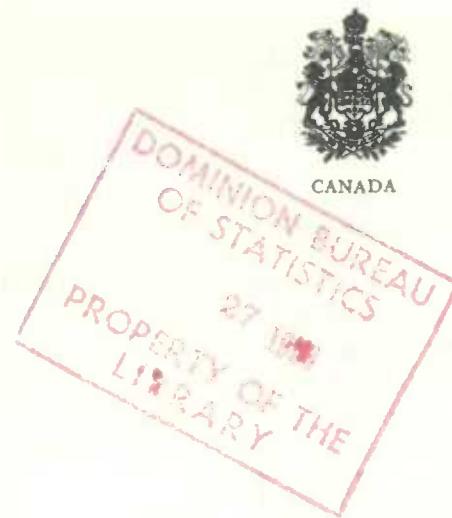


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# THE MISCELLANEOUS TEXTILES INDUSTRIES

1954

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## NOTICE

The annual reports prepared by the Industry and Merchandising Division of the Bureau of Statistics are divided into 3 volumes, as follows: **Volume I**—The Primary Industries, including mining, forestry and fisheries; **Volume II**—Manufacturing; **Volume III**—Merchandising and Services. The volumes are made up of parts, and the parts in turn are subdivided according to the industries or provinces which they comprise.

Volume II consists of the following parts, the first two of which deal with manufacturing as a whole and the balance with the major manufacturing groups.

- I — General Review of the Manufacturing Industries, \$1.50
- II — The Manufacturing Industries of Canada, (7 sections, as follows:)
  - Section A. Summary for Canada, 25¢
  - Section B. Atlantic Provinces, 25¢
  - Section C. Quebec, 25¢
  - Section D. Ontario, 25¢
  - Section E. Prairie Provinces, 25¢
  - Section F. British Columbia, 25¢
  - Section G. The Manufacturing Industries of Canada, Regional Distribution, 75¢
- III — Foods and Beverages
- IV — Tobacco and Tobacco Products
- V — Rubber Products
- VI — Leather Products
- VII — Textile Mills
- VIII — Knitting Mills
- IX — Clothing
- X — Wood and Paper Products
- XI — Printing Trades
- XII — Iron and Steel Products
- XIII — Transportation Equipment
- XIV — Non-ferrous Metal Products
- XV — Electrical Apparatus and Supplies
- XVI — Non-metallic Mineral Products
- XVII — Products of Petroleum and Coal
- XVIII — Chemicals and Allied Products
- XIX — Miscellaneous Manufactures

The present report belongs in Part VII, Textile Mills. It is punched to permit of filing in a ring binder along with others of the group. The reports in this group are:

- A — General Review, 25¢
- B — The Cotton Textile Industries, 25¢
- C — The Wool Textile Industries, 25¢
- D — The Synthetic Textiles and Silk Industry, 25¢
- E — The Narrow Fabrics Industry, 25¢
- F — The Dyeing and Finishing of Textile Goods Industry, 25¢
- G — The Awning, Tent and Sail Industry, 25¢
- H — The Cordage, Rope and Twine Industry, 25¢
- I — The Cotton and Jute Bag Industry, 25¢
- J — The Miscellaneous Textiles Industries, 25¢

# THE MISCELLANEOUS TEXTILES INDUSTRIES

1954

This report consists of two sections, the first covering the oilcloth, linoleum and coated fabrics industry and the second a group of three industries which together comprise the miscellaneous textile goods industry of the Standard Industrial Classification.

## SECTION I. OILCLOTH, LINOLEUM AND COATED FABRICS, 1954

Goods having a value f.o.b plant of \$31,248,973 were shipped from the factories of the oilcloth, linoleum and coated fabrics industry in 1954. This compares with the 1953 figure of \$30,833,083 and represents a slight increase. Employment which stood at 2,236 in 1953 fell to 2,215 in 1954 while salaries and wages advanced from \$7,470,347 to \$8,016,205 over the two years. The cost of materials used decreased from \$15,219,537 in 1953 to \$14,561,979 in 1954.

There were 17 establishments in the industry in 1954, two more than in 1953. Eleven of these were located in Quebec, 3 in Ontario and 3 in British Columbia. Quebec dominated the industry by accounting for 74 per cent of total shipments and 80 per cent of all persons employed.

The leading products of the industry were linoleum and felt based floor coverings, pyroxylin and synthetic resin coated fabrics, window blinds, table oilcloth and saturated felt. However, no detailed breakdown of the products of this industry can be given because individual company information would be revealed. The volume of linoleum and felt based

cation adopted in 1949. The three components of the miscellaneous textile goods industry are embroidery, pleating, hemstitching, etc., fabric auto accessories and miscellaneous textiles, n.e.s. They will be found in Sections 11A, 11B and 11C, respectively.

floor covering was somewhat higher than in the previous year while that for table oilcloth was lower. Shipments of window and slatted blinds were valued at \$2,367,498 compared with the 1953 figure of \$2,367,427.

Of the materials used, fabrics were valued at \$3,425,117 in 1954 as against \$4,103,844 in 1953. Felt consumed in 1954 cost \$2,334,163 compared with \$2,310,832 a year earlier. There was a decrease in the value of linseed oil used from \$2,366,880 in 1953 to \$1,899,183 in 1954.

Imports of oilcloth, floor linoleum and cork matting or carpets in 1954 amounted to 35,038,541 pounds valued at \$5,268,690 compared with 36,457,900 pounds valued at \$5,567,062 in 1953. Imports of oilcloth, enamelled, carriage, shelf and table also declined, the figures for the two years being 1,114,336 pounds worth \$789,886 in the earlier year as against 905,630 pounds worth \$629,573 in the later. Exports of these commodities are not large. In the year under review, exports of oilcloth or linoleum, as used for covering floors, amounted to 53,119 square yards worth \$22,044 and oilcloth, n.o.p. to 400,058 square yards worth \$120,744.

**TABLE 1. Principal Statistics of the Oilcloth, Linoleum and Coated Fabrics Industry, 1938 to 1954**

Year and province	Estab-	Em-	Salaries and	Cost at factory	Cost at factory	Value added	Gross value
	lish-		wages	of fuel and	of	by	of production <sup>2</sup>
	No.	No.	\$	\$	\$	\$	\$
1938 .....	14	1,672	2,143,222	249,281	4,427,708	4,380,013	9,057,002
1939 .....	14	1,686	2,190,807	253,789	4,108,794	4,968,430	9,331,013
1942 .....	19	2,412	3,546,156	314,631	12,295,497	8,845,965	21,456,093
1944 .....	19	2,746	4,633,204	322,126	13,964,166	13,638,748	27,925,040
1946 .....	16	1,746	3,371,694	318,552	7,493,530	8,116,435	15,928,517
1948 .....	16	2,016	4,929,326	419,411	15,385,706	11,130,764	26,935,881
1949 <sup>1</sup> .....	14	2,309	6,053,518	419,924	15,657,655	12,092,566	28,170,145
1950 .....	15	2,351	6,638,152	491,618	16,618,156	13,174,074	30,283,848
1951 .....	15	2,379	7,131,411	490,109	16,727,708	12,163,917	29,381,734
1952 .....	14	2,402	7,349,657	498,773	15,827,257	14,219,362 <sup>3</sup>	30,545,392
<b>1953</b>							
Canada .....	15	<b>2,236</b>	<b>7,470,347</b>	<b>498,663</b>	<b>15,219,537</b>	<b>15,114,883<sup>3</sup></b>	<b>30,833,083</b>
Quebec .....	9	1,780	5,833,594	382,240	10,799,517	11,129,620 <sup>3</sup>	22,311,377
Ontario .....	3	444	1,614,235	113,477	4,355,568	3,944,484 <sup>3</sup>	8,413,529
British Columbia .....	3	12	22,518	2,946	64,452	40,779	108,177
<b>1954</b>							
Canada .....	17	<b>2,215</b>	<b>8,016,205</b>	<b>462,892</b>	<b>14,561,979</b>	<b>16,326,952</b>	<b>31,248,973</b>
Quebec .....	11	1,777	6,359,428	331,206	10,477,799	12,470,291	23,144,856
Ontario .....	3	427	1,631,931	129,983	4,052,075	3,829,559	8,042,207
British Columbia .....	3	11	24,846	1,703	32,105	27,102	61,910

1. Prior to 1949 the Oilcloth, Linoleum and Coated Fabrics Industry was designated as Miscellaneous Textiles, n.e.s.

2. Beginning with 1952 the value of factory shipments has been collected instead of the gross value of production.

3. Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture".

## THE TEXTILE INDUSTRIES

TABLE 2. Inventories<sup>1</sup>, 1954

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	\$	\$	\$	\$
<b>Opening:</b>				
Quebec .....	1,188,868	1,703,570	2,653,983	5,546,421
Ontario .....	1,099,631	467,441	434,528	2,001,600
British Columbia .....	7,419	—	3,000	10,419
Canada .....	<b>2,295,918</b>	<b>2,171,011</b>	<b>3,091,511</b>	<b>7,558,440</b>
<b>Closing:</b>				
Quebec .....	1,492,508	1,564,704	2,788,423	5,845,635
Ontario .....	932,064	477,356	403,938	1,813,358
British Columbia .....	6,318	—	2,000	8,318
Canada .....	<b>2,430,890</b>	<b>2,042,060</b>	<b>3,194,361</b>	<b>7,667,311</b>

1. Book value of all manufacturing inventories held at plant and plant warehouses.

TABLE 3. Materials Used by the Oilcloth, Linoleum and Coated Fabrics Industry, 1953 and 1954

Principal materials	1953		1954	
	Quantity	Cost value at factory	Quantity	Cost value at factory
	Lb.	\$	Lb.	\$
Fabrics .....	—	4,103,844	—	3,425,117
Materials for shades .....	—	409,836	—	405,026
Felt .....	—	2,310,832	—	2,334,163
Rubber and compounds .....	1,003,536	215,228	420,567	94,340
Oils:				
Castor oil .....	182,322	41,632	137,752	22,995
Linseed oil .....	—	2,366,880	—	1,899,183
Other .....	—	57,945	—	78,879
Dyestuffs, chemicals, etc.:				
Benzine .....	—	88,774	—	90,579
Carbonblack .....	31,953	4,807	17,067	2,319
Denatured alcohol .....	—	11,481	—	19,796
Dyes and colours .....	—	403,404	—	536,252
Litharge .....	101,853	16,678	110,928	18,747
Lithopone .....	408,365	31,698	329,484	23,922
Rosin .....	—	382,520	—	366,947
Saturants and solvents .....	—	425,759	—	415,913
Whiting .....	11,936,063	103,740	12,026,485	97,920
Zinc oxide .....	530,403	73,981	657,563	82,143
Titanox .....	3,539,934	495,220	4,032,210	620,542
Gum .....	—	610,390	—	138,412
Varnish and lacquers .....	—	252,028	—	267,390
All other materials and supplies .....	—	2,305,761	—	3,074,430
Packing and shipping materials .....	—	507,099	—	546,964
<b>Total cost of materials used .....</b>	<b>—</b>	<b>15,219,537</b>	<b>—</b>	<b>14,561,979</b>

TABLE 4. Employees and their Earnings, by Provinces, 1953 and 1954

	Average Number						Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total	
	Male	Female	Male	Female					
1953	No.	No.	No.	No.	No.	\$	\$	\$	
Quebec .....	264	133	1,292	91	1,780	1,818,337	4,015,257	5,833,594	
Ontario .....	114	38	229	63	444	675,665	938,570	1,614,235	
British Columbia .....	5	1	2	4	12	12,252	10,266	22,518	
Canada .....	383	172	1,523	158	2,236	2,506,254	4,964,093	7,470,347	
1954									
Quebec .....	320	157	1,209	91	1,777	2,456,957	3,902,471	6,359,428	
Ontario .....	115	39	198	75	427	705,572	926,359	1,631,931	
British Columbia .....	4	1	2	4	11	16,198	8,648	24,846	
Canada .....	439	197	1,409	170	2,215	3,178,727	4,837,478	8,016,203	

TABLE 5. Monthly Employment of Production Workers in the Oilcloth, Linoleum and Coated Fabrics Industry, 1953 to 1954

	1953			1954		
	Male	Female	Total	Male	Female	Total
Number						
January .....	1,604	171	1,775	1,513	173	1,686
February .....	1,586	169	1,755	1,504	171	1,675
March .....	1,573	163	1,736	1,494	173	1,667
April .....	1,568	166	1,734	1,504	186	1,690
May .....	1,542	171	1,713	1,580	193	1,773
June .....	1,491	157	1,648	1,620	178	1,798
July .....	1,392	141	1,533	1,327	170	1,497
August .....	1,461	151	1,612	1,512	175	1,687
September .....	1,495	153	1,648	1,573	170	1,743
October .....	1,490	150	1,640	1,552	172	1,724
November .....	1,533	158	1,691	1,171	150	1,321
December .....	1,532	151	1,683	554	115	669
Monthly average .....	1,523	158	1,681	1,409	170	1,579

## List of Firms Manufacturing Oilcloth, Linoleum and Coated Fabrics, 1954

Name of firm	Location
<b>Quebec:</b>	
Aaron Prazoff & Co. ....	7000 Park Ave., Montreal
Allied Rubber Inc. ....	7230 Alexandra St., Montreal
Barry & Staines Linoleum (Canada) Ltd. ....	Farnham
Congoleum Canada Limited ....	3700 St. Patrick St., Montreal
Daly & Morin Limited ....	440 - 19th Ave., Lachine
Dominion Oilcloth & Linoleum Co. Ltd. ....	2200 St. Catherine St. E., Montreal
Lavigne Window Shade Co. ....	2049 Harvard Ave., Montreal
Metallic Coatings Ltd. ....	160 Port Royal St., Montreal
National Backing Ltd. ....	375 St. Henri St., Montreal
Service Backing & Coating Corp. ....	160 Port Royal St., Montreal
Woodward & Sons Limited, F.E. ....	290 - 17th Ave., Lachine
<b>Ontario:</b>	
Canadian Industries Ltd. (Fabrikoid Division) ....	15th St., New Toronto (H.O. 1135 Beaver Hall Hill, Montreal, P.Q.)
Geo. H. Hees Son & Co. Ltd. ....	276 Davenport Rd., Toronto
Universal Insulations Ltd. ....	Aurora
<b>British Columbia:</b>	
Grand View Shade Works ....	1602 Hunter St., North Vancouver
Sunset Shade & Venetian Blind Co. ....	1130 Richards St., Vancouver
Windowshade Shop ....	1017 Blanchard St., Victoria

## SECTION II A. EMBROIDERY, PLEATING, HEMSTITCHING, ETC., 1954

Activity in this industry in 1954 was somewhat lower than a year earlier. A total of \$9,460,994 was reported for factory shipments and work performed compared with \$10,208,233 in 1953 a drop of \$747,239 or 7.3 per cent. Employment declined to 1,904 from 1,968 and salaries and wages to \$3,978,851 from \$3,991,932. Material costs at \$2,949,857 were lower than the \$3,419,135 expended in 1953.

In 1954 this industry consisted of 164 establishments, 9 more than in the previous year. Of this total, 106 were in Quebec, 42 in Ontario, 5 in Manitoba, 4 in Saskatchewan, 3 in Alberta and 4 in British Columbia. Montreal accounted for 77 per cent of the value of factory shipments and 75 per

cent of employment in the industry. Toronto was responsible for 17 per cent of both shipments and employment.

Embroidery, the industry's main product, amounted to \$4,418,353 or 47 per cent of total value of shipments. Pleating, hemstitching, button covering and buttonholes accounted for \$1,612,461 or 17 per cent. There is no detailed breakdown of the materials used in this industry.

The monthly employment of wage-earners varied from a high of 1,646 in October to a low of 1,505 in December. There is a large proportion of female wage-earners in this industry, amounting in 1954 to 65 per cent of all wage-earners.

TABLE 1. Principal Statistics of Embroidery, Pleating, Hemstitching, Etc., 1938 to 1954

Year and province	Establishments	Employees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production <sup>1</sup>
	No.	No.	\$	\$	\$	\$	\$
1938 .....	67	789	604, 210	10, 449	193, 309	823, 542	1, 027, 300
1939 .....	67	840	724, 414	11, 215	233, 913	1, 023, 774	1, 268, 902
1943 .....	107	1, 608	1, 920, 317	20, 588	1, 303, 895	3, 318, 153	4, 642, 636
1945 .....	132	1, 806	2, 399, 901	25, 278	1, 589, 591	4, 166, 153	5, 781, 022
1948 .....	128	1, 673	2, 755, 325	31, 652	2, 054, 582	4, 596, 468	6, 682, 702
1949 .....	129	1, 711	2, 902, 264	32, 476	2, 011, 338	4, 866, 301	6, 910, 115
1950 .....	128	1, 639	2, 914, 698	32, 252	2, 337, 271	4, 932, 694	7, 302, 217
1951 .....	131	1, 664	3, 054, 933	40, 221	2, 694, 900	5, 286, 127	8, 021, 248
1952 .....	151	1, 785	3, 403, 231	49, 927	3, 185, 502	5, 679, 849 <sup>2</sup>	8, 915, 278
1953							
Canada .....	155	1, 968	3, 991, 932	55, 913	3, 419, 135	6, 733, 185 <sup>2</sup>	10, 208, 233
Quebec .....	101	1, 401	2, 814, 003	29, 946	2, 445, 331	4, 621, 325 <sup>2</sup>	7, 096, 602
Ontario .....	41	455	983, 628	22, 614	865, 573	1, 847, 795 <sup>2</sup>	2, 735, 982
Manitoba .....	4	19	23, 530	219	6, 363	32, 537 <sup>2</sup>	39, 119
Saskatchewan .....	3	35	66, 957	1, 011	14, 204	88, 208 <sup>2</sup>	103, 423
Alberta .....	3	18	32, 885	361	23, 539	56, 479 <sup>2</sup>	80, 379
British Columbia .....	3	40	70, 929	1, 762	64, 125	86, 841 <sup>2</sup>	152, 728
1954							
Canada .....	164	1, 904	3, 978, 851	77, 705	2, 949, 857	6, 439, 953	9, 460, 994
Quebec .....	106	1, 440	2, 988, 053	49, 545	2, 343, 875	4, 926, 286	7, 315, 100
Ontario .....	42	342	755, 692	22, 428	497, 073	1, 166, 239	1, 686, 706
Manitoba .....	5	28	52, 629	2, 037	32, 201	80, 400	114, 038
Saskatchewan .....	4	32	64, 824	1, 304	10, 559	103, 041	113, 982
Alberta .....	3	19	35, 935	550	26, 292	60, 310	87, 352
British Columbia .....	4	43	81, 718	1, 841	39, 857	103, 677	143, 816

1. Beginning with 1952 the value of factory shipments has been collected instead of the gross value of production.

2. Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture".

TABLE 2. Inventories<sup>1</sup>, 1954

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	\$	\$	\$	\$
<b>Opening:</b>				
Quebec .....	492,486	14,636	20,808	527,930
Ontario .....	135,829	902	11,422	148,153
Manitoba .....	6,457	1,650	1,050	9,157
Saskatchewan .....	8,806	235	1,525	10,566
Alberta .....	3,270	—	1,200	4,470
British Columbia .....	22,915	172	6,078	29,165
<b>Canada.....</b>	<b>669,763</b>	<b>17,595</b>	<b>42,083</b>	<b>729,441</b>
<b>Closing:</b>				
Quebec .....	499,223	17,652	25,414	542,289
Ontario .....	124,687	778	10,456	135,921
Manitoba .....	10,470	2,350	1,650	14,470
Saskatchewan .....	8,864	196	2,447	11,507
Alberta .....	2,244	—	1,000	3,244
British Columbia .....	25,607	182	7,637	33,426
<b>Canada.....</b>	<b>671,095</b>	<b>21,158</b>	<b>48,604</b>	<b>740,857</b>

1. Book value of all manufacturing inventories held at plant and plant warehouses.

TABLE 3. Principal Statistics of Embroidery, Pleating, Hemstitching, Etc. by Principal Cities, 1953 and 1954

—	Establishments	Employees	Salaries and wages	Cost of materials used	Value of factory shipments
			\$		
<b>1953</b>					
Montreal, Quebec .....	98	1,392	2,796,533	2,431,571	7,052,651
Toronto, Ontario .....	35	433	953,769	855,546	2,672,289
All other cities .....	22	143	241,630	132,018	483,293
<b>Total .....</b>	<b>155</b>	<b>1,968</b>	<b>3,991,932</b>	<b>3,419,135</b>	<b>10,208,233</b>
<b>1954</b>					
Montreal, Quebec .....	100	1,421	2,956,915	2,322,656	7,243,946
Toronto, Ontario .....	35	320	721,895	484,712	1,612,779
All other cities .....	29	163	300,041	142,489	604,269
<b>Total .....</b>	<b>164</b>	<b>1,904</b>	<b>3,978,851</b>	<b>2,949,857</b>	<b>9,460,994</b>

TABLE 4. Factory Shipments of Embroidery, Pleating, Hemstitching, Etc., 1953 and 1954

Principal products	1953	1954
	Selling value at factory	Selling value at factory
	\$	\$
Embroidery .....	4,499,073	4,418,353
Pleating, hemstitching, button covering, etc. ....	1,223,182	1,245,697
Buttonholes .....	305,023	366,764
Binding:		
Cotton .....	672,956	967,860
Other .....		
Lace, tapes, braids .....	871,048	142,136
Cords, fringes, tassels, trimming .....	122,275	234,550
Stamped goods .....	1	89,839
Crests and badges .....	758,590	778,190
Pennants and emblems .....	89,013	87,881
Custom and repair work .....	164,607	205,491
All other products .....	1,502,466	924,233
<b>Total factory shipments .....</b>	<b>10,208,233</b>	<b>9,460,994</b>

1. Included in "All other products."

TABLE 5. Employees and their Earnings, by Provinces, 1953 and 1954

	Average number					Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total
	Male	Female	Male	Female				
	No.	No.	No.	No.	No.	\$	\$	\$
<b>1953</b>								
Quebec.....	155	68	432	746	1,401	794,223	2,019,780	2,814,003
Ontario.....	65	29	143	218	455	339,537	644,091	983,628
Manitoba.....	3	2	4	10	19	10,276	13,254	23,530
Saskatchewan.....	4	1	1	29	35	18,066	48,891	66,957
Alberta.....	3	2	4	9	18	10,657	22,228	32,885
British Columbia.....	5	3	3	29	40	24,452	46,477	70,929
<b>Canada.....</b>	<b>235</b>	<b>105</b>	<b>587</b>	<b>1,041</b>	<b>1,968</b>	<b>1,197,211</b>	<b>2,794,721</b>	<b>3,991,932</b>
<b>1954</b>								
Quebec.....	152	64	455	769	1,440	863,227	2,124,826	2,988,053
Ontario.....	59	21	95	167	342	310,322	445,370	755,692
Manitoba.....	4	1	1	22	28	20,752	31,877	52,629
Saskatchewan.....	4	2	—	26	32	19,394	45,430	64,824
Alberta.....	3	2	5	9	19	11,121	24,814	35,935
British Columbia.....	7	2	2	32	43	32,794	48,924	81,718
<b>Canada.....</b>	<b>229</b>	<b>92</b>	<b>558</b>	<b>1,025</b>	<b>1,904</b>	<b>1,257,610</b>	<b>2,721,241</b>	<b>3,978,851</b>

**TABLE 6. Monthly Employment of Production Workers of Embroidery, Pleating, Hemstitching, Etc., 1953 and 1954**

	1953			1954		
	Male	Female	Total	Male	Female	Total
	Number					
January .....	551	1,007	1,558	550	1,005	1,555
February .....	567	1,048	1,615	550	1,031	1,581
March .....	558	1,032	1,590	552	1,030	1,582
April .....	569	1,017	1,586	560	1,035	1,595
May .....	581	995	1,576	548	1,015	1,563
June .....	565	986	1,551	546	1,000	1,546
July .....	592	1,018	1,610	551	969	1,520
August .....	603	1,046	1,649	592	1,035	1,627
September .....	599	1,085	1,684	553	1,056	1,609
October.....	616	1,107	1,723	566	1,080	1,646
November.....	602	1,099	1,701	557	1,055	1,612
December.....	579	1,045	1,624	547	958	1,505
<b>Monthly Average.....</b>	<b>587</b>	<b>1,041</b>	<b>1,628</b>	<b>558</b>	<b>1,025</b>	<b>1,583</b>

**List of Firms Manufacturing Embroidery, Pleating and Hemstitching, 1954**

Name	Location
<b>Quebec:</b>	
Accessory Embroidery Inc.	Montreal:
Accurate Binding Company	395 Mayor Street
Acme Embroidery Reg'd.	1078 St. Urbain Street
Ace Stitching Co. Inc.	395 Mayor Street
Acme Pleaters	6696 1st Ave., Rosemont
American Art Weaving	1485 Bleury Street
American Tucking and Hemstitching Co.	6850 St. Hubert Street
Amsel Embroidery Company, Inc.	1435 St. Alexander Street
Art Novelty Embroidery Ltd.	1193 Phillips Square
Artistic Novelty Mfg. Company Limited.	460 St. Catherine Street W.
Artistic Pleating Company	1470 Peel Street
Atlas Trimmings Limited	460 St. Catherine Street W.
Atlantic Buckle Company	5685 Papineau Avenue
Bindings Limited	1435 St. Alexander Street
Baimel S. & Son	3575 St. Lawrence Blvd.
Broadway Pleating Mfg.	5505 St. Lawrence Blvd.
Broderie Moderne	1418 Bleury Street
Canadian Embroiderers Inc.	2180 Mt. Royal Street E.
Canadian Lace Products Limited	1435 Bleury Street
Canadian Pompon Mfg. Company	2101 Jeanne-D'Arc Avenue
Capital Stitching and Tucking Company	2329 Delorimier Avenue
Cohen Pleating Co., L.	1485 Bleury Street
Conrad's Stitching Co.	143 Lagacutière Street W.
D.M. Gold Stamping Co.	5505 St. Lawrence Blvd.
De Luxe Binding Company	4291 St. Lawrence Blvd.
De Luxe Embroidery Registered	987 Côté Street
Dominion Crest Mfg. Co. Ltd.	7145 St. Urbain Street
Dominion Pleating	407 Notre Dame Street E.
Ducharme Enr'g.	4200 De Bullion Street
Epstein Embroiderers, S. & Son	4147 St. Denis Street
Exclusive Trimming Ltd.	4354 St. Lawrence Blvd.
Expert Pleating Inc.	8350 St. Michel Blvd.
Express Pleating Co. Reg'd.	460 St. Catherine Street W.
Fabric Bindings Limited	2040 Bleury Street
Frances Emblems (Canada) Ltd.	1245 St. Urbain Street
Gatis, J. Registered	282 Ontario Street W.
Grand Pleating Mfg. Co. Ltd.	395 Mayor Street
Grant Brothers Ltd.	66 Laurier Ave. W.
	205 Mount Royal Avenue E.

## List of Firms Manufacturing Embroidery, Pleating and Hemstitching, 1954 — Continued

Name	Location
Quebec — Concluded	Montreal — Concluded
Green Embroidery Company, S.	1449 St. Alexander Street
H. H. Embroidery & Lace Works	408 James Street W.
Ideal Pleating Company	1458 McGill College Avenue
Imperial Buttonholes Reg'd.	3609 Colonial Avenue
Imperial Embroidery	3622 St. Lawrence Blvd.
Isaacson, D. & Son Registered	1485 Bleury Street
Kabur Stitching Co.	2390 St. Antoine Street
Kaufman Embroidery Reg'd.	4297 St. Lawrence Blvd.
Katz Buttonholes Registered	1193 Phillips Square Bldg.
Katz, Louis	460 St. Catherine Street W.
Katz, Sam	4142 St. Lawrence Blvd.
Kay Mfg. Company Limited, The	999 Aqueduct Street
Klassy Novelty & Embroidery Works	1407 St. Alexander Street
Kogan, Sam	4062 St. Lawrence Blvd.
Kosower, J.L.	5386 St. Lawrence Blvd.
Kostiner Bros., Reg'd.	460 St. Catherine Street W.
Kunz Embroidery	1449 Bleury Street
Lippman Embroidery Company	282 Ontario Street W.
Lormar Company	423 Mayor Street
M. & A. Button Hole Service Reg'd.	68 Duluth Street
Majestic Embroidery	423 Mayor Street
Manhattan Pleating Company	460 St. Catherine Street W.
Marco Polo Products Ltd.	7755 St. Lawrence Blvd.
Master Pleating	57 Mount Royal Ave., E.
Modern Swiss Embroidery Works	1030 St. Alexander Street
Montreal Swiss Embroidery Works Limited	6355 Park Ave.
Moranda Inc.	423 Mayor Street
Narrow Fabric Limited	2190 Préfontaine Street
National Lace & Embroidery Works	1422 St. Elizabeth Street
New York Button & Pleating Co. Inc.	1030 St. Alexander Street
North End Buttonhole Co.	7408 St. Hubert Street
Nu-fashion Embroidery	173 Van Horne Street W.
Nu-Mode Novelty Inc.	366 Mayor Street
Nu-Way Belt Inc.	143 Lagauchetiére Street W.
Parisian Pleating Company, Ltd.	1201 Phillip's Square
Progress Swiss Embroidery Inc.	7145 St. Urbain Street
Quality Trimming Cord & Tassel Co.	1435 Bleury Street
Queen Embroidery	463 St. Catherine Street W.
Raby Contracting Company	2004 City Councillors Street
Reliable Tucking and Stitching Company	437 Mayor Street
Rita Embroidery Works	637 Sauvé Street
Ritz Lace & Embroidery Limited	7125 Waverly Street
Ross Embroidery & Stitching, S.	1435 Bleury Street
Serinelli & Gravel Embroidery Reg'd.	6580 Darlington Avenue
Service Buttonhole Company	10 Ontario Street W.
Standard Button and Pleating Company	1491 Bleury Street
Star Pleating Inc.	423 Mayor Street
Stitchcraft Co.	215 Jean Talon Street
Star Trimming Mfg. Co.	2019 Stanley Street
Superior Embroidery Company	1030 St. Alexander Street
United Embroiderers Inc.	299 Ontario Street W.
United Swiss Embroidery Company, Inc.	6355 Park Avenue
Vanity Vogues	3762 St-Dominique Street
Vendetti, Paul, Reg'd.	4519 Chapleau Street
Venetian Embroidery Limited	423 Mayor Street
Vennat, Raoul, Enr'g.	3770 St. Denis Street
Vogue Embroidery	5505 St. Lawrence Blvd.
Wear Ever Button Hole Makers & Felling Company Reg'd.	372 St. Catherine Street W.
Wexler, M. Flocking Co. Ltd.	754 St. Paul Street W.
Yane Brothers	395 Mayor Street
Zaritsky, A.	3575 St. Lawrence Blvd.
Zinman, Morris	3810 St. Lawrence Blvd.
Creations Publicitaires Enr'g.	232 Ave., Turcotte, Quebec
Farrar, Geo. W.	110 First St., Iberville
Henault Screen Art Enr'g.	594 Brund St., Drummondville
Quality Embroidery Company	1403 St. Alexander St., Verdun
Lahaise, François	915 Préfontaine St., Ville Jacques-Cartier
Radix Enr'g.	14 Turnbull Ave., Quebec
Ontario:	
Ace Embroidery	318 Adelaide Street W., Toronto
Acme Pleaters Registered	116 Spadina Avenue, Toronto
Art Needlework	101 Robina Avenue, Toronto

## List of Firms Manufacturing Embroidery, Pleating and Hemstitching, 1954 - Concluded

Name	Location
<b>Ontario - Concluded</b>	
Babs Fuhrman - Petit Point .....	711 Mt. Pleasant Rd., Toronto
ArtsCraft Embroidery Co. ....	129 Spadina Ave., Toronto
Artistic Embroidery Works, The .....	218 King Street W., Hamilton
Canadian Art Needlework Company .....	128 Vine Street, Toronto
Champion Crest Co. ....	68 Lombard Street, Toronto
Chenille Crest Co. ....	317 Adelaide Street W., Toronto
Coblenz Hand Embroidery .....	141 Spadina Ave., Toronto
Cromar Process Arts, D.A. ....	19 Mohawk Ave., Brantford
Culley, S. J. H. Sons Limited .....	69 York Street, Toronto
Dawson Pleating Company .....	265 Queen Street W., Toronto
Ducove, R. Hand Embroidery .....	70 Walmer Rd., Toronto
Famous Swiss Embroidery Co. ....	5 Beverley Street, Toronto
Fashion Pleating Company .....	119 Spadina Avenue, Toronto
Fox Embroidery Company .....	119 Spadina Avenue, Toronto
Gold Medal Hand Embroidery .....	40 Phoebe Street, Toronto
Grant, Stanley A. Ltd. ....	134 Park Lawn Rd., Toronto
Henry's Crest of Canada Reg'd. ....	261 Marier Rd., Eastview
Jay, Thomas, Mfg. Co. ....	7 Weatherall Ave., Toronto
Kay Mfg. Company Limited .....	468 King Street W., Toronto
Margaret Erskine Embroidery .....	948 King Street E., Hamilton
Miller Embroidery, O.E. ....	100 Claremont Street, Toronto
Modern Buttonhole Company .....	373 Adelaide Street W., Toronto
Norcraft Co. ....	10 Dundee Street, Brantford
Perfect Swiss Embroidery Company .....	1031 Lillian Street, Willowdale
Polon Embroidery Co. ....	129 Spadina Ave., Toronto
Quality Embroidery Company .....	116 Spadina Avenue, Toronto
Reliable Buttonhole .....	473 Dundas Street W., Toronto
Reliable Pleating Company .....	355 Adelaide Street W., Toronto
Ren Mar Crafts .....	188 Parliament Street, Toronto
Ritchie Button Company, The .....	84 Queen Street South, Kitchener
Rite Pleating Company .....	130 Spadina Ave., Toronto
Ruth Embroidery Co. ....	202 Spadina Ave., Toronto
Standard Pleating & Button Co. ....	471 Richmond Street W., Toronto
Sterling Button & Pleating Ltd. ....	291 King St. W., Toronto
Style Embroidery Company .....	44 Camden Street, Toronto
Superior Embroidery Company .....	196 Spadina Avenue, Toronto
Sussman Embroidery .....	116 Spadina Ave., Toronto
Toronto Buttonhole Company .....	405 Richmond Street W., Toronto
Walker, E.C. and Sons Limited .....	587 Richmond Street W., Toronto
<b>Manitoba:</b>	
Bessborough & Schacter's Merchandisers .....	691 Main Street, Winnipeg
Felt Craft Studio .....	317 Portage Ave., Winnipeg
Jay-Dee Products .....	666 Arlington Street, Winnipeg
Royal Embroidery Works .....	290 Kennedy Street, Winnipeg
Sportswear Specialties .....	589 Portage Ave., Winnipeg
<b>Saskatchewan:</b>	
Crest Craft .....	311-22nd Street E., Saskatoon
Graham Crests .....	2 Adair Apts., Regina
Smith's Crests .....	464 Fairford Street W., Moose Jaw
Sporting Craft .....	183½ Scarth Street, Regina
<b>Alberta:</b>	
Cowan Crest Co. ....	10022-107th Street, Edmonton
Mono Crests .....	116-8th Ave. E., Calgary
Percy's Feltics .....	8833-95th Street, Edmonton
<b>British Columbia:</b>	
Art Embroidery Company .....	680 Robson Street, Vancouver
Capital Crests .....	2112 E., Hastings Street, Vancouver
Smith's Button Works Limited .....	736 Seymour Street, Vancouver
Western Crests Ltd. ....	141 East, Second Ave., Vancouver

## SECTION II.B. FABRIC AUTO ACCESSORIES, 1954

The fabric auto accessories industry reported a fairly substantial decline in level of operations in 1954. Shipments by the establishments classified to the industry had a value f.o.b. plant of \$9,878,843. This amount compares with the 1953 figure of \$11,340,386 and represents a drop of \$1,461,543 or 13 per cent. Employees numbered 799 as against 1,083 in 1953, down by 26 per cent, while their earnings fell by 25 per cent from \$2,868,803 to \$2,151,401. Materials used in manufacture cost \$6,151,233 in 1954 compared with \$6,248,415 in 1953.

The 17 establishments comprising the industry in 1954 were distributed provincially as follows: Quebec 3, Ontario 11, Manitoba 2, and British Columbia 1. Ontario dominates the industry. In the year under review this province accounted for 89 per

cent of the value of its factory shipments and 85 per cent of its employment.

Products of this industry include such items as trim sets, glass run channel, seat and radiator covers, fender welts, etc. but as they are largely the production of less than three firms they cannot be fully specified. In 1954 shipments of seat covers were valued at \$1,399,750 while radiator and other covers were shipped to the extent of \$50,911.

Materials used consisted of such items as fabrics, artificial leather, metals, etc. but most of these cannot be separately classified. Upholstering materials, rubberized fabrics and other fabrics were used to the extent of \$2,589,731 in 1954 compared with \$1,870,721 in 1953.

TABLE 1. Principal Statistics of the Fabric Auto Accessories Industry, 1938 to 1954

Year and province	Establishments	Employees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production <sup>2</sup>
	No.	No.	\$	\$	\$	\$	\$
1938 .....	11	310	305,939	8,854	533,590	453,667	996,111
1939 .....	11	394	453,841	14,411	655,013	657,358	1,326,782
1940 .....	10	443	615,185	23,060	977,038	1,033,576	2,033,674
1941 .....	9	507	740,170	21,867	1,233,304	1,220,184	2,475,355
1942 .....	9	618	913,282	25,276	3,438,113	1,795,434	5,258,823
1943 .....	9	658	1,155,865	25,982	4,549,381	1,772,048	6,347,411
1944 .....	9	547	931,978	26,164	4,828,825	1,556,768	6,411,757
1945 .....	9	623	918,442	24,603	3,699,722	1,716,095	5,440,420
1946 .....	9	582	895,954	24,563	1,337,302	1,528,897	2,890,762
1947 .....	12	790	1,315,059	35,106	2,676,322	2,614,742	5,326,170
1948 .....	9	753	1,435,293	37,513	2,903,188	2,675,084	5,615,785
1949 <sup>1</sup> .....	8	827	1,740,482	37,544	3,189,372	3,135,148	6,362,064
1950 .....	8	726	1,681,547	40,141	3,172,158	3,238,748	6,451,047
1951 .....	9	694	1,737,883	41,968	3,478,348	3,323,657	6,843,973
1952 .....	12	788	2,044,019	45,043	4,508,505	3,263,913 <sup>3</sup>	7,817,461
<b>1953</b>							
Canada .....	16	1,083	2,868,803	68,184	6,248,415	5,023,787 <sup>3</sup>	11,340,386
Ontario .....	10	941	2,595,189	63,014	5,398,682	4,560,685 <sup>3</sup>	10,022,381
Quebec .....	3	118	226,593	3,576	758,744	401,966 <sup>3</sup>	1,164,286
Manitoba and British Columbia .....	3	24	47,021	1,594	90,989	61,136 <sup>3</sup>	153,719
<b>1954</b>							
Canada .....	17	799	2,151,401	82,535	6,151,233	3,603,330	9,878,843
Ontario .....	11	683	1,899,893	76,468	5,269,026	3,454,067	8,752,938
Quebec .....	3	93	203,736	4,410	757,763	86,065	934,506
Manitoba and British Columbia .....	3	23	47,772	1,657	124,444	63,198	191,399

1. Prior to 1949, Fabric Auto Accessories was not classified with textile products but with miscellaneous manufacturing industries.

2. Beginning with 1952, the value of factory shipments has been collected instead of the gross value of production.

3. Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture".

TABLE 2. Inventories<sup>1</sup>, 1954

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	\$	\$	\$	\$
<b>Opening:</b>				
Ontario .....	1,345,354	369,128	17,213	1,731,695
Quebec .....	193,396	39,942	228,936	462,274
Manitoba and British Columbia .....	41,310	2,000	6,100	49,410
<b>Canada .....</b>	<b>1,580,060</b>	<b>411,070</b>	<b>252,249</b>	<b>2,243,379</b>
<b>Closing:</b>				
Ontario .....	728,656	109,583	63,836	902,075
Quebec .....	196,976	20,300	142,668	359,944
Manitoba and British Columbia .....	43,282	—	4,000	47,282
<b>Canada .....</b>	<b>968,914</b>	<b>129,883</b>	<b>210,504</b>	<b>1,309,301</b>

1. Book value of all manufacturing inventories held at plant and plant warehouses.

TABLE 3. Factory Shipments of the Fabric Auto Accessories Industry, 1953 and 1954

Principal products	1953		1954	
	Quantity	Selling value at factory	Quantity	Selling value at factory
		\$		\$
Seat covers .....	—	1,773,152	—	1,399,750
Radiator covers .....	—	15,926	—	45,456
Other covers .....	—	12,945	—	5,455
All other accessories .....	—	6,951,591	—	7,076,049
All other products .....	—	2,567,425	—	1,139,403
Custom work and repairs .....	—	19,347	—	212,730
<b>Total factory shipments .....</b>	<b>—</b>	<b>11,340,386</b>	<b>—</b>	<b>9,878,843</b>

TABLE 4. Materials Used by the Fabric Auto Accessories Industry, 1953 and 1954

Princlpal materials	1953		1954	
	Quantity	Cost value at factory	Quantity	Cost value at factory
		\$		\$
Upholstering materials .....	—	289,913	—	1,592,683
Rubberized fabrics .....	—	13,510	—	54,314
Other fabrics .....	—	1,567,298	—	942,734
Artificial leather .....	—	196,880	—	546,685
Leather .....	—	153,349	—	118,906
Rubber .....	—	—	—	—
Metals, all kinds .....	—	1,006,280	—	852,486
All other materials and supplies .....	—	2,946,430	—	2,035,273
Containers, packing and shipping materials .....	—	74,755	—	8,152
<b>Total cost of materials used .....</b>	<b>—</b>	<b>6,248,415</b>	<b>—</b>	<b>6,151,233</b>

TABLE 5. Employees and their Earnings, by Provinces, 1953 and 1954

	Average number					Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total
	Male	Female	Male	Female				
1953	No.	No.	No.	No.	No.	\$	\$	\$
Ontario .....	104	45	310	482	941	580,890	2,014,299	2,595,189
Quebec .....	10	12	32	64	118	85,446	141,147	226,593
Manitoba and British Columbia .....	8	1	4	11	24	20,838	26,183	47,021
Canada .....	122	58	346	557	1,083	687,174	2,181,629	2,868,803
1954								
Ontario .....	77	46	278	282	683	537,230	1,362,663	1,899,893
Quebec .....	13	10	27	43	93	101,042	102,694	203,736
Manitoba and British Columbia .....	7	1	5	10	23	18,173	29,599	47,772
Canada .....	97	57	310	335	799	656,445	1,494,956	2,151,401

TABLE 6. Monthly Employment of Production Workers, in the Fabric Auto Accessories Industry, 1953 and 1954

	1953			1954		
	Male	Female	Total	Male	Female	Total
				Number		
January .....	338	475	813	414	637	1,051
February .....	349	532	881	393	502	895
March .....	347	556	903	347	429	776
April .....	361	588	949	345	385	730
May .....	374	615	989	331	371	702
June .....	364	631	995	305	322	627
July .....	364	628	992	252	231	483
August .....	282	515	797	181	143	324
September .....	336	584	920	208	186	394
October .....	343	542	885	267	210	477
November .....	338	469	807	338	298	636
December .....	349	524	873	328	305	633
Monthly average .....	346	557	903	310	335	645

## List of Firms Manufacturing Fabric Auto Accessories, 1954

Name	Location
<b>Quebec:</b>	
Al Cutler Ltd. ....	2098 Jeanne Mance St., Montreal
Arsenal Products Reg'd .....	453 Ontario St. E., Montreal
Auto Fabric Products Co. Ltd. ....	1598 Clarke St., Montreal
<b>Ontario:</b>	
Canadian Automotive Trim Ltd. ....	658, St. Luke Rd., Windsor
Canadian Automotive Trim Ltd. ....	Ajax
Canadian Fabricated Products Ltd. ....	459 Albert St., Stratford
Economy Products Reg'd. ....	200 Bedford Rd., Toronto
K.W. Car Cover ....	19 Sheldon St. N., Kitchener
Kitchener Kar Cover ....	184½ Queen St. W., Toronto
Newell Industries, J.O. ....	43 Boulton Ave., Toronto
Parkdale Auto Slip Covers ....	2060 Dundas St. W., Toronto
Quality Auto Seat Covers ....	1076 Danforth Ave., Toronto
Sandford Mfg. Co. Ltd., F.G. ....	102-112 Laird Dr. N., Leaside
Standard Products (Canada) Ltd. ....	875 Mercer St., Windsor
<b>Manitoba:</b>	
Automotive Industries .....	661 Ellice Ave., Winnipeg
Moser Manufacturing Co., Ltd. ....	52 Adelaide St., Winnipeg
<b>British Columbia:</b>	
Vancouver Sun Visor Manufacturing .....	1605-W. 6th Ave., Vancouver

## SECTION II.C. MISCELLANEOUS TEXTILE GOODS N.E.S., 1954

For 1954 the miscellaneous textile goods n.e.s. industry reported factory shipments which had a value f.o.b. factory of \$42,311,987, up 1.5 per cent from the preceding year's figure of \$41,694,679. Employment rose from 3,785 in 1953 to 3,870 in 1954 and salary and wage payments increased from \$8,347,168 to \$9,324,345 over the two years. The material consumed in production cost \$24,720,204 in 1954 compared with \$24,970,039 in 1953.

The industry was comprised of 185 establishments, 2 less than in the previous year. Eighty-eight of these were located in Quebec and 75 in Ontario. Manitoba had 13, British Columbia 6, and there were 1 each in Prince Edward Island, Nova Scotia and Alberta.

Factory shipments of medical and sanitary products, the chief items of production, amounted to

\$10,175,538. Included in this total are such commodities as adhesive tapes and medicated plasters, bandages, surgical gauze and dressings, sanitary napkins, etc. which cannot be shown separately without divulging particulars of individual firms. Wipers and rags, another important commodity, were shipped to the extent of 9,769,380 pounds worth \$3,689,414. Other important products are comforters, breadspreads, curtains, covers, bags, handkerchiefs, etc., details of which are to be found in Table 3.

The chief material consumed by this industry was cotton fabrics which showed an increase from 15,777,481 linear yards worth \$6,272,084 in 1953 to 16,433,192 linear yards worth \$6,357,218 in 1954. For full details of materials used reference should be made to Table 4.

TABLE 1. Principal Statistics of Miscellaneous Textile Goods N.E.S., 1949 to 1954

Year and province	Establishments	Employees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production <sup>2</sup>
	No.	No.	\$	\$	\$	\$	\$
1949 <sup>1</sup> .....	135	3,012	5,361,554	199,488	15,817,146	10,452,712	26,469,346
1950 .....	135	3,287	6,102,347	237,623	18,894,697	11,769,268	30,901,588
1951 .....	151	3,434	6,649,961	267,938	21,524,966	13,763,012	35,555,916
1952 .....	163	3,487	7,309,694	280,048	24,027,877	15,952,810 <sup>3</sup>	40,260,735
<b>1953</b>							
Canada .....	187	3,785	8,347,168	290,704	24,970,039	16,433,936 <sup>3</sup>	41,694,679
Prince Edward Island .....	1	2,226	4,667,712	159,041	15,120,133	9,456,209 <sup>3</sup>	24,735,383
Nova Scotia .....	1						
Quebec .....	91	1,409	3,389,037	122,030	9,051,228	6,371,094 <sup>3</sup>	15,544,352
Ontario .....	74						
Manitoba .....	12	90	178,425	3,338	406,535	363,297 <sup>3</sup>	773,170
Alberta and British Columbia	8	60	111,994	6,295	392,143	243,336 <sup>3</sup>	641,774
<b>1954</b>							
Canada .....	185	3,870	9,324,345	313,937	24,720,204	17,370,445	42,311,987
Prince Edward Island .....	1	2,151	4,940,718	169,519	14,339,775	10,687,203	25,055,155
Nova Scotia .....	1						
Quebec .....	88	1,570	4,107,469	132,349	9,505,831	6,101,546	15,785,578
Ontario .....	75						
Manitoba .....	13	97	167,905	7,552	456,258	366,526	831,874
Alberta and British Columbia	7	52	108,253	4,517	418,340	215,170	639,380

1. New industry in 1949 resulting from adoption of Standard Industrial Classification in that year.

2. Commencing with 1952 the value of factory shipments has been collected in place of the gross value of production.

3. Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture".

TABLE 2. Inventories<sup>1</sup>, 1954

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	\$	\$	\$	\$
Opening:				
Prince Edward Island .....	—	—	—	—
Nova Scotia .....	2,854,424	360,687	1,158,029	4,373,140
Quebec .....				
Ontario .....	2,118,589	265,951	1,287,527	3,672,067
Manitoba .....	69,537	21,202	24,410	115,149
Alberta and British Columbia .....	58,403	132	4,521	63,056
Canada .....	5,100,953	647,972	2,474,487	8,223,412
Closing:				
Prince Edward Island .....	—	—	—	—
Nova Scotia .....	3,018,877	347,609	1,299,371	4,665,857
Quebec .....				
Ontario .....	2,182,811	317,134	1,241,675	3,741,620
Manitoba .....	65,772	28,068	22,872	116,712
Alberta and British Columbia .....	45,211	120	3,168	48,499
Canada .....	5,312,671	692,931	2,567,086	8,572,688

1. Book value of all manufacturing inventories held at plant and plant warehouses.

TABLE 3. Factory Shipments of Miscellaneous Textile Goods N.E.S., 1953 and 1954

Principal products	Unit of measure	1953		1954	
		Quantity	Selling value at factory	Quantity	Selling value at factory
Comforters, cotton .....	No.	35,008	\$ 285,075	54,465	\$ 200,102
Comforters, down .....	"	6,403	65,040	3,504	94,962
Comforters, wool .....	"	30,314	197,177	47,516	265,901
Comforters, other .....	"	14,083	85,165	14,870	120,235
Quilted goods .....		—	1,608,754	—	2,162,616
Bedspreads, cotton .....	No.	325,671	2,055,835	241,647	1,633,329
Bedspreads, silk .....	"	22,410	221,111		
Bedspreads, artificial silk and mixtures .....	"	187,703	442,449	48,014	436,502
Curtains, cotton .....	pr.	893,499	1,269,231	229,948	808,487
Curtains, other .....	—	—	1,850,428	—	2,719,240
Curtain material .....	yd.	623,266	291,658	832,541	365,284
Drapes .....	—	—	269,045	—	687,819
Pillows, all kinds .....	—	—	462,634	—	576,320
Cushions .....	No.	89,066	241,240	39,795	254,517
Cushion forms .....	"	29,020	33,022	7,151	16,778
Cushion tops .....	—	—	91,839	—	27,488
Pillow cases .....	doz.	39,294	365,021	82,800	602,140
Wearing apparel .....	—	—	808,277	—	962,027
Bath mats and sets .....	No.	105,200	229,035	92,025	471,135
Covers, mattress .....	doz.	13,248	225,218	21,499	312,762
Covers, other .....	—	—	2,241,564	—	2,221,513
Pads, all kinds .....	—	—	58,118	—	156,307
Bags, garments .....	doz.	41,750	667,435	27,915	493,020
Bags, other .....	—	—	785,198	—	604,023
Powder puffs .....	gr.	1	1	1	1
Muff beds .....	doz.	303	7,331	300	5,258
Handkerchiefs .....	"	494,680	599,255	160,765	192,060
Sheets .....	"	13,026	399,085	21,957	256,956
Table cloths, cotton .....	"	20,930	298,058	24,300	328,380
Table cloths, other .....	—	—	499,181	—	403,676
Towels .....	—	—	94,285	—	233,923
Pot holders .....	No.	75,610	11,586	101,634	25,134
Buff's, polishing, cotton .....	—	—	840,830	—	753,503
Waste and shoddy .....	—	—	192,062	—	254,667
Cheesecloth .....	yd.	1,252,697	574,007	898,696	468,868
Wipers and rags .....	lb.	16,536,657	3,972,402	9,769,380	3,689,414
Medical and sanitary products .....	—	—	10,521,536	—	8,941,466
All other products .....	—	—	8,318,440	—	10,175,538
Amount received for custom work and repairs .....	—	—	517,052	—	390,637
<b>Total factory shipments</b> .....	—	—	<b>\$ 41,694,679</b>	—	<b>\$ 42,311,987</b>

1. Included in "All other products."

TABLE 4. Materials Used by Miscellaneous Textile Goods N.E.S., 1953 and 1954

Principal materials	Unit of measure	1953		1954	
		Quantity	Cost value at factory	Quantity	Cost value at factory
Fabrics:			\$		\$
Cheesecloth and gauze .....	lin.yd.	15,777,481	6,272,084	6,220,310	1,790,063
Other cotton .....	"			10,212,882	4,567,155
Rayon and mixtures .....	"	2,683,441	1,334,890	2,711,757	1,713,944
Silk and mixtures .....	"	1,339,017	756,458	647,177	363,158
Linen .....	"	190,249	181,554	212,246	308,757
Canvas, all kinds .....	"	161,142	119,929	29,472	31,060
Rubber covered fabric .....	"	13,907	12,991	3,887	4,759
All other fabric .....	"		2,887,847		3,142,240
Absorbent cotton .....	lb.	1	1	1	1
Waste, cotton .....	"	1,767,633	198,155	1,133,063	431,529
Other waste .....	"	395,400	123,247	651,793	145,241
Kapok .....	"	19,419	11,062	20,427	11,681
Felt, cotton .....	"	171,440	30,811	124,070	29,236
Felt, wool .....	"		43,313	34,209	36,969
Felt, other .....	"	178,196		2,315	5,887
Wool .....	"	36,500	33,798	117,412	51,599
Wadding, shoddy and batts .....	"		461,968		1,054,974
Wipers, rags, etc. ....	lb.	15,146,668	2,234,254	4,419,241	1,465,302
Tapes, bindings, fringes, etc. ....	value only		118,700		166,191
Lace and embroidery .....	"		90,865		108,926
Elastic .....	"		44,769		47,302
Thread, rubber .....	"		7,510		22,663
Thread, all other .....	"		265,392		271,991
Yarn, cotton .....	lb.	1,034,340	787,201	705,712	565,271
Yarn, other .....	"		213,483		123,713
Feathers and down .....	lb.	836,653	300,518	392,405	201,563
Leather, imitation .....	"		190,236		123,959
Chemicals and compounds .....	value only		145,199		110,166
All other materials, etc. ....	"		6,522,651		6,319,063
Packing and shipping materials .....	"		1,365,337		1,414,871
Custom work .....	"		215,817		90,971
Total cost of materials used .....	"		24,970,039		24,720,204

1. Included in "All other materials."

TABLE 5. Employees and their Earnings, by Provinces, 1953 and 1954

	Average number					Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total
	Male	Female	Male	Female				
	No.	No.	No.	No.	No.	\$	\$	\$
1953								
Prince Edward Island .....								
Nova Scotia .....	266	197	511	1,252	2,226	1,624,828	3,042,884	4,667,712
Quebec .....								
Ontario .....	176	135	389	709	1,409	1,145,115	2,243,922	3,389,037
Manitoba .....	17	2	30	41	90	69,120	109,305	178,425
Alberta and British Columbia .....	12	2	15	31	60	37,588	74,406	111,994
Canada .....	471	336	945	2,033	3,785	2,876,651	5,470,517	8,347,168
1954								
Prince Edward Island .....								
Nova Scotia .....	299	219	512	1,121	2,151	1,806,487	3,134,231	4,940,718
Quebec .....								
Ontario .....	248	170	388	764	1,570	1,589,110	2,518,359	4,107,469
Manitoba .....	17	4	27	49	97	61,956	105,949	167,905
Alberta and British Columbia .....	11	2	15	24	52	32,878	75,375	108,253
Canada .....	575	395	942	1,958	3,870	3,490,431	5,833,914	9,324,345

**TABLE 6. Monthly Employment of Production Workers in Miscellaneous Textile Goods N.E.S.  
1953 and 1954**

	1953			1954		
	Male	Female	Total	Male	Female	Total
	Number					
January .....	907	2,045	2,952	912	1,932	2,844
February .....	917	2,020	2,937	906	1,909	2,815
March .....	938	2,005	2,943	923	1,938	2,861
April .....	961	1,961	2,922	931	1,940	2,871
May .....	977	1,944	2,921	954	1,966	2,920
June .....	963	1,903	2,866	960	1,917	2,877
July .....	930	1,943	2,873	944	1,888	2,832
August .....	933	2,060	2,993	946	2,012	2,958
September .....	940	2,102	3,042	948	2,050	2,998
October .....	930	2,183	3,113	969	2,003	2,972
November .....	919	2,108	3,027	944	1,971	2,915
December .....	894	2,057	2,951	932	1,834	2,766
Monthly average .....	945	2,033	2,978	942	1,958	2,900

**List of Firms Manufacturing Miscellaneous Textile Goods, N.E.S., 1954**

Name	Location
<b>Prince Edward Island:</b>	
Eastern Converters Ltd. ....	Summerside
<b>Nova Scotia:</b>	
Garret, John E. Ltd. ....	124 Kempt St., New Glasgow
<b>Quebec:</b>	
A. & R. Curtain Mfg., Co., Ltd. ....	4067 St. Lawrence Blvd., Montreal
Allen Waste Corp. ....	183 Vitre St. E., Montreal
Art Linen Mfg. Company Limited. ....	4067 St. Lawrence Blvd., Montreal
Artistic Lamp Shade Mfg. Co., Ltd. ....	2019 Moreau St., Montreal
Baker Quilting Co. ....	4566 De la Roche St., Montreal
Ball, Harry & Son Ltd. ....	4060 St. Lawrence Blvd., Montreal
Belden Sales & Mfg. Co. ....	153 Lagauchetière St. W., Montreal
Beloeil Textiles ....	Beloeil
Benco Textiles Reg'd. ....	1590 Mount Royal St. E., Montreal
Berback Quilting Ltd. ....	7041 Waverley St., Montreal
Ber-Sar Manufacturing Company. ....	7275 St. Urbain St., Montreal
Brownstein Bros. ....	5656 Clarke St., Montreal
Bucky Zackon Reg'd. ....	1332 Berthier St., Montreal
Canada Muff Bed Company ....	3617 St. Lawrence Blvd., Montreal
Canadian Curtain & Fancy Linen Mfg. Co. ....	1590 St. Lawrence Blvd., Montreal
Chantex Inc. ....	750 St. Francois-Xavier St., Montreal
Charles Neider's Sons Ltd. ....	130 Cutting St., Coaticook
Chenille Manufacturing Co. Ltd. ....	116 St. Paul St. W., Montreal
Classic Curtain Mfg. Company Limited ....	7140 Alexandra St., Montreal
Colonial Jute Products ....	150 Ontario St., E., Montreal
Colonial Rug Mfg. Company ....	7859 Decarie Blvd., Montreal
Commonwealth Curtain Co. ....	551 Mount Royal E., Montreal
Continental Linen Mfg. Co. ....	950 St. Urbain St., Montreal
Coronet Handbag Inc. ....	400 Ontario St., W., Montreal
Cotton Waste & Batt Company Limited ....	736 Notre-Dame St. West, Montreal
Crescent Comforters Mfg. Inc. ....	9210 St. Lawrence Blvd., Montreal
Cronin, John T. ....	12358 Lefèvre St., Montreal
Delaware Mills Ltd. ....	134 McGill St., Montreal
De Luxe Comforter Mfg. Co. Reg'd. ....	62 Rachel Street E., Montreal
Dominion Hemstitch Work Company. ....	4275 Notre-Dame St. E., Montreal
Dominion Sanitary Wiper Co. Limited ....	930 Brennan St., Montreal
Empire Buff Co. Ltd. ....	3476-80 St-Dominique St., Montreal
Exclusive Muff Bed Mfg. Co. ....	1102 Bleury St., Montreal
Fancy Linens & Domestics Ltd. ....	1430 Stanley St., Montreal
Fast Nap Co. of Canada Inc. ....	15 Mount Royal Ave. W., Montreal
Frank Strohl Mfg. Co. Ltd. ....	3700 St. Lawrence Blvd., Montreal
Gold Belt Reg'd. ....	4269 St. Lawrence Blvd., Montreal
Gray & Company Limited, H. ....	217 Common St., Montreal
Guarantee Fit Inc. ....	202-204 Laurier Ave. W., Montreal
Harlo Sales & Mfg. Co. ....	2669 Charlemagne Ave., Montreal
Heitner Mfg. Co. Ltd., The. ....	4228 St. Lawrence Blvd., Montreal

## List of Firms Manufacturing Miscellaneous Textile Goods, N.E.S., 1954 — Continued

Name	Location
<b>Quebec — Concluded:</b>	
Hollandia .....	476 St. Henry St., Montreal
Hoyos Mfg., A.....	788 Jean Talon St. W., Montreal
Huard & Son, J.E.....	522 Montfort St., Montreal
Ideal Spread Co. ....	2491 St. Patrick St., Montreal
Imperial Quilt Ltd. ....	2101 St. Lawrence Blvd., Montreal
Industrie Limière Salaberry Ltée .....	32, rue St-Laurent, Valley field
Industrial Sanitary Products Ltd. ....	50 Port Royal W., Montreal
Johnson & Johnson Limited.....	2155 Pie IX Blvd. & 7101 Notre-Dame St. E., Montreal
Krant Textile & Winding Co. ....	3940 Clark St. (rear) Montreal
Laframboise Em'r'g., W.....	808 Mistral St., Montreal
La Coopérative Centrale des Producteurs de Lin du Québec .....	Rue St-Laurant, Plessisville
Laurentide Tufting Reg'd. ....	St-Lin des Laurentides
Lawrence Bedspread & Novelty Co. Ltd. ....	9210 St. Lawrence Blvd., Montreal
Lewis Cooper & Co. Ltd. ....	423 Mayor St., Montreal
L. V. Textiles Ltd. ....	9218 St. Lawrence Blvd., Montreal
Maxwell Spreads Inc. ....	988 De Bullion St., Montreal
Miller Inc., A.....	205 Vitre Street West, Montreal
Montreal Feather & Down Company .....	712 McEachran Ave., Montreal
Montreal Quilting Co. Limited, The .....	524 Guy St., Montreal
Montreal Sanitary Wipers Ltd. ....	50 Queen St., Montreal
National Cottons .....	736 Notre-Dame St. W., Montreal
North American Feather Down Co. Ltd. ....	270 St. Joseph St., Lachine
Overseas Textiles Limited .....	380 Craig St. W., Montreal
Perfect Spread Company .....	710 Notre-Dame St. W., Montreal
Printex Company .....	5740 Decarie Blvd., Montreal
Quebec Quilting Products Co. ....	120 Grey Nun St., Montreal
Quilted Products Limited.....	524 Guy St., Montreal
Rawmatex Ltd. ....	237-27th Ave., Lachine
Reeves & Co. Ltd., W. H. ....	5675 Christophe Colomb St., Montreal
Renteln Reg'd., G. ....	358 St. Paul St. W., Montreal
Smart Line Novelties .....	51 Laurier Ave. E., Montreal
Solomon Heitner and Sons Inc. ....	3814 St. Lawrence Blvd., Montreal
Sorel Screen Novelty Reg'd. ....	919, 11 <sup>e</sup> Ave., St. Joseph de Sorel
Speed Cleaning Mitt Reg'd. ....	30 St. Peter St., Quebec
Standard Wiping Products Company Ltd. ....	40 Dalhousie St., Montreal
Toronto Quilting & Embroidery Ltd. ....	289 Port Royal St. W., Montreal
Trans Canada Scarves Inc. ....	72 St. Louis St., St-Eustache
Transparent Garment Cover Co. ....	9500 St. Lawrence Blvd., Montreal
Transparent Plastic Shade Co. of Canada.....	359 St. James St. W., Montreal
Transview Shade Co. ....	956 Duluth St. E., Montreal
Universal Buffing Wheels Inc. ....	4681 A De la Roche St., Montreal
Upton River Mills .....	2011 Union Ave., Montreal
Vanity Textiles Mfgrs. Ltd. ....	10 Ontario St. W., Montreal
Victory Thread & Novelty Co. Ltd. ....	1435 Bleury St., Montreal
Vineberg L. & Son Reg'd. ....	4291 St. Lawrence Blvd., Montreal
William Textiles Inc. ....	450 St. Peter St., Montreal
Wonder Berets & Hats Ltd. ....	1435 Bleury St., Montreal
<b>Ontario:</b>	
Allied Flock & Felt Ltd. ....	1257 St. Mary's Rd., Lakeview
Angus, Geo. (Canada) Ltd. ....	11 Curity Ave., Toronto
Back's Drapery Service .....	23 McNab St., W. Hamilton
B.B. Products Co. ....	16½ North St., Galt
B. & M. Mfg. Co. ....	R.R. 1., Chatham
Brown's Mfg. Co. ....	104 Lakeshore Rd., Mimico
Burgess Weaving Co. ....	627 Durie St., Toronto
By Products of Canada.....	93-99 Ontario St., Toronto
Canadian Chenille Co. Ltd. ....	310 Spadina Ave., Toronto
Canadian European Linen Mfg. Co., Ltd. ....	62 Wellington St. W., Toronto
Canadian Hanson & Van Winkle Co. Ltd. ....	15-25 Morrow Ave., Toronto
Canadian Mill Supply Co. ....	275 King St. W., Toronto
Canadian Tampax Corporation Ltd. ....	1 Royce Ave., Brampton
Casselman Company Ltd. ....	79-81 Portland St., Toronto
Cavers Fabric Ltd. ....	36 Yonge St., Toronto
Charles Mfg. Co. ....	207 Cowan Ave., Toronto
Commercial Wiper & Waste Co. ....	89 Chestnut St., Toronto
Cress Laboratories, The .....	Box 222, Kitchener
Crown Mfg. Co. ....	92 King St. W., Hamilton
Crown Tufting Mfg. Co. ....	108 Wellington St. W., Toronto
Custom Maid Chenilles .....	2267 Fourth Ave. W., Owen Sound
Emerson Summers Co. Ltd. ....	7 Theatre Lane, Toronto
Evans, O.H. & Sons Ltd. ....	913 Bathurst St., Toronto
Fabricraft Limited.....	96 Crockford Blvd., Scarborough
Flexo Cotton Products .....	1993 Clark St., Niagara Falls

List of Firms Manufacturing Miscellaneous Textile Goods, N.E.S., 1954 — Concluded

Name	Location
<b>Ontario — Concluded:</b>	
Fur Service Ltd.	350 Adelaide St. W., Toronto
General Fire Hose Corp. Ltd., The	978 St. Luke Rd., Windsor
Grimsby Linen Manufacturers	16 Elm St., Grimsby
Hees Son & Co. Limited, Geo. H.	276 Davenport Road, Toronto
Harry Jessop	55 St. Clair Ave. E., Toronto
Hersey Auto Seat Covers	1747 St. Clair Ave., W., Toronto
Horenfeldt Bros.	31 St. Patrick St., Toronto
Imperial Fancy Goods & Luggage	312 Adelaide St. W., Toronto
Import & Domestic Textiles Ltd.	185 Bay St., Toronto, 1
Industrial Textiles Ltd.	4 Ellerbeck St., Toronto
Irvin Air Chute Limited	479 Central Ave., Fort Erie N., Co. Welland
John Galloway Ltd.	50 Eby St. South, Kitchener
Kendall Company (Canada) Ltd., The	Curity Ave., Toronto, 13
Kenora Specialty Co. Ltd.	41 Matheson St. S., Kenora
Kohen, M.	573 King St. W., Toronto
Lakeview Shoddy Mill	Lakeview
Latex Foam Products Ltd.	883 Dundas St. E., Toronto
Leah-Rae Arts & Crafts	517 Mt. Pleasant Rd., Toronto
Leather-Tex of Canada Ltd.	60 Alma St., Kitchener
Legrice Ltd., Ed. C.	2 River St., Toronto
Malcolm Davies Interiors	681 Bayview St., Leaside
Manchester Comforter Corp. Ltd.	104 Crawford St., Toronto
Mardi Products	78 A Yonge St., Richmond Hill
Master Quilting Co. Ltd.	20 Maud St. W., Toronto
Myers Cotton Products	83 St. Patrick St., Toronto
Ontario Whitewear Mfg. Co.	1123 Dundas St. W., Toronto, 3
Original Gladbag Creations	56 Hess St. S., Hamilton
Paytex Corporation	21 Wellington St. E., Toronto
Prime & Rankin Ltd.	209 Davenport Rd., Toronto
Pullan Wipers & Waste Co. Ltd., E.	30 Erin St., Toronto
Quality Button & Trimming Co. Ltd.	1536 Dundas St. W., Toronto
Richmond Wipers	85 Merrick St., Hamilton
Saunders Manufacturing Ltd.	197-205 Spadina Ave., Toronto
Siris Products (Canada) Ltd. A.J.	2 River St., Toronto
South West Supply Co.	110 Seikirk St., Wallaceburg
Spencer Bros.	103 Richmond St. E., Toronto
Steiny's Fur Interliners	76 Grange Ave., Toronto
Sterco Products	33 Britain St., Toronto
Stericloth Products Limited	143 Wellington St., Brantford
Stitchcraft Specialties	215 Harbord St., Toronto
Texpack Limited	133 Nelson St., Brantford
Toronto Feather & Down Co. Ltd.	2154 Dundas St. W., Toronto
Toronto Quilting & Embroidery Ltd.	352 Adelaide St. W., Toronto
Unitex	217 Greer Rd., Toronto
Unity Endless Belt Works Reg'd.	312 Slater St., Ottawa
Waste Trading & Supply Co.	157 King St. E., Toronto
Wells Ltd., W.W.	370 Victoria St., Toronto
Wettstein, A.A.	1182 Queen St. W., Toronto
Windsor Wiping Cloth Co.	180 Mercer St., Windsor
Wipers & Waste Products Limited	642 Rogers Road, Toronto
<b>Manitoba:</b>	
Borg Industries Ltd.	285 Madison Street, St. James
Cheni Wool Mfg. Co.	160 Isabel St., Winnipeg
Chyzyk's Metal & Wiping Cloth Co.	364 Jarvis St., Winnipeg
Eagle Distributing Co.	350 Ross Ave., Winnipeg
Ideal Carpet Mfg., Co.	52 Adelaide St., Winnipeg
Koenigbaur, F.	1523 Manitoba Ave., Winnipeg
Landa's Quilting Co.	132 Princess St., Winnipeg
Lorne Mfg. Co. Ltd.	Poplar & Lewis St., Winnipeg
Mid-West Quilting Co. Ltd.	1451 Erin St., Winnipeg
Mohr Quilting Co. Ltd.	596 Manitoba Ave., Winnipeg
Renfo W. Mfg.	314 Notre-Dame Ave., Winnipeg
Toronto Quilting & Embroidery Ltd.	590 Notre-Dame Ave., Winnipeg
Windsor Mfg. Co. Ltd.	980 Main St., Winnipeg
<b>Alberta:</b>	
Briggs, J.F.	214 — 3rd Ave. E., Calgary,
<b>British Columbia:</b>	
Dominion Wiping Rag Mfg. Co. Ltd.	821 Powell St., Vancouver
George Co., The	823 Clarke Dr., Vancouver
National Waste Mfg. Limited	825 Powell St., Vancouver
Spotless Wiping Rag Co.	1605 West 6th Ave., Vancouver
T-Est Sales Co.	2215 Cambie St., Vancouver
Vancouver Quilting Mfg. Ltd.	3764 Commercial Drive, Vancouver