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CANADA

# THE HOSIERY AND KNITTED GOODS INDUSTRIES

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## NOTICE

The annual reports prepared by the Industry and Merchandising Division of the Bureau of Statistics are divided into 3 volumes, as follows: Volume I—The Primary Industries, including mining, forestry and fisheries; Volume II — Manufacturing; Volume III—Merchandising and Services. The volumes are made up of parts, and the parts in turn are subdivided according to the industries which they comprise.

Volume II consists of the following parts, the first two of which deal with manufacturing as a whole and the balance with the major manufacturing groups.

- I—General Review of the Manufacturing Industries, \$1.50
- II—The Manufacturing Industries, by Provinces
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  - XVI—Chemicals and Allied Products
  - XVII—Miscellaneous Manufactures

The present report belongs in Part VII, Textiles. It is punched to permit of filing in a ring binder along with others of the group. The reports in this group are:

- A—General Review of All Textiles, 25¢

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- C—The Cotton Textile Industries, 25¢
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- R—The Hat and Cap Industry, 25¢
- S—The Miscellaneous Clothing Industries, 25¢

# THE HOSIERY AND KNITTED GOODS INDUSTRIES

## 1952

This report has previously been entitled "The Hosiery, Knitted Goods and Fabric Gloves and Mittens Industries". The fabric glove and mitten industry was included in order to bring fabric and knitted gloves statistics together in one report. The discontinuance of this practice is prompted by a proposed change in the Standard Industrial Classification whereby the knitting mills will be removed

from the clothing group. The fabric gloves and mitten industry will now be found in the report "The Miscellaneous Clothing Industries".

In the present report the first section deals with the combined statistics of the hosiery and knitted goods industries. Two further sections deal separately with each of the two industries.

### SECTION 1. THE COMBINED HOSIERY AND KNITTED GOODS INDUSTRIES, 1952

Commencing with 1952, the value of factory shipments has been collected in place of gross value of production for the hosiery and knitted goods industries. The value of shipments was substituted for value of production in all industries where inventory change was known to be insignificant in relation to sales and where, therefore, factory shipments approximate production. However, they will not be exactly comparable and this must be kept in mind when comparisons are made with earlier years. Because of the unusually large inventory reduction in 1952, comparability with the earlier period will probably be less exact in 1952 than in the years to follow. The changeover is expected to provide increased ease in reporting for the majority of plants while at the same time producing more reliable, more meaningful figures in many cases.

The factory shipments made by the combined hosiery and knitted goods industries in 1952 had a value f.o.b. plant of \$162,820,849 which compares with a gross value of production in 1951 of \$169,720,125. Inasmuch as the inventory of finished goods during the year was reduced by an estimated \$4,524,000, it is evident that there was a substantial drop in production. Accompanying the reduced output was a reduction of 7 in the number of establishments and a fall in employment from 25,188 in 1951 to 23,234 in 1952. Salary and wage payments amounted to \$48,962,809, practically unchanged from the payroll of \$49,000,212 of the earlier year. The cost of materials used fell considerably from \$84,402,005 in 1951 to \$80,373,570 in 1952.

During the first six months of 1952 the inventory situation proved a strong deterrent to the recovery of the industries from the low level of activity obtaining in the latter part of 1951. Despite the persistence of high inventories, however, the industries recorded a slight recovery in the first quarter which continued until July. In the meantime inventory reduction was being pressed and the short supply position developing in certain lines gave promise of further improvement. A rush of fall orders in August flooded the factories causing a second mild upswing in activity which was maintained

throughout the balance of the year. In December the man-hours index was only 2 per cent below the 3-year average and 7 per cent above the 1951 level for that month.

In spite of the recovery made by the industries, the level of operations for 1952 as a whole was below that for 1951, as the statistics have shown. However, they did end the year on a stronger note than prevailed at the beginning, with reduced inventories and prices more in line with the lower raw material values.

The curtailed activity of the two industries is indicated in the product summary to be found in Table 3 on page 5. Factory shipments of full-fashioned hosiery in 1952 amounted to 3,814,594 dozen pairs valued at \$34,955,130 compared with the 1951 figures of 3,685,088 dozen pairs worth \$37,131,184. Seamless hosiery was reported at 6,070,991 dozen pairs worth \$31,171,212 in the later year compared with 6,423,520 dozen pairs worth \$34,652,859 in the earlier. The trend in underwear towards separate garments was continued but while the number of garments increased from 2,461,773 dozen to 2,674,783 dozen over the two years the price received fell from \$24,073,145 to \$19,129,114. Shipments of sweaters, cardigans, pullovers, etc. in 1952 amounted to 877,520 dozen worth \$24,136,824 compared with the 1951 figures of 957,026 dozen worth \$24,710,675.

The year under review saw imports of socks and stockings rise sharply from 640,405 dozen pairs worth \$3,913,095 to 951,681 dozen pairs worth \$4,844,032 in 1952. Almost all of the increase was accounted for by socks and stockings of synthetic fibres which rose from 234,979 dozen pairs worth \$1,656,333 to 537,158 dozen pairs worth \$3,090,431 over the two years. This item comprises a high percentage of full-fashioned nylon hosiery. Relatively little change took place in the imports of cotton, silk and wool socks and stockings. The export picture was again disappointing with total exports of hosiery amounting to 85,379 dozen pairs worth \$948,412 compared with 139,803 dozen pairs worth \$1,796,589 in 1951. In knitted goods other

## THE TEXTILE INDUSTRIES

than hosiery, the greatest variation occurred in the imports of knitted fabrics of synthetic textile fibre which increased from 109,976 pounds worth \$381,749 in 1951 to 260,713 pounds worth \$849,672 in 1952. For further details of imports and exports reference should made to Tables 13, 14, 23, and 24.

Capital, repair and maintenance expenditures amounted to \$8,662,000 in 1952 compared with \$10,309,000 in 1951. Of this amount \$7,827,000 was spent on machinery and equipment and the balance \$835,000, on construction. The hosiery industry spent \$4,012,000 and the knitted goods industry \$4,650,000.

**TABLE 1. Principal Statistics of the Combined Hosiery and Knitted Goods Industries, Representative Years, 1930 to 1952**

Year	Establishments	Employees	Salaries and wages	Cost of materials used	Gross value of production
					No.
1930 .....	158	18,165	14,745,113	24,981,327	53,042,817
1932 .....	169	17,655	13,474,974	19,349,634	43,252,752
1933 .....	170	17,159	12,610,093	19,473,785	40,997,210
1935 .....	163	18,511	14,252,653	22,948,056	46,390,103
1937 .....	171	20,250	16,228,813	26,446,763	52,855,754
1939 .....	174	21,312	17,778,485	27,383,530	57,669,805
1940 .....	172	23,225	20,695,578	35,756,140	69,427,328
1941 .....	181	24,362	22,423,739	39,128,357	77,122,209
1942 .....	186	23,462	23,422,666	38,550,016	80,134,426
1943 .....	191	22,344	23,849,986	38,532,495	80,209,219
1944 .....	200	22,939	25,535,277	39,132,779	84,217,935
1945 .....	216	23,654	26,640,343	40,423,407	88,035,002
1946 .....	247	24,941	30,210,507	47,270,879	105,208,699
1947 .....	262	26,511	35,646,663	59,557,427	127,837,570
1948 .....	271	27,634	42,807,416	68,114,815	148,556,159
1949 .....	290	26,442	43,949,295	64,702,821	143,019,075
1950 .....	293	25,255	44,141,526	68,718,394	146,225,766
1951 .....	295	25,188	49,000,212	84,402,005	169,720,125
<b>1952 .....</b>	<b>288</b>	<b>23,234</b>	<b>48,962,809</b>	<b>80,373,570</b>	<b>162,820,849<sup>1</sup></b>
Hosiery .....	123	10,198	23,682,900	22,239,835	62,425,982 <sup>1</sup>
Knitted goods .....	165	13,036	25,279,909	58,133,735	100,394,867 <sup>1</sup>

1. In 1952 gross value of production is replaced by value of factory shipments. (See text). For the Hosiery Industry the inventory value of finished products at plant at the end of 1951 amounted to \$6,236,000 and at the end of 1952 to \$4,504,000. For Knitted Goods the figures were \$13,632,000 and \$10,840,000 respectively.

**TABLE 2. Comparison of Principal Statistics of the Combined Hosiery and Knitted Goods Industries, 1951 and 1952**

Item		1951	1952	+ Increase - Decrease
Establishments reporting .....	No.	295	288	- 7
Employees on salaries:				
Total .....	No.	2,841	2,840	- 1
Male .....	"	1,555	1,554	- 1
Female .....	"	1,286	1,286	-
Total salaries .....	\$	9,695,297	10,216,204	+ 520,907
Employees on wages:				
Monthly average .....	No.	22,347	20,394	- 1,953
Male .....	"	7,708	7,028	- 680
Female .....	"	14,639	13,366	- 1,273
Total wages .....	\$	39,304,915	38,746,605	- 558,310
Cost of fuel and electricity .....	\$	1,794,688	1,828,038	+ 33,350
Cost of materials used .....	\$	84,402,005	80,373,570	- 4,028,435
Gross value of production .....	\$	169,720,125	162,820,849 <sup>1</sup>	- 6,899,276

1. Value of factory shipments. (See text).

TABLE 3. Summary of Products of the Combined Hosiery and Knitted Goods Industries, 1951 and 1952

Principal products	Unit of Measure	1951 Production		1952 Factory shipments	
		Quantity	Selling value at factory	Quantity	Selling value at factory
Hosiery:			\$		\$
Full fashioned .....	Doz. pr.	3,685,088	37,131,184	3,814,594	34,955,130
Seamless.....	" "	6,423,520	34,652,859	6,070,991	31,171,212
Underwear:					
Combination .....	Dozen	440,766	10,723,900	423,225	8,988,465
Separate .....	" "	2,461,773	21,073,145	2,674,783	19,129,114
Underslips:					
Knitted and woven.....	" "	101,192	2,426,818	105,347	2,414,350
Knitted outerwear:					
Sweaters, cardigans, pullovers, etc. ....	" "	957,026	24,710,675	877,520	24,136,824
Other (not including gloves and mittens).....	" "	—	11,920,429	—	13,271,979
Gloves and mittens:					
Knitted .....	Doz. pr.	300,889	2,667,986	252,418	1,989,401
Fabric .....	" "	65,475	617,371	61,546	628,701
Yarns for sale or transfer, all kinds.....	" "	—	3,184,544	—	2,413,938
All other products .....	" "	—	20,158,042	—	22,629,712
Custom processing receipts.....	" "	—	453,172	—	1,092,023
<b>Total value of products .....</b>	<b>" "</b>	<b>—</b>	<b>169,720,125</b>	<b>—</b>	<b>162,820,849</b>

TABLE 4. Detail of Products of the Combined Hosiery and Knitted Goods Industries, 1951 and 1952

Principal products	Unit of measure	1951 Production		1952 Factory shipments	
		Quantity	Selling value at factory	Quantity	Selling value at factory
Hosiery:			\$		\$
Wool and wool mixtures (Chiefly wool):					
Men's seamless:					
Work socks .....	Doz. pr.	821,460	6,245,851	784,922	5,466,336
Fine socks .....	" "	636,384	5,980,221	561,940	5,266,078
Other (anklets, sport socks, etc.).....	" "	351,454	3,196,953	307,572	2,552,818
Women's seamless:					
Full length stockings .....	" "	64,904	619,027	44,580	411,040
Other (anklets, campus, sport, etc.).....	" "	74,335	365,600	71,638	425,986
Children's seamless:					
Full length stockings .....	" "	111,718	721,909	110,032	662,278
Golfers .....	" "	99,660	609,149	124,973	703,009
Other (½ length, anklets, etc.) .....	" "	76,236	365,344	82,081	351,250
Cotton and cotton mixtures (Chiefly cotton):					
Men's seamless:					
Work socks and fine socks.....	Doz. pr.	491,189	2,321,252	348,192	1,572,780
Other (anklets, sport socks, etc.).....	" "	407,454	1,886,035	252,124	1,219,119
Women's seamless :					
Full length stockings .....	" "	306,418	1,365,126	265,527	1,181,804
Other (anklets, campus, sport, etc.).....	" "	489,986	1,095,461	437,556	1,084,923
Children's seamless:					
Full length stockings .....	" "	364,678	1,427,310	477,182	1,185,152
Golfers .....	" "	77,982	359,516	71,254	234,393
Other (½ length anklets, etc.) .....	" "	1,311,335	2,816,036	1,136,238	2,581,945
Full fashioned (all types) .....	" "	74,372	710,449	44,724	403,202

**TABLE 4. Detail of Products of the Combined Hosiery and Knitted Goods Industries, 1951 and 1952 — Continued**

Principal products	Unit of measure	1951 Production		1952 Factory shipments	
		Quantity	Selling value at factory	Quantity	Selling value at factory
Hosiery — Concluded:			\$		\$
Silk and silk mixtures (Chiefly silk):					
Seamless, all types .....	doz. pr.	34,147	418,499	20,426	268,841
Full fashioned (all types) .....	" "				
Rayon and rayon mixtures (Chiefly rayon)					
Men's seamless .....	doz. pr.	55,791	300,431	66,478	333,508
Women's seamless .....	" "	63,616	558,680	91,643	301,044
Children's seamless .....	" "	97,885	307,573	66,484	217,389
Full fashioned .....	" "	44,071	406,111	37,008	331,156
Nylon:					
Seamless .....	doz. pr.	503,770	3,754,020	740,710	5,107,669
Full fashioned .....	" "	3,534,583	35,603,764	3,712,970	33,953,665
Other .....	" "	15,180	349,726	29,331	310,957
<b>Total hosiery .....</b>	<b>doz. pr.</b>	<b>10,108,608</b>	<b>71,784,043</b>	<b>9,885,585</b>	<b>66,126,342</b>
Underwear, knitted or made from knitted fabrics:					
Men's and youths':					
Combinations:					
Cotton or chiefly cotton .....	doz.	250,534	6,330,471	226,311	5,031,935
Rayon or chiefly rayon .....	"	1,691	27,571	1,216	20,471
Wool or chiefly wool .....	"	62,344	2,593,223	53,799	2,306,831
Shirts:					
Cotton or chiefly cotton .....	doz.	341,174	3,887,236	325,808	3,078,666
Rayon or chiefly rayon .....	"	2,973	26,462	28,159	84,343
Wool or chiefly wool .....	"	32,576	1,309,318	25,815	751,586
Drawers:					
Cotton or chiefly cotton .....	doz.	112,625	2,103,056	116,247	1,644,154
Rayon or chiefly rayon .....	"	13,427	588,789	13,948	476,827
Shorts:					
Cotton or chiefly cotton .....	doz.	328,943	2,465,732	363,359	2,536,895
Other .....	"	9,174	108,966	5,552	94,634
Boys':					
Combinations:					
Cotton or chiefly cotton .....	doz.	91,441	1,429,346	79,772	1,167,131
Wool or chiefly wool .....	"	3,374	75,080	2,792	81,022
Shirts:					
Cotton or chiefly cotton .....	doz.	61,448	422,353	63,502	437,749
Rayon or chiefly rayon .....	"				
Wool or chiefly wool .....	"				
Drawers:					
Cotton or chiefly cotton .....	doz.	13,716	122,721	24,537	201,552
Wool or chiefly wool .....	"				
Shorts:					
Cotton or chiefly cotton .....	doz.	65,190	317,416	85,213	380,233
Women's and misses':					
Combinations:					
Cotton or chiefly cotton .....	doz.	5,562	55,001	45,118	259,695
Rayon or chiefly rayon .....	"	1,602	34,884	672	18,942
Wool or chiefly wool .....	"				
Drawers:					
Cotton or chiefly cotton .....	doz.	1,554	21,538	84,582	495,600
Wool or chiefly wool .....	"				
Bloomers, panties, etc.:					
Cotton or chiefly cotton .....	doz.	176,055	1,183,400	232,885	1,314,301
Rayon or chiefly rayon .....	"	373,689	2,479,863	338,716	2,131,014
Wool or chiefly wool .....	"	15,736	385,593	12,339	292,170
Nylon .....	"	15,083	173,931	24,702	227,980

TABLE 4. Detail of Products of the Combined Hosiery and Knitted Goods Industries, 1951 and 1952 - Continued

Principal products	Unit of measure	1951 Production		1952 Factory shipments	
		Quantity	Selling value at factory	Quantity	Selling value at factory
			\$		\$
Underwear, knitted or made from knitted fabrics - Continued:					
Women's and misses' - concluded:					
Vests:					
Cotton or chiefly cotton .....	doz.	148,477	1,001,828	133,767	850,342
" Rayon or chiefly rayon .....	"	26,441	181,148	47,751	242,185
" Wool or chiefly wool .....	"	13,019	277,668	12,294	293,093
Other .....	doz.	2,234	21,634	-	-
Girls' (sizes 8-14x):					
Combinations:					
Cotton or chiefly cotton .....	doz.	4,079	56,109	3,397	39,298
" Rayon or chiefly rayon .....	"			1,718	6,757
" Wool or chiefly wool .....	"				
Drawers:					
Cotton or chiefly cotton .....	doz.	14,843	71,010	9,864	53,313
" Rayon or chiefly rayon .....	"	-	-		
" Wool or chiefly wool .....	"	-	-		
Bloomers, panties, etc.:					
Cotton or chiefly cotton .....	doz.	85,647	406,984	82,484	389,699
" Rayon or chiefly rayon .....	"	24,421	88,132	22,841	82,537
" Wool or chiefly wool .....	"	7,283	120,422	808	6,150
Vests:					
Cotton or chiefly cotton .....	doz.	74,053	358,088	81,372	378,546
" Rayon or chiefly rayon .....	"	1,823	7,291	2,573	10,121
" Wool or chiefly wool .....	"	1,035	15,712	318	4,917
Other .....	doz.	1	1	1,248	5,516
Children's (sizes 2-6x) and infants:					
Combinations:					
Cotton or chiefly cotton .....	doz.	20,860	132,409	8,460	56,383
Wool or chiefly wool .....	"				
Drawers and panties:					
Cotton or chiefly cotton .....	doz.	189,968	693,354	225,859	749,744
" Rayon or chiefly rayon .....	"	10,149	44,180	10,740	44,770
" Wool or chiefly wool .....	"	1,792	25,157	1,302	17,108
Vests:					
Cotton or chiefly cotton .....	doz.	197,102	1,069,207	217,261	1,053,469
" Rayon or chiefly rayon .....	"	9,027	33,283	16,227	38,135
" Wool or chiefly wool .....	"	13,133	151,666	10,292	114,389
Other garments:					
Sleepers .....	doz.	48,549	747,857	50,323	618,794
Other .....	"	2,626	17,439	1,236	8,343
Other knitted underwear .....	doz.	1,481	27,985	846	19,881
Underwear, made from woven fabrics:					
Women's .....	doz.	24,586	106,532	-	-
Other .....	"	-	-	13	358
<b>Total underwear .....</b>	<b>doz.</b>	<b>2,902,539</b>	<b>31,797,045</b>	<b>3,098,038</b>	<b>28,117,579</b>
Knitted Outerwear:					
Sweaters, cardigans, pullovers, etc.:					
Wool and mixtures .....	doz.	684,037	20,576,790	621,922	19,961,335
Cotton .....	"	203,781	2,200,572	170,589	2,016,953
Rayon .....	"	19,833	503,867	28,901	714,788
Nylon .....	"	42,573	1,168,191	55,719	1,425,308
Other .....	"	6,802	261,255	389	18,440
T-shirts .....	doz.	269,289	3,320,650	257,827	3,378,013
Jerseys, sweat shirts, etc. .....	"	19,393	422,065	39,797	658,608
Knitted suits and dresses .....	"	6,985	767,774	13,116	1,942,653
Bathing suits .....	"	59,943	2,150,491	43,545	1,739,960
Infants' knitgoods, all kinds .....	"	307,689	3,464,908	352,151	3,502,176
Scarves and mufflers .....	"	16,494	234,557	33,420	510,053
Headwear .....	"	81,723	947,208	60,572	620,284
Knitted gloves and mittens:					
Dress .....	doz. pr.	265,068	2,420,896	175,115	1,510,203
Work and other .....	" "	35,821	247,090	77,303	479,198
Other knitted outerwear .....	"	-	612,776	-	920,232

**TABLE 4. Detail of Products of the Combined Hosiery and Knitted Goods Industries, 1951 and 1952 - Concluded**

Principal products	Unit of measure	1951 Production		1952 Factory shipments	
		Quantity	Selling value at factory	Quantity	Selling value at factory
Kimonos, dressing gowns, etc:			\$		\$
Knitted and woven .....	doz.	1,678	126,477	6,870	379,249
Pyjamas:					
Knitted and woven .....	doz.	37,986	1,022,629	37,311	1,067,431
Nightdresses:					
Knitted and woven .....	doz.	24,727	865,232	28,462	807,585
Underslips:					
Knitted .....	doz.	59,760	1,485,445	30,596	1,083,088
Woven .....	"	41,432	941,373	74,751	1,331,262
Fabric gloves and mittens (dress) .....	doz. prs.	65,475	617,371	61,546	628,448
Woven goods:					
Wool and other fabrics .....	lb. sq. yd.	714,137 928,508	1,871,206	2	2
Household blankets and auto rugs .....	-	-	2,310,896	-	2,339,214
Knitted fabrics for sale:					
Glove and shoe linings .....	pound	1,059,572	1,744,097	788,073	1,192,071
Other cotton .....	"	2,475,746	3,425,788	3,214,162	4,058,754
Wool .....	"	369,553	1,401,660	542,767	1,529,657
Rayon .....	"	676,714	963,830	732,598	830,840
Nylon .....	"	711,202	2,848,127	1,292,513	6,620,559
Wristing, tubing and skirting .....	"	463,945	907,509	456,835	772,794
Other knitted fabrics .....	"	161,691	491,238	-	-
Yarn for sale:					
Cotton .....	pound	861,989	845,660	124,133	164,337
Woollen:					
Weaving .....	pound	327,069 <sup>3</sup>	702,086 <sup>3</sup>	662,593	1,286,653
Machine knitting .....	"				
Hand knitting .....	"	92,841	202,363	327,460	793,047
Worsted oil:					
Weaving and machine knitting .....	pound	394,737	1,151,326	51,045	113,049
Hand knitting .....	"				
Worsted dry:					
Knitting .....	pound	40,131	128,879	-	-
All other yarn .....	-	-	154,230	-	56,852
Waste rags and clips .....	-	-	173,993	-	105,578
All other products .....	-	-	2,005,360	-	2,926,232
Custom processing receipts .....	-	-	453,172	-	1,092,023
Total value of products .....	-	-	169,720,125	-	162,820,849

1. Included in "Other knitted underwear".

2. Included in "All other products".

3. Includes a small quantity of carpet yarn.

TABLE 4A. Total Yarns Spun in 1952 by the Hosiery and Knitted Goods Industries, Whether Produced for Own Use, for Sale, or on Commission

	Worsted, oil	Worsted, dry	Woollen	Cotton	Other
Lbs.					
Carpet weaving .....	—	—	—	—	—
Other weaving .....	11,656	—	2,498,114	—	—
Machine knitting .....	1,388,673	—	2,627,923	509,092	144,753
Hand knitting .....	236,308	—	280,874	—	—
Total .....	1,636,637	—	5,406,911	509,092	144,753

TABLE 5. Materials Used in the Combined Hosiery and Knitted Goods Industries, 1951 and 1952

Principal materials	Unit of measure	1951		1952	
		Quantity	Cost value at factory	Quantity	Cost value at factory
Fibres:			\$		\$
Cotton raw .....	pound	1,574,217	699,479	210,292	104,576
Cotton waste .....	"	856,980	348,691	533,204	166,134
Rayon tops .....	"	770,938	408,357	103,668	93,884
Synthetic fibres .....	"	140,043	55,192	104,052	55,501
Rayon waste .....	"	216,583	448,730	77,096	28,019
Nylon .....	"	—	—	322,237	650,750
Nylon waste .....	"	—	—	43,035	47,956
Wool, Canadian grown:	clean pound				
Finer than 60's .....		52,697	180,060	13,165	30,101
60's .....	"	—	—	—	—
58's .....	"	376,124	623,287	312,812	348,003
56's .....	"	198,674	258,751	599,408	655,683
Coarser than 56's .....	"	764,204	1,308,538	742,085	897,250
Wool, imported:					
Finer than 60's .....	"	210,983	451,273	172,113	243,389
60's .....	"	300,019	518,838	45,588	87,678
58's .....	"	730,213	1,380,078	352,970	328,643
56's .....	"	—	—	667,210	689,559
Coarser than 56's .....	"	—	—	742,085	897,250
Noils, wool:	pound				
Merino (60's or finer) .....	"	—	—	4,123	10,790
Crossbred (coarser than 60's) .....	"	1	1	—	—
Wool tops:					
Merino (60's or finer) .....	"	758,738	1,924,951	818,233	1,311,661
Crossbred (coarser than 60's) .....	"	1,004,540	2,121,057	687,320	871,699
Dry or French .....	"				
Broken or cut .....	"	13,180	34,886	12,074	17,586
Wool waste or part wool .....	"	1,329,727	733,457	845,808	390,561
Wool shoddy .....	"	465,164	168,524	164,392	88,481
Other raw stock .....	"	586,867	78,493	440,426	64,059
Yarns:					
Cotton .....	"	16,844,379	16,864,941	17,135,090	16,167,559
Cotton mercerized .....	"	651,985	1,360,266	436,825	914,568
Cotton and wool blends (under 50 per cent wool) .....	"	613,160	1,203,122	553,246	847,988
Rayon, spun .....	"	426,706	544,755	386,366	418,955
Rayon, spun mixtures .....	"	211,136	368,857	138,691	179,155
Rayon, filament .....	"	1,623,201	1,556,571	1,849,928	1,708,667
Nylon .....	"	2,979,776	13,329,042	3,589,681	15,628,124
Nylon, spun .....	"	143,376	449,935	214,650	591,030
Silk .....	"	23,688	136,819	16,761	117,729
Wool, worsted (combed) oil spun:					
Merino (60's and finer) .....	"	1,494,366	4,502,565	1,896,551	5,265,089
Crossbred (coarser than 60's) .....	"	1,607,056	3,936,582	1,708,849	3,585,528
Blends of wool and other fibre .....	"	799,648	1,616,488	868,264	1,610,957

**TABLE 5. Materials Used in the Combined Hosiery and Knitted Goods Industries, 1951 and 1952 — Concluded**

Principal materials	Unit of measure	1951		1952	
		Quantity	Cost value at factory	Quantity	Cost value at factory
Yarns — Concluded:			\$		\$
Wool, worsted (combed) dry spun:					
All wool .....	pound	1,772,743	5,061,331	4,177,336	6,918,745
Blends of wool and other fibres .....	"	453,860	1,445,163	478,792	896,570
Wool, woollen .....	"	4,631,953	4,845,042	1,806,778	2,681,278
Angora rabbit, mohair and other animal hair .....	"	88,429	470,247	53,873	266,780
Elastic .....	"	75,798	306,275	109,574	417,574
All other yarns .....	—	—	562,565	—	779,428
Sewing thread .....	—	—	1,121,165	—	1,127,829
Fabrics:					
Knit .....	—	—	1,958,221	—	2,139,461
Woven .....	—	—	2,207,873	—	1,991,143
Elastic webbing .....	—	—	680,112	—	663,244
Labels .....	—	—	349,149	—	301,884
Ribbons .....	—	—	156,195	—	192,948
Buttons .....	—	—	356,618	—	333,908
Fasteners, all kinds, including buckles, clasps, zippers, etc. .....	—	—	140,940	—	145,504
Laces, braids and other trimmings .....	—	—	811,588	—	970,143
Soaps .....	—	—	196,779	—	161,161
Oils, all kinds .....	—	—	135,410	—	383,082
Dyestuffs, chemicals, etc. .....	—	—	1,169,027	—	1,221,358
All other materials .....	—	—	1,039,326	—	876,430
Charges for spinning, throwing, dyeing, etc. .....	—	—	1,153,289	—	1,488,961
Packing and shipping materials .....	—	—	2,260,020	—	2,198,827
Inter-company transfers .....	—	—	363,085	—	2
<b>Total .....</b>	—	—	<b>84,402,005</b>	—	<b>80,373,570</b>

1. Included in "Other raw stock".
2. Included in "All other materials".

**TABLE 6. Capital, Repair and Maintenance Expenditures, 1946-1952 in the Hosiery and Knitted Goods Industries**

(Thousands of dollars)

	Capital expenditures			Repair and maintenance expenditures			Capital, repair and maintenance expenditures		
	Construction	Machinery and equipment	Sub-total	Construction	Machinery and equipment	Sub-total	Construction	Machinery and equipment	Total
1946 .....	1,125	2,378	3,503	2,580	—	2,580	3,705	2,378	6,083
1947 .....	1,351	4,611	5,962	867	2,187	3,054	2,218	6,798	9,016
1948 .....	706	6,228	6,934	1,091	2,281	3,372	1,797	8,509	10,306
1949 .....	746	6,169	6,915	733	2,370	3,103	1,479	8,539	10,018
1950 .....	1,081	5,806	6,887	540	2,106	2,646	1,621	7,912	9,533
1951 .....	2,216	5,568	7,784	548	1,977	2,525	2,764	7,545	10,309
1952 .....	429	5,948	6,377	406	1,879	2,285	835	7,827	8,662
Hosiery .....	64	2,985	3,049	156	807	963	220	3,792	4,012
Knitted goods .....	365	2,963	3,328	250	1,072	1,322	615	4,035	4,650

## SECTION 2. THE HOSIERY INDUSTRY, 1952

The decision of the Bureau to adopt a shipments concept for 1952 and subsequent years is dealt with in the text of Section 1. For this first year the hosiery industry reported factory shipments which had a value f.o.b. plant of \$62,425,982. Inasmuch as the value of finished goods inventory fell by an estimated \$1,732,000 during the year, this amount compares unfavorably with the \$66,229,482 gross value of production reported in 1951 and suggests a reduction in operations approximating 8 per cent. Employment was down by 10 per cent, from 11,311 in 1951 to 10,198 in 1952, while salary and wage payments of \$23,682,900 differed relatively little from the \$23,499,418 of the year before. Materials consumed cost \$22,239,835 in 1952 compared with \$25,658,754 in 1951, a drop of 13 per cent.

The industry in 1952 was comprised of 123 establishments, one less than in the previous year. Only 3 establishments were located outside of Ontario and Quebec — one in each of the three provinces of Nova Scotia, Alberta and British Columbia. Although the remaining 120 establishments were divided Quebec 69 and Ontario 51, the two provinces shared almost equally the 99 per cent of the industry's shipments for which they accounted. Quebec reported 50 per cent and Ontario 49 per cent of the persons employed by the industry.

In 1952, the hosiery industry shipped 9,029,279 dozen pairs of hosiery valued at \$60,842,203. This total was made up of 3,682,316 dozen pairs of full-fashioned worth \$33,810,646 and 5,346,963 dozen pairs of seamless worth \$27,031,557. In terms of fibres, 4,327,425 dozen pairs were made of nylon, 2,802,411 dozen pairs of cotton and cotton mixtures, 1,600,950 dozen pairs of wool and wool mixtures, 248,736 dozen pairs of rayon and rayon mixtures, and 20,426 dozen pairs of real silk and mixtures.

Yarns of various kinds, particularly nylon, cotton and wool comprise the greater part of all materials used. In 1952, the consumption of purchased yarns amounted to 7,399,651 pounds costing \$18,544,228 which compares with 8,538,973 pounds costing \$21,149,326 in 1951. The largest single items in the 1952 figures were nylon which totalled 2,172,988 pounds worth \$9,555,446 and cotton, including mercerized, which totalled 2,459,066 pounds worth \$2,783,777.

Imports of hosiery increased from 640,405 dozen pairs worth \$3,913,095 in 1951 to 951,681 dozen pairs worth \$4,844,032 in 1952. Exports, on the other hand, decreased from 139,803 dozen pairs worth \$1,796,589 to 85,379 dozen pairs worth \$948,412 over the two years. Further details of imports and exports are to be found in Tables 13 and 14.

TABLE 7. Principal Statistics of the Hosiery Industry, 1949-1952

Year and province	Establishments	Employees	Salaries and wages	Cost of materials used	Gross value of Production
	No.	No.	\$	\$	\$
1949 .....	113	11,353	20,194,998	19,099,844	54,809,523
1950 .....	121	11,329	21,150,344	20,913,741	58,026,696
1951					
Canada .....	124	11,311	23,499,418	25,658,754	66,229,482
Quebec and Nova Scotia .....	67	5,737	11,329,604	12,070,343	33,280,670
Ontario .....	54	5,526	12,084,696	13,458,887	32,703,014
Alberta and British Columbia .....	3	48	85,118	129,524	245,798
1952					
Canada .....	123	10,198	23,682,900	22,239,835	62,425,982 <sup>1</sup>
Quebec .....	69	5,105	11,501,203	10,531,014	30,841,193 <sup>1</sup>
Ontario .....	51	4,938	11,935,659	11,439,269	30,938,751 <sup>1</sup>
Nova Scotia, Alberta and British Columbia .....	3	155	246,038	269,552	646,038 <sup>1</sup>

1. In 1952 gross value of production is replaced by value of factory shipments. (See text on page 3). The inventory value of finished products at plant at the end of 1951 amounted to \$6,236,000 and at the end of 1952 to \$4,504,000.

TABLE 8. Products of the Hosiery Industry, 1951 and 1952

Products	Unit of measure	1951 Production		1952 Factory shipments	
		Quantity	Selling value at the factory	Quantity	Selling value at the factory
Hosiery:			\$		\$
Wool and wool mixtures (chiefly wool):					
Men's seamless:					
Work socks .....	doz. pr.	461,404	3,854,718	434,722	3,291,990
Fine socks .....	" "	592,521	5,500,941	537,230	5,068,567
Other (anklets, sport socks, etc.) .....	" "	316,713	2,930,685	270,143	2,302,679
Women's seamless:					
Full length stockings .....	" "	58,719	565,732	41,995	389,669
Other (anklets, campus, sports, etc.) .....	" "	71,650	341,276	61,164	276,588
Children's seamless:					
Full length stockings .....	" "	98,963	590,579	88,965	482,776
Golfers .....	" "	86,705	483,342	95,299	508,278
Other (½ length, anklets, etc.) .....	" "	69,765	333,655	71,432	308,755
Cotton and cotton mixtures (chiefly cotton):					
Men's seamless:					
Work socks .....	doz. pr.	5,005	20,962	2,063	6,840
Fine socks .....	" "	251,408	1,385,695	203,988	1,021,851
Other (anklets, sport socks, etc.) .....	" "	355,459	1,646,285	238,277	1,155,264
Women's seamless:					
Full length stockings .....	" "	279,774	1,260,034	241,907	1,070,067
Other (anklets, campus, sports, etc.) .....	" "	483,558	1,080,291	425,696	1,042,077
Children's seamless:					
Full length stockings .....	" "	340,142	1,354,846	464,485	1,130,397
Golfers .....	" "	53,260	195,137	71,254	234,393
Other (½ length, anklets, etc.) .....	" "	1,296,911	2,772,067	1,111,659	2,508,119
Full fashioned (all types)	" "	69,535	657,388	43,082	384,991
Silk and silk mixtures (chiefly silk):					
Seamless, all types .....	doz. pr.	34,147	418,499	20,426	268,841
Full fashioned, all types .....	" "				
Rayon and rayon mixtures (chiefly rayon filament or spun):					
Seamless:					
Men's .....	doz. pr.	54,270	291,574	64,841	327,201
Women's .....	" "	59,227	532,291	87,191	277,938
Children's .....	" "	90,963	280,268	66,213	216,487
Full fashioned .....	" "	37,085	319,744	30,491	246,958
Nylon:					
Seamless .....	doz. pr.	500,280	3,730,443	738,574	5,098,930
Full fashioned .....	" "	3,373,271	34,030,398	3,588,851	32,911,590
Other synthetic fibres:					
Seamless .....	doz. pr.	15,180	349,726	29,331	310,957
Other .....	" "				
Other products:					
Knitted woollen sweaters, pullovers, etc. ....	doz.	8,566	400,640	3,848	233,480
Knitted gloves and mittens .....	doz. pr.	64,225	595,564 <sup>1</sup>	58,090 <sup>1</sup>	566,778 <sup>1</sup>
All other products .....	—	—	69,686	—	549,052
Custom processing receipts .....	—	—	237,016	—	234,469
Total .....	—	—	66,229,482	—	62,425,982

1. Includes fabric gloves.

TABLE 9. Hosiery Summary for the Industry<sup>1</sup>, by Style, 1951 and 1952

	1951 Production		1952 Factory shipments	
	Quantity	Selling value at factory	Quantity	Selling value at factory
	doz. pr.	\$	doz. pr.	\$
Hosiery:				
Full fashioned .....	3,511,953	35,418,390	3,682,316	33,810,646
Seamless .....	5,543,962	29,508,186	5,346,963	27,031,557
Total .....	9,055,915	64,926,576	9,029,279	60,842,203

1. For hosiery in all industries see Table 12.

TABLE 10. Hosiery Summary for the Industry<sup>1</sup>, by Fibre, 1951 and 1952

	1951 Production		1952 Factory shipments	
	Quantity	Selling value at factory	Quantity	Selling value at factory
	doz. pr.	\$	doz. pr.	\$
Hosiery:				
Cotton, all kinds, including mixtures .....	3,135,052	10,372,705	2,802,411	8,553,999
Real silk, including mixtures .....	34,147	418,499	20,426	268,841
Rayon and rayon mixtures .....	241,977	1,427,872	248,736	1,068,584
Wool and wool mixtures .....	1,756,440	14,600,928	1,600,950	12,629,302
Nylon .....	3,873,551	37,760,841	4,327,425	38,010,520
Other .....	14,748	345,731	29,331	310,957
<b>Total</b> .....	<b>9,055,915</b>	<b>64,926,576</b>	<b>9,029,279</b>	<b>60,842,203</b>

1. For hosiery in all industries see Table 12.

TABLE 11. Materials Used in the Hosiery Industry, 1951 and 1952

Principal materials	Unit of measure	1951		1952	
		Quantity	Cost value at factory	Quantity	Cost value at factory
Rayon and nylon fibre .....	pound	90,209	\$ 96,919	121,940	\$ 147,745
Raw silk, cotton and rayon waste .....	"	34,960	15,208	29,876	15,664
Other .....	"	—	—		
Wool:					
Canadian grown .....	clean pound	43,200	70,528	482,577	515,973
Imported .....	equivalents	642,090	1,107,637		
Noils, waste and shoddy .....	pound	152,127	104,443	128,198	64,439
Yarns:					
Cotton .....	"	2,705,586	2,808,865	2,120,507	2,040,433
Cotton, mercerized .....	"	525,104	1,124,707	338,559	743,344
Cotton and wool blends (under 50 per cent wool) .....	"	248,677	424,951	152,384	213,122
Rayon, spun .....	"	151,662	193,086	127,175	150,943
Rayon, spun, mixtures .....	"	73,548	128,354	53,309	85,114
Rayon, filament .....	"	280,418	385,365	164,155	179,493
Nylon .....	"	2,109,636	9,537,003	2,172,998	9,555,446
Wool:					
Worsted (combed) oil spun:					
Merino (60's quality and finer) .....	"	219,332	646,801	237,858	686,120
Crossbred (coarser than 60's quality) .....	"	423,708	1,022,882	394,811	829,095
Blends of wool and other fibres .....	"	404,558	751,067	336,824	750,757
Worsted (combed) dry spun:					
All wool worsted .....	"	604,648	1,890,445	389,198	1,097,225
Blends of wool and other fibres .....	"	314,891	1,030,646	204,697	522,809
Woollen, carded .....	"	206,430	254,307	234,342	240,950
Elastic .....	"	65,428	278,235	69,151	295,212
Silk, thrown .....	"	21,666	135,075	16,761	117,729
Other yarns .....	"	178,681	537,537	386,922	1,036,436
Sewing thread .....	—	—	170,479	—	151,778
Fabrics and ribbons .....	—	—	78,707	—	29,115
Elastic webbing .....	—	—	3,040	—	3,188
Labels .....	—	—	44,317	—	42,955
Buttons and fasteners .....	—	—	7,088	—	2,897
Soaps .....	pound	444,784	74,214	393,374	77,962
Oils, processing .....	—	—	40,740	—	41,483
Oils, lubricating .....	—	—	17,338	—	11,006
Dyestuffs .....	—	—	287,497	—	286,943
Chemicals .....	—	—	102,441	—	104,764
Other manufacturing supplies .....	—	—	515,425	—	493,410
Packing and shipping materials .....	—	—	1,259,227	—	1,144,731
Custom processing charges:					
Dyeing and finishing .....	—	—	234,079	—	261,438
Other .....	—	—	280,101	—	300,116
<b>Total</b> .....	—	—	<b>25,658,754</b>	—	<b>22,239,835</b>

TABLE 12. Hosiery Production in all Industries, Imports, Exports and Domestic Supply, 1938-1952

Year	Canadian production					Imports			Exports	Do-mestic supply	% of Domestic supply met by Canadian mills
	Wool	Cotton	Syn-thetics	Other	Total	U.K.	U.S.A.	Other			
Thousands of dozen pairs											
1938 .....	1,802	1,780	695	2,949	7,226	135	2	1	138	560	6,804
1939 .....	1,987	1,953	852	3,321	8,113	125	1	1	127	557	7,683
1940 .....	2,272	2,405	1,391	2,720	8,788	113	2	1	116	576	8,328
1941 .....	2,389	2,581	2,863	1,125	8,958	106	1	—	107	598	8,467
1942 .....	2,271	3,282	3,109	143	8,805	96	—	—	96	246	8,655
1943 .....	2,244	2,998	3,098	34	8,374	8	—	—	8	213	8,169
1944 .....	2,376	2,899	2,989	5	8,269	—	1	—	1	345	7,925
1945 .....	2,399	2,969	2,843	282	8,493	1	2	—	3	267	8,229
1946 .....	2,570	2,943	3,155	3	8,671	71	10	20	101	376	8,396
1947 .....	2,617	2,873	3,295	62	8,847	322	391	46	759	412	9,194
1948 .....	2,723	3,042	3,639	47	9,451	370	78	1	449	301	9,599
1949 .....	2,292	2,931	3,740	62	9,025	277	55	—	332	132	9,225
1950 .....	2,325	3,225	3,641	129	9,320	473	38	1	512	184	9,648
1951 .....	2,239	3,524	4,300	201	10,264	388	252	—	640	140	10,764
1952 .....	2,090	3,033	4,742	157	10,022	463	488	1	952	85	10,889
											92.0

TABLE 13. Imports of Hosiery, Calendar Years, 1951 and 1952

Articles Imported	Unit of measure	1951		1952	
		Quantity	Value	Quantity	Value
			\$		\$
Socks and stockings, cotton .....	doz. pr.	170,562	633,126	170,733	558,196
Socks and stockings, silk .....	" "	1,181	38,121	1,188	42,249
Socks and stockings, wool .....	" "	233,683	1,585,515	242,602	1,153,156
Socks and stockings, synthetic textile fibres .....	" "	234,979	1,656,333	537,158	3,090,431

TABLE 14. Exports of Hosiery, Calendar Years, 1951 and 1952

Articles exported	Unit of measure	1951		1952	
		Quantity	Value	Quantity	Value
			\$		\$
Cotton socks and stockings .....	doz. pr.	493	1,458	1,674	5,213
Stockings n.o.p. full fashioned .....	" "	46,981	552,168	27,629	296,357
Socks and stockings n.o.p. .....	" "	92,329	1,242,963	56,076	646,842

TABLE 15. Employees by Sex and Remuneration, by Provinces, 1951 and 1952

Province	Salaried employees			Wage-earners (Monthly average)			Total employees salaries, wages, etc.		
	Male	Female	Total salaries	Male	Female	Total wages	Male	Female	Salaries and wages
No.	No.	\$	No.	No.	\$	No.	No.	\$	
1951									
Canada .....	724	573	4,576,800	4,073	5,941	18,922,618	4,797	6,514	23,499,418
Quebec and Nova Scotia.....	378	246	1,984,484	2,170	2,943	9,345,120	2,548	3,189	11,329,604
Ontario .....	338	326	2,563,864	1,897	2,965	9,520,832	2,235	3,291	12,084,696
Alberta and British Columbia .....	8	1	28,452	6	33	56,666	14	34	85,118
1952									
Canada .....	700	562	4,706,371	3,718	5,218	18,976,529	4,418	5,780	23,682,900
Quebec .....	361	240	2,040,014	1,939	2,565	9,461,189	2,300	2,805	11,501,203
Ontario .....	331	317	2,624,977	1,724	2,566	9,310,682	2,055	2,883	11,935,659
Nova Scotia, Alberta and British Columbia .....	8	5	41,380	55	87	204,658	63	92	246,038

TABLE 16. Monthly Employment of Wage-earners, 1951 and 1952

	1951			1952		
	Male	Female	Total	Male	Female	Total
				Number	Number	Number
January .....	4,131	6,258	10,389	3,812	5,172	8,984
February .....	4,176	6,205	10,381	3,868	5,245	9,113
March .....	4,182	6,267	10,449	3,583	5,028	8,611
April .....	4,153	6,231	10,384	3,614	5,062	8,676
May .....	4,049	6,189	10,238	3,599	5,036	8,635
June .....	4,069	6,008	10,077	3,614	5,072	8,686
July .....	4,081	5,924	10,005	3,572	5,021	8,593
August .....	4,060	5,817	9,877	3,696	5,174	8,870
September .....	4,039	5,817	9,856	3,770	5,311	9,081
October .....	4,103	5,723	9,826	3,846	5,454	9,300
November .....	3,998	5,631	9,629	3,902	5,574	9,476
December .....	3,749	5,176	8,925	3,801	5,394	9,195
Monthly average .....	4,073	5,941	10,014	3,718	5,218	8,936

TABLE 17. Principal Statistics of the Hosiery Industry, 1952, grouped according to the Size of Establishment

Establishments having factory shipments of	Establishments	Employees	Salaries and wages	Cost of materials used	Value of factory shipments
1952					
Under \$25,000 .....	15	52	43,309	44,396	131,398
\$25,000 to under \$50,000 .....	8	56	92,866	155,194	297,223
\$50,000 to under \$100,000 .....	16	180	303,241	537,268	1,229,732
\$100,000 to under \$200,000 .....	18	487	849,780	1,021,116	2,528,236
\$200,000 to under \$500,000 .....	27	1,724	3,184,323	3,840,739	9,450,823
\$500,000 to under \$1,000,000 .....	17	1,695	3,560,606	4,655,838	10,755,944
\$1,000,000 to under \$5,000,000 .....	22	5,853	14,906,106	11,985,284	38,032,626
Head offices .....	—	151	742,669	—	—
Total .....	123	10,198	23,682,900	22,239,835	62,425,982

Note: In 1952 value of factory shipments was collected instead of value of production. (See text on page 3).

TABLE 18. Mechanical Equipment in the Hosiery Industry, 1951 and 1952

Item	1951	1952
Number		
Knitting machines:		
Hosiery:		
Circular:		
Men's .....	3,441	3,781
Women's .....	1,955	1,752
Children's .....	1,629	1,596
Other .....	392	447
Full fashioned:		
Footers .....	171	482
Leggers .....	3,630	4,621
Single Unit .....	10,959	9,872
Underwear, outerwear, etc.:		
Circular:		
Ribbed .....	39	23
Plain .....	—	9
Flat Bed .....	58	24
Warp knit .....	27	24
Scouring machines .....	1	—
Cards:		
Sets of cards:		
Rag pickers .....	1	—
Woollen:		
Tape condenser .....	1	—
Ring doffer .....	5	6
Cotton .....	—	—
Width of cards:		
40" and under .....	4	—
41" to 49" .....	1	4
60" .....	—	2
Over 60" .....	2	—
Spinning:		
Spindles:		
Mule spinning:		
Woollen .....	2,386	2,386
Worsted:		
Oil .....	—	—
Dry .....	—	—
Ring spinning:		
Woollen .....	140	140
Worsted:		
Oil .....	—	—
Dry .....	—	—
Doubling and twisting .....	9,556	9,556

## APPENDIX

## List of Firms Manufacturing Hosiery, 1952

Name	Address
<b>Nova Scotia:</b> Lewis and Sons Ltd., J.	Court St., Truro
<b>Quebec:</b>	
A.B. Knitting Mills	Plessisville
Alepin's Knitting Mills Inc.	2216 Church Ave., Cote-St-Paul, Montreal
Angora Mills Ltd.	9500 St. Lawrence Blvd., Montreal
Aristo Knitting Mills Ltd.	Bromptonville
Avalon Hosiery Ltd.	2695 Rachel St. E., Montreal
Beau-Monde Hosiery Mills Inc.	9500 St. Lawrence Blvd., Montreal
Belding Corticelli Ltd.	Greenfield Park
Belding Corticelli Ltd.	1455 Shearer St., Montreal
Biron & Fils Inc., H.N.	Nicolet
Bonneterie Ste-Martine	Ste-Martine
Bonneville Smith Ltd.	83 Ste-Agathe St., Montreal
Boren's Knitting Mills, Ltd.	5142 St. Lawrence Blvd., Montreal
Boucher, Marcel	St. Damien de Brandon
Burlington Mills Hosiery Co., of Canada Ltd.	4790 St-Ambroise St., Montreal
Butterfly Hosiery Co., Ltd., The	Drummondville
Cadet Hosiery Mills Ltd.	1114 Beaubien St. E., Montreal
Canada Hosiery Mills Ltd.	Richmond
Celtic Knitting Co. Ltd., The	74-78 Turgeon St., Montreal
Champlain Knitting Ltd.	Ste-Anne-de-la-Pérade
Chatelaine Hosiery, Ltd.	150 Frontenac St., St. John
Chaussettes Astoria Hosiery Reg'd.	7055 Alexandra St., Montreal
Chaussettes Diamant Enrg.	15, rue du Grand-Tronc, Victoriaville
Dominion Knitting Co., Ltd.	159-161 St. Paul St., Joliette
Eddy Hosiery Mills	Knowlton
Elegant Hosiery Mills Ltd.	Sherbrooke
Footlets Ltd.	410 St-Francois-Xavier St., Montreal
Fortin, Gabriel	Napierville
Frances Products Ltd.	St. Hyacinthe
Goodwear Hosiery Mills Ltd.	Ste-Anne-de-la-Pérade
Gotham Hosiery Co. of Canada, Ltd.	St-Hyacinthe
Hanson Mills Ltd.	82 Front St., Hull
Hudson Hosiery Co., Ltd.	Hudson
Julius Kayser & Co., Ltd.	47 Frontenac St., Sherbrooke
Kennebec Knitting Mills	Pintendre
Lake Shore Hosiery Mills Ltd.	Longueuil
La Salle Knitting Ltd.	Plessisville
Le Rouet Ltée	92, rue St-Pierre, Québec
Le Tricot Chic Enrg.	163, rue Bosse, Chicoutimi
Le Tricot de Disraeli Enrg.	Disraeli
Les Bas Orléans Enrg.	38 1/4, rue St-Grégoire, Ville-Montmorency
Maple Leaf Hosiery Reg'd.	1538 Notre-Dame St., Trois-Rivières
Maska Diamond Socks Reg'd.	St-Zéphirin-de-Courval
Massey Knitting Co., Ltd.	2074 Beaudry St., Montreal
Modern Traders Ltd.	3744 St. Lawrence Blvd., Montreal
Morin Industries L.P., Ltd.	St-Jacques-L'Achigan
National Hosiery Mills Ltd.	Richmond
Nerom Hosiery Ltd.	Iberville
Nordic Hosiery Ltd.	80 Dennison Ave., Granby
Nova Knitting Ltd.	280 Mercier St., St. Johns
Orient Hosiery Ltd.	Sherbrooke
Perlix Hosiery Mills Ltd.	2035 Desjardins St., Montreal
Perma-Knit Ltd.	15 Notre-Dame St. E., Montreal
Pert Hosiery Ltd.	8330 Esplanade Ave., Montreal
Princeville Hosiery Mills Ltd.	Princeville
Richelieu Knitting Reg'd.	147 Victoria St., Sorel
Rocklin Novelty Knit	Manseau
Romare Knitting Mills Inc.	St-Simon-de-Drummondville
Sheer Silk Hosiery Mills Ltd.	Abenaquis St., Sherbrooke
Stanford Knitting Co., Ltd.	Princeville
St. Maurice Knitting Mills Ltd.	La Tuque
Tricot & Artisanat Enrg.	206, rue Bouchard, Granby
Tricot Drummond Knitting Enrg.	Drummondville
Tricot Somerset Inc.	Plessisville
Victory Hosiery Mills Reg'd.	2445 Notre-Dame St., St. Hyacinthe
Villeray Hosiery Ltd.	9875 Clarke St., Montreal
Welsh Brand Hosiery Reg'd.	St-Cyrille-de-Wendover
Weldrest Hosiery Ltd.	Farnham
Windsor Hosiery Mills Inc.	2025 Desjardins St., Montreal
Wolsey of Canada Ltd.	St. Malo Factory, Quebec

## APPENDIX

## List of Firms Manufacturing Hosiery, 1952 — Concluded

Name	Address
<b>Ontario:</b>	
Alfred Knitting Ltd.	Alfred
Barker & Moore Hosiery Ltd.	Owen Sound
Beaumont Knitting Mills Ltd.	Glen Williams
Belleville Knitters Co. Ltd.	181 McDonald Ave., Belleville
Ber-Nell Sportswear Ltd.	136 Henry St., Prescott
Canadian Hosiery Mfg., Co.	312 Adelaide St. W., Toronto
Chipman, Holton Knitting Co. Ltd., The	134 Cannon St. E., Hamilton
Circle Bar Knitting Co. Ltd., The	Kincardine
Circle Bar Knitting Co. Ltd., The	Owen Sound
Clinton Hosiery Mills Ltd.	Clinton
Code Felt & Knitting Co. Ltd., The (Knit Division)	Perth
Cowie Co. Ltd., H. V.	Shepherd Ave. & Yonge St., Lansing
Field & Son, J.G. Ltd.	Tavistock
Forest City Knitting Co. Ltd.	Glencoe
Georgian Hosiery Mills Ltd., The	Durham
Glen Knitting Mills	Glen Williams
Grey Mist Hosiery Ltd.	Hanover
Herbert Hosiery Mills (Division of Wesley Mason Mills Ltd.)	425 Coxwell Ave., Toronto
Holeproof Hosiery Co. of Canada Ltd.	Goderich
Holeproof Hosiery Co. of Canada Ltd.	203 Bathurst St., London
Johnston Hosiery	Hespeler
Kinsell & Wright Ltd.	280 Donlands Ave., Toronto
Kozy Hose	337 Talbot St., London
Lavoie & Son, Wilfrid	Georgetown
Liddell Hosiery Ltd.	1591-3rd ave. W., Owen Sound
Lincoln Hosiery Ltd.	220 N. Vine St., St. Catherines
London Hosiery Mills Ltd.	646 Adelaide St., London
McCauley Knit	424 Wellington St. W., Toronto
McCutcheon Knitting Mills	87 Norfolk St., Guelph
McGregor Hosiery Mills Ltd.	30 Spadina Ave., Toronto
McMurphy & Co.	Huttonville
Mercury Mills Ltd.	Hamilton
Model Hosiery Mills Ltd.	Hanover
Monarch Knitting Co. Ltd., The	St. Catharines
National Hosiery Mills Ltd.	Dundurn St. S., Hamilton
Ontario Hosiery Mfg. Co.	690 King St. W., Toronto
Orient Hosiery Ltd.	Pearl St., Brockville
Paquette, E. E. & Sons Ltd.	311 Dundas St., Woodstock
Par Knit Hosiery Ltd.	Clinton
Penmans Ltd. (No. 1 Mill)	West River St., Paris
Prospect Knitting Mills Co.	47 Wellington St. E., Toronto
Rennie Industries Ltd.	512 Woolwick St., Guelph
Richmond Hosiery Ltd.	349 Ridout St., London
Royal Knitting Co. Ltd., The	41 Norwich St., Guelph
Sheridan Hosiery Ltd.	90 Chestnut St., Toronto
Supersilk Hosiery Mills (Div. of General Products Mfg. Corp. Ltd.)	1151 Florence St., London
Supreme Knitting Mills	43 Davis Ave., Toronto
Watson Co., N.J.	238 Bullet St., Woodstock
Weldrest Hosiery Ltd.	70 Buttonwood Ave., Mt. Dennis
York Knitting Mills Ltd. (Toronto Hosiery Div.)	993 Queen St. W., Toronto
York Knitting Mills Ltd. (Woodstock Hosiery Div.)	20 Vansittart Ave., Woodstock
<b>Alberta:</b>	
Caldwell Knitting Co., Ltd.	127 Seventh Ave., E., Calgary
<b>British Columbia:</b>	
McCallum, Earl	105 Esplanade St., North Vancouver

## SECTION 3. THE KNITTED GOODS INDUSTRY, 1952

As has been stated in the text of Section 1, the value of factory shipments was collected for this industry in 1952 instead of the value of production as in previous years. The value f.o.b. plant of the shipments made by the industry was \$100,394,867 which compares with a gross value of production of \$103,490,643 in 1951. Since plant inventories of finished goods dropped an estimated \$2,792,000 in value during the year, it is evident that operations were somewhat reduced from the earlier year. Employment was down from 13,877 in 1951 to 13,036 in 1952 while salary and wage payments were little changed, being \$25,500,794 in the earlier year as against \$25,279,909 in the later. There was no significant change in the cost of materials consumed which was \$58,743,251 in 1951 and \$58,133,735 in 1952.

In 1952 the knitted goods industry consisted of 165 establishments, 6 less than in the previous year. Ontario with 86 establishments accounted for 54 per cent of both the industry's shipments and employment; Quebec with 65 establishments for 39 per cent of shipments and 37 per cent of employment.

Of the remaining establishments 3 were located in Nova Scotia, 6 in Manitoba, 3 in Alberta and 2 in British Columbia.

Underwear is the industry's principal commodity and in the year under review factory shipments amounted to 3,098,038 dozen garments valued at \$28,117,579. The largest single component of this total was men's cotton combinations of which 226,311 dozen worth \$5,031,935 were shipped. Shipments of sweaters, cardigans, pullovers, etc., were reported as 873,672 dozen worth \$23,903,344. Knitted fabrics for sale is another important product, shipments of which in 1952 amounted to 7,000,215 pounds worth \$14,926,730. Further details of shipments are to be found in Table 20.

The greater part of the materials used consisted of yarns of various kinds. In 1952 the consumption of purchased yarns was 28,380,805 pounds costing \$40,451,496. Of this the largest single item was cotton, which totalled 15,112,849 pounds at a cost of \$14,298,350.

TABLE 19. Principal Statistics of the Knitted Goods Industry, 1949-1952

	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of materials used	Gross value of production
	No.	No.	\$	\$	\$
1949 .....					
1950 .....	177	15,089	23,754,297	45,602,977	88,209,552
	172	13,926	22,991,182	47,804,653	88,199,070
1951					
Canada .....	171	13,877	25,500,794	58,743,251	103,490,643
Nova Scotia .....	3	574	1,032,333	3,296,545	4,430,832
Quebec .....	69	5,113	9,034,876	22,773,682	40,348,049
Ontario .....	89	7,759	14,675,775	31,056,999	55,766,516
Manitoba .....	5	185	334,592	839,773	1,384,496
Alberta and British Columbia .....	5	246	423,218	776,252	1,560,750
1952					
Canada .....	165	13,036	25,279,909	58,133,735	100,394,867 <sup>1</sup>
Nova Scotia .....	3	626	1,108,778	2,527,844	4,286,273 <sup>1</sup>
Quebec .....	65	4,859	8,839,854	21,984,332	38,761,477 <sup>1</sup>
Ontario .....	86	7,101	14,461,626	32,164,566	54,334,183 <sup>1</sup>
Manitoba .....	6	214	400,113	868,782	1,504,988 <sup>1</sup>
Alberta and British Columbia .....	5	236	469,538	588,211	1,507,946 <sup>1</sup>

1. In 1952 gross value of production is replaced by value of factory shipments. (See text on page 3). The inventory value of finished products at plant at the end of 1951 amounted to \$13,632,000 and at the end of 1952 to \$10,840,000.

TABLE 20. Products of the Knitted Goods Industry, 1951 and 1952

Products	Unit of measure	1951 Production		1952 Factory Shipments	
		Quantity	Selling value at factory	Quantity	Selling value at factory
Underwear, knitted or made from knitted fabrics:			\$		\$
Men's and youths':					
Combinations:					
Cotton or chiefly cotton .....	doz.	250,534	6,330,471	226,311	5,031,935
Rayon or chiefly rayon .....	"	1,691	27,571	1,216	20,471
Wool or chiefly wool .....	"	62,344	2,593,223	53,799	2,306,831
Shirts:					
Cotton or chiefly cotton .....	doz.	341,174	3,887,236	325,808	3,078,666
Rayon or chiefly rayon .....	"	2,973	26,462	28,159	84,343
Wool or chiefly wool .....	"	32,576	1,309,318	25,815	751,586
Drawers:					
Cotton or chiefly cotton .....	doz.	112,625	2,103,056	116,247	1,644,154
Rayon or chiefly rayon .....	"	13,427	588,789	13,948	476,827
Wool or chiefly wool .....	"				
Shorts:					
Cotton or chiefly cotton .....	doz.	328,943	2,465,732	363,359	2,536,895
Other .....	"	9,174	108,966	5,552	94,634
Boys':					
Combinations:					
Cotton or chiefly cotton .....	doz.	91,441	1,429,346	79,772	1,167,131
Wool or chiefly wool .....	"	3,374	75,080	2,792	81,022
Shirts:					
Cotton or chiefly cotton .....	doz.	61,448	422,353	63,502	437,749
Rayon or chiefly rayon .....	"				
Wool or chiefly wool .....	"				
Drawers:					
Cotton or chiefly cotton .....	doz.	13,716	122,721	24,537	201,552
Wool or chiefly wool .....	"				
Shorts:					
Cotton or chiefly cotton .....	doz.	65,190	317,416	85,213	380,233
Women's and misses':					
Combinations:					
Cotton or chiefly cotton .....	doz.	5,562	55,001	45,118	259,695
Rayon or chiefly rayon .....	"	1,602	34,884	672	18,942
Drawers:					
Cotton or chiefly cotton .....	doz.	1,554	21,538	84,582	495,600
Wool or chiefly wool .....	"				
Bloomers, panties, etc.:					
Cotton or chiefly cotton .....	doz.	176,055	1,183,400	232,885	1,314,301
Rayon or chiefly rayon .....	"	373,689	2,479,863	338,716	2,131,014
Wool or chiefly wool .....	"	15,736	385,593	12,339	292,170
Nylon .....	"	15,083	173,931	24,702	227,980
Vests:					
Cotton or chiefly cotton .....	doz.	148,477	1,001,828	133,767	850,342
Rayon or chiefly rayon .....	"	26,441	181,148	47,751	242,185
Wool or chiefly wool .....	"	13,019	277,668	12,294	293,093
Other .....	doz.	2,234	21,634	—	—
Girls' (sizes 8-14x):					
Combinations:					
Cotton or chiefly cotton .....	doz.	4,079	56,109	3,397	39,298
Rayon or chiefly rayon .....	"			1,718	6,757
Wool or chiefly wool .....	"				
Drawers:					
Cotton or chiefly cotton .....	doz.	14,843	71,010	9,864	53,313
Rayon or chiefly rayon .....	"	—	—		
Wool or chiefly wool .....	"	—	—		
Bloomers, panties, etc.:					
Cotton or chiefly cotton .....	doz.	85,647	406,984	82,484	389,699
Rayon or chiefly rayon .....	"	24,421	88,132	22,841	82,537
Wool or chiefly wool .....	"	7,283	120,422	808	6,150
Vests:					
Cotton or chiefly cotton .....	doz.	74,053	358,088	81,372	378,546
Rayon or chiefly rayon .....	"	1,823	7,291	2,573	10,121
Wool or chiefly wool .....	"	1,035	15,712	318	4,917
Other .....	"	1	1	1,248	5,516

TABLE 20. Products of the Knitted Goods Industry, 1951 and 1952 — Continued

Products	Unit of measure	1951 Production		1952 Factory Shipments	
		Quantity	Selling value at factory	Quantity	Selling value at factory
Underwear, knitted or made from knitted fabrics — concluded:			\$		\$
Children's (sizes 2-6x) and infants': Combinations:					
Cotton or chiefly cotton .....	doz.	20,860	132,409	8,460	56,383
Wool or chiefly wool .....	"				
Drawers and panties:					
Cotton or chiefly cotton .....	doz.	189,968	693,354	225,859	749,744
Rayon or chiefly rayon .....	"	10,149	44,180	10,740	44,770
Wool or chiefly wool .....	"	1,792	25,157	1,302	17,108
Vests:					
Cotton or chiefly cotton .....	doz.	197,102	1,069,207	217,261	1,053,469
Rayon or chiefly rayon .....	"	9,027	33,283	16,227	38,135
Wool or chiefly wool .....	"	13,133	151,666	10,292	114,389
Other garments:					
Sleepers .....	doz.	48,549	747,857	50,323	618,794
Other .....	"	2,626	17,439	1,236	8,343
Other knitted underwear .....	doz.	1,481	27,985	846	19,881
Underwear, made from woven fabric:					
Women's .....	doz.	24,586	106,532	—	—
Other .....	"	—	—	13	358
<b>Total Underwear .....</b>	<b>doz.</b>	<b>2,902,539</b>	<b>31,797,045</b>	<b>3,098,038</b>	<b>28,117,579</b>
Knitted outerwear:					
Sweaters, cardigans, pullovers, etc.:					
Wool and mixtures .....	doz.	681,422	20,365,973	618,808	19,763,815
Cotton .....	"	202,681	2,188,472	170,589	2,016,953
Rayon .....	"	19,763	498,794	28,880	714,188
Nylon .....	"	45,540	1,266,256	{ 55,395	1,408,388
Other .....	"			—	—
T-Shirts .....	doz.	268,343	3,311,190	257,827	3,378,013
Jerseys, sweat shirts, etc. ....	"	19,393	422,065	39,797	658,608
Knitted suits and dresses .....	"	6,985	767,774	12,998	1,914,333
Bathing suits .....	"	59,943	2,150,491	43,545	1,739,960
Infants' knitgoods, all kinds .....	"	307,689	3,464,908	352,151	3,502,176
Scarves and mufflers .....	"	16,468	233,843	33,413	509,913
Headwear .....	"	80,200	936,796	58,772	610,284
Knitted gloves and mittens .....	doz. pr.	289,289	2,607,986	242,218	1,941,401
Other knitted outerwear .....	"	—	612,776	—	920,232
Kimonos, dressing gowns, etc.:					
Knitted .....	doz.	1,678	126,477	6,870	379,249
Woven .....	"				
Pyjamas:					
Knitted .....	doz.	37,986	1,022,629	{ 35,206	1,005,888
Woven .....	"			2,105	61,543
Nightdresses:					
Knitted .....	doz.	24,727	865,232	{ 23,157	644,386
Woven .....	"			5,305	163,200
Underslips:					
Knitted .....	doz.	59,760	1,485,445	30,596	1,083,088
Woven .....	"	41,432	941,373	74,751	1,331,262
Fabric gloves and mittens (dress and work):					
Silk and rayon .....	"	2	2	2	2
Hosiery:					
Wool and mixtures .....	doz. pr.	479,711	3,503,126	486,788	3,209,493
Cotton and mixtures .....	"	388,362	1,608,480	230,386	909,319
Synthetic and mixtures .....	"	184,620	1,745,861	139,132	1,165,327
Woven Goods:					
Wool fabrics .....	lb. sq. yd.	714,137	1,871,206	2	2
Household blankets and auto rugs .....	"	928,508	2,310,896	—	2,339,214

TABLE 20. Products of the Knitted Goods Industry, 1951 and 1952 - Concluded

Products	Unit of measure	1951 Production		1952 Factory Shipments	
		Quantity	Selling value at factory	Quantity	Selling value at factory
Knitted fabrics for sale:			\$		\$
Glove and shoe linings .....	pound	1,059,572	1,744,097	788,073	1,192,071
Meat wrap stockinette .....	"	468,572	597,479	603,842	673,857
Other cotton stockinette .....	"	3	3	757,830	984,861
Other cotton .....	"	1,738,084	2,540,127	1,852,490	2,400,036
Wool .....	"	369,553	1,401,660	542,767	1,529,657
Rayon .....	"	645,386	936,124	732,598	830,840
Nylon .....	"	711,202	2,848,127	1,265,780	6,542,614
Wristing, tubing and skirting .....	"	463,945	907,509	456,835	772,794
Other knitted fabrics .....	"	430,781	779,420	-	-
Yarn for sale:					
Cotton .....	pound	861,989	845,660	124,133	164,337
Woollen:					
Weaving and carpet yarn .....	"	4	4	4	4
Machine knitting .....	"	309,509	658,610	656,347	1,271,062
Hand knitting .....	"	92,841	202,363	327,460	793,047
Worsted, oil:					
Weaving and hand knitting .....	pound	394,737	1,151,326	51,045	113,049
Machine knitting .....	"				
Worsted, dry:					
Knitting .....	pound	40,131	128,879	6,774	16,443
All other yarn .....	"	59,418	185,467	-	-
Waste rags and clips .....	"	1,367,915	155,378	1,179,321	95,517
All other products .....	-	-	2,046,895	-	2,669,316
Custom processing receipts .....	-	-	216,156	-	857,554
Intercompany transfers .....	-	-	40,272	2	2
<b>Total value products .....</b>	<b>-</b>	<b>-</b>	<b>103,490,643</b>	<b>-</b>	<b>100,394,867</b>

1. Included in "Other knitted underwear".
2. Included in "All other products".
3. Included in "Other knitted fabrics".
4. Included in "All other yarn".

TABLE 21. Total Canadian Underwear Production, 1939-1951

	Dozens	Selling value at factory
		\$
1939 .....	3,165,211	15,604,350
1940 .....	3,785,139	20,389,439
1941 .....	4,007,898	22,453,429
1942 .....	3,891,850	20,705,456
1943 .....	3,333,155	20,145,867
1944 .....	3,534,720	21,388,210
1945 .....	3,596,131	21,080,694
1946 .....	3,599,501	22,826,476
1947 .....	3,683,608	28,820,644
1948 .....	4,429,392	36,987,968
1949 .....	4,250,638	36,310,449
1950 .....	4,141,133	32,874,595
1951 .....	4,538,756	38,632,278

TABLE 22. Materials Used in the Knitted Goods Industry, 1951 and 1952

Principal materials	Unit of measure	1951		1952	
		Quantity	Cost value at factory	Quantity	Cost value at factory
Fibres:			\$		\$
Cotton, raw .....	pound	1,572,662	698,857	210,292	104,576
Cotton, waste .....	"	856,980	348,691	533,204	166,134
Rayon tops .....	"	725,214	389,798	103,668	93,884
Synthetic fibres .....	"	107,108	43,662	85,038	79,730
Rayon waste .....	"	172,098	370,370	59,510	23,341
Nylon .....				253,387	521,996
Wool, Canadian grown:	clean pounds				
Finer than 60's .....	"	52,697	180,060	13,165	30,101
60's .....	"	—	—	—	—
58's .....	"	338,954	562,441	309,345	346,026
56's .....	"	192,644	249,069	593,560	653,344
Coarser than 56's .....	"				
Wool, imported:					
Finer than 60's .....	"	217,425	461,424	169,918	241,677
60's .....	"	—	—	45,588	87,678
58's .....	"	648,501	1,262,354	746,146	784,725
56's .....	"	497,403	827,312	542,857	620,782
Wool tops:					
Merino (60's or finer) .....	"	758,738	1,924,951	818,233	1,311,661
Crossbred (coarser than 60's) .....	"	1,004,540	2,121,057	687,320	871,699
Other .....	"	13,180	34,886	12,074	17,586
Waste, wool or part wool, and rags .....	"	1,297,828	693,276	901,425	386,617
Wool shoddy .....	"	386,064	116,763	109,565	65,668
Other raw stock .....	"	545,150	62,647	311,730	28,917
Yarns:	pound				
Cotton .....	"	14,138,793	14,056,076	15,014,583	14,127,126
Cotton, mercerized .....	"	126,881	235,559	98,266	171,224
Cotton & wool blends (under 50 per cent wool)	"	364,483	778,171	400,862	634,866
Rayon, spun .....	"	275,044	351,669	259,191	268,012
Rayon, spun mixtures .....	"	137,588	240,503	85,382	94,041
Rayon, filament .....	"	1,342,783	1,171,206	1,685,773	1,529,174
Nylon .....	"	870,140	3,792,039	1,416,683	6,072,678
Nylon spun .....	"	2,724	4,134	49,700	168,766
Wool, worsted (combed) oil spun:	pound				
Merino (60's and finer) .....	"	1,275,034	3,855,764	1,658,693	4,578,969
Crossbred (coarser than 60's) .....	"	1,178,348	2,913,700	1,314,038	2,756,433
Blends of wool & other fibres .....	"	395,090	865,421	531,440	860,200
Wool, worsted (combed) dry spun:	pound				
All wool .....	"	1,168,095	3,170,886	3,788,138	5,821,520
Blends of wool and other fibres .....	"	138,969	414,517	274,095	373,761
Wool, woollen .....	"	4,425,523	4,590,735	1,572,436	2,440,328
Angora rabbit, mohair & other animal hair .....	"	87,314	464,348	52,873	262,780
Elastic .....	"	10,370	28,040	40,423	122,362
All other yarns .....	"	257,935	478,472	138,229	169,256
Sewing thread .....	—	—	950,686	—	976,051
Fabrics:	yard				
Knit .....	"	2,327,074	1,881,642	2,380,813	2,110,469
Woven .....	"	3,372,763	2,206,338	3,225,278	1,991,143
Elastic webbing .....	—	—	677,072	—	660,056
Labels .....	—	—	304,832	—	258,929
Ribbons .....	—	—	155,602	—	192,825
Buttons .....	—	—	353,365	—	333,385
Fasteners, all kinds, including buckles, clasps .....	—	—	137,105	—	143,130
Laces, braids, & other trimmings .....	—	—	811,586	—	960,012
Soaps .....	pound	786,564	122,565	580,571	83,199
Oils, all kinds .....	—	—	77,332	—	330,593
Dyestuffs, chemicals, etc. ....	—	—	779,089	—	829,651
All other materials .....	—	—	557,766	—	395,151
Charges for spinning, throwing, dyeing etc. ....	—	—	639,109	—	927,407
Packing and shipping materials .....	—	—	1,000,793	—	1,054,096
Inter-company transfers .....	—	—	329,511	—	1
<b>Total</b> .....	—	—	<b>58,743,251</b>	—	<b>58,133,735</b>

1. Included in "All other materials".

TABLE 23. Imports of Knitted Goods, Calendar Years, 1951 and 1952

Articles imported	Unit of measure	1951		1952	
		Quantity	Value	Quantity	Value
Knitted fabrics, cotton .....	pound	289,496	\$ 601,224	438,521	\$ 719,615
Knitted fabrics, silk .....	"	114	374	148	1,069
Knitted fabrics wholly or in part of wool, n.o.p.. .	"	24,333	80,356	86,242	206,383
Knitted fabrics, artificial silk .....	"	109,976	381,749	260,713	849,672
Underwear, cotton, knitted .....	"	180,672	411,410	193,239	370,493
Underwear, silk, knitted .....	"	79	1,474	45	864
Underwear, artificial silk, knitted .....	"	142,991	381,973	121,148	310,702
Underwear, wool, knitted .....	"	79,342	347,800	86,490	277,511
Garments, knitted, n.o.p. ....	"	1,112,525	6,180,930	1,045,342	5,112,669

TABLE 24. Exports of Knitted Goods, Calendar Years, 1951 and 1952

Articles exported	Unit of measure	1951		1952	
		Quantity	Value	Quantity	Value
Cotton underwear.....	—	—	\$ 18,144	—	\$ 11,931
Wool underwear .....	—	—	16,390	—	2,317
Artificial silk underwear .....	—	—	62,981	—	70,265
Wool outer garments, knitted .....	—	—	85,301	—	63,532

TABLE 25. Employees by Sex and Remuneration, by Provinces, 1951 and 1952

Province	Salaried employees			Wage-earners (monthly average)			Total employees, salaries, wages, etc.		
	Male	Female	Total salaries	Male	Female	Total wages	Male	Female	Salaries and wages
	No.	No.	\$	No.	No.	\$	No.	No.	\$
1951									
Canada .....	831	713	5,118,497	3,635	8,498	20,382,297	4,466	9,411	25,500,794
Nova Scotia .....	20	19	160,954	177	358	871,379	197	377	1,102,333
Quebec .....	339	284	1,845,149	1,563	2,927	7,189,727	1,902	3,211	9,034,876
Ontario .....	440	393	2,927,950	1,829	5,097	11,747,825	2,269	5,490	14,675,775
Manitoba .....	15	9	78,874	24	137	255,718	39	146	334,592
Alberta and British Columbia .....	17	8	105,570	42	179	317,648	59	187	423,218
1952									
Canada .....	854	724	5,509,833	3,310	8,148	19,770,076	4,164	8,872	25,279,909
Nova Scotia .....	22	19	160,071	163	422	948,707	185	441	1,108,778
Quebec .....	335	265	1,864,920	1,460	2,799	6,974,934	1,795	3,064	8,839,854
Ontario .....	464	417	3,284,096	1,630	4,590	11,177,530	2,094	5,007	14,461,626
Manitoba .....	17	12	92,072	28	157	308,041	45	169	400,113
Alberta and British Columbia .....	16	11	108,674	29	180	360,864	45	191	469,538

TABLE 26. Monthly Employment of Wage-earners, 1951 and 1952

Months	1951			1952		
	Male	Female	Total	Male	Female	Total
	No.	No.	No.	No.	No.	No.
January .....	3,732	9,023	12,755	3,289	7,936	11,225
February .....	3,856	9,264	13,120	3,300	8,074	11,374
March .....	3,882	9,495	13,377	3,283	8,074	11,357
April .....	3,835	9,478	13,313	3,227	7,943	11,170
May .....	3,773	9,280	13,053	3,110	7,572	10,682
June .....	3,762	8,864	12,626	3,082	7,467	10,549
July .....	3,616	8,406	12,022	3,063	7,419	10,482
August .....	3,563	8,253	11,816	3,313	8,132	11,445
September .....	3,406	8,164	11,570	3,446	8,649	12,095
October .....	3,406	8,186	11,592	3,528	8,985	12,513
November .....	3,388	8,137	11,525	3,518	9,077	12,595
December .....	3,314	7,749	11,063	3,389	8,505	11,894
Monthly average .....	3,620	8,647	12,297	3,310	8,148	11,458

TABLE 27. Principal Statistics of the Knitted Goods Industry, 1952  
grouped according to the Size of Establishment

Establishment having factory shipments of	Establishments	Employees	Salaries and wages	Cost of materials used	Value of factory shipments
	No.	No.	\$	\$	\$
1952					
Under \$25,000 .....	10	29	32,879	56,960	114,359
\$25,000 to under \$50,000 .....	9	56	100,245	159,982	335,674
\$50,000 to under \$100,000 .....	17	236	376,095	630,177	1,241,649
\$100,000 to under \$200,000 .....	29	646	1,169,657	2,130,906	3,986,355
\$200,000 to under \$500,000 .....	45	2,122	4,000,551	7,875,862	14,510,199
\$500,000 to under \$1,000,000 .....	28	2,279	4,128,739	11,116,395	19,281,056
\$1,000,000 to under \$5,000,000 .....	26	7,591	15,067,877	36,163,453	60,925,575
\$5,000,000 and over .....	1				
Head offices .....	—	77	403,866	—	—
<b>Total</b> .....	<b>165</b>	<b>13,036</b>	<b>25,279,909</b>	<b>58,133,735</b>	<b>100,394,867</b>

Note: In 1952 value of factory shipments was collected instead of value of production as in previous years. (See text on page 3).

TABLE 28. Mechanical Equipment in the Knitted Goods Industry, 1951 and 1952

Item	Number	
	1951	1952
Number		
Looms:		
Broad looms .....	162	111
Narrow looms .....	15	7
Knitting machines:		
Hosiery:		
Circular:		
Men's .....	957	818
Women's .....	343	271
Children's .....	140	140
Other .....	146	146
Full fashioned:		
Footers .....	131	131
Leggers .....	187	187
Single unit .....	553	512
No. of sections		
Underwear, outerwear, etc.:		
Circular:		
Ribbed .....	4,799	4,848
Plain .....	713	646
Flat bed .....	1,219	1,239
Warp knit .....	154	159
Scouring machines .....	18	21
Cards:		
Sets of cards:		
Rag pickers .....	9	12
Shoddy .....	2	2
Worsted .....	—	—
Woollen:		
Tape condenser .....	11	16
Ring doffer .....	39	45
Cotton .....	42	8
Width of cards:		
40" and under .....	46	15
41" to 49" .....	37	44
50" to 59" .....	4	4
60" .....	14	18
Over 60" .....	2	2
Spinning:		
Spindles:		
Mule spinning:		
Woollen .....	22,964	22,586
Worsted:		
Oil .....	720	720
Dry .....	—	—
Cotton .....	1,704	1,944
Ring spinning:		
Woollen .....	2,184	2,484
Worsted:		
Oil .....	2,856	2,856
Dry .....	—	—
Cotton .....	15,952	—
Cap spinning:		
Worsted, Oil .....	6,184	7,384
Flyer spinning:		
Worsted, Oil .....	400	400
Doubling and twisting .....	4,124	4,124

## APPENDIX

## List of Firms Manufacturing Knitted Goods, 1952

Name	Address
<b>Nova Scotia:</b>	
Nova Scotia Textiles Ltd.	Windsor
Stanfield's Limited	Truro
Thistle Knit Wear Co. Ltd.	Dayton
<b>Quebec:</b>	
Ackerman Knit Goods Reg'd.	254 Queen St., Montreal
Art Knitting Mills Reg'd.	8280 St Lawrence Blvd., Montreal
Beauch Knitting Co. Ltd.	St. Georges, Beauch
Beaver Knitwear Ltd.	1615 Lagauchetière St. E., Montreal
Belleville, Maurice	1077 Laviolette St., Trois-Rivières
Berman Knitting Mills Ltd.	4060 St. Lawrence Blvd., Montreal
Biron Knitting Mills Ltd.	116 Montcalm St., Berthierville
Black Knitting Mills Ltd.	5120 St-Dominique St., Montreal
Bunny Knit Reg'd.	205 Vitre St. W., Montreal
Canadian United States Knitting Co.	St. Hyacinthe
Carnegie Locknit	Industrial Centre 43, Sherbrooke
Cooper Knitting Mills Reg'd., The	4060 St. Lawrence Blvd., Montreal
Davis Knitting Mills	3981 St. Lawrence Blvd., Montreal
Elby Rib Knitting Mills	15 Mt. Royal Ave. W., Montreal
Elite Knitting Mills Inc.	10 Pine Ave. W., Montreal
Fainer Knitting Mills Ltd.	4060 St. Lawrence Blvd., Montreal
Fergusson Atlantic Underwear Ltd.	Three Rivers
Filler Mfg. Co. Ltd.	214 Vallée St., Montreal
Formcraft Fabrics Ltd.	4530 Clark St., Montreal
Glencairn Knitting Mills Reg'd.	10 Ontario St. W., Montreal
Glove Knitters Inc., The	75-77 Vitre St. W., Montreal
Glove Knitters Inc., The	13 Maillot St., Thetford Mines
Godin Knitting Reg'd.	Ste-Anne-de-la-Pérade
Golden Spider Knitwear Inc.	4201 Ontario St. E., Montreal
Grand'Mère Knitting Co. Ltd.	7th Ave., Grand'Mère
Grant Converters Reg'd.	2487 De Montigny St. E., Montreal
Grover Mills Ltd.	2025 Parthenais St., Montreal
Harris Knitting Mills Ltd.	4060 St. Lawrence Blvd., Montreal
Highland Knitting Mills	204 Laurier St. W., Montreal
Julius Kayser & Co. Ltd.	Megantic
Julius Kayser & Co. Ltd.	Rock Island
Junior Knitting Mills Ltd.	4526 de La Roche St., Montreal
Kit-Kat Knit Ltd.	4600 St. Lawrence Blvd., Montreal
Knit Craft Mills	4060 St. Lawrence Blvd., Montreal
Knitted Outerwear Mills Reg'd.	305 Bellechasse St. E., Montreal
Knitters Limited	Ouellette St., Marieville
Knitting Reg'd. G.C.	545 St. Paul St., La Providence
Knitting Mills A & G.	754 St. Paul St. W., Montreal
Knitting Mills, J.K.	4602 St. Lawrence Blvd., Montreal
Knitting Mills Ltd., V.N.	P.O. Box 163, Berthierville
La Bergère Knitting Co.	3430 Park Ave., Montreal
Laurentian Textile Co. Ltd.	Scott St., St. Jérôme
Loomcraft Arts Inc.	3981 St. Lawrence Blvd., Montreal
Main Knitting Mills Ltd.	7030 Grand Blvd., Montreal
Mill Knit Ltd.	1030 Smith St., Montreal
Pageau, E. H.	2106 Plessis St., Montreal
Parent & Fils Ltée, L.J.	4892 St. Lawrence Blvd., Montreal
Paris-Charme	445 St. Peter St., Montreal
Pedigree Mfg. Co. Ltd.	6407 Boyer St., Montreal
Pencer Knitting Mills Ltd.	5770 St. Lawrence Blvd., Montreal
Penmans Limited	80 Factory St., Coaticook
Penmans Limited	2115 Girouard St., St. Hyacinthe
Quebec Rayon Mills, Ltd.	97 Frontenac St., Sherbrooke
Regent Knitting Mills Ltd., The	Castonguay St., St. Jérôme
Rose Knitting Mills Ltd.	4530 Clark St., Montreal
Rose-Tex Fabrics	1459 St. Alexander St., Montreal
Rosemount Knitting	2400 Dandurand St., Montreal
Rouville Knitting Co. Ltd.	Marieville
Saey Yarn & Knitting Co.	5685 Christophe Colomb St., Montreal
Schafer Mfg. Co. Reg'd.	7278 Lajeunesse St., Montreal
Smart Knit Goods Mfg. Co. Ltd.	7122 Waverley St., Montreal
Sporting Knit Co. Ltd.	205 Vitre St. W., Montreal
Super Knitting Mills Co. Ltd., The	470 St. Joseph St., St. Hyacinthe
Tricotex Co. Ltd.	Sherbrooke
Wolf Underwear Ltd.	2 Laroche Ave., Levis

## List of Firms Manufacturing Knitted Goods, 1952 - Continued

Name	Address
<b>Ontario:</b>	
Ace Knitting Co. Ltd.	1244 Dundas St. W., Toronto
Albion Knitting Co. Ltd.	Park & Murray Sts., Peterborough
Armitage Children's Wear	2454 Danforth Ave., Toronto
Atlas Sales Co.	8 Palmerston Sq., Toronto
Aurora Textiles Limited	35 Mosley St., Aurora
Avon Knit Ltd., The	82 Erie St., Stratford
Ballantyne Co. Ltd., R.M.	Gallantyne Ave., Stratford
Barrie Glove & Knitting Co. Ltd., The	40 Ontario St. S., Kitchener
Bates & Innes Ltd.	Carleton Place
Beaunit Mills Ltd.	176 John St., Toronto
Bell Knitting Mills Ltd.	2466 Dundas St. W., Toronto
Bette Knitting Co.	121 Erie St., Stratford
Bonnie Heather Knitwear	1529 King St. E., Hamilton
Borg Fabrics Ltd.	Elmira
Brampton Knitting Mills, The	80 Queen St. E., Brampton
British Knitwear Ltd.	Head & Stanley Sts., Simcoe
Davis & Co. Ltd., Henry	259 Spadina Ave., Toronto
Day-Smith Ltd	Queen St., Hespeler
Dods Knitting Co. Ltd.	Orangeville
Dominion Rubber Co. Ltd.	84 Margaret Ave., Kitchener
Dorothea Knitting Mills Ltd.	Alliston
Dorothea Knitting Mills Ltd.	20 Research Rd., Leaside, (Toronto 17)
Dupont Textiles Ltd.	533 College St., Toronto
Eaton Knitting Co. Ltd., The	71-81 John St. N., Hamilton
Elco Limited	86 John St., Toronto
Fashion Knitting Co. Ltd.	80 Nelson St., Toronto
Forest Fabrics Ltd.	68 King St., London
Galt Knitting Co. Ltd.	Water St., Galt
Gilchrist Mfg. Co.	443 King St. W., Toronto
Glenayr-Knit Ltd.	1801 Danforth Ave., Toronto
Goodyear Knitting Co.	651 Queen St. E., Toronto
Highland Mills Ltd.	52 St. Lawrence St., Toronto
Houlding Knitwear Ltd.	182 Spadina Ave., Toronto
Ideal Knitting Mills Ltd.	30 Spadina Ave., Toronto
Jersey's Limited	187 Duchess St., Toronto
Keith-Day Limited	75 Queen St. S., Kitchener
Kingsley Companies Ltd.	79-83 Wellington St. W., Toronto
Knitting, D & D.	618A Brock Ave., Toronto
Knitting Co. R. & F.	70 Mcgee St., Toronto
Knitting R.P.H.	52 Sumach St., Toronto
Koenig Knitting Mills Ltd.	650 King St. W., Toronto
Lennard & Sons Ltd., S.	154 King St. W., Dundas
Mason Knitting Co. Ltd.	49 Guelph St., Acton
Mercury Mills Ltd.	Hamilton
Model Knitting Mills	Commercial & Main Sts., Milton
Model Knitting Mills	179 John St., Toronto
Modern Textiles Corp. Ltd.	372 Richmond St. W., Toronto
Monarch Knitting Co. Ltd., The	Dunnville
Monarch Knitting Co. Ltd.	8 Berkeley St., Toronto
Moodie Co. Ltd., J.R.	735 King St. E., Hamilton
National Knitting Mills	676 Richmond St. W., Toronto
Natlie Knitting Mills	Whitby
Norfolk Knitters Ltd.	Port Dover
Penmans Ltd. (Mill No. 10)	Grand River Ave., Brantford
Penmans Ltd.	King & Thames Sts., London
Penmans Ltd. (Mill No. 2)	Willow St., Paris
Penmans Ltd. (Mill No. 3)	Willow St., Paris
Perfect Knitting Co.	197 Spadina Ave., Toronto
Pond Fabrics	Wellington Heights, Simcoe
Port Perry Knitting Co.	Box 295, Port Perry
Puretex Knitting Co. Ltd.	426 Queen St. E., Toronto
Queen Knitting Co.	163 Vine St., Rear, Toronto
Rainbow Knitting Co. Ltd.	2 Clinton Place, Toronto
Ray-Knit Mfg. Co. Ltd.	680 King St. W., Toronto
Richmond Hosiery Ltd. The	Mitchell
Royal Knitting Co.	468 Wellington St. W., Toronto
Russell Knitting Co.	17 Regina St. N., Waterloo
Scotsmoor Textiles Ltd.	Milverton
Scott Knitting Co. Ltd.	734 Yonge St., Toronto
Silknit Limited	Chelsey
Silknit Limited	590 King St. W., Toronto, 2B
Silknit Ltd.	Wiarton
Simplex Textiles Ltd.	Walker St., Prescott

## APPENDIX

## List of Firms Manufacturing Knitted Goods, 1952 — Concluded

Name	Address
<b>Ontario — concluded:</b>	
Springdale Mills Ltd. ....	Perth
Springstead Knitwear Co. Ltd. ....	Vittoria
Star Knitting Mills Ltd. ....	92 Sherbourne St., Toronto
Straton Knitting Mills ....	298 College St., Toronto
Superior Silk Mills Ltd. ....	Walker St., Prescott
Swiss Knit ....	11 Queen St. N., Kitchener
Tease Knitting Co. Ltd. ....	895 Lansdowne Ave., Toronto
Turnbull Co. Ltd., The C. ....	104 Water St. N., Galt
Vienna Knitting Mills ....	129 Spadina Ave., Toronto
Warren Bros. Ltd. ....	335 St. Paul St., St. Catharines
Williams-Trow Knitting Co. Ltd., The ....	125 Erie St., Stratford
York Knitting Mills Ltd. (Zimmerknit Division) ....	330 Dundurn St. S., Hamilton
York Knitting Mills Ltd. (Woodstock Division) ....	97 Wilson St., Woodstock
<b>Manitoba:</b>	
Cambridge Knitwear Mills Ltd. ....	70 Arthur St., Winnipeg
Dominion Knitting & Mfg. Co. Ltd. ....	54 Adelaide St., Winnipeg
Knitwear Products Ltd. ....	265 Princess St., Winnipeg
Master Textiles Ltd. ....	197 Princess St., Winnipeg
Schacter & Sons, H. ....	153 McKenzie St. W., Winnipeg
Standard Knitting Co. Ltd. ....	387 Dufferin Ave., Winnipeg
<b>Alberta:</b>	
Cloverdale Knitting Mills ....	9314—111th Ave., Edmonton
Logan Garment Ltd. ....	314—8th St. S., Lethbridge
Western Knitting Mills, The ....	127—7th Ave. E., Calgary
<b>British Columbia:</b>	
Jantzen Knitting Mills of Canada Ltd. ....	196 Kingsway, Vancouver
Pride of the West Knitting Mills Ltd. ....	81 Robson St., Vancouver

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