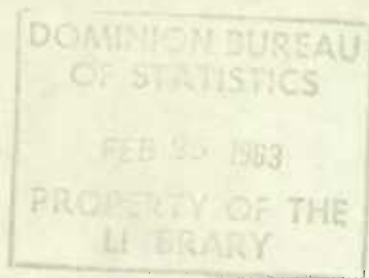




GENERAL REVIEW OF CLOTHING INDUSTRIES

1960



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SYMBOLS

The interpretation of the symbols used in the tables throughout this publication is as follows:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- P preliminary figures.
- * revised figures.

EXPLANATORY NOTES

This report is one in a series of about 140 publications which present the results of the 1960 Census of Manufactures. Most reports in this series refer to specific industries, but there are summary reports for Canada and the provinces and for major industry groups. Adoption of the revised Standard Industrial Classification for 1960 compilations has necessitated changes in titles of many reports in this annual series. The content of many industries has also been affected (see following note on Industrial Classification).

Industry statistics given in these reports refer to number of establishments, employees, salaries and wages, cost of materials, supplies, fuel and electricity, gross value of shipments, inventories and value added by manufacturing. Details of materials used and products shipped are also given. Descriptions of the principal industry statistics, with special reference to 1960 are as follows:

Period Covered

Firms are asked to submit figures for the calendar year, if at all possible, and most reports are on this basis. Financial year reports for periods differing from the calendar year are accepted in instances where the firms find it impossible to supply calendar year data from accounting records. However the data on employees, salaries and wages are requested on a calendar year basis in all cases.

Establishment

Data for the annual census is collected on an establishment basis. A firm with more than one plant is required to file a report for each plant. In most cases an establishment is a complete factory; sometimes, however, a plant is divided into two or more establishments when it carries out operations classifiable to different industries and when separate accounting records are available. Usually the statistics for an establishment relate only to the manufacturing activities. Other activities such as construction at the plant by its own employees, wholesale or retail activities carried on at the plant location, etc., are not included. Plants engaged solely in repair work (except in the case of furniture, shipbuilding, boat building, aircraft and railway rolling stock industries) are not included but plants occupied in assembling parts into complete units are included.

Employees

Administrative and office employees include all executives and supervisory officials such as presidents, vice-presidents, secretaries, treasurers, etc., together with managers, professional and technical employees, superintendents and factory supervisors above the working foremen level, and clerical employees. Working owners and partners are also included in this category.

Production and related workers include all other factory workmen whether paid on a monthly, weekly, hourly or piece-work basis. Working foremen doing work similar to that of the employees they supervise are included, as are maintenance, ware-

housing and delivery staffs. Employees on new construction work, in retail or wholesale operations, on outside piece work etc. are not included.

Production workers are reported by months, an average for the year being obtained by summing the monthly figures and dividing by twelve. This procedure is followed even though the plant did not operate in all months. Figures on employment refer to calendar years whether or not some establishments reported other data on a financial year basis.

Salaries and Wages

Salaries and wages refer to gross earnings of the employees described above, including salaries, wages, commissions, bonuses, the value of room and board where provided, deductions for income tax and social services such as sickness and unemployment insurance, pensions, etc., as well as any other allowances forming part of the employees' wages. Payments for overtime are included.

Salaries refer to amounts paid to administrative and office employees. Withdrawals by working owners or partners for normal living expenses for self and family are included but not their withdrawals for income tax. Wages refer to the amounts paid to production and related workers as defined above. Data on earnings refer to the calendar year whether or not some establishments reported other data on a financial year basis.

Cost of Fuel and Electricity

Figures for fuel refer to amounts actually used, (including fuel used in cars and trucks), not to purchases unless the quantities are the same. Values refer to the laid-down cost at the works, including freight, duty, etc.

Materials and Supplies Used

Figures represent quantities and laid-down cost values, at the works, of materials and supplies actually used during the year whether purchased from others or received as transfers from other plants of the reporting company. Amounts paid to other manufacturers for work done on materials owned by the reporting company are included. Returnable containers or any other items charged to capital account are not included. Fuels are not included. Goods bought from others or received as transfers from other plants or reporting companies for resale without further processing are not included. Maintenance and repair supplies not chargeable to capital account are included.

Factory Shipments

Factory shipments refer to shipments of goods made from own materials either in the reporting plant or by other manufacturers on the basis of a charge to the reporting plant for work done. All products and by-products shipped from the establishment are included whether for domestic use, export, or for government departments. Transfer shipments to sales outlets, distributing warehouses or to other manufacturing units of the reporting firm are included. Goods bought or received as transfers

and resold without further processing are not included. Values are computed on f.o.b. plant or plant warehouse basis, and do not include sales tax or excise duties. Values of containers not returnable are included. Amounts received in payment for work done on materials owned by others are included.

In a few industries such as shipbuilding, aircraft, etc., where work on principal products extend over a relatively long period, the value of production is recorded rather than the value of shipments. For those industries production is computed from the value of deliveries of complete units during the year plus the value of work done during the year on unfinished units less the value of work done in previous years on finished units delivered in the year under review.

Inventories

Values represent the book values of manufacturing inventories owned and held at the reporting plant. Figures include inventories held in warehouses or selling outlets which have been included with plant operations for purposes of reporting shipments.

Value added by Manufacturing

Figures are computed from value of shipments plus or minus changes in inventories of finished goods and goods in process less cost of materials, fuel and electricity. This figure is sometimes referred to as net production.¹

Standard Industrial Classification

The revised Standard Industrial Classification which has been introduced with the 1960 Census of Manufactures provides for a breakdown of the universe into 140 industries arranged in 20 major groups compared with 135 industries in 17 major groups in the old classification which was used in the compilations for the years 1949 to 1959 inclusive. It incorporates changes considered desirable on the basis of experience in using the earlier classification as well as those which take account of changes in the structure of Canadian industries associated with the rapid developments of the past decade. Full details are contained in the Standard Industrial Classification Manual, Catalogue No. 12-501, which is available from either the Queen's Printer or the Dominion Bureau of Statistics. Reporting establishments are classified or allotted to specific industries on the basis of the value of principal products made or shipped.

Many industries remain unchanged in the new classification but in many instances there have been substantial changes in content because of the shifting of establishments from one industry to another or in re-grouping of establishments. Where

¹ To arrive at the National Accounts concept of "gross domestic product at factor cost", it would be necessary to subtract also the cost of office supplies used, advertising, insurance and other goods and services obtained from other businesses. Data on these inputs are not collected on the annual Census of Manufactures. Value added figures for "The primary industries and construction" are published in D.B.S. publication 61-202, *Survey of Production*.

changes have occurred the principal statistics for 1957, 1958 and 1959 have been re-compiled to provide data on a basis comparable with those for 1960.

Short Forms

Between 1949 and 1957, in an effort to ease the reporting burden for smaller firms, a short form was used asking for the total value of shipments only or, in a few cases where losses of detail were significant, for quantities and values of principal products. For purposes of publication, missing data were estimated on the basis of appropriate ratios. In general the cut-off point for these short forms was set at \$50,000 value of shipments. About 40% of the total number of establishments reported on the short form and accounted for less than 3 per cent of the total value of shipments.

In 1958, in order to establish a new base year, the small firms were asked to report all items of principal statistics together with some detail on materials and products.

For the 1959 Census, the short form was used again, but further steps were taken to ease the respondents' burden. First, the general limit for short forms was raised to \$100,000 value of shipments. In addition, a new intermediate form was developed. This form is a shortened version of the long form in that most of the general questions were pared down and the detailed lists of materials and products were limited to the more important items. The general limits for firms in this category were set at between \$100,000-\$500,000 value of shipments, but in the case of both the short and intermediate forms there were lower cut-offs for a number of industries in which the smaller firms accounted for a larger share of total shipments. On the other hand, limits were raised where this could be done without a significant loss of coverage. On most of the short forms for 1959, in addition to total value of shipments, data on principal products were requested. In a few industries, where loss of employment and earnings data were considered too large because of higher cut-offs, a question on total payroll was placed on the short form. This practice was followed again in 1960.

The intermediate and long forms provide complete data for the compilation of all elements of principal industry statistics and the details of materials and products. The one-page short form, although containing data on principal products and total value of shipments, does not request information on other elements of principal statistics such as value of inventories, materials, fuel and electricity and, in most cases, employment and salaries and wages, nor does it contain detailed data on volume and value of materials used. For purposes of compiling aggregates of principal statistics by industry and by geographic location, the missing data for each establishment were estimated for 1959 by using, in general, ratios based on the change in the value of shipments between 1958 and 1959. The proportion of the estimated data was generally less than 5 per cent of the total in each category of principal statistics.

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For the 1960 survey, the Bureau implemented a revised Standard Industrial Classification. This implementation brought about the following major changes to this major industrial group:

- (a) The Oiled and Waterproofed Clothing Industry was disbanded and the firms therein were transferred to the appropriate clothing factory industry.
- (b) The Fur Dressing and Dyeing Industry was transferred from the Clothing Industries Group to the Miscellaneous Manufacturing Industries Group.

The two major changes outlined above involve the disbandment of one industry and the transfer of another one out of this group. In addition to these major changes, there were minor ones to many industries resulting from this implementation as a scrutiny of the Principal Statistics, presented on both bases for 1959 in Table 4 of this report, will reveal. This same table will also show that minor changes were made to the titles of various industries within this group. For individual details of these changes, reference should be made to the 1960 reports on the various industries now comprising this group.

When allowance is made for the transfer of the Fur Dressing and Dyeing Industry outside of this group, the overall effect of the implementation of the revised Standard Industrial Classification was to bring about very minor changes to this major industrial group as a whole. Table 1 shows the extent of these changes for the years 1957 to 1959, inclusive, with the 1959 data being given by provinces on both bases. It should also be noted that all references to 1959 data in this introduction are to such data on the revised basis.

The total value of shipments by the clothing industries of Canada in 1960 increased by 1.5 per cent to \$770,468,489 as opposed to the 1959 total of \$759,219,309.

On the revised classification basis, there are ten industries comprising this industrial group. Six out of the ten reported increased shipments in 1960 as opposed to 1959. The details of these changes are shown in Table 4.

Inventories of goods in process and of finished goods held in plants and in plant warehouses at the year's end were valued at \$68,665,613. Comparable stocks at the beginning of the year were worth \$64,003,607, or \$4,662,006 less. The addition of

this last mentioned sum to the total value of shipments, \$770,468,489, results in an estimated gross value of production of \$775,130,495.

Employment in the industries increased very slightly by 216, from 86,659 in 1959 to 86,875 in 1960. Salaries and wages also increased slightly from \$224,040,281 in 1959 to \$227,213,881 in the year under review. Over the same period, the total cost of materials used rose from \$399,842,421 to \$402,732,198.

In 1960 reports were received from 2,391 establishments, 47 more than in 1959. They were dispersed throughout Canada as follows: Newfoundland 2; Nova Scotia 8; New Brunswick 4; Quebec 1,513; Ontario 639; Manitoba 140; Saskatchewan 10; Alberta 20; and British Columbia 55. Quebec, as always, was the leading province with shipments amounting to \$496,585,285, or 64.5 per cent of the total; and with 55,343 employees, or 63.7 per cent of the total number employed. Ontario's clothing firms accounted for shipments worth \$195,707,399 (25.4 per cent) and their employees numbered 22,427 (25.8 per cent).

Principal statistics by economic area, and by industry, are given in Table 5. Men's Clothing Factories was the leader in the Atlantic Provinces, the 1960 total value of shipments, \$1,691,007, being higher than the 1959 amount of \$1,505,613.

The leading clothing industry in Quebec was Women's Clothing Factories with shipments amounting to \$186,905,090 in 1960 (\$182,610,664 in 1959). In second place was Men's Clothing Factories, \$144,001,971 (\$143,611,116); followed by Children's Clothing Industry, \$59,354,688 (\$56,060,262); and Fur Goods, \$36,182,737 (\$36,671,496).

In Ontario, Men's Clothing Factories lead the way with plant sales in 1960 valued at \$75,348,469 (\$77,026,892 in 1959); followed by Women's Clothing Factories, \$58,342,341 (\$56,580,736); Fur Goods, \$18,007,292 (\$19,518,668); and Foundation Garments, \$14,698,699 (\$14,050,732).

In the Prairie Provinces, Men's and Women's Clothing Factories were first and second in order of importance with 1960 shipments worth \$34,259,622 and \$17,806,609, respectively. The shipments of the former industry were slightly lower than the comparable 1959 total of \$34,339,373 whereas those of the latter industry were higher than the 1959 value of \$16,721,034.

In British Columbia, Men's Clothing Factories lead with 1960 sales of \$5,977,848 (\$5,761,953 in 1959), followed by Women's Clothing Factories with shipments of \$5,216,698 (\$5,433,838).

Particular attention is drawn to Tables 9, 10 and 10A of this report which show the 1960 Principal Statistics of this group broken down by number of employees, by shipment size, and by type of ownership, respectively. This information is given for Canada as a whole and also for four geographical areas, namely: the Atlantic Provinces; Quebec; Ontario; and the Western Provinces.

A principal feature of this report has always been the detailed breakdown of shipments of clothing products by all Canadian manufacturers as given in Table 15 for the years 1959 and 1960. Since this table comprises shipments by all manufacturers, irrespective of their industry classification, and since it has never included the custom receipts of the Fur Dressing Industry, the implementation of the revised classification had not affected the composition of this table. As stated above, the shipments of these products are given in extensive detail and reference should, therefore, be made to this table in order to ascertain the changes in shipments of individual clothing items between 1959 and 1960.

TABLE 1. Principal Statistics of the Clothing Industries (Textile and Fur), 1945 - 60

Year and province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production ¹
Basis: Standard Industrial Classification in use prior to 1960							
	number		dollars				
1945	2,460	76,305	104,838,153	1,304,411	211,476,440	175,938,466	388,719,317
1946	2,741	80,927	116,054,645	1,487,821	238,298,078	206,336,978	446,122,877
1947	2,859	83,818	131,305,064	1,619,777	251,461,390	233,675,966	486,757,133
1948	2,829	87,471	149,058,955	808,963	293,101,623	267,221,959	561,132,545
1949	2,768	91,310	162,563,487	1,984,313	306,426,012	276,069,436	584,479,761
1950	2,758	90,993	167,081,821	2,117,987	308,833,778	277,036,803	587,988,568
1951	2,788	90,545	173,364,735	2,198,042	320,945,113	287,148,745	610,291,900
1952	2,753	94,434	191,576,863	2,275,234	363,583,026	324,472,097 ²	690,330,357
1953	2,788	95,658	202,005,279	2,391,392	361,558,482	333,238,797 ²	697,188,671
1954	2,733	89,693	191,494,875	2,881,510	339,959,417	307,783,966	650,714,545
1955	2,648	89,686	196,436,479	3,001,368	359,882,938	323,644,673	684,361,902
1956	2,525	89,799	208,216,211	3,218,042	399,249,027	337,265,504	733,769,962
1957	2,550	91,114	218,959,052	3,369,336	398,406,332	352,614,117	749,628,477
1958	2,460	87,740	217,972,885	3,159,618	389,243,696	355,056,972	748,309,459
1959							
Canada	2,359	87,678	227,512,941	3,104,828	401,131,919	367,224,758	765,817,930
Newfoundland	2	432	744,611	52,195	1,493,127	1,027,357	2,578,705
Nova Scotia	8						
New Brunswick	4						
Quebec	1,473	55,322	139,451,573	1,848,020	262,850,080	228,263,958	490,263,261
Ontario	645	23,210	65,466,035	871,288	96,639,123	102,424,619	197,948,933
Manitoba	137	5,688	14,128,083	198,725	26,735,049	22,788,713	49,039,422
Saskatchewan	9	270	705,675	14,017	1,177,544	1,109,489	2,364,916
Alberta	23	1,119	2,765,185	33,780	5,951,997	5,291,948	11,250,077
British Columbia	58	1,450	3,982,627	80,112	6,131,847	5,918,077	11,809,987

See footnotes at end of table.

TABLE 1. Principal Statistics of the Clothing Industries (Textile and Fur), 1945-60 - Concluded

Year and province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production ¹
Basis: Standard Industrial Classification revised 1960							
1957	number		dollars				
Canada	2,535	90,091	215,263,695	3,241,225	397,422,651	..	743,578,122
Newfoundland	3	174	245,973	14,139	248,018	..	534,125
Nova Scotia	9	388	613,957	38,451	1,324,869	..	2,298,261
New Brunswick	5	169	238,501	5,949	267,367	..	597,088
Quebec	1,580	56,098	130,457,836	1,895,115	257,677,545	..	470,355,841
Ontario	693	24,586	63,488,223	972,092	98,392,890	..	199,254,295
Manitoba	150	5,843	13,356,640	198,319	27,055,008	..	47,000,370
Saskatchewan	9	256	622,945	16,441	1,136,581	..	2,391,805
Alberta	25	999	2,354,578	25,709	5,421,316	..	9,385,804
British Columbia	61	1,578	3,885,042	75,010	5,899,057	..	11,760,533
1958	number		dollars				
Canada	2,446	86,768	214,888,038	3,042,023	388,093,909	..	742,185,179
Newfoundland	3	158	256,083	13,069	199,374	..	571,717
Nova Scotia	8	343	560,328	36,818	1,164,791	..	2,030,194
New Brunswick	5	168	229,314	6,764	199,774	..	523,680
Quebec	1,526	54,820	131,520,113	1,780,933	253,199,101	..	472,231,680
Ontario	671	22,973	62,056,125	882,303	95,110,903	..	195,653,739
Manitoba	143	5,583	13,211,574	188,581	25,781,684	..	46,494,451
Saskatchewan	8	262	638,482	17,447	1,084,142	..	2,423,879
Alberta	23	1,028	2,574,600	35,870	5,771,544	..	10,758,626
British Columbia	59	1,433	3,841,419	80,238	5,582,596	..	11,497,213
1959	number		dollars				
Canada	2,344	86,659	224,040,281	2,985,061	399,842,421	..	759,219,309
Newfoundland	2	432	744,611	52,195	1,493,127	..	2,578,705
Nova Scotia	8						
New Brunswick	4	187	269,152	6,691	153,152	..	562,629
Quebec	1,464	54,645	137,122,714	1,756,385	261,942,910	..	485,680,242
Ontario	643	23,027	64,862,884	859,840	96,358,172	..	196,764,459
Manitoba	135	5,543	13,627,633	185,691	26,646,172	..	48,283,453
Saskatchewan	9	270	705,675	14,017	1,177,544	..	2,364,916
Alberta	22	1,114	2,753,685	33,130	5,944,997	..	11,230,077
British Columbia	57	1,441	3,953,927	77,112	6,126,347	..	11,754,828
1960	number		dollars				
Canada	2,391	86,875	227,213,881	3,032,683	402,732,198	369,365,614	770,468,489
Newfoundland	2	457	745,766	53,999	1,515,791	1,221,066	2,702,304
Nova Scotia	8						
New Brunswick	4	182	282,435	8,519	220,908	431,313	647,873
Quebec	1,513	55,343	140,235,320	1,780,352	264,420,332	232,049,026	496,585,285
Ontario	639	22,427	63,890,560	864,819	95,512,596	101,432,188	195,707,399
Manitoba	140	5,646	14,268,844	193,378	27,021,708	21,715,673	48,891,769
Saskatchewan	10	266	778,440	13,694	1,383,904	1,286,972	2,391,166
Alberta	20	1,145	3,051,229	36,326	6,612,463	5,433,054	11,767,298
British Columbia	55	1,409	3,961,287	81,596	6,044,496	5,796,322	11,775,395

¹ Beginning with 1952 the value of factory shipments has been collected instead of the gross value of production.² Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture".

TABLE 2. Comparison of Principal Statistics of Clothing Industries (Textile and Fur), 1959 and 1960

Item	1959	1960	+Increase -Decrease
Establishments reporting No.	2,344	2,391	+ 47
Supervisory and office employees:			
Total "	11,542	11,406	- 136
Male "	6,843	6,859	+ 16
Female "	4,699	4,547	- 152
Total salaries \$	55,141,472	56,618,864	+ 1,477,392
Production workers:			
Monthly average No.	75,117	75,469	+ 352
Male "	19,964	19,479	- 485
Female "	55,153	55,990	+ 837
Total wages \$	168,898,809	170,595,017	+ 1,696,208
Cost of fuel and electricity \$	2,985,061	3,032,683	+ 47,622
Cost of materials used \$	399,842,421	402,732,198	+ 2,889,777
Value of factory shipments \$	759,219,309	770,468,489	+ 11,249,180

TABLE 3. Inventories,¹ 1960

	Raw Materials and supplies	Goods in process	Finished goods of own manufacture	Total
	dollars			
Opening: ²				
Newfoundland	92,770	2,588	76,537	171,895
Nova Scotia	378,624	90,499	254,490	723,613
New Brunswick	59,613	6,759	25,237	91,609
Quebec	45,017,758	10,823,033	25,476,000	81,316,791
Ontario	22,134,629	5,384,192	14,152,664	41,671,485
Manitoba	7,072,921	1,277,530	3,211,212	11,561,663
Saskatchewan	317,413	50,126	300,065	667,604
Alberta	1,059,392	214,681	1,468,551	2,742,624
British Columbia	1,478,145	191,992	997,451	2,667,588
Canada	77,611,265	18,041,400	45,962,207	141,614,872
Closing:				
Newfoundland	98,067	6,229	60,123	164,419
Nova Scotia	362,331	63,706	382,608	808,645
New Brunswick	44,445	6,988	37,875	89,308
Quebec	47,542,013	11,018,834	26,944,624	85,505,471
Ontario	23,031,138	5,105,192	16,533,868	44,670,198
Manitoba	7,495,671	1,372,281	3,155,451	12,023,403
Saskatchewan	246,211	63,309	580,286	889,806
Alberta	935,162	288,319	1,709,458	2,932,939
British Columbia	1,526,911	295,981	1,040,481	2,863,373
Canada	81,281,949	18,220,839	50,444,774	149,947,562

¹ Book value of all manufacturing inventories held at plant and plant warehouses.² The opening inventory for 1960 differs from the closing inventory published for 1959 because of the inclusion of new firms and the removal of figures for firms which did not operate during 1960.

TABLE 4. Principal Statistics of the Industries composing the Clothing Groups (Textile and Fur), 1959 and 1960

Industry	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Value of factory shipments
Basis: Standard Industrial Classification in use prior to 1960							
1959	number		dollars				
Men's, women's and children's clothing:							
Clothing, children's factory	180	8,120	18,217,996	225,320	40,202,467	30,223,061	69,988,424
Clothing, men's factory	513	29,209	76,011,271	994,344	144,990,401	116,778,300	260,485,879
Clothing, women's factory	634	25,842	71,694,239	676,788	137,934,277	123,058,229	260,575,604
Clothing contractors, men's	136	4,910	9,751,442	156,066	1,276,343	11,672,978	13,115,332
Clothing contractors, women's ..	144	3,805	6,813,462	112,539	813,367	8,807,341	9,727,430
Totals	1,607	71,886	182,488,410	2,165,057	325,216,855	290,539,909	613,892,689
Miscellaneous clothing:							
Corsets	44	4,142	9,639,992	134,243	13,818,849	19,629,059	33,391,017
Fur dressing and dyeing	15	993	3,412,419	119,417	1,253,798	5,149,138	6,503,695
Fur goods	480	4,261	15,363,230	289,758	38,202,979	25,230,353	62,623,385
Gloves and mittens, fabric	13	785	1,480,729	26,401	2,444,357	2,418,262	4,826,742
Hats and caps	130	4,017	10,959,726	292,247	12,798,590	16,985,993	29,964,551
Oiled and waterproofed clothing ..	6	260	749,952	8,397	1,392,402	1,434,371	2,751,068
Clothing, n.e.s.	64	1,334	3,418,483	69,308	6,004,089	5,837,673	11,864,803
Totals	752	15,792	45,024,531	939,771	75,915,064	76,684,849	151,925,281
Basis: Standard Industrial Classification revised 1960							
1959	number		dollars				
Men's clothing industry:							
Men's clothing factories	517	29,363	76,452,174	998,861	145,901,918	..	262,244,947
Men's clothing contractors	136	4,910	9,751,442	156,066	1,276,343	..	13,115,332
Women's clothing industry:							
Women's clothing factories	637	25,950	72,010,388	680,768	138,424,462	..	261,591,104
Women's clothing contractors ..	144	3,805	6,813,462	112,539	813,367	..	9,727,430
Children's clothing industry	180	8,120	18,217,996	225,320	40,202,467	..	69,988,424
Fur goods industry	480	4,261	15,363,230	289,758	38,202,979	..	62,623,385
Hat and cap industry	130	4,017	10,959,726	292,247	12,798,590	..	29,964,551
Foundation garment industry	44	4,142	9,639,992	134,243	13,818,849	..	33,391,017
Other clothing industries:							
Fabric glove manufacturers	13	785	1,480,729	26,401	2,444,357	..	4,826,742
Miscellaneous clothing (n.e.s.) industry	63	1,306	3,351,142	68,858	5,959,089	..	11,746,377
Totals	2,344	86,659	224,040,281	2,985,061	399,842,421	..	759,219,309
1960							
Men's clothing industry:							
Men's clothing factories	509	28,737	76,189,722	1,008,339	144,683,906	117,745,549	261,278,917
Men's clothing contractors	141	5,129	10,174,934	166,678	1,171,222	12,454,350	13,823,971
Women's clothing industry:							
Women's clothing factories	648	26,011	73,125,069	683,051	141,660,936	127,499,613	268,524,347
Women's clothing contractors ..	169	4,557	8,008,963	125,972	900,207	9,959,706	10,993,650
Children's clothing industry	186	8,424	19,129,940	247,255	41,811,476	31,828,774	73,835,896
Fur goods industry	491	4,119	14,845,502	303,003	38,724,449	24,437,280	60,985,273
Hat and cap industry	130	4,003	11,056,561	282,213	13,005,108	17,012,669	30,326,204
Foundation garment industry	42	4,011	9,945,980	123,698	14,502,000	20,582,282	34,715,652
Other clothing industries:							
Fabric glove manufacturers	13	678	1,434,192	30,170	2,261,006	2,593,011	4,801,427
Miscellaneous clothing (n.e.s.) industry	62	1,206	3,303,018	62,304	6,011,888	5,152,380	11,183,152
Totals	2,391	86,875	227,213,881	3,032,683	402,732,198	369,365,614	770,468,489

**TABLE 3. Principal Statistics of Clothing Industries (Textile and Fur) by Economic Areas,
1959 and 1960**

Area and industry	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Value of factory shipments
Basis: Standard Industrial Classification in use prior to 1960							
1959	number				dollars		
Atlantic Provinces:							
Clothing, men's factory	6	252	390,141	13,737	956,057	516,756	1,505,613
Hats and caps	3	367	623,622	45,149	690,222	911,198	1,635,721
Other industries for which fig- ures cannot be shown	5						
Totals	14	619	1,013,763	58,886	1,646,279	1,427,954	3,141,334
Quebec:							
Clothing, children's factory	136	6,296	13,984,660	174,816	32,815,175	23,325,559	56,060,262
Clothing, men's factory	288	14,571	38,300,482	518,032	83,320,489	58,632,341	141,852,048
Clothing, women's factory	400	17,137	46,796,381	418,099	98,323,941	83,503,208	181,618,664
Clothing contractors, men's	120	4,532	9,004,278	145,359	1,085,630	10,759,482	11,987,449
Clothing contractors, women's	131	3,622	6,423,205	105,678	767,717	8,301,741	9,169,363
Clothing, n.e.s.	40	876	2,230,031	39,740	4,329,055	3,946,129	8,280,832
Corsets	25	2,622	5,504,729	70,254	8,462,394	11,005,635	19,340,285
Fur dressing and dyeing	9	677	2,328,859	91,635	907,170	3,582,939	4,583,019
Fur goods	246	2,297	7,895,833	132,633	23,714,767	13,668,597	36,671,496
Gloves and mittens, fabric	9	541	960,964	16,265	1,833,774	1,631,513	3,431,578
Hats and caps	63	1,891	5,272,199	127,112	5,897,566	8,472,443	14,517,197
Oiled and waterproofed clothing	6	260	749,952	8,397	1,392,402	1,434,371	2,751,068
Totals	1,473	55,322	139,451,573	1,848,020	262,850,080	228,263,958	490,263,261
Ontario:							
Clothing, children's factory	38	1,531	3,541,192	39,691	6,341,011	5,522,647	11,519,551
Clothing, men's factory	140	9,786	26,456,811	303,537	38,677,944	39,244,314	77,026,892
Clothing, women's factory	179	6,271	18,348,449	173,509	27,060,588	29,519,222	56,557,236
Clothing contractors, men's	15	223	548,438	8,533	116,671	665,153	794,340
Clothing contractors, women's	12	143	314,945	6,126	45,650	419,637	471,369
Clothing, n.e.s.	19	395	1,045,778	24,456	1,408,942	1,751,355	3,171,033
Corsets	19	1,520	4,135,263	63,989	5,356,455	8,623,424	14,050,732
Fur goods	166	1,339	5,437,770	112,589	11,142,483	8,399,120	19,518,668
Hats and caps	51	1,601	4,574,714	117,624	5,633,545	6,642,952	12,354,400
Fur dressing and dyeing	2	401	1,062,675	21,234	855,834	1,636,795	2,484,712
Gloves and mittens, fabric	4						
Totals	645	23,210	65,466,035	871,288	96,639,123	102,424,619	197,948,933
Manitoba, Saskatchewan and Alberta:							
Clothing, children's factory	6	293	692,144	10,813	1,046,281	1,374,855	2,408,611
Clothing, men's factory	59	3,857	8,855,448	119,154	18,932,332	15,512,774	34,339,373
Clothing, women's factory	34	1,786	4,799,805	53,870	9,563,880	7,290,583	16,721,034
Clothing, n.e.s.	3	59	136,374	5,092	259,092	127,401	393,130
Clothing contractors, women's	1	190	587,262	14,419	95,877	755,457	862,667
Fur dressing and dyeing	3						
Fur goods	51	530	1,736,764	33,331	3,090,386	2,712,585	5,717,237
Hats and caps	12	362	791,146	9,843	876,742	1,416,495	2,212,363
Totals	169	7,077	17,598,943	246,522	33,864,590	29,190,150	62,654,415
British Columbia:							
Clothing, men's factory	20	743	2,008,389	39,884	3,103,579	2,872,115	5,761,953
Clothing, women's factory	19	617	1,711,647	29,225	2,815,595	2,651,703	5,433,838
Fur goods	15	59	183,280	7,345	171,518	277,251	452,042
Other industries for which fig- ures cannot be shown	4	31	79,311	3,658	41,155	117,008	162,154
Totals	58	1,450	3,982,627	80,112	6,131,847	5,918,077	11,809,987

TABLE 5. Principal Statistics of Clothing Industries (Textile and Fur) by Economic Areas, 1959 and 1960 — Continued

Area and industry	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Value of factory shipments
Basis: Standard Industrial Classification revised 1960							
	number			dollars			
1959							
Atlantic Provinces:							
Men's clothing factories	6	252	390,141	13,737	956,057	..	1,505,613
Hat and cap industry	3	367	623,622	45,149	690,222	..	1,635,721
Other industries for which fig- ures cannot be shown	5						
Totals	14	619	1,013,763	58,886	1,646,279	..	3,141,334
Quebec:							
Men's clothing factories	292	14,725	38,741,385	522,549	84,232,006	..	143,611,116
Men's clothing contractors	120	4,532	9,004,278	145,359	1,085,830	..	11,987,449
Women's clothing factories	402	17,243	47,105,430	421,979	98,804,826	..	182,610,664
Women's clothing contractors ..	131	3,622	6,423,205	105,678	767,717	..	9,169,363
Children's clothing industry	136	6,296	13,984,660	174,816	32,815,175	..	56,060,262
Fur goods, industry	246	2,297	7,895,833	132,633	23,714,767	..	36,671,496
Hat and cap industry	63	1,891	5,272,199	127,112	5,897,566	..	14,517,197
Foundation garment industry	25	2,622	5,504,729	70,254	8,462,394	..	19,340,285
Fabric glove manufacturers	9	541	960,964	16,265	1,833,774	..	3,431,578
Miscellaneous clothing (n.e.s.) industry	40	876	2,230,031	39,740	4,329,055	..	8,280,832
Totals	1,464	54,645	137,122,714	1,756,385	261,942,910	..	485,680,242
Ontario:							
Men's clothing factories	140	9,786	26,456,811	303,537	38,677,944	..	77,026,892
Men's clothing contractors	15	223	548,438	8,533	116,671	..	794,340
Women's clothing factories	180	6,273	18,355,549	173,609	27,069,888	..	56,580,736
Women's clothing contractors ..	12	143	314,945	6,126	45,650	..	471,369
Children's clothing industry	38	1,531	3,541,192	39,691	6,341,011	..	11,519,551
Fur goods industry	166	1,339	5,437,770	112,589	11,142,483	..	19,518,668
Hat and cap industry	51	1,601	4,574,714	117,624	5,633,545	..	12,354,400
Foundation garment industry	19	1,520	4,135,263	63,989	5,356,455	..	14,050,732
Fabric glove manufacturers	4	244	519,765	10,136	610,583	..	1,395,164
Miscellaneous clothing (n.e.s.) industry	18	367	978,437	24,006	1,363,942	..	3,052,607
Totals	643	23,027	64,862,884	859,840	96,358,172	..	196,764,459
Manitoba, Saskatchewan and Alberta:							
Men's clothing factories	59	3,857	8,855,448	119,154	18,932,332	..	34,339,373
Women's clothing factories	34	1,786	4,799,805	53,870	9,563,880	..	16,721,034
Children's clothing industry	6	293	692,144	10,813	1,046,281	..	2,408,611
Fur goods industry	51	530	1,736,764	33,331	3,090,386	..	5,717,237
Hat and cap industry	12	362	791,146	9,843	876,742	..	2,212,363
Women's clothing contractors ..	1	99	211,686	5,827	259,092	..	479,828
Miscellaneous clothing (n.e.s.) industry	3						
Totals	166	6,927	17,086,993	232,838	33,768,713	..	61,878,446
British Columbia:							
Men's clothing factories	20	743	2,008,389	39,884	3,103,579	..	5,761,953
Women's clothing factories	19	617	1,711,647	29,225	2,815,595	..	5,433,838
Fur goods industry	15	81	233,891	8,003	207,173	..	559,037
Hat and cap industry	1						
Miscellaneous clothing (n.e.s.) industry	2						
Totals	57	1,441	3,953,927	77,112	6,126,347	..	11,754,828

TABLE 5. Principal Statistics of Clothing Industries (Textile and Fur) by Economic Areas, 1959 and 1960 — Concluded

Area and industry	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Value of factory shipments
Basis: Standard Industrial Classification revised 1960							
	number		dollars				
1960							
Atlantic Provinces:							
Men's clothing factories	6	306	430,959	21,198	1,022,538	689,887	1,691,007
Hat and cap industry	3	333	597,242	41,320	714,161	962,492	1,659,170
Other industries for which fig- ures cannot be shown	5						
Totals	14	639	1,028,201	62,518	1,736,699	1,652,379	3,350,177
Quebec:							
Men's clothing factories	286	14,356	38,181,946	513,634	83,040,587	60,674,918	144,001,971
Men's clothing contractors	126	4,754	9,356,365	152,962	996,402	11,419,921	12,602,219
Women's clothing factories	409	17,298	47,963,560	408,837	101,495,940	86,064,328	186,905,090
Women's clothing contractors ..	154	4,333	7,556,670	119,865	860,145	9,400,887	10,382,470
Children's clothing industry	142	6,491	14,616,099	187,363	33,876,617	25,113,368	59,354,688
Fur goods industry	260	2,171	7,678,982	144,572	22,931,640	13,263,480	36,182,737
Hat and cap industry	62	1,955	5,522,810	128,543	6,542,587	8,963,946	15,558,960
Foundation garment industry	25	2,644	6,044,435	61,607	8,563,544	11,682,540	20,016,953
Fabric glove manufacturers	9	492	976,427	21,288	1,627,945	1,812,584	3,409,216
Miscellaneous clothing (n.e.s.) industry	40	849	2,338,026	41,681	4,484,925	3,653,054	8,170,981
Totals	1,513	55,343	140,235,320	1,780,352	264,420,332	232,049,026	496,585,285
Ontario:							
Men's clothing factories	139	9,417	25,993,389	298,453	38,018,925	38,264,899	75,348,469
Men's clothing contractors	14	225	602,242	9,727	108,619	758,256	877,076
Women's clothing factories	184	6,282	18,424,642	183,760	27,327,014	31,088,695	58,342,341
Women's clothing contractors ..	14	189	384,204	5,335	40,062	490,851	542,440
Children's clothing industry	38	1,646	3,829,488	49,521	6,786,424	5,502,674	12,100,969
Fur goods industry	161	1,310	5,076,104	116,772	10,164,254	7,949,598	18,007,292
Hat and cap industry	51	1,513	4,405,466	112,753	5,179,925	6,402,111	11,304,856
Foundation garment industry	17	1,367	3,901,545	62,091	5,938,456	8,899,742	14,698,699
Fabric glove manufacturers	4	186	457,765	8,882	633,061	780,427	1,392,211
Miscellaneous clothing (n.e.s.) industry	17	292	815,715	17,525	1,315,856	1,294,935	2,593,046
Totals	639	22,427	63,890,560	864,819	95,512,596	101,432,188	195,707,399
Manitoba, Saskatchewan and Alberta:							
Men's clothing factories	61	3,918	9,551,390	134,541	19,472,073	15,255,791	34,259,622
Women's clothing factories	33	1,815	5,006,109	54,960	9,972,273	7,731,446	17,806,609
Children's clothing industry	6	287	684,353	10,371	1,148,435	1,212,732	2,380,239
Fur goods industry	53	538	1,784,257	30,279	3,259,977	2,729,560	5,938,876
Hat and cap industry	13	402	859,338	9,387	954,810	1,239,464	2,183,285
Women's clothing contractors ..	1	97	213,066	3,860	210,507	266,706	481,602
Miscellaneous clothing (n.e.s.) industry	3						
Totals	170	7,057	18,098,513	243,398	35,018,075	28,435,699	63,050,233
British Columbia:							
Men's clothing factories	17	740	2,032,038	40,515	3,129,783	2,860,054	5,977,848
Women's clothing factories	20	583	1,687,242	32,754	2,688,790	2,577,692	5,216,698
Fur goods industry	15	86	242,007	8,327	225,923	358,576	580,849
Hat and cap industry	1						
Miscellaneous clothing (n.e.s.) industry	2						
Totals	55	1,409	3,961,287	81,596	6,044,496	5,796,322	11,775,395

TABLE 6. Employees and their Earnings, by Provinces, 1959 and 1960

	Employees					Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total
	Male	Female	Male	Female				
	number					dollars		
1959								
Atlantic Provinces	34	19	126	440	619	196,335	817,428	1,013,763
Quebec	4,127	2,721	12,345	35,452	54,645	33,961,914	103,160,800	137,122,714
Ontario	2,107	1,555	6,014	13,351	23,027	16,214,398	48,648,486	64,862,884
Western Provinces	575	404	1,479	5,910	8,368	4,768,825	16,272,095	21,040,920
Canada	6,843	4,699	19,964	55,153	86,659	55,141,472	168,898,809	224,040,281
1960								
Atlantic Provinces	28	18	128	465	639	209,831	818,370	1,028,201
Quebec	4,160	2,687	12,071	36,425	55,343	34,820,140	105,415,180	140,235,320
Ontario	2,096	1,439	5,809	13,083	22,427	16,769,166	47,121,394	63,890,560
Western Provinces	575	403	1,471	6,017	8,466	4,819,727	17,240,073	22,059,800
Canada	6,859	4,547	19,479	55,990	86,875	56,618,864	170,595,017	227,213,881

TABLE 7. Production Workers, by Months, 1960

Months	Establishments compiled on a monthly basis		Establishments compiled on a quarterly basis	
	Male	Female	Male	Female
January	16,201	46,356		
February	16,375	47,102		
March	16,239	46,996	2,901	8,147
April	15,861	45,994		
May	15,437	45,780		
June	15,962	45,661	2,690	7,692
July	16,387	44,882		
August	16,812	47,185		
September	16,676	47,858	2,958	8,422
October	16,330	47,648		
November	15,655	45,951		
December	15,547	43,559	2,692	7,436
Average for establishments compiled on a monthly basis			16,156	46,302
Average for establishments compiled on a quarterly basis			2,851	7,946
Average estimated for other establishments			472	1,742
Average for all establishments			19,479	55,990

TABLE 8. Capital and Repair Expenditures, 1926-60

	Capital expenditures			Repair expenditures			Total		
	Construc- tion	Machinery and equipment	Sub- total	Construc- tion	Machinery and equipment	Sub- total	Construc- tion	Machinery and equipment	Total
millions of dollars									
1926	2.0	1.5	3.5	0.1	1.1	1.2	2.1	2.6	4.7
1927	7.5	1.7	9.2	0.1	1.2	1.3	7.6	2.9	10.5
1928	10.8	1.5	12.3	0.1	2.2	2.3	10.9	3.7	14.6
1929	13.3	2.2	15.5	0.1	2.1	2.2	13.4	4.3	17.7
1930	0.8	1.0	1.8	0.1	1.6	1.7	0.9	2.6	3.5
1931	1.6	0.6	2.2	0.1	1.6	1.7	1.7	2.2	3.9
1932	1.3	0.5	1.8	0.1	1.9	2.0	1.4	2.4	3.8
1933	1.1	0.6	1.7	—	0.7	0.7	1.1	1.3	2.4
1934	0.4	0.8	1.2	—	1.2	1.2	0.4	2.0	2.4
1935	0.1	0.7	0.8	0.1	1.4	1.5	0.2	2.1	2.3
1936	0.8	1.1	1.9	0.2	1.7	1.9	1.0	2.8	3.8
1937	1.8	1.6	3.4	0.1	1.5	1.6	1.9	3.1	5.0
1938	0.4	1.0	1.4	0.1	1.5	1.6	0.5	2.5	3.0
1939	1.4	1.9	3.3	0.4	2.6	3.0	1.8	4.5	6.3
1940	2.4	1.7	4.1	0.4	2.7	3.1	2.8	4.4	7.2
1941	10.9	2.1	13.0	0.6	3.3	3.9	11.5	5.4	16.9
1942	3.0	1.1	4.1	0.3	3.1	3.4	3.3	4.2	7.5
1943	1.6	1.2	2.8	0.7	2.8	3.5	2.3	4.0	6.3
1944	2.8	1.1	3.9	3.8	3.3	7.1	6.6	4.4	11.0
1945	9.2	4.4	13.6	2.1	3.1	5.2	11.3	7.5	18.8
1946	2.6	5.8	8.4	2.2	3.8	6.0	4.8	9.6	14.4
1947	3.7	10.3	14.0	1.9	4.7	6.6	5.6	15.0	20.6
1948	2.1	10.2	12.3	2.2	4.8	7.0	4.3	15.0	19.3
1949	3.0	10.7	13.7	1.9	4.9	6.8	4.9	15.6	20.5
1950	2.5	9.4	11.9	1.4	4.6	6.0	3.9	14.0	17.9
1951	4.1	9.1	13.2	1.4	4.7	6.1	5.5	13.8	19.3
1952	1.6	11.1	12.7	1.3	4.4	5.7	2.9	15.5	18.4
1953 ¹	3.8	10.6	14.4	1.5	4.5	6.0	5.3	15.1	20.4
1954	2.2	7.6	9.8	1.3	4.0	5.3	3.5	11.6	15.1
1955	1.4	7.8	9.2	1.2	3.8	5.0	2.6	11.6	14.2
1956	1.3	8.4	9.7	1.2	4.4	5.6	2.5	12.8	15.3
1957	1.2	9.6	10.8	1.1	4.4	5.5	2.3	14.0	16.3
1958	0.7	7.5	8.2	1.1	3.9	5.0	1.8	11.4	13.2
1959	1.6	10.9	12.5	1.3	4.3	5.6	2.9	15.2	18.1
1960 ¹	2.3	10.0	12.3	1.2	4.3	5.5	3.5	14.3	17.8

¹ According to the Standard Industrial Classification revised 1960.

Note: Includes "Knitting Mills".

TABLE 9. Principal Statistics of Clothing Industries (Textile and Fur), grouped by Number of Employees per Establishment, 1960

Number of employees	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value of factory shipments
	number					
1960						
Canada:						
Under 5 employees	475	1,169	3,480,566	105,243	12,970,650	20,335,062
5 to 14 employees	593	5,203	14,964,330	308,806	40,127,718	67,191,758
15 " 49 "	824	23,194	60,485,041	830,100	102,313,409	196,812,005
50 " 99 "	325	22,711	58,815,976	704,354	103,524,739	201,479,063
100 " 199 "	126	17,355	42,242,778	565,175	72,711,566	141,756,236
200 " 499 "	40	11,112	29,506,108	356,273	46,899,642	95,414,753
500 " 999 "	7	5,872	16,262,378	162,732	24,184,474	47,479,612
1,000 " 1,499 "	1					
Head office ¹	259	1,456,704
Totals	2,391	86,875	227,213,881	3,032,683	402,732,198	770,468,489
Atlantic Provinces:						
5 to 14 employees	3	24	41,134	3,012	78,066	166,778
15 " 49 "	6	158	312,455	12,677	674,402	1,158,564
50 " 99 "	3	457	674,612	46,829	984,231	2,024,835
100 " 199 "	2					
Totals	14	639	1,028,201	62,518	1,736,699	3,350,177
Quebec:						
Under 5 employees	297	730	2,199,545	53,743	10,542,686	15,648,809
5 to 14 employees	369	3,241	9,492,992	189,488	31,793,788	50,489,612
15 " 49 "	519	14,987	37,410,631	498,869	68,255,442	128,474,160
50 " 99 "	214	14,927	37,505,674	435,199	68,753,344	131,837,949
100 " 199 "	87	11,812	28,472,294	348,398	47,892,071	94,986,101
200 " 499 "	22	6,247	15,207,391	164,605	25,708,202	50,476,447
500 " 999 "	5	3,165	8,597,689	90,050	11,474,799	24,672,207
Head offices ¹	234	1,349,104
Totals	1,513	55,343	140,235,320	1,780,352	264,420,332	496,585,285
Ontario:						
Under 5 employees	117	294	888,957	36,364	1,804,129	3,405,219
5 to 14 employees	183	1,621	4,598,054	95,268	7,202,801	14,195,117
15 " 49 "	228	6,094	17,516,395	236,503	25,427,433	51,373,832
50 " 99 "	71	5,004	14,188,426	138,680	21,198,085	44,796,975
100 " 199 "	24	3,497	9,047,964	148,323	15,310,667	30,285,280
200 " 499 "	14	5,892	17,543,154	209,681	24,569,481	51,650,976
500 " 999 "	1					
1,000 " 1,499 "	1	25	107,600
Head offices ¹					
Totals	639	22,427	63,890,560	864,819	95,512,596	195,707,399
Western Provinces:						
Under 5 employees	61	145	392,064	15,136	623,835	1,281,034
5 to 14 employees	38	317	832,140	21,038	1,053,063	2,340,251
15 " 49 "	71	1,955	5,245,560	82,051	7,956,132	15,805,449
50 " 99 "	37	2,592	6,786,552	95,152	12,826,704	23,564,466
100 " 199 "	13	1,777	4,383,232	56,948	9,271,203	15,739,693
200 " 499 "	4	1,680	4,420,252	54,669	9,331,634	16,094,735
500 " 999 "	1					
Totals	225	8,466	22,059,800	324,994	41,062,571	74,825,628

¹ Head offices, where separated from productive establishments.

TABLE 10. Principal Statistics of the Clothing Industries (Textile and Fur) grouped by Shipment Size, 1960

Shipment size	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value of factory shipments
	number			dollars		
1960						
Canada:						
Under \$10,000	120	244	362,225	12,033	244,778	699,721
\$ 10,000 to \$ 24,999	199	893	1,629,284	59,857	1,301,843	3,493,576
25,000 " 49,999	273	2,173	4,202,674	120,603	4,133,674	10,092,015
50,000 " 99,999	403	5,594	12,121,166	225,916	12,008,666	29,407,542
100,000 " 199,999	423	8,534	21,406,255	304,209	28,686,108	60,008,298
200,000 " 499,999	538	18,936	49,568,714	676,187	90,521,546	171,151,728
500,000 " 999,999	265	19,394	51,982,093	624,886	98,604,963	185,193,084
1,000,000 " 4,999,999	163	25,845	70,738,122	882,143	144,522,719	265,590,894
5,000,000 and over	7	5,003	13,746,644	126,849	22,707,901	44,831,631
Head offices ¹	259	1,456,704
Totals	2,391	86,875	227,213,881	3,032,683	402,732,198	770,468,489
Atlantic provinces:						
\$ 10,000 to \$ 24,999	1	40	57,759	3,593	143,830	255,846
50,000 " 99,999	3					
100,000 " 199,999	1					
200,000 " 499,999	9		970,442	58,925	1,592,869	3,094,331
Totals	14	639	1,028,201	62,518	1,736,699	3,350,177
Quebec:						
Under \$10,000	72	159	228,139	7,254	143,974	422,611
\$ 10,000 to \$ 24,999	105	543	904,154	29,213	639,311	1,829,805
25,000 " 49,999	173	1,647	2,914,501	80,084	2,484,842	6,476,149
50,000 " 99,999	260	3,980	7,986,342	145,063	7,275,934	18,649,924
100,000 " 199,999	264	5,462	13,157,752	179,011	17,800,783	37,360,491
200,000 " 499,999	348	11,932	30,406,211	377,121	61,527,480	112,936,271
500,000 " 999,999	178	12,908	33,506,827	384,723	67,616,856	125,109,751
1,000,000 " 4,999,999	110	16,546	44,707,854	533,916	98,929,921	176,909,841
5,000,000 and over	3	1,932	5,074,436	43,967	8,001,231	16,890,442
Head offices ¹	234	1,349,104
Totals	1,513	55,343	140,235,320	1,780,352	284,420,332	496,585,285
Ontario:						
Under \$10,000	26	46	64,088	2,816	55,900	141,137
\$ 10,000 to \$ 24,999	63	244	499,076	20,248	421,652	1,112,469
25,000 " 49,999	77	407	964,860	29,901	1,310,367	2,806,554
50,000 " 99,999	115	1,277	3,360,639	64,764	3,852,042	8,693,000
100,000 " 199,999	126	2,431	6,543,802	101,071	8,610,059	17,908,801
200,000 " 499,999	135	4,678	13,672,196	163,756	20,243,752	40,889,139
500,000 " 999,999	57	4,179	12,438,280	154,695	19,640,054	39,311,589
1,000,000 " 4,999,999	37	6,710	19,261,052	258,395	30,539,652	63,769,505
5,000,000 and over	3	2,430	6,978,967	69,173	10,839,118	21,075,205
Head offices ¹	25	107,600
Totals	639	22,427	63,890,560	864,819	95,512,596	195,707,399
Western provinces:						
Under \$10,000	22	39	69,998	1,963	44,904	135,973
\$ 10,000 to \$ 24,999	30	101	219,538	9,649	225,057	527,202
25,000 " 49,999	23	119	323,313	10,618	338,465	809,312
50,000 " 99,999	25	302	722,942	13,243	752,683	1,832,872
100,000 " 199,999	32	621	1,630,988	22,898	2,220,631	4,573,388
200,000 " 499,999	46	1,747	4,593,578	77,614	7,212,080	14,397,605
500,000 " 999,999	30	2,307	6,036,986	85,468	11,348,053	20,771,744
1,000,000 " 4,999,999	16	3,230	8,462,457	103,541	18,920,698	31,777,532
5,000,000 and over	1					
Totals	225	8,466	22,059,800	324,994	41,062,571	74,825,628

¹ Head offices, where separated from productive establishments.

TABLE 10 A. Principal Statistics of the Clothing Industries (Textile and Fur) grouped according to Type of Ownership, 1960

Type of ownership	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value of factory shipments
	number			dollars		
1960						
Canada:						
Individual ownership	566	5,003	10,677,276	220,985	14,618,344	30,717,687
Partnership	297	5,416	14,043,239	178,760	20,045,046	41,428,413
Incorporated companies	1,528	76,454	202,493,366	2,632,938	368,068,808	698,322,389
Totals	2,391	86,875	227,213,881	3,032,683	402,732,198	770,468,489
Atlantic Provinces:						
Individual ownership	2	32	94,305	2,930	110,832	256,650
Partnership	1					
Incorporated companies	11	607	933,896	59,588	1,625,867	3,093,527
Totals	14	639	1,028,201	62,518	1,736,699	3,350,177
Quebec:						
Individual ownership	372	3,875	7,782,442	151,020	10,164,159	21,577,086
Partnership	164	3,267	7,835,412	91,490	10,791,140	22,257,189
Incorporated companies	977	48,201	124,617,466	1,537,842	243,465,033	452,751,010
Totals	1,513	55,343	140,235,320	1,780,352	264,420,332	496,585,285
Ontario:						
Individual ownership	149	878	2,273,303	53,584	3,453,815	7,191,650
Partnership	112	2,008	5,817,301	80,223	8,754,603	18,098,143
Incorporated companies	378	19,541	55,799,956	731,012	83,304,178	170,417,606
Totals	639	22,427	63,890,560	864,819	95,512,596	195,707,399
Western Provinces:						
Individual ownership	43	238	600,939	14,680	944,173	1,857,919
Partnership	20	123	316,813	5,818	444,668	907,463
Incorporated companies	162	8,105	21,142,048	304,496	39,673,730	72,060,246
Totals	225	8,466	22,059,800	324,994	41,062,571	74,825,628

TABLE 11. Monthly Level of Activity in the Main Clothing Industries
(Men's, Women's and Children's Clothing)
 Indexes, Seasonally Unadjusted (1949 = 100)

Year or month	Production
1949	100.0
1950	101.7
1951	101.0
1952	115.4
1953	117.0
1954	110.7
1955	111.0
1956	114.1
1957	112.6
1958	110.6
1959	109.9
1960	109.4
1959	
January	108.4
February	116.2
March	116.0
April	110.5
May	108.0
June	106.2
July	107.2
August	112.2
September	119.7
October	111.0
November	104.7
December	98.1
1960	
January	110.5
February	118.6
March	118.8
April	107.9
May	103.1
June	99.7
July	104.1
August	110.8
September	115.4
October	108.6
November	105.6
December	99.7

Note: The content and make-up of these production indexes are noted in D.B.S. Reference Paper 61-502. From 1954 onwards, the data are subject to possible revision.

TABLE 12. Monthly Inventories and Shipments of Clothing Industries, 1959 and 1960

Year or month	Inventories	Shipments
	thousands of dollars	
1959		
January	136,710	53,090
February	137,812	67,979
March	136,050	73,797
April	135,333	65,793
May	136,955	56,162
June	146,639	50,088
July	147,414	50,555
August	145,627	74,809
September	139,476	83,005
October	133,091	75,754
November	135,446	66,318
December	143,461	48,498
1960^P		
January	147,666	52,245
February	151,618	66,897
March	150,907	73,700
April	148,767	64,488
May	148,682	56,799
June	155,462	47,680
July	156,091	45,956
August	151,190	80,987
September	143,409	81,233
October	141,677	73,657
November	141,924	66,121
December	145,396 ¹	45,287

¹ The difference between this figure and the comparable one in Table 13 below is mainly one of method. The monthly figure is obtained by a sample, using a calendar year basis; the annual one includes fiscal year data, where necessary, and is estimated for the smaller firms.

TABLE 13. Inventory in Clothing Industries, Calendar Year End Values, 1959 and 1960¹

Year	Total inventory	Raw materials	Goods in process	Finished products
	thousands of dollars			
1959	143,529	77,976	17,997	47,556
1960	151,057	82,208	18,205	50,644

¹ Data are collected from all manufacturers with an annual gross value of production of over \$50,000 and an estimated adjustment is made to reported totals to allow for firms under this level.

TABLE 14. Monthly Estimates of Sales of Clothing Wholesalers, 1959 and 1960

	1959	1960
	thousands of dollars	
January	6,863	7,083
February	8,226	8,122
March	11,027	11,019
April	10,604	10,339
May	10,101	9,836
June	9,348	9,046
July	6,583	6,232
August	10,293	10,392
September	14,267	13,176
October	12,723	12,399
November	11,220	10,923
December	8,736	7,540

TABLE 14 A. Fuel and Electricity Used in the Clothing Industries, 1960

Industry	Establishments reporting commodity detail (long forms)		Establishments reporting group detail (intermediate forms)		Estimate for establishments for which no data were collected (short forms)	All establishments
	Cost of fuel	Cost of electricity	Cost of fuel	Cost of electricity	Cost of fuel and electricity	Total cost of fuel and electricity
dollars						
Men's clothing industry:						
Men's clothing factories	395,161	424,689	60,224	92,141	36,124	1,008,339
Men's clothing contractors	55,179	50,022	25,932	29,687	5,858	166,678
Women's clothing industry:						
Women's clothing factories	167,330	358,510	41,329	80,872	35,010	683,051
Women's clothing contractors	28,816	63,096	9,937	12,868	11,255	125,972
Children's clothing industry	82,566	122,947	10,622	14,432	16,688	247,255
Fur goods industry	88,868	89,245	46,590	51,650	26,650	303,003
Hat and cap industry	166,659	78,310	12,746	18,078	6,420	282,213
Foundation garment industry	55,084	59,237	1,575	4,699	3,103	123,698
Other clothing industries:						
Fabric glove manufacturers	17,996	12,174	—	—	—	30,170
Miscellaneous clothing (n.e.s.) industry	34,643	19,304	2,398	4,171	1,788	62,304
Totals	1,092,302	1,277,534	211,353	308,598	142,896	3,032,683

TABLE 14 B. Fuel and Electricity Used in the Clothing Industries, by Provinces, 1960

Province	Establishments reporting commodity detail (long forms)		Establishments reporting group detail (intermediate forms)		Estimate for establishments for which no data were collected (short forms)	All establishments
	Cost of fuel	Cost of electricity	Cost of fuel	Cost of electricity	Cost of fuel and electricity	Total cost of fuel and electricity
dollars						
Newfoundland	30,692	14,836	4,200	3,317	954	53,999
Nova Scotia						
New Brunswick	3,289	3,172	876	435	747	8,519
Quebec	624,669	799,077	115,471	166,892	74,243	1,780,352
Ontario	356,084	297,225	72,715	94,123	44,672	864,819
Manitoba	43,921	105,213	10,235	19,700	14,309	193,378
Saskatchewan	4,309	8,156	152	512	565	13,694
Alberta	6,168	16,942	4,591	7,590	1,035	36,326
British Columbia	23,170	32,913	3,113	16,029	6,371	81,596
Canada	1,092,302	1,277,534	211,353	308,598	142,896	3,032,683

TABLE 15. Factory Shipments of Clothing Products in All Industries, 1959 and 1960

Product	1959		1960		
	Quantity	Value	Quantity	Value	
		\$		\$	
Aprons, oiled, rubber and rubberized	doz.	3,717 ^r	105,925	3,802	103,428
Aprons, plastic	81,734	..	81,535	
Aprons other:					
Children's	1	1	—	—	
Men's and youths'	doz.	33,499	122,234	13,196	94,715
Women's and misses'	"	223,252	1,366,077	194,360	1,248,199
Not specified	207,800	..	204,737	
Armlets and sleeve supporters	doz.	4,751	12,032	4,260	10,932
Bathing suits	"	222,395	6,400,981	238,565	6,700,394
Bathrobes, kimonos, lounging jackets, housecoats, etc.:					
Cotton:					
Women's and misses'	"	191,022	2,356,181	54,674	2,106,651
Children's	"	15,089	349,629	11,045	265,809
Rayon and silk:					
Women's and misses'	"	38,546	1,594,755	26,851	1,599,985
Men's and youths'	"	6,124	588,846	7,868	565,492
Children's	"	3,272	80,950	3,744	98,220
Wool and flannel:					
Women's and misses'	"	9,385	578,324	15,442	965,141
Men's and youths'	"	6,931	846,713	12,427	1,183,386
Children's	"	3,026	170,069	2,398	160,615
Boys'	"	205	6,560	1	1
Not specified:					
Women's and misses'	"	18,198	1,374,321	33,264	2,226,084
Men's and youths'	"	8,000	539,370	3,418	186,156
Children's	"	517	27,172	8,544	339,480
Not specified	}				
Belts, body, fabric or fabric covered	1,757,709	1	..	2,243,940
Belts and aprons, sanitary	126,956	1	1	1
Blouses—Women's, misses' and children's:					
Cotton—Women's and misses'	doz.	492,311	10,360,452	515,982	10,125,830
Cotton—Children's	"	125,920	1,832,141	140,514	2,164,307
Rayon and rayon mixtures—Women's and misses'	"	105,443	2,463,707	73,555	1,800,690
Rayon and rayon mixtures—Children's	"	1,334	18,150	6,314	107,500
Wool—Women's and misses'	"	11,205	432,126	52,043	1,096,217
Wool—Children's	"	2,598	84,393	22,143	208,924
Nylon—Women's and misses'	"	15,660	578,140	36,777	1,146,755
Nylon—Children's	"	4,018	80,700	5,400	95,000
Synthetic, other—Women's and misses'	"	104,697	3,127,382	88,038	2,766,914
Synthetic, other—Children's	"	22,106	452,826	22,725	472,602
Other—Women's and misses'	"	25,066	482,276	61,676 ^a	1,761,829 ^a
Other—Children's	"	5,953	71,527	5,017	75,775
Blouses—Boys' (see Shirts and Blouses)					
Caps:					
Cotton	"	73,001	380,728	75,356	412,372
Cloth	"	296,832	3,037,043	289,142	2,964,334
Fur	"	2,836	87,927	1,253	44,997
Leather	"	1,918	65,725	1,584	24,712
Sport	"	127,096	1,101,421	111,548	939,475
Uniform	"	21,510	577,836	25,018	747,930
Not specified	27,185	80,084
Clothing, safety	413,745	416,754
Clothing sport:					
Shorts:					
Women's and misses':					
Cotton	doz.	55,064	1,292,801	57,351	1,292,684
Rayon	"	619	17,356	3,200	39,822
Wool and wool mixtures	"	7,341	198,454	6,830	362,991
Not specified	"	2,654	71,595	13,927	162,705
Men's and youths':					
Cotton	"	12,017	257,885	14,142	310,840
Not specified	1		1	1	1
Boys':					
Cotton	doz.	9,182	129,041	5,550	58,074
Other	1		1	1	1
Children's:					
Cotton	doz.	88,510	872,936	116,686	1,102,788
Rayon					
Wool and wool mixtures	doz.	5,934	132,099	6,193	92,470
Other	1		1	1	1
Slacks and jeans:					
Women's and misses':					
Cotton	No.	2,037,849	5,218,799	2,275,164	5,636,418
Rayon	"	152,818	510,214	230,234	809,044

See footnotes at end of table.

TABLE 15. Factory Shipments of Clothing Products in All Industries, 1959 and 1960 - Continued

Product	1959		1960	
	Quantity	Value \$	Quantity	Value \$
Clothing, sport - Concluded:				
Slacks and jeans - Concluded:				
Women's and misses':				
Wool and wool mixtures	No. 722,828	4,260,211	931,253	4,653,768
Not specified	7,840	26,011	148,796	1,057,489
Children's:				
Cotton	" 2,853,192	4,196,411	3,229,401	4,634,893
Rayon	" 241,813	488,418	121,600	288,751
Wool and wool mixtures	" 287,754	571,735	340,768	906,342
Not specified	" 210,784	256,425	218,976	270,551
Suits, sport:				
Ski and snow suits:				
Women's and misses'	" 27,050	186,237	-	-
Children's	" 2,156,580	5,714,641	1,549,766	5,958,751
Other sport suits:				
Women's and misses'	" 294,001	870,659	316,059	2,269,000
Children's	" 123,866	271,470	220,963	681,820
Jackets and blazers (see "Coats, etc.")				
Other sport clothing	2,920,166	..	1,812,733
Clothing, plastic	1	..	1
Clothing, oiled	1	..	1
Clothing, hospital	1,348,823	..	1,486,506
Clothing, waterproofed	776,432	..	730,714
Clothing, not specified	4,003,708 ⁷	..	3,196,829
Coats, jackets, etc.:				
Boys':				
Overcoats, regular models	No. 5,083	61,050	14,416	241,976
Topcoats, regular models	" 2,540	31,250	8,917	92,778
Men's and youths':				
Overcoats, regular models	" 265,272	7,987,358	270,274	7,988,922
Topcoats, regular models	" 239,359	6,794,839	230,246	6,175,866
Women's and misses' coats:				
Regular models:				
Rayon	" 41,396	441,166	84,379	1,169,038
Woollen	" 1,422,975	36,045,150	1,409,881	36,872,717
Other	" 131,415	4,297,182	119,957	3,283,952
Children's coats:				
Regular models:				
Rayon	" 52,472	376,996	80,181	687,829
Woollen	" 794,299	8,264,665	818,606	9,385,491
Other	" 66,802	743,189	12,862	211,540
Boy's separate jackets (civilian)	" 188,166	1,402,380	266,817	1,775,450
Men's and youths' separate jackets:				
Civilian	" 672,451	10,702,567	685,167	10,509,194
Military	" 26,128	352,940	5,123	48,738
Women's and misses' separate jackets:				
Wool and mixtures	" 45,380	527,153	81,783	580,661
Cotton	" 70,575	388,860	34,807	241,664
Rayon and mixtures	" 22,293	358,076	3,274	17,921
Other	" 7,546	249,260	11,237	96,080
Children's separate jackets:				
Wool and mixtures	" 202,937	614,642	108,036	564,307
Cotton	" 140,834	562,202	109,353	282,492
Other	" 23,230	100,457	...	345,279
Coats, blazers and jackets, not specified	631,531
Short coats (including zippered short jackets, mack-inaws, parkas, leather coats and vests, etc.):				
Wool and wool mixtures:				
Men's and youths'	doz. 76,031	6,968,041	70,208	7,100,365
Boys'	" 29,595	1,899,723	23,413	1,468,938
Children's (under 14)	" 27,260	1,225,556	14,087	768,106
Women's and misses'	" 17,347	1,337,214	13,600	1,660,272
Cotton:				
Men's and youths'	" 109,011	6,892,193	101,590	7,592,858
Boys'	" 21,030	1,103,911	23,446	1,512,288
Children's (under 14)	" 63,725	2,638,747	59,927	2,100,100
Women's and misses'	" 36,806	2,691,708	54,361	3,721,959
Not specified	1	1	-	-
Leather:				
Men's and youths'	doz. 14,983	1,911,668	12,518	1,411,452
Boys'	" 3,460	516,050	1,413	102,770
Not specified	1	1	1	1

See footnotes at end of table.

TABLE 15. Factory Shipments of Clothing Products in All Industries, 1959 and 1960 — Continued

Product	1959		1960		
	Quantity	Value \$	Quantity	Value \$	
Coats, jackets, etc. — Concluded:					
Short coats (including zippered short jackets, mack-inaws, parkas, leather coats and vests, etc.) — concluded:					
Rayon:					
Children's (under 14)	doz.	6,205	236,683	11,270	499,323
Women's and misses'	"	3,456	243,686	5,704	284,911
Not specified		1	1	1	1
Other:					
Men's and youths'	doz.	86,024	6,410,915	87,288	7,165,049
Boys'	"	34,969	2,165,777	27,091	1,468,359
Children's (under 14)	"	12,207	426,932	11,867	554,818
Women's and misses'	"	21,496	1,026,606	15,950	1,690,286
Not specified		—	—	1	1
Rainwear: coats, capes, etc.:					
Rubberized	doz.	8,720	554,292	7,342	544,493
Showerproofed and waterproofed	"	40,623	7,144,176	48,070	7,981,122
Plastic film	"	55,234	1,149,734	51,194	967,044
Plastic coated	}	...	530,517	...	644,654
Other (including rubber, nylon, etc.)					
Station Wagon coats:					
Men's and youths'	doz.	1,556	246,136	1,216	218,881
Boys'	"	—	—	451	31,383
Women's and misses'	"	2,677	331,248	1	1
Brunch coats					—
Cloth coats, not specified	1	1	—	—
Coats, jackets, etc., fur:					
Coats:					
Ladies'	No.	114,377	31,790,599	106,925	29,659,885
Men's	"	142	47,654	115	26,599
Children's (including fur lined)	"	228	16,320	97	8,390
Jackets, ladies'	"	67,191	11,827,729	66,489	11,277,292
Boleros	"	3,320	613,182	4,540	986,653
Capes	"	6,336	1,589,554	6,121	1,326,789
Stoles	"	23,804	3,836,712	27,245	4,142,628
Coats, fur lined:					
Ladies'	"	284	41,118	640	57,764
Men's	"	11	2,163	—	—
Coat shells and plates	564,208	...	664,944
Collars, men's	1	1	1	1
Collars, fur	No.	116,484	1,046,001	333,086	1,313,577
Corselettes, girdles, etc.:					
Corselettes or all in one garments:					
Cotton	doz.	5,987	396,978	12,007	588,095
Nylon	"	3,717	315,774	4,994	414,012
Rayon and mixtures	"	10,848	605,854	10,984	558,635
All elastic—Lastex, lino-webb, etc.	"	6,457	468,169	3,962	299,463
Girdles with rigid panels plus elastic:					
Cotton	"	43,017	2,102,277	40,582	1,871,204
Nylon	"	26,633	1,536,941	20,570	1,649,888
Rayon and mixtures	"	81,762	3,281,215	89,350	3,623,089
Girdles, principally elastic:					
Rubber thread covered in—Nylon	"	77,891	2,429,610	55,566	2,009,181
Rayon and mixtures	"	22,908	436,089	46,567	1,361,831
Rubber thread covered in cotton, and other girdles ¹ ..	"	66,594	2,326,156	70,304	2,547,449
Bandeaux bras:					
Cotton	"	626,880	8,315,073	754,758	9,991,313
Nylon	"	97,902	1,926,551	84,833	1,642,892
Rayon and mixtures	"	102,202	1,647,871	78,043	1,306,020
Longline bras:					
Cotton	"	137,192	2,939,411	135,177	2,828,187
Nylon	"	24,939	1,008,017	28,316	1,099,397
Rayon and mixtures	"	11,123	297,466	}	332,474
Bras, not specified	"	15,306	110,261		
Garter belts:					
Cotton	"	49,921	366,354	62,317	497,299
Nylon	"	26,874	250,949	21,568	234,277
Rayon and mixtures	"	44,113	390,894	22,897	258,432
Lino-webb, lastex, etc.	"	5,318	47,423	4,876	55,440
Shoulder straps, girdle blanks, etc.	1	..	312,237

See footnotes at end of table.

TABLE 15. Factory Shipments of Clothing Products in All Industries, 1959 and 1960 - Continued

Product		1959		1960	
		Quantity	Value	Quantity	Value
			\$		\$
Dresses, women's:					
Cotton	No.	3,889,921	21,601,981	3,877,103	21,528,853
Rayon and rayon mixtures	"	4,193,022	36,702,520	3,390,308	31,596,044
Nylon	"	464,163	4,587,572	345,031	3,939,216
Wool and wool mixtures	"	1,262,498	14,017,064	1,524,366	16,809,637
Synthetic, other	"	255,962	2,747,988	542,451	4,003,122
Silk	"	4	4	247,993	4,854,367 ^a
Other (including jersey, knitted, etc.)	"	591,211	6,481,088	645,311	5,021,932
House dresses:					
Cotton	"	1,954,519	4,692,425	1,785,204	4,109,796
Other	"	21,270	98,746	21,590	148,715
Dresses, children's:					
Cotton	"	2,367,561	5,583,287	2,104,345	6,015,328
Rayon and rayon mixtures	"	604,623	2,398,073	445,845	1,431,264
Nylon	"	806,397	2,475,237	440,078	1,653,516
Wool and wool mixtures	"	133,380	492,769	99,387	533,750
Synthetic, other	"	148,683	487,813	136,856	505,140
Silk	"	4	4	5,500	54,000 ^a
Not specified	"	39,323	199,701	30,396	116,084
Gaiters, spats and leggings	1	..	1
Gloves and mittens:					
Dress:					
Cotton, women's	doz. pairs	32,535	532,826	181,578	2,588,092
Cotton, men's	"				
Cotton, children's	"	139,866	1,927,714	11,161	104,413
Rayon and rayon mixtures, all types	"				
Nylon, all types	"	..	6	807,095	2,644,948
Not specified	"				
Rayon and nylon, women's	"	166,735	1,170,796
Other, dress	"				
Work:					
Cotton, men's	doz. pairs	687,709	2,058,953	178,078	863,018
Cotton, women's	"	102,572	487,005		
Other, including leather-faced	"	91,137 ^f	631,554	166,735	1,170,796
Plastic, coated and rubberized	"	185,590	1,153,332	178,078	863,018
Rubber	"	58,801	616,844	83,998	762,110
Knitted, all kinds	"	..	558,758	..	652,655
Gloves and mittens, not specified
Handkerchiefs	doz.	165,193	284,235	136,517	179,453
Hats and caps, fur	"	158	26,532	804	71,770
Hats, fur, felt:					
Men's	"	90,066	5,075,073	80,254	4,971,790
Women's and children's	"	30,048	1,706,115	30,836	1,478,819
Hats, wool felt:					
Men's	"	22,322	470,607	22,412	478,294
Women's	"	50,450	1,475,850	49,165	1,352,111
Children's	"	10,151	162,411	7,716	117,112
Hats, velour felt - Women's and men's	"	47,679	2,337,405 ^f	57,107	2,788,183
Hats, panama	"	5,844	272,384	8,386	268,363
Hats, wool:					
Women's and children's	"	4,679	95,407	4,338	93,425
Hats, cotton:					
Men's	"	2,564	37,983	3,347	50,465
Women's	"	5,602	112,984	5,728	135,751
Children's	"	12,223	125,713	13,567	137,228
Hats, straw:					
Men's	"	25,558	564,844	26,844	608,301
Women's	"	89,657	3,804,627	91,098	3,980,883
Children's	"	23,330	299,719	19,415	258,109
Hats, velvet - Women's and children's	"	46,168	1,459,311	45,139	1,364,700
Hats, silk, crepe, etc.	"	32,930	890,088	25,401	738,698
Hats, linen - Women's and children's	"	5,364	142,963	7	7
Hats, waterproofed	"	7	7	3,681	9,780
Hats and other headwear, not specified:					
Men's	"	6,960 ^f	56,254 ^f	7	7
Women's	"	41,308	747,582	52,027	1,258,199
Children's	"	27,584	192,230	25,435	152,608
Tams, berets, etc.	"	2,930	23,353	6,996	65,395
All other	"	..	1,420,711	..	1,540,183
Hat bodies:					
Fur felt	doz.	76,295	1,526,367	74,639	1,441,705
Wool felt	"	1	1	1	1
Hatters' supplies, not specified, including hat linings (made for sale)	284,389	..	329,093
Hats, cleaned and reblocked	80,201	..	32,350

See footnotes at end of table.

TABLE 15. Factory Shipments of Clothing Products in All Industries, 1959 and 1960 -- Continued

Product	1959		1960	
	Quantity	Value \$	Quantity	Value \$
Hosiery:				
Wool and wool mixtures:				
Men's seamless:				
Work socks doz. pairs	430,667	2,360,655	419,405	2,264,483
Fine socks	435,859	3,656,085	494,866	4,060,597
Other (anklets, etc.)	386,839	3,104,559	373,019	3,659,160
Women's seamless:				
Full length	21,939	176,290	20,745	170,740
Other (anklets, etc.)	42,973	230,707	25,206	138,955
Children's seamless:				
Full length	31,833	208,151	22,013	137,255
Golfers	59,086	263,323	35,700	180,936
Other (anklets, etc.)	158,158	727,949	200,500	998,909
Cotton and cotton mixtures:				
Men's seamless:				
Work socks doz. pairs	} 263,696	1,067,174	271,572	1,212,292
Fine socks				
Other (anklets, sports, etc.)				
Women's seamless:				
Full length stockings	58,844	237,885	84,456	347,993
Other (anklets, sports, etc.)	438,344	1,428,474	305,340	1,004,410
Children's seamless:				
Full length	81,556	275,294	55,411	216,190
Golfers	41,052	155,025	31,015	106,438
Other	433,600	994,713	342,882	881,498
Full fashioned (all types)	19,978	137,605	10,974	82,645
Silk and silk mixtures, seamless and full fashioned	"	"	4,656	63,050
Rayon and rayon mixtures:				
Men's seamless	4,484	18,956	} 139,634	459,466
Women's seamless	10,356	25,969		
Children's seamless	37,985	74,274		
Nylon:				
Men's seamless (dyed and finished) doz. pairs	881,289	5,279,421	728,609	3,982,008
Women's seamless (dyed and finished):				
Full length and knee high	3,444,180	23,288,958	5,838,433	29,454,759
Other (anklets, etc.)	372,610	1,362,016	480,836	2,644,307
Children's seamless (dyed and finished)	1,161,877	4,306,577	948,935	3,622,566
Full fashioned (dyed and finished)	2,343,782	13,548,983	1,599,101	8,557,406
Greige (undyed and unfinished):				
Women's full length and knee high:				
Seamless	} 263,392	856,024	607,742	1,807,353
Full fashioned			163,446	521,463
Other synthetic fibres, seamless	94,697	732,032	73,777	484,190
Hosiery, not specified	163,927	743,103	169,494	562,849
Housecoats (see "Bathrobes")				
Infants' wear (see also "Knitted goods—Infant's"):				
Bibs doz.	375,321	442,147	323,344	367,990
Coats and coat sets	17,508	1,395,456	17,268	1,156,897
Dresses	126,642	1,820,719	134,481	2,193,635
Diapers	907,264	2,132,628	798,479	1,971,135
Diaper sets	20,888	418,507	50,071	1,231,195
Headwear	72,987	597,476	89,216	774,667
Night gowns	109,317	579,110	102,094	496,680
Rompers	90,470	972,242	66,854	782,396
Sleeping bags and bunting	28,489	664,533	21,145	763,948
Slips	} ..	762,049	..	1,105,710
Not specified				
Jerseys (see "Sweaters, etc.")				
Knitted goods:				
Infant's jackets, booties	2,602,715	..	2,807,361
Tights doz. pairs	60,674	833,906	138,635	1,894,592
Not specified	301,431	..	287,880
Linings, glove and shoe	757,214	..	1,055,060
Linings, n.e.s.	1,549,740
Muffs, fur No.	1,840	36,933	2,341	22,436
Neckties doz.	822,854	7,334,548	819,690	7,314,951
Neckwear	559,978	..	418,246
Neckpieces, fur doz.	380	229,026	179	181,305
Night dresses and night shirts:				
Women's and misses':				
Cotton and flannelette	125,427	2,712,109	98,499	2,062,377
Rayon and silk	69,914	1,450,775	27,196	801,674
Nylon	64,477	1,986,024	138,065	3,504,415

See footnotes at end of table.

TABLE 15. Factory Shipments of Clothing Products in all Industries, 1959 and 1960 - Continued

Product	1959		1960	
	Quantity	Value	Quantity	Value
		\$		\$
Night dresses and night shirts—Concluded:				
Children's:				
Cotton and flannelette	doz. 9,122	112,174	21,978	466,112
Other	" 300	5,248	20,849	642,660
Night dresses, not specified	" 25,400	754,990	1,907	42,526
Night shirts, not specified	" 2,013	47,786		
Overalls:				
Bib:				
Men's and youths'	" 50,808	2,004,299	50,003	1,936,240
Boys'	" 1,126	22,668	567	12,852
Dungarees and waistband:				
Men's and youths'	" 205,339	6,349,139	134,966	3,990,423
Boys'	" 204,672	4,247,032	163,475	3,280,363
Coveralls:				
Men's and youths'	" 58,144	3,186,685	53,963	2,970,155
Boys'	" 1	1	191	4,091
Overall coats, (jumpers) only:				
Men's and youths'	doz. 9,361	379,101	9,163	344,192
Boys'	" 1	1	1	1
Smocks, Dusters and shop coats	doz. 35,646	1,617,691	35,886	1,595,504
Children's, all kinds	" 237,683	3,016,735	244,517	3,191,961
Not specified	" 1	1		
Pads, shoulder	doz. pairs 952,929	1,006,896	878,312	868,322
Pants, slacks and breeches:				
Pants and slacks—Dress and sport:				
Men's and youths':				
All wool	No. 1,057,389	9,995,001	923,447	9,068,874
All rayon	" 507,300	2,478,517	352,968	1,691,134
Wool mixtures chiefly wool	" 443,920	2,525,265	652,799	3,963,913
Rayon mixtures, chiefly rayon	" 719,939	3,211,786	573,702	2,623,032
Cotton or chiefly cotton	" 572,962	2,239,280	882,779	3,550,481
Other	" 74,579	500,102	150,309	883,312
Boys':				
All wool	" 126,562	625,299	84,868	397,851
All rayon	" 273,319	724,147	273,566	792,824
Wool mixtures, chiefly wool	" 302,174	971,165	462,373	1,525,651
Rayon mixtures, chiefly rayon	" 366,203	864,749	470,233	1,276,802
Cotton or chiefly cotton	" 572,154	1,356,662	803,908	1,771,663
Other	" 40,016	190,947	30,672	168,618
Pants, uniform:				
Men's and youths':				
Military	" 109,556	667,718	27,368	140,625
Non-military	" 70,974	824,028	49,223	518,629
Pants, work:				
Men's and youths':				
Wool and wool mixtures	" 377,928	1,637,673	675,780	2,183,955
Cotton	" 3,933,252	11,449,735	4,096,176	12,215,937
Boys':				
Wool and wool mixtures	" 125,484	337,653	223,500	537,906
Cotton	" 829,476	1,671,638	1,020,096	2,258,068
Breeches:				
Men's and youths':				
Wool and wool mixtures	" 2,292	10,846	3,144	25,455
Cotton	" 1	1	1	1
Boys', wool and wool mixtures	No. 1	1	11,616	28,757
Pants, other:				
Boys' wash pants	" 922,956	699,079	471,780	492,650
Not specified	" ..	385,134	..	183,993
Pants, baby (plastic, rubber, etc.)	" ..	2,055,290	..	1,811,259
Pants, rubberized and oiled	doz. 306	9,011	1	1
Pyjamas:				
Cotton and flannelette:				
Men's and youths'	" 138,041	3,779,301	147,915	3,850,162
Boys'	" 38,594	599,632	42,457	633,393
Women's and misses'	" 169,853	3,820,829	186,994	4,332,378
Children's	" 188,674	2,927,506	214,058	3,134,995
Rayon and rayon mixtures:				
Women's and misses'	" 29,456	552,211	63,323	895,401
Other	" 4,782	70,120	9,242	113,834
Nylon:				
Women's and misses'	" 53,325	1,582,535	67,442	1,877,132
Other	" 3,977	77,645	3,165	71,536

See footnotes at end of table.

TABLE 15. Factory Shipments of Clothing Products in All Industries, 1959 and 1960 - Continued

Product		1959		1960	
		Quantity	Value	Quantity	Value
			\$		\$
Pyjamas—Concluded:					
Knitted, not specified	doz.	34,155	911,346	34,519	869,419
Other	"	24,040	631,222	16,397	342,819
Scarves		..	2,300,150	..	2,691,772
Shawls		..	1	..	1
Shirts, fine, men's and youths':					
Cotton	doz.	531,687	16,847,824	603,425	18,268,717
Nylon	"	30,052	1,545,784	19,193	725,941
Rayon	"	68,447	2,032,540	54,356	2,322,221 ^s
Terylene	"	4	4	23,308	1,115,027
Other, including shirts for formal wear	"	38,916	1,485,687		
Shirts, fine—Boys':					
Cotton	"	175,204	2,592,810	172,939	2,571,712
Nylon	"	10	10		
Terylene	doz.	4	4	3,837	69,048 ^s
Other	"	5,998	155,870	10	10
Shirts, sport—Men's and youths':					
Cotton	"	313,656	9,777,121	354,400	10,537,930
Rayon	"	100,233	3,476,532	86,022	2,836,243
Wool and mixtures	"	22,994	1,497,497	27,868	1,614,310
Nylon	"	10	10	3,954	148,170
Other	"	7,107	213,844	52,880	1,455,421
Shirts, sport—Boys':					
Cotton	"	31,497	490,884	34,595	532,828
Wool and mixtures	"	1,505	95,285	2,370	85,615
Other	"	7,620	132,100	1,466	18,404
Shirts, T-shirts	"	833,384	8,304,834	834,605	8,686,867
Sweat shirts, jerseys, etc.	"	113,975	1,801,584	110,528	1,769,146
Shirts, work—Men's and youths':					
Cotton	"	190,650	4,865,940	133,166	3,385,819
Wool and mixtures	"	14,688	523,284	8,798	649,678
Shirts, work—Boys':					
Cotton	"	4,397	99,790	3,405	74,895
Wool and mixtures	"	873	16,650	827	13,476
Shirts, not specified	"	60,280	736,119	94,979	1,666,805
Skirts:					
Wool:					
Women's and misses'	No.	2,096,026	11,761,608	2,442,709	13,027,334
Children's	"	348,701	1,284,082	447,251	1,666,355
Rayon:					
Women's and misses'	"	556,325	2,967,952	229,310	732,442
Children's	"	33,866	117,038	22,826	56,869
Rayon mixtures:					
Women's and misses'	"	279,451	947,067	225,064	782,171
Children's	"	239,619	475,863	71,608	157,255
Cotton:					
Women's and misses'	"	1,669,461	5,267,474	1,986,830	6,183,261
Children's	"	340,816	807,244	237,582	604,943
Other:					
Women's and misses'	"	23,527	118,312	93,644	377,853
Not specified	"	27,127	81,666	17,655	30,074
Smocks—Women's and children's	doz.	2,974 ^r	117,051 ^r	6,987	219,864
Suits—Men's and youths':					
All wool—One-pant	No.	924,601	34,194,689	863,797	33,252,878
Two-pant	"	381,156	15,187,484	371,247	14,680,859
All rayon—One-pant	"	58,246	1,170,481	53,114	1,283,819
Two-pant	"	125,576	2,421,833	140,372	2,760,247
Rayon and wool (chiefly wool)—One-pant	"	51,733	1,176,763	70,892	1,900,811
Two-pant	"	40,331	1,008,546	33,445	1,038,078
Rayon and wool (chiefly rayon)—One-pant	"	22,977	451,478	13,002	306,790
Two-pant	"	43,693	963,250	30,712	761,454
Other—One-pant	"	16,133	462,481	26,287	884,908
Two-pant	"	11,045	175,080	9,807	216,218

See footnotes at end of table.

TABLE 15. Factory Shipments of Clothing Products in All Industries, 1959 and 1960 - Continued

Product		1959		1960	
		Quantity	Value \$	Quantity	Value \$
Suits — Boys':					
All wool — One-pant	No.	8,341	119,267	8,964	120,985
Two-pant		1,326	27,697	12,439	201,537
All rayon — One-pant	"	27,725	240,174	67,278	695,287
Two-pant	"	74,409	755,566	59,785	673,926
Rayon and wool (chiefly wool) One-pant	"	55,030	610,040	11,783	101,737
Two-pant	"	24,114	288,340	4,699	69,266
Rayon and wool (chiefly rayon) — One-pant	"	11	11	11	11
Two-pant	"	11	11	11	11
Other — One-pant	No.	298	3,890	2,787	23,529
Two-pant	"	2,014	31,342	6,156	88,750
Suits — Women's and misses':					
Cotton	"	48,856	309,436	46,708	399,110
Rayon and rayon mixtures	"	52,832	718,695	36,419	459,055
All wool	"	411,098	12,187,463	387,525	10,645,480
Partly wool	"	53,693	616,564	58,518	646,944
Not specified	"	49,711	694,923	53,776	634,996
Suits — Children's:					
Cotton		11	11	11	11
Rayon and rayon mixtures	No.	36,578	204,498	12,173	69,602
All wool	"	11	11	24,651	233,955
Partly wool	"	22,590	171,500	25,190	195,617
Play and other washable	doz.	211,340	3,102,058	152,727	2,413,145
Suits, uniform, military — Men's and youths' No.					
		6,361	301,444	8,334	396,465
Suits, uniform, non-military — Men's and youths' "					
		209,015	7,772,412	165,585	7,605,999
Suits, not specified "					
		12,622	91,762	31,857	284,497
Surgical hosiery, corsets, etc. ..					
			845,007	..	474,887
Suspenders, supporters and garters ..					
			1,200,046	..	1,021,586
Sweaters, cardigans, pullovers, etc.:					
Men's and boys':					
Wool or chiefly wool	doz.	138,448	6,394,782	145,146	7,608,249
Orlon acrylic fibre and mixtures	"	120,288	4,958,481	157,743	6,989,075
Textured filament yarns	"	23,586	1,301,817	43,995	2,086,724
Other	"	10,084	180,486	22,862	684,510
Women's and girls':					
Wool or chiefly wool	"	136,513	5,894,156	131,078	6,429,472
Orlon acrylic fibre and mixtures	"	633,413	16,493,451	464,365	12,871,555
Textured filament yarns	"	258,444	9,943,144	375,552	9,270,121
Other	"	17,845	354,560	25,554	1,248,575
Children's and infants':					
Wool or chiefly wool	"	13,104	255,334	7,438	158,265
Orlon acrylic fibre and mixtures	"	98,167	1,829,509	110,620	2,101,059
Textured filament yarns	"	49,982	1,133,090	7,499	144,472
Other	"	13,976	179,446	15,925	238,227
Underwear, knitted or made from knitted fabrics:					
Men's and youths':					
Combinations:					
Cotton or chiefly cotton	"	178,072	4,460,221	141,167	3,430,181
Wool or chiefly wool	"	22,341	1,124,166	17,882	926,793
Other	"				
Shirts:					
Cotton or chiefly cotton	"	545,730	3,996,929	533,916	4,282,541
Wool or chiefly wool	"	14,751	368,977	25,847	509,975
Other	"				
Drawers:					
Cotton or chiefly cotton	"	223,631	2,795,169	267,381	3,268,349
Wool or chiefly wool	"	8,060	251,757	8,642	258,092
Other	"				
Shorts:					
Cotton or chiefly cotton	"	739,440	4,560,383	627,402	4,216,531
Other	"			14,475	178,744
Boys':					
Combinations					
Cotton or chiefly cotton	doz.	47,141	750,921	39,830	620,559
Wool or chiefly wool	"				

¹ See footnotes at end of table.

TABLE 15. Factory Shipments of Clothing Products in All Industries, 1959 and 1960 - Continued

Product	1959		1960	
	Quantity	Value \$	Quantity	Value \$
Underwear knitted or made from knitted fabrics - Concluded:				
Boys' - Concluded:				
Shirts:				
Cotton or chiefly cotton doz.	131,473	647,055	144,263	683,215
Wool or chiefly wool				
Other				
Drawers:				
Cotton or chiefly cotton "	99,929	681,238	97,855	721,944
Wool or chiefly wool				
Shorts:				
Cotton or chiefly cotton "	229,774	911,608	207,148	879,967
Other				
Women's and misses':				
Combinations doz.	12	12	5,225	74,784
Drawers "	2,034	21,370	11,455	196,202
Bloomers, panties, etc.:				
Cotton or chiefly cotton "	264,307	1,323,911	339,585	1,659,267
Rayon or chiefly rayon	1,183,073	4,707,840	1,152,054	4,488,127
Nylon or chiefly nylon	166,756	1,366,532	435,518	3,051,704
Other	18,752	285,280	16,467	191,820
Vests:				
Cotton or chiefly cotton "	74,838	499,202	91,486	533,864
Other	12	12	12	12
Other garments	666,803	..	155,553
Girls' (sizes 8-14x):				
Drawers	-	-	13	13
Bloomers, panties, etc.:				
Cotton or chiefly cotton doz.	95,977	350,116	119,517	474,444
Rayon or chiefly rayon	19,090	95,648	41,001	180,106
Nylon or chiefly nylon				
Other				
Vests:				
Cotton or chiefly cotton "	49,229	217,588	71,116	316,817
Other	13	13		
Other garments	100,174	315,060		
Children's (sizes 2-6x) and infants':				
Combinations	14	14	14	14
Drawers, bloomers and panties:				
Cotton or chiefly cotton doz.	480,598	1,204,656	637,607	1,711,661
Rayon or chiefly rayon	309,567	951,929	341,870	990,841
Nylon or chiefly nylon	8,989	48,034	14,357	44,329
Other	7,505	48,050	15,868	129,918
Vests:				
Cotton or chiefly cotton "	276,552	1,083,598	289,883	1,146,806
Other	14	14	14	14
Other garments:				
Sleepers doz.	164,835	1,964,440	206,276	2,638,750
Other	1,133,731	..	340,308
Underwear, woven:				
Shorts - Men's, youths' and boys':				
Cotton or chiefly cotton doz.	142,429	1,298,600	145,372	1,192,102
Rayon or chiefly rayon	15	15	-	-
Bloomers, panties etc. - Women's and misses':				
Cotton or chiefly cotton doz.	695	4,046	15	15
Rayon or chiefly rayon	113,617	468,392	57,864	250,307
Nylon or chiefly nylon	24,950	166,641	50,935	270,365
Bloomers, panties etc. - Children's:				
Cotton or chiefly cotton	-	-	15	15
Rayon or chiefly rayon doz.	60,730	180,260	16,151	64,110
Nylon or chiefly nylon	12,185	56,540	15	15
Underwear, other - Men's, youths' and boys'	15	15	15	15
Underslips:				
Childrens:				
Cotton doz.	77,091	825,081	64,786	703,404
Rayon and rayon mixtures	26,459	193,737	20,517	196,705
Nylon	51,556	843,449	56,345	985,310

See footnotes at end of table.

TABLE 15. Factory Shipments of Clothing Products in All Industries, 1959 and 1960 - Concluded

Product	1959		1960	
	Quantity	Value \$	Quantity	Value \$
Underslips - Concluded:				
Women's:				
Cotton doz.	170,804	2,874,175	155,465	2,344,401
Rayon and rayon mixtures "	211,772	3,229,694	253,109	3,484,601
Nylon "	357,368	8,147,865	316,738	7,241,793
Not specified:				
Knitted "	75,308	1,720,027	67,182	1,609,290
Other "			21,494	294,011
Underwear, other, n.e.s.	708,953	..	197,471
Uniforms:				
Nurses, maids etc.:				
Cotton doz.	52,831	2,178,643	59,150	2,800,895
Rayon "	538	75,879	669	81,998
Other "	24,762	1,338,669	18,044	958,435
Other, n.e.s.	383,568	..	605,579
Vests:				
Wollen No.	21,730	177,610	15,167	96,454
Other "	..	26,655	..	173,273
Vestments	806,835	..	960,313
Amount paid to clothing contractors	22,842,762	...	24,817,621
Amount received for custom work	3,566,714	...	3,391,547
All other products	2,565,132	...	2,557,536
Products reported by less than three firms	1,645,568	..	1,481,952
Totals	916,030,908	..	931,169,733

¹ Indicates that the commodity was reported by less than three establishments.

² Including ladies tailored shirts in 1960, previously included with cotton blouses.

³ Includes latex and cotton girdles.

⁴ Category not collected in 1959.

⁵ Category collected in 1960.

⁶ Included in "Gloves and mittens, not specified."

⁷ Included in "Hats and headwear, all other."

⁸ Included in "Hosiery, not specified."

⁹ Included in "Shirts, fine men's and youth's, other."

¹⁰ Included in "Shirts, not specified."

¹¹ Included in "Suits, not specified."

¹² Included in "Women's and misses', other garments."

¹³ Included in "Girls', other garments."

¹⁴ Included in "Children's, other garments."

¹⁵ Included in "Underwear, n.e.s."

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