

761

CATALOGUE No.

34-214

ANNUAL



CANADA



# HAT AND CAP INDUSTRY

## 1961

The list of firms normally included in this report has been omitted from this issue, along with certain tables. See introductory text for details.

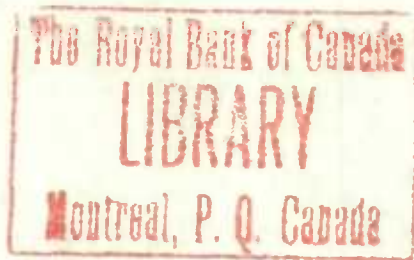
### ANNUAL CENSUS OF MANUFACTURES

*Published by Authority of*  
The Minister of Trade and Commerce

DOMINION BUREAU OF STATISTICS  
Industry Division

August 1963  
6524-525

Price: 50 cents



#### SYMBOLS

The interpretation of the symbols used in the tables throughout this publication is as follows:

... figures not appropriate or not applicable.

— nil or zero.

## EXPLANATORY NOTES

This report is one in a series of about 140 publications which present the results of the 1961 Census of Manufactures. Most reports in this series refer to specific industries, but there are summary reports for Canada and the provinces and for major industry groups. Implementation of the new definition of the establishment in the 1961 Census has resulted in certain changes and necessitated some adjustments to the statistics for previous years in order to maintain comparability of the data. (See following note on "Establishment".)

Industry statistics given in these reports refer to number of establishments, employees, salaries and wages, cost of materials, supplies, fuel and electricity, gross value of shipments, inventories and value added by manufacturing. Details of materials used and products shipped are also given. Descriptions of the principal industry statistics, with special reference to 1961, are as follows:

### Period Covered

Firms are asked to submit figures for the calendar year, if at all possible, and most reports are on this basis. Financial year reports for periods differing from the calendar year are accepted in instances where the firms find it impossible to supply calendar year data from accounting records. However the data on employees, salaries and wages are requested on a calendar year basis in all cases.

### Establishment

The reporting unit in the Census of Manufactures is the **establishment**. Beginning with the 1961 Census, the establishment is defined as follows:

The smallest unit which is a separate operating entity capable of reporting all the following:

- Materials and supplies used,
- Goods purchased for resale as such,
- Fuel and power consumed,
- Number of employees and their pay,
- Inventories,
- Shipments or sales.

The establishment is to be distinguished from smaller subdivisions or departments which do not have records which permit them to report all items required of an establishment. Prior to 1961, some establishments were required to submit two or more separate reports when they were engaged in operations which were classifiable to different industries. Beginning with 1961, separate reports for such operations will be required only in cases where accounting records can provide all the elements of principal statistics enumerated above. Special reporting arrangements were made with respondents when the acceptance of combined reports would have seriously affected the statistics for particular industries or areas. Where continuity of industry statistics was affected by this change in reporting procedures, adjustments to the data were made back to 1957 in order to maintain comparability of the series for recent years.

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing operations. Prior to 1961, the Census of Manufactures attempted to cover the manufacturing activities of all establishments, whether or not they were principally engaged in manufacturing operations. Beginning with the 1961 Census, establishments (accounting entities) which are not primarily engaged in manufacturing are no longer included as manufacturing establishments in the basic industry statistics. Again adjustments to the industry statistics were made to reflect the removal of such reporting units for the period 1957-1960. These reporting units are now listed as establishments in other Bureau industry surveys, such as Wholesale Trade, Construction, etc. In order, however, to maintain complete coverage of certain commodity items produced mainly in manufacturing establishments, many non-manufacturing establishments are now surveyed for commodity shipments only and the latter are included in those tables of industry reports showing shipments of certain commodities "from all industries".

Many firms have more than one manufacturing establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements described earlier.

Prior to 1961, the main emphasis in the Census of Manufactures was on manufacturing activity whereas, beginning with 1961, each establishment reports on the total operations carried out within its accounting boundaries (except income from investments such as rent, interest and dividends). However, data on different activities (manufacturing, selling, construction by own labour force etc.) are requested separately. The 1961 statistics in this report are confined to manufacturing activity in order to maintain comparability with previous years. In the 1962 reports it is planned to show both 1961 and 1962 data on the "total activity" basis in addition to the data on manufacturing operations.

### Employees

Administrative and office employees include all executives and supervisory officials such as presidents, vice-presidents, secretaries, treasurers, etc., together with managers, professional and technical employees, superintendents and factory supervisors above the working foremen level, and clerical employees. Working owners and partners are also included in this category but will be shown separately in subsequent years.

Production and related workers include all other factory workmen whether paid on a monthly, weekly, hourly or piece-work basis. Working foremen doing work similar to that of the employees they supervise are included, as are maintenance, handling, warehousing and delivery staff. Employees on new construction work, in retail or wholesale operations, on outside piece work, etc, are not included.



Production workers are reported by months, an average for the year being obtained by summing the monthly figures and dividing by twelve. This procedure is followed even though the plant did not operate in all months. Figures on employment refer to the calendar year whether or not some establishments reported other data on a financial year basis.

### Salaries and Wages

Salaries and wages refer to gross earnings of the employees described above, including salaries, wages, commissions, bonuses, the value of room and board where provided, deductions for income tax and social services such as sickness and unemployment insurance, pensions, etc., as well as any other allowances forming part of the employees' wages. Payments for overtime are included.

Salaries refer to amounts paid to administrative and office employees. Withdrawals by working owners or partners for normal living expenses for self and family are included with salaries, but will be shown separately in subsequent years. Wages refer to the amounts paid to production and related workers as defined above. Data on earnings refer to the calendar year whether or not some establishments reported other data on a financial year basis.

### Cost of Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars and trucks), not to purchases unless the quantities are the same. Values refer to the laid-down cost at the establishment including freight, duty, etc.

### Materials and Supplies Used

Figures represent quantities and laid-down cost values, at the establishment, of materials, supplies and components actually used during the year whether purchased from others or received as transfers from other plants of the reporting company. Amounts paid to other manufacturers for work done on materials owned by the reporting company are included. Returnable containers or any other items charged to capital account are not included. Fuels are not included. Goods bought from others or received as transfers from other plants or reporting companies for resale without further processing are not included. Maintenance and repair supplies not chargeable to capital account are included.

### Factory Shipments

Factory shipments generally refer to shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishment for work done. All products and by-products shipped from the establishment are included whether for domestic use, export, or for government departments. Transfer shipments to sales outlets, distributing warehouses or to other manufacturing units of the reporting firm which are treated as separate establishments are included. Goods bought or received as transfers and resold without further processing are not included. Values are requested

on f.o.b. establishment basis, and do not include sales tax or excise duties. Values of containers not returnable are included. Amounts received in payment for work done on materials owned by others are included.

In a few industries such as shipbuilding, air craft, etc., where work on principal products extend over a relatively long period, the value of production is recorded rather than the value of shipments. For those industries production is computed from the value of deliveries of complete units during the year plus the value of work done during the year on unfinished units less the value of work done in previous years on finished units delivered in the year under review.

### Inventories

Values represent the book value of manufacturing inventory. Figures consist of inventory at the plant and at warehouses or selling outlets which are treated as extensions of the plants for the purpose of reporting shipments.

### Value added by Manufacturing

Value added is compiled by deducting the cost of materials, fuel and electricity consumed from the value of production (value of shipments adjusted for changes in the value of inventories of finished goods and goods in process). Value added is sometimes referred to as net production.<sup>1</sup>

### Standard Industrial Classification

The revised Standard Industrial Classification which was introduced with the 1960 Census of Manufactures provides for a breakdown of the universe into 140 industries arranged in 20 major groups compared with 135 industries in 17 major groups in the old classification which was used in the compilations for the years 1949 to 1959 inclusive. Full details are contained in the Standard Industrial Classification Manual, Catalogue No. 12-501, which is available from either the Queen's Printer or the Dominion Bureau of Statistics. Reporting establishments are classified or allotted to specific industries on the basis of the value of principal products made or shipped.

Establishments engaged solely in repair work are not included in manufacturing industries (except in the case of furniture, shipbuilding, boat building, aircraft and railroad rolling stock industries) but establishments principally engaged in assembling parts into complete units are included.

<sup>1</sup> To arrive at the National Accounts concept of "gross domestic product at factor cost", it would be necessary to subtract also the cost of advertising, insurance and other business costs which are not collected in the annual Census of Manufactures. Value added figures for the primary industries, manufacturing and construction are published in D.B.S. publication 61-202, Survey of Production.

### Short Forms

Since 1949, in order to ease the reporting burden for smaller firms, a one-page short form has been used asking only for certain principal items of shipments. For purposes of publication, missing data were estimated on the basis of appropriate ratios. For the 1959 and 1960 censuses the general limit for short forms was raised from \$50,000 to \$100,000 value of shipments and a new intermediate form was used. This form is a shortened version of the long form in that some of the general questions were pared down and the detailed lists of materials and products were limited to the more important items. The general limits for firms in this category were set at between \$100,000-\$500,000 value of shipments, but in the case of both the short and inter-

mediate forms there are lower cut-offs for a number of industries in which the smaller firms account for a larger share of total shipments.

In the 1961 Census, in addition to the question on shipments of goods of own manufacture, questions on employment and payroll and on total revenue were added on all short forms. The other elements of principal statistics, viz. value of materials, fuel and electricity, and inventories, are generally estimated by using ratios based on the change in the value of shipments from year to year. This is to permit the complete compilation of basic industry statistics by industry and by geographic location. The proportion of the estimated data is generally less than 5 per cent of the total in each category of principal statistics.

*[Faint, illegible text, possibly bleed-through from the reverse side of the page]*



# HAT AND CAP INDUSTRY

1961

For the 1961 survey year, the Bureau implemented a New Establishment Concept, bringing about minor revisions to this industry. This implementation of a new definition of the establishment (reporting unit) in the 1961 Census of Manufactures has resulted in certain changes and necessitated some adjustments to the statistics. In order to maintain comparability of the principal statistics (Table 1) for recent years, the necessary adjustments were applied to the data back to 1957. (see also Explanatory Notes).

It should be noted that the 1960 data in this report, with the exception of Table 1, are based on the revised 1960 Standard Industrial Classification without any adjustment for the New Establishment Concept.

As a result of increased work loads and staff shortages it has been necessary to suspend publication of certain tables normally contained in this report. It is planned to resume publication of these tables in the 1962 reports. The tables affected are the following: List of firms - Imports - Exports.

TABLE 1. Principal Statistics, Representative Years, 1937-61

Year and province	Estab-lish-ments	Em-ployees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Value of shipments <sup>1</sup>
<b>Basis: Standard Industrial Classification up to and including 1960</b>							
	number		dollars				
1937 .....	171	4,647	4,416,717	137,455	6,709,478	6,842,435	13,689,368
1939 .....	156	4,762	4,487,446	134,417	6,092,581	6,746,829	12,973,827
1940 .....	153	5,144	5,244,147	150,582	7,939,417	7,723,662	15,813,661
1941 .....	168	5,644	6,011,476	173,440	9,600,183	9,281,582	19,055,205
1942 .....	171	5,708	6,645,083	184,245	10,978,307	10,540,582	21,703,134
1943 .....	167	5,314	6,872,916	182,290	10,921,710	10,962,150	22,066,150
1944 .....	165	5,123	6,949,426	166,971	10,768,833	10,935,804	21,667,282
1945 .....	164	5,220	7,361,703	176,227	11,405,927	11,646,912	23,229,066
1946 .....	171	5,587	8,551,022	213,009	14,906,436	14,414,005	29,533,450
1947 .....	169	5,167	8,286,601	221,443	12,746,222	13,845,854	26,813,519
1948 .....	164	4,714	8,358,871	222,532	11,142,545	13,590,284	24,955,361
1949 .....	163	4,760	9,004,917	233,255	11,268,684	14,742,262	26,244,201
1950 .....	157	4,825	9,260,609	231,202	11,379,834	14,471,360	26,082,396
1951 .....	159	4,835	9,796,747	223,981	11,549,016	15,518,769	27,291,766
1952 .....	172	5,005	10,791,897	231,805	12,610,052	16,764,298 <sup>2</sup>	29,606,155
1953 .....	166	4,928	11,057,900	230,714	11,741,210	17,660,028 <sup>2</sup>	29,631,952
1954 .....	169	4,708	10,789,884	260,987	11,305,582	16,595,108	28,271,272
1955 .....	165	4,561	10,536,317	261,538	11,659,269	16,778,289	28,695,413
1956 .....	156	4,314	10,559,954	292,168	13,236,627	16,385,000	29,742,506
1957 .....	146	4,309	10,893,610	287,346	13,909,642	16,798,198	30,862,665
1958 .....	140	4,073	10,747,521	285,769	12,528,653	16,542,793	29,272,149
1959 .....	130	4,017	10,959,726	292,247	12,798,590	16,985,993	29,964,551
1960 .....	130	4,003	11,056,561	282,213	13,005,108	17,012,669	30,326,204

See footnotes at end of table.

TABLE 1. Principal Statistics, Representative Years, 1937-61 - Concluded

Year and province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Value of shipments <sup>1</sup>
<b>Basis: Revised Standard Industrial Classification and New Establishment Concept<sup>3</sup></b>							
	number		dollars				
1957 .....	145	4,300	10,864,570	287,085	13,883,185	16,643,804	30,678,459
1958 .....	140	4,073	10,747,521	285,769	12,528,653	16,426,761	29,154,117
1959 .....	129	3,999	10,930,729	292,043	12,780,752	16,847,392	29,803,908
1960							
<b>Canada .....</b>	<b>130</b>	<b>4,003</b>	<b>11,056,561</b>	<b>282,213</b>	<b>13,005,108</b>	<b>16,883,106</b>	<b>30,199,641</b>
Nova Scotia .....	2	} 115	224,636	30,892	299,391	344,158	686,471
New Brunswick .....	1						
Quebec .....	62	} 1,955	5,522,810	128,543	6,542,587	8,860,493	15,458,507
Ontario .....	51						
Manitoba .....	12	} 1,513	4,405,466	112,753	5,179,925	6,402,111	11,804,856
Alberta .....	1						
British Columbia .....	1	} 420	903,649	10,025	983,205	1,276,344	2,249,807
	1						
1961							
<b>Canada .....</b>	<b>130</b>	<b>3,950</b>	<b>11,218,363</b>	<b>282,165</b>	<b>13,266,512</b>	<b>17,885,349</b>	<b>31,475,380</b>
Nova Scotia .....	2	} 104	223,280	25,744	319,460	292,254	635,839
New Brunswick .....	1						
Quebec .....	63	} 2,025	5,757,207	128,498	6,947,571	9,576,083	16,599,634
Ontario .....	49						
Manitoba .....	12	} 1,404	4,331,810	116,397	5,197,871	6,576,094	11,950,584
Alberta .....	1						
British Columbia .....	2	} 417	906,066	11,526	801,610	1,440,918	2,289,323
	2						

<sup>1</sup> Figures up to and including 1951 represent value of production.

<sup>2</sup> Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "Value added by manufacture".

<sup>3</sup> The implementation of a new definition of the establishment (reporting unit) in the 1961 Census of Manufactures has resulted in certain changes and necessitated some adjustments to the statistics. In order to maintain comparability of the principal statistics for recent years, the necessary adjustments were applied to the data back to 1957. (See also Explanatory Notes).

TABLE 2. Inventories,<sup>1</sup> 1961

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
dollars				
Opening: <sup>2</sup>				
Nova Scotia .....	} 161,977	33,970	46,225	242,172
New Brunswick .....				
Quebec .....	} 1,264,940	220,067	483,634	1,968,641
Ontario .....				
Manitoba .....	} 1,216,666	165,728	648,696	2,031,090
Alberta .....				
British Columbia .....	} 480,726	130,733	243,306	854,765
Canada .....				
	<b>3,124,309</b>	<b>550,498</b>	<b>1,421,861</b>	<b>5,096,668</b>
Closing:				
Nova Scotia .....	} 185,046	29,952	51,862	266,860
New Brunswick .....				
Quebec .....	} 1,465,513	219,232	536,987	2,221,732
Ontario .....				
Manitoba .....	} 1,259,051	175,187	579,015	2,013,253
Alberta .....				
British Columbia .....	} 517,430	98,312	240,458	856,200
Canada .....				
	<b>3,427,040</b>	<b>522,683</b>	<b>1,408,322</b>	<b>5,358,045</b>

<sup>1</sup> Book value of all manufacturing inventories held at plant and plant warehouses.

<sup>2</sup> The opening inventory for 1961 differs from the closing inventory for 1960 because of the receipt of revised data, the inclusion of new establishments, the removal of figures for establishments which did not operate in 1961, changes in classification, and the implementation of the New Establishment Concept.



TABLE 3. Principal Statistics, by Sections, 1960 and 1961

Sections	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at factory of materials used	Value of factory shipments
	number		dollars		
<b>1960<sup>1</sup></b>					
Hats, men's .....	8	680	2,069,539	2,911,622	6,133,821
Hats, women's and children's.....	63	1,850	5,273,210	6,387,870	14,929,348
Caps .....	50	1,040	2,489,181	2,586,584	6,058,307
Hat and cap makers' materials .....	9	433	1,224,631	1,119,032	3,204,728
<b>Totals.....</b>	<b>130</b>	<b>4,003</b>	<b>11,056,561</b>	<b>13,005,108</b>	<b>30,326,204</b>
<b>1961</b>					
Hats, men's .....	8	655	2,177,926	2,782,190	6,120,556
Hats, women's and children's.....	65	1,845	5,304,168	6,702,815	15,718,043
Caps .....	48	1,040	2,543,817	2,583,074	6,356,113
Hat and cap makers' materials .....	9	410	1,192,452	1,198,433	3,280,668
<b>Totals.....</b>	<b>130</b>	<b>3,950</b>	<b>11,218,363</b>	<b>13,266,512</b>	<b>31,475,380</b>

<sup>1</sup> Based on the revised 1960 Standard Industrial Classification without revisions for the New Establishment Concept.

TABLE 4. Factory Shipments, 1960 and 1961

Principal products	1960 <sup>1</sup>		1961	
	Quantity	Value	Quantity	Value
	dozen	\$	dozen	\$
<b>Caps and helmets:</b>				
Cloth.....	289,142	2,964,334	276,113	2,770,133
Uniform.....	25,018	747,930	23,956	739,163
Advertising and shop .....	50,190	372,508	114,889	451,415
Fur .....	1,253	44,997	907	29,544
Leather.....	1,584	24,712	1,525	19,953
Sport .....	111,133	936,766	242,515	1,040,003
Other.....	2,978	15,459	10,453	70,936
<b>Hats, men's:</b>				
<b>Felt:</b>				
Fur .....	80,254	4,971,790	85,364	5,120,329
Wool .....	22,412	478,294	19,482	402,280
Straw.....	26,844	608,301	23,552	588,164
Panama.....	1,418	49,012	710	24,660
Cotton.....	3,347	50,465	11,059	204,516
Other.....	13,583	133,480	15,044	146,885

See footnote at end of table.

TABLE 4. Factory Shipments, 1960 and 1961 — Concluded

Principal products	1960 <sup>1</sup>		1961	
	Quantity dozen	Value \$	Quantity dozen	Value \$
Hats, women's:				
Felt:				
Fur .....	27,846	1,438,189	26,591	1,610,565
Wool .....	49,165	1,352,111	49,373	1,339,935
Velour .....	56,531	2,745,983	50,243	2,659,229
Straw .....	91,098	3,980,883	97,628	4,194,635
Panama .....	6,968	219,351	1,697	98,979
Fabric:				
Cotton .....	5,728	135,751	9,238	202,490
Silk and rayon .....	22,769	695,831	25,880	799,062
Wool .....	3,244	77,530	2,255	67,705
Velvet .....	43,741	1,344,150	38,433	1,130,471
Linen .....	<sup>2</sup>	<sup>2</sup>	<sup>2</sup>	<sup>2</sup>
Other .....	52,273	1,266,270	60,222	1,674,158
Hats, children's:				
Felt:				
Fur .....	<sup>2</sup>	<sup>2</sup>	<sup>2</sup>	<sup>2</sup>
Wool .....	7,716	117,112	7,226	129,133
Straw .....	19,415	258,109	24,316	350,112
Fabric:				
Silk and rayon .....	<sup>2</sup>	<sup>2</sup>	<sup>2</sup>	<sup>2</sup>
Cotton .....	13,567	137,228	17,850	186,283
Wool .....	1,094	15,895	<sup>2</sup>	<sup>2</sup>
Velvet .....	1,398	20,550	1,500	30,005
Other .....	29,275	203,779	76,995	636,372
Headwear, other:				
Headwear, infants .....	<sup>2</sup>	<sup>2</sup>	<sup>2</sup>	<sup>2</sup>
Tams and berets .....	6,996	65,395	909	13,102
Other .....	114,687	889,264	69,170	653,245
Hat and cap makers' materials, made for sale to others:				
Hat bodies in the rough:				
Fur felt—Men's .....	50,502	1,028,586	52,588	1,090,057
Fur felt—Women's .....	24,137	413,119	20,646	353,283
Wool felt .....	<sup>3</sup>	<sup>3</sup>	<sup>3</sup>	<sup>3</sup>
All other products (including contract work and amount received for work done on materials owned by others) .....	...	1,964,974	...	2,784,349
<b>Total factory shipments</b> .....	...	<b>30,326,204</b>	...	<b>31,611,151</b>
Less adjustment for value of sales taxes, excise duties and outward transportation charges which were not deducted from individual commodity items detailed above .....	...	...	...	135,771
<b>Total factory shipments (adjusted)</b> .....	...	...	...	<b>31,475,380</b>

<sup>1</sup> Based on the revised 1960 Standard Industrial Classification without revisions for the New Establishment Concept.

<sup>2</sup> Less than 3 establishments reporting included in appropriate "Other" category.

<sup>3</sup> Less than 3 establishments reporting, included in "All other products".

Production of all bodies during the year, whether for own use or for sale as such: 1960 (revised) Men's 105,296 dozen, Women's 59,826 dozen; 1961, Men's 107,968 dozen, Women's 50,867 dozen.

**TABLE 5. Products by Sections, (a) Hats, Men's, (b) Hats, Women's and Children's (c) Caps and Helmets and (d) Hat and Cap Makers' Materials, 1960 and 1961**

Principal products	1960 <sup>1</sup> Factory shipments		1961 Factory shipments	
	Quantity dozen	Value \$	Quantity dozen	Value \$
<b>(a) Hats, men's</b>				
Hats, men's:				
Fur felt .....	76,408	4,814,494	81,829	4,970,607
Wool felt .....	9,824	209,132	7,611	165,668
Cotton .....	—	—	2	2
Straw .....	26,599	603,072	23,115	577,324
Panama .....	2	2	2	2
Other .....	2,144	91,975	1,411	35,577
Hats, all other, including caps, women's and children's headwear, etc. ....	9,571	140,304	8,549	147,719
Hat bodies in the rough, fur felt:				
Men's .....	3	3	3	3
Women's .....	3	3	3	3
All other products .....	...	274,844	...	292,364
<b>Totals</b> .....	...	<b>6,133,821</b>	...	<b>6,189,259</b>
<b>(b) Hats, women's and children's</b>				
Hats, women's:				
Felt:				
Fur .....	27,846	1,438,189	26,591	1,610,565
Wool .....	49,165	1,352,111	49,373	1,339,935
Velour .....	56,531	2,745,983	50,243	2,659,229
Straw .....	91,098	3,980,883	97,628	4,194,635
Panama .....	6,968	219,351	1,697	98,979
Fabric:				
Cotton .....	5,728	135,751	8,686	197,335
Silk and rayon .....	22,769	695,831	25,880	799,062
Wool .....	3,244	77,530	2,248	67,369
Velvet .....	43,741	1,344,150	38,433	1,130,471
Other .....	50,299	1,182,404	53,648	1,527,692
Hats, children's:				
Felt:				
Fur .....	4	4	4	4
Wool .....	7,716	117,112	7,226	129,133
Straw .....	17,567	245,461	22,781	339,263
Cotton .....	9,920	104,780	14,830	139,850
Other .....	27,569	200,229	74,683	631,249
Hats, all other, including caps, helmets, men's hats and infants' headwear, etc. ....	131,682	995,491	83,991	784,615
All other products .....	...	94,092	...	99,722
<b>Totals</b> .....	...	<b>14,929,348</b>	...	<b>15,749,104</b>

See footnotes at end of table.



**TABLE 5. Products by Sections, (a) Hats, Men's (b) Hats, Women's and Children's (c) Caps and Helmets and (d) Hat and Cap Makers' Materials, 1960 and 1961 - Concluded**

Principal products	1960 <sup>1</sup>		1961	
	Factory shipments		Factory shipments	
	Quantity	Value	Quantity	Value
	dozen	\$	dozen	\$
<b>(c) Caps and helmets</b>				
Caps and helmets:				
Cloth .....	281, 875	2, 845, 832	269, 932	2, 654, 111
Uniform .....	25, 018	747, 930	23, 956	739, 163
Advertising and shop .....	50, 190	372, 508	114, 889	451, 415
Fur .....	1, 253	44, 997	907	29, 544
Leather .....	1, 584	24, 712	1, 525	19, 953
Sport .....	111, 133	936, 766	242, 195	1, 038, 003
Other .....	2, 522	6, 305	9, 420	41, 088
Hats, men's .....	21, 896	515, 669	27, 245	611, 258
Hats, women's and children's .....	9, 819	156, 309	10, 291	231, 718
Headwear, other .....	1, 142	16, 395	1, 546	20, 247
All other products .....	...	390, 884	...	547, 288
<b>Totals</b> .....	...	<b>6, 058, 307</b>	...	<b>6, 383, 788</b>
<b>(d) Hat and cap makers' materials</b>				
Hat bodies in the rough .....	124, 109	1, 757, 307	112, 551	1, 673, 739
All other products .....	...	1, 447, 421	...	1, 615, 261
<b>Totals</b> .....	...	<b>3, 204, 728</b>	...	<b>3, 289, 000</b>
<b>Total factory shipments</b> .....	...	<b>30, 326, 204</b>	...	<b>31, 611, 151</b>
Less adjustment for value of sales taxes, excise duties and outward transportation charges which were not deducted from individual commodity items detailed above .....	...	...	...	135, 771
<b>Total factory shipments (adjusted)</b> .....	...	...	...	<b>31, 475, 380</b>

<sup>1</sup> Based on the revised 1960 Standard Industrial Classification without revisions for the New Establishment Concept.

<sup>2</sup> Less than 3 establishments reporting, included in "Hats, men's, other".

<sup>3</sup> Less than 3 establishments reporting, included in "All other products".

<sup>4</sup> Less than 3 establishments reporting, included in "Hats, children's other".

**TABLE 6. Employees and their Earnings, by Provinces, 1960 and 1961**

	Employees					Earnings			
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total	
	Male	Female	Male	Female					
	number					dollars			
<b>1960<sup>1</sup></b>									
Nova Scotia .....	}	10	2	61	42	115	44, 010	180, 626	224, 636
New Brunswick .....		186	93	591	1, 085	1, 955	1, 415, 064	4, 107, 746	5, 522, 810
Quebec .....		155	78	635	645	1, 513	1, 116, 320	3, 289, 146	4, 405, 466
Ontario .....		30	14	60	316	420	201, 232	702, 417	903, 649
Other provinces .....		<b>Canada</b> .....	<b>381</b>	<b>187</b>	<b>1, 347</b>	<b>2, 088</b>	<b>4, 003</b>	<b>2, 776, 626</b>	<b>8, 279, 935</b>
<b>1961</b>									
Nova Scotia .....	}	6	2	55	41	104	34, 897	188, 383	223, 280
New Brunswick .....		194	83	609	1, 139	2, 025	1, 378, 148	4, 379, 059	5, 757, 207
Quebec .....		137	73	609	585	1, 404	1, 025, 234	3, 306, 576	4, 331, 810
Ontario .....		27	17	51	322	417	213, 693	692, 373	906, 066
Other provinces .....		<b>Canada</b> .....	<b>364</b>	<b>175</b>	<b>1, 324</b>	<b>2, 087</b>	<b>3, 950</b>	<b>2, 651, 972</b>	<b>8, 566, 391</b>

<sup>1</sup> Based on the revised 1960 Standard Industrial Classification without revisions for the New Establishment Concept.

TABLE 7. Production Workers, by Months, 1961

Month	Establishments reporting monthly detail <sup>1</sup>		Establishments reporting quarterly detail <sup>2</sup>	
	Male	Female	Male	Female
January .....	1,089	1,507		
February .....	1,076	1,572		
March .....	1,092	1,590	180	478
April .....	1,105	1,516		
May .....	1,122	1,466		
June .....	1,140	1,528	189	510
July .....	1,163	1,549		
August .....	1,169	1,557		
September .....	1,124	1,533	180	491
October .....	1,091	1,528		
November .....	1,054	1,491		
December .....	1,044	1,462	174	451
Average for establishments reporting monthly detail .....			1,108	1,529
Average for establishments reporting quarterly detail .....			183	485
Average for small establishments <sup>3</sup> .....			33	75
Average for all establishments .....			1,324	2,087

<sup>1</sup> The number of production workers, by months, was collected only for large establishments.

<sup>2</sup> The number of production workers, by quarters, was collected only for medium-size establishments.

<sup>3</sup> The monthly detail of production workers was not collected from small establishments. Only annual averages were collected from these establishments.

TABLE 8. Principal Statistics, grouped by Size of Establishment, 1960 and 1961

Size of shipments	Estab-lish-ments	Em-ployees	Salaries and wages	Cost of fuel and electricity	Cost at factory of materials used	Value of factory shipments
1960 <sup>1</sup>						
Under \$25,000 .....	20	69	110,165	3,635	95,526	257,492
\$ 25,000 to \$ 49,999 .....	17	107	241,235	5,489	290,313	645,192
50,000 " 99,999 .....	24	300	726,069	9,394	713,744	1,776,747
100,000 " 199,999 .....	28	581	1,548,943	16,743	1,488,384	3,789,059
200,000 " 499,999 .....	25	1,064	2,757,034	67,764	3,416,020	7,493,590
500,000 " 999,999 .....	9	778	2,295,071	46,514	2,827,592	6,533,619
1,000,000 and over .....	7	1,104	3,378,044	130,674	4,173,529	9,830,505
<b>Totals .....</b>	<b>130</b>	<b>4,003</b>	<b>11,056,561</b>	<b>282,213</b>	<b>13,005,108</b>	<b>30,326,204</b>
1961						
Under \$25,000 .....	18	57	97,313	2,481	81,846	199,178
\$ 25,000 to \$ 49,999 .....	16	85	217,407	5,702	237,453	558,556
50,000 " 99,999 .....	28	325	861,673	11,842	869,912	2,101,231
100,000 " 199,999 .....	26	507	1,387,158	21,924	1,759,266	3,899,063
200,000 " 499,999 .....	27	1,163	3,006,721	63,437	3,634,869	8,479,834
500,000 " 999,999 .....	6	483	1,461,131	37,798	1,616,958	4,100,056
1,000,000 and over .....	9	1,330	4,186,960	138,981	5,066,208	12,137,464
<b>Totals .....</b>	<b>130</b>	<b>3,950</b>	<b>11,218,363</b>	<b>282,165</b>	<b>13,266,512</b>	<b>31,475,380</b>

<sup>1</sup> Based on the revised 1960 Standard Industrial Classification without revisions for the New Establishment Concept.

TABLE 9. Principal Statistics classified according to Type of Ownership, 1960 and 1961

Type of ownership	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at factory of fuel and electricity	Cost of materials used	Value of factory shipments
	number		dollars			
<b>1960<sup>1</sup></b>						
Individual ownership .....	34	298	682,373	16,171	978,969	2,124,956
Partnership .....	10	89	250,360	2,753	232,947	575,547
Incorporated companies .....	86	3,616	10,123,828	263,289	11,793,192	27,625,701
<b>Totals .....</b>	<b>130</b>	<b>4,003</b>	<b>11,056,561</b>	<b>282,213</b>	<b>13,005,108</b>	<b>30,326,204</b>
<b>1961</b>						
Individual ownership .....	32	230	546,312	9,279	637,249	1,517,545
Partnership .....	11	93	275,106	3,171	386,152	825,952
Incorporated companies .....	87	3,627	10,396,945	269,715	12,243,111	29,131,883
<b>Totals .....</b>	<b>130</b>	<b>3,950</b>	<b>11,218,363</b>	<b>282,165</b>	<b>13,266,512</b>	<b>31,475,380</b>

<sup>1</sup> Based on the revised 1960 Standard Industrial Classification without revisions for the New Establishment Concept.

TABLE 10. Principal Statistics grouped by Number of Employees, 1960 and 1961

Group size	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at factory of fuel and electricity	Cost of materials used	Value of factory shipments
	number		dollars			
<b>1960<sup>1</sup></b>						
Under 5 employees .....	20	50	126,408	3,577	153,379	358,733
5 to 14 employees .....	41	381	939,325	18,843	1,075,013	2,594,679
15 " 49 " .....	47	1,301	3,462,760	49,035	3,861,772	8,772,035
50 " 99 " .....	13	910	2,435,399	59,878	3,278,809	7,233,963
100 " 199 " .....	8	1,361	4,092,669	150,880	4,636,135	11,366,794
200 and over .....	1					
<b>Totals .....</b>	<b>130</b>	<b>4,003</b>	<b>11,056,561</b>	<b>282,213</b>	<b>13,005,108</b>	<b>30,326,204</b>
<b>1961</b>						
Under 5 employees .....	23	66	154,927	4,880	193,307	454,040
5 to 14 employees .....	39	361	1,007,806	18,454	1,173,285	2,649,085
15 " 49 " .....	47	1,292	3,475,544	74,329	4,417,636	9,820,888
50 " 99 " .....	11	764	2,098,974	30,206	2,565,903	6,308,146
100 " 199 " .....	9	1,467	4,481,112	154,296	4,916,381	12,243,221
200 and over .....	1					
<b>Totals .....</b>	<b>130</b>	<b>3,950</b>	<b>11,218,363</b>	<b>282,165</b>	<b>13,266,512</b>	<b>31,475,380</b>

<sup>1</sup> Based on the revised 1960 Standard Industrial Classification without revisions for the New Establishment Concept.



TABLE 11. Consumption of Fuel and Electricity, 1961

Kind	Quantity	Cost at plant \$
<b>1. Establishments reporting commodity detail:<sup>1</sup></b>		
Bituminous coal:		
(a) From Canadian mines .....	ton	205
1,900		
(b) Imported .....	"	2,629
30,914		
Gasoline (including gasoline used in cars and trucks) .....	Imp. gal.	38,482
16,559		
Fuel oil including kerosene or coal oil .....	"	761,767
71,007		
Gas:		
(a) Liquefied petroleum gases .....	"	369
175		
(b) Other manufactured gas .....	—	—
(c) Natural gas .....	Mcf.	12,184
11,807		
Electricity purchased .....	kwh.	4,774,275
78,257		
Steam purchased .....	...	28,961
<b>2. Establishments reporting group detail:<sup>2</sup></b>		
Cost of fuel .....	...	18,182
Cost of electricity .....	...	18,224
<b>3. Estimate for establishments for which no data were collected:<sup>3</sup></b>		
Cost of fuel and electricity .....	...	6,179
<b>4. All establishments:</b>		
Total cost of fuel and electricity .....	...	282,165

<sup>1</sup> Large establishments.<sup>2</sup> Medium-size establishments.<sup>3</sup> Small establishments.

STATISTICS CANADA LIBRARY  
BIBLIOTHÈQUE STATISTIQUE CANADA



1010758617

1010758617