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# WOOL MILLS 1961

Formerly Woollen Mills

The list of firms normally included in this report has been omitted from this issue, along with certain tables. See introductory text for details.

### ANNUAL CENSUS OF MANUFACTURES

Published by Authority of
The Minister of Trade and Commerce

#### DOMINION BUREAU OF STATISTICS

Industry Division

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#### SYMBOLS

The interpretation of the symbols used in the tables throughout this publication is as follows:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- revised figures.
- p preliminary.

#### EXPLANATORY NOTES

This report is one in a series of about 140 publications which present the results of the 1961 Census of Manufactures. Most reports in this series refer to specific industries, but there are summary reports for Canada and the provinces and for major industry groups. Implementation of the new definition of the establishment in the 1961 Census has resulted in certain changes and necessitated some adjustments to the statistics for previous years in order to maintain comparability of the data. (See following note on "Establishment".)

Industry statistics given in these reports refer to number of establishments, employees, salaries and wages, cost of materials, supplies, fuel and electricity, gross value of shipments, inventories and value added by manufacturing. Details of materials used and products shipped are also given. Descriptions of the principal industry statistics, with special reference to 1961, are as follows:

#### **Period Covered**

Firms are asked to submit figures for the calendar year, if at all possible, and most reports are on this basis. Financial year reports for periods differing from the calendar year are accepted in instances where the firms find it impossible to supply calendar year data from accounting records. However the data on employees, salaries and wages are requested on a calendar year basis in all cases.

#### **Establishment**

The reporting unit in the Census of Manufactures is the **establishment**. Beginning with the 1961 Census, the establishment is defined as follows:

The smallest unit which is a separate operating entity capable of reporting all the following:

Materials and supplies used, Goods purchased for resale as such, Fuel and power consumed, Number of employees and their pay, Inventories, Shipments or sales.

The establishment is to be distinguished from smaller subdivisions or departments which do not have records which permit them to report all items required of an establishment. Prior to 1961, some establishments were required to submit two or more separate reports when they were engaged in operations which were classifiable to different industries. Beginning with 1961, separate reports for such operations will be required only in cases where accounting records can provide all the elements of principal statistics enumerated above. Special reporting arrangements were made with respondents when the acceptance of combined reports would have seriously affected the statistics for particular industries or areas. Where continuity of industry statistics was affected by this change in reporting procedures, adjustments to the data were made back to 1957 in order to maintain comparability of the series for recent years.

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing operations. Prior to 1961, the Census of Manufactures attempted to cover the manufacturing activities of all establishments, whether or not they were principally engaged in manufacturing operations. Beginning with the 1961 Census, establishments (accounting entities) which are not primarily engaged in manufacturing are no longer included as manufacturing establishments in the basic industry statistics. Again adjustments to the industry statistics were made to reflect the removal of such reporting units for the period 1957-1960. These reporting units are now listed as establishments in other Bureau industry surveys, such as Wholesale Trade, Construction, etc. In order, however, to maintain complete coverage of certain commodity items produced mainly in manufacturing establishments. many non-manufacturing establishments are now surveyed for commodity shipments only and the latter are included in those tables of industry reports showing shipments of certain commodities "from all industries".

Many firms have more than one manufacturing establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements described earlier.

Prior to 1961, the main emphasis in the Census of Manufactures was on manufacturing activity whereas, beginning with 1961, each establishment reports on the total operations carried out within its accounting boundaries (except income from investments such as rent, interest and dividends). However, data on different activities (manufacturing, selling, construction by own labour force etc.) are requested separately. The 1961 statistics in this report are confined to manufacturing activity in order to maintain comparability with previous years. In the 1962 reports it is planned to show both 1961 and 1962 data on the "total activity" basis in addition to the data on manufacturing operations.

#### **Employees**

Administrative and office employees include all executives and supervisory officials such as presidents, vice-presidents, secretaries, treasurers, etc., together with managers, professional and technical employees, superintendents and factory supervisors above the working foremen level, and clerical employees. Working owners and partners are also included in this category but will be shown separately in subsequent years.

Production and related workers include all other factory workmen whether paid on a monthly, weekly, hourly or piece-work basis. Working foremen doing work similar to that of the employees they supervise are included, as are maintenance, handling, warehousing and delivery staff. Employees on new construction work, in retail or wholesale operations, on outside piece work, etc, are not included.

Production workers are reported by months, an average for the year being obtained by summing the monthly figures and dividing by twelve. This procedure is followed even though the plant did not operate in all months. Figures on employment refer to the calendar year whether or not some establishments reported other data on a financial year basis,

#### Salaries and Wages

Salaries and wages refer to gross earnings of the employees described above, including salaries, wages, commissions, bonuses, the value of room and board where provided, deductions for income tax and social services such as sickness and unemployment insurance, pensions, etc., as well as any other allowances forming part of the employees' wages. Payments for overtime are included,

Salaries refer to amounts paid to administrative and office employees. Withdrawals by working owners or partners for normal living expenses for self and family are included with salaries, but will be shown separately in subsequent years. Wages refer to the amounts paid to production and related workers as defined above. Data on earnings refer to the calendar year whether or not some establishments reported other data on a financial year basis.

#### Cost of Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars and trucks), not to purchases unless the quantities are the same. Values refer to the laid-down cost at the establishment including freight, duty, etc.

#### Materials and Supplies Used

Figures represent quantities and laid-down cost values, at the establishment, of materials, supplies and components actually used during the year whether purchased from others or received as transfers from other plants of the reporting company. Amounts paid to other manufacturers for work done on materials owned by the reporting company are included. Returnable containers or any other items charged to capital account are not included. Fuels are not included. Goods bought from others or received as transfers from other plants or reporting companies for resale without further processing are not included. Maintenance and repair supplies not chargeable to capital account are included.

#### **Factory Shipments**

Factory shipments generally refer to shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishment for work done. All products and by-products shipped from the establishment are included whether for domestic use, export, or for government departments. Transfer shipments to sales outlets, distributing warehouses or to other manufacturing units of the reporting firm which are treated as separate establishments are included. Goods bought or received as transfers and resold without further processing are not included. Values are requested

on f.o.b. establishment basis, and do not include sales tax or excise duties. Values of containers not returnable are included. Amounts received in payment for work done on materials owned by others are included.

In a few industries such as shipbuilding, air craft, etc., where work on principal products extend over a relatively long period, the value of production is recorded rather than the value of shipments. For those industries production is computed from the value of deliveries of complete units during the year plus the value of work done during the year on unfinished units less the value of work done in previous years on finished units delivered in the year under review.

#### Inventories

Values represent the book value of manufacturing inventory. Figures consist of inventory at the plant and at warehouses or selling outlets which are treated as extensions of the plants for the purpose of reporting shipments.

#### Value added by Manufacturing

Value added is compiled by deducting the cost of materials, fuel and electricity consumed from the value of production (value of shipments adjusted for changes in the value of inventories of finished goods and goods in process). Value added is sometimes referred to as net production.

#### Standard Industrial Classification

The revised Standard Industrial Classification which was introduced with the 1960 Census of Manufactures provides for a breakdown of the universe into 140 industries arranged in 20 major groups compared with 135 industries in 17 major groups in the old classification which was used in the compilations for the years 1949 to 1959 inclusive. Full details are contained in the Standard Industrial Classification Manual, Catalogue No. 12-501, which is available from either the Queen's Printer or the Dominion Bureau of Statistics. Reporting establishments are classified or allotted to specific industries on the basis of the value of principal products made or shipped.

Establishments engaged solely in repair work are not included in manufacturing industries (except in the case of furniture, shipbuilding, boat building, aircraft and railroad rolling stock industries) but establishments principally engaged in assembling parts into complete units are included.

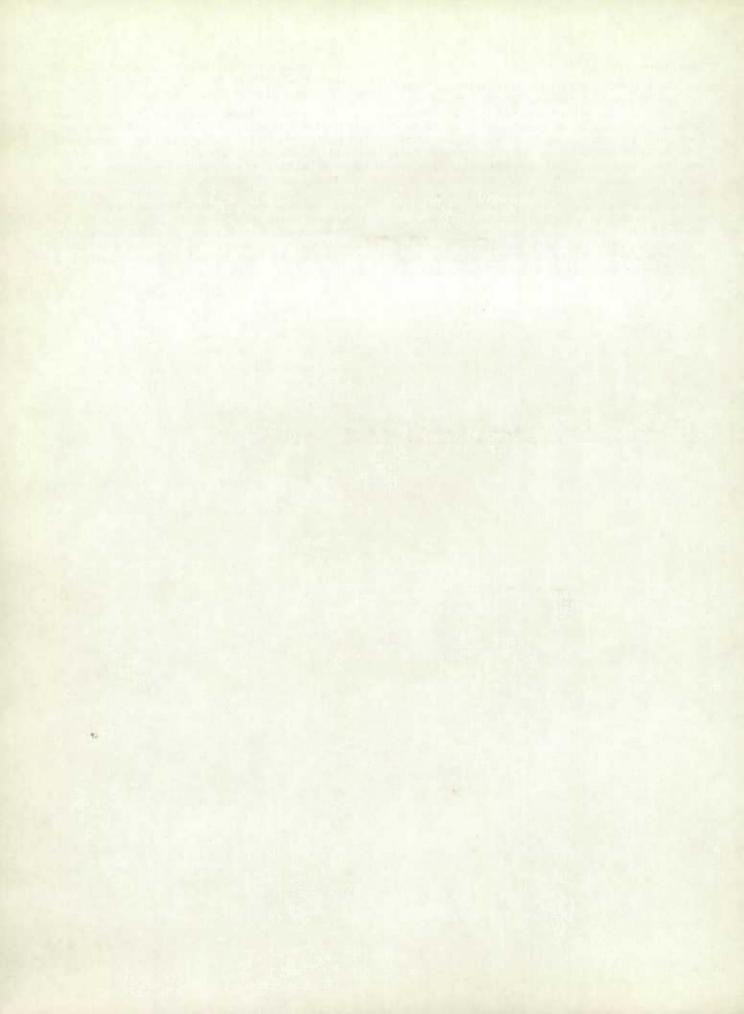
¹ To arrive at the National Accounts concept of ''gross domestic product at factor cost'', it would be necessary to subtract also the cost of advertising, insurance and other business costs which are not collected in the annual Census of Manufactures. Value added figures for the primary industries, manufacturing and construction are published in D.B.S. publication 61-202, Survey of Production.

#### Short Forms

Since 1949, in order to ease the reporting burden for smaller firms, a one-page short form has been used asking only for certain principal items of shipments. For purposes of publication, missing data were estimated on the basis of appropriate ratios. For the 1959 and 1960 censuses the general limit for short forms was raised from \$50,000 to \$100,000 value of shipments and a new intermediate form was used. This form is a shortened version of the long form in that some of the general questions were pared down and the detailed lists of materials and products were limited to the more important items. The general limits for firms in this category were set at between \$100,000-\$500,000 value of shipments, but in the case of both the short and inter-

mediate forms there are lower cut-offs for a number of industries in which the smaller firms account for a larger share of total shipments.

In the 1961 Census, in addition to the question on shipments of goods of own manufacture, questions on employment and payroll and on total revenue were added on all short forms. The other elements of principal statistics, viz. value of materials, fuel and electricity, and inventories, are generally estimated by using ratios based on the change in the value of shipments from year to year. This is to permit the complete compilation of basic industry statistics by industry and by geographic location. The proportion of the estimated data is generally less than 5 per cent of the total in each category of principal statistics.



## WOOL MILLS

#### SECTION 1. WOOL MILLS, 1961

For the 1961 survey year, the Bureau implemented a New Establishment Concept, bringing about certain revisions to this industrial group. This implementation of a new definition of the establishment (reporting unit) in the 1961 Census of Manufactures has resulted in certain changes and necessitated some adjustments to the statistics. In order to maintain comparability of the principal statistics of this group (Table 2) for recent years, the necessary adjustments were applied to the data back to 1957. (See also Explanatory Notes).

The implementation of the Revised Standard Industrial Classification in the 1960 survey changed the composition of this group, restricting it to Wool Yarn Mills and Wool Cloth Mills, and also brought about changes to these two industries. Since changes were also made to these two industries between the 1960 and 1961 surveys by the implementation of the New Establishment Concept, only 1961 data have been shown throughout the three sections of this report with the general exception of the three principal statistics tables. This restriction does not, however, apply to the all-industry data presented in Tables 6 to 8, inclusive, of this section, whereas the similar table covering all-industry shipments of blankets, etc., in detail, Table 5, has been restricted to preliminary 1961 data in view of a change made between 1960 and 1961 in the nature of the individual commodity information collected. It should also be noted that the other tables in this section of the report all reflect the changes in the 1961 composition of this industrial group. Finally, there was a change in the title of this group from Woollen Mills in 1960 to Wool Mills in 1961.

As a result of increased work loads and staff shortages it has been necessary to suspend publication of certain tables normally contained in this report. It is planned to resume publication of these tables in the 1962 reports. The tables affected in this section are the following: Imports — Exports.

TABLE 1. Location of Wool Mills, 1961

Provinces	Wool yarn mills	Wool cloth mills	All wool mills
Canada	26	55	8
rince Edward Island	2	_	
ova Scotia	1	_	
Brunswick	2	6	
lehec	7	25	3
itario	14	20	3
nitoba	_	2	
itish Columbia	-	2	

TABLE 2. Principal Statistics of Wool Mills, 1957-61

Year and province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials used	Value added by manufacture	Value of shipments			
	Basis: Standard Industrial Classification in use prior to 1960									
	nui	nber		7 1 2 1 5	dollars					
1957 1958 1959	102 93 92	9,150 7,411 7,792	23,873,042 20,639,162 22,397,499	1,768,741 1,565,584 1,624,369	52,548,540 42,429,804 47,903,273	34,063,051 31,102,838 36,779,330	89,068,031 75,650,589 85,375,002			
		Basis: Re	vised Standard I	ndustrial Classi	fication and Nev	# Establishment	Concept <sup>1</sup>			
	nu	mber			dollars					
1957 1958 1959	100 91 90	9,311 7,693 8,071	25, 298, 927 22, 070, 587 24, 342, 802	1,864,009 1,628,721 1,714,452	53,008,421 43,503,313 48,066,447	37, 100, 120 41, 672, 559	94,058,926 81,606,291 90,142,693			
1960										
Canada	86	8,045	25, 131, 404	1,805,294	50, 085, 516	41,635,244	92, 804, 692			
Wool yarn mills	30 56	2,004 6,041	6,044,056 19,087,348	368,965 1,436,329	16,056,504 34,029,012	10, 200, 273 31, 434, 971	26, 202, 446 66, 602, 246			
Atlantic Provinces Quebec Ontario	11 36 35	185 3,611 4,062	404,115 11,788,280 12,328,053	41,032 870,605 844,165	576,759 25,030,053 23,613,378	626, 526 19, 694, 494 20, 414, 435	1,211,413 45,280,881 44,542,106			
Manitoba British Columbla	2 2	} 187	610,956	49,492	865,326	899,789	1,770,292			
1961										
Canada	81	8, 012	25, 170, 055	1,674,034	50, 392, 599	41, 771, 642	92, 473, 191			
Wool yarn mills Wool cloth mills	26 25	1,927 6,085	5,694,926 19,475,129	358, 130 1, 315, 904	14,165,175 36,227,424	9, 422, 042 32, 349, 600	24,030,189 68,443,002			
Atlantic Provinces  Quebec Ontario	11 32 34	262 3,234 4,319	406, 964 10, 923, 638 13, 208, 127	33, 198 682, 400 906, 983	438,659 22,506,274 26,690,050	541,471 18,835,372 21,475,107	1,046,789 40,818,323 48,978,139			
Manitoba British Columbia	2 2	} 197	631,326	51, 453	757, 616	919, 692	1,629,940			

<sup>&</sup>lt;sup>1</sup> The implementation of anew definition of the establishment (reporting unit) in the 1961 Census of Manufactures has resulted in certain changes and necessitated some adjustments to the statistics. In order to maintain comparability of the principal statistics for recent years, the necessary adjustments were applied to the data back to 1957. (See also Explanatory Notes).

TABLE 3. Inventories, 1961

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
		dol	lars	
Opening: <sup>2</sup> Atlantic provinces Quebec Ontario	187, 917 4, 561, 146 4, 881, 615	15, 291 4, 245, 944 3, 267, 997	184,107 2,050,138 4,675,972	387, 31; 10, 857, 22; 12, 825, 584
Manitoba  British Columbia	328, 808	203, 546	94,710	627, 064
Canada	9, 959, 486	7,732,778	7,004,927	24, 697, 191
Closing:				
Atlantic provinces Quebec Ontario	168, 446 5, 577, 591 5, 650, 571	29, 685 5, 192, 811 3, 727, 437	136, 252 2, 308, 994 4, 310, 533	334.383 13.079.396 13.688.54
Manitoba  British Columbia	312,890	279,832	117. 245	709,96
Canada	11, 709, 498	9, 229, 765	6, 873, 024	27, 812, 28

<sup>&</sup>lt;sup>1</sup> Book value of all manufacturing inventories held at plant and plant warehouses.

<sup>2</sup> The opening inventory for 1961 differs from the closing inventory for 1960 because of the receipt of revised data, the inclusion of new establishments, the removal of figures for establishments which did not operate in 1961, changes in classification, and the implementation of the New Establishment Concept.

TABLE 4, Factory Shipments of Wool Mills, 1961

Principal products		Quantity	Value
			8
oven fabrics (wool or containing wool):1			
Suitings, dress goods, overcoatings and cloakings: All wool, woollen	en vd		
All wool, worsted			
Wool and rayon mixtures Wool and nylon mixtures		28, 755, 050	42, 904, 852
Wool and polyester mixtures	6.6		
Other wool mixtures			
holstery and other furnishing and industrial fabrics containing wool	44	125, 906	449,004
other fabrics		434,909	580, 850
per-makers' felts, wool or containing wool		***	2
oven goods:	No	661, 527	3, 136, 221
Blankets, ail types, including crib* (singles) Motor robes (auto rugs)		39, 036	215, 741
arns for sale:4 Woollen:			
Weaving	1b.	303, 368	420,372
Machine knitting Hand knitting		3, 291, 581	7, 431, 965
Carpet		2,314,466	2,680,520
Worsted, oil spun:			1
Weaving Machine knitting			
Hand knitting		3,633,680	7, 937, 331
Worsted, dry spun:		1 750 000	4 050 500
Knitting		1, 752, 602	4, 256, 586
ll other yarns	44	1,990,194	3, 338, 328
ool waste		817, 819	211,014
ool noils		***	1
alls and rolls		***	3
other products	.,,	* * *	13,957,505
ustom work and commission			2,025,918
yeing and finishing, etc.	***************************************		1, 636, 024
tercompany transfers			1,303,466
Total shipments		* * *	92,485,697
ess adjustment for value of sales taxes, excise duties and outward transportational individual commodity items detailed above	on charges which	were not deducted from	12,506
Total shipments (adjusted)			92, 473, 191

1 For shipments of wool woven fabrics in all Industries, see Table 6.
2 Included in "All other products". The shipments of paper-makers felts, wool or containing wool, in all industries in 1961 were 3,715,492 pounds valued at \$14,264,189.
3 For shipments of hlankets in all industries, see Table 5.
4 For total yarns spun, whether for sale, for own use, or on commission, see Table 9.

TABLE 5. Shipments of Blankets, Baby Blankets and Auto Rugs, in All Industries, 1961°

	Woo1		Other	
	Quantity	Value	Quantity	Value
	No.	\$	No.	\$
Biankets: <sup>1</sup> Fancy coloured and white blankets, satin bound, including all coverlets, throws, etc. White blankets, whipped ends Grey blankets, whipped ends Other coloured blankets, whipped ends	135, 143 16, 527 30, 012	1,040,739 127,361 117,641	1,241,205 17,731 67,416	3,856,419 86,784 180,151
			Wool and	d other
			No.	\$
All other blankets, including shells for electric blanksts Baby blankets Auto rugs			415,035 1,917,778 41,539	1,749,745 1,762,985 221,441
Total shipments			3,882,386	9,143,266

Excluding flannelette (all cotton) sheets, all types.
Included in "All other blankets".

TABLE 6. Shipments of Wool Woven Fabrics in All Industries, 1960 and 1961°

	1960		1961		
	Quantity	Value	Quantity	Value	
	sq. yds.	\$	sq. yds.	\$	
ultings, dress goods, overcoatings and cloakings:  All wool, woollen  All wool, worsted	10, 662, 656 9, 128, 666	13, 496, 667 18, 008, 962	8, 341, 295 10, 897, 303	11, 536, 252 19, 467, 104	
Woollen and worsted mixed Cotton warp, woollen	383,017	509, 399	2	2	
Wool and rayon mixtures Wool and polyester mixtures	6,040,713 1,346,111	7, 149, 737 1, 348, 635	3, 835, 757 1, 656, 942 1, 126, 211	4, 351, 821 1, 516, 830 2, 124, 751	
Other wool mixtures	2, 843, 338	4, 702, 131	5, 621, 055	6, 384, 838	
Total shipments	30, 404, 501	45, 215, 531	31, 478, 563	45, 381, 59	

TABLE 7, Supplementary Breakdown of Wool Woven Fabrics, in all Industries, 1960 and 1961<sup>p</sup>

	1960					1961				
	Suiting	Dress goods	Cloaking	Overcoating	Suiting	Dress goods	Cioaking	Overcoating		
	square yards									
All wool, wooilen All wooi, worsted Woollen and worsted	3,643,941 8,428,493	1,545,710 649,819	2, 388, 084 50, 354	3,084,921	2,561,498 9,804,555	2, 206, 931 833, 904	2, 116, 242 258, 844	1, 456, 624		
Cotton warp wooilen Wool and rayon mixtures Wool and nylon mixtures Wool and polyester mixtures	52, 466	318, 403	7,736	4,392	1, 430, 388 52, 588	1,012,930 1,189,796	1, 108, 957 414, 558	283, 462		
Other wool mixtures	6, 148, 758	1,007,067	1, 834, 346	1, 239, 991	1, 126, 211 1, 283, 939	599, 734	1,778,902	1, 958, 480		
Totals	18, 273, 678	3, 520, 999	4, 280, 520	4, 329, 304	16, 259, 179	5, 843, 295	5, 677, 503	3, 698, 586		

<sup>1</sup> Included in "Other wool mixtures" as this information was not collected separately in the year in question.

TABLE 8. Shipments of Wool Cloth, Worsted Cloth and Wool Blankets in All Industries, 1953-619

Year	Woollen cloth	all wool	Woollen clot	h, worsted	Wool blankets <sup>2</sup>	
	Quantity	Value	Quantity	Value	Quantity	Value
	sq. yds.	\$	sq. yds.	\$	sq. yds.	\$
1953 1954 1955 1956 1957 1958 1959	14, 931, 172 12, 495, 852 17, 365, 592 14, 166, 626 12, 051, 663 9, 068, 471 11, 907, 454 10, 662, 656°	22, 560, 776 19, 277, 494 21, 822, 283 21, 069, 385 18, 257, 409 13, 710, 861 15, 231, 910 13, 496, 667	7,740,474 6,499,491 8,145,217 7,285,966 7,055,975 6,565,912 9,537,153 9,128,666	18, 140, 117 14, 677, 821 17, 310, 703 15, 220, 354 15, 652, 450 13, 003, 870 17, 663, 423 18, 008, 962	2,003,080 1,804,101 1,766,016 1,796,872 1,792,979 1,144,283 1,086,215 817,176	3, 722, 842 3, 729, 567 3, 231, 527 3, 513, 495 3, 149, 195 2, 188, 638 2, 213, 403 1, 822, 655
					number	
1961	8, 341, 295	11, 536, 252	10,897,303	19, 467, 104	242, 439	1,671,597

Beginning in 1961, blanket shipments were reported by number only and not by weight.

TABLE 9. Total Yarn Spun in 1961 Whether Produced for Own Use, for Sale or on Commission

	Worsted, oil	Worsted, dry	Woollen	Cotton	Spun rayon and mixtures	Other				
	pounds									
Carpet weaving Other weaving Machine knitting Hand knitting Other	120, 805 4, 579, 781 3, 833, 606 1, 097, 469	110, 000 2, 120, 347	2, 314, 466 11, 230, 648 2, 036, 734 371, 692 35, 465	1, 355, 198 4, 776	302, 750 52, 255 5, 046	298, 279 156, 644 403, 525				
Totals	9, 631, 661	2, 230, 347	15, 989, 005	1, 359, 974	360, 051	858, 448				

F'or a more detailed breakdown of these items, see Table 7.
 Included in "Other wool mixtures" as this information was not collected separately in the year in question.

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TABLE 10. Materials Used in Wool Mills, 1961

Principal materials		Quantity	Value
			\$
res:	15	1 646 400	402 000
Cotton, raw		1,646,400 17,078	493,920 4,698
Rayon tops		535, 592	304,949
Rayon staple fibre		1,317,766	444,618
Rayon waste		384,719 1,834,862	101,948 1,885,857
Orlon		1,534,661	1,860.745
Other synthetic fibres	********		396,378
Voo1:1			
Canadian grown (clean): Finer than 60's "	Th	213,028	176, 397
60's "		459, 452	400,565
58's "		1,002,259	862, 302
56's 'Coarser than 56's 'Coarser		523,773 1,408,839	378,032 1,026,645
Imported (clean):			
Finer than 60's		3, 202, 219	2,411,437
60's '4		366,620 1,030,800	300, 566 789, 214
56's	4.4	313.020	208, 427
Coarser than 56's "		6,042,744	4,548,968
Wool noils:			
Merino (60's or finer)	************	952, 132 61, 436	986, 647 46, 094
Crossbred (coarser than 60's)	**********	01,430	40,084
Wool tops:  Merino (60's or finer)	8.8	5, 560, 591	7,047,525
Crossbred (coarser than 60's)	4.0.40.444.444.44	2, 222, 792	2, 247, 242
Dry or French		1, 174, 055	1, 526, 013
Broken or cut	**********	182, 280	197, 384
Re-worked or re-processed, wool or part wool	* 10 * 7 * 1 * 1 * 1 * 1 * 1 * 1 * 1	802, 237 902, 782	389, 323 243, 967
Naste, wool or part wool		446, 290	507, 962
Rags, clippings, etc.	4.7	2, 252, 938	782,723
Other raw stock		85,816	58,581
rns:			
Cotton	************	1,689,171	1,177,032
dercerized cotton		1,823 9,430	2,688 4,244
Otton and wool blends	***************************************	98, 391	221, 400
Nylon, filament	***************************************	211,863	402,314
tayon, spun		138,412	112,091 3,429
Rayon, filament		3,580 41,504	73, 805
Worsted (combed), oll spun;		171003	,,
Merino (60's or finer)		1,218,777	2, 488, 303
Crossbred (coarser than 60's)		36, 345	61,780
Blends	************	348, 404	813, 297
Worsted (combed), dry spun:	8.4	845,061	1,664,035
Blends	4.0	294	251
Carded or woollen spun		91,803	149,536
All other		***	884, 206
brics:			
Burlap	yd.	500	115
reads, all kinds			14, 982
			129,834
bons		6 2 2	
estuffs, chemicals, etc.		044 070	2, 458, 262
ψ8ομωταινουμένου το του του του του του του του του το		241,070	76, 862
8 .,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	***************************************	* 4 *	198, 910
other materials and supplies <sup>2</sup>	*******		1,595,282
cking and shipping materials			568, 652
erating, maintenance and repair supplies	*******	a + +	2,516,819
ocessing and finishing by other mills	***********		4, 145, 343
Total cost of materials used			

<sup>1</sup> Canadian and imported wool may be classified as follows for the year 1961:

Clean pounds	Greasy	Scoured or carbonized	Pulled or sliped
Canadian grown	1,006,890	2, 481, 455	119,006
	4,333,210	6, 298, 624	323,569

<sup>&#</sup>x27; No detailed information on materials used was collected from small establishments. The total estimated value of materials used by these establishments was \$842,000, and this amount has been included in "All other materials and supplies".

TABLE 11. Employees and their Earnings, by Provinces, 1961

		Employees					Earnings			
Province	and	Supervisory and office employees		Production workers		Supervisory tal and office employees	Production workers	Total		
	Male	Female	Male	Female		carproy cos				
		1	number				dollars			
Atlantic Provinces	7	1	36	29	73	58, 124	110,013	168, 137		
Quebec	301	117	2,076	740	3, 234	2, 139, 952	8,783,686	10, 923, 638		
Ontario	318	210	1,882	1, 909	4,319	2, 549, 103	10,659,024	13, 208, 127		
Manitoba British Columbia	} 27	19	95	245	386	220, 909	649, 244	870, 153		
Canada	653	347	4,089	2,923	8,012	4,968,088	20, 201, 967	25, 170, 055		

TABLE 12. Production Workers, by Months, 1961

Month	Male	Female
	num	ber
January	3,888	2,830
February	3,924	2, 820
darch	3,911	2,757
April	3,928	2,783
Asy	4,081	2,871
line	4, 223	2, 972
Tuly	4, 229	2,982
August	4, 258	2, 981
September	4, 182	3,000
October	4, 177	3,015
Vovember	4,114	3,067
December	4, 115	2, 965
Monthly averages <sup>1</sup>	4, 089	2, 923

<sup>&</sup>lt;sup>1</sup> The monthly detail of production workers was not collected from small establishments. Annual averages reported by these establishments were included in each month's total.

TABLE 13. Mechanical Equipment in Wool Mills, 1961

	Wool yam	Wool cloth
	number	
ets of cards:		
Rag pickers	2	22
Garnetts	_	10
Shoddy	-	7
Worsted	_	3
Woollen-tape condenser Wollen-ring doffer	9	155
Wollen-ring doffer	9	23
Cotton	44	_
idth of cards:		
40 inches and under	46	22
41 inches to 49 inches	10	36
50 inches to 59 inches		-
60 inches	e e	124
Over 60 inches	2	134

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TABLE 13. Mechanical Equipment in Wool Mills, 1961 - Concluded

	Wool yarn	Wool cloth
	num	ber
Spindles:		
Mules spinning: Woollen	1, 704	10 500
Worsted - Oil	540	13,568
Cotton	_	_
Ring spinning:		
Woollen	2, 220	25, 349
Worsted - Oil Dry	16, 022 10, 480	23, 296 2, 040
Cotton	8, 088	-
Cap spinning: Woollen		
Worsted Oil	12,048	5,720
Cotton		_
Flyer spinning:		
Woollen	_	24
Worsted - Oil Dry	4,848	1,000
Cotton	-	-
Number of frames:		
Woollen Worsted - Oil	18 142	235 122
Dry	40 39	10
Cotton	39	-
oubling and twisting spindles	15,576	15 702
official and satisfied obtained annual annua	10,070	15, 703
noms: Flat, manual, 4 x 4;		
Up to 50 inches reed space		2
51 inches to 70 inches reed space	_	64
84 " to 95 " " " 96 " and over " "	_	74 41
30 all over		41
Flat, manual, other: Up to 50 inches reed space		
51 inches to 70 inches reed space		1 3
84 " to 95 " " "	7 - T-	_
96 " and over " "	-	29
Flat, automatic, 4 x 1: Up to 50 inches reed space		_
51 inches to 70 inches reed space		_
71 " to 83 " " " 84 " to 95 " " " "	_	470 407
96 " and over " "	_	105
Flat, automatic, other:		
Up to 50 inches reed space		98
71 '' to 83 '' '' '' '' '' '' '' '' '' '' '' '' ''		77 125
96 " and over " "	-	8
Flat, hand:		
Up to 50 inches reed space	1	10
71 to 83 to 11	-	_
96 " and over " "		8 74
ool combs—noble	3	12
		MARIE TO THE
ool combs - other	1	
couring machines	3	17
waster the second of the secon		• •
taw stock carbonizing machines	_	3

#### SECTION 2. WOOL YARN MILLS, 1961

In view of the changes made to this industry in the 1961 survey, outlined in the preface to Section 1 of this report, only 1961 industry data have been presented throughout this section with the exception of Table 14 covering principal statistics. These 1961 data all reflect the changes in the composition of this industry, brought about by the implementation of the New Establishment Concept.

As a result of increased work loads and staff shortages it has been necessary to suspend publication of certain tables normally contained in this report. It is planned to resume publication of these tables in the 1962 reports. The tables affected in this section are the following: List of firms-Capital and Repair Expenditures.

TABLE 14. Principal Statistics, 1929-61

Year and province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials used	Value added by manufacture	Value of shipments
		В	asis: Standard I	industrial Classi	fication in use	prior to 1960	
	nui	mber			dollars		
1929 1930 1931 1932 1933 1934 1935 1936 1937 1938 1939 1940 1941 1942 1943 1944 1944 1945 1946 1947 1948 1949 1950 1951 1950 1951 1952 1953 1954 1955 1956 1957	27 26 28 29 33 34 34 34 34 33 38 40 41 42 44 55 55 58 49 49 41 41 41 42 44 44 43 43 43 44 44 44 45 46 47 48 48 48 48 48 48 48 48 48 48 48 48 48	1,825 1,568 1,755 1,755 2,362 2,464 2,626 2,979 2,966 2,625 2,659 3,481 3,707 3,698 3,388 3,388 3,391 3,511 4,238 4,816 4,840 3,921 4,235 3,845 3,585 2,988	1, 281, 074 1, 063, 196 1, 122, 592 1, 210, 169 1, 700, 598 1, 909, 168 2, 136, 158 2, 430, 535 1, 957, 600 2, 152, 207 3, 167, 910 3, 188, 944 3, 858, 423 3, 761, 529 3, 892, 137 4, 087, 141 5, 093, 009 6, 859, 561 8, 229, 814 7, 887, 318 8, 094, 500 7, 863, 795 8, 304, 524 6, 962, 632 7, 080, 950 7, 685, 299 7, 822, 550 7, 685, 299 7, 822, 550 7, 492, 692	105, 475 117, 973 91, 624 106, 642 101, 019 173, 018 198, 357 222, 891 228, 620 207, 058 218, 903 300, 826 312, 260 310, 545 307, 836 327, 433 352, 272 372, 473 419, 976 488, 288 420, 324 540, 894 535, 779 504, 881 529, 364 496, 258 515, 302 501, 033 493, 671 471, 538	3,962,096 2,924,001 2,209,645 2,411,436 3,834,122 4,671,476 4,986,518 5,924,443 6,590,796 5,011,986 5,344,598 10,624,128 11,963,231 13,156,536 12,773,403 12,436,752 13,566,420 15,330,348 17,489,930 22,801,126 18,633,070 27,022,684 31,391,933 21,137,627 22,816,140 18,407,241 19,639,928 22,115,453 23,548,281	2, 959, 671 2, 283, 176 2, 246, 480 2, 074, 941 3, 121, 762 3, 462, 866 3, 953, 295 3, 800, 825 3, 214, 437 4, 012, 673 6, 587, 465 6, 020, 055 7, 737, 120 7, 125, 910 7, 153, 934 7, 442, 820 9, 316, 484 12, 667, 257 13, 460, 031 11, 434, 453 12, 814, 801 12, 790, 415 13, 123, 193 12, 685, 047² 10, 123, 963 11, 168, 868 12, 673, 282 12, 701, 563 11, 163, 163	7, 027, 242 5, 089, 204 4, 547, 749 4, 593, 019 7, 116, 903 7, 873, 714 8, 647, 741 10, 100, 629 10, 620, 241 8, 433, 481 9, 576, 174 17, 512, 414 18, 295, 546 21, 204, 201 20, 206, 649 20, 318, 193 30, 487, 193 30, 487, 193 31, 420, 547 34, 665, 701 36, 030, 551 29, 245, 529 31, 420, 547 31, 468, 669 35, 936, 789 31, 420, 547
1959	37	2, 949	8, 246, 090	505, 460	21, 815, 755	15, 042, 672	37, 690, 083
	Be	asis: Revise	ed Standard Indu	strial Classific	ation and New E	Istablishment Co	ncept.3
	nun	nber			dollars		
1957 1958 1959	35 34 33	2, 040 1, 876 2, 036	5, 160, 322 4, 916, 901 5, 868, 120	374, 628 355, 222 390, 636	17, 039, 974 14, 223, 379 16, 259, 608	7, 811, 793 10, 267, 574	25, 304, 423 22, 766, 786 26, 789, 185
1960							
Canada	30	2,004	6,044,056	368, 965	16, 056, 504	10, 200, 273	26, 202, 446
Prince Edward island	2 1 2	63	117, 000	9, 720	118,800	215, 471	350,018
New Brunswick	11114	1,519	1, 409, 492 4, 517, 564	78, 705 280, 540	5, 581, 569 10, 356, 135	2, 346, 362 7, 638, 440	7, 972, 629 17, 879, 799
1961							
Canada	26	1,927	5, 694, 926	358, 130	14, 165, 175	9, 422, 042	24, 030, 189
Prince Edward Island Nova Scotia	2	} 73	168, 137	10, 450	134, 500	247, 563	385, 263
New Brunswick Quebec Ontario	2 7 14	168 1,686	524, 088 5, 002, 701	28, 888 318, <b>79</b> 2	1, 466, 901 12, 563, 774	943,664 8,230,815	2, 448, 191 21, 196, 735

<sup>&</sup>lt;sup>1</sup> Figures up to and including 1952 represent value of production.
<sup>2</sup> Because of insufficient inventory data in 1953, this figure has been calculated from value of factory shipments and is, therefore, only approximate to true "Value added by manufacture".

<sup>3</sup> The implementation of a new definition of the establishment (reporting unit) in the 1961 Census of Manufactures has resulted incertain changes and necessitated some adjustments to the statistics. In order to maintain comparability of the principal statistics for recent years, the necessary adjustments were applied to the data back to 1957. (See also Explanatory Notes).

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	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
		dolla	rs	
Opening: <sup>2</sup>	1			
Quebec	239,316	99,641	45, 947	384, 904
Ontario	1,572,041	869, 493	2, 878, 874	5, 120, 408
Other provinces	60, 500	_	89, 750	150, 250
Canada	1, 871, 857	969, 134	2, 814, 571	5, 655, 562
Closing:	All the later of			
Quebec	332, 201	82, 128	54. 722	469, 051
Ontario	1, 628, 498	1,035,879	2, 429, 134	5, 093, 511
Other provinces	62, 310	-	97,000	159, 310
Canada	2, 023, 009	1, 118, 007	2, 580, 856	5, 721, 872

Book value of all manufacturing inventories held at plant and plant warehouses.
The opening inventory for 1961 differs from the closing inventory for 1960 because of the receipt of revised data, the inclusion of new establishments, the removal of figures for establishments which did not operate in 1961, changes in classification, and the implementation of the New Establishment Concept.

TABLE 16. Employees and their Earnings, by Provinces, 1961

	Employees						Earnings			
Province	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total		
	Male	Female	Male	Female		cmproyees				
			number				dollars	17-		
Prince Edward Island	)									
Nova Scotia	7	1	36	29	73	58, 124	110, 013	168, 137		
New Brunswick	}									
Quebec	15	5	106	42	168	79, 328	444,760	524, 088		
Ontario	113	95	492	986	1,686	1,028,568	3, 974, 133	5, 002, 701		
Canada	135	101	634	1,057	1, 927	1, 166, 020	4, 528, 906	5, 694, 926		

TABLE 17. Production Workers, by Months, 1961

Month	Male	Female	
	number		
anuary	624	1,018	
ebruary	625	1, 017	
arch	611	964	
pril	596	951	
lay .	608	999	
une	624	1,064	
uly	640	1,070	
ugust	641	1,080	
eptember	661	1, 128	
October	665	1, 155	
ovember	647	1, 167	
December	646	1, 071	
Monthly averages <sup>1</sup>	634	1,057	

<sup>&</sup>lt;sup>1</sup> The monthly detail of production workers was not collected from small establishments. Annual averages reported by these establishments were included in each month's total.

TABLE 18. Principal Statistics, grouped by Size of Establishment, 1961

Shipment size	Estab- llsh- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials used	Value of shipments
	num	ber		dolla	18	
Under \$10,000	1 2	} 17	20, 824	1,600	16, 750	38,043
25,000 ** 49,999	4 2	77	133, 210	13, 536	96, 235	298, 001
100,000 ** 199,999 200,000 ** 499,999	4 2	190	594, 601	35, 643	543, 187	1,352,930
500,000 ° 999,999 1,000,000 and over	4 7	147	397, 668 4, 548, 623	33, 902 273, 449	2, 062, 527 11, 446, 476	2,852,253 19,488,962
Totals	26	1,927	5, 694, 926	358, 130	14, 165, 175	24, 030, 189

TABLE 19. Principal Statistics, classified according to Type of Ownership, 1961

Type of ownership	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials used	Value of shipments
	num	ber				
Individual ownership	4	22	29, 806	2,425	36, 250	80,644
Partnership	3	108	386, 052	17,982	124, 504	626, 725
Incorporated companies	19	1, 797	5, 279, 068	337,723	14, 004, 421	23, 322, 820
Totals	26	1,927	5, 694, 926	358, 130	14, 165, 175	24, 030, 189

TABLE 20. Principal Statistics, grouped by Number of Employees, 1961

Group size	Estab- lish- ments	Em- ployees	Salarles and wages	Cost of fuel and electricity	Coat of materials used	Value of shipments
	num	ber		dollar	'B	
Under 5 employees	2 5 12 2	} 58 328 255	101, 093 856, 729 896, 777	7,000 63,920 43,709	75, 000 3, 510, 341 2, 018, 742	225, 705 5, 455, 363 3, 150, 375
Totals	26	1, 286 1, 927	3, 840, 327 5, 694, 926	243, 501 358, 130	8, 561, 092 14, 165, 175	15, 198, 746 24, 030, 189

TABLE 21. Fuel and Electricity, 1961

Kind	Quantity	Cost at plant
		\$
Establishments reporting commodity detail:		
Bituminous coal:  (a) From Canadian mines ton  (b) Imported "Gasoline (including gasoline used in cars and trucks) Imp. gal. Fuel oil including kerosene or coal oil "Gas, natural Mcu. ft. Steam purchased pound Electricity purchased kwh.	481 8,545 16,807 223,719 225 31,049,431 13,802,585	6, 395 109, 575 6, 738 26, 200 224 54, 647 131, 551
Estimate for establishments for which no data were collected: <sup>2</sup> Cost of fuel and electricity	* 4 *	22, 800
All Establishments:		
Total cost of fuel and electricity	1 * 4	358, 130

Large establishments.
 Small establishments.

#### SECTION 3. WOOL CLOTH MILLS, 1961

Again, in view of the 1961 changes to this industry, explained in the preface to Section 1. of this report, only 1961 industry data have been given throughout this section with the exception of Table 22 covering principal statistics. These 1961 data all reflect the changes in the composition of this industry, brought about by the implementation of the New Establishment Concept.

As a result of increased work loads and staff shortages it has been necessary to suspend publication of certain tables normally contained in this report. It is planned to resume publication of these tables in the 1962 reports. The tables affected in this section are the following: Lists of firms -Capital and Repair Expenditures.

Year and province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials used	Value added by manufacture	Value of shipments <sup>1</sup>
		В	asis: Standard I	dustrial Classif	fication in use p	prior to 1960	
	nun	ber	dollars				
1929	44	4, 145	3,924,304	367, 888	9, 231, 712	6,641,594	16, 241, 194
1932	55	4, 990	4, 165, 731	442, 132	6, 311, 800	6, 373, 864	13, 127, 796
935	65	6,305	5, 108, 603	598, 399	10, 342, 336	8, 402, 570	19, 343, 305
937	57	6, 498	5, 570, 225	588, 731	13, 938, 282	9, 199, 482	23, 726, 495
938	59	5, 624	4, 842, 453	531, 193	9, 511, 647	7,009,989	17, 052, 829
939	63	5, 986	5, 486, 944	602, 682	11,910,253	9, 365, 524	21, 878, 459
940	66	7,798	8, 182, 838	769, 868	24, 313, 179	16, 768, 251	41, 851, 298
942	70	8, 765	10, 795, 662	970, 584	32, 321, 183	22, 588, 487	55, 878, 254
944	75	8, 361	11,063,424	1,007,676	27, 212, 376	19, 419, 427	47, 639, 479
945	85	8,876	11, 809, 767	1,009,597	29, 073, 496	21, 947, 279	52, 030, 372
947	95	10, 189	15, 917, 448	1, 146, 493	34, 893, 119	29, 507, 756	65, 507, 368
948	90	9,895	17,740,261	1, 245, 659	36, 348, 351	31, 085, 112	68, 679, 122
949	89	10,036	19,031,918	1, 300, 451	35, 701, 320	31, 983, 486	68, 985, 25'
950	85	9, 159	18, 655, 626	1, 380, 383	39,029,349	28, 269, 911	68, 879, 64
951	88	9, 407	20, 773, 185	1, 316, 374	60, 068, 359	29, 980, 765	91, 365, 49
952	81	8, 152	19, 464, 534	1,393,579	40, 542, 112	31, 200, 946	73, 136, 63
953	82	7, 785	18, 997, 252	1, 446, 807	34, 387, 199	25, 607, 230 <sup>2</sup>	61, 441, 23
	74	6, 267	15, 037, 539	1, 241, 904	28, 216, 765	20, 047, 297	49, 832, 85
954	70	6, 633	16, 522, 702	1, 282, 811	32, 372, 593	24, 535, 275	58, 773, 44
955	71				31, 162, 821	25, 172, 723	57, 644, 510
956	63	6, 914	17, 203, 434	1,451,183	29,000,259	21, 361, 488	53, 131, 24
957		6,059	16, 050, 492	1, 094, 046	23, 316, 201	19, 715, 665	44, 230, 04
958	55	4, 658	13, 146, 470		26, 087, 518	21, 736, 658	47, 664, 91
959	55	4, 843	14, 151, 409	1,118,909	20,001,310	21, 130, 036	41,004,51
	В	asis: Revis	ed Standard Ind	strial Classific	ation and New l	Establishment Co	oncept <sup>s</sup>
	nur	nber			dollars		
957	65	7, 271	20, 138, 605	1,489,381	35, 968, 447 29, 279, 934	* 4	66, 754, 503 58, 839, 505
958	57 57	5,817 6,035	17, 153, 686 18, 474, 682	1,273,499 1,323,816	29, 279, 934 31, 806, 839	28, 288, 327 31, 404, 985	58, 839, 508 63, 353, 512
1960							
Canada	56	6,041	19,087,348	1,436,329	34,029,012	31, 434, 971	66,602,24
Quebec	25	3, 189	10, 378, 788	791, 900	19, 448, 484	17, 348, 132	37, 308, 25
Ontario	21	2,543	7, 810, 489	563, 625	13, 257, 243 1, 323, 285	12,775,995	26, 662, 30° 2, 631, 68°
Other provinces4	10	309	898, 071	80, 804	1, 343, 485	1, 310, 844	2,001,08
Canada	55	6, 085	19, 475, 129	1,315,904	36, 227, 424	32,349,600	68, 443, 00
Quebec	25	3,066	10, 399, 550	653, 512	21,039,373	17, 891, 708	38 370 13
Ontario	20	2, 633	8, 205, 426	588, 191	14, 126, 276	13, 244, 292	27, 781, 404
Other provinces4	10	386	870, 153	74, 201	1,061,775	1,213,600	2, 291, 4

<sup>&</sup>lt;sup>1</sup> Figures up to and including 1952 represent value of production.

<sup>2</sup> Because of insufficient inventory data in 1953, this figure has been calculated from value of factory shipments and is, therefore, only approximate to true "Value added by manufacture".

<sup>3</sup> The implementation of a new definition of the establishment (reporting unit) in the 1961 Census of manufactures has resulted in certain changes and necessitated some adjustments to the statistics. In order to maintain comparability of the principal statistics for recent years, the necessary adjustments were applied to the data back to 1957. (See also Explanatory Notes).

<sup>4</sup> New Brunswick, 6 establishments; Manitobu, 2 establishments; and British Columbia, 2 establishments.

TABLE 23. Inventories, 1961

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
		doll	ars	
Opening:				
Quebec	4,321,830	4, 146, 303	2,004,191	10, 472, 32
Ontario	3, 309, 574	2, 398, 504	1,997,098	7, 705, 17
Other provinces	456, 225	218, 837	189,067	864, 12
Canada	8, 087, 629	6, 763, 644	4, 190, 356	19, 041, 62
closing:				
Quebec	5, 245, 390	5, 110, 683	2, 254, 272	12, 610, 34
Ontario	4,022,073	2, 691, 558	1, 881, 399	8, 595, 03
Other provinces	419,026	309,517	156, 497	885,04
Canada	9, 686, 489	8, 111, 758	4, 292, 168	22, 090, 41

<sup>&</sup>lt;sup>1</sup> Book value of all manufacturing inventories held at plant and plant warehouses.
<sup>3</sup> The opening inventory for 1961 differs from the closing inventory for 1960 because of the receipt of revised data, the inclusion of new establishments, the removal of figures for establishments which did not operate in 1961, changes in classification, and the implementation of the New Establishment Concept.

TABLE 24. Employees and their Earnings, by Provinces, 1961

		F	Employees		Earnings			
Province	Supervisory and office employees		Production workers		Total	Supervisory and office	Production workers	Total
	Male	Female	Male	Female		employees		
			number			7/200	dollars	
Quebec	286	112	1,970	698	3,066	2,060,624	8, 338, 926	10, 399, 550
Ontario	205	115	1,390	923	2, 633	1,520,535	6, 684, 891	8, 205, 426
Other provinces <sup>1</sup>	27	19	95	245	386	220, 909	649, 244	870, 153
Canada	518	246	3, 455	1, 866	6, 085	3, 802, 068	15, 673, 061	19, 475, 129

<sup>1</sup> Includes six establishments in New Brunswick, two in Manitoba and two in British Columbia.

TABLE 25. Production Workers, by Months, 1961

Month	Male	Female
	nun	nber
anuary	3, 264	1,812
Pebruary	3,299	1, 803
farch	3, 300	1,793
pril	3, 332	1, 832
Agy	3, 473	1,872
une	3,599	1, 908
uly	3,589	1,912
august	3,617	1,901
eptember	3,521	1,872
October	3,512	1,860
lovember	3,467	1,900
December	3, 469	1, 894
Monthly averages <sup>1</sup>	3, 455	1,866

<sup>&</sup>lt;sup>1</sup> The monthly detail of production workers was not collected from small establishments. Annual averages reported by these establishments were included in each month's total.

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TABLE 26. Principal Statistics, grouped by Size of Establishment, 1961

Shipment size	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials used	Value of shipments
	num	ber		dolla	rs .	
Jnder \$10,000 10,000 to \$ 24,999 25,000 '' 49,999	1 5 1	} 59 } 141	45,048 178,932	2, 915 8, 450	21, 200 155, 000	82,760 421,648
50,000 '' 99,999 100,000 '' 199,999 200,000 '' 499,999 500,000 '' 999,999 1,000,000 and over lead offices	5 7 9 4 23	137 426 393 4, 924	295, 893 1, 148, 789 1, 145, 447 16, 619, 257 41, 763	25, 761 114, 445 106, 838 1, 057, 495	426, 871 1, 408, 481 1, 638, 862 32, 577, 010	962, 137 3, 292, 664 3, 034, 885 60, 648, 888
Totals	55	6,085	19, 475, 129	1, 315, 904	36, 227, 424	68, 443, 00

#### TABLE 27. Principal Statistics, classified according to Type of Ownership, 1961

Type of ownership	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials used	Value of shipments
	num	ber		dolla	rs	
Individual ownership	4	49	37, 293	1.865	18,000	66, 994
Partnership	3	63	53, 475	3, 675	75,400	166, 159
Incorporated companies	48	5,973	19, 384. 361	1.310,364	36, 134, 024	68,209,849
Totals	55	6, 085	19, 475, 129	1, 315, 904	36, 227, 424	68, 443, 002

TABLE 28. Principal Statistics, grouped by Number of Employees, 1961

Group size	Estab- lish- ments	Em- ployees	Salarles and wages	Cost of fuel and electricity	Cost of materials used	Value of shipments
	nun	ber		dolla	rs	
Under 5 employees 5 to 14 employees 15 to 49 " 50 to 99 " 100 "199 " 200 and over Head offices	3 7 13 12 10 10	6 63 383 816 1,472 3,340	10,975 130,554 925,908 2,312,728 4,502,932 11,550,269 41,763	1,865 7,300 100,876 166,566 356,485 682,812	38, 400 222, 800 1, 253, 030 4, 575, 645 7, 219, 727 22, 917, 822	78,062 478,155 2,947,722 8,766,709 15,138,674 41,033,680
Totals	55	6,085	19, 475, 129	1, 315, 904	36, 227, 424	68, 443, 002

TABLE 29. Fuel and Electricity, 1961

Kind	Quantity	Cost at plant	
Establishments reporting commodity detail:		\$	
Bituminous coal:  (a) From Canadian mines  (b) Imported  Lignite coal  Gasoline (including gasoline used in cars and trucks)  Fuel oil including kerosene or coal oil  Gas (a) Other manufactured gas  (b) Natural gas  Steam purchased  Electricity purchased  kwh.	13, 427 16, 323 121 74, 368 2, 962, 933 112 25, 853 4, 862, 765 73, 341, 893	158, 364 222, 598 2, 021 30, 070 278, 587 252 27, 420 8, 860 557, 717	
Estimate for establishments for which no data were collected:2			
Cost of fuel and electricity		30, 015	
All establishments:			
Total cost of fuel and electricity	* * *	1,315,904	

<sup>&</sup>lt;sup>1</sup> Large establishments. <sup>2</sup> Small establishments.

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