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## THE MISCELLANEOUS TEXTILES INDUSTRIES

1958

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## PUBLICATIONS

The results of the annual Census of Industry are published by the Dominion Bureau of Statistics in a series of industry reports which are released each year as the compilations are completed. Reports for industries classified to the **Clothing** Major Group are listed below, along with current and annual publications of related interest. Similar reports are issued for other industries. A complete catalogue of publications of the Bureau is available on request from the Information Services Division, Dominion Bureau of Statistics, Ottawa, or from the Queen's Printer, Ottawa.

### A — Annual

### Q — Quarterly

### M — Monthly

Catalogue number	Title	Price
34-211	General Review of the Clothing Industries (A) .....	.50
34-212	Corset Industry (A) .....	.25
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made payable to the Receiver General of Canada and forwarded to  
the Information Services Division, Dominion Bureau of Statistics,  
or to the Queen's Printer, Ottawa, Canada.*

## EXPLANATORY NOTES

This report is one in a series of about 130 publications which present the results of the 1958 Census of Manufactures. Most reports in this series refer to specific industries, but there are summary reports for Canada and the provinces and for major industry groups. An annual Census of Manufactures has been carried out by the Dominion Bureau of Statistics since 1916.

Industry statistics given in these reports refer to number of establishments, employees, salaries and wages, cost of materials, supplies, fuel and electricity, gross value of shipments, inventories and value added by manufacturing. Details of materials used and products shipped are also given. Descriptions of the principal industry statistics, with special reference to 1958, are as follows:

### Period Covered

Firms are asked to submit figures for the calendar year, if at all possible, and most reports are on this basis. Financial year reports for periods differing from the calendar year are accepted in instances where the firms find it impossible to supply calendar year data from accounting records. However the data on employees, salaries and wages are requested on a calendar year basis in all cases.

### Establishment

Data for the annual census is collected on an establishment basis. A firm with more than one plant is required to file a report for each plant. In most cases an establishment is a complete factory. Sometimes, however, a plant is divided into two or more establishments when it carries out operations classifiable to different industries and when separate accounting records are available. Usually the statistics for an establishment relate only to the manufacturing activities. Other activities such as construction at the plant by its own employees, wholesale or retail activities carried on at the plant location, etc., are not included. Plants engaged solely in repair work (except in the case of furniture, shipbuilding, boat building, aircraft and railway rolling stock industries) are not included but plants occupied in assembling parts into complete units are included.

### Employees

Administrative and office employees include all executives and supervisory officials such as presidents, vice-presidents, secretaries, treasurers, etc., together with managers, professional and technical employees, superintendents and factory supervisors above the working foremen level and clerical employees. Working owners and partners are also included in this category.

Production and related workers include all other factory workmen whether paid on a monthly, weekly, hourly or piece-work basis. Working foremen doing work similar to that of the employees they supervise are included, as are maintenance, warehousing and delivery staffs. Employees on new construction work, in retail or wholesale operations, on outside piece work etc., are not included.

Production workers are reported by months, an average for the year being obtained by summing the monthly figures and dividing by twelve. This procedure is followed even though the plant did not operate in all months. Figures on employment refer to calendar years whether or not some establishments reported other data on a financial year basis.

### Salaries and Wages

Salaries and wages refer to gross earnings of the employees described above, including salaries, wages, commissions, bonuses, the value of room and board where provided, deductions for income tax and social services such as sickness and unemployment insurance, pensions, etc., as well as any other allowances forming part of the employees' wages. Payments for overtime are included.

Salaries refer to amounts paid to administrative and office employees. Withdrawals by working owners or partners for normal living expenses for self and family are included but not their withdrawals for income tax. Wages refer to the amounts paid to production and related workers as defined above. Data on earnings refer to the calendar year whether or not some establishments reported other data on a financial year basis.

### Cost of Fuel and Electricity

Figures for fuel refer to amounts actually used, (including fuel used in cars and trucks), not to purchases unless the quantities are the same. Values refer to the laid-down cost at the works, including freight, duty, etc.

### Materials and Supplies Used

Figures represent quantities and laid-down cost values, at the works, of materials and supplies actually used during the year whether purchased from others or received as transfers from other plants of the reporting company. Amounts paid to other manufacturers for work done on materials owned by the reporting company are included. Returnable containers or any other items charged to capital account are not included. Fuels are not included. Goods bought from others or received as transfers from other plants of reporting companies

for resale without further processing are not included. Maintenance and repair supplies not chargeable to capital account are included.

### Factory Shipments

Factory shipments refer to shipments of goods made from own materials either in the reporting plant or by other manufacturers on the basis of a charge to the reporting plant for work done. All products and by-products shipped from the establishment are included whether for domestic use, export, or for government departments. Transfer shipments to sales outlets, distributing warehouses or to other manufacturing units of the reporting firm are included. Goods bought or received as transfers and resold without further processing are not included. Values are computed on f.o.b. plant or plant warehouse basis, and do not include sales tax or excise duties. Values of containers not returnable are included. Amounts received in payment for work done on materials owned by others are included.

In a few industries such as shipbuilding, aircraft, etc., where work on principal products extend over a relatively long period, the value of production is recorded rather than the value of shipments. For those industries production is computed from the value of deliveries of complete units during the year plus the value of work done during the year on unfinished units less the value of work done in previous years on finished units delivered in the year under review.

### Inventories

Values represent the book values of manufacturing inventories owned and held at the reporting plant. Figures include inventories held in warehouses or selling outlets which have been included with plant operations for purposes of reporting shipments.

### Value Added by Manufacturing

Figures are computed from value of shipments plus or minus changes in inventories of finished

goods and goods in process less cost of materials, fuel and electricity. This figure is sometimes referred to as net production.<sup>1</sup>

### Standard Industrial Classification

The Standard Industrial Classification Manual, prepared by the Dominion Bureau of Statistics, provides for 135 three-digit industries in the manufacturing sector, arranged in 17 major groups. Reporting establishments are classified or allotted to specific industries on the basis of the value of principal products made or shipped.

### Short Forms

Prior to 1949 all manufacturing firms, regardless of size, were required to complete a standard form annually covering all census details, but for later years an effort was made to ease the reporting burden for smaller firms which usually do not maintain regular records in the required detail. A modified or short form was introduced in 1949 asking for the total value of shipments only, or in industries with a large number of small firms, for total value of shipments and quantities and values of a few principal products. Using the ratio of value of shipments in the current year to value of shipments in the base year, 1948, estimates of other census data were made for each plant for inclusion in the regular compilations. In general, the cut-off point for short forms was set at \$50,000 gross value of shipments annually, but there were lower cut-offs for a number of industries in which the small firms accounted for a larger share of total shipments. About 40 per cent of the total number of establishments reported on the modified or short form. They accounted for less than 3 per cent of the total value. In 1958, to establish a new base year, the small firms were again asked to report data on employees, salaries and wages, and other principal statistics together with some detail on material and products.

<sup>1</sup> To arrive at the National Accounts concept of "gross domestic product at factor cost", it would be necessary to subtract also the cost of office supplies used, advertising, insurance and other goods and services obtained from other businesses. Data on these inputs are not collected on the annual Census of Manufactures. Value added figures for "The primary industries and construction" are published in D.B.S. publication 61-202, *Survey of Production*.

# THE MISCELLANEOUS TEXTILES INDUSTRY

## 1958

This report consists of three sections, the first covering the carpet, mat and rug industry; the second the oilcloth, linoleum and coated fabrics industry; and the third a group of three industries which together comprise the miscellaneous textiles goods industry of the Standard Industrial Classification adopted in 1949. The three components of the miscellaneous textile goods industry are embroidery, pleating, hemstitching, etc.; fabric auto

accessories; and miscellaneous textiles n.e.s. They will be found in Sections 3A, 3B and 3C respectively. Prior to 1956 the annual survey of the carpet, mat and rug industry had been compiled and published as part of the woollen industries in the report entitled *The Wool Textile Industries*. Commencing with 1956, however, the industry has been surveyed and compiled on a separate basis, appearing in this publication.

### SECTION 1. THE CARPET, MAT AND RUG INDUSTRY, 1958

Factory shipments by the Carpet, Mat and Rug Industry in 1958 had a total value f.o.b. plant of \$23,627,619. This represents an increase of \$2,648,897, or 12.6 per cent, over the \$20,978,722 worth of goods shipped in 1957. When account is taken of inventory changes in goods in process and in finished goods, the estimated production value total for 1958 was \$22,737,411; this figure was 3.1 per cent above the comparable 1957 total of \$22,060,525.

Employment within the industry fell by 3.9 per cent from 1,798 in 1957 to 1,728 in 1958, and salary and wage payments dropped correspondingly by 4.3 per cent from \$5,369,911 in 1957 to \$5,139,830 in the year under review. The cost of materials used, \$12,102,766 in 1958 compared to \$12,293,107 in 1957, was 1.5 per cent lower in the current year.

Carpets, mats and rugs are also manufactured by firms classified to the Miscellaneous Textiles, the Synthetic Textiles and the Woollen Yarn Industries. All-industry shipments, therefore, are shown

in this report for the first time, in Table 4B, wherein it may be seen that factory sales of the leading product, tapestry or velvet carpets, reached a total of 974,578 square yards with a value f.o.b. plant of \$6,344,088. The detail in Table 4A, the industry table, has been curtailed to cover only three main categories of products.

Yarns of wool, cotton, rayon, jute, etc., represent the main material used by the Carpet, Mat and Rug Industry. The consumption of these in 1958 was reported as costing \$6,528,793. For further detail of shipments and materials used by the industry, reference should be made to Tables 4A and 5.

Imports of carpets and rugs into Canada in 1958 amounted to 18,765,982 square feet worth \$9,996,564, whereas in 1957 a total of 22,471,098 square feet worth \$11,615,251 was imported. Exports of carpets and mats were valued at only \$12,801. Details of imports and exports may be found in Tables 6 and 7 of this report.

**TABLE 1. Principal Statistics, Representative Years, 1929-58**

Year and province	Establishments	Employees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production <sup>1</sup>
number							
1929.....	22	1,293	1,463,685	89,710	2,559,680	2,785,165	5,434,555
1937.....	21	1,370	1,394,602	141,265	2,631,844	2,592,467	5,365,576
1938.....	18	1,252	1,191,305	122,362	1,764,821	1,848,844	3,736,027
1939.....	18	1,295	1,331,546	135,049	1,716,354	2,498,057	4,349,460
1942.....	17	1,353	1,854,903	124,366	2,969,873	3,406,589	6,500,828
1945.....	17	1,091	1,657,306	105,174	2,400,230	2,702,322	5,207,726
1947.....	20	1,347	2,440,090	159,013	3,970,501	4,694,743	8,824,257
1948.....	18	1,541	3,132,954	178,198	5,604,344	6,007,100	11,789,642
1949.....	23	1,741	3,821,714	216,439	6,482,467	7,922,363	14,621,269
1950.....	21	1,656	3,818,724	244,868	7,506,660	7,737,447	15,488,975
1951.....	22	1,455	3,698,615	316,574	8,769,831	7,227,333	16,313,738
1952.....	21	1,549	3,893,911	299,365	6,848,325	6,279,589	13,427,279
1953.....	20	1,563	4,088,553	264,411	7,324,225	6,355,313 <sup>2</sup>	13,943,949
1954.....	21	1,491	4,155,185	263,646	6,789,923	7,672,122	14,297,936
1955.....	18	1,527	4,253,066	281,665	7,726,179	7,192,756	15,587,015
1956.....	19	1,709	4,910,343	387,023	10,878,118	8,632,981	19,279,651
1957							
Canada .....	16	1,798	5,369,911	414,930	12,293,107	9,352,488	20,978,722
Ontario .....	10	1,419	4,544,870	301,477	8,759,772	7,114,997	15,196,923
Quebec .....	3	329	710,556	106,039	3,437,086	2,009,285	5,438,274
Other provinces <sup>3</sup> .....	3	50	114,485	7,414	96,249	228,206	343,525
1958							
Canada .....	15	1,728	5,139,830	386,530	12,102,766	10,248,115	23,627,619
Ontario .....	10	1,289	4,246,110	275,174	7,724,760	7,345,865	16,202,387
Quebec .....	3	439	893,720	111,356	4,378,006	2,902,250	7,425,232

<sup>1</sup> Beginning with 1953 the value of factory shipments has been collected instead of the gross value of production.

<sup>2</sup> Because of insufficient inventory data in 1953, this figure has been calculated from value of factory shipments and is, therefore, only approximate to true "Value added by manufacture."

<sup>3</sup> Other provinces include: Manitoba, 2 establishments; British Columbia, 1 establishment.

TABLE 2. Inventories,<sup>1</sup> 1958

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
dollars				
Opening: <sup>2</sup>				
Ontario .....	2,143,343	1,655,883	3,121,868	6,921,094
Quebec .....	546,458	158,428	421,830	1,126,716
Manitoba .....				
Canada .....	2,689,801	1,814,311	3,543,698	8,047,810
Closing:				
Ontario .....	1,827,718	1,245,800	2,675,363	5,748,881
Quebec .....	590,304	174,087	372,551	1,136,942
Manitoba .....				
Canada .....	2,418,022	1,419,887	3,047,914	6,885,823

<sup>1</sup> Book value of all manufacturing inventories held at plant and plant warehouses.<sup>2</sup> The opening inventory for 1958 differs from the closing inventory published for 1957 because of the inclusion of new firms and the removal of figures for firms which did not operate during 1958.

TABLE 3. Comparison of Principal Statistics, 1957 and 1958

Items	1957	1958	+Increase -Decrease
Establishments reporting .. No.	16	15	- 1
Supervisory and office employees:			
Total .. "	297	285	- 12
Male .. "	190	184	- 6
Female .. "	107	101	- 6
Total salaries .. \$	1,532,261	1,350,621	- 181,640
Production workers:			
Monthly average .. No.	1,501	1,443	- 58
Male .. "	974	986	+ 12
Female .. "	527	457	- 70
Total wages .. \$	3,837,650	3,789,209	- 48,441
Cost of fuel and electricity .. \$	414,930	386,530	- 28,400
Cost of materials used .. \$	12,293,107	12,102,766	- 190,341
Value of factory shipments .. \$	20,978,722	23,627,619	+ 2,648,897

**TABLE 4 A. Factory Shipments in the Carpet, Mat and Rug Industry, 1957 and 1958<sup>1</sup>**

	1957		1958	
	Quantity	Selling value at factory	Quantity	Selling value at factory
	sq. yds.	\$	sq. yds.	\$
Carpets in rolls, including stair .....	3,278,831	17,798,984	3,781,142	19,990,905
Squares, mats and runners .....	—	2,669,380	—	3,134,636
Other carpets, mats and rugs .....	—	510,358	—	502,078
<b>Total factory shipments .....</b>	<b>—</b>	<b>20,978,722</b>	<b>—</b>	<b>23,627,619</b>

<sup>1</sup> For factory shipments of carpets, mats and rugs in all industries, see Table 4 B.

**TABLE 4 B. Factory Shipments of Carpets, Mats and Rugs in All Industries, 1958**

	Quantity	Selling value at factory
	sq. yds.	\$
Carpets in rolls, Including stair:		
Axminster .....	538,556	2,322,478
Wilton .....	736,717	5,261,421
Tapestry or velvet .....	974,578	6,344,088
Tufted .....	1,242,796	3,987,147
Squares, mats and runners:		
Axminster .....	331,672	1,846,294
Other carpets, mats and rugs .....	—	7,280,632
<b>Total factory shipments .....</b>	<b>—</b>	<b>27,042,060</b>

TABLE 5. Materials Used, 1957 and 1958

Principal materials	1957		1958	
	Quantity	Cost value at factory	Quantity	Cost value at factory
	lb.	\$	lb.	\$
Wool, raw (clean weight) .....	2,337,004	1,861,789	1,998,084	1,428,953
Waste, wool or part wool .....				
Other raw stocks .....	305,965	101,330	290,307	159,821
Pile yarns:				
Cotton .....	1,221,781	766,615	338,301	232,709
Rayon .....	2,662,776	1,637,675	1,420,033	905,226
Wool .....	2,428,129	3,095,812	2,480,388	3,048,577
Other .....	547,984	455,736	674,082	546,171
Other yarns:				
Cotton .....	2,159,464	1,434,279	1,703,652	1,121,130
Jute .....	2,974,494	671,967	2,852,139	627,342
Other .....	—	49,262	—	47,638
Backing fabric, cotton and jute .....	—	133,082	—	1,952,746
Sewing thread .....	—	21,554	—	23,343
Cords, trimmings, etc. ....	—	26,641	—	20,619
Oils .....	—	11,952	—	10,546
Dyes .....	—	142,846	—	181,724
Chemicals .....	—	507,977	—	560,515
All other materials and supplies .....	—	499,044 <sup>r</sup>	—	449,968
Packing and shipping materials .....	—	134,319	—	139,783
Operating, maintenance and repair supplies .....	—	741,227	—	645,955
Amount paid out to others for work done on materials owned by reporting plants .....	—	1	—	1
<b>Total cost of materials used.....</b>	<b>—</b>	<b>12,293,107</b>	<b>—</b>	<b>12,102,766</b>

<sup>1</sup> Included in "All other materials and supplies".<sup>r</sup> Revised figures.

TABLE 6. Imports of Carpets, Mats and Rugs, 1957 and 1958

	1957		1958	
	Quantity	Value	Quantity	Value
	sq. ft.	\$	sq. ft.	\$
Carpets and rugs:				
Carpets, Axminster, in the roll .....	1,457,248	704,018	1,211,490	615,853
Carpets, Axminster, in squares .....	910,731	414,165	655,486	349,980
Carpets, Brussels and Wilton, in the roll .....	16,680,616	8,268,231	13,241,744	6,723,338
Carpets, Brussels and Wilton, in squares .....	871,578	455,279	1,039,494	509,546
Carpets, ingrain, 2 and 3-ply, all wool or union, in the roll..	63,347	29,626	54,860	44,049
Carpets, ingrain, 2 and 3-ply, all wool or union in squares..	330,187	88,998	702,859	174,801
Carpets, oriental and hand-woven .....	1,269,086	1,268,385	1,284,134	1,332,967
Carpets, tapestry and velvet, in the roll.....	754,338	345,145	390,374	187,166
Carpets, tapestry and velvet, in squares .....	195	241	3,949	2,105
Mats and hearth rugs, up to 3 feet x 6 feet, and runners .....	133,772	41,163	181,592	56,759

TABLE 7. Exports of Carpets, Mats and Rugs, 1957 and 1958

		1957		1958	
		Quantity	Value	Quantity	Value
			\$		\$
Wool carpets and mats .....		—	10,623	—	12,801

TABLE 8. Employees and their Earnings, by Provinces, 1957 and 1958

	Employees					Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total
	Male	Female	Male	Female				
number								
1957								
Ontario .....	166	80	775	398	1,419	1,355,797	3,189,073	4,544,870
Quebec .....	19	23	172	115	329	143,654	566,902	710,556
Other provinces <sup>1</sup> .....	5	4	27	14	50	32,810	81,675	114,485
Canada .....	190	107	974	527	1,798	1,532,261	3,837,650	5,369,911
1958								
Ontario .....	163	77	703	346	1,289	1,147,439	3,098,671	4,246,110
Quebec .....	21	24	283	111	439	203,182	690,538	893,720
Manitoba .....								
Canada .....	184	101	986	457	1,728	1,350,621	3,789,209	5,139,830

<sup>1</sup> Includes two establishments in Manitoba and one in British Columbia.

TABLE 9. Monthly Employment of Production Workers, 1957 and 1958

	1957			1958		
	Male	Female	Total	Male	Female	Total
	number					
January .....	1,011	571	1,582	983	434	1,417
February .....	1,030	565	1,595	972	429	1,401
March .....	1,005	569	1,574	986	382	1,368
April .....	1,033	531	1,564	952	419	1,371
May .....	995	538	1,533	953	450	1,403
June .....	992	514	1,506	970	469	1,439
July .....	959	483	1,442	974	474	1,448
August .....	968	519	1,487	996	487	1,483
September .....	967	508	1,475	1,031	494	1,525
October .....	926	497	1,423	1,010	476	1,486
November .....	907	526	1,433	1,005	489	1,494
December .....	922	508	1,430	1,015	487	1,502
Monthly average .....	974	527	1,501	986	457	1,443

TABLE 10. Consumption of Fuel and Electricity, 1957 and 1958

Kinds of fuel	1957		1958	
	Quantity	Cost value at factory	Quantity	Cost value at factory
Bituminous coal .....	ton	13,033	185,136	13,398
Gasoline (including gasoline used in cars and trucks) ..	Imp. gal.	13,389	5,476	16,243
Fuel oil .....	"	478,953	74,075	522,041
Natural gas .....	M cu. ft.	75	88	329
Other fuel .....		—	35,748	—
<b>Total cost of fuel.....</b>		—	<b>300,523</b>	—
Electricity purchased (including service charges) .....	kwh.	8,765,226	114,407	11,098,511
<b>Total cost of fuel and electricity .....</b>		—	<b>414,930</b>	—
				<b>386,530</b>

## List of Firms Manufacturing Carpets, Mats and Rugs, 1958

Name of firm	Location
<b>Quebec:</b>	
Blackwood Morton & Sons (Canada) Ltd. ....	Ste-Thérèse-de-Blainville
Peerless Rug Co. Ltd. ....	Actonvale
Peeters Textile Mills Ltd., The.....	Frontenac St., Granby
<b>Ontario:</b>	
Blossomtex Enterprises Ltd. ....	420 Wellington St. W., Toronto
Brinton-Peterborough Carpet Co. Ltd. ....	Peterborough
Cobourg Matting & Carpet Co. Ltd. ....	180 Tremaine St., Cobourg
De Luxe Stair Cushion Ltd. ....	40 Danforth Rd., Toronto
Empire Rug Mills Limited .....	Frank St., St. Catharines
Hamilton Rug Works .....	188½ Market St., Hamilton
Harding Carpets Limited .....	Morrell St., Brantford
Niagara Rug Co. Ltd. ....	580 Victoria Ave., Niagara Falls
Toronto Carpet Mfg. Company Limited .....	1179 King St. W., Toronto
Valumat Co. ....	North Division Rd., Kingsville
<b>Manitoba:</b>	
Capital Carpet Co. ....	701 Wellington Ave., Winnipeg
Rainbow Rug Co. ....	149 Portage Ave., Winnipeg

## SECTION 2. THE OILCLOTH, LINOLEUM AND COATED FABRICS INDUSTRY, 1958

In 1958 goods with a total value f.o.b. plant of \$40,930,445 were shipped by the factories of the Oilcloth, Linoleum and Coated Fabrics Industry. This represents an increase of \$2,026,888, or 5.2 per cent, over the comparable 1957 figure of \$38,903,557. Employment, reported as 2,836 in 1957, rose by 2.3 per cent to 2,902 in 1958. Over the same period, total salary and wage payments advanced by 3.4 per cent to \$11,906,807 from \$11,512,954. The cost of materials used by the industry, \$21,119,350 in 1958, was 2.0 per cent above the 1957 figure of \$20,694,653.

The industry in 1958 was comprised of 19 establishments, two more than the year before. Eleven were located in Quebec; 6 in Ontario; and two in British Columbia. Again Quebec dominated the industry, accounting for 72.1 per cent of total shipments and for 61.5 per cent of all production workers.

The main products of this industry were linoleum and felt based floor coverings, pyroxylon and synthetic resin coated fabrics, window blinds, table oilcloth and saturated felt. However, no detailed breakdown of the products of the industry can be given, because individual company information would be revealed. The volume of linoleum and

printed surface felt base floor coverings was higher than in the previous year. Shipments of window and slatted blinds, at \$2,637,244, were 7.4 per cent below the 1957 amount of \$2,847,441.

Of the materials used by the industry, fabrics were valued at \$4,788,891 in 1958, 8.2 per cent lower than the \$5,216,869 worth used in 1957. Felt consumed in 1958, \$3,023,647, was 6.9 per cent higher in value than the \$2,828,397 reported the year before. There was an increase of 3.5 per cent in the total value of linseed oil used, from \$2,170,194 in 1957 to \$2,246,626 in 1958.

Imports of oilcloth, floor linoleum and cork matting or carpets in 1958 amounted to 47,740,572 pounds valued at \$6,814,512 compared to 40,731,253 pounds valued at \$5,654,247 in 1957. Imports of oilcloth, enamelled, carriage, shelf and table decreased, the figures for the two years being 552,426 pounds valued at \$414,213 for the earlier year as against 179,310 pounds worth \$122,155 in 1958. In the year under review, exports of oilcloth or linoleum, as used for covering floors, amounted to 6,829 square yards worth \$6,666, and of oilcloth n.o.p. to 740,307 square yards worth \$234,586.

TABLE 11. Principal Statistics of the Oilcloth, Linoleum and Coated Fabrics Industry, 1938-58

Year and province	Establishments	Employees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production <sup>1</sup>
number							
1938 .....	14	1,672	2,143,222	249,281	4,427,708	4,380,013	9,057,002
1939 .....	14	1,686	2,190,807	253,789	4,108,794	4,968,430	9,331,013
1942 .....	19	2,412	3,546,156	314,631	12,295,497	8,845,964	21,456,093
1944 .....	19	2,746	4,633,204	322,126	13,964,166	13,638,748	27,925,040
1946 .....	16	1,746	3,371,694	318,552	7,493,530	8,116,435	15,928,517
1948 .....	16	2,016	4,929,326	419,411	15,385,706	11,130,764	26,935,881
1949 <sup>2</sup> .....	14	2,309	6,053,518	419,924	15,657,655	12,092,566	28,170,145
1950 .....	15	2,351	6,638,152	491,618	16,618,156	13,174,074	30,283,848
1951 .....	15	2,379	7,131,411	490,109	16,727,708	12,163,917	29,381,734
1952 .....	14	2,402	7,349,657	498,773	15,827,257	14,219,362 <sup>3</sup>	30,545,392
1953 .....	15	2,236	7,470,347	498,663	15,219,537	15,114,883 <sup>3</sup>	30,833,083
1954 .....	17	2,215	8,016,205	462,892	14,561,979	16,326,952	31,248,973
1955 .....	17	2,307	8,045,530	535,640	15,607,991	15,421,633	31,172,275
1956 .....	16	2,664	10,028,012	574,073	18,357,833	16,074,896	35,068,889
1957							
Canada .....	17	2,836	11,512,954	634,022	20,694,653	17,862,084	38,903,557
Quebec .....	10	1,741	6,728,129	451,033	13,513,561	13,434,385	27,046,014
Ontario .....	5	} 1,095	4,784,825	182,989	7,181,092	4,427,699	11,857,543
British Columbia .....	2						
1958							
Canada .....	19	2,902	11,906,807	667,641	21,119,350	18,691,209	40,930,445
Quebec .....	11	1,786	7,031,785	444,927	13,998,967	14,461,564	29,493,799
Ontario .....	6	} 1,116	4,875,022	222,714	7,120,383	4,229,645	11,436,646
British Columbia .....	2						

<sup>1</sup> Beginning with 1952 the value of factory shipments has been collected instead of the gross value of production.

<sup>2</sup> Prior to 1949 the Oilcloth, Linoleum and Coated Fabrics Industry was designated as Miscellaneous Textiles, n.e.s.

<sup>3</sup> Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "Value added by manufacture".

TABLE 12. Inventories,<sup>1</sup> 1958

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
dollars				
Opening: <sup>2</sup>				
Quebec .....	1,972,868	1,332,680	3,344,844	6,650,392
Ontario .....	986,217	742,130	1,222,967	2,951,314
British Columbia .....				
Canada .....	<b>2,959,085</b>	<b>2,074,810</b>	<b>4,567,811</b>	<b>9,601,706</b>
Closing:				
Quebec .....	1,912,580	1,444,474	2,644,709	6,001,763
Ontario .....	842,638	767,692	1,333,501	2,943,831
British Columbia .....				
Canada .....	<b>2,755,218</b>	<b>2,212,166</b>	<b>3,978,210</b>	<b>8,945,594</b>

<sup>1</sup> Book value of all manufacturing inventories held at plant and plant warehouses.<sup>2</sup> The opening inventory for 1958 differs from the closing inventory published for 1957 because of the inclusion of new firms.

TABLE 13. Materials Used by the Oilcloth, Linoleum and Coated Fabrics Industry, 1957 and 1958

Principal materials	1957		1958	
	Quantity	Cost value at factory	Quantity	Cost value at factory
	lb.	\$	lb.	\$
Fabrics .....	—	5,216,869	—	4,788,891
Materials for shades .....	—	558,348	—	523,082
Felt .....	—	2,828,397	—	3,023,647
Rubber and compounds .....	489,355	140,925	665,452	193,768
Oils:				
Castor oil .....	111,901	24,348	108,286	20,479
Linseed oil .....	—	2,170,194	—	2,246,626
Other .....	—	92,530	—	54,251
Dyestuffs, chemicals, etc.:				
Benzine .....	—	78,990	—	7,480
Carbonblack .....	—	23,067	—	26,281
Denatured alcohol .....	—	562,380	—	589,828
Dyes and colours .....	—	150,587	130,255	19,226
Litharge .....	139,181	25,527	72,724	6,079
Lithopone .....	—	10,543	—	—
Rosin .....	—	556,450	—	619,877
Saturants and solvents .....	—	554,266	—	580,909
Whiting .....	15,182,791	146,582	16,323,571	153,068
Zinc oxide .....	568,768	70,755	592,889	90,808
Titanox .....	4,904,534	984,004	5,022,830	1,048,257
Gum .....	—	183,058	—	158,374
Varnish and lacquers .....	—	276,465	—	241,620
All other materials and supplies .....	—	5,544,574 <sup>1</sup>	—	6,024,323 <sup>1</sup>
Packing and shipping materials .....	—	646,381	—	646,401
<b>Total cost of materials used .....</b>	<b>—</b>	<b>20,694,653</b>	<b>—</b>	<b>21,119,350</b>

<sup>1</sup> Includes operating, maintenance and repair supplies.

TABLE 14. Employees and their Earnings, by Provinces, 1957 and 1958

	Employees						Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total	
	Male	Female	Male	Female					
1957	number						dollars		
Quebec.....	281	102	1,282	76	1,741	2,102,342	4,625,787	6,728,129	
Ontario.....	418	199	406	72	1,095	3,027,823	1,757,002	4,784,825	
British Columbia .....									
Canada.....	699	301	1,688	148	2,836	5,130,165	6,382,789	11,512,954	
1958	number						dollars		
Quebec.....	275	102	1,319	90	1,786	2,217,350	4,814,435	7,031,785	
Ontario.....	483	186	382	65	1,116	3,154,808	1,720,214	4,875,022	
British Columbia .....									
Canada.....	758	288	1,701	153	2,902	5,372,158	6,534,649	11,906,807	

TABLE 15. Monthly Employment of Production Workers in the Oilcloth, Linoleum and Coated Fabrics Industry, 1957 and 1958

	1957			1958		
	Male	Female	Total	Male	Female	Total
number						
January .....	1,712	144	1,856	1,636	165	1,801
February .....	1,694	140	1,834	1,630	155	1,785
March .....	1,705	144	1,849	1,652	142	1,794
April .....	1,726	144	1,870	1,654	149	1,803
May .....	1,736	146	1,882	1,666	165	1,831
June .....	1,753	149	1,902	1,674	165	1,839
July .....	1,379	143	1,522	1,620	158	1,778
August .....	1,648	146	1,794	1,697	147	1,844
September .....	1,729	148	1,877	1,778	152	1,930
October .....	1,727	159	1,886	1,794	157	1,951
November .....	1,730	158	1,888	1,809	156	1,965
December .....	1,704	156	1,860	1,798	156	1,954
Monthly average .....	1,688	148	1,836	1,701	155	1,856

## List of Firms Manufacturing Oilcloth, Linoleum and Coated Fabrics, 1958

Name of firm	Location
<b>Quebec:</b>	
Aaron Prazoff & Co. ....	7000 Park Ave., Montreal
Allied Rubber Inc. ....	7230 Alexandra St., Montreal
Barry & Staines Linoleum (Canada) Ltd. ....	Farnham
Bemis Associates of Canada Ltd. ....	1145 Bélanger St., Sherbrooke
Congoleum Canada Limited ....	3700 St. Patrick St., Montreal
Daly & Morin Limited ....	440—19th Ave., Lachine
Dominion Oilcloth & Linoleum Co. Ltd. ....	2200 St. Catherine St. E., Montreal
Lavigne Window Shade Co. ....	2049 Harvard Ave., Montreal
National Backing Ltd. ....	375 St. Henri St., Montreal
National Vintex Corporation ....	1860 St. Catherine St. W., Montreal
Service Backing & Coating Corp. ....	160 Port Royal St., W., Montreal
<b>Ontario:</b>	
Canadian Industries Ltd. (Fabrikoid Division)....	15th St., New Toronto
Dominion Silk Mills Ltd. (Fabricushion Division)....	2 Mark Street, Toronto
Geo. H. Hees Co. Ltd. ....	278 Davenport Rd., Toronto
Monsanto Oakville Ltd. ....	331 Reynolds St. N., Oakville
Universal Insulations Co. Ltd. ....	110 Connaught St., Aurora
Vina Rug (Canada) Ltd. ....	Box 137, Hamilton
<b>British Columbia:</b>	
Sunset Shade & Venetian Blind Co. ....	1130 Richards St., Vancouver
Window Shade Shop ....	1017 Blanchard St., Victoria

## SECTION 3A. EMBROIDERY, PLEATING, HEMSTITCHING, ETC., 1958

In 1958 this industry reported a total of \$8,392,601 for factory shipments of goods and receipts for work performed. This figure was 6.2 per cent below the corresponding total of \$8,944,746 recorded in 1957. Employment was provided for 1,484 persons, 100 or 6.3 per cent fewer than the 1,584 employed the previous year. Total salary and wage payments, \$3,679,101 in 1958, was 3.5 per cent below the \$3,814,363 paid out in 1957. The cost of materials used in manufacture dropped by 10.6 per cent from \$2,832,196 to \$2,529,579 in 1958.

The industry in 1958 consisted of 137 establishments, 13 less than in the preceding year. Of this total, 89 were in Quebec, 37 in Ontario, 4 in Manitoba, 3 in Saskatchewan and 2 each in Alberta and British Columbia. Quebec accounted for 76.7 per cent of the total factory shipments and for 73.1 per cent of the employment.

Embroidery, the industry's main product, amounted to \$3,669,553 compared to the 1957 total value of \$3,961,024. Pleating, hemstitching, button-covering and buttonholes accounted for \$1,280,107, an increase of \$50,677 or 4.1 per cent over the comparable 1957 figure of \$1,229,430.

TABLE 16. Principal Statistics of Embroidery, Pleating, Hemstitching, etc., 1938-58

Year and province	Establishments	Employees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production <sup>1</sup>
number							
1938 .....	67	789	604,210	10,449	193,309	823,542	1,027,300
1939 .....	67	840	724,414	11,215	233,913	1,023,774	1,268,902
1943 .....	107	1,608	1,920,317	20,588	1,303,895	3,318,153	4,642,636
1945 .....	132	1,806	2,399,901	25,278	1,589,591	4,166,153	5,781,022
1948 .....	128	1,673	2,755,325	31,652	2,054,582	4,596,468	6,682,702
1949 .....	129	1,711	2,902,264	32,476	2,011,338	4,866,301	6,910,115
1950 .....	128	1,639	2,914,698	32,252	2,337,271	4,932,694	7,302,217
1951 .....	131	1,664	3,054,933	40,221	2,694,900	5,286,127	8,021,248
1952 .....	151	1,785	3,403,231	49,927	3,185,502	5,679,849 <sup>2</sup>	8,915,278
1953 .....	155	1,968	3,991,932	55,913	3,419,135	6,733,185 <sup>2</sup>	10,208,233
1954 .....	164	1,904	3,978,851	77,705	2,949,857	6,439,953	9,460,994
1955 .....	168	1,879	4,005,650	77,706	3,100,200	6,410,287	9,561,215
1956 .....	161	1,751	3,907,274	94,459	3,299,917	5,999,507	9,314,899
1957							
Canada .....	150	1,584	3,814,363	90,549	2,832,196	6,011,108	8,944,746
Quebec .....	95	1,138	2,768,307	60,379	2,189,102	4,427,379	6,682,622
Ontario .....	38	286	728,992	23,924	446,147	1,139,715	1,614,302
Manitoba .....	5	40	77,175	2,233	54,351	122,269	179,058
Saskatchewan .....	4	39	83,977	981	14,820	114,733	130,477
Alberta .....	4	23	46,616	659	23,250	67,159	91,068
British Columbia .....	4	58	109,296	2,373	104,526	139,853	247,219
1958							
Canada .....	137	1,484	3,679,101	80,842	2,529,579	5,783,735	8,392,601
Quebec .....	89	1,085	2,638,433	58,171	2,064,139	4,314,800	6,433,837
Ontario .....	37	292	817,822	20,251	371,970	1,153,578	1,547,813
Manitoba .....	4	24	55,752	613	45,419	93,364	139,479
Saskatchewan .....	3	32	77,749	471	11,230	114,145	125,467
Alberta .....	2	51	89,345	1,336	36,821	107,848	146,005
British Columbia .....	2						

<sup>1</sup> Beginning with 1952 the value of factory shipments has been collected instead of the gross value of production.<sup>2</sup> Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "Value added by manufacture".

TABLE 17. Inventories,<sup>1</sup> 1958

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
dollars				
<b>Opening:<sup>2</sup></b>				
Quebec .....	600,273	17,102	24,643	642,018
Ontario .....	157,143	400	17,101	174,644
Manitoba .....	12,088	1,462	3,812	17,362
Saskatchewan .....	9,058	107	1,132	10,297
Alberta .....	8,801	—	—	8,801
British Columbia .....				
Canada .....	787,363	19,071	46,688	853,122
<b>Closing:</b>				
Quebec .....	621,732	13,400	31,618	666,750
Ontario .....	171,150	600	14,887	186,637
Manitoba .....	13,874	1,212	3,979	19,065
Saskatchewan .....	11,144	80	1,538	12,762
Alberta .....	18,635	—	—	18,635
British Columbia .....				
Canada .....	836,535	15,292	52,022	903,849

<sup>1</sup> Book value of all manufacturing inventories held at plant and plant warehouses.

<sup>2</sup> The opening inventory for 1958 differs from the closing inventory published for 1957 because of the inclusion of new firms and the removal of figures for firms which did not operate during 1958.

TABLE 18. Principal Statistics of Embroidery, Pleating, Hemstitching, etc. by Principal Cities,  
1957 and 1958

	Establishments	Employees	Salaries and wages	Cost at factory of fuel and electricity	Cost of materials used	Value of factory shipments
number						
1957						
Montreal, Quebec .....	89	1,107	2,713,357	57,132	2,138,086	6,539,274
Toronto, Ontario .....	29	268	701,756	23,112	436,066	1,550,856
All other cities .....	32	209	399,250	10,305	258,044	854,616
<b>Total</b> .....	<b>150</b>	<b>1,584</b>	<b>3,814,363</b>	<b>90,549</b>	<b>2,832,196</b>	<b>8,944,746</b>
1958						
Montreal, Quebec .....	83	1,063	2,599,769	56,149	2,012,328	6,319,552
Toronto, Ontario .....	29	272	773,824	18,986	363,101	1,471,438
All other cities .....	25	149	305,508	5,707	154,150	601,611
<b>Total</b> .....	<b>137</b>	<b>1,484</b>	<b>3,679,101</b>	<b>80,842</b>	<b>2,529,579</b>	<b>8,392,601</b>

TABLE 19. Factory Shipments of Embroidery, Pleating, Hemstitching, etc., 1957 and 1958

Principal products	1957	1958
	Selling value at factory	Selling value at factory
dollars		
Embroidery .....	3,961,024	3,669,553
Pleating, hemstitching, button covering, etc. ....	755,750	1,085,636
Buttonholes .....	473,680	194,471
Binding:		
Cotton .....	897,375	980,574
Other .....	313,565	190,434
Lace, tapes, braids .....	127,372	140,287
Cords, fringes, tassels, trimmings .....	1	1
Stamped goods .....	65,367	83,089
Crests and badges .....	995,686	1,009,217
Pennants and emblems .....	71,843	77,241
Custom and repair work .....	265,157	137,774
All other products .....	1,017,927	824,325
<b>Total factory shipments .....</b>	<b>8,944,746</b>	<b>8,392,601</b>

<sup>1</sup> Included in "All other products".

TABLE 20. Employees and their Earnings, by Provinces, 1957 and 1958

	Employees					Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total
	Male	Female	Male	Female				
number								
1957								
Quebec .....	134	54	372	578	1,138	724,224	2,044,083	2,768,307
Ontario .....	49	23	75	139	286	281,912	447,080	728,992
Manitoba .....	4	5	1	30	40	29,187	47,988	77,175
Saskatchewan .....	5	3	—	31	39	25,444	58,533	83,977
Alberta .....	4	1	4	14	23	15,182	31,434	46,616
British Columbia .....	5	3	9	41	58	31,948	77,348	109,296
<b>Canada .....</b>	<b>201</b>	<b>89</b>	<b>461</b>	<b>833</b>	<b>1,584</b>	<b>1,107,897</b>	<b>2,706,466</b>	<b>3,814,363</b>
1958								
Quebec .....	124	47	377	537	1,085	736,982	1,901,451	2,638,433
Ontario .....	50	21	68	153	292	339,713	478,109	817,822
Manitoba .....	3	1	—	20	24	15,277	40,475	55,752
Saskatchewan .....	3	2	1	26	32	24,166	53,583	77,749
Alberta .....	5	4	3	39	51	32,207	57,138	89,345
British Columbia .....								
<b>Canada .....</b>	<b>185</b>	<b>75</b>	<b>449</b>	<b>775</b>	<b>1,484</b>	<b>1,148,345</b>	<b>2,530,756</b>	<b>3,679,101</b>

TABLE 21. Production Workers, by Months, 1958

	Establishments reporting monthly detail <sup>1</sup>		Establishments not reporting monthly detail <sup>1</sup>		All establishments		
	Male	Female	Male	Female	Male	Female	Total
number							
January .....	329	559					
February .....	337	561					
March .....	338	555					
April .....	336	547					
May .....	340	560	112	221	452	781	1,233
June .....	348	544					
July .....	319	520					
August .....	345	545					
September .....	337	556					
October .....	343	572					
November .....	343	591					
December .....	341	548					
Average <sup>2</sup> .....					449	775	1,224

<sup>1</sup> The number of production workers by months was generally collected only for establishments reporting value of shipments of \$100,000 and over. For smaller establishments, only the number employed during the last pay period of May, 1958, was collected.

<sup>2</sup> The average for establishments generally reporting shipments of less than \$100,000 was estimated by using average annual earnings data from the large establishments in conjunction with reported payrolls for the small establishments.

## List of Firms Manufacturing Embroidery, Pleating and Hemstitching, 1958

Name	Location
<b>Quebec:</b>	
Accessory Embroidery Inc. ....	Montreal:
Acme Embroidery Reg'd. ....	395 Mayor Street
Ace Stitching Co. Ltd. ....	395 Mayor Street
Acme Pleaters ....	6696 1st Ave., Rosemont
American Art Weaving ....	1485 Bleury Street
American Buckles & Buttons Co. ....	6850 St. Hubert Street
Artistic Novelty Mfg. Company Limited ....	1435 St. Alexander Street
Artistic Pleating Company ....	1470 Peel Street
Atlas Trimming Limited ....	460 St. Catherine Street W.
Atlantic Buckle Company ....	5685 Papineau Avenue
B.M.E. Embroidery Reg'd. ....	1435 St. Alexander Street
Baimel S. & Son ....	8600, rue de l'Epée
Bindings Limited ....	5505 St. Lawrence Blvd.
Bonetti Creations Co. ....	3575 St. Lawrence Blvd.
Canadian Embroiderers Inc. ....	1201 Phillips Place
Canadian Embroidery Crests ....	1435 Bleury Street
Canadian Lace Products Limited ....	7850 Papineau Street
Capital Stitching and Tucking Company ....	2101 Jeanne-D'Arc Avenue
Cohen Pleating Co., L. ....	1485 Bleury Street
Conrad's Stitching & Vogue Embroidery ....	157 Lagauchetière Street W.
D & M. Gold Stamping Co. ....	5505 St. Lawrence Blvd.
De Luxe Binding Company ....	4291 St. Lawrence Blvd.
De Luxe Embroidery Registered ....	987 Côte Street
Dominion Crest Mfg. Co. Ltd. ....	7145 St. Urbain Street
Expert Pleating Inc. ....	407 Notre-Dame Street E.
	460 St. Catherine Street W.

## List of Firms Manufacturing Embroidery, Pleating and Hemstitching, 1958 — Continued

Name	Location
<b>Quebec — Concluded:</b>	
Express Pleating Co. Reg'd.	
Fabric Bindings Limited	1555 St. Urbain Street
Frances Emblems (Canada) Ltd.	1245 St. Urbain Street
Goldwarg, B.	282 Ontario Street W.
Green Embroidery Company, S.	1202 St. Lawrence Blvd.
Helena Embroidery Co.	1449 St. Alexander Street
Imperial Embroidery	4860 Maplewood Ave.
Industrie Canadienne de Nouveautés	3622 St. Lawrence Blvd.
Isaacson, D. & Son Ltd.	4691, rue Papineau
John King	1485 Bleury Street
Kabur Stitching Co.	1418 Bleury Street
Katz, Louis	2390 St. Antoine Street
Katz, Sam	460 St. Catherine Street W.
Kaufman Embroidery Reg'd.	4142 St. Lawrence Blvd.
Kay Mfg. Company Limited, The	4362 St. Lawrence Blvd.
Klassy Novelty & Embroidery Works	999 Aqueduct Street
Kogan, Sam	1407 St. Alexander Street
Kosower, J.L.	4062 St. Lawrence Blvd.
Kostiner Bros. Reg'd.	5344 St. Lawrence Blvd.
Kunz Embroidery Co. Inc.	460 St. Catherine Street W.
Lippman Embroidery Company	1449 Bleury Street
Lormar Company	282 Ontario Street W.
M. & A. Button Hole Service Reg'd.	209 St. Catherine Street E.
Majestic Embroidery	4450 Cote-des-Neiges
Manhattan Pleating Company	423 Mayor Street
Marco Polo Products Ltd.	460 St. Catherine Street W.
Master Pleating	7755 St. Lawrence Blvd.
Moranda Inc.	57 Mount Royal Ave., E.
Narrow Fabrics Limited	366 Mayor Street
New York Button Pleating Inc.	2190 Préfontaine Street
North End Buttonhole Co.	1030 St. Alexander Street
Nu-fashion Embroidery	7408 St. Hubert Street
Nu-Way Belt Inc.	173 Van Horne Street W.
Parsian Pleating Company, Ltd.	143 Lagachetière Street W.
Progress Swiss Embroidery Inc.	5374 St. Catherine Street W.
Quality Embroidery Co. Ltd.	7145 St. Urbain Street
Queen Embroidery	1403 St. Alexander Street
Raby Contracting Company	463 St. Catherine Street W.
Reliable Tucking and Stitching Company	3524 St. Dominique Street
Rita Embroidery Works	437 Mayor Street
Ritz Lace & Embroidery Limited	5434 St. Dominique Street
Roland Stitching Reg'd.	7125 Waverly Street
Ross Embroidery & Stitching, S.	10152 Rome Street
Service Buttonhole Company	1435 Bleury Street
Standard Button and Pleating Company	3981 St. Lawrence Blvd.
Star Pleating Inc.	1491 Bleury Street
Stitchcraft Co.	423 Mayor Street
Superior Embroidery Company	215 Jean-Talon Street W.
United Embroiderers Inc.	1030 St. Alexander Street
United Swiss Embroidery Company, Inc.	5029 Papineau Avenue
Vanity Vogues	6355 Park Avenue
Vendetti, Paul, Reg'd.	3762 St-Dominique Street
Venetian Embroidery Limited	4519 Chapleau Street
Vennat, Raoul, Enr.	423 Mayor Street
Wear Ever Button Hole Makers & Felling Company Reg'd.	3770 St. Denis Street
Wexler, M. Flocking Co. Ltd.	372 St. Catherine Street W.
Yane Brothers	754 St. Paul Street W.
Zaritsky, A.	395 Mayor Street
Artistic Craft Reg'd.	3575 St. Lawrence Blvd.
Canadian Pompom Mfg. Co.	Iberville 515 Tait St., Ville St-Laurent
Creations Publicitaires Enr.	376 Avenue Proulx, Quebec-ouest
Exclusive Trimmings Ltd.	8350 St. Michel Blvd., Ville St. Michel
Henault Screen Art Enr.	594 Bruno St., Drummondville
Radix Enr.	876 Turnbull Ave., Quebec
<b>Montreal — Concluded:</b>	

## List of Firms Manufacturing Embroidery, Pleating and Hemstitching, 1958 — Concluded

Name	Location
<b>Ontario:</b>	
Accurate Sewing & Quality Felt Work .....	565 King Street W., Toronto
Acme Pleaters Registered.....	116 Spadina Avenue, Toronto
Artistic Embroidery Works.....	218 King Street W., Hamilton
Canadian Art Needlework Company Ltd. ....	369 Sorauren Avenue, Toronto
Champion Crest Co. ....	92 Jarvis Street, Toronto
Chenille Crest Co. Ltd.....	317 Adelaide Street W., Toronto
Cromar Process Arts, D.A. ....	19 Forest Rd., Brantford
Crown Crest.....	9 Wellington St. W., Toronto
Culley, S.J. & Sons Limited .....	69 York Street, Toronto
Dawson Pleating Company .....	265 Queen Street E., Toronto
Doral Crafts & Sportswear .....	2031 Yonge Street, Toronto
Dress Crest Embroidery Co. ....	1031 Lillian St., Willowdale
Famous Swiss Embroidery Co. ....	5 Beverley Street, Toronto
Fashion Pleating Company .....	119 Spadina Avenue, Toronto
Fox Embroidery Company .....	119 Spadina Avenue, Toronto
Glen-Dean Crests .....	188 Parliament St., Toronto
Gold Medal Hand Embroidery .....	40 Phoebe Street, Toronto
Grant, Stanley A. Ltd. ....	134 Park Lawn Rd., Toronto
Henry's Crest of Canada Reg'd. ....	261 Marier Rd., Eastview
J. K. Machine & Hand Embroidery .....	357 Richmond St. W., Toronto
Jay, Thomas, Mfg. Co. ....	7 Weatherall Ave., Toronto
Kay Mfg. Company Limited .....	468 King Street W., Toronto
Margaret Erskine Embroidery .....	948 King Street E., Hamilton
Norcraft Co. ....	10 Dundee Street, Brantford
Paramount Needlecraft Co. ....	101 Robina Ave., Toronto
Quality Crests & Industrial Flockers .....	565 King Street W., Toronto
Reg Bates Screen Craft Studio, The .....	175 Pine Street, Kingston
Ritchie Button Company, The .....	84 Queen Street South, Kitchener
Rite Pleating Company Ltd. ....	96 Spadina Ave., Toronto
Standard Pleating & Button Co. ....	471 Richmond Street W., Toronto
Sterling Button & Pleating Ltd. ....	366 Adelaide St. W., Toronto
Stewart, V. Crests .....	165 Spadina Ave., Toronto
Style Embroidery Company .....	44 Camden Street, Toronto
Superior Embroidery Company .....	196 - 98 Spadina Avenue, Toronto
Sussman Embroidery .....	116 Spadina Ave., Toronto
Toronto Buttonhole Company .....	373 Adelaide Street W., Toronto
Walker, E.C. and Sons Limited .....	587 Richmond Street W., Toronto
<b>Manitoba:</b>	
Felt Craft Studio .....	2 Mohawk Bay, Niagara Park, St. Boniface
Jay-Dee Products .....	43 Westbrook Street, Winnipeg
Royal Embroidery Works .....	290 Kennedy Street, Winnipeg
Sportswear Specialties .....	245 Notre-Dame Street, Winnipeg
<b>Saskatchewan:</b>	
Crest Craft .....	311-22nd Street E., Saskatoon
Graham Crests .....	404-32nd Street, Saskatoon
Sporting Craft .....	2180-12th Ave., Regina
<b>Alberta:</b>	
Kellas Crest Co. ....	10172-108th Street, Edmonton
Percy's Felties .....	8833-95th Street, Edmonton
<b>British Columbia:</b>	
Capital Crests .....	1657 East 1st Avenue, Vancouver
Western Crests Ltd. ....	3060 Main Street, Vancouver

## SECTION 3B. FABRIC AUTO ACCESSORIES, 1958

Shipments by the firms in the Fabric Auto Accessories Industry in 1958 had a total value f.o.b. plant of \$12,198,665, an increase of 1.7 per cent over the \$11,990,137 worth of shipments reported in 1957. Employees in the industry numbered 927 in 1958, compared to 912 the previous year; their aggregate earnings in the year under review, \$2,999,096, were fractionally lower than the 1957 total payment of \$3,003,076. Material costs of \$7,625,579 were 7.6 per cent higher than the \$7,084,909 spent by the plants in 1957.

In 1958 there were 21 establishments reporting in this industry, one more than the year before. Five were in Quebec; 12 in Ontario; 2 in Manitoba; and 2 in British Columbia. Once again, Ontario's long-standing dominance of the industry was reduced. This province in the year under review accounted

for just over 76 per cent of all factory shipments and total employment.

Products of this industry include such items as trim sets, glass run channel, seat and radiator covers, fender welts, etc., but, since they are largely the production of less than three firms, they cannot be fully specified. In 1958 shipments of seat covers were valued at \$2,922,740 f.o.b. plant.

Materials used consisted of such items as fabrics, artificial leather, metals, etc., and again most of these cannot be shown separately. Upholstering materials, rubberized fabrics and other fabrics were used to the extent of \$2,774,655 in 1958 compared to the \$3,584,362 spent for the same materials in 1957.

TABLE 22. Principal Statistics of the Fabric Auto Accessories Industry, 1938-58

Year and province	Establishments	Employees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production <sup>1</sup>
number							
1938 .....	11	310	305,939	8,854	533,590	453,667	996,111
1939 .....	11	394	453,841	14,411	655,013	657,358	1,326,783
1940 .....	10	443	615,185	23,060	977,038	1,033,576	2,033,674
1942 .....	9	618	913,282	25,276	3,438,113	1,795,434	5,258,823
1944 .....	9	547	931,978	26,164	4,828,825	1,556,768	6,411,757
1945 .....	9	623	918,442	24,603	3,699,722	1,716,095	5,440,420
1946 .....	9	582	895,954	24,563	1,337,302	1,528,897	2,890,762
1948 .....	9	753	1,435,293	37,513	2,903,188	2,675,084	5,615,785
1949 <sup>2</sup> .....	8	827	1,740,482	37,544	3,189,372	3,135,148	6,362,064
1950 .....	8	726	1,681,547	40,141	3,172,158	3,238,748	6,451,047
1951 .....	9	694	1,737,883	41,968	3,478,348	3,323,657	6,843,973
1952 .....	12	788	2,044,019	45,043	4,508,505	3,263,913 <sup>3</sup>	7,817,461
1953 .....	16	1,083	2,868,803	68,184	6,248,415	5,023,787 <sup>3</sup>	11,340,386
1954 .....	17	799	2,151,401	82,535	6,151,233	3,603,330	9,878,843
1955 .....	17	995	3,013,549	99,540	8,615,381	5,736,933	14,237,169
1956 .....	19	991	3,220,417	129,043	8,675,890	4,841,966	13,700,631
1957							
Canada .....	20	912	3,003,076	119,726	7,084,909	4,858,187	11,990,137
Ontario .....	12	770	2,710,441	108,658	6,191,794	4,104,134	10,252,879
Quebec .....	4	93	185,680	6,486	574,604	560,486	1,226,598
Manitoba .....	{}	49	106,955	4,582	318,511	193,567	510,660
British Columbia .....							
1958							
Canada .....	21	927	2,999,096	104,128	7,625,579	5,054,276	12,198,665
Ontario .....	12	705	2,460,953	89,945	5,905,498	3,942,949	9,338,831
Quebec .....	5	158	380,539	7,338	1,330,317	870,280	2,219,178
Manitoba .....	{}	64	157,604	6,845	389,764	241,047	640,656
British Columbia .....							

<sup>1</sup> Beginning with 1952, the value of factory shipments has been collected instead of the gross value of production.

<sup>2</sup> Prior to 1949, Fabric Auto Accessories was not classified with textile products but with miscellaneous manufacturing industries.

<sup>3</sup> Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "Value added by manufacture".

TABLE 23. Inventories,<sup>1</sup> 1958

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
dollars				
Opening: <sup>2</sup>				
Ontario.....	892, 748	280, 349	259, 398	1, 432, 495
Quebec.....	146, 863	23, 697	119, 995	290, 555
Manitoba .....	80, 783	10, 000	13, 000	103, 783
British Columbia .....				
Canada.....	1, 120, 394	314, 046	392, 393	1, 826, 833
Closing:				
Ontario.....	546, 882	768, 597	370, 711	1, 686, 190
Quebec.....	131, 432	26, 168	106, 281	263, 881
Manitoba .....	90, 749	10, 000	10, 000	110, 749
British Columbia .....				
Canada.....	769, 063	804, 765	486, 992	2, 060, 820

<sup>1</sup> Book value of all manufacturing inventories held at plant and plant warehouses.<sup>2</sup> The opening inventory for 1958 differs from the closing inventory published for 1957 because of the inclusion of new firms and the removal of figures for firms which did not operate during 1958.

TABLE 24. Factory Shipments of the Fabric Auto Accessories Industry, 1957 and 1958

Principal products	1957		1958	
	Quantity	Selling value at factory	Quantity	Selling value at factory
Seat covers .....	—	\$ 1, 840, 957	—	2, 922, 740
Radiator covers .....	—	170, 900	—	191, 078
Other covers .....	—	8, 893, 867	—	5, 464, 464
All other accessories.....	—	574, 396	—	3, 355, 634
All other products.....	—	510, 017	—	264, 749
Custom work and repairs .....	—	11, 990, 137	—	12, 198, 665
<b>Total factory shipments</b> .....	—		—	

TABLE 25. Materials Used by the Fabric Auto Accessories Industry, 1957 and 1958

Principal materials	1957		1958	
	Quantity	Cost value at factory	Quantity	Cost value at factory
Upholstering materials .....	—	\$ 1, 931, 655	—	1, 301, 560
Rubberized fabrics .....	—	193, 639	—	109, 472
Other fabrics .....	—	1, 459, 068	—	1, 363, 623
Artificial leather .....	—	988, 892	—	1, 530, 438
Leather .....	—	20, 745	—	17, 582
Rubber .....	—	66, 342	—	125, 373
Metals, all kinds .....	—	1, 265, 299	—	1, 379, 128
All other materials and supplies .....	—	1, 119, 126 <sup>1</sup>	—	1, 716, 295 <sup>1</sup>
Containers, packing and shipping materials .....	—	40, 143	—	82, 108
<b>Total cost of materials used</b> .....	—	\$ 7, 084, 909	—	7, 625, 579

<sup>1</sup> Includes operating, maintenance and repair supplies.

**TABLE 26. Employees and their Earnings, by Provinces, 1957 and 1958**

	Employees						Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total	
	Male	Female	Male	Female					
1957	number						dollars		
Ontario.....	131	61	255	323	770	798,187	1,912,254	2,710,441	
Quebec.....	10	8	22	53	93	61,128	124,552	185,680	
Manitoba.....	9	2	11	27	49	31,430	75,525	106,955	
British Columbia.....									
Canada.....	150	71	288	403	912	890,745	2,112,331	3,003,076	
1958	number						dollars		
Ontario.....	103	47	230	325	705	750,162	1,710,791	2,460,953	
Quebec.....	10	10	34	104	158	98,497	282,042	380,539	
Manitoba.....	11	5	18	30	64	55,064	102,540	157,604	
British Columbia.....									
Canada.....	124	62	282	459	927	903,723	2,095,373	2,999,096	

**TABLE 27. Monthly Employment of Production Workers in the Fabric Auto Accessories Industry, 1957 and 1958**

	1957			1958		
	Male	Female	Total	Male	Female	Total
number						
January.....	354	466	820	219	450	669
February.....	301	383	684	274	445	719
March.....	378	491	869	283	449	732
April.....	368	502	870	299	488	787
May.....	351	502	853	324	502	826
June.....	308	421	729	314	435	749
July.....	222	315	537	232	329	561
August.....	204	236	440	232	310	542
September.....	241	381	622	275	421	696
October.....	290	517	807	304	538	842
November.....	298	434	732	322	575	897
December.....	128	164	292	308	534	842
Monthly average.....	288	403	691	282	459	741

**List of Firms Manufacturing Fabric Auto Accessories, 1958**

Name	Location
<b>Quebec:</b>	
Al Cutler Ltd.....	2098 Jeanne Mance St., Montreal
Arsenal Products Reg'd.....	453 Ontario St. E., Montreal
Auto Fabric Products Co. Ltd.....	1598 Clark St., Montreal
Columbia Auto Seat Covers.....	81 Couture St., Sherbrooke
Guarantee Fit Inc.....	202-204 Laurier Ave. W., Montreal
<b>Ontario:</b>	
Canadian Fabricated Products Ltd.....	459 Albert St., Stratford
Crown Mfg. Co.....	92 King St. W., Hamilton
K. W. Car Covers.....	19 Sheldon St. N., Kitchener
Kingsway Upholstering Co.....	3 Winfield Ave., Toronto
Kitchener Kar Cover.....	73 Huron St., Toronto
Newell Industries, J.O.....	43 Boulton Ave., Toronto
Parsons, Hubert.....	6 Donlands Ave., Toronto
Quality Auto Seat Covers Ltd.....	1076 Danforth Ave., Toronto
Standard Products (Canada) Ltd.....	945 Prince Road, Windsor
Sterco Products.....	90 Sherbourne St., Toronto
Trimco Products Ltd.....	162 Samuelson St., Galt
Young Spring & Wire Corporation of Canada Ltd.....	140 MacKenzie Ave., Ajax (Canadian Automotive Trim Division)
<b>Manitoba:</b>	
Automotive Industries Ltd.....	661 Ellice Ave., Winnipeg
Moser Manufacturing Co., Ltd.....	448 Hargrave St., Winnipeg
<b>British Columbia:</b>	
Jack Ballard Ltd.....	1441 Kingsway, Vancouver
Seat Cover Centre Ltd.....	2035 Commercial Dr., Vancouver

## SECTION 3C. MISCELLANEOUS TEXTILE GOODS, N.E.S., 1958

In 1958, the Miscellaneous Textile Goods N.E.S. Industry reported factory shipments with a total value f.o.b. plant of \$50,426,966, down by \$627,659 or 1.2 per cent from the previous year's figure of \$51,054,625. Employment declined slightly from 3,977 in 1957 to 3,922 in 1958; but, in the same period, salary and wage payments increased by 8.3 per cent from \$10,753,747 to \$11,647,989. Materials used in production cost the industry \$27,387,552 in the year under review compared to \$27,458,585 in 1957.

The industry was made up of 175 establishments, 5 less than in the preceding year. Eighty-two were located in Ontario; 71 in Quebec; 11 in Manitoba; 7 in British Columbia; 2 in Nova Scotia; 1 in Prince Edward Island; and 1 in Alberta.

Factory shipments of medical and sanitary products, the chief items of production, amounted

to \$13,887,104, a total slightly under the comparable 1957 total of \$13,979,609. Included in this figure are such commodities as adhesive tapes and medicated plasters, bandages, surgical gauze and dressings, sanitary napkins, etc., which cannot be shown separately without divulging particulars of individual firms. Wipers and rags, another important commodity, were shipped to the extent of 11,985,629 pounds worth \$3,130,732 in 1958. Other important products were comforters, bedspreads, curtains, covers, bags, handkerchiefs, etc., details of which may be found in Table 30.

The chief material used by the industry, cotton fabrics, cost the firms \$8,142,844 in 1958 as against \$8,563,972 in 1957, a decline of 4.2 per cent. For details of materials used, reference should be made to Table 31.

TABLE 28. Principal Statistics of Miscellaneous Textile Goods N.E.S., 1949-58

Year and province	Establishments	Employees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production <sup>1</sup>
number							
1949 <sup>2</sup>	135	3,012	5,361,554	199,488	15,817,146	10,452,712	26,469,346
1950	135	3,287	6,102,347	237,623	18,894,697	11,769,268	30,901,588
1951	151	3,434	6,649,961	267,938	21,524,966	13,763,012	35,555,916
1952	163	3,487	7,309,694	280,048	24,027,877	15,952,810 <sup>3</sup>	40,260,735
1953	187	3,785	8,347,168	290,704	24,970,039	16,433,936 <sup>3</sup>	41,694,679
1954	185	3,870	9,324,345	313,937	24,720,204	17,370,445	42,311,987
1955	187	3,984	9,556,966	341,502	25,357,904	21,097,016	46,185,223
1956	185	4,067	10,087,070	417,504	29,404,767	20,602,017	49,803,201
1957							
Canada	180	3,977	10,753,747	439,199	27,458,585	23,616,527	51,054,625
Prince Edward Island	1	11	14,306	393	20,727	26,227	47,579
Nova Scotia	2						
Quebec	78	2,316	6,189,462	248,126	14,643,402	14,715,692	29,451,449
Ontario	80	1,489	4,169,402	166,528	11,657,033	8,133,250	19,658,183
Manitoba	12	116	254,993	10,941	730,333	498,538	1,235,151
Alberta	1	45	125,584	13,211	407,090	242,820	662,263
British Columbia	6						
1958							
Canada	175	3,922	11,647,989	385,869	27,387,552	22,995,598	50,426,966
Prince Edward Island	1	11	14,591	685	20,854	20,305	41,840
Nova Scotia	2						
Quebec	71	2,201	6,586,590	228,015	15,016,783	13,048,134	28,273,297
Ontario	82	1,504	4,496,113	132,418	11,257,627	9,038,255	20,103,479
Manitoba	11	105	248,131	9,567	639,749	485,001	1,135,396
Alberta	1	101	302,564	15,184	452,539	403,903	872,954
British Columbia	7						

<sup>1</sup> Commencing with 1952 the value of factory shipments has been collected in place of the gross value of production.<sup>2</sup> New industry in 1949 resulting from adoption of Standard Industrial Classification in that year.<sup>3</sup> Because of insufficient inventory data in 1952 and 1953 these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "Value added by manufacture".

TABLE 29. Inventories,<sup>1</sup> 1958

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
dollars				
Opening: <sup>2</sup>				
Prince Edward Island .....	663	750	1,011	2,424
Nova Scotia .....				
Quebec .....	2,297,421	660,048	1,332,032	4,289,501
Ontario .....	2,020,942	314,728	1,836,796	4,172,466
Manitoba .....	108,211	6,006	27,362	141,579
Alberta .....				
British Columbia .....	116,889	285	10,877	128,051
Canada .....	4,544,126	981,817	3,208,078	8,734,021
Closing:				
Prince Edward Island .....	325	1,090	675	2,090
Nova Scotia .....				
Quebec .....	2,354,452	679,248	1,332,467	4,366,167
Ontario .....	2,249,278	416,204	2,060,141	4,725,623
Manitoba .....	116,160	6,747	25,542	148,449
Alberta .....				
British Columbia .....	102,200	210	9,624	112,034
Canada .....	4,822,415	1,103,499	3,428,449	9,354,363

<sup>1</sup> Book value of all manufacturing inventories held at plant and plant warehouses.<sup>2</sup> The opening inventory for 1958 differs from the closing inventory published for 1957 because of the inclusion of new firms and the removal of figures for firms which did not operate during 1958.

TABLE 30. Factory Shipments of Miscellaneous Textile Goods, N.E.S., 1957 and 1958

Principal products	1957		1958	
	Quantity	Selling value at factory	Quantity	Selling value at factory
Comforters, cotton .....	No. 81,064	\$ 418,748	53,386	257,194
Comforters, down .....	" 6,113	78,465		
Comforters, wool .....	" 16,498	95,402	32,355	230,575
Comforters, other .....	" 25,278	102,674		
Quilted goods .....	—	2,375,926	—	2,547,887
Bedspreads, cotton .....	No. 361,413	2,294,487	337,947	1,876,946
Bedspreads, silk .....	" 48,046	493,261	—	—
Bedspreads, artificial silk and mixtures .....	" 374,029	703,741	106,037	942,854
Curtains, cotton .....	pr. 965,582	2,236,174	398,570	722,155
Curtains, other .....	—	438,106	1,168,000	473,760
Curtain material .....	yd. 1,746,717	—	—	1,581,276
Drapes .....	—	704,826	—	680,772
Pillows, all kinds .....	No. 339,111	523,826	264,230	468,921
Cushions .....	" 23,796	17,102	—	—
Cushion forms .....	—	108,725	—	110,942
Cushion tops .....	doz. 42,474	620,483	65,575	740,612
Pillow cases .....	—	1,575,972	—	1,064,632
Wearing apparel .....	No. 117,303	557,310	147,152	550,480
Bath mats and sets .....	doz. 27,442	524,203	37,098	428,169
Covers, mattress .....	—	2,431,768	—	1,261,647
Covers, other .....	—	242,600	—	464,682
Pads, all kinds .....	doz. 19,930	327,958	—	—
Bags, garments .....	—	1,004,802	—	2,569,239
Bags, other .....	ft. 2,437,010	796,041	2,402,829	793,572
Muff beds .....	—	—	—	—
Handkerchiefs .....	doz. 74,766	143,260	—	—
Sheets .....	" 6,639	131,949	11,804	197,344
Table cloths, cotton .....	" 12,600	199,249	3,926	138,185
Table cloths, other .....	—	186,944	—	61,673
Towels .....	—	164,636	—	307,357
Pot holders .....	No. 121,440	8,382	—	—
Buff, polishing cotton .....	—	823,654	—	720,668
Waste and shoddy .....	—	669,991	—	456,379
Cheesecloth .....	yd. 2,182,152	666,409	2,426,995	687,254
Wipers and rags .....	lb. 13,850,110	3,514,623	11,985,629	3,130,732
Medical and sanitary products .....	—	13,979,609	—	13,887,104
All other products .....	—	9,528,374	—	9,806,169
Amount received for custom work and repairs .....	—	618,228	—	1,380,670
Total factory shipments .....	—	51,054,625	—	50,426,966

<sup>1</sup> Included in "All other products".<sup>2</sup> Revised figure.

TABLE 31. Materials Used by Miscellaneous Textile Goods, N.E.S., 1957 and 1958

Principal materials	1957		1958		
	Quantity	Cost value at factory	Quantity	Cost value at factory	
		\$		\$	
Fabrics:					
Cheesecloth and gauze, broad woven .....	lin. yd.	3,212,455	786,284	7,011,585	769,437
Surgical and bandage gauze .....	"	45,264,428	3,999,776	45,821,675	2,741,083
Other cotton .....	"	11,866,798	3,777,912	12,846,986	4,632,324
Rayon and mixtures .....	"	3,643,155	2,474,056	5,071,371	2,515,626
Nylon and mixtures .....	"	1,295,584	955,507	1,823,922	852,113
Silk and mixtures .....	"	237,200	130,075	166,300	117,349
Linen .....	"	736,500	224,291	115,000	73,300
Canvas, all kinds .....	"	89,078	83,950	—	—
Rubber covered fabric .....	"	—	1,468,063 <sup>r</sup>	116,840	158,739
All other fabric .....	lb.	570,261	344,039	—	2,253,616
Absorbent cotton .....	"	4,338,488	673,447	1,287,304	503,816
Waste, cotton .....	"	2,643,717	544,046	3,066,798	446,963
Other waste .....	"	95,732	75,831	1,653,100	328,805
Kapok .....	"	166,590	39,435	73,019	25,541
Felt, cotton .....	"	25,214	15,506	270,192	77,769
Felt, wool .....	"	48,366	9,130	250,545	42,887
Felt, other .....	"	229,233	161,428	76,588	14,424
Wool .....	"	—	1,155,619	490,947	190,707
Wadding, shoddy and batts .....	"	4,140,250	1,449,098	10,381,174	1,407,825
Wipers, rags, etc. ....	"	—	176,488	—	186,080
Tapes, bindings, fringes, etc. ....	"	—	196,313	—	193,777
Lace and embroidery .....	"	—	94,396	—	114,502
Elastic .....	"	—	77,885	—	84,189
Thread, rubber .....	lb.	1,813,839	1,187,431	1,263,160	845,788
Yarn, cotton .....	"	—	173,360	—	521,696
Yarn, other .....	lb.	851,362	273,963	689,004	257,056
Feathers and down .....	"	—	150,182	—	93,461
Leather, imitation .....	"	—	244,534	—	228,317
Chemicals and compounds .....	"	—	5,223,746 <sup>2</sup>	—	4,884,638 <sup>2</sup>
All other materials, etc. ....	"	—	750,536	—	1,631,089
Packing and shipping materials .....	"	—	319,629	—	306,289
Custom work .....	"	—	27,458,585	—	27,387,552
<b>Total cost of materials used</b> .....					

<sup>1</sup> Included in "All other fabric".<sup>2</sup> Includes operating, maintenance and repair supplies.<sup>r</sup> Revised figure.

TABLE 32. Employees and their Earnings, by Provinces, 1957 and 1958

	Employees					Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total
	Male	Female	Male	Female				
1957								
Prince Edward Island .....	3	—	5	3	11	7,200	7,106	14,306
Nova Scotia .....	295	241	571	1,209	2,316	2,421,750	3,767,712	6,189,462
Quebec .....	232	164	332	761	1,489	1,702,109	2,467,293	4,169,402
Ontario .....	17	4	23	72	116	80,523	174,470	254,993
Manitoba .....	10	4	11	20	45	49,528	76,056	125,584
Alberta .....	281	281	534	1,105	2,201	2,857,927	3,728,663	6,586,590
British Columbia .....	243	172	344	745	1,504	1,893,838	2,602,275	4,496,113
<b>Canada</b> .....	<b>557</b>	<b>413</b>	<b>942</b>	<b>2,065</b>	<b>3,977</b>	<b>4,261,110</b>	<b>6,492,637</b>	<b>10,753,747</b>
1958								
Prince Edward Island .....	2	1	5	3	11	6,900	7,691	14,591
Nova Scotia .....	281	281	534	1,105	2,201	2,857,927	3,728,663	6,586,590
Quebec .....	243	172	344	745	1,504	1,893,838	2,602,275	4,496,113
Ontario .....	17	3	28	57	105	84,833	163,298	248,131
Manitoba .....	15	7	24	55	101	117,616	184,948	302,564
<b>Canada</b> .....	<b>558</b>	<b>464</b>	<b>935</b>	<b>1,965</b>	<b>3,922</b>	<b>4,961,114</b>	<b>6,686,875</b>	<b>11,647,989</b>

TABLE 33. Production Workers, by Months, 1958

	Establishments reporting monthly detail <sup>1</sup>		Establishments not reporting monthly detail <sup>1</sup>		All establishments		
	Male	Female	Male	Female	Male	Female	Total
number							
January .....	859	1,761					
February .....	876	1,758					
March .....	879	1,775					
April .....	905	1,834					
May .....	916	1,886	31	97	947	1,983	2,930
June .....	937	1,896					
July .....	934	1,852					
August .....	944	1,995					
September .....	913	1,971					
October .....	899	1,954					
November .....	910	1,956					
December .....	875	1,818					
Average <sup>2</sup> .....					935	1,965	2,900

<sup>1</sup> The number of production workers by months was generally collected only for establishments reporting value of shipments of \$100,000 and over. For smaller establishments, only the number employed during the last pay period of May, 1958, was collected.

<sup>2</sup> The average for establishments generally reporting shipments of less than \$100,000 was estimated by using average annual earnings data from the large establishments in conjunction with reported payrolls for the smaller establishments.

## List of Firms Manufacturing Miscellaneous Textile Goods, N.E.S., 1958

Name	Location
<b>Prince Edward Island:</b>	
Eastern Converters Ltd. ....	Summerside
<b>Nova Scotia:</b>	
Arthur Bell Agencies .....	86 Queen St., North Sydney
Garret, John E. Ltd. ....	124 Kemp St., New Glasgow
<b>Quebec:</b>	
A. & R. Curtain Mfg., Co., Ltd. ....	4067 St. Lawrence Blvd., Montreal
Art Linen Mfg. Company Limited .....	4067 St. Lawrence Blvd., Montreal
Atlas Sterilized Wiping Products Inc. ....	167 St. Hubert St., Pont Viau
Baker Quilting Co. ....	5225 Berri St., Montreal
Berback Quilting Ltd. ....	7041 Waverley St., Montreal
Ber-Sar Manufacturing Company .....	7275 St. Urbain St., Montreal
Canada Muff Bed Company .....	3615 St. Lawrence Blvd., Montreal
Carolyn Chenilles of Canada Ltd. ....	Acton Vale
Chantex Inc. ....	70 Molière St., Montreal
Charles Nieder's Sons Ltd. ....	130 Cutting St., Coaticook
Commonwealth Curtain Co. ....	1100 Lecocq St., Montreal
Continental Linen Mfg. Co. ....	5265 De Gaspé Ave., Montreal
Coronet Handbag Inc. ....	400 Ontario St. W., Montreal
Cotton Waste & Batt Company Limited .....	736 Notre-Dame St. West, Montreal
Crescent Comforters Mfg. Inc. ....	9210 St. Lawrence Blvd., Montreal
Cronin, John T. Reg'd. ....	12358 Cousineau St., Montreal
Decorative Linens Mfg. Ltd. ....	7145 St. Urbain St., Montreal
Delaware Mills Ltd. ....	134 McGill St., Montreal
De Luxe Comforter Mfg. Co. Reg'd. ....	62 Rachel Street., Montreal
Diamond, J. Inc. ....	6502 Papineau Ave., Montreal
Dominion Hemstitch Works Company .....	4275 Notre-Dame St. E., Montreal
Dominion Sanitary Wiper Co. Limited .....	930 Brennan St., Montreal
Empire Buff Co. Ltd. ....	999 College St., Montreal
Exclusive Muff Bed Mfg. Co. ....	1108 St. Lawrence Blvd., Montreal
Fast Nap Co. of Canada Inc. ....	15 Mount Royal Ave. W., Montreal
Frank Strohl Mfg. Co. Ltd. ....	3684 St. Lawrence Blvd., Montreal
Gold Belt Reg'd. ....	4327 Papineau St., Montreal
Gray & Company Limited, H. ....	217 Common St., Montreal
Hamilton Art Wares Ltd. ....	175 St. Cyr Ave., Montreal
Harcourt Mfg. Co. ....	628 Heriot St., Drummondville
Hollandia ....	476 St. Henry St., Montreal
Hoyos Mfg. A. ....	788 Jean Talon St. W., Montreal
Huard & Son, J.E. ....	522 Montfort St., Montreal

## List of Firms Manufacturing Miscellaneous Textile Goods, N.E.S., 1958 — Continued

Name	Location
<b>Quebec — Concluded:</b>	
Ideal Spread Co.	2491 St. Patrick St., Montreal
Imperial Quilt Mfg. Ltd.	9861 Park George Blvd., Montreal
Industrial Sanitary Products Ltd.	50 Port Royal W., Montreal, 12
Johnson & Johnson Limited	2155 Pie IX Blvd. & 7101 Notre-Dame St. E. Montreal
Krant Textile & Winding Co.	3940 Clark St. (rear) Montreal
Laframboise Enr., W.	808 Mistral St., Montreal
Lawrence Bedsheet & Novelty Co. Ltd.	9210 St. Lawrence Blvd., Montreal
Mackay Homecraft Studio Inc.	2063 Victoria St., Montreal
Manville Industries Inc.	15 Mount Royal Ave. W., Montreal
Miller Inc., A.	1910 St. Antaine St., Montreal
Moe Heitner Comforter Mfg. Reg'd.	3814 St. Lawrence Blvd. Montreal
Montreal Feather & Down Company	712 McEachran Ave., Montreal
Montreal Quilting Co. Limited, The	524 Guy St., Montreal
North American Feather Down Co. Ltd.	270 St. Joseph St., Lachine
Overseas Textiles Limited	372 St. Catherine St. W., Montreal
Perfect Spread Company	710 Notre-Dame St. W., Montreal
Quebec Quilting Products Co.	2455 Desautels St., Montreal
R.F.D. (Canada) Ltd.	Granby
Rawmatex Ltd.	355 Chemin du Canal, Lachine
Reeves & Co. Ltd., W.H.	5639 Christophe Colomb St., Montreal
Rennie Textiles Ltd.	1449 St. Alexander St., Montreal
Rosemere Draperies	311 Grande Côte, Rosemere
Smart Line Novelties	51 Laurier Av. E., Montreal
Sol Heitner and Sons Inc.	1074 St. Lawrence Blvd., Montreal
Sorel Screen Novelty Reg'd.	919 11th Ave., Tracy
Standard Wiping Products Company Ltd.	40 Dalhousie St., Montreal
Tex-Knit Co. of Canada	417 St. Peter St., Montreal
Toronto Quilting & Embroidery Ltd.	289 Port Royal St. W., Montreal
Transparent Garment Cover Co. Inc.	9500 St. Lawrence Blvd., Montreal
Transparent Plastic Shade Co. of Canada	359 St. James St. W., Montreal
Transview Shade Co.	956 Duluth St. E., Montreal
Tufted Products Inc.	686 Notre Dame W., Montreal
Universal Buffing Wheels Inc.	4681 A Delaroche St., Montreal
Upton River Mills Ltd.	463 St. Chatherine St. W., Montreal
Variety Textile Mfgs. Ltd.	2050 Bleury St., Montreal
Vineberg L. & Son Reg'd.	4291 St. Lawrence Blvd., Montreal
Wearbest Sheet & Pillow Case Mfg.	4306 St. Lawrence Blvd., Montreal
William Textiles Inc.	450 St. Peter St., Montreal
<b>Ontario:</b>	
Algro Fur Co.	251 Spadina Ave., Toronto
Angus, Geo. (Canada) Ltd.	11 Curity Ave., Toronto
B.B. Products Co.	16½ North St., Galt
Black, The T. Co.	312 Adelaide St. W., Toronto
Bo-Peep Nursery Pad Co.	1541 Davenport Rd., Toronto
Brants Auto Trim Shops Ltd.	1750 Eglinton Ave. W., Toronto
Bucilla Products Ltd.	11 Charlotte St., Toronto
By Products Co. of Canada	93-99 Ontario St., Toronto
Canadian Chenille Co. Ltd.	310 Spadina Ave., Toronto
Canadian Hanson & Van Winkle Co. Ltd.	2 Silver Ave., Toronto
Canadian Tampax Corporation Ltd.	1 Royce Ave., Brampton
Casselman Company Ltd.	79-81 Portland St., Toronto
Cavers Fabrics Ltd.	60 Front St. W., Toronto
Charles Mfg. Co.	207 Cowan Ave., Toronto
Chicago Plastic Covers	1904 Avenue Rd., Toronto
Cockburn & White	990 Queen St. W., Toronto
Collins, Robert, H., Co.	143 Parliament St., Toronto
Coral Bedding Ltd.	475 Spadina Ave., Toronto
Cress Laboratories	Box 222, Kitchener
Dorie-Ann Custom Drapes and Spreads	12 Roslin Ave., Toronto
Emerson Summers Co. Ltd.	88 Orfus Rd., Toronto
Evans, O.H. & Sons Ltd.	913 Bathurst St., Toronto
Flexo Cotton Products	1993 Clark St., Niagara Falls
General Fireguard Corp. Ltd., The	978 St. Luke Rd., Windsor
General Quilting Co. Ltd.	128 Peter St., Toronto
Gibson Draperies & Interiors Ltd.	40 Scollard St., Toronto
Grimsby Linen Manufacturers	16 Elm St., Grimsby
Guelph Elastic Hosiery Co. Ltd.	77 Waterloo Ave., Toronto
Hannigan & Dobson	649 Yonge St., Toronto
Hardie & McCauley Ltd.	1093 Queen St. W., Toronto
Harry Jessop	677 Bayview Ave., Toronto
Hees Co. Limited, Geo. H.	276 Davenport Road, Toronto
Import & Domestic Textiles Ltd.	70 Wellington St. W., Toronto
Irvin Air Chute Limited	479 Central Ave., Fort Erie N., Co. Welland
John Galloway Ltd.	50 Eby St. South, Kitchener

List of Firms Manufacturing Miscellaneous Textile Goods, N.E.S., 1958 — Concluded

Name	Location
<b>Ontario — Concluded:</b>	
Kendall Company (Canada) Ltd., The .....	6 Curity Ave., Toronto
Kenora Specialty Co. Ltd. ....	41 Matheson St. S., Kenora
Kohen, M. ....	573 King St. W., Toronto
Lakeview Shoddy Mill .....	Lakeview
Leah Rae Arts & Crafts .....	517 Mt. Pleasant Rd., Toronto
Legrice Ltd., Ed. C. ....	2 River St., Toronto
Luxor Pillow-Case Mfg. Co. ....	14 Camden St., Toronto
Mabel Scott Draperies .....	24 Frindale Ave., Toronto
Malcolm Davies Interiors .....	463 Manor Rd., Toronto
Marcella Dallan .....	48 Sparrow Ave., Toronto
Marpool Industries Ltd. ....	2079 Yonge St., Toronto
Maxlie Textiles Ltd. ....	136 Mary St., Hamilton
Michelle Interior Decorator .....	130 Willowdale Ave., Willowdale
Monarch Pad & Quilting Co. ....	410 Adelaide St. W., Toronto
Myers Cotton Products Ltd. ....	369 Sorauren Ave., Toronto
Norman Marcus Products Ltd. ....	32 Front St. E., Toronto
Ontario Whitewear Mfg. Co. Ltd. ....	1123 Dundas St. W., Toronto, 3
Otterbein Earl .....	R.R. No. 1, Waterloo
Paul & Puris Ltd. ....	70 Albert St., Galt
Paytex Corporation .....	21 Wellington St. E., Toronto
Pioneer Parchute Co. of Canada Ltd. ....	91 Russel St. E., Smith's Falls
Prime & Rankin Ltd. ....	559 Davenport Rd., Toronto
Pullan Wipers & Waste Co. Ltd., E. ....	55 Parliament St., Toronto
Q-Tips (Canada) Ltd. ....	30 Fieldway Rd., Toronto
Quality Button & Trimming Co. Ltd. ....	1536 Dundas St. W., Toronto
Quality Quilting Co. Ltd. ....	182 Spadina Ave., Toronto
Richmond Wipers .....	85 Merrick St., Hamilton
Ruth Dugas Reg'd. ....	37 Touraine Ave., Downsview
Saunders Manufacturing Ltd. ....	197-205 Spadina Ave., Toronto
Siris Products (Canada) Ltd., A.J. ....	1 Beaverdale Rd., Toronto
Spencer Bros. ....	103 Richmond St. E., Toronto
Supreme Quilting Co. Ltd. ....	1 Phoebe St., Toronto
Texpack Limited .....	69 Elgin St., Brantford
Thomas Buff & Brush Co. Ltd. ....	174 Catherine St. N., Hamilton
Toronto Feather & Down Co. Ltd. ....	2154 Dundas St. W., Toronto
Toronto Handweaving Studio .....	76 Avenue Rd., Toronto
Toronto Quilting & Embroidery Ltd. ....	352 Adelaide St. W., Toronto
Truly Magic Products, Inc. ....	P.O. Box 1,040, Station B, Fort Erie
Unity Endless Belt Works Reg'd. ....	437 Sunnyside Ave., Ottawa
Valte Mfg. Co. ....	171 Rustic St., Toronto
Ventes Limited .....	50 Racine Rd., Rexdale
Warman Products .....	111 A Pendrith St., Toronto
Waste Trading & Supply Co. ....	157 King St. E., Toronto
Wells Ltd., W.W. ....	1236 Birchmount Rd., Scarborough
Wettstein, A.A. ....	1182 Queen St. W., Toronto
Windsor Wiping Cloth Co. ....	180 Mercer St., Windsor
Wipers & Waste Products Limited .....	642 Rogers Road, Toronto
<b>Manitoba:</b>	
B & B Paintcraft .....	470 Warsaw Ave., Winnipeg
Cheni Wool Mfg. Co. ....	611 Main St., Winnipeg
Economy Textile Supply Ltd. ....	1380 Notre-Dame Ave., Winnipeg
Koenigbaur, F. ....	1523 Manitoba Ave., Winnipeg
Landas Quilting Co. ....	128 Princess St., Winnipeg
Lorne Mfg. Co. Ltd. ....	179 King St., Winnipeg
Mid-West Quilting Co. Ltd. ....	1451 Erin St., Winnipeg
Mohr Quilting Co. Ltd. ....	296 McDermot Ave., Winnipeg
National Wiper & Textile Ltd. ....	400 Tache Ave., St. Boniface
Quiltrite Industries Ltd. ....	448 Hargravest., Winnipeg
Toronto Quilting & Embroidery Ltd. ....	590 Notre-Dame Ave., Winnipeg
<b>Alberta:</b>	
Better Home Decorators .....	1417-3rd St. N.E., Calgary
<b>British Columbia:</b>	
George Ltd., S.A. ....	823 Clarke Dr., Vancouver
Glen Manufacturing Co. ....	3335 Kingsway, Vancouver
North West Industries .....	821 Powell St., Vancouver
Ron Cameron Auto Upholstery .....	982 Kingsway, Vancouver
Smith Watson Textiles Ltd. ....	540 Beatty St., Vancouver
T-Est Sales Co. ....	2215 Cambie St., Vancouver
Vancouver Quilting Mfg. Ltd. ....	3764 Commercial Drive, Vancouver