# CANADA <br> DEPARTMENT OF TRADE AND COMMERCE DOMINION BUREAU OF SIATIST!CS CENSUS OF INDUSTRY 



## А А А И А Ј <br> 



Dominion Statistician:
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A. Cohen, B. Com.

THE CORSET INDUSTRY IN CAIIADA, 1930.

Ottawa, November 1931. - A report on the corset industry in Canada during the calendar year 1930 is herewith presented. Reports were received from 19 establishments. Of this total 13 actories were in the province of Ontario and 6 in Quebec.

> Principal Statistics.

A comparative sumary of the principal statistics of the industry for
The wilondar years 1926 to 1930 inclusive is given in Table I.
Talle (Ia.) Principal Statistics compared for the years 1926,1927 and 1928

| Principal Statistics |  | 1926 | 1927 | 1928 |
| :---: | :---: | :---: | :---: | :---: |
| Tstiolismments | No. | 16 | 16 |  |
| Cavital investment | \$ | 4,129,882 | 4,806,157 | 4,91 |
| Employees on Salaries | No. | 288 | 392 |  |
| Selarios | \$ | 435,563 | 395,598 |  |
| Inployces on Wases | 150. | 1,019 | 959 |  |
| Wagas | \$ | 625,426 | 613,897 |  |
| Cost of Matcrials | \$ | 2,241,554 | 1.925.962 | 2,055 |
| Gross Talue of Products | \$ | 4,048,926 | 3,791,748 | ,246 |
| Net Value of Products | \$ | 1,807,372 | 1,865,786 | 2,191 |

Table (Ib.) Principal Statistics by provinces compared for the years 1929 and 1930.

| Principal Statistics | 1929 |  | 1930 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Ontario | Quebec | Ontario | Quebec |
| Tstiblishments No. | 12 | 5 |  | 6 |
| Capftal investment \$ | 2,371,952 | 2,956,039 | 1,969,204 | 3,308,438 |
| mivloyees on salaries ino. | , 102 | 218 | 1,969,109 | -131 |
| Eslaries \$ | 169,327 | 217,460 | 176,686 | 108,104 |
| Mmployees on wages No. | 400 | 685 | -526 | 716 |
| inses \$ | 322,373 | 375,071 | 417,732 | 394,515 |
| Bost of Materials \$ | 791,405 | 1,306,946 | 955,647 | 1,265,666 |
| Crass Talue of Products \$ | 1,796,622 | 2,422,397 | 2,111,590 | 2,467,257 |
| Het Value of Products \$ | 1,005,217 | 1,115,451 | 1,155,943 | 1,201,591 |

In view of the tendency vFards coacontration in industrial enterprise, a series of tables has been prepared presentine in a tireciola way the size of estabilsh"ments in the Corset industry, measured jo, a) cepitai. jurestment, (b) gross value of production and (c) the number of persons amocori. e. . within certain specified groups 0.: Imitations, for the calendar years 2.92, anc. 29j0. The tables further indicato the rovemnt of capital. production and

In 1929 the number of investment of $\$ 5,327.991$, a gross vaiue of oduction of $\$ 4,219,019$ and a total employment of 1,405. Zight establishments hac. a cantial investment of $\$ 4,904,115$ or 92.02 per cent of the total capital investment and al itrarage investment per establishment of $\$ 613.014$.

Jight establishments inad a gross vaino production of \$3,611,522 or. 85.6 ner cent of tha total value of proivotion, and en average output per establishment of $\$ 451,440$. In emploment 9 establishments had ? . 273 persons on the pay-roll or 90.6 per cent of the total emploment and an zierage of $i 41,4 p \in$. ostablishment.

In 1930 the number of estavishnents reporting was 19 with atotal capital investment of $\$ 5,277.642$, a gross value of prodicticin of $\$ 4,578,847$ and a total amployment of 1,482. Seven establishments had a capital investment of $\$ 4,497,214$ or 85.8 per cent of the total capital investment and an average investment per establishment of \$642,459.

Nine establisments had a gross value of production of $\$ 3,938,638$ or 86.0 per cent of the total value of proauction, and an average output per establishment of $\$ 4: 7,60^{\circ} 5$. In mploymient 9 estahli shments had 1,278 persons on the pay-roll or 86.2 per cont of the total employment and an average of ilt per estabilshment.

| Cendital | 1929 |  |  | 1930 |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Establishments having a capital | No. of Est. | $\begin{aligned} & \text { Tota? } \\ & \text { Ca } 7.5 a 7 \end{aligned}$ | Averare <br> Copitai pur Zstablishment | $\begin{array}{\|l\|} \hline \text { No. } \\ \text { of } \\ \text { Mst. } \end{array}$ | Total Capital | Average <br> Capíal <br> per Fstab- <br> lishment |
| Under 50,000 <br> 50,000 io under 100,000 100,000 to under 200,000 200,000 to under 500,000 500,000 to under $1,000,000$ 1.000,000 and over | $\begin{aligned} & 6 \\ & 1 \\ & 2 \\ & 5 \\ & 2 \\ & 2 \end{aligned}$ | $\begin{array}{r} 97,488 \\ 35,254 \\ 270, \ldots 4 \\ -301,23 \\ 603.35 \\ 2903.509 \end{array}$ | $\begin{array}{r} 15,248 \\ 55,264 \\ 135,062 \\ 261,494 \\ 603, .33 \\ 1,455,755 \end{array}$ | $\begin{aligned} & 6 \\ & 3 \\ & 3 \\ & 4 \\ & 2 \\ & 1 \end{aligned}$ | $\begin{array}{r} 125,399 \\ 207,400 \\ 4.7,629 \\ 1,216,445 \\ 1,160,672 \\ 2,120,097 \end{array}$ | $\begin{array}{r} 20,900 \\ 69,133 \\ 149,210 \\ 304,111 \\ 580,335 \\ 2,120,09 \end{array}$ |
| morAI | 17 | 5,327.99 | 33.3412 | 19 | 5,277,642 | 27?.771 |
| Having an frployment of | No. | Rote | Average per Issuab- | No. | Total <br> Brnloyees | Average per Dstab- <br> 1ishment |
| Less than 20 persons <br> 20 to under 50 <br> 50 to under 100 <br> 100 to under 200 <br> 200 to uncer 500 <br> 500 ard orer | $\begin{aligned} & 4 \\ & 4 \\ & 5 \\ & 2 \\ & 2 \end{aligned}$ | $\begin{array}{r} 20 \\ 7172 \\ 305 \\ 209 \\ 018 \end{array}$ | $\begin{array}{r} 5.00 \\ 28.00 \\ 17.00 \\ 134.20 \\ 9.50 \end{array}$ | $\begin{aligned} & 5 \\ & 5 \\ & 4 \\ & 3 \\ & 2 \\ & - \end{aligned}$ | $\begin{array}{r} 38 \\ 166 \\ 358 \\ 369 \\ 551 \end{array}$ | $\begin{array}{r} 7.6 \\ 33.2 \\ 89.5 \\ 125.0 \\ 275.5 \end{array}$ |
| mora | 17 | 2405 | 82.55 | 29 | 1,482 | 78.0 |
| Procuct:on | 3 O | $\begin{aligned} & \text { Tot:a] } \\ & 3=0 \mathrm{coc} \mathrm{c} \end{aligned}$ $\begin{aligned} & =0 \mathrm{Cl}, \\ & 0 \end{aligned}$ | $\begin{aligned} & \text { verage } \\ & \text { yea Ista } \\ & \text { iishment } \end{aligned}$ | No. 1 | TotaI <br> Productio: 2 | Averase per IstabIishment |
| unde: 50.000 <br> 53:000 to under 100,000 <br> 100,000 to nder 200,000 <br> 200,000 ₹o under 500,000 $500,000: 7$ | 4 3 3 2 3 2 |  | $\begin{array}{r} 3,835 \\ 37661 \\ 327,764 \\ 022,475 \\ \hline \end{array}$ | $\begin{aligned} & 4 \\ & 3 \\ & 3 \\ & 7 \\ & 2 \end{aligned}$ | $\begin{array}{r} 14,569 \\ 201,475 \\ 424,165 \\ 2,450,679 \\ 1,457,959 \\ \hline \end{array}$ | $\begin{array}{r} 3.61+2 \\ 67.158 \\ 247.288 \\ 350.097 \\ 743.979 \end{array}$ |
| I 0 I 2 j | 77 | $4,80,068$ | 2.870 | 19 | $4,578,84$ | 240,992 |

## PRODUCTION

The quantity and value of all products of the industry is given by provinces in Table 2 for the calendar year 1930 . The total vilue of production in 1929 was $\$ 4,219,019$, whilst for the period covered by this report the amount reported was $44,570,847$, an increase of $\$ 359,828$ or 8.5 per cent. To this total the province of quebec contributed $\$ 2,467,257$ or 53 . 9 per cent, whilst Ontario was accountable for $\$ 2,111,590$ or 46.1 per cent.

Table 2. - Products by Provinces, 1930.


The quantity and value of the materials used in the industry during the calendar year 1930 is given by provinces in Table 3. The total cost of all materials used amounted to $\$ 2,221,313$, which was an increase of $\$ 122,962$ over the amount reported - for the previous year. To this total the province of quevec contributed $\$ 1,265,666$ or 56.9 per cent, whilst Ontario was accountable for $\$ 955,647$ or 43.1 per cent.

Table 3.- Naterials Used, By Provinces, 1930.

| Principal Materials | Canada |  | Quebec |  | Ontario |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Quantity: | Cost <br> Vilue | Quantity | Cost <br> Value | Quantity | Cost Value |
| Cloth yard | 342,931 | $\begin{gathered} \$ \\ 67,962 \end{gathered}$ | 337.767 | $66,364$ | 5,164 | $\begin{gathered} \$ \\ 1,598 \end{gathered}$ |
| Cotton and coutil yard | 11,254,620 | 349,415 | 737.395 | 184,570 | 517,225 | 164,845 |
| Sily, sateen, brocade yard | 839,740 | 493.671 | 593,950 | 291.731 | 245,790 | 201,940 |
| Elastic yard | 1,973,690 | 458,977 | 1,308,558 | 286,334 | 665,132 | 172,643 |
| Lace, ribbon and embroidery. |  | 43,206 | - | 23.416 | - | 19,790 |
| Tape and binding gross | 57,628 | 88,571 | 37.231 | 44,630 | 20,397 | 43,241 |
| Corset laces cross | 13,062 | 26,240 | 3,727 | 9,780 | 9,335 | 16,460 |
| Steels and boning wire | - | 112,027 | . | 61,506 | - | 50,421 |
| Trimings | - | 15,189 | - | 12,659 | - | 2,530 |
| Buttons and loops | - | 19,386 | - | 10,163 | - | 9,223 |
| Eyelets, clasps and buckies | - | 60,932 | - | 31,233 | 1 - | $29,699$ |
| Garter parts | - | 54,895 | - | 38,500 | - | 16,395 |
| Thread | - | 34,940 | - | 23,058 | - | 11,282 |
| All other materials | - | 395,902 | - | 181,022 | - | 214,880 |
| IOTAL | - 2 | 2,221,313 | - 1 | 1,265,666 | - | 955,647 |

## Capital Investment

The capital employed in the industry during the calendar year 1930, is given in Table 4. by provinces subdivided into fixed and working capital. The total capitalization of the industry fell from $\$ 5,327,991$ in 1929 to $\$ 5,277,642$ in 1930, a decrease of $\$ 50,349$. Of the total amount $\$ 1,775,402$ represents fixed canital, whilst Norkine capital was reported at $\$ 3,562,240$.

Table 4.- Capital Investment by Provinces, 1930.

| Provinces | Fixed Capital | Working Capital |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Land, buildines fixtures,machinery and tools | Materials on hand, stocks in process, etc. | Cash trading and operating accounts, etc. | Total <br> Capital |
| CATADA | $1,715,402$ | $\begin{gathered} \$ \\ 1,357,547 \end{gathered}$ | $2,204,693$ | $\frac{\$}{5,277,542}$ |
| Quebec Orterio | $\begin{aligned} & 945.385 \\ & 770.017 \end{aligned}$ | $\begin{aligned} & 798,663 \\ & 558,884 \end{aligned}$ | $\begin{array}{r} 1,564,390 \\ 540,303 \end{array}$ | $\begin{aligned} & 3,308,438 \\ & 1,969,204 \end{aligned}$ |

## Mnployees, Salaries and Taces

The number of persons employed in the industry during the calendar year 1930 is shom by provinces in Table 5 (a) classes of omployment, (b) sex and (c) salary and wage payments. The total employees in all classes rose from 1,408 in 1929 to 1,482 in 1930, an increase of 74 , whilst the total expenditure for selaries and wages was \$1,084,457 in 1929, as compared with $\$ 1,097,037$ in 1930, an increase of $\$ 12,580$ during the two year period.

Table 5. - Employees, Salaries and Taces, 1930.

| Classes of employment by sex |  | CATTADA | Quebec. | -ntario |
| :---: | :---: | :---: | :---: | :---: |
|  | $\begin{aligned} & \text { No. } \\ & \text { No. } \\ & \$ \\ & \text { No. } \\ & \text { No. } \\ & \$ \\ & \text { No. } \\ & \$ \end{aligned}$ | $\begin{array}{r} 105 \\ 135 \\ 284,790 \\ 98 \\ 1,144 \\ 812,247 \\ 3 \\ 470 \end{array}$ | $\begin{array}{r} 64 \\ 67 \\ 108,104 \\ 33 \\ 583 \\ 394,515 \\ 1 \\ 133 \end{array}$ |  |
| Total male aployees Total female employees Total salaries and waces | No. <br> No. <br> \$ | $\begin{array}{r} 203 \\ 1,282 \\ 1,097,507 \end{array}$ | $\begin{array}{r} 97 \\ 751 \\ 502,752 \end{array}$ | $\begin{array}{r} 106 \\ 531 \\ 594.755 \end{array}$ |

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The number of days the factories were in operation during the calenda- year 1930, together with the number of hours per day and pwr week normally worked by wage-earners will be found in Table 6 (a). The number of wage-earners employed during the same period is given by months and by sex in Table 6 (b). Fmployment reached its maximum in August with 1,265, whilst the minimum number recorded was in Janvary with 1,180.

Table 6. (a). - Days in operation and hours worked, 1930.

| Number of establishments in operation |  |  |
| :--- | ---: | ---: |
|  | 19 |  |
|  | Aotal | Average |
| Days in operation on full time | $4 i 750$ | 250.00 |
| Days in operation on part time | 598 | 31.47 |
| Days idle | 428 | 22.53 |
| Hours worked by wage-earners per day | 160 | 8.42 |
| Hours woriced by wage-earners per week | 859 | 45.21 |

Table 6. (b).- Wage-earners by months, 1930.

| Months | $\begin{aligned} & \text { Male } \\ & \text { No. } \end{aligned}$ | Female No. | Months | $\begin{aligned} & \text { Male } \\ & \text { No. } \end{aligned}$ | $\begin{gathered} \text { Female } \\ \text { No. } \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| January | 95 | 1,085 | July | 97 | 1,135 |
| February | 96 | 1,130 | August | 100 | 1,165 |
| March | 96 | 1,149 | September | 98 | 1,157 |
| April | 96 | 1,160 | October | 100 | 1,155 |
| May | 97 | 1,147 | November | 98 | 1,136 |
| Jone | 97 | 1,132 | December | 98 | 1,108 |
| Average number employed during |  |  |  |  | $\begin{array}{r} 13,657 \\ 1,144 \end{array}$ |

## Fuel Consumption

The quantity and cost of the various kinds of fuel consumed during the calendar year 1930 is given in Table 7. The total expenditure for fuel of all kinds and electricity rose from $\$ 13,808$ in 1929 to $\$ 16,078$ in 1930, an increase of $\$ 2,270$. Bituminous coal was i the principal item of fuel used with a total cost of $\$ 6,965$, the next in order of importance being fuel oil, with $\$ 1,492$. The cost of electricity purchased was $\$ 5,963$, as compared with $\$ 5,269$ in 1929.

Table 7.- Fuel Consumption, 1930.

| Kinds of fuel | Unit of Measure | Quantity | Cost Value |
| :---: | :---: | :---: | :---: |
| Bituninous coal | ton | 849 | 6,965 |
| Anthracite coal | ton | 104 | 1,268 |
| Coke | ton | 32 | 288 |
| Fuel $0 \geq 1$ |  | - | 1,492 |
| Uther fue? |  | - | 102 |
| Electricity |  | - | 5,963 |
| TOT $\therefore$ L |  | - | 16,078 |



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## Porrer Installation

The power installed in the industry for the calendar year 1930 is given in Table \&, by (a) classes of porer, (b) number of units in each class and (c), the horse power capacity according to manufacturers' rating. The total installation in - 1929 was 89 units with a capacity of 346 horse power. For the period covered by this report the number of units was 112 developing 406 horse power, a net increase of 60 horse power.

Table 8.- Power Installation, 1930.

| Classes of porwer | Number of <br> Units | Horse-porver <br> Capacity |
| :--- | :---: | :---: |
| Steam engines and turbines <br> Electric motors operated by purchased power | 1 | 100 |
| Total power installation | 111 | 306 |

## Imports and Exports

The quantity and value of the various partly manufactured materials together with the number and value of finished corsets imported into Canada for consumption is given by principal countries of origin in Table 9 for the calendar year 1930. The quantity and value of corsets and brassieres, the produce of canada exported during the same period will be found by principal countries in Table 10 .

Table 9.- Imports by Countries, 1930.

| Articles Imported | United Kinédom |  | United States |  | Other Countries |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Value | Quantity | Value | Quantity | Value |
|  |  | \$ |  | \$ |  | \$ |
| Woven fabrics, wholly of cotton imported by manufacturers of corsets | - | 1,935 | - | 62,800 | - |  |
| Corset clasps, busks, steels and covered corset wire | - | 1.734 | - | 19.485 | - | 415 |
| Tips, studs and eyes for corsets clasps and corset mires |  | - | - | 8,456 | - |  |
| Steel mire flat No. 20 gauge or thinner for mfr. of corsets | 35 | 708 | 7,282 | 16,967 | - |  |
| Corsets of cotton Corsets of silk or artificial silk No. | 6 24 24 | $\begin{aligned} & 68 \\ & 51 \end{aligned}$ | 2,343 20,426 | 5,257 65,412 |  | 523 8,250 |
| TOTAL | - | 4,496 | 1 | 178,377 | ! - | 9,188 |

Table 10.- Exports by Countries, 1930.

| Articles exported | Quantity | Value |
| :--- | :--- | :---: |
| Corsets and brassieres, total exports | No. | $\$$ |
| United Kingdom |  |  |
| United States | 91,444 | 108,496 |
| Mevoundland | 4,072 | 10,229 |
| Australia | 79,839 | 109 |
| Ner7 Zealand | 1,367 | 15,095 |
| Bermuda | 63,802 | 3,607 |
| All othor countries | 2,289 | 75,539 |

Corset Manufacturers operating in Canada, 1930.

The E. T. Corset Co. Itd., Dominion Corset Co.
C. J. Grenier \& Cie

Parisian Corset $\mathbb{K f g}$. Co. It $\alpha$. and)
Natures Rival Co. of Canada, Itd.)
Perfection Corset Co. Itd.,
Spencer Corset (Canada) Itd.
F. J. Allward Co. Itd.,

Bias Corsets Itd.,
Disman and Co. Ltd. Kons Bros, Limited
Lady lhac of Canada Itd.
The iruBone Corset C. . of Canada, Itd.
Spireila Co. of Canada, Itd.
M. J. Walsh (Miss)

Noolnough Corsetiers
The Canadian E, $\pi$. Gossard Co. Itd.
Nindart of Canada, Limited,
The T. Eaton Co. Ifmited,
Williams and Fisher, Ifmited

46 Laframboise St., St. Eyacinthe, Que.
45 Dorchester St., Quebec, Que.
4835 Colonial Ave., Montreal, Que.
599 St. Valier Street, Quebec, Que. 38 rue Chanplain, Quebec, Que. Rock Island, Quebec.
600 Bay St., Toronto 2, Ont.
41 Britain St., Toronto 2, Ont.
24 Spadina Ave., Toronto 2, Ont.
559 College St., Toronto, Ont.
91 Wellington St. W., Toronto, Ont.
64 Niagara St., St. Catharines, Ont. 1651 River Road, Niagara Falls, Ont. 601 College Street, Toronto 4, Ont. 28 Bloor St., West, Toronto 2, Ont. 366 West Adelaide, Toronto 2, Ont.
238 Broadview Ave., Toronto, Ont.
190 Yonge $s_{t}$., Toronto 2, Cnt.
260 Spadina Ave. , Toronto, Ont.









[^0]:    $\because 3 \quad . \quad 40$
    

