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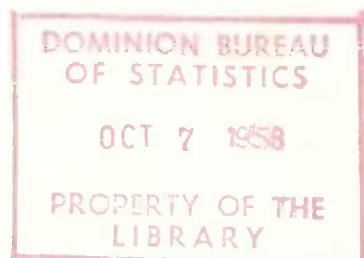
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ANNUAL



# THE MISCELLANEOUS TEXTILES INDUSTRIES

## 1956



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## NOTICE

The annual reports prepared by the Industry and Merchandising Division of the Bureau of Statistics are divided into 3 volumes, as follows: **Volume I** — The Primary Industries, including mining, forestry and fisheries; **Volume II** — Manufacturing; **Volume III** — Merchandising and Services. The volumes are made up of parts, and the parts in turn are subdivided according to the industries or provinces which they comprise.

Volume II consists of the following parts, the first two of which deal with manufacturing as a whole and the balance with the major manufacturing groups.

- I — General Review of the Manufacturing Industries, \$1.50
- II — The Manufacturing Industries of Canada, (7 sections, as follows:)
  - Section A. Summary for Canada, 25¢
  - Section B. Atlantic Provinces, 50¢
  - Section C. Quebec, 25¢
  - Section D. Ontario, 25¢
  - Section E. Prairie Provinces, 40¢
  - Section F. British Columbia, 25¢
  - Section G. The Manufacturing Industries of Canada,  
Regional Distribution, 75¢
- III — Foods and Beverages
- IV — Tobacco and Tobacco Products
- V — Rubber Products
- VI — Leather Products
- VII — Textile Mills
- VIII — Knitting Mills
- IX — Clothing
- X — Wood and Paper Products
- XI — Printing Trades
- XII — Iron and Steel Products
- XIII — Transportation Equipment
- XIV — Non-ferrous Metal Products
- XV — Electrical Apparatus and Supplies
- XVI — Non-metallic Mineral Products
- XVII — Products of Petroleum and Coal
- XVIII — Chemicals and Allied Products
- XIX — Miscellaneous Manufactures

The present report belongs in Part VII, Textile Mills. It is punched to permit of filing in a ring binder along with others of the group. The reports in this group are:

- A — General Review, 25¢
- B — The Cotton Textile Industries, 25¢
- C — The Wool Textile Industries, 25¢
- D — The Synthetic Textiles and Silk Industry, 25¢
- E — The Narrow Fabrics Industry, 25¢
- F — The Dyeing and Finishing of Textile Goods Industry, 25¢
- G — The Awning, Tent and Sail Industry, 25¢
- H — The Cordage, Rope and Twine Industry, 25¢
- I — The Cotton and Jute Bag Industry, 25¢
- J — The Miscellaneous Textiles Industries, 25¢

# THE MISCELLANEOUS TEXTILES INDUSTRIES

1956

This report consists of three sections, the first covering the carpet, mat and rug industry, the second the oilcloth, linoleum and coated fabrics industry and the third a group of three industries which together comprise the miscellaneous textiles goods industry of the Standard Industrial Classification adopted in 1949. The three components of the miscellaneous textile goods industry are embroidery, pleating, hemstitching, etc., fabric auto accessories

and miscellaneous textiles n.e.s. They will be found in Sections 3A, 3B and 3C respectively. Prior to 1956 the annual survey of the carpet, mat and rug industry has been compiled and published as part of the woollen industries in the report entitled The Wool Textile Industries. Commencing with 1956, however, the industry has been surveyed and compiled on a separate basis and will henceforth appear in this publication.

## SECTION 1. THE CARPET, MAT AND RUG INDUSTRY, 1956

Due to the impact of man-made fibres and new production methods on the manufacture of carpets, mats and rugs, the Bureau in 1956 surveyed the industry separately from the wool textile industry with which the carpet industry had been closely associated. Factory shipments by this industry in 1956 had a total value f.o.b. factory of \$19,279,651. This figure represents a sharp increase of \$3,692,636 or 23.7 per cent over the \$15,587,015 worth of goods shipped in the previous year. Accompanying this increase in shipments was a rise in employment from 1,527 in 1955 to 1,709 in 1956 along with a payroll increase from \$4,253,066 in 1955 to \$4,910,343 in the year under review. The cost of materials used amounted to \$10,878,118 in 1956 as against \$7,726,179 in 1955, an increase of 40.8 per cent.

The output of this industry is almost entirely comprised of carpets, mats and rugs. Carpets in rolls, including stair, make up the bulk of the ship-

ments and of the four main types wilton carpets accounted for 674,269 square yards worth \$4,968,928. Tufted carpets were shipped in the amount of 668,644 square yards valued at \$2,382,683. Shipments of squares, mats and runners totalled 430,323 square yards worth \$2,399,823. Yarns of wool, cotton, rayon, jute, etc., represent the main material used by the industry. The consumption of these in 1956 was reported as costing \$7,279,158. Raw wool used cost \$1,337,685. For further details of shipments and materials used reference should be made to Tables 4 and 5 of this report.

Imports of carpets and rugs into Canada in 1956 totalled 23,128,940 square feet valued at \$11,999,948. This compares with the 1955 figure of 20,023,403 square feet worth \$10,164,409. Exports of carpets and mats were negligible. Details of imports and exports will be found in Tables 6 and 7.

**TABLE 1. Principal Statistics, Representative Years, 1929 to 1956**

Year and province	Establishments	Employees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production <sup>1</sup>
number							
1929 .....	22	1,293	1,463,685	89,710	2,559,680	2,785,165	5,434,555
1937 .....	21	1,370	1,394,602	141,265	2,631,844	2,592,467	5,365,576
1938 .....	18	1,252	1,191,305	122,362	1,764,821	1,848,844	3,736,027
1939 .....	18	1,295	1,331,546	135,049	1,716,354	2,498,057	4,349,460
1942 .....	17	1,353	1,854,903	124,366	2,969,873	3,406,589	6,500,828
1945 .....	17	1,091	1,657,306	105,174	2,400,230	2,702,322	5,207,726
1947 .....	20	1,347	2,440,090	159,013	3,970,501	4,694,743	8,824,257
1948 .....	18	1,541	3,132,954	178,198	5,604,344	6,007,100	11,789,642
1949 .....	23	1,741	3,821,714	216,439	6,482,467	7,922,363	14,621,269
1950 .....	21	1,656	3,818,724	244,868	7,506,660	7,737,447	15,488,975
1951 .....	22	1,455	3,698,615	316,574	8,769,831	7,227,333	16,313,738
1952 .....	21	1,549	3,893,911	299,365	6,848,325	6,279,589	13,427,279
1953 .....	20	1,563	4,088,553	264,411	7,324,225	6,355,313 <sup>2</sup>	13,943,949
1954 .....	21	1,491	4,155,185	263,646	6,788,923	7,672,122	14,297,936
1955							
Canada .....	18	1,527	4,253,066	281,665	7,726,179	7,192,756	15,587,015
Ontario .....	11	1,295	3,718,728	238,614	6,427,482	6,172,685	13,114,302
Quebec .....	4	193	433,416	33,867	1,198,505	838,209	2,172,475
Other provinces <sup>3</sup> .....	3	39	100,922	9,184	100,192	181,862	300,238
1956							
Canada .....	19	1,709	4,910,343	387,023	10,878,118	8,632,981	19,279,651
Ontario .....	12	1,397	4,149,772	299,158	8,066,296	6,759,748	14,595,622
Quebec .....	4	263	639,775	80,201	2,708,189	1,633,603	4,318,009
Other provinces <sup>3</sup> .....	3	49	120,796	7,664	103,633	239,630	366,020

<sup>1</sup> Beginning with 1953 the value of factory shipments has been collected instead of the gross value of production.

<sup>2</sup> Because of insufficient inventory data in 1953, this figure has been calculated from value of factory shipments and is, therefore, only approximate to true "Value added by manufacture".

<sup>3</sup> Other Provinces include: Manitoba, 2 establishments; British Columbia, 1 establishment.

## THE TEXTILES INDUSTRIES

TABLE 2. Inventories<sup>1</sup>, 1956

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	\$	\$	\$	\$
Opening <sup>2</sup> :				
Ontario .....	2,459,785	1,534,509	1,775,903	5,770,197
Quebec .....	331,968	119,752	246,658	698,378
Other Provinces .....	32,283	6,293	27,152	65,728
Canada .....	<b>2,824,036</b>	<b>1,660,554</b>	<b>2,049,713</b>	<b>6,534,303</b>
Closing:				
Ontario .....	2,786,172	1,979,168	1,860,824	6,626,164
Quebec .....	372,516	151,506	318,888	842,910
Other Provinces .....	35,045	3,760	14,592	53,397
Canada .....	<b>3,193,733</b>	<b>2,134,434</b>	<b>2,194,304</b>	<b>7,522,471</b>

<sup>1</sup> Book value of all manufacturing inventories held at plant and plant warehouses.<sup>2</sup> The opening inventory for 1956 differs from the closing inventory published for 1955 because of the inclusion of new firms and the removal of figures for firms which did not operate during 1956.

TABLE 3. Comparison of Principal Statistics, 1955 and 1956

Items		1955	1956	+ Increase - Decrease
Establishments reporting .....	No.	18	19	+ 1
Supervisory and office employees:				
Total .....	"	257	306	+ 49
Male .....	"	164	199	+ 35
Female .....	"	93	107	+ 14
Total salaries .....	\$	<b>933,232</b>	<b>1,167,937</b>	+ <b>234,705</b>
Production workers:				
Monthly average .....	No.	1,270	1,403	+ 133
Male .....	"	837	908	+ 71
Female .....	"	433	495	+ 62
Total wages .....	\$	<b>3,319,834</b>	<b>3,742,406</b>	+ <b>422,572</b>
Cost of fuel electricity .....	"	281,665	387,023	+ 105,358
Cost of materials used .....	"	7,726,179	10,878,118	+ 3,151,939
Value of factory shipments .....	"	15,587,015	19,279,651	+ 3,692,636

TABLE 4. Factory Shipments, 1956

Principal products	1956		
	Quantity	Selling value at factory	
		\$	
Carpets in rolls, including stair:			
Axminster .....	sq. yd.	572,847	2,514,108
Wilton .....	"	674,269	4,968,928
Tapestry or velvet .....	"	561,176	3,812,859
Tufted .....	"	668,644	2,382,683
Squares, mats and runners:			
Axminster .....	"	407,309	2,280,782
Wilton .....	"	23,014	119,041
Other .....			
Other carpets, mats and rugs:			
Rugs made from customers' old carpets .....	—	—	1,070,609
Other (including fluff, hooked etc.) .....	—	—	1,521,562
All other products .....	—	—	609,079
Total factory shipments .....	—	—	<b>19,279,651</b>

TABLE 5. Materials Used, 1956

Principal materials	1956	
	Quantity	Cost value at factory
	lb.	\$
Wool, raw (clean weight) .....	1,497,232	1,337,685
Waste, wool or part wool .....	346,490	61,183
Other raw stocks .....	396,571	132,418
Pile Yarns:		
Cotton .....	242,927	162,453
Rayon .....	2,111,629	1,285,714
Wool .....	2,542,802	3,519,001
Other .....	676,937	629,465
Other Yarns:		
Cotton .....	1,775,600	919,606
Jute .....	2,694,672	656,140
Other .....	—	106,779
Sewing thread .....	—	25,719
Cords, trimmings, etc. ....	—	25,343
Oils .....	—	10,767
Dyes .....	—	272,306
Chemicals .....	—	364,686
All other materials and supplies .....	—	499,997
Packing and shipping materials .....	—	117,977
Operating, maintenance and repair supplies .....	—	565,543
Amount paid out to others for work done on materials owned by reporting plants .....	—	185,336
<b>Total cost of materials used .....</b>	—	<b>10,878,118</b>

TABLE 6. Imports of Carpets, Mats and Rugs, 1955 and 1956

	1955		1956	
	Quantity	Value	Quantity	Value
	\$		\$	
Carpets and Rugs:				
Carpets, Axminster, in the roll .....	sq. ft.			
Carpets, Axminster, in the roll .....	"	1,418,022	693,894	1,550,204
Carpets, Axminster, in squares .....	"	665,576	322,582	696,608
Carpets, Brussels and Wilton, in the roll .....	"	14,453,696	7,127,951	17,250,996
Carpets, Brussels and Wilton, in squares .....	"	663,723	369,369	551,890
Carpets, ingrain, 2 and 3-ply, all wool or union, in the roll .....	"	190,772	69,576	214,132
Carpets, ingrain, 2 and 3-ply, all wool or union, in squares .....	"	1,084,101	318,887	525,391
Carpets, oriental and hand woven .....	"	917,949	969,056	1,348,451
Carpets, tapestry and velvet, in the roll .....	"	508,068	246,429	801,964
Carpets, tapestry and velvet, in squares .....	"	18,972	10,693	7,911
Mats and hearth rugs, up to 3 feet x 6 feet, and runners .....	"	102,524	35,972	181,393

TABLE 7. Exports of Carpets, Mats and Rugs, 1955 and 1956

	1955		1956	
	Quantity	Value	Quantity	Value
Wool carpets and mats .....	—	\$ 7,885	—	\$ 11,793

TABLE 8. Employees and their Earnings, by Provinces, 1955 and 1956

	Average number					Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total
	Male	Female	Male	Female				
number								
1955						\$	\$	\$
Ontario .....	138	71	731	355	1,295	783,517	2,935,211	3,718,728
Quebec .....	21	18	83	71	193	122,304	311,112	433,416
Other provinces <sup>1</sup> .....	5	4	23	7	39	27,411	73,511	100,922
Canada .....	164	93	837	433	1,527	933,232	3,319,834	4,253,066
1956								
Ontario .....	166	80	754	397	1,397	995,986	3,153,786	4,149,772
Quebec .....	27	22	128	86	263	135,706	504,069	639,775
Other provinces <sup>1</sup> .....	6	5	26	12	49	36,245	84,551	120,796
Canada .....	199	107	908	495	1,709	1,167,937	3,742,406	4,910,343

<sup>1</sup> Includes two establishments in Manitoba and one in British Columbia.

TABLE 9. Monthly Employment of Production Workers, 1955 and 1956

	1955			1956		
	Male	Female	Total	Male	Female	Total
number						
January .....	780	466	1,246	910	502	1,412
February .....	802	450	1,252	950	521	1,471
March .....	807	434	1,241	938	515	1,453
April .....	832	404	1,236	956	495	1,451
May .....	833	395	1,228	953	512	1,465
June .....	855	389	1,244	950	521	1,471
July .....	835	372	1,207	931	527	1,458
August .....	834	399	1,233	939	521	1,460
September .....	841	459	1,300	716	386	1,102
October .....	859	467	1,326	742	387	1,129
November .....	867	487	1,354	942	512	1,454
December .....	890	466	1,356	979	548	1,527
Monthly average .....	837	433	1,270	908	495	1,403

TABLE 10. Consumption of Fuel and Electricity, 1953 and 1956

Kinds of fuel	1953		1956	
	Quantity	Cost value at factory	Quantity	Cost value at factory
Bituminous coal .....	ton	\$ 14,792	177,108	18,252 \$ 216,962
Gasoline (including gasoline used in cars and trucks) ..	Imp. gal.	7,269	3,044	22,144 6,422
Fuel oil .....	"	133,780	14,255	302,333 46,701
Other fuel .....	-	-	743	- 23,505
<b>Total cost of fuel</b> .....	-	-	<b>195,150</b>	- <b>293,590</b>
Electricity purchased (including service charges) .....	kwh.	6,627,388	69,261	7,345,860 93,433
<b>Total cost of fuel and electricity</b> .....	-	-	<b>264,411</b>	- <b>387,023</b>

## List of Firms Manufacturing Carpets, Mats and Rugs, 1956

Name of firm	Location
<b>Quebec:</b>	
Blackwood Morton & Sons (Canada) Ltd. ....	Ste-Thérèse-de-Blainville
Levis Textile Ltd. ....	Levis
Peerless Rug Co. Ltd. ....	Actonvale
Peeters Textile Mills Ltd., The ....	Frontenac St., Granby
<b>Ontario:</b>	
Brinton-Peterborough Carpet Co. Ltd. ....	Peterborough
Cobourg Matting & Carpet Co. Ltd. ....	180 Tremaine St., Cobourg
Continental Rug Co. Limited ....	680 King St. W., Toronto
Crown Tufting Mfg. Co. ....	420 Wellington St. W., Toronto
De Luxe Stair Cushion Ltd. ....	40 Danforth Rd., Toronto
Eagle Rug Co. ....	137 First Ave., Simcoe
Empire Rug Mills Limited ....	Frank St., St. Catharines
Hamilton Rug Works ....	188½ Market St., Hamilton
Harding Carpets Limited ....	Morrell St., Brantford
Niagara Rug Co. ....	580 Victoria Ave., Niagara Falls
Toronto Carpet Mfg. Company Limited ....	1179 King St. W., Toronto
Valu-Mat Co. ....	North Division Rd., Kingsville
<b>Manitoba:</b>	
Capital Carpet Co. ....	701 Wellington Ave., Winnipeg
Rainbow Rug Co. ....	1032 Logan Ave., Winnipeg
<b>British Columbia:</b>	
Columbia Carpet Co. Ltd. ....	P.O. Box 1116, Victoria

## SECTION 2. OILCLOTH, LINOLEUM AND COATED FABRICS, 1956

Goods having a value f.o.b. plant of \$35,068,889 were shipped from the factories of the oilcloth, linoleum and coated fabrics industry in 1956. This compared with the 1955 figure of \$31,172,275 and represents a 12.5 per cent increase. Employment which stood at 2,307 in 1955 rose to 2,664 in 1956 while salaries and wages advanced from \$8,045,530 to \$10,028,012 over the two years. The cost of materials used increased from \$15,607,991 in 1955 to \$18,357,833 in 1956.

The industry in 1956 was comprised of 16 establishments, one less than the year before. Ten of these were located in Quebec, 4 in Ontario and 2 in British Columbia. Quebec dominated the industry by accounting for 73 per cent of total shipments and 65 per cent of all persons employed.

The leading products of the industry were linoleum and felt based floor coverings, pyroxylin and synthetic resin coated fabrics, window blinds, table oilcloth and saturated felt. However, no detailed breakdown of the products of this industry can be given because individual company information would be revealed. The volume of linoleum was higher

than the previous year while that for printed surface felt base floor coverings was lower. Shipments of window and slatted blinds were valued at \$2,512,729 compared with the 1955 figure of \$2,523,872.

Of the materials used, fabrics were valued at \$4,321,968 in 1956 as against \$3,749,957 in 1955. Felt consumed in 1956 cost \$2,757,182 compared with \$2,542,184 a year earlier. There was an increase in the value of linseed oil used from \$1,738,656 in 1955 to \$2,402,304 in 1956.

Imports of oilcloth floor linoleum and cork matting or carpets in 1956 amounted to 41,675,564 pounds valued at \$5,942,323 compared with 54,641,508 pounds valued at \$7,760,815 in 1955. Imports of oilcloth, enamelled, carriage, shelf and table also increased, the figures for the two years being 955,018 pounds worth \$663,988 in the earlier year as against 882,547 pounds worth \$705,491 in the later. In the year under review, exports of oilcloth or linoleum, as used for covering floors, amounted to 44,250 square yards worth \$20,768 and oilcloth, n.o.p. to 623,312 square yards worth \$195,924.

TABLE 11. Principal Statistics of the Oilcloth, Linoleum and Coated Fabrics Industry, 1938 to 1956

Year and province	Establishments	Employees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production <sup>1</sup>
		number	\$	\$	\$	\$	\$
1938 .....	14	1,672	2,143,222	249,281	4,427,708	4,380,013	9,057,002
1939 .....	14	1,686	2,190,807	253,789	4,108,794	4,968,430	9,331,013
1942 .....	19	2,412	3,546,156	314,631	12,295,497	8,845,964	21,456,093
1944 .....	19	2,746	4,633,204	322,126	13,964,166	13,638,748	27,925,040
1946 .....	16	1,746	3,371,694	318,552	7,493,530	8,116,435	15,928,517
1948 .....	16	2,016	4,929,326	419,411	15,385,706	11,130,764	26,935,881
1949 <sup>2</sup> .....	14	2,309	6,053,518	419,924	15,657,655	12,092,566	28,170,145
1950 .....	15	2,351	6,638,152	491,618	16,618,156	13,174,074	30,283,848
1951 .....	15	2,379	7,131,411	490,109	16,727,708	12,163,917	29,381,734
1952 .....	14	2,402	7,349,657	498,773	15,827,257	14,219,362 <sup>3</sup>	30,545,392
1953 .....	15	2,236	7,470,347	498,663	15,219,537	15,114,883 <sup>3</sup>	30,833,083
1954 .....	17	2,215	8,016,205	462,892	14,561,979	16,326,952	31,248,973
1955							
Canada .....	17	2,307	8,045,530	535,640	15,607,991	15,421,633	31,172,275
Quebec .....	11	1,732	5,776,787	398,805	10,535,918	11,790,563	22,926,247
Ontario .....	4	575	2,268,743	136,835	5,072,073	3,631,070	8,246,028
British Columbia .....	2						
1956							
Canada .....	16	2,664	10,028,012	574,073	18,357,833	16,074,896	35,068,889
Quebec .....	10	1,732	6,318,024	456,336	12,526,426	12,570,462	25,608,415
Ontario .....	4	932	3,709,988	117,737	5,831,407	3,504,434	9,460,474
British Columbia .....	2						

<sup>1</sup> Beginning with 1952 the value of factory shipments has been collected instead of the gross value of production.

<sup>2</sup> Prior to 1949 the Oilcloth, Linoleum and Coated Fabrics Industry was designated as Miscellaneous Textiles, n.e.s.

<sup>3</sup> Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "Value added by manufacture".

TABLE 12. Inventories<sup>1</sup>, 1956

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	\$	\$	\$	\$
<b>Opening:<sup>2</sup></b>				
Quebec .....	1,482,091	1,787,418	2,557,052	5,826,561
Ontario .....	656,559	520,298	1,011,284	2,188,141
British Columbia .....	5,221	—	2,000	7,221
<b>Canada</b> .....	<b>2,143,871</b>	<b>2,307,716</b>	<b>3,570,336</b>	<b>8,021,923</b>
<b>Closing:</b>				
Quebec .....	1,962,429	1,443,068	2,846,211	6,251,708
Ontario .....	608,907	641,376	885,310	2,135,593
British Columbia .....	54,808	—	—	54,808
<b>Canada</b> .....	<b>2,626,144</b>	<b>2,084,444</b>	<b>3,731,521</b>	<b>8,442,109</b>

<sup>1</sup> Book value of all manufacturing inventories held at plant and plant warehouses.<sup>2</sup> The opening inventory for 1956 differs from the closing inventory published for 1955 because of the inclusion of new firms and the removal of figures for firms which did not operate during 1955.

TABLE 13. Materials Used by the Oilcloth, Linoleum and Coated Fabrics Industry, 1955 and 1956

Principal materials	1955		1956	
	Quantity	Cost value at factory	Quantity	Cost value at factory
	lb.	\$	lb.	\$
Fabrics .....	—	3,749,957	—	4,321,968
Materials for shades .....	—	549,226	—	514,678
Felt .....	—	2,542,184	—	2,757,182
Rubber and compounds .....	576,224	191,611	526,306	169,246
Oils:				
Castor oil .....	122,870	21,125	128,064	22,861
Linseed oil .....	—	1,738,656	—	2,402,304
Other .....	—	85,137	—	176,529
Dyestuffs, chemicals, etc.:				
Benzine .....	—	85,074	—	87,008
Carbonblack .....	28,555	5,278	25,638	5,327
Denatured alcohol .....	—	20,293	—	20,751
Dyes and colours .....	—	488,558	—	521,201
Litharge .....	131,441	22,958	155,435	28,852
Lithopone .....	313,843	22,363	186,672	14,127
Rosin .....	—	332,739	—	451,690
Saturants and solvents .....	—	440,348	—	534,644
Whiting .....	12,702,020	95,915	14,446,282	125,815
Zinc oxide .....	1,316,302	92,906	574,732	80,480
Titanox .....	4,094,882	698,472	4,574,677	848,895
Gum .....	—	124,756	—	134,250
Varnish and lacquers .....	—	412,281	—	223,927
All other materials and supplies .....	—	3,380,030	—	4,351,505
Packing and shipping materials .....	—	508,224	—	564,593
<b>Total cost of materials used</b> .....	<b>—</b>	<b>15,607,991</b>	<b>—</b>	<b>18,357,833</b>

TABLE 14. Employees and their Earnings, by Provinces, 1955 and 1956

	Average number						Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total	
	Male	Female	Male	Female					
1955			number			\$	\$	\$	
Quebec .....	244	102	1,281	105	1,732	1,784,799	3,991,988	5,776,787	
Ontario .....	205	78	231	61	575	1,211,610	1,057,133	2,268,743	
British Columbia .....									
Canada .....	449	180	1,512	166	2,307	2,996,409	5,049,121	8,045,530	
1956			number			\$	\$	\$	
Quebec .....	277	105	1,266	84	1,732	1,978,919	4,339,105	6,318,024	
Ontario .....	394	176	293	69	932	2,497,959	1,212,029	3,709,988	
British Columbia .....									
Canada .....	671	281	1,559	153	2,664	4,476,878	5,551,134	10,028,012	

TABLE 15. Monthly Employment of Production Workers in the Oilcloth, Linoleum and Coated Fabrics Industry, 1955 and 1956

	1955			1956		
	Male	Female	Total	Male	Female	Total
number						
January .....	599	98	697	1,553	153	1,706
February .....	1,570	171	1,741	1,555	150	1,705
March .....	1,596	179	1,775	1,581	148	1,729
April .....	1,601	177	1,778	1,584	152	1,736
May .....	1,632	188	1,820	1,587	153	1,740
June .....	1,668	187	1,855	1,599	160	1,759
July .....	1,530	161	1,691	1,392	151	1,543
August .....	1,607	150	1,757	1,531	154	1,685
September .....	1,560	171	1,731	1,546	156	1,702
October .....	1,533	182	1,715	1,584	157	1,741
November .....	1,537	162	1,699	1,603	155	1,758
December .....	1,530	165	1,695	1,596	156	1,752
Monthly average .....	1,512	166	1,678	1,559	153	1,712

## List of Firms Manufacturing Oilcloth, Linoleum and Coated Fabrics, 1956

Name of firm	Location
<b>Quebec:</b>	
Aaron Prazoff & Co. ....	7000 Park Ave., Montreal
Allied Rubber Inc. ....	7230 Alexandra St., Montreal
Barry & Staines Linoleum (Canada) Ltd. ....	Farnham
Congoleum Canada Limited ....	3700 St. Patrick St., Montreal
Daly & Morin Limited ....	440 - 19th Ave., Lachine
Dominion Oilcloth & Linoleum Co. Ltd. ....	2200 St. Catherine St. E., Montreal
Lavigne Window Shade Co. ....	2049 Harvard Ave., Montreal
National Backing Ltd. ....	375 St. Henri St., Montreal
Service Backing & Coating Corp. ....	160 Port Royal St., W., Montreal
Woodward & Sons Limited, F.E. ....	290 - 17th Ave., Lachine
<b>Ontario:</b>	
Canadian Industries Ltd. (Fabrikoid Division) ....	15th St., New Toronto
Dominion Silk Mills Ltd. (Fabricushion Division) ....	2 Mark Street, Toronto
Geo. H. Hees Co. Ltd. ....	276 Davenport Rd., Toronto
Universal Insulations Co. Ltd. ....	110 Connaught St., Aurora
<b>British Columbia:</b>	
Sunset Shade & Venetian Blind Co. ....	1130 Richards St., Vancouver
Windowshade Shop ....	1017 Blanchard St., Victoria

## SECTION 3A. EMBROIDERY, PLEATING, HEMSTITCHING, ETC., 1956

In 1956 this industry reported a total of \$9,314,899 for factory shipments of goods and receipts for work performed. This figure was slightly below the corresponding total of \$9,561,215 in 1955. Employment was provided for 1,751 persons who received \$3,907,274 in salaries and wages which compares with 1,879 employees and an annual payroll of \$4,005,650 in the previous year. The cost of materials consumed in manufacturing rose from \$3,100,200 in 1955 to \$3,299,917 in 1956.

In 1956 the industry consisted of 161 establishments, 7 less than in the previous year. Of this total, 104 were in Quebec, 41 in Ontario, 5 in Manitoba, 4 in Saskatchewan, 3 in Alberta and 4 in British Columbia. Montreal accounted for 75 per cent of the value of factory shipments and 74 per

cent of employment in the industry. Toronto was responsible for 18 per cent of shipments and 17 per cent of employment.

Embroidery, the industry's main product, amounted to \$4,050,731 or 43 per cent of total value of shipments. Pleating, hemstitching, button covering and buttonholes accounted for \$1,512,350 or 16 per cent. There is no detailed breakdown of the materials used in this industry.

The monthly employment of wage-earners varied from a low of 1,357 in July to a high of 1,483 in October. There is a large proportion of female wage-earners in this industry, amounting in 1956 to 64 per cent of all wage-earners.

TABLE 16. Principal Statistics of Embroidery, Pleating, Hemstitching, etc., 1938 to 1956

Year and province	Establishments	Employees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production <sup>1</sup>
	number		\$	\$	\$	\$	\$
1938.....	67	789	604,210	10,449	193,309	823,542	1,027,300
1939.....	67	840	724,414	11,215	233,913	1,023,774	1,268,902
1943.....	107	1,608	1,920,317	20,588	1,303,895	3,318,153	4,642,636
1945.....	132	1,806	2,399,901	25,278	1,589,591	4,166,153	5,781,022
1948.....	128	1,673	2,755,325	31,652	2,054,582	4,596,468	6,682,702
1949.....	129	1,711	2,902,264	32,476	2,011,338	4,866,301	6,910,115
1950.....	128	1,639	2,914,698	32,252	2,337,271	4,932,694	7,302,217
1951.....	131	1,664	3,054,933	40,221	2,694,900	5,286,127	8,021,248
1952.....	151	1,785	3,403,231	49,927	3,185,502	5,679,849 <sup>2</sup>	8,915,278
1953.....	155	1,968	3,991,932	55,913	3,419,135	6,733,185 <sup>2</sup>	10,208,233
1954.....	164	1,904	3,978,851	77,705	2,949,857	6,439,953	9,460,994
<b>1955</b>							
Canada .....	168	1,879	<b>4,005,650</b>	<b>77,706</b>	<b>3,100,200</b>	<b>6,410,287</b>	<b>9,561,215</b>
Quebec .....	110	1,437	3,022,247	53,775	2,513,047	4,876,884	7,425,350
Ontario .....	41	313	723,064	16,401	462,017	1,155,752	1,632,039
Manitoba .....	6	40	75,721	3,949	42,841	127,394	169,260
Saskatchewan.....	4	32	64,727	1,063	13,842	96,444	111,259
Alberta .....	3	18	32,237	716	16,112	45,941	63,769
British Columbia .....	4	39	87,654	1,802	52,341	107,872	159,538
<b>1956</b>							
Canada .....	161	1,751	<b>3,907,274</b>	<b>94,459</b>	<b>3,299,917</b>	<b>5,999,507</b>	<b>9,314,899</b>
Quebec .....	104	1,307	2,932,867	65,974	2,503,641	4,512,860	7,080,854
Ontario .....	41	313	718,855	21,450	620,227	1,153,539	1,714,848
Manitoba .....	5	31	57,921	3,082	39,562	104,775	146,552
Saskatchewan.....	4	34	57,131	1,067	14,840	75,957	92,555
Alberta .....	3	20	42,148	777	14,540	58,127	73,444
British Columbia .....	4	46	98,352	2,109	107,107	94,249	206,646

<sup>1</sup> Beginning with 1952 the value of factory shipments has been collected instead of the gross value of production.

<sup>2</sup> Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "Value added by manufacture".

TABLE 17. Inventories<sup>1</sup>, 1956

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	\$	\$	\$	\$
<b>Opening:<sup>2</sup></b>				
Quebec .....	559,919	21,626	33,847	615,392
Ontario .....	151,908	1,174	16,310	169,392
Manitoba .....	17,600	1,550	3,968	23,118
Saskatchewan .....	11,421	161	2,137	13,719
Alberta .....	3,164	—	—	3,164
British Columbia .....	23,865	195	10,120	34,180
<b>Canada .....</b>	<b>767,877</b>	<b>24,706</b>	<b>66,382</b>	<b>858,965</b>
<b>Closing:</b>				
Quebec .....	663,966	25,128	31,966	721,060
Ontario .....	174,448	50,284	47,568	272,300
Manitoba .....	21,700	2,056	4,329	28,085
Saskatchewan .....	8,690	110	1,497	10,297
Alberta .....	4,169	—	—	4,169
British Columbia .....	28,538	202	6,932	35,672
<b>Canada .....</b>	<b>901,511</b>	<b>77,780</b>	<b>92,292</b>	<b>1,071,583</b>

<sup>1</sup> Book value of all manufacturing inventories held at plant and plant warehouses.

<sup>2</sup> The opening inventory for 1956 differs from the closing inventory published for 1955 because of the inclusion of new firms and the removal of figures for firms which did not operate during 1956.

TABLE 18. Principal Statistics of Embroidery, Pleating, Hemstitching, etc. by Principal Cities, 1955 and 1956

—	Establishments	Employees	Salaries and wages	Cost of materials used	Value of factory shipments
	number		\$	\$	\$
<b>1955</b>					
Montreal, Quebec .....	105	1,422	2,993,229	2,493,102	7,365,524
Toronto, Ontario .....	33	300	703,176	453,230	1,580,572
All other cities .....	30	157	309,245	153,868	615,119
<b>Total .....</b>	<b>168</b>	<b>1,879</b>	<b>4,005,650</b>	<b>3,100,200</b>	<b>9,561,215</b>
<b>1956</b>					
Montreal, Quebec .....	98	1,293	2,909,613	2,485,053	7,028,780
Toronto, Ontario .....	33	299	694,044	611,031	1,659,601
All other cities .....	30	159	303,617	203,833	626,518
<b>Total .....</b>	<b>161</b>	<b>1,751</b>	<b>3,907,274</b>	<b>3,299,917</b>	<b>9,314,899</b>

TABLE 19. Factory Shipments of Embroidery, Pleating, Hemstitching, etc., 1955 and 1956

Principal products	1955	1956
	Selling value at factory	Selling value at factory
	\$	\$
Embroidery .....	4,689,331	4,050,731
Pleating, hemstitching, button covering, etc. ....	906,159	1,156,107
Buttonholes .....	321,568	356,243
Binding:		
Cotton .....	1,064,288	720,067
Other .....	1	444,699
Lace, tapes, braids .....		75,063
Cords, fringes, tassels, trimmings .....	140,130	161,539
Stamped goods .....	110,357	83,225
Crests and badges .....	760,268	860,798
Pennants and emblems .....	69,603	122,058
Custom and repair work .....	286,416	433,911
All other products .....	1,213,095	850,458
Total factory shipments .....	9,561,215	9,314,899

<sup>1</sup> Included in "All other products."

TABLE 20. Employees and their Earnings, by Provinces, 1955 and 1956

	Average number					Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total
	Male	Female	Male	Female				
number								
1955						\$	\$	\$
Quebec .....	163	61	436	777	1,437	818,934	2,203,313	3,022,247
Ontario .....	55	19	82	157	313	288,566	434,498	723,064
Manitoba .....	5	2	4	29	40	20,233	55,488	75,721
Saskatchewan .....	5	2	—	25	32	20,450	44,277	64,727
Alberta .....	3	1	3	11	18	9,064	23,173	32,237
British Columbia .....	7	2	2	28	39	37,298	50,356	87,654
Canada .....	238	87	527	1,027	1,879	1,194,545	2,811,105	4,005,650
1956								
Quebec .....	157	53	421	676	1,307	829,738	2,103,129	2,932,867
Ontario .....	52	23	87	151	313	282,069	436,786	718,855
Manitoba .....	3	2	1	25	31	17,755	40,166	57,921
Saskatchewan .....	5	2	—	27	34	21,847	35,284	57,131
Alberta .....	3	1	3	13	20	13,400	28,748	42,148
British Columbia .....	7	3	3	33	46	36,754	61,598	98,352
Canada .....	227	84	515	925	1,751	1,201,563	2,705,711	3,907,274

**TABLE 21. Monthly Employment of Production Workers in Embroidery, Pleating, Hemstitching, etc.,  
1955 and 1956**

	1955			1956		
	Male	Female	Total	Male	Female	Total
number						
January .....	521	987	1,508	491	885	1,376
February .....	525	1,033	1,558	492	925	1,417
March .....	511	1,048	1,559	509	911	1,420
April .....	520	1,021	1,541	513	912	1,425
May .....	504	1,041	1,545	511	926	1,437
June .....	508	1,026	1,534	506	917	1,423
July .....	508	983	1,491	484	873	1,357
August .....	539	1,024	1,563	504	909	1,413
September .....	543	1,046	1,589	533	929	1,462
October .....	543	1,066	1,609	532	951	1,483
November .....	534	1,055	1,589	520	953	1,473
December .....	523	986	1,509	506	904	1,410
<b>Monthly average .....</b>	<b>527</b>	<b>1,027</b>	<b>1,554</b>	<b>515</b>	<b>925</b>	<b>1,440</b>

**List of Firms Manufacturing Embroidery, Pleating and Hemstitching, 1956**

Name	Location
<b>Quebec:</b>	
Accessory Embroidery Inc.	Montreal:
Accurate Binding Company	395 Mayor Street
Acme Embroidery Reg'd.	79 Vitre Street W.
Ace Stitching Co. Ltd.	395 Mayor Street
Acme Pleaters	6696 1st Ave., Rosemont
American Art Weaving	1485 Bleury Street
American Buckles & Buttons Co.	6850 St. Hubert Street
Amsel Embroidery Company Inc.	1435 St. Alexander Street
Artistic Novelty Mfg. Company Limited	1193 Phillips Square
Artistic Pleating Company	1470 Peel Street
Atlas Trimmings Limited	460 St. Catherine Street W.
Atlantic Buckle Company	5685 Papineau Avenue
B.M.E. Embroidery Reg'd.	1435 St. Alexander Street
Baimel S. & Sons	8600 rue de l'Epée
Bindings Limited	5505 St. Lawrence Blvd.
Bonetti Creations Co.	3575 St. Lawrence Blvd.
Broadway Pleating Mfg.	1201 Phillips Place
Broderie Moderne	5351 Park Avenue
Canadian Embroiderers Inc.	2180 Mt. Royal Street E.
Canadian Lace Products Limited	1435 Bleury Street
Capital Stitching and Tucking Company	2101 Jeanne-D'Arc Avenue
Cohen Pleating Co., L.	1485 Bleury Street
Conrad's Stitching & Vogue Embroidery	157 Lagauchetièvre Street W.
D & M. Gold Stamping Co.	5505 St. Lawrence Blvd.
De Luxe Binding Company	4291 St. Lawrence Blvd.
De Luxe Embroidery Registered	987 Coté Street
Dominion Crest Mfg. Co. Ltd.	7145 St. Urbain Street
Ducharme Crests	407 Notre Dame Street E.
Epstein Embroidery, S.	4147 St. Denis Street
Exclusive Trimming Ltd.	4354 St. Lawrence Blvd. 8350 St. Michel Blvd.

## List of Firms Manufacturing Embroidery, Pleating and Hemstitching, 1956 — Continued

Name	Location
<b>Quebec — Concluded:</b>	
Expert Pleating Inc.	460 St. Catherine Street W.
Express Pleating Co. Reg'd.	1555 St. Urbain Street
Fabric Bindings Limited	1245 St. Urbain Street
Frances Emblems (Canada) Ltd.	282 Ontario Street W.
Grand Pleating Mfg. Co.	1100 Bleury Street
Grant Brothers Ltd.	205 Mount Royal Avenue E.
Green Embroidery Company, S.	1449 St. Alexander Street
Helena Embroidery Co.	4860 Maplewood Ave.
Ideal Pleating Company	1458 McGill College Avenue
Imperial Embroidery	3622 St. Lawrence Blvd.
Industrie Canadienne de Nouveautées	4691, rue Papineau
Isaacson, D. & Son Ltd.	1485 Bleury Street
Kabur Stitching Co.	2390 St. Antoine Street
Katz, Louis	846 Wiseman Avenue
Katz, Sam	4142 St. Lawrence Blvd.
Kaufman Embroidery Reg'd.	4362 St. Lawrence Blvd.
Kay Mfg. Company Limited, The	999 Aqueduct Street
Klassy Novelty & Embroidery Works	1407 St. Alexander Street
Kogan, Sam	4060 St. Lawrence Blvd.
Kosower, J.L. Co. Reg'd.	5344 St. Lawrence Blvd.
Kunz Embroidery Co. Inc.	1449 Bleury Street
Lemmo Contracting Reg'd.	395 Mayor Street
Lippman Embroidery Company	282 Ontario Street W.
Lormar Company	209 St. Catherine Street E.
M. & A. Button Hole Service Reg'd.	4450 Côte des Neiges
Majestic Embroidery	423 Mayor Street
Manhattan Pleating Company	460 St. Catherine Street W.
Marco Polo Products Ltd.	7755 St. Lawrence Blvd.
Master Pleating	57 Mount Royal Ave., E.
Modern Swiss Embroidery Works	1030 St. Alexander Street
Moranda Inc.	393 Mayor Street
Narrow Fabric Limited	2190 Préfontaine Street
New-Way Buttonhole Co.	9180 St. Lawrence Blvd.
New York Pleating Inc.	1030 St. Alexander Street
North End Buttonhole Co.	7408 St. Hubert Street
Nu-fashion Embroidery	173 Van Horne Street W.
Nu-Mode Novelty Inc.	366 Mayor Street
Nu-Way Belt Inc.	143 Lagachetiére Street W.
Parisian Pleating Company, Ltd.	5374 St. Catherine Street W.
Progress Swiss Embroidery Inc.	7145 St. Urbain Street
Quality Embroidery Co. Ltd.	1403 St. Alexander Street
Queen Embroidery	463 St. Catherine Street W.
Raby Contracting Company	3524 St. Dominique Street
Reliable Tucking and Stitching Company	437 Mayor Street
Rita Embroidery Works	637 Sauvé Street
Ritz Lace & Embroidery Limited	7125 Waverly Street
Ross Embroidery & Stitching, S.	1435 Bleury Street
Serinelli & Gravel Embroidery Reg'd.	6580 Darlington Avenue
Service Buttonhole Company	3981 St. Lawrence Blvd.
Service Stitching	1435 St. Alexander Street
Standard Button and Pleating Company	1491 Bleury Street
Star Pleating Inc.	423 Mayor Street
Star Trimming Mfg. Co.	2019 Stanley Street
Stitchcraft Co.	215 Jean Talon Street W.
Superior Embroidery Company	1030 St. Alexander Street
United Embroidery	5029 Papineau Avenue
United Swiss Embroidery Company	6355 Park Avenue
Universal Embroidery Reg'd.	1485 Bleury Street
Vanity Vogues	3762 St-Dominique Street
Variety Embroidery Works Reg'd.	5743 St. Hubert Street
Vendetti, Paul, Reg'd.	4519 Chapleau Street
Venetian Embroidery Limited	423 Mayor Street
Vennat, Raoul, Enr.	3770 St. Denis Street
Wear Ever Button Hole Makers & Felling Company Reg'd.	372 St. Catherine Street W.
Wexler, M. Flocking Co. Ltd.	754 St. Paul Street W.
Yane Brothers	395 Mayor Street
Zaritsky, A.	3575 St. Lawrence Blvd.
Zinman, Morris	3810 St. Lawrence Blvd.
Canadian Pompon Mfg. Co.	515 Tait St., Ville St-Laurent
Créations Publicitaires Enr.	376 Avenue Proulx, Quebec-ouest
Farrar, Geo. W.	110 First St., Iberville
Henault Screen Art Enr.	594 Bruno St., Drummondville
Lahaise, François	915 Préfontaine St. Ville Jacques-Cartier
Radix Enr.	12 Turnbull Ave., Quebec
<b>Montreal — Concluded:</b>	

**List of Firms Manufacturing Embroidery, Pleating and Hemstitching, 1956 — Concluded**

Name	Location
<b>Ontario:</b>	
Acme Pleaters Registered .....	116 Spadina Avenue, Toronto
Artistic Embroidery Works .....	218 King Street W., Hamilton
Babs Fuhrman — Petit Point .....	711 Mt. Pleasant Rd., Toronto
Bucilla Products Ltd. ....	11 Charlotte Street, Toronto
Canadian Art Needlework Company Ltd. ....	369 Sorauren Avenue, Toronto
Champion Crest Co. ....	92 Jarvis Street, Toronto
Chenille Crest Co. Ltd. ....	317 Adelaide Street W., Toronto
Cromar Process Arts, D.A. ....	19 Mohawk Ave., Brantford
Crown Crest .....	1 Hannaford Street, Toronto
Culley, S.J. & Sons Limited.....	69 York Street, Toronto
Dawson Pleating Company .....	265 Queen Street E., Toronto
Doral Crafts & Sportswear .....	2031 Yonge Street, Toronto
Famous Swiss Embroidery Co. ....	5 Beverley Street, Toronto
Fashion Pleating Company .....	119 Spadina Avenue, Toronto
Fox Embroidery Company .....	119 Spadina Avenue, Toronto
Gaila Creations .....	129 Spadina Ave., Toronto
Gold Medal Hand Embroidery .....	40 Phoebe Street, Toronto
Grant, Stanley A. Ltd. ....	134 Park Lawn Rd., Toronto
Henry's Crest of Canada Reg'd. ....	261 Marier Rd., Eastview
Jay, Thomas, Mfg. Co. ....	7 Weatherell Ave., Toronto
Kay Mfg. Company Limited .....	468 King Street W., Toronto
Margaret Erskine Embroidery .....	948 King Street E., Hamilton
Miller Embroidery, O.E. ....	100 Claremont Street, Toronto
Modern Buttonhole Mfg. Co. ....	373 Adelaide Street W., Toronto
Norcraft Co. ....	10 Dundee Street, Brantford
Paramount Needlecraft Co. ....	101 Robina Ave., Toronto
Perfect Swiss Embroidery Company .....	1031 Lillian Street, Willowdale
Quality Crests & Industrial Flockers .....	565 King Street, Toronto
Reg Bates Screen Craft Studio, The .....	175 Pine Street, Kingston
Reliable Pleating Company .....	355 Adelaide Street W., Toronto
Ren Mar Crafts .....	188 Parliament Street, Toronto
Ritchie Button Company, The .....	84 Queen Street South, Kitchener
Rite Pleating Company Ltd. ....	424 Adelaide Street W., Toronto
Ruth Embroidery Co. ....	202 Spadina Ave., Toronto
Standard Pleating & Button Co. ....	471 Richmond Street W., Toronto
Sterling Button & Pleating Ltd. ....	291 King St. W., Toronto
Style Embroidery Company .....	44 Camden Street, Toronto
Superior Embroidery Company .....	196 Spadina Avenue, Toronto
Sussman Embroidery .....	116 Spadina Ave., Toronto
Toronto Buttonhole Company .....	405 Richmond Street W., Toronto
Walker, E.C. and Sons Limited .....	587 Richmond Street W., Toronto
<b>Manitoba:</b>	
Bessborough Merchandisers .....	691 Main Street, Winnipeg
Felt Craft Studio .....	2 Mohawk Bay, Niagara Park, St. Boniface
Jay-Dee Products .....	666 Arlington Street, Winnipeg
Royal Embroidery Works .....	290 Kennedy Street, Winnipeg
Sportswear Specialties .....	245 Notre Dame Street, Winnipeg
<b>Saskatchewan:</b>	
Crest Craft .....	311-22nd Street E., Saskatoon
Graham Crests .....	404-32nd Street, Saskatoon
Smith's Crests .....	464 Fairford Street W., Moose Jaw
Sporting Craft .....	2180-12th Ave., Regina
<b>Alberta:</b>	
Bud Cowan Ltd. ....	11334 Jasper Ave., Edmonton
Mono Crests .....	116-8th Ave. E., Calgary
Percy's Felties .....	8833-95th Street, Edmonton
<b>British Columbia:</b>	
Art Embroidery Company .....	680 Robson Street, Vancouver
Capital Crests .....	1657 East 1st Avenue, Vancouver
Smith Watson Textiles Ltd. ....	540 Beatty Street, Vancouver
Western Crests Ltd. ....	3060 Main Street, Vancouver

## SECTION 3B. FABRIC AUTO ACCESSORIES, 1956

The fabric auto accessories industry reported a slight decrease in level of operations in 1956. Shipments by the establishments classified to the industry had a value of f.o.b. plant of \$13,700,631. This amount compares with the 1955 figure of \$14,237,169. Employees numbered 991 as against 995 in 1955, while their earnings rose from \$3,013,549 to \$3,220,417. Material costs of \$8,675,890 were virtually unchanged from the \$8,615,381 spent in 1955.

The 19 establishments comprising the industry in 1956 were distributed provincially as follows: Quebec 4, Ontario 12, Manitoba 2, and British Columbia 1. Ontario dominates the industry. In the year under review this province accounted for 89 per

cent of the value of its factory shipments and 87 per cent of its employment.

Products of this industry include such items as trim sets, glass run channel, seat and radiator covers, fender welts, etc. but as they are largely the production of less than three firms they cannot be fully specified. In 1956 shipments of seat covers were valued at \$1,638,844 while radiator and other covers were shipped to the extent of \$28,121.

Materials used consisted of such items as fabrics, artificial leather, metals, etc. but most of these cannot be separately classified. Upholstering materials, rubberized fabrics and other fabrics were used to the extent of \$3,836,231 in 1956 compared with \$4,480,602 in 1955.

TABLE 22. Principal Statistics of the Fabric Auto Accessories Industry, 1938 to 1956

Year and province	Establishments	Employees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production <sup>1</sup>
	number		\$	\$	\$	\$	\$
1938 .....	11	310	305,939	8,854	533,590	453,667	996,111
1939 .....	11	394	453,841	14,411	655,013	657,358	1,326,782
1940 .....	10	443	615,185	23,060	977,038	1,033,576	2,033,674
1942 .....	9	618	913,282	25,276	3,438,113	1,795,434	5,258,823
1944 .....	9	547	931,978	26,164	4,828,825	1,556,768	6,411,757
1945 .....	9	623	918,442	24,603	3,699,722	1,716,095	5,440,420
1946 .....	9	582	895,954	24,563	1,337,302	1,528,897	2,890,762
1948 .....	9	753	1,435,293	37,513	2,903,188	2,675,084	5,615,785
1949 <sup>2</sup> .....	8	827	1,740,482	37,544	3,189,372	3,135,148	6,362,064
1950 .....	8	726	1,681,547	40,141	3,172,158	3,238,748	6,451,047
1951 .....	9	694	1,737,883	41,968	3,478,348	3,323,657	6,843,973
1952 .....	12	788	2,044,019	45,043	4,508,505	3,263,913 <sup>3</sup>	7,817,461
1953 .....	16	1,083	2,868,803	68,184	6,248,415	5,023,787 <sup>3</sup>	11,340,386
1954 .....	17	799	2,151,401	82,535	6,151,233	3,603,330	9,878,843
1955							
Canada .....	17	995	3,013,549	99,540	8,615,381	5,736,933	14,237,169
Ontario .....	11	878	2,741,746	92,682	7,637,670	5,218,004	12,814,070
Quebec .....	3	91	217,232	4,854	818,200	430,394	1,173,049
Manitoba and British Columbia .....	3	26	54,571	2,004	159,511	88,535	250,050
1956							
Canada .....	19	991	3,220,417	129,043	8,675,890	4,841,966	13,700,631
Ontario .....	12	867	2,942,389	120,219	7,689,111	4,342,834	12,138,690
Quebec .....	4	86	207,289	5,743	737,493	383,335	1,198,277
Manitoba and British Columbia .....	3	38	70,739	3,081	249,286	115,797	363,664

<sup>1</sup> Beginning with 1952, the value of factory shipments has been collected instead of the gross value of production.

<sup>2</sup> Prior to 1949, Fabric Auto Accessories was not classified with textile products but with miscellaneous manufacturing industries.

<sup>3</sup> Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "Value added by manufacture".

TABLE 23. Inventories<sup>1</sup>, 1956

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	\$	\$	\$	\$
Opening <sup>2</sup> :				
Ontario.....	1,044,958	206,164	190,070	1,441,192
Quebec.....	216,673	25,411	219,454	461,538
Manitoba and British Columbia .....	49,675	1,000	5,000	55,675
Canada.....	1,311,306	232,575	414,524	1,958,405
Closing:				
Ontario.....	768,853	248,980	160,728	1,178,561
Quebec.....	209,596	36,110	137,049	382,755
Manitoba and British Columbia .....	75,645	3,000	7,500	86,145
Canada.....	1,054,094	288,090	305,277	1,647,461

<sup>1</sup> Book value of all manufacturing inventories held at plant and plant warehouses.<sup>2</sup> The opening inventory for 1956 differs from the closing inventory published for 1955 because of the inclusion of new firms and the removal of figures for firms which did not operate during 1956.

TABLE 24. Factory Shipments of the Fabric Auto Accessories Industry, 1955 and 1956

Principal products	1955		1956	
	Quantity	Selling value at factory	Quantity	Selling value at factory
	\$		\$	
Seat covers .....	—	1,386,753	—	1,638,844
Radiator covers .....	—	51,453	—	28,121
Other covers .....	—	10,915,478	—	9,846,892
All other accessories .....	—	1,597,342	—	1,660,898
All other products .....	—	286,143	—	525,876
Custom work and repairs.....	—	14,237,169	—	13,700,631
<b>Total factory shipments</b> .....	—		—	

TABLE 25. Materials Used by the Fabric Auto Accessories Industry, 1955 and 1956

Principal materials	1955		1956	
	Quantity	Cost value at factory	Quantity	Cost value at factory
	\$		\$	
Upholstering materials .....	—	1,936,162	—	1,669,000
Rubberized fabrics .....	—	90,726	—	125,775
Other fabrics .....	—	2,453,714	—	2,041,456
Artificial leather .....	—	593,205	—	566,650
Leather .....	—	161,759	—	166,450
Rubber .....	—	1,174,437	—	1,616,351
Metals, all kinds .....	—	2,179,589	—	2,450,874
All other materials and supplies .....	—	25,789	—	39,334
Containers, packing and shipping materials .....	—	8,615,381	—	8,675,890
<b>Total cost of materials used</b> .....	—		—	

TABLE 26. Employees and their Earnings, by Provinces, 1955 and 1956

	Average number					Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total
	Male	Female	Male	Female				
1955	number					\$	\$	\$
Ontario .....	99	49	326	404	878	649,936	2,091,810	2,741,746
Quebec .....	9	5	28	49	91	62,334	154,898	217,232
Manitoba and British Columbia .....	5	1	8	12	26	17,260	37,311	54,571
Canada .....	113	55	362	465	995	729,530	2,284,019	3,013,549
1956	number					\$	\$	\$
Ontario .....	104	53	329	381	867	751,952	2,190,437	2,942,389
Quebec .....	9	5	26	46	86	60,069	147,220	207,289
Manitoba and British Columbia .....	7	4	7	20	38	25,610	45,129	70,739
Canada .....	120	62	362	447	991	837,631	2,382,786	3,220,417

TABLE 27. Monthly Employment of Production Workers in the Fabric Auto Accessories Industry, 1955 and 1956

	1955			1956		
	Male	Female	Total	Male	Female	Total
number						
January .....	317	363	680	404	543	947
February .....	360	514	874	385	531	916
March .....	370	526	896	393	503	896
April .....	358	531	889	400	514	914
May .....	390	481	871	412	500	912
June .....	358	484	842	377	410	787
July .....	245	308	553	234	227	461
August .....	244	265	509	180	177	357
September .....	408	532	940	381	431	812
October .....	419	528	947	376	521	897
November .....	429	530	959	384	530	914
December .....	418	522	940	420	473	893
Monthly average .....	362	465	827	362	447	809

List of Firms Manufacturing Fabric Auto Accessories, 1956

Name	Location
<b>Quebec:</b>	
Al Cutler Ltd. ....	2098 Jeanne Mance St., Montreal
Arsenal Products Reg'd .....	453 Ontario St. E., Montreal
Auto Fabric Products Co. Ltd. ....	1598 Clarke St., Montreal
Columbia Auto Seat Covers .....	81 St. Edouard St., Sherbrooke
<b>Ontario:</b>	
Canadian Automotive Trim Ltd. ....	658 St. Luke Rd., Windsor
Canadian Automotive Trim Ltd. ....	Ajax
Canadian Fabricated Products Ltd. ....	459 Albert St., Stratford
Economy Products .....	200 Bedford Rd., Toronto
K.W. Car Cover .....	19 Sheldon St. N., Kitchener
Kingsway Upholstering Co. ....	3 Winfield Ave., Toronto
Kitchener Kar Cover .....	18 1/2 Queen St. W., Toronto
Newell Industries, J.O. ....	43 Boulton Ave., Toronto
Parkdale Auto Slip Covers .....	2060 Dundas St. W., Toronto
Quality Auto Seat Covers .....	1076 Danforth Ave., Toronto
Standard Products (Canada) Ltd. ....	945 Prince Road, Windsor
Trimco Products Ltd. ....	162 Samuelson St., Galt
<b>Manitoba:</b>	
Automotive Industries .....	661 Ellice Ave., Winnipeg
Moser Manufacturing Co., Ltd. ....	52 Adelaide St., Winnipeg
<b>British Columbia:</b>	
Jack Ballard Ltd. ....	1441 Kingsway, Vancouver

## SECTION 3C. MISCELLANEOUS TEXTILE GOODS N.E.S., 1956

For 1956 the miscellaneous textile goods n.e.s. industry reported factory shipments which had a value f.o.b. factory of \$49,803,201, up 7.8 per cent above the preceding year's figure of \$46,185,223. Employment rose from 3,984 in 1955 to 4,067 in 1956 and salary and wage payments increased from \$9,556,966 to \$10,087,070 over the two years. The material consumed in production cost \$29,404,767 in 1956 compared with \$25,357,904 in 1955.

The industry was comprised of 185 establishments, 2 less than in the previous year. Eighty-eight of these were located in Quebec and 73 in Ontario. Manitoba had 13, British Columbia 7, Alberta 2, Prince Edward Island 1 and Nova Scotia 1.

Factory shipments of medical and sanitary products, the chief items of production, amounted to

\$11,150,565. Included in this total are such commodities as adhesive tapes and medicated plasters, bandages, surgical gauze and dressings, sanitary napkins, etc. which cannot be shown separately without divulging particulars of individual firms. Wipers and rags, another important commodity, were shipped to the extent of 12,939,420 pounds worth \$3,728,539. Other important products are comforters, breadspreads, curtains, covers, bags, handkerchiefs, etc., details of which are to be found in Table 30.

The chief material consumed by this industry was cotton fabrics which was used to the extent of 24,365,803 linear yards worth \$6,281,324 in 1956 compared with 17,569,526 linear yards worth \$5,479,365 in 1955. For full details of materials used reference should be made to Table 31.

TABLE 28. Principal Statistics of Miscellaneous Textile Goods N.E.S., 1949 to 1956

Year and province	Establishments	Employees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production <sup>2</sup>
		number	\$	\$	\$	\$	\$
1949 <sup>1</sup> .....	135	3,012	5,361,554	199,488	15,817,146	10,452,712	26,469,346
1950.....	135	3,287	6,102,347	237,623	18,894,697	11,769,268	30,901,588
1951.....	151	3,434	6,649,961	267,938	21,524,966	13,763,012	35,555,916
1952.....	163	3,487	7,309,694	280,048	24,027,877	15,952,810 <sup>3</sup>	40,260,735
1953.....	187	3,785	8,347,168	290,704	24,970,039	16,433,936 <sup>3</sup>	41,694,679
1954.....	185	3,870	9,324,345	313,937	24,720,204	17,370,445	42,311,987
1955							
Canada .....	187	3,984	9,556,966	341,502	25,357,904	21,097,016	46,185,223
Prince Edward Island .....	1						
Nova Scotia .....	1	2,192	5,160,167	193,125	14,423,495	11,080,332	25,477,362
Quebec .....	84						
Ontario .....	80	1,645	4,081,313	133,973	10,090,061	9,466,030	19,301,356
Manitoba .....	13	105	198,337	6,507	516,633	313,401	833,002
Alberta and British Columbia .....	8	42	117,149	7,897	327,715	237,253	573,503
1956							
Canada .....	185	4,067	10,087,070	417,504	29,404,767	20,602,017	49,803,201
Prince Edward Island .....	1						
Nova Scotia .....	1	2,407	5,798,055	221,946	17,601,883	13,209,832	30,612,437
Quebec .....	88						
Ontario .....	73	1,508	3,940,991	173,997	10,803,536	6,795,833	17,574,822
Manitoba .....	13	105	217,207	7,961	634,822	354,190	996,062
Alberta and British Columbia .....	9	47	130,817	13,600	364,526	242,162	619,880

<sup>1</sup> New industry in 1949 resulting from adoption of Standard Industrial Classification in that year.

<sup>2</sup> Commencing with 1952 the value of factory shipments has been collected in place of the gross value of production.

<sup>3</sup> Because of insufficient inventory data in 1952 and 1953 these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "Value added by manufacture".

TABLE 29. Inventories<sup>1</sup>, 1956

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	\$	\$	\$	\$
Opening <sup>2</sup> :				
Prince Edward Island .....	3,224,877	423,750	1,253,401	4,902,028
Nova Scotia .....				
Quebec .....	1,966,397	256,623	1,583,080	3,806,100
Ontario .....	102,119	16,723	31,424	150,266
Manitoba .....	25,783	382	3,132	29,297
Alberta and British Columbia .....				
Canada .....	5,319,176	697,478	2,871,037	8,887,691
Closing:				
Prince Edward Island .....	3,439,509	588,280	1,510,095	5,537,884
Nova Scotia .....				
Quebec .....	2,146,074	285,072	1,753,175	4,184,321
Ontario .....	111,181	17,065	31,993	160,239
Manitoba .....	42,082	285	3,637	46,004
Alberta and British Columbia .....				
Canada .....	5,738,846	890,702	3,298,900	9,928,448

<sup>1</sup> Book value of all manufacturing inventories held at plant and plant warehouses.<sup>2</sup> The opening inventory for 1956 differs from the closing inventory published for 1955 because of the inclusion of new firms and the removal of figures for firms which did not operate during 1956.

TABLE 30. Factory Shipments of Miscellaneous Textile Goods N.E.S., 1955 and 1956

Principal products	1955		1956	
	Quantity	Selling value at factory	Quantity	Selling value at factory
		\$		\$
Comforters, cotton .....	No. 38,654	214,383	68,859	329,170
Comforters, down .....	" 3,979	94,543	3,524	69,494
Comforters, wool .....	" 42,749	235,676	28,469	134,246
Comforters, other .....	" 25,014	129,942	16,523	93,863
Quilted goods .....	—	1,806,267	—	2,441,964
Bedspreads, cotton .....	No. 386,181	2,261,957	438,066	2,577,623
Bedspreads, silk .....	" 28,047	278,693		
Bedspreads, artificial silk and mixtures .....	" 19,294	122,247	30,720	326,772
Curtains, cotton .....	pr. 394,408	711,398	412,529	738,327
Curtains, other .....	—	2,314,024	—	2,320,566
Curtain material .....	yd. 416,120	386,748	1,014,642	392,030
Drapes .....	—	1,155,553	—	1,538,954
Pillows, all kinds .....	—	511,307	—	673,168
Cushions .....	No. 169,689	407,374	357,799	603,180
Cushion forms .....	" 36,761	76,652	23,613	17,305
Cushion tops .....	—	57,381	—	60,332
Pillow cases .....	doz. 91,581	351,001	31,396	368,262
Wearing apparel .....	—	1,134,595	—	1,296,628
Bath mats and sets .....	No. 50,750	140,140	136,233	613,128
Covers, mattress .....	doz. 13,845	274,140	32,207	632,196
Covers, other .....	—	2,068,674	—	2,623,201
Pads, all kinds .....	—	539,348	—	629,969
Bags, garments .....	doz. }	662,631	{ 30,160	326,892
Bags, other .....	—	—	—	889,212
Muff beds .....	doz. 353	6,657	410	18,695
Handkerchiefs .....	" 153,413	335,676	115,671	192,134
Sheets .....	" 11,739	322,620	5,734	512,896
Table cloths, cotton .....	" 6,697	161,201	40,988	592,932
Table cloths, other .....	—	345,313	—	236,414
Towels .....	—	48,222	—	148,174
Pot holders .....	No. 86,434	19,589	91,427	14,009
Buff's, polishing, cotton .....	—	788,673	—	823,725
Waste and shoddy .....	—	256,175	—	464,989
Cheesecloth .....	yd. 1,008,058	553,883	1,263,133	506,973
Wipers and rags .....	lb. 13,713,055	3,682,560	12,939,420	3,728,539
Medical and sanitary products .....	—	9,471,581	—	11,150,565
All other products .....	—	12,106,070	—	11,250,444
Amount received for custom work and repairs .....	—	2,152,329	—	406,230
<b>Total factory shipments .....</b>	<b>—</b>	<b>46,185,223</b>	<b>—</b>	<b>49,803,201</b>

TABLE 31. Materials Used by Miscellaneous Textile Goods N.E.S., 1955 and 1956

Principal materials		1955		1956	
		Quantity	Cost value at factory	Quantity	Cost value at factory
Fabrics:			\$		\$
Cheesecloth and gauze .....	lin. yd.	5,461,017	601,649	3,326,621	942,911
Other cotton .....	"	12,108,509	4,877,716	21,039,182	5,338,413
Rayon and mixtures .....	"	2,036,466	1,079,127	2,558,370	1,943,270
Nylon .....	"	1,211,841	650,380	4,187,582	1,909,901
Silk and mixtures .....	"	710,428	383,230	132,042	90,676
Linen .....	"	140,000	50,200	77,600	29,961
Canvas, all kinds .....	"	28,825	26,762	"	"
Rubber covered fabric .....	"	43,150	107,973	9,301	12,840
All other fabric .....	"	—	4,068,031	—	4,371,837
Absorbent cotton .....	lb.	482,930	847,468	479,906	285,500
Waste, cotton .....	"	3,630,984	522,658	4,610,713	671,781
Other waste .....	"	467,822	232,053	471,619	522,783
Kapok .....	"	19,173	11,476	63,109	48,141
Felt, cotton .....	"	214,351	35,073	345,426	72,943
Felt, wool .....	"	19,569	40,919	21,117	14,999
Felt, other .....	"	31,000	20,519	41,200	13,373
Wool .....	"	78,253	54,032	219,544	86,613
Wadding, shoddy and batts .....	"	—	646,851	—	894,167
Wipers, rags, etc. ....	lb.	6,008,592	1,797,065	3,665,210	1,335,844
Tapes, bindings, fringes, etc. ....	value only	—	243,541	—	151,379
Lace and embroidery .....	"	—	23,250	—	23,582
Elastic .....	"	—	90,305	—	51,957
Thread, rubber .....	"	—	26,247	—	38,269
Thread, all other .....	"	—	244,762	—	304,039
Yarn, cotton .....	lb.	1,009,965	852,783	1,305,104	835,260
Yarn, other .....	"	—	394,088	—	291,836
Feathers and down .....	lb.	364,955	179,555	723,110	301,087
Leather, imitation .....	"	—	104,990	—	307,904
Chemicals and compounds .....	value only	—	229,945	—	147,764
All other materials, etc. ....	"	—	5,289,603	—	6,055,483
Packing and shipping materials .....	"	—	1,487,760	—	2,023,026
Custom work .....	"	—	137,893	—	287,228
Total cost of materials used .....	"	—	25,357,904	—	29,404,767

<sup>1</sup> Included in "All other fabric."

TABLE 32. Employees and their Earnings, by Provinces, 1955 and 1956

	Average number					Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total
	Male	Female	Male	Female				
number								
1955						\$	\$	\$
Prince Edward Island .....								
Nova Scotia .....	254	206	540	1,192	2,192	1,966,074	3,194,093	5,160,167
Quebec .....								
Ontario .....	234	173	423	815	1,645	1,475,634	2,605,679	4,081,313
Manitoba .....	18	3	25	59	105	77,227	121,110	198,337
Alberta and British Columbia .....	8	3	11	20	42	43,182	73,967	117,149
Canada .....	514	385	999	2,086	3,984	3,562,117	5,994,849	9,556,966
1956								
Prince Edward Island .....								
Nova Scotia .....	232	174	616	1,385	2,407	1,670,761	4,127,294	5,798,055
Quebec .....								
Ontario .....	216	173	360	759	1,508	1,528,597	2,412,394	3,940,991
Manitoba .....	17	5	17	66	105	82,475	134,732	217,207
Alberta and British Columbia .....	9	5	11	22	47	47,372	83,445	130,817
Canada .....	474	357	1,004	2,232	4,067	3,329,205	6,757,865	10,087,070

**TABLE 33. Monthly Employment of Production Workers in Miscellaneous Textile Goods N.E.S.  
1955 and 1956**

	1955			1956		
	Male	Female	Total	Male	Female	Total
number						
January .....	940	1,919	2,859	959	2,081	3,040
February .....	950	1,919	2,869	979	2,152	3,131
March .....	945	1,948	2,893	977	2,171	3,148
April .....	971	1,995	2,966	993	2,203	3,196
May .....	983	2,022	3,005	997	2,176	3,173
June .....	998	2,082	3,080	1,007	2,187	3,194
July .....	995	2,025	3,020	1,011	2,190	3,201
August .....	1,023	2,146	3,169	1,012	2,252	3,264
September .....	1,041	2,303	3,344	1,021	2,330	3,351
October .....	1,044	2,319	3,383	1,023	2,385	3,408
November .....	1,047	2,307	3,354	1,015	2,397	3,412
December .....	997	1,959	2,956	967	2,145	3,112
<b>Monthly average .....</b>	<b>999</b>	<b>2,086</b>	<b>3,085</b>	<b>1,004</b>	<b>2,232</b>	<b>3,236</b>

**List of Firms Manufacturing Miscellaneous Textile Goods, N.E.S., 1956**

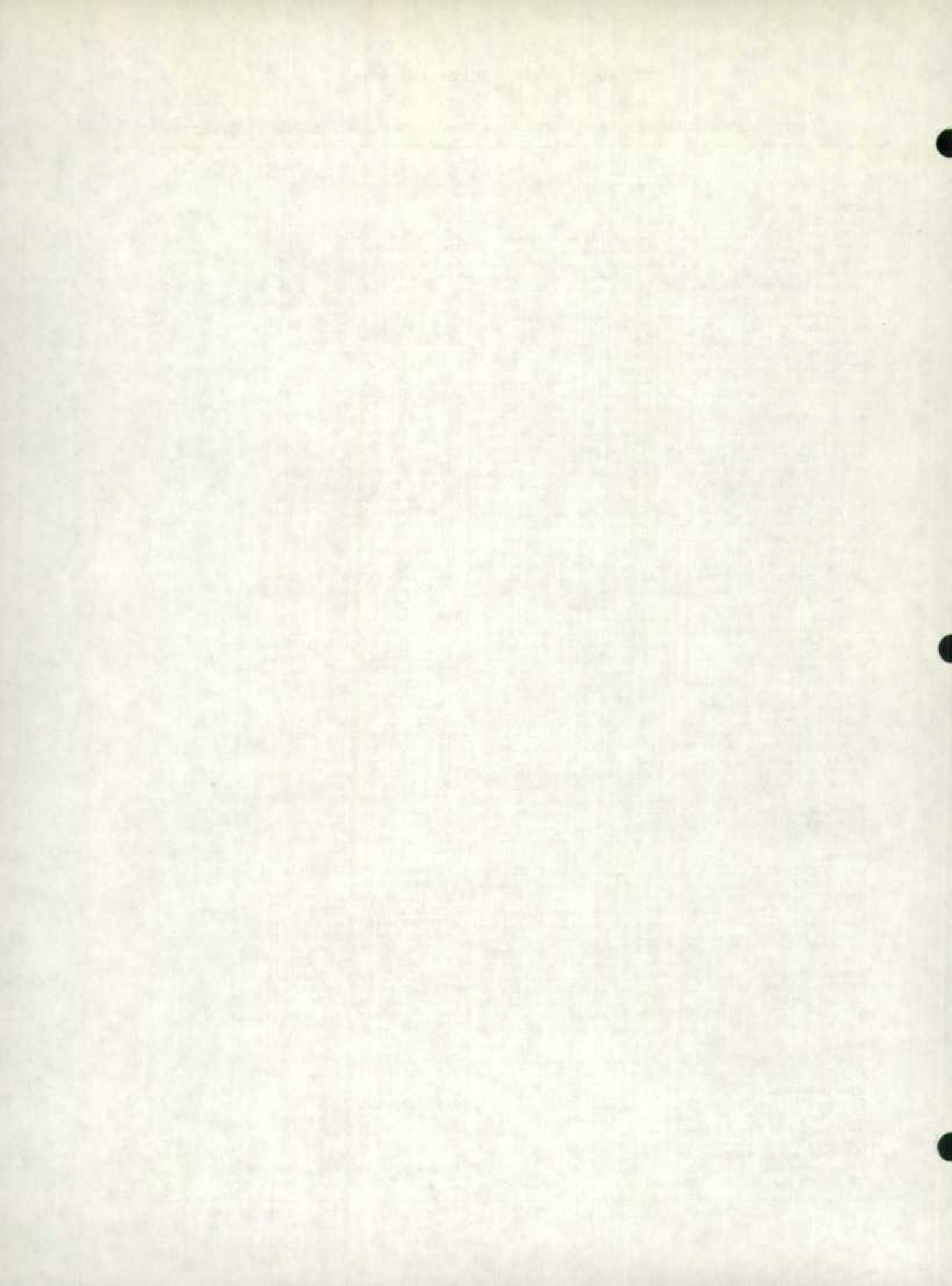
Name	Location
<b>Prince Edward Island:</b> Eastern Converters Ltd. ....	Summerside
<b>Nova Scotia:</b> Garret, John E. Ltd. ....	124 Kemp St., New Glasgow
<b>Quebec:</b> A. & R. Curtain Mfg., Co., Ltd. .... Absorbent Cotton Products Inc. .... Al-len Waste Corp. .... Art Linen Mfg. Company Limited .... Atlas Sterilized Wiping Products .... Babco Manufacturing Ltd. .... Baker Quilting Co. .... Ball, Harry & Son. .... Belden Sales & Mfg. Co. .... Beloeil Textiles Ltd. .... Benco Textiles Reg'd. .... Berback Quilting Ltd. .... Ber-Sar Manufacturing Company .... Better Felt Manufacturing Co. .... Brownstein Bros. .... Bucky Zackson Reg'd. .... Canada Muff Bed Company .... Carolyn Chenilles of Canada Ltd. .... Chantex Inc. .... Charles Nieder's Sons Ltd. .... Classic Curtain Mfg. Company Limited .... Commonwealth Curtain Co. .... Continental Linen Mfg. Co. .... Coronet Handbag Inc. .... Cotton Waste & Batt Company Limited .... Crescent Comforters Mfg. Inc. .... Cronin, John T. .... Decorative Linens Mfg. Ltd. .... Delaware Mills Ltd. .... De Luxe Comforter Mfg. Co. Reg'd. .... De Luxe Mfg. Co. .... Dominion Hemstitch Work Company .... Dominion Sanitary Wiper Co. Limited .... Empire Buff Co. Ltd. .... Exclusive Muff Bed Mfg. Co. .... Fast Nap Co. of Canada Inc. .... Frank Strohl Mfg. Co. Ltd. .... Gold Belt Reg'd. .... Gray & Company Limited, H. .... Guarantee Fit Inc. ....	4067 St. Lawrence Blvd., Montreal 987 Côte St., Montreal 988 Clark St., Montreal 4067 St. Lawrence Blvd., Montreal Pont Viau 999 College St., Montreal 4566 De la Roche St., Montreal 4060 St. Lawrence Blvd. Montreal 153 Lagauchetière St. W., Montreal Beloeil 1590 Mount Royal St. E., Montreal 7041 Waverley St., Montreal 7275 St. Urbain St., Montreal 40 King St., Montreal 5656 Clarke St., Montreal 1332 Berthier St., Montreal 3615 St. Lawrence Blvd., Montreal Acton Vale 750 St. Francois-Xavier St., Montreal 130 Cutting St., Coaticook 7130 Alexandra St., Montreal 551 Mount Royal E., Montreal 950 St. Urbain St., Montreal 400 Ontario St., W., Montreal 736 Notre-Dame St. West, Montreal 9210 St. Lawrence Blvd., Montreal 12358 Lefèvre St., Montreal 7145 St. Urbain St., Montreal 52 Nazareth St., Montreal 62 Rachel Street E., Montreal 5338 Bordeaux St. Montreal 4275 Notre-Dame St. E., Montreal 930 Brennan St., Montreal 999 College St., Montreal 1102 Bleury St., Montreal 15 Mount Royal Ave. W., Montreal 3684 St. Lawrence Blvd., Montreal 4327 Papineau St., Montreal 217 Common St., Montreal 202-204 Laurier Ave. W., Montreal

## List of Firms Manufacturing Miscellaneous Textile Goods, N.E.S., 1956 – Continued

Name	Location
<b>Quebec – Concluded:</b>	
Hamilton Art Wares Ltd.	175 St. Cyr Ave., Montreal
Harlo Sales & Mfg. Co.	2669 Charlemagne Ave., Montreal
Heitner Mfg. Co. Ltd.	4228 St. Lawrence Blvd., Montreal
Hollandia	476 St. Henry St., Montreal
Hoyos Mfg. A.	788 Jean Talon St. W., Montreal
Huard & Son, J.E.	522 Montfort St., Montreal
Ideal Spread Co.	2491 St. Patrick St., Montreal
Imperial Quilt Ltd.	2101 St. Lawrence Blvd., Montreal
Industrial Sanitary Products Ltd.	50 Port Royal W., Montreal
Johnson & Johnson Limited	2155 Pie IX Blvd. & 7101 Notre-Dame St. E. Montreal
Krant Textile & Winding Co.	3940 Clark St. (rear) Montreal
Laframboise Enr., W.	808 Mistral St., Montreal
La Coopérative Centrale des Producteurs de Lin du Québec	Rue St-Laurent, Plessisville
Lawrence Bedspread & Novelty Co. Ltd.	9210 St. Lawrence Blvd., Montreal
Lewis Cooper & Co. Ltd.	423 Mayor St., Montreal
L.V. Textiles Ltd.	7541 Dante Ave., Ville St. Michel
Mackay Homecraft Studio Inc.	2063 Victoria St., Montreal
Manville Industries Inc.	15 Mount Royal Ave. W., Montreal
Material Fabricators Co.	2625 Albert St., Montreal
Maxwell Spreads Inc.	988 de Courcelle St., Montreal
Miller Inc., A.	205 Vitre Street West, Montreal
Montreal Feather & Down Company	712 McEachran Ave., Montreal
Montreal Quilting Co. Limited, The	524 Guy St., Montreal
National Cottons	736 Notre-Dame St. W., Montreal
North American Feather Down Co. Ltd.	270 St. Joseph St., Lachine
Overseas Textiles Limited	372 St. Catherine St. W., Montreal
Perfect Spread Company	710 Notre-Dame St. W., Montreal
Quebec Quilting Products Co.	2455 Desautels St., Montreal
Rawmatex Ltd.	355 Chemin du Canal, Lachine
Reeves & Co. Ltd., W.H.	5639 Christophe Colomb St., Montreal
Renteln Reg'd., G.	555 Legendre St. E., Montreal
Smart Line Novelties	51 Laurier Ave. E., Montreal
Solomon Heitner and Sons Inc.	1074 St. Lawrence Blvd., Montreal
Sorel Screen Novelty Reg'd.	919 11th Ave., Tracy
Speed Cleaning Mitt	30 St. Peter St., Quebec
Standard Wiping Products Company Ltd.	40 Dalhousie St., Montreal
Toronto Quilting & Embroidery Ltd.	352 Adelaide St. W., Montreal
Trans Canada Scarves Inc.	19 Labrie St., St-Eustache
Transparent Garment Cover Co.	9500 St. Lawrence Blvd., Montreal
Transparent Plastic Shade Co. of Canada	359 St. James St. W., Montreal
Transview Shade Co.	956 Duluth St. E., Montreal
Universal Buffing Wheels Inc.	4681 A Delaroche St., Montreal
Upton River Mills Ltd.	2011 Union Ave., Montreal
Variety Textiles Mfgrs. Ltd.	893 St. Catherine St. W., Montreal
Victory Thread & Novelty Co. Ltd.	1435 Bleury St., Montreal
Vineberg L. & Son Reg'd.	4291 St. Lawrence Blvd., Montreal
Wearbest Sheet & Pillow Case Mfg.	154 Ontario St. E., Montreal
Williams Textiles Inc.	450 St. Peter St., Montreal
<b>Ontario:</b>	
Algro Fur Co.	140 Baldwin St., Toronto
Angus, Geo. (Canada) Ltd.	11 Curity Ave., Toronto
B.B. Products Co.	16½ North St., Galt
B. & M. Mfg. Co.	R.R. 1., Chatham
Brants Auto Trim Shops Ltd.	1750 Eglinton W., Toronto
Burgess Weaving Co.	627 Durie St., Toronto
By Products Co. of Canada	93-99 Ontario St., Toronto
Canadian Chenille Co. Ltd.	310 Spadina Ave., Toronto
Canadian Hansoh & Van Winkle Co. Ltd.	2 Silver Ave., Toronto
Canadian Tampax Corporation Ltd.	1 Royce Ave., Brampton
Cardinal Mills	29 Front St. E., Toronto
Casselman Company Ltd.	79-81 Portland St., Toronto
Cavers Fabrics Ltd.	60 Front St. W., Toronto
Charles Mfg. Co.	207 Cowan Ave., Toronto
Chicago Plastic Covers	235 Spadina Ave., Toronto
Cockburn & White	990 Queen St. W., Toronto
Cress Laboratories	Box 222, Kitchener
Crown Mfg. Co.	92 King St. W., Hamilton
Emerson Summers Co. Ltd.	7 Theatre Lane, Toronto
Evans, O.H. & Sons Ltd.	913 Bathurst St., Toronto
Flexo Cotton Products	1993 Clark St., Niagara Falls
Fur Service Ltd.	342 Adelaide St. W., Toronto
General Fireguard Corp. Ltd., The	978 St. Luke Rd., Windsor
General Quilting Co. Ltd.	63 Helena Ave., Toronto
Grimsby Linen Manufacturers	16 Elm St., Grimsby

## List of Firms Manufacturing Miscellaneous Textile Goods, N.E.S., 1956—Concluded

Name	Location
<b>Ontario—Concluded:</b>	
Hardie & McCauley Ltd.	1093 Queen St. W., Toronto
Harry Jessop	677 Bayview Ave., Toronto
Hees Co. Limited, Geo. H.	276 Davenport Road, Toronto
Humber Don Mfg. Ltd.	18 Burnhamthorpe Park Blvd., Toronto
Imperial Fancy Goods & Luggage	149 Sterling Rd., Toronto
Import & Domestic Textiles Ltd.	70 Wellington St. W., Toronto
Irvin Air Chute Limited	479 Central Ave., Fort Erie N., Co. Welland
Irvin Specialties Ltd.	24 Front St. W., Toronto
John Galloway Ltd.	50 Eby St. South, Kitchener
Kendall Company (Canada) Ltd., The	50 Eby St. South, Kitchener
Kenora Specialty Co. Ltd.	Curity Ave., Toronto, 13
Kohen, M.	573 King St. W., Toronto
Lakeview Shoddy Mill	Lakeview
Leather-Tex of Canada Ltd.	Box 33, Hamilton
Legrice Ltd., Ed. C.	2 River St., Toronto
Malcolm Davies Interiors	463 Manor Rd., Toronto
Manchester Comforter Corp. Ltd.	104 Crawford St., Toronto
Mardi Products	78 A Yonge St. S., Richmond Hill
Master Quilting Co. Ltd.	20 Maud St. W., Toronto
Myers Cotton Products	369 Sorauren Ave., Toronto
Norman Marcus Products Ltd.	32 Front St. E., Toronto
Ontario Whitewear Mfg. Co.	1123 Dundas St. W., Toronto, 3
Paytex Corporation	21 Wellington St. E., Toronto
Pioneer Parachute Co. of Canada Ltd.	91 Russel St. E., Smith's Falls
Prime & Rankin Ltd.	559 Davenport Rd., Toronto
Pullan Wipers & Waste Co. Ltd., E.	55 Parliament St., Toronto
Q-Tips (Canada) Ltd.	28 Ripley Ave., Toronto
Quality Button & Trimming Co. Ltd.	1536 Dundas St. W., Toronto
Quality Quilting Co. Ltd.	182 Spadina Ave., Toronto
Richmond Wipers	85 Merrick St., Hamilton
Saunders Manufacturing Ltd.	197-205 Spadina Ave., Toronto
Siris Products (Canada) Ltd., J.	1 Beaverdale Rd., Toronto
South West Supply Co.	33 Turnbull Ave., Wallaceburg
Spencer Bros.	103 Richmond St. E., Toronto
Sterco Products	90 Sherbourne St., Toronto
Stericloth Products Co. Limited	143 Wellington St., Brantford
Stitchcraft Specialties	215 Harbord St., Toronto
Supreme Quilting Co. Ltd.	1 Phoebe St., Toronto
Texpack Limited	69 Elgin St., Brantford
Toronto Feather & Down Co. Ltd.	2154 Dundas St. W., Toronto
Toronto Quilting & Embroidery Ltd.	352 Adelaide St. W., Toronto
Unitex	217 Greer Rd., Toronto
Unity Endless Belt Works Reg'd.	437 Sunnyside Ave., Ottawa
Waste Trading & Supply Co.	157 King St. E., Toronto
Wells Ltd., W.W.	1236 Birchmount Rd., Scarborough
Wettstein, A.A.	1182 Queen St. W., Toronto
Windsor Wiping Cloth Co.	180 Mercer St., Windsor
Wipers & Waste Products Limited	642 Rogers Road, Toronto
<b>Manitoba:</b>	
B & B. Paintcraft	470 Warsaw Ave., Winnipeg
Borg Industries Ltd.	285 Madison Street, St. James
Cheni Wool Mfg. Co.	224 King St., Winnipeg
Ideal Carpet Mfg. Co.	52 Adelaide St., Winnipeg
Koenigbaur, F.	1523 Manitoba Ave., Winnipeg
Landaus Quilting Co.	128 Princess St., Winnipeg
Lorne Mfg. Co. Ltd.	179 King St., Winnipeg
Mid-West Quilting Co. Ltd.	1451 Erin St., Winnipeg
Mohr Quilting Co. Ltd.	296 McDermot Ave., Winnipeg
National Wiper & Textile Ltd.	400 Tache Ave., St. Boniface
Quilterx Ltd.	285 Madison St., St. James
Toronto Quilting & Embroidery Ltd.	590 Notre-Dame Ave., Winnipeg
Windsor Mfg. Co. Ltd.	980 Main St., Winnipeg
<b>Alberta:</b>	
Better Home Decorators	1417—3rd St. N.E., Calgary
Briggs, F.M.	214—3rd Ave. E., Calgary
<b>British Columbia:</b>	
George Ltd., S.A.	823 Clarke Dr., Vancouver
Glen Manufacturing Co.	3335 Kingsway, Vancouver
National Waste Mfg. Limited	821 Powell St., Vancouver
Peerless Wiping Rag Co.	935 E. Cordova St., Vancouver
Ron Cameron Auto Upholstery	982 Kingsway, Vancouver
T-Est Sales Co.	2215 Cambie St., Vancouver
Vancouver Quilting Mfg. Ltd.	3764 Commercial Drive Vancouver





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