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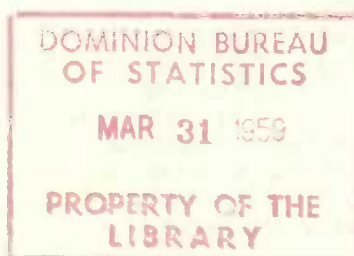
ANNUAL



CANADA

THE HAT AND CAP INDUSTRY

1957



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NOTICE

The annual reports prepared by the Industry and Merchandising Division of the Bureau of Statistics are divided into 3 volumes, as follows: **Volume I** – The Primary Industries, including mining, forestry and fisheries; **Volume II** – Manufacturing; **Volume III** – Merchandising and Services. The volumes are made up of parts, and the parts in turn are subdivided according to the industries or provinces which they comprise.

Volume II consists of the following parts, the first two of which deal with manufacturing as a whole and the balance with the major manufacturing groups.

- I – General Review of the Manufacturing Industries
- II – The Manufacturing Industries of Canada, (7 sections, as follows:)
 - Section A. Summary for Canada
 - Section B. Atlantic Provinces
 - Section C. Quebec
 - Section D. Ontario
 - Section E. Prairie Provinces
 - Section F. British Columbia
 - Section G. The Manufacturing Industries of Canada,
Regional Distribution
- III – Foods and Beverages
- IV – Tobacco and Tobacco Products
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 - XVII – Products of Petroleum and Coal
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 - XIX – Miscellaneous Manufactures

The present report belongs in Part IX, Clothing. It is punched to permit of filing in a ring binder along with others of the group. The reports in this group are:

- A – General Review
- B – The Men's Factory Clothing Industry
- C – The Women's and Children's Factory Clothing Industries
- D – The Corset Industry
- E – The Fur Goods and Fur Dressing Industries
- F – The Hat and Cap Industry
- G – The Miscellaneous Clothing Industries

Prices of most reports released after January 1, 1959 have been increased. Information on the new prices of particular issues is available on request from the Information Services Division of the Dominion Bureau of Statistics.

THE HAT AND CAP INDUSTRY

1957

The hat and cap industry is comprised of all establishments primarily engaged in the manufacture of caps, men's and boys' hats, women's and children's factory made millinery and hat and cap maker's materials. It does not include custom milliners who alter, make, remodel or repair headgear for a customer according to the personal measurement and specification of that customer. The number of establishments classified to the industry in 1957 was 146, 10 less than the year before. They were located as follows: Nova Scotia 3, Quebec 70, Ontario 58, Manitoba 13, Alberta 1 and British Columbia 1.

Factory shipments by the industry in 1957 had a plant f.o.b. value of \$30,862,665 compared with \$29,742,506 in 1956, an increase of 3.8 per cent. An advance of 5.1 per cent occurred in the cost of materials used which rose to \$13,909,642 from \$13,236,627. Employment was almost unchanged, being 4,314 in 1956 and 4,309 in 1957. Nevertheless, salary and wage payments rose from \$10,559,954 to \$10,893,610, an increase of 3.2 per cent.

Three of the four sections into which the industry is divided reported increased deliveries, one of these being relatively small. The largest dollar increase was in "caps" with shipments of \$5,743,250 in 1956 and of \$6,475,579 in 1957. The two other sections reporting higher shipments were "men's hats" and "hat and cap makers' materials" with the value of goods shipped over the two years rising from \$6,032,869 and \$2,569,607, respectively, to \$6,097,884 and \$2,963,008 respectively. On the other hand, the largest section, "women's and children's hats", recorded a small decline of 0.5 per cent in value of goods shipped, falling from \$15,396,780 in 1956 to \$15,326,194 in 1957. The change in the relative importance of the four sections is shown by a comparison of the percentages of total shipments for which each was responsible in 1956 and 1957. These, with the 1956 figures in brackets, are as follows: women's and children's hats 50 (52); men's hats 20 (20); caps 21 (19); and hat and cap makers' materials 9 (9).

Men's fur felt hats retained their traditional position of first ranking product. Shipments of this commodity in 1957 of 91,810 dozen valued at \$5,040,707 were greater than the 87,759 dozen valued at \$4,758,050 shipped in 1956. In second place was women's straw hats, deliveries of which rose slightly in number to 100,855 dozen worth \$4,130,176 compared with 99,945 dozen valued at \$4,208,664 in 1956. Shipments of other main commodities in order of importance were: cloth caps, 302,692 dozen at \$3,273,792; women's velour hats, 55,916 dozen at \$2,606,242; women's velvet hats, 54,547 dozen at \$1,620,173; women's wool felt hats, 58,811 dozen at \$1,613,489; and women's fur felt hats, 19,418 dozen at \$1,229,722.

The industry is concentrated in the provinces of Quebec and Ontario, Quebec, with 70 establishments, accounted for 49 per cent of shipments and 48 per cent of employment: Ontario, with 58 establishments, shipped 41 per cent of the shipments and employed 38 per cent of the employees.

There is considerable variation in the size of the establishments comprising the industry. From Table 11, it will be seen that the sizes range from 24 firms with shipments of under \$25,000 to 5 firms with shipments in excess of \$1,000,000. Out of a total of 146 establishments, 64 reported shipments varying between \$50,000 and \$200,000.

Imports of materials used and products made by the hat and cap industry increased from \$7,249,406 in 1956 to \$7,579,461 in 1957. Exports declined from \$201,727 to \$155,225 over the same period. For full details of imports and exports, reference should be made to Tables 7 and 8 of this report.

Beginning with 1954 information on the value of year-end inventory holdings at plant and plant warehouses is being collected as part of the annual Census of Industry. This data was formerly collected by a separate survey. The summarized results for the hat and cap industry for the year under review will be found in Table 3.

TABLE 1. Principal Statistics, Representative Years, 1932 to 1957

Year and province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production ¹
	number		dollars				
1932	130	3,095	2,950,088	90,160	4,522,711	4,851,396	9,464,267
1937	171	4,647	4,416,717	137,455	6,709,478	6,842,435	13,689,368
1939	156	4,762	4,487,446	134,417	6,092,581	6,746,829	12,973,827
1940	153	5,144	5,244,147	150,582	7,939,417	7,723,662	15,813,661
1941	168	5,644	6,011,476	173,440	9,600,183	9,281,582	19,055,205
1942	171	5,708	6,645,083	184,245	10,978,307	10,540,582	21,703,134
1943	167	5,314	6,872,916	182,290	10,921,710	10,962,150	22,066,150
1944	165	5,123	6,949,426	166,971	10,768,833	10,935,804	21,667,282
1945	164	5,220	7,361,703	176,227	11,405,927	11,646,912	23,229,066
1946	171	5,587	8,551,022	213,009	14,906,436	14,414,005	29,533,450
1947	169	5,167	8,286,601	221,443	12,746,222	13,845,854	26,813,519
1948	164	4,714	8,358,871	222,532	11,142,545	13,590,284	24,955,361
1949	163	4,760	9,004,917	233,255	11,268,684	14,742,262	26,244,201
1950	157	4,825	9,260,609	231,202	11,379,834	14,471,360	26,082,396
1951	159	4,835	9,796,747	223,981	11,549,016	15,518,769	27,291,766
1952	172	5,005	10,791,897	231,805	12,610,052	16,764,298 ²	29,606,155
1953	166	4,928	11,057,900	230,714	11,741,210	17,660,028 ²	29,631,952
1954	169	4,708	10,789,884	260,987	11,305,582	16,595,108	28,271,272
1955							
Canada	165	4,561	10,536,317	261,538	11,659,269	16,778,289	28,695,413
Nova Scotia	3	176	267,541	28,004	452,479	413,127	878,729
New Brunswick	1						
Quebec	82	2,286	5,155,354	101,308	5,338,981	8,488,490	13,882,960
Ontario	63	1,698	4,295,357	115,935	5,046,845	6,715,317	11,858,360
Manitoba	13	349	696,041	12,137	687,615	1,003,153	1,773,678
Alberta	2	52	122,024	4,154	133,349	158,202	301,686
British Columbia	1						
1956							
Canada	156	4,314	10,559,954	292,168	13,236,627	16,385,000	29,742,506
Nova Scotia	3	171	275,992	29,460	461,727	434,564	881,710
Quebec	76	2,116	5,135,168	110,899	6,391,146	8,520,893	14,992,697
Ontario	61	1,633	4,389,716	138,404	5,483,429	6,273,582	11,807,415
Manitoba	14	394	759,078	13,405	900,325	1,155,961	2,060,684
Alberta	1						
British Columbia	1						
1957							
Canada	146	4,309	10,893,610	287,346	13,909,642	16,798,198	30,862,665
Nova Scotia	3	173	279,531	27,628	450,862	398,365	920,688
Quebec	70	2,086	5,178,687	126,430	6,440,406	8,536,061	15,051,227
Ontario	58	1,635	4,600,297	118,599	5,917,872	6,664,318	12,636,193
Manitoba	13	415	835,095	14,689	1,100,502	1,199,454	2,254,577
Alberta	1						
British Columbia	1						

¹ Commencing with 1952, the gross value of production has been replaced by value of factory shipments.

² Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "Value added by manufacture".

Note: Profits or losses cannot be estimated from the Census figures as no data are collected for certain expense items, such as interest, rent, depreciation, taxes, insurance, advertising, etc.

TABLE 2. Comparison of Principal Statistics, 1956 and 1957

	1956	1957	+ Increase - Decrease
Establishments reporting No.	156	146	- 10
Supervisory and office employees:			
Total	601	604	+ 3
Male	401	395	- 6
Female	200	209	+ 9
Total salaries \$	2, 482, 658	2, 724, 588	+ 241, 930
Production workers:			
Monthly average No.	3, 713	3, 705	- 8
Male	1, 373	1, 405	+ 32
Female	2, 340	2, 300	- 40
Total wages \$	8, 077, 296	8, 169, 022	+ 91, 726
Cost of fuel and electricity	292, 168	287, 346	- 91, 726
Cost of materials used	13, 236, 627	13, 909, 642	+ 673, 015
Value of factory shipments	29, 742, 506	30, 862, 665	+ 1, 120, 159

TABLE 3. Inventories,¹ 1957

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
dollars				
Opening:²				
Nova Scotia	250, 989	65, 573	88, 132	404, 694
Quebec	1, 096, 924	197, 453	375, 371	1, 669, 748
Ontario	1, 409, 007	194, 752	597, 496	2, 201, 255
Manitoba	345, 569	76, 693	141, 718	563, 980
Alberta				
British Columbia				
Canada	3, 102, 489	534, 471	1, 202, 717	4, 839, 677
Closing:				
Nova Scotia	147, 428	46, 270	63, 822	257, 320
Quebec	1, 157, 684	203, 579	420, 915	1, 782, 158
Ontario	1, 321, 081	238, 874	617, 970	2, 177, 925
Manitoba	391, 348	90, 849	187, 630	669, 827
Alberta				
British Columbia				
Canada	3, 017, 521	579, 572	1, 290, 137	4, 887, 230

¹ Book value of all manufacturing inventories held at plant and plant warehouses.² The opening inventory for 1957 differs from the closing inventory published for 1956 because of the inclusion of new firms and the removal of figures for firms which did not operate during 1957.

TABLE 4. Principal Statistics by Sections, 1955, 1956 and 1957

Sections	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at factory of materials used	Selling value of factory shipments
	number		dollars		
1955					
Hats, men's	12	809	2,009,811	3,152,464	6,316,513
Hats, women's and children's	88	2,356	5,499,928	5,445,417	14,452,585
Caps	59	1,059	2,270,075	2,127,991	5,561,607
Hat and cap makers' materials	6	337	756,503	933,397	2,364,708
Total	165	4,561	10,536,317	11,659,269	28,695,413
1956					
Hats, men's	10	747	2,003,872	3,150,443	6,032,869
Hats, women's and children's	82	2,165	5,393,692	6,583,031	15,396,780
Caps	57	1,055	2,368,847	2,403,063	5,743,250
Hat and cap makers' materials	7	347	793,543	1,100,090	2,569,607
Total	156	4,314	10,559,954	13,236,627	29,742,506
1957					
Hats, men's	9	684	2,063,617	3,123,473	6,097,884
Hats, women's and children's	71	2,083	5,354,828	6,632,191	15,326,194
Caps	59	1,165	2,555,933	2,886,365	6,475,579
Hat and cap makers' materials	7	377	919,232	1,267,613	2,963,008
Total	146	4,309	10,893,610	13,909,642	30,862,665

TABLE 5. Factory Shipments, 1956 and 1957

Principal products	1956		1957	
	Quantity	Selling value at the factory	Quantity	Selling value at the factory
	dozen	\$	dozen	\$
Caps:				
Cloth	280,336	2,961,709	302,692	3,273,792
Uniform	36,473	624,085	20,236	496,936
Advertising and shop	137,349	537,611	96,647	302,491
Fur	4,190	84,460	3,673	78,112
Leather	7,517	124,879	4,719	60,970
Sport	140,111	1,026,947	132,006	1,065,631
Other	849	10,101	2,728	30,119
Helmets	4,690	52,025	4,351	39,567
Hats, men's:				
Felt:				
Fur	87,759	4,758,050	91,810	5,040,707
Wool	18,218	370,217	25,097	486,242
Straw	10,382	251,005	22,609	545,531
Panama	8,831	228,195	1	1
Cotton	6,601	103,008	12,414	182,910
Other	9,463	58,130	11,803	89,914

See footnote at end of table.

TABLE 5. Factory Shipments, 1956 and 1957 - Concluded

Principal products	1956		1957	
	Quantity	Selling value at the factory	Quantity	Selling value at the factory
	dozen	\$	dozen	\$
Hats, women's:				
Felt:				
Fur	29,330	1,604,754	19,418	1,229,722
Wool	53,958	1,428,890	58,811	1,613,489
Velour	47,074	2,216,055	55,916	2,606,242
Straw	99,945	4,208,664	100,855	4,130,176
Panama	6,075	293,647	3,318	150,528
Fabric:				
Cotton	5,714	68,018	6,568	146,711
Silk and rayon	23,216	611,667	25,175	648,970
Wool	5,695	123,811	14,367	237,465
Velvet	51,143	1,505,701	54,547	1,620,173
Linen	6,867	174,163	3,965	115,865
Other	40,600	1,115,187	35,224	861,113
Hats, children's:				
Felt:				
Fur	2,971	41,160	3,505	45,885
Wool	8,824	140,213	8,788	134,366
Straw	29,748	436,819	31,813	435,321
Fabric:				
Silk and rayon	694	15,620	4,114	49,363
Cotton	12,824	125,079	13,736	136,962
Wool	1,771	27,728	3,783	48,977
Velvet	3,404	59,948	2,135	25,478
Other	27,734	186,315	25,434	164,220
Headwear, other:				
Headwear, infants	13,421	402,300	62,300	504,188
Tams and berets	9,668	103,213	2,441	31,822
Other	66,048	234,869	47,134	242,156
Hat and cap makers' materials, made for sale to others:				
Hat bodies in the rough:				
Fur felt—men's	48,920	1,021,020	50,577	1,116,877
Fur felt—women's	25,060	487,603	27,304	563,264
Wool felt	2	2	2	2
Hat sweat bands	2	2	2	2
Hat linings made for sale	2	2	2	2
Badges, lettering, etc.	2	2	2	2
Hats cleaned and reblocked ..	2	2	2	2
All other products	—	1,792,951	—	2,111,504
Contract work	—	126,689	—	198,906
Total	—	29,742,506	—	30,862,665

¹ Less than 3 establishments reporting—included in "Other".

² Less than 3 establishments reporting—included in "All other products".

Production of all bodies during the year, whether for own use or for sale as such in 1957. Men's, 102,654 dozen; Women's, 58,281 dozen.

Note: Hats and caps are also produced in other industries and for complete output reference should be made to "Alphabetical List of Products" in the appendix to annual report entitled "General Review of the Manufacturing Industries".

TABLE 6. Products by Sections, (a) Hats, Men's, (b) Hats, Women's and Children's (c) Caps and (d) Hat and Cap Makers' Materials, for the Years 1956 and 1957

Principal products	1956 Factory shipments		1957 Factory shipments	
	Quantity	Selling value at factory	Quantity	Selling value at factory
	dozen	\$	dozen	\$
(a) Hats, men's				
Hats, men's:				
Fur felt	85,409	4,664,048	85,581	4,808,438
Wool felt	10,854	255,842	14,935	345,128
Cotton	1	1	1	1
Straw	10,382	251,005	22,609	545,531
Panama	8,831	228,195	1	1
Other	610	12,800	1,269	38,315
Hats, all other, including caps, women's and children's headwear, hat pads, etc.	16,728	211,335	—	—
Hat bodies in the rough, fur felt:				
Men's	2	2	2	2
Women's	2	2	2	2
All other products	—	409,644	—	360,472
Total	—	6,032,869	—	6,097,884
(b) Hats, women's and children's				
Hats, women's:				
Felt:				
Fur	29,115	1,594,804	18,993	1,224,409
Wool	53,958	1,428,890	58,811	1,613,489
Velour	47,074	2,216,055	55,916	2,606,242
Straw	99,945	4,208,664	100,855	4,130,176
Panama	6,075	293,647	3,318	150,528
Fabric:				
Cotton	5,444	61,380	6,208	138,270
Silk and rayon	22,831	602,841	25,175	648,970
Wool	5,695	123,811	14,159	231,366
Velvet	51,143	1,505,701	54,547	1,620,173
Other	47,467	1,289,350	39,379	986,098
Hats, children's:				
Felt:				
Fur	2,971	41,160	3,505	45,885
Wool	8,224	127,613	8,788	134,366
Straw	29,748	436,819	31,813	435,321
Cotton	12,126	114,306	9,724	99,682
Other	30,488	247,506	33,163	255,475
Headwear, infants'	13,421	402,300	63,317	512,708
Hats, all other, including caps, helmets and men's hats	121,941	543,928	66,633	353,019
All other products	—	158,005	—	138,017
Total	—	15,396,780	—	15,326,194
(c) Caps				
Caps:				
Cloth	264,797	2,796,244	295,942	3,227,204
Uniform	35,217	594,015	20,236	496,936
Advertising and shop	137,349	537,611	96,647	302,491
Fur	4,190	84,460	3,673	78,112
Leather	7,517	124,879	4,719	60,970
Sport	95,631	849,025	132,006	1,065,631
Other	499	9,301	5,217	48,633

See footnotes at end of table.

TABLE 6. Products by Sections, (a) Hats, Men's (b) Hats, Women's and Children's (c) Caps and (d) Hat and Cap Makers' Materials, for the Years 1956 and 1957 - Concluded

Principal products	1956 Factory shipments		1957 Factory shipments	
	Quantity	Selling value at factory	Quantity	Selling value at factory
	dozen	\$	dozen	\$
(c) Caps - Concluded				
Helmets	2,377	34,098	1,560	18,280
Hats, men's	17,085	317,715	29,339	562,892
Hats, women's and children's	4,468	68,342	8,471	103,712
Headwear, other	1,800	33,803	1,466	25,314
Hat and cap makers' materials: Buttons, badges, lettering, etc.	²	²	²	²
All other products	-	293,757	-	485,404
Total	-	5,743,250	-	6,475,579
(d) Hat and cap makers' materials				
Hat bodies in the rough	127,474	1,793,950	134,443	1,993,962
All other products	-	775,657	-	969,046
Total	-	2,569,607	-	2,963,008

¹ Less than 3 establishments reporting - included in "Hats, Men's - other".

² Less than 3 establishments reporting, included in "All other products".

TABLE 7. Imports of Materials Used and Products Made by the Hat and Cap Industry, 1956 and 1957

	1956		1957		
	Quantity	Value	Quantity	Value	
		\$		\$	
Berets of wool, knitted and fulled	doz.	14,135	75,332	13,700	73,379
Caps, bonnets and berets, n.o.p.	"	403,097	1,197,922	430,529	1,157,958
Fireman's helmets: safety helmets for industrial purposes; parts of such helmets	"	-	831,079	-	906,500
Hats of fur felt, men's	"	2,313	130,500	1,981	109,021
Hats of fur felt, women's	"	4,519	195,100	3,658	144,375
Hats of wool felt	"	5,867	101,066	5,571	92,948
Hats, n.o.p.	"	75,183	1,457,136	81,191	1,520,728
Hat braids, not made in Canada, not exceeding six inches in width, for hat bodies or shapes	-	-	475,784	-	587,701
Hat sweats, cap peakes, stiffening bands for the inside of hats and caps, hatters' tips and sides when cut to shape for hats and caps	-	-	414,364	-	510,208
Hatters' furs not on the skin	lb.	319,824	1,113,234	302,272	993,203
Hoods and shapes of fur-felt, or of wool and fur-felt	doz.	43,740	795,694	34,311	770,270
Hoods and shapes of wool felt	"	124	1,829	52	224
Hoods and shapes, knitted, crocheted, plaited woven in a single piece, and hoods and shapes of braid, not sewn	"	78,424	391,475	120,729	615,738
Hoods and shapes, n.o.p.	"	7,396	62,002	9,910	97,208
Materials for hat braids	-	-	6,889	-	-
Total value of imports	-	-	7,249,406	-	7,579,461

TABLE 8. Exports of Hats and Caps, 1956 and 1957

	1956		1957	
	Quantity	Value	Quantity	Value
		\$		\$
Hoods and shapes for hats doz.	1,500	39,742	1,013	30,515
Caps of textile material..... "	2,029	33,558	1,087	15,694
Hats, felt..... "	1,987	97,666	1,300	70,332
Hats of textile material, n.o.p..... "	1,683	30,761	2,273	38,684
Total value of exports..... -	-	201,727	-	155,225

TABLE 9. Employees and their Earnings, by Provinces, 1956 and 1957

	Average number					Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total
	Male	Female	Male	Female				
	number					dollars		
1956								
Nova Scotia	9	5	64	93	171	50,086	225,906	275,992
Quebec	189	104	587	1,236	2,116	1,207,702	3,927,466	5,135,168
Ontario	168	80	663	722	1,633	1,047,251	3,342,465	4,389,716
Other ¹	35	11	59	289	394	177,619	581,459	759,078
Canada	401	200	1,373	2,340	4,314	2,482,658	8,077,296	10,559,954
1957								
Nova Scotia	9	5	64	95	173	51,150	228,381	279,531
Quebec	198	110	615	1,163	2,086	1,359,952	3,818,735	5,178,687
Ontario	153	79	665	738	1,635	1,104,805	3,495,492	4,600,297
Other ²	35	15	61	304	415	208,681	626,414	835,095
Canada	395	209	1,405	2,300	4,309	2,724,588	8,169,022	10,893,610

¹ Includes fourteen in Manitoba, one in Alberta and one in British Columbia.

² Includes thirteen in Manitoba, one in Alberta and one in British Columbia.

TABLE 10. Production Workers, by Months, 1955, 1956 and 1957

	1955			1956			1957		
	Male	Female	Total	Male	Female	Total	Male	Female	Total
	number								
January.....	1,376	2,503	3,879	1,413	2,406	3,819	1,378	2,258	3,636
February.....	1,401	2,565	3,966	1,445	2,454	3,899	1,405	2,419	3,824
March.....	1,406	2,546	3,952	1,450	2,439	3,889	1,441	2,408	3,849
April.....	1,350	2,490	3,840	1,412	2,399	3,811	1,394	2,354	3,748
May.....	1,391	2,477	3,868	1,400	2,276	3,676	1,398	2,284	3,682
June.....	1,410	2,434	3,844	1,391	2,254	3,645	1,411	2,273	3,684
July.....	1,419	2,334	3,753	1,376	2,163	3,539	1,410	2,224	3,634
August.....	1,455	2,467	3,922	1,403	2,359	3,762	1,438	2,290	3,728
September.....	1,469	2,583	4,052	1,339	2,362	3,701	1,409	2,309	3,718
October.....	1,440	2,554	3,994	1,346	2,352	3,698	1,414	2,287	3,701
November.....	1,394	2,485	3,879	1,355	2,284	3,639	1,367	2,247	3,614
December.....	1,388	2,391	3,779	1,331	2,214	3,545	1,318	2,183	3,501
Average.....	1,411	2,489	3,900	1,373	2,340	3,713	1,405	2,300	3,705

TABLE 11. Principal Statistics of the Hat and Cap Industry, Grouped According to Size of Establishments, 1955, 1956 and 1957

Establishments with shipments of	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at factory of materials used	Selling value of factory shipments
1955					
Under \$25,000	33	110	182,028	158,244	428,573
\$25,000 to under \$50,000	18	160	288,666	253,551	685,377
\$50,000 " " \$100,000	38	588	1,251,324	1,105,665	2,830,826
\$100,000 " " \$200,000	37	820	1,893,916	2,195,273	5,094,497
\$200,000 " " \$500,000	25	1,139	2,568,353	2,798,407	6,890,041
\$500,000 " " \$1,000,000	11	1,118	2,774,657	3,022,873	7,927,727
\$1,000,000 and over	3	626	1,577,373	2,125,256	4,838,372
Total	165	4,561	10,536,317	11,659,269	28,695,413
1956					
Under \$25,000	32	97	158,429	169,879	401,799
\$25,000 to under \$50,000	15	115	211,889	223,850	574,711
\$50,000 " " \$100,000	37	518	1,153,720	1,204,519	2,850,318
\$100,000 " " \$200,000	31	670	1,625,397	1,876,088	4,428,509
\$200,000 " " \$500,000	26	1,114	2,709,151	3,422,339	7,402,480
\$500,000 " " \$1,000,000	11	1,067	2,767,387	3,533,462	8,214,097
\$1,000,000 and over	4	728	1,917,266	2,806,490	5,870,592
Head offices	—	5	16,715	—	—
Total	156	4,314	10,559,954	13,236,627	29,742,506
1957					
Under \$25,000	24	68	110,485	92,391	274,408
\$25,000 to under \$50,000	15	106	212,904	263,144	589,790
\$50,000 " " \$100,000	32	389	929,066	951,702	2,305,895
\$100,000 " " \$200,000	32	730	1,645,672	1,878,604	4,246,909
\$200,000 " " \$500,000	27	1,152	2,844,253	3,478,356	7,755,603
\$500,000 " " \$1,000,000	11	974	2,776,709	3,837,453	8,304,623
\$1,000,000 and over	5	885	2,358,521	3,407,992	7,385,437
Head offices	—	5	16,000	—	—
Total	146	4,309	10,893,610	13,909,642	30,862,665

TABLE 12. Consumption of Fuel and Electricity, 1956 and 1957

Kinds of fuel		1956		1957	
		Quantity	Cost value at factory	Quantity	Cost value at factory
			\$		\$
Bituminous coal	ton	3,374	36,555	3,181	33,699
Anthracite coal	"	6	210	29	627
Lignite coal	"	—	—	—	—
Coke	"	80	1,460	—	—
Gasoline (including gasoline used in cars and trucks) ..	Imp. gal.	84,606	31,631	75,811	34,455
Fuel oil	"	589,287	66,487	717,786	87,580
Wood	cord	—	—	—	—
Gas, propane etc.	Imp. gal.	2,538	568	813	633
Gas, manufactured	M cu.ft.	6,827	6,817	4,608	4,947
Gas, natural	"	20,459	4,793	8,522	7,544
Other fuel	—	—	16,480	—	15,024
Total cost of fuel	—	—	165,001	—	—
Electricity purchased (including service charges).....	kwh.	5,931,619	127,167	5,724,095	102,837
Total cost of fuel and electricity	—	—	292,168	—	287,346

List of Firms in the Hat and Cap Industry, 1957 - Classified by Principal Products

Name of Firm	Location
(a) Hats, Men's	
Quebec:	Montreal
Balfour Hat Mfg. Co.	3575 St. Lawrence Blvd.
Buckley Brooks Hat Mfg.	271 Ann St.
Du Roy Ltée	426 St. Helene St.
Magill Hat Mfg.	4060 St. Lawrence Blvd.
Ontario:	
Biltmore Hats, Ltd.	139 Morris St., Guelph
Crean, Robert & Co. Ltd.	12-18 Balmuto St., Toronto
Shuttleworth, J.R. & Sons, Ltd.	377 Dundas St., London
Stetson, John B. Co., (Canada) Ltd.	Hamilton St., Brockville
Alberta:	
Smithbilt Hats Ltd.	1208 - 1 st St., W. Calgary
(b) Hats, Women's and Children's	
Quebec:	Montreal
Acme Hat Co. Ltd.	950 St. Urbain St.
Belmore Hat Co. Ltd., The	710 Notre Dame St., W.
Carleton Headwear Inc.	3655 St. Lawrence Blvd.
Cel-Mar Inc.	690 Notre Dame W.
Charm Hats Inc.	649 Notre Dame St. W.
Charlebois Hat Inc.	708 Notre Dame St. W.
Cute Hat Mfg. Co.	4388 St. Lawrence Blvd.
D.E.M. Mfg. Co.	937 Victoria Square
Doree Hats Inc.	1485 Bleury Street
Elmo Hat Inc.	261 St. Catherine St. W.
Eric Dolls Reg'd.	751 Howard Ave.
Fashion Headwear, Ltd.	989-991 Cote St.
F. & B. Hat Mfg. Co.	4881A St. Lawrence Blvd.
Justine Hat Mfg. Co. Ltd., The	423 Mayor St.
Kates Millinery Ltd.	395 Mayor St.
La Mode Hat Mfg. Co.	438 St. Helen Street
Lennox Hat Mfg. Co. Ltd.	1485 Bleury St.
Leone, Joseph, Jr.	2026 Bleury St.
Leopold Inc., Henry	423 Mayor Street
Ludor Hats	62 Rachel St. E.
Luxor Millinery	5240 St. Lawrence Blvd.
Madison Hat Inc.	464 McGill St.
Major Headwear Inc.	4318A St. Lawrence Blvd.
Marvel Headwear Ltd.	627 Faillon St.
Midway Industries Ltd.	9699 Foucher St.
Mitchell Hat Fashions Ltd.	4602 St. Lawrence Blvd.
Montreal Headwear & Novelty Co. Ltd.	7710 Berri St.

List of Firms in the Hat and Cap Industry, 1957 - Classified by Principal Products - Continued

Name of Firm	Location
(b) Hats, Women's and Children's - Concluded	
Quebec - Concluded:	Montreal
Nadelle Inc. National Novelty Nugget Novelties Reg'd. Palmer Hat Mfg. Co. Piko Millinery Ltd. Progress Hat Mfg. Co. Ltd. Rio Hat Co. Ros-Ann Mfg. Co. Inc. Saint-Hilaire Inc. Smart Maid Hat Mfg. Inc. Snappy Hat Mfg. Co. Sterling Children's Hats Susan Hat & Cap Co. Topper Hat Co. Unity Mfg. Co. Ltd. Walker Hats Ltd.	7250 Clark St. 70 De Ramesay St., Sorel 5770 St. Lawrence Blvd. 2010 St. Lawrence Blvd. 1470 Peel St. 2070 Clark St. 7 Notre Dame St. E. 3643 St. Lawrence Blvd. 764 St. Joseph St., Quebec City 3970 St. Lawrence Blvd. 627 Notre Dame St. W. 4428 St. Lawrence Blvd. 1422 Bleury St. 209 St. Catherine St. E. 5655 Christophe Colomb St. 1418 Bleury St.
Ontario:	Toronto
American Hat Co. Ltd. Berk Hats Blossom Hat Company Bond Hat Mfg. Co., The Canadian Felt & Straw Hats Ltd. Case Millinery Limited Charu Hat & Novelty Co. Chicago Millinery Co. Ltd. Fashion Hat Mfg. Co. Fifth Avenue Novelty Co. G. & G. Hat Mfg. Co. K. & G. Hats, Ltd. Lanning, G.T. Ltd. Lynda Hat Co. Ltd. Merson Hat Co. New Style Hat Frames Co. Newton Hat Co., The Novelty Hat Ltd. Peggy Anne Hat Co. Rainbow Hats Ltd. Ray Hat & Cap Co. Ritz Hat Co. Rogers Frankfort Co. Ltd., The Spencer Hats Ltd. Standard Hat Co. Ltd. Superior Hat Co. Variety Hat Ltd. Zippin Hat Co.	71 York Street 317 Adelaide St. W. 3 Beverley St. 54 Wellington St. W. 312-318 Adelaide St. W. 266 King St. W. 317 Adelaide St. W. 443 Richmond St. W. 317 Adelaide St. W. 312 Adelaide St. W. 312-318 Adelaide St. W. 317 Adelaide St. W. 257 Coleman St., Belleville 312-318 Adelaide St. W. 54 Wellington St. W. 312 Adelaide St. W. 71 York St. 972 Queen St. W. 54 Wellington St. W. 317 Adelaide St. W. 312 Adelaide St. W. 317 Adelaide St. W. 317-324 Adelaide St. W. 54 Wellington St. W. 312 Adelaide St. W. 54 Wellington St. W. 317 Adelaide St. W. 317 Adelaide St. W.

List of Firms in the Hat and Cap Industry, 1957 - Classified by Principal Products - Continued

Name of Firm	Location
(c) Caps	
Nova Scotia:	
Lewis, J. & Sons Ltd.	Court St., Truro
Wolfe Cap & Sportswear Ltd.	Factory-Stewiacke Head Office - Truro
Quebec:	
	Montreal
Gomberg Mfg. Co., Sam	1615A St. Lawrence Blvd.
J.M. Fur Cap Mfg. Co.	3443 St. Lawrence Blvd.
Kirel Cap Mfg. Co.	5168 St. Lawrence Blvd.
London Hat & Cap Mfg. Co., The	710 Notre Dame St. W.
Maple Leaf Hat & Cap Mfg. Co.	5758 St. Lawrence Blvd.
Miller Cap & Shirt Mfg. Co. Ltd.	3664 St. Lawrence Blvd.
Mosani Cap Mfg. Co.	1410 Panet St.
Prince Hat & Cap Mfg. Co.	91 King St.
Principal Cap & Sportswear Inc.	4026 Ontario St. E.
Progress Brand Cap Co.	7247 St. Urbain St.
Scully, William Ltd.	1202 University St.
Sofin's Sportswear	108 Mount Royal E.
Sport Cap Co.	3700 St. Lawrence Blvd.
Standard Cap Mfg.	408 St. James St. W.
Star Cap Uniform Co.	929 Windsor St.
Superior Cap Co.	5061 McKenzie Ave.
Supreme Hat & Cap Co.	1602 St. Lawrence Blvd.
Town Headwear Co. Reg'd., The	4257 St. Lawrence Blvd.
Woods, S.E. Ltd. & The Holden Mfg. Co.	87 Montcalm St., Hull
Ontario:	
	Toronto
Acme Hat & Cap Co.	209 McCaul St.
Capital Caps & Sportswear Ltd.	312 Adelaide St. W.
Durable Hat & Cap Co.	779 Queen St. W.
Fashion Hat & Cap Co.	90 Chestnut St.
Hamilton Uniform Cap Co. Ltd.	214 King William St., Hamilton
Harris Cap & Textiles Co. Ltd.	653-655 College St.
Hewer, A.B. Uniform Caps Ltd.	214 King William St., Hamilton
Imperial Hat & Cap Co.	47 Wellington St. W.
Krystal Cap Co.	435 Spadina Ave.
Majestic Cap Co.	888 College St.
Modena Hats	30 Phoebe St.
Muir Cap & Regalia, Ltd.	51 Simcoe St.
New Style Headgear	366 Adelaide St.
Ottawa Imperial Cap Co.	116 York St., Ottawa
Palter Cap Co. Ltd.	104 Sherbourne St.
Parktown Hat & Cap Ltd.	333 Adelaide St. W.
Rich Cap & Novelty Co.	542 Dundas St. W.
Shuttleworth Moulded Products Ltd.	R.R. No. 4, London
Stokes Cap & Regalia Ltd.	296 Richmond St. W.
Style Built Co.	210 Sussex Mews

List of Firms in the Hat and Cap Industry, 1957 - Classified by Principal Products - Concluded

Name of Firm	Location
(c) Caps - Concluded	
Ontario - Concluded:	Toronto
Travers Aprons Ltd.	911 Bank St., Ottawa
Triangle Hat & Cap Co.	108 Wellington St. W.
Uniform Cap Co.	388 Albert St., Ottawa
Victoria Cap Co., The	131 John St. S., Hamilton
Manitoba:	Winnipeg
B.D. Headwear	210 Plymouth Bldg.
Beaver Headwear Ltd.	164 Isabel St.
Brill Hat & Cap Co. Ltd.	281 McDermot Ave.
Buffalo Cap & Neckwear, Ltd.	250 McDermot Ave. W.
Crown Cap Mfg. Co. Ltd., The	113 Market Ave. E.
Dominion Hat & Cap Co. Ltd.	296 McDermot Ave.
Dressler Headwear Ltd.	246 McDermot Ave.
Echlin Mfg. Co.	587 Clifton St.
Gerb Mfg. Co. Ltd.	290 McDermot Ave.
M. & G. Cap Mfg. Co.	188 King St.
Manitoba Cap Mfg. Co. Ltd.	288 McDermot Ave.
Modern Headwear Ltd.	88 Arthur St.
Twentieth Century Headwear Ltd.	310 Plymouth Bldg.
British Columbia:	
Western Cap Co. Ltd.	456 E. Hastings St., Vancouver
(d) Hat and Cap Makers' Materials	
Nova Scotia:	
Eastern Felt Corporation Ltd.	Court and Prince Streets, Truro
Quebec:	Montreal
Canadian Hatters Supply Co. Ltd.	360 Recollet St.
Hubbard Felt Co. Ltd.	425 Marien Avenue, Montreal East
New York Hat Frame Ltd.	690 Notre Dame St. W.
Selco Hat Frame Ltd.	619 Notre Dame St. W.
Ontario:	
Gordie's Hat Frame & Novelties	312-318 Adelaide St. W., Toronto
Lancashire Felt Co. of Canada, Ltd.	139 Morris St., Guelph

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