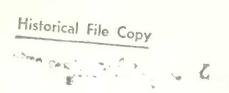
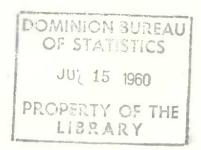
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THE CORSET INDUSTRY 1958



Published by Authority of
The Honourable Gordon Churchill, Minister of Trade and Commerce

DOMINION BUREAU OF STATISTICS

Industry and Merchandising Division

PUBLICATIONS

The results of the annual Census of Industry are published by the Dominion Bureau of Statistics in a series of industry reports which are released each year as the compilations are completed. Reports for industries classified to the Clothing Major Group are listed below, along with current and annual publications of related interest. Similar reports are issued for other industries. A complete catalogue of publications of the Bureau is available on request from the Information Services Division, Dominion Bureau of Statistics, Ottawa, or from the Queen's Printer, Ottawa.

A - Annual

Q - Quarterly

M - Monthly

| Catalogue number | Title | Price |
|----------------------------------|---|-------|
| 34 - 211 34 - 212 34 - 213 | General Review of the Clothing Industries (A) Corset Industry (A) Fur Goods and Fur Dressing Industries (A) | .25 |
| 34 - 214 34 - 216 34 - 217 | Hat and Cap Industry (A) Men's Factory Clothing Industry (A) Women's and Children's Factory Clothing Industries (A) | .50 |
| 34 - 218 | Miscellaneous Clothing Industries (A) | .50 |
| 34 - 215 | Hosiery and Knitted Goods Industries (A) | .50 |
| 34 - 201 34 - 202 | General Review of Textile Mills (A) Awning, Tent and Sail Industry (A) | .60 |
| 34 - 203 34 - 204 | Cordage, Rope and Twine Industry (A) Cotton and Jute Bag Industry (A) | .50 |
| 34 - 205 34 - 206 | Cotton Textile Industries (A) Dyeing and Finishing of Textile Goods Industry (A) | .50 |
| 34 - 207 34 - 208 | Narrow Fabrics Industry (A) Synthetic Textiles and Silk Industry (A) | .50 |
| 34 - 209 34 - 210 | Wool Textile Industries (A) Miscellaneous Textile Industries (A) | .50 |
| 34 - 001 | Quarterly Production of Garments (Q) per year | 1.00 |
| 31 - 001 | Inventories, Shipments and Orders in Manufacturing Industries (M) per year General Review of the Manufacturing Industries | 2.00 |
| 65 - 004 65 - 007 | Trade of Canada — Exports (M) per year Trade of Canada — Imports (M) per year | |

Remittances should be in the form of cheque or money order, made payable to the Receiver General of Canada and forwarded to the Information Services Division, Dominion Bureau of Statistics, or to the Queen's Printer, Ottawa, Canada.

EXPLANATORY NOTES

This report is one in a series of about 130 publications which present the results of the 1958 Census of Manufactures. Most reports in this series refer to specific industries, but there are summary reports for Canada and the provinces and for major industry groups. An annual Census of Manufactures has been carried out by the Dominion Bureau of Statistics since 1916.

Industry statistics given in these reports refer to number of establishments, employees, salaries and wages, cost of materials, supplies, fuel and electricity, gross value of shipments, inventories and value added by manufacturing. Details of materials used and products shipped are also given. Descriptions of the principal industry statistics, with special reference to 1958, are as follows:

Period Covered

Firms are asked to submit figures for the calendar year, if at all possible, and most reports are on this basis. Financial year reports for periods differing from the calendar year are accepted in instances where the firms find it impossible to supply calendar year data from accounting records. However the data on employees, salaries and wages are requested on a calendar year basis in all cases.

Establishment

Data for the annual census is collected on an establishment basis. A firm with more than one plant is required to file a report for each plant. In most cases an establishment is a complete factory. Sometimes, however, a plant is divided into two or more establishments when it carries out operations classifiable to different industries and when separate accounting records are available. Usually the statistics for an establishment relate only to the manufacturing activities. Other activities such as construction at the plant by its own employees. wholesale or retail activities carried on at the plant location, etc., are not included. Plants engaged solely in repair work (except in the case of furniture, shipbuilding, boat building, aircraft and railway rolling stock industries) are not included but plants occupied in assembling parts into complete units are included.

Employees

Administrative and office employees include all executives and supervisory officials such as presidents, vice-presidents, secretaries, treasurers, etc., together with managers, professional and technical employees, superintendents and factory supervisors above the working foremen level and clerical employees. Working owners and partners are also included in this category.

Production and related workers include all other factory workmen whether paid on a monthly, weekly, hourly or piece-work basis. Working foremen doing work similar to that of the employees they supervise are included, as are maintenance, warehousing and delivery staffs. Employees on new construction work, in retail or wholesale operations, on outside piece work etc., are not included.

Production workers are reported by months, an average for the year being obtained by summing the monthly figures and dividing by twelve. This procedure is followed even though the plant did not operate in all months. Figures on employment refer to calendar years whether or not some establishments reported other data on a financial year basis.

Salaries and Wages

Salaries and wages refer to gross earnings of the employees described above, including salaries, wages, commissions, bonuses, the value of room and board where provided, deductions for income tax and social services such as sickness and unemployment insurance, pensions, etc., as well as any other allowances forming part of the employees' wages. Payments for overtime are included.

Salaries refer to amounts paid to administrative and office employees. Withdrawals by working owners or partners for normal living expenses for self and family are included but not their withdrawals for income tax. Wages refer to the amounts paid to production and related workers as defined above. Data on earnings refer to the calendar year whether or not some establishments reported other data on a financial year basis.

Cost of Fuel and Electricity

Figures for fuel refer to amounts actually used, (including fuel used in cars and trucks), not to purchases unless the quantities are the same. Values refer to the laid-down cost at the works, including freight, duty, etc.

Materials and Supplies Used

Figures represent quantities and laid-down cost values, at the works, of materials and supplies actually used during the year whether purchased from others or received as transfers from other plants of the reporting company. Amounts paid to other manufacturers for work done on materials owned by the reporting company are included. Returnable containers or any other items charged to capital account are not included. Fuels are not included. Goods bought from others or received as transfers from other plants of reporting companies

for resale without further processing are not included. Maintenance and repair supplies not chargeable to capital account are included.

Factory Shipments

Factory shipments refer to shipments of goods made from own materials either in the reporting plant or by other manufacturers on the basis of a charge to the reporting plant for work done. All products and by-products shipped from the establishment are included whether for domestic use, export, or for government departments. Transfer shipments to sales outlets, distributing warehouses or to other manufacturing units of the reporting firm are included. Goods bought or received as transfers and resold without further processing are not included. Values are computed on f.o.b. plant or plant warehouse basis, and do not include sales tax or excise duties. Values of containers not returnable are included. Amounts received in payment for work done on materials owned by others are included.

In a few industries such as shipbuilding, aircraft, etc., where work on principal products extend over a relatively long period, the value of production is recorded rather than the value of shipments. For those industries production is computed from the value of deliveries of complete units during the year plus the value of work done during the year on unfinished units less the value of work done in previous years on finished units delivered in the year under review.

Inventories

Values represent the book values of manufacturing inventories owned and held at the reporting plant. Figures include inventories held in warehouses or selling outlets which have been included with plant operations for purposes of reporting shipments.

Value Added by Manufacturing

Figures are computed from value of shipments plus or minus changes in inventories of finished

goods and goods in process less cost of materials, fuel and electricity. This figure is sometimes referred to as net production.

Standard Industrial Classification

The Standard Industrial Classification Manual, prepared by the Dominion Bureau of Statistics, provides for 135 three-digit industries in the manufacturing sector, arranged in 17 major groups. Reporting establishments are classified or allotted to specific industries on the basis of the value of principal products made or shipped.

Short Forms

Prior to 1949 all manufacturing firms, regardless of size, were required to complete a standard form annually covering all census details, but for later years an effort was made to ease the reporting burden for smaller firms which usually do not maintain regular records in the required detail. A modified or short form was introduced in 1949 asking for the total value of shipments only, or in industries with a large number of small firms, for total value of shipments and quantities and values of a few principal products. Using the ratio of value of shipments in the current year to value of shipments in the base year, 1948, estimates of other census data were made for each plant for inclusion in the regular compilations. In general, the cut-off point for short forms was set at \$50,000 gross value of shipments annually, but there were lower cut-offs for a number of industries in which the small firms accounted for a larger share of total shipments. About 40 per cent of the total number of establishments reported on the modified or short form. They accounted for less than 3 per cent of the total value. In 1958, to establish a new base year, the small firms were again asked to report data on employees, salaries and wages, and other principal statistics together with some detail on material and products.

¹ To arrive at the National Accounts concept of ''gross domestic product at factor cost'', it would be necessary to subtract also the cost of office supplies used, advertising, insurance and other goods and services obtained from other businesses. Data on these inputs are not collected on the annual Census of Manufactures. Value added figures for "The primary industries and construction" are published in D.B.S. publication 61—202, Survey of Production.

THE CORSET INDUSTRY

1958

In 1958, for the fourth year in a row, factory shipments by the Corset Industry rose to a new high. The total value f.o.b. plant, \$31,211,587, was 6.2 per cent above the old record of \$29,375,873 established the previous year. As in 1957, inventories of goods in process and of finished goods increased by about \$600,000 over the period so that the increase in estimated value of production from 1957 to 1958 was about the same as that in shipments.

The number of employees dropped from 4,041 in 1957 to 4,001 in 1958, but salary and wage payments rose by 1.8 per cent to \$8,872,035 from the \$8,719,042 reported in 1957. The cost of materials used in manufacture during 1958, at \$12,684,558, was 6.8 per cent higher than the comparable 1957 figure of \$11,874,240.

Factory shipments of corsets and girdles in 1958, 331,065 dozen valued at \$13,527,612, were 16.3 and 9.2 per cent higher, respectively, than the 1957 shipments of 284,697 dozen valued at Shipments of brassieres totalled \$12,385,523. 943,781 dozen worth \$14,822,485 in 1958 compared to the 840,122 dozen worth \$14,116,895 which were shipped in 1957, so that there was an increase of 12.3 per cent in quantity and of 5.0 per cent in value. Brassieres accounted for 47.5 per cent of the value of shipments; and corsets and girdles for 43.3 per cent. Factory shipments of garter belts in 1958 amounted to 119,181 dozen with a total value of \$1,001,103, 11.1 per cent greater in quantity and 5.8 per cent higher in value than the 107,311 dozen worth \$946,258 reported the previous year.

The industry, which continued to be confined to the provinces of Quebec and Ontario, consisted of 44 plants, two more than in 1957. Quebec's

dominant position was strengthened by the acquisition of both of the new establishments. This province, with 25 plants, accounted for shipments of \$18,053,462, or 57.8 per cent of the total; and for 2,504 or 62.6 per cent of the total number of employees.

Six establishments, each having factory shipments with a value in excess of \$1,000,000, accounted for 50.4 per cent of the industry's employment, for 51.1 per cent of its salaries and wages, and for 54.2 per cent of the total factory shipments.

The employment of production workers throughout the year was very stable, varying from a high of 3,405 in November to a low of 3,207 in January. The industry employs a large proportion of women. In 1958 the average monthly employment of female production workers was 2,903, or 88 per cent of the total labour force.

Beginning with 1954 information on the value of year-end inventory holdings at plant and plant warehouses has been collected as part of the annual Census of Industry. This data was formerly collected by separate survey. The summarized results for the corset industry for the year under review may be found in Table 2.

Imports of corsets, corselletes, girdles and brassieres in 1958, at \$1,177,125, were substantially lower than the like figure of \$1,343,502 reported in 1957. Exports of these same articles were valued at \$103,713 in 1958, and at \$247,373 in 1957.

Table 11 gives details of power installations for this industry for 1958, representing the results of a special survey made every five years.

TABLE 1. Principal Statistics, Representative Years, 1925-58

| Year and province | Estab- lish- ments | Em- ployees | Salaries and wages | Cost at factory of fuel and electricity | Cost of materials used | Value added by manufacture | Gross value of production |
|-------------------|--------------------------|-------------------------|---|---|--------------------------------------|---|--|
| | nur | nber | | | dollars | | |
| 1925 | 17 | 1,461 | 1,110,282 | 17,580 | 2,330,165 | 1,966,564 | 4,314,309 |
| 1927 | 16 | 1,351 | 1,009,495 | 12,004 | 1,925,962 | 1,853,782 | 3,791,748 |
| 1928 | 16 | 1,418 | 1,124,284 | 11,899 | 2,055,416 | 2,179,633 | 4,246,948 |
| 1929 | 17 | 1,405 | 1,084,231 | 13,808 | 2,098,351 | 2,106,860 | 4,219,019 |
| 1930 | 19 | 1,482 | 1,097,037 | 16,078 | 2,221,313 | 2,373,612 | 4,578,847 |
| 1931 | 20 | 1,508 | 1,124,990 | 17,365 | 2,054,461 | 2,115,821 | 4,187,647 |
| 1932 | 19 | 1,517 | 1,202,228 | 20,292 | 1,812,233 | 2,435,146 | 4,267,671 |
| 1933 | 20 | 1,498 | 1,154,979 | 19,384 | 1,881,362 | 2,267,839 | 4,168,585 |
| 1934 | 23 | 1,598 | 1,274,845 | 20,008 | 2,062,352 | 2,379,049 | 4,461,409 |
| 1936 | 23 | 1,555 | 1,289,015 | 20,000 | 1,956,071 | 2,421,070 | 4,397,141 |
| 1937 | 23 | 1,684 | 1,328,019 | 21,191 | 2,100,321 | 2,446,195 | 4,567,707 |
| 1938 | 23 | 1,632 | 1,313,711 | 21,263 | 1,939,519 | 2,360,472 | 4,321,254 |
| 1939 | 23 | 1,768 | 1,430,514 | 22,666 | 2, 121, 694 | 2,562,587 | 4,706,947 |
| 1940 | 25 | 1,886 | 1,556,419 | 23,323 | 2, 377, 079 | 2,757,744 | 5,158,146 |
| 1941 | 24 | 2,263 | 1,926,168 | 27,044 | 2, 948, 813 | 2,975,857 | 6,171,683 |
| 1942 | 26 | 2,314 | 2,035,355 | 24,741 | 3, 129, 641 | 3,791,090 | 6,945,472 |
| 1943 | 27 | 2,220 | 2,244,814 | 26,875 | 2, 891, 021 | 4,214,643 | 7,132,539 |
| 1944 | 28 | 2,350 | 2,451,216 | 29,120 | 2, 965, 290 | 4,962,771 | 7,957,181 |
| 1945 | 33 | 2,527 | 2,786,015 | 30,881 | 3,475,601 | 5, 708, 054 | 9, 214, 536 |
| 1946 | 39 | 2,827 | 3,289,067 | 34,645 | 5,111,692 | 6, 969, 249 | 12, 115, 586 |
| 1947 | 40 | 3,259 | 4,093,288 | 45,323 | 6,276,125 | 7, 800, 363 | 14, 121, 811 |
| 1948 | 37 | 3,154 | 4,358,510 | 49,327 | 6,462,015 | 8, 975, 424 | 15, 486, 766 |
| 1949 | 37 | 3,456 | 4,818,813 | 51,548 | 7,101,529 | 9, 235, 931 | 16, 389, 008 |
| 1950 | 37 | 3,219 | 4,741,557 | 55,745 | 7,358,186 | 9, 533, 613 | 16, 947, 544 |
| 1951 | 37 | 3,146 | 4,916,077 | 62,986 | 7, 808, 061 | 8,723,243 | 16,594,290 |
| 1952 | 38 | 3,310 | 5,698,588 | 60,373 | 7, 991, 361 | 11,836,859 ² | 19,888,593 |
| 1953 | 42 | 3,639 | 6,556,311 | 68,583 | 8, 852, 984 | 13,107,086 ² | 22,028,653 |
| 1954 | 43 | 3,484 | 6,465,390 | 80,426 | 8, 903, 445 | 12,460,721 | 21,351,495 |
| 1955 | 42 | 3,779 | 7,332,035 | 118,428 | 9, 865, 903 | 14,963,484 | 25,185,878 |
| 1956 | 42 | 3,895 | 7,923,989 | 126,933 | 11, 494, 745 | 15,836,565 | 27,682,743 |
| 1957 | | 35 | | 13.7 | | | |
| QuebecOntario | 23 19 | 4,041 2,471 1,570 | 8, 719, 042 4, 861, 243 3, 857, 799 | 131,695 54,306 77,389 | 11,874,240 6,935,823 4,938,417 | 17, 961, 950 10, 011, 810 7, 950, 140 | 29, 375, 873 16, 780, 893 12, 594, 980 |
| 1958 | | | | | | | |
| Canada | 44 | 4,001 | 8,872,035 | 127,385 | 12,684,558 | 18, 989, 504 | 31,211,587 |
| QuebecOntario | 25 | 2,504 | 5,066,382 | 66, 776 | 7, 844, 819 | 10,512,307 | 18,053,462 |
| | 19 | 1,497 | 3,805,653 | 60, 609 | 4, 839, 739 | 8,477,197 | 13,158,125 |

1 Commencing with 1952 the "Value of factory shipments" has been collected in place of the "Gross value of pro-

duction'.

Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are therefore only approximations to true ''Value added by manufacture'.

TABLE 2. Inventories, 1 1958

| | Raw materials and supplies | Goods in process | Finished goods of own manufacture | Total |
|------------------------------|----------------------------------|------------------|---|-------------|
| | | dol | lars | |
| Opening: ² Quebec | 2,031,229 | 632,422 | 1, 206, 951 | 3,870,602 |
| Ontario | 923,819 | 459, 197 | 1,170,977 | 2,553,993 |
| Canada | 2, 955, 048 | 1,091,619 | 2,377,928 | 6, 424, 595 |
| Closing: Quebec | 2,444,285 | 733,443 | 1,476,370 | 4,654,098 |
| Ontario | 998, 158 | 517,062 | 1,332,532 | 2,847,753 |
| Canada | 3,442,443 | 1,250,505 | 2,808,902 | 7, 501, 850 |

¹ Book value of manufacturing inventories held at plant or at plant warehouse.
² The opening inventory for 1957% differs from the closing inventory published for 1956 because of the inclusion of new firms and the removal of figures for firms which did not operate during 1957.

TABLE 3. Factory Shipments, 19581

| | 1 | 1958 |
|--|---|--|
| Principal products | Quantity | Selling value at factory |
| G | doz. | \$ |
| Corselettes or all in one garments: Cotton Nylon Rayon and mixtures All elastic — Lastex, lino-webb, etc. | 11, 947 9, 521 16, 132 3, 243 | 394, 998 374, 616 708, 392 286, 454 |
| Girdles with rigid panels plus elastic: Cotton Nylon Rayon and mixtures | 61, 490 19, 155 45, 374 | 2, 241, 723 1, 125, 497 2, 153, 681 |
| Girdles, principally elastic: Rubber thread covered in: Nylon Rayon and mixtures Rubber thread covered in cotton; and other girdles² | 57, 642 65, 242 41, 319 | 2, 167, 553 2, 370, 033 1, 704, 665 |
| Bandeaux bras: Cotton Nylon Rayon and mixtures | 640, 102 91, 881 91, 865 | 8,729,483 1,836,205 1,105,958 |
| Congline bras: Cotton Nyion Rayon and mixtures | 89,611 13,019 17,303 | 2, 161, 090 457, 777 531, 972 |
| Garter belts: Cotton | 51, 416 30, 465 35, 732 1, 568 | 399, 571 292, 978 297, 221 21, 333 |
| Inderwear, all kinds | 103,769 | 935, 366 915, 021 |
| Total factory shipments | | 31, 211, 587 |

¹ The statistics published in this table cover only those manufacturing establishments which have corsets and kindred articles as their principal products. For total figures for corsets, girdles and brassieres see Table 4.

² Now includes latex and cotton girdles.

TABLE 4. Production1 of Corsets, Girdles, Brassieres and Combination Garments in all Industries in Canada, 1938-57

| Year | | Cor: and gi | sets rdles | | nation ents ² | Bandeaux, brassieres, etc. | | |
|--|--|--|--|--|--|--|--|--|
| | | doz. | \$ | doz. | \$ | doz. | \$ | |
| 1938 1939 1940 1941 1942 1943 1944 1945 1946 | | 121, 488 133, 205 149, 263 146, 574 226, 757 143, 212 135, 296 147, 530 215, 005 194, 119 | 2, 125, 286 2, 419, 490 2, 725, 439 2, 791, 990 3, 194, 608 3, 298, 623 3, 413, 420 3, 765, 101 5, 406, 175 5, 906, 143 | 52, 562 53, 156 62, 236 58, 304 66, 703 36, 781 37, 107 35, 596 35, 068 35, 139 | 1, 210, 338 1, 211, 689 1, 301, 545 1, 494, 759 1, 651, 342 1, 220, 102 1, 187, 242 1, 177, 005 1, 336, 937 1, 634, 579 | 257, 166 305, 294 253, 306 364, 926 393, 795 419, 889 508, 091 528, 564 | 1,002,293 1,043,190 1,127,493 1,613,360 2,009,759 2,175,446 2,766,411 3,603,634 4,581,918 5,597,069 | |
| 1948 1949 1950 1951 1952 1953 1954 1955 1956 | | 200,710 197,577 187,025 191,382 182,839 196,562 207,290 239,274 329,374 206,703 | 6, 463, 732 6, 421, 681 6, 453, 370 6, 093, 609 6, 650, 257 7, 348, 999 7, 987, 768 8, 924, 231 9, 335, 350 | 34, 011 29, 080 27, 156 24, 007 23, 543 23, 973 15, 569 20, 120 28, 531 78, 122 | 1,635,478 1,452,845 1,432,897 1,169,632 1,205,875 1,341,929 939,133 1,149,043 1,585,974 3,060,498 | 540, 412 574, 682 617, 388 669, 148 698, 717 861, 474 774, 726 910, 974 953, 021 865, 786 | 6, 292, 344 7, 175, 428 7,680, 248 8,005, 753 9,916, 539 11, 102, 903 10, 756, 77 12, 252, 806 12,910, 932 14, 267, 734 | |

¹ Commencing with 1952 factory shipments data has been collected instead of production data.
² Excluding children's waists.

TABLE 5. Imports of Fully Manufactured Corsets and Materials, Calendar Years
1957 and 1958

| | 19 | 57 | 1958 | | |
|--|----------|-------------|----------|-------------|--|
| Articles imported | Quantity | Value | Quantity | Value | |
| | | \$ | | \$ | |
| Corsets, corselettes, girdles and brassieres | - | 1, 343, 502 | - | 1, 177, 125 | |
| Corsets, clasps, busks, blanks, steels and covered corset wires cut to length, tipped oruntipped; reed, rattan or horn covered | _ | 28, 704 | _ | 58, 090 | |
| Vire of steel, flat or woven flat, including steel strip in the coil, coated or not, .064 inch in thickness or thinner, with tolerance not to exceed .002 inch, for the manufacture of corset clasps steels, wires and dress stays | 1, 984 | 95, 787 | 2, 167 | 100, 550 | |
| Cips, studs and eyes of metal for the manufacture of corsets and corset wires | _ | 6, 326 | _ | - | |
| Shoe eyelets, corset eyelets and corset rivets, shoe eyelet hooks, shoe lace wire fasteners | - | 261, 760 | - | 275, 783 | |
| Sheets, hoop, band or strip for the manufacture of buckle clasps, bed fasts, furniture casters, corset steels, clock springs, shoe shanks, phonograph motor springs or ball bearings cwt. | 9, 048 | 145, 001 | 1 | 1 | |

¹ Discontinued June 30, 1958.

TABLE 6. Exports of Corsets, Calendar Years 1957 and 1958

| | | 1957 | | 1958 | | |
|-----------|-------------------|----------|----------|----------|---------|--|
| | Articles exported | Quantity | Value | Quantity | Value | |
| | | No. | \$ | No. | \$ | |
| Corsets a | nd girdles | 210, 488 | 158, 829 | 14, 125 | 45, 924 | |
| Brassiere | S | 65, 164 | 88, 544 | 44, 663 | 57, 789 | |

TABLE 7. Employees and their Earnings, by Provinces, 1957 and 1958

| | | E | mployee | S | | | Earnings | | | |
|---------------|--|------------|------------|------------------|------------------|----------------------------|----------------------------|----------------------------|--|--|
| | Supervisory and office employees | | and office | | Total | Supervisory and office | Production workers | Total | | |
| | Male | Female | Male | Female | | employees | | | | |
| | number | | | | | dollars | | | | |
| 1957 | | | | 1 1 | | | 1 | | | |
| QuebecOntario | 193 118 | 334 165 | 233 156 | 1, 711 1, 131 | 2, 471 1, 570 | 1, 732, 528 1, 189, 195 | 3, 128, 715 2, 668, 604 | 4, 861, 243 3, 857, 799 | | |
| Canada | 311 | 499 | 389 | 2, 842 | 4, 041 | 2, 921, 723 | 5, 797, 319 | 8, 719, 042 | | |
| 1958 | | | | | | | | | | |
| QuebecOntario | 165 106 | 291 139 | 228 169 | 1, 820 1, 083 | 2, 504 1, 497 | 1, 609, 250 1, 147, 253 | 3, 457, 132 2, 658, 400 | 5, 066, 382 3, 805, 653 | | |
| Canada | 271 | 430 | 397 | 2, 903 | 4, 001 | 2, 756, 503 | 6, 115, 532 | 8, 872, 035 | | |

TABLE 8. Production Workers, by Months, 1956-58

| Months | 1956 | | | 1957 | | | 1958 | | |
|-----------------|------|--------|--------|------|--------|--------|------|--------|--------|
| Monens | Male | Female | Total | Male | Female | Total | Male | Female | Total |
| | | | | | number | | | | |
| January | 410 | 2,841 | 3, 251 | 394 | 2,746 | 3, 140 | 395 | 2,812 | 3,207 |
| Pebruary | 405 | 2,891 | 3,296 | 405 | 2,827 | 3, 232 | 400 | 2,821 | 3, 221 |
| March | 397 | 2,883 | 3, 280 | 407 | 2.845 | 3, 252 | 396 | 2,865 | 3.261 |
| April | 401 | 2,945 | 3,346 | 372 | 2,728 | 3, 100 | 404 | 2,867 | 3, 271 |
| May | 401 | 2,924 | 3, 325 | 384 | 2.845 | 3, 229 | 409 | 2,920 | 3,329 |
| lune | 416 | 2.894 | 3,310 | 386 | 2,806 | 3, 192 | 404 | 2,918 | 3.322 |
| uly | 395 | 2, 824 | 3, 219 | 390 | 2.827 | 3.217 | 392 | 2,835 | 3, 227 |
| lugust | 390 | 2.741 | 3, 131 | 377 | 2, 937 | 3.314 | 395 | 2,907 | 3,302 |
| eptember | 402 | 2,803 | 3, 205 | 391 | 2,938 | 3.329 | 394 | 2, 988 | 3, 382 |
| october | 398 | 2,897 | 3, 295 | 388 | 2.940 | 3, 328 | 393 | 2, 980 | 3,373 |
| November | 403 | 2,890 | 3, 293 | 383 | 2.873 | 3, 256 | 396 | 3,009 | 3,405 |
| December | 394 | 2,693 | 3,087 | 379 | 2,743 | 3, 122 | 388 | 2,899 | 3, 287 |
| Monthly average | 404 | 2,854 | 3, 258 | 389 | 2,842 | 3,231 | 397 | 2,903 | 3,300 |

TABLE 9. Principal Statistics of the Corest Industry, Grouped according to the Size of Establishments, 1957 and 1958

| Establishments with factory shipments of | Estab- lish- ments | Em- ployees | Salaries and wages | Cost of fuel and electricity | Cost of materials used | Value of factory shipments |
|--|--------------------------|---------------------|-------------------------------------|------------------------------------|--|---|
| 1957 | num | ber | | dol | lars | |
| Under \$25,000 | 1 2 9 | } 21 | 38, 168 | 606 | 39, 523 | 87, 424 |
| \$50,000 '' '' \$100,000 \$100,000 '' '' \$500,000 \$500,000 '' '' \$1,000,000 | 9 10 15 | 124 407 1,515 | 210, 475 893, 787 3, 307, 084 | 4,476 16,161 39,862 | 254, 281 1, 166, 460 4, 645, 894 | 597, 021 2, 849, 620 10, 375, 045 |
| \$1,000,000 and over | 5 | 1, 974 | 4, 269, 528 | 70, 590 | 5, 768, 082 | 15, 466, 763 |
| Total | 42 | 4,041 | 8, 719, 042 | 131,695 | 11,874,240 | 29, 375, 873 |
| 1958 Inder \$25,000 | 3 2 | } 29 | 44,736 | .1,608 | 45,555 | 103, 778 |
| \$50,000 '' '' \$100,000 \$100,000 '' '' \$500,000 | 4 16 | 70 605 | 104,860 | 2,854 14,249 | 100, 263 1, 796, 278 | 282,907 4,345,972 |
| \$500,000 '' ' \$1,000,000 \$1,000,000 and over | 13 | 1, 280 2, 017 | 2,854,449 4,531,566 | 41,522 67,152 | 4, 706, 169 6, 036, 293 | 9, 575, 972 16, 902, 958 |
| Total | 44 | 4,001 | 8, 872, 035 | 127, 385 | 12,684,558 | 31, 211, 587 |

TABLE 10. Consumption of Fuel and Electricity, 1957 and 1958

| | 19 | 57 | 1958 | | |
|--|---------------------|---------------------------------------|-------------------|----------------------------------|--|
| Kinds of fuel | Quantity | Cost value at factory | Quantity | Cost value at factory | |
| | | \$ | | \$ | |
| Bituminous coal ton Gasoline (including gasoline used in cars and trucks) Imp. gal, Fuel oil | 16, 673 519, 738 | 3, 261 7, 307 54, 361 3, 604 | 24,307 487,918 | 694 10,483 55,580 3,052 | |
| Total cost of fuel | - | 68,533 | | 69, 809 | |
| Electricity purchased (including service charges) kwh. | 3, 336, 470 | 63, 162 | 3, 119, 264 | 57, 576 | |
| Total cost of fuel and electricity | | 131, 695 | _ | 127, 385 | |

TABLE 11. Power Installation, 1958

| Classes of power | Horsepower |
|---|------------|
| Electric motors (one-quarter horsepower and over) | 1,751 |

List of Corset Manufacturers Operating in Canada, 1958

| Name | Address |
|---|-----------------------------------|
| Quebec: | |
| Alpa Mfg. Co. Ltd. | 4362 St. Lawrence Blvd., Montreal |
| Best Form Brassiere Company, Ltd. | |
| Brassière Jouvence | |
| | |
| Canadian Lady Corset Company, Ltd. | |
| Canadian Lady Corset Co. Ltd. | |
| Delvoye, R., Inc. | |
| Dominion Corset Company, Ltd. | |
| E.T. Corset Company, Ltd. | |
| Goddess Foundation Co., Ltd. | |
| Grenier, C.J. Ltd. | |
| Grenier, C.J. Ltd. | |
| La Brassière Marquise & Cie | |
| Mysterieuse Inc. | |
| Parisian Corset Manufacturing Co. Ltd. | |
| Perfection Corset Company, Ltd., The | |
| Peter Pan Foundations (Que.) Inc. | 255 De Castelnau St. W., Montreal |
| Reldan Mfg. Corporation | 9500 St. Lawrence Blvd., Montreal |
| Ross Corsets, Ltd. | 155 St. Paul St., Quebec |
| Smart Brassieres Inc. | 7048 St. Lawrence Blvd., Montreal |
| Spencer Supports (Canada) Ltd. | Rock Island |
| Treo Corseting Inc. | 255 De Castelnau W., Montroed |
| Vanity Brassiere Co. Ltd. | 7255 Alexandra St., Montreat |
| Vogue Corset Co. Ltd. | . 6930 Papineau Ave., Montreal |
| Wonder Form Co. Ltd. | |
| Tour Eiffel | 6976 St. Hubert St., Montreal |
| Ontario: | |
| Betty Dear Corsets Ltd. | 16 Drummond St., Toronto |
| Canadian H.W. Gossard Co. Ltd., The | 366 Adelaide St. West, Toronto |
| Canadian H.W. Gossard Co. Ltd., The | Port Perry |
| Exquisite Form Brassiere (Canada) Ltd. | 215 Spadina St., Toronto |
| Flexees (Canada) Limited | |
| Gordon and Mason Ltd. | 68 Broadview, Toronto |
| Hayward Limited, A.P. | 103 Walnut Ave., Toronto |
| Formfit Co., The | 34 Wingold Ave., Toronto |
| Kops Brothers Limited | |
| Lady Mac of Canada Ltd. | 91 Wellington St. West, Toronto |
| Lagnon Manufacturing Ltd. | |
| Loyable Brassiere Co. of Canada Ltd. | |
| Nu Bone Corset Company of Canada, Ltd., The | |
| Playtex Ltd. | |
| Rose Marx Brassieres Limited | |
| Spirella Company of Canada Ltd., The | |
| Stein and Company, Ltd., A. | |
| Stella Lucas Co. Ltd. | |
| Styline Specialties | |



