



HAT AND CAP INDUSTRY 1964

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HAT AND CAP INDUSTRY 1964

In terms of both the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing hats of straw, cloth, fur felt and wool felt; hat and cap materials and millinery".

No detailed information is collected on manufacturing materials and supplies used by this industry so that Table 12 presents these data with a minimum of breakdown. The shipments by the industry proper of goods of own manufacture are shown in as much detail as possible in Table 13.

A list of the establishments classified to the industry in the 1964 survey will be found at the end of this report.

SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- p preliminary figures.
- r revised figures.
- ${\bf x}$ confidential to meet secrecy requirements of the Statistics Act.

TABLE 1. Principal Statistics, 1961-64

				Mar	ufacturing	activity				T	otal activ	vity	
Year and province	Estab- lish- ments		oduction a ated work		Cost of	Cost of materials	Value of shipments of goods	Value		g owners artners	Emp	loyees	Value
province	8101810	Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added
	No.		'000			\$'000				\$'000		\$'0	000
1961													
Totals	136	3,443	6,472	8, 566	282	13,192	31,475	17,971	56	240	4,227	12,434	18, 368
1962										-			
Totals	131	3, 256	6,457	8, 907	273	14, 163	32,611	18,303	44	228	4,017	12, 883	18, 522
		I											
1963 -				,									
Newfoundland	-	-	_	_	-	_	-	-	-	-	-	-	_
Prince Edward Island	_	-	-	-	-	_	_	-	_	-	_	-	-
Nova Scotia	2	114	223	210	25	437	720	277			125	254	276
New Brunswick	1]				101		211			. 20	204	211
Quebec	66	1,635	3,245	4,787	137	7,512	17,778	10,137	21	99	2,006	7,136	10, 195
Ontario	45	1,075	2,079	3, 221	108	4,681	11,299	6,625	х	х	1,339	4,610	6,74
Manitoba	11												
Saskatchewan	_	375	778	796	13	1,075	2,361	1,400	х	x	418	1,016	1, 448
Alberta	1					1,010	8,002	2,200				1,010	2, 110
British Columbia	2)			Hart.								
Yukon and Northwest Territories	_	_	-	-	-	-	-	-	-	_	-	_	-
Totals	128	3, 199	6,324	9,013	282	13,705	32, 159	18, 440	42	202	3,888	13,016	18, 660
													3,.
1964				-									
Newfoundiand	-	-	-	-	-	_	_	-	_	-	-	-	-
Prince Edward Island	-	-	athin	_		_	_	-	_	_	-	-	-
Nova Scotia	2	х	х	x	х	х	x	x	_	_	х	х	х
New Brunswick	i	х	х	х	х	X	X	х	_	_	x	x	х
Quebec	67	1,511	2,873	4,531	88	6, 936	16,259	9,338	21	96	1,815	6,414	9, 295
Ontario	40	981	1,935	2,972	88	4, 190	9,773	5,458	х	х	1,226	4,328	5, 634
danitoba	10	306	606	669	12	932	2.111	1,212	-	-	340	854	1,269
Saskatchewan	-	-	_	_	-	_	-	-	-	-	_	-	_
Alberta	1	х	x	х	х	х	х	х	_	_	x	x	x
British Columbia	2	х	x	х	x	x	х	x	х	x	x	х	х
Tukon and Northwest Territories	_	-		_	-		100	-	_	-	-	_	-
Totals	123	2,948	5, 704	8,477	226	12,781	29, 354	16, 509	37	182	3,549	11,977	16, 709

TABLE 2. Principal Statistics classified by Size Group based on Value of Shipments of Goods of Own Manufacture, 1963 and 1964

				Mar	ufacturing	activity				T	otal activ	ity	
Size group	Estab- lish- ments		duction a sted work		Cost of	Cost of	Value of shipments of goods	Vaiue	Working and pa	owners	Empl	oyees	Value
		Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added
	No.		000			\$1000				\$'000		\$10	000
1963													
Under \$10,000 \$ 10,000 to \$ 24,999 25,000 '' 49,999 50,000 '' 99,999 100,000 '' 199,999 200,000 '' 499,999 5,000,000 '' 4,999,999 1,000,000 '' 4,999,999 5,000,000 and over Head offices, sales offices and auxiliary units	6 11 16 25 26 30 9 5	10 58 179 329 1, 201 632 790	1 114 370 650 2.359 1,291 1,516	2 27 134 481 928 2.974 1,979 2,489	2 3 11 17 72 49 128	6 71 296 797 1,675 4,524 2,946 3,389	26 171 598 1,894 3,628 9,826 7,162 8,855	19 97 293 1, 108 1, 908 5, 396 4, 185 5, 433	5 11 11 11 4 - -	13 43 58 65 22 —	10 67 253 407 1,410 773 968	3 27 161 706 1, 252 4, 103 3, 025 3, 740	1: 9: 29: 1, 12: 1, 9: 5, 53: 4, 18: 5, 48:
Totals	128	3,199	6,324	9,013	282	13,705	32, 159	18, 440	42	202	3,888	13, 016	18, 66
1964													
Under \$10,000	6 13 11 27 24 27 11 4	2 14 32 214 369 956 744 617	3 25 63 441 710 1,834 1.448 1,160	3 29 75 570 962 2,434 2,383 2,021	2 3 10 16 74 39 80	13 69 177 872 1,466 4,070 3,351 2,743	36 186 388 2,051 3,327 8,690 7,870 6,805	23 113 206 1,175 1,841 4,717 4,532 3,900	5122 68 88 6	13 49 37 42 42 - - -	2 15 41 276 446 1,101 875 793	3 30 99 826 1,309 3,268 3,272 3,170	2: 11- 20: 1, 19: 1, 91: 4, 700 4, 52: 4, 02:
Totals	123	2,948	5, 704	8.477	226	12,781	29, 354	16,509	37	182	3,549	11, 977	16, 70

TABLE 3. Principal Statistics classified by Size Group based on Macadacturing Value Added, 1963 and 1964

Number Man-hours Number Man-hours Number Man-hours Number Number Number Number Number Number Number Number Salaries add Number Number Number Salaries add Number Number Number Number Number Number Number Salaries add Number Numb					Mai	nufacturing	activity				Т	otal acti	vity	
Number N	Size group	lish-						shipments	Value			Emp	loyees	Value
Under \$10,000			Number	hours	Wages			manu-	added	Number		Number	and	added
Under \$10,000		No.		,000			\$1000				\$'000		\$10	00
\$ 10,000 to \$ 24,999	1963								1					
1,000,000 "4,999,999	\$ 10,000 to \$ 24,999	20 21 30 20	61 130 398 633	121 267 785 1,247	148 347 1.092 1.577	4 9 38 29	341 814 1.715 2,734	692 1.607 3,961 5,553	340 804 2,196 2,849	15 12 3	79 69 19	72 177 503 735	185 473 1,519 2,185	68 341 803 2, 227 2, 902 4, 578
5,000,000 and over	1,000,000 " 4,999,999	9	1,164	2,283	3,561	147	4,782	12,543	7,701	-	_	1,428	5,480	7,740
auxiliary units	5,000,000 and over	-	-	-	_	_	_	_	-	_	-	-	_	-
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	auxiliary units		* * *											* * *
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	Totals	128	3,199	6, 324	9,013	282	13, 705	32, 159	18,440	42	202	3,888	13, 016	18,660
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	1964			14.4										
	\$ 10,000 to \$ 24,999 25,000 " 49,999 50,000 " 99,999 100,000 " 199,999 200,000 " 499,999 5,000,000 " 4,999,999 5,000,000 and over Head offices, sales offices and	13 21 30 20 15 8	32 143 426 582 758 993	62 290 836 1,109 1,466 1,915	75 355 1.121 1,536 2,173 3,188	2 9 17 58 38 98	200 672 1,595 2,740 3,497 4,016	414 1,471 3,753 5,588 7,710 10,257	216 787 2,145 2,923 4,272 6,070	97	39 50 51 — — —	41 183 523 674 867 1,246	102 490 1,578 2,078 2,860 4,841	100 216 789 2. 238 2. 921 4. 266 6. 179
Totals														16, 709

TABLE 4. Principal Statistics classified by Size Group based on Total Value Added, 1963 and 1964

				Man	ufacturing	activity				T	otal activ	vity	
Size group	Estab-		duction a		Cost of	Cost of	Value of shipments		Working and pa	owners artners	Empl	loyees	
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Saiaries and wages	Value added
	No.		*000			\$'000				\$'000		\$'0	00
1963													
Under \$10,000 \$ 10,000 to \$ 24,999 25,000 '' 49,999 50,000 '' 99,999 100,000 '' 199,999 200,000 '' 499,999	13 20 21 29 21 15	5 61 130 377 632 830	12 121 267 746 1,220 1,675	15 148 347 1,049 1,592 2,301	2 4 9 37 30 54	47 341 814 1,645 2,766 3,309	116 692 1,607 3,812 5,733 7,656	68 340 804 2, 116 2, 982 4, 429	12 5 12 3	35 79 69 19	5 72 177 477 746 993	16 185 473 1,441 2,195 3,227	68 341 803 2, 122 3, 001 4, 584
500,000 '' 999,999 1,000,000 '' 4,999,999	} 9	1,164	2, 283	3,561	147	4,782	12,543	7,701	_	-	1,428	5,480	7,740
5,000,000 and over	_	-	_	_	-	-	-	_	_	_	_		-
auxiliary units												4 4 1	4
Totals	128	3, 199	6, 324	9,013	282	13,705	32,159	18,440	42	202	3,888	13,016	18,660
1964													
Under \$10,000 \$ 10,000 to \$ 24,999 25,000 '' 49,999 50,000 '' 99,999 100,000 '' 199,999 200,000 '' 499,999	16 13 21 29 22 14	14 32 143 364 669 713	28 62 290 761 1,271 1,379	29 75 355 1.036 1.745 2,050	2 3 9 16 60 37	61 200 672 1,592 2,938 3,302	161 414 1,471 3,640 6,098 7,313	96 218 787 2,064 3,204 4,071	13 6 9 7	43 39 50 51	15 41 183 461 787 818	30 102 490 1,404 2,408 2,704	100 216 789 2,073 3,284 4,068
500,000 ' 999,999 1,000,000 ' 4,999,999	8	993	1,915	3,188	98	4,016	10,257	6,070	_	_	1,246	4,841	6, 179
5,000,000 and over	_	_	_	sheet	_	_	_	_	-	-	and a	_	-
auxiliary units			* * *	4 0 0							1 * 1		
Totals	123	2,948	5,704	8,477	226	12,781	29,354	16,509	37	182	3,549	11,977	16,709

TABLE 5. Principal Statistics classified by Size Group based on Total Employed, 1963 and 1964

				Mar	ufacturing	activity				7	rotai acti	vity	
Size group	Estab-		oduction ated work		Cost of	Cost of	Value of shipments	97 - 8		owners	Emp	loyees	Talua
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Vaiue added	Number	With- drawals	Number	Salaries and wages	Value added
	No.		'000			\$'000				\$1000		\$'0	00
1963					1	1							
Under 5 employed	27 39 39 14	35 276 885 829	72 552 1,743 1,643	89 804 2,439 2,170	5 19 57 58	229 1,657 3,893 3,592	531 3,464 8,778 7,479	297 1,776 4,906 3,950	23 18 1	97 98 7	40 346 1,079 972	107 1.088 3,479 2,941	299 1,770 4,965 3,992
00-199 ''	} 9	1,174	2,314	3,512	144	4.333	11,907	7,511	-	_	1,451	5,402	7,634
00 employed and over	_	-	16.099	_	-	-	-	-	-	_	-	-	-
auxiliary units									0.0.0	0 0 0			1
Totals	128	3,199	6, 324	9,013	282	13,705	32, 159	18,440	42	202	3,888	13,016	18,660
1964													
Jnder 5 employed	25 37 40 14	30 264 912 825	59 536 1,769 1,562	70 727 2,540 2,229	5 17 43 70	165 1,363 3,942 3,755	424 2,975 8,878 7,914	252 1,616 5,004 4,186	21 13 3	90 68 24	32 343 1,101 915	76 1,037 3,602 2,820	256 1,613 5,088 4,187
00-199	} 7	917	1,778	2,911	91	3,555	9,163	5,451	_	-	1,158	4,442	5,564
on employed and over	, -	_	-	_	-	-	-	_	-	-	17 -	-	
suxiliary units		* * *					* * *	* * *	* * *	4 * *	* * *		
Totals	123	2,948	5,704	8,477	226	12,781	29,354	16,509	37	182	3,549	11,977	16,709

TABLE 6. Principal Statistics classified by Type of Organization, 1963 and 1964

				Mai	nufacturing	activity					Total acti	vity	
Type of organization	Estab-		oduction lated wor		Cost of	Cost of	Value of shipments			owners	Empl	oyees	
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Value
	No.		1000		1	\$'000				\$'000		\$ '(000
1963												17	
Individual ownerships	27	95	191	248	6	522	1,075	557	26	123	107	292	557
Partnerships	10	34	66	88	3	231	510	284	16	79	40	97	285
ncorporated companies	91	3, 070	6,066	8,677	273	12.951	30,573	17, 599			3,741	12,627	17,818
Co-operatives		-	_	-	_	_	_	_				_	
Head offices, sales offices and auxiliary units				b o d									
Totals	128	3, 199	6, 324	9,013	282	13, 705	32, 159	18, 440	42	202	3, 888	13, 016	18,660
1964													
Individual ownerships	27	93	178	222	6	404	947	535	25	115	105	270	539
Partnerships	6	31	61	82	2	178	421	236	12	67	35	88	235
incorporated companies	90	2,824	5, 466	8, 174	217	12, 198	27, 986	15, 737			3, 409	11,620	15,935
Co-operatives	_	_	_	_	-	_	_	_	* * *			-	_
Head offices, sales offices and auxiliary units									7 7 4				
Totals	123	2,948	5, 704	8, 477	226	12, 781	29,354	16, 509	37	182	3, 549	11, 977	16, 709

TABLE 7. Calculation of Output, Input and Value Added, 1963 and 1964

	Manufact activi		Non-manufa activiti		Tota activi	
	1963	1964	1963	1964	1963	1964
	1		\$'000)		
Output						
1. Shipments and other revenue	32, 159	29, 354	1,563	1,542	33,722	30, 896
Inventories - Goods of own manufacture:						
Add closing - Goods in process	602	638		0 4 6	602	638
Finished goods	1.559	1,702	v * s		1,559	1, 702
Deduct opening - Goods in process	638	538		* * *	638	538
Finished goods	1, 255	1,641	* * *		1, 255	1,641
2. Net inventory change	268	161	• • •		268	161
3, Gross output (1+2)	32.427	29, 515	1,563	1,542	33, 990	31, 057
Input		+				
Purchases of goods not of own manufacture						
Inventories - Goods not of own manufacture:	***	* * *	1, 191	1, 266	1, 191	1, 266
Add opening	4 0 0	+ 4 4	165	55	165	55
Deduct closing		* * *	153	108	153	108
. Cost of goods sold (not of own manufacture)	* * *	0 - 1	1, 203	1, 213	1, 203	1, 213
. Materials, supplies, etc.	13, 705	12,781	140	1 29	13, 845	12, 910
. Fuel and electricity	282	226			282	226
3. Gross input (5 + 6 + 7)	13, 987	13,007	1.343	1,342	15, 330	14, 349
Value added (3 - 8)	18, 440	16, 509	220	200	18, 660	16, 709

TABLE 8, Employment and Payroll, 1963 and 1964

					Emplo	yees						Salari	es and wa	ges	
Seno sort		Product related			Adm trat	inls-		les nd	To	tal	Producti		Admin-	Sales	
PERMICE	Manufa	cturing	Of	ther		office		butlon			related v	vorkers	istra- tive and	and distri-	Total
	Male	Female	Male	Female	Male	Female	Male	Female	Male	Female	Manufac- turing	Other	office	butlon	
1963				ŀ	numi	oet .				1			\$'000		
Newfoundland	-	_		-		_		-	-	_	_	_	_	_	_
Prince Edward Island	-	_	_	_	-	_	-	-	_	_	_	_	-	_	-
Nova Scotia New Brunswick	63	51	-	_	7	4	-	-	70	55	210	-	44	_	25
Quebec	577	1,058	2	2	135	90	108	34	822	1, 184	4,787	14	1,426	909	7, 13
Ontario	527	548	_	_	117	65	81	1	725	614	3, 221	_	905	485	4,61
Manitoba	1														
Saskatchewan															
Alberta	66	309	_	_	21	13	9	_	96	322	796	_	189	32	1,01
British Columbia	J														
Yukon and Northwest Terri- tories	_	_	_	_	-	_	_	_	_	_		-	-	-	_
Totals	1, 233	1,966	2	2	280	172	198	35	1,713	2, 175	9,013	14	2,564	1,425	13,01
1964		1													
Newfoundland	-		-				_	_			_	_			
Prince Edward Island	-		_		_			_			_				
Nova Scotia	x	x			x	x		_	7	x	x		X		
New Brunswick	X	x			X	^_			X	X	X		X		X
Quebec	497	1.014	_		116	84	75	29	688	1,127	4,531		1,249	634	6,41
Gatarlo	446	535	_	these	104	56	83	2	633	593	2, 972		868	488	4, 32
Manitoba	49	257	_	_	17	9	8	_	74	266	669	_	158	27	85
S. katchewan	_	-	_		_	_	_	_	_	-	-	_	.00	-	33
Alberta	x	х	_	****	x	x	_	_	x	х	х	_	x	_	x
Billish Columbia	х	x	_	_	х	Х	_	_	х	X	x	_	х	_	X
Tukon and Northwest Terri- tories		_	_	_	_	_	_	_	-	_	_	_	_	_	_
Totals	1,072	1,876			248	156	166	31	1, 486	2,063	8, 477		2, 351	1, 149	11,97

TABLE 9. Production and Related Workers, - Manufacturing Activity, 1963 and 1964

M at	196	3	196	4
Month	Male	Female	Male	Female
		numbe	er	
Establishments reporting monthly detail (large establishments only):		1		
January	1,171	1,782	973	1,736
February	1,175	1,796	996	1, 767
March	1, 154	1,838	1,006	1,767
April	1,130	1,828	991	1,705
May	1, 148	1,735	1,010	1,660
June	1,200	1,820	1, 048	1,737
July	1,184	1,805	1,057	1,746
August	1,204	1,843	1, 028	1,757
September	1, 200	1,829	1,006	1,755
October	1,149	1,827	970	1,711
November	1,110	1,725	967	1,685
December	1,099	1,752	984	1,694
Averages	1,164	1,800	1,004	1,726
Establishments reporting annual averages (small establishments only)	69	166	68	150
Average for all establishments	1, 233	1,966	1,072	1,876

TABLE 10. Inventories, 1964

		Manuf	acturing		Non- manufacturing	
Province	Materials, supplies, etc.	Goods in process	Finished goods of own manufacture	Total	Products or materials purchased for resale	Total inventories
Overland			book value	\$'000		
Opening:						
Newfoundland	-	_	_	_	_	_
Prince Edward Island	-		-	_	_	_
Nova Scotia	Х	X	X	X	_	х
New Brunswick	Х	х	Х	Х	_	Х
Quebec	1, 278	165	452	1,895	2	1,897
Ontario	1, 122	251	688	2,060	53	2, 114
Manitoba	376	74	386	836		836
Saskatchewan	-	_	-	-	_	_
Alberta	х	Х	x	X	-	x
British Columbia	х	х	х	X	-	х
Yukon and Northwest Territories	-	_	-	_	_	_
Totals	2, 986	538	1, 641	5, 166	55	5, 221
Closing:						
Newfoundland	_	_	_	_		_
Prince Edward Island	_		-	_	_	_
Nova Scotia	X	x	x	x	x	X
New Brunswick	x	x	x	x	x	х
Quebec	1,442	189	531	2, 163	2	2,164
Ontario	1,352	301	602	2, 255	103	2,358
Manitoba	337	93	412	841	_	841
Saskatchewan	_	_	_	_	_	_
Alberta	x	x	x	х	_	x
British Columbia	x	x	x	x		х
Yukon and Northwest Territories	-	_	_	_	_	
Totals	3,328	638	1, 702	5,668	108	5,776

TABLE 11. Purchased Fuel and Electricity Used in Manufacturing Activity, 1963 and 1964

8000	196	3	1964	
Description	Quantity	Cost	Quantity	Cost
		\$'000		\$'000
1. Large establishments reporting commodity detail:				
Bituminous coal:				
(a) From Canadlan mines ton	260	2	294	3
(b) Imported	970	14		en e
Sub-bituminous coal (from Alberta mines only)	1,605	20	1,507	19
Anthracite coal	_	_	_	_
Lignite coal	Octors .	200	_	_
Coke	_	_		***
Gasoline (including gasoline used in cars and trucks) Imp. ga	d. 53,567	23	51,630	20
Fuel oil including kerosene or coal oil	658, 189	64	296,943	31
Wood	-	-	~	_
Gas:				
(a) Liquefied petroleum gases	1,278	1	2,765	1
(b) Other manufactured gas	rt. 2,406	I	_	_
(c) Natural gas	5,872	7	11, 200	10
Other fuel		1		_
Electricity purchased kwh.	5,949,782	101	4,773,994	84
Steam purchased	4 4 5	32		44
2. Small establishments not reporting commodity detail:				
Estimate for fuel and electricity	4 6 0	17	4 * *	13
3. All establishments:				
Total fuel and electricity used		282		226

TABLE 12. Materials and Supplies - Manufacturing Activity, 1963 and 1964

Description	Cost	
	1963	1964
	\$'000	
Materials used: All materials and components used ¹	12,575	11,779
Containers and other packaging materials and supplies used	426	404
Operating, maintenance and repair supplies used (excluding fuel)	406	308
. Amount paid out to others for work done on materials owned by establishments		290
Totals	13, 705	12, 781

No detailed information on materials used was collected from small establishments, the estimated costs for which are included here. These estimated costs were \$1,127,433 in 1963 and \$1,001,971 in 1964.

TABLE 13. Shipments of Goods of Own Manufacture, 1963 and 1964

	1963		1964	
Description	Quantity	Value	Quantity	Value
	doz.	\$'000	doz.	\$'000
. Products:				
Caps and helmets:				
Cloth	321.785	2, 957	291,064	2,991
Uniform Advertising and shop	24, 343	864	17, 899	, 484
Fur	3, 168	171	734	30
Leather	1	1	1 101	1
Sport	95, 213	897	99,042	983
Other	* * *	418	* * *	565
Felt:				
Fur	79, 257	4.849	70, 232	4, 296
Wool	19,868	421	14,086	337
Traw	28,091	693	18, 787	428
Cotton	2	2	1	3 -
Osiaer		425		927
fins, women's:				
Polt:				
Fur Wool	34, 344 52, 690	1,697	25, 645	1, 398
Velour	56, 717	1,308 2,950	29,835 42,661	1, 13° 2, 410
Straw	75, 063	3, 322	88, 265	3, 534
Panama	4, 108	312	3	3
Fabric:		- 1 -		
Cotton Silk and rayon	5, 230 24, 147	1 19 925	4, 885 27, 404	1, 03
Wool	2, 273	109	2, 312	7, 03:
Velvet	28, 667	1,009	47, 599	1, 569
Linen	2, 346	102	7,563	19'
Other Hats, children's:	1.4.4	2,604	* # #	2,972
Felt:				
Fur	4	4	4	4
Wool	6,712	119	5, 490	103
StrawFabric:	22, 847	329	17, 976	26:
Silk and rayon	4	4	4, 965	7
Cotton	13, 140	151	22, 361	22
Wool	4	4	4,730	8
Velvet	1	4	4	4
Other	* * *	654	+ 0 4,	630
Headwear, infants	5	5		
Tams and berets	3, 987	60	1	9
Other	* * *	698		566
Hat and cap makers' materials, made for sale to others: Hat bodies in the rough:				
Fur felt - Men's	50, 284	1,080	14, 408	28
Wool felt	17, 199	322	4	
All other products		1,400		1.45
Amount received in payment for work done on materials and products owned by others		1, 317	***	296
Less adjustment for value of sales taxes, excise duties and outward transportation charges		.,	***	231
which could not be deducted from individual commodity items described above		(121)		(12)
Total adjusted value of shipments and work done		32, 159		29.35
		34, 130	+ 4 +	40, 30

iscluded in "Caps and heimets, other".
iscluded in "Hats, men's, other".
iscluded in "Hats, women's, other".
included in "Hats, children's, other".
included in "Hats, children's, other".
iscluded in "Hats, children's, other".
iscluded in "All other states and the states are states as such as s

List of Establishments classified to This Industry, 1964

(Does not include establishments classified to other industries, which as a secondary activity, manufacture products typical of this industry)

Court St., Truto Every, J. & Sons Ltd. Levis, J. & Sons Ltd. Court St., Truto Ever Brunswick: 211 Union St., Saint John 212 Union St., Saint John 213 Montreal Stacker Brooks Hats Ltd. 214 Union St., Saint John 215 Ann St., Montreal Stacker Brooks Hats Ltd. 216 Ann St., Montreal Stacker Brooks Hats Ltd. 217 Ann St., Montreal Stacker Brooks Hats Ltd. 218 Ann St., Montreal 219 Ann St., Montreal 219 Ann St., Montreal 210 Ann St., Garbia State Breton, John St., Garbia Herita: State Breton, John St., Garbia Herita: State Breton, John St., Garbia State Breton, John St., Garbia Herita: State Breton, John St., Garbia Herita: State Breton, John St., Garbia John Antiake St. W., Torosto Heritaria Heritaria John Marker Breton, John St., Garbia John St., Garbia John Marker Breton, John St., Garbia John St., Garbia John Marker Breton, John St., Garbia John St., Garbia John Marker Breton, John St., Garbia John St., Garbia John Marker Breton, John St., Garbia John St., Garbia John Marker Breton, John St., Garbia John St., Garbia John Marker Breton, John St., Garbia John St., G	Name	Location	
Lewis, J. & Sons Ltd. Bardsie's Rais Rais Rais Rais Rais Rais Rais Rai	(a) Hats, Men's		
Bartis Battis B	ova Scotia:		
Particle	Lewis, J. & Sons Ltd.	Court St., Truro	
Particle			
Backley Brooks Hats Life		211 Union St., Saint John	
Buckler Brooks Hats Ltd. ### 1484 Mg. ###			
Meall Ital Mis.		271 App Ct Montecol	
Billinger Hais, Ltd.			
Billinger Hais, Ltd.	inter(o:		
New Style Hendersa Co. 200 Ade laide St. W., Torondo Stetson, John D. Co., Colandin Ltd. 200 Ade laide St. W., Torondo Stetson, John D. Co., Colandin Ltd. 200 Ade laide St. W., Calgary 200 Adelaide St. W., Calgary 200 Adelaide St. W., Calgary 200 Adelaide St. W., Montreal		139 Morris St., Guelph	
Detail Harb Lid.	New Style Headwear Co.	200 Adelaide St. W., Toronto	
### Spin St. W. Calgary ### Spin St. Calgary ### Spin Spin Spin Spin Spin Spin Spin Spin	Stetson, John B. Co., (Canada) Ltd.	Hamilton St., Brockville	
Sebec: Color Col			
Name	Smithbilt Hats Ltd.	3rd Ave. & 5th St., W., Calgary	
Anme Halt Co. Ltd. 550 St. Urbain St., Montreal 1 58 Rachel East, Montreal 1 589 St. Lawrence Blvd., Montreal 2 589 St. Lawrence Blvd., Montreal 3 589 St. Lawrence Blvd., Montreal 3 580 Montreal Rath Mg. Co., The 3 580 Montreal 1 580 Montreal Rath Mg. Co., The 3 580 Montreal Rath Mg. Co., Ltd., The 4 580 Mayor St., Montreal 1 580 Montreal Rath Mg. Co., Ltd., The 4 580 Mayor St., Montreal 1 580 Mayor St., Montreal 1 580 Montreal Rath Mg. Co., Ltd., The 4 580 Mayor St., Montreal 1 5	(b) Women's and Children's		
Andrea Novellies Andrea Novellies Allate Headweat Mig. Co. Inc. 124 McOil 18 S. M. Montreal Bobby, Ice Headweat Inc. Caradian Hat Frames All Montreal Bobby, Ice Headweat Inc. Bobby, Ice Headweat	iebec:		
Andrea Novellies 13	Acme Hat Co. Ltd.	950 St. Urbain St., Montreal 1	
Belmore Hat Co. Ltd.		124 McGill St., Montreal 1	
Canadian Hai Frames	Belmore Hat Co. Ltd.	710 Notre Dame St., W., Montreal	
Charm Hais Inc. (Soli Note Dame St. W., Montreal 3 (Landaigh Hais Mig., Corp. (Landaigh Hais Mig., Corp.) (Landaigh Hais Mig., C		3893 St. Lawrence Blvd., Montreal	
Carnival Creation S.Co. 3400 Metropolitan Blvd., Montreal Creation Marie Antoinette Ents. 2418 Levis Creation Marie Antoinette Ents. 2418 Levis Creation Marie Antoinette Ents. 2410 S. L. Lawrence Blvd., Montreal Step Dolls Res. (4) 2510 S. Lawrence Blvd., Montreal Step Dolls Res. (4) 2510 S. Lawrence Blvd., Montreal Step Dolls Res. (4) 2510 S. Lawrence Blvd., Montreal Step Dolls Res. (4) 2510 S. Lawrence Blvd., Montreal Step Dolls Res. (4) 2510 S. Lawrence Blvd., Montreal Step Dolls Res. (4) 2510 S. Lawrence Blvd., Montreal Step Dolls Res. (4) 2510 S. Lawrence Blvd., Montreal Step Dolls Res. (5) S. Lawrence Blvd., Montreal Step Dolls Res. (6) S. Lawrence Blvd., Mont	Charm Hats Inc.	651 Notre Dame St. W., Montreal 3	
Creation Marie Antoinette Enrs.	Canadian Hats Mig. Corp.	3400 Metropolitan Blvd., Montreal	
Elmo Blas Reg*d. Fashion Headwear, Ltd. Fashion Millinery Inc. Justine Hard Mig. Co. 1338 Mount Royal East, Montreal 1 Fashion Millinery Inc. Justine Hard Mig. Co. Ltd. The 423 Mayor St., Montreal 1 Justine Hard Mig. Co. Ltd. The Mark Millinery Ltd. 1428 Mayor St., Montreal 1 Justine Hard Mig. Co. Ltd. The Millinery Ltd. 143 Mayor St., Montreal 1 Justine Hard Mig. Co. Ltd. The Millinery Ltd. 145 Sheury St., Montreal 1 Justine Hard Mig. Co. Ltd. The Millinery Ltd. 146 Sheury St., Montreal 1 Justine Hard Mig. Co. Ltd. The Millinery Ltd. 147 Mayor Street, Montreal 1 Justine Hard Mig. Co. Ltd. The Millinery Ltd. 148 Sheury St., Montreal 1 Justine Hard Mig. Co. Ltd. The Millinery Ltd. 149 Mayor Street, Montreal 1 Justine Hard Mig. Co. Ltd. The Millinery Ltd. 140 Mayor Street, Montreal 1 Justine Hard Mig. Co. Ltd. The Millinery Ltd. 141 Mayor Street, Montreal 1 Justine Hard Mig. Co. Ltd. The Millinery Ltd. 142 Mayor Street, Montreal 1 Justine Hard Millinery Ltd. 143 Mayor Street, Montreal 1 Justine Hard Millinery Ltd. 143 Mayor Street, Montreal 1 Justine Hard Millinery Ltd. Justine Hard	Creation Marie Antoinette Enrg.	Levis	
Fashion Headwear, Ltd.		2101 St. Lawrence Blvd., Montreal	
F. & B. Hat Mfg. Co.			
Jade Hat Mig. 12280 Letellier St., Montreal 3 12280 Letellier St., Montreal 3 12280 Letellier St., Montreal 3 3 3 3 3 3 3 3 3	F. & B. Hat Mfg. Co.	1333 Mount Royal East, Montreal	
Justine Hat Mfg. Co. Ltd., The	Hy Fashion Millinery Inc.		
La Mode Millinery Inc. Lenncy Hat Mig. Co. Ltd. Lenncy Joseph, Jr. Lenncy Joseph, Jr. Lenncy Joseph, Jr. 1187 Bleury St., Montreal 129 Mayor Steek, Montreal 120 Mover Dame St. Wyot, Montreal 121 Noter Dame St. Wyot, Montreal 122 Mayor Steek, Montreal 122 Mayor Steek, Montreal 123 Mayor Steek, Montreal 124 Montreal 125 Montreal 126 St. Lawrence Blvd., Montreal 127 Montreal 128 Montreal 128 Montreal 129 Montreal 127 Morer Dame St. Wyotheral 128 Montreal 129 Montreal 129 Montreal 129 Montreal 129 Montreal 120 Montreal 120 Montreal 120 Montreal 121 Montreal 122 Montreal 123 Montreal 123 Montreal 124 Montreal 125 Montreal 126 Faliamon St., Montreal 127 Noter Dame W., Montreal 128 Montreal 129 Montreal 129 Montreal 120 Montreal 120 Montreal 120 Montreal 120 Noter Dame St. W, Montreal 120 St. Lawrence Blvd. Montreal 120 St. Lawrence Blvd. Montreal 120 Dawd St. Kauvence Blvd. Montreal 120 Dawd St. Lawrence Blvd. Montreal 121 Bathurst St., Toronto 122 Abelaide St. W, Toronto 123 Abelaide St. W, Toronto 124 Abelaide St. W, Toronto 125 Abelaide St. W, Toronto 126 Abelaide St. W, Toronto 127 A	Justine Hat Mfg. Co. Ltd., The	423 Mayor St., Montreal	
Lennox Hat Mfg. Co. Ltd.			
Leopold Inc., Henry	Lennox Hat Mfg. Co. Ltd.	1485 Bleury St., Montreal	
Luxor Millnery Ltd.	Leopold Inc., Henry	423 Mayor Street, Montreal	
Major Headwear Inc.			
Midway Industries Ltd. 9699 Foucher St., Montreal Mitchell Hat Pashions Ltd. 6560 Esplanade Ave., Montreal Nadelle Inc. 7250 Clark St., Montreal Nadelle Inc. 7250 Clark St., Montreal National Novelty, Ltd. 70 be Ramesay St., Sorel 185 Fairmont St., w., Montreal 185 Fairmont St., Montreal 185 Fai	Major Headwear Inc.	4316 St. Lawrence Blvd., Montreal	
Mitchell Hat Pashions Ltd, 6560 Esplanade Ave., Montreal National Novelty, Ltd. 70 De Ramesay St., Sorel Nugget Novelties Reg'd. 18 Fairmont St., w., Montreal 14 Oberfeld, Jack, Inc. 1177 St. Paul St., w., Montreal Palmer Hat Mig. Co. 627 Note Dame W., Montreal Philmar Company Ltd. 704 Note Dame St. W., Montreal Pineault, Anita 2070 Clark St., Montreal Plomes de Parls Ltée 950 St-Urbain St., Montreal Progress Hat Mig. Co. Ltd. 2070 Clark St., Montreal Rio Hat Co. 400 Dowd St., Montreal Rio Hat Co. 3643 St. Lawrence Brd., Montreal Rio Hat Co. 3643 St. Lawrence Brd., Montreal Salon Pierrette Modes 355 Herri Bourassa Bivd. E., Montreal Snappy Hat Mig. Co. Ltd. 1877 St. Antoine St., Montreal Snappy Hat Mig. Co. Ltd. 1877 St. Antoine St., Montreal Sterling Children's Hats Inc. 428 St. Lawrence Blvd., Montreal Unity Mig. Co. Ltd. 209 St. Catherine St. E., Montreal Valmore Rainville 200 Grouard, Marieville Ontario: 310 Adelaide St. W., Toronto Pashion Hat Congany 3 Beverley St. Toronto	Midway Industries Ltd.	9699 Foucher St., Montreal	
National Novelty, Lid. 70 De Ramesay St., Sorel	Mitchell Hat Fashions Ltd.	6560 Esplanade Ave., Montreal	
177 St. Paul St., W., Montreal	National Novelty, Ltd.	70 De Ramesay St., Sorel	
Palmer Hat Mrg. Co. 527 Notre Dame W., Montreal		a man man and man and man and a state of the second and a	
Pineault, Anita 2070 Clark St., Montreal 950 St-Urbain St., Montreal Progress Hat Mig. Co. Ltd. 2070 Clark St., Montreal 2070 Clark St., Montrea	Palmer Hat Mrg. Co.	627 Notre Dame W., Montreal	
Plumes de Parls Ltée		and the second of the second o	
Rio Hat Co. 400 Dowd St., Montreal 1 3643 St. Lawrence Blvd., Montreal 2 3643 St. Lawrence Blvd., Montreal 3 323 St. Catherine E., Montreal 3 325 St. Catherine E., Montreal 3 327 St. Antoine St., Montreal 3 327 St. Antoine St., Montreal 3 327 St. Antoine St., Montreal 3 327 St. Catherine St. E., Montreal 3 328 St. Catherine St. E., Montreal 3 329 St. Catherin	Plumes de Paris Ltée	950 St-Urbain St., Montreal	
Ros-Ann Mig. Co. Inc. 3643 St. Lawrence BIVA., Montreal Salom Pierrette Modes 323 St. Catherine E., Montreal Salom Pierrette Modes 355 Henri Bourassa BIVd. E., Montreal Snappy Hat Mig. Co. Ltd. 1877 St. Antoine St., Montreal Hat Mig. Co. Ltd. 1877 St. Antoine St., Montreal Hat Co. 209 St. Catherine St. E., Montreal Unity Mig. Co. Ltd. 209 St. Catherine St. E., Montreal Unity Mig. Co. Ltd. 205555 Christophe Colomb St., Montreal Unity Mig. Co. Ltd. 206 Girouard, Marieville 207 Girouard, Marieville 208 Girouard, Marieville 208 St. Toronto St. Montreal St. Montr	Rio Hat Co.	400 Dowd St., Montreal 1	
Salon Pierrette Modes Snappy Hat Mig. Co. Ltd. Snappy Hat Mig. Co. Ltd. Sterling Children's Hats Inc. Sterling Children's Hats Inc. Sterling Co. Ltd. Storling Co. Ltd. Storling Co. Ltd. Unity Mig. Co. Ltd. Unity Mig. Co. Ltd. Separate Storling St. E., Montreal Storling Co. Ltd. Separate St. E., Montreal Separate St. E. Montreal Separate St. E. Montreal Separate St. E. Montreal Separate St. E. Montre Separate St. E. Montre Separate	Ros-Ann Mfg. Co. Inc.	3643 St. Lawrence Blvd., Montreal	
Sterling Children's Hats Inc.	Salon Pierrette Modes	355 Henri Bourassa Blvd. E., Montreal	
Topper Hat Co. 209 St. Catherine St. E., Montreal 1565 Christophe Colomb St., Montreal 1565 Christophe Colomb St., Montreal 20 Girouard, Marieville 21 Girouard, Marieville 21 Girouard, Marieville 21 Girouard, Marieville 22 Girouard, Marieville 23 Girouard, Marieville 23 Girouard, Marieville 23 Girouard, Marieville 24 Girouard, Marieville 25 Girouard, Marieville 26 Girouard, Marieville 27 Girouard, Marieville 28 Girouard, M	Snappy Hat Mfg, Co. Ltd.	4428 St. Lawrence Blvd., Montreal	
Valmore Rainville 20 Girouard, Marieville Intario: 73 Bathurst St., Toronto Abel Sales & Novelties Ltd. 73 Bathurst St., Toronto American Hat Co. Ltd. 71 York Street, Toronto 1 Biossom Hat Company 3 Beverley St., Toronto 2 B Canadian Felt & Straw Hats Ltd. 461 King St. W., Toronto Fashion Hat Mg. Co. Ltd. 317 Adelaide St. W., Toronto G. & G. Hats Ltd. 312 Adelaide St. W., Toronto Lanning, G.T. Ltd. 257 Coleman St., Belleville Merson Hat Co. 468 King St. W., Toronto Novelty Hat Ltd. 972 Queen St. W., Toronto Rainbow Hats Ltd. 317 Adelaide St. W., Toronto Superior Hat Co. 317 Adelaide St. W., Toronto Variety Hat Ltd. 317 Adelaide St. W., Toronto Wagman Hat Co. 121 Bathurst St. Toronto Young Fashion Headwear Co. 204 Spadina Ave., Toronto 204 Spadina Ave., Toronto Zippin Hat Co. Ltd. 317 Adelaide St. W., Toronto 317 Adelaide St. W., Toronto	Topper Hat Co.	209 St. Catherine St. E., Montreal	
Abel Sales & Novelties Ltd. 73 Bathurst St., Toronto American Hat Co. Ltd. 71 York Street, Toronto 1 Blossom Hat Company 3 Beverley St., Toronto 2 B Canadian Felt & Straw Hats Ltd. 461 King St. W., Toronto 317 Adelaide St. W., Toronto 317 Adelaide St. W., Toronto 318 Adelaide St. W., Toronto 319 Adelaide St. W., Toronto 3110 Adelaide St. W., Toronto 3111 Adelaide St. W., Toronto 3112 Adelaide St. W., Toronto 3113 Adelaide St. W., Toronto 3114 Adelaide St. W., Toronto 3115 Adelaide St. W., Toronto 3116 Adelaide St. W., Toronto 3117 Adelaide St. W., Toronto 3117 Adelaide St. W., Toronto 3118 Adelaide St. W., Toronto 3119 Adelaide St. W., Toronto 3119 Adelaide St. W., Toronto 3117 Adelaide St. W., Toronto			
Abel Sales & Novelties Ltd. 73 Bathurst St., Toronto American Hat Co. Ltd. 71 York Street, Toronto 1 Blossom Hat Company 3 Beverley St., Toronto 2 B Canadian Felt & Straw Hats Ltd. 461 King St. W., Toronto Fashion Hat Mfg. Co. Ltd. 317 Adelaide St. W., Toronto G. & G. Hats Ltd. 312 Adelaide St. W., Toronto Lanning, G.T. Ltd. 257 Coleman St., Belleville Merson Hat Co. 468 King St. W., Toronto Novelty Hat Ltd. 972 Queen St. W., Toronto Rainbow Hats Ltd. 317 Adelaide St. W., Toronto Ritz Hat Co. 317 Adelaide St. W., Toronto Superior Hat Co. 317 Adelaide St. W., Toronto Variety Hat Ltd. 317 Adelaide St. W., Toronto Superior Hat Co. 317 Adelaide St. W., Toronto Variety Hat Ltd. 317 Adelaide St. W., Toronto Young Fashion Headwear Co. 204 Spadina Ave., Toronto Young Fashion Headwear Co. 204 Spadina Ave., Toronto Zippin Hat Co. Ltd. 317 Adelaide St. W., Toronto			
American Hat Co, Ltd. 71 York Street, Toronto 1 Biossom Hat Company 3 Beverley St., Toronto 2 B Canadian Felt & Straw Hats Ltd. 461 King St. W., Toronto Fashion Hat Mig. Co, Ltd. 317 Adelaide St. W., Toronto G. & G. Hats Ltd. 312 Adelaide St. W., Toronto Lanning, G.T. Ltd. 257 Coleman St., Belleville Merson Hat Co. 468 King St. W., Toronto Novelty Hat Ltd. 972 Queen St. W., Toronto Rainbow Hats Ltd. 317 Adelaide St. W., Toronto Superior Hat Co. 345 Adelaide St. W., Toronto Variety Hat Ltd. 317 Adelaide St. W., Toronto Wagman Hat Co. 121 Bathurst St. Toronto Young Fashion Headwear Co. 204 Spadina Ave., Toronto Zippin Hat Co. Ltd. 317 Adelaide St. W., Toronto		73 Bathurst St., Toronto	
Canadian Felt & Straw Hats Ltd.	American Hat Co. Ltd.	71 York Street, Toronto 1	
Fashion Hat Mfg, Co, Ltd, 317 Adelaide St, W., Toronto G. & G, Hats Ltd. 312 Adelaide St, W., Toronto Lanning, G.T. Ltd. 257 Coleman St., Belleville Merson Hat Co. 468 King St, W., Toronto Novelty Hat Ltd. 972 Queen St. W., Toronto Rainbow Hats Ltd. 317 Adelaide St. W., Toronto Ritz Hat Co. 317 Adelaide St. W., Toronto Superior Hat Co. 345 Adelaide St. W., Toronto Variety Hat Ltd. 317 Adelaide St. W., Toronto Young Fashion Headwear Co. 121 Bathurst St., Toronto Young Fashion Headwear Co. 204 Spadina Ave., Torotto Zippin Hat Co. Ltd. 317 Adelaide St. W., Toronto		461 King St. W., Toronto	
Lanning, G.T. Ltd. 257 Coleman St., Belleville Merson Hat Co. 468 King St. W., Toronto Novelty Hat Ltd. 972 Queen St. W., Toronto Rainbow Hats Ltd. 317 Adelaide St. W., Toronto Ritz Hat Co. 317 Adelaide St. W., Toronto Superior Hat Co. 345 Adelaide St. W., Toronto Variety Hat Ltd. 317 Adelaide St. W., Toronto Wagman Hat Co. 121 Bathurst St., Toronto Young Fashion Headwear Co. 204 Spadina Ave., Toronto Zippin Hat Co. Ltd. 317 Adelaide St. W., Toronto	Fashion Hat Mfg. Co. Ltd.	317 Adelaide St. W., Toronto	
Merson Hat Co. 468 king St. W., Toronto		257 Coleman St., Belleville	
Rainbow Hats Ltd, Ritz Hat Co. Superior Hat Co. Variety Hat Ltd. Wagman Hat Co. Young Fashion Headwear Co. Zippin Hat Co. Ltd. 317 Adelaide St. W., Toronto 345 Adelaide St. W., Toronto 347 Adelaide St. W., Toronto 348 Adelaide St. W., Toronto 349 Adelaide St. W., Toronto	Merson Hat Co.	468 King St. W., Toronto	
Ritz Hat Co. 317 Adelaide St. W., Toronto Superior Hat Co. 345 Adelaide St. W., Toronto 345 Adelaide St. W., Toronto 345 Adelaide St. W., Toronto 345 Variety Hat Ltd. 317 Adelaide St. W., Toronto 345 Wagman Hat Co. 121 Bathurst St., Toronto 345 Young Fashion Headwear Co. 204 Spadina Ave., Toronto 345 Zippin Hat Co. Ltd. 317 Adelaide St. W., Toronto 345 Zippin Hat Co. Ltd. 317 Adelaide St. W., Toronto 345 Zippin Hat Co. Ltd. 317 Adelaide St. W., Toronto 345 Zippin Hat Co. Ltd. 317 Adelaide St. W., Toronto 345 Zippin Hat Co. Ltd. 317 Adelaide St. W., Toronto 345 Zippin Hat Co. Ltd. 317 Adelaide St. W., Toronto 345 Zippin Hat Co. Ltd. 317 Adelaide St. W., Toronto 345 Zippin Hat Co. Ltd. 317 Adelaide St. W., Toronto 345 Zippin Hat Co. Ltd. 317 Adelaide St. W., Toronto 345 Zippin Hat Co. Ltd. 317 Adelaide St. W., Toronto 345 Zippin Hat Co. Ltd. 317 Adelaide St. W., Toronto 345 Zippin Hat Co. Ltd. 317 Adelaide St. W., Toronto 345 Zippin Hat Co. Ltd. 317 Adelaide St. W., Toronto 345 Zippin Hat Co. Ltd. 317 Adelaide St. W., Toronto 345 Zippin Hat Co. Ltd. 317 Zippin Hat Co. Ltd	Rainbow Hats Ltd.	317 Adelaide St. W., Toronto	
Variety Hat Ltd. Wagman Hat Co. Young Fashion Headwear Co. Zippin Hat Co. Ltd. 117 Adelaide St. W., Toronto 2 b 204 Spadina Ave., Toronto 2 b 317 Adelaide St. W., Toronto 2 b 317 Adelaide St. W., Toronto 2 b	Ritz Hat Co.	345 Adelaide St. W., Toronto	
Young Fashion Headwear Co. 204 Spadina Ave., Toronto 2 is Zippin Hat Co. Ltd. 317 Adelaide St. W., Toronto	Variety Hat Ltd.	317 Adelaide St. W., Toron: 0 2 B	
Zippin Hat Co, Ltd. 317 Adelaide St. W., Toronco	Wagman Hat Co.	121 Bathurst St., Ioronto	
	Zippin Hat Co. Ltd.		

List of Establishments classified to This Industry, 1964 - Concluded

Name	Location	
(c) Caps		
Quebec;		
Coronet Headwear Inc. Federal Caps & Hats Co. Ltd. Gomberg Mfg. Inc., Sam J.M. Fur Caps Mfg. Reg'd Maple Leaf Hat & Cap Mfg. Co. Mosani Cap Co. Paramount Nu-Line Mfg., Corp. Prince Hat & Cap Mfg. Co. Principal Cap & Sportwear Inc. Sofin's Sportwear Sport Cap Co. Standard Cap Mfg. Co., Ltd. Star Cap Uniform Reg'd	686 Notre Dame St., W., Montreal 1615 A St. Lawrence Blvd., Montreal 3443 St. Lawrence Blvd., Montreal 5758 St. Lawrence Blvd., Montreal 1410 Panet St., Montreal 24 5505 St. Lawrence Blvd., Montreal 8815 Park Avenue, Montreal 4026 Ontario St. E., Montreal 108 Mount Royal E., Montreal 3700 St. Lawrence Blvd., Montreal 408 St. James St., W., Montreal 1067 Bleury St., Montreal	
Style Cape & Hat Mfg. Co		
Ontario:		
Adam Sportswear Co. Ltd. Camdon Mills Ltd. Capital Caps & Headwear Co. Fashion Hat & Cap Co. Ltd. Hamilton Uniform Cap Co. Ltd. Harris Cap & Textilies Co. Ltd. Hewer, A.B. Uniform Caps Ltd. Imperial Hat & Cap Co. Ltd. Krystal Cap Co. Ltd. Krystal Cap Co. Muir Cap & Regalia, Ltd. Parktown Hat & Cap Ltd. Quality Fur Co. Rich Cap & Novelty Stokes Cap & Regalia Ltd. Travers Aprons Ltd. Uniform Cap Mfg. Co. Victory Cap Co. Ltd.	56 Esplanade St., Toronto	
Manitoba:		
Heaver Headwear and Sportswear Ltd. Haffalo Cap & Neckwear, Ltd. Clewn Cap Mfg. Co. Ltd., The Dominion Hat & Cap Co. Ltd. Grassier Headwear Ltd. Dressier Headwear Ltd. Gurb Mfg. Co. Ltd. Manitoba Cap Mfg. Co. Ltd. Modern Headwear Ltd. Twentieth Century Headwear Ltd.	250 McDermot Ave. W., Winnipeg 113 Market Ave. E., Winnipeg 296 McDermot Ave., Winnipeg 246 McDermot Ave., Winnipeg Morden 447 Bannatyne Ave., Winnipeg 288 McDermot Ave., Winnipeg 88 Arthur St., Winnipeg	
British Columbia:		
Western Cap. Co. Ltd.	456 E. Hastings St., Vancouver	
(d) Hat and Cap Makers' Materials		
Nova Scotia:		
Eastern Felt Corporation Ltd.	Court and Prince Streets, Truro	
Quebec:		
Canadian Hatters-Supply Co. Ltd. New York Hat Frame Ltd. Selco Hat Frame Ltd.		
Ontario:		
Gordie's Hat Frame & Novelties New Style Hat Frame & Novelties Ltd. Selrite Hat & Frame Co. Ltd.		

CONCEPTS AND DEFINITIONS

Census of Manufactures

General

The Census of Manufactures is an annual mail survey covering Canada's Manufacturing Industries. It is based on the Standard Classification of Industries and full details concerning the system may be found in the Standard Industrial Classification manual, Catalogue No. 12-501 which is available from the Queen's Printer or the Dominion Bureau of Statistics. In summary, the Classification as it relates to the manufacturing industries provides for a breakdown into 140 industries arranged in 20 major industry groups. Of the 140 (3 digit) industries, 18 are further broken down into 56 (4 digit) sub classes. At the Canada level, principal statistics are collected and compiled for 176 separate industries. They cannot all be published separately by province, however, because of the confidential nature of the data in certain provinces.

The reporting unit for the Census is designated as the establishment (see definition of "Establishment" in following section) and a return is requested from every establishment classified to a manufacturing industry. Although respondents are required to submit reports covering the calendar year, financial year reports other than the calendar year are accepted in instances where respondents find it impossible to supply calendar year data from accounting records. When an establishment is operated for only part of a year a report is required covering the period of operation.

There are four different questionnaires used in the Census of Manufactures; (a) short form (b) long form (c) head office questionnaire and (d) commodity questionnaire. The short and long forms are used to obtain principal statistics and commodities shipped from establishments classified to manufacturing industries and differ only in the amount of detail requested. The short form is a single-sheet questionnaire sent to small manufacturers generally reporting shipments of less than \$100,000; this cut-off, however, varies somewhat between industries. The head office questionnaire is generally used for company head offices and/or auxiliary units separately located from the manufacturing establishment(s), (see following notes on Head offices and auxiliary units). The Commodity questionnaire is used to survey certain establishments which are coded (on the basis of their principal activity) to industries other than manufacturing in the Standard Industrial Classification system, but which undertake some manufacturing as a subsidiary activity. This single-sheet questionnaire is designed to collect information on the quantity and value of goods of own manufacture shipped by such establishments in order to achieve full coverage of domestically manufactured commodities (see the following note under Shipments).

The results of the Census are presented in some 140 publications. In addition to these annual industry publications there are annual summary reports for Canada and the provinces and special reports giving principal statistics by detailed geographic areas, by type of ownership and size of establishment. A special annual report covering the shipments of all manufactured commodities arranged in alphabetical order is also published.

Since 1960 the following major changes have been implemented in the Census of Manufactures: (a) a revised Standard Industrial Classification (b) a new establishment definition and (c) an extension of the establishment definition to cover the non-manufacturing activities of manufacturing establishments. The statistics presented in the various 1963 reports reflect the complete implementation of these changes and enable comparisons to be made with the years 1961 and 1962. For a complete description of the procedures followed in establishing the revised series, reference should be made to the Explanatory Notes included in the 1960, 1961 and 1962 industry publications. The statistical framework within which the Census of Manufactures is now carried out is based on the following concepts and definitions which have been developed as part of a general programme to achieve a fully integrated system of economic statistics.

Establishment

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing activities. The majority of such establishments are firms but many firms have more than one establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements embodied in the following definition of the "establishment":

"The smallest unit which is a separate operating entity capable of reporting the following principal statistics:

Materials and supplies used
Goods purchased for resale as such
Fuel and power consumed
Number of employees and salaries and wages
Man-hours worked and paid
Inventories
- Shipments or sales."

Each establishment is required to report on all the activities carried out within it's accounting boundaries (except income from investments such as rent, interest and dividends) and data on the different activities (manufacturing, trading in goods not of own manufacture, construction by own labour force, revenue from services, etc.) are requested to be reported separately. It should be noted that the statistics for separate activities are not completely consistent since some respondents cannot distinguish, in their records, materials, shipments and inventories relating solely to their own manufacturing activities. For example, inventory of goods purchased for re-sale may not be distinguishable from inventory of own manufactured goods. Complete consistency, therefore, can be obtained only at the "all operations" (total activity) level and for studies or statistical measures requiring accurate coordinated data, the "total" statistics should be used.

The number of establishments represents the number of operating units that are principally engaged in the activities of the manufacturing industries to which they have been classified. These units do not necessarily represent the total number engaged in the production of a commodity mainly produced in a certain industry. Some commodities are produced as secondary products in other manufacturing and non-manufacturing industries. It should be noted that head offices and auxiliary units which are surveyed separately are not included in the establishment count, (see following notes on head offices and auxiliary units).

Head Offices and Auxiliary Units

All head offices and auxiliary units of companies classified to the manufacturing industries such as sales offices, administrative offices, warepouses, laboratories, etc. are now surveyed as part of the Census of Manufactures.

These head offices and auxiliary units are either included in an establishment report or are surveyed by means of the head office questionnaire. The former is the most common case where a single establishment firm has its executive personnel, sales office, etc. located at the site of the manufacturing plant (establishment). The special head office questionnaire is generally used where a firm, regardless of the number of establishments, has separately located offices or auxiliary units. Such offices or units do not constitute establishments within the Census of Manufactures as they do not normally generate operational revenues, but give rise only to costs of operations (mainly salaries and wages) which are automatically included in the value of shipments or sales. Although not considered as establishments, and hence, not included in the "establishment" count for an industry, the operational costs are reflected in either the "Industry" statistics (3 or 4 digit level) or the "Major group" statistics (2 digit level) according to the following rules:

- (a) In the case of single establishment firms, statistics for separately located offices and units are classified to the same industry (3 or 4 digit) as the establishment;
- (b) In the case of multi-establishment firms, the statistics for such offices and units are coded to the same industry as the establishments of the firm, when all establishments are in the same industry (3 or 4 digit). When establishments of

such firms are coded (1) to different industries within a major group, (2) to industries in different major groups or (3) to industries in different divisions of the Standard Industrial Classification, then the statistics are included in the major group totals (2 digit level) in which the major part of the company's operations are classified. Although this may result in some distortion of major group statistics in the case of (2) and (3) the statistics at the industry (3 or 4 digit) level in all cases will be left free of these company-wide data.

Employees

(a) Production and related workers — Manufacturing activities

In addition to those engaged in production and assembling activities, they include those employed in storing, inspecting, handling, packing, warehousing, etc. They also include employees engaged in maintenance, repair, janitorial and watchman services and line supervisors (working foremen) engaged in similar work to that of the employees they supervise. For those establishments reporting on the "long" form, production and related workers engaged in manufacturing activity are reported as those receiving pay during the last pay period of each month, an average for the year being obtained by summing the monthly figures and dividing by 12. This procedure is followed even though the establishment did not operate in all months in order to arrive at equivalent annual full-time employment. The numbers are somewhat affected by turnover, in that employment is overstated when an employee changes employment during a pay period. In the case of those establishments reporting on the "short" form, respondents are requested to report average annual figures. The man-hours of production and related workers in manufacturing activity represent total man-hours paid (total hours at work during the calendar year plus hours not worked but nevertheless paid for, such as paid vacations, sick leave, statutory holidays, etc.). Data on man-hours are not collected from establishments reporting on the short form. Man-hours for these establishments are estimated on the basis of ratios derived from the 1958 census. During this census all establishments reported on the long form. In reporting overtime hours, respondents are requested to report only hours actually at work. It should be noted that the division of hours paid into production and related workers payrolls results in average hourly earnings and does not represent hourly wage rates which are collected and published by the Department of Labour and which are based on selected occupations.

(b) Production and related workers - Non-manufacturing activities

Such employees include those on manufacturing establishments' payrolls engaged in activities such as construction undertaken for the use of these establishments, some outside piece-workers employed in certain industries, logging employees who are reported as part of a sawmilling establishment and any other production workers who are not engaged in manufacturing-type operations.

(c) Administrative and office employees

This category includes all executive and supervisory officials such as presidents, vicepresidents, comptrollers, secretaries, treasurers, etc., together with managers, professional, technical and research employees, superintendents and factory supervisors above the line supervisor or working foreman level, and clerical staffs. Also included are employees in activities such as advertising. credit collections, purchasing, personnel, legal, medical, etc. It should be noted that prior to 1961 this category also included working owners and partners. Also included in this category are employees located at head offices or auxiliary units separately located from the establishment; these are generally included in the figures for the province in which they are located according to the rules outlined under "Head offices and auxiliary units"

(d) Sales and distribution workers

This category includes office personnel whose salaries are charged to selling expense, travelling salesmen, driver salesmen, truckdrivers and their helpers, etc. It may also include some sales employees who are reported as part of a manufacturing establishment but are not working at the establishment's location. These are generally broken down by province in cases where more than 15 employees are involved in any one province. The figures exclude persons working on a commission basis who are not considered regular employees of the establishment.

(e) Total Employees

This total comprises the foregoing categories including employees located at separately located head offices and auxiliary units. The numbers of employees included under categories (b), (c) and (d) are reported in the form of annual averages and represent as closely as possible full time employment; adjustments are made when reported figures indicate the existence of part time or seasonal employment. In all the above categories, figures on employment refer to the calendar year whether or not other establishment statistics can only be reported on a fiscal year other than the calendar year.

Working Owners or Partners

These are not now included in the statistics of employees and salaries and wages. There is some duplication in numbers when a person owns more than one establishment and is reported as a working owner on each Census return. Withdrawals of working owners are defined as amounts withdrawn by owners or partners for normal living expenses excluding withdrawals for payment of income tax.

Salaries and Wages

Salaries and wages refer to gross earnings of employees **before** deductions for income tax and employees contributions to social services such as sickness, accident and unemployment insurance, pensions, etc. They include all salaries, wages, bonuses, profits shared with employees, the value of room and board where provided, commissions (paid to regular employees only) as well as any other allowance forming part of the worker's earnings. Payments for over-time are included. Figures on salaries and wages refer to the calendar year.

Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars, trucks, locomotives, etc.), not to purchases unless the quantities are substantially the same. Any fuel and electricity produced by establishments for internal consumption are not included in the total cost. Values represent laid down cost at the establishment including freight, duty, etc. Although fuel and electricity used is considered part of manufacturing activity it should be noted that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

Materials and Supplies

(a) Manufacturing activities

Figures represent quantities and laid down cost values, at the establishment, of materials, supplies and purchased components owned and used during the year in manufacturing activities and related processes. These statistics represent only commodity items or physical goods (cost of services or overhead charges such as advertising, insurance, depreciation, etc. are not included) whether purchased from others or received as transfers (in the form of materials, components or semi-processed goods) from other establishments of the reporting company, Included are maintenance and repair supplies not chargeable to fixed assets accounts and any amounts charged by other establishments for work done on materials owned by the reporting establishment. Cost of repairs or maintenance done by outside contractors and cost of returnable containers are not included.

(b) Non-manufacturing activities

1. Purchases for re-sale as such

Figures represent cost of materials or products purchased from others by the reporting establishment (or received as transfers from other establishments of the reporting company) for re-sale as such in the same condition as purchased. Included are any finished products received on consignment from other countries.

2. Other materials and supplies used

Figures represent the cost of materials and supplies, if any, used in new construction and in the production of machinery and equipment (for the use of the reporting establishment) by the establishment's own employees. Included are materials used for any capital repairs and alterations carried out by the establishment's employees. Amounts paid to outside contractors for construction and repair work are not included nor is the cost of

purchased machinery and equipment. Also included is the cost of office supplies not chargeable to fixed assets accounts and the cost of such other items of materials and supplies used as food, beverages and supplies for establishment-operated cafeterias and lunch counters, first aid and medical supplies, laboratory supplies, etc.

Shipments

(a) General

The figures represent revenue from all production, sales, services and related activities of reporting establishments with shipments valued in Canadian dollars at the point at which the establishment relinquishes control. The unsold portion at year end of consignment shipments in Canada is treated as inventory and not as shipments but all shipments to foreign countries for which the form B13 "Customs Canada Export Entry" has been completed, are treated as shipments.

In those industries where work on principal products extends over a relatively long period, (Fabricated Structural Metal Industry, Aircraft and Parts Manufacturers, Railroad Rolling Stock Industry and Shipbuilding and Repair Industry) the value of production rather than the value of shipments is recorded. There are certain establishments in other industries which also operate on a basis of progress payments. For these establishments, shipments are also adjusted to work put in place on the basis of the not change in progress payments over the year.

(b) Shipments of goods of own manufacture

These figures represent shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishments for work done. Included are revenue from repair and custom work, amounts received in payment for work done on materials owned by other establishments and the cost (book value) of any goods shipped on a rental basis.

All products and by-products of own manufacture shipped from the establishment are covered, including transfer shipments to sales outlets, distributing warehouses or to other manufacturing plants of the reporting firm, when such units are treated as separate establishments. The value of shipments are net of returned goods, discounts, returns, allowances, sales tax and excise taxes and duties, returnable containers and charges for outward transportation by common or contract carriers. Transportation or delivery expense incurred by the reporting establishment's own carriers are included.

Shipments of goods of own manufacture of establishments which are coded to some other division of the Standard Industrial Classification (on the basis of principal activity) but which are engaged in manufacturing as a subsidiary activity

are collected by means of the Commodity questionnaire referred to earlier. Such shipments together with shipments of goods of own manufacture of establishments forming the universe of manufacturing industries are compiled and recorded in the various industry publications.

(c) Shipments of goods not of own manufacture

These figures represent the net selling value at establishment (net of discounts, returns, allowances, sales taxes and excise duties and taxes and transportation charges by common or contract carriers) of all products or materials (including products transferred from other establishments of the reporting firm) sold as such in the same condition as purchased or received as transfers. For those industries which ship such goods on a rental basis, the value of shipments represents the book value of these goods. All sales of consignment goods from other countries are included.

(d) Other revenue

Figures represent the book value of fixed assets, if any, (new construction and machinery and equipment including major repairs, alterations, additions, modifications, installation and assembly work) produced during the year for the use of reporting establishments by the establishment's own employees and for which depreciation accounts are maintained. Included also are any revenues from the sale of electricity and from any operations performed by the establishment's own employees, such as revenue from goods produced or purchased for rental (the book value of such goods are included as part of shipments of goods of own manufacture or shipments of goods not of own manufacture), servicing revenues, commissions on sales (when not included in value of sales), revenue for companyoperated cafeterias and lunch counters and revenue from outside installation or construction work not related to the establishment's own products, sale of used materials (excluding sale of used fixed assets) research and development work, etc. As mentioned previously the figures do not include non-operating revenue such as rent, dividends, interest, etc.

Inventories

(a) Manufacturing activities

Values represent the book values of manufacturing inventory owned in Canada. Inventories held for which progress payments have been received are not included. Where progress payment accounts are maintained, the change in these accounts is treated as a net adjustment to shipments. Figures consist of inventory owned at the plant and at warehouses or selling outlets which are treated as extensions of establishments for the purpose of reporting shipments. Inventory owned in transit in Canada or on consignment in Canada is included. Goods shipped abroad and held in inventory are included in shipments. Opening inventories may differ from the closing inventories of the previous year because of changes in classification, the

receipt of revised data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.

(b) Non-manufacturing activities

Figures represent the book value of inventory of goods purchased for re-sale as such without further processing, owned by the reporting establishments and held at plants and at any warehouses or selling outlets which are treated as extensions of establishments. Other characteristics are the same as in (a) above.

Value Added

(a) By manufacturing activities

Figures are compiled by deducting the cost of manufacturing materials, supplies, etc. and fuel and electricity consumed from the (value of shipments of goods of own manufacture adjusted for changes in the value of inventories of finished goods and goods in process).

(b) By non-manufacturing activities

The figures are compiled by deducting the cost of goods purchased for re-sale (adjusted for changes in the value of inventories of goods pur-

chased for re-sale) and the cost of non-manufacturing materials and supplies used from the value of shipments of goods not of own manufacture, plus other revenue.

(c) By Total activities

The figures consist of value added by manufacturing activities plus value added by non-manufacturing activities. This total value added figure may, in some cases, be less than value added by manufacturing activities as a result of expenditures associated with non-manufacturing exceeding revenues from such activities or because of a decrease in inventory of goods not of own manufacture exceeding the mark-up on the sale of such goods. "Value added" is sometimes referred to as net output or net production. However, to arrive at the National Accounts concept of net production, or Gross Domestic Product at "Factor cost" it would be necessary to subtract also the cost of advertising, insurance and other business expenses which are not collected as part of the annual Census of Manufactures. "Value added" figures for the primary industries, manufacturing and construction are published in DBS publication Catalogue No. 61-202, "Survey of Production".



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