 8,320		i		
1,456 30,070 10,582 159,506		i		
Carpets, oriental and hand woven in sqs. No. United Kingdom United States France United Kingdom United States United States United States United States United States United States United Kingdom United States United Kingdom United Kingdom United Kingdom United States		i	0,85/	
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United Kingdom United States United States United States United States United States United States United Kingdom United States United Kingdom United Kingdom United Kingdom United States United Stat	Carnets, oriental and hand woven in sqs.	No.		
China 1,162 65,400 China 1,896 104,312 Persia 1,706 75,480 Turkey 6,441 177,748 Greece 1,494 97,714 Cther Countries 2,271 56,820 TOTAL 22,367 993,792 Carpets, tapestry and velvet in rolls Yd. United Kingdom 84,434 74,022 United States 3,148 4,621 France 6,467 10,016 Cther Countries 9,263 8,320		1	6,671	344,374
China Persia 1,706 75,480 Thrkey 6,441 177,748 Greece 1,494 97,714 Cther Countries TOTAL Carpets, tapestry and velvet in rolls United Kingdom United States France Cther Countries 74,022 74,022 74,022 74,022 75,480 177,748 177,748 177,748 177,748 177,748 174,022 174,022 174,022 174,022 174,022 174,022 174,022 174,022 174,022 174,022 174,022 174,022 174,022 175,480 177,748 177,74	United States			71,944
Persia Turkey Greece Greece TOTAL Carpets, tapestry and velvet in rolls United Kingdom Jaited States France Gther Countries Carpets Greece Gther Countries TOTAL 1,706 Gther Countries Gther Gther Countries Gther Countri	Iritish India			65,400
## Tirkey Greece 1,494 97,714 Other Countries 2,271 56,820 TOTAL 22,367 993,792 Carpets, tapestry and velvet in rolls Yd. United Kingdom 84,434 74,022 United States 3,148 4,621 France 6,467 10,016 Other Countries 9,263 8,320				104,312
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Cther Countries 2,271 56,820 22,367 993,792 Carpets, tapestry and velvet in rolls Yd. United Kingdom 84,434 74,022 United States 3,148 4,621 France 6,467 10,016 Other Countries 9,263 8,320				
## Carnets, tapestry and velvet in rolls		1		
Carnets, tapestry and velvet in rolls Yd. United Kingdom 84,434 74,022 United States 3,148 4,621 France 6,467 10,016 Other Countries 9,263 8,320			22 767	
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United Kingdom 84,434 74,022 United States 3,148 4,621 France 6,467 10,016 Other Countries 9,263 8,320	Carnets, tapestry and velvet in rolls	Yd.		
Inited States 3,148 4,621 France 6,467 10,016 Other Countries 9,263 8,320				
Other Countries 9,263 8,320	United States	l.	3,148	
Other Countries 9,263 8,320 TOTAL 103,312 96,979		!	6,467	
TOTAL 103.312 95,979			9,263	
	TOTAL		103.312	96,979



Imports and Exports - Continued

Table 9 - Imports -. Cont'd

Articles	Quantity	Value
		\$
arpets, tapestry and velvet in sqs. No.	F 400	i company
United Kingdom	5,890	56,448
United States	21	
Germany	4.349	48,963
Other Countries	1,322	13,017
TOTAL	11,582	118,868
ocoa carpets, mats and rugs - value only		
United Kingdom	-	1,042
United States	-	303
British India	-	19,259
Other Countries	100	8,676
TOTAL		29,280
ats and rugs up to 3' x 6' and runners		
United Kingdom	-	290,290
Germany	en.	14,519
United States	-	48,818
France	qn	71,356
Japan	THE PERSON NAMED IN	53.370
Other Countries	-	62,834
TOTAL	_	571,187
otal value of imports by countries -		
United Kingdom		1,342,898
United States		166,830
British India		84,659
France	-	148,371
Germany	-	121,978
China	-	104,312
Japan		53,370
Greece	**	97.714
Persia		75,480
Turkey	-	177.748
Other Countries	-	246,167
TOTAL		2,619,527

The value of exports of Canadian produce are shown in Table 10 by principal countries, the total value in 1927 being \$25,768. an increase of \$16,348. over 1926.

Table 10.- Exports of Carpets, Mats, etc., to principal countries for calendar year 1927.

	Quantity	Value
Wool carpets (value only)		\$
United Kingdom	_	2,102 6,063
United States	-	6.063
Other Countries	-	17,603
TOTAL EXPORTS		25,768

Arrial Harrigal His Care

SECTION IV. Woollen Goods n. e. s:

In 1926 the number of establishments reporting was 28 with a total capital investment of \$7,994,200 a gross value of production of \$5,738,462 and a total employment of 1,080. Eight establishments had a total capital investment of \$6,745,304 or 84.4 per cent of the total capital investment or an average of \$843,163 per establishment. Eleven establishments reported a gross value of production of \$5,099,025 or 88.8 per cent of the total production being an average output of \$463,548 per establishment. In employment 9 firms had 946 persons on the payroll being an average of 105 persons per establishment and 87.6 Per cent of the total employment.

In 1927 the number of establishments reporting was 24 with a total capital investment of \$7,758,050 a gross value of production of \$5,934,369 and a total employment of 1.113. Eight establishments had a total capital investment of \$6,787,301 or 87.5 per cent of the total capital investment or an average of \$848,413 per establishment. Seven establishments reported a gross value of production of \$4,743,919 or 79.9 per cent of the total production being an average output of \$677,703 per establishment. In employment 5 firms had 833 persons on the payroll being an average of 167 persons per establishment and 74.8 per cent of the total employment.

Woollen Goods, n.e.s.

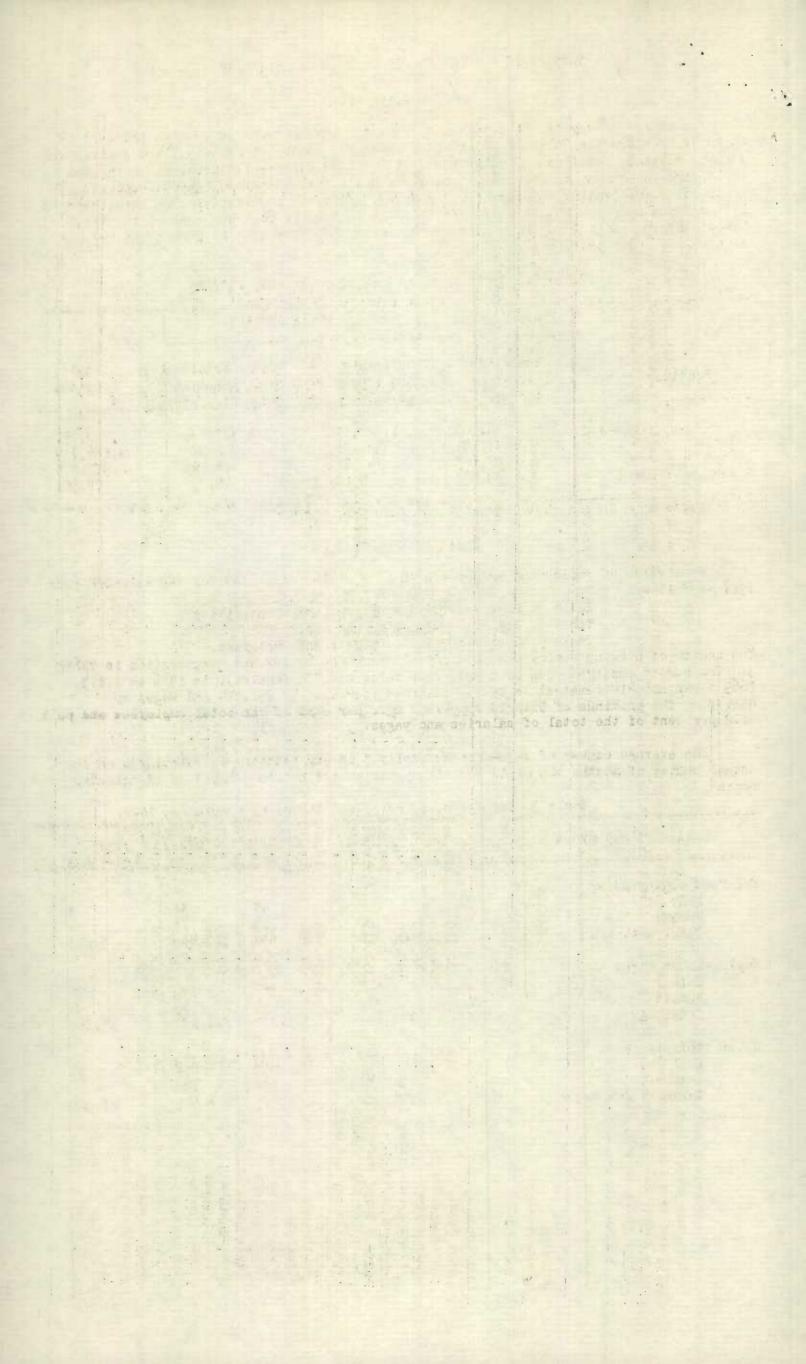
	1			
Capital Invested	192	6	192	7
	Establish-	Amount	Establish-	Amount
	ments No.	\$	ments No:	\$\$
Under 50,000	9	140,547	g	218,598
50.000 to under 100.000	9 6	403,491		331,041
100,000 to under 200,000	5	704.858	5	421,110
200,000 to under 500,000	5	1,759,961	4	1,267,377
500,000 to under 1,000,000	_	-	1	522,737
1,000,000 and over	3	4,985,343	3	4,997,187
Total	28	7,994,200	24	7,758,050
	Establish-	Employees	Establish-	Employees
Employees	ments No.	No.	ments No.	No.
Under 20	19	134	15	127
20 to under 50	4	145	4	153
50 to under 100	1	6 9 356	1	60
100 to under 200	3		2	246
200 to under 500		376	2	527
500 and over		pun.	-	-
	0.0	. 050		* * 7 **
Total	28	1,080	24	1,113
P	Establish-	Value	Establish- ments No.	Value
Production	ments No.	\$	ments No.	\$
50,000	10	142,426	a	207 777
Under 50,000 50,000 to under 100,000	10	497,011	g 14	227,733 315,488
100,000 to under 200,000	5	833,929	PL PL	647,229
200,000 to under 500,000	3	1,027,277	5) 3	780,709
500,000 to under 1,000,000	5 3 2	1,324,050	3	1,864,917
1,000,000 and over	1	1,913,769	1	2,098,293
m	20	F 770 160	0).	E 07): 760
To tal	28	5,738,462	24	5,934,369

The principal commodities comprising this section are (1) wool felts of all kinds, (2) wool stock (shoddy), (3) wool, pulled, (4) blankets and sweat pads and (5) overgaiters, spats and leggings. The number of individual plants reporting in this section during 1927 was 24 as compared with 28 in the preceding year. Of the plants in operation 17 were located in Ontario, 4 in Quebec and 1 in each of the provinces of British Columbia New Brunswick and Nova Scotia. The statistics for the last mentioned provinces have been combined to prevent disclosure of individual information and are presented under the heading of "other provinces" throughout the tables of this report. For the principal statistics relating to this section see column 4 of page 2 of this report.

THE RESERVE OF THE PARTY OF I | Freedom! ins 191 (ð .læ . Table 1 presents statistics of production by quantity and value within provinces for the calendar year 1927. Of the total value of output the province of Ontario contributed \$3,284,349 or 55.4 per cent. followed by quebec with 40.7 per cent, whilst the remaining provinces produced less than 4 per cent. The item of production showing the greatest value was pulp and paper maker's feits amounting to \$2,911,088 or a little over 49 per cent. Shoddy mungo and wool extract being next with a value of \$485,219.

Table 1. - Production in Woollen Goods Mills, n.e.s., by Provinces, 1927.

Articles		CANA	.DA	Onta	rio	ų́uebe	ec	Oth Pro	er vinces	
Manufactured		Quantity	. Value	. Quantity	. Value	. Quantity	. Value	. Quantity	. Value	
Felt Goods -										
Shoe felts	Yd.	262,160	228,163	262,160	228,163	- 1	-	-		
Harness felts	Lb.	160,316	79,039	160,316	79,039				120 - 12	
Hair felts	Yd.	45,000	38,000	45,000	38,000	-	ALTERNATION OF THE PARTY OF THE	1915- III	-	
Trimming and lining fe	lts Yd.	49,326	50,850	49,326	50,850		REST.	-	11-12-0-5	
Padding felts		-	201,206		201,206	-		- 1011	-	Ţ
Pulp & paper maker's f	elts Lb.	2,352,115	2,911,088	581,723	1,032,507 .	1,770,392	1,878,581	-	-	
All other felt goods			50,782		29,172	-	21,610		-	
Shoddy mungo and wool										
extract	11	3,330,683	519,100	3,086,884	433,514	243,799	85,586	-	-	
Sweat-pads	Doz.	57,788	303,201	57,788	303,201	- 1			-	
Blankets	- 4	-	485,219		265,507	_	219,712	-	-	
Wool, pulled	Lb.	580,330	232,378	156,330	63,261			424,000	169,117	
Auto cushions	No.	27,297	10,613	27,297	10,613		-			
Wool, waste and noils	_	49,600	14,280	49,600	14,280		-	-	-	
Woolen yaans	Lb.	29,159	5,832	29,159	5,832		-			
Pickled skins	Doz.	18,405	147,814	6,629	83,356		der	11,376	64,458	
Gloves, cotton	Doz. Pr.	177,081	233,853	177,081	233,853				-	
Box toes	Pr.	6,148,991	166,384			6,148,991	166,384			
Batts, flocks and roll		1,013,560	40,542			1,013,560	40,542	-		
Weather strip	Cwt.	108,876	54,424	108,876	54,424	-			100,-000	
All other products		-	161,601	-	157,571	-	4,030	-	-	
Total Value of Output		-	5,934,369	8 - H	3,284,349	-	2,416,445	•	233,575	



SECTION IV. - WOCLLE GOODS N.H.S. - Continued.

Capital Investment

The amount of capital invested in this cection of the woollen textile industry is shown by provinces in Table 2. It is also presented under two heads: - Fixed capital and working capital, the first of which includes land, buildings, fixtures, machinery and tools, and the second materials and stocks on hand, fuel and miscellaneous supplies on hand, and cash, trading and operating accounts, and bills receivable. The investment in 1927 shows a decrease in total of \$235,150. Approximately 60.4 per cent of the total investment is credited to the province of Ontario, 3.3 per cent to Quebec and 1.3 per cent to the other provinces.

Table 2 .- Capital investment by provinces, 1927.

	Fixed Capital	Worki	ng Capital	
Province	Land buildings machinery tools	Materials and supplies on hand	Cash, trading and operating accounts, etc.	Total Capital
CANADA Cntario Quebec Other provinces 1/	\$ 4,710,763 2,947,181 1,727,625 35,957	\$ 1,720,198 926,869 747,522 45,807	\$ 1,327,089 812,224 498,128 16,737	7,758,050 4,686,274 2,973,275 98,501

^{1/} Includes Nova Scotia, New Brunswick and Manitoba.

Employment Statistics

Statistics of employment are presented in a series of Tables for the calendar, year 1927 as follows:

Table 3. Employees by number, sex and remuneration.

Table 4. Employees by months and sex.

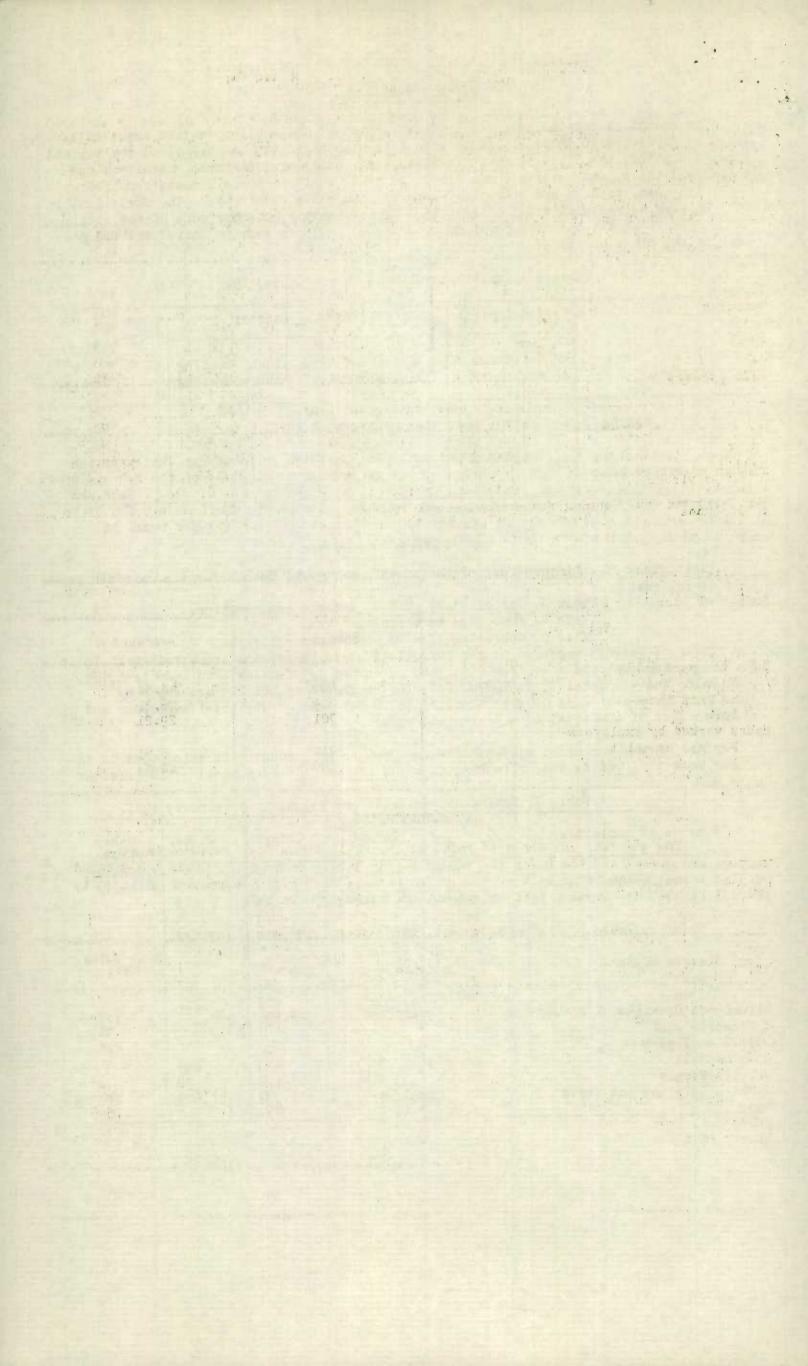
Table 5. Operating time of plants and employees.

The number of persons employed as per payroll is shown by sex and remuneration in Table 3. The number employed rose from 993, (668 males and 325 females), in 1926 to 1,113, (669 males and 414 females) in 1927. Salaries increased by \$51,224 and wages by \$82,489. The province of Ontario supplied 63.6 per cent of the total employees and paid ol.2 per cent of the total of salaries and wages.

The average number of wage-earners employed in any industry is calculated on the actual number of months the mills were in operation and not on a basis of 12 calendar months.

Table 3. Employees, Salaries and Wages, by provinces, 1927.

Classes of employees		CANADA	Ontario	Quebec	Other Provinces
Salaried employees -					
Male	No.	34	43	38	3
Female	No.	55	19	3	-
Total salaries	\$	310,330	157,808	147,482	5,040
Employees on wages -					
Male	No.	615	387	197	31
Female	No.	392	259	133	-
Total wages	\$	801,627	523,231	261,127	17,269
Total employees -			7 19 1		
Male	No.	599	430	235	34
Female	No.	414	278	136	-
Salaries and wages	\$	1,111,957	631,039	408,609	22,309



Employment Statistics - Cont'd.

The number of wage-earners employed in this section by months and sex is shown in Table 4. Employment was at the maximum in the month of November when 1,049 individuals were entered on the payroll and the minimum in the month of June when the number on the payroll was 960. The average monthly employment during the year was 1,009 of whom 615 were males and 392 were females.

Table	4 Employem Male No.	t of wage-earm Female No.	Months	Male No.	Female No.
January February March April May June	601 604 615 607 589 587	371 377 384 384 374 373	July August September October November December	571 578 598 608 625 617	395 403 400 415 424 406
			uring the year	7,200 r 615	4,706 392

The working time of plants and employees is shown in Table 5. The operating time of plants whether on full or part time and the number of days the plants were idle are given by totals and averages. Full time operations were carried on for 248.58 days and part time for 26.21 days, whilst plants were idle for a total of 29.21 days. The hours of labour averaged 8.91 per day as against 9.2 in 1926 and 49.54 hours per week, as compared with 49.2 hours in 1926.

Table 5.- Working time of plants and employees, 1927.

Number of operating plants		24
	Totals	Averages
Days in operation - on full time on part time	5,966 629	248.58. 26.21
Idle Hours worked by employees-	701	29.21
Per day or shift Per week	214 1,189	8 .91 49.54

Fuel Consumption

The quantity and the cost value at the mill of the fuel consumed in this section are given in Table 6 for the calendar year 1927. Coal of all kinds constituted 92.3 per cent of the total cost of fuel. The cost of electricity purchased amounted to \$24,373 in 1927 as compared with an expenditure of \$29,950 in 1926.

Table 6. Fuel consumption, by classes. Unit of Cost Value Classes of fuel at Mill measure Quantity Bituminous Coal (incl. screenings) 9,941 ton 72,719 Anthracite coal 50 Coke 11 30 308 Gasoline gal. Oil (Fuel) Wood cord 2 10 Gas M.C.ft. 234 180 Other fuel 5,601 Electricity 24,373 103,241

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Power Installation

The installation of power by classes and horse power as rated by the manufacturer, is presented in Table 7, for the calendar year 1927, a dacrease, in installed h.p. concity appear in hydraulic turbines of 292 h.p.

Table 7 .- Power installed in the woollen goods industry, N.3.5., 1927.

Classes of power	Number of Units	Horse power according to manufacturers' rating
tte m engines and turbines Oil, gas and gasoline engines Hydraulic turbines or water wheels Electric motors operated by purchased power	3 3 6 258	109 210 986 2,709
Total power for manufacturing purposes	270	4,014
Electric motors operated by power generated by the establishments	149	1,383
Total electric motors	407	4,092
Boiler installation	15	1,325

Materials Used

Table 8 gives the quantity and cost value at the mill or factory of the principal materials used in this section of the woollen textile industry in 1927. The total cost of materials shows an increase of \$12,784 over the preceding year.

Table 8. - Materials Used, 1927.

Kind	Unit of Measure	Quantity	Cost Value at mill	
Wool, domestic: In the grease washed or scoured	pound	6,200 59,600	1, 780 21,500	
Wool, foreign: In the grease washed or scoured	ft II	1,892,000 1,292,74 8	691,415	
Animal hair, all kinds Tailors' clippings, rags, etc.	11	277,930	19,056	
Cotton, raw	11	1,289,446	301,427	
Wool waste and noils Sheepskins		206,641	26,331 320,195	
Jute and other waste	11	477,800 1,932	16,194	
Shoddy, mungo and wool extract Chemteals and dyestuffs (value only)	"	300,000	25,847	
All other materials (value only)	-	<u>-</u>	433,909	
Total Cost of Materials			2,939,986	

Equipment in Textiles Mills, N.E.S.

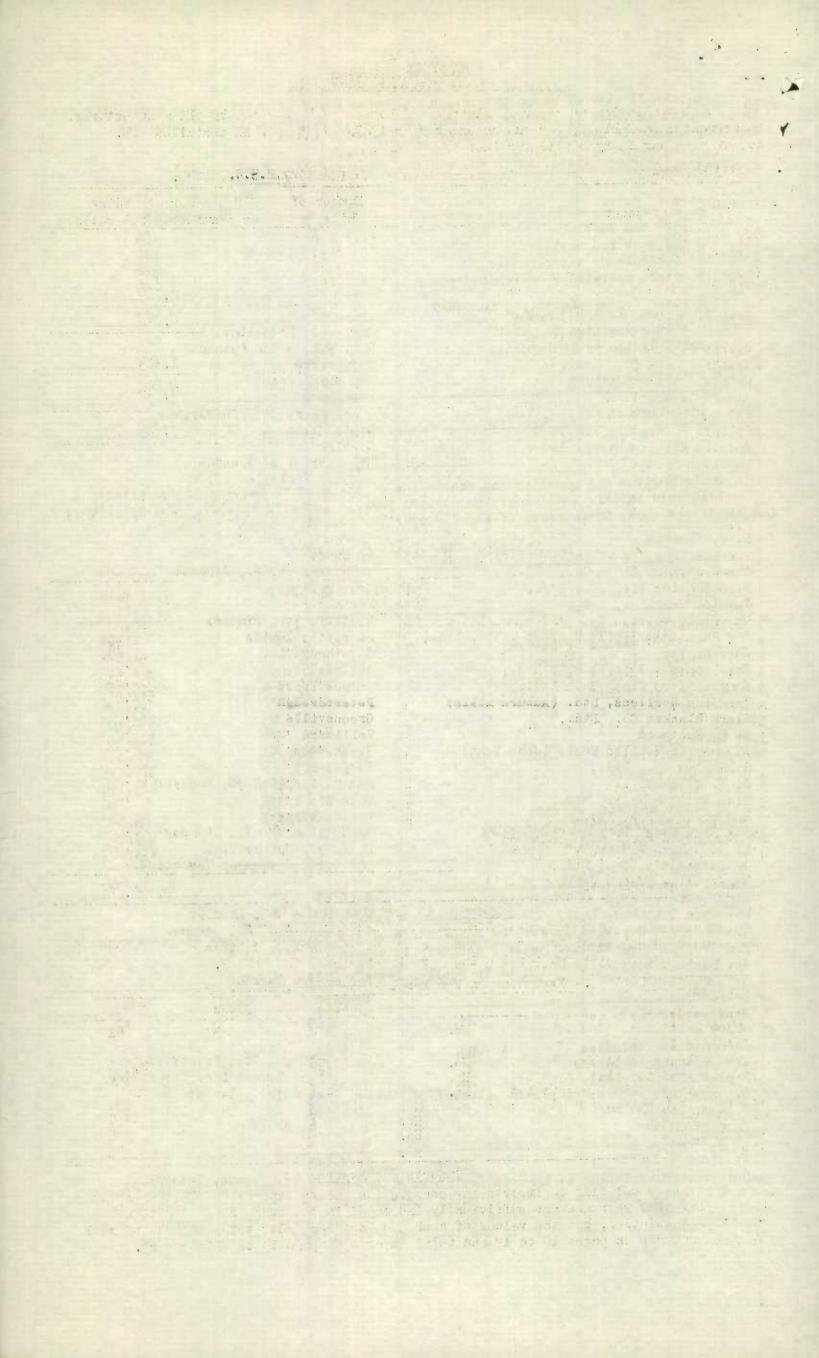
The equipment in mills for the manufacture of the various classes of goods made in this section of the woollen textile industry is presented in Table 9.

Table 9.- Equipment in Woollen Textile Mills, N.E.S. 1927

Kind			Woollen	Shoddy	Total
Sets of cards Spindles	No.		29	33	62
Inlo spinning spindles Frome spinning spindles Doubling and twisting spindles	No. No.		2,560 150		2,560
Proced looms (50 inches reed space or Pickers	over)	No.	53 19		53
Farnet machines Other wachines		No.	4		4

Imports and Exports

Statistics relating to imports for consumption and to exports of Canadian produce for the calendar year are not sufficiently indicated in the trade classification to permit of tabulation, but the values of such are included under total imports of wool can its products on pages 10 to 12 and total exports on page 13 of this report.



Firms Manufacturing W collen Cloths

Nova Scotia

Jas. Creelman & Sons
Oxford Manufacturing Co., Ltd.
Barrington Woollen Mill

New Brunswick

F. H. Copp J. A. Humphrey & Son, Ltd.,

Quebec

Fred Blanchette (Trenholmville
Woollen Mills)

Joseph Blanchette
Walter Blue & Co., Ltd.,
Methot & Frere
Albert E. Morrison
Paton Manufacturing Co., Ltd.,
Telford & Chapman, Ltd.,
Warwick Woollen Mills, Ltd.,
Napoleon Paquin

Talon Woollen Co.,

Ontario

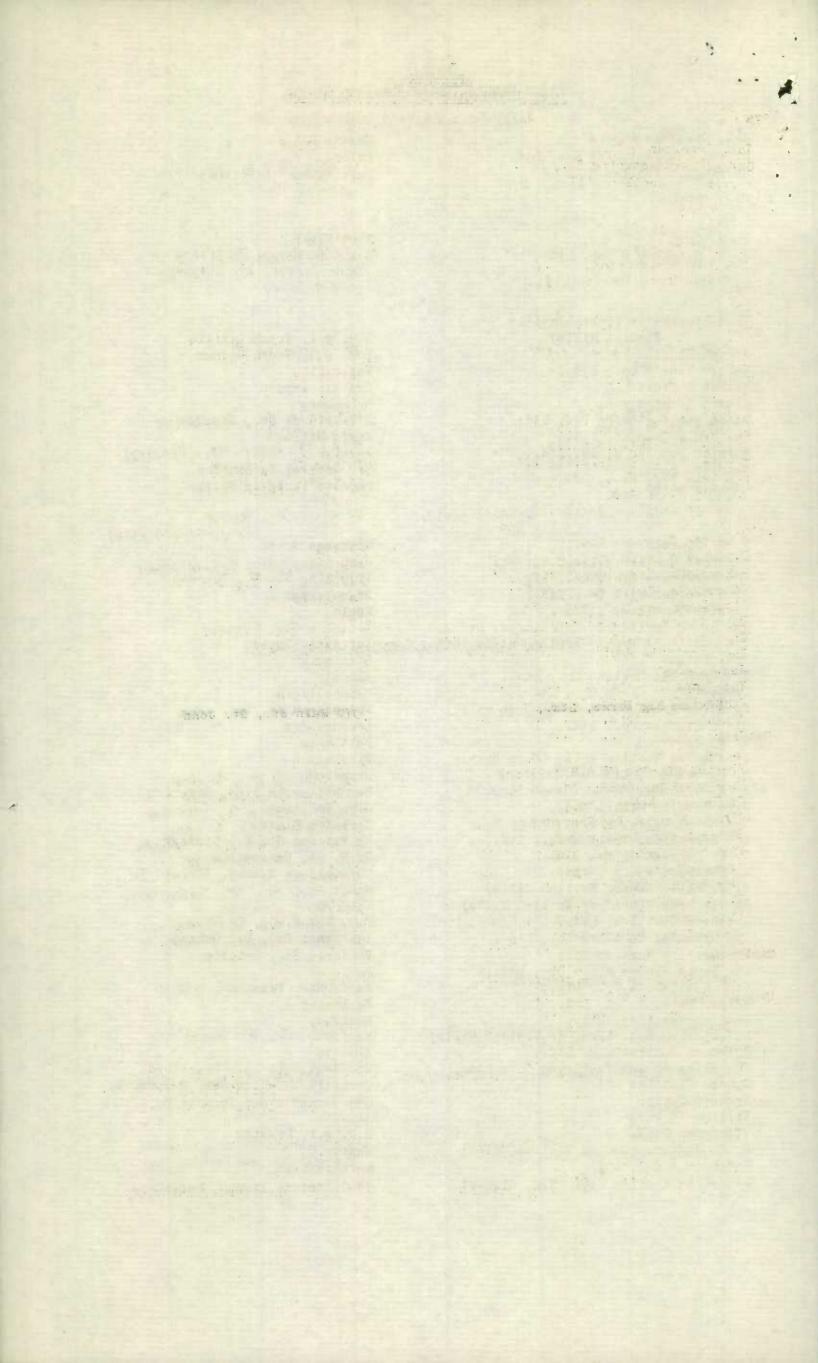
F. C. Fleroux Bancroft Woollen Mills(D.Fuller) The Barrymore Cloth Co., Ltd., Bird Woollen Mill Co., Ltd., Tayside Textiles, Ltd., The Brook Woollen Co. of Simcoe, Ltd., The Burritt's Rapids Woollen Mills, Ltd., Jas. Butler The Campbell Woollen Co., Ltd., Campbellford Cloth Co., Ltd., Canadian Woollens, Ltd. (Auburn Mills) Clark Blanket Co., Ltd., A. W. Eastwood Flesherton Woollen Moll, (John Nuhn) R. Forbes Co., Ltd.; J. W. Gledhill Glen Woollen Mills, Ltd., Hawthorne Mills, Ltd., The Horn Bros. Woollen Co., Ltd., S. B. Lehman &rSons H. Lockwood's, Co., Ltd., W. J. Hill, (Madoc Woollen Mills) Randle Bros. (Meaford Woollen Mills) Northern Textiles, Ltd., The Oriental Textiles Co., Ltd., The Orillia Worsted Co.,
The Paris Wincey Mills Co., Ltd., Geo. Pattison & Co., Ltd., Reiner Bros. & Co., Ltd., Renfrew Textiles, Ltd., M.J.O'Brien, Ltd. (Renfrew Woollen Mills) Rosamond Woollen Co., Ltd., The Slingsby Manufacturing Co., Ltd., Dupont Textiles Ltd., Sykes & Taylor William Thoburn Vickerman Bros. H. C. Wagner, (Newton Woollen Mills) Watchorn & Co., Ltd., Peterboro Woollen Mill (W.H. Giguer)

Newton Mills Oxford Barrington

Port Elgin
Box 366, Moncton.

R.R. # 1, Trenholmville
R.R. # 1, South Durham
Waterville
Cap St. Ingace
Bromsburg
7 Belvidere St., Sherbrooke
Way's Mills
Warwick
St. Gabriel de Brandon
Barette (Labelle Co.)

Clarence Creek Bancroft 1179 King St. W., Toronto Bracebridge Perth Victoria St., Simcoe. Burritt's Rapids Strathroy Almonte Campbellford Peterborough Greensville Baltimore Flesherton Hespeler Ben Miller, (R.R. #4, Goderich) Glen Williams Carleton Place 95 William St. N., Lindsay R. R. #1, Unionville. 507 College Avenue, Toronto 3. Madoc Meaford P.O. Box # 405, Chesley. 131 Athol St., E., Oshawa. Victoria St., Orillia Paris Eagle St., Preston Wellesley Renfrew Renfrew Almonte 266 West Mill St., Brantford Christie & Dupont Sts. Toronto 4. 349 Carlaw Ave., Toronto 8. Almonte R.R. # 1, Praston Newton Merrickville 73 Gladstone Avenue, Peterboro



Firms Manufacturing Woolen Yarn

Nova Scotia

A.M. MacPherson

New Brunswick

Eriggs & Little Carleton County Woollen Mills Speedy & Davidson Golden Grove Woollen Mills

Quobec

Pennan's, Ltd., (Mill #8)

Chiario

Aked & Company, Ltd., Canadian Woollens, Ltd., Dunnville Woollen Mills, Ltd., Dominion Combing Mills, Ltd., Elliot Mfg. Co., Ltd., James F. Gordon Guelph Carpet & Worsted Spinning Mills, Ltd.

Milton Spinners Ltd., Otonabee Mills, Ltd., Penman's, Ltd., (Mill #9) Penman's, Ltd., (Mill #12) Newlands and Co., Ltd.,

Rocklin (R.R.#1, Lansdowne)

York Mills 239 Main St., Woodstock King Street, St. Stephen Golden Grove

St. Hyacinthe

888 Dupont St., Toronto Peterborough H. O. 230 McGill St., Montreal Pelham St., Trenton Rink St., Peterborough Athens 83 Neeve St., Guelph (carpets and yarn) Milton 621 Hunter St., Peterborough Paris Waterford Galt.

Firms Manufacturing Carpets, Mats & Rugs.

New Brunswick

Maritime Rug Works, Ltd.,

Ontario

Canada Rug Co. (W.C.P.Baldwin) Hamilton Rug Works. (Brass Bros.) Therien Company, Ltd., Turco Persian Rug Renovating Co., Veteram Rug Weaving Co., Brinton Carpet Co., Ltd., Coburg Matting & Carpet Co., Ltd., Empire Rug Mills Donald McKinnon & Sons The Toronto Carpet Mfg. Cc., Ltd., United Rug Weaving Co.

Manitoba

Capital Carpet & Rug Mfg., Co., Saskatchewan

Textile Weaving & Carpet Cleaning Works Alberta

(algary Carpet & Rug Mfgrs. (D.A. Stoddart)

British Columbia

Pacific Coast Fluff Rug Co. (Hugh Nicol) Vancouver Fluff Rug Co. (Fred'k S. Lockett) 806 - 17th. Ave., Vancouver

370 Main St., St. John

98 Carling St., London 171 York St., Hamilton 374 St. Andrew St., Ottawa 166 Duchess St., Toronto 1201a Queen St. E., Toronto Box 1065, Peterborough Coburg #1, Frank St., St. Catharines. Box #284, Cobourg 1179 King St. W., Toronto 125 Ewart Avanue, Toronto 9.

14 Main Street, Winnipeg

406-20th St. W., Saskatoon

Rear 919-17th. Ave., W., Calgary.

1069 Richard St., Vancouver

Tantal Contact T., SEAL STAY Later the water that the said view. If requesting the Commence of the property of the second second second Lucation and the second 1 March Wood Stock Co. (H. J. Brock) AND THE STREET petality between entering To the said that the said that he THE MEAN COLD SECTION OF THE PERSON OF THE P THE REPORT OF THE COURSE OF THE RESERVE OF THE RESE Townson () (Capper of B.) (Friday C. Capper of Capper

Firms Manufacturing Woollen Goods, n. e. s.

Mova Scotia

Consolidated Rendering Co.,

Nesbitt St., Windsor

Lachute Mills

Wool pulling

New Brunswick

John Kimble & Son, Ltd.,

1-15 Kimball St., St. John Wool pulling

Quebec

Bookwith Box Toe, Ltd.,

Ayers, Ltd., Montreal Blankst Co.

Kendex Manufacturing Co. Ltd.,

66 E. Belvidere St. Sherbrooke

St. Johns

Wool felt goods Wool felt goods

1600 St. Patrick St. Montreal Shoddy 358 St. Peter St.,

Wool felt goods

Ontario

E. Leadlay & Co., Toronto Wool Scouring Co., Canadian Consolidated Felt Co., Ltd.,

Kenwood Mills, Ltd., Code Felt & Knitting Co., Ltd., The Rampel Felt Co., Ltd.,

Perrits & Spencer (Canada) Ltd.

Brantford Mill Stock Co., Empire Wool Stock Co.,

General Wool Stock Co. Home Wool Stock Co. Otto Homuth & Sons Simcoe Wool Stock Co. (H.J. Brock)

The Smith Mfg., Co., Ltd.,

Simcoe

201 Front St., E.,

Yorkshire Wool Stock Mills, Ltd., The American Pad & Textile Co. Queen St., Chatham Furlington Windsor Blanket Co. Ltd., 787-793 King St., W.,

896 Queen St. W., Toronto Wool pulling 2 Mark St., Toronto 84 Margaret Ave., Kitchener Arnprior Perth 60 Victoria St., Kitchener Lettridge St., Hamilton 31 Jarvis St., Brantford Shoddy 51 Stuart St., W., Hamilton 121 Logan Ave., Toronto, 9 Foster Place, Toronto,

Preston Toronto

Almonte Toronto

Wool pulling Wool felt goods Shoddy Sheddy Shoddy Shoddy Shoddy

Shoddy Shoddy Horse Clothing

Horse Clothing

British Columbia

Legallet, Hellwig, Norton Co.,

365 Second Ave., W., Vancouver

Wool pulling

Manitoba

Swan Manufacturing Co.,

532 Ellice Avenue, Winnipeg

Wool felt goods

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