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Clothing and Textiles Branch



THE WOOL TEXTILE INDUSTRIES 1954

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NOTICE

The annual reports prepared by the Industry and Merchandising Division of the Bureau of Statistics are divided into 3 volumes, as follows: Volume I—The Primary Industries, including mining, forestry and fisheries; Volume II—Manufacturing; Volume III—Merchandising and Services. The volumes are made up of parts, and the parts in turn are subdivided according to the industries or provinces which they comprise.

Volume II consists of the following parts, the first two of which deal with manufacturing as a whole and the balance with the major manufacturing groups.

I - General Review of the Manufacturing Industries, \$1.50

II - The Manufacturing Industries of Canada, (7 sections, as follows:)

Section A. Summary for Canada, 25¢

Section B. Atlantic Provinces, 25¢

Section C. Quebec, 25¢

Section D. Ontario, 25¢

Section E. Prairie Provinces, 25¢

Section F. British Columbia, 25¢

Section G. The Manufacturing Industries of Canada, Regional Distribution, 75¢

III - Foods and Beverages

IV - Tobacco and Tobacco Products

V - Rubber Products

VI - Leather Products

VII - Textile Mills

VIII - Knitting Mills

IX - Clothing

X - Wood and Paper Products

XI - Printing Trades

XII - Iron and Steel Products

XIII - Transportation Equipment

XIV - Non-ferrous Metal Products

XV - Electrical Apparatus and Supplies

XVI - Non-metallic Mineral Products

XVII - Products of Petroleum and Coal

XVIII - Chemicals and Allied Products

XIX - Miscellaneous Manufactures

The present report belongs in Part VII, Textile Mills. It is punched to permit of filing in a ring binder along with others of the group. The reports in this group are:

A-General Review, 25¢

B-The Cotton Textile Industries, 25¢

C-The Wool Textile Industries, 25¢

D-The Synthetic Textiles and Silk Industry, 25¢

E-The Narrow Fabrics Industry, 25¢

F - The Dyeing and Finishing of Textile Goods Industry, 25¢

G-The Awning, Tent and Sail Industry, 25¢

H-The Cordage, Rope and Twine Industry, 25¢

I - The Cotton and Jute Bag Industry, 25¢

J-The Miscellaneous Textiles Industries, 25¢

THE WOOL TEXTILE INDUSTRIES

1954

The first section of this report presents the statistics of the wool group as a whole. The four other sections which follow deal separately with the industries covered by it, namely: the wool cloth industry, the wool yarn industry, the carpet, mat and rug industry, and the miscellaneous wool goods industry. The developments within these industries are noted in their respective sections and a list of firms reporting to each industry will be found at the end of the report.

1954 was the third consecutive year of declining activity for the wool group of industries. Major reverses were experienced by it in two of the three years, 1952 and 1954, with the downtrend in the intervening year being of lesser dimensions. The contraction in the three-year period was of such proportions as to reduce operations in the year under review to the lowest level since before World War 2. According to an index based on 1935-39 = 100. the volume of production of woollen goods in 1954 (index 113.3) was lower than for any year since 1939 (index 103.5). Employment was 12,862 also the lowest since 1939 when 11.360 employees were reported. The volume of cloths, yarns and blankets shipped by Canadian wool goods manufacturers was at pre-war levels.

Despite the ground lost by the industry, there was cause for some optimism at the beginning or 1955. After reaching the lowest second quarter level of activity in many years, a mild upswing began in the third quarter of 1954 and continued to the end of the year. A very considerable improvement occurred in the ratio of finished goods inventories to shipments and the inventory position of the industry was generally somewhat more favorable.

A total of \$122,733,037 worth of goods was shipped by the wool textile industries in 1954 compared with \$142,868,776 worth in 1953, a drop of 14.1 per cent. Allowing for a decrease during the year of \$391,229 in the group's holding of finished goods inventory at plant and plant warehouses. the value of production in the year under review amounted to \$122,341,808 or 15.9 per cent less than preceding year's \$145,393,776. Employment declined sharply. The number of employees fell by 15.4 per cent, from 15,206 in 1953 to 12,862 in 1954, and their earnings by 14.3 per cent, from \$37,946,504 in the earlier year to \$32,520,212 in the later. Materials costing \$69,512,649 were consumed in 1954 compared with \$83,322,444 in 1953, a difference of 16.6 per cent.

Woven suitings, dress goods, overcoatings and cloakings, which together represent the wool industry's most important line of production, were responsible for a substantial part of the reduction in sales volume. Factory shipments of these commodities in 1954 amounted to 22,438,542 square yards valued at \$39,436,580 compared with 28,071,596 square yards worth \$46,730,502 in 1953. Woollen and worsted sales yarns were shipped to the extent of 13,497,846 pounds worth \$26,729,488 as against 15,591,685 pounds worth \$31,803,602 in the previous year. Shipments of carpets, mats and rugs at \$13,961,893 were ahead of the \$13,478,661 reported in 1953. Deliveries of felts, all kinds, also increased, their value being \$14,561,014 in the year under review compared with \$13,965,297 a year earlier. Further product detail is to be found in Table 5.

The prices of wool yarns and fabrics weakened somewhat during 1954. The index for worsted yarns fell to 213.3 from 221.3 a year earlier and the index for worsted and wool cloth to 259.7 from 265.6. The indices for wool blankets and carpets remained unchanged at 252.5 and 225.3, respectively. The price of imported raw wool declined slightly with the index down from 249.7 in 1953 to 242.8 in 1954. Domestic raw wool prices were practically the same in the two years.

Reduced consumption of all its principal materials resulted from the curtailed activity of the wool group in the year under review. Canadian grown wool consumption (clean basis) fell from 4,534,698 pounds in 1953 to 2,940,328 pounds in 1954 and the consumption of imported wool from 19,973,046 pounds to 15,173,968 pounds. The use of wool tops amounted to 8,769,335 pounds compared with 10,900,478 pounds in 1953. The consumption of purchased worsted yarn, oil and dry spun, dropped to 3,290,790 pounds from the 4,485,694 pounds reported the year before. Further information on materials used may be had by referring to Table 8.

Imports of raw wool, yarns and warps, plece goods, etc., excluding wearing apparel, had a value of \$75,742,420, down sharply from the preceding year's \$103,349,520. Over half of this decline was accounted for by "raw and unmanufactured" wool importations which fell from \$42,661,031 to \$28,360,691. A substantial portion of the balance came from a drop in imports of piece goods from \$41,746,068 to \$32,366,877. Most of the reduction in piece goods was due to a fall in worsteds and serges from 9,068,738 pounds worth \$31,423,479 in 1953 to 6,404,203 pounds worth \$22,987,666 in 1954. Carpets and rugs were also imported in reduced volume, 21,895,737 square feet valued at \$11,397,549 in the earlier year compared with 17.520.070 square feet valued at \$9.565,999 in the later. Exports of raw wool, fabrics, carpets, etc., excluding wearing apparel, declined to \$3,821,013 in 1954 from \$4,481,747 in 1953. Further particulars of imports and exports may be obtained from Tables 10 and 11 of this report.

Capital expenditures for construction and new machinery in 1954 was an estimated \$1,384,000, a postwar low. Repair and maintenance expenditures amounted to \$2,400,000, also a postwar low. Of the total of \$3,784,000, \$528,000 only went for construction with the balance of \$3,256,000 being expended on machinery and equipment. See Table 14

for separate details of the four industries comprising the group.

Beginning with 1954, information on the value of year-end inventory holdings at plant and plant warehouses is being collected as part of the annual Census of Industry. This data was formerly collected by a separate survey. The summarized results for the wool textile industries for the year under review will be found in Table 3.

TABLE 1. Location of Mills in the Wool Textile Group of Industries, 1953 and 1954

Provinces	Wool cloth mills		Wool yarn mills		Carpets, mats		Wool goods n.e.s. 1		All wool textile mills	
	1953	1954	1953	1954	1953	1954	1953	1954	1953	1954
					Num	ber				
Canada	82	74	48	49	20	21	37	39	187	183
Newfoundland	1	1	-		-	_	_	-	1	1
Prince Edward Island	_		1	1	-	-	-		1	1
Nova Scotia	3	2	-	1	-	-	1	1	4	4
New Brunswick	6	6	4	4	1	1	_		11	11
Quebec	31	31	19	19	3	4	6	8	59	62
Ontario	32	27	24	24	13	13	28	28	97	92
Prairie Provinces	5	3		-	2	2	-	-	7	
British Columbia	4	4	-		1	1	2	2	7	7

I. Wool goods, n.e.s., includes: Woollen fabrics, blankets and slumber throws, paper makers' and all other felt goods, shoddy, mungo, and wool extract, batts and batting, rags and wipers, pulled wool and pickled skins.

TABLE 2. Principal Statistics of the Wool Textile Group of Industries, Representative Years, 1929 to 1954

Year	Esta- blish- ments	Em- ployees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production 1
	Nur	nber	\$	\$	\$	\$	\$
1929 1932 1935 1938 1939 1940 1942 1944 1945 1948 1948 1949 1950 1950	119 130 148 137 144 152 162 169 181 204 204 201 208 192	8,404 8,586 11,159 10,825 11,360 14,216 15,871 14,835 15,575 18,590 17,892 17,357 17,054 15,276	7,847,801 7,121,340 9,209,871 9,336,497 10,506,720 14,828,600 19,288,988 19,759,673 20,809,245 34,080,806 35,231,634 36,042,433 38,616,342 37,262,397	664,049 698,295 1,017,043 983,970 1,093,252 1,351,278 1,663,276 1,713,610 1,741,016 2,317,951 2,329,823 2,554,879 2,582,663 2,567,484	19.102,324 10,776,770 19.365,091 19.284,595 23,119,795 44,137,253 59,146,920 52,451,967 54,811,039 79,088,446 76,615,385 94,249,427 126,451,729 85,285,954	15, 413, 226 11, 825, 950 16, 524, 652 14, 556, 859 19, 659, 017 31, 647, 301 40, 810, 456 36, 106, 046 39, 008, 831 60, 916, 496 60, 620, 904 60, 555, 039 63, 163, 205 63, 082, 032	35,179,599 23,301,018 36,906,708 34,825,424 43,872,064 77,135,82 101,620,652 90,271,622 95,560,886 142,322,893 139,566,112 157,359,348 192,217,597 150,935,470
1953	187	15, 206	37, 946, 504	2,652,964	83, 322, 444	56, 893, 368 ²	142, 868, 776
Wool cloth Wool yam Carpets, mats and rugs Wool goods, n.e.s.	82 48 20 37	7,785 3,585 1,563 2,273	18,997,252 8,304,524 4,088,553 6,556,175	1,446,807 529,364 264,411 412,382	34,387,199 22,816,140 7,324,225 18,794,880	25,607,230 ² 12,685,047 ² 6,355,313 ² 12,245,778 ²	61,441,236 36,030,551 13,943,949 31,453,040
1954				- "			
Wool cloth Wool yarn Carpets, mats and rugs Wool goods, n.e.s.	74 49 21 39	6,267 2,988 1,491 2,116	15,037,539 6,962,632 4,155,185 6,364,856	1,241,904 496,258 263,646 400,020	28.216,765 18,407.241 6,788,923 16,099,720	20,047,297 10,123,963 7,672,122 12,583,949	49,832,851 29,245,524 14,297,936 29,356,726
Total	183	12, 862	32,520,212	2,401,828	69, 512, 649	50, 427, 331	122, 733, 037
Atlantic Provinces	17 62 92 5 7	224 4,329 7,687 418 204	381.825 10,520,800 20,058,732 1,042,436 516,619	43,973 841,958 1,415,816 36,173 63,908	525,782 24,496,971 42,852,743 431,019 1,206,134	603,060 17,188,015 29,889,909 2,068,715 677,632	1,219,720 42,431,055 74,706,961 2,524,266 1,851,035

Beginning with 1953 the value of factory shipments has been collected instead of the gross value of production.
 Because of insufficient inventory dats in 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture".

TABLE 3. Inventories 1, 1954

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	\$	\$	\$	\$
Opening:				
Atlantic Provinces	130, 116	39, 212	200, 095	369, 423
Quebec	7, 311, 904	3, 510, 219	3,062,101	13, 884, 224
Ontario	13, 225, 111	7, 203, 852	7,660,489	28, 089, 452
Prairie Provinces	360, 753	147, 178	236, 036	743, 965
British Columbia	291, 963	230, 570	121, 422	843, 955
British Columbia	251, 803	230, 310	101, 104	0.101.000
Canada	21, 319, 847	11, 131, 029	11, 280, 143	43, 731, 019
Closing:				
Atlantic Provinces	172, 830	61,082	153, 190	387, 102
Quebec	7, 475, 842	3, 563, 187	3, 157, 990	14, 197, 0 19
Ontario	10, 942, 563	6, 345, 226	7, 111, 996	24, 399, 785
Prairie Provinces	307, 509	159, 673	247,677	714, 859
British Columbia	266, 443	288, 953	218, 061	773, 457
DITTISH COLUMNS	200, 443	200,000	210,001	110, 201
Canada	19, 165, 187	10, 418, 121	10, 888, 914	40, 472, 222

^{1.} Book value of all manufacturing inventories held at plant and plant warehouses.

TABLE 4. Comparison of Principal Statistics of the Wool Textile Group, 1953 and 1954

Items	Unit of measure	19 53	1954	+ Increase - Decrease	
Establishments reporting.	No.	187	183	-	4
Supervisory and office employees: Total Male Female	44 24	2,008 1,299 709	1, 880 1, 194 666	-	148 105 43
Total salaries	\$	8, 093, 205	7, 618, 489		474, 716
Production workers; Monthly sverage Mule Female	No.	13, 198 7, 846 5, 352	11,002 6,663 4,339	:	2, 196 1, 183 1, 0 13
Total wages	\$	29, 853, 299	24, 901, 723	-	4, 951, 578
Cost of fuel and electricity	\$ \$ \$	2, 652, 964 83, 322, 444 142, 868, 776	2, 401, 828 69, 512, 649 122, 733, 037		251, 136 13, 809, 795 20, 135, 739

TABLE 5. Factory Shipments of the Wool Textile Industries, 1953 and 1954

		19	53	1954		
Principal products	Unit of measure	Quantity	Seliing value at factory	Quantity	Seiling value at factory	
			\$		\$	
Woven Fabrics (Wool or containing wool) — Suitings, dress goods, overcoatings and cloakings 1: All wool, woollen All wool, worsted Woollen and worsted mixed Cotton warp, woollen Woollen and rayon mixtures Other wool mixtures Auto cloths, uphoistery fabrics, etc.	sq. yd.	13, 70 5, 536 7, 740, 474 233, 414 454, 837 4, 753, 065 1, 184, 270 1, 891, 413	20, 711, 712 18, 140, 117 578, 396 400, 136 5, 494, 380 1, 405, 761 4, 935, 947 3, 162, 949	10, 932, 729 6, 499, 491 300, 438 268, 158 3, 990, 373 447, 353 1, 207, 198	18, 956, 519 •14, 677, 821 571, 648 391, 946 6, 061, 356 777, 294 3, 175, 906	
foven Goods (wool or containing wool) -					1	
Blankets:	lb.	1, 675, 035		1, 538, 543	1	
All wool	pr.	238, 610	3, 170, 107	274, 672	3, 304, 388	
Cotton mixed	ib.	166, 593 25, 939	208, 650	296, 787 56, 805	349, 121	
Other	lb. pr.	341, 732 64, 174	413,709	180, 865 32, 424	267, 685	
CTID,	ib.	32, 231 11, 658	47,724	70,874 28,519	170, 540	
Slumber throws	no.	57, 431 100, 799	216, 182 403, 966	54, 515 55, 310	314, 956 251, 780	
ther woven goods	-	-	44, 678	- I	112, 857	
Initted Fabrics 2	_		1, 404, 917	_	653, 454	

TABLE 5. Factory Shipments of the Wool Textile Industries, 1953 and 1954 - Concluded

	Unit of	19	53	1954		
Principal products	measure	Quantity	Selling value at factory	Quantity	Selling value at factory	
			\$		\$	
elt:						
Carpet cushion felt	-			-	1, 555, 6	
Punch felts on burlap		_	1, 719, 735	-		
Boot, shoe, slipper and gaiter felts		_	235, 902	-	207,9	
Wool, cotton and asbestos paper makers' felts	lb.	2,837,186	9, 126, 395	3, 186, 889	9, 846, 4	
Harness and athletic felts	7.6	317,024	268, 503	226, 849	180,0	
Insoling felt and cut insoles	_		194, 752	_	173, 2	
Pennants and crests	_	_	539, 132	Andy	358, 2	
Industrial and automotive felts (uncut)	_	_	420, 782 1, 393, 861		1,089.	
All other	-	_ :	66, 235		342, 5	
arpets, Mats, Rugs and Other Floor Coverings -						
Carpets in rolls, including stair:						
Axminster	sq. yd.	442,704	2, 224, 165	501, 301	2, 440, 2	
Wilton	4.1	390, 308	3, 384, 755	563, 018	4, 434, 5	
Brussels, Tapestry, etc.	64	408, 309	1, 735, 777	284, 856	1,675.	
Squares etc., made on Axminster or Wilton looms:						
Axminster squares, mats and runners	sq. yd.	673, 812	3, 860, 576	509, 835	2, 473,	
Wilton squares, mats and runners	,	010,010		000,000		
Rugs, made from old carpets	_		545,628 288,618	_	336, 687,	
All other floor coverings	_		1, 293, 630		1, 914, 1	
rns for sale 3:			2, 200, 000		A, DIT,	
Woollen:						
Weaving	lb.	1, 197, 810	2, 348, 267	1, 140, 934	1, 941,	
Machine witting	4.4	4, 389, 657	5, 687, 105	3, 373, 041	4, 458,	
Hand knitting	** }	1, 579, 483	2, 055, 689	430, 251	742,	
Carpet	**	1) 5(5) 405	21 000,000	1, 369, 186	1,719.	
Worsted, oil spun:						
Weaving	0.4	1,002,594	1, 743, 153	867,032	1, 364,	
Machine knitting	11	4, 344, 220	10, 961, 475	3,747,648	9,067,	
Hand knitting		1, 396, 413	4, 528, 578	1, 269, 629	4, 224,	
		-	1	_	4	
Vorsted, dry spun:	44 1					
Weaving		1, 681, 508	4, 479, 335	1, 300, 125	3, 211,	
	1				-, -, -,	
other yarns	44	2, 754, 265	3, 131, 474	1, 519, 456	1, 846, 8	
ol waste	11	1, 191, 383	745, 242	1, 525, 838	635, 3	
ddy, mungo and wool extract	11	10, 922, 534	2, 969, 254	14, 767, 949	3, 815, 9	
ol, pulied	44	2, 147, 003	1, 541, 251	2, 039, 519	1, 563, 3	
ts, flocks and rolls	1.0	9, 172, 731	698,031	8, 364, 143	649. 9	
s and wipers	8.6	1, 556, 516	153, 372	1, 230, 124	113, 8	
kled skins	doz.	45, 839	570, 786		4, 970, 4	
other products	-	-	7, 208, 846			
stom work and commission	_	-	4, 342, 026	-	3, 60 1, 7	
ercompany transfers			603, 235 918, 370	-	644, 9	
		-		-	264, 4	
Total factory shipments	-	_	142, 868, 776	-	122, 733, 0	

TABLE 6. Total Yarns Spun in 1954 Whether Produced for Own Use, for Sale, or on Commission

	Worsted,	Worsted, dry	Woollen	Cotton	Spun rayon and mixtures	Other
			Poun	d		
Carpet weaving	7,678 4,546,516 3,789,773 1,191,965 4,214	1, 787, 007 1, 182, 037	3, 202, 364 13, 184, 656 2, 397, 028 1, 996, 518 904, 300	86, 526 885, 451	102, 137	277, 933 37, 88
Total	9, 540, 146	2, 969, 044	21, 684, 866	951, 977	228, 346	315, 82

TABLE 7. Supplementary Breakdown of Wool Woven Fabrics, 1954

	Sulting	Dress Goods	Cloaking	Overcoating
		Square y	ard	
All wool, woollen	2, 161, 081 6, 139, 621 156, 588	821, 318 447	4. 261, 135 356, 923 143, 856	3, 889, 195 2, 500
Cotton warp, woollen	268, 158		143, 030	_
Other wool mixtures	1,649,734	1, 523, 094	900, 487	364, 41

For a more detailed breakdown of these items see Table 7.
 Includes stockinette and other knitted fabrics.
 For total yarns spun, whether for sale, for own use, or on commission, see Table 6.
 Included in "All other yarns".

TABLE 8. Materials Used in the Wool Textile Group, 1953 and 1954

		195	33	1954		
Principal materials	Unit of measure	Quantity	Cost value at factory	Quantity	Cost value at factory	
	-		\$		\$	
Fibres:						
Cotton, raw Cotton, waste Rayon tops Rayon staple fibre and rayon waste Nylon	lb.	2,483,003 6,581,119 726,849 3,684,115	909, 625 746, 905 357, 827 1, 185, 266	1,634,579 1,998,067 724,270 2,712,615	669,616 619,829 426,954 1,050,061	
Wool ¹ :		1,417,451	2,513,979	1,325,302	1,871,923	
Canadian Grown (clean); Finer than 60's " 60's " 58's " 56's "	lb.	181,237 702,009 248,070	210, 420 697,949 220,761	211,011 507,280 168,593	317,141 583,532 154,374	
Coarser than 56's '' Imported (clean):	44	470,512 2,932,870	355,065 2,032,701	346,108 1,707,336	265,373 1,280,233	
Finer than 60's " 60's " 58's " Coarser than 56's "	9.6 9.6 9.6 9.6	2,833,872 2,341,154 3,165,262 1,878,699 9,753,859	3,981,003 2,631,277 3,354,912 1,744,790 7,459,718	1,936,010 1,036,581 2,764,249 650,873 8,786,255	3,021,305 1,216,745 3,577,751 604,375 7,735,731	
Wool Noils; Merino (60's or finer)	lb.	1,016,004 679,678	1,674,614 783,593	722,562 37,868	1,056,266 29,921	
Wool Tops: Merino (60's or finer)	1b.	6, 266, 701 3, 415, 958 871, 458 346, 361 3, 562, 472 6, 895, 039 3, 108, 267 28, 023, 814 2, 582, 171	10,603,426 3,885,651 1,552,356 640,343 1,315,225 1,705,500 1,026,767 2,936,232 476,796	5,539,968 2,424,919 540,173 264,275 1,953,224 6,453,964 2,726,044 21,801,263 2,763,936	9,149,654 2,849,864 947,967 406,068 766,564 1,812,982 767,785 3,546,165 741,988	
Yarns:	1					
Cotton Mercerized cotton Synthetic	1b.	4,232,081 9,209 850,244	3,190,528 16,509 1,351,123	4,688,912 3,839 527,838	3,087,999 6,552 681,179	
Worsted (combed), oil spun; Merino (80's or finer) Crossbred (coarser than 60's) Blends	4.6 4.8 4.4	2,461,735 446,712 340,204	5,807,279 796,293 453,300	1,958,426 473,792 104,800	4,663,009 881,821 170,694	
Worsted (combed), dry spun; All wool	40	554 074	1 200 500	175 000	000 000	
Blends Carded or woollen spun	4¢	554,874 682,169 2,033,553 343,488	1,336,528 914,887 2,197,513 375,484	175,603 578,169 1,761,446 317,263	687,686 618,585 1,736,079 303,573	
Other animal hair Paper yarn. Jute or hemp All other	44 44 44 20	562,528 1,800,000 1,385,996	140,372 481,313 841,939	639,314 1,657,844 1,553,725	160,580 442,656 1,344,988	
Probation -						
Fabrics: Burlap	yd.	2, 260, 879	276,837 66,908	1,678,226	252,359 48,828	
Threads, all kinds	No.	886,325	38,997 1,853,002 75,276	617,805	39,562 1,398,381 113,634	
Cords, trimmings, etc	ib.	1,317,685	34, 210 2,069, 428 221, 410	859,796	34,471 1,917,747 182,544	
Oils All other materials. Dyeing and finishing charges Combing, spinning, weaving and other processing charges.	=	3	368, 213 1, 912, 189 1, 476, 353 1, 031, 005	=	321,683 1,846,400 1,248,913 780,860	
Packing and shipping materials Intercompany transfers	-	=	559, 565 213, 282	= = =	719,006 172,713	
Total cost of materials used	-	-	83,322,444	-	69, 512, 649	

1. Canadian and imported Wool may be classified as follows for the year 1954:

Clean pounds équivalents	Greasy
Canadian Grown	1,387,927 6,490,728

Scoured or Carbonized 1,061,151 7,722,238 Pulled or Sliped 491,250 961,012

TABLE 9. Production of Woollen and Worsted Cloth, Wool Blankets and Carpets in all Industries, 1939-1953

	Woolien cloth, all wool Wo		Woollen cl	Woollen cloth, worsted		Wool blankets		in rolls	Carpets in squares 4'6" by 7'6" or larger	
	yd.	\$	yd.	\$	lb.	\$	Carpet yard	\$	Carpet yard	\$
1939	8,053,461	8,860,805	3,601,576	5,377,804	2,532,834	1,835,125	937,934	2,014,867	439,101	1,334,445
1940	9,755,917	15,043,867	4,048,280	7,067,405	5,816,809	5,380,361	620,645	1,492,893	674,879	2,489,839
1941	10,781,808	15,408,734	4,301,928	7,773,791	4,997,343	4,633,032	771,168	1,946,413	997,192	2,230,923
1942	9,824,568	18,072,217	4,996,756	9,423,440	5,430,267	5,442,000	663, 284	1,834,623	1,045,460	2,668,131
1943	10,723,678	16,030,694	3,434,219	6,655,062	5, 238, 064	5,309,477	493,353	1,452,539	690,625	1,805,013
1944	11,652,411	17, 464, 143	4,432,249	8,417,979	3,792,255	4,105,340	520,868	1,696,023	602,668	1,809,800
1945	13,094,331	19,946,310	4,448,310	8,725,213	4,968,895	5,361,147	599, 555	1,818,016	537,881	1,555,30
1946	16,213,725	28,092,553	5, 732, 394	12,571,828	3, 513, 748	4,104,232	873,173	2,603,082	636,095	1,996,71
1947	16,957,615	32,021,541	5,696,485	16, 107, 195	3,150,947	4,295,912	1,098,906	4,162,952	661,099	2,588,640
1948	15,693,559	31,740,906	5,633,763	21,763,536	3, 237, 511	4,122,284	1,378,531	5,326,935	881,165	3,738,58
1949	13,909,562	28,553,635	5,776,156	22,352,685	2,769,944	3,807,898	1,673,152	7,024,999	1,003,506	4,453,37
1950	11,557,682	24,184,600	6,285,172	24,813,228	2,871,643	4,292,429	1,918,090	9,134,733	892,962	3,684,19
1951 1	14,802,989	31, 136, 156	7,441,048	22, 395, 334	4,617,018	8,711,825	1,527,990	10,354,084	458,970	2,411,50
19521	14,793,984	27,093,964	5,433,309	15,066,679	3,921,035	7,639,775	1,545,058	7,606,568	561,296	2,468,39
19531	14,931,172	22,560,776	7,740,474	18,140,117	2,003,080	3,722,842	1,655,097	7,344,697	891,257	3,974,979

^{1.} Since 1951 items woollen cloth and worsted cloth are in square yards.

TABLE 10. Imports of Raw Wool, Yarns and Warps, Piece Goods, etc. (not including Wearing Apparel)

Calendar Years 1953 and 1954

	Unit of	195	3	195	4
	measure	Quantity	Value	Quantity	Value
Ny			\$		\$
Raw and Unmanufactured:					
Wool, in the grease	lb,	12,599,534	8,995,723	7,621,472	5,689,86
Wool, washed or scoured	44	13, 232, 923	12, 255, 740	8,604,717	8, 271, 64
Wool, pulled or sliped	**	999,024	719, 381	573,857	151,69
Hair of the camel, alpaca, goat or other animal hair, n.o.p.	**	268,541	359, 449	190,491	305, 25
Noils, wool	4.6	224,571	248,545	194, 267	193,00
Worsted tops	+=	12,736,799	19,714,358	8,765,892	13, 204, 74
Garnetted wool waste in the white, for wool goods	44	285,767	367,835	228, 292	244, 48
Yarns and warps:		200,101	001,000	350,300	511,10
Yarns composed wholly or in part of wool or hair, but not containing silk nor synthetic textile fibre, n.o.p.	lb.	589,332	1,247,043	508,853	933,13
Yarns and warps composed wholly of wool, or in part of wool or hair, imported by manufacturers	44	2, 193, 106	4,585,307	1,245,155	2,966,33
Yarns and warps, wholly of wool, or in part of wool or hair, for woven fabrics not exceeding six ounces to the square yard when in the gray	44	12,749	31,413	73, 833	169,64
Yarns and warps, wholly of hair, or of hair and any vegetable fibre,					-
imported by manufacturers	44	264, 569	234,418	113,846	103,8
Yarn, mohair or alpaca, for cut pile fabrics for upholstering	**	14,353	29, 556	23,937	51,85
Piece Goods:					
Woven fabrics of wool or hair, weighing over four ounces, and not over six ounces, to the square yard, in the gray, to be finished in Canada	44	64,586	137,999	74,246	160, 1
Woven fabrics, of wool or hair, not exceeding in weight four ounces					
to the square yard, in the gray, to be finished in Canada	**	264,110	815,711	177, 384	521,21
Knitted fabrics, wholly or in part of wool, n.o.p.	44	34,089	122, 637	36,971	112, 25
Flannels	**	626, 997	1,379,664	659, 125	1,604,5
Felt cioth, n.o.p.	04	3,789	9,719	2,336	5,02
Overcoatings	44	730,630	1,847,642	575,484	1,405,04
Tweeds	24	683,242	1,564,386	615,092	1,472,84
Worsted and serges	44	9,068,738	31,423,479	6, 404, 203	22,987,66
Woven fabrics, wholly or in part of yarns of wool or hair, n.o.p	44	1,614,642	4, 199, 881	1,427,521	3,868,98
Woven fabrics, consisting of cotton warps with wafts of lustre wool, mohair or alpaca, generally known as lustres or Italian linings, n.o.p.	44	2,563	9,540	2,123	7,14
Woven or braided fabrics not exceeding 12 inches in width, wholly or in part of wool or hair	-	_	8, 353	_	9,17
Woven fabrics with cut pile, wholly or in part of yarns of wool or hair, n.o.p. (plush)	lb.	53,298	115,028	35,046	82,90
Woven fabrics, composed wholly or in part of yarns of wool or hair, commonly known as billiard cloth	44	25,137	100,250	30,874	120,30

TABLE 10. Imports of Raw Wool, Yarns and Warps, Piece Goods, etc. (Not including Wearing Apparel) - Concluded
Calendar Years 1953 and 1954

	Unit of	1953		195	4
	measure	Quantity	Value	Quantity	Value
			\$		\$
Piece Goods (Concluded):					
Melton cloth, for tennis balls	lb.	2, 208	4, 085	4, 982	9, 58
Skipper cloth, for indoor footwear	44	2, 200	4,000	4, 304	3, 30
Filter press cloth of wool	41	1, 840	7, 694	Manta -	_
Carpets and Rugs;					
Carpets, Axminster, in the roll	sq. ft.	3, 271, 339	1, 484, 381	1, 638, 675	797, 60
Carpets, Axminister, in squares	44	2, 366, 751	889. 844	617, 585	277. 06
Carpets, Brussels and Wilton, in the roll	**	11, 943, 693	6, 547, 518	11, 452, 640	6, 115, 74
Carpets, Brussels and Wilton, In squares.	**	745, 544	426, 312	621, 843	350, 22
Carpets, ingrain, 2 and 3-ply, all wool or union, in the roll	- 11	610, 145	202, 605	160, 883	55, 29
Carpets, ingraln, 2 and 3-ply, all wool or union, in squares	44	736, 947	205, 912	777, 997	201. 11
Carpets, oriental and hand woven	14	1, 215, 130	1, 243, 919	1, 321, 976	1, 347, 65
Carpets, tapestry and velvet, in the roll	2.6	609, 215	288, 353	662, 130	335, 51
Carpets, tapestry and velvet, in squares	7.6	9, 247	4, 215	56, 871	29, 73
Mats and hearthrugs, up to 3 feet x 6 feet, and runners	4.4	387, 726	104, 490	209, 470	56, 05
Manufactures, n.o.p.:					
Belting of camels' hair for machinery	_	_	11, 227		8, 38
Blankets, n.o.p. not to include automobile rugs, steamer rugs nor similar articles	1b.	630, 837	1, 008, 574	495, 909	770, 77
Felt, pressed, in the web, and felt splints for medical purposes	44	149, 609	231, 381	136, 828	227, 029
Rugs, railway, steamer, travelling, lounge, automobile	84	160, 625	165, 954	241, 555	217, 87
Total Imports			103, 349, 520		75, 742, 42

TABLE 11. Exports of Raw Wool, Carpets, Fabrics, etc. (Not including Wearing Apparel)

Calendar Years 1953 and 1954

	Unit of	1953		195	1954		
	measure	Quantity	Value	Quantity	Value		
			\$		\$		
Wool, in the grease	1b.	3, 098, 261	1, 585, 865	2, 537, 371	1, 337, 958		
Wool, scoured or washed	44	12, 898	7, 148	21, 411	21, 728		
Wool, pulled or sliped	F 4	27, 992	22, 662	19, 152	15, 887		
Wool noils	7.6	297, 117	283, 463	123, 310	101, 433		
Wool tops	84	-	-	7, 706	11,768		
Wool rags and waste	cwt.	67. 389	2, 397, 660	95, 952	2, 141, 446		
Wool carpets and mats	-	-	5, 518		9, 957		
Wool fabrics	yd.	15, 524	62, 008	24, 338	85, 534		
Wool blankets	-	-	72, 346	14-1	52, 527		
Wool manufactures, n.o.p.	-	-	17, 071	-	24, 269		
Wool yaro	1b,	5, 921	28, 006	8, 526	18, 506		
Total Exports			4,481,747		3, 821, 013		

TABLE 12. Employees and their earnings. by Provinces 1953 and 1954

		Av	erage numb	er			Earnings	
	Supervisory and office employees		Production workers		Total	Supervisory and office	Production workers	Total
	Male	Female	Male	Female		employees	W GL ECIS	
	No.	No.	No.	No.	No.	\$	\$	\$
1953								
Atlantic Provinces	25	7	96	135	263	85,280	349,649	434,929
Quebec	441	199	2,737	1,225	4,602	2,668.150	8,690,530	11, 358, 680
Ontario	781	444	4.714	3.608	9,547	4,907,454	19.487,520	24, 394, 974
Prairie Provinces	31	50	224	251	556	297, 459	880.854	1,178,313
British Columbia	21	9	75	133	238	134,862	444,746	579,608
Canada	1,299	709	7,846	5, 352	15, 206	8,093,205	29, 853, 299	37, 946, 504
1954						100		
Atlantic Provinces	23	7	74	120	224	81, 197	300, 628	381,825
Quebec	439	195	2.556	1,139	4.329	2, 561, 582	7, 959, 018	10,520,600
Ontario	687	410	3,805	2,785	7,687	4, 595, 757	15, 462, 975	20.058,732
Prairie Provinces	27	45	160	186	418	260, 117	782, 319	1,042,436
British Columbia	18	9	68	109	204	119,836	396, 783	516, 619
Canada	1.194	666	6, 663	4,339	12, 862	7, 618, 489	24, 901, 723	32, 520, 212

TABLE 13. Monthly Employment of Production Workers, 1953 and 1954

CONTRACTOR OF THE PROPERTY OF	1953			1954			
	Male	Female	Total	Male	Female	Total	
Mark the second part of the second of			Numbe	er			
anuary	8, 112	5,527	13,639	6,738	4.475	11,213	
ebruary	8,282	5,516	13,798	6,660	4,392	11,052	
larch	8,228	5,515	13,743	6,411	4, 278	10,689	
pril	8, 107	5,449	13,556	6, 463	4, 195	10,658	
lay	7,939	5,357	13, 296	6, 473	4, 121	10.594	
une	7.960	5, 368	13, 328	6,538	4.219	10, 757	
uly	7,895	5, 301	13, 196	6,559	4,142	10,701	
ugust	7,884	5, 340	13, 224	6,635	4, 328	10,963	
eptember	7,774	5, 436	13, 210	6,720	4,438	11, 158	
ctober	7,481	5,258	12,739	6,742	4, 473	11,215	
[ovember	7, 264	5, 161	12,425	6.752	4,480	11,232	
ecember	7,062	4,851	11,913	6,707	4, 393	11, 100	
Monthly average	7, 846	5,352	13, 198	6,663	4, 339	11, 002	

TABLE 14. Estimated Capital, Repair and Maintenance Expenditures, 1946-1954¹ (Thousands of dollars)

	Capital expenditures			Repair and maintenance expenditures			Capital repair and maintenance expenditures		
Year	Con- struction	Machinery and equipment	Sub-total	Con- struction	Machinery and equipment	Sub-total	Con- struction	Machinery and equipment	Total
Wool Cloth	896	1,375	2, 271	1,758	-	1,758	2,654	1, 375	4,02
1947	1,172	3,022	4, 194	347	1,777	2, 124	1,519	4,799	6,31
1948	697	3,347	4.044	411	2,022	2,433	1,108	5, 369	6.47
1949	487	2,339	2,826	278	1,902	2, 180	765	4. 241	5,00
1950	509	872	1,381	267	1,611	1.878	776	2,483	3, 25

TABLE 14. Estimated Capital, Repair and Maintenance Expenditures, 1946-19541— Concluded (Thousands of dollars)

	Cap	ıtai expendi	tures	Repai	r and mainte expenditure			oitai, repair : nance expen	
Year	Con- struction	Machinery and equipment	Sub-total	Con- struction	Machinery and equipment	Sub-total	Con- struction	Machinery and equipment	Total
Wool Cloth	1951 165	1,379	1.544	441	1,752	2, 193	606	3, 131	3,73
	1952 227	1,142	1,369	348	1,422	1,770	575	2,564	3, 13
	1953 143	1,709	1,852	276	1,436	1,712	4 19	3, 145	3.56
	1954 101	437	538	143	1, 167	1,310	244	1,604	1,84
Vool Yarn	1946 386	1,471	1,857	626	_	626	1,012	1.471	2,48
	1947 433	746	1, 179	162	501	663	595	1,247	1,84
	1948 392	1,130	1,522	193	547	740	585	1,677	2,26
	1949 164	1.044	1,208	102	440	542	266	1,484	1,75
	1950		921	152	492	644	246	1.319	1.56
	1951		727	189	502	691	232	1,186	1,41
	1952		332	100	372	472	119	685	80
	1953		666			528	132	1,062	1, 19
	1954		203	* 4		318			52
Carpets, Mats and Rugs	946		102	229		229			33
	947 102	144	246	113	173	286	215	317	53
	948		353			335	155	533	68
	1949 213	392	605			405	309	701	1.01
	1950 133	344	477			410	215	672	88
	1951		294			327	123	498	62
	1952		221			257			47
	953 433	402	835			332	465	702	1, 16
	1954		286	1		288			57
rool Goods, n.e.s.	1946 158	236	394	433	-	433	591	236	82
	947		570	125	298	423	172	821	99
	1948		669	239	337	576	315	930	1, 24
	1949		436	250	340	590	347	679	1,02
	950		503	159	440	599	237	865	1.10
	951 438	524	962			476	530	908	1,43
	952 563	406	969	110	355	465	673	761	1,43
	953 136	550	686			482	209	959	1.16
			357	128	356	484	161	680	84
otal Wool Group	946 1,515	3, 109	4,624	3,046	_	3,046	4.561	3, 109	7,67
	947 1,754	4, 435	6. 189	747	2,749	3,496	2.501	7,184	9,68
	948 1,231	5,357	6, 588	932	3, 152	4.084	2, 163	8, 509	10,67
	949 961	4, 114	5, 075	726	2.991	3,717	1,687	7, 105	8, 79
	950 814	2,468	3, 282	660	2.871	3, 531	1,474	5, 339	6, 81
	951 703	2,824	3, 527	788	2.899	3, 687	1,491	5, 723	7, 21
	952 819	2,072	2, 891	614	2, 350	2,964	1,433	4, 422	5, 85
	953 763	3, 276	4,039	462	2, 592	3.054	1, 225	5, 868	7.09
	954 146	1, 238	1,384	382	2,018	2.400	528	3, 256	3. 78

^{1.} Figures for 1954 are preliminary.

TABLE 15. Mechanical Equipment in the Wool Textile Industries, 1954

	Wool Cloth	Wool Yarn	Carpets, Mats and Rugs	Wool Goods n.e.s,
ts of Cards:		1		
lag pickers	45	19	2	9
arnetts	14	8	-	
noddy	16	4	2	1
Ursted	14	1	-	3
bollen-tape condenser.	157	36	5	3
oollen-ring doffer	55	68	5	
Cotton	8	56	_	

TABLE 15. Mechanical Equipment in the Wool Textile Industries, 1954 - Concluded

	Wool Cloth	Wool Yarn	Carpets, Mats and Rugs	Wool Goods n.e.s.
the Rose was the sale and below the first		Numb	er	
/idth of Cards: 40 inches and under 41 inches to 49 inches 50 inches to 59 inches 60 Inches Over 60 inches	36 75 13 167 18	76 54 3 54 5	3 1 2 4 4	102 6 60 49 17
pindles:				
Mules Spinning: Woollen Worsted-Oil	50,066	25.893	1.531	2,908
Worsted-Dry	-	1,120	=	_
Ring Spinning: Woollen Worsted-Oil Worsted-Dry.	19. 128 19, 908	3,880 25,444 15,120	800	5,076
Cotton	1.976	8,088		-
Cap Spinning: Woollen Worsted-Oil	17. 216	27,632	-	24
Worsted—Dry Cotton	-	-		=
Flyer Spinning; Woollen		7.4		
Worsted-Oil Worsted-Dry	1.076	10,356	-	_
Cotton			(Aplan.	3.
Woollen	683 179	43 276	8	46
Worsted-Dry Cotton		32 59		
oubling and Twisting Spindles	21,273	29,738	734	28-
Carpet: Up to 50 inches Reed Space	1		255	
51 inches to 70 inches Reed Space	68	=	19 39	
84 " to 95 " " " 96 " and over " "	_	= =	83	4
Plush: Up to 50 inches Reed Space	-	_	8	
71 " to 83 " " " 84 " to 95 " " " " "	24	=		
96 " and over " " Flat, manual 4 x 4:	_	-	8	
Up to 50 inches Reed Space 51 inches to 70 inches Reed Space	27 10	=	=	_
71 '' to 83 '' '' '' '' 84 '' to 95 '' '' '' '' '' '' '' '' '' '' '' '' ''	121 183 20	9 21	ense ense	-
Flat, manual, other: Up to 50 inches Reed Space	25		2	
51 inches to 70 inches Reed Space		_	_	the L
96 " and over " "	45	= =		5
Flat, automatic, 4 x 1: Up to 50 inches Reed Space	9 24	=	10	-
71 " to 83 " " " 84 " to 95 " " " "	715 539	_5		5-
96 " and over " " Flat, automatic, Other:	42			5
Up to 50 inches Reed Space 51 inches to 70 inches Reed Space 71 '' to 83 '' ''	110 162	_	6 9 2	
84 " to 95 " " " 96 " and over " "	127 127	_	3	
Flat, hand: Up to 50 inches Reed Space	70	_	20	-
51 Inches to 70 inches Reed Space	20 28	Ξ	1 3	
96 " and over " "	2	-	=	49
Wool combs—Noble Wool combs—Other. Scouring machines.	21	- - 6	1 4	1 26
Raw stock carbonising machines	4	1	-	

SECTION II

The Wool Cloth Industry, 1954

The wool cloth industry experienced a major setback in the year under review. The value of shipments fell to \$49,832,851 from \$61.441.236 in the previous year, a drop of \$11.608.385 or 18.9 per cent. An even greater gap existed between the two years for value of production which, arrived at by adjusting value of shipments by changes in finished goods inventory, was \$62,734,236 in 1953 and \$49,505,966 in 1954, a difference of 21.1 per cent. The sharp decline in production was reflected in the 19.5 per cent reduction in employment from 7,785 in the earlier year to 6.267 in the later. The cost of materials used in manufacturing decreased by 17.9 per cent from \$34.387.199 in 1953 to \$28.216.765 in 1954.

The industry was comprised of 74 establishments in 1954, 8 less than a year earlier. Quebec. with 31 establishments, accounted for 45 per cent of the value of factory shipments and 41 per cent of employment while Ontario, with 27 establishments. accounted for 45 per cent and 48 per cent, respectively, of the two items. The remaining establishments were located as follows: Newfoundland 1. Nova Scotia 2. New Brunswick 6. Manitoba 3 and British Columbia 4.

Apparel fabrics, the industry's principal products, were responsible for the major portion of the reduction in activity reported in 1954. Shipments of these amounted to 20.981.373 square vards valued at \$36.326.701 compared with 26.577.038 square yards valued at \$43,293,785 in 1953, "All wool, woollen" fabric accounted for 9,476,326 square yards and "all wool, worsted" for 6,499,491 square yards of the 1954 total. The factory selling value of these two fabrics was \$13,847,440 and \$14,677,821, respectively. Corresponding figures for 1953 are 12,690,628 square yards of all wool, woollen, worth \$18,002,845 and 7,740,474 square yards of all wool, worsted, worth \$18,140,117.

The consumption of raw wool amounted to 7,425,399 clean pounds costing \$7,412,773 compared with 10,616,172 pounds at a cost of \$9,762,516 in 1953. Tops of wool consumed totalled 2,604,206 pounds valued at \$4,249,796 and worsted yarn usage amounted to 2,321,028 pounds valued at \$5,731,232.

For details of products shipped and materials used in the wool textiles as a whole, reference should be made to Tables 5 and 8 of this Report.

TABLE 16. Principal Statistics, Representative Years, 1929 to 1954

Year and province	Estab- lish- ments	Employees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production ²
	Nu	mber	\$	\$	\$	\$	\$
929	44	4.145	3, 924, 304	367,888	9, 231, 712	6, 641, 594	16, 241, 194
932	55	4,990	4, 165, 731	442, 132	6, 311, 800	6, 373, 864	13, 127, 796
935	65	6,305	5, 108, 603	598, 399	10, 342, 336	8, 402, 570	19, 343, 305
937	57	6, 498	5, 570, 225	588, 731	13, 938, 282	9, 199, 482	23, 726, 495
938	59	5, 624	4, 842, 453	531, 193	9, 511, 647	7,009,989	
939	63	5,986	5, 486, 944	602, 682			17, 052, 829
940	66	7, 798	8, 182, 838		11, 910, 253	9, 365, 524	21,878,459
942	70	8,765	10, 795, 662	769,866	24.313,179	16, 768, 251	41,851,298
944	75			970, 584	32, 321, 183	22, 586, 487	55, 878, 254
		8, 361	11, 063, 424	1,007,676	27, 212, 376	19, 419, 427	47, 639, 479
945	85	8,876	11,809,767	1,009,597	29, 073, 496	21,947,279	52,030.372
947	95	10,189	15, 917, 448	1, 146, 493	34, 853, 119	29, 507, 756	65, 507, 368
948	90	9,895	17,740,261	1, 245, 659	36, 348, 351	31, 085, 112	68, 679, 122
949	89	10,036	19,031,918	1, 300, 451	35, 701, 320	31, 983, 486	68, 985, 257
950	85	9, 159	18,655,626	1,380,383	39, 029, 349	28,269,911	68, 679, 643
951	88	9.407	20, 773, 185	1, 316, 374	60,068,359	29, 980, 765	91, 365, 498
952	81	8,152	19, 464, 534	1, 393, 579	40, 542, 112	31, 200, 946	73, 136, 637
1953							
Canada	82	7, 785	18, 997, 252	1, 446, 807	34, 387, 199	25, 607, 230 ³	61, 441, 236
uebec	31	2,744	6, 895, 844	517,751	15, 638, 638	9,010,7713	25, 167, 160
ntario	32	4, 114	10, 178, 093	795,608	16, 609, 273	13, 439, 9993	30, 844, 880
ther provinces	19	927	1,923,315	133, 448	2, 139, 288	3, 156, 4603	5, 429, 196
1954							V, 180, 120
Canada	74	6, 267	15, 037, 539	1, 241, 904	28, 216, 765	20, 047, 297	49, 832, 851
				A) X 1 0 0 1	40, 410, 100	AU1 01 1, 431	40,032,031
uebec	31	2, 563	6, 155, 964	548,720	14,053,732	7, 982, 627	22, 633, 223
ntario	27	2,987	7, 208, 499	569,665	12, 38 5, 154	9, 169, 561	22, 415, 543
ther provinces1	16	717	1,673,076	123, 519	1,777,879	2, 895, 109	4. 784, 085

Comprises Newfoundland, 1 establishment: Nova Scotia. 2 establishments; New Brunswick. 6 establishments; Manitoba, 3 establishments; and British Columbia, 4 establishments.
 Beginning with 1953 the value of factory shipments has been collected instead of the gross value of production.
 Because of insufficient inventory data in 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture".

TABLE 17. Comparison of Principal Statistics, 1953 and 1954

Items	1953	1954	+ Increase - Decrease	
Establishments reporting	82	74	-	8
Supervisory and office employees:				
Total No.	1, 024	906	-	118
Male	674	588	-	86
Female	350	318	1	33
Total salaries	4, 112, 647	3,545,904	-	566, 743
Production workers:				
Montbly average	6, 761	5, 361	-	1,40
Male	4,055	3, 236	-	81
Female	2,706	2, 125	-	58
Total wages\$	14, 884, 605	11,491,635	-	3, 392, 97
Cost of fuel and electricity\$	1,446,807	1. 241, 904	-	204, 90
Cost of materials used\$	34, 387, 199	28, 216, 765	- 1	6, 170, 43
Value of factory shipments	61, 441, 236	49,832,851	- 1	1,608,38

TABLE 18. Inventories 1, 1954

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	\$	\$	\$	\$
Opening:				
Quebec	3, 302, 581	2, 778, 726	2, 109, 241	8, 190, 548
Ontario	4, 473, 569	3, 196, 379	2, 439, 294	10, 109, 242
Other Provinces	729, 173	412, 558	481, 238	1,622,969
Canada	8, 505, 323	6, 387, 663	5, 029, 773	19, 922, 759
Closing:				
Quebec	3,750,744	2, 773, 666	2,061,097	8,585,507
Ontario	3, 430, 236	2, 762, 987	2, 148, 131	8,341,354
Other Provinces	676,757	500, 277	493,660	1,670,694
Canada	7, 857, 737	6, 036, 930	4, 702, 888	18, 597, 555

^{1.} Book value of all manufacturing inventories held at plant and plant warehouses.

TABLE 19. Employees and their Earnings, by Provinces, 1953 and 1954

		Av	erage numb	er		Earnings			
	Supervisory and office employees		Production workers		Total	Supervisory and office	Production workers	Total	
*	Male	Female	Male	Female		employees	workers		
	No.	No.	No.	No.	No.	\$	\$	\$	
1953									
Quebec	293	141	1, 566	744	2,744	1,865,348	5,030,496	6, 895, 844	
Ontario	327	148	2, 166	1,473	4,114	1,810,903	8, 367, 190	10, 178, 093	
Other Provinces 1	54	61	323	489	927	436, 396	1,486,919	1, 923, 315	
Canada	674	350	4,055	2,706	7, 785	4, 112, 647	14, 884, 605	18, 997, 252	
1954									
Quebec	283	134	1,457	689	2,563	1,704,033	4, 451, 931	6, 155, 964	
Ontario	259	129	1,547	1,052	2, 987	1, 459, 189	5,749,310	7, 208, 499	
Other Provinces ²	46	55	232	384	717	382,682	1,290,394	1,673,076	
Canada	588	318	3,236	2, 125	6, 267	3, 545, 904	11, 491, 635	15, 037, 539	

^{1.} Includes one establishment in Newfoundland, three in Nova Scotia, six in New Brunswick, three in Manitoba, one in Saskatchewan; one in Alberta, and four in British Columbia.

2. Includes one establishment in Newfoundland, two in Nova Scotia, six in New Brunswick, three in Manitoba, and four in British Columbia.

TABLE 20. Monthly Employment of Production Workers, 1953 and 1954

		1953	22	1954				
	Male	Female	Total	Male	Female	Total		
			Numb	er				
January	4, 229	2, 804	7,033	3, 255	2, 281	5, 536		
February	4,320	2,831	7, 151	3, 191	2, 195	5, 386		
March	4, 313	2,772	7, 065	3,060	2, 128	5, 188		
April	4,209	2,736	6,945	3,061	2.049	5, 110		
May	4, 127	2,758	6,885	3,057	2,026	5, 083		
June	4, 165	2, 778	6,943	3, 154	2,053	5, 207		
July	4, 192	2,765	6,957	3, 225	2,052	5, 277		
August	4, 132	2,726	6, 858	3, 288	2,077	5, 36 5		
September	3, 969	2, 721	6,690	3, 279	2,129	5, 408		
October	3, 710	2, 558	6, 268	3, 295	2, 133	5, 428		
November	3,629	2, 522	6,151	3, 257	2, 135	5, 392		
December.	3, 601	2, 409	6,010	3. 207	2, 158	5, 365		
Monthly average	4, 055	2,706	6, 761	3, 236	2, 125	5, 361		

SECTION III

The Wool Yarn Industry, 1954

In 1954 the wool yarn industry operated at a level considerably below that of the previous year. The value of shipments made during the year under review had a value f.o.b. factory of \$29,245,524 which compares with \$36,030,551 in 1953 and represents a drop of 18.8 per cent. Taking into account a \$218,062 decrease in finished goods inventory during the year gives \$29,027,462 as the value of production, an amount 19.2 per cent below the \$35,927,551 worth of production reported a year earlier.

The magnitude of the decline in activity in the industry is also reflected in the sharp reduction in the number of employees from 3,585 in 1953 to 2,988 in 1954, a 16.7 per cent decrease, accompanied by a 16.2 per cent fall in their earnings from \$8,304,524 to \$6,962,632. The cost of materials consumed in

manufacturing fell by 19.3 per cent from \$22,816,140 in 1953 to \$18,407,241 in 1954.

Establishments numbered 49, one more than the year before. Ontario with 24 establishments accounted for 74 per cent of the value of shipments and 73 per cent of employment. The remaining mills were distributed by provinces as follows: 19 in Quebec, 4 in New Brunswick, 1 in Prince Edward Island and 1 in Nova Scotia.

Yarns, of course, were the principal items produced by the industry. The leading material was wool in its various forms but considerable quantities of other fibres—cotton, rayon, nylon, etc.—were also consumed. Tables showing factory shipments and materials used are not set up separately for this industry. Details of these for the wool textile industries as a whole are to be found in Tables 5 and 8 of this Report.

TABLE 21. Principal Statistics, 1929 to 1954

Year and province	Estab- lishments	Employees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production 1
	Nu	mber	\$	\$	\$	\$	\$
1929	27	1, 825	1, 281, 074	105, 475	3,962,096	2, 959, 671	7, 027, 242
1930	26	1,568	1,063,196	117, 973	2, 924, 001	2, 283, 176	5, 089, 204
1931	28	1,550	1, 122, 592	91,624	2, 209, 645	2, 246, 480	4, 547, 749
1932	29	1, 755	1, 210, 169	106, 642	2, 411, 436	2, 074, 941	4, 593, 019
1933	33	2,362	1,642,733	161, 019	3, 834, 122	3, 121, 762	7, 116, 903
1934	34	2, 464	1, 700, 598	173, 018	4, 671, 476	3,029,220	7, 873, 714
1935	34	2, 626	1,909,168	198, 357	4, 986, 518	3, 462, 866	8, 647, 741
1936	34	2, 979	2, 136, 158	222, 891	5, 924, 443	3, 953, 295	10, 100, 629
1937	34	2,966	2, 430, 535	228,620	6, 590, 796	3,800,825	10, 620, 241
1938	31	2,625	1, 957, 600	207, 058	5, 011, 986	3, 214, 437	8, 433, 481
1939	33	2,659	2, 152, 207	218, 903	5,344,598	4, 012, 673	9, 576, 174
1940	38	3, 481	3, 167, 910	300, 826	10,624,128	6, 587, 460	17, 512, 414
1941	40	3,707	3, 388, 944	312, 260	11, 963, 231	6,020,055	18, 295, 546
1942	41	3, 698	3, 858, 423	310, 545	13, 156, 536	7, 737, 120	21, 204, 201
1943	43	3, 388	3, 761, 529	307, 836	12, 773, 403	7, 125, 410	20, 206, 649
1944	42	3,391	3, 892, 137	327, 433	12, 436, 752	7, 553, 934	20, 318, 119
1945	44	3, 511	4, 087, 141	352, 272	13, 566, 420	7, 442, 820	21, 361, 512
1946	53	4, 238	5, 093, 009	372, 473	15, 330, 348	9, 316, 484	25, 019, 305
1947	55	4,816	6, 859, 561	419,976	17, 489, 930	12,667,257	30, 577, 163
1948	58	4,.840	8, 229, 814	488, 288	22, 801, 126	13, 460, 031	36, 749, 445
1949	49	3, 921	7, 251, 566	420, 324	18, 633, 070	11, 434, 453	30, 487, 847
1950	49	4, 235	7, 887, 318	540, 894	27, 022, 684	12, 814, 801	40, 378, 379
1951	53	3,845	8,094,500	535, 779	31, 391, 933	12, 790, 415	44, 718, 127
1952	51	3, 440	7, 863, 795	504, 881	21, 137, 627	13, 123, 193	34, 765, 701
1953							
Canada	48	3, 585	8, 304, 524	529, 364	22, 816, 140	12,685,0472	36, 030, 551
Prince Edward Island	1		05 700	E 550	25 504	105 50-2	200 015
New Brunswick	4	54	95, 720	7, 579	97, 701	187, 7652	293, 045
Quebec	19	879	1, 884, 922	144, 390	5, 834, 761	3, 395, 2212	9, 374, 372
Ontario	24	2, 652	6, 323, 882	377, 395	16, 883, 678	9, 102, 0612	26, 363, 134
1954							
Canada	49	2, 988	6, 962, 632	496, 258	18, 407, 241	10, 123, 963	29, 245, 524
Prince Edward Island	1				WHEN I		
Nova Scotia	1	60	110, 542	7, 624	83,544	204, 060	293, 703
New Brunswick	4						
Quebec	19	732	1,630,500	127, 091	4, 343, 548	2, 658, 161	7, 175, 124
Ontario	24	2, 196	5, 221, 590	361, 543	13, 980, 149	7, 261, 742	21, 776, 697

Beginning with 1953 the value of factory shipments has been collected instead of the gross value of production.
 Because of insufficient inventory data in 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture."

TABLE 22. Inventories 1, 1954

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	\$	\$	\$	\$
Opening:				
Quebec	1, 709, 798	288, 743	170,623	2, 169, 164
Ontario Prince Edward Island	3, 462, 668	2, 074, 748	1, 831, 859	7, 369, 275
Nova Scotia New Brunswick	32, 677	_	28, 336	61, 213
Canada	5, 205, 343	2, 363, 491	2, 030, 818	9, 599, 652
Closing:				
Quebec	1, 002, 284	233, 814	124, 299	1, 360, 397
Ontario	2, 651, 319	1, 621, 694	1, 658, 596	5, 931, 609
Prince Edward Island)	110011001	1,000,000	0, 301, 000
Nova Scotia	35,722	-	29, 861	65, 583
New Brunswick]			
Canada	3, 689, 325	1, 855, 508	1, 812, 756	7, 357, 589

1. Book value of all manufacturing inventories held at plant and plant warehouses.

TABLE 23. Comparison of Principal Statistics, 1953 and 1954

Items	1953	1954	+ Increase - Decrease	
Establishments reporting No.	48	49	+	1
Supervisory and office employees:				
Total No.	402	402		-
Male	241	238		3
Female "	161	164	+	3
Total salaries\$	1, 403, 789	1, 460, 004	+ 56	, 215
Production workers:				
Monthly average	3, 183	2, 586		597
*Male	1, 471	1, 223		248
Female	1. 712	1, 363	*	349
Total wages	6, 900, 735	5, 502, 628	- 1, 398,	107
Cost of fuel and electricity	529, 364	496, 258	- 33,	106
Cost of materials used \$	22, 816, 140	18, 407, 241	- 4, 408,	899
Value of factory shipments\$	36, 030, 551	29, 245, 524	- 6, 765,	027

TABLE 24. Employees and their Earnings, by Provinces, 1953 and 1954

		Averag	e number	Earnings				
	and o	Supervisory and office employees		Production workers		Supervisory and office	Production workers	Total
	Male	Female	Male	Female		employees	workers	
	No.	No.	No.	No.	No.	\$	\$	\$
1953								
Prince Edward Island	7	-	25	22	54	25, 474	70, 246	95, 720
Quebec	73	20	530	256	879	309, 348	1, 575, 574	1, 884, 922
Ontario	161	141	916	1, 434	2 652	1, 068, 967	5, 254, 915	6, 323, 882
Canada	241	161	1,471	1, 712	3,585	1, 403, 789	6, 900, 735	8, 304, 524
1954								
Prince Edward Island								
Nova Scotia	8	2	27	23	60	32, 462	78, 060	110, 542
New Brunswick								
Quebec	73	20	436	203	732	320, 675	1, 309, 825	1, 630, 500
Ontario	157	142	760	1, 137	2, 196	1, 106, 847	4, 114, 743	5, 221, 590
Canada	238	164	1, 223	1, 363	2, 988	1, 460, 004	5,502,628	6, 962, 632

TABLE 25. Monthly Employment of Production Workers, 1953 and 1954

	1953			1954		
	Male	Female	Total	Male	Female	Total
			Numb	er		
anuary	1, 515	1, 688	3, 203	1, 281	1, 323	2, 604
ebruary	1, 567	1.612	3, 179	1. 218	1, 327	2, 545
arch	1, 533	1. 697	3, 230	1, 162	1, 293	2, 455
pril	1.485	1, 714	3, 199	1, 188	1, 301	2, 489
27	1, 443	1, 636	3, 079	1, 168	1, 284	2, 452
une .	1, 442	1, 676	3, 118	1, 189	1, 287	2, 478
nty	1, 440	1, 674	3, 114	1, 160	1, 293	2, 453
urust	1, 465	1. 763	3, 228	1, 200	1,410	2, 610
eptember	1, 514	1.842	3, 356	1, 255	1, 467	2, 722
ctober	1, 487	1, 843	3, 330	1. 282	1, 523	2, 805
ovember	1, 409	1, 784	3, 193	1, 301	1, 477	2, 778
ecember	1, 330	1, 588	2, 918	1, 230	1. 358	2, 588
Monthly average	1, 471	1, 712	3, 183	1, 223	1, 363	2,586

SECTION IV

The Carpet, Mat and Rug Industry, 1954

This industry withstood the downtrend in 1954 a little more successfully than the other three members of the woollen group. Factory shipments totalled \$14.297.936, a figure somewhat above the \$13,943,949 worth of goods shipped a year earlier. The value of production and employment, however, were lower. Calculated by augmenting the value of shipments by the \$426,755 increase in finished goods inventory during the year, the value of production amounted to \$14,724,691, slightly below the preceding year's \$15,001,949. Employment fell to 1.491 in 1954 from 1.563 in 1953 while salary and payments increased from \$4,088,553 to \$4,155,185. Material costs amounted to \$6,788,923 in the later year compared with \$7,324,225 in the former.

The industry was comprised of 21 establishments in 1954 distributed provincially as follows:

Ontario, 13: Quebec, 4: Manitoba, 2: New Brunswick, 1: British Columbia, 1. Ontario dominates the industry and in the year under review accounted for 86 per cent of factory shipments and 86 per cent of employment.

The output of this industry is almost entirely comprised of carpets, mats and rugs. In 1954 ship ments of these commodities totalled \$13,945,917. the balance of \$352,019 consisting of various sundry items. Yarns of wool, cotton, jute, etc. represent the main material used by the industry. The consumption of these in 1954 was reported as costing \$4,641,119. Raw wool usage amounted to \$1,243,451. An assortment of materials accounted for the balance. For further details of shipments and materials for the wool textile industries as a whole reference should be made to Tables 5 and 8 of this Report.

TABLE 26, Principal Statistics, Representative Years, 1929 to 1954

Year and province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Oross value of production 2
	Num	ber	\$	\$	\$	\$	\$
1929	22	1,293	1,463,685	89,710	2.559,680	2,785,165	5,434,555
1932	22	946	858,264	64,078	774,857	1,270,391	2,109,326
1935	24	1,076	1,036,696	105,453	1,430,894	1,853,652	3,389,999
1936	26	1,221	1,220,631	115,730	1,782,796	2,234,799	4,133,325
1937	21	1,370	1,394,602	141,265	2,631,844	2,592,467	5,365,576
1938	18	1,252	1,191,305	122,362	1,764,821	1,848,844	3,738,027
1939	18	1,295	1,331,546	135,049	1,716,354	2,498,057	4,349,460
1940	17	1,278	1,533,932	105,263	2,318,468	2,815,199	5,238,930
1941	20	1,481	1,807,614	118,020	2,888,194	3,673,379	8,679,593
1942	17	1,353	1,854,903	124,366	2,969,873	3,406,589	6,500,828
1943	17	1,168	1,698,117	121,940	2,553,349	3.088.636	5,763,925
	16	1,058	1,675,993	118,271	2,472,925	2,686.746	5,279,942
	17	1,091	1,657,306	105,174	2,400,230	2,702,322	5,207,726
	20	1,250	2,048,379	123,658	2,940,500	3,396,304	6,460,462
	20	1,347	2,440,090	159,013	3,970,501	4,694,743	8,624,257
1948	18	1,541	3, 132, 954	178, 198	5,604,344	6,007,100	11.789,642
	23	1,741	3, 821, 714	216, 439	6,482,467	7,922,363	14,621,269
	21	1,656	3, 818, 724	244, 868	7,506,660	7,737,447	15,488,975
	22	1,455	3, 698, 615	316, 574	8,769,831	7,227,333	16,313,738
	21	1,549	3, 893, 911	299, 365	6,848,325	6,279,589	13,427,279
1953							
Canada	20	1,563	4, 088, 553	264, 411	7, 324, 225	6, 355, 313	13, 943, 949
Ontario	13	1,352	3,615,880	238, 311	6,393,549	5,703,191 ³ 390,124 ³ 261,998 ³	12,335,051
Quebec	3	152	333,589	16, 431	779,268		1,185,823
Other Provinces ^L	4	59	139,084	9, 669	151,408		423,075
1954							
Canada	21	1,491	4, 155, 185	263, 646	6, 788, 923	7, 672, 122	14, 297, 936
Ontario	13	1,278	3,709,160	226,531	5,755,322	6,561,124	12,283,299
	4	162	325,178	28,245	925,821	902,744	1,699,525
	4	51	120,847	8,870	107,780	208,254	315,112

Other Provinces include: New Brunswick, 1 establishment; Manitoba, 2 establishments; British Columbia, 1 establishment.
Beginning with 1953 the value of factory shipments has been collected instead of the gross value of production.
Because of insufficient inventory data in 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture"

TABLE 27. Inventories 1, 1954

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	- \$	\$	\$	\$
pening: Ontario Quebec Other Provinces Canada	2,762,932 224,252 19,420 3,006,604	1.390,980 55,914 4,400 1,451,294	1,791,125 258,273 26,360 2,075,758	5,945,037 538,438 50,180 6,533,650
losing: Ontario Quebec Other Provinces	2, 257, 571 242, 642 33, 306	1,427,541 63,053 9,431	2,050,803 415,558 36,152	5,735,91 721,25 78,88
Canada	2, 533, 519	1,500,025	2,502,513	6, 536, 05

^{1.} Book value of all manufacturing inventories held at plant and plant warehouses.

TABLE 28. Comparison of Principal Statistics, 1953 and 1954

Items	1953	1954	+ Increase - Decrease	
Establishments reporting No.	20	21	+	1
Supervisory and office employees:				
Total No.	265	234	-	31
Male	186	146		20
Female	99	88		11
Total salaries	927, 670	948, 303	+	20,633
roduction workers:				
Monthly average	1, 298	1, 257	-	41
Male	820	816	-	4
Female	478	441		3'
Total wages	3, 100, 883	3, 206, 882	+	45, 999
Cost of fuel and electricity \$	264,411	263, 646	•	765
Cost of materials used\$	7, 324, 225	6,788,923		535, 303
Value of factory shipments	13,943,949	14, 297, 936	+	353,98

TABLE 29. Employees and their Earnings, by Provinces, 1953 and 1954

		Av	erage num	Earnings						
	Supervisory and office employees Production Workers Total		and office workers		and office		Total	Supervisory and office	Production workers	Total
	Male	Female	Male	Female		employees	WOIREIS			
	No.	No.	No.	No.	No.	\$	\$	\$		
1953										
Ontario	137	79	732	404	1,352	753, 202	2, 862, 678	3,615,880		
Quebec	19	15	52	66	152	128,624	204, 965	333, 589		
Other Provinces ¹	10	5	36	8	59	45,844	93, 240	139,084		
Canada	166	99	820	478	1,563	927, 670	3,160,883	4,088,553		
1954		WE S								
Ontario	122	69	717	370	1,278	821,646	2,887,514	3, 709, 160		
Quebec	17	15	67	63	162	90,963	234, 215	325, 178		
Other Provinces 1	7	4	32	8	51	35,694	85, 153	1.20,847		
Canada	146	88	816	441	1,491	948, 303	3, 206, 882	4, 155, 185		

^{1.} Includes one establishment in New Brunswick, two in Manitoba and one in British Columbia.

TABLE 30. Monthly Employment of Production Workers, 1953 and 1954

	1953			1954		
	Male	Female	Total	Male	Female	Total
			Num	ber		
January	887	573	1,460	869	475	1,344
February	877	586	1,463	886	480	1,366
larch	894	561	1,455	878	473	1,351
pril	882	521	1,403	868	452	1,320
ay	858	496	1,354	860	415	1,275
une	826	445	1,271	802	445	1, 247
uly	765	406	1,171	798	382	1,180
ugust	761	407	1,168	724	418	1,142
eptember	743	427	1,170	740	427	1,167
october	766	421	1.187	759	409	1,168
ovember	776	443	1.219	796	451	1,247
ecember	783	457	1,240	803	457	1, 260
Monthly average	820	478	1,298	816	441	1.257

SECTION V

The Miscellaneous Wool Goods Industry, 1954

The industry consists of establishments whose principal products have wool as their chief component material but which cannot properly be classified under other sections of the wool textile industry. The main items in this group of products are felts and felt products, pulled wool, reworked or reprocessed wool, wool flock, wool waste and wool tops.

The total value of factory shipments in the miscellaneous wool goods industry in 1954 was \$29,356,726. Taking into consideration a decrease during the year of \$273,037 in finished goods inventory, gross value of production was \$29,083,689 or 8.3 per cent lower than the \$31,730,040 worth of goods produced in 1953. The industry furnished employment to 2,116 persons, 6.9 per cent less than in the previous year and salary and wage payments at \$6,364,856 were down 2.9 per cent. The

materials used in manufacture cost \$16,099,720 in 1954 compared with \$18,794,880 in 1953, a drop of 14.3 per cent.

Shipments of paper-makers felts by the industry totalled 2,868,371 pounds valued at \$8,437,899 compared with the 2,490,012 pounds worth \$7,642,373 produced in 1953. Other felts, all kinds, had a selling value of \$4,642,946 as against \$4,772,272 a year earlier. The leading material was raw wool of which 6,523,545 pounds (clean basis) costing \$6,979,786 were consumed compared with 8,923,139 pounds costing \$9,210,117 in 1953. Rags, clippings, etc. used totalled 16,848,956 pounds worth \$2,319,367 as against 22,894,672 pounds worth \$2,075,676 in the previous year. For details of products shipped and macerials used in the wool textiles as a whole reference should be made to Tables 5 and 8 of this Report.

TABLE 31. Principal Statistics, Representative Years, 1929 to 1954

Year and Province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production ³
	Num	ber	\$	\$	\$	\$	\$
929	26	1,141	1, 178, 738	100,976	3, 348, 836	3,026,796	6, 476, 608
932	24	895	887, 176	85, 443	1,278,677	2, 106, 754	3, 470, 874
935	25	1,152	1,155,404	114,834	2,605,343	2, 805, 564	5, 525, 741
937	30	1,443	1,593,437	135, 227	4,803,689	3,469,627	8, 408, 543
938	29	1,324	1, 345, 139	123,357	2,996,141	2, 483, 589	5,603,08
0.401	30	1,420	1,536,023	136,618	4,148,590	3,782,763	8,067,971
941	31	1,659	1,944,120	175,321	6,881,478	5, 476, 391	12, 533, 190
	30	1,866	2, 261, 229	197,715	7,857,306	5, 905, 605	13,960,620
9421	34	2,055	2,780,000	257, 781	10,699,328	7.080.260	18,037,369
9431	35	2,046	3,014,606	280,120	11, 126, 574	5,893,707	17, 300, 40
944	36	2,025	3, 128, 119	260, 230	10,329,914	6, 443, 939	17,034,08
945	35	2.097	3, 255, 031	273, 973	9,770,893	6,916,410	16,961,27
946	35	2, 219	3, 610, 476	299,957	11,091,344	7, 789, 625	19, 180, 92
947	36	2, 241	4. 154. 253	353, 112	10,922,536	8,854,733	
0481	38	2,314	4.977.777	405, 806	14.334.625		20, 130, 38
9491	43	2,194	5, 126, 436		-,,	10, 364, 253	25, 104, 68
9501	46	2, 307		392,609	15, 798, 528	9, 280, 602	25, 471, 73
951 ¹	45		5,680,765	388, 734	20,690,734	11,732,880	32, 812, 348
952 1		2,347	6,050,042	413,936	26, 221, 606	13, 184, 792	39,820,33
TOTAL DESIGNATION OF THE PARTY	39 i	2,135	6,040.157	369,659	16,757,890	12,478,304	29,605,853

TABLE 31. Principal Statistics, Representative Years, 1929 to 1954 - Concluded

Year and Province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production ³
19531	Nu	mber	\$	\$	\$	\$	\$
Canada	37	2,273	6, 556, 175	412, 382	18, 794, 880	12,245,7784	31,453,040
Ontario	28	1,429	4, 277, 119	297,144	13,703,388	7,511,5064	21,512,038
Quebec	6	827	2, 244, 325	111,849	4, 932, 538	4,645,9884	9,690,375
Other provinces ²	3	17	34, 731	3,389	158,954	88,284	250,627
1954 ¹							
Canada	39	2, 116	6, 364, 856	400,020	16,099,720	12,583,949	29, 356, 726
Ontario	28	1,226	3,919,483	258,077	10,732,118	6,897,482	18, 231, 422
Quebec	8	872	2,408,958	137,902	5,173,870	5,644,483	10,923,183
Other provinces ²	3	18	36,415	4,041	193,732	41,984	202,121

TABLE 32. Inventories 1, 1954

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	\$	\$	\$	\$
Opening:				
Ontario	2, 525, 942	541,745	1,598,211	4,665,898
Quebec	2,075,273	386,836	523,964	2,986,073
Other Provinces	1,362	_	21,619	22,981
Canada	4, 602, 577	928,581	2, 143, 794	7,674,952
Closing:				
Ontario	2,603,437	533,004	1, 254, 466	4,390,907
Quebec	2,480,172	492,654	557,036	3,529,862
Other Provinces	997	_	59,255	60,252
Canada	5,084,606	1,025,658	1,870,757	7,981,021

^{1.} Book value of all manufacturing inventories held at plant and plant warehouses.

TABLE 33. Comparison of Principal Statistics, 1953 and 1954

Items	1953	1954	+ Incr - Dec	
Establishments reporting	37	39	+	2
Supervisory and office employees:				
Total No.	317	318	+	1
Male	218	222	+	4
Female	99	96		3
Total salaries	1, 649, 099	1, 664, 278	+	15,179
Production workers:				
Monthly average	1,956	1,798	-	158
Male	1,500	1,388	-	112
Female	456	410		46
Total wages	4, 907, 076	4, 700, 578	-	206,498
Cost of fuel and electricity	412, 382	400,020		12,362
Cost of materials used\$	18,794,880	16.099.720	- :	2,695,160
Value of factory shipments	31, 453, 040	29, 356 726	- 1	2,096,314

Includes additional pulled wool not reported under this industry until 1939.
 Includes Nova Scotia and British Columbia.
 Beginning with 1953 the value of factory shipments has been collected instead of the gross value of production.
 Because of insufficient inventory data in 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture".

TABLE 34. Employees and their Earnings, by Provinces, 1953 and 1954

		Ave	erage numb	er			Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office	Production	Total	
	Male	Female	Male	Female		employees	workers		
1953	No.	No.	No.	No.	No.	\$	\$	\$	
Ontario	156	76	900	297	1,429	1,274,382	3,002,737	4, 277, 119	
Quebec	56	23	589	159	827	364,830	1,879,495	2, 244, 325	
Other provinces 1	6	-	11	-	17	9,887	24,844	34,73	
Canada	218	99	1,500	456	2, 273	1, 649, 099	4, 907, 076	6, 556, 17	
1954									
Ontario	149	70	781	226	1,226	1,208,075	2,711,408	3,919,483	
Quebec	66	26	59,6	184	872	445,911	1,963,047	2, 408, 958	
Other provinces 1	7	alone .	11	-	18	10,292	26, 123	36,41	
Canada	222	96	1,388	410	2, 116	1,664,278	4,700,578	6, 364, 85	

^{1.} Includes one establishment in Nova Scotia, and two in British Columbia.

TABLE 35. Monthly Employment of Production Workers, 1953 and 1954

	1953			1954		
	Male	Female	Total	Male	Female	Total
			Nun	ber		
January	1,481	462	1,943	1,333	396	1,729
February	1,518	487	2,005	1,365	390	1,755
March	1,488	485	1,973	1,311	384	1,695
April	1,531	478	2,009	1,346	393	1,739
May	1,511	467	1,978	1,388	396	1,784
June	1,527	469	1,996	1,393	434	1,827
July	1,498	456	1,954	1,376	415	1,791
August	1,526	444	1,970	1,423	423	1,846
September	1,548	446	1,994	1,446	415	1,861
October	1,518	436	1,954	1,406	408	1,814
November	1,450	412	1,862	1,398	417	1,815
December	1,348	397	1,745	1,467	420	1,887
Monthly average	1,500	456	1,956	1, 388	410	1,798

APPENDIX
Directory of Firms in the Wool Textiles Industries, 1954

Name of Flrm	Location
Firms Engaged in Manufacture of Wool	Cloth, 1954
Newfoundland: Riverside Woollen Mills, The	St. John's
Lewis & Sons Ltd., J	Truro Truro
Charlotte Country Cottage Craft Copp Woollen Mills Ltd. Humphrey & Son Ltd., J.A. Loomcrofters, The Madawaska Weavers Ltd. St. Andrews Woollens	St. Andrews Port Elgin Humphrey's Gagetown St. Leonard St. Andrews

Directory of Firms in the Wool Textiles Industries, 1954 - Continued

Name of Firm

Location

Firms Engaged in Manufacture of Wool Cloth, 1954 - Concluded

QUEBEC:	
Beaudoin, François	St. Evariste Station
Canadian Homespuns Reg'd & Chassé & Fils Ltée., Charles	2015 Union Ave., Montreal
Chassé & Fils Ltée., Charles	Ste-Marie de Beauce
Cookshire Woollen Mills Ltd.	Farnham Cookshire
Duval & Raymond Enrg.	Princeville
Duval & Raymond Enrg. Eastern Woollen & Worsted Mills Ltd. Fawcett & Grant Ltd.	Richelieu
Fawcett & Grant Ltd.	Huntingdon
Fibro Wool Weaving Mill	122 Evans St., Montreal
Filature St-Éleuthère	St-Éleuthère St. Bruno de Guigues
Hirsch, Lillian Reg'd	114 St. Catherine St. W., Montreal
Hirsch, Lillian Reg'd Huntingdon Woollen Mills Ltd.	Huntingdon
Jollette Worsted Co., Ltd.	709 St. Thomas St., Joliette
La Filature D'Ambroise Enrg.	St. Pascal
La Filature de l'Isle-Verte Y La Filature de l'Abitibi Inc.	Isle-Verte Amos
Leach Textiles Ltd.	Lorne Ave., Huntingdon
Leach Textiles Ltd. Little Shop Inc. Maple Leaf Textiles Ltd.	Pointe-au-Pic
Maple Leaf Textiles Ltd.	3355 Lafontaine St., Montreal
Methot & Frère Litee Montrose Worsted Mills Inc.	Cap-St-Ignace
Paten Manufacturing Co. Ltd.	201 St-Antoine St. N., Granby 9 Belvédére St. N., Sherbrooke
Pik Mills Ltd.	275 St-Sacrement Ave., Quebec
Colon Fabrico Reg de	1449 St. Alexander St., Montreal
Sheard & Co. Ltd., George	Coaticook
St. George Woollen Mills Ltd.	St. George, Co. Beauce
St, Johns Textile Mills Ltd.	145 Cousins St., St. Johns
Textile Ste Anne Ltée	Rigaud Grand'Mére
Warwick Woollen Mills Ltd.	Warwick
ONTARIO:	
Air-Weave Textiles	Carleton Place
Arad Textiles Co. Ltd.	239 Sorauren Ave., Toronto
Artex Woollens Ltd.	Hespeler
Barrymore Cloth Co. Ltd. Sarrymore Cloth Co. Ltd.	Pembroke 1179 King St. W., Toronto
Remiller Woollen Mills	R.R. #4 Goderich
Benmiller Woollen Mills Brook Woollen Co., of Simcoe, Ltd., The Campbellford Cloth Co. Ltd., The	Simcoe
Campbellford Cloth Co. Ltd., The	Campbellford
Canada Hair Cloth Co. Ltd.	198 St. Paul St., St. Catharines
Cantex Company	Highland Creek
Collie Woollen Mills Ltd. Dominion Woollens & Worsteds Ltd. Downs, Coulter & Co. (Canada) Ltd.	Hespeler
Downs, Coulter & Co. (Canada) Ltd.	107 Wragge St., Trenton 453 Dundas St., Galt
Fromm Bros. Ltd.	453 Dundas St., Galt
Globe Mills Ltd.	Meaford
Hield Brothers Limited Horn Bros. Woollen Co. Limited	Kingston Lindsay
Imperial Cloth Co.	Kincardine
Leach & Co. Limited, H.	237 Front St. E., Toronto
Lester & Burton Ltd	251 Sorauren Ave., Toronto
Paris Wincey Mills Co. Ltd. Pattinson & Co. Ltd., Geo. Rosamond Woollen Co., Ltd.	Paris
Pattinson & Co. Ltd., Geo.	Eagle St., Preston Mary St., Almonte
Rosamond woollen Co., Ltd. Slingsby Mfg. Co. Ltd.	268 Grand River Ave., Brantford
Strathrov Woollen Mills Limited, The	Strathroy
Strathroy Woollen Mills Limited, The Tayside Textiles Ltd.	Perth
Thoburn Woollen Mills	Almonte
MANITOBA;	010
Custom Woollen Mills	Sifton 6th & Assiniboine, Brandon
Brandon Woollen Mills Co. Ltd. Fairfield & Sons Limited	St. James
BRITISH COLUMBIA:	
Island Weavers Ltd.	816 Esquimalt Rd., Victoria
Spider Looms Limited West Coast Woollen Mills Limited	5560 Lincoln St., Vancouver
West Coast Woollen Mills Limited	5560 Lincoln St., Vancouver 520 Clark Drive, Vancouver 78 E, 2nd Ave., Vancouver
Western Canada Weaving Mills Ltd.	18 E. 2nd Ave., Vancouver

Firms Engaged in Manufacture of Wool Yarns, 1954

PRINCE EDWARD ISLAND: Condon & Sons, Wm.	65 Queen St., Charlottetown
NOVA SCOTIA; R. A. Doane	Barrington

Directory of Firms in the Wool Textiles Industries, 1954 - Continued

Name of Firm	Location
Firms Engaged in Manufacture of Woo	ol Yams, 1954 — Concluded
NEW BRUNSWICK:	
Acadia Woollen Mills	St. Joseph
Briggs & Little's Woollen Mill	
Brown's Woollen Mills	South Nelson
St. Anthony Woollen Mills Reg'd.	St. Anthony
QUEBEC:	
Canadian Yarn Compration	425 River St., Verdun
Canadian Yarn Corporation	145 rue Cousins, St -Jean
Filature Plessis Limitée	7 Plessisville
Grand'Mère Handcraft Company Limited	Grand'Mère
La Filature Bernier	
La Filature de Warwick Cie Ltée	
La Filature Duchesne	
La Filature St. Charles Enrg.	
La Filature St-Charles-de-Caplan Enrg.	St-Charles-de-Caplan
Les Textiles du Grand Moulin Inc. Marak Textile Mill & Products	
Morin Textiles Ltd.	
Penmans Limited	
Rock & Frère Enrg.	Nicolet
Spinners Limited	
St. Come Woollens & Worsted Ltd.	St-Come de Beauce
Toronto Carpet Mfg, Company Limited	6 Alice St., Joliette
Tre-Mont Worsted Mills Ltd. Victor Woollen Products Ltd.	1950 Sherbrooke St. W., Montreal St-Victor-de-Tring
Acme Mendings Alton Woollen Mills Bancroft Woollen Mills Botany Dryspinners Reg'd Brinton-Peterborough Carpet Co. Ltd. Canadian Worsted Mfg. Ltd. Dominion Woollens & Worsteds Limited Fenelon Botany Spinners Company Limited Flesherton Woollen Mills Harding Yarns Limited Holdroyd & Son, H. Knitters Limited MacFarlane Spinning Limited MacFarlane Spinning Limited Model Knitting Mills Mohawk Mills Limited Newlands & Co. Limited North American Worsted Ltd. Patons & Baldwins Limited Penmans Limited Penmans Limited Penmans Limited Penmans Limited Penmans Limited Penmans Limited Port Yarns & Dyers Ltd. Textlle Sales Ltd. (Yarn Spinning Toronto) York Knitting Mills Limited (York Spinning Division) York Mending Wool Co. Ltd.	Alton Bancroft Kincardine Lindsay 137 Wellington St. W., Toronto McDonnel St., Peterborough Fenelon Falls Flesherton 83 Neeve St., Guelph 97 Pelham Ave. W., Toronto Logie St., Lindsay 198 St. Paul St., St. Catharines 179 John St., Toronto Mohawk St. at Keniiworth Ave., Hamilton Mill St., Galt 2466 Dundas St. W., Toronto 1001 Roselawn Ave., Toronto Willow St., Paris Waterford Listowel Hespeler
	of Carpets, Mats and Rugs, 1954
New Brunswick:	
Maritime Rug Works Limited	370 Main St., Saint John
QUEBEC:	
Blackwood Morton & Sons (Canada) Ltd.	Ste. Thérèse-de-Blainville
Levis Textile Ltd.	
Peerless Rug Co. Ltd.	
Peeters Textile Mills Ltd., The	225 St. Charles, Granby

ONTARIO:

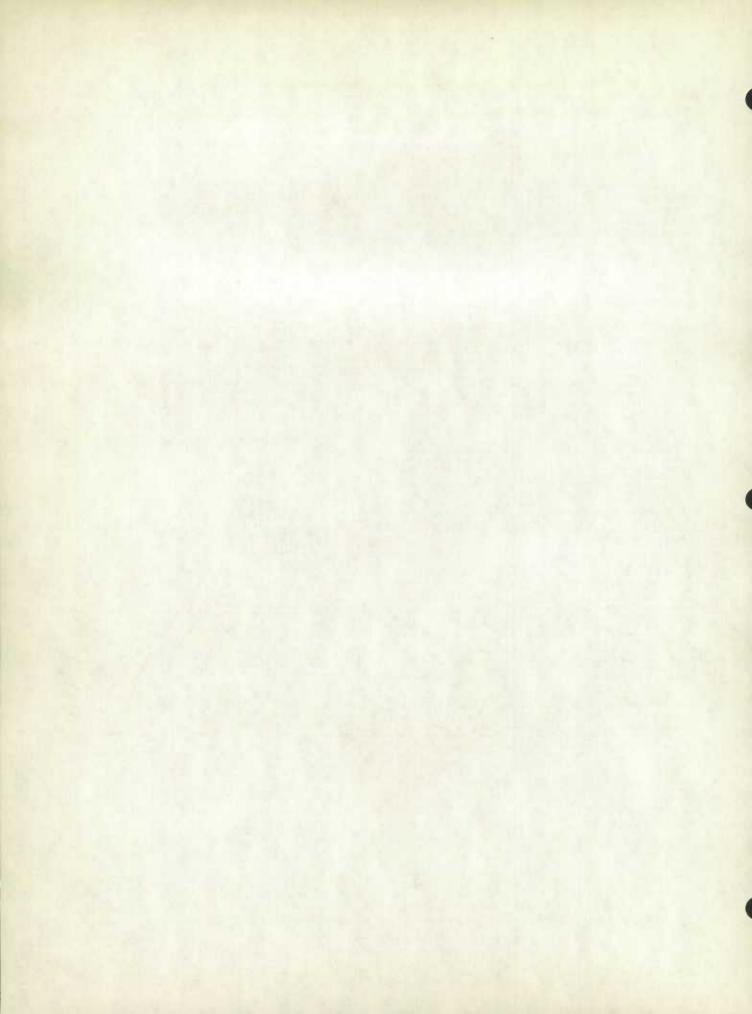
NTARIO:

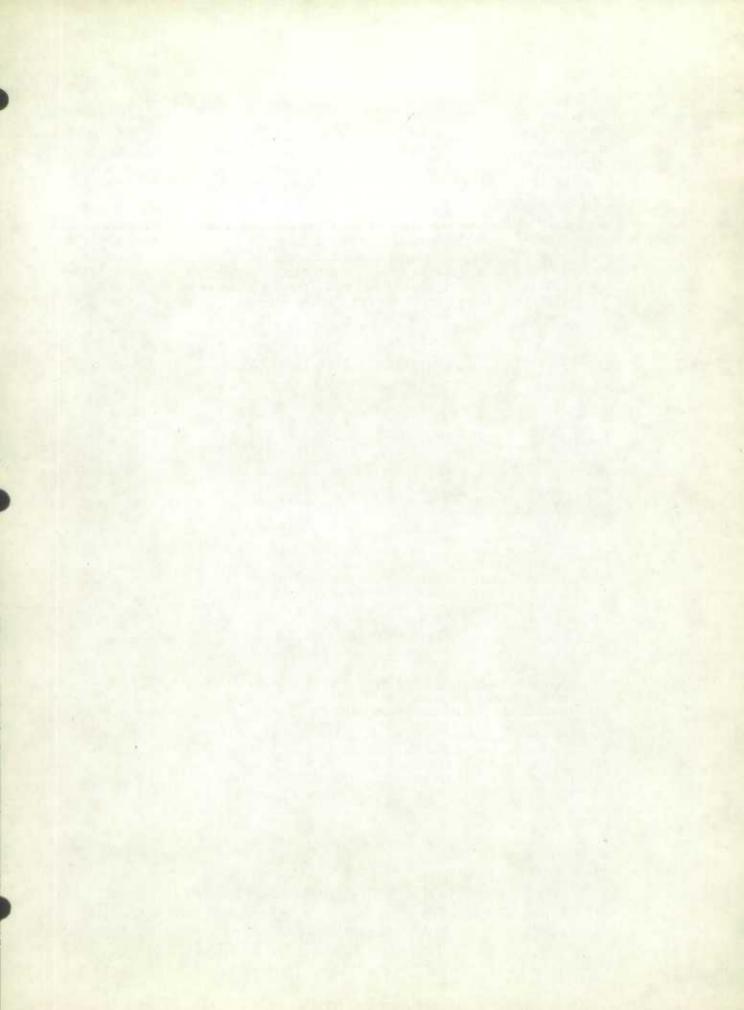
Brinton-Peterborough Carpet Co., Ltd.,
Cobourg Matting & Carpet Co., Ltd.,
Continental Rug Co., Limited
Continental Woollen Mills Limited
De Luxe Stair Cushion Co.,
Dominion Rug Weaving Co.,
Eagle Rug Co.,
Empire Rug Mills Limited
Hamilton Rug Works
Harding Carpet Limited
Niagara Rug Co.,
Toronto Carpet Mfg., Company Limited
Valu-Mat Co.

Peterborough
180 Tremaine St., Cobourg
680 King St. West., Toronto
680 King St. West., Toronto
680 King St. West., Toronto
40 Danforth Rd., Toronto
2477 Dundas St., W., Toronto
33 - Ist Ave., Simcoe
Frank St., St. Catharines
188'½ Market St., Itamilton
Morrell St., Brantford
Morrell St., Brantford
18179 King St., W., Toronto
North Division Rd., Kingsville

Directory of Firms in the Wool Textiles Industries, 1954 - Concluded

Name of Firm	Location
Firms Engaged in Manufacture	e of Carpets, Mats and Rugs, 1954 — Concluded
ANITOBA:	
Capital Carpet Co.	701 Wallington Ava Winnings
Rainbow Rug Co.	701 Wellington Ave., Winnipeg 187 Sutherland Ave., Winnipeg
RITISH COLUMBIA;	
Columbia Carpet Co. Ltd.	25 Montreal St., Victoria
Firms Engaged in Manufe	acture of Miscellaneous Wool Goods, 1954
NOVA SCOTIA:	
Colonial Hide Company	
QUEBEC:	
Albany Felt Co. of Canada Ltd.	Cowansville
American Flock Manufacturers	11475 Rivet St., Montreal East
Ayers Limited Dominion Hair Felt Co. Ltd.	Lachute Mills 131 Collin St., St. Johns
Lebeau Combing Mills	St-Pie
Standard Felt Products Limited	705 Bourget St., Montreal
Liberty Wool Stock Co. Ltd. The Montreal Blanket Co., The	50 Queen St., Montreal 5296 St. Patrick St., Montreal
ONTARIO:	
Aimac Felt Mfg. Co.	120 Don Roadway W., Toronto
Blyth Woollen Mills	Blyth
Brantford Wool Stock Company, The	
Canada Packers Limited	Ft. of Strachan Ave., Toronto
Canadian Wool Co. Ltd., The	25 Adelaide St. W., Toronto
Code Felt & Knitting Co. Ltd., The	Perth 257 Niagara St., Toronto
Dominion Rubber Company Limited	84 Margaret Ave., Kitchener
Empire Wool Stock Co.	51 Stuart St. W., Hamilton
Gazer Mill Stock Supplies, Wm. General Wool Stock Company	
Godfrey Limited, S.	49 Front St. E., Toronto
Granatstein & Son Ltd., M.	458 Wellington St. W., Toronto
Hands & Company Himel & Co. Ltd. B.A.	31 St. Patrick St., Toronto 1 Wiltshire Ave., Toronto
Homuth Sons Limited, Otto	
Kenwood Mills Limited	William St., Amprior
Lalor & Co. Ltd., John M.	
Porritts & Spencer (Canada) Ltd, Rumpel Felt Co, Ltd, The	60 Victoria St. N., Kitchener
Simcoe Wool Stock Co. Ltd.	Norfolk St. S., Simcoe
Smith Manufacturing Co. Limited	25 Clayson Rd., Weston
Wagman & Co. Ltd., E. Wiltshire Wool Stock Ltd.	3 Sherhourne St. Toronto
Wool Combing Corporation of Canada Limited	Acton (Head Office) 25 Adelaide St. W., Toronto
Wool Combing Corporation of Canada Limited Yorkshire Wool Stock Mill	Ualt (Head Office) 25 Adelaide St. W., Toronto
BRITISH COLUMBIA:	
Birkland Bros.	3573 Main St., Vancouver
Bissinger & Co.	





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