

CATALOGUE No.

34-210

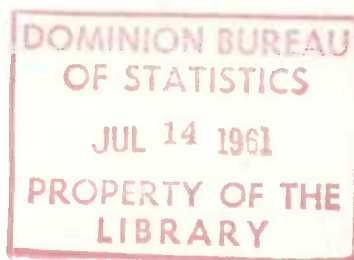
ANNUAL

Historical File Copy



THE MISCELLANEOUS TEXTILES INDUSTRIES

1959



Published by Authority of
The Honourable George Hees, Minister of Trade and Commerce

DOMINION BUREAU OF STATISTICS
Industry and Merchandising Division

July, 1961
6524-521

Price 50 cents

PUBLICATIONS

The results of the annual Census of Industry are published by the Dominion Bureau of Statistics in a series of industry reports which are released each year as the compilations are completed. Reports for industries classified to the **Textile Mills** Major Group are listed below, along with current and annual publications of related interest. Similar reports are issued for other industries. A complete catalogue of publications of the Bureau is available on request from the Information Services Division, Dominion Bureau of Statistics, Ottawa, or from the Queen's Printer, Ottawa.

A — Annual

Q — Quarterly

M — Monthly

Catalogue number	Title	Price
34-201	General Review of Textile Mills (A)50
34-202	Awning, Tent and Sail Industry (A)50
34-203	Cordage, Rope and Twine Industry (A)50
34-204	Cotton and Jute Bag Industry (A)50
34-205	Cotton Textile Industries (A)50
34-206	Dyeing and Finishing of Textile Goods Industry (A)25
34-207	Narrow Fabrics Industry (A)50
34-208	Synthetic Textiles and Silk Industry (A)50
34-209	Wool Textile Industries (A)50
34-210	Miscellaneous Textile Industries (A)50
<hr/>		
34-211	General Review of the Clothing Industries (A)50
34-212	Corset Industry (A)25
34-213	Fur Goods and Fur Dressing Industry (A)50
34-214	Hat and Cap Industry (A)50
34-215	Hosiery and Knitted Goods Industries (A)50
34-216	Men's Factory Clothing Industry (A)50
34-217	Women's and Children's Factory Clothing Industries (A)75
34-218	Miscellaneous Clothing Industries (A)50
34-001	Quarterly Production of Garments (Q) per year	1.00
31-001	Inventories, Shipments and Orders in Manufacturing Industries (M) per year	4.00
31-201	General Review of the Manufacturing Industries (A)	2.00
65-004	Trade of Canada — Exports (M) per year	7.50
65-007	Trade of Canada — Imports (M) per year	7.50

*Remittances should be in the form of cheque or money order,
made payable to the Receiver General of Canada and forwarded to
the Information Services Division, Dominion Bureau of Statistics.
or to the Queen's Printer, Ottawa, Canada.*

EXPLANATORY NOTES

This report is one in a series of about 130 publications which present the results of the 1959 Census of Manufactures. Most reports in this series refer to specific industries, but there are summary reports for Canada and the provinces and for major industry groups. An annual Census of Manufactures has been carried out by the Dominion Bureau of Statistics since 1916.

Industry statistics given in these reports refer to number of establishments, employees, salaries and wages, cost of materials, supplies, fuel and electricity, gross value of shipments, inventories and value added by manufacturing. Details of materials used and products shipped are also given. Descriptions of the principal industry statistics, with special reference to 1959 are as follows:

Period Covered

Firms are asked to submit figures for the calendar year, if at all possible, and most reports are on this basis. Financial year reports for periods differing from the calendar year are accepted in instances where the firms find it impossible to supply calendar year data from accounting records. However the data on employees, salaries and wages are requested on a calendar year basis in all cases.

Establishment

Data for the annual census is collected on an establishment basis. A firm with more than one plant is required to file a report for each plant. In most cases an establishment is a complete factory. Sometimes, however, a plant is divided into two or more establishments when it carries out operations classifiable to different industries and when separate accounting records are available. Usually the statistics for an establishment relate only to the manufacturing activities. Other activities such as construction at the plant by its own employees, wholesale or retail activities carried on at the plant location, etc., are not included. Plants engaged solely in repair work (except in the case of furniture, shipbuilding, boat building, aircraft and railway rolling stock industries) are not included but plants occupied in assembling parts into complete units are included.

Employees

Administrative and office employees include all executives and supervisory officials such as presidents, vice-presidents, secretaries, treasurers, etc., together with managers, professional and technical employees, superintendents and factory supervisors above the working foremen level and clerical employees. Working owners and partners are also included in this category.

Production and related workers include all other factory workmen whether paid on a monthly, weekly, hourly or piece-work basis. Working foremen doing work similar to that of the employees they supervise are included, as are maintenance, warehousing and delivery staffs. Employees on new construction work, in retail or wholesale operations, on outside piece work etc., are not included.

Production workers are reported by months, an average for the year being obtained by summing the monthly figures and dividing by twelve. This procedure is followed even though the plant did not operate in all months. Figures on employment refer to calendar years whether or not some establishments reported other data on a financial year basis.

Salaries and Wages

Salaries and wages refer to gross earnings of the employees described above, including salaries, wages, commissions, bonuses, the value of room and board where provided, deductions for income tax and social services such as sickness and unemployment insurance, pensions, etc., as well as any other allowances forming part of the employees' wages. Payments for overtime are included.

Salaries refer to amounts paid to administrative and office employees. Withdrawals by working owners or partners for normal living expenses for self and family are included but not their withdrawals for income tax. Wages refer to the amounts paid to production and related workers as defined above. Data on earnings refer to the calendar year whether or not some establishments reported other data on a financial year basis.

Cost of Fuel and Electricity

Figures for fuel refer to amounts actually used, (including fuel used in cars and trucks), not to purchases unless the quantities are the same. Values refer to the laid-down cost at the works, including freight, duty, etc.

Materials and Supplies Used

Figures represent quantities and laid-down cost values, at the works, of materials and supplies actually used during the year whether purchased from others or received as transfers from other plants of the reporting company. Amounts paid to other manufacturers for work done on materials owned by the reporting company are included. Returnable containers or any other items charged to capital account are not included. Fuels are not included. Goods bought from others or received as transfers from other plants of reporting companies for resale without further processing are not included. Maintenance and repair supplies not chargeable to capital account are included.

Factory Shipments

Factory shipments refer to shipments of goods made from own materials either in the reporting plant or by other manufacturers on the basis of a charge to the reporting plant for work done. All products and by-products shipped from the establishment are included whether for domestic use, export, or for government departments. Transfer shipments to sales outlets, distributing warehouses or to other manufacturing units of the reporting firm are included. Goods bought or received as transfers and resold without further processing are not included. Values are computed on f.o.b. plant or

plant warehouse basis, and do not include sales tax or excise duties. Values of containers not returnable are included. Amounts received in payment for work done on materials owned by others are included.

In a few industries such as shipbuilding, aircraft, etc., where work on principal products extend over a relatively long period, the value of production is recorded rather than the value of shipments. For those industries production is computed from the value of deliveries of complete units during the year plus the value of work done during the year on unfinished units less the value of work done in previous years on finished units delivered in the year under review.

Inventories

Values represent the book values of manufacturing inventories owned and held at the reporting plant. Figures include inventories held in warehouses or selling outlets which have been included with plant operations for purposes of reporting shipments.

Value Added by Manufacturing

Figures are computed from value of shipments plus or minus changes in inventories of finished goods and goods in process less cost of materials, fuel and electricity. This figure is sometimes referred to as net production.¹

Standard Industrial Classification

The Standard Industrial Classification Manual, prepared by the Dominion Bureau of Statistics, provides for 135 three-digit industries in the manufacturing sector, arranged in 17 major groups. Reporting establishments are classified or allotted to specific industries on the basis of the value of principal products made or shipped.

Short Forms

Between 1949 and 1957, in an effort to ease the reporting burden for smaller firms, a short form was used asking for the total value of shipments only or, in a few cases where losses of detail were significant, for quantities and values of principal products. For purposes of publication, missing data were estimated on the basis of appropriate ratios. In general the cut-off point for these short forms was set at \$50,000 value of shipments. About 40% of the total number of establishments reported on the short form and accounted for less than 3 per cent of the total value of shipments.

In 1958, in order to establish a new base year, the small firms were asked to report all items of principal statistics together with some detail on materials and products.

¹ To arrive at the National Accounts concept of "gross domestic product at factor cost", it would be necessary to subtract also the cost of office supplies used, advertising, insurance and other goods and services obtained from other businesses. Data on these inputs are not collected on the annual Census of Manufactures. Value added figures for "The primary industries and construction" are published in D.B.S. publication 61-202, *Survey of Production*.

For the 1959 Census, the short form was used again, but further steps were taken to ease the respondents' burden. First, the general limit for short forms was raised to \$100,000 value of shipments. In addition, a new intermediate form was developed. This form is a shortened version of the long form in that most of the general questions were pared down and the detailed lists of materials and products were limited to the more important items. The general limits for firms in this category were set at between \$100,000-\$500,000 value of shipments, but in the case of both the short and intermediate forms there were lower cut-offs for a number of industries in which the smaller firms accounted for a larger share of total shipments. On the other hand, limits were raised where this could be done without a significant loss of coverage. On most of the short forms for 1959, in addition to total value of shipments, data on principal products were requested. In a few industries, where loss of employment and earnings data were considered too large because of higher cut-offs, a question on total payroll was placed on the short form.

The intermediate and long forms provide complete data for the compilation of all elements of principal industry statistics and the details of materials and products. The one-page short form, although containing data on principal products and total value of shipments, does not request information on other elements of principal statistics such as value of inventories, materials, fuel and electricity and, in most cases, employment and salaries and wages, nor does it contain detailed data on volume and value of materials used. For purposes of compiling aggregates of principal statistics by industry and by geographic location, the missing data for each establishment were estimated for 1959 by using, in general, ratios based on the change in the value of shipments between 1958 and 1959. The proportion of the estimated data was generally less than 5 per cent of the total in each category of principal statistics.

The general request for the principal items of products on the short form for 1959 permitted a fairly complete compilation of the detailed quantities and values of commodity shipments. In the case of the detailed quantities and values of materials, fuel and electricity, however, and the monthly distribution of production workers, only the totals of data actually reported on the intermediate and long forms are contained in published reports and no attempt was made as in past years to estimate the generally small proportion of individual totals represented by detailed items omitted from the short forms.

The new approach has relieved an additional 12,000 establishments from filling out the regular long form. Establishments now receiving the short form number in excess of 20,000 and account for more than 54 per cent of the total number of establishments and a little more than 3 per cent of the total value of shipments.

THE MISCELLANEOUS TEXTILES INDUSTRIES

1959

This report consists of three sections, the first covering the carpet, mat and rug industry; the second the oilcloth, linoleum and coated fabrics industry; and the third a group of three industries, which together comprise the miscellaneous textiles goods industry of the Standard Industrial Classification adopted in 1949. The three components of the miscellaneous textile goods industry are embroidery, pleating, hemstitching etc.; fabric auto accessories;

and miscellaneous textiles n.e.s. They will be found in Sections 3A, 3B and 3C, respectively. Prior to 1956 the annual survey of the carpet, mat and rug industry had been compiled and published as part of the woollen industries in the report entitled The Wool Textile Industries. Commencing with 1956, however, the industry has been surveyed and compiled on a separate basis, appearing in this publication.

SECTION 1. THE CARPET, MAT AND RUG INDUSTRY, 1959

In 1959 factory shipments by the Carpet, Mat and Rug Industry were valued at \$25,543,465 f.o.b. plant, 8.1 per cent higher than the comparable 1958 figure of \$23,627,619. When changes in inventories of goods in process and of finished goods are taken into account, the total estimated production value for 1959 was \$26,466,178, a substantial increase of 16.4 per cent over the \$22,737,411 reported in 1958.

Employment within the industry fell by 1.9 per cent from 1,728 in 1958 to 1,695 in 1959, but salary and wage payments rose by 8.0 per cent from \$5,139,830 to \$5,551,922 in the year under review. The cost of materials and supplies used in manufacture, \$13,992,806 in 1959 compared to \$12,102,766 in 1958, was 15.6 per cent higher in the current year.

In former years a detailed breakdown of factory shipments by the firms in the Carpet, Mat and Rug Industry was shown in Table 4A. This particular table cannot now be included in this publication, because of the secrecy requirements of the Statistics Act. However, carpets, mats and rugs are also manufactured by firms in the Miscellaneous Tex-

tiles, the Synthetic Textiles and the Woollen Yarn Industries. All-industry shipments in this instance can be published, and are, therefore, shown in Table 4, wherein it may be seen that factory sales of the leading product, tufted carpets, reached a total of 2,997,498 square yards with a value of \$10,550,559 f.o.b. plant. This represents an increase of 55.2 per cent in quantity and of 56.5 per cent in value over the corresponding 1958 figures of 1,931,684 square yards and \$6,742,698.

Yarns of wool, cotton, rayon, jute, etc., represent the main material used in this industry. The consumption of this commodity in 1959 was reported as costing \$9,610,449. For further details of materials used by the industry, reference should be made to Table 5.

Imports of carpets, mats and rugs rose by 5.2 per cent in quantity and by 3.0 per cent in value, from 18,765,982 square feet valued at \$9,996,564 in 1958 to 19,738,353 square feet worth \$10,292,798 in 1959. Exports of carpets and mats in 1959 were valued at only \$24,296. Further details of imports and exports may be found in Tables 6 and 7 of this report.

TABLE 1. Principal Statistics, Representative Years, 1929-59

Year and province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production ¹
	number			dollars			
1929	22	1,293	1,463,685	89,710	2,559,680	2,785,165	5,434,555
1937	21	1,370	1,394,602	141,265	2,631,844	2,592,467	5,365,576
1938	18	1,252	1,191,305	122,362	1,764,821	1,848,844	3,736,027
1939	18	1,295	1,331,546	135,049	1,716,354	2,498,057	4,349,460
1942	17	1,353	1,854,903	124,366	2,969,873	3,406,589	6,500,828
1945	17	1,091	1,657,306	105,174	2,400,230	2,702,322	5,207,726
1947	20	1,347	2,440,090	159,013	3,970,501	4,694,743	8,824,257
1948	18	1,541	3,132,954	178,198	5,604,344	6,007,100	11,789,642
1949	23	1,741	3,821,714	216,439	6,482,467	7,922,363	14,621,269
1950	21	1,656	3,818,724	244,868	7,506,660	7,737,447	15,488,975
1951	22	1,455	3,698,615	316,574	8,769,831	7,227,333	16,313,738
1952	21	1,549	3,893,911	299,365	6,848,325	6,279,589	13,427,279
1953	20	1,563	4,088,553	264,411	7,324,225	6,355,313 ²	13,943,949
1954	21	1,491	4,155,185	263,646	6,788,923	7,672,122	14,297,936
1955	18	1,527	4,253,066	281,665	7,726,179	7,192,756	15,587,015
1956	19	1,709	4,910,343	387,023	10,878,118	8,632,981	19,279,651
1957	16	1,798	5,369,911	414,930	12,293,107	9,352,488	20,978,722

See footnotes at end of table.

TABLE 1. Principal Statistics, Representative Years, 1929-59 - Concluded

Year and province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production ¹
	number				dollars		
1958							
Canada	15	1,728	5,139,830	386,530	12,102,766	10,248,115	23,627,619
Ontario	10	1,289	4,246,110	275,174	7,724,760	7,345,865	16,202,387
Quebec	3	439	893,720	111,356	4,378,006	2,902,250	7,425,232
Manitoba	2						
1959							
Canada	13	1,695	5,551,922	424,432	13,992,806	12,048,940	25,543,465
Ontario	8	1,356	4,664,255	320,750	8,649,300	9,122,545	17,291,814
Quebec	3	339	887,667	103,682	5,343,506	2,926,395	8,251,651
Manitoba	2						

¹ Beginning with 1953 the value of factory shipments has been collected instead of the gross value of production.

² Because of insufficient inventory data in 1953, this figure has been calculated from value of factory shipments and is, therefore, only approximate to true "Value added by manufacture."

TABLE 2. Inventories,¹ 1959

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	dollars			
Opening: ²				
Ontario	1,809,718	1,242,800	2,654,048	5,706,566
Quebec	590,304	174,087	372,551	1,136,942
Manitoba				
Canada	2,400,022	1,416,887	3,026,599	6,843,508
Closing:				
Ontario	2,446,006	1,780,735	2,916,894	7,143,635
Quebec	575,121	223,726	444,844	1,243,691
Manitoba				
Canada	3,021,127	2,004,461	3,361,738	8,387,326

¹ Book value of all manufacturing inventories held at plant and plant warehouses.

² The opening inventory for 1959 differs from the closing inventory published for 1958 because of the removal of figures for firms which did not operate during 1959.

TABLE 3. Comparison of Principal Statistics, 1958 and 1959

Item	1958	1959	+Increase -Decrease
Establishments reporting No.	15	13	- 2
Supervisory and office employees:			
Total	285	310	+ 25
Male	184	215	+ 31
Female	101	95	- 6
Totals salaries \$	1,350,621	1,520,839	+ 170,218
Production workers:			
Monthly average No.	1,443	1,385	- 58
Male	986	896	- 90
Female	457	489	+ 32
Totals, wages \$	3,789,209	4,031,083	+ 241,874
Cost of fuel and electricity \$	386,530	424,432	+ 37,902
Cost of materials used \$	12,102,766	13,992,806	+1,890,040
Value of factory shipments \$	23,627,619	25,543,465	+1,915,846

TABLE 4. Factory Shipments of Carpets, Mats and Rugs in All Industries, 1958 and 1959^p
(Excluding Bath Mats and Sets)

	1958		1959 ^p	
	Quantity	Selling value at factory	Quantity	Selling value at factory
	sq. yds.	\$	sq. yds.	\$
Carpets in rolls, including stair:				
Axminster	538,556	2,322,478	449,548	1,829,169
Wilton	736,717	5,261,421	849,859	6,229,357
Tapestry or velvet	974,578	6,344,088	1,065,506	6,594,330
Tufted	1,931,684 ^r	6,742,698 ^r	2,997,498	10,550,559
Squares, mats and runners:				
Axminster	331,672	1,846,294	274,105	1,553,463
Other carpets, mats and rugs	—	4,020,596 ^r	—	4,242,450
Totals, factory shipments	—	26,537,575^r	—	30,999,328

^p Preliminary figures.

^r Revised figures.

TABLE 5. Materials Used, 1958 and 1959

Principal materials	1958		1959	
	Quantity	Cost value at factory	Quantity	Cost value at factory
	lb.	\$	lb.	\$
Wool, raw (clean weight)	1,998,084	1,428,953	2,404,811	1,537,343
Waste, wool or part wool			—	—
Other raw stocks	290,307	159,821	646,829	336,560
Pile yarns:				
Cotton	338,301	232,709	2,462,839	1,623,353
Rayon	1,420,033	905,226	2,153,210	1,596,730
Wool	2,480,388	3,048,577	3,644,962	4,070,191
Other	674,082	546,171	1,494,627	712,657
Other yarns:				
Cotton	1,703,652	1,121,130	1,513,803	873,093
Jute	2,852,139	627,342	3,211,886	698,038
Other	—	47,638	—	36,387
Backing fabric, cotton and jute	—	1,952,746	—	247,927
Sewing thread	—	23,343	—	9,211
Cords, trimmings, etc.	—	20,619	—	22,213
Oils	—	10,546	—	16,679
Dyes	—	181,724	—	156,878
Chemicals	—	560,515	—	637,858
All other materials and supplies	—	449,968	—	483,401 ¹
Packing and shipping materials	—	139,783	—	152,998
Operating, maintenance and repair supplies	—	645,955	—	657,658
Amount paid out to others for work done on materials owned by reporting plants	—	1	—	123,631
Total cost of materials used	—	12,102,766	—	13,992,806

¹ Included in "All other materials and supplies".

² No detailed information on materials used was collected from firms generally reporting value of shipments of less than \$200,000. The total estimated value of materials used by these firms was \$168,500, and this amount has been included in "All other materials and supplies".

TABLE 6. Imports of Carpets, Mats and Rugs, 1958 and 1959

	1958		1959	
	Quantity	Value	Quantity	Value
	sq. ft.	\$	sq. ft.	\$
Carpets and rugs:				
Carpets, Axminster, in the roll	1, 211, 490	615, 853	1, 288, 479	634, 417
Carpets, Axminster, in squares	655, 486	349, 980	676, 249	325, 639
Carpets, Brussels and Wilton, in the roll	13, 241, 744	6, 723, 338	13, 505, 606	6, 544, 745
Carpets, Brussels and Wilton, in squares	1, 039, 494	509, 546	1, 090, 636	556, 917
Carpets, ingrain, 2- and 3-ply, all wool or union, in the roll	54, 860	44, 049	56, 132	26, 285
Carpets, ingrain, 2- and 3-ply, all wool or union in squares	702, 859	174, 801	620, 683	145, 420
Carpets, oriental and hand-woven	1, 284, 134	1, 332, 967	1, 804, 741	1, 794, 615
Carpets, tapestry and velvet, in the roll	390, 374	187, 166	422, 232	190, 185
Carpets, tapestry and velvet, in squares	3, 949	2, 105	14, 168	6, 821
Mats and hearth rugs, up to 3 feet x 6 feet, and runners	181, 592	56, 759	259, 427	67, 754
Totals, imports	18, 765, 982	9, 996, 564	19, 738, 353	10, 292, 798

TABLE 7. Exports of Carpets, Mats and Rugs, 1958 and 1959

	1958		1959	
	Quantity	Value	Quantity	Value
		\$		\$
Wool carpets and mats	—	12, 801	—	24, 296

TABLE 8. Employees and their Earnings, by Provinces, 1958 and 1959

	Employees					Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total
	Male	Female	Male	Female				
	number					dollars		
1958								
Ontario	163	77	703	346	1, 289	1, 147, 439	3, 098, 671	4, 246, 110
Quebec	21	24	283	111	439	203, 182	690, 538	893, 720
Manitoba								
Canada	184	101	986	457	1, 728	1, 350, 621	3, 789, 209	5, 139, 830
1959								
Ontario	189	71	752	344	1, 356	1, 310, 310	3, 353, 945	4, 664, 255
Quebec	26	24	144	145	339	210, 529	677, 138	887, 667
Manitoba								
Canada	215	95	896	489	1, 695	1, 520, 839	4, 031, 083	5, 551, 922

TABLE 9. Production Workers, by Months, 1959

	Establishments reporting monthly detail ¹	
	Male	Female
	number	
January	848	454
February	875	434
March	876	439
April	866	417
May	869	436
June	880	443
July	875	441
August	892	440
September	882	440
October	866	425
November	859	423
December	867	428
Average for establishments reporting monthly detail	871	436
Average estimated for small establishments ²	25	53
Average for all establishments	896	489

¹ The number of production workers, by months, was collected only for establishments generally reporting value of shipments of \$200,000 and over.

² For establishments generally reporting value of shipments of less than \$200,000, no data on number of workers were collected. Average was estimated by using change in value of shipments to arrive at value of payroll which was then used in conjunction with estimated average earnings to arrive at number of workers.

TABLE 10. Fuel and Electricity, 1959

Kind	Quantity	Cost at plant
		\$
Establishments reporting commodity detail: ¹		
Bituminous coal:		
(a) From Canadian mines	—	—
(b) Imported	ton 13,889	175,664
Gasoline (including gasoline used in cars and trucks)	Imp. gal. 20,655	8,158
Fuel oil including kerosene or coal oil	" 914,777	89,435
Gas:		
(a) Liquefied petroleum gases	—	—
(b) Other manufactured gas	M cu. ft. 208	284
(c) Natural gas	M cu. ft. 1,681	1,770
Electricity purchased	kwh. 9,302,781	112,639
Steam purchased	pound 25,000,000	27,682
Estimate for establishments for which no data were collected: ²		
Cost of fuel and electricity	8,800
All establishments:		
Total cost of fuel and electricity	424,432

¹ Establishments generally reporting value of shipments of \$200,000 and over.

² Establishments generally reporting value of shipments of less than \$200,000.

... Figures not appropriate or not applicable.

List of Firms Manufacturing Carpets, Mats and Rugs, 1959

Name of firm	Location
Quebec:	
Blackwood Morton & Sons (Canada) Ltd.	Ste-Thérèse-de-Blainville
Peerless Rug Co. Ltd.	Actonvale
Peeters Textile Mills Ltd., The	Frontenac St., Granby
Ontario:	
Brinton-Peterborough Carpet Co. Ltd.	Peterborough
Cobourg Matting & Carpet Co. Ltd.	180 Tremaine St., Cobourg
De Luxe Stair Cushion Ltd.	40 Danforth Rd., Toronto
Empire Rug Mills Limited	Frank St., St. Catharines
Harding Carpets Limited	Morrell St., Brantford
Niagara Rug Co. Ltd.	580 Victoria Ave., Niagara Falls
Toronto Carpet Mfg. Company Limited	1179 King St. W., Toronto
Valumat Co.	North Division Rd., Kingsville
Manitoba:	
Capital Carpet Co.	701 Wellington Ave., Winnipeg
Rainbow Rug Co. Ltd.	149 Portage Ave., Winnipeg

SECTION 2. THE OILCLOTH, LINOLEUM AND COATED FABRICS INDUSTRY, 1959

In 1959 the factories of the Oilcloth, Linoleum and Coated Fabrics Industry shipped goods with a total value of \$43,789,538 f.o.b. plant, an increase of 7.0 per cent over the comparable 1958 amount of \$40,930,445. The number of plants remained the same, 19; but the number of employees increased by 6.9 per cent, from 2,902 in 1958 to 3,102 in 1959. Over the same period salary and wage payments increased by 8.4 per cent from \$11,906,807 to \$12,902,383. The cost of materials used by this industry, \$24,407,858 in 1959, was 15.6 per cent above the 1958 figure of \$21,119,350. When account is taken of a substantial increase in inventories of finished goods and goods in process the 1959 value of production was estimated to be \$45,469,251, an increase of 10.1 per cent over the like 1958 figure of \$41,292,960.

The provincial distribution of the 19 plants in the industry also remained unchanged, with 11 in Quebec, 6 in Ontario, and 2 in British Columbia. Again the Quebec firms were predominant, being responsible for 61.8 per cent of total shipments and for 72.0 per cent of all production workers.

The main products of this industry were linoleum and felt base floor coverings, pyroxylin and synthetic resin coated fabrics, window blinds, table

oilcloth and saturated felt. However, no details of the products of the industry may be published, because to do so would be to reveal individual company information. The volume of linoleum and printed surface felt base floor coverings was lower than in the previous year.

Of the materials used by this industry, the main one, fabrics, was valued in total at \$4,636,932 in 1959, 3.2 per cent lower than the \$4,788,891 worth reported in 1958. Felt utilized in the current year, at \$3,866,389, was 27.9 per cent higher in value than the \$3,023,647 worth reported the year before. The total value of linseed oil used rose by 12.0 per cent from \$2,246,626 in 1958 to \$2,517,012 in the year under review.

Imports of oilcloth, floor lino and cork matting or carpets in 1959 amounted to 50,985,527 pounds valued at \$7,793,346 compared to 47,740,572 pounds valued at \$6,814,512 in 1958. Imports of oilcloth, enamelled, carriage, shelf and table decreased from 179,310 pounds worth \$122,155 to 141,824 pounds worth \$74,335 in the current year. In 1959 exports of oilcloth or linoleum used for covering floors amounted to 9,361 square yards valued at \$3,949, and of oilcloth n.o.p. to 839,339 square yards with a value of \$266,138.

TABLE 11. Principal Statistics of the Oilcloth, Linoleum and Coated Fabrics Industry, 1938-59

Year and province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production ¹
	number				dollars		
1938	14	1,672	2,143,222	249,281	4,427,708	4,380,013	9,057,002
1939	14	1,686	2,190,807	253,789	4,108,794	4,968,430	9,331,013
1942	19	2,412	3,546,156	314,631	12,295,497	8,845,964	21,456,093
1944	19	2,746	4,633,204	322,126	13,964,166	13,638,748	27,925,040
1946	16	1,746	3,371,694	318,552	7,493,530	8,116,435	15,928,517
1948	16	2,016	4,929,326	419,411	15,385,706	11,130,764	26,935,381
1949 ²	14	2,309	6,053,518	419,924	15,657,655	12,092,566	28,170,145
1950	15	2,351	6,638,152	491,618	16,618,156	13,174,074	30,283,848
1951	15	2,379	7,131,411	490,109	16,727,708	12,163,917	29,381,734
1952	14	2,402	7,349,657	498,773	15,827,257	14,219,362 ³	30,545,392
1953	15	2,236	7,470,347	498,663	15,219,537	15,114,883 ³	30,833,083
1954	17	2,215	8,016,205	462,892	14,561,979	16,326,952	31,248,973
1955	17	2,307	8,045,530	535,640	15,607,991	15,421,633	31,172,275
1956	16	2,664	10,028,012	574,073	18,357,833	16,074,896	35,068,889
1957	17	2,836	11,512,954	634,022	20,694,653	17,862,084	38,903,557
1958							
Canada	19	2,902	11,906,807	667,641	21,119,350	18,691,209	40,930,445
Quebec	11	1,786	7,031,785	444,927	13,998,967	14,461,564	29,493,799
Ontario	6	1,116	4,875,022	222,714	7,120,383	4,229,645	11,436,646
British Columbia	2						
1959							
Canada	19	3,102	12,902,383	681,037	24,407,858	20,367,616	43,789,538
Quebec	11	1,916	7,573,619	466,041	16,778,314	16,050,357	31,533,783
Ontario	6	1,186	5,328,764	214,996	7,629,544	4,317,259	12,255,755
British Columbia	2						

¹ Beginning with 1952 the value of factory shipments has been collected instead of the gross value of production.

² Prior to 1949 the Oilcloth, Linoleum and Coated Fabrics Industry was designated as Miscellaneous Textiles, n.e.s.

³ Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "Value added by manufacture".

TABLE 12. Inventories,¹ 1959

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
dollars				
Opening: ²				
Quebec	1,852,780	1,500,374	2,622,609	5,975,763
Ontario	} 842,638	767,692	1,312,441	2,922,771
British Columbia				
Canada	2,695,418	2,268,066	3,935,050	8,898,534
Closing:				
Quebec	1,953,368	1,620,514	4,263,398	7,837,280
Ontario	} 932,068	781,520	1,204,657	2,918,245
British Columbia				
Canada	2,885,436	2,402,034	5,468,055	10,755,525

¹ Book value of all manufacturing inventories held at plant and plant warehouses.

² The opening inventory for 1959 differs from the closing inventory published for 1958 because of receipt of revised data.

TABLE 13. Materials Used by the Oilcloth, Linoleum and Coated Fabrics Industry, 1958 and 1959

Principal materials	1958		1959	
	Quantity	Cost value at factory	Quantity	Cost value at factory
	lb.	\$	lb.	\$
Fabrics	—	4,788,891	—	4,636,932
Materials for shades	—	523,082	—	640,600
Felt	—	3,023,647	—	3,866,389
Rubber and compounds	665,452	193,768	132,747	37,762
Oils:				
Castor oil	108,286	20,479	111,547	20,746
Linseed oil	—	2,246,626	—	2,517,012
Other	—	54,251	—	83,329
Dyestuffs, chemicals, etc.:				
Benzine	—	56,075	—	46,461
Carbonblack	—	7,480	—	5,676
Denatured alcohol	—	26,281	—	29,475
Dyes and colours	—	589,828	—	768,595
Litharge	130,255	19,226	149,939	28,292
Lithopone	72,724	6,079	41,413	3,228
Rosin	—	619,877	—	276,211
Saturants and solvents	—	580,909	—	670,314
Plasticizers	2,537,946	1,066,930	5,952,421	1,439,997
Whiting	16,323,571	153,068	17,313,144	147,711
Zinc oxide	592,889	90,808	720,731	82,210
Titanium dioxide	5,022,830	1,048,257	4,601,396	1,259,474
Gum	—	158,374	—	158,093
Resins	6,043,267	1,745,025	9,287,901	2,237,422
Varnish and lacquers	—	241,620	—	272,218
All other materials and supplies ¹	—	3,212,368 ²	—	4,451,651 ²
Packing and shipping materials	—	646,401	—	728,060
Total cost of materials used	—	21,119,350	—	24,407,858

¹ Includes operating, maintenance and repair supplies.

² No detailed information on materials used was collected from firms generally reporting value of shipments of less than \$500,000. The total estimated value of materials used by these firms was \$964,376, and this amount has been included in "All other materials and supplies".

TABLE 14. Employees and their Earnings, by Provinces, 1958 and 1959

	Employees					Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total
	Male	Female	Male	Female				
	number					dollars		
1958								
Quebec	275	102	1,319	90	1,786	2,217,350	4,814,435	7,031,785
Ontario	483	186	382	65	1,116	3,154,808	1,720,214	4,875,022
British Columbia								
Canada	758	288	1,701	155	2,902	5,372,158	6,534,649	11,906,807
1959								
Quebec	297	106	1,418	95	1,916	2,289,609	5,284,010	7,573,619
Ontario	510	189	429	58	1,186	3,383,525	1,945,239	5,328,764
British Columbia								
Canada	807	295	1,847	153	3,102	5,673,134	7,229,249	12,902,383

TABLE 15. Production Workers, by Months, 1959

	Establishments reporting monthly detail ¹	
	Male	Female
	number	
January	1,779	140
February	1,804	142
March	1,817	148
April	1,844	146
May	1,884	163
June	1,928	169
July	1,905	160
August	1,839	165
September	1,789	155
October	1,760	139
November	1,649	127
December	1,672	119
Average for establishments reporting monthly detail	1,806	147
Average estimated for small establishments ²	41	6
Average for all establishments	1,847	153

¹ The number of production workers, by months, was collected only for establishments generally reporting value of shipments of \$500,000 and over.

² For establishments generally reporting value of shipments of less than \$500,000, no data on number of workers were collected. Average was estimated by using change in value of shipments to arrive at value of payroll which was then used in conjunction with estimated average earnings to arrive at number of workers.

List of Firms Manufacturing Oilcloth, Linoleum and Coated Fabrics, 1959

Name of firm	Location
Quebec:	
Aaron Prazoff & Co.	7000 Park Ave., Montreal
Allied Rubber Inc.	7230 Alexandra St., Montreal
Barry & Staines Linoleum (Canada) Ltd.	Farnham
Bemis Associates of Canada Ltd.	1145 Bélanger St., Sherbrooke
Congoleum Canada Limited	3700 St. Patrick St., Montreal
Daly & Morin Limited	440 - 19th Ave., Lachine
Dominion Oilcloth & Linoleum Co. Ltd.	2200 St. Catherine St. E., Montreal
Lavigne Window Shade Co.	2049 Harvard Ave., Montreal
National Backing Ltd.	375 St. Henri St., Montreal
National Vintex Corporation	1860 St. Catherine St. W., Montreal
Service Backing & Coating Corp.	160 Port Royal St. W., Montreal
Ontario:	
Canadian Industries Ltd. (Coated Fabrics)	207 New Toronto St., New Toronto
Dominion Silk Mills Ltd. (Fabricushion Division)	2 Mark Street, Toronto
Geo. H. Hees Co. Ltd.	276 Davenport Rd., Toronto
Monsanto Oakville Ltd.	331 Reynolds St. N., Oakville
Universal Insulations Co. Ltd.	110 Cannought St., Aurora
Vina Rug (Canada) Ltd.	Box 137, Hamilton
British Columbia:	
Sunset Shade & Venetian Blind Co.	1130 Richards St., Vancouver
Window Shade Shop	1017 Blanchard St., Victoria

SECTION 3A. EMBROIDERY, PLEATING, HEMSTITCHING, ETC., 1959

In 1959 this industry reported a total of \$8,340,725 received for factory shipments of goods and for work performed. This amount was less than one per cent lower than the corresponding 1958 total of \$8,392,601. Employment was provided for 1,457 persons, 27 fewer than the 1,484 employed in the preceding year. Total salary and wage payments, \$3,661,925 in 1959, were slightly under the \$3,679,101 disbursed in 1958. The cost of materials used in manufacture in the year under review, \$2,312,262, was 8.6 per cent below the total payment of \$2,529,579 reported the year before. A detailed breakdown of materials used is shown for the first time in this section in Table 20.

The industry in 1959 consisted of 134 establishments, three less than in the preceding year. Of this number, 84 were in Quebec, 38 in Ontario, 4 in Manitoba, 3 in Saskatchewan, 3 in Alberta and 2 in British Columbia. Quebec firms accounted for 75.3 per cent of the total factory shipments and for 72.2 per cent of the employment.

In 1959, \$3,582,932 worth of embroidery was shipped, compared to similar shipments in 1958 amounting to \$3,669,553. Pleating, hemstitching, button covering and buttonholes were valued at \$1,281,596, a very slight increase of \$1,489 over the comparable 1958 figure of \$1,280,107.

TABLE 16. Principal Statistics of Embroidery, Pleating, Hemstitching, etc., 1938-59

Year and province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production ¹
	number				dollars		
1938	67	789	604,210	10,449	193,309	823,542	1,027,300
1939	67	840	724,414	11,215	233,913	1,023,774	1,268,902
1943	107	1,608	1,920,317	20,588	1,303,895	3,318,153	4,642,636
1945	132	1,806	2,399,901	25,278	1,589,591	4,166,153	5,781,022
1948	128	1,673	2,755,325	31,652	2,054,582	4,596,468	6,682,702
1949	129	1,711	2,902,264	32,476	2,011,338	4,866,301	6,910,115
1950	128	1,639	2,914,698	32,252	2,337,271	4,932,694	7,302,217
1951	131	1,664	3,054,933	40,221	2,694,900	5,286,127	8,021,248
1952	151	1,785	3,403,231	49,927	3,185,502	5,679,849 ²	8,915,278
1953	155	1,968	3,991,932	55,913	3,419,135	6,733,185 ²	10,208,233
1954	164	1,904	3,978,851	77,705	2,949,857	6,439,953	9,460,994
1955	168	1,879	4,005,650	77,706	3,100,200	6,410,287	9,561,215
1956	161	1,751	3,907,274	94,459	3,299,917	5,999,507	9,314,899
1957	150	1,584	3,814,363	90,549	2,832,196	6,011,108	8,944,746
1958							
Canada	137	1,484	3,679,101	80,842	2,529,579	5,783,735	8,392,601
Quebec	89	1,085	2,638,433	58,171	2,064,139	4,314,800	6,433,837
Ontario	37	292	817,822	20,251	371,970	1,153,578	1,547,813
Manitoba	4	24	55,752	613	45,419	93,364	139,479
Saskatchewan	3	32	77,749	471	11,230	114,145	125,467
Alberta	2	51	89,345	1,336	36,821	107,848	146,005
British Columbia	2						
1959							
Canada	134	1,457	3,661,925	76,372	2,312,262	5,955,958	8,340,725
Quebec	84	1,052	2,578,202	54,927	1,889,470	4,341,508	6,282,346
Ontario	38	302	862,758	19,244	359,692	1,314,510	1,692,931
Manitoba	4	19	40,781	423	17,462	57,371	75,682
Saskatchewan	3	32	75,588	488	12,596	114,372	128,054
Alberta	3	52	104,596	1,290	33,042	128,197	161,712
British Columbia	2						

¹ Beginning with 1952 the value of factory shipments has been collected instead of the gross value of production.

² Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "Value added by manufacture".

TABLE 17. Inventories,¹ 1959

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	dollars			
Opening: ²				
Quebec	538,052	24,918	27,187	590,157
Ontario	159,760	11,940	14,887	186,587
Manitoba	13,874	1,212	3,979	19,065
Saskatchewan	11,144	80	1,538	12,762
Alberta	17,473	300	762	18,535
British Columbia				
Canada	740,303	38,450	48,353	827,106
Closing:				
Quebec	529,033	27,128	28,536	584,697
Ontario	149,283	9,733	17,609	176,625
Manitoba	7,832	865	3,900	12,597
Saskatchewan	9,846	109	911	10,866
Alberta	19,646	400	1,479	21,525
British Columbia				
Canada	715,640	38,235	52,435	806,310

¹ Book value of all manufacturing inventories held at plant and plant warehouses.

² The opening inventory for 1959 differs from the closing inventory published for 1958 because of the inclusion of new firms and the removal of figures for firms which did not operate during 1959.

TABLE 18. Principal Statistics of Embroidery, Pleating, Hemstitching, etc., by Principal Cities, 1958 and 1959

	Estab- lish- ments	Employees	Salaries and wages	Cost at factory of fuel and electricity	Cost of materials used	Value of factory shipments
	number		dollars			
1958						
Montreal, Quebec	83	1,063	2,599,769	56,149	2,012,328	6,319,552
Toronto, Ontario	29	272	773,824	18,986	363,101	1,471,438
All other cities	25	149	305,508	5,707	154,150	601,611
Totals	137	1,484	3,679,101	80,842	2,529,579	8,392,601
1959						
Montreal, Quebec	79	1,033	2,542,348	53,053	1,846,243	6,184,161
Toronto, Ontario	28	273	794,210	17,629	343,734	1,576,350
All other cities	27	151	325,367	5,690	122,285	580,214
Totals	134	1,457	3,661,925	76,372	2,312,262	8,340,725

TABLE 19. Factory Shipments of Embroidery, Pleating, Hemstitching, etc., 1958 and 1959

Principal products	1958	1959
	Selling value at factory	Selling value at factory
	dollars	
Embroidery	3,669,553	3,582,932
Pleating, hemstitching, button covering etc.	1,085,636	1,080,167
Buttonholes	194,471	201,429
Binding:		
Cotton	980,574	808,799
Other	190,434	291,690
Lace, all kinds	140,287	¹
Stamped goods	83,089	68,950
Crests and badges	1,009,217	1,060,919
Pennants and emblems	77,241	144,514
Custom and repair work	137,774	162,244
All other products	824,325	939,081
Totals factory shipments	8,392,601	8,340,725

¹ Included in "All other products".

TABLE 20. Materials used by the Embroidery, Pleating and Hemstitching Industry, 1959

Principal materials	1959	
	Quantity	Cost value at factory
		\$
Fabrics:		
Cotton yd.	2,848,802	865,038
Rayon "	403,467	149,615
Other	—	291,225
Threads	—	203,779
Yarns	—	163,172
All other materials and supplies	—	476,310 ¹
Packing and shipping materials	—	21,115
Operating, maintenance and repair supplies	—	99,031
Amount paid out to others for work done on materials owned by reporting plants	—	42,977
Total cost of materials used	—	2,312,262

¹ No detailed information on materials used was collected from firms generally reporting value of shipments of less than \$15,000. The total estimated value of materials used by these firms was \$128,504, and this amount has been included in "All other materials and supplies".

TABLE 21. Employees and their Earnings, by Provinces, 1958 and 1959

	Employees					Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total
	Male	Female	Male	Female				
	number					dollars		
1958								
Quebec	124	47	377	537	1,085	736,982	1,901,451	2,638,433
Ontario	50	21	68	153	292	339,713	478,109	817,822
Manitoba	3	1	—	20	24	15,277	40,475	55,752
Saskatchewan	3	2	1	26	32	24,166	53,583	77,749
Alberta	5	4	3	39	51	32,207	57,138	89,345
British Columbia								
Canada	185	75	449	775	1,484	1,148,345	2,530,756	3,679,101
1959								
Quebec	117	46	364	525	1,052	733,952	1,844,250	2,578,202
Ontario	54	23	68	157	302	358,847	503,911	862,758
Manitoba	2	1	—	16	19	8,544	32,237	40,781
Saskatchewan	3	2	1	26	32	25,499	50,089	75,588
Alberta	8	4	—	40	52	40,959	63,637	104,596
British Columbia								
Canada	184	76	433	764	1,457	1,167,801	2,494,124	3,661,925

TABLE 22. Production Workers, by Months, 1959

	Establishments reporting monthly detail ¹		Establishments reporting quarterly detail ²	
	Male	Female	Male	Female
	number			
January	303	474		
February	316	503		
March	327	476	95	192
April	310	477		
May	313	478		
June	309	470	86	205
July	289	464		
August	308	486		
September	316	472	92	210
October	324	470		
November	323	467		
December	333	431	74	193
Average for establishments reporting monthly detail			317	475
Average for establishments reporting quarterly detail			88	201
Average estimated for small establishments ³			28	88
Average for all establishments			433	764

¹ The number of production workers, by months, was collected only for establishments generally reporting value of shipments of \$50,000 and over.

² The number of production workers, by quarters, was collected only for establishments generally reporting value of shipments between \$15,000 and \$50,000.

³ For establishments generally reporting value of shipments of less than \$15,000, no data on number of workers were collected. Average was estimated by using change in value of shipments to arrive at value of payroll which was then used in conjunction with estimated average earnings to arrive at number of workers.

List of Firms Manufacturing Embroidery, Pleating and Hemstitching, 1959

Name	Location
Quebec:	
Accessory Embroidery Inc.	395 Mayor Street
Ace Stitching Co. Ltd.	6696 1st Ave., Rosemont
Acme Embroidery Reg'd.	395 Mayor Street
Acme Pleaters	1485 Bleury Street
American Art Weaving	6850 St. Hubert Street
American Button & Buckle Co.	1435 St. Alexander Street
Artistic Novelty Mfg. Company Limited	1470 Peel Street
Artistic Pleating Company	460 St. Catherine Street W.
Atlas Trimming Limited	5685 Papineau Avenue
Atlantic Buckle Company	1435 St. Alexander Street
B.M.F. Embroidery Reg'd.	8600, rue de l'Epée
Bäimel S. & Son	5505 St. Lawrence Blvd.
Bindings Limited	3575 St. Lawrence Blvd.
Bonetti Creations Co.	1201 Phillips Place
Canadian Embroiderers Inc.	1435 Bleury Street
Canadian Embroidery Crests	7850 Papineau Street
Canadian Lace Products Limited	2101 Jeanne-D'Arc Avenue
Capital Stitching and Tucking Company	1485 Bleury Street
Cohen Pleating Co., L.	157 Lagauchetière Street W.
Conrad's Stitching & Vogue Embroidery	5505 St. Lawrence Blvd.
D & M. Gold Stamping Co.	4291 St. Lawrence Blvd.
De Luxe Binding Company	987 Côte Street
De Luxe Embroidery Co. Ltd.	7145 St. Urbain Street
Dominion Crest Mfg. Co. Ltd.	407 Notre-Dame Street E.
Expert Pleating Inc.	460 St. Catherine Street W.
Express Pleating Co. Reg'd.	1555 St. Urbain Street
Fabric Bindings Limited	1245 St. Urbain Street
Frances Emblems (Canada) Ltd.	282 Ontario Street W.
Goldwarg, B.	1202 St. Lawrence Blvd.
Green Embroidery Company, S.	1449 St. Alexander Street
Helena Embroidery Co.	4860 Maplewood Ave
Imperial Embroidery	3622 St. Lawrence Blvd.
Isaacson, D. & Son Ltd.	1485 Bleury Street
John King	1418 Bleury Street
Kabur Stitching Co.	2390 St. Antoine Street
Katz, Louis	460 St. Catherine Street W.
Katz, Sam	4142 St. Lawrence Blvd.
Kaufman Embroidery Reg'd.	4362 St. Lawrence Blvd.
Kay Mfg. Company Limited, The	999 Aqueduct Street
Klassy Novelty & Embroidery Works	1407 St. Alexander Street
Klogan, Sam	4062 St. Lawrence Blvd.
Kostiner Bros. Reg'd.	460 St. Catherine Street W.
Kunz Embroidery Co. Inc.	1449 Bleury Street
Lippman Embroidery Company	282 Ontario Street W.
Lormar Company	209 St. Catherine Street E.
M. & A. Button Hole Service Reg'd.	4450 Côte-des-Neiges
Majestic Embroidery	423 Mayor Street
Manhattan Pleating Company Ltd.	2050 Bleury Street
Marco Polo Products Ltd.	7755 St. Lawrence Blvd.
Master Pleating	57 Mount Royal Ave., E.
Narrow Fabrics Limited	2190 Préfontaine Street
New York Button Pleating Inc.	1030 St. Alexander Street
North End Buttonhole Co.	7408 St. Hubert Street
Nu-fashion Embroidery	173 Van Horne Street W.
Parisian Pleating Company, Ltd.	5374 St. Catherine Street W.
Progress Swiss Embroidery Inc.	7145 St. Urbain Street
Quality Embroidery Co. Ltd.	1403 St. Alexander Street
Queen Embroidery	463 St. Catherine Street W.,
Raby Contracting Company	3524 St. Dominique
Reliable Tucking and Stitching Company	437 Mayor Street
Rita Embroidery Works	5434 St. Dominique Street
Ritz Lace & Embroidery Limited	7125 Waverly Street
Roland Stitching Reg'd.	10152 Rome Street
Ross Embroidery & Stitching, S.	1435 Bleury Street
Service Buttonhole Company	3981 St. Lawrence Blvd.
Standard Button and Pleating Company	1491 Bleury Street
Star Pleating Inc.	423 Mayor Street
Stitchcraft Co.	215 Jean-Talon Street W.
Superior Embroidery Company	1030 St. Alexander Street
United Embroiderers Inc.	5029 Papineau Avenue
United Swiss Embroidery Company, Inc.	6355 Park Avenue
Vanity Vogues	3762 St-Dominique Street
Vendetti, Paul, Reg'd.	4519 Chapleau Street
Montreal:	

List of Firms Manufacturing Embroidery, Pleating and Hemstitching, 1959 — Concluded

Name	Location
Quebec — Concluded:	Montreal — Concluded:
Venetian Embroidery Limited	423 Mayor Street
Vennat, Raoul, Enr.	3770 St. Denis Street
Wear Ever Button Hole Makers & Felling Company Reg'd.	372 St. Catherine Street W.
Wexler, M. Flocking Co. Ltd.	754 St. Paul Street W.
Yane Brothers	395 Mayor Street
Zaritsky, A.	3575 St. Lawrence Blvd.
Artistic Craft Reg'd.	Iberville
Canadian Pompom Mfg. Co.	515 Tait St., Ville St-Laurent
Creations Publicitaires Enr.	376 Avenue Proulx, Québec-ouest
Exclusive Trimmings Ltd.	8350 St. Michel Blvd., Ville St. Michel
Radix Enr.	876 Turnbull Ave., Quebec
Ontario:	
Accurate Sewing & Quality Felt Work	565 King Street W., Toronto
Acme Pleaters Registered	116 Spadina Avenue, Toronto
Artistic Embroidery Works, The	218 King Street W., Hamilton
Canadian Art Needlework Company Ltd.	369 Sorauren Avenue, Toronto
Champion Crest Co.	92 Jarvis Street, Toronto
Chenille Crest Co. Ltd.	317 Adelaide Street W., Toronto
Cromar Process Arts, D.A.	19 Forest Rd., Brantford
Crown Crest	9 Wellington St. W., Toronto
Culley, S.J. & Sons Limited	69 York Street, Toronto
Dalco Crest & Novelties	35 Laurel Ave., Scarboro
Dawson Pleating Company	265 Queen Street E., Toronto
Doral Crafts & Sportswear	2031 Yonge Street, Toronto
Dress Crest Embroidery Co.	1031 Lillian St., Willowdale
Dukas, Ruth, Reg'd	37 Touraine Ave., Downsview P.O.
Famous Swiss Embroidery Co.	5 Reverley Street, Toronto
Fashion Pleating Company	119 Spadina Avenue, Toronto
Fox Embroidery Company	119 Spadina Avenue, Toronto
Glen-Dean Crests	188 Parliament St., Toronto
Grant, Stanley A. Ltd.	134 Park Lawn Rd., Toronto
Henry's Crest of Canada Reg'd.	261 Marier Rd., Eastview
J. K. Machine & Hand Embroidery	357 Richmond St. W., Toronto
Jay, Thomas, Mfg. Co.	7 Weatherell Ave., Toronto
Kay Mfg. Company Limited	468 King Street W., Toronto
Margaret Erskine Embroidery	948 King Street E., Hamilton
Norcraft Co.	10 Dundee Street, Brantford
Paramount needlecraft Co.	101 Robina Ave., Toronto
Quality Crests & Industrial Flockers	565 King Street W., Toronto
Reg Bates Screen Craft Studio, The	175 Pine Street, Kingston
Ritchie Button Company, The	84 Queen Street South, Kitchener
Rite Pleating Company Ltd. & Coblen's Hand Embroidery	96 Spadina Ave., Toronto
Standard Pleating & Button Co.	471 Richmond Street W., Toronto
Sterling Button & Pleating Ltd.	366 Adelaide St. W., Toronto
Stewart, V. Crests	165 Spadina Ave., Toronto
Style Embroidery Company	44 Camden Street, Toronto
Superior Embroidery Company	196 — 98 Spadina Avenue, Toronto
Sussman Embroidery	116 Spadina Ave., Toronto
Toronto Buttonhole Company	373 Adelaide Street W., Toronto
Walker, E.C. and Sons Limited	587 Richmond Street W., Toronto
Manitoba:	
Felt Craft Studio	2 Mohawk Bay, Niagara Park, St. Boniface
Jay-Dee Products	43 Westbrook Street, Winnipeg
Royal Embroidery Works	290 Kennedy Street, Winnipeg
Sportswear Specialties	245 Notre-Dame Street, Winnipeg
Saskatchewan:	
Crest Craft Ltd.	311 - 22nd Street E., Saskatoon
Graham Crests	2023 - 12th Ave., Regina
Sporting Craft	2180 - 12th Ave., Regina
Alberta:	
Kellas Crest Co.	10172-108th Street, Edmonton
Mono Crests	116-8th Ave., E., Calgary
Percy's Felties	8833 - 95th Street, Edmonton
British Columbia:	
Capital Crests	1665 East 1st Avenue, Vancouver
Western Crests Ltd.	3060 Main Street, Vancouver

SECTION 3B. FABRIC AUTO ACCESSORIES, 1959

Shipments by the firms in the Fabric Auto Accessories Industry in 1959 reached a total value f.o.b. plant of \$15,739,518, a substantial increase of 29.0 per cent over the \$12,198,665 worth of shipments reported in 1958. Employees in the industry numbered 1,032, compared to 927 the previous year, and their aggregate earnings in 1959, at \$3,512,252, were 17.1 per cent higher than the payroll of \$2,999,096 reported the year before. The total cost of materials used in the process of manufacture, \$9,124,447, was 19.7 per cent higher than the \$7,625,579 spent by the plants in 1958.

There were 24 establishments reporting in this industry in 1959, three more than the year previous. Four were in Quebec; 15 in Ontario; 3 in Manitoba; and 2 in British Columbia. Ontario's long-standing dominance of the industry was re-affirmed in the year under review, when the fifteen plants located in that province accounted for 79.2 per cent of the total factory shipments, and for 73.2 per cent of all employment.

Products of this industry include such items as trim sets, glass run channel, seat and radiator covers, fender welts, etc., but since they are largely the production of less than three firms, they cannot be fully specified. In 1959 shipments of seat covers were valued at \$3,386,035 f.o.b. plant as against comparable factory sales worth \$2,922,740 in the preceding year. These covers are also made in other industries, principally in the Miscellaneous Leather Products and the Miscellaneous Textiles Industries; therefore, reference should be made to the General Review of the Manufacturing Industries report to ascertain the shipments of these covers by all domestic industries.

Materials used consisted of such items as fabrics, artificial leather, metals, etc., and again most of these cannot be shown separately. Upholstering materials, rubberized fabrics and other fabrics were used to the total value of \$3,678,564 in 1959 compared to the \$2,774,655 laid out for the same materials in 1958.

TABLE 23. Principal Statistics of the Fabric Auto Accessories Industry, 1938-59

Year and province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production ¹
	number				dollars		
1938	11	310	305,939	8,854	533,590	453,667	996,111
1939	11	394	453,841	14,411	655,013	657,358	1,326,782
1940	10	443	615,185	23,060	977,038	1,033,576	2,033,674
1942	9	618	913,282	25,276	3,438,113	1,795,434	5,258,823
1944	9	547	931,978	26,164	4,828,825	1,556,768	6,411,757
1945	9	623	918,442	24,603	3,699,722	1,716,095	5,440,420
1946	9	582	895,954	24,563	1,337,302	1,528,897	2,890,762
1948	9	753	1,534,293	37,513	2,903,188	2,675,084	5,615,785
1949 ²	8	827	1,740,482	37,544	3,189,372	3,135,148	6,362,064
1950	8	726	1,681,547	40,141	3,172,158	3,238,748	6,451,047
1951	9	694	1,737,883	41,968	3,478,348	3,323,657	6,843,973
1952	12	788	2,044,019	45,043	4,508,505	3,263,913 ³	7,817,461
1953	16	1,083	2,868,803	68,184	6,248,415	5,023,787 ³	11,340,386
1954	17	799	2,151,401	82,535	6,151,233	3,603,330	9,878,843
1955	17	995	3,013,549	99,540	8,615,381	5,736,933	14,237,169
1956	19	991	3,220,417	129,043	8,675,890	4,841,966	13,700,631
1957	20	912	3,003,076	119,726	7,084,909	4,858,187	11,990,137
1958							
Canada	21	927	2,999,096	104,128	7,625,579	5,054,276	12,198,665
Ontario	12	705	2,460,953	89,945	5,905,498	3,942,949	9,338,831
Quebec	5	158	380,539	7,338	1,330,317	870,280	2,219,178
Manitoba	2	64	157,604	6,845	389,764	241,047	640,656
British Columbia	2						
1959							
Canada	24	1,032	3,512,252	107,579	9,124,447	6,633,281	15,739,518
Ontario	15	755	2,796,915	92,678	7,103,692	5,338,840	12,468,417
Quebec	4	188	478,020	7,395	1,467,094	935,482	2,356,631
Manitoba	3	89	237,317	7,506	553,661	358,959	914,470
British Columbia	2						

¹ Beginning with 1952, the value of factory shipments has been collected instead of the gross value of production.

² Prior to 1949, Fabric Auto Accessories was not classified with textile products but with miscellaneous manufacturing industries.

³ Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "Value added by manufacture".

TABLE 24. Inventories,¹ 1959

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
dollars				
Opening: ²				
Ontario	558,589	769,177	372,561	1,700,327
Quebec	126,432	25,644	86,645	238,721
Manitoba	115,391	10,000	25,852	151,243
British Columbia				
Canada	800,412	804,821	485,058	2,090,291
Closing:				
Ontario	511,232	933,676	274,855	1,719,763
Quebec	156,489	33,527	132,102	322,118
Manitoba	163,180	13,048	28,460	204,688
British Columbia				
Canada	830,901	980,251	435,417	2,246,569

¹ Book value of all manufacturing inventories held at plant and plant warehouses.

² The opening inventory for 1959 differs from the closing inventory published for 1958 because of the inclusion of new firms and the removal of figures for firms which did not operate during 1959.

TABLE 25. Factory Shipments of the Fabric Auto Accessories Industry, 1958 and 1959

Principal products	1958		1959	
	Quantity	Selling value at factory	Quantity	Selling value at factory
		\$		\$
Seat covers	—	2,922,740	—	3,386,035
Radiator covers	}	191,078	—	235,433
Other covers				
All other accessories	—	5,464,464	—	9,589,310
All other products	—	3,355,634	—	2,085,783
Custom work and repairs	—	264,749	—	442,935
Totals, factory shipments	—	12,198,665	—	15,739,518

TABLE 26. Materials Used by the Fabric Auto Accessories Industry, 1958 and 1959

Principal materials	1958		1959	
	Quantity	Cost value at factory	Quantity	Cost value at factory
		\$		\$
Upholstering materials	—	1,301,560	—	1,433,433
Rubberized fabrics	—	109,472	—	248,461
Other fabrics	—	1,363,623	—	1,996,670
Artificial leather	—	1,530,438	—	1,884,564
Leather	—	17,582	—	1
Rubber	—	125,373	—	1
Metals, all kinds	—	1,379,128	—	1,282,247
All other materials and supplies ¹	—	1,716,295	—	2,188,549 ²
Containers, packing and shipping materials	—	82,108	—	90,523
Total cost of materials used	—	7,625,579	—	9,124,447

¹ Included in "All other materials and supplies".

² Includes operating, maintenance and repair supplies.

³ No detailed information on materials used was collected from firms generally reporting value of shipments of less than \$200,000. The total estimated value of materials used by these firms was \$456,264, and this amount has been included in "All other materials and supplies".

TABLE 27. Employees and their Earnings, by Provinces, 1958 and 1959

	Employees					Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total
	Male	Female	Male	Female				
	number					dollars		
1958								
Ontario	103	47	230	325	705	750,162	1,710,791	2,460,953
Quebec	10	10	34	104	158	98,497	282,042	380,539
Manitoba	11	5	18	30	64	55,064	102,540	157,604
British Columbia								
Canada	124	62	282	459	927	903,723	2,095,373	2,999,096
1959								
Ontario	134	43	244	334	755	845,731	1,951,184	2,796,915
Quebec	12	10	46	120	188	182,766	295,254	478,020
Manitoba	14	9	20	46	89	90,714	146,603	237,317
British Columbia								
Canada	160	62	310	500	1,032	1,119,211	2,393,041	3,512,252

TABLE 28. Production Workers, by Months, 1959

	Establishments reporting monthly detail ¹	
	Male	Female
	number	
January	307	527
February	273	472
March	314	549
April	321	568
May	310	535
June	301	507
July	198	302
August	200	323
September	292	513
October	286	515
November	211	419
December	260	409
Average for establishments reporting monthly detail	274	471
Average estimated for small establishments ²	36	29
Average for all establishments	310	500

¹ The number of production workers, by months, was collected only for establishments generally reporting value of shipments of \$200,000 and over.

² For establishments generally reporting value of shipments of less than \$200,000, no data on number of workers were collected. Average was estimated by using change in value of shipments to arrive at value of payroll which was then used in conjunction with estimated average earnings to arrive at number of workers.

List of Firms Manufacturing Fabric Auto Accessories, 1959

Name	Location
Quebec:	
Al Cutler Ltd.	2098 Jeanne Mance St., Montreal
Auto Fabric Products Co. Ltd.	1598 Clark St., Montreal
Columbia Auto Seat Covers	81 Couture St., Sherbrooke
Guarantee Fit Inc.	202-204 Laurier Ave. W., Montreal
Ontario:	
Brant's Auto Trim Shops Ltd.	1750 Eglinton Ave., W., Toronto
Canadian Fabricated Products Ltd.	459 Albert St., Stratford
Crown Mfg. Co.	92 King St. W., Hamilton
Donald G. Smith Mfg. & Supply Ltd.	77 Danforth St., Ottawa
Hillmont Auto Trim Ltd., The	Rear 505 Dupont St., Toronto
K.W. Car Covers	19 Sheldon St. N., Kitchener
Kingsway Upholstering Co.	3 Winfield Ave., Toronto
Kitchener Kar Cover	73 Huron St., Toronto
Newell Industries, J.O.	43 Boulton Ave., Toronto
Parsons, Hubert	6 Donlands Ave., Toronto
Quality Auto Seat Covers Ltd.	1076 Danforth Ave., Toronto
Standard Products (Canada) Ltd.	945 Prince Road, Windsor
Sterco Products	90 Sherbourne St., Toronto
Trimco Products Ltd.	162 Samuelson St., Galt
Young Spring & Wire Corporation of Canada Ltd. (Canadian Automotive Trim Division)	140 MacKenzie Ave., Ajax
Manitoba:	
Automotive Industries Ltd.	661 Ellice Ave., Winnipeg
Lorne Mfg. Co. Ltd.	902 Horne St., Winnipeg
Moser Manufacturing Co., Ltd.	448 Hargrave St., Winnipeg
British Columbia:	
Jack Ballard Ltd.	1441 Kingsway, Vancouver
Seat Cover Centre Ltd.	2035 Commercial Dr., Vancouver

SECTION 3C. MISCELLANEOUS TEXTILE GOODS, N.E.S., 1959

In 1959 the Miscellaneous Textile Goods, N.E.S. Industry reported factory shipments with a total value of \$51,334,314 f.o.b. plant, up by 1.8 per cent from the previous year's figure of \$50,426,966. Employment increased slightly from 3,922 in 1958 to 3,983 in 1959, but in the same period there was a small decrease in salary and wage payments, from \$11,647,989 to \$11,626,265 in the year under review. Materials and supplies used in manufacture cost the industry \$28,879,173 in 1959, an increase of 5.4 per cent over the \$27,387,552 spent in a like manner in 1958.

The industry consisted of 166 establishments, nine less than in the preceding year. Two were located in Nova Scotia; 68 in Quebec; 78 in Ontario; 10 in Manitoba; 1 in Alberta; and 7 in British Columbia.

Factory shipments of medical and sanitary products, the chief items of production, amounted

to \$14,654,476, a jump of 5.5 per cent from the comparable 1958 total of \$13,887,104. Included in the aforementioned category are such commodities as adhesive tapes and medicated plasters, bandages, surgical gauze and dressings, sanitary napkins, etc., details of which cannot be shown separately without divulging particulars of individual firms. Shipments of rags and wipers in 1959 were valued at \$3,817,824, compared to the previous year's total value of \$3,130,732. Other important products were comforters, bedspreads, curtains, covers, bags, handkerchiefs, etc., details of which may be found in Table 31.

Cotton fabrics, the main material used by the industry, cost the firms \$8,051,983 in 1959, as against \$8,142,844 in 1958, a decline of 1.1 per cent. For an itemized account of materials used, reference should be made to Table 32.

TABLE 29. Principal Statistics of Miscellaneous Textile Goods N.E.S., 1949-59

Year and province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production ¹
	number				dollars		
1949 ²	135	3,012	5,361,554	199,488	15,817,146	10,452,712	26,469,346
1950	135	3,287	6,102,347	237,623	18,894,697	11,769,268	30,901,588
1951	151	3,434	6,649,961	267,938	21,524,966	13,763,012	35,555,916
1952	163	3,487	7,309,694	280,048	24,027,877	15,952,810 ³	40,260,735
1953	187	3,785	8,347,168	290,704	24,970,039	16,433,936 ³	41,694,679
1954	185	3,870	9,324,345	313,937	24,720,204	17,370,445	42,311,987
1955	187	3,984	9,556,966	341,502	25,357,904	21,097,016	46,185,223
1956	185	4,067	10,087,070	417,504	29,404,767	20,602,017	49,803,201
1957	180	3,977	10,753,747	439,199	27,458,585	23,616,527	51,054,625
1958							
Canada	175	3,922	11,647,989	385,869	27,387,552	22,995,598	50,426,966
Prince Edward Island	1	11	14,591	685	20,854	20,305	41,840
Nova Scotia	2						
Quebec	71	2,201	6,586,590	228,015	15,016,783	13,048,134	28,273,297
Ontario	82	1,504	4,496,113	132,418	11,257,627	9,038,255	20,103,479
Manitoba	11	105	248,131	9,567	639,749	485,001	1,135,396
Alberta	1	101	302,564	15,184	452,539	403,903	872,954
British Columbia	7						
1959							
Canada	166	3,983	11,626,265	371,389	28,879,173	22,259,479	51,334,314
Nova Scotia	2	2,251	6,453,007	202,312	16,738,865	11,772,073	28,538,542
Quebec	68						
Ontario	78	1,530	4,601,393	146,753	10,918,755	9,490,164	20,570,909
Manitoba	10	90	221,362	11,281	647,287	410,069	1,067,593
Alberta	1	112	350,503	11,043	574,266	587,173	1,157,270
British Columbia	7						

¹ Commencing with 1952 the value of factory shipments has been collected in place of the gross value of production.

² New industry in 1949 resulting from adoption of Standard Industrial Classification in that year.

³ Because of insufficient inventory data in 1952 and 1953 these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "Value added by manufacture".

TABLE 30. Inventories,¹ 1959

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
dollars				
Opening: ²				
Nova Scotia	2,354,732	786,214	1,526,378	4,667,324
Quebec				
Ontario				
Manitoba				
Alberta	93,626	210	18,198	112,034
British Columbia				
Canada	4,661,129	1,194,892	3,457,684	9,313,705
Closing:				
Nova Scotia	2,868,554	906,979	1,580,521	5,356,054
Quebec				
Ontario				
Manitoba				
Alberta	110,900	1,297	32,323	144,520
British Columbia				
Canada	5,507,596	1,150,419	3,678,084	10,336,099

¹ Book value of all manufacturing inventories held at plant and plant warehouses.² The opening inventory for 1959 differs from the closing inventory published for 1958 because of the inclusion of new firms and the removal of figures for firms which did not operate during 1959.

TABLE 31. Factory Shipments of Miscellaneous Textile Goods, N.E.S., 1958 and 1959

Principal products	1958		1959	
	Quantity	Selling value at factory	Quantity	Selling value at factory
		\$		\$
Comforters, cotton	53,386	257,194	71,479	456,404
Comforters, down				
Comforters, wool				
Comforters, other				
Quilted goods	32,355	230,575	49,089	227,902
Bedspreads, cotton				
Bedspreads, rayon and mixtures				
Curtains, cotton				
Curtains, other	398,570	722,155	265,040	564,310
Curtain material				
Drapes				
Pillows, all kinds				
Cushions	1,168,000	473,760	1,645,700	748,375
Cushion forms				
Cushion tops				
Pillow cases				
Wearing apparel	65,575	1,064,632	—	890,708
Bath mats and sets				
Covers, mattress				
Covers, other				
Pads, all kinds	147,152	550,480	367,500	715,206
Bags, garments				
Bags, other				
Fire hose				
Muff beds	37,098	428,169	17,575	376,666
Handkerchiefs				
Sheets				
Table cloths, cotton				
Table cloths, other	—	61,673	—	86,228
Towels				
Pot holders				
Bufs, polishing cotton				
Waste and shoddy	2,402,829	793,572	—	1,831,956
Cheesecloth				
Wipers and rags				
Medical and sanitary products				
All other products	11,985,629	3,130,732	15,883,420	3,817,824
Amount received for custom work and repairs ..				
Totals factory shipments				
		50,426,966		51,334,314

¹ Included in "All other products".

TABLE 32. Materials Used by Miscellaneous Textile Goods, N.E.S., 1958 and 1959

Principal materials	1958		1959	
	Quantity	Cost value at factory	Quantity	Cost value at factory
		\$		\$
Fabrics:				
Cheesecloth and gauze, broad woven lin. yd.	43,882,260	3,215,840 ^r	59,501,255	3,482,006
Bandage gauze "	8,951,000	294,680 ^r	1,467,420	70,761
Other cotton "	12,846,986	4,632,324	13,847,020	4,499,216
Rayon and mixtures "	5,071,371	2,515,626	3,951,883	2,204,868
Nylon and mixtures "	1,823,922	852,113	1,075,628	596,194
Silk and mixtures "	166,300	117,349	—	—
Linen "	115,000	73,300	759,150	488,319
Dacron "	1,716,326	700,105	1,950,000	818,222
Rubber coated fabric "	116,840	158,739	78,300	43,900
Other coated fabrics "	—	—	160,854	78,632
Plastic "	3,001,670	840,468	4,104,146	1,158,781
All other fabric "	—	713,043 ^r	—	796,018
Absorbent cotton lb.	1,287,304	503,816	1,405,969	601,714
Waste, cotton "	3,066,798	446,963	5,067,585	554,810
Other waste "	1,653,100	328,805	2,518,690	303,673
Kapok "	73,019	25,541	163,262	43,965
Felt, cotton "	270,192	77,769	242,150	92,032
Felt, wool "	250,545	42,887	269,270	70,239
Felt, other "	76,588	14,424	110,273	67,650
Wool "	490,947	190,707	527,368	163,879
Wadding, shoddy and batts "	—	684,675	—	694,165
Wipers, rags, etc. lb.	10,381,174	1,407,825	10,803,120	1,582,861
Tapes, bindings, fringes, etc.	—	186,080	—	188,698
Lace and embroidery "	—	193,777	—	209,207
Elastic "	—	114,502	—	101,379
Thread, rubber "	—	84,189	—	19,815
Thread, all other "	—	203,671	—	215,777
Yarn, cotton lb.	1,263,160	845,788	1,533,309	1,162,735
Yarn, other "	—	521,696	—	386,255
Feathers and down lb.	689,004	257,056	710,698	238,727
Leather, imitation "	—	93,461	—	2,520
Chemicals and compounds "	—	228,317	—	146,297
All other materials and supplies ¹ "	—	4,884,638	—	5,234,978 ²
Packing and shipping materials "	—	1,631,089	—	2,199,246
Custom work "	—	306,289	—	361,634
Total cost of materials used "	—	27,387,552	—	28,879,173

¹ Includes operating, maintenance and repair supplies.² No detailed information on materials used was collected from firms generally reporting value of shipments of less than \$50,000. The total estimated value of materials used by these firms was \$551,878, and this amount has been included in "All other materials and supplies".^r Revised figures.

TABLE 33. Employees and their Earnings, by Provinces, 1958 and 1959

	Employees					Earnings			
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total	
	Male	Female	Male	Female					
1958	number					dollars			
Prince Edward Island	}	2	1	5	3	11	6,900	7,691	14,591
Nova Scotia		281	281	534	1,105	2,201	2,857,927	3,728,663	6,586,590
Quebec		243	172	344	745	1,504	1,893,838	2,602,275	4,496,113
Ontario		17	3	28	57	105	84,833	163,298	248,131
Manitoba	}	15	7	24	55	101	117,616	184,948	302,564
Alberta									
British Columbia									
Canada		558	464	935	1,965	3,922	4,961,114	6,686,875	11,647,989
1959									
Nova Scotia	}	292	243	558	1,158	2,251	2,719,662	3,733,345	6,453,007
Quebec		275	139	385	731	1,530	1,925,083	2,676,310	4,601,393
Ontario		15	3	33	39	90	79,255	142,107	221,362
Manitoba	}	16	9	25	62	112	154,084	196,419	350,503
Alberta									
British Columbia									
Canada		598	394	1,001	1,990	3,983	4,878,084	6,748,181	11,626,265

TABLE 34. Production Workers, by Months, 1959

	Establishments reporting monthly detail ¹		Establishments reporting quarterly detail ²	
	Male	Female	Male	Female
	number			
January	785	1,443		
February	793	1,474		
March	792	1,494	118	330
April	808	1,523		
May	852	1,567		
June	850	1,572	130	339
July	855	1,546		
August	837	1,632		
September	848	1,668	128	341
October	882	1,709		
November	884	1,640		
December	819	1,480	117	343
Average for establishments reporting monthly detail			839	1,565
Average for establishments reporting quarterly detail			125	340
Average estimated for small establishments ³			37	85
Average for all establishments			1,001	1,990

¹ The number of production workers, by months, was collected only for establishments generally reporting value of shipments of \$200,000 and over.

² The number of production workers, by quarters, was collected only for establishments generally reporting value of shipments between \$50,000 and \$200,000.

³ For establishments generally reporting value of shipments of less than \$50,000, no data on number of workers were collected. Average was estimated by using change in value of shipments to arrive at value of payroll which was then used in conjunction with estimated average earnings to arrive at number of workers.

List of Firms Manufacturing Miscellaneous Textile Goods, N.E.S., 1959

Name	Location
Nova Scotia:	
Arthur Bill Agencies	86 Queen St., North Sydney
Garret, John E. Ltd.	124 Kemp St., New Glasgow
Quebec:	
A. & R. Curtain Mfg., Co., Ltd.	4067 St. Lawrence Blvd., Montreal
Aerated Foam Products	8533 9th Ave., Ville St. Michel
Art Linen Mfg. Company Limited	4067 St. Lawrence Blvd., Montreal
Atlas Sterilized Wiping Products Inc.	167 St. Hubert St., Pont Viau
Baker Quilting Co.	5225 Berri St., Montreal
Berback Quilting Ltd.	7041 Waverley St., Montreal
Ber-Sar Manufacturing Company	7275 St. Urbain St., Montreal
Canada Muff Bed Company	3615 St. Lawrence Blvd., Montreal
Carolyn Chenilles of Canada Ltd.	Acton Vale
Chantex Inc.	70 Molière St., Montreal
Charles Nieder's Sons Ltd.	190 Cutting St., Coaticook
Commonwealth Curtain Co.	1100 Lecocq St., Montreal
Continental Linen Mfg. Co.	5265 De Gaspé Ave., Montreal
Cotton Waste & Batt Company Limited	736 Notre-Dame St. West, Montreal
Crescent Comforters Mfg. Inc.	9285 Clark St., Montreal
Cronin, John T. Reg'd.	12358 Cousineau St., Montreal
Decorative Linens Mfg. Ltd.	7145 St. Urbain St., Montreal
Delaware Mills Ltd.	134 McGill St., Montreal
De Luxe Comforter Mfg. Co. Reg'd.	62 Rachel Street., Montreal
Diamond, J. Inc.	6502 Papineau Ave., Montreal
Dominion Hemstitch Works Company	4275 Notre-Dame St. E., Montreal
Dominion Sanitary Wiper Co. Limited	930 Brennan St., Montreal
Empire Buff Co. Ltd.	999 College St., Montreal
Exclusive Muff Bed Mfg. Co.	1187 Bleury St., Montreal
Fast Nap Co. of Canada Inc.	15 Mount Royal Ave. W., Montreal
Frank Strohl Mfg. Co. Ltd.	3684 St. Lawrence Blvd., Montreal
Gold Belt Reg'd.	4327 Papineau St., Montreal
Gray & Company Limited, H.	217 Common St., Montreal
Hamilton Art Wares Ltd.	175 St. Cyr Ave., Montreal
Harcourt Mfg. Co.	628 Heriot St., Drummondville
Hollandia	476 St. Henry St., Montreal
Hoyos Mfg. A.	788 Jean Talon St. W., Montreal
Huard & Son, J.E.	522 Montfort St., Montreal
Ideal Spread Co.	137 St. Ferdinand St., Montreal
Imperial Quilt Mfg. Ltd.	9861 Park George Blvd., Montreal
Industrial Sanitary Products Ltd.	50 Port Royal W., Montreal, 12
Johnson & Johnson Limited	2155 Pie IX Blvd. & 7101 Notre-Dame St. E. Montreal
Krant Textile & Winding Co.	3940 Clark St. (rear) Montreal
Laframboise Enr., W.	808 Mistral St., Montreal
Lawrence Bedspread & Novelty Co. Ltd.	9210 St. Lawrence Blvd., Montreal
Manville Industries Inc.	15 Mount Royal Ave. W., Montreal
Miller Inc., A.	1910 St. Antoine St., Montreal
Moe Heitner Comforter Mfg. Reg'd.	3814 St. Lawrence Blvd. Montreal
Montreal Feather & Down Company	712 McEachran Ave., Montreal
Montreal Quilting Co. Limited, The	524 Guy St., Montreal
National Cottons	736 Notre Dame St. W., Montreal
North American Feather Down Co. Ltd.	270 St. Joseph St., Lachine
Overseas Textiles Limited	372 St. Catherine St. W., Montreal
Perfect Spread Company	710 Notre-Dame St. W., Montreal
R.F.D. (Canada) Ltd.	Granby
Rawmatex Ltd.	355 Chemin du Canal, Lachine
Reeves & Co. Ltd., W.H.	5639 Christophe Colomb St., Montreal
Rennie Textiles Ltd.	1029 Beaver Hall Hill, Montreal
Smart Line Novelties	51 Laurier Ave. E., Montreal
Sol Heitner and Sons Inc.	1074 St. Lawrence Blvd., Montreal
Sorel Screen Novelty Reg'd	919 11th Ave., Tracy
Standard Wiping Products Company Ltd.	40 Dalhousie St., Montreal
Strand Manufacturing Ltd.	160 Port Royal, Montreal
Tex-Knit Co. of Canada	417 St. Peter St., Montreal
Toronto Quilting & Embroidery Ltd.	289 Port Royal St. W., Montreal
Transparent Garment Cover Co.	9500 St. Lawrence Blvd., Montreal
Transparent Plastic Shade Co. of Canada	359 St. James St. W., Montreal
Transview Shade Co.	956 Duluth St. E., Montreal
Universal Buffing Wheels Inc.	4681 A Delaroche St., Montreal
Upton River Mills Ltd.	463 St. Catherine St. W., Montreal
Variety Textile Mfgs. Ltd.	2050 Bleury St., Montreal
Vineberg L. & Son Reg'd.	4291 St. Lawrence Blvd., Montreal
William Textiles Inc.	450 St. Peter St., Montreal

List of Firms Manufacturing Miscellaneous Textile Goods, N.E.S., 1959 - Continued

Name	Location
Ontario:	
Algro Fur Co.	251 Spadina Ave., Toronto
Angus, Geo. (Canada) Ltd.	11 Curity Ave., Toronto
B.B. Products Co.	16½ North St., Galt
Barrday Ltd.	P.O. Box 154, Galt
Black, The T. Co.	312 Adelaide St. W., Toronto
Bo-Peep Nursery Pad Co.	1541 Davenport Rd., Toronto
Bucilla Products Ltd.	11 Charlotte St., Toronto
Burgess Weaving Co.	627 Durie St., Toronto 9
By Products Co. of Canada	93-99 Ontario St., Toronto
Canadian Chenille Co. Ltd.	310 Spadina Ave., Toronto
Canadian Hanson & Van Winkle Co. Ltd.	2 Silver Ave., Toronto
Canadian Tampax Corporation Ltd.	1 Royce Ave., Brampton
Casselman Company Ltd.	79-81 Portland St., Toronto
Cavers Fabrics Ltd.	60 Front St. W., Toronto
Charles Mfg. Co.	207 Cowan Ave., Toronto
Chicago Plastic Covers	1904 Avenue Rd., Toronto
Cockburn & White	990 Queen St. W., Toronto
Collins, Robert, H., Co.	143 Parliament St., Toronto
Coral Bedding Ltd.	475 Spadina Ave., Toronto
Dorie-Ann Custom Drapes and Spreads	12 Roslin Ave., Toronto
Emerson Summers Co. Ltd.	88 Orfus Rd., Toronto
Evans, O.H. & Sons Ltd.	913 Bathurst St., Toronto
Flexo Cotton Products	1993 Clark St., Niagara Falls
General Fire Extinguisher Corp. (Canada) Ltd., The	978 St. Luke Rd., Windsor
General Quilting Co. Ltd.	128 Peter St., Toronto
Gibson Draperies & Interiors Ltd.	40 Scollard St., Toronto
Guelph Elastic Hosiery Co. Ltd.	40 Northumberland St., Guelph
Hannigan & Dobson	649 Yonge St., Toronto
Hardie & McCauley Ltd.	1093 Queen St. W., Toronto
Harry Jessop	677 Bayview Ave., Toronto
Hees Co. Limited, Geo. H.	276 Davenport Road, Toronto
Horenfeldt Hands Ltd.	650 Dufferin St., Toronto
Import & Domestic Textiles Ltd.	70 Wellington St. W., Toronto
Irvin Air Chute Limited	479 Central Ave., Fort Erie N., Co. Welland
John Galloway Ltd.	50 Eby St. South, Kitchener
Kendall Company (Canada) Ltd., The	6 Curity Ave., Toronto
Kenora Specialty Co. Ltd.	41 Matheson St. S., Kenora
Kohen, M.	573 King St. W., Toronto
Lakeview Shody Mill	Lakeview
Leah Rae Arts & Crafts	517 Mt. Pleasant Rd., Toronto
Luxor Pillow Case Mfg. Co.	14 Camden St., Toronto
Mabel Scott Draperies	24 Erindale Ave., Toronto
Malcolm Davies Interiors	463 Manor Rd., Toronto
Marcella Dallan	48 Sparrow Ave., Toronto
Marproof Industries Ltd.	2079 Yonge St., Toronto
Maxlie Textiles Ltd.	136 Mary St., Hamilton
Michelle Interior Decorator	130 Willowdale Ave., Willowdale
Monarch Pad & Quilting Co.	642 King St. W., Toronto
Myers Cotton Products Ltd.	369 Sorauren Ave., Toronto
Norman Marcus Ltd.	32 Front St. E., Toronto
Ontario Whitewear Mfg. Co. Ltd.	1123 Dundas St. W., Toronto, 3
Paul & Puris Ltd.	70 Albert St., Galt
Paytex Corporation	21 Wellington St. E., Toronto
Pioneer Parachute Co. of Canada Ltd.	91 Russel St. E., Smith's Falls
Prime & Rankin Ltd.	559 Davenport Rd., Toronto
Pullan Wipers & Waste Co. Ltd., E.	55 Parliament St., Toronto
Q-Tips (Canada) Ltd.	30 Fieldway Rd., Toronto
Quality Button & Trimming Co. Ltd.	1536 Dundas St. W., Toronto
Quality Quilting Co. Ltd.	182 Spadina Ave., Toronto
Saunders Manufacturing Ltd.	197-205 Spadina Ave., Toronto
Shur-fit Plastic Covers Co.	30 Acton Ave., Downsview
Southwest Supply Co.	33 Turnbull Ave., Wallaceburg
Spencer Bros.	103 Richmond St. E., Toronto
Stitchcraft Specialties	163 Victor Ave., Toronto
Supreme Quilting Co. Ltd.	1 Phoebe St., Toronto
Texpack Limited	69 Elgin St., Brantford
Thomas Buff & Brush Co. Ltd.	174 Catherine St. N., Hamilton
Toronto Feather & Down Co. Ltd.	2154 Dundas St. W., Toronto
Toronto Handweaving Studio	117 Collier St., Toronto
Toronto Quilting & Embroidery Ltd.	352 Adelaide St. W., Toronto
Unity Endless Belt Works Reg'd.	437 Sunnyside Ave., Ottawa
Valtex Mfg. Co.	167 Rustic St., Toronto
Ventes Limited	50 Racine Rd., Rexdale
Warman Products	666 King St. W., Toronto

List of Firms Manufacturing Miscellaneous Textile Goods, N.E.S., 1959 — Concluded

Name	Location
Ontario — Concluded:	
Waste Trading & Supply Co.	157 King St. E., Toronto
Wells Ltd., W.W.	1236 Birchmount Rd., Scarborough
Windsor Wiping Cloth Co.	180 Mercer St., Windsor
Wipers & Waste Products Limited	642 Rogers Road, Toronto
Manitoba:	
B & B Paintcraft	470 Warsaw Ave., Winnipeg
Cheni Wool Mfg. Co.	611 Main St., Winnipeg
Economy Textile Supply Ltd.	1032 Logan Ave., Winnipeg
Koenigbaur, F.	1523 Manitoba Ave., Winnipeg
Landau's Quilting Co.	128 Princess St., Winnipeg
Mid-West Quilting Co. Ltd.	1451 Erin St., Winnipeg
Mohr Quilting Co. Ltd.	296 McDermot Ave., Winnipeg
National Wiper & Textile Ltd.	400 Taché Ave., St. Boniface
Toronto Quilting & Embroidery Ltd.	590 Notre-Dame Ave., Winnipeg
Windsor Sporting Goods Ltd.	448 Hargrave St., Winnipeg
Alberta:	
Better Home Decorators	1417 -3rd St. N.E., Calgary
British Columbia:	
George Ltd., S.A.	823 Clarke Dr., Vancouver
Glen Manufacturing Co.	3335 Kingsway, Vancouver
North West Industries	821 Powell St., Vancouver
Ron Cameron Auto Upholstery	982 Kingsway, Vancouver
Smith Watson Textiles Ltd.	540 Beatty St., Vancouver
T-Est Sales Co.	2215 Cambie St., Vancouver
Vancouver Quilting Mfg. Ltd.	3764 Commercial Drive, Vancouver

STATISTICS CANADA LIBRARY
BIBLIOTHEQUE STATISTIQUE CANADA



1010755615