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GOVERNMENT OF CANADA

THE HAT AND CAP INDUSTRY  
1951

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QUEEN'S PRINTER AND CONTROLLER OF STATIONERY  
OTTAWA, 1953

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**THE HAT AND CAP INDUSTRY**

**1951**

*Published by*

**Authority of the Rt. Hon. C. D. Howe  
Minister of Trade and Commerce**

**Prepared in the General Manufactures Section  
Industry and Merchandising Division  
Dominion Bureau of Statistics  
Ottawa**

## NOTICE

The annual reports prepared by the Industry and Merchandising Division of the Bureau of Statistics are divided into 4 volumes, as follows: **Volume I**—The Primary Industries, including mining, forestry and fisheries; **Volume II**—Manufacturing; **Volume III**—Construction; **Volume IV**—Merchandising and Services. The volumes are made up of parts, and the parts in turn are subdivided according to the industries which they comprise.

Volume II consists of the following parts, the first two of which deal with manufacturing as a whole and the balance with the major manufacturing groups.

- I—General Review of the Manufacturing Industries, \$1.50.
- II—The Manufacturing Industries, by Provinces
  - Section 1. Principal Statistics of Major Industrial Groups and Leading Industries, 50¢.
  - Section 2. Principal Statistics of Individual Industries, 75¢.
  - Section 3. Principal Statistics by Regional Distribution, 75¢.
- III—Foods and Beverages
- IV—Tobacco and Tobacco Products
- V—Rubber Products
- VI—Leather Products
- VII—Textiles
- VIII—Wood and Paper Products
- IX—Printing Trades
- X—Iron and Steel Products
- XI—Transportation Equipment
- XII—Non-ferrous Metal Products
- XIII—Electrical Apparatus and Supplies
- XIV—Non-metallic Mineral Products
- XV—Products of Petroleum and Coal
- XVI—Chemicals and Allied Products
- XVII—Miscellaneous Manufactures

The present report belongs in Part VII, Textiles. It is punched to permit of filing in a ring binder along with others of the group. The reports in this group are:

- A—General Review of All Textiles, 25¢.

### Textiles, Except Clothing

- B—General Review, 25¢.
- C—The Cotton Textile Industries, 25¢.
- D—The Wool Textile Industries, 25¢.
- E—The Synthetic Textiles and Silk Industry, 25¢.
- F—The Narrow Fabrics Industry, 25¢.
- G—The Dyeing and Finishing of Textile Goods Industry, 25¢.

### Miscellaneous Textile Products

- H—The Awning, Tent and Sail Industry, 25¢.
- I—The Cordage, Rope and Twine Industry, 25¢.
- J—The Cotton and Jute Bag Industry, 25¢.
- K—The Miscellaneous Textiles Industries, 25¢.

### Clothing

- L—General Review, 25¢.
- M—The Men's Factory Clothing Industry, 25¢.
- N—The Women's and Children's Factory Clothing Industries, 25¢.
- O—The Hosiery, Knitted Goods and Fabric Glove and Mitten Industries, 25¢.
- P—The Corset Industry, 25¢.
- Q—The Fur Goods and Fur Dressing Industries, 25¢.
- R—The Hat and Cap Industry, 25¢.
- S—The Miscellaneous Clothing Industries, 25¢.

# THE HAT AND CAP INDUSTRY

1951

The gross value of output of the hat and cap industry rose from \$26,082,396 in 1950 to \$27,291,766 in 1951. However, the physical production of some of the leading items showed a small decrease while their value rose. For example, the output of men's fur felt hats in 1951 was 107,437 dozen valued at \$5,258,857 compared with 107,751 dozen worth \$5,171,118 in 1950. Women's straw hats were reported to the extent of 122,642 dozen worth \$4,435,064 in 1951 compared with 125,950 dozen at \$4,183,085 in the previous year. Women's wool felt hats dropped from 136,382 dozen worth \$3,307,791 in 1950 to 97,858 dozen valued at \$2,618,014 in 1951. Women's fur felt hats decreased from 56,908 dozen to 43,478 dozen over the same period. On the other hand the output of cloth caps increased from 165,280 dozen valued at \$1,901,234 in 1950 to 192,340 dozen worth \$2,327,624 in 1951.

There were two additional establishments in the hat and cap industry in 1951 but employment was at approximately the same level, 4,835 in 1951 compared with 4,825 in 1950. Salaries and wages showed an increase from \$9,260,609 in 1950 to \$9,796,747 in 1951. The cost of materials increased moderately from \$11,379,834 in 1950 to \$11,549,016 in 1951.

Of the 159 establishments in the hat and cap industry in 1951 Quebec accounted for 69, Ontario 68, Manitoba 12, and the balance was found in Nova Scotia, Alberta, New Brunswick and British Columbia. Quebec was responsible for 47 per cent of production and 47 per cent of employment in the industry. Ontario accounted for 41 per cent of employment and 43 per cent of production.

The hat and cap industry is divided into four sections. The largest section included women's and children's hats and had an output of \$13,024,638 or 48 per cent of the output of the whole industry. The section classified as men's hats produced goods to the value of \$7,539,491 or 28 per cent of the total. Firms making caps accounted for \$5,678,836 and firms producing hat and cap makers' materials accounted for \$1,048,801.

The hat and cap industry as a whole was made up of establishments of varying sizes. Three establishments each had an output in excess of \$1,000,000 and produced goods to the value of \$5,268,781 or 19 per cent of total production. Out of a total of 159 establishments 82 had an output that varied between \$50,000 and \$200,000. The employment of wage-earners in the industry varied from a high of 4,333 in March to a low of 3,765 in December. Out of a total of 4,049 wage-earners, females accounted for 2,424 or 60 per cent.

Imports of materials used and products made by the hat and cap industry rose from \$2,772,779 in 1950 to \$3,320,073 in 1951. At the same time exports showed a decline from \$322,450 to \$276,219 over the same period. For full details of imports and exports reference should be made to tables 6 and 7 of this Report.

TABLE 1. Principal Statistics, Representative Years, 1932 to 1951

Year and province	Estab- lishments	Employees	Salaries and wages	Cost of materials used	Gross value of production
	No.	No.	\$	\$	\$
1932.....	130	3,095	2,950,088	4,522,711	9,464,267
1937.....	171	4,647	4,416,717	6,709,478	13,689,368
1939.....	156	4,762	4,487,446	6,092,581	12,973,827
1940.....	153	5,144	5,244,147	7,939,417	15,813,661
1941.....	168	5,644	6,011,476	9,600,183	19,055,205
1942.....	171	5,708	6,645,083	10,978,307	21,703,134
1943.....	167	5,314	6,872,916	10,921,710	22,066,150
1944.....	165	5,123	6,949,426	10,768,833	21,667,282
1945.....	164	5,220	7,361,703	11,405,927	23,229,066
1946.....	171	5,587	8,551,022	14,906,436	29,533,450
1947.....	169	5,167	8,286,601	12,746,222	26,813,519
1948.....	164	4,714	8,358,871	11,142,545	24,955,361
1949					
<b>Canada.....</b>	<b>163</b>	<b>4,760</b>	<b>9,004,917</b>	<b>11,268,684</b>	<b>26,244,201</b>
Nova Scotia.....	2	} 171	245,403	473,353	783,607
New Brunswick.....	1				
Quebec.....	73	2,240	4,177,293	5,234,359	12,206,344
Ontario.....	70	2,032	4,095,160	4,904,833	11,852,223
Manitoba.....	12	265	411,828	545,128	1,201,837
Alberta.....	4	} 52	75,233	111,011	200,190
British Columbia.....	1				
1950					
<b>Canada.....</b>	<b>157</b>	<b>4,825</b>	<b>9,260,609</b>	<b>11,379,834</b>	<b>26,082,396</b>
Nova Scotia.....	4	} 194	241,853	440,955	783,808
New Brunswick.....	1				
Quebec.....	68	2,271	4,368,736	5,188,800	12,324,628
Ontario.....	69	2,082	4,216,457	5,129,917	11,590,281
Manitoba.....	10	223	358,823	513,321	1,143,396
Alberta.....	4	} 55	74,740	106,841	240,283
British Columbia.....	1				
1951					
<b>Canada.....</b>	<b>159</b>	<b>4,835</b>	<b>9,796,747</b>	<b>11,549,016</b>	<b>27,291,766</b>
Nova Scotia.....	4	} 181	260,837	357,858	751,610
New Brunswick.....	1				
Quebec.....	69	2,295	4,665,464	5,401,196	12,804,685
Ontario.....	68	1,985	4,237,175	4,959,606	11,797,227
Manitoba.....	12	314	526,079	690,759	1,625,378
Alberta.....	4	} 60	107,192	139,597	312,866
British Columbia.....	1				

Profits or losses cannot be estimated from the Census figures as no data are collected for certain expense items, such as interest, rent, depreciation, taxes, insurance, advertising, etc.

TABLE 2. Comparison of Principal Statistics, 1950 and 1951

	1950	1951	+ Increase - Decrease
Establishments reporting ..... No.	157	159	+ 2
Employees on salaries:			
Total ..... No.	758	786	+ 28
Male ..... No.	486	504	+ 18
Female ..... No.	272	282	+ 10
Total salaries ..... \$	2,522,922	2,550,749	+ 27,827
Employees on wages:			
Monthly average ..... No.	4,067	4,049	- 18
Male ..... No.	1,714	1,625	- 89
Female ..... No.	2,353	2,424	+ 71
Total wages ..... \$	6,737,687	7,245,998	+ 508,311
Cost of fuel and electricity ..... \$	231,202	223,981	- 7,221
Cost of materials used ..... \$	11,379,834	11,549,016	+ 169,182
Gross value of production ..... \$	26,082,396	27,291,766	+ 1,209,370
Value added by manufacture ..... \$	14,471,360	15,518,769	+ 1,047,409

TABLE 3. Principal Statistics by Sections, 1949, 1950 and 1951

Sections	Estab- lishments	Em- ployees	Salaries and wages	Cost of materials used	Gross value of production
	No.	No.	\$	\$	\$
1949					
Hats, men's .....	22	1,288	2,508,351	3,602,117	8,241,645
Hats, women's and children's .....	80	2,222	4,417,083	5,178,327	12,535,632
Caps .....	56	892	1,428,909	1,743,394	3,881,850
Hat and cap makers' materials .....	5	358	650,574	744,846	1,585,074
<b>Total</b> .....	<b>163</b>	<b>4,760</b>	<b>9,004,917</b>	<b>11,268,684</b>	<b>26,244,201</b>
1950					
Hats, men's .....	19	1,299	2,536,116	3,558,959	7,526,516
Hats, women's and children's .....	81	2,311	4,643,990	5,279,268	12,859,648
Caps .....	52	891	1,497,200	1,916,621	4,254,683
Hat and cap makers' materials .....	5	324	583,303	624,986	1,441,549
<b>Total</b> .....	<b>157</b>	<b>4,825</b>	<b>9,260,609</b>	<b>11,379,834</b>	<b>26,082,396</b>
1951					
Hats, men's .....	18	1,259	2,593,207	3,179,576	7,539,491
Hats, women's and children's .....	83	2,286	4,865,143	5,378,959	13,024,638
Caps .....	53	1,078	1,900,509	2,516,081	5,678,836
Hat and cap makers' materials .....	5	212	437,888	474,400	1,048,801
<b>Total</b> .....	<b>159</b>	<b>4,835</b>	<b>9,796,747</b>	<b>11,549,016</b>	<b>27,291,766</b>

TABLE 4. Total Production in the Hat and Cap Industry, 1950 and 1951

Principal Products	1950		1951	
	Quantity	Selling value at factory	Quantity	Selling value at factory
	Dozen	\$	Dozen	\$
<b>Caps:</b>				
Cloth .....	165,280	1,901,234	192,340	2,327,624
Uniform .....	27,891	550,868	36,261	923,267
Advertising and shop .....	90,527	255,568	90,772	316,745
Fur .....	2,531	62,576	5,951	108,587
Leather .....	6,218	91,738	4,971	64,865
Sport .....	78,963	669,955	111,571	880,153
Other .....	2,277	27,356	6,318	62,941
Helmets .....	12,581	95,128	6,200	54,759
<b>Hats, men's:</b>				
Felt:				
Fur .....	107,751	5,171,118	107,437	5,258,857
Wool .....	25,755	433,734	22,097	417,703
Velour.....	1	1	1	1
Straw.....	3,069	86,160	4,514	123,410
Panama .....	1	1	1	1
Cotton.....	20,780	376,372	29,491	602,867
Other.....	23,835	383,642	25,892	273,287
<b>Hats, women's:</b>				
Felt:				
Fur .....	56,908	2,698,583	43,478	2,270,003
Wool .....	136,382	3,307,791	97,858	2,618,014
Velour.....	13,787	712,653	18,521	1,038,028
Straw.....	125,950	4,183,085	122,642	4,435,064
Panama .....	609	30,659	240	11,520
Fabric:				
Cotton .....	4,184	63,970	5,808	65,130
Silk and Rayon .....	4,899	139,237	14,648	384,037
Wool .....	1	1	12,452	280,407
Velvet .....	12,097	322,735	36,514	1,012,146
Linen .....	1,840	36,904	500	4,400
Other.....	28,945	793,764	22,286	463,604
<b>Hats, children's:</b>				
Felt:				
Fur .....	1	1	1	1
Wool .....	10,697	171,820	10,978	171,672
Straw.....	32,142	207,275	36,999	208,797
Fabric:				
Silk and Rayon .....	1	1	1	1
Cotton .....	1,435	14,692	13,441	90,208
Wool .....	1	1	1	1
Velvet .....	1	1	1	1
Other.....	5,937	73,578	5,828	74,720
<b>Headwear, other:</b>				
Headwear, infants .....	1	1	1	1
Tams and Berets .....	1,963	41,367	3,791	51,333
Other.....	19,301	150,915	26,869	130,643

1. Less than 3 establishments reporting - included in "Other".



TABLE 4. Total Production in the Hat and Cap Industry, 1950 and 1951 - Concluded

Principal Products	1950		1951	
	Quantity	Selling value at factory	Quantity	Selling value at factory
	Dozen	\$	Dozen	\$
Hat and cap makers' materials, made for sale to others:				
Hat bodies in the rough:				
Fur felt-Men's .....	32,247	455,522	31,944	482,116
Fur felt-Women's .....	61,606	672,531	39,816	574,329
Wool felt .....	152,636	1,082,818	77,874	748,970
Hat sweat bands .....	2	2	2	2
Hat linings made for sale .....	2	2	2	2
Badges, lettering, etc. ....	2	2	2	2
All other products .....	—	767,523	—	695,728
Hats cleaned and reblocked .....	1,503	18,435	1,956	44,302
Contract work .....	—	31,090	—	21,524
<b>Total .....</b>	<b>—</b>	<b>26,082,396</b>	<b>—</b>	<b>27,291,766</b>

1. Less than 3 establishments reporting - included in "Other".

2. Less than 3 establishments reporting - included in "All other products".

Production of all bodies during the year, whether for own use or for sale as such in 1951: Men's 125,353 dozen: Women's 107,206 dozen.

Note. Hats and caps are also produced in other industries and for complete output reference should be made to "Alphabetical List of Products" in the appendix to annual report entitled "Manufacturing Industries of Canada".

TABLE 5. Production by Sections, (a) Hats, Men's, (b) Hats, Women's and Children's (c) Caps and (d) Hat and Cap Makers' Materials, for the Years 1950 and 1951  
(a) Hats, Men's

Principal Products	1950		1951	
	Quantity	Selling value at factory	Quantity	Selling value at factory
	Dozen	\$	Dozen	\$
Hats, men's:				
Fur felt .....	105,298	5,076,035	104,675	5,146,087
Wool felt .....	21,071	349,890	16,449	311,297
Cotton .....	13,445	240,022	18,761	401,766
Straw .....	3,069	86,160	4,014	108,410
Other .....	12,407	343,642	9,417	205,194
Hats, women's and children's .....	5,181	235,982	9,421	306,911
Hats, all other, including caps and children's headwear, hat pads, etc. ....	22,888	263,914	24,039	170,439
Hat bodies in the rough, fur felt:				
Men's .....	19,795	323,680	21,891	357,464
Women's .....	52,997	590,979	31,782	494,167
Hats, cleaned and reblocked .....	940	10,040	1,608	31,290
All other products .....	—	6,172	—	6,466
<b>Total .....</b>	<b>—</b>	<b>7,526,516</b>	<b>—</b>	<b>7,539,491</b>

**TABLE 5. Production by Sections, (a) Hats, Men's, (b) Hats, Women's and Children's (c) Caps and (d) Hat and Cap Makers' Materials, for the Years 1950 and 1951 - Continued**  
(b) Hats, Women's and Children's

Principal Products	1950		1951	
	Quantity	Selling value at factory	Quantity	Selling value at factory
	Dozen	\$	Dozen	\$
Hats, women's				
Felt:				
Fur .....	52,927	2,475,101	40,239	2,058,209
Wool .....	134,882	3,294,291	96,977	2,588,394
Velour .....	13,787	712,653	18,465	1,033,996
Straw .....	125,950	4,183,085	121,744	4,408,498
Panama .....	609	30,659	1	1
Fabric:				
Cotton .....	3,184	53,470	3,708	48,930
Silk and rayon .....	4,899	139,237	13,293	344,537
Wool .....	1	1	12,452	280,407
Velvet .....	12,097	322,735	36,494	1,010,946
Other .....	30,585	828,668	18,554	431,533
Hats, children's:				
Felt:				
Wool .....	10,697	171,820	9,074	140,256
Straw .....	32,142	207,275	35,362	188,153
Other .....	22,573	184,913	41,796	237,222
Headwear, infants .....	2	2	2	2
Headwear, men's:				
Hats, fur felt, wool felt, straw and cotton .....	12,928	64,750	15,253	56,244
All other products .....	-	190,991	-	197,313
<b>Total .....</b>	<b>-</b>	<b>12,859,648</b>	<b>-</b>	<b>13,024,638</b>

1. Less than 3 establishments reporting - included in "Hats, Women's - Other".
2. Less than 3 establishments reporting - included in "Hats, Children's - Other".

TABLE 5. Production by Sections (a) Hats, Men's (b) Hats, Women's and Children's (c) Caps and (d) Hat and Cap Makers' Materials, for the Years 1950 and 1951 - Concluded  
(c) Caps

Principal Products	1950		1951	
	Quantity	Selling value at factory	Quantity	Selling value at factory
	Dozen	\$	Dozen	\$
<b>Caps:</b>				
Cloth .....	147,812	1,703,500	177,003	2,187,912
Uniform .....	27,791	547,268	36,261	923,267
Advertising and shop .....	89,527	250,568	90,672	315,745
Fur .....	2,531	62,576	5,851	106,587
Leather .....	6,218	91,738	4,871	62,865
Sport .....	76,963	634,955	100,969	754,392
Other .....	2,277	27,356	6,318	62,941
Helmets .....	6,261	66,668	2,496	38,089
<b>Hats, Men's:</b>				
Fur felt and wool felt .....	6,737	165,727	8,157	212,932
Other .....	6,235	124,800	12,705	234,194
Hats, women's and children's .....	2,035	20,792	10,207	163,263
Headwear, other .....	1,808	42,767	4,722	64,101
<b>Hat and cap makers' materials:</b>				
Buttons, badges, lettering, etc. ....	—	319,090	—	1
All other products .....	—	196,878	—	552,548
<b>Total .....</b>	<b>—</b>	<b>4,254,683</b>	<b>—</b>	<b>5,678,836</b>

## (d) Hat and Cap Makers' Materials

Principal Products	1950		1951	
	Quantity	Selling value at factory	Quantity	Selling value at factory
	Dozen	\$	Dozen	\$
<b>Hat bodies in the rough:</b>				
Fur felt .....	1	1	1	1
Wool felt .....	152,636	1,082,818	77,874	748,970
Hat sweat bands .....	1	1	1	1
All other products .....	—	358,731	—	299,831
<b>Total .....</b>	<b>—</b>	<b>1,441,549</b>	<b>—</b>	<b>1,048,801</b>

1. Less than 3 establishments reporting, included in "All other products".

**TABLE 6. Imports of Materials Used and Products Made by the Hat and Cap Industry, 1950 and 1951**

	1950		1951	
	Quantity	Value	Quantity	Value
	Dozen	\$	Dozen	\$
Berets of wool, knitted and fulled .....	7,180	41,530	8,831	57,118
Caps, bonnets and berets, n.o.p. ....	22,889	140,190	45,500	276,667
Fireman's helmets: safety helmets for industrial purposes; parts of such helmets .....	—	161,749	—	387,263
Hats of fur-felt, or of wool and fur-felt .....	5,065	294,081	6,199	336,853
Hats of wool felt .....	1,913	34,943	2,453	47,153
Hats, n.o.p. ....	8,114	255,395	22,198	545,799
Hat braids, not made in Canada, not exceeding six inches in width, for hat bodies or shapes .....	—	555,374	—	509,219
Hat sweats, cap peakes, stiffening bands for the inside of hats and caps, hatters' tips and sides when cut to shape for hats and caps .....	—	526,793	—	475,842
Hoods and shapes of fur-felt, or of wool and fur-felt .....	9,574	171,876	—	184,525
Hoods and shapes of wool felt .....	485	3,862	484	5,505
Hoods and shapes, knitted, crocheted, plaited or woven in a single piece, and hoods and shapes of braid, not sewn .....	121,544	543,725	93,645	441,858
Hoods and shapes, n.o.p. ....	5,959	43,261	7,353	52,181
<b>Total value of imports .....</b>	<b>—</b>	<b>2,772,779</b>	<b>—</b>	<b>3,320,073</b>

**TABLE 7. Exports of Hats and Caps, 1950 and 1951**

	1950		1951	
	Quantity	Value	Quantity	Value
	Dozen	\$	Dozen	\$
Hoods and shapes for hats .....	8,139	111,582	2,289	38,251
Caps of textile material .....	573	9,808	6,412	17,596
Hats, felt .....	4,647	186,657	6,397	156,135
Hats of textile material, n.o.p. ....	718	14,403	3,351	64,237
<b>Total value of exports .....</b>	<b>—</b>	<b>322,450</b>	<b>—</b>	<b>276,219</b>

TABLE 8. Employees by Sex and Remuneration, 1949, 1950 and 1951

	1949	1950	1951
<b>Salaried Employees:</b>			
Total .....	No. 723	758	786
Male .....	No. 465	486	504
Female .....	No. 258	272	282
<b>Total salaries .....</b>	<b>\$ 2,420,978</b>	<b>2,522,922</b>	<b>2,550,749</b>
<b>Wage-Earners:</b>			
Monthly average .....	No. 4,037	4,067	4,049
Male .....	No. 1,714	1,714	1,625
Female .....	No. 2,323	2,353	2,424
<b>Total wages .....</b>	<b>\$ 6,583,939</b>	<b>6,737,687</b>	<b>7,245,998</b>
<b>All Employees:</b>			
Total .....	No. 4,760	4,825	4,835
Male .....	No. 2,179	2,200	2,129
Female .....	No. 2,581	2,625	2,706
<b>Total salaries and wages .....</b>	<b>\$ 9,004,917</b>	<b>9,260,609</b>	<b>9,796,747</b>

TABLE 9. Monthly Employment of Wage-Earners, 1949, 1950 and 1951

Months	1949			1950			1951		
	Male	Female	Total	Male	Female	Total	Male	Female	Total
	No.	No.	No.	No.	No.	No.	No.	No.	No.
January .....	1,774	2,316	4,090	1,644	2,355	3,999	1,719	2,475	4,194
February .....	1,740	2,389	4,129	1,654	2,398	4,052	1,744	2,454	4,198
March .....	1,720	2,421	4,141	1,669	2,472	4,141	1,782	2,551	4,333
April .....	1,713	2,381	4,094	1,678	2,460	4,138	1,719	2,499	4,218
May .....	1,681	2,300	3,981	1,721	2,346	4,067	1,626	2,439	4,065
June .....	1,680	2,235	3,915	1,703	2,266	3,969	1,593	2,340	3,933
July .....	1,707	2,181	3,888	1,765	2,220	3,985	1,613	2,313	3,926
August .....	1,770	2,332	4,102	1,801	2,377	4,178	1,548	2,405	3,953
September .....	1,749	2,420	4,169	1,794	2,418	4,212	1,606	2,486	4,092
October .....	1,708	2,336	4,044	1,732	2,359	4,091	1,504	2,400	3,904
November .....	1,652	2,294	3,946	1,683	2,284	3,967	1,488	2,365	3,853
December .....	1,614	2,210	3,824	1,673	2,239	3,912	1,498	2,267	3,765
<b>Monthly average .....</b>	<b>1,714</b>	<b>2,323</b>	<b>4,037</b>	<b>1,714</b>	<b>2,353</b>	<b>4,067</b>	<b>1,625</b>	<b>2,424</b>	<b>4,049</b>

TABLE 10. Size of Establishments measured by Gross Value of Production,  
1949, 1950 and 1951

Production	Estab- lishments	Em- ployees	Salaries and wages	Cost of materials used	Gross value of production
	No.	No.	\$	\$	\$
1949					
Under \$25,000 .....	39	169	205,505	197,046	472,643
\$ 25,000 to under \$ 50,000 .....	18	171	269,881	325,707	721,749
\$ 50,000 " " \$ 100,000 .....	35	519	924,104	1,059,205	2,420,888
\$ 100,000 " " \$ 200,000 .....	37	1,081	1,851,944	2,298,202	5,314,931
\$ 200,000 " " \$ 500,000 .....	25	1,242	2,418,315	3,409,731	7,409,607
\$ 500,000 " " \$1,000,000 .....	6	681	1,405,444	1,597,022	3,927,590
\$1,000,000 and over .....	3	894	1,929,724	2,381,771	5,976,793
<b>Total</b> .....	<b>163</b>	<b>4,760</b>	<b>9,004,917</b>	<b>11,268,684</b>	<b>26,244,201</b>
1950					
Under \$25,000 .....	27	111	148,397	131,749	340,665
\$ 25,000 to under \$ 50,000 .....	21	228	319,022	274,445	740,807
\$ 50,000 " " \$ 100,000 .....	38	551	988,378	1,225,765	2,697,845
\$ 100,000 " " \$ 200,000 .....	38	1,111	2,002,941	2,452,489	5,688,480
\$ 200,000 " " \$ 500,000 .....	25	1,346	2,639,764	3,642,320	7,834,321
\$ 500,000 " " \$1,000,000 .....	5	597	1,201,154	1,313,838	3,436,690
\$1,000,000 and over .....	3	881	1,960,453	2,339,228	5,343,568
<b>Total</b> .....	<b>157</b>	<b>4,825</b>	<b>9,260,609</b>	<b>11,379,834</b>	<b>26,082,396</b>
1951					
Under \$25,000 .....	22	95	122,574	98,800	278,500
\$ 25,000 to under \$ 50,000 .....	21	205	302,721	269,640	753,294
\$ 50,000 " " \$ 100,000 .....	42	624	1,141,707	1,375,229	3,149,214
\$ 100,000 " " \$ 200,000 .....	40	1,096	2,142,528	2,588,491	5,914,959
\$ 200,000 " " \$ 500,000 .....	24	1,205	2,512,475	3,300,043	7,387,630
\$ 500,000 " " \$1,000,000 .....	7	746	1,592,846	1,871,655	4,539,385
\$1,000,000 and over .....	3	864	1,981,896	2,045,158	5,268,791
<b>Total</b> .....	<b>159</b>	<b>4,835</b>	<b>9,796,747</b>	<b>11,549,016</b>	<b>27,291,766</b>

## The Hat and Cap Industry Classified by Principal Products

Name of Firm	Location
<b>(a) Hats, Men's</b>	
<b>Nova Scotia:</b>	
Lewis, J. & Sons Ltd .....	Court St., Truro
Wolfe Cap & Sportswear Ltd. ....	Factory-Amherst Head Office-1010 St. Catherine E., Montreal
<b>New Brunswick:</b>	
Bardsley Hats, Ltd. ....	211 Union Street, Saint John
<b>Montreal</b>	
<b>Quebec:</b>	
Balfour Hat Mfg. Co. ....	3575 St. Lawrence Blvd.
Buckley-Brooks Hat Mfg. ....	271 Ann St.
Budd Hat Corp. ....	47 Chapleau St. Terrebonne
Du Roy Ltee .....	426 St. Helene St.
Gotham Hat Co. Ltd. ....	3575 St. Lawrence Blvd.
Magill Hat Mfg. ....	4060 St. Lawrence Blvd.
Morgan, D. F. Ltd. ....	4821 Rouen St.
<b>Ontario:</b>	
Adam Hats (Canada) Ltd. ....	430 King St. W., Toronto
Biltmore Hats, Ltd. ....	155 Suffolk St., Guelph
Crean, Robert & Co. Ltd. ....	12-18 Balmuto St., Toronto
Manleigh Custom Hatters .....	295 College St., Toronto
Shuttleworth, J.R. & Sons, Ltd. ....	377 Dundas St. London
Stetson, John B. Co., (Canada) Ltd. ....	Hamilton St., Brockville
<b>Alberta:</b>	
John's Hat Shop .....	10,752 Jasper Ave., Edmonton
Smithbilt Hat Co. ....	1208 - 1 <sup>st</sup> St. W., Calgary
<b>(b) Hats, Women's and Children's</b>	
<b>Quebec:</b>	
<b>Montreal</b>	
Acme Hat Co. Ltd. ....	1193 Phillips Square
Belmore Hat Co. Ltd., The .....	710 Notre Dame St., W.
Canadian Hat Mfg. Co. Ltd. ....	1250 St. Alexander St.
Carleton Headwear, Inc. ....	1245 St. Urbain St.
Cel-Mar Inc. ....	690 Notre Dame W.
Charlebois Hat Inc. ....	708 Notre Dame St. W.
Columbia Hat Co. Ltd. ....	736 Notre Dame St. W.
Cooper Hats, J. Ltd. ....	686 Notre Dame St. W.
Cute Hat Mfg. Co. Reg'd .....	4388 St. Lawrence Blvd.
D.E.M. Mfg. Co. ....	937 Victoria Square
Dominion Hat Mfg. Co. Ltd. ....	686 Notre Dame St. W.
Doree Hats Inc. ....	1485 Bleury Street
Eagle Hat Mfg. Reg'd. ....	627 Notre Dame St. W.
Eliane Ladies Hat Mfg. Co. Ltd. ....	7255 Alexandra St.
Elmo Hat Inc. ....	212 Vallee St.
Fashion Headwear, Ltd. ....	307 St. Catherine St. W.
F. & B. Hat Mfg, Co. ....	4827 St. Lawrence Blvd.
Justine Hat Mfg. Co. Ltd., The .....	423 Mayor St.
La Mode Hat Mfg. Co. ....	438 St. Helen Street

## The Hat and Cap Industry Classified by Principal Products — Continued

Name of Firm	Location
<b>(b) Hats, Women's and Children's — Continued</b>	
<b>Quebec —Concluded:</b>	<b>Montreal</b>
Leclerc, B.E. ....	157 Blvd. Charest, Quebec City
Lennox Hat Mfg. Co. Ltd. ....	1485 Bleury St.
Leopold & Sloan, Inc. ....	423 Mayor Street
Madison Hat Mfg. Company ....	464 McGill St.
Majestic Hat Co. Ltd. ....	736 Notre Dame St. W.
Maple Leaf Headwear Co. ....	177 Lagauchetiere St. W.
Marvel Headwear Ltd. ....	1331 St. Catherine St. E.
Milady Hat Mfg. Co. Ltd. ....	372 St. Catherine St. W.
Nadelle Inc. ....	7250 Clark St.
Palmer Hat Mfg. Co. ....	2019 Bleury St.
Piko Millinery Ltd. ....	1470 Peel St.
Progress Hat Mfg. Co. Ltd. ....	2070 Clark St.
Rambler Hat Mfg. Co. Ltd. ....	372 St. Catherine St. W.
Robert, Claire Ltee. ....	251 St. Joseph St., Quebec City
Ros-Ann Mfg. Co. ....	3643 St. Lawrence Blvd.
Saint-Hilaire Inc. ....	64 St. Joseph St., Quebec City
Sheila Hat Mfg. Co. ....	904 St. Lawrence Blvd.
Smart Maid Hat & Bag Mfg. Co. ....	3970 St. Lawrence Blvd.
Snappy Hat Mfg. Co. ....	627 Notre Dame St. W.
Society Hat Mfg. Co. Ltd. ....	460 St. Catherine St. W.
Topper Hat Co. ....	209 St. Catherine St. E.
Victoria Hat Mfg. Co. Ltd. ....	446 St. Helen St.
Walker Hats Ltd. ....	900 St. Lawrence Blvd.
<b>Ontario</b>	<b>Toronto</b>
American Hat Co. Ltd. ....	71 York Street
Art Hat & Novelty Co. ....	23 Bulmer St. Toronto
Atin Mfg. Co. Ltd., The ....	317 Adelaide St. W.
Berk Hats ....	317 Adelaide St. W.
Blossom Hat Company ....	3 Beverley St.
Bond Hat Mfg. Co., The ....	54 Wellington St. W.
Canadian Felt & Straw Hats Ltd. ....	312-318 Adelaide St. W.
Canton Hat Mfg. Co. Ltd. ....	317 Adelaide St. W.
Case Millinery Co. ....	73 Adelaide St. W.
Charm Hat & Novelty Co. ....	90 Wellington St. W.
Croydon Hats Mfg. Co. ....	126 Wellington St. W.
Crozier, M.J. Co. ....	126 Wellington St. W.
Fashion Hat Mfg. Co. ....	317 Adelaide St. W.
G. & G. Hat Mfg. Co. ....	312-318 Adelaide St. W.
Godfrey, Sam J. & Co. ....	54 Wellington St. W.
Greens, Canada, Ltd. ....	70 Wellington St. W.
Ideal Hat Co. ....	198 Spadina Ave.
Juliet Hats, Ltd. ....	312 Adelaide St. W.
K. & G. Hats, Ltd. ....	317 Adelaide St. W.
Kahn Hat Company ....	243 Queen St. W.
Karen Ross Co., The ....	88 Wellington St. W.
Lanning, G.T. Ltd. ....	257 Coleman St., Belleville
Lynda Hat Co. Ltd., The ....	312-318 Adelaide St. W.
Merson Hat Co. ....	54 Wellington St. W.



The Hat and Cap Industry Classified by Principal Products - Continued

Name of Firm	Location
<b>(b) Hats, Women's and Children's - Concluded</b>	
<b>Ontario - concluded:</b>	<b>Toronto</b>
Newton Hat Co., The .....	71 York St.
Novelty Hat Ltd. ....	216-218 Christie St.
Okun Brothers Ltd. ....	266-270 King St. W.
Palter Sons Ltd., The .....	126 Wellington St. W.
Peggy Anne Hat Co. ....	77 York St.
Rainbow Hats Ltd. ....	317 Adelaide St. W.
Ray Hat & Cap Co. ....	140 Baldwin St.
Ritz Hat Co. ....	317 Adelaide St. W.
Rogers Frankfort Co. Ltd., The .....	317-325 Adelaide St. W.
Spencer Hats Ltd. ....	54 Wellington St. W.
Standard Hat Co. Ltd. ....	312 Adelaide St. W.
Superior Hat Co. ....	54 Wellington St. W.
Suzanne Hat Co. ....	71-73 York St.
Variety Hat Co. ....	317 Adelaide St. W.
Vanity Hat Co. ....	443 Richmond St. W.
Zippin Hat Co. ....	317 Adelaide St. W.
<b>Manitoba:</b>	
Medzon & Herman .....	328 Smith St., Winnipeg
<b>(c) Caps</b>	
<b>Nova Scotia:</b>	<b>Amherst</b>
Lee Hat Corporation of Canada Ltd. ....	Head Office, 1010 St. Catherine St. E., Montreal
<b>Quebec:</b>	<b>Montreal</b>
Atelier de Casquettes de Quebec Enr. ....	378 - 9th St., Quebec
Independent Cap & Hat Co. ....	4565 St. Lawrence Blvd.
J. M. Fur Cap Co. ....	3443 St. Lawrence Blvd.
Kirel Cap Mfg. Co. ....	5168 St. Lawrence Blvd.
London Hat & Cap Mfg. Co., The .....	710 Notre Dame St. W.
Manhattan Cap & Shirt Mfg. Co. ....	3664 St. Lawrence Blvd.
Maple Leaf Hat & Cap Mfg. Co. ....	3646 St. Lawrence Blvd.
Paramount Cap Co. ....	5505 St. Lawrence Blvd.
Prince Hat & Cap Mfg. Co. ....	462 St. Francois Xavier
Principal Cap & Sportswear Mfg. Co. ....	1337 Ontario St. E.
Progress Brand Cap Co. ....	7247 St. Urbain St.
Sapoznik L. & M. ....	4271 St. Lawrence Blvd.
Scully, William Ltd. ....	1202 University St.
Sport Cap Co. ....	3700 St. Lawrence Blvd.
Standard Cap Mfg. ....	408 St. James St. W.
Star Cap Uniform Co. ....	929 Windsor St.
Woods S. E. Ltd. ....	81 Montcalm St., Hull
<b>Ontario:</b>	<b>Toronto</b>
Acme Hat & Cap Co. ....	209 McCaul St.
Allan, A. A. & Co. Ltd. ....	181 Bay St.
Capital Caps & Sportswear Ltd. ....	221 Richmond St. W.
Durable Hat & Cap Co. ....	779 Queen St. W.

## The Hat and Cap Industry Classified by Principal Products - Concluded

Name of Firm	Location
<b>(c) Caps - Concluded</b>	
<b>Ontario - Concluded</b>	<b>Toronto</b>
Eaton T. Co. Ltd., The .....	190 Yonge St.
Fashion Hat & Cap Co. ....	90 Chestnut St.
Hamilton Uniform Co. ....	214 King William St., Hamilton
Harris Cap & Textiles Co. ....	654 College St.
Hewer, A. B. Uniform Caps Ltd. ....	54 Wellington St. W.
Imperial Hat & Cap Co. ....	47 Wellington St. W.
Muir Cap & Regalia, Ltd. ....	51 Simcoe St.
Ottawa Imperial Cap Co. ....	116 York St., Ottawa
Palter Cap Co. Ltd. ....	221 Richmond St. W.
Rich Cap & Sportswear .....	262½ Queen St. W.
Service Hat & Cap Co. ....	372 Richmond St. W.
Shuttleworth Moulded Products Ltd. ....	R. R. No. 4, London
Style Built Cap Co. ....	126 Wellington St. W.
Travers Aprons, Ltd. ....	346 Queen St., Ottawa
Triangle Hat & Cap Co. ....	108 Wellington St. W.
Unifrom Cap Co. ....	131 Bank St., Ottawa
Victoria Cap Co., The .....	52 John St. N., Hamilton
<b>Manitoba:</b>	<b>Winnipeg</b>
B.D. Headwear .....	191 James St.
Beaver Cap Mfg. Co. ....	204 Plymouth Bldg.
Brill Hat & Cap Co. Ltd. ....	281 McDermot Ave.
Buffalo Cap & Neckwear, Ltd. ....	250 McDermot Ave. W.
Crown Cap Mfg. Co. Ltd., The .....	113 Market Ave. E.
Dominion Hat & Cap Co. ....	407 Plymouth Bldg.
Dressler Headwear Ltd. ....	246 McDermot Ave.
Echlin Mfg. Co. ....	587 Clifton St.
Manitoba Cap Mfg. Co. Ltd. ....	288 McDermot Ave.
New York Brand Cap Co. ....	130 Princess St.
Progress Cap Mfg. Co. ....	306 Aberdeen Ave.
<b>Alberta:</b>	
Holland Headwear Mfg. ....	10022-107th St., Edmonton
Regal Cap Mfg. Co. ....	10126-99th St., Edmonton
<b>British Columbia:</b>	
Western Cap Co. Ltd. ....	456 E. Hastings St., Vancouver
<b>(d) Hat and Cap Makers' Materials</b>	
<b>Nova Scotia:</b>	
Eastern Felt Corporation Ltd. ....	Court and Prince Streets, Truro
<b>Quebec:</b>	<b>Montreal</b>
Canadian Hatters Supply Co. Ltd. ....	360 Recollet., St.
Hubbard Felt Co. Ltd. ....	425 Marien Avenue, Montreal East
Rose Gold Stamping & Hat Lining Co. ....	3535 De Bullion St.
<b>Ontario:</b>	
Lancashire Felt Co. of Canada, Ltd. ....	252 York Road, Guelph



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