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Minister of Trade and Commerce.

CANADA

DEPARTMENT OF TRADE AND COMMERCE

DOMINION BUREAU OF STATISTICS

CENSUS OF INDUSTRY

GENERAL MANUFACTURES BRANCH

REPORT

ON THE

CORSET INDUSTRY

IN

CANADA

1938



MOTE: - The statistics published in this report cover only those manufacturing establishments which have corsets and kindred articles as their principal product. Statistics relating to specific products such as corsets, combination garments, brassieres, bandeaux, waists, etc., are not to be regarded as the total for Canada for they are also produced to some extent in the women's clothing, men's furnishings, rubber goods, hats and caps and other industries.

Profits or losses cannot be estimated from the figures published in this report as no data are collected for overhead expenses, such as interest, rent, depreciation, taxes, insurance, advertising, etc.

DEPARTMENT OF TRADE AND COMMERCE DOMINION BUREAU OF STATISTICS GENERAL MANUFACTURES BRANCH OTTAWA - CANADA

Dominion Statistician: Chief, General Manufactures Branch: R. H. Coats, LL.D., F.R.S.C., F.S.S. (Hon.)
A. Cohen, B.Com.

THE CORSET INDUSTRY IN CANADA, 1938

In 1938 reports were received from twenty-three establishments engaged in the production of corsets and kindred articles, nine of which were located in Quebec and fourteen in Ontario. Quebec, however, occupied the leading position in the industry with 69 per cent of the capital invested, 58 per cent of the gross value of production and 63 per cent of the number of persons given employment.

Goods with a selling value at the factory of \$4,321,254 were produced in 1938, this amount representing a decrease of \$246,453 or 5.4 per cent over the previous year. Employment was given to 1,632 persons, 52 persons or 3.1 per cent less than in 1937 and the payroll, \$1,313,711, was smaller by \$14,308 or 1.0 per cent. Materials used cost \$1,939,519, a decrease of \$160,802 or 7.7 per cent. Capital invested in fixed and current assets totalled \$3,377,292, the decrease of \$60,211 or 1.7 per cent being accounted for by a decrease of \$127,645 in the inventory value of materials on hand, stocks in process, finsihed products and an increase of \$67,434 in the value of the fixed assets.

The 121,488 doz. corsets produced were valued at \$2,125,286 and this amount represented 49 per cent of the total value of production in the corset industry. The average price per doz. of \$17.49 differed only very slightly from the average of the previous year. The output of combination garments amounted to 49,562 doz. valued at \$1,164,838 while bandeaux and brassieres accounted for \$655,174.

As may be observed in Table 5, of the 23 establishments reporting, the six largest were responsible for a production of \$2,661,139 or 61 per cent of the total and also supplied \$2,312,050 or 68 per cent of the entire capital investment and furnished employment to 1,016 persons or 62 per cent of all persons employed.

The month of highest employment of wage-earners was March, when 1,276 persons were reported and January with 1,227 was the month of minimum employment. Females represent 88 per cent of the wage-earners in this industry and the average wage paid was \$18.72 per week for males and \$10.86 for females. (See Table 8)

Imports of corsets are very small compared with the Canadian production and in 1938 only \$1,096 were imported. Exports of corsets and brassieres totalled \$68,370.

Table 1. - Principal Statistics, 1920 to 1938

	Estab-		1	Salaries	Cost of	Gross
Year and	lish-	Capital	Em-	and	Materials	Value of
Provinces	ments	Invested	ployees	Wages	Used	Production
1101111000	No.	\$	No.	\$	\$.	\$
		"				E. B. X P. H. S
1920	14	6,679,088	2,170	1,325,299	3,690,025	6,392,472
1922	16	6,021,963	1,733	1,246,321	2,634,153	5,284,986
1924	16	4,108,057	1,397	978,687	2,134,564	4,038,985
1925	17	4,224,722	1,461	1,110,282	2,330,165	4,314,309
1927	16	4,806,157	1,351	1,009,495	1,925,962	3,791,748
1928	16	4,917,408	1,418	1,124,284	2,055,416	4,246,948
1929	17	5,327,991	1,405	1,084,231	2,098,351	4,219,019
1930	19	5,277,642	1,482	1,097,037	2,221,313	4,578,847
1931	20 19	4,812,464	1,508	1,124,990	2,054,461 1,812,233	4,267,671
1932	20	3,961,935 3,740,176	1,517 1,498	1,202,228 1,154,979	1,881,362	4,168,585
1934	23	3,550,473	1,598	1,274,845	2,062,352	4,461,409
1935	22	3,318,490	1,607	1,234,468	1,970,414	4,357,362
1000	~~	0,010,100	1,001	1,801,100	2,0.0,121	1,001,000
			A -Ah			ALIMANNI.
1936	TELLIAN.		N E I			
CANADA	23	3,318,953	1,555	1,289,015	1,956,071	4,397,141
Quebec	10	2,332,083	978	689,741	1,161,915	2,480,499
Ontario	13	986,870	577	599,274	794,156	1,916,642
to the same of						
73. 10.110.111.111						
1937			Still Like W			
CANADA	23	3,437,503	1,684	1,328,019	2,100,321	4,567,707
Quebec	9	2,398,094	1,058	743,886	1,277,486	2,615,760
Ontario	14	1,039,409	626	584,133	822,835	1,951,947
		THE PERSON NAMED IN	10000	40 July 3 155		
1938						
CANADA	23	3,377,292	1,632	1,313,711	1,939,519	4,321,254
Quebec	9	2,303,237	1,023	746,251	1,197,530	2,480,996
Ontario	14	1,074,055	609	567,460	741,989	1,840,258
Yes Carlot Inc.	1.1	2,011,000	003	007,400	111,000	1,040,600
表						

Table 2. - Comparison of Principal Statistics, 1937 and 1938

Items	1937	1938	+ Increase - Decrease
Establishments reporting No.	23	23	
Capital invested \$	3,437,503	3,377,292	- 60,211
Employees on salaries -			
Total No.	386	388	+ 2
Male No.	171	162	- 9
Female No.	215	226	+ 11
Total salaries \$	594,718	593,388	- 1,330
Employees on wages -	1 000	2 044	Car high at Team
Monthly average No.	1,298	1,244	- 54
Male No.	154	150	- 4
Total wages\$	1,144 733,301	1,094 720,323	- 50 - 12,978
Power equipment -	000	000	THE RESIDENCE OF THE
Units No.	208	206	- 2
Horsepower capacity H.P.	606	617	+ 11
Cost of fuel and electricity \$	21,191	21,263	+ 72
Cost of materials used \$	2,100,321	1,939,519	- 160,802
Gross value of production \$	4,567,707	4,321,254	- 246,453
Value added by manufacture \$	2,446,195	2,360,472	- 85,723

Table 3. - Production, 1938

Principal Products	Unit of measure	Quantity	Selling Value at Factory
Corsets - Cotton	Dozen	59,748 2,614	1,051,090 73,433
Artificial silk and mixtures Elastic	11	39,213 19,913	710,782 289,981
Combination garments -			
Cotton	11	11,487	244,046
Silk and satin	11	1,475	42,409
Artificial silk and mixtures	11	30,072	668,867
All other, material not specified	u	6,378 150	206,416 3,100
	No Allen	to see to provide	
Bandeaux and brassieres -			
Cotton	11	53,317	292,757
Silk and satin	11	12,445	63,595
Artificial silk and mixtures All other, material not specified	11	53,423 3,649	285,672 13,150
Surgical belts and other surgical			
garments	11	1,502	57,255
Children's waists	ıı ıı	5,004	19,624
Garters		12,452	96,760 (1)
Girdles, suspender	11	11,201	117,835
Sanitary belts		(2)	(2)
Shoulder braces and straps		(2)	(2)
All other products			84,482
TOTAL VALUE OF PRODUCTS			4,321,254

⁽¹⁾ A small number of doz. garters are included in "all other products".

⁽²⁾ Included in "all other products".

Table 4. - Capital Invested, 1928 to 1938

	Fixed Capital	Working Ca	pital	
Year and Provinces	Present value of land, buildings, fixtures, machinery, tools, and other equipment	Inventory value of materials on hand, stocks in process, finished products, fuel and miscellaneous supplies on hand	Cash trading and operating accounts, etc.	Total Capital
transfer and a confirmation of transfer being conference to the adjustment of the conference of the co	\$	\$ \$ \$ \$	\$	\$
1928 1929 1930 1931 1932 1933 1934	1,248,304 1,334,252 1,715,402 1,772,949 1,635,486 1,770,535 1,344,600 1,428,779	1,260,251 1,234,056 1,357,547 1,169,817 1,032,878 1,190,634 1,223,014 1,136,306	2,408,853 2,759,683 2,204,693 1,869,698 1,293,571 779,007 982,859 753,405	4,917,408 5,327,991 5,277,642 4,812,464 3,961,935 3,740,176 3,550,473 3,318,490
1936				
CANADA	1,379,463	1,269,713	669,777	3,318,953
Quebec Ontario,	1,019,602 359,861	895,609 374,104	416,872 252,905	2,332,083 986,870
1937				1000
CANADA	1,398,176	1,394,418	644,909	3,437,503
Quebec	1,025,916 372,260	993,270 401,148	378,908 266,001	2,398,094 1,039,409
1938				
CANADA	1,465,610	1,267,636	644,046	3,377,292
Quebec Ontario	1,067,515 398,095	851,925 415,711	383,797 260,249	2,303,237 1,074,055

Table 5. - Principal Statistics of the Corset Industry, 1938, Grouped According to the Size of Establishment

Establishments having a production of -	Estab- lish- ments	Capital Invested	Em- ployees	Salaries and Wages	Cost of Materials Used	Gross Value of Production
	No.	\$	No .	\$	\$	\$
Under \$25,000	5	45,327	28	18,131	20,980	44,125
\$25,000 to under \$100,000	5	192,898	99	85,403	117,330	279,773
\$100,000 to under \$200,000	3	239,739	116	115,029	123,664	322,983
\$200,000 to under \$300,000	4	587,278	373	340,914	354,220	1,013,234
\$300,000 and over	6	2,312,050	1,016	754,234	1,323,325	2,661,139
	23	3,377,292	1,632	1,313,711	1,939,519	4,321,254

Table 6. - Employees by Sex and Remuneration, 1937 and 1938

	1937	1938
Salaried Employees -	THE PART OF THE PA	
Total No.	386	388
Male No.	171	162
Female No.	215	226
Total salaries \$	594,718	593,388
Jage-earners -		
Monthly average No.	1,298	1,244
Male No.	154	150
Female No.	1,144	1,094
Total wages\$	733,301	720,323
Toolar magos		
all Employees -	3 -	
Total No.	1,684	1,632
Male No.	325	312
Female No.	1,359	1,320
Total salaries and wages \$	1,328,019	1,313,711

Table 7. - Monthly Employment of Wage-earners, 1936 to 1938

		1936			1937			1938	
Months	Male	Female	Total	Male	Female	Total	Male	Female	Total
	No.	No.	No.	No.	No.	No.	No.	No.	No.
January	136	994	1,130	146	1,060	1,206	145	1,082	1,227
February	138	1,037	1,175	154	1,120	1,274	148	1,120	1,268
Warch	137	1,022	1,159	149	1,132	1,281	149	1,127	1,276
April	136	1,033	1,169	147	1,133	1,280	149	1,114	1,263
May	135	1,068	1,203	150	1,135	1,285	149	1,085	1,234
June	134	1,061	1,195	165	1,147	1,312	150	1,078	1,228
July	135	1,066	1,201	160	1,148	1,308	150	1,080	1,230
August	138	1,078	1,216	157	1,150	1,307	160	1,071	1,231
September	136	1,082	1,218	150	1,191	1,341	155	1,117	1,272
October	136	1,094	1,230	152	1,175	1,327	151	1,084	1,235
November	135	1,075	1,210	153	1,168	1,321	154	1,096	1,250
December	135	1,019	1,154	151	1,165	1,316	152	1,083	1,235
MONTHLY AVERAGE	136	1,051	1,187	154	1,144	1,298	150	1,094	1,244

Table 8. - Average Weekly Earnings and Number of Wage-earners in the Month of Normal Employment, and Their Regular Hours of Work, 1938

Number of Hours	Nu	mber	Number of Hours	Number		
Worked per Week	Males	Females	Worked per Week	Males	Females	
30 hours or less	2	15	51-54 hours	-	-	
31-43 hours	20	89	55 hours	1	- L	
44 hours	30	310	56-64 hours	-	arek	
45-47 hours	61	416	65 hours and over		-	
48 hours	37	282	Average hours per week.	44.7	45	
49-50 hours	2		Average weekly earnings	\$18.72	\$10.86	

The above table does not include overtime.

Table 9. - Power Installation, 1937 and 1938

		1937		1938
Classes of Power	Number of Units	Manufacturers' Rating of Horsepower Capacity	Number of Units	Manufacturers' Rating of Horsepower Capacity
Steam engines and steam turbines	1	100	1	100
Electric motors operated by purchased power -				
In use	206	505 1	205	516 1
TOTAL POWER USED IN MANUFACTURING	208	606	207	617
Boiler installation In use Idle	4	380 50	4	380 65

Table 10. - Consumption of Fuel and Electricity, 1937 and 1938

		1 9	3 7	1 9	3 8
	Unit of		Cost Value		Cost Value
Kinds of Fuel	Measure	Quantity	at Factory	Quantity	at Factory
			\$		\$
Coal -	Ton	-9/Ya		1-1714	
Bituminous	(2000 lbs.)	926	6,124	1,045	7,216
Anthracite	11	191	1,439	43	373
Coke	ft	55	688	51	693
Gasoline	Imp. Gal.	5	1	10	3
Kerosene or coal oil.	Gal.	40	10	40	11
Fuel or diesel oil	11	4,300	398	4,000	344
Gas -				11 11 11 11 11	
Manufactured	M cu. ft.	199	48	94	94
Wood	Cord	3	24	3	24
TOTAL COST OF FUEL	-	And the State of State S	8,732	are.	8,758
Electricity purchased (including service					
charges)	Kw. H.	551,942	12,459	455,923	12,505
TOTAL COST OF FUEL AND ELECTRICITY	-	co.	21,191		21,263

Table 11. - Imports of Fully Manufactured Corsets and Materials, Calendar Years 1937 and 1938

Anticles Imported	IIni+ of	Unit of 1937		1 9	1938	
Articles Imported	Measure	Quantity	Value	Quantity	Value	
			\$		\$	
Corset clasps, busks, blanks, steels and covered corset wires, cut to length, tipped or untipped; reed, rattan or horn covered			6,202		5,578	
Tattan or norn covered			0,602		5,510	
Metal tips, studs and eyes for use exclusively in the manufacture of corset	Blad	The state of				
clasps and corset wires	-	-	7,352		5,453	

Table 11. Imports of Fully Manufactured Corsets and Materials, Calendar Years 1937 and 1938 - (Concl'd.)

	Unit of	19	3 7	19	3 8
Articles Imported	Measure	Quantity	Value	Quantity	Value
Sheets, hoop, band or strip, for use exclusively in the manufacture of buckle clasps, bedfasts, furniture casters, corset steels, clock springs, shoe shanks, phonograph motor			\$		\$
springs or ball bearings Wire of steel, flat or woven flat, including steel strip in the coil, coated or not, .064 inch in thickness or thinner, with tolerance not to exceed .002 inch, for use exclusively in the manufacture of corset clasps, steels, wires and	Cwt	11.,373	63,693	7,395	47,048
dress stays	Cwt.	2,716	47,000	2,772	45,129
Hoop, band or strip, being tagging metal, coated or not, for use exclusively in the manufacture of shoe and			183,668		149,529
Corsets of cotton Corsets of silk Corsets of artificial silk	Lb. Oz.	150 402 965	492 145 531	110 418 311	438 424 234

Table 12. - Exports of Corsets, Calendar Years 1937 and 1938

	Unit of	1937		1938	
Articles Exported	Measure	Quantity	Value	Quantity	Value
			\$		\$
Corsets and brassieres	No o	60,520	62,070	69,031	68,370
(Million light and the contract of the state			at a least and according to the contract of		

APPENDIX

Corset Manufacturers Operating in Canada, 1938

QUEBEC

Best Form Brassiere Company
C. J. Grenier & Cie
Lois Brassiere Co.
Dominion Corset Company Limited
Form Craft Brassiere Company
Parisian Corset Manufacturing Co. Ltd.
Perfection Corset Company Limited, The
Spencer Corsets (Canada) Limited
E. T. Corset Company Limited, The

1187 Bleury Street, Montreal
4835 Colonial Avenue, Montreal
1449 St. Alexander Street, Montreal
45 Dorchester Street, Quebec
3457 St. Lawrence Blvd., Montreal
599 St. Valier Street, Quebec
38 Champlain Street, Quebec
Rock Island
46 Laframboise Street, St. Hyacinthe

ONTARIO

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Spirella Company of Canada Limited, The Nu-Bone Corset Co. of Canada, Ltd., The F. J. Allward Company Limited, The Canadian H. W. Gossard Company, Ltd., The Charis Limited
J. Eisman and Company, Limited
T. Eaton Company, Limited, The Flexees (Canada) Limited
Kops Brothers Limited
Lady Mac of Canada Limited
A. Stein & Company, Limited
Tru-Form Corset Company Limited
M. J. Walsh (Miss)
A. P. Hayward Limited

1651 River Road, Niagara Falls
64 Niagara Street, St. Catharines
600 Bay Street, Toronto 2
366 Adelaide Street West, Toronto
864 Lake Shore Road, New Toronto
144 Front Street West, Toronto
35-59 Teraulay Street, Toronto
240 Richmond Street West, Toronto
559A College Street, Toronto
91 Wellington Street West, Toronto
41 Peter Street, Toronto
182 Spadina Avenue, Toronto
290 Coxwell Street, Toronto
4 50 York Street, Toronto





