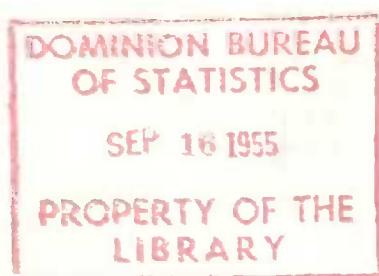


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# THE HOSIERY AND KNITTED GOODS INDUSTRIES

1953



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## NOTICE

The annual reports prepared by the Industry and Merchandising Division of the Bureau of Statistics are divided into 3 volumes, as follows: Volume I — The Primary Industries, including mining, forestry and fisheries; Volume II — Manufacturing; Volume III — Merchandising and Services. The volumes are made up of parts, and the parts in turn are subdivided according to the industries or provinces which they comprise.

Volume II consists of the following parts, the first two of which deal with manufacturing as a whole and the balance with the major manufacturing groups.

- I — General Review of the Manufacturing Industries, \$1.50
- II — The Manufacturing Industries of Canada, (7 sections, as follows):
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- VIII — Wood and Paper Products
- IX — Printing Trades
- X — Iron and Steel Products
- XI — Transportation Equipment
- XII — Non-ferrous Metal Products
- XIII — Electrical Apparatus and Supplies
- XIV — Non-metallic Mineral Products
- XV — Products of Petroleum and Coal
- XVI — Chemicals and Allied Products
- XVII — Miscellaneous Manufactures

The present report belongs in Part VII, Textiles. It is punched to permit of filing in a ring binder along with others of the group. The reports in this group are:

A — General Review of All Textiles, 25¢

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- B — General Review, 25¢
- C — The Cotton Textile Industries, 25¢
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**Knitting Mills**

- L — The Hosiery and Knitted Goods Industries, 25¢

**Clothing**

- M — General Review, 25¢
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- O — The Women's and Children's Factory Clothing Industries, 25¢
- P — The Corset Industry, 25¢
- Q — The Fur Goods and Fur Dressing Industries, 25¢
- R — The Hat and Cap Industry, 25¢
- S — The Miscellaneous Clothing Industries, 25¢

# THE HOSIERY AND KNITTED GOODS INDUSTRIES

## 1953

Prior to 1952 this report was entitled "The Hosiery, Knitted Goods and Fabric Gloves and Mittens Industries". The fabric glove and mitten industry was included in order to bring fabric and knitted gloves statistics together in one report. The discontinuance of this practice with the 1952 report was prompted by a proposed change in the Standard Industrial Classification whereby the knitting mills

will be removed from the clothing group. The fabric gloves and mittens industry will now be found in the report "The Miscellaneous Clothing Industries".

In the present report the first section deals with the combined statistics of the hosiery and knitted goods industries. Two further sections deal separately with each of the two industries.

### SECTION 1. THE COMBINED HOSIERY AND KNITTED GOODS INDUSTRIES, 1953

In 1953 the combined Hosiery and Knitted Goods Industries reported factory shipments below the level established a year earlier. Shipments in the year under review were \$160,792,342 compared with \$162,820,849 in 1952. This small decline was the result of reduced shipments in the Knitted Goods Industry. Employment was provided for 24,413 persons in 1953, and increase of 1,179 over the 23,234 reported in 1952. In line with this increase salaries and wages were also higher. A total of \$52,420,681 was expended in 1953 as against \$48,962,809 the previous year. There was a reduction in the cost of materials used with \$77,704,172 reported in 1953 compared to \$80,373,570 in 1952. The number of establishments reporting climbed to 294 from 288 over the two years.

The upswing in activity which had gotten underway in the hosiery and knitted goods industries in the latter part of 1952 continued during the early months of 1953. About April, however, a slackening was in evidence and the balance of the year was characterized by a declining level of operations. The index of employment (1949 = 100) which was 90.1 on January 1 reached 94.8 on April 1 and then diminished for the remainder of the year with the December figure being 87.6.

The index of the physical volume of production for 1953 as a whole was 14 per cent ahead of 1952, the index based on 1935-1939 = 100 being 140.2 and 122.7 respectively in the two years. Taking into account an estimated increase in finished goods inventory of \$3,919,000 during the year, the value of production in 1953 amounted to \$164,711,342, up 4 per cent over the preceding year's \$158,296,849. The smaller percentage increase in the value of production was due principally to the lower prices obtaining for the industries' products in the later year as compared with the earlier. Indicative of the lower price level is the wholesale price index (1935-1939 = 100) for hosiery and knit goods which averaged 263.5 in 1952 and 241.7 in 1953 a drop of 8 per cent.

A summary of factory shipments for the combined industries will be found in Table 3 on page 5. Shipments of full-fashioned hosiery in 1953 were 4,114,026 dozen pairs valued at \$36,579,061, an

increase over the 3,814,594 dozen pairs worth \$34,955,130 shipped the previous year. On the other hand, there was a decline in the shipments of seamless hosiery. Manufacturers shipped 5,700,213 dozen pairs of this type in 1953 valued at \$27,660,719 compared with 6,070,991 dozen pairs worth \$31,171,212 in 1952. The output of underwear followed the pattern set in previous years with an increase reported in the shipments of separate garments while the figure listed for combination garments was below that of a year earlier. Shipments of separate garments in 1953 totalled 2,782,326 dozen valued at \$19,531,553 as against 2,674,783 dozen worth \$19,129,114 in 1952. There was an increase reported in the shipments of sweaters, cardigans, pullovers etc., with the 1953 total amounting to 962,704 dozen valued at \$25,345,145. This compared with 877,520 dozen worth \$24,136,824 in 1952.

The year 1953 saw imports of knitted goods rise above the level of the year before. Socks and stockings climbed to 1,292,610 dozen pairs worth \$6,357,939 from 951,681 dozen pairs valued at \$4,844,032. All component items of this hosiery group contributed to the increase with cotton up 127,618 dozen pairs, silk up 915 dozen pairs, wool up 116,322 dozen pairs and synthetic, consisting mainly of full-fashioned nylon hosiery, accounted for an increase of 96,074 dozen pairs. Export figures were insignificant and weakened further over the two years. In 1953 there were exports of 68,268 dozen pairs versus 85,379 dozen pairs in 1952. In knitted goods other than hosiery, imports were higher than in the previous year with two exceptions being knitted fabric, wholly or in part of wool and knitted fabrics, synthetic fibre. Knitted fabrics, cotton, rose to 739,270 pounds worth \$1,221,707 from 438,521 pounds valued at \$719,615 in 1952. All items of knitted underwear and clothing advanced with the largest increase provided by clothing, cotton, knitted, infants and children's n.o.p. which jumped to 267,118 pounds in 1953 from 130,719 pounds a year earlier. For further details of imports and exports reference should be made to Tables 16, 17, 26 and 27 of this report.

Examination of the capital, repair and maintenance expenditures for the combined hosiery and knitted goods industries reveals continued heavy expenditure for machinery and equipment. A noteworthy feature of these industries in the post-war period has been the almost complete re-vamping of machinery, particularly knitting machinery. The greater productive efficiency of the multi-section

FF knitting machines and the trend to finer and finer gauge hosiery have caused many mills to replace obsolescent equipment. Of the total expenditure of \$7,524,000 made in 1953, new construction accounted for \$801,000 and machinery and equipment \$6,723,000. The Hosiery industry spent \$4,320,000 and the Knitted Goods industry \$3,204,000.

**TABLE 1. Principal Statistics of the Combined Hosiery and Knitted Goods Industries, Representative Years, 1930 to 1953**

Year	Establishments	Employees	Salaries and wages	Cost of materials used	Gross value of production
					<th>No.</th> <th>No.</th> <th>\$</th> <th>\$</th>
1930 .....	158	18,165	14,745,113	24,981,327	53,042,817
1932 .....	169	17,655	13,474,974	19,349,634	43,252,752
1933 .....	170	17,159	12,610,093	19,473,785	40,997,210
1935 .....	163	18,511	14,252,653	22,948,056	46,390,103
1937 .....	171	20,250	16,228,813	26,446,763	52,855,754
1939 .....	174	21,312	17,778,485	27,383,530	57,669,805
1940 .....	172	23,225	20,695,578	35,756,140	69,427,328
1941 .....	181	24,362	22,423,739	39,128,357	77,122,209
1942 .....	186	23,462	23,422,666	38,550,016	80,134,426
1943 .....	191	22,344	23,849,996	38,532,495	80,209,219
1944 .....	200	22,939	25,535,277	39,132,779	84,217,935
1945 .....	216	23,654	26,640,343	40,423,407	88,035,002
1946 .....	247	24,941	30,210,507	47,270,879	105,208,699
1947 .....	262	26,511	35,646,663	59,557,427	127,837,570
1948 .....	271	27,634	42,807,416	68,114,815	148,556,159
1949 .....	290	26,442	43,949,295	64,702,821	143,019,075
1950 .....	293	25,255	44,141,526	68,718,394	146,225,766
1951 .....	295	25,188	49,000,212	84,402,005	169,720,125
1952 .....	288	23,234	48,962,809	80,373,570	162,820,849 <sup>1</sup>
1953 .....	294	24,413	52,420,681	77,704,172	160,792,342 <sup>1</sup>
Hosiery .....	122	10,569	24,829,520	23,153,148	62,510,057 <sup>1</sup>
Knitted goods .....	172	13,844	27,591,161	54,551,024	98,282,285 <sup>1</sup>

1. Beginning with 1952 the value of factory shipments has been collected instead of the gross value of production.

**TABLE 2. Comparison of Principal Statistics of the Combined Hosiery and Knitted Goods Industries, 1952 and 1953**

Item		1952	1953	+ Increase - Decrease
Establishments reporting .....	No.	288	294	+ 6
Employees on salaries:				
Total .....	No.	2,840	2,895	+ 55
Male .....	"	1,554	1,587	+ 33
Female .....	"	1,286	1,308	+ 22
Total salaries .....	\$	10,216,204	10,597,008	+ 380,804
Employees on wages:				
Monthly average .....	No.	20,394	21,518	+ 1,124
Male .....	"	7,028	7,275	+ 247
Female .....	"	13,366	14,243	+ 877
Total wages .....	\$	38,746,605	41,823,673	+ 3,077,068
Cost of fuel and electricity .....	\$	1,828,038	1,823,745	- 4,293
Cost of materials used .....	\$	80,373,570	77,704,172	- 2,669,398
Value of factory shipments .....	\$	162,820,849	160,792,342	- 2,028,507

TABLE 3. Summary of Factory shipments of the Combined Hosiery and Knitted Goods Industries, 1952 and 1953

Principal products	Unit of Measure	1952		1953	
		Quantity	Selling value at factory	Quantity	Selling value at factory
Hosiery:			\$		\$
Full fashioned .....	Doz. pr.	3,814,594	34,955,130	4,114,026	36,579,061
Seamless .....	" "	6,070,991	31,171,212	5,700,213	27,660,719
Underwear:					
Combination .....	Dozen	423,225	8,988,465	393,932	8,947,650
Separate .....	"	2,674,783	19,129,114	2,782,326	19,531,553
Underslips:					
Knitted and woven .....	"	105,347	2,414,350	97,045	2,377,123
Knitted outerwear:					
Sweaters, cardigans, pullovers, etc. ....	"	877,520	24,136,824	962,704	25,345,145
Other (not including gloves and mittens) .....	"	—	13,271,979	—	14,578,739
Gloves and mittens:					
Knitted .....	Doz. pr.	252,418	1,989,401	147,133	1,135,466
Fabric .....	" "	61,546	628,701	71,037	630,353
Yarns for sale or transfer, all kinds .....	"	—	2,413,938	—	2,629,708
All other products .....	"	—	22,629,712	—	20,174,428
Custom processing receipts .....	"	—	1,092,023	—	1,202,397
Total factory shipments .....	"	—	162,820,849	—	160,792,342

TABLE 4. Detail of Factory shipments of the Combined Hosiery and Knitted Goods Industries, 1952 and 1953

Principal products	Unit of Measure	1952		1953	
		Quantity	Selling value at factory	Quantity	Selling value at factory
Hosiery:			\$		\$
Wool and wool mixtures (Chiefly wool):					
Men's seamless:					
Work socks .....	Doz. pr.	784,922	5,466,336	564,351	3,584,450
Fine socks .....	" "	561,940	5,266,078	424,725	4,406,284
Other (anklets, sport socks, etc.) .....	" "	307,572	2,552,818	333,960	2,782,269
Women's seamless:					
Full length stockings .....	" "	44,580	411,040	52,334	483,367
Other (anklets, campus, sport, etc.) .....	" "	71,638	425,986	72,998	330,352
Children's seamless:					
Full length stockings .....	" "	110,032	662,278	128,540	776,968
Golfers .....	" "	124,973	703,009	102,628	596,997
Other (½ length, anklets, etc.) .....	" "	82,081	351,250	119,859	553,082
Cotton and cotton mixtures (Chiefly cotton):					
Men's seamless:					
Work socks and fine socks .....	Doz. pr.	348,192	1,572,780	269,989	1,032,158
Other (anklets, sport socks, etc.) .....	" "	252,124	1,219,119	253,694	1,091,943
Women's seamless:					
Full length stockings .....	" "	265,527	1,181,804	210,280	953,377
Other (anklets, campus, sport, etc.) .....	" "	437,556	1,084,923	367,726	876,167
Children's seamless:					
Full length stockings .....	" "	477,182	1,185,152	458,549	1,153,080
Golfers .....	" "	71,254	234,393	56,873	193,774
Other (½ length anklets, etc.) .....	" "	1,136,238	2,581,945	1,051,793	2,259,866
Full fashioned (all types) .....	" "	44,724	403,202	53,109	475,664

**TABLE 4. Detail of Factory Shipments of the Combined Hosiery and Knitted Goods Industries, 1952 and 1953 - Continued**

Principal products	Unit of measure	1952		1953	
		Quantity	Selling value at factory	Quantity	Selling value at factory
Hosiery-Concluded:			\$		\$
Silk and silk mixtures (Chiefly silk):					
Seamless, all types .....	doz. pr.	20,426	268,841	30,038	371,714
Full fashioned (all types) .....	" "				
Rayon and rayon mixtures (Chiefly rayon)					
Men's seamless .....	doz. pr.	66,478	333,508	55,160	239,675
Women's seamless .....	" "	91,643	301,044	113,674	333,803
Children's seamless .....	" "	66,484	217,389	113,332	303,047
Full fashioned .....	" "	37,008	331,156	30,691	249,472
Nylon:					
Seamless .....	doz. pr.	740,710	5,107,669	938,186	5,548,535
Full fashioned .....	" "	3,712,970	33,953,665	4,000,717	35,483,353
Other .....	" "	29,331	310,957	11,033	160,383
Total hosiery .....	doz. pr.	9,885,585	66,126,342	9,814,239	64,239,780
Underwear, knitted or made from knitted fabrics:					
Men's and youths':					
Combinations:					
Cotton or chiefly cotton .....	doz.	226,311	5,031,935	228,119	5,549,845
Rayon or chiefly rayon .....	"	1,216	20,471	1,752	31,997
Wool or chiefly wool .....	"	53,799	2,306,831	32,205	1,686,822
Shirts:					
Cotton or chiefly cotton .....	doz.	325,808	3,078,666	452,605	3,444,204
Rayon or chiefly rayon .....	"	28,159	84,343	3,340	27,804
Wool or chiefly wool .....	"	25,815	751,586	16,361	482,888
Drawers:					
Cotton or chiefly cotton .....	doz.	116,247	1,644,154	167,237	2,027,386
Wool or chiefly wool .....	"	13,948	476,827	10,478	340,369
Shorts:					
Cotton or chiefly cotton .....	doz.	363,359	2,536,895	467,444	3,275,317
Other .....	"	5,552	94,634	13,276	184,172
Boys':					
Combinations:					
Cotton or chiefly cotton .....	doz.	79,772	1,167,131	86,164	1,311,661
Wool or chiefly wool .....	"	2,792	81,022	1,059	31,796
Shirts:					
Cotton or chiefly cotton .....	doz.	63,502	437,749	76,105	399,015
Wool or chiefly wool .....	"				
Drawers:					
Cotton or chiefly cotton .....	doz.	24,537	201,552	40,140	296,561
Wool or chiefly wool .....	"	—	—		
Shorts:					
Cotton or chiefly cotton .....	doz.	85,213	380,233	95,027	436,948
Women's and misses':					
Combinations:					
Cotton or chiefly cotton .....	doz.	45,118	259,695	28,136	211,568
Rayon or chiefly rayon .....	"	672	18,942	484	15,732
Wool or chiefly wool .....	"				
Drawers:					
Cotton or chiefly cotton .....	doz.	84,582	495,600	1,089	19,048
Bloomers, panties, etc.:					
Cotton or chiefly cotton .....	doz.	232,885	1,314,301	182,585	1,144,732
Rayon or chiefly rayon .....	"	338,716	2,131,014	316,180	2,182,358
Wool or chiefly wool .....	"	12,339	292,170	8,445	154,186
Nylon .....	"	24,702	227,980	22,909	160,659

TABLE 4. Detail of Factory Shipments of the Combined Hosiery and Knitted Goods Industries, 1952 and 1953 — Continued

Principal products	Unit of measure	1952		1953	
		Quantity	Selling value at factory	Quantity	Selling value at factory
Underwear, knitted or made from knitted fabrics — Continued:			\$		\$
Women's and misses' — Concluded:					
Vests:					
Cotton or chiefly cotton .....	doz.	133,767	850,342	113,420	815,958
Rayon or chiefly rayon .....	"	47,751	242,185	20,611	155,550
Wool or chiefly wool .....	"	12,294	293,093	8,931	175,038
Other .....	doz.	—	—	2,306	12,341
Girls' (sizes 8-14x):					
Combinations:					
Cotton or chiefly cotton .....	doz.	3,397	39,298	1,831	19,141
Rayon or chiefly rayon .....	"	1,718	6,757	—	—
Wool or chiefly wool .....	"	—	—	—	—
Drawers:					
Cotton or chiefly cotton .....	doz.	9,864	53,313	2,143	13,348
Rayon or chiefly rayon .....	"	—	—	—	—
Wool or chiefly wool .....	"	—	—	—	—
Bloomers, panties, etc.:					
Cotton or chiefly cotton .....	doz.	82,484	389,699	113,687	495,821
Rayon or chiefly rayon .....	"	22,841	82,537	17,025	62,349
Wool or chiefly wool .....	"	308	6,150	—	—
Vests:					
Cotton or chiefly cotton .....	doz.	81,372	378,546	88,224	415,022
Rayon or chiefly rayon .....	"	2,573	10,121	765	3,070
Wool or chiefly wool .....	"	318	4,917	465	6,530
Other .....	doz.	1,248	5,516	4,352	17,458
Children's (sizes 2-6x) and infants:					
Combinations:					
Cotton or chiefly cotton .....	doz.	8,460	56,383	13,873	81,608
Wool or chiefly wool .....	"	—	—	—	—
Drawers and panties:					
Cotton or chiefly cotton .....	doz.	225,859	749,744	243,075	778,857
Rayon or chiefly rayon .....	"	10,740	44,770	7,196	39,890
Wool or chiefly wool .....	"	1,302	17,108	272	3,139
Vests:					
Cotton or chiefly cotton .....	doz.	217,261	1,053,469	220,050	1,136,662
Rayon or chiefly rayon .....	"	16,227	38,135	788	18,979
Wool or chiefly wool .....	"	10,292	114,389	4,901	57,627
Other garments:					
Sleepers .....	doz.	50,323	618,794	46,332	623,510
Other .....	"	1,236	8,343	3,954	31,844
Other knitted underwear .....	doz.	846	19,881	3,431	52,124
Underwear, made from woven fabrics:					
Other .....	doz.	13	358	7,506	48,269
<b>Total underwear .....</b>	<b>doz.</b>	<b>3,098,038</b>	<b>28,117,579</b>	<b>3,176,258</b>	<b>28,479,203</b>
Knitted Outerwear:					
Sweaters, cardigans, pullovers, etc.:					
Wool and mixtures .....	doz.	621,922	19,961,335	723,005	21,009,870
Cotton .....	"	170,589	2,016,953	140,463	1,718,796
Rayon .....	"	28,901	714,788	30,089	415,354
Nylon .....	"	55,719	1,425,308	—	—
Other .....	"	389	18,440	69,147	2,201,125
T-shirts .....	doz.	257,827	3,378,013	306,087	3,539,729
Jerseys, sweat shirts, etc. ....	"	39,797	658,608	44,540	877,357
Knitted suits and dresses .....	"	13,116	1,942,653	13,952	2,401,751
Bathing suits .....	"	43,545	1,739,960	58,629	2,277,044
Infants' knitgoods, all kinds .....	"	352,151	3,502,176	369,515	4,113,037
Scarves and mufflers .....	"	33,420	510,053	28,953	296,282
Headwear .....	"	60,572	620,284	57,171	579,362
Knitted gloves and mittens:					
Dress .....	doz. pr.	175,115	1,510,203	111,514	963,391
Work and other .....	"	77,303	479,198	35,619	172,075
Other knitted outerwear .....	"	—	920,232	—	494,177

**TABLE 4. Detail of Factory Shipments of the Combined Hosiery and Knitted Goods Industries, 1932 and 1953 - Concluded**

Principal products	Unit of measure	1952		1953	
		Quantity	Selling value at factory	Quantity	Selling value at factory
			\$		\$
Kimonos, dressing gowns, etc:					
Knitted and woven .....	doz.	6,870	379,249	2,542	150,333
Pyjamas:					
Knitted and woven .....	doz.	37,311	1,067,431	52,405	1,171,305
Nightdresses:					
Knitted and woven .....	doz.	28,462	807,586	24,690	883,992
Underslips:					
Knitted .....	doz.	30,596	1,083,088	30,654	1,120,842
Woven .....	"	74,751	1,331,262	66,391	1,256,281
Fabric gloves and mittens (dress)	doz. prs.	61,546	628,448	70,825	629,986
Woven goods:					
Wool and other fabrics .....	lb. sq. yd.	1	1	1	1
Household blankets and auto rugs	-	-	2,339,214	-	770,619
Knitted fabrics for sale:					
Glove and shoe linings .....	pound	788,073	1,192,071	1,404,757	2,007,865
Other cotton .....	"	3,214,162	4,058,754	2,978,762	3,591,559
Wool .....	"	542,767	1,529,657	446,317	1,385,432
Rayon .....	"	732,598	830,840	442,341	595,644
Nylon .....	"	1,292,513	6,620,559	1,778,544	5,303,605
Wristing, tubing and skirting .....	"	456,835	772,794	465,195	723,106
Yarn for sale:					
Cotton .....	pound	124,133	164,337	265,851	304,877
Woollen:					
Weaving .....	pound	662,593	1,286,653	396,979	659,204
Machine knitting .....	"	327,460	793,047	181,028	368,699
Worsted oil:					
Weaving and machine knitting .....	pound	51,045	113,049	526,120	1,296,208
Hand knitting .....	"	-	-	-	-
All other yarn	-	-	56,852	-	720
Waste rags and clips	-	-	105,578	-	130,078
All other products	-	-	2,926,232	-	3,461,257
Custom processing receipts	-	-	1,092,023	-	1,202,397
Total factory shipments	-	-	162,820,849	-	160,792,342

1. Included in "All other products".

TABLE 4A. Total Yarns Spun in 1933 by the Hosiery and Knitted Goods Industries, Whether Produced for Own Use, for Sale, or on Commission

	Worsted, oil	Worsted, dry	Woollen	Cotton	Other
Lbs.					
Carpet weaving.....	—	—	—	—	—
Other weaving.....	1,069	—	1,511,052	—	—
Machine Knitting.....	1,040,046	5,228	2,749,181	657,888	131,691
Hand knitting.....	240,722	—	155,977	—	—
Other.....	77,364	—	—	—	—
<b>Total</b> .....	<b>1,359,201</b>	<b>5,228</b>	<b>4,416,210</b>	<b>657,888</b>	<b>131,691</b>

TABLE 5. Materials Used in the Combined Hosiery and Knitted Goods Industries, 1932 and 1933

Principal materials	Unit of measure	1952		1953	
		Quantity	Cost value at factory	Quantity	Cost value at factory
Fibres:			\$		\$
Cotton raw.....	pound	210,292	104,576	147,881	71,580
Cotton waste.....	"	533,204	166,134	660,389	157,712
Rayon tops.....	"	103,668	93,884	163,898	162,405
Synthetic fibres.....	"	104,052	55,501	94,615	31,733
Rayon waste.....	"	77,096	28,019	99,297	28,698
Nylon.....	"	322,237	650,750	309,719	562,148
Nylon waste.....	"	43,035	47,956	—	—
Wool, Canadian grown:	clean pound				
Finer than 60's.....	"	13,165	30,101	13,932	34,594
60's.....	"				
58's.....	"	312,812	348,003	352,749	376,274
56's.....	"	599,408	655,683	228,622	195,943
Coarser than 56's.....	"				
Wool, imported:					
Finer than 60's.....	"	172,113	243,389	46,530	44,021
60's.....	"	45,588	87,678	26,132	38,112
58's.....	"	352,970	328,643	696,012	697,945
56's.....	"	667,210	689,559		
Coarser than 56's.....	"	742,085	897,250	808,988	687,382
Noils, wool:	pound				
Merino (60's or finer).....	"	4,123	10,790	1	1
Crossbred (coarser than 60's).....	"				
Wool tops:					
Merino (60's or finer).....	"	818,233	1,311,661	1,062,983	1,628,938
Crossbred (coarser than 60's).....	"	687,320	871,699	489,972	607,662
Dry or French.....	"				
Broken or cut.....	"	12,074	17,586	15,952	31,057
Wool waste or part wool.....	"	845,808	390,561	830,827	418,726
Wool shoddy.....	"	164,392	88,481	256,169	120,722
Other raw stock.....	"	440,426	64,059	97,899	47,872
Yarns:					
Cotton.....	"	17,135,090	16,167,559	17,256,631	15,670,035
Cotton mercerized.....	"	436,825	914,568	457,454	818,852
Cotton and wool blends (under 50 per cent wool)	"	553,246	847,988	854,587	1,104,928
Rayon, spun.....	"	386,366	418,955	374,667	388,379
Rayon, spun mixtures.....	"	138,691	179,155	193,056	211,641
Rayon, filament.....	"	1,849,928	1,708,667	1,269,250	1,115,555
Nylon.....	"	3,589,681	15,628,124	3,592,084	15,788,898
Nylon, spun.....	"	214,650	591,030	270,328	764,147
Silk.....	"	16,761	117,729	27,916	154,947
Wool, worsted (combed) oil spun:					
Merino (60's and finer).....	"	1,896,551	5,265,089	2,101,016	5,950,919
Crossbred (coarser than 60's).....	"	1,708,849	3,585,528	1,743,878	3,660,681
Blends of wool and other fibre.....	"	868,264	1,610,957	777,432	1,528,820

**TABLE 5. Materials Used in the Combined Hosiery and Knitted Goods Industries, 1952 and 1953 — Concluded**

Principal materials	Unit of measure	1952		1953	
		Quantity	Cost value at factory	Quantity	Cost value at factory
Yarns — Concluded:			\$		\$
Wool, worsted (combed) dry spun:					
All wool .....	pound	4,177,336	6,918,745	1,972,138	4,750,553
Blends of wool and other fibres .....	"	478,792	896,570	358,721	791,675
Wool, woollen .....	"	1,806,778	2,681,278	1,894,825	2,279,651
Angora rabbit, mohair and other animal hair .....	"	53,873	266,780	57,842	306,909
Elastic .....	"	109,574	417,574	106,779	365,961
All other yarns .....	"	—	779,428	—	702,169
Sewing thread .....	"	—	1,127,829	—	1,250,916
Fabrics:					
Knit .....	"	—	2,139,461	—	2,883,383
Woven .....	"	—	1,991,143	—	1,603,465
Elastic webbing .....	"	—	663,244	—	936,099
Labels .....	"	—	301,884	—	346,603
Ribbons .....	"	—	192,948	—	190,442
Buttons .....	"	—	333,908	—	363,899
Fasteners, all kinds, including buckles, clasps, zippers, etc. .....	"	—	145,504	—	163,427
Laces, braids and other trimmings .....	"	—	970,143	—	911,781
Soaps .....	"	—	161,161	—	114,246
Oils, all kinds .....	"	—	383,082	—	173,202
Dyestuffs, chemicals, etc. ....	"	—	1,221,358	—	1,278,652
All other materials .....	"	—	876,430	—	883,734
Charges for spinning, throwing, dyeing, etc. ....	"	—	1,488,961	—	1,808,009
Packing and shipping materials .....	"	—	2,198,827	—	2,498,070
Inter-company transfers .....	"	—	2	—	2
<b>Total</b> .....	"	—	<b>80,373,570</b>	—	<b>77,704,172</b>

1. Included in "Other raw stock".  
 2. Included in "All other materials".

**TABLE 6. Capital, Repair and Maintenance Expenditures, 1946-1953 in the Hosiery and Knitted Goods Industries**

(Thousands of dollars)

	Capital expenditures			Repair and maintenance expenditures			Capital, repair and maintenance expenditures		
	Construction	Machinery and equipment	Sub-total	Construction	Machinery and equipment	Sub-total	Construction	Machinery and equipment	Total
1946 .....	1,125	2,378	3,503	2,580	—	2,580	3,705	2,378	6,083
1947 .....	1,351	4,611	5,962	867	2,187	3,054	2,218	6,798	9,016
1948 .....	706	6,228	6,934	1,091	2,281	3,372	1,797	8,509	10,306
1949 .....	746	6,169	6,915	733	2,370	3,103	1,479	8,539	10,018
1950 .....	1,081	5,806	6,887	540	2,106	2,646	1,621	7,912	9,533
1951 .....	2,216	5,568	7,784	548	1,977	2,525	2,764	7,545	10,309
1952 .....	429	5,948	6,377	406	1,879	2,285	835	7,827	8,662
1953 .....	343	4,926	5,269	458	1,797	2,255	801	6,723	7,524
Hosiery .....	207	3,185	3,372	178	770	948	385	3,935	4,320
Knitted goods .....	136	1,761	1,897	280	1,027	1,307	416	2,788	3,204

TABLE 7. Monthly Employment of Wage-earners in the Combined Hosiery and Knitted Goods Industries, 1952 and 1953

	1952			1953		
	Male	Female	Total	Male	Female	Total
	Number			Number		
January .....	7,101	13,103	20,209	7,381	14,270	21,651
February .....	7,168	13,319	20,487	7,441	14,627	22,068
March .....	6,866	13,102	19,968	7,488	14,896	22,384
April .....	6,841	13,005	19,846	7,518	14,854	22,372
May .....	6,709	12,608	19,317	7,260	14,351	21,611
June .....	6,696	12,539	19,235	7,240	14,094	21,334
July .....	6,635	12,440	19,075	7,149	13,782	20,931
August .....	7,009	13,306	20,315	7,296	14,187	21,483
September .....	7,216	13,960	21,176	7,239	14,258	21,497
October .....	7,374	14,439	21,813	7,202	14,318	21,520
November .....	7,420	14,651	22,071	7,078	13,877	20,955
December .....	7,190	13,899	21,089	6,808	13,163	19,971
Monthly average .....	7,028	13,366	20,394	7,275	14,243	21,518

TABLE 8. Power Installation in the Combined Hosiery and Knitted Goods Industries, 1948 and 1953

Classes of power	1948		1953	
	Number of units	Horse-power capacity	Number of units	Horse-power capacity
Steam engines and steam turbines .....	22	2,792	13	2,936
Gasoline, gas and oil engines, other than Diesel engines.....	—	—	1	6
Electric motors operated by purchased power:				
In use .....	8,518	20,162	11,819	58,949
Idle .....	394	1,396	641	1,638
Total Power used in manufacturing .....	8,934	24,350	12,474	63,529
Boiler installation:				
In use .....	77	8,686	35	4,732
Idle .....	8	945	2	95

TABLE 9. Consumption of Fuel and Electricity by the Combined Hosiery and Knitted Goods Industries, 1948 and 1953

Kinds of fuel	Unit of measure	1948		1953	
		Quantity	Cost value at factory	Quantity	Cost value at factory
		\$		\$	
Bituminous coal .....	ton	81,782	875,049	61,245	722,902
Anthracite coal .....	—	—	13,430	—	55,357
Gasoline (including gasoline used in cars and trucks)	imp. gal.	28,981	10,659	34,712	14,811
		3,037	657	135	33
Kerosene or coal oil .....	"	1,937,836	222,084	2,972,511	366,618
Fuel oil .....	—	—	74,476	—	48,281
Other fuel .....	—	—	1,196,355	—	1,208,002
Total cost of fuel .....	—	—	1,196,355	—	1,208,002
Electricity purchased (including service charges) .....	K.W.H.	36,152,167	438,141	44,933,022	615,743
Total cost of fuel and electricity .....	—	—	1,634,496	—	1,823,745

## SECTION 2. THE HOSIERY INDUSTRY, 1953

For the year 1953 the Hosiery industry reported factory shipments valued at \$62,510,057 compared with \$62,425,982 the year before. Employment was up slightly with total employees in 1953 numbering 10,569 as against 10,198 in 1952. Salaries and wages also moved upward from \$23,682,900 to \$24,829,520 over the two years. Expenditure for materials used was also higher being \$23,153,148 in 1953 versus \$22,239,835 a year earlier. This increased activity without a corresponding rise in the level of shipments suggests an increase in inventory, which in fact did occur. The value of finished goods inventory for the hosiery industry which stood at \$4,504,000 at the end of 1952 had risen to \$6,305,000 by the end of 1953. Establishments reporting were 122 in 1953 as against 123 in 1952.

Of the 122 establishments 64 were located in Quebec, 50 in Ontario, 4 in British Columbia and 1 each in Nova Scotia, New Brunswick, Saskatchewan and Alberta. The province of Quebec accounted for 50 per cent of the industry's shipments and Ontario accounted for 48 per cent. These two provinces shared the greater part of the salaries and wages paid in this industry but in this sector Ontario had a slight edge with 51 per cent compared to 47 per cent for Quebec.

During the year under review the hosiery industry shipped 9,161,233 dozen pairs of hosiery valued at \$60,397,311. Of this total full-fashioned accounted for 3,992,511 dozen pairs worth \$35,564,823 while seamless hosiery comprised 5,168,722 dozen pairs valued at \$24,832,488. By fibre content there were 4,807,697 dozen pairs of nylon, 2,555,097 dozen pairs of cotton and cotton mixtures, 1,461,171 dozen pairs of wool and wool mixtures, 296,697 dozen pairs of rayon and rayon mixtures and 30,038 dozen pairs of real silk and mixtures.

The principal items of the materials used in the hosiery industry are yarns of various kinds. In 1953 the industry used 7,490,943 pounds of purchased yarns having a value of \$19,151,071. This compares with 7,399,651 pounds worth \$18,544,228 the year before. Nylon yarn was the largest single item with 2,410,206 pounds costing \$10,472,573. Consumption of cotton yarn including mercerized was 2,289,035 pounds valued at \$2,476,841.

Hosiery imports were higher than in the previous year, the figure reported for 1953 being 1,292,610 dozen pairs worth \$6,357,939 compared to 951,681 dozen pairs valued at \$4,844,032 in 1952. Exports once again declined with 68,268 dozen pairs valued at \$718,981 as against 85,379 dozen pairs worth \$948,412. Further details of imports and exports will be found in Tables 16 and 17.

TABLE 10. Principal Statistics of the Hosiery Industry, 1949 - 1953

Year and province	Establishments	Employees	Salaries and wages	Cost of materials used	Gross value of production
					\$
1949 .....	113	11,353	20,194,998	19,099,844	54,809,523
1950 .....	121	11,329	21,150,344	20,913,741	58,026,696
1951 .....	124	11,311	23,499,418	25,658,754	66,229,482
1952					
Canada .....	123	10,198	23,682,900	22,239,835	62,425,982 <sup>1</sup>
Quebec .....	69	5,105	11,501,203	10,531,014	30,841,193 <sup>1</sup>
Ontario .....	51	4,938	11,935,659	11,439,269	30,938,751 <sup>1</sup>
Nova Scotia, Alberta and British Columbia .....	3	155	246,038	269,552	646,038 <sup>1</sup>
1953					
Canada .....	122	10,569	24,829,520	23,153,148	62,510,057 <sup>1</sup>
Quebec .....	64	5,283	11,769,140	10,357,204	31,346,694 <sup>1</sup>
Ontario .....	50	5,073	12,688,255	12,290,142	30,226,835 <sup>1</sup>
Nova Scotia, New Brunswick, Saskatchewan and Alberta .....	4	186	324,799	463,108	832,337 <sup>1</sup>
British Columbia .....	4	27	47,326	42,694	104,191 <sup>1</sup>

1. Beginning with 1952 the value of factory shipments has been collected instead of the gross value of production.

TABLE 11. Factory Shipments of the Hosiery Industry, 1932 and 1953

Products	Unit of measure	1952		1953	
		Quantity	Selling value at factory	Quantity	Selling value at factory
Hosiery:			\$		\$
Wool and wool mixtures (chiefly wool):					
Men's seamless:					
Work socks .....	doz. pr.	434,722	3,291,990	340,721	2,265,733
Fine socks .....	" "	537,230	5,068,567	411,871	4,309,089
Other (anklets, sport socks, etc.) .....	" "	270,143	2,302,679	301,987	2,575,898
Women's seamless:					
Full length stockings .....	" "	41,995	389,669	51,011	471,767
Other (anklets, campus, sports, etc.) .....	" "	61,164	276,588	65,594	301,160
Children's seamless:					
Full length stockings .....	" "	88,965	482,776	98,736	545,503
Golfers .....	" "	95,299	508,278	77,810	412,951
Other (½ length, anklets, etc.) .....	" "	71,432	308,755	112,941	529,389
Cotton and cotton mixtures (chiefly cotton):					
Men's seamless:					
Work socks .....	doz. pr.	2,063	6,840	{ 166,125	653,025
Fine socks .....	" "	203,988	1,021,851		
Other (anklets, sport socks, etc.) .....	" "	238,277	1,155,264		
Women's seamless:					
Full length stockings .....	" "	241,907	1,070,067	193,567	860,569
Other (anklets, campus, sports, etc.) .....	" "	425,696	1,042,077	366,458	870,883
Children's seamless:					
Full length stockings .....	" "	464,485	1,130,397	453,954	1,133,450
Golfers .....	" "	71,254	234,393	56,605	192,742
Other (½ length, anklets, etc.) .....	" "	1,111,659	2,508,119	1,032,465	2,204,922
Full fashioned (all types) .....	" "	43,082	384,991	52,621	470,662
Silk and silk mixtures (chiefly silk):					
Seamless, all types .....	doz. pr.	{ 20,426	268,841	30,038	371,714
Full fashioned, all types .....	" "				
Rayon and rayon mixtures (chiefly rayon filament or spun):					
Seamless:					
Men's .....	doz. pr.	64,841	327,201	54,505	235,786
Women's .....	" "	87,191	277,938	107,340	301,127
Children's .....	" "	66,213	216,487	110,812	297,512
Full fashioned .....	" "	30,491	246,958	24,040	181,299
Nylon:					
Seamless .....	doz. pr.	738,574	5,098,930	921,356	5,474,452
Full fashioned .....	" "	3,588,851	32,911,590	3,886,341	34,542,290
Other synthetic fibres:					
Seamless .....	doz. pr.	{ 29,331	310,957	{ 7,992	48,059
Other .....	" "				
Other products:					
Knitted woollen sweaters, pullovers, etc. ....	doz.	3,848	233,480	4,478	245,747
Knitted gloves and mittens .....	doz. pr.	58,090	566,778 <sup>1</sup>	66,868	571,603 <sup>1</sup>
All other products .....	—	—	549,052	—	746,750
Custom processing receipts .....	—	—	234,469	—	548,646
Total .....	—	—	62,425,982	—	62,510,057

1. Includes fabric gloves.

TABLE 12. Hosiery Summary for the Industry<sup>1</sup>, by Style, 1932 and 1953

	1952 Factory shipments		1953 Factory shipments	
	Quantity	Selling value at factory	Quantity	Selling value at factory
	doz. pr.	\$	doz. pr.	\$
Hosiery:				
Full fashioned .....	3,682,316	33,810,646	3,992,511	35,564,823
Seamless .....	5,346,963	27,031,557	5,168,722	24,832,488
Total .....	9,029,279	60,842,203	9,161,233	60,397,311

1. For hosiery in all industries see Table 15.

TABLE 13. Hosiery Summary for the Industry<sup>1</sup>, by Fibre, 1952 and 1953

	1952 Factory shipments		1953 Factory shipments	
	Quantity	Selling value at factory	Quantity	Selling value at factory
	doz. pr.	\$	doz. pr.	\$
Hosiery:				
Cotton all kinds, including mixtures.....	2,802,411	8,553,999	2,555,097	7,421,258
Real silk, including mixtures.....	20,426	268,841	30,038	371,714
Rayon and rayon mixtures.....	248,736	1,068,584	296,697	1,015,724
Wool and wool mixtures.....	1,600,950	12,629,302	1,461,171	11,413,990
Nylon .....	4,327,425	38,010,520	4,807,697	40,016,742
Other .....	29,331	310,957	10,533	157,883
Total .....	9,029,279	60,842,203	9,161,233	60,397,311

1. For hosiery in all industries see Table 12.

TABLE 14. Materials Used in the Hosiery Industry, 1952 and 1953

Principal materials	Unit of measure	1952		1953	
		Quantity	Cost value at factory	Quantity	Cost value at factory
Rayon and nylon fibre .....	pound	121,940	\$ 147,745	155,605	168,805
Raw silk, cotton and rayon waste .....	"	29,876	15,664	45,084	32,698
Other .....				—	—
Wool:					
Canadian grown .....	clean pound	482,577	515,973	386,317	335,629
Imported.....	equivalents				
Noils, waste and shoddy .....	pound	128,198	64,439	216,182	103,961
Yarns:					
Cotton.....	pound	2,120,507	2,040,433	1,879,833	1,746,888
Cotton, mercerized.....	"	338,559	743,344	409,202	729,953
Cotton and wool Blends (under 50 per cent wool) .....	"	152,384	213,122	205,638	281,778
Rayon, spun .....	"	127,175	150,943	132,882	155,475
Rayon, spun mixtures .....	"	53,309	85,114	98,161	119,407
Rayon, filament .....	"	164,155	179,493	183,214	256,594
Nylon .....	"	2,172,998	9,555,446	2,410,206	10,472,573
Wool:					
Worsted (combed) oil spun:					
Merino (60's quality and finer) .....	"	237,858	686,120	204,304	540,609
Crossbred (coarser than 60's quality) .....	"	394,811	829,095	334,045	687,722
Blends of wool and other fibres .....	"	336,824	750,757	273,643	599,411
Worsted (combed) dry spun:					
All wool worsted.....	"	389,198	1,097,225	373,412	1,060,120
Blends of wool and other fibres .....	"	204,697	522,809	257,834	634,506
Woolen, carded .....	"	234,342	240,950	212,148	241,529
Elastic .....	"	69,151	295,212	64,816	285,851
Silk, thrown .....	"	16,761	117,729	21,051	149,788
Other yarns .....	"	386,922	1,036,436	430,554	1,188,867
Sewing thread .....	—	—	151,778	—	168,499
Fabrics and ribbons .....	—	—	29,115	—	20,685
Elastic webbing .....	—	—	3,188	—	4,261
Labels .....	—	—	42,955	—	42,029
Buttons and fasteners .....	—	—	2,997	—	4,496
Soaps .....	pound	393,374	77,962	190,122	35,037
Oils, processing .....	—	—	41,433	—	78,323
Oils, lubricating .....	—	—	11,006	—	10,813
Dyestuffs .....	—	—	286,943	—	317,900
Chemicals .....	—	—	104,764	—	74,470
Other manufacturing supplies.....	—	—	493,410	—	384,508
Packing and shipping materials .....	—	—	1,144,731	—	1,292,638
Custom processing charges:					
Dyeing and finishing .....	—	—	261,438	—	681,876
Other.....	—	—	300,116	—	245,449
Total .....	—	—	22,239,835	—	23,153,148

TABLE 15. Hosiery Production in all Industries, Imports, Exports and Domestic Supply, 1938-1953

Year	Canadian Production					Imports				Exports	Do-mestic supply	% of Domestic supply met by Canadian mills
	Wool	Cotton	Syn-thetics	Other	Total	U.K.	U.S.A.	Other	Total	Total		
Thousands of dozen pairs												
1938 .....	1,802	1,780	695	2,949	7,226	135	2	1	138	560	6,804	97.9
1939 .....	1,987	1,953	852	3,321	8,113	125	1	1	127	557	7,683	98.3
1940 .....	2,272	2,405	1,391	2,720	8,788	113	2	1	116	576	8,328	98.6
1941 .....	2,389	2,581	2,863	1,125	8,958	106	1	—	107	598	8,467	98.7
1942 .....	2,271	3,282	3,109	143	8,805	96	—	—	96	246	8,655	98.9
1943 .....	2,244	2,998	3,098	34	8,374	8	—	—	8	213	8,169	99.9
1944 .....	2,376	2,899	2,989	5	8,269	—	1	—	1	345	7,925	100.0
1945 .....	2,399	2,969	2,843	282	8,493	1	2	—	3	267	8,229	99.6
1946 .....	2,570	2,943	3,155	3	8,671	71	10	20	101	376	8,396	98.8
1947 .....	2,617	2,873	3,295	62	8,847	322	391	46	759	412	9,194	91.7
1948 .....	2,723	3,042	3,639	47	9,451	370	78	1	449	301	9,599	95.3
1949 .....	2,292	2,931	3,740	62	9,025	277	55	—	332	132	9,225	96.4
1950 .....	2,325	3,225	3,641	129	9,320	473	38	1	512	184	9,648	94.6
1951 .....	2,239	3,524	4,300	201	10,264	388	252	—	640	140	10,764	94.0
1952 .....	2,090	3,033	4,742	157	10,022	463	488	1	952	85	10,889	92.0
1953 .....	1,800	2,722	5,260	73	9,855	547	740	6	1,293	68	11,080	88.3

TABLE 16. Imports of Hosiery, Calendar Years, 1952 and 1953

Articles imported	Unit of measure	1952		1953	
		Quantity	\$	Quantity	\$
Socks and stockings, cotton .....	doz. pr.	170,733	558,196	298,351	904,680
Socks and stockings, silk .....	" "	1,188	42,249	2,103	76,023
Socks and stockings, wool .....	" "	242,602	1,153,156	358,924	1,824,615
Socks and stockings, synthetic textile fibres .....	" "	537,158	3,090,431	633,232	3,552,621

TABLE 17. Exports of Hosiery, Calendar Years, 1952 and 1953

Articles exported	Unit of measure	1952		1953	
		Quantity	\$	Quantity	\$
Cotton socks and stockings .....	doz. pr.	1,674	5,213	1,683	4,471
Stockings n.o.p. full fashioned .....	" "	27,629	296,357	25,978	260,915
Socks and stockings n.o.p. ....	" "	56,076	646,842	40,607	453,595

TABLE 18. Employees by Sex and Remuneration, by Provinces, 1952 and 1953

Province	Salaried employees			Wage-earners (Monthly average)			Total employees salaries, wages, etc.		
	Male	Female	Total salaries	Male	Female	Total wages	Male	Female	Salaries and wages
	No.	No.	\$	No.	No.	\$	No.	No.	\$
1952									
Canada .....	700	562	4,706,371	3,718	5,218	18,976,529	4,418	5,780	23,682,900
Quebec .....	361	240	2,040,014	1,939	2,565	9,461,189	2,300	2,805	11,501,203
Ontario .....	331	317	2,624,977	1,724	2,566	9,310,682	2,055	2,883	11,935,659
Nova Scotia, Alberta and Bri- tish Columbia .....	8	5	41,380	55	87	204,658	63	92	246,038
1953									
Canada .....	686	552	4,655,801	3,982	5,349	20,173,719	4,668	5,901	24,829,520
Quebec .....	368	228	2,004,044	2,080	2,607	9,765,096	2,448	2,835	11,769,140
Ontario .....	305	317	2,594,229	1,806	2,645	10,094,026	2,111	2,962	12,688,255
Nova Scotia, New Brunswick, Saskatchewan and Alberta	9	4	47,276	89	84	277,523	98	88	324,799
British Columbia .....	4	3	10,252	7	13	37,074	11	16	47,326

TABLE 19. Monthly Employment of Wage-earners, 1952 and 1953

	1952			1953		
	Male	Female	Total	Male	Female	Total
				Number	Number	Number
January .....	3,812	5,172	8,984	3,994	5,333	9,377
February .....	3,868	5,245	9,113	4,003	5,541	9,544
March .....	3,583	5,028	8,611	4,051	5,603	9,654
April .....	3,614	5,062	8,676	4,101	5,603	9,704
May .....	3,599	5,036	8,635	4,001	5,393	9,394
June .....	3,614	5,072	8,686	3,976	5,322	9,298
July .....	3,572	5,021	8,593	3,960	5,166	9,126
August .....	3,696	5,174	8,870	4,001	5,239	9,240
September .....	3,770	5,311	9,081	3,955	5,250	9,205
October .....	3,846	5,454	9,300	3,956	5,255	9,211
November .....	3,902	5,574	9,476	3,899	5,189	9,088
December .....	3,801	5,394	9,195	3,817	5,051	8,868
Monthly average .....	3,718	5,218	8,936	3,982	5,349	9,331

TABLE 20. Principal Statistics of the Hosiery Industry, 1953, grouped according to the Size of Establishment

Establishments having factory shipments of	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of materials used	Value of factory shipments
1953					
Under \$10,000 .....	9	20	17,171	22,731	47,062
\$10,000 to under \$25,000 .....	8	46	53,539	59,158	127,068
\$25,000 to under \$50,000 .....	5	38	67,243	81,459	194,173
\$50,000 to under \$100,000 .....	14	190	309,957	413,135	1,022,031
\$100,000 to under \$200,000 .....	21	553	1,073,030	1,492,196	3,132,349
\$200,000 to under \$500,000 .....	31	1,974	3,671,617	4,362,026	10,406,108
\$500,000 to under \$1,000,000 .....	13	1,364	3,018,561	3,807,537	8,739,939
\$1,000,000 to under \$5,000,000 .....	21	6,272	15,919,232	12,914,906	38,841,327
Head offices .....	—	112	699,170	—	—
Total .....	122	10,569	24,829,520	23,153,148	62,510,057

TABLE 21. Mechanical Equipment in the Hosiery Industry, 1952 and 1953

Item	1952	1953
	Number	
<b>Knitting machines:</b>		
Hosiery:		
Circular:		
Men's .....	3,781	3,322
Women's .....	1,752	1,969
Children's .....	1,596	1,832
Other .....	447	460
Full fashioned:		
Footers .....	482	169
Leggers .....	4,621	2,816
Single Unit.....	9,872	12,164
Underwear, outerwear, etc.:		
Circular:		
Ribbed .....	23	26
Plain .....	9	—
Flat Bed .....	24	49
Warp knit .....	24	24
Scouring machines .....	—	—
Cards:		
Sets of cards:		
Rag pickers .....	—	1
Woollen:		
Tape condenser .....	—	6
Ring doffer .....	6	7
Cotton .....	—	2
Width of cards:		
40" and under .....	—	—
41" to 49" .....	4	11
60" .....	2	5
Over 60" .....	—	—
Spinning:		
Spindles:		
Mule spinning:		
Woollen .....	2,386	3,466
Worsted:		
Oil .....	—	—
Dry .....	—	—
Ring spinning:		
Woollen .....	140	140
Worsted:		
Oil .....	—	—
Dry .....	—	—
Doubbling and twisting .....	9,556	9,556

## APPENDIX

## List of Firms Manufacturing Hosiery, 1953

Name	Address
<b>Nova Scotia:</b>	
Lewis and Sons Ltd., J.	Court St., Truro
<b>New Brunswick:</b>	
Sheer Silk Hosiery Mills Ltd.	Sussex
<b>Quebec:</b>	
A.B. Knitting Mills	Plessisville
Alepin Inc.	2216 Church Ave., Côte-St-Paul, Montreal
Angora Mills Ltd.	9500 St. Lawrence Blvd., Montreal
Aristo Knitting Mills Ltd.	Bromptonville
Avalon Hosiery Ltd.	2695 Rachel St. E., Montreal
Beau-Monde Hosiery Mills Inc.	9500 St. Lawrence Blvd., Montreal
Belding-Corticelli Ltd.	Greenfield Park
Belding-Corticelli Ltd.	1455 Shearer St., Montreal
Bienville Knitting Mill	156 Beaubien St. E., Montreal
Biron & Fils Inc., H.N.	Nicolet
Bonneville Smith Ltd.	83 Ste-Agathe St., Montreal
Boucher, Marcel	St. Damien de Brandon
Burlington Mills Hosiery Co., of Canada Ltd.	130 St. Joseph St., Lachine
Butterfly Hosiery Co., Ltd., The	Drummondville
Cadet Hosiery Mills Ltd.	5715 St. Andrew St., Montreal
Canada Hosiery Mills Ltd.	Richmond
Celtic Knitting Co., Ltd., The	74-78 Turgeon St., Montreal
Champlain Knitting Ltd.	Ste-Anne-de-la-Pérade
Charmaine Hosiery Mills Co. Ltd.	1901, rue Centre, Montreal
Chatelaine Hosiery, Ltd.	150 Frontenac St., St. Johns
Chaussettes Astoria Hosiery Reg'd.	365 St. Jacques St., St. Johns
Croteau, Bruno	Gentilly
Diamond Knitting Reg'd.	240 St. Charles St. N., Joliette
Dominion Knitting Co., Ltd.	159-161 St. Paul St., Joliette
Eddy Hosiery Mills	Knowlton
Elegant Hosiery Mills Ltd.	Sherbrooke
Frances Products Ltd.	St. Hyacinthe
Goodwear Hosiery Mills Ltd.	Ste-Anne-De-la-Pérade
Gotham Hosiery Co. of Canada, Ltd.	St-Hyacinthe
Hanson Mills Ltd.	82 Front St., Hull
Hudson Hosiery Co., Ltd.	Hudson
Illusion Hosiery Ltd.	1145 Yule St., Richelieu
Julius Kayser & Co., Ltd.	245 Frontenac St., Sherbrooke
Kennebec Knitting Mills	Pintendre
Lake Shore Hosiery Mills Ltd.	Longueuil
La Salle Knitting Ltd.	Plessisville
Le Rouet Ltée	101, rue St-Rock, Québec
Le Tricot Chic Enrg.	163, rue Bossé, Chicoutimi
Les Bas Orleans Enrg.	5, rue Lajoie, Ville-Montmorency
Maska Diamond Socks Reg'd.	St-Zéphirin-de-Courval
Morin Industries L. P., Ltd.	St-Jacques-L'Achigan
National Hosiery Mills Ltd.	Richmond
Nerom Hosiery Ltd.	Iberville
Nordic Hosiery Ltd.	80 Dennison Ave., Granby
Nova Knitting Ltd.	280 Mercier St., St. Johns
Orient Hosiery Ltd.	Sherbrooke
Perlix Hosiery Mills Ltd.	2035 Desjardins St., Montreal
Perma-Knit Ltd.	15 Notre-Dame St. E., Montreal
Pert Hosiery Ltd.	8330 Esplanade Ave., Montreal
Princeville Hosiery Mills Ltd.	Princeville
Richelieu Knitting Reg'd.	147 Victoria St., Sorel
Romare Knitting Mills Inc.	St-Simon-de-Drummondville
Sheer Silk Hosiery Mills Ltd.	Abenaquis St., Sherbrooke
Stanfold Knitting Co., Ltd.	Princeville
St. Maurice Knitting Mills Ltd.	La Tuque
Tricot & Artisanat Enrg.	206, rue Bouchard, Granby
Tricot Drummond Knitting Enrg.	Drummondville
Tricot Somerset Inc.	Plessisville
Victory Hosiery Mills Reg'd.	2445 Notre-Dame St., St. Hyacinthe
Villeray Hosiery Ltd.	9875 Clarke St., Montreal
Welsh Brand Hosiery Reg'd.	St-Cyrille-de-Wendover
Weldrest Hosiery Ltd.	Farnham
Windsor Hosiery Mills Inc.	2035 Desjardins St., Montreal
Zenith Textile Products Co.	1460 Clark St., Montreal

## List of Firms Manufacturing Hosiery, 1953 — Concluded

Name	Address
<b>Ontario:</b>	
Alfred Knitting Ltd.....	Alfred
Barker & Moore Hosiery Ltd.....	Owen Sound
Beaumont Knitting Mills Ltd.....	Glen Williams
Belleville Knitters Co. Ltd.....	111 Bay Drive, Belleville
Ber-Neil Sportswear Ltd. ....	136 Henry St., Prescott
Chipman, Holton Knitting Co. Ltd., The .....	134 Cannon St. E., Hamilton
Circle Bar Knitting Co. Ltd., The .....	Kincardine
Circle Bar Knitting Co. Ltd., The .....	Owen Sound
Clinton Hosiery Mills Ltd.....	Clinton
Clinton Hosiery Mills Ltd.....	New Hamburg
Code Felt & Knitting Co. Ltd., The (Knit Division) .....	Perth
Cowie Co. Ltd., H. V.....	Shepherd Ave. & Yonge St., Lansing
Croydon Hosiery Mills .....	48 Hyde Ave., Toronto
Field & Co. Ltd., J. G.....	Tavistock
Forest City Knitting Co. Ltd .....	Glencoe
Georgian Hosiery Mills Ltd., The .....	Durham
Glen Knitting Mills .....	Glen Williams
Grey Mist Hosiery Ltd. ....	Hanover
Herbert Hosiery Mills (Division of Wesley Mason Mills Ltd.).....	425 Coxwell Ave., Toronto
Hirem Hey Hosiery Ltd. ....	218 Dundas St., Woodstock
Holeproof Hosiery Co. Of Canada Ltd.....	Goderich
Holeproof Hosiery Co. of Canada Ltd.....	203 Bathurst St., London
Johnston Hosiery .....	Hespeler
Kinsell & Wright Ltd. ....	280 Donlands Ave., Toronto
Kozy Nose Ltd. ....	337 Talbot St., London
Lavoie & Son, Wilfrid .....	Georgetown
Lincoln Hosiery Ltd. ....	220 N. Vine St., St. Catherines
London Hosiery Mills Ltd. ....	646 Adelaide St., London
McCaul Knit .....	29 Front St. E. Toronto
McCutcheon Knitting Mills .....	428 Cannon St., Hamilton
McGregor Hosiery Mills Ltd. ....	30 Spadina Ave., Toronto
McMurchy & Co. ....	Huttonville
Mercury Mills Ltd. ....	Hamilton
Model Hosiery Mills Ltd. ....	Hanover
Monarch Knitting Co. Ltd., The .....	St. Catharines
National Hosiery Mills Ltd. ....	Dundurn St. S., Hamilton
Ontario Hosiery Mfg. Co. ....	675 King St. W., Toronto
Orient Hosiery Ltd. ....	Pearl St., Brockville
Paquette, E. E. & Sons Ltd. ....	311 Dundas St., Woodstock
Par Knit Hosiery Ltd. ....	Clinton
Penmans Ltd., (No. 1 Mill) .....	West River St., Paris
Prospect Knitting mills Co. ....	312-318 Adelaide St. W. Toronto
Rennie Industries Ltd. ....	512 Woolwich St., Guelph
Richmond Hosiery Ltd. ....	349 Ridout St., London
Royal Knitting Co. Ltd., The .....	41 Norwich St., Guelph
Supersilk Hosiery Mills (Div. of General Products Mfg. Corp. Ltd.) ...	1151 Florence St., London
Supreme Knitting Mills .....	43 Davis Ave., Toronto
Thornton Knitting Mill, D. R. ....	925 Dundas St., Woodstock
Weldrest Hosiery Ltd. ....	70 Buttonwood Ave., Mt. Dennis
York Knitting Mills Ltd. (Woodstock Hosiery Div.) .....	20 Vansittart Ave., Woodstock
<b>Saskatchewan:</b>	
De Shaye & Co., J.O. ....	Melville
<b>Alberta:</b>	
Caldwell Knitting Co., Ltd. ....	127 Seventh Ave. E., Calgary
<b>British Columbia:</b>	
Apex Hosiery Ltd. ....	125 West Second St., North Vancouver
Bellhouse, Charles .....	1446 West eighth Ave., Vancouver
McCallum, Earl .....	105 Esplanade St., North Vancouver
McCurdy Hosiery Ltd. ....	35 Erie St., Victoria

## SECTION 3. THE KNITTED GOODS INDUSTRY, 1953

After a spurt in the early months of 1953, activity in the Knitted Goods industry tapered off and the year closed with the value of factory shipments somewhat below that reported the previous year. Shipments f.o.b. plant in 1953 were \$98,282,285, down 2.1 per cent from the \$100,394,867 reported in 1952. The stepped up activity of the beginning of the year resulted in an increase in total employment for the year. The payroll in 1953 listed 13,844 persons compared with 13,036 the year before. The sum of \$27,591,161 was expended on salaries and wages versus \$25,279,909 in 1952. The cost of materials used fell slightly with \$54,551,024 reported in 1953 as against \$58,133,735 a year earlier.

The majority of the 172 establishments, 7 more than in 1952, were located in Quebec and Ontario with the first named having 75 and the latter 83 establishments. Ontario was responsible for 54.6 per cent of the industry's shipments and 55.3 per cent of employment. Quebec accounted for 36.9 per cent of shipments and 36.1 per cent of employment. Of the other establishments 3 were situated in Nova Scotia, 5 in Manitoba, 3 in Alberta and 3 in British Columbia.

Knitted underwear is the principal commodity produced in the industry and in 1953 factory shipments totalled 3,176,258 dozen garments valued at

\$28,479,203. Of this group, the main item was men's cotton combinations of which 228,119 dozen worth \$5,549,845 were shipped. Shipments of sweaters, cardigans, pullovers etc., amounted to 958,226 dozen worth \$25,099,398. Another important item of production was knitted fabrics for sale and in 1953 there were 7,369,743 pounds shipped with a value of \$13,494,788. Further details of shipments are to be found in Table 23.

Yarns of various kinds made up the bulk of the materials used in the industry. In 1953 there were 26,148,642 pounds of purchased yarns consumed costing \$37,203,649. The largest single item in this group was cotton which accounted for 15,425,050 pounds worth \$14,012,046.

Imports of knitted goods were heavier in 1953 than the year before. In 1953 there were 3,087,717 pounds of knitted goods with a value of \$10,849,658 brought into the country compared to 2,231,888 pounds worth \$7,848,978 in 1952. Some of the larger items were knitted fabrics, cotton, with 739,270 pounds worth \$1,221,707 and clothing, wool, knitted, women's and girl's, n.o.p. with 422,371 pounds valued at \$3,622,925. In comparison, exports were very small and the total value for 1953 was \$183,650 as against \$148,045 the previous year.

TABLE 22. Principal Statistics of the Knitted Goods Industry, 1949-1953

	Establishments	Employees	Salaries and wages	Cost of materials used	Gross value of production
	No.	No.	\$	\$	\$
1949 .....	177	15,089	23,754,297	45,602,977	88,209,552
1950 .....	172	13,926	22,991,182	47,804,653	88,199,070
1951 .....	171	13,877	25,500,794	58,743,251	103,490,643
<b>1952</b>					
Canada .....	165	13,036	25,279,909	58,133,735	100,394,867 <sup>1</sup>
Nova Scotia .....	3	626	1,108,778	2,527,844	4,286,273 <sup>1</sup>
Quebec .....	65	4,859	8,839,854	21,984,332	38,761,477 <sup>1</sup>
Ontario .....	86	7,101	14,461,626	32,164,566	54,334,183 <sup>1</sup>
Manitoba .....	6	214	400,113	868,782	1,504,988 <sup>1</sup>
Alberta and British Columbia .....	5	236	469,538	588,211	1,507,946 <sup>1</sup>
<b>1953</b>					
Canada .....	172	13,844	27,591,161	54,551,024	98,282,285 <sup>1</sup>
Nova Scotia .....	3	734	1,330,146	3,085,919	4,883,286 <sup>1</sup>
Quebec .....	75	4,991	9,451,300	18,952,417	36,293,654 <sup>1</sup>
Ontario .....	83	7,652	15,882,426	30,737,296	53,655,802 <sup>1</sup>
Manitoba .....	5	187	370,144	936,222	1,436,340 <sup>1</sup>
Alberta .....	3	32	67,310	78,618	217,728 <sup>1</sup>
British Columbia .....	3	248	489,835	760,552	1,795,475 <sup>1</sup>

1. Beginning with 1952 the value of factory shipments has been collected instead of the gross value of production.

TABLE 23. Factory Shipments of the Knitted Goods Industry, 1952 and 1953

Products	Unit of measure	1952		1953	
		Quantity	Selling value at factory	Quantity	Selling value at factory
Underwear, Knitted or made from knitted fabrics:			\$		\$
Men's and youths':					
Combinations:					
Cotton or chiefly cotton .....	doz.	226,311	5,031,935	228,119	5,549,845
Rayon or chiefly rayon .....	"	1,216	20,471	1,752	31,997
Wool or chiefly wool .....	"	53,799	2,306,831	32,205	1,686,822
Shirts:					
Cotton or chiefly cotton .....	doz.	325,808	3,078,666	452,605	3,444,204
Rayon or chiefly rayon .....	"	28,159	84,343	3,340	27,804
Wool or chiefly wool .....	"	25,815	751,586	16,361	482,888
Drawers:					
Cotton or chiefly cotton .....	doz.	116,247	1,644,154	167,237	2,027,386
Wool or chiefly wool .....	"	13,948	476,827	10,478	340,369
Shorts:					
Cotton or chiefly cotton .....	doz.	363,359	2,536,895	467,444	3,275,317
Other .....	"	5,552	94,634	13,276	184,172
Boys':					
Combinations:					
Cotton or chiefly cotton .....	doz.	79,772	1,167,131	86,164	1,311,661
Wool or chiefly wool .....	"	2,792	81,022	1,059	31,796
Shirts:					
Cotton or chiefly cotton .....	doz.	63,502	437,749	76,105	399,015
Wool or chiefly wool .....	"				
Drawers:					
Cotton or chiefly cotton .....	doz.	24,537	201,552	40,140	296,561
Wool or chiefly wool .....	"				
Shorts:					
Cotton or chiefly cotton .....	doz.	85,213	380,233	95,027	436,948
Women's and misses':					
Combinations:					
Cotton or chiefly cotton .....	doz.	45,118	259,695	28,136	211,568
Rayon or chiefly rayon .....	"	672	18,942	484	15,732
Wool or chiefly wool .....	"				
Drawers:					
Cotton or chiefly cotton .....	doz.	84,582	495,600	1,089	19,048
Wool or chiefly wool .....	"				
Bloomers, panties, etc.:					
Cotton or chiefly cotton .....	doz.	232,885	1,314,301	182,585	1,144,732
Rayon or chiefly rayon .....	"	338,716	2,131,014	316,180	2,182,358
Wool or chiefly wool .....	"	12,339	292,170	8,445	154,186
Nylon .....	"	24,702	227,980	22,909	160,659
Vests:					
Cotton or chiefly cotton .....	doz.	133,767	850,342	113,420	815,958
Rayon or chiefly rayon .....	"	47,751	242,185	20,611	155,550
Wool or chiefly wool .....	"	12,294	293,093	8,931	175,038
Other .....	doz.			2,306	12,341
Girls' (sizes 8-14x):					
Combinations:					
Cotton or chiefly cotton .....	doz.	3,397	39,298	1,831	19,141
Rayon or chiefly rayon .....	"	1,718	6,757	—	—
Wool or chiefly wool .....	"				
Drawers:					
Cotton or chiefly cotton .....	doz.	9,864	53,313	2,143	13,348
Rayon or chiefly rayon .....	"				
Wool or chiefly wool .....	"				
Bloomers, panties, etc.:					
Cotton or chiefly cotton .....	doz.	82,484	389,699	113,667	495,821
Rayon or chiefly rayon .....	"	22,841	82,537	17,025	62,349
Wool or chiefly wool .....	"	808	6,150		
Vests:					
Cotton or chiefly cotton .....	doz.	81,372	378,546	88,224	415,022
Rayon or chiefly rayon .....	"	2,573	10,121	765	3,070
Wool or chiefly wool .....	"	318	4,917	465	6,530
Other .....	"	1,248	5,516	4,352	17,458

TABLE 23. Factory Shipments, of the Knitted Goods Industry, 1932 and 1953 - Continued

Products	Unit of measure	1952		1953	
		Quantity	Selling value at factory	Quantity	Selling value at factory
Underwear, knitted or made from knitted fabrics — concluded:			\$		\$
Children's (sizes 2-6x) and infants':					
Combinations:					
Cotton or chiefly cotton .....	doz.	8,460	56,383	13,873	81,608
Wool or chiefly wool .....	"				
Drawers and panties:					
Cotton or chiefly cotton .....	doz.	225,859	749,744	243,075	778,857
Rayon or chiefly rayon .....	"	10,740	44,770	7,196	39,890
Wool or chiefly wool .....	"	1,302	17,108	272	3,139
Vests:					
Cotton or chiefly cotton .....	doz.	217,261	1,053,469	220,050	1,136,662
Rayon or chiefly rayon .....	"	16,227	38,135	788	18,979
Wool or chiefly wool .....	"	10,292	114,389	4,901	57,627
Other garments:					
Sleepers .....	doz.	50,323	618,794	46,332	623,510
Other .....	"	1,236	8,343	3,954	31,844
Other knitted underwear .....	doz.	846	19,881	3,431	52,124
Underwear, made from woven fabric:					
Other .....	doz.	13	358	7,506	48,269
<b>Total Underwear .....</b>	<b>doz.</b>	<b>3,098,038</b>	<b>28,117,579</b>	<b>3,176,258</b>	<b>28,479,203</b>
Knitted outerwear:					
Sweaters, cardigans, pullovers, etc.:					
Wool and mixtures .....	doz.	618,808	19,763,815	718,865	20,782,713
Cotton .....	"	170,589	2,016,953	140,463	1,718,796
Rayon .....	"	28,880	714,188	30,089	415,354
Nylon .....	"	55,395	1,408,388	68,809	2,182,535
T-Shirts .....	doz.	257,827	3,378,013	306,087	3,539,729
Jerseys, sweat shirts, etc. ....	"	39,797	658,608	44,540	877,357
Knitted suits and dresses .....	"	12,998	1,914,333	13,816	2,369,191
Bathing suits .....	"	43,545	1,739,960	58,629	2,277,044
Infants' knitgoods, all kinds .....	"	352,151	3,502,176	369,515	4,113,037
Scarves and mufflers .....	"	33,413	509,913	28,953	296,282
Headwear .....	"	58,772	610,284	54,971	565,362
Knitted gloves and mittens .....	doz. pr.	242,218	1,941,401	138,033	1,092,466
Other knitted outerwear .....	"	—	920,232	—	468,130
Kimonos, dressing gowns, etc.:					
Knitted .....	doz.	6,870	379,249	2,542	150,333
Woven .....	"				
Pyjamas:					
Knitted .....	doz.	35,206	1,005,888	52,405	1,171,305
Woven .....	"	2,105	61,543		
Nightdresses:					
Knitted .....	doz.	23,157	644,386	24,690	883,992
Woven .....	"	5,305	163,200		
Underslips:					
Knitted .....	doz.	30,596	1,083,088	30,654	1,120,842
Woven .....	"	74,751	1,331,262	66,391	1,256,281
Fabric gloves and mittens (dress and work):					
Silk and rayon .....	doz. pr.	1	1	1	1
Hosiery:					
Wool and mixtures .....	doz. pr.	486,788	3,209,493	338,724	2,102,279
Cotton and mixtures .....	"	230,386	909,319	166,916	614,771
Synthetic and mixtures .....	"	139,132	1,165,327	147,366	1,125,419
Woven Goods:					
Wool fabrics .....	lb. sq. yd.	1	1	{ 817,090	1,849,064
Household blankets and auto rugs .....	"	—	2,339,214	{ 1,225,636	770,619

TABLE 23. Factory Shipments, of the Knitted Goods Industry, 1932 and 1953 - Concluded

Products	Unit of measure	1952		1953	
		Quantity	Selling value at factory	Quantity	Selling value at factory
Knitted fabrics for sale:			\$		\$
Glove and shoe linings .....	pound	788,073	1,192,071	1,404,057	2,006,465
Meat wrap stockinette .....	"	603,342	673,857	805,960	717,950
Other cotton stockinette .....	"	757,830	984,861	463,756	534,426
Other cotton .....	"	1,852,490	2,400,036	1,708,986	2,339,056
Wool .....	"	542,767	1,529,657	446,317	1,385,432
Rayon .....	"	732,598	830,840	442,341	595,644
Nylon .....	"	1,265,780	6,542,614	1,633,217	5,193,012
Wristing, tubing and skirting .....	"	456,835	772,794	465,109	722,803
Yarn for sale:					
Cotton .....	pound	124,133	164,337	265,851	304,877
Woollen:					
Weaving and carpet yarn .....	"	2	2	—	—
Machine knitting .....	"	656,347	1,271,062	396,979	659,204
Hand knitting .....	"	327,460	793,047	164,028	318,399
Worsted, oil:					
Weaving and hand knitting .....	pound	51,045	113,049	526,120	1,296,208
Machine knitting .....	"	6,774	16,443	—	—
All other yarn .....	"				
Waste rags and clips .....	pound	1,179,321	95,517	818,714	118,048
All other products .....	—	—	2,669,316	—	1,214,906
Custom processing receipts .....	—	—	857,554	—	653,751
Intercompany transfers .....	—	1	1	1	1
Total factory shipments .....	—	—	100,394,867	—	98,282,285

1. Included in "All other products".  
 2. Included in "All other yarn".

TABLE 24. Total Canadian Underwear Production, 1939-1952

	Dozens	Selling value at factory
		\$
1939 .....	3,165,211	15,604,350
1940 .....	3,785,139	20,389,439
1941 .....	4,007,898	22,453,429
1942 .....	3,891,850	20,705,456
1943 .....	3,333,155	20,145,867
1944 .....	3,534,720	21,388,210
1945 .....	3,596,131	21,080,694
1946 .....	3,599,501	22,826,476
1947 .....	3,683,608	28,820,644
1948 .....	4,429,392	36,987,968
1949 .....	4,250,638	36,310,449
1950 .....	4,141,133	32,874,595
1951 .....	4,538,756	38,632,278
1952 <sup>1</sup> .....	4,638,950	36,112,246

1. Commencing with 1952 factory Shipments data has been collected instead of production data.

TABLE 25. Materials Used in the Knitted Goods Industry, 1952 and 1953

Principal materials	Unit of measure	1952		1953	
		Quantity	Cost value at factory	Quantity	Cost value at factory
Fibres:			\$		\$
Cotton, raw .....	pound	210,292	104,576	145,481	52,218
Cotton, waste .....	"	533,204	166,134	660,389	157,712
Rayon tops .....	"	103,668	93,884	163,898	162,405
Synthetic fibres .....	"	85,038	79,730	40,702	14,840
Rayon waste .....	"	59,510	23,341	56,788	15,613
Nylon .....	"	253,387	521,996	208,027	410,236
Wool, Canadian Grown:	clean pounds				
Finer than 60's .....					
60's .....	"	13,165	30,101	13,932	34,594
58's .....	"				
56's .....	"	309,345	346,026	334,345	361,026
Coarser than 56's .....	"	593,560	653,344	97,307	92,064
Wool, imported:					
Finer than 60's .....	"	169,918	241,677	46,530	44,021
60's .....	"	45,588	87,678	26,132	38,112
58's .....	"				
56's .....	"	746,146	784,725	603,989	593,756
Coarser than 56's .....	"	542,857	620,782	664,413	575,069
Wool tops:					
Merino (60's or finer) .....	"	818,233	1,311,661	1,062,983	1,628,938
Crossbred (coarser than 60's) .....	"	687,320	871,699	489,972	607,662
Other .....	"	12,074	17,586	5,952	9,057
Waste, wool or part wool, and rags .....	"	901,425	386,617	757,234	382,903
Wool shoddy .....	"	109,565	65,668	121,367	65,701
Other raw stock .....	"	311,730	28,917	88,737	24,004
Yarns:					
Cotton .....	pound	15,014,583	14,127,126	15,376,798	13,923,147
Cotton, mercerized .....	"	98,266	171,224	48,252	88,899
Cotton & wool blends (under 50 per cent wool) .....	"	400,862	634,866	648,949	823,150
Rayon, spun .....	"	259,191	263,012	241,785	232,904
Rayon, spun mixtures .....	"	85,382	94,041	94,895	92,234
Rayon, filament .....	"	1,685,773	1,529,174	1,086,036	858,961
Nylon .....	"	1,416,683	6,072,678	1,181,878	5,316,325
Nylon spun .....	"	49,700	168,766	8,291	24,203
Wool, worsted (combed) oil spun:					
Merino (60's and finer) .....	pound	1,658,693	4,578,969	1,896,712	5,410,310
Crossbred (coarser than 60's) .....	"	1,314,038	2,756,433	1,409,833	2,972,959
Blends of wool & other fibres .....	"	531,440	860,200	503,789	929,409
Wool, worsted (combed) dry spun:					
All wool .....	pound	3,788,138	5,821,520	1,598,726	3,690,433
Blends of wool and other fibres .....	"	274,095	373,761	100,887	157,169
Wool, woollen .....	"	1,572,436	2,440,328	1,682,677	2,038,122
Angora rabbit, mohair & other animal hair .....	"	52,873	262,780	57,742	305,309
Elastic .....	"	40,423	122,362	41,963	80,110
All other yarns .....	"	138,229	169,256	169,429	260,005
Sewing thread .....	—	—	976,051	—	1,082,417
Fabrics:					
Knit .....	yard	2,380,813	2,110,469	3,975,802	2,863,124
Woven .....	"	3,225,278	1,991,143	2,557,025	1,603,143
Elastic webbing .....	—	—	660,056	—	931,838
Labels .....	—	—	258,929	—	304,574
Ribbons .....	—	—	192,825	—	190,338
Buttons .....	—	—	333,385	—	362,913
Fasteners, all kinds, including buckles, clasps .....	—	—	143,130	—	159,917
Laces, braids, & other trimmings .....	—	—	960,012	—	905,034
Soaps .....	pound	580,571	83,199	607,353	79,209
Oils, all kinds .....	—	—	330,593	—	94,066
Dyestuffs, chemicals, etc. ....	—	—	829,651	—	886,282
All other materials .....	—	—	395,151	—	538,473
Charges for spinning, throwing, dyeing etc. ....	—	—	927,407	—	880,684
Packing and shipping materials .....	—	—	1,054,096	—	1,205,432
Inter-company transfers .....	—	—	1	—	1
Total .....	—	—	58,133,735	—	54,551,024

1. Included in "All other materials".

TABLE 26. Imports of Knitted Goods, Calendar Years, 1952 and 1953

Articles imported	Unit of measure	1952		1953	
		Quantity	Value	Quantity	Value
Knitted fabrics, cotton .....	pound	438,521	\$ 719,615	739,270	1,221,707
Knitted fabrics, silk .....	"	148	1,069	348	2,397
Knitted fabrics wholly or in part of wool, n.o.p. ....	"	86,242	206,383	34,089	122,637
Knitted fabrics, synthetic fibre .....	"	260,713	849,672	210,884	704,720
Underwear, cotton, knitted .....	"	193,239	370,493	266,351	530,894
Underwear, silk, knitted .....	"	45	864	3	138
Underwear, synthetic fibre, knitted .....	"	121,148	310,702	130,946	327,535
Underwear, wool, knitted.....	"	86,490	277,511	101,829	346,424
Clothing, cotton, knitted, infants' and children's, n.o.p. ....	"	130,719	339,639	267,118	601,203
Clothing, cotton, knitted, women's and girls', n.o.p. ....	"	115,983	347,312	139,870	368,069
Clothing, cotton, knitted, men's and boys', n.o.p. ....	"	193,359	457,338	300,077	665,844
Clothing, synthetic fibre, knitted, infants' and children's, n.o.p. ....	"	13,206	43,369	41,505	100,633
Clothing, synthetic fibre, knitted, women's and girls', n.o.p. ....	"	64,928	277,774	85,366	413,908
Clothing, synthetic fibre, knitted, men's and boys', n.o.p. ....	"	30,209	80,442	57,433	145,544
Clothing, wool, knitted, infants' and children's, n.o.p. ....	"	83,132	367,851	130,308	637,539
Clothing, wool, knitted, women's and girls', n.o.p. ....	"	308,386	2,555,740	422,371	3,822,925
Clothing, wool, knitted, men's and boys', n.o.p. ....	"	105,420	643,204	159,949	1,037,541

TABLE 27. Exports of Knitted Goods, Calendar Years, 1952 and 1953

Articles exported	Unit of measure	1952		1953	
		Quantity	Value	Quantity	Value
			\$		\$
Cotton underwear .....	—	—	11,931	—	18,380
Wool underwear .....	—	—	2,317	—	15,529
Synthetic fibre, underwear .....	—	—	70,265	—	69,048
Wool outer garments, knitted .....	—	—	62,532	—	80,693

TABLE 28. Employees by Sex and Remuneration, by Provinces, 1952 and 1953

Province	Salaried employees			Wage-earners (monthly average)			Total employees, salaries, wages, etc.		
	Male	Female	Total salaries	Male	Female	Total wages	Male	Female	Salaries and wages
1952	No.	No.	\$	No.	No.	\$	No.	No.	\$
Canada .....	854	724	5,509,833	3,310	8,148	19,770,076	4,164	8,872	25,279,909
Nova Scotia .....	22	19	160,071	163	422	948,707	185	441	1,108,778
Quebec .....	335	265	1,864,920	1,460	2,799	6,974,934	1,795	3,064	8,839,854
Ontario .....	464	417	3,284,096	1,630	4,590	11,177,530	2,094	5,007	14,461,626
Manitoba .....	17	12	92,072	28	157	308,041	45	169	400,113
Alberta and British Columbia .....	16	11	108,674	29	180	360,864	45	191	469,538
1953									
Canada .....	901	756	5,941,207	3,293	8,894	21,649,954	4,194	9,650	27,591,161
Nova Scotia .....	20	22	177,779	183	509	1,152,367	203	531	1,330,146
Quebec .....	359	283	2,070,020	1,341	3,008	7,381,280	1,700	3,291	9,451,300
Ontario .....	487	427	3,475,309	1,705	5,033	12,407,117	2,192	5,460	15,882,426
Manitoba .....	16	11	87,838	24	136	282,306	40	147	370,144
Alberta .....	5	3	27,128	3	21	40,182	8	24	67,310
British Columbia .....	14	10	103,133	37	187	386,702	51	197	489,835

TABLE 29. Monthly Employment of Wage-earners, 1952 and 1953

Months	1952			1953			
	Male	Female	Total	Male	Female	Total	
Number						Number	
January .....	3,289	7,936	11,225	3,387	8,887	12,274	
February .....	3,300	8,074	11,374	3,438	9,086	12,524	
March .....	3,283	8,074	11,357	3,437	9,293	12,730	
April .....	3,227	7,943	11,170	3,417	9,251	12,668	
May .....	3,110	7,572	10,682	3,259	8,958	12,217	
June .....	3,082	7,467	10,549	3,264	8,772	12,036	
July .....	3,063	7,419	10,482	3,189	8,616	11,805	
August .....	3,313	8,132	11,445	3,295	8,948	12,243	
September .....	3,446	8,649	12,095	3,284	9,008	12,292	
October .....	3,528	8,985	12,513	3,246	9,063	12,309	
November .....	3,518	9,077	12,595	3,179	8,688	11,867	
December .....	3,389	8,505	11,894	2,991	8,112	11,103	
Monthly average .....	3,310	8,148	11,458	3,293	8,894	12,187	

TABLE 30. Principal Statistics of the Knitted Goods Industry, 1953  
grouped according to the Size of Establishment

Establishment having factory shipments of	Establishments	Employees	Salaries and wages	Cost of materials used	Value of factory shipments
	No.	No.	\$	\$	\$
1953					
Under \$10,000 .....	5	13	8,941	12,300	26,312
\$10,000 to under \$25,000 .....	10	46	71,453	69,019	196,267
\$25,000 to under \$50,000 .....	7	43	77,006	138,510	271,859
\$50,000 to under \$100,000 .....	27	347	556,967	967,079	1,852,023
\$100,000 to under \$200,000 .....	27	670	1,249,247	2,212,360	3,911,859
\$200,000 to under \$500,000 .....	42	2,055	3,934,848	8,228,485	14,281,269
\$500,000 to under \$1,000,000 .....	29	2,872	5,643,437	11,877,065	20,362,308
\$1,000,000 to under \$5,000,000 .....	24	7,720	15,622,810	31,046,206	57,380,388
\$5,000,000 and over .....	1				
Head offices .....	—	78	426,452	—	—
Total .....	172	13,844	27,591,161	54,551,024	98,282,285

TABLE 31. Mechanical Equipment in the Knitted Goods Industry, 1952 and 1953

Item	1952	1953
Number		
Looms:		
Broad looms .....	111	105
Narrow looms .....	7	5
Knitting machines:		
Hosiery:		
Circular:		
Men's .....	818	705
Women's .....	271	281
Children's .....	140	132
Other .....	146	148
Full fashioned:		
Footers .....	131	85
Leggers .....	187	58
Single unit .....	512	427
Underwear, outerwear, etc.:		
Circular:		
Ribbed .....	4,848	4,824
Plain .....	646	609
Flat bed .....	1,239	1,451
Warp knit .....	159	101
Scouring machines .....	21	22
Cards:		
Sets of cards:		
Rag pickers .....	12	10
Shoddy .....	2	2
Worsted .....	—	—
Woollen:		
Tape condenser .....	16	11
Ring doffer .....	45	45
Cotton .....	8	8
Width of cards:		
40" and under .....	15	14
41" to 49" .....	44	43
50" to 59" .....	4	4
60" .....	18	14
Over 60" .....	2	1
Spinning:		
Spindles:		
Mule spinning:		
Woollen .....	22,586	20,838
Worsted:		
Oil .....	720	720
Dry .....	—	—
Cotton .....	1,944	1,944
Ring spinning:		
Woollen .....	2,484	2,484
Worsted:		
Oil .....	2,856	2,856
Dry .....	—	—
Cotton .....	—	—
Cap spinning:		
Worsted, Oil .....	7,384	6,184
Flyer spinning:		
Worsted, Oil .....	400	400
Doubling and twisting .....	4,124	961

## List of Firms Manufacturing Knitted Goods, 1953

Name	Address
<b>Nova Scotia:</b>	
Nova Scotia Textiles Ltd. ....	Windsor
Stanfield's Limited ....	Truro
Thistle Knit Wear Co. Ltd. ....	Dayton
<b>Quebec:</b>	
Ackerman Knit Goods Reg'd. ....	130 Du Port St., Montreal
Art Knitting Mills Reg'd. ....	8280 St. Lawrence Blvd., Montreal
Beauche Knitting Co. Ltd. ....	St. Georges, Beauche
Beaver Knitwear Ltd. ....	1615 Lagacuethière St. E., Montreal
Belding-Corticelli Ltd. ....	1455 Shearer St., Montreal
Belleville, Maurice ....	1077 Laviolette St., Trois-Rivières
Berman Knitting Mills Ltd. ....	4060 St. Lawrence Blvd., Montreal
Biron Knitting Mills Ltd. ....	116 Montcalm St., Berthierville
Black Knitting Mills Ltd. ....	5120 St-Dominique St., Montreal
Bronfen Knitting Mills ....	1193 St. Dominique St., Montreal
Bunny Knit Reg'd. ....	205 Vitre St. W., Montreal
Canadian United States Knitting Co. ....	St. Hyacinthe
Carnegie Locknit Reg'd. ....	Industrial Centre 43, Sherbrooke
Central Knitting Mills Ltd. ....	987 Côte St., Montreal
Chic Parisien ....	2040 Bleury St., Montreal
Classic Knitting ....	56 Mt. Royal Ave. E., Montreal
Cooper Knitting Mills Reg'd., The ....	4060 St. Lawrence Blvd., Montreal
Davis Knitting Mills ....	3981 St. Lawrence Blvd., Montreal
Elby Rib Knitting Mills ....	15 Mt. Royal Ave. W., Montreal
Elite Knitting Mills Inc. ....	10 Pine Ave. W., Montreal
Fainer Knitting Mills Ltd. ....	4060 St. Lawrence Blvd., Montreal
Fergusson Atlantic Underwear Ltd. ....	Three Rivers
Filler Mfg. Co. Ltd. ....	214 Vallée St., Montreal
Formcraft Fabrics Co. Ltd. ....	4530 Clark St., Montreal
Gatex Co., The ....	207 St. Paul St. W., Montreal
Gero of Paris ....	1461 Guy St., Montreal
Gerrard Mills Ltd. ....	Stanstead
Glencairn Knitting Mills Reg'd. ....	10 Ontario St. W., Montreal
Glove Knitters Inc., The ....	4201 Ontario St. E., Montreal
Glove Knitters Inc., The ....	49 Maillet St., Thetford Mines
Godin Knitting Reg'd. ....	Ste-Anne-de-la-Pérade
Golden Spider Knitwear Inc. ....	4201 Ontario St. E., Montreal
Grand'Mère Knitting Co. Ltd. ....	7th Ave., Grand'Mère
Grover Mills Ltd. ....	2025 Parthenais St., Montreal
Highland Knitting Mills ....	204 Laurier St. W., Montreal
Julius Kayser & Co. Ltd. ....	Megantic
Julius Kayser & Co. Ltd. ....	Rock Island
Junior Knitting Mills Ltd. ....	4526 de La Roche St., Montreal
Kit-Kat Knit Ltd. ....	8280 St. Lawrence Blvd., Montreal
Klaiman & Son, P. D. ....	268 Van Horne Ave., Montreal
Knit Craft Mills ....	4060 St. Lawrence Blvd., Montreal
Knitted Outerwear Mills Reg'd. ....	305 Bellechasse St. E., Montreal
Knitters Limited ....	Oulette St., Marieville
Knitting Reg'd. G.C. ....	545 St. Paul St., La Providence
Knitting Mills A & G. ....	754 St. Paul St. W., Montreal
Knitting Mills, J.K. ....	4602 St. Lawrence Blvd., Montreal
Knitting Mills Ltd., V.N. ....	P.O. Box 163, Berthierville
La Bergère Knitting Co. ....	1250 McGill College Ave., Montreal
Le Moulin Blanc Enrg. ....	La Guadeloupe
LeRouet Woolen Shops Ltd. ....	487 St. Valier St., Quebec
Laurentian Textile Co. Ltd. ....	Scott St., St. Jérôme
Loomcraft Arts Inc. ....	3981 St. Lawrence Blvd., Montreal
Main Knitting Mills Ltd. ....	7030 Grand Ave., Montreal
Pageau, E. H. ....	2106 Plessis St., Montreal
Parent & Fils Ltée, L.J. ....	4892 St. Lawrence Blvd., Montreal
Paris-Charme ....	445 St. Peter St., Montreal
Paris Star Knitting Mills ....	4064 St. Lawrence Blvd., Montreal
Pedigree Mfg. Co. Ltd. ....	6407 Boyer St., Montreal
Pencer Knitting Mills Ltd. ....	5770 St. Lawrence Blvd., Montreal
Penmans Limited ....	80 Factory St., Coaticook
Penmans Limited ....	2115 Giroard St. Hyacinthe
Quality Kitwear Co. Ltd. ....	1226 St. Catherine St. W., Montreal
Quebec Rayon Mills, Ltd. ....	367 Frontenac St., Sherbrooke
Regal Knitting Mills Ltd. ....	425 Duclos St. St. Hyacinthe
Regent Knitting Mills Ltd., The ....	Castonguay St., St. Jérôme

## List of Firms Manufacturing Knitted Goods, 1953 — Continued

Name	Address
<b>Quebec — Concluded</b>	
Rose Knitting Mills Ltd.	4530 Clarke St., Montreal
Rossy Knitting Mills	7183 Casgrain St., Montreal
Rosemount Knitting	2400 Dandurand St., Montreal
Rouville Knitting Co. Ltd.	Marieville
Saey Yarn & Knitting Co.	5685 Christophe Colomb St., Montreal
Schafer Mfg. Co. Reg'd.	6845 St. Urbain St., Montreal
Sporting Knit Co. Ltd.	205 Vitre St. W., Montreal
Super Knitting Mills Co. Ltd., The	470 St. Joseph St., St. Hyacinthe
Tricotex Co. Ltd.	Sherbrooke
Underwear Mills	9200 St. Lawrence Blvd. Montreal
Walker Jones Co. (Canada) Ltd., C.	905 Old Orchard Ave., Montreal
<b>Ontario:</b>	
Ace Knitting Co. Ltd.	1244 Dundas St. W., Toronto
Albion Knitting Co. Ltd.	Park & Murray Sts., Peterborough
Armitage Children's Wear	2454 Danforth Ave., Toronto
Atlas Sales Co.	8 Palmerston Sq., Toronto
Aurora Textiles Limited	212 Yonge St. S., Aurora
Avon Knit Ltd., The	82 Erie St., Stratford
Ballantyne Co. Ltd., R.M.	Ballantyne Ave., Stratford
Barrie Glove & Knitting Co. Ltd., The	40 Ontario St. S., Kitchener
Bates & Innes Ltd.	Carleton Place
Beaunit Mills Ltd.	176 John St., Toronto
Bell Knitting Mills Ltd.	2466 Dundas St. W., Toronto
Bette Knitting Co.	121 Erie St., Stratford
Borg Fabrics Ltd.	Elmira
Brampton Knitting Mills, The	60 Queen St. E., Brampton
British Knitwear Ltd.	Head & Stanley Sts., Simcoe
Davis & Co. Ltd., Henry	259 Spadina Ave., Toronto
Day-Smith Ltd.	Queen St., Hespeler
Dods Knitting Co. Ltd.	Orangeville
Dominion Rubber Co. Ltd.	84 Margaret Ave., Kitchener
Dorothea Knitting Mills Ltd.	Alliston
Dorothea Knitting Mills Ltd.	20 Research Rd., Leaside, (Toronto 17)
Dupont Textiles Ltd.	533 College St., Toronto
Eaton Knitting Co. Ltd., The	71-81 John St. N., Hamilton
Elco Limited	86 John St., Toronto
Fashion Knitting Co. Ltd.	80 Nelson St., Toronto
Forest Fabrics Ltd.	68 King St., London
Furnham Mfg. Co. Ltd.	243 College St., Toronto
Galt Knitting Co. Ltd.	Water St., Galt
Gilchrist Mfg. Co.	443 King St. W., Toronto
Glenayr-Knit Ltd.	1801 Danforth Ave., Toronto
Goodyear Knitting Co.	651 Queen St. E., Toronto
Highland Mills Ltd.	52 St. Lawrence St., Toronto
Houlding Knitwear Ltd.	182 Spadina Ave., Toronto
Ideal Knitting Mills Ltd.	20 Spadina Ave., Toronto
Jersey's Limited	187 Duchess St., Toronto
Keith-Day Limited	210 Regina St. N., Waterloo
Kingsley Companies Ltd.	79-83 Wellington St. W., Toronto
Knitting, D & D.	618A Brock Ave., Toronto
Knitting Co. R.&F.	70 McGee St., Toronto
Koenig Knitting Mills Ltd.	650 King St. W., Toronto
Lennard & Sons Ltd., S.	154 King St. W., Dundas
Mason Knitting Co. Ltd.	49 Guelph St., Acton
Mercury Mills Ltd.	Hamilton
Model Knitting Mills	Commercial & Main Sts., Milton
Model Knitting Mills	179 John St., Toronto
Modern Textiles Corp. Ltd.	372 Richmond St. W., Toronto
Monarch Knitting Co. Ltd., The	Dunnville
Moodie Co. Ltd., J.R.	735 King St. E., Hamilton
National Knitting Mills	676 Richmond St. W., Toronto
Natlie Knitting Mills	Margaret St., Hamilton
Norfolk Knitters Ltd.	Port Dover
Penmans Ltd. (Mill No. 10)	Grand River Ave., Brantford
Penmans Ltd.	King & Thames Sts., London
Penmans Ltd. (Mill No. 2)	Willow St., Paris
Penmans Ltd. (Mill No. 3)	Willow St., Paris
Perfect Knitting Co.	197 Spadina Ave., Toronto
Pond Fabrics	132 First Ave., Simcoe
Port Perry Knitting Co.	Box 295, Port Perry

## List of Firms Manufacturing Knitted Goods, 1953 — Concluded

Name	Address
<b>Ontario — Concluded</b>	
Puretex Knitting Co. Ltd.	426 Queen St. E., Toronto
Queen Knitting Co.	163 Vine St., Rear, Toronto
Rainbow Knitting Co. Ltd.	2 Clinton Place, Toronto
Ray-Knit Mfg. Co. Ltd.	787 King St. W., Toronto
Richmond Hosiery Ltd. The	Mitchell
Royal Knitting Co.	468 Wellington St. W., Toronto
Russell Knitting Co.	17 Regina St. N., Waterloo
Scotsmoor Textiles Ltd.	Milverton
Scott Knitting Co. Ltd.	734 Yonge St., Toronto
Silknit Limited	Chelsey
Silknit Limited	590 King St. W., Toronto, 2B
Simplex Textiles Ltd.	Walker St., Prescott
Springdale Mills Ltd.	Perth
Springstead Knitwear Co. Ltd.	Vittoria
Star Knitting Mills Ltd.	92 Sherbourne St., Toronto
Straton Knitting Mills	244 Augusta Ave., Toronto
Superior Silk Mills Ltd.	Walker St., Prescott
Swiss Knit	11 Queen St. N., Kitchener
Tease Knitting Co. Ltd.	895 Lansdowne Ave., Toronto
Turnbull Ltd., C.	104 Water St. N., Galt
Warren Bros. Ltd.	335 St. Paul St., St. Catharines
Williams-Tow Knitting Co. Ltd., The	125 Erie St., Stratford
York Knitting Mills Ltd. (Zimmerknit Division)	330 Dundurn St. S., Hamilton
York Knitting Mills Ltd. (Woodstock Division)	97 Wilson St., Woodstock
<b>Manitoba:</b>	
Cambridge Knitwear Mills Ltd.	70 Arthur St., Winnipeg
Dominion Knitting & Mfg. Co. Ltd.	54 Adelaide St., Winnipeg
Master Textiles Ltd.	197 Princess St., Winnipeg
Schacter & Sons, H.	153 McKenzie St. W., Winnipeg
Standard Knitting Co. Ltd.	387 Dufferin Ave., Winnipeg
<b>Alberta:</b>	
Cloverdale Knitting Mills Ltd.	9314—111th Ave., Edmonton
Logan Garment Ltd.	314-8th St. S., Lethbridge
Western Knitting Mills	1712 Centre St., Calgary
<b>British Columbia:</b>	
Brown & Brown Knitting Mill	854 Tolmie Ave., Victoria
Jantzen of Canada Ltd.	196 Kingsway, Vancouver
Pride of the West Knitting Mills Ltd.	81 Robson St., Vancouver



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