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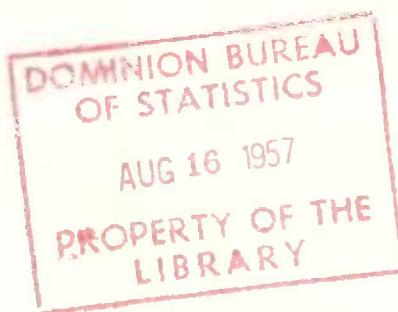
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CANADA

# THE MISCELLANEOUS TEXTILES INDUSTRIES

## 1955



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## NOTICE

The annual reports prepared by the Industry and Merchandising Division of the Bureau of Statistics are divided into 3 volumes, as follows: Volume I — The Primary Industries, including mining, forestry and fisheries; Volume II — Manufacturing; Volume III — Merchandising and Services. The volumes are made up of parts, and the parts in turn are subdivided according to the industries or provinces which they comprise.

Volume II consists of the following parts, the first two of which deal with manufacturing as a whole and the balance with the major manufacturing groups.

- I — General Review of the Manufacturing Industries, \$1.50
- II — The Manufacturing Industries of Canada, (7 sections, as follows:)
  - Section A. Summary for Canada, 25¢
  - Section B. Atlantic Provinces, 50¢
  - Section C. Quebec, 25¢
  - Section D. Ontario, 25¢
  - Section E. Prairie Provinces, 40¢
  - Section F. British Columbia, 25¢
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- III — Foods and Beverages
- IV — Tobacco and Tobacco Products
- V — Rubber Products
- VI — Leather Products
- VII — Textile Mills
- VIII — Knitting Mills
- IX — Clothing
- X — Wood and Paper Products
- XI — Printing Trades
- XII — Iron and Steel Products
- XIII — Transportation Equipment
- XIV — Non-ferrous Metal Products
- XV — Electrical Apparatus and Supplies
- XVI — Non-metallic Mineral Products
- XVII — Products of Petroleum and Coal
- XVIII — Chemicals and Allied Products
- XIX — Miscellaneous Manufactures

The present report belongs in Part VII, Textile Mills. It is punched to permit of filing in a ring binder along with others of the group. The reports in this group are:

- A — General Review, 25¢
- B — The Cotton Textile Industries, 25¢
- C — The Wool Textile Industries, 25¢
- D — The Synthetic Textiles and Silk Industry, 25¢
- E — The Narrow Fabrics Industry, 25¢
- F — The Dyeing and Finishing of Textile Goods Industry, 25¢
- G — The Awning, Tent and Sail Industry, 25¢
- H — The Cordage, Rope and Twine Industry, 25¢
- I — The Cotton and Jute Bag Industry, 25¢
- J — The Miscellaneous Textiles Industries, 25¢

# THE MISCELLANEOUS TEXTILES INDUSTRIES

1955

This report consists of two sections, the first covering the oilcloth, linoleum and coated fabrics industry and the second a group of three industries which together comprise the miscellaneous textile goods industry of the Standard Industrial Classifi-

cation adopted in 1949. The three components of the miscellaneous textile goods industry are embroidery, pleating, hemstitching, etc., fabric auto accessories and miscellaneous textiles, n.e.s. They will be found in Sections 11A, 11B and 11C, respectively.

## SECTION I. OILCLOTH, LINOLEUM AND COATED FABRICS, 1955

Goods having a value f.o.b. plant of \$31,172,275 were shipped from the factories of the oilcloth, linoleum and coated fabrics industry in 1955. This compares with the 1954 figure of \$31,248,973 and represents a slight decrease. Employment which stood at 2,215 in 1954 rose to 2,307 in 1955 while salaries and wages advanced from \$8,016,205 to \$8,045,530 over the two years. The cost of materials used increased from \$14,561,979 in 1954 to \$15,607,991 in 1955.

The industry in 1955 was comprised of 17 establishments, the same number as the year before. Eleven of these were located in Quebec, 4 in Ontario and 2 in British Columbia. Quebec dominated the industry by accounting for 74 per cent of total shipments and 75 per cent of all persons employed.

The leading products of the industry were linoleum and felt based floor coverings, pyroxylin and synthetic resin coated fabrics, window blinds, table oilcloth and saturated felt. However, no detailed breakdown of the products of this industry can be given because individual company information would be revealed. The volume of linoleum was practically

the same as in the previous year while that for printed surface felt base floor coverings and table oilcloth was lower. Shipments of window and slatted blinds were valued at \$2,523,872 compared with the 1954 figure of \$2,367,498.

Of the materials used, fabrics were valued at \$3,749,957 in 1955 as against \$3,425,117 in 1954. Felt consumed in 1955 cost \$2,542,184 compared with \$2,334,163 a year earlier. There was a decrease in the value of linseed oil used from \$1,899,183 in 1954 to \$1,738,656 in 1955.

Imports of oilcloth, floor linoleum and cork matting or carpets in 1955 amounted to 54,641,508 pounds valued at \$7,760,815 compared with 35,038,541 pounds valued at \$5,268,690 in 1954. Imports of oilcloth, enamelled, carriage, shelf and table also increased, the figures for the two years being 905,630 pounds worth \$629,573 in the earlier year as against 955,018 pounds worth \$663,988 in the later. In the year under review, exports of oilcloth or linoleum, as used for covering floors, amounted to 8,834 square yards worth \$3,929 and oilcloth, n.o.p. to 478,442 square yards worth \$145,738.

**TABLE 1. Principal Statistics of the Oilcloth, Linoleum and Coated Fabrics Industry, 1938 to 1955**

Year and province	Establishments	Employees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production <sup>2</sup>
	No.	No.	\$	\$	\$	\$	\$
1938.....	14	1,672	2,143,222	249,281	4,427,708	4,380,013	9,057,002
1939.....	14	1,686	2,190,807	253,789	4,108,794	4,968,430	9,331,013
1942.....	19	2,412	3,546,156	314,631	12,295,497	8,845,965	21,456,093
1944.....	19	2,746	4,633,204	322,126	13,964,166	13,638,748	27,925,040
1946.....	16	1,746	3,371,694	318,552	7,493,530	8,116,435	15,928,517
1948.....	16	2,016	4,929,326	419,411	15,385,706	11,130,764	26,935,881
1949 <sup>1</sup> .....	14	2,309	6,053,518	419,924	15,657,655	12,092,566	28,170,145
1950.....	15	2,351	6,638,152	491,618	16,618,156	13,174,074	30,283,848
1951.....	15	2,379	7,131,411	490,109	16,727,708	12,163,917	29,381,734
1952.....	14	2,402	7,349,657	498,773	15,827,257	14,219,362 <sup>3</sup>	30,545,392
1953.....	15	2,236	7,470,347	498,663	15,219,537	15,114,883 <sup>3</sup>	30,833,083
1954							
Canada .....	17	2,215	8,016,205	462,892	14,561,979	16,326,952	31,248,973
Quebec .....	11	1,777	6,359,428	331,206	10,477,799	12,470,291	23,144,856
Ontario .....	3	427	1,631,931	129,983	4,052,075	3,829,559	8,042,207
British Columbia .....	3	11	24,846	1,703	32,105	27,102	61,910
1955							
Canada .....	17	2,307	8,045,530	535,640	15,607,991	15,421,633	31,172,275
Quebec .....	11	1,732	5,776,787	398,805	10,535,918	11,790,563	22,926,247
Ontario .....	4	575	2,268,743	136,835	5,072,073	3,631,070	8,246,028

1. Prior to 1949 the Oilcloth, Linoleum and Coated Fabrics Industry was designated as Miscellaneous Textiles, n.e.s.

2. Beginning with 1952 the value of factory shipments has been collected instead of the gross value of production.

3. Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture".

## THE TEXTILE INDUSTRIES

TABLE 2. Inventories<sup>1</sup>, 1955

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	\$	\$	\$	\$
Opening: <sup>2</sup>				
Quebec .....	1,543,408	1,544,164	2,758,063	5,845,635
Ontario .....				
British Columbia .....	957,000	477,356	417,334	1,851,690
Canada .....	2,500,408	2,021,520	3,175,397	7,697,325
Closing:				
Quebec .....	1,482,591	1,787,468	2,557,102	5,827,161
Ontario .....				
British Columbia .....	711,421	520,298	1,011,284	2,243,003
Canada .....	2,194,012	2,307,766	3,568,386	8,070,164

1. Book value of all manufacturing inventories held at plant and plant warehouses.

2. The opening inventory for 1955 differs from the closing inventory published for 1954 because of the inclusion of new firms and the removal of figures for firms which did not operate during 1955.

TABLE 3. Materials Used by the Oilcloth, Linoleum and Coated Fabrics Industry, 1954 and 1955

Principal materials	1954		1955	
	Quantity	Cost value at factory	Quantity	Cost value at factory
	Lb.	\$	Lb.	\$
Fabrics .....	—	3,425,117	—	3,749,957
Materials for shades .....	—	405,026	—	549,226
Felt .....	—	2,334,163	—	2,542,184
Rubber and compounds .....	420,567	94,340	576,224	191,611
Oils:				
Castor oil .....	137,752	22,995	122,870	21,125
Linseed oil .....	—	1,899,183	—	1,738,656
Other .....	—	78,879	—	85,137
Dyestuffs, chemicals, etc.:				
Benzine .....	—	90,579	—	85,074
Carbonblack .....	17,067	2,319	28,555	5,278
Denatured alcohol .....	—	19,796	—	20,293
Dyes and colours .....	—	536,252	—	488,558
Litharge .....	110,928	18,747	131,441	22,958
Lithopone .....	329,484	23,922	313,843	22,363
Rosin .....	—	366,947	—	332,739
Saturants and solvents .....	—	415,913	—	440,348
Whiting .....	12,026,485	97,920	12,702,020	95,915
Zinc oxide .....	657,563	82,143	1,316,302	92,906
Titanox .....	4,032,210	620,542	4,094,882	698,472
Gum .....	—	138,412	—	124,756
Varnish and lacquers .....	—	267,390	—	412,281
All other materials and supplies .....	—	3,074,430	—	3,380,030
Packing and shipping materials .....	—	546,964	—	508,224
<b>Total cost of materials used .....</b>	<b>—</b>	<b>14,561,979</b>	<b>—</b>	<b>15,607,991</b>

TABLE 4. Employees and their Earnings, by Provinces, 1954 and 1955

	Average Number				Earnings			
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	
	Male	Female	Male	Female				
1954	No.	No.	No.	No.	No.	\$	\$	\$
Quebec .....	320	157	1,209	91	1,777	2,456,957	3,902,471	6,359,428
Ontario .....	115	39	198	75	427	705,572	926,359	1,631,931
British Columbia .....	4	1	2	4	11	16,198	8,648	24,846
Canada .....	439	197	1,409	170	2,215	3,178,727	4,837,478	8,016,205
1955								
Quebec .....	244	102	1,281	105	1,732	1,784,799	3,991,988	5,776,787
Ontario .....	205	78	231	61	575	1,211,610	1,057,133	2,268,743
British Columbia .....								
Canada .....	449	180	1,512	166	2,307	2,996,409	5,049,121	8,045,530

TABLE 5. Monthly Employment of Production Workers in the Oilcloth, Linoleum and Coated Fabrics Industry, 1954 and 1955

	1954			1955		
	Male	Female	Total	Male	Female	Total
January .....	1,513	173	1,686	599	98	697
February .....	1,504	171	1,675	1,570	171	1,741
March .....	1,494	173	1,667	1,596	179	1,775
April .....	1,504	186	1,690	1,601	177	1,778
May .....	1,580	193	1,773	1,632	188	1,820
June .....	1,620	178	1,798	1,668	187	1,855
July .....	1,327	170	1,497	1,530	161	1,691
August .....	1,512	175	1,687	1,607	150	1,757
September .....	1,573	170	1,743	1,560	171	1,731
October .....	1,552	172	1,724	1,533	182	1,715
November .....	1,171	150	1,321	1,537	162	1,699
December .....	554	115	669	1,530	165	1,695
Monthly average .....	1,409	170	1,579	1,512	166	1,678

## List of Firms Manufacturing Oilcloth, Linoleum and Coated Fabrics, 1955

Name of firm	Location
<b>Quebec:</b>	
Aaron Prazoff & Co. ....	7000 Park Ave., Montreal
Allied Rubber Inc. ....	7230 Alexandra St., Montreal
Barry & Staines Linoleum (Canada) Ltd. ....	Farnham
Congoleum Canada Limited ....	3700 St. Patrick St., Montreal
Daly & Morin Limited ....	440-19th Ave., Lachine
Dominion Oilcloth & Linoleum Co. Ltd. ....	2200 St. Catherine St. E., Montreal
Lavigne Window Shade Co. ....	2049 Harvard Ave., Montreal
Metallic Coatings Ltd. ....	160 Port Royal St., Montreal
National Backing Ltd. ....	375 St. Henri St., Montreal
Service Backing & Coating Corp. ....	160 Port Royal St., Montreal
Woodward & Sons Limited, F.E. ....	290-17th Ave., Lachine
<b>Ontario:</b>	
Canadian Industries Ltd. (Fabrikoid Division) ....	15th St., New Toronto
Dominion Silk Mills Ltd. (Fabricushion Division) ....	2 Mark Street, Toronto
Geo. H. Hees Son & Co. Ltd. ....	276 Davenport Rd., Toronto
Universal Insulations Ltd. ....	110 Connaught St., Aurora
<b>British Columbia:</b>	
Sunset Shade & Venetian Blind Co. ....	1130 Richards St., Vancouver
Windowshade Shop ....	1017 Blanchard St., Victoria

## SECTION II A. EMBROIDERY, PLEATING, HEMSTITCHING, ETC., 1955

In 1955 this industry reported a total of \$9,561,215 for factory shipments of goods and receipts for work performed. This figure was slightly above the corresponding total of \$9,460,994 in 1954. Employment was provided for 1,879 persons who received \$4,005,650 in salaries and wages which compares with 1,904 employees and an annual payroll of \$3,978,851 in the previous year. The cost of materials consumed in manufacturing rose from \$2,949,857 in 1954 to \$3,100,200 in 1955.

In 1955 the industry consisted of 168 establishments, 4 more than in the previous year. Of this total, 110 were in Quebec, 41 in Ontario, 6 in Manitoba, 4 in Saskatchewan, 3 in Alberta and 4 in British Columbia. Montreal accounted for 77 per cent of the value of factory shipments and 76 per

cent of employment in the industry. Toronto was responsible for 17 per cent of shipments and 16 per cent of employment.

Embroidery, the industry's main product, amounted to \$4,689,331 or 49 per cent of total value of shipments. Pleating, hemstitching, button covering and buttonholes accounted for \$1,227,727 or 13 per cent. There is no detailed breakdown of the materials used in this industry.

The monthly employment of wage-earners varied from a low of 1,491 in July to a high of 1,609 in October. There is a large proportion of female wage-earners in this industry, amounting in 1955 to 66 per cent of all wage-earners.

TABLE 1. Principal Statistics of Embroidery, Pleating, Hemstitching, Etc., 1938 to 1955

Year and province	Establishments	Employees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production <sup>1</sup>
	No.	No.	\$	\$	\$	\$	\$
1938 .....	67	789	604,210	10,449	193,309	823,542	1,027,300
1939 .....	67	840	724,414	11,215	233,913	1,023,774	1,268,902
1943 .....	107	1,608	1,920,317	20,588	1,303,895	3,318,153	4,642,636
1945 .....	132	1,806	2,399,901	25,278	1,589,591	4,166,153	5,781,022
1948 .....	128	1,673	2,755,325	31,652	2,054,582	4,596,468	6,682,702
1949 .....	129	1,711	2,902,264	32,476	2,011,338	4,866,301	6,910,115
1950 .....	128	1,639	2,914,698	32,252	2,337,271	4,932,694	7,302,217
1951 .....	131	1,664	3,054,933	40,221	2,694,900	5,286,127	8,021,248
1952 .....	151	1,785	3,403,231	49,927	3,185,502	5,679,849 <sup>2</sup>	8,915,278
1953 .....	155	1,968	3,991,932	55,913	3,419,135	6,733,185 <sup>2</sup>	10,208,233
1954							
Canada .....	164	1,904	3,978,851	77,705	2,949,857	6,439,953	9,460,994
Quebec .....	106	1,440	2,988,053	49,545	2,343,875	4,926,286	7,315,100
Ontario .....	42	342	755,692	22,428	497,073	1,166,239	1,686,706
Manitoba .....	5	28	52,629	2,037	32,201	80,400	114,038
Saskatchewan .....	4	32	64,824	1,304	10,559	103,041	113,982
Alberta .....	3	19	35,935	550	26,292	60,310	87,352
British Columbia .....	4	43	81,718	1,841	39,857	103,677	143,816
1955							
Canada .....	168	1,879	4,005,650	77,706	3,100,200	6,410,287	9,561,215
Quebec .....	110	1,437	3,022,247	53,775	2,513,047	4,876,884	7,425,350
Ontario .....	41	313	723,064	16,401	462,017	1,155,752	1,632,039
Manitoba .....	6	40	75,721	3,949	42,841	127,394	169,260
Saskatchewan .....	4	32	64,727	1,063	13,842	96,444	111,259
Alberta .....	3	18	32,237	716	16,112	45,941	63,769
British Columbia .....	4	39	87,654	1,802	52,341	107,872	159,538

1. Beginning with 1952 the value of factory shipments has been collected instead of the gross value of production.

2. Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture".

TABLE 2. Inventories<sup>1</sup>, 1955

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	\$	\$	\$	\$
<b>Opening<sup>2</sup>:</b>				
Quebec .....	516,335	28,990	26,054	571,379
Ontario .....	139,886	1,698	14,183	155,767
Manitoba .....	10,377	2,350	1,650	14,377
Saskatchewan .....	8,864	196	2,447	11,507
Alberta .....	2,244	—	1,000	3,244
British Columbia .....	25,607	182	7,637	33,426
<b>Canada</b> .....	<b>703,313</b>	<b>33,416</b>	<b>52,971</b>	<b>789,700</b>
<b>Closing:</b>				
Quebec .....	554,387	33,009	44,410	631,806
Ontario .....	153,956	1,750	16,314	172,020
Manitoba .....	20,063	1,600	6,574	28,237
Saskatchewan .....	11,421	161	2,537	14,119
Alberta .....	3,164	—	—	3,164
British Columbia .....	23,254	189	10,114	33,557
<b>Canada</b> .....	<b>766,245</b>	<b>36,709</b>	<b>79,949</b>	<b>882,903</b>

1. Book value of all manufacturing inventories held at plant and plant warehouses.

2. The opening inventory for 1955 differs from the closing inventory published for 1954 because of the inclusion of new firms and the removal of figures for firms which did not operate during 1955.

TABLE 3. Principal Statistics of Embroidery, Pleating, Hemstitching, Etc. by Principal Cities, 1954 and 1955

—	Establishments	Employees	Salaries and wages	Cost of materials used	Value of factory shipments
			\$		
<b>1954</b>					
Montreal, Quebec .....	100	1,421	2,956,915	2,322,656	7,243,946
Toronto, Ontario .....	35	320	721,895	484,712	1,612,779
All other cities .....	29	163	300,041	142,489	604,269
<b>Total</b> .....	<b>164</b>	<b>1,904</b>	<b>3,978,851</b>	<b>2,949,857</b>	<b>9,460,994</b>
<b>1955</b>					
Montreal, Quebec .....	105	1,422	2,993,229	2,493,102	7,365,524
Toronto, Ontario .....	33	300	703,176	453,230	1,580,572
All other cities .....	30	157	309,245	153,868	615,119
<b>Total</b> .....	<b>168</b>	<b>1,879</b>	<b>4,005,650</b>	<b>3,100,200</b>	<b>9,561,215</b>

TABLE 4. Factory Shipments of Embroidery, Pleating, Hemstitching, Etc., 1954 and 1955

Principal products	1954		1955
	Selling value at factory	Selling value at factory	
Embroidery .....	\$ 4,418,353		4,689,331
Pleating, hemstitching, button covering, etc. ....	1,245,697		906,159
Buttonholes .....	366,764		321,568
Binding:			
Cotton .....	967,860		1,064,288
Other .....			
Lace, tapes, braids .....	142,136		1
Cords, fringes, tassels, trimming .....	234,550		140,130
Stamped goods .....	89,839		110,357
Crests and badges .....	778,190		760,268
Pennants and emblems .....	87,881		69,603
Custom and repair work .....	205,491		286,416
All other products .....	924,233		1,213,095
Total factory shipments .....	9,460,994		9,561,215

1. Included in "All other products."

TABLE 5. Employees and their Earnings, by Provinces, 1954 and 1955

	Average number					Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total
	Male	Female	Male	Female				
	No.	No.	No.	No.	No.	\$	\$	\$
1954								
Quebec .....	152	64	455	769	1,440	863,227	2,124,826	2,988,053
Ontario .....	59	21	95	167	342	310,322	445,370	755,692
Manitoba .....	4	1	1	22	28	20,752	31,877	52,629
Saskatchewan .....	4	2	—	26	32	19,394	45,430	64,824
Alberta .....	3	2	5	9	19	11,121	24,814	35,935
British Columbia .....	7	2	2	32	43	32,794	48,924	81,718
Canada .....	229	92	558	1,025	1,904	1,257,610	2,721,241	3,978,851
1955								
Quebec .....	163	61	436	777	1,437	818,934	2,203,313	3,022,247
Ontario .....	55	19	82	157	313	288,566	434,498	723,064
Manitoba .....	5	2	4	29	40	20,233	55,488	75,721
Saskatchewan .....	5	2	—	25	32	20,450	44,277	64,727
Alberta .....	3	1	3	11	18	9,064	23,173	32,237
British Columbia .....	7	2	2	28	39	37,298	50,356	87,654
Canada .....	238	87	527	1,027	1,879	1,194,545	2,811,105	4,005,650

TABLE 6. Monthly Employment of Production Workers of Embroidery, Pleating, Hemstitching, Etc., 1954 and 1955

	1954			1955		
	Male	Female	Total	Male	Female	Total
	Number					
January .....	550	1,005	1,555	521	987	1,508
February .....	550	1,031	1,581	525	1,033	1,558
March .....	552	1,030	1,582	511	1,048	1,559
April .....	560	1,035	1,595	520	1,021	1,541
May .....	548	1,015	1,563	504	1,041	1,545
June .....	546	1,000	1,546	508	1,026	1,534
July .....	551	969	1,520	508	983	1,491
August .....	592	1,035	1,627	539	1,024	1,563
September .....	553	1,056	1,609	543	1,046	1,589
October .....	566	1,080	1,646	543	1,066	1,609
November .....	557	1,055	1,612	534	1,055	1,589
December .....	547	958	1,505	523	986	1,509
<b>Monthly Average .....</b>	<b>558</b>	<b>1,025</b>	<b>1,583</b>	<b>527</b>	<b>1,027</b>	<b>1,554</b>

## List of Firms Manufacturing Embroidery, Pleating and Hemstitching, 1955

Name	Location
<b>Quebec:</b>	
	<b>Montreal:</b>
Accessory Embroidery Inc.....	395 Mayor Street
Accurate Binding Company .....	1078 St. Urbain Street
Acme Embroidery Reg'd. ....	395 Mayor Street
Ace Stitching Co. Inc. ....	6696 1st Ave., Rosemont
Acme Pleaters .....	1485 Bleury Street
American Art Weaving .....	6850 St. Hubert Street
Amsel Embroidery Company Inc. ....	1193 Phillips Square
Artistic Novelty Mfg. Company Limited .....	1470 Peel Street
Artistic Pleating Company .....	460 St. Catherine Street W.
Atlas Trimmings Limited .....	5685 Papineau Avenue
Atlantic Buckle Company .....	1435 St. Alexander Street
B.M.E. Embroidery Reg'd. ....	8600 rue de l'Epée
Bindings Limited .....	3575 St. Lawrence Blvd.
Baimel S. & Son .....	5505 St. Lawrence Blvd.
Broadway Pleating Mfg. ....	1418 Bleury Street
Broderie Moderne .....	2180 Mt. Royal Street E.
Canadian Embroiderers Inc. ....	1435 Bleury Street
Canadian Lace Products Limited .....	2101 Jeanne-D'Arc Avenue
Capital Stitching and Tucking Company .....	1485 Bleury Street
Cohen Pleating Co., L. ....	157 Lagachetière Street W.
Conrad's Stitching & Vogue Embroidery .....	5505 St. Lawrence Blvd.
D.M. Gold Stamping Co. ....	4291 St. Lawrence Blvd.
De Luxe Binding Company .....	987 Côté Street
De Luxe Embroidery Registered .....	7145 St. Urbain Street
Dominion Crest Mfg. ....	407 Notre Dame Street E.
Dominion Pleating .....	4200 De Bullion Street
Ducharme Crests .....	4147 St. Denis Street
Epstein Embroiderers, S. & Son .....	4354 St. Lawrence Blvd.
Exclusive Trimming Ltd. ....	8350 St. Michel Blvd.
Expert Pleating Inc. ....	460 St. Catherine Street W.
Express Pleating Co. Reg'd. ....	2040 Bleury Street
Fabric Bindings Limited .....	1245 St. Urbain Street
Frances Emblems (Canada) Ltd. ....	282 Ontario Street W.
Gatis, J. Registered .....	395 Mayor Street
Grand Pleating Mfg. Co. Ltd. ....	1100 Bleury Street
Grant Brothers Ltd. ....	205 Mount Royal Avenue E.

## List of Firms Manufacturing Embroidery, Pleating and Hemstitching, 1955 – Continued

Name	Location
<b>Quebec – Concluded</b>	<b>Montreal – Concluded</b>
Green Embroidery Company, S.	1449 St. Alexander Street
Helena Embroidery Co.	4860 Maplewood Ave.
Ideal Pleating Company	1458 McGill College Avenue
Imperial Buttonholes Reg'd.	3609 Colonial Avenue
Imperial Embroidery	3622 St. Lawrence Blvd.
Industrie Canadienne de Nouveautées	4691, rue Papineau
Isaacson, D. & Son Ltd.	1485 Bleury Street
Kabur Stitching Co.	2390 St. Antoine Street
Katz Buttonholes Registered	1193 Phillips Square Bldg.
Katz, Louis	460 St. Catherine Street W.
Katz, Sam	4142 St. Lawrence Blvd.
Kaufman Embroidery Reg'd.	4297 St. Lawrence Blvd.
Kay Mfg. Company Limited, The	999 Aqueduct Street
Klassy Novelty & Embroidery Works	1407 St. Alexander Street
Kogan, Sam	4062 St. Lawrence Blvd.
Kosower, J.L.	5386 St. Lawrence Blvd.
Kostiner Bros., Reg'd.	460 St. Catherine Street W.
Kunz Embroidery	1449 Bleury Street
Lemmo Contracting Reg'd.	395 Mayor Street
Lippman Embroidery Company	282 Ontario Street W.
Lormar Company	209 St. Catherine Street E.
M. & A. Button Hole Service Reg'd.	4450 Côte des Neiges
Majestic Embroidery	423 Mayor Street
Manhattan Pleating Company	460 St. Catherine Street W.
Marco Polo Products Ltd.	7755 St. Lawrence Blvd.
Master Pleating	57 Mount Royal Ave., E.
Miklos Inc.	15 Ontario Street W.
Modern Swiss Embroidery Works	1030 St. Alexander Street
Montreal Swiss Embroidery Works Limited	6355 Park Ave.
Moranda Inc.	423 Mayor Street
Narrow Fabric Limited	2190 Préfontaine Street
National Lace & Embroidery Works	1422 St. Elizabeth Street
New-Way Buttonhole Co.	9180 St. Lawrence Blvd.
North End Buttonhole Co.	7408 St. Hubert Street
Nu-fashion Embroidery	173 Van Horne Street W.
Nu-Mode Novelty Inc.	366 Mayor Street
Nu-Way Belt Inc.	143 Lagauchetiére Street W.
Parisian Pleating Company, Ltd.	1201 Phillip's Square
Progress Swiss Embroidery Inc.	7145 St. Urbain Street
Quality Embroidery Co.	1403 St. Alexander Street
Queen Embroidery	463 St. Catherine Street W.
Raby Contracting Company	2004 City Councillors Street
Reliable Tucking and Stitching Company	437 Mayor Street
Rich-Lee Co. Ltd.	3935 Rouen Street
Rita Embroidery Works	637 Sauvē Street
Ritz Lace & Embroidery Limited	7125 Waverly Street
Ross Embroidery & Stitching, S.	1435 Bleury Street
Serinelli & Gravel Embroidery Reg'd.	6580 Darlington Avenue
Service Buttonhole Company	3981 St. Lawrence Blvd.
Service Stitching Co.	1435 St. Alexander Street
Standard Button and Pleating Company	1491 Bleury Street
Star Pleating Inc.	423 Mayor Street
Stitchcraft Co.	215 Jean Talon Street W.
Star Trimming Mfg. Co.	2019 Stanley Street
Superior Embroidery Company	1030 St. Alexander Street
United Embroiderers Inc.	299 Ontario Street W.
United Swiss Embroidery Company, Inc.	6355 Park Avenue
Universal Embroidery Reg'd.	1485 Bleury Street
Vanity Vogues	3762 St-Dominique Street
Variety Embroidery Works Reg'd.	5743 St. Hubert Street
Vendetti, Paul, Reg'd.	4519 Chapleau Street
Venetian Embroidery Limited	423 Mayor Street
Vennat, Raoul, Enr'g.	3770 St. Denis Street
Wear Ever Button Hole Makers & Felling Company Reg'd.	372 St. Catherine Street W.
Wexler, M. Flocking Co. Ltd.	754 St. Paul Street W.
Yane Brothers	395 Mayor Street
Zaritsky, A.	3575 St. Lawrence Blvd.
Zinman, Morris	3810 St. Lawrence Blvd.
Canadian Pompon Mfg. Co.	515 Tait St., Ville St. Laurent
Créations Publicitaires Enr'g.	221 Ave., Turcotte, Quebec
Farrar, Geo. W.	110 First St., Iberville
Henault Screen Art Enr'g.	594 Bruno St., Drummondville
Lahaise, Francois	915 Préfontaine St. Ville Jacques-Cartier
Radix Enr'g.	14 Turnbull Ave., Quebec

## List of Firms Manufacturing Embroidery, Pleating and Hemstitching, 1955 — Concluded

Name	Location
<b>Ontario:</b>	
Ace Embroidery .....	318 Adelaide Street W., Toronto
Acme Pleaters Registered .....	116 Spadina Avenue, Toronto
Arcraft Embroidery Co. ....	129 Spadina Ave., Toronto
Artistic Embroidery Works, The .....	218 King Street W. Hamilton
Babs Fuhrman — Petit Point .....	711 Mt. Pleasant Rd., Toronto
Canadian Art Needlework Company .....	128 Vine Street, Toronto
Champion Crest Co. ....	92 Jarvis Street, Toronto
Chenille Crest Co. ....	317 Adelaide Street W., Toronto
Cromar Process Arts, D.A. ....	19 Mohawk Ave., Brantford
Culley, S. J. Sons Limited .....	69 York Street, Toronto
Dawson Pleating Company .....	265 Queen Street W., Toronto
Famous Swiss Embroidery Co. ....	5 Beverley Street, Toronto
Fashion Pleating Company .....	119 Spadina Avenue, Toronto
Fox Embroidery Company .....	119 Spadina Avenue, Toronto
Gold Medal Hand Embroidery .....	40 Phoebe Street, Toronto
Grant, Stanley A. Ltd. ....	134 Park Lawn Rd., Toronto
Henry's Crest of Canada Reg'd. ....	261 Marier Rd., Eastview
Jay, Thomas, Mfg. ....	7 Weatherell Ave., Toronto
Kay Mfg. Company Limited .....	468 King Street W., Toronto
Margaret Erskine Embroidery .....	948 King Street E., Hamilton
Miller Embroidery, O.E. ....	100 Claremont Street, Toronto
Modern Buttonhole Company .....	373 Adelaide Street W., Toronto
Norcraft Co. ....	10 Dundee Street, Brantford
Paramount Needlecraft Co. ....	101 Robina Ave., Toronto
Perfect Swiss Embroidery Company .....	1031 Lillian Street, Willowdale
Polon Embroidery Co. ....	129 Spadina Ave., Toronto
Quality Embroidery Company .....	116 Spadina Avenue, Toronto
Reg Bates Screen Craft Studio, The .....	175 Pine Street, Kingston
Reliable Pleating Company .....	355 Adelaide Street W., Toronto
Ron Mar Crafts .....	188 Parliament Street, Toronto
Ritchie Button Company, The .....	84 Queen Street South, Kitchener
Rite Pleating Company Ltd. ....	424 Adelaide Street W., Toronto
Ruth Embroidery Co. ....	202 Spadina Ave., Toronto
Standard Pleating & Button Co. ....	471 Richmond Street W., Toronto
Sterling Button & Pleating Ltd. ....	291 King St. W., Toronto
Style Embroidery Company .....	44 Camden Street, Toronto
Superior Embroidery Company .....	196 Spadina Avenue, Toronto
Sussman Embroidery .....	116 Spadina Ave., Toronto
Toronto Buttonhole Company .....	405 Richmond Street W., Toronto
Vera Stewart .....	165 Spadina Ave., Toronto
Walker, E.C. and Sons Limited .....	587 Richmond Street W., Toronto
<b>Manitoba:</b>	
Bessborough Merchandisers .....	691 Main Street, Winnipeg
Felt Craft Studio .....	317 Portage Ave., Winnipeg
Harv-Al Sportswear .....	445 Main Street, Winnipeg
Jay-Dee Products .....	666 Arlington Street, Winnipeg
Royal Embroidery Works .....	290 Kennedy Street, Winnipeg
Sportswear Specialties .....	245 Notre Dame Street, Winnipeg
<b>Saskatchewan:</b>	
Crest Craft .....	311-22nd Street E., Saskatoon
Graham Crests .....	2 Adair Apts., Regina
Smith's Crests .....	464 Fairford Street W., Moose Jaw
Sporting Craft .....	2180-12th Ave., Regina
<b>Alberta:</b>	
Bud Cowan Ltd. ....	11334 Jasper Ave., Edmonton
Mono Crests .....	116-8th Ave. E., Calgary
Percy's Felties .....	8833-95th Street, Edmonton
<b>British Columbia:</b>	
Art Embroidery Company .....	680 Robson Street, Vancouver
Capital Crests .....	2112 E., Hastings Street, Vancouver
Smith's Button Works Limited .....	736 Seymour Street, Vancouver
Western Crests Ltd. ....	3060 Main Street Vancouver

## SECTION III. FABRIC AUTO ACCESSORIES, 1955

The fabric auto accessories industry reported a very substantial increase in level of operations in 1955. Shipments by the establishments classified to the industry had a value f.o.b. plant of \$14,237,169. This amount compares with the 1954 figure of \$9,878,843 and represents a rise of \$4,358,326 or 44 per cent. Employees numbered 995 as against 799 in 1954, up 25 per cent, while their earnings rose 40 per cent from \$2,151,401 to \$3,013,549. Material costs of \$8,615,381 were 40 per cent higher than the \$6,151,233 spent in 1954.

The 17 establishments comprising the industry in 1955 were distributed provincially as follows: Quebec 3, Ontario 11, Manitoba 2, and British Columbia 1. Ontario dominates the industry. In the year under review this province accounted for 90 per

cent of the value of its factory shipments and 88 per cent of its employment.

Products of this industry include such items as trim sets, glass run channel, seat and radiator covers, fender welts, etc. but as they are largely the production of less than three firms they cannot be fully specified. In 1955 shipments of seat covers were valued at \$1,386,753 while radiator and other covers were shipped to the extent of \$51,453.

Materials used consisted of such items as fabrics, artificial leather, metals, etc. but most of these cannot be separately classified. Upholstering materials, rubberized fabrics and other fabrics were used to the extent of \$4,480,602 in 1955 compared with \$2,589,731 in 1954.

TABLE 1. Principal Statistics of the Fabric Auto Accessories Industry, 1938 to 1955

Year and province	Establishments	Employees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production <sup>2</sup>
	No.	No.	\$	\$	\$	\$	\$
1938 .....	11	310	305,939	8,854	533,590	453,667	996,111
1939 .....	11	394	453,841	14,411	655,013	657,358	1,326,782
1940 .....	10	443	615,185	23,060	977,038	1,033,576	2,033,674
1942 .....	9	618	913,282	25,276	3,438,113	1,795,434	5,258,823
1944 .....	9	547	931,978	26,164	4,828,825	1,556,768	6,411,757
1945 .....	9	623	918,442	24,603	3,699,722	1,716,095	5,440,420
1946 .....	9	582	895,954	24,563	1,337,302	1,528,897	2,890,762
1948 .....	9	753	1,435,293	37,513	2,903,188	2,675,084	5,615,785
1949 <sup>1</sup> .....	8	827	1,740,482	37,544	3,189,372	3,135,148	6,362,064
1950 .....	8	726	1,681,547	40,141	3,172,158	3,238,748	6,451,047
1951 .....	9	694	1,737,883	41,968	3,478,348	3,323,657	6,843,973
1952 .....	12	788	2,044,019	45,043	4,508,505	3,263,913 <sup>3</sup>	7,817,461
1953 .....	16	1,083	2,863,803	68,184	6,248,415	5,023,787 <sup>3</sup>	11,340,386
1954							
Canada .....	17	799	2,151,401	82,535	6,151,233	3,603,330	9,878,843
Ontario .....	11	683	1,899,893	76,468	5,269,026	3,454,067	8,752,938
Quebec .....	3	93	203,736	4,410	757,763	86,065	934,506
Manitoba and British Columbia .....	3	23	47,772	1,657	124,444	63,198	191,399
1955							
Canada .....	17	995	3,013,549	99,540	8,615,381	5,736,933	14,237,169
Ontario .....	11	878	2,741,746	92,682	7,637,670	5,218,004	12,814,070
Quebec .....	3	91	217,232	4,854	818,200	430,394	1,173,049
Manitoba and British Columbia .....	3	26	54,571	2,004	159,511	88,535	250,050

1. Prior to 1949, Fabric Auto Accessories was not classified with textile products but with miscellaneous manufacturing industries.

2. Beginning with 1952, the value of factory shipments has been collected instead of the gross value of production.

3. Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture".

TABLE 2. Inventories<sup>1</sup>, 1955

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	\$	\$	\$	\$
<b>Opening<sup>2</sup>:</b>				
Ontario .....	727,992	108,583	55,784	892,359
Quebec .....	196,975	20,300	142,668	359,943
Manitoba and British Columbia .....	36,213	1,000	5,000	42,213
<b>Canada</b> .....	<b>961,180</b>	<b>129,883</b>	<b>203,452</b>	<b>1,294,515</b>
<b>Closing:</b>				
Ontario .....	1,045,957	205,964	190,070	1,441,991
Quebec .....	206,793	28,217	223,067	458,077
Manitoba and British Columbia .....	49,674	1,000	5,000	55,674
<b>Canada</b> .....	<b>1,302,424</b>	<b>235,181</b>	<b>418,137</b>	<b>1,955,742</b>

1. Book value of all manufacturing inventories held at plant and plant warehouses.

2. The opening inventory for 1955 differs from the closing inventory published for 1954 because of the inclusion of new firms and the removal of figures for firms which did not operate during 1955.

TABLE 3. Factory Shipments of the Fabric Auto Accessories Industry, 1954 and 1955

Principal products	1954		1955	
	Quantity	Selling value at factory	Quantity	Selling value at factory
	\$			\$
Seat covers .....	—	1,399,750	—	1,386,753
Radiator covers .....	—	45,456	—	51,453
Other covers .....	—	5,455	—	
All other accessories .....	—	7,076,049	—	10,915,478
All other products .....	—	1,139,403	—	1,597,342
Custom work and repairs .....	—	212,730	—	286,143
<b>Total factory shipments</b> .....	<b>—</b>	<b>9,878,843</b>	<b>—</b>	<b>14,237,169</b>

TABLE 4. Materials Used by the Fabric Auto Accessories Industry, 1954 and 1955

Principal materials	1954		1955	
	Quantity	Cost value at factory	Quantity	Cost value at factory
	\$		\$	
Upholstering materials .....	—	1,592,683	—	1,936,162
Rubberized fabrics .....	—	54,314	—	90,726
Other fabrics .....	—	942,734	—	2,453,714
Artificial leather .....	—	546,685	—	593,205
Leather .....	—	118,906	—	161,759
Rubber .....	—		—	
Metals, all kinds .....	—	852,486	—	1,174,437
All other materials and supplies .....	—	2,035,273	—	2,179,589
Containers, packing and shipping materials .....	—	8,152	—	25,789
<b>Total cost of materials used</b> .....	<b>—</b>	<b>6,151,233</b>	<b>—</b>	<b>8,615,381</b>

## THE TEXTILE INDUSTRIES

TABLE 5. Employees and their Earnings, by Provinces, 1954 and 1955

	Average number						Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total	
	Male	Female	Male	Female					
1954	No.	No.	No.	No.	No.	\$	\$	\$	
Ontario.....	77	46	278	282	683	537,230	1,362,663	1,899,893	
Quebec.....	13	10	27	43	93	101,042	102,694	203,736	
Manitoba and British Columbia .....	7	1	5	10	23	18,173	29,599	47,772	
Canada.....	97	57	310	335	799	656,445	1,494,956	2,151,401	
1955									
Ontario.....	99	49	326	404	878	649,936	2,091,810	2,741,746	
Quebec.....	9	5	28	49	91	62,334	154,898	217,232	
Manitoba and British Columbia .....	5	1	8	12	26	17,260	37,311	54,571	
Canada.....	113	55	362	465	995	729,530	2,284,019	3,013,549	

TABLE 6. Monthly Employment of Production Workers in the Fabric Auto Accessories Industry, 1954 and 1955

	1954			1955		
	Male	Female	Total	Male	Female	Total
Number						
January .....	414	637	1,051	317	363	680
February .....	393	502	895	360	514	874
March .....	347	429	776	370	526	896
April .....	345	385	730	358	531	889
May .....	331	371	702	390	481	871
June .....	305	322	627	358	484	842
July .....	252	231	483	245	308	553
August .....	181	143	324	244	265	509
September .....	208	186	394	408	532	940
October .....	267	210	477	419	528	947
November .....	338	298	636	429	530	959
December .....	328	305	633	418	522	940
Monthly average .....	310	335	645	362	465	827

## List of Firms Manufacturing Fabric Auto Accessories, 1955

Name	Location
<b>Quebec:</b>	
Al Cutler Ltd.....	2098 Jeanne Mance St., Montreal
Arsenal Products Reg'd .....	453 Ontario St. E., Montreal
Auto Fabric Products Co. Ltd. ....	1598 Clarke St., Montreal
<b>Ontario:</b>	
Canadian Automotive Trim Ltd.....	658, St. Luke Rd., Windsor
Canadian Automotive Trim Ltd.....	Ajax
Canadian Fabricated Products Ltd. ....	459 Albert St., Stratford
K.W. Car Cover .....	19 Sheldon St. N., Kitchener
Kingsway Upholstering Co. ....	3 Winfield Ave., Toronto
Kitchener Kar Cover .....	184½ Queen St. W., Toronto
Newell Industries, J.O. ....	43 Boulton Ave., Toronto
Parkdale Auto Slip Covers .....	2060 Dundas St. W., Toronto
Quality Auto Seat Covers .....	1076 Danforth Ave., Toronto
Standard Products (Canada) Ltd. ....	875 Mercer St., Windsor
Trimco Products Ltd. ....	162 Samuelson St., Galt
<b>Manitoba:</b>	
Automotive Industries .....	661 Ellice Ave. Winnipeg
Moser Manufacturing Co., Ltd. ....	52 Adelaide St., Winnipeg
<b>British Columbia:</b>	
Jack Ballard Upholstery Ltd. ....	8849 Selkirk St., Vancouver

## SECTION III. MISCELLANEOUS TEXTILE GOODS N.E.S., 1955

For 1955 the miscellaneous textile goods n.e.s. industry reported factory shipments which had a value f.o.b. factory of \$46,185,223, up 9.2 per cent above the preceding year's figure of \$42,311,987. Employment rose from 3,870 in 1954 to 3,984 in 1955 and salary and wage payments increased from \$9,324,345 to \$9,556,966 over the two years. The material consumed in production cost \$24,357,904 in 1955 compared with \$24,720,204 in 1954.

The industry was comprised of 187 establishments, 2 more than in the previous year. Eighty-four of these were located in Quebec and 80 in Ontario. Manitoba had 13, British Columbia 6, Alberta 2, Prince Edward Island 1 and Nova Scotia 1.

Factory shipments of medical and sanitary products, the chief items of production, amounted to

\$9,471,581. Included in this total are such commodities as adhesive tapes and medicated plasters, bandages, surgical gauze and dressings, sanitary napkins, etc. which cannot be shown separately without divulging particulars of individual firms. Wipers and rags, another important commodity, were shipped to the extent of 13,713,055 pounds worth \$3,682,560. Other important products are comforters, breadspreads, curtains, covers, bags, handkerchiefs, etc., details of which are to be found in Table 3.

The chief material consumed by this industry was cotton fabrics which was used to the extent of 17,569,526 linear yards worth \$5,479,365 in 1955 compared with 16,433,192 linear yards worth \$6,357,218 in 1954. For full details of materials used reference should be made to Table 4.

TABLE 1. Principal Statistics of Miscellaneous Textile Goods N.E.S., 1949 to 1955

Year and province	Establishments	Employees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production <sup>2</sup>
	No.	No.	\$	\$	\$	\$	\$
1949 <sup>1</sup> .....	135	3,012	5,361,554	199,488	15,817,146	10,452,712	26,469,346
1950 .....	135	3,287	6,102,347	237,623	18,894,697	11,769,268	30,901,588
1951 .....	151	3,434	6,649,961	267,938	21,524,966	13,763,012	35,555,916
1952 .....	163	3,487	7,309,694	280,048	24,027,877	15,952,810 <sup>3</sup>	40,260,735
1953 .....	187	3,785	8,347,168	290,704	24,970,039	16,433,936 <sup>3</sup>	41,694,679
1954							
Canada .....	185	3,870	9,324,345	313,937	24,720,204	17,370,445	42,311,987
Prince Edward Island .....	1						
Nova Scotia .....	1	2,151	4,940,718	169,519	14,339,775	10,687,203	25,055,155
Quebec .....	88						
Ontario .....	75	1,570	4,107,469	132,349	9,505,831	6,101,546	15,785,578
Manitoba .....	13	97	167,905	7,552	456,258	366,526	831,874
Alberta and British Columbia .....	7	52	108,253	4,517	418,340	215,170	639,380
1955							
Canada .....	187	3,984	9,556,966	341,502	25,357,904	21,097,016	46,185,223
Prince Edward Island .....	1						
Nova Scotia .....	1	2,192	5,160,167	193,125	14,423,495	11,080,332	25,477,362
Quebec .....	84						
Ontario .....	80	1,645	4,081,313	133,973	10,090,061	9,466,030	19,301,356
Manitoba .....	13	105	198,337	6,507	516,633	313,401	833,002
Alberta and British Columbia .....	8	42	117,149	7,897	327,715	237,253	573,503

1. New industry in 1949 resulting from adoption of Standard Industrial Classification in that year.

2. Commencing with 1952 the value of factory shipments has been collected in place of the gross value of production.

3. Because of insufficient inventory data in 1952 and 1953 these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture".

TABLE 2. Inventories<sup>1</sup>, 1955

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
Opening <sup>2</sup> :	\$	\$	\$	\$
Prince Edward Island .....	—	—	—	—
Nova Scotia.....	2,759,221	333,611	1,016,817	4,109,649
Quebec .....	2,145,403	319,252	1,233,525	3,698,180
Ontario .....	70,738	27,631	18,375	116,744
Manitoba .....	35,099	120	3,168	38,387
Alberta and British Columbia.....	5,010,461	680,614	2,271,883	7,962,960
<b>Canada</b> .....				
Closing:				
Prince Edward Island .....	—	—	—	—
Nova Scotia.....	3,153,621	406,116	1,236,407	4,796,144
Quebec .....	2,169,191	283,448	1,622,233	4,074,872
Ontario .....	75,927	76,646	21,914	174,487
Manitoba .....	30,924	577	2,530	34,031
Alberta and British Columbia.....	5,429,663	766,787	2,883,084	9,079,534
<b>Canada</b> .....				

1. Book value of all manufacturing inventories held at plant and plant warehouses.

2. The opening inventory for 1955 differs from the closing inventory published for 1954 because of the inclusion of new firms and the removal of figures for firms which did not operate during 1955.

TABLE 3. Factory Shipments of Miscellaneous Textile Goods N.E.S., 1954 and 1955

Principal products	Unit of measure	1954		1955	
		Quantity	Selling value at factory	Quantity	Selling value at factory
Comforters, cotton .....	No.	54,465	\$ 200,102	38,654	214,383
Comforters, down .....	"	3,504	94,962	3,979	94,543
Comforters, wool .....	"	47,516	265,901	42,749	235,676
Comforters, other .....	"	14,870	120,235	25,014	129,942
Quilted goods .....	—	—	2,162,616	—	1,806,267
Bedspreads, cotton .....	No.	241,647	1,633,329	386,181	2,261,957
Bedspreads, silk .....	"	48,014	436,502	28,047	278,693
Bedspreads, artificial silk and mixtures .....	"	229,948	808,487	19,294	122,247
Curtains, cotton .....	pr.	229,948	2,719,240	394,408	711,398
Curtains, other .....	—	—	365,284	416,120	386,748
Curtain material .....	yd.	832,541	687,819	—	1,155,553
Drapes .....	—	—	576,320	—	511,307
Pillows, all kinds .....	No.	39,795	254,517	169,689	407,374
Cushions .....	"	7,151	16,778	36,761	76,652
Cushion forms .....	—	—	27,488	—	57,381
Cushion tops .....	doz.	82,800	602,140	91,581	351,001
Pillow cases .....	—	—	962,027	—	1,134,595
Wearing apparel .....	No.	92,025	471,135	50,750	140,140
Bath mats and sets .....	doz.	21,499	312,762	13,845	274,140
Covers, mattress .....	—	—	2,221,513	—	2,068,674
Covers, other .....	—	—	156,307	—	539,348
Pads, all kinds .....	doz.	27,915	493,020	—	662,631
Bags, garments .....	—	—	604,023	—	
Bags, other .....	—	—	—	—	
Powder puffs .....	gr.	1	1	1	1
Muff beds .....	doz.	300	5,258	353	6,657
Handkerchiefs .....	"	160,765	192,060	153,413	335,676
Sheets .....	"	21,957	256,956	11,739	322,620
Table cloths, cotton .....	"	24,300	328,380	6,697	161,201
Table cloths, other .....	—	—	403,676	—	345,313
Towels .....	—	—	233,923	—	48,222
Pot holders .....	No.	101,634	25,134	86,434	19,589
Buff's, polishing, cotton .....	—	—	753,503	—	788,673
Waste and shoddy .....	—	—	254,667	—	256,175
Cheesecloth .....	yd.	898,696	468,868	1,008,058	553,883
Wipers and rags .....	lb.	9,769,380	3,689,414	13,713,055	3,682,560
Medical and sanitary products .....	—	—	8,941,466	—	9,471,581
All other products .....	—	—	10,175,538	—	12,106,070
Amount received for custom work and repairs .....	—	—	390,637	—	2,152,329
<b>Total factory shipments</b> .....	—	—	42,311,987	—	46,185,223

1. Included in "All other products."

TABLE 4. Materials Used by Miscellaneous Textile Goods N.E.S., 1954 and 1955

Principal materials	Unit of measure	1954		1955	
		Quantity	Cost value at factory	Quantity	Cost value at factory
Fabrics;			\$		\$
Cheesecloth and gauze .....	lin. yd.	6,220,310	1,790,063	5,461,017	601,649
Other cotton .....	"	10,212,882	4,567,155	12,108,509	4,877,716
Rayon and mixtures .....	"	2,711,757	1,713,944	2,036,466	1,079,127
Silk and mixtures .....	"	647,177	363,158	710,428	383,230
Linen .....	"	212,246	308,757	140,000	50,200
Canvas, all kinds .....	"	29,472	31,060	28,825	26,762
Rubber covered fabric .....	"	3,887	4,759	43,150	107,973
All other fabric .....	-	-	3,142,240	-	4,718,411
Absorbent cotton .....	lb.	1	1	482,930	847,468
Waste, cotton .....	"	1,133,063	431,529	3,630,984	522,658
Other waste .....	"	651,793	145,241	467,822	232,053
Kapok .....	"	20,427	11,681	19,173	11,476
Felt, cotton .....	"	124,070	29,236	214,351	35,073
Felt, wool .....	"	34,209	36,969	19,569	40,919
Felt, other .....	"	2,315	5,887	31,000	20,519
Wool .....	"	117,412	51,599	78,253	54,032
Wadding, shoddy and batts .....	-	-	1,054,974	-	646,851
Wipers, rags, etc. ....	lb.	4,419,241	1,465,302	6,008,592	1,797,065
Tapes, bindings, fringes, etc. ....	value only	-	166,191	-	243,541
Lace and embroidery .....	"	-	108,926	-	23,250
Elastic .....	"	-	47,302	-	90,305
Thread, rubber .....	-	-	22,663	-	26,247
Thread, all other .....	-	-	271,991	-	244,762
Yarn, cotton .....	lb.	705,712	565,271	1,009,965	852,783
Yarn, other .....	-	-	123,713	-	394,088
Feathers and down .....	lb.	392,405	201,563	364,955	179,555
Leather, imitation .....	-	-	123,959	-	104,990
Chemicals and compounds .....	value only	-	110,166	-	229,945
All other materials, etc. ....	"	-	6,319,063	-	5,289,603
Packing and shipping materials .....	"	-	1,414,871	-	1,487,760
Custom work .....	"	-	90,971	-	137,893
<b>Total cost of materials used .....</b>	-	-	<b>24,720,204</b>	-	<b>23,357,904</b>

1. Included in "All other materials."

TABLE 5. Employees and their Earnings, by Provinces, 1954 and 1955

	Average number					Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total
	Male	Female	Male	Female				
	No.	No.	No.	No.	No.	\$	\$	\$
<b>1954</b>								
Prince Edward Island .....								
Nova Scotia .....	299	219	512	1,121	2,151	1,806,487	3,134,231	4,940,718
Quebec .....								
Ontario .....	248	170	388	764	1,570	1,589,110	2,518,359	4,107,469
Manitoba .....	17	4	27	49	97	61,956	105,949	167,905
Alberta and British Columbia .....	11	2	15	24	52	32,878	75,375	108,253
<b>Canada .....</b>	<b>575</b>	<b>395</b>	<b>942</b>	<b>1,958</b>	<b>3,870</b>	<b>3,490,431</b>	<b>5,833,914</b>	<b>9,324,345</b>
<b>1955</b>								
Prince Edward Island .....								
Nova Scotia .....	254	206	540	1,192	2,192	1,966,074	3,194,093	5,160,167
Quebec .....								
Ontario .....	234	173	423	815	1,645	1,475,634	2,605,679	4,081,313
Manitoba .....	18	3	25	59	105	77,227	121,110	198,337
Alberta and British Columbia .....	8	3	11	20	42	43,182	73,967	117,149
<b>Canada .....</b>	<b>514</b>	<b>385</b>	<b>999</b>	<b>2,086</b>	<b>3,984</b>	<b>3,562,117</b>	<b>5,994,847</b>	<b>9,556,966</b>

**TABLE 6. Monthly Employment of Production Workers in Miscellaneous Textile Goods N.E.S.**  
**1954 and 1955**

	1954			1955		
	Male	Female	Total	Male	Female	Total
	Number					
January .....	912	1,932	2,844	940	1,919	2,859
February .....	906	1,909	2,815	950	1,919	2,869
March .....	923	1,938	2,861	945	1,948	2,893
April .....	931	1,940	2,871	971	1,995	2,966
May .....	954	1,966	2,920	983	2,022	3,005
June .....	960	1,917	2,877	998	2,082	3,080
July .....	944	1,888	2,832	995	2,025	3,020
August .....	946	2,012	2,958	1,023	2,146	3,169
September .....	948	2,050	2,998	1,041	2,303	3,344
October .....	969	2,003	2,972	1,044	2,319	3,363
November .....	944	1,971	2,915	1,047	2,307	3,354
December .....	932	1,834	2,766	997	1,959	2,956
Monthly average .....	942	1,958	2,900	999	2,086	3,085

**List of Firms Manufacturing Miscellaneous Textile Goods, N.E.S., 1955**

Name	Location
<b>Prince Edward Island:</b> Eastern Converters Ltd. ....	Summerside
<b>Nova Scotia:</b> Garret, John E. Ltd. ....	124 Kempt St., New Glasgow
<b>Quebec:</b> A. & R. Curtain Mfg., Co., Ltd. .... Absorbent Cotton Products Inc. .... Al-ien Waste Corp. .... Art Linen Mfg. Company Limited .... Atlas Sterilized Wiping Products .... Baker Quilting Co. .... Belden Sales & Mfg. Co. .... Beloeil Textiles Ltd. .... Benco Textiles Reg'd. .... Berback Quilting Ltd. .... Ber-Sar Manufacturing Company .... Better Felt Manufacturing Co. .... Brownstein Bros. .... Bucky Zackson Reg'd. .... Canada Muff Bed Company .... Canadian Curtain & Fancy Linen Mfg. Co. Ltd. .... Carolyn Chenilles of Canada Ltd. .... Chantex Inc. .... Charles Neider's Sons Ltd. .... Chenille Manufacturing Co. Ltd. .... Classic Curtain Mfg. Company Limited .... Commonwealth Curtain Co. .... Continental Linen Mfg. Co. .... Coronet Handbag Inc. .... Cotton Waste & Batt Company Limited .... Crescent Comforters Mfg. Inc. .... Cronin, John T. .... Delaware Mills Ltd. .... De Luxe Comforter Mfg. Co. Reg'd. .... De Luxe Interior Decoration Co. .... Dominion Hemstitch Work Company .... Dominion Sanitary Wiper Co. Limited .... Empire Buff Co. Ltd. .... Exclusive Muff Bed Mfg. Co. .... Fast Nap Co. of Canada Inc. .... Frank Strohl Mfg. Co. Ltd. .... Gold Belt Reg'd. .... Gray & Company Limited, H. .... Guarantee Fit Inc. .... Harlo Sales & Mfg. Co. .... Heitner Mfg. Co. Ltd. ....	4067 St. Lawrence Blvd., Montreal 987 Côte St., Montreal 183 Vitre St. E., Montreal 4067 St. Lawrence Blvd., Montreal Pont Viau 4566 De la Roche St., Montreal 153 Lagachetiére St. W., Montreal Beloeil 1590 Mount Royal St. E., Montreal 7041 Waverley St., Montreal 7275 St. Urbain St., Montreal 40 King St., Montreal 5656 Clarke St., Montreal 1332 Berthier St., Montreal 3615 St. Lawrence Blvd., Montreal 289 Dunbar Ave., Town of Mount Royal Acton Vale 750 St. Francois-Xavier St., Montreal 130 Cutting St., Coaticook 116 St. Paul St. W., Montreal 7140 Alexandra St., Montreal 551 Mount Royal E., Montreal 950 St. Urbain St., Montreal 400 Ontario St., W., Montreal 736 Notre-Dame St. West, Montreal 9210 St. Lawrence Blvd., Montreal 12358 Lefèvre St., Montreal 134 McGill St., Montreal 62 Rachel Street E., Montreal 4080 Clark St., Montreal 4275 Notre-Dame St. E., Montreal 930 Brennan St., Montreal 3476-80 St-Dominique St., Montreal 1102 Bleury St., Montreal 15 Mount Royal Ave. W., Montreal 3700 St. Lawrence Blvd., Montreal 2210 Ontario St. E., Montreal 217 Common St., Montreal 202-204 Laurier Ave. W., Montreal 2669 Charlemagne Ave., Montreal 4228 St. Lawrence Blvd., Montreal

## List of Firms Manufacturing Miscellaneous Textile Goods, N.E.S., 1955 - Continued

Name	Location
<b>Quebec - Concluded:</b>	
Hollandia .....	476 St. Henry St., Montreal
Hoyos Mfg., A. ....	4389 St. Lawrence Blvd., Montreal
Huard & Son, J.B. ....	522 Montfort St., Montreal
Ideal Spread Co. ....	2491 St. Patrick St., Montreal
Imperial Quilt Ltd. ....	2101 St. Lawrence Blvd., Montreal
Industrial Sanitary Products Ltd. ....	50 Port Royal W., Montreal
Johnson & Johnson Limited ....	2155 Pie IX Blvd. & 7101 Notre-Dame St. E. Montreal
Krant Textile & Winding Co. ....	3940 Clark St. (rear) Montreal
Laframboise Enrg., W. ....	808 Mistral St., Montreal
La Coopérative Centrale des Producteurs de Lin du Québec....	Rue St-Laurent, Plessisville
Laurentide Tufting Reg'd. ....	St-Lin des Laurentides
Lawrence Bedspread & Novelty Co. Ltd. ....	9210 St. Lawrence Blvd., Montreal
Lewis Cooper & Co. Ltd. ....	423 Mayor St., Montreal
L.V. Textiles Ltd. ....	9218 St. Lawrence Blvd. Montreal
Mackay Homecraft Studio Inc. ....	2063 Victoria St., Montreal
Maxwell Spreads Inc. ....	988 De Bullion St., Montreal
Miller Inc., A. ....	205 Vitre Street West, Montreal
Montreal Feather & Down Company ....	712 McEachran Ave., Montreal
Montreal Quilting Co. Limited, The ....	524 Guy St., Montreal
National Cottons ....	736 Notre-Dame St. W., Montreal
North American Feather Down Co. Ltd. ....	270 St. Joseph St., Lachine
Overseas Textiles Limited ....	372 St. Catherine St. W., Montreal
Perfect Spread Company ....	710 Notre-Dame St. W., Montreal
Quebec Quilting Products Co. ....	120 Grey Nun St., Montreal
Rawmatex Ltd. ....	355 Chemin du Canal, Lachine
Reeves & Co. Ltd., W.H. ....	5639 Christophe Colomb St., Montreal
Renteln Reg'd., G. ....	555 Legende St. W., Montreal
Smart Line Novelties ....	51 Laurier Ave. E., Montreal
Solomon Heitner and Sons Inc. ....	1074 St. Lawrence Blvd., Montreal
Sorel Screen Novelty Reg'd. ....	919, 11iéne Ave., Tracy
Speed Cleaning Mitt ....	30 St. Peter St., Quebec
Standard Wiping Products Company Ltd. ....	40 Dalhousie St., Montreal
Toronto Quilting & Embroidery Ltd. ....	352 Adelaide St. W., Montreal
Trans Canada Scarves Inc. ....	91 Labrie St., St-Eustache
Transparent Garment Cover Co. ....	9500 St. Lawrence Blvd., Montreal
Transparent Plastic Shade Co. of Canada ....	359 St. James St. W., Montreal
Transview Shade Co. ....	956 Duluth St. E., Montreal
Universal Buffing Wheels Inc. ....	4881 A Delaroche St., Montreal
Upton River Mills Ltd. ....	2011 Union Ave., Montreal
Variety Textiles Mfgrs. Ltd. ....	893 St. Catherine St. W., Montreal
Victory Thread & Novelty Co. Ltd. ....	1435 Bleury St., Montreal
Vineberg L. & Son Reg'd. ....	4291 St. Lawrence Blvd., Montreal
Williams Textiles Inc. ....	450 St. Peter St., Montreal
<b>Ontario:</b>	
Allied Flock & Felt Ltd. ....	1866 St. Clair Ave., W., Toronto
Angus, Geo. (Canada) Ltd. ....	11 Curity Ave., Toronto
Back's Drapery Service & Supply ....	23 McNab St., W. Hamilton
B.B. Products Co. ....	16½ North St., Galt
B. & M. Mfg. Co. ....	R.R. 1., Chatham
Brants Auto Trim Shops Ltd. ....	1747 St. Clair Ave., W., Toronto
Brown's Mfg. Co. ....	104 Lakeshore Rd., Mimico
Burgess Weaving Co. ....	627 Durie St., Toronto
By Products Co. of Canada ....	93-99 Ontario St., Toronto
Canadian Chenille Co. Ltd. ....	310 Spadina Ave., Toronto
Canadian European Linen Mfg. Co., Ltd. ....	62 Wellington St. W., Toronto
Canadian Hanson & Van Winkle Co. Ltd. ....	2 Silver Ave., Toronto
Canadian Mill Supply Co. Ltd. ....	275 King St. W., Toronto
Canadian Tampax Corporation Ltd. ....	1 Royce Ave., Brampton
Cardinal Mills ....	29 Front St., E., Toronto
CasseLMAN Company Ltd. ....	79-81 Portland St., Toronto
Cavers Fabric Ltd. ....	36 Yonge St., Toronto
Charles Mfg. Co. ....	207 Cowan Ave., Toronto
Commercial Wiper & Waste Co. ....	89 Chestnut St., Toronto
Cress Laboratories ....	Box 222, Kitchener
Crown Mfg. Co. ....	92 King St. W., Hamilton
Crown Tufting Mfg. Co. ....	108 Wellington St. W., Toronto
Emerson Summers Co. Ltd. ....	7 Theatre Lane, Toronto
Evans, O.H. & Sons Ltd. ....	913 Bathurst St., Toronto
Fabricraft Printing Ltd. ....	559 Davenport Rd., Toronto
Flexo Cotton Products ....	1993 Clark St., Niagara Falls
Fur Service Ltd. ....	342 Adelaide St. W., Toronto
General Fire Hose Corp. Ltd., The ....	978 St. Luke Rd., Windsor
General Quilting Co. Ltd. ....	63 Helena Ave., Toronto

## List of Firms Manufacturing Miscellaneous Textile Goods, N.E.S., 1955 — Concluded

Name	Location
<b>Ontario — Concluded:</b>	
Grimsby Linen Manufacturers .....	16 Elm St., Grimsby
Hardie & McCauley Ltd. ....	1093 Queen St. W., Toronto
Harry Jessop .....	55 St. Clair Ave. E., Toronto
Hees Co. Limited, Geo. H. ....	276 Davenport Road, Toronto
Imperial Fancy Goods & Luggage .....	312 Adelaide St. W., Toronto
Import & Domestic Textiles Ltd. ....	185 Bay St., Toronto, 1
Industrial Textiles Ltd. ....	4 Ellerbeck St., Toronto
Irvin Air Chute Limited .....	479 Central Ave., Fort Erie N., Co. Welland
Irvin Specialties Ltd. ....	24 Front St. W., Toronto
John Galloway Ltd. ....	50 Eoy St. South, Kitchener
Kendall Company (Canada) Ltd., The .....	Curity Ave., Toronto, 13
Kenora Specialty Co. Ltd. ....	41 Matneson St. S., Kenora
Kohen, M. ....	573 King St. W., Toronto
Lakeview Shoddy Mill .....	Lakeview
Latex Foam Products Ltd. ....	883 Dundas St. E., Toronto
Leah-Rae Arts & Crafts .....	517 Mt. Pleasant Rd., Toronto
Leather-Tex of Canada Ltd. ....	60 Alma St., Kitchener
Legrice Ltd., Ed. C. ....	2 River St., Toronto
Malcolm Davies Interiors .....	581 Bayview St., Leaside
Manchester Comforter Corp. Ltd. ....	104 Crawford St., Toronto
Mardi Products .....	78 A Yonge St. S., Richinond Hill
Master Quilting Co. Ltd. ....	20 Maud St. W., Toronto
Myers Cotton Products .....	369 Sorauren Ave., Toronto
Norman Marcus Products .....	32 Front St. E., Toronto
Ontario Whitewear Mfg. Co. ....	1123 Dundas St. W., Toronto, 3
Original Gladbag Creations .....	56 Hess St. S., Hamilton
Paytex Corporation .....	21 Wellington St. E., Toronto
Pioneer Parachute Co. of Canada Ltd. ....	91 Russel St. E., Smith's Falls
Prime & Rankin Ltd. ....	559 Davenport Rd., Toronto
Pullan Wipers & Waste Co. Ltd., E. ....	55 Parliament St., Toronto
Q-Tips (Canada) Ltd. ....	28 Ripley Ave., Toronto
Quality Button & Trimming Co. Ltd. ....	1536 Dundas St. W., Toronto
Richmond Wipers .....	85 Merrick St., Hamilton
Saunders Manufacturing Ltd. ....	197-205 Spadina Ave., Toronto
Siris Products (Canada) Ltd., J. ....	1 Beaverdale Rd., Toronto
South West Supply Co. ....	110 Selkirk St., Wallaceburg
Spencer Bros. ....	103 Richmond St. E., Toronto
Sterco Products .....	90 Sherbourne St., Toronto
Stericloth Products Co. Limited .....	143 Wellington St., Brantford
Stitchcraft Specialties .....	215 Harbord St., Toronto
Supreme Quilting Co. Ltd. ....	1 Phoebe St., Toronto
Texpack Limited .....	69 Elgin St., Brantford
Toronto Feather & Down Co. Ltd. ....	2154 Dundas St. W., Toronto
Toronto Quilting & Embroidery Ltd. ....	352 Adelaide St. W., Toronto
Unitex .....	217 Greer Rd., Toronto
Unity Endless Belt Works Reg'd. ....	312 Slater St., Ottawa
Waste Trading & Supply Co. ....	157 King St. E., Toronto
Wells Ltd., W.W. ....	1236 Birchmount Rd., Scarborough
Wettstein, A.A. ....	1182 Queen St. W., Toronto
Windsor Wiping Cloth Co. ....	180 Mercer St., Windsor
Wipers & Waste Products Limited .....	642 Rogers Road, Toronto
<b>Manitoba:</b>	
B&B. Paintcraft .....	470 Warsaw Ave., Winnipeg
Borg Industries Ltd. ....	285 Madison Street, St. James
Cheni Wool Mfg. Co. ....	224 King St., Winnipeg
Ideal Carpet Mfg. Co. ....	52 Adelaide St., Winnipeg
Koenigbaur, F. ....	1523 Manitoba Ave., Winnipeg
Landaus Quilting Co. ....	132 Princess St., Winnipeg
Lorne Mfg. Co. Ltd. ....	Poplar & Lewis St., Winnipeg
Mid-West Quilting Co. Ltd. ....	1451 Erin St., Winnipeg
National Wiper & Textiles Ltd. ....	400 Tache Ave., St. Boniface
Quiltex Ltd. ....	314 Notre-Dame Ave., Winnipeg
Toronto Quilting & Embroidery Ltd. ....	590 Notre-Dame Ave., Winnipeg
Windsor Mfg. Co. Ltd. ....	980 Main St., Winnipeg
<b>Alberta:</b>	
Better Home Decorators .....	1417 — 3rd St. N.E., Calgary
Briggs, F.M. ....	214 — 3rd Ave. E., Calgary
<b>British Columbia:</b>	
George Co., The .....	823 Clarke Dr., Vancouver
National Waste Mfg. Limited .....	821 Powell St., Vancouver
Peerless Wiping Rag Co. ....	935 E. Cordova St., Vancouver
Spotless Wiping Rag Co. ....	1605 West 6th Ave., Vancouver
T-Est Sales Co. ....	2215 Cambie St., Vancouver
Vancouver Quilting Mfg. Ltd. ....	3764 Commercial Drive, Vancouver