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CENSUS OF INDUSTRY

REPORT

on the

HAT & CAP INDUSTRY

in

CANADA

1927

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Published by Authority of the Hon. James Malcolm, M.P.,

Minister of Trade and Commerce

+ + +

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1929

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NOTE.- The statistics published in the present statement include only the statistics of such manufacturing establishments as make hats and caps as their principal product. The statistics relating to specific products are therefore not to be regarded as comprehensive as products like fur hats and caps, knitted hats and caps and children's headwear are also found as secondary products of other industries such as Fur Goods, Hosiery and Knit goods, Women's Factory Clothing.

DEPARTMENT OF TRADE AND COMMERCE  
DOMINION BUREAU OF STATISTICS  
CENSUS OF INDUSTRY  
OTTAWA - CANADA

Dominion Statistician: R. H. Coats, B.A., F.S.S. (Hon.), F.R.S.C.  
Chief, Census of Industry: J. C. Macpherson.

THE HAT AND CAP INDUSTRY IN CANADA

1927

Ottawa, February, 1929.- A report is herewith presented on the Hat and Cap Industry in Canada for the calendar year 1927. Reports were received from 150 establishments, an increase of 12 over the total for the preceding year and were located by provinces as follows:- Ontario 69; Quebec 66; Manitoba 6; Alberta 3; British Columbia 2; New Brunswick 2; Nova Scotia 1; Saskatchewan 1. In order not to divulge information concerning the operations of individual establishments, statistics for the last four provinces have been combined and are shown throughout this report as "Other Provinces."

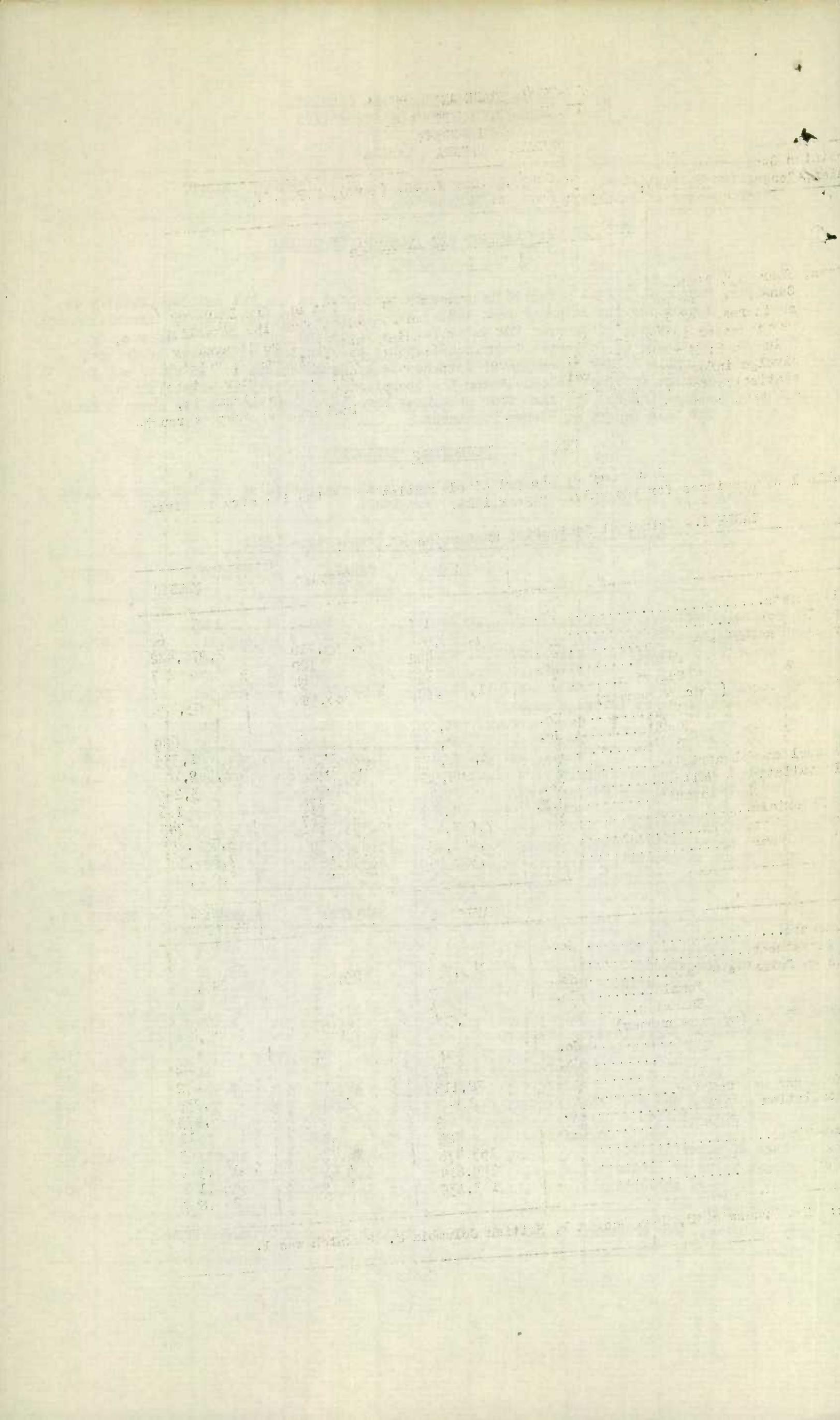
PRINCIPAL STATISTICS

A summary of the principal statistics of the industry is given in Table I by provinces for the calendar year 1927.

TABLE I.- Principal Statistics by Provinces - 1927.

		CANADA	ONTARIO	QUEBEC
Establishments.....	No.	150	69	66
Capital Investment.....	\$	7,853,564	4,455,716	2,979,482
Employees on salaries - Male.....	No.	402	120	267
Female.....	No.	198	94	87
Salaries.....	\$	1,003,727	466,984	503,425
Employees on wages (average number)				
Male.....	No.	1,616	835	689
Female.....	No.	2,627	1,132	1,335
Wages.....	\$	3,486,477	1,763,079	1,549,145
Cost of fuel and electricity.....	\$	105,525	53,687	43,259
Power Installation - Units.....	No.	302	170	106
Capacity.....	H.P.	1,638	767	745
Cost of Materials.....	\$	7,593,496	3,832,197	3,399,655
Gross value of products.....	\$	15,896,059	7,719,404	7,382,106
Net value of products.....	\$	8,302,563	3,887,207	3,982,451
Establishments.....	No.	6	3	6
Capital Investment.....	\$	143,752	29,272	245,342
Employees on Salaries - Male.....	No.	4	1	10
Female.....	No.	1	1	15
Salaries.....	\$	8,724	1,104	23,490
Employees on Wages (average number)				
Male.....	No.	25	3	64
Female.....	No.	77	11	72
Wages.....	\$	72,113	7,905	94,235
Cost of fuel and electricity.....	\$	2,547	559	5,473
Power Installation - Units.....	No.	9	6	11
Capacity.....	H.P.	23	10	93
Cost of materials.....	\$	156,476	18,837	186,331
Gross value of products.....	\$	239,614	38,797	456,138
Net value of products.....	\$	143,138	19,960	269,807

x Includes: New Brunswick 2, Nova Scotia 1, British Columbia 2, Saskatchewan 1.



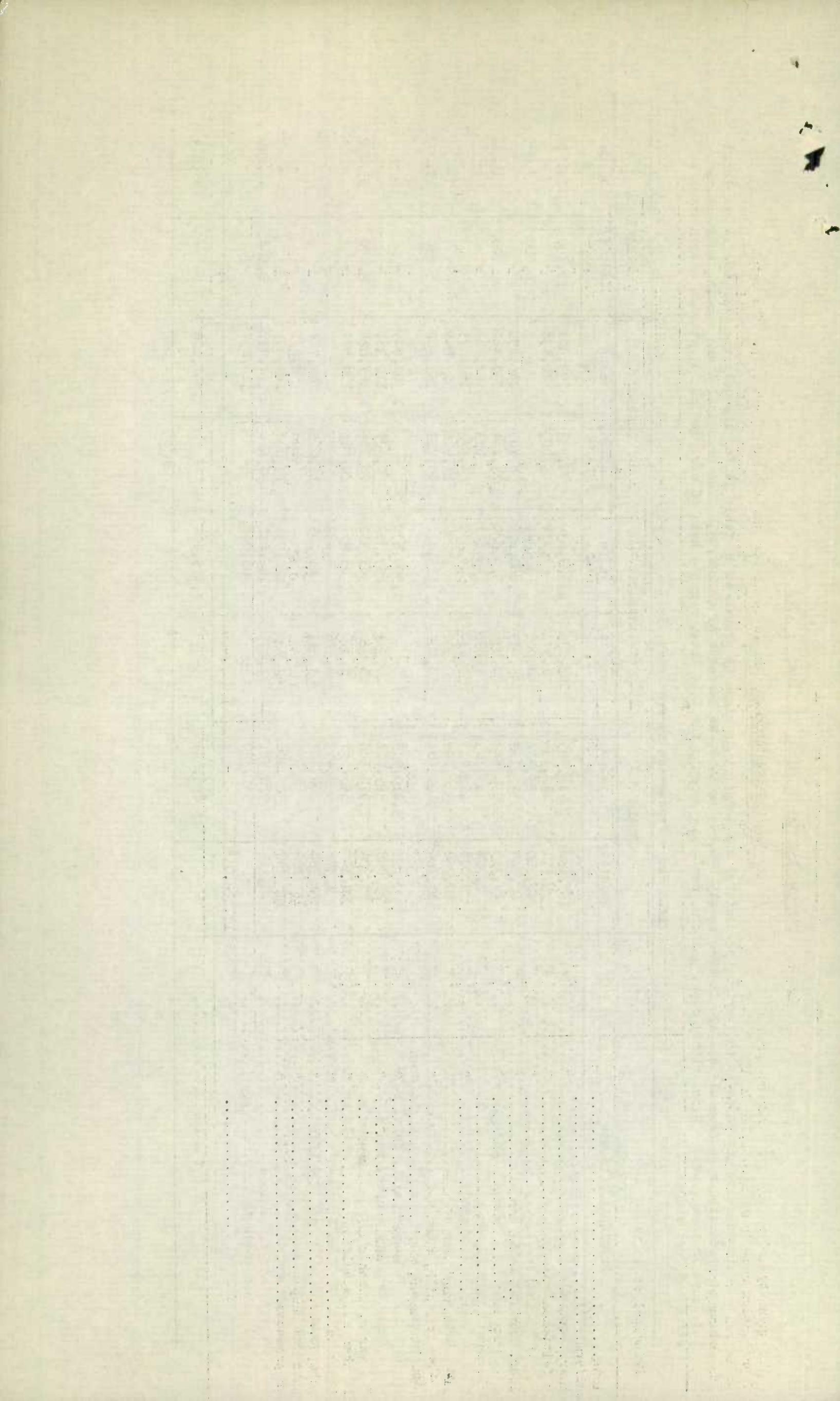
THE HAT AND CAP INDUSTRY IN CANADA - 1927

PRODUCTION

The quantity and value of the various products of the industry is given by provinces in Table 11 for the calendar year 1927. The total value of production rose from \$13,671,126 in 1926 to \$15,896,059 in 1927, an increase of \$2,224,933. The principal items showing substantial increases in value were, - Caps, cloth; caps, uniform, men's and women's fur felt hats, women's hats of wool and men's, women's and children's straw hats and shapes.

TABLE 11. - Production by Provinces, 1927

Principal Products	CANADA		ONTARIO		QUEBEC		MANITOBA	
	Quantity	Value	Quantity	Value	Quantity	Value	Quantity	Value
Caps, cloth.....	Doz. 237,638	\$2,718,005	106,194	\$1,329,630	78,573	\$793,384	19,308	\$173,614
" uniform.....	" 5,771	132,736	1,971	62,278	3,800	70,458	-	-
" other.....	" 48,000	55,342	44,000	48,342	-	-	4,000	7,000
Hats fur felt, men's.....	" 62,947	\$2,137,109	53,559	\$1,860,626	8,702	\$246,890	-	-
women's and girls.....	" 44,319	1,050,542	20,938	510,480	23,241	537,462	100	1,200
Hats velour, men's.....	" 2,774	92,303	1,836	48,621	923	42,962	-	-
women's.....	" 5,078	179,715	530	26,400	4,543	153,075	-	-
Hats wool, men's.....	" 18,268	336,249	300	7,200	17,918	327,849	-	-
women's.....	" 60,164	1,161,604	18,402	385,422	40,712	753,582	650	13,000
Hats, all other women's and children's (satin, silk, felt, velvet, etc.)	" -	3,210,939	-	1,900,690	-	1,302,749	-	-
Straw hats and shapes, men's.....	" 25,860	369,722	18,353	259,353	7,507	110,369	-	-
women's.....	" 89,904	1,972,388	16,628	547,362	70,176	1,367,626	3,000	35,000
children's.....	" 36,315	343,555	5,340	53,451	30,825	288,604	-	-
" " men's, women's and children's....	" 8,376	9,433	8,376	9,433	-	-	-	-
Hats, all other not specified.....	" 14,368	248,869	3,293	46,105	11,075	202,764	-	-
Men's silk hats.....	" 106	8,679	-	-	106	8,679	-	-
Buckram shapes.....	" 141,560	307,008	68,560	122,551	73,000	184,457	-	-
Velvet hats and shapes.....	" 46,231	920,511	13,107	195,412	30,614	674,939	2,500	49,800
All other products.....	" -	641,350	-	306,048	-	316,257	-	-
T O T A L.....	-	15,896,059	-	7,719,404	-	7,382,106	-	299,614



THE HAT AND CAP INDUSTRY IN CANADA, 1927.

PRODUCTION (Concluded).

Production by Provinces, - 1927.

Principal Products	Doz.	ALBERTA		OTHER PROVINCES	
		Quantity	Value \$	Quantity	Value \$
Caps, cloth.....	Doz.	1,073	13,537	32,490	407,340
" uniform.....	"	-	-	-	-
Hats, fur felt - men's.....	"	420	17,200	266	12,393
women's and girls.....	"	40	1,400	-	-
Hats, velour, men's.....	"	15	720	-	-
women's.....	"	5	240	-	-
Hats wool, men's.....	"	50	1,200	-	-
women's.....	"	-	-	400	9,600
Hats all other - women's and children's (includes silk, satin, felt, velvet, etc.)...	"	-	-	-	7,500
Straw hats and shapes, men's.....	"	-	-	-	-
women's .....	"	-	-	100	2,400
children's.....	"	-	-	150	1,500
" " men's women's and children's.....	"	-	-	-	-
Hats all other not specified.....	"	-	-	-	-
Men's silk hats.....	"	-	-	-	-
Velvet hats and shapes.....	"	-	-	10	360
All other products.....;	"	-	4,500	-	14,545
T O T A L.....		-	38,797	-	456,138

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THE HAT AND CAP INDUSTRY IN CANADA, 1927  
CAPITAL INVESTMENT

4.

The capital employed in the industry during the calendar year 1927 is given by provinces in Table III. The total capitalization rose from \$7,107,380 in 1926 to \$7,853,564 in 1927, an increase of \$746,184 over the two year period. Fixed capital increased by \$278,045. Working capital increased from \$5,222,743 in 1926 to \$5,690,882 in 1927 or an increase of \$468,139. Of the total investment the province of Ontario contributed \$4,455,716 or 56.7 per cent. Quebec was accountable for \$2,979,482 or 37.9 per cent whilst the remaining 5.4 per cent was contributed by the other six provinces.

A measure of the size and importance of the establishment in the industry from the standpoint of capital investment is shown by certain groupings in the following summary.

Establishments having a capital	Number of Establishments	Total Capital	Average Capital per establishment
Under \$50,000	111	\$ 2,148,817	\$ 19,359
\$50,000 - \$100,000	21	1,539,757	73,322
\$100,000 - \$200,000	12	1,804,765	150,397
\$200,000 and over	6	2,360,225	393,371
<b>Total</b>	<b>150</b>	<b>\$ 7,853,564</b>	<b>\$ 52,357</b>

TABLE III. Capital Investment by Provinces, 1927.

Provinces	FIXED CAPITAL	WORKING CAPITAL		Total Capital
	Land; buildings and fixtures machinery and tools	Materials on hand, stocks in process	Cash trading and operating accounts	
CANADA	2,162,682	3,227,424	2,463,458	7,853,564
Ontario	1,441,874	1,718,411	1,295,431	4,455,716
Quebec	586,975	1,317,940	1,074,567	2,979,482
Manitoba	25,341	78,246	40,165	143,752
Alberta	9,051	16,142	4,079	29,272
Other Provinces	99,441	96,685	49,216	245,342

EMPLOYEES, SALARIES AND WAGES

The total number of persons employed in the industry is given by provinces in Table IV. for the calendar year 1927 by (a) classes of employment, (b) sex and (c) salary and wage payments. The total number of persons in all classes employed during the calendar year 1926 was 4,203 whilst for the period covered by this report the total employees were 4,843, an increase of 640. The total payroll rose from \$3,936,522 in 1926 to \$4,490,204 in 1927, an increase of \$553,682 or 14.6 per cent.

TABLE IV. - Employees, Salaries and Wages by Provinces, 1927.

Provinces	Employees on Salaries			Employees on Wages			Total		
	M. No.	F. No.	Salaries \$	M. No.	F. No.	Wages \$	M. No.	F. No.	Salaries \$
CANADA	402	198	1,003,727	1,616	2,627	3,486,477	2,018	2,825	4,490,204
Ontario	120	94	466,984	835	1,132	1,763,079	955	1,226	2,230,063
Quebec	267	87	503,425	689	1,335	1,549,145	956	1,422	2,052,570
Manitoba	4	1	8,724	25	77	72,113	29	78	80,837
Alberta	1	1	1,104	3	11	7,905	4	12	9,009
Other Provinces	10	15	23,490	64	72	94,235	74	87	117,725



THE HAT AND CAP INDUSTRY IN CANADA, 1927.

5.

The tendency towards combination in manufacturing or its reverse is indicated by measuring the size of establishments by (a) the number of persons employed within specified groups and (b) the volume of production per establishment. The following table presents the statistics for the calendar year 1927.

Size of Establishments in the Hat and Cap Industry, 1927.

(a) Having an employment of:				(b) Having a production per establishment of:			
	No.	Total Em-ploy-ees	Aver-age per estab-lish-ment		No.	Total Value of Products	Average Value per Establishment
Less than 20 persons	51	776	9.58	Less than \$25,000	37	407,949	11,026
20 but under 50	46	1,502	32.65	\$25,000 but under \$50,000	24	912,966	38,040
50 but under 100	11	759	69.00	\$50,000 but under \$100,000	41	2,976,793	72,605
100 but under 200	12	1,806	150.50	\$100,000 but under \$200,000	30	4,255,243	141,841
				\$200,000 but under \$500,000	12	3,515,500	292,958
				\$500,000 and over	6	3,827,608	637,935
Total	150	4,843	32.29	Total	150	15,896,059	105,974

OTHER EMPLOYMENT STATISTICS

The number of days the factories were in operation during the calendar year 1927 together with the number of hours per day and per week normally worked by wage-earners will be found in Table V(a). The number of wage-earners employed during the same period is shown by sex and months in Table V(b). Employment reached its maximum in the month of September with 4,473 whilst the month of least employment was December with 3,751.

TABLE V(a).- Days in Operation and hours worked, 1927.

Number of Establishments in Operation	150	
	Total	Average per factory
Days in operation on full time	36,781	245.21
" " " part time	5,548	36.99
" " " idle	3,271	21.80
Number of hours worked by wage-earners	42,646	8.36
Per day or shift		
Number of hours worked by wage-earners	6,856	45.71
Per week		

TABLE V(b).- Wage Earners by Months, 1927.

Months	Male No.	Female No.	Months	Male No.	Female No.
January	1,547	2,546	July	1,559	2,375
February	1,603	2,715	August	1,621	2,711
March	1,634	2,769	September	1,658	2,815
April	1,630	2,775	October	1,625	2,721
May	1,587	2,628	November	1,523	2,440
June	1,551	2,216	December	1,546	2,205
TOTAL				19,134	30,916
Average number employed during the year				1,616	2,627



The number and percentage of wage-earners in months of highest employment working specified hours per day is shown in Table V(c) for Canada and the provinces. For the Dominion, the number working specified hours was distributed between the classes, the percentage working 8 hours being highest. Alberta, Quebec and Ontario have the highest percentage of wage-earners working 8 hours. In Manitoba, British Columbia, Saskatchewan, New Brunswick and Nova Scotia the 9 hour day prevails whilst in Quebec 11.44 per cent of the wage-earners work 10 hours. Less than 1 per cent of the total workers in the industry are employed for periods exceeding 10 hours per diem.

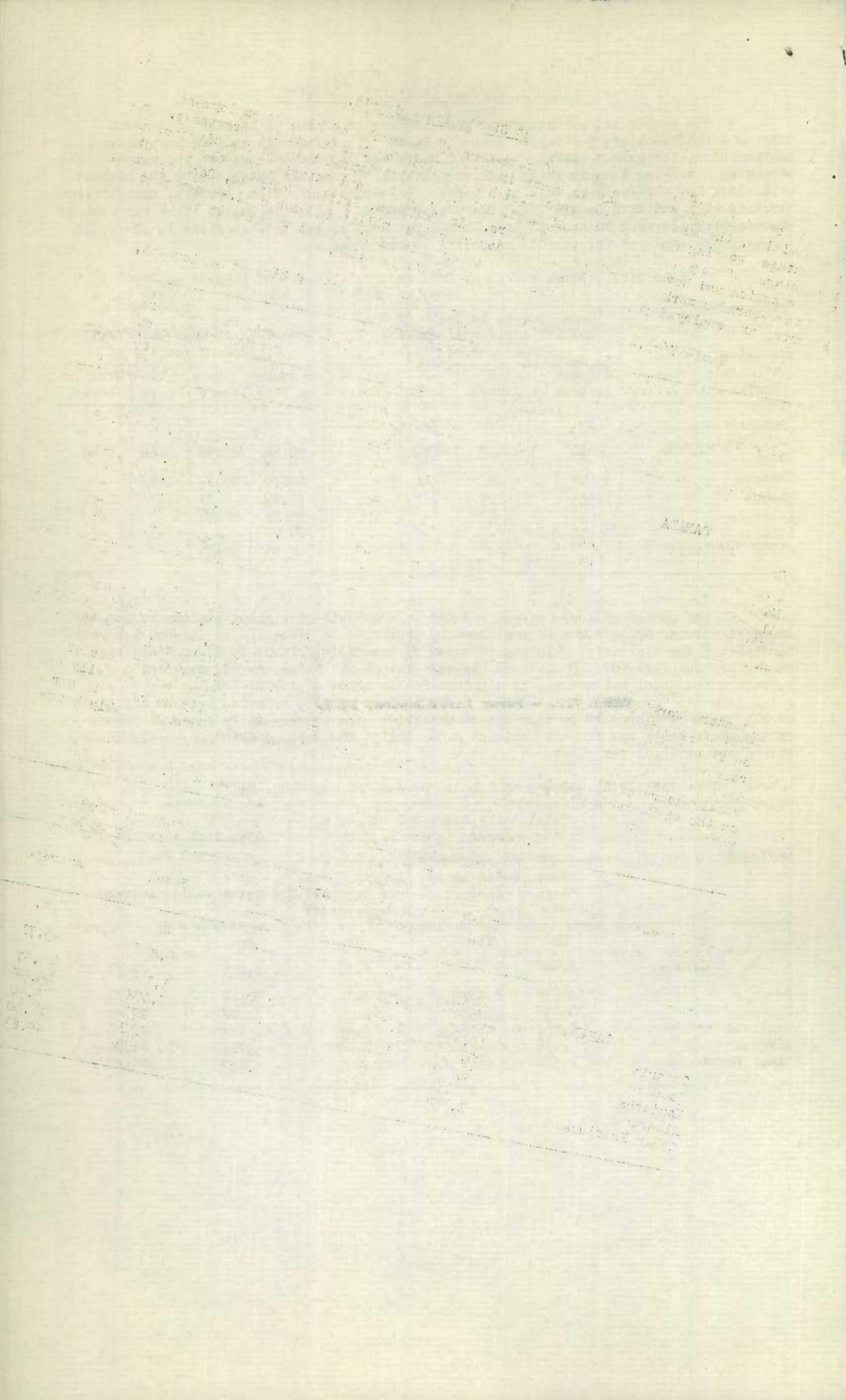
Table V(c).- Hours worked by Wage-earners in month of highest employment, 1927.

Provinces	Wage-earners in month of highest employment working per day of				Percentage of wage-earners working per day of			
	8 hours or less	9 hours	10 hours	Over 10 hours	8 hours or less	9 hours	10 hours	Over 10 hours
	No.	No.	No.	No.				
CANADA	3,621	1,173	289	21	70.94	22.98	5.66	0.42
Ontario	1,624	727	10	-	68.79	30.79	0.42	-
Quebec	1,925	215	279	21	78.89	8.81	11.44	0.86
Manitoba	48	87	-	-	35.56	64.44	-	-
Alberta	17	-	-	-	100.00	-	-	-
Other Provinces	7	144	-	-	4.64	95.36	-	-

The number of hours worked per day in the month of highest employment and the standard working hours per week are shown by provinces in table V(d). It should be noted that whilst the statistics relating to hours of labour in columns 1, 2 and 3 are based on figures compiled for the month of highest employment, those in columns 4 and 5 represent the total and average of standard weekly hours of labour for the number of establishments reporting to the Bureau. For this reason the relation between daily and weekly hours of labour is to some extent impaired. The average daily hours of labour on the above basis was for the Dominion 8.36 whilst the average standard weekly hours worked out at 45.71 per plant.

Table V(d).- Hours of Labour per day and per week, 1927.

Provinces	Total daily hours and number of wage-earners in month of highest employment.			Standard working hours per week	
	Total hours	Total wage-earners	Average hours per day per wage-earner	Total	Average
	No.	No.	No.	No.	No.
CANADA	42,646	5,104	8.36	6,856	45.71
Ontario	19,635	2,361	8.31	3,144	45.57
Quebec	20,356	2,440	8.34	3,008	45.58
Manitoba	1,167	135	8.64	273	45.50
Alberta	136	17	8.00	132	44.00
Other Provinces	1,352	151	8.95	299	49.83



FUEL CONSUMPTION

The quantity and value of the various kinds of fuel consumed in the industry during the calendar year 1927 is given in Table VI. The total cost of all fuel consumed rose from \$65,471 in 1926 to \$69,819 in 1927, an increase of \$4,348. Coal of all kinds holds first place in importance with a total of \$57,786, followed by gas with \$9,055, whilst fuel oil takes third position with \$1,490. The cost of electricity used for power purposes rose from \$28,171 in 1926 to \$35,706 in 1927, an increase of \$7,535.

TABLE VI. - Fuel Consumption, 1927.

Kinds of Fuel	Units of Measure	Quantity	Cost Value \$
Bituminous Coal.....	Ton	7,708	48,923
Anthracite Coal.....	"	666	7,209
Lignite Coal.....	"	97	1,654
Coke.....	"	76	698
Gasoline.....	Gallon	900	261
Oil (Fuel).....	"	3,974	1,490
Wood.....	Cord	161	517
Gas.....	m.c. feet	9,038	9,055
All other fuel, , , , ,	-	-	12
<b>TOTAL.....</b>	<b>-</b>	<b>-</b>	<b>69,819</b>

POWER INSTALLATION

The power installation of the industry is given in Table VII for the calendar year 1927 by (a) classes of power (b) number of units in each class and (c) horse-power capacity according to manufacturers' rating. The number of units actually in use rose from 246 in 1926 to 302 in 1927, an increase of 56 and the horse-power capacity rose from 1,342 in 1926 to 1,638 in 1927, an increase of 296 H.P. over the two year period.

TABLE VII. - Power Installation, 1927.

Classes of Power	Number of Units	Horse-power capacity
Steam engines and turbines.....	10	462
Electric motors operated by purchased power.....	285	1,146
Total power used in manufacturing.....	295	1,608
Electric motors operated by power generated at the factory.....	7	30
<b>Total Electric Motors.....</b>	<b>292</b>	<b>1,176</b>
<b>Total Power Installation.....</b>	<b>302</b>	<b>1,638</b>

MATERIALS USED

The cost value of all materials used in the industry rose from \$6,770,526 in 1926 to \$7,593,496 in 1927, an increase of \$822,970. The value of the various materials used in the industry during the calendar year 1927 is given by provinces in Table VIII.



TABLE VIII. - Value of Materials used by Provinces, 1927.

Principal Materials	CANADA	ONTARIO	QUEBEC
	Cost Value \$	Cost Value \$	Cost Value \$
Felt, wool.....	799,189	308,064	481,028
" fur.....	680,488	530,470	136,492
Velour.....	154,588	47,777	106,461
Woollen goods.....	872,953	427,164	285,435
Cotton and other goods.....	109,784	63,720	45,221
Silk and satin.....	847,265	350,879	454,625
Ribbons.....	594,124	336,128	247,839
All other linings.....	361,082	162,800	149,822
Canvas wadding, etc.....	52,276	31,926	13,562
Straw and straw plaits.....	752,595	203,387	538,158
Leather for sweat bands.....	193,912	130,569	53,750
Thread, buttons and fasteners.....	129,021	60,157	61,208
Dyestuffs and chemicals.....	37,295	12,714	24,540
All other materials.....	2,008,924	1,166,412	801,514
TOTAL COST.....	7,593,496	3,832,197	3,399,655
Principal Materials	MANITOBA	ALBERTA	OTHER PROVINCES
	Cost Value \$	Cost Value \$	Cost Value \$
Felt, wool.....	6,216	1,081	2,800
" fur.....	150	8,668	4,708
Velour.....	-	350	-
Woollen goods.....	49,500	4,035	106,819
Cotton and other goods.....	700	-	143
Silk and satin.....	36,560	1,170	4,031
Ribbons.....	5,950	1,066	3,141
All other linings.....	17,240	485	30,735
Canvas wadding, etc.....	1,750	320	4,718
Straw and straw plaits.....	10,000	-	1,050
Leather for sweat bands.....	1,650	1,004	6,939
Thread buttons and fasteners.....	3,900	393	3,363
Dyestuffs and chemicals.....	-	-	11
All other materials.....	22,869	265	17,873
TOTAL COST.....	156,476	18,837	186,331



IMPORTS AND EXPORTS

The value of raw and partly manufactured materials and finished products of the industry imported into and exported from Canada during the calendar year 1927 will be found in Table IX(a), (b) and (c). The total imports of raw or partly manufactured materials during 1927 amounted to \$2,890,533, wholly manufactured articles to \$3,296,907 or a grand total of imports amounting to \$6,187,440. Exports of goods manufactured in Canada totalled \$67,719.

TABLE IX.(a).- Imports of raw or partly manufactured materials, 1927.

Articles Imported	United Kingdom \$	United States \$	Other Countries \$
Hatters' fur not on the skin.....	31,218	152,573	650,358
Buckram adapted for manufacture of hat shapes.....	1,692	157,439	1,108
Hatters' bands and hat sweats, etc.....	42,081	162,825	27,126
Hoods, unfinished of leghorn, palm leaf and grass.	603	1,590	3,152
Braids or plaits of chip, palm leaf or straw, etc.	22,181	212,245	270,741
Hat, cap and bonnet shapes and crowns.....	234,416	14,286	126,177
Ribbons, corded etc. imported by hat manufacturers	3,826	168,813	68,181
Artificial feathers, leaves, flowers, etc.....	17,381	199,570	320,951
<b>TOTAL.....</b>	<b>353,398</b>	<b>1,069,341</b>	<b>1,467,794</b>

TABLE IX (b).- Imports of manufactured hats and caps, 1927.

Articles Imported	United Kingdom \$	United States \$	Other Countries \$
Hats and caps of fur.....	8,215	291	661
Hats of felt.....	740,169	331,999	485,548
Caps, cloth.....	43,325	41,274	2,487
Hats, caps and bonnets of straw, grass or chip....	207,153	194,244	157,611
Hats, caps and bonnets, n.o.p.....	501,972	412,692	169,266
<b>TOTAL.....</b>	<b>1,500,834</b>	<b>980,500</b>	<b>815,573</b>

TABLE IX(c).- Exports of Hats and Caps, 1927.

Articles Exported	United Kingdom \$	United States \$	Other Countries \$
Hats and Caps.....	50	763	66,906

CONSUMPTION OF HEADWEAR, 1927.

The consumption requirements of headwear in Canada based on 1927 figures are shown in the subjoining summary:-

Manufacture of Hats, Caps, Shapes, etc.....	\$ 15,896,059
Imports of Hats, Caps, Shapes, etc.....	6,187,440
<b>Total.....</b>	<b>22,083,499</b>
Less exports of Hats, Caps, etc.....	67,719
<b>Available for consumption.....</b>	<b>22,015,780</b>

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LIST OF FIRMS MANUFACTURING HATS AND CAPS, 1927NOVA SCOTIA

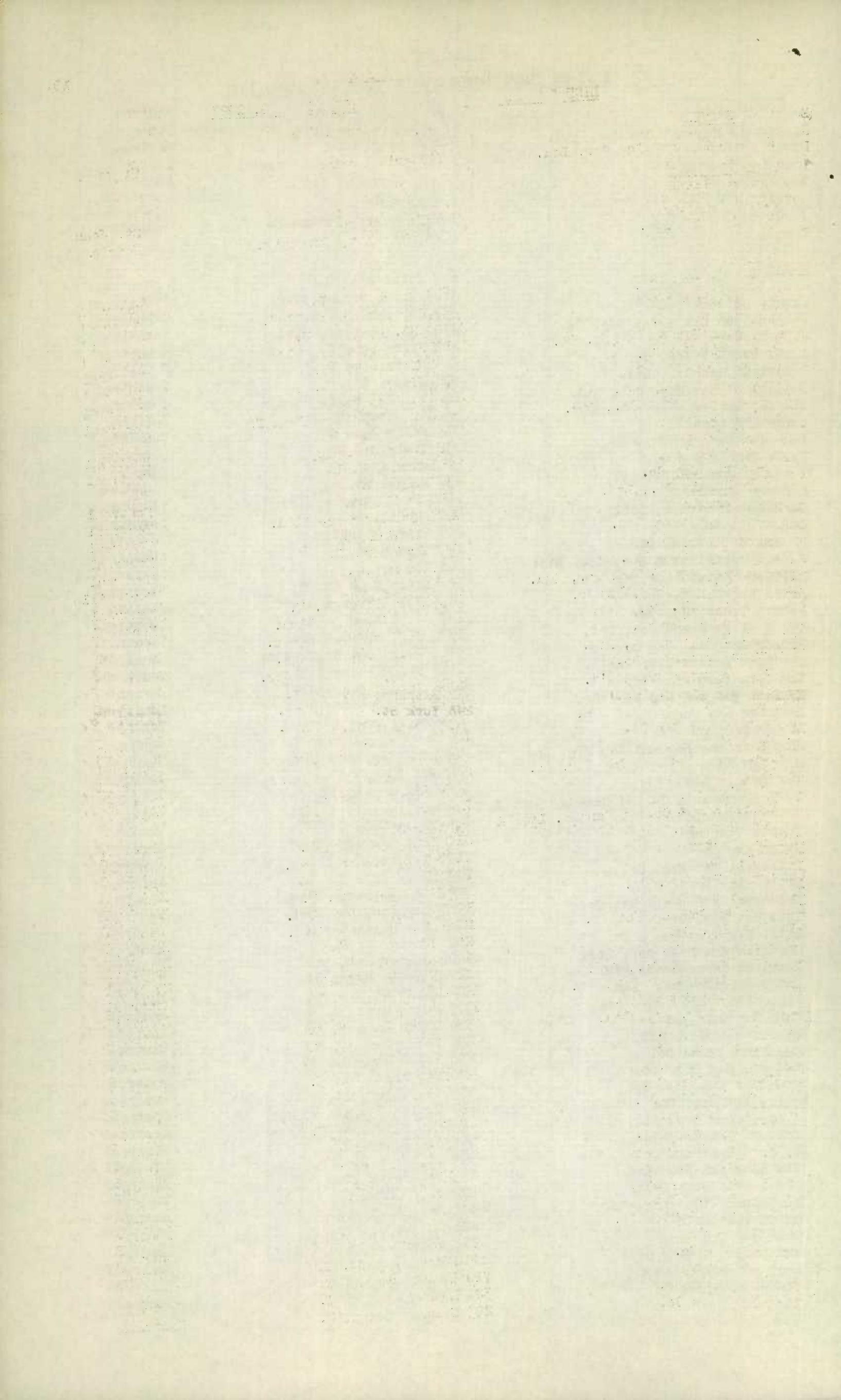
Eastern Hat and Cap Co., Ltd.

Victoria Square

Truro

NEW BRUNSWICKJ. B. Pardsley  
Maritime Cap Ltd.7 King Square  
Botsford St., ExtensionSt. John  
MonctonQUEBEC

Arrow Hat Mfg. Co.	649 Notre Dame W.	Montreal
B. Gomberg & Son	3774 St. Lawrence Blvd.	Montreal
McCready Cap Co.	397 St. Paul St. W.	Montreal
Manhattan Hat & Cap Mfg. Co.	3700 St. Lawrence Blvd.	Montreal
Charlebois Hat Co.	409 Notre Dame W.	Montreal
Belmore Hat Mfg. Co.	324 Notre Dame W.	Montreal
Capital Hat Co., Ltd.	908 Bleury St.	Montreal
Justine Hat Mfg. Co., Ltd.	Rm. 11, 293 Notre Dame W.	Montreal
B. E. Leclerc	58 St. Joseph St.	Quebec
Royal Hatters	715 Notre Dame W.	Montreal
L. Backler, Ltd.	332 Craig St. W.	Montreal
Bob-Morris Cap Co.	50 Leduc St.	Hull
Buckley Drouin Co., Ltd.	430 McGill St.	Montreal
Michel Drouin	1102 St. Lawrence Blvd.	Montreal
Fashion Headwear, Ltd.	440 McGill St.	Montreal
Fine Hat Co., Ltd.	240 Craig St. W.	Montreal
Globe Hat Works, Ltd.	74 Turgeon St.	Montreal
The E. Guillet & Sons Co., Ltd.	Box 266	Marieville
London Hat and Cap Mfg. Co.	324 Notre Dame St. W.	Montreal
Modern Cap Mfg. Co.	1074 St. Lawrence Blvd.	Montreal
The National Cap Co.	193 St. Catherine St. W.	Montreal
John W. Peck and Co., Ltd.	5505 St. Lawrence Blvd.	Montreal
Progress Brand Cap Co.	908 Bleury and Craig Sts.	Montreal
George Provencher, Reg'd.	1468 St. Elizabeth St.	Montreal
American Cap Mfg. Co.	4068 St. Lawrence Blvd.	Montreal
Oxford Hat and Cap Mfg. Co.	3557 St. Lawrence Blvd.	Montreal
Gomberg and Fogul	227 Craig St.	Montreal
J. E. Sevigny	47 Mount Royal Ave. E.	Montreal
St. Lawrence Hat and Cap Mfg. Co.	3609 St. Lawrence Blvd.	Montreal
A. Sigmund	907-911 Bleury St.	Montreal
Wm. Scully Ltd.	1202 University St.	Montreal
J. Tannenbaum & Co. of Canada, Ltd. & Piko Hat Ltd.	214 Notre Dame St. W.	Montreal
Julius Winstan	1109 St. Lawrence Blvd.	Montreal
Wolfe Cap Co.	1470 Peel St.	Montreal
Universal Hat Mfg. Co.	293 Notre Dame St. W.	Montreal
S. Endman	3963 St. Lawrence Blvd.	Montreal
The Royalty Cap and Hat Co.	1009 St. Lawrence Blvd.	Montreal
Acme Hat Mfg. Co.	426 St. Helen St.	Montreal
Atlas Hat Mfg. Co.	240 Craig St. W.	Montreal
Canadian Hat Mfg. Co., Ltd.	1006 Beaver Hall Hill	Montreal
Dominion Straw Goods Mfg. Co.	127-129 St. Peter St.	Montreal
The Excelsior Hats, Ltd.	102 First St.	Iberville
Fashion Hat Mfg. Co., Ltd.	309 Notre Dame St. W.	Montreal
Peerless Hats, Ltd.	324 Notre Dame St. W.	Montreal
Monarch Hat Co., Ltd.	686 Notre Dame St.	Montreal
Style Hat Frame Co.	690 Notre Dame St. W.	Montreal
Victoria Hat Mfg. Co.	440 St. Helen St.	Montreal
Blue Bird Hat Mfg. Co.	455 St. Helene St.	Montreal
Modern Hat Mfg. Co.	687 Notre Dame St. W.	Montreal
Joseph Leone Co., Ltd.	455 St. Helen St.	Montreal
Montreal Hat Co. Ltd.	445 St. Peter St.	Montreal
New York Hat Mfg. Co.	919 Victoria Square	Montreal
Vyse Sons and Co., Ltd.	455 St. Peter St.	Montreal
Mabelle Hat Co., Ltd.	222 Notre Dame St.	Montreal
The Imperial Hat Mfg. Co.	442 St. Helen St.	Montreal
Caplon and Carin	426 St. Helen St.	Montreal
Lewis Hat Mfg. Co.	285 Notre Dame St. W.	Montreal
Redbins Hat Lining Co.	710 Notre Dame St. W.	Montreal
Regal Hat Frame Co.	324 Notre Dame St. W.	Montreal
Laurie Hat Frame Co.	293 Notre Dame St. W.	Montreal



LIST OF FIRMS MANUFACTURING HATS AND CAPS, 1927 (Con.)

11.

Edward Pinsler	122 St. Antoine St.	Montreal
Ros-Ann Hat Co.	3643 St. Lawrence Blvd.	Montreal
Duval & Gervais	6912 St. Hubert St.	Montreal
Lion Cap Co. Ltd.	324 Notre Dame W.	Montreal
Boston Cap Co. (Kastners Import Ltd.)	1612 St. Lawrence Blvd.	Montreal
Novelty Hat Mfg. Co.	314A Notre Dame W.	Montreal
Jewel Hat Mfg. Co., Ltd.	704 Notre Dame W.	Montreal
The Riccardo Hat Co.	337 Notre Dame St. W.	Montreal

ONTARIO

The T. Eaton Co., Ltd.	190 Yonge St.	Toronto
Fashion Cap Co.	126 Elizabeth St.	Toronto
J. & K. Cap Co.	670 Queen St. W.	Toronto
A. W. Wagenfield	696 Dundas St. W.	Toronto
Empire Cap Co.	229 James St. N.	Hamilton
Capital Caps, Ltd.	44 York St.	Toronto
The Beaver Hat Mfg. Co., Ltd.	76 Wellington St. W.	Toronto
Crown Hat Mfg. Co.	108 Wellington St. W.	Toronto
European Felt Hats. Ltd.	71 York Street	Toronto
Exide Hat Mfg. Co.	90 Wellington St. W.	Toronto
Felts & Velours, Ltd.	122 Wellington St. W.	Toronto
Chicago Millinery Co.	80 Wellington St. W.	Toronto
Canadian Panama & Straw Hat Co., Ltd.	579 Richmond St. W.	Toronto
Geo. T. Lanning	338 Yonge St.	Toronto
K. and G. Hats, Ltd.	108 Wellington St. W.	Toronto
J. R. Shuttleworth and Sons, Ltd.	377 Dundas St.	London
Biltmore Hats, Ltd.	155 Suffolk St.	Guelph
Brill Hat and Cap Co. Ltd.	260 Spadina Ave.	Toronto 2.
Robert Crean and Co., Ltd.	16-18 Balmuto St.	Toronto 5.
The Quality Cap Co.	358 Spadina Ave.	Toronto 2.
Fraser Cap Co.	258 Dundas St.	London
Hamilton Uniform Cap Co.	214-216 King William St.	Hamilton
New York Fashion Hat Co.	76 York St.	Toronto 2.
Kaufman Hat and Cap Co.	352 Bathurst St.	Toronto 2.
Lees Cap Co.	248 York St.	Hamilton.
London Hat and Cap Co.	30-34 Duncan St.	Toronto 2.
Magill Hats, Ltd.	51 Simcoe St.	Aylmer
Muir Cap Co., Ltd.	566 Yonge St.	Toronto 2.
New York Hat Works	1267 Bloor St. W.	Toronto 4.
W. G. North	126 Wellington St. W.	Toronto 2.
Palter Sons, Ltd.	76 Bank Street	Ottawa
Mrs. J. Redlick ("Joe, The Hatter")	355 Adelaide St. W.	Toronto 2.
Star Cap & Hat Co.	108 Wellington St. W.	Toronto 2.
Triangle Cap Co.	119 Pearl St.	Toronto 2.
United Hat & Cap Co.	71-73 Dundas St.	London
Universal Cap Co.	66 Bay St. N.	Hamilton
Victoria Cap Co.	304 Sparks St.	Ottawa
Chas. S. Wilder	400 Richmond St. W.	Brockville
The Wolthausen Hat Corporation, Ltd.	71 York St.	Toronto 2.
Peerless Hat and Cap Co.	78 Wellington St. W.	Toronto 2.
Art Hat Lining Co.	74 Wellington St. W.	Toronto 2.
Baker Hats, Ltd.	215 Richmond St. W.	Toronto 2.
John D. Ivey Co. Ltd.	80-82 Wellington St. W.	Toronto 2.
Canadian Hat Lining Co.	126 Wellington St. W.	Toronto 2.
Canadian Headwear Co.	71 York St.	Toronto 2.
Fashion Hat Mfg. Co., Ltd.	585-591 Yonge St.	Toronto 5.
Lion Hat Co., Ltd.	55-57 Wellington St. W.	Toronto 2.
William Gluckin and Co.	70 Wellington St. W.	Toronto 2.
G. Goulding & Sons	587 Richmond St. W.	Toronto 2.
Jno. C. Green and Co., Ltd.	49 Bathurst St.	Toronto 2.
E. C. Walker and Sons, Ltd.	126 Wellington St. W.	Toronto 2.
The American Hat Mfg. Co.	67 Bank St.	Ottawa
Venus Hat Co.	80-82 Wellington St. W.	Toronto 2.
E. Wilson	76 Wellington St. W.	Toronto 2.
Brenner Hat Mfg. Co.	188½ King St.	London
The Wengle Hat, Ltd.	71 York St.	Toronto
The Anglo-Canadian Hat Mfg. Co.	431 King St. West	Toronto 2.
Ecclis Hat Co., Ltd.	158 York St.	Toronto 2.
The G. & C. Cap Co., Ltd.	232 Dundas St. W.	Toronto 2.
Classic Cap Co.		
The Rayman Hat & Cap Co. (M. Rayman)		



LIST OF FIRMS MANUFACTURING HATS AND CAPS, 1927 (Con.)

12.

Travers Aprons, Ltd.	306 Sparks St.,	Ottawa
Ontario Cap Co.,	116 Spadina Ave.,	Toronto
Royal Hat & Cap Co.,	78 York St.	Toronto 2.
Standard Hat Co. Ltd.,	71-73 York St.	Toronto 2.
Canton Hat Mfg. Co.	214 Bay St.	Toronto 2.
Geo. R. Cole	Birks Bldg., Sparks St.	Ottawa.
Biltmore Straw Hats, Ltd.	62 Yarmouth St.,	Guelph.
The Rogers Frnkfort Co. Ltd.	105 Simcoe St..	Toronto 2.

MANITOBA

The Echlin Mfg. Co.	592 Notre Dame St.,	Winnipeg.
Geo. L. Kirschner	Winnipeg Piano Bldg.,	
	330 Portage Avenue.	Winnipeg.
New York Brand Cap.	130 Princess St.,	#innipeg.
Western Hat Mfg. Co. Ltd.	902 Home St.,	Winnipeg.
Medzor and Herman	286 Bannatyne Ave.,	Winnipeg.
Singer Headwear Mfg. Co.	5-6 Campbell Bldg.,	Winnipeg.

SASKATCHEWAN

Regina Hat Mfg. Co.	Room 330 Sask. C.O. Op. Bldg.	Regina.
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ALBERTA

Calgary Hat Works	1208 First St., W.	Calgary,
Miquelon and Stokes Cap. Co. Ltd.	1403 - 9th Ave. E.,	Calgary.
L.W. Caldwell and Co. Ltd.	210 - 9th Ave. W.,	Calgary.

BRITISH COLUMBIA

Vancouver Hat Co.	821 Pinder St. W.	Vancouver.
Linforth's Hat Mfg. Co.	344 Abbott St.,	Vancouver

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