

34-215

68



CANADA



# THE HOSIERY AND KNITTED GOODS INDUSTRIES 1955

*Published by Authority of*

The Honourable Gordon Churchill, Minister of Trade and Commerce

**DOMINION BUREAU OF STATISTICS**

Industry and Merchandising Division  
Textiles and Miscellaneous Products Section

6503-510-125

Price 25 cents

Vol. 2—Part VIII—A-1

EDMOND CLOUTIER, C.M.G., O.A., D.S.P., Queen's Printer and Controller of Stationery, Ottawa, 1957.

212-48

## NOTICE

The annual reports prepared by the Industry and Merchandising Division of the Bureau of Statistics are divided into 3 volumes, as follows: **Volume I** — The Primary Industries, including mining, forestry and fisheries; **Volume II** — Manufacturing; **Volume III** — Merchandising and Services. The volumes are made up of parts, and the parts in turn are subdivided according to the industries or provinces which they comprise.

Volume II consists of the following parts, the first two of which deal with manufacturing as a whole and the balance with the major manufacturing groups.

- I — General Review of the Manufacturing Industries, \$1.50
- II — The Manufacturing Industries of Canada, (7 sections, as follows:)
  - Section A. Summary for Canada, 25¢
  - Section B. Atlantic Provinces, 50¢
  - Section C. Quebec, 25¢
  - Section D. Ontario, 25¢
  - Section E. Prairie Provinces, 40¢
  - Section F. British Columbia, 25¢
  - Section G. The Manufacturing Industries of Canada, Regional Distribution, 75¢
- III — Foods and Beverages
- IV — Tobacco and Tobacco Products
- V — Rubber Products
- VI — Leather Products
- VII — Textile Mills
- VIII — Knitting Mills
- IX — Clothing
- X — Wood and Paper Products
- XI — Printing Trades
- XII — Iron and Steel Products
- XIII — Transportation Equipment
- XIV — Non-ferrous Metal Products
- XV — Electrical Apparatus and Supplies
- XVI — Non-metallic Mineral Products
- XVII — Products of Petroleum and Coal
- XVIII — Chemicals and Allied Products
- XIX — Miscellaneous Manufactures

The present report is the only one in Part VIII. It is punched to permit of filing in a ring binder. This report deals with the following two industries:

- 1. The Hosiery Industry.
- 2. The Knitted Goods Industry. } 25¢

# THE HOSIERY AND KNITTED GOODS INDUSTRIES

## 1955

Prior to 1952 this report was entitled "The Hosiery, Knitted Goods and Fabric Gloves and Mittens Industries". The fabric glove and mitten industry was included in order to bring fabric and knitted glove statistics together in one report. The discontinuance of this practice with the 1952 report was prompted by a proposed change in the Standard Industrial Classification whereby the knitting mills

will be removed from the clothing group. The fabric gloves and mittens industry will now be found in the report "The Miscellaneous clothing Industries".

In the present report the first section deals with the combined statistics of the hosiery and knitted goods industries. Two further sections deal separately with each of the two industries.

### SECTION 1. THE COMBINED HOSIERY AND KNITTED GOODS INDUSTRIES - 1955

Goods having a value f.o.b. plant of \$155,186,763 were shipped from the mills of the hosiery and knitted goods industries in 1955. This compares with the 1954 figure of \$150,818,573 and represents a 2.9 per cent increase. This improvement took place solely in the knitted goods industry as the value of shipments in the hosiery industry fell slightly short of the previous year's total. Employment was provided for 21,658 people in 1955 compared with 21,622 in 1954. Salary and wage payments at \$47,208,208 in 1955 were down slightly from the \$47,577,835 reported the previous year. An 8 per cent rise in material costs from \$70,118,825 in 1954 to \$75,705,514 in the year under review accompanied the increase in the value of factory shipments. The number of establishments reporting was one less at 296 versus 297 the year before.

The value of production, calculated by reducing the value of shipments by the slight decrease of \$143,397 during the year in finished goods inventory, amounted to \$155,043,366, a rise of 5 per cent over the 1954 figure of \$147,722,429. The employment of production workers climbed fairly steadily throughout the year and the monthly average for the two industries stood at 19,052 compared with 18,757 in 1954. As in the case of the gain in shipments, the increases in production and employment were reflections of higher activity in the knitted goods industry. The value of production in this industry rose from \$89,817,700 in 1954 to \$97,064,702 in 1955 and the average monthly employment of production workers from 10,287 to 10,878. In the hosiery industry, on the other hand, the first rose only slightly from \$57,904,729 to \$57,978,664 while a decrease from 8,470 to 8,174 was reported for the second.

The product summary to be found in Table 4 on page 5 reveals that the value of factory shipments of full fashioned hosiery continued to decline with

4,109,345 dozen pairs worth \$29,475,770 reported in 1955 as against 4,357,651 dozen pairs valued at \$32,976,401 in 1954. Seamless hosiery was reported at 5,502,831 dozen pairs worth \$28,026,700 compared with 5,296,485 dozen pairs worth \$26,035,264 in the earlier year. The trend in underwear toward separate garments was continued and the number of garments increased from 2,764,486 dozen to 3,292,197 dozen over the two years while the price received rose from \$18,513,520 to \$20,522,159. Shipments of sweaters, cardigans, pullovers, etc. in 1955 amounted to 1,048,585 dozen worth \$30,984,061 compared with the 1954 figures of 842,769 dozen valued at \$25,213,004.

The year under review saw imports of socks and stockings rise from 1,102,686 dozen pairs worth \$5,506,964 in 1954 to 1,152,586 dozen pairs worth \$6,248,263 in 1955. Socks and stockings of synthetic fibre accounted for most of the increase, rising from 528,102 dozen pairs worth \$3,077,216 in the earlier year to 603,788 dozen pairs valued at \$3,816,421 in the later. This item comprises a high percentage of full fashioned nylon hosiery. Hosiery exports remained negligible as only 51,501 dozen pairs worth \$487,350 left the country in 1955 compared with 63,252 dozen pairs valued at \$610,572 the year before. In knitted goods other than hosiery "Clothing, wool, knitted, women's and girl's" continued to grow and was the largest single item of the group. There were 583,776 pounds valued at \$5,071,108 brought into the country in 1955 as against 522,905 pounds worth \$4,782,467 in 1954. For further information on exports and imports reference should be made to Tables 16, 17, 27 and 28 of this report.

Beginning with 1954 information on the value of year-end inventory holdings at plant and plant warehouses is being collected as part of the annual Census of Industry. This data was formerly collected by a separate survey. The summarized results for

the Hosiery and Knitted Goods industries will be found in Tables 3, 10 and 23.

Capital, repair and maintenance expenditures amounted to \$5,297,000 in 1955 compared with

\$5,474,000 in 1954. Of this amount, \$4,800,000 was spent on machinery and equipment and the balance \$497,000 on construction. The hosiery industry spent \$2,470,000 and the knitted goods industry \$2,827,000.

TABLE 1. Principal Statistics of the Combined Hosiery and Knitted Goods Industries, Representative Years, 1930 to 1955

Year	Establishments	Employees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production <sup>1</sup>
	No.	No.	\$	\$	\$	\$	\$
1930 .....	158	18,165	14,745,113	645,989	24,981,327	27,415,501	53,042,817
1933 .....	170	17,159	12,610,093	720,763	19,473,785	20,802,662	40,997,210
1935 .....	163	18,511	14,252,553	753,400	22,948,056	22,688,647	46,390,103
1937 .....	171	20,250	16,228,813	754,717	26,446,763	25,654,274	52,855,754
1939 .....	174	21,312	17,778,485	828,442	27,383,530	29,457,833	57,669,805
1942 .....	186	23,462	23,422,666	1,099,213	38,550,016	40,485,197	80,134,426
1945 .....	216	23,654	26,640,343	1,242,677	40,423,407	46,368,318	88,035,002
1948 .....	271	27,634	42,807,416	1,634,496	69,114,815	77,806,848	148,556,159
1949 .....	290	26,442	43,949,295	1,644,454	64,702,821	76,671,800	143,019,075
1950 .....	293	25,255	44,141,526	1,654,552	68,718,394	75,852,820	146,225,766
1951 .....	295	25,188	49,000,212	1,794,688	84,402,005	83,523,432	169,720,125
1952 .....	288	23,234	48,962,809	1,828,038	80,373,570	80,619,241 <sup>2</sup>	162,820,849
1953 .....	294	24,413	52,420,681	1,823,745	77,704,172	81,264,425 <sup>2</sup>	160,792,342
1954 .....	297	21,622	47,577,835	1,848,826	70,118,825	75,754,778	150,818,573
1955 .....	296	21,658	47,208,298	1,871,873	75,705,514	77,465,979	155,186,753
Hosiery .....	127	9,266	21,378,299	793,146	23,497,527	33,687,991	57,992,648
Knitted goods .....	169	12,392	25,829,909	1,078,727	52,207,987	43,777,988	97,194,115

1. Beginning with 1952 the value of factory shipments has been collected instead of the gross value of production.

2. Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture".

TABLE 2. Comparison of Principal Statistics of the Combined Hosiery and Knitted Goods Industries 1954 and 1955

Item		1954	1955	+ Increase - Decrease
Establishments reporting .....	No.	297	296	- 1
Supervisory and office employees:				
Total .....	No.	2,865	2,606	- 259
Male .....	"	1,578	1,409	- 169
Female .....	"	1,287	1,197	- 90
Total salaries .....	\$	10,373,820	9,192,965	- 1,180,855
Production workers:				
Monthly .....	No.	18,757	19,052	+ 295
Male .....	"	6,512	6,384	- 128
Female .....	"	12,245	12,668	+ 423
Total wages .....	\$	37,204,015	38,015,243	+ 811,228
Cost of fuel and electricity .....	\$	1,848,826	1,871,873	+ 23,047
Cost of materials used .....	\$	70,118,825	75,705,514	+ 5,586,689
Value of factory shipments .....	\$	150,818,573	155,186,763	+ 4,368,190

TABLE 3. Inventories<sup>1</sup>, 1955

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	\$	\$	\$	\$
<b>Opening<sup>2</sup></b>				
Nova Scotia .....	466,814	304,237	812,739	1,583,790
New Brunswick .....				
Quebec .....	4,756,296	4,813,280	6,524,051	16,093,627
Ontario .....	6,101,516	5,478,871	8,734,532	20,314,919
Manitoba .....	75,365	25,827	64,283	165,475
Saskatchewan .....	80,873	3,762	60,720	145,355
Alberta .....				
British Columbia .....	256,797	61,808	133,562	452,167
Canada .....	11,737,661	10,687,785	16,329,887	38,755,333
<b>Closing:</b>				
Nova Scotia .....	548,885	396,641	663,551	1,609,077
New Brunswick .....				
Quebec .....	5,413,408	5,581,079	6,812,355	17,806,842
Ontario .....	5,789,698	5,141,758	8,465,460	19,396,916
Manitoba .....	79,345	19,693	60,597	159,635
Saskatchewan .....	72,066	8,717	40,431	121,214
Alberta .....				
British Columbia .....	237,672	94,814	144,096	476,582
Canada .....	12,141,074	11,242,702	16,186,490	39,570,266

1. Book value of all manufacturing inventories held at plant and plant warehouses.

2. The opening inventory for 1955 differs from the closing inventory published for 1954 because of the inclusion of new firms and the removal of figures for firms which did not operate during 1955.

TABLE 4. Summary of Factory Shipments of the Combined Hosiery and Knitted Goods Industries, 1954 and 1955

Principal products	Unit of Measure	1954		1955	
		Quantity	Selling value at factory	Quantity	Selling value at factory
			\$		\$
Hosiery:					
Full fashioned .....	Doz. pr.	4,357,651	32,976,401	4,109,345	29,475,770
Seamless .....	" "	5,296,485	26,035,264	5,502,831	28,026,700
Underwear:					
Combination .....	Dozen	333,383	7,323,181	346,534	7,997,798
Separate .....	"	2,764,486	18,513,520	3,292,197	20,522,159
Underslips:					
Knitted and woven .....	"	72,575	1,881,437	79,728	1,900,148
Knitted outerwear:					
Sweaters, cardigans, pullovers, etc. ....	"	842,769	25,213,004	1,048,585	30,984,061
Other (not including gloves and mittens) .....	-	-	14,392,038	-	11,225,771
Gloves and mittens:					
Knitted .....	Doz. pr.	111,956	779,149	115,947	809,387
Fabric .....	" "	95,855	942,872	40,250	588,808
Yarns for sale or transfer, all kinds .....	-	-	2,234,212	-	2,170,323
All other products .....	-	-	19,604,667	-	19,897,362
Custom processing receipts .....	-	-	922,828	-	1,588,476
<b>Total factory shipments</b> .....	-	-	<b>150,818,573</b>	-	<b>155,186,763</b>

**TABLE 3. Detail of Factory Shipments of the Combined Hosiery and Knitted Goods Industries, 1954 and 1955**

Principal products	Unit of Measure	1954		1955	
		Quantity	Selling value at factory	Quantity	Selling value at factory
Hosiery:			\$		\$
Wool and wool mixtures (Chiefly wool):					
Men's seamless:					
Work socks.....	doz. pr.	511, 573	2, 872, 141	516, 370	2, 837, 084
Fine socks.....	" "	467, 817	4, 355, 862	490, 611	4, 465, 034
Other (anklets, sport socks, etc.) .....	" "	340, 571	2, 532, 468	295, 149	2, 437, 786
Women's seamless:					
Full length stockings.....	" "	48, 992	521, 359	47, 695	437, 888
Other (anklets, campus, sport, etc.) .....	" "	101, 730	446, 064	84, 800	310, 906
Children's seamless:					
Full length stockings.....	" "	110, 838	681, 386	103, 762	626, 957
Golfers.....	" "	121, 893	609, 156	92, 671	506, 757
Other (½ length, anklets, etc.) .....	" "	220, 782	646, 087	103, 003	443, 992
Cotton and cotton mixtures (Chiefly cotton):					
Men's seamless:					
Work socks and fine socks .....	doz. pr.	277, 929	1, 052, 418	274, 135	1, 070, 736
Other (anklets, sport socks, etc.) .....	" "	134, 457	562, 076	148, 907	621, 256
Women's seamless:					
Full length stockings.....	" "	207, 855	849, 184	184, 138	761, 722
Other (anklets, campus, sport, etc.) .....	" "	345, 843	902, 275	265, 028	664, 676
Children's seamless:					
Full length stockings.....	" "	279, 835	1, 005, 549	398, 614	1, 191, 215
Golfers.....	" "	679, 210	1, 398, 728	16, 931	61, 793
Other (½ length anklets, etc.) .....	" "	71, 703	481, 469	662, 351	1, 484, 804
Full fashioned (all types) .....	" "			44, 090	216, 079
Silk and silk mixtures (Chiefly silk):					
Seamless, all types .....	doz. pr.	24, 155	264, 810	—	—
Full fashioned (all types) .....	" "			24, 335	289, 112
Rayon and rayon mixtures (Chiefly rayon):					
Men's seamless .....	doz. pr.	47, 948	233, 964	33, 116	167, 152
Women's seamless .....	" "	77, 690	207, 014	50, 886	135, 277
Children's seamless .....	" "	86, 622	214, 833	68, 147	161, 002
Full fashioned .....	" "	27, 734	229, 074	13, 356	126, 372
Nylon:					
Seamless .....	doz. pr.	1, 232, 424	6, 937, 670	1, 665, 942	9, 635, 901
Full fashioned .....	" "	4, 235, 101	32, 003, 221	4, 026, 999	28, 841, 265
Other .....	" "	1, 434	4, 857	1, 140	7, 704
Total hosiery .....	doz. pr.	9, 654, 136	59, 011, 665	9, 612, 176	57, 502, 470
Underwear, knitted or made from knitted fabrics:					
Men's and youths':					
Combinations:					
Cotton or chiefly cotton .....	doz.	211, 442	4, 604, 627	221, 038	5, 006, 865
Rayon or chiefly rayon .....	"	1, 997	35, 157	2, 414	43, 003
Wool or chiefly wool .....	"	34, 532	1, 511, 744	33, 385	1, 739, 904
Shirts:					
Cotton or chiefly cotton .....	doz.	357, 765	2, 680, 462	427, 644	3, 112, 236
Rayon or chiefly rayon .....	"	4, 048	46, 272	3, 321	42, 059
Wool or chiefly wool .....	"	15, 163	459, 218	17, 154	520, 863
Drawers:					
Cotton or chiefly cotton .....	doz.	143, 392	1, 629, 814	140, 448	1, 691, 767
Wool or chiefly wool .....	"	11, 143	396, 607	11, 135	366, 813
Shorts:					
Cotton or chiefly cotton .....	doz.	428, 228	2, 971, 234	544, 285	3, 548, 634
Other .....	"	11, 929	152, 130	7, 546	87, 392
Boys':					
Combinations:					
Cotton or chiefly cotton .....	doz.	78, 834	1, 103, 997	68, 911	994, 257
Wool or chiefly wool .....	"				
Shirts:					
Cotton or chiefly cotton .....	doz.	93, 697	448, 565	123, 784	524, 286
Wool or chiefly wool .....	"				

TABLE 5. Detail of Factory Shipments of the Combined Hosiery and Knitted Goods Industries, 1934 and 1935 - Continued

Principal products	Unit of measure	1934		1935	
		Quantity	Selling value at factory	Quantity	Selling value at factory
Underwear, knitted or made from knitted fabrics - Continued:			\$		\$
Drawers:					
Cotton or chiefly cotton .....	doz.	39,672	296,494	47,320	381,611
Wool or chiefly wool .....	"				
Shorts:					
Cotton or chiefly cotton .....	doz.	124,231	581,171	150,053	625,913
Women's and misses':					
Combinations:					
Cotton or chiefly cotton .....	doz.	1,487	28,544	15,249	166,151
Rayon or chiefly rayon .....	"				
Wool or chiefly wool .....	"				
Drawers:					
Cotton or chiefly cotton .....	doz.	1,189	17,821	13,798	132,289
Wool or chiefly wool .....	"				
Bloomers, panties, etc.:					
Cotton or chiefly cotton .....	doz.	187,801	1,165,981	176,515	1,059,666
Rayon or chiefly rayon .....	"	299,151	2,013,683	420,722	2,507,048
Wool or chiefly wool .....	"	7,192	131,379	7,269	139,240
Nylon .....	"	44,964	351,705	69,173	563,592
Vests:					
Cotton or chiefly cotton .....	doz.	114,153	741,215	118,684	758,843
Rayon or chiefly rayon .....	"	18,762	143,665	22,233	167,651
Wool or chiefly wool .....	"	7,645	155,506	8,042	161,815
Other .....	doz.	-	-	5,357	58,890
Girls' (sizes 8-14x):					
Combinations:					
Cotton or chiefly cotton .....	doz.	1,429	15,621	1,694	13,177
Drawers:					
Cotton or chiefly cotton .....	doz.	1,791	12,576		
Bloomers, panties, etc.:					
Cotton or chiefly cotton .....	doz.	105,680	447,932	99,054	415,451
Rayon or chiefly rayon .....	"	6,332	23,136	18,020	43,158
Wool or chiefly wool .....	"	3,687	20,678		
Vests:					
Cotton or chiefly cotton .....	doz.	77,142	369,776	75,206	344,672
Rayon or chiefly rayon .....	"	949	10,000	10,331	53,510
Wool or chiefly wool .....	"				
Other .....	doz.	503	2,305	1,366	7,830
Children's sizes (2-6x) and infants:					
Combinations:					
Cotton or chiefly cotton .....	doz.	3,662	23,491	4,800	39,591
Wool or chiefly wool .....	"	-	-		
Drawers and panties:					
Cotton or chiefly cotton .....	doz.	327,232	1,169,609	432,250	1,205,571
Rayon or chiefly rayon .....	"	14,120	50,473	25,119	78,304
Wool or chiefly wool .....	"	423	4,940		
Vests:					
Cotton or chiefly cotton .....	doz.	235,950	1,131,717	239,351	1,070,800
Rayon or chiefly rayon .....	"	16,835	65,501	-	-
Wool or chiefly wool .....	"	3,726	44,949	1,423	8,492
Other garments:					
Sleepers .....	doz.	55,845	748,100	61,078	758,548
Other .....	"	1,326	8,750	3,826	17,575
Other knitted underwear .....	doz.	43	527	36	441
Underwear, made from woven fabrics:					
Other .....	doz.	2,777	19,719	9,697	62,099
Total underwear .....	doz.	3,097,869	25,836,701	3,638,731	28,519,957
Knitted Outerwear:					
Sweaters, cardigans, pullovers, etc.:					
Wool and wool mixtures .....	doz.	633,071	20,856,602	710,934	22,463,903
Cotton .....	"	90,510	1,017,538	86,724	891,358

**TABLE 3. Detail of Factory Shipments of the Combined Hosiery and Knitted Goods Industries, 1954 and 1955 — Concluded**

Principal products	Unit of measure	1954		1955	
		Quantity	Selling value at factory	Quantity	Selling value at factory
Knitted Outerwear:			\$		\$
Sweaters, cardigans, pullovers, etc. — Concluded:					
Rayon .....	doz.	20,342	328,353	3,670	70,734
Nylon .....	"	98,846	3,010,511	247,257	7,558,066
Other .....					
T-shirts .....	doz.	379,325	3,667,299	405,458	4,051,282
Jerseys, sweat shirts, etc. ....	"	85,326	920,530	65,139	725,165
Knitted suits and dresses .....	"	9,213	1,400,753	6,307	495,745
Bathing suits .....	"	52,198	1,857,838	77,149	1,936,472
Infants' knitgoods, all kinds .....	"	317,882	5,428,505	367,331	2,769,425
Scarves and mufflers .....	"	20,460	228,340	25,552	233,706
Headwear .....	"	64,495	736,835	117,586	851,307
Knitted gloves and mittens:					
Dress .....	doz. pr.	78,474	596,883	70,571	573,108
Work and other .....	" "	33,482	182,266	45,376	236,279
Other knitted outerwear .....	—	—	151,933	—	162,669
Kimonos, dressing gowns, etc.:					
Knitted and woven .....	doz.	2,791	168,855	3,898	203,429
Pyjamas:					
Knitted and woven .....	doz.	31,013	748,814	34,860	847,658
Nightdresses:					
Knitted and woven .....	doz.	24,428	901,529	22,224	790,199
Underslips:					
Knitted .....	doz.	29,356	1,078,730	29,218	1,089,303
Woven .....	"	43,219	802,707	50,510	810,840
Fabric gloves and mittens:					
Dress .....	doz. pr.	69,378	742,972	34,727	553,310
Work .....	" "	26,477	199,900	5,523	35,498
Woven goods:					
Wool and other fabrics .....	lb. sq. yd.	1	1	1,914,958 2,963,414	2,810,867
Household blankets and auto rugs .....	—	—	607,281	—	600,741
Knitted fabrics for sale:					
Glove and shoe linings .....	pound	1,129,646	1,480,783	564,387	654,066
Other cotton .....	"	3,180,259	3,887,666	2,953,942	3,611,727
Wool .....	"	610,356	1,308,854	390,062	1,137,656
Rayon .....	"	447,847	597,275	497,344	676,450
Nylon .....	"	1,095,618	4,451,460	1,228,570	5,318,488
Wrapping, tubing and skirting .....	"	419,375	659,840	531,527	833,699
Yarn for sale:					
Cotton .....	pound	218,356	218,685	196,217	282,490
Woollen:					
Machine knitting .....	pound	347,362	657,045	537,049	994,596
Hand knitting .....	"	115,864	210,278	234,547	626,057
Worsted oil:					
Weaving and machine knitting .....	pound	349,028	706,260	124,282	196,226
Hand knitting .....	"	148,371	430,694	—	—
All other yarn .....	—	—	11,250	—	70,954
Waste rags and clips .....	—	—	108,777	—	86,876
All other products .....	—	—	4,683,533	—	2,325,506
Custom processing receipts .....	—	—	922,828	—	1,588,476
<b>Total factory shipments .....</b>	<b>—</b>	<b>—</b>	<b>150,818,573</b>	<b>—</b>	<b>155,186,763</b>

1. Included in "All other products."

**TABLE 5A. Total Yarns Spun in 1955 by the Hosiery and Knitted Goods Industries,  
Whether Produced for Own Use, for Sale, or on Commission**

—	Worsted, oil	Worsted, dry	Woollen	Cotton	Other
Lbs.					
Carpet weaving .....	—	—	—	—	—
Other weaving .....	10,912	—	2,184,892	209	7,521
Machine Knitting .....	1,055,572	—	2,078,092	504,840	451,685
Hand knitting .....	48,314	—	92,791	—	10,121
Other .....	39,753	—	30,125	761	27,401
<b>Total .....</b>	<b>1,154,551</b>	—	<b>4,385,900</b>	<b>505,810</b>	<b>496,728</b>

**TABLE 6. Materials Used in the Combined Hosiery and Knitted Goods  
Industries, 1954 and 1955**

Principal materials	Unit of measure	1954		1955	
		Quantity	Cost value at factory	Quantity	Cost value at factory
		\$	\$		
Fibres:					
Cotton raw .....	pound	143,729	48,378	96,584	30,989
Cotton waste .....	"	402,435	97,011	431,164	116,533
Rayon tops .....	"	67,141	32,196	140,661	56,135
Synthetic fibres .....	"	218,614	68,641	575,867	741,412
Rayon waste .....	"	114,354	33,789	196,184	68,197
Nylon .....	"	371,802	561,453	175,457	160,872
Wool, Canadian grown:	clean pound				
Finer than 60's .....	}	395,156	420,682	179,979	195,088
60's .....	"	194,189	160,543	177,023	171,482
58's .....	"	281,75%	264,075	198,372	163,907
56's .....	"	—	—	—	—
Coarser than 56's .....	"	724,600	637,356	538,157	417,106
Wool, imported:					
Finer than 60's .....	"	55,825	56,248	27,582	22,767
60's .....	"	11,899	11,493	—	—
58's .....	"	28,064	25,255	—	—
Coarser than 56's .....	"	791,092	689,546		
Noils, wool:					
Merino (60's or finer) .....	pound	108,329	208,937	62,771	163,896
Crossbred (coarser than 60's) .....	"	—	—	—	—
Wool tops:					
Merino (60's or finer) .....	"	702,507	1,159,568	639,096	957,128
Crossbred (coarser than 60's) .....	"	455,916	547,096	557,226	639,351
Wool waste or part wool .....	"	418,060	187,758	328,952	124,047
Wool shoddy .....	"	222,057	113,726	163,176	54,539
Other raw stock .....	"	608,000	282,477	740,074	433,333

**TABLE 6. Materials Used in the Combined Hosiery and Knitted Goods Industries, 1954 and 1955 — Concluded**

Principal materials	Unit of measure	1954		1955	
		Quantity	Cost value at factory	Quantity	Cost value at factory
			\$		\$
<b>Yams:</b>					
Cotton .....	pound	15,612,427	13,046,102	17,684,216	14,734,429
Cotton mercerized .....	"	348,767	618,262	336,523	564,695
Cotton and wool blends (under 50 per cent wool) .....	"	481,731	575,231	656,042	749,988
Rayon, spun .....	"	380,985	349,929	183,214	193,791
Rayon, spun mixtures .....	"	227,882	241,681	259,381	262,053
Rayon, filament .....	"	989,739	872,372	1,393,550	1,148,431
Nylon .....	"	4,140,667	16,574,881	2,770,990	12,298,472
Nylon, spun .....	"	61,879	168,738	1,639,853	5,149,303
Silk .....	"	22,573	92,519	12,755	61,169
Wool, worsted (combed) oil spun:					
Merino (60's and finer) .....	"	1,398,898	3,796,406	1,821,814	4,045,915
Crossbred (coarser than 60's) .....	"	1,313,587	2,848,005	1,215,542	2,415,712
Blends of wool and other fibre .....	"	1,382,070	2,746,132	985,286	2,291,548
Wool, worsted (combed) dry spun:					
All wool .....	"	1,528,096	3,763,371	1,364,946	3,195,600
Blends of wool and other fibres .....	"	463,732	1,085,417	740,461	1,453,882
Wool, woollen .....	"	827,355	853,197	1,012,065	1,090,580
Angora rabbit, mohair and other animal hair .....	"	72,820	83,012	33,064	143,642
Elastic .....	"	322,720	399,415	96,752	395,078
All other yarns .....	—	—	1,486,338	—	3,942,347
Sewing thread .....	—	—	1,013,988	—	1,087,464
<b>Fabrics:</b>					
Knit .....	—	—	2,888,885	—	2,977,565
Woven .....	—	—	1,304,091	—	1,399,868
Elastic webbing .....	—	—	698,991	—	862,046
Labels .....	—	—	364,664	—	442,627
Ribbons .....	—	—	196,797	—	192,986
Buttons .....	—	—	343,305	—	369,541
Fasteners, all kinds, including buckles, clasps, zippers, etc. ....	—	—	113,580	—	103,191
Laces, braids and other trimmings .....	—	—	849,563	—	936,031
Soaps .....	—	—	90,539	—	97,191
Oils, all kinds .....	—	—	132,460	—	292,417
Dyestuffs, chemicals, etc. ....	—	—	1,312,578	—	1,414,743
All other materials .....	—	—	1,291,343	—	867,919
Charges for spinning, throwing, dyeing, etc. ....	—	—	2,349,368	—	2,501,317
Packing and shipping materials .....	—	—	2,650,983	—	2,708,819
Inter-company transfers .....	—	—	1	—	108,826
<b>Total</b> .....	—	—	<b>70,118,825</b>	—	<b>75,705,514</b>

1. Included in "All other materials".

**TABLE 7. Capital, Repair and Maintenance Expenditures, 1946-1955**  
in the Hosiery and Knitted Goods Industries

(Thousands of dollars)

	Capital expenditures			Repair and maintenance expenditures			Capital, repair and maintenance expenditures		
	Construction	Machinery and equipment	Sub-total	Construction	Machinery and equipment	Sub-total	Construction	Machinery and equipment	Total
1946 .....	1,125	2,378	3,503	2,580	—	2,580	3,705	2,378	6,083
1947 .....	1,351	4,611	5,962	867	2,187	3,054	2,218	6,798	9,016
1948 .....	706	6,228	6,934	1,091	2,281	3,372	1,797	8,509	10,306
1949 .....	746	6,169	6,915	733	2,370	3,103	1,479	8,539	10,018
1950 .....	1,081	5,806	6,887	540	2,106	2,646	1,621	7,912	9,533
1951 .....	2,216	5,568	7,784	548	1,977	2,525	2,764	7,545	10,309
1952 .....	429	5,948	6,377	406	1,879	2,285	835	7,827	8,662
1953 .....	539	5,075	5,614	475	1,826	2,301	1,014	6,901	7,915
1954 .....	371	3,246	3,617	374	1,483	1,857	745	4,729	5,474
1955 .....	115	3,307	3,422	382	1,493	1,875	497	4,800	5,297
Hosiery .....	..	..	1,791	121	558	679	210	2,260	2,470
Knitted goods .....	..	..	1,631	261	935	1,196	287	2,540	2,827

**TABLE 8. Monthly Employment of Production Workers in the Combined Hosiery and Knitted Goods Industries, 1954 and 1955**

	1954			1955		
	Male	Female	Total	Male	Female	Total
Number						
January .....	6,764	12,639	19,403	6,348	12,271	18,619
February .....	6,628	12,658	19,286	6,423	12,552	18,975
March .....	6,582	12,484	19,066	6,236	12,366	18,602
April .....	6,496	12,151	18,647	6,061	12,099	18,160
May .....	6,437	11,996	18,433	6,232	11,987	18,219
June .....	6,438	11,917	18,355	6,252	12,099	18,351
July .....	6,340	11,747	18,087	6,397	12,133	18,530
August .....	6,445	11,984	18,429	6,473	12,889	19,362
September .....	6,588	12,364	18,952	6,597	13,362	19,959
October .....	6,527	12,463	18,990	6,401	13,325	19,726
November .....	6,410	12,315	18,725	6,502	13,581	20,083
December .....	6,260	11,826	18,086	6,515	13,236	19,751
Monthly average .....	6,512	12,245	18,757	6,384	12,668	19,052

## SECTION 2. THE HOSIERY INDUSTRY, 1955

For 1955 the hosiery industry reported factory shipments which had a value f.o.b. plant of \$57,992,648. This amount compares with shipments of \$58,477,162 made in 1954. Employment was down 4.5 per cent from 9,705 in 1954 to 9,266 in 1955, accompanied by a fall in salary and wage payments from \$23,186,678 in 1954 to \$21,378,299 in the year under review. Materials consumed cost \$23,497,527 in 1955 compared with \$22,507,991 in 1954, a rise of 4.2 per cent.

The industry in 1955 was comprised of 127 establishments, three less than the previous year. Only six establishments were located outside of Ontario and Quebec—two in Nova Scotia and one each in New Brunswick, Saskatchewan, Alberta and British Columbia. The remaining 121 establishments were divided between Quebec 73 and Ontario 48. Quebec accounted for 53 per cent of the industry's shipments and Ontario for 45 per cent. Quebec reported 56 per cent and Ontario 42 per cent of the persons employed by the industry.

In 1955 the hosiery industry shipped 8,965,805 dozen pairs of hosiery valued at \$53,781,966. This total was made up of 3,994,868 dozen pairs of full-fashioned worth \$28,496,726 and 4,970,937 dozen pairs of seamless worth \$25,285,240. In terms of fibres 5,541,340 dozen pairs were made of nylon, 1,813,252 dozen pairs of cotton and cotton mixtures,

1,432,052 dozen pairs of wool and wool mixtures, 154,670 dozen pairs of rayon and rayon mixtures and 24,335 dozen pairs of real silk and mixtures.

Yarns of various kinds, particularly nylon, cotton and wool make up the greater part of all materials used. In 1955 the consumption of purchased yarns amounted to 6,694,062 pounds costing \$18,897,970 which compares with 6,216,965 pounds costing \$17,628,128 in 1954. The largest single items in the 1955 figures were nylon which totalled 2,909,935 pounds worth \$12,533,508 and cotton, including mercerized, which totalled 1,785,090 pounds worth \$1,837,295.

Imports of hosiery increased from 1,102,686 dozen pairs worth \$5,506,964 in 1954 to 1,152,586 dozen pairs worth \$6,248,263 in 1955. Exports on the other hand decreased from 63,252 dozen pairs worth \$610,572 to 51,501 dozen pairs worth \$487,350 over the two years. Further details of imports and exports are to be found in Tables 16 and 17.

Beginning with 1954 information on the value of year-end inventory holdings at plant and plant warehouses is being collected as part of the annual Census of Industry. This data was formerly collected by a separate survey. The summarized results for the Hosiery Industry for the year under review will be found in Table 10.

TABLE 9. Principal Statistics of the Hosiery Industry, 1949 - 1955

Year and province	Establishments	Employees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production <sup>1</sup>
	No.	No.	\$	\$	\$	\$	\$
1949 .....	113	11,353	20,194,998	629,920	19,099,844	35,079,759	54,809,523
1950 .....	121	11,329	21,150,344	670,891	20,913,741	36,442,064	58,026,696
1951 .....	124	11,311	23,499,418	756,355	25,658,754	39,814,373	66,229,482
1952 .....	123	10,198	23,682,900	783,821	22,239,835	39,402,326 <sup>2</sup>	62,425,982
1953 .....	122	10,569	24,829,520	761,743	23,153,148	38,595,166 <sup>2</sup>	62,510,057
<b>1954</b>							
Canada .....	130	9,705	23,186,678	781,766	22,507,991	34,614,972	58,477,162
Quebec .....	72	5,196	11,820,926	395,936	11,780,105	17,932,507	30,147,566
Ontario .....	52	4,333	11,039,505	356,264	10,258,180	16,171,393	27,380,897
Other provinces <sup>3</sup> .....	6	176	326,247	29,566	469,706	511,072	948,699
<b>1955</b>							
Canada .....	127	9,266	21,378,299	793,146	23,497,527	33,687,991	57,992,648
Quebec .....	73	5,218	11,513,399	447,427	13,006,717	17,500,384	30,749,931
Ontario .....	48	3,856	9,508,210	316,497	9,912,649	15,693,775	26,125,066
Other provinces <sup>3</sup> .....	6	192	356,690	29,222	578,161	493,832	1,117,651

1. Beginning with 1952 the value of factory shipments has been collected instead of the gross value of production.

2. Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture."

3. Includes two establishments in Nova Scotia, one in New Brunswick, one in Saskatchewan, one in Alberta, and one in British Columbia.

TABLE 10. Inventories<sup>1</sup>, 1955

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	\$	\$	\$	\$
Opening <sup>2</sup> :				
Quebec .....	1,753,244	2,641,912	2,285,936	6,681,092
Ontario .....	2,119,070	2,693,245	3,406,083	8,218,398
Other provinces .....	112,096	85,118	203,783	400,997
Canada .....	<b>3,984,410</b>	<b>5,420,275</b>	<b>5,895,802</b>	<b>15,300,487</b>
Closing:				
Quebec .....	2,301,892	2,838,883	2,490,533	7,631,308
Ontario .....	1,987,000	2,054,035	3,203,938	7,244,973
Other provinces .....	137,063	110,884	187,347	435,294
Canada .....	<b>4,425,955</b>	<b>5,003,802</b>	<b>5,881,818</b>	<b>15,311,575</b>

1. Book value of all manufacturing inventories held at plant and plant warehouses.

2. The opening inventory for 1955 differs from the closing inventory published for 1954, because of the inclusion of new firms and the removal of figures for firms which did not operate during 1955.

TABLE 11. Factory Shipments of the Hosiery Industry, 1954 and 1955

Products	Unit of measure	1954		1955	
		Quantity	Selling value at factory	Quantity	Selling value at factory
			\$		\$
Hosiery:					
Wool and wool mixtures (chiefly wool):					
Men's seamless:					
Work socks .....	doz. pr.	323,728	1,846,210	329,275	1,827,637
Fine socks .....	" "	451,400	4,222,616	474,050	4,330,522
Other (anklets, sport socks, etc.) .....	" "	320,826	2,405,140	276,571	2,308,234
Women's seamless:					
Full length stockings .....	" "	47,403	506,452	46,574	422,095
Other (anklets, campus, sports, etc.) .....	" "	97,430	404,112	54,204	276,047
Children's seamless:					
Full length stockings .....	" "	78,505	471,892	74,277	421,749
Golfers .....	" "	103,138	471,189	75,693	370,077
Other (½ length, anklets, etc.) .....	" "	218,952	639,275	100,843	435,048
Cotton and cotton mixtures (chiefly cotton):					
Men's seamless:					
Work socks .....	doz. pr.	—	—	7,300	27,600
Fine socks .....	" "	155,986	500,759	146,450	473,725
Other (anklets, sport socks, etc.) .....	" "	123,458	505,391	117,512	507,262
Women's seamless:					
Full length stockings .....	" "	194,076	777,609	172,931	700,078
Other (anklets, campus, sports, etc.) .....	" "	344,921	897,267	264,068	661,106
Children's seamless:					
Full length stockings .....	" "	274,013	977,417	395,177	1,173,152
Golfers .....	" "	667,210	1,368,455	16,506	60,582
Other (½ length, anklets, etc.) .....	" "	70,083	464,771	649,669	1,451,434
Full fashioned (all types) .....	" "	—	—	43,639	209,883
Silk and silk mixtures (chiefly silk):					
Seamless, all types .....	doz. pr.	24,165	264,810	—	—
Full fashioned, all types .....	" "	—	—	24,335	289,112
Rayon and rayon mixtures (chiefly rayon filament or spun):					
Seamless:					
Men's .....	doz. pr.	46,915	228,449	30,771	154,785
Women's .....	" "	73,169	186,148	48,292	124,232
Children's .....	" "	83,596	207,624	65,268	152,386
Full fashioned .....	" "	22,251	177,998	10,339	85,905
Nylon:					
Seamless .....	doz. pr.	1,203,361	6,787,257	1,625,350	9,406,792
Full fashioned .....	" "	4,095,254	30,944,821	3,915,990	27,908,884

TABLE 11. Factory Shipments of the Hosiery Industry, 1954 and 1955 — Concluded

Products	Unit of measure	1954		1955	
		Quantity	Selling value at factory	Quantity	Selling value at factory
Hosiery — Concluded:			\$		\$
Other synthetic fibres:					
Seamless .....	doz. pr.	1, 434	4, 857	721	3, 639
Other .....	" "				
Other products:					
Knitted woollen sweaters, pullovers, etc. ....	doz.	5, 384	319, 607	5, 836	302, 408
Knitted gloves and mittens .....	doz. pr.	59, 735 <sup>1</sup>	620, 689 <sup>1</sup>	38, 349 <sup>1</sup>	523, 100 <sup>1</sup>
All other products .....	—	—	1, 670, 359	—	2, 140, 165
Custom processing receipts .....	—	—	605, 988	—	1, 245, 009
<b>Total</b> .....	—	—	<b>58, 477, 162</b>	—	<b>57, 992, 648</b>

1. Includes fabric gloves.

TABLE 12. Hosiery Summary for the Industry<sup>1</sup>, by Style, 1954 and 1955

	1954		1955	
	Quantity	Selling value at factory	Quantity	Selling value at factory
	doz. pr.	\$	doz. pr.	\$
Hosiery:				
Full fashioned .....	4, 210, 701	31, 850, 227	3, 994, 868	28, 496, 726
Seamless .....	4, 810, 563	23, 410, 292	4, 970, 937	25, 285, 240
<b>Total</b> .....	<b>9, 021, 264</b>	<b>55, 260, 519</b>	<b>8, 965, 805</b>	<b>53, 781, 966</b>

1. For hosiery in all industries see Table 15.

TABLE 13. Hosiery Summary for the Industry<sup>1</sup>, by Fibre, 1954 and 1955

	1954		1955	
	Quantity	Selling value at factory	Quantity	Selling value at factory
	doz. pr.	\$	doz. pr.	\$
Hosiery:				
Cotton all kinds, including mixtures .....	1, 829, 747	5, 491, 669	1, 813, 252	5, 264, 822
Real silk, including mixtures .....	24, 155	264, 810	24, 335	289, 112
Rayon and rayon mixtures .....	225, 931	800, 219	154, 670	517, 308
Wool and wool mixtures .....	1, 642, 507	10, 971, 604	1, 432, 052	10, 394, 351
Nylon .....	5, 298, 615	37, 732, 078	5, 541, 340	37, 315, 676
Other .....	309	139	156	697
<b>Total</b> .....	<b>9, 021, 264</b>	<b>55, 260, 519</b>	<b>8, 965, 805</b>	<b>53, 781, 966</b>

1. For hosiery in all industries see Table 15.

TABLE 14. Materials Used in the Hosiery Industry, 1954 and 1955

Principal materials	Unit of measure	1954		1955	
		Quantity	Cost value at factory	Quantity	Cost value at factory
Rayon and nylon fibre .....	pound	279,726	\$ 169,861	223,847	\$ 167,008
Raw silk, cotton and rayon waste .....	"	73,170	24,420	163,222	57,639
Other .....	"	-	-	36,980	41,000
Wool:	clean				
Canadian grown .....	pound	229,622	178,586	319,964	262,613
Imported .....	equivalents				
Noils, waste and shoddy .....	pound	328,058	196,700	237,105	105,858
Yarns:					
Cotton .....	pound	1,418,192	1,301,262	1,552,901	1,419,678
Cotton, mercerized .....	"	311,648	549,964	232,189	417,617
Cotton and wool blends (under 50 per cent wool) .....	"	139,122	191,619	109,872	155,269
Rayon, spun .....	"	108,230	111,861	83,738	94,102
Rayon, spun mixtures .....	"	93,854	109,439	63,209	67,216
Rayon, filament .....	"	98,645	92,919	114,168	120,173
Nylon .....	"	2,616,319	11,503,482	2,909,935	12,533,508
Wool:					
Worsted (combed) oil spun:					
Merino (60's quality and finer) .....	"	164,373	471,150	112,112	279,204
Crossbred (coarser than 60's quality) .....	"	221,372	473,081	282,060	611,167
Blends of wool and other fibres .....	"	211,883	522,142	218,959	496,483
Worsted (combed) dry spun:					
All wool worsted .....	"	302,511	895,120	293,283	762,358
Blends of wool and other fibres .....	"	174,773	415,232	279,140	679,488
Woollen, carded .....	"	84,941	91,160	111,627	114,066
Elastic .....	"	67,015	307,262	82,687	347,988
Silk, thrown .....	"	17,609	88,953	9,494	58,685
Other yarns .....	"	186,478	503,482	238,688	740,968
Sewing thread .....	-	-	130,285	-	103,152
Fabrics and ribbons .....	-	-	142,380	-	219,011
Elastic webbing .....	-	-	9,515	-	15,303
Labels .....	-	-	42,185	-	52,788
Buttons and fasteners .....	-	-	5,308	-	6,619
Soaps .....	pound	79,388	23,567	113,338	20,351
Oils, processing .....	-	-	37,230	-	24,193
Oils, lubricating .....	-	-	17,068	-	13,346
Dyestuffs .....	-	-	308,508	-	285,311
Chemicals .....	-	-	120,357	-	112,223
Other manufacturing supplies .....	-	-	668,967	-	481,362
Packing and shipping materials .....	-	-	1,493,314	-	1,355,694
Custom processing charges:					
Dyeing and finishing .....	-	-	345,785	-	323,606
Other .....	-	-	965,827	-	952,480
Total .....	-	-	22,507,991	-	23,497,527

TABLE 15. Hosiery Production in all Industries, Imports, Exports and Domestic Supply, 1938-1955

Year	Canadian Production					Imports			Exports Total	Do- mestic supply Total	% of Domestic supply met by Canadian mills
	Wool	Cotton	Syn- thetics	Other	Total	U.K.	U.S.A.	Other			
Thousands of dozen pairs											
1938 .....	1,802	1,780	695	2,949	7,226	135	2	1	138	560	6,804
1939 .....	1,987	1,953	852	3,321	8,113	125	1	1	127	557	7,683
1940 .....	2,272	2,405	1,391	2,720	8,788	113	2	1	116	576	8,328
1941 .....	2,389	2,581	2,863	1,125	8,958	106	1	-	107	598	8,467
1942 .....	2,271	3,282	3,109	143	8,805	96	-	-	96	246	8,655
1943 .....	2,244	2,998	3,098	34	8,374	8	-	-	8	213	8,169
1944 .....	2,376	2,899	2,989	5	8,269	-	1	-	1	345	7,925
1945 .....	2,399	2,969	2,843	282	8,493	1	2	-	3	267	8,229
1946 .....	2,570	2,943	3,155	3	8,671	71	10	20	101	376	8,396
1947 .....	2,617	2,873	3,295	62	8,847	322	391	46	759	412	9,194
1948 .....	2,723	3,042	3,639	47	9,451	370	78	1	449	301	9,599
1949 .....	2,292	2,931	3,740	62	9,025	277	55	-	332	132	9,225
1950 .....	2,325	3,225	3,641	129	9,320	473	38	1	512	184	9,648
1951 .....	2,239	3,524	4,300	201	10,264	388	252	-	640	140	10,764
1952 .....	2,090	3,033	4,742	157	10,022	463	488	1	952	85	10,889
1953 .....	1,800	2,722	5,260	73	9,855	547	740	6	1,293	68	11,080
1954 .....	1,931	1,997	5,708	631	10,267	439	654	10	1,103	63	11,307
1955 .....	1,735	1,994	5,859	60	9,648	534	593	26	1,153	52	10,749

TABLE 16. Imports of Hosiery, Calendar Years, 1954 and 1955

Articles imported	Unit of measure	1954		1955	
		Quantity	Value	Quantity	Value
			\$		\$
Socks and stockings, cotton.....	doz. pr.	297,262	889,124	310,305	982,417
Socks and stockings, silk .....	" "	1,784	70,811	2,152	94,912
Socks and stockings, wool .....	" "	275,538	1,469,813	236,341	1,354,513
Socks and stockings, synthetic textile fibres .....	" "	528,102	3,077,216	603,788	3,816,421

TABLE 17. Exports of Hosiery, Calendar Years, 1954 and 1955

Articles exported	Unit of measure	1954		1955	
		Quantity	Value	Quantity	Value
			\$		\$
Cotton socks and stockings .....	doz. pr.	1,624	4,009	260	769
Stockings n.o.p. full fashioned .....	" "	41,483	395,814	39,271	355,357
Socks and stockings n.o.p. .....	" "	20,145	210,749	11,970	131,224

TABLE 18. Employees and their Earnings, by Provinces, 1954 and 1955

	Average number					Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total
	Male	Female	Male	Female				
	No.	No.	No.	No.	No.	\$	\$	\$
1954								
Quebec .....	367	222	2,008	2,599	5,196	2,092,757	9,728,169	11,820,926
Ontario .....	318	309	1,554	2,152	4,333	2,555,211	8,484,294	11,039,505
Other provinces .....	12	7	89	68	176	53,352	272,895	326,247
Canada .....	697	538	3,651	4,819	9,705	4,701,320	18,485,358	23,186,678
1955								
Quebec .....	340	214	1,976	2,688	5,218	1,935,383	9,578,016	11,513,399
Ontario .....	247	268	1,423	1,918	3,856	1,816,211	7,691,999	9,508,210
Other provinces .....	13	10	88	81	192	60,712	295,978	356,690
Canada .....	600	492	3,487	4,687	9,266	3,812,306	17,565,993	21,378,299

TABLE 19. Monthly Employment of Production Workers, 1954 and 1955

	1954			1955		
	Male	Female	Total	Male	Female	Total
	Number					
January .....	3,880	5,026	8,906	3,493	4,510	8,003
February .....	3,819	4,960	8,779	3,563	4,597	8,160
March .....	3,739	4,843	8,582	3,493	4,519	8,012
April .....	3,686	4,799	8,485	3,347	4,439	7,786
May .....	3,658	4,780	8,438	3,515	4,428	7,943
June .....	3,589	4,780	8,369	3,460	4,536	7,996
July .....	3,578	4,687	8,265	3,504	4,613	8,117
August .....	3,546	4,622	8,168	3,471	4,772	8,243
September .....	3,666	4,836	8,502	3,559	4,982	8,541
October .....	3,600	4,887	8,487	3,403	4,847	8,250
November .....	3,505	4,763	8,268	3,472	4,957	8,429
December .....	3,390	4,500	7,890	3,490	4,907	8,397
Monthly average .....	3,631	4,819	8,470	3,487	4,687	8,174

TABLE 20. Principal Statistics of the Hosiery Industry, 1955, grouped according to the Size of Establishment

Establishments having factory shipments of	Establishments	Employees	Salaries and wages	Cost of materials used	Value of factory shipments
	No.	No.	\$	\$	\$
1955					
Under \$10,000 .....	9	19	24,236	23,767	53,152
\$10,000 to under \$25,000 .....	5	24	23,864	29,666	80,388
\$25,000 to under \$50,000 .....	9	84	109,652	153,264	326,574
\$50,000 to under \$100,000 .....	13	146	247,471	359,243	861,868
\$100,000 to under \$200,000 .....	22	565	1,072,116	1,381,119	3,051,065
\$200,000 to under \$500,000 .....	34	1,860	3,928,553	4,702,589	11,203,860
\$500,000 to under \$1,000,000 .....	15	1,612	3,787,740	4,227,289	10,127,925
\$1,000,000 to under \$5,000,000 .....	20	4,917	12,008,111	12,620,590	32,287,816
Head offices .....	—	39	176,556	—	—
Total .....	127	9,266	21,378,299	23,497,527	57,992,648

TABLE 21. Mechanical Equipment in the Hosiery Industry, 1954 and 1955

Item	1954	1955
	Number	
<b>Knitting machines:</b>		
Hosiery:		
Circular:		
Men's .....	3,535	3,287
Women's .....	1,812	1,920
Children's .....	1,901	1,598
Other .....	458	336
Full fashioned:	Number of sections	
Footers .....	96	115
Leggers .....	4,378	4,995
Single Unit .....	12,561	11,409
Underwear, outerwear, etc:	Number	
Circular:		
Ribbed .....	56	58
Plain .....	—	—
Flat Bed .....	47	296
Warp knit .....	33	19
Scouring machines .....	1	—
Cards:		
Sets of cards:		
Rag pickers .....	1	1
Woollen:		
Tape condenser .....	7	7
Ring doffer .....	7	7
Cotton .....	—	—
Width of cards:		
40" and under .....	—	—
41" to 49" .....	8	8
60" .....	7	7
Over 60" .....	—	—
Spinning:		
Spindles:		
Mule spinning:		
Woollen .....	2,372	2,372
Worsted:		
Oil .....	—	—
Dry .....	—	—
Ring spinning:		
Woollen .....	502	740
Worsted:		
Oil .....	—	—
Dry .....	—	—
Doubling and twisting .....	4,777	4,388

## APPENDIX

## List of Firms Manufacturing Hosiery, 1955

Name	Address
<b>Nova Scotia:</b>	
Federal Textiles Co. ....	Court St., Truro
Lewis and Sons Ltd., J. ....	Court St., Truro
<b>New Brunswick:</b>	
Sheer Silk Hosiery Mills Ltd. ....	Sussex
<b>Quebec:</b>	
A.B. Knitting Mills ....	Plessisville
Alepin Inc. Knitting Mill ....	4721 Wellington St., Verdun
Angora Mills Ltd. ....	9500 St. Lawrence Blvd., Montreal
Aristo Knitting Mills Ltd. ....	Bromontville
Avalon Hosiery Ltd. ....	2699 Rachel St. E., Montreal
Beau-Monde Hosiery Mills Inc. ....	9500 St. Lawrence Blvd., Montreal
Belding-Corticelli Ltd. ....	Greenfield Park
Belding-Corticelli Ltd. ....	1455 Shearer St., Montreal
Blainville Knitting Mill ....	156 Beaubien St. E., Montreal
Biron & Fils Inc., H.N. ....	Nicolet
Bonneville-Smith Ltd. ....	83 Ste-Agathe St., Montreal
Boren's Knitting Mills Ltd. ....	40 Van Horne Ave., Montreal
Burlington Mills Hosiery Co., of Canada Ltd. ....	130 St. Joseph St., Lachine
Butterfly Hosiery Co. Ltd., The ....	Drummondville
Cabano Knitting Mills ....	rue Pelletier, Cabano
Cadet Hosiery Mills Ltd. ....	5715 St. Andrew St., Montreal
Cadillac Hosiery Mills Ltd. ....	5090 Hochelaga St., Montreal
Canada Hosiery Mills Ltd. ....	Richmond
Celtic Knitting Co. Ltd., The ....	74-78 Turgeon St., Montreal
Champlain Knitting Ltd. ....	Ste-Anne-de-la-Pérade
Charmaine Hosiery ....	1901, rue Centre, Montreal
Charnoiseuse Hosiery Mill Enrg. ....	575 Union St., Sherbrooke
Chatelaine Hosiery, Ltd. ....	150 Frontenac St., St. Johns
Diamond Knitting Reg'd. ....	240 St. Charles St. N., Joliette
Eddy Hosiery Mill ....	Knowlton
Elegant Hosiery Mills Ltd. ....	Sherbrooke
Essex Knitting Mills Ltd. ....	1643 Delormier Ave., Montreal
Excel Hosiery Ltd. ....	Box 820 Mont Joli
Frances Products Ltd. ....	St. Hyacinthe
Gentilly Knitting Mills Inc. ....	Gentilly
Goodwear Hosiery Mills Ltd. ....	Ste-Anne-de-la-Pérade
Gotham Hosiery Co. of Canada, Ltd. ....	St-Hyacinthe
Hanson Mills Ltd. ....	82 Front St., Hull
Hudson Hosiery Co., Ltd. ....	Hudson
Illusion Hosiery Ltd. ....	1145 Yule St., Richelieu
Julius Kayser & Co., Ltd. ....	245 Frontenac St., Sherbrooke
Kennebec Knitting Mills Ltd. ....	Pintendre
Labelle Hosiery Mills Ltd. ....	435-21 <sup>st</sup> Ave., Lachine
Lake Shore Hosiery Mills Ltd. ....	Longueuil
LaSalle Knitting Ltd. ....	Plessisville
Le Rouet Ltée ....	330, rue St-Rock, Quebec
Le Tricot Chic Enrg. ....	163, rue Bossé, Chicoutimi
Maple Leaf Hosiery Reg'd. ....	865 St. Marguerite St., Trois-Rivières
Maska Diamond Socks Reg'd. ....	St-Zéphirin-de-Courval
National Hosiery Mills Ltd. ....	Richmond
Neron Hosiery Ltd. ....	Iberville
Nordic Hosiery Ltd. ....	80 Dennison Ave., Granby
Nova Knitting Ltd. ....	2012 Mt. Royal Ave. E., Montreal
Orient Hosiery Ltd. ....	Sherbrooke
Perlix Hosiery Mills Ltd. ....	2035 Desjardins St., Montreal
Perma-Knit Ltd. ....	15 Notre-Dame St. E., Montreal
Pert Hosiery Ltd. ....	8330 Esplanade Ave., Montreal
Philmo Industries Ltd. ....	St-Jacques-L'Achigan
Premium Textiles Ltd. ....	7389-17th Ave., Ville St-Michel (Montreal)
Princeville Hosiery Mills Ltd. ....	Princeville
Riba Knit ....	1823 Nicolet St., Montreal
Richelieu Knitting Reg'd. ....	147 Victoria St., Sorel
Roberge Hosiery Reg'd. ....	56 Hôtel-de-Ville, Farnham
Romare Knitting Mills Inc. ....	4104 St. Lawrence Blvd., Montreal
Rosita Hosiery Mills Ltd. ....	5660 Franchère St., Montreal
Sheer Silk Hosiery Mills Ltd. ....	Abenaquis St., Sherbrooke
Stanfold Knitting Co., Ltd. ....	Princeville
St. Maurice Knitting Mills Ltd. ....	La Tuque
Tricot Somerset Inc. ....	Plessisville

## List of Firms Manufacturing Hosiery, 1955 — Concluded

Name	Address
<b>Quebec — concluded:</b>	
Tricot Star Co.	750 St-François-Xavier St., Montreal
Venus Mills Inc.	1030, rue Panneton, Sherbrooke
Victoria Hosiery Mills Ltd.	2 St. George St., St-Jean
Victory Hosiery Mills Ltd.	2445 Notre-Dame St., St. Hyacinthe
Welsh Brand Hosiery Reg'd.	St-Cyrille-de-Wendover
Weldrest Hosiery Ltd.	Farnham
Windsor Hosiery Mills Inc.	2025 Desjardins St., Montreal
Worth wear Hosiery Mills	2625 Albert St., Montreal
Zenith Textile Products Co.	1460 Clark St., Montreal
<b>Ontario:</b>	
Barker & Moore Hosiery Ltd.	Owen Sound
Beaumont Knitting Mills Ltd.	Glen Williams
Belleville Knitters Co. Ltd.	111 Bay Drive, Belleville
Ber-Nell Sportswear Ltd.	136 Henry St., Prescott
Berson Hosiery Mfg. Ltd.	328 Spadina Ave., Toronto
Circle Bar Knitting Co. Ltd., The	Kincardine
Circle Bar Knitting Co. Ltd., The	Owen Sound
Clinton Hosiery Mills Ltd.	New Hamburg
Code Felt & Knitting Co. Ltd., The (Knit Division)	Perth
Cowie Co. Ltd., H.V.	43 Shepherd Ave. & Yonge St., Lansing
Croydon Hosiery Mills	48 Hyde Ave., Toronto
Field & Co. Ltd., J.G.	Tavistock
Forest City Knitting Co. Ltd.	Glencoe
Georgian Hosiery Mills Ltd.	Durham
Glen Knitting Mills	Glen Williams
Gorman Knitting Mills	955 Eastern Ave., Toronto
Grey Mist Hosiery Ltd.	Hanover
Herbert Hosiery Mills (Division of Wesley Mason Mills Ltd.)	425 Coxwell Ave., Toronto
Hirem Hey Hosiery	218 Dundas St., Woodstock
Johnston Hosiery	Box 544, Hespeler
Julius Kayser & Co. Ltd.	Goderich
Julius Kayser & Co. Ltd.	203 Bathurst St., London
Kinsell & Wright Ltd.	280 Donlands Ave., Toronto
Kozy Hose Ltd.	337 Talbot St., London
Lavoie & Son, Wilfrid	Georgetown
Lincoln Hosiery Ltd.	220 N. Vine St., St. Catharines
London Hosiery Mills Ltd.	646 Adelaide St., London
McCaull Knit	29 Front St. E., Toronto
McGregor Hosiery Mills Ltd.	30 Spadina Ave., Toronto
Mercury-Chipman Knit Ltd.	Hamilton
Monarch Knitting Co. Ltd., The	St. Catharines
National Hosiery Mills Ltd.	220 Dundurn St. S., Hamilton
Ontario Hosiery Mfg. Co. Ltd.	675 King St. W., Toronto
Orient Hosiery Ltd.	Pearl St., Brockville
Paquette, E.E. & Sons Ltd.	311 Dundas St., Woodstock
Par Knit Hosiery Ltd.	Clinton
Penmans Ltd., (No. 1 Mill)	West River St., Paris
Prospect Knitting Mills Co.	312-318 Adelaide St. W., Toronto
Rolph M. Cook	17 Crestland Ave., Toronto
Rennie Industries Ltd.	512 Woolwich St., Guelph
Richmond Hosiery Ltd.	349 Ridout St., London
Royal Knitting Co. Ltd., The	41 Norwich St., Guelph
Supersilk Hosiery Mills (Div. of General Products Mfg. Corp. Ltd.)	1151 Florence St., London
Supreme Knitting Mills	43 Davis Ave., Toronto
Thornton Knitting Mill, D.R.	925 Dundas St., Woodstock
Watson Co., N.J.	925 Dundas St., Woodstock
Weldrest Hosiery Ltd.	70 Buttonwood Ave., Toronto
York Knitting Mills Ltd. (Woodstock Hosiery Div.)	18 Vansittart Ave., Woodstock
<b>Saskatchewan:</b>	
De Shaye & Goresky	Melville
<b>Alberta:</b>	
Caldwell Knitting Co., Ltd.	127 Seventh Ave. E., Calgary
<b>British Columbia:</b>	
Apex Hosiery Ltd.	125 West Second St., North Vancouver

## SECTION 3. THE KNITTED GOODS INDUSTRY, 1955

In 1955 the knitted goods industry reported factory shipments with a value f.o.b. plant of \$97,194,115, an increase of 5.2 per cent over the \$92,341,411 reported the year before. Accompanying the increased output was a rise in employment from 11,917 in 1954 to 12,392 in 1955. Salary and wage payments of \$25,829,909 were made by the industry in 1955 as against \$24,391,157 the previous year. Materials used in manufacture cost \$47,610,834 in 1954 and \$52,207,987 in the year under review.

The 169 establishments comprising the industry in 1955 were distributed provincially as follows: Nova Scotia 3, Quebec 74, Ontario 83, Manitoba 3, Alberta 3, and British Columbia 3. Ontario was responsible for 52 per cent of the industry's shipments and 52 per cent of its employment. Quebec accounted for 40 per cent of shipments and 40 per cent of employment.

Underwear is the industry's principal commodity and in 1955 factory shipments amounted to 3,615,449 dozen garments valued at \$28,307,066. The largest single component of this total was men's cotton combinations of which 221,038 dozen worth \$5,006,865 were shipped. Deliveries of sweaters, cardigans, pullovers, etc. were reported as 1,036,813 dozen valued at \$30,472,295. Knitted fabrics for sale is another important product. Shipments of

which in 1955 amounted to 6,144,911 pounds worth \$11,827,279. Further details of shipments are to be found in Table 24.

The greater part of the materials used consisted of yarns of various kinds. In 1955 the consumption of purchased yarns was 26,984,005 pounds costing \$35,238,665. Of this, the largest single item was cotton which totalled 16,235,649 pounds at a cost of \$13,461,829. Nylon yarn used in 1955 amounted to 1,500,908 pounds valued at \$4,914,267.

Imports of knitted goods increased from 2,637,949 pounds valued at \$10,594,718 in 1954 to 3,140,724 pounds worth \$11,435,194 in 1955. The largest item in the group was "Clothing, wool, knitted, women's and girl's, n.o.p." with 583,776 pounds valued at \$5,071,108 as against 522,905 pounds worth \$4,782,467 the year before. Exports, although negligible, were up slightly over the two years. 1955 shipments were valued at \$330,524 compared with \$256,750 in 1954.

Beginning with 1954 information on the value of year-end inventory holdings at plant and plant warehouses is being collected as part of the annual Census of Industry. This data was formerly collected by a separate survey. The summarized results for the Knitted Goods industry for the year under review will be found in Table 23.

TABLE 22. Principal Statistics of the Knitted Goods Industry, 1949 - 1955

	Establishments	Employees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production <sup>1</sup>
	No.	No.	\$	\$	\$	\$	\$
1949 .....	177	15,089	23,754,297	1,014,534	45,602,977	41,592,041	88,209,552
1950 .....	172	13,926	22,991,182	983,661	47,804,653	40,130,756	88,199,070
1951 .....	171	13,877	25,500,794	1,038,333	58,743,251	43,709,059	103,490,643
1952 .....	165	13,036	25,279,909	1,044,217	58,133,735	41,216,915 <sup>2</sup>	100,394,867
1953 .....	172	13,844	27,591,161	1,062,002	54,551,024	42,669,259 <sup>2</sup>	98,282,285
<b>1954</b>							
Canada .....	167	11,917	24,391,157	1,067,060	47,610,834	41,139,806	92,341,411
Nova Scotia .....	3	636	1,146,086	75,611	2,439,011	1,907,384	4,521,301
Quebec .....	76	4,785	9,429,672	379,714	19,807,599	17,774,282	38,565,408
Ontario .....	79	6,172	13,142,573	595,233	24,149,776	19,989,309	46,613,526
Manitoba .....	3	78	143,042	5,723	424,679	308,254	726,080
Alberta .....	3	26	46,630	873	52,352	76,368	128,051
British Columbia .....	3	220	483,154	9,906	737,417	1,084,209	1,787,045
<b>1955</b>							
Canada .....	169	12,392	25,829,909	1,078,727	52,207,987	43,777,988	97,194,115
Nova Scotia .....	3	648	1,250,231	77,245	2,878,804	1,925,747	5,035,910
Quebec .....	74	4,975	9,789,597	366,198	20,368,670	18,711,728	39,362,889
Ontario .....	83	6,443	14,060,813	616,415	27,746,826	21,721,637	50,151,805
Manitoba .....	3	68	132,175	7,018	427,030	283,266	721,000
Alberta .....	3	22	42,814	828	43,824	68,506	114,817
British Columbia .....	3	236	554,279	11,023	742,833	1,067,104	1,807,694

1. Beginning with 1952 the value of factory shipments has been collected instead of the gross value of production.

2. Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture."

TABLE 23. Inventories<sup>1</sup>, 1953

	Raw Materials and supplies	Goods in process	Finished goods of own manufacture	Total
<b>Opening:</b> <sup>2</sup>				
Nova Scotia .....	381,081	223,359	647,992	1,252,432
Quebec .....	3,003,052	2,171,368	4,238,115	9,412,535
Ontario .....	3,982,446	2,785,626	5,328,449	12,096,521
Manitoba .....	75,365	25,827	64,283	165,475
Alberta .....	59,082	—	24,415	83,498
British Columbia .....	252,225	61,330	130,830	444,385
<b>Canada .....</b>	<b>7,753,251</b>	<b>5,267,510</b>	<b>10,434,085</b>	<b>23,454,846</b>
<b>Closing:</b>				
Nova Scotia .....	437,617	294,949	493,878	1,226,444
Quebec .....	3,111,516	2,742,196	4,321,822	10,175,534
Ontario .....	3,802,698	3,087,723	5,261,522	12,151,943
Manitoba .....	79,345	19,693	60,597	159,635
Alberta .....	53,833	—	22,757	76,590
British Columbia .....	230,110	94,339	144,096	468,545
<b>Canada .....</b>	<b>7,715,119</b>	<b>6,238,900</b>	<b>10,304,672</b>	<b>24,258,691</b>

1. Book value of all manufacturing inventories held at plant and plant warehouses.

2. The opening inventory for 1955 differs from the closing inventory published for 1954, because of the inclusion of new firms and the removal of figures for firms which did not operate during 1954.

TABLE 24. Factory Shipments of the Knitted Goods Industry, 1954 and 1955

Products	Unit of measure	1954		1955	
		Quantity	Selling value at factory	Quantity	Selling value at factory
			\$		\$
Underwear, knitted or made from knitted fabrics:					
Men's and Youths':					
Combinations:					
Cotton or chiefly cotton .....	doz.	211,442	4,604,627	221,038	5,006,865
Rayon or chiefly rayon .....	"	1,997	35,157	2,414	43,003
Wool or chiefly wool .....	"	34,532	1,511,744	33,385	1,739,904
Shirts:					
Cotton or chiefly cotton .....	doz.	357,765	2,680,462	427,644	3,112,236
Rayon or chiefly rayon .....	"	4,048	46,272	3,321	42,059
Wool or chiefly wool .....	"	15,163	459,218	17,154	520,863
Drawers:					
Cotton or chiefly cotton .....	doz.	143,392	1,629,814	140,448	1,691,767
Wool or chiefly wool .....	"	11,143	396,607	11,135	366,813
Shorts:					
Cotton or chiefly cotton .....	doz.	428,228	2,971,234	544,285	3,548,634
Other .....	"	11,929	152,130	7,546	87,392
Boys':					
Combinations:					
Cotton or chiefly cotton .....	doz.	78,834	1,103,997	68,911	994,257
Wool or chiefly wool .....	"				
Shirts:					
Cotton or chiefly cotton .....	doz.	93,697	448,565	123,784	524,236
Wool or chiefly wool .....	"				
Drawers:					
Cotton or chiefly cotton .....	doz.	39,672	296,404	47,320	381,611
Wool or chiefly wool .....	"				
Shorts:					
Cotton or chiefly cotton .....	doz.	124,231	581,171	150,053	625,913
Women's and misses':					
Combinations:					
Cotton or chiefly cotton .....	doz.	1,487	28,544	14,765	151,156
Rayon or chiefly rayon .....	"			484	14,995
Wool or chiefly wool .....	"				
Drawers:					
Cotton or chiefly cotton .....	doz.	1,189	17,821	1,506	24,769
Wool or chiefly wool .....	"				
Bloomers, panties, etc.:					
Cotton or chiefly cotton .....	doz.	169,147	1,024,066	176,515	1,059,666

TABLE 24. Factory Shipments of the Knitted Goods Industry, 1954 and 1955 - Continued

Products	Unit of measure	1954		1955	
		Quantity	Selling value at factory	Quantity	Selling value at factory
			\$		\$
Underwear, knitted or made from knitted fabrics:					
Women's and misses':					
Bloomers, panties, etc. - Concluded:					
Rayon or chiefly rayon .....	doz.	299, 151	2, 013, 683	420, 722	2, 507, 048
Wool or chiefly wool .....	"	7, 192	131, 379	7, 269	139, 240
Nylon .....	"	44, 643	347, 908	67, 348	549, 573
Vests:					
Cotton or chiefly cotton .....	doz.	114, 153	741, 215	114, 365	720, 797
Rayon or chiefly rayon .....	"	18, 762	143, 665	22, 233	167, 651
Wool or chiefly wool .....	"	7, 645	155, 506	8, 042	161, 815
Other .....	doz.	-	-	511	5, 584
Girls' (sizes 8-14x):					
Combinations:					
Cotton or chiefly cotton .....	doz.	1, 429	15, 621	1, 694	13, 177
Drawers:					
Cotton or chiefly cotton .....	doz.	1, 791	12, 576		
Bloomers, panties, etc.:					
Cotton or chiefly cotton .....	doz.	105, 680	447, 932	99, 054	415, 451
Rayon or chiefly rayon .....	"	6, 332	23, 136	18, 020	43, 158
Wool or chiefly wool .....	"	3, 687	20, 678		
Vests:					
Cotton or chiefly cotton .....	doz.	77, 142	369, 776	75, 206	344, 672
Rayon or chiefly rayon .....	"	949	10, 000	10, 331	53, 510
Wool or chiefly wool .....	"	503	2, 305	1, 366	7, 830
Children's (sizes 2-6x) and infants':					
Combinations:					
Cotton or chiefly cotton .....	doz.	3, 662	23, 491	4, 800	39, 591
Wool or chiefly wool .....	"	-	-		
Drawers and panties:					
Cotton or chiefly cotton .....	doz.	327, 232	1, 169, 609	432, 250	1, 205, 571
Rayon or chiefly rayon .....	"	14, 120	50, 473	25, 119	78, 304
Wool or chiefly wool .....	"	423	4, 940		
Vests:					
Cotton or chiefly cotton .....	doz.	235, 950	1, 131, 717	239, 351	1, 070, 800
Rayon or chiefly rayon .....	"	16, 835	65, 501	-	-
Wool or chiefly wool .....	"	3, 726	44, 949	1, 423	8, 492
Other garments:					
Sleepers .....	doz.	55, 845	748, 100	61, 078	758, 548
Other .....	"	1, 326	8, 750	3, 826	17, 575
Other knitted underwear .....	doz.	43	527	36	441
Underwear, made from woven fabric:					
Other .....	doz.	2, 777	19, 719	9, 697	62, 099
Total underwear .....	doz.	3, 078, 894	25, 690, 989	3, 615, 449	28, 307, 066
Knitted outerwear:					
Sweaters, cardigans, pullovers, etc.:					
Wool and mixtures .....	doz.	628, 722	20, 588, 768	705, 098	22, 161, 495
Cotton .....	"	90, 510	1, 017, 538	86, 724	891, 358
Rayon .....	"	20, 342	328, 353	3, 670	70, 734
Other .....	"	97, 811	2, 958, 738	241, 321	7, 348, 708
T-shirts .....	doz.	373, 575	3, 615, 549	400, 058	4, 002, 682
Jerseys, sweat shirts, etc. ....	"	85, 326	920, 530	65, 139	725, 165
Knitted suits and dresses .....	"	9, 213	1, 400, 758	6, 307	495, 745
Bathing suits .....	"	52, 198	1, 857, 838	77, 149	1, 936, 472
Infants' knitgoods, all kinds .....	"	317, 882	5, 428, 505	367, 351	2, 769, 425
Scarves and mufflers .....	"	20, 425	227, 840	25, 552	233, 706
Headwear .....	"	62, 495	724, 835	114, 586	833, 307
Knitted gloves and mittens .....	doz."pr	106, 856	755, 149	107, 247	768, 187
Other knitted outerwear .....	"	-	94, 348	-	133, 119
Kimonos, dressing gowns, etc.:					
Knitted .....	doz.	491	24, 855	1, 685	75, 434
Woven .....	"	2, 300	144, 000	2, 213	127, 995
Pyjamas:					
Knitted .....	doz.	27, 972	690, 019	28, 252	705, 471
Woven .....	"	1, 603	41, 545	4, 808	120, 587
Nightdresses:					
Knitted .....	doz.	22, 628	858, 529	22, 224	790, 199
Woven .....	"	1, 800	43, 000		

TABLE 24. Factory Shipments of the Knitted Goods Industry, 1954 and 1955 — Concluded

Products	Unit of measure	1954		1955	
		Quantity	Selling value at factory	Quantity	Selling value at factory
Underslips:			\$		\$
Knitted .....	doz.	29,356	1,078,730	29,218	1,089,308
Woven .....	"	43,219	802,707	50,510	810,840
Fabric gloves and mittens (dress and work) .....	doz. pr.	41,220	346,183	10,601	106,908
Hosiery:					
Wool and mixtures .....	doz. pr.	282,814	1,697,637	302,574	1,674,995
Cotton and mixtures .....	"	167,085	760,030	180,942	807,459
Synthetic and mixtures .....	"	182,973	1,293,479	162,855	1,238,050
Woven Goods:					
Wool fabrics .....	lb. sq. yd.	1	1	1	1
Household blankets and auto rugs .....	—	—	607,281	—	600,741
Knitted fabrics for sale:					
Glove and shoe linings .....	pound	1,129,646	1,480,783	564,387	654,066
Meat wrap stockinette .....	"	937,565	999,122	982,970	1,059,827
Other cotton stockinette .....	"	195,416	248,919	26,031	53,690
Other cotton .....	"	2,047,278	2,639,625	1,944,941	2,498,210
Wool .....	"	610,227	1,308,391	389,918	1,137,139
Rayon .....	"	447,847	597,275	497,344	676,450
Nylon .....	"	1,051,895	4,232,842	1,114,670	4,632,752
Wristing, tubing and skirting .....	"	419,375	659,840	531,527	833,699
Other knitted fabrics .....	"	—	—	93,123	281,446
Yarn for sale:					
Cotton .....	pound	217,424	217,878	278,729	268,699
Woollen:					
Machine knitting .....	"	294,414	460,683	537,049	994,596
Hand knitting .....	"	149,912	349,840	234,547	626,057
Worsted, oil:					
Weaving and hand knitting .....	pound	444,326	810,523	124,282	196,226
Machine knitting .....	"	—	—	—	—
All other yarn .....	—	—	10,400	—	17,554
Waste rags and clips .....	pound	—	—	632,973	81,896
All other products .....	—	—	4,010,717	—	4,013,185
Custom processing receipts .....	—	—	316,840	—	343,467
Intercompany transfers .....	—	1	1	1	1
Total factory shipments .....	—	—	92,341,411	—	97,194,115

1. Included in "All other products".

TABLE 25. Total Canadian Underwear Production<sup>1</sup>, 1939-1954

	Dozens	Selling value at factory
		\$
1939 .....	3,165,211	15,604,350
1940 .....	3,785,139	20,389,439
1941 .....	4,007,898	22,453,429
1942 .....	3,891,850	20,705,456
1943 .....	3,333,155	20,145,867
1944 .....	3,534,720	21,388,210
1945 .....	3,596,131	21,080,694
1946 .....	3,599,501	22,826,476
1947 .....	3,683,608	28,820,644
1948 .....	4,429,392	36,987,968
1949 .....	4,250,638	36,310,449
1950 .....	4,141,133	32,874,595
1951 .....	4,538,756	38,632,278
1952 .....	4,638,950	36,112,246
1953 .....	4,720,479	35,608,749
1954 .....	4,859,534	32,313,346

1. Commencing with 1952 factory shipments data has been collected instead of production data.

TABLE 26. Materials Used in the Knitted Goods Industry, 1954 and 1955

Principal materials	Unit of measure	1954		1955	
		Quantity	Cost value at factory	Quantity	Cost value at factory
		\$		\$	
Fibres:					
Cotton, raw .....	pound	143,729	48,378	96,584	30,989
Cotton, waste .....	"	402,435	97,011	431,164	116,533
Rayon tops .....	"	67,141	32,196	140,661	56,135
Synthetic fibres .....	"	49,187	17,544	453,240	666,710
Rayon waste .....	"	41,184	9,369	32,962	10,558
Nylon .....	"	261,503	442,689	27,357	27,566
Wool, Canadian Grown:	clean pounds				
Finer than 60's .....	"	395,156	420,682	179,979	195,088
60's .....	"			177,023	171,482
58's .....	"	194,189	160,543	198,372	163,907
56's .....	"	240,514	237,182	488,784	377,115
Coarser than 56's .....	"				
Wool, imported:					
Finer than 60's .....	"	55,825	56,248		
60's .....	"	11,899	11,493	27,582	22,767
58's .....	"	28,064	25,255		
Coarser than 56's .....	"	536,222	485,663	520,501	466,924
Wool tops:					
Merino (60's or finer) .....	"	693,307	1,143,938	629,796	940,628
Crossbred (coarser than 60's) .....	"	455,916	547,096	557,226	639,351
Other .....	"				
Waste, wool or part wool, and rags .....	"	873,401	406,766	878,032	490,471
Wool shoddy .....	"	9,855	4,029	32,605	10,991
Other raw stock .....	"	145,132	185,403	146,091	167,015
Yarns:					
Cotton .....	pound	14,194,235	11,744,840	16,131,315	13,314,751
Cotton, mercerized .....	"	37,119	68,298	104,334	147,078
Cotton & wool blends (under 50 per cent wool) .....	"	342,609	383,612	546,170	594,719
Rayon, spun .....	"	272,755	238,068	99,476	99,689
Rayon, spun mixtures .....	"	134,028	132,242	196,172	194,837
Rayon, filament .....	"	891,094	779,453	1,279,382	1,028,258
Nylon .....	"	1,524,348	5,071,399	495,085	1,759,810
Nylon spun .....	"	12,418	29,381	1,005,823	3,154,457
Wool, worsted (combed) oil spun:					
Merino (60's and finer) .....	pound	1,234,525	3,325,256	1,709,702	3,766,711
Crossbred (coarser than 60's) .....	"	1,092,215	2,374,924	933,482	1,804,545
Blends of wool & other fibres .....	"	1,170,187	2,223,990	766,327	1,795,065
Wool, worsted (combed) dry spun:					
All wool .....	pound	1,225,585	2,868,251	1,071,663	2,433,242
Blends of wool and other fibres .....	"	288,959	670,185	461,321	774,394
Wool, woollen .....	"	742,414	762,037	900,438	976,514
Angora, rabbit, mohair & other animal hair .....	"	72,480	80,242	28,553	129,676
Elastic .....	"	255,705	92,153	14,065	47,090
All other yarns .....	"	391,872	1,128,549	1,240,697	3,217,829
Sewing thread .....	-	-	883,703	-	984,312
Fabrics:					
Knit .....	yard	3,002,543	2,747,365	2,887,418	2,759,125
Woven .....	"	1,970,694	1,303,555	2,448,013	1,399,553
Elastic webbing .....	-	-	689,476	-	846,743
Labels .....	-	-	322,479	-	389,839
Ribbons .....	-	-	196,473	-	192,730
Buttons .....	-	-	341,878	-	365,372
Fasteners, all kinds, including buckles, clasps .....	-	-	109,699	-	100,741
Laces, braids, & other trimmings .....	-	-	845,048	-	935,000
Soaps .....	pound	306,187	66,972	191,034	76,840
Oils, all kinds .....	-	-	78,162	-	254,878
Dyestuffs, chemicals, etc. ....	-	-	883,713	-	1,017,209
All other materials .....	-	-	642,521	-	415,241
Charges for spinning, throwing, dyeing etc. ....	-	-	1,037,756	-	1,225,231
Packing and shipping materials .....	-	-	1,157,669	-	1,353,125
Inter-company transfers .....	-	-	1	-	99,153
Total .....	-	-	47,610,834	-	52,207,987

1. Included in "All other materials".

TABLE 27. Imports of Knitted Goods, Calendar Years, 1954 and 1955

Articles imported	Unit of measure	1954		1955	
		Quantity	Value	Quantity	Value
Knitted fabrics, cotton.....	pound	582,862	\$ 822,194	780,773	\$ 1,036,986
Knitted fabrics, silk.....	"	323	3,743	63	1,219
Knitted fabrics wholly or in part of wool, n.o.p. ....	"	36,971	112,259	76,100	198,232
Knitted fabrics, synthetic fibre .....	"	206,353	653,425	297,313	886,040
Underwear, cotton, knitted .....	"	224,833	445,657	243,404	445,738
Underwear, silk, knitted .....	"	23	655	25	592
Underwear, synthetic fibre, knitted .....	"	76,950	201,701	70,078	199,520
Underwear, wool, knitted.....	"	90,295	323,186	76,319	252,334
Clothing, cotton, knitted, infants' and children's, n.o.p. ....	"	202,309	436,542	195,258	455,239
Clothing, cotton, knitted, women's and girls', n.o.p. ....	"	106,803	254,642	99,331	260,107
Clothing, cotton, knitted, men's and boys', n.o.p. ....	"	181,617	398,387	297,743	487,155
Clothing, synthetic fibre, knitted, infants' and children's, n.o.p. ....	"	21,112	65,659	36,151	108,204
Clothing, synthetic fibre, knitted, women's and girls', n.o.p. ....	"	77,393	384,004	106,047	525,262
Clothing, synthetic fibre, knitted, men's and boys', n.o.p. ....	"	46,266	121,930	44,781	119,472
Clothing, wool, knitted, infants' and children's, n.o.p. ....	"	109,865	547,930	105,624	501,983
Clothing, wool, knitted, women's and girls', n.o.p. ....	"	522,905	4,782,467	583,776	5,071,108
Clothing, wool, knitted, men's and boys', n.o.p. ....	"	151,069	1,040,337	127,938	886,003

TABLE 28. Exports of Knitted Goods, Calendar Years, 1954 and 1955

Articles exported	Unit of measure	1954		1955	
		Quantity	Value	Quantity	Value
			\$		\$
Cotton underwear .....	—	—	35,347	—	37,519
Wool underwear .....	—	—	13,162	—	51,559
Synthetic fibre, underwear.....	—	—	132,991	—	155,776
Wool outer garments, knitted.....	—	—	75,250	—	86,670

TABLE 29. Employees and their earnings, by Provinces, 1954 and 1955

	Average number					Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total
	Male	Female	Male	Female				
	No.	No.	No.	No.	No.	\$	\$	\$
1954								
Nova Scotia .....	20	22	160	434	636	179,440	966,646	1,146,086
Quebec .....	428	332	1,300	2,725	4,785	2,407,233	7,022,439	9,429,672
Ontario .....	408	372	1,358	4,034	6,172	2,920,907	10,221,666	13,142,573
Manitoba .....	8	7	10	53	78	50,152	92,890	143,042
Alberta .....	3	3	4	16	26	16,828	29,802	46,630
British Columbia .....	14	13	29	164	220	97,940	385,214	483,154
Canada .....	881	749	2,861	7,426	11,917	5,672,500	18,718,657	24,391,157
1955								
Nova Scotia .....	17	24	164	443	648	177,182	1,073,049	1,250,231
Quebec .....	377	309	1,300	2,989	4,975	2,109,741	7,679,856	9,789,597
Ontario .....	391	352	1,390	4,310	6,443	2,901,561	11,159,252	14,060,813
Manitoba .....	9	7	7	45	68	62,649	69,526	132,175
Alberta .....	3	3	4	12	22	16,723	26,091	42,814
British Columbia .....	12	10	32	182	236	112,803	441,476	554,279
Canada .....	809	705	2,897	7,981	12,392	5,380,659	20,449,250	25,829,909

TABLE 30. Monthly Employment of Production Workers, 1954 and 1955

	1954			1955		
	Male	Female	Total	Male	Female	Total
	Number					
January .....	2,884	7,613	10,497	2,855	7,761	10,616
February .....	2,809	7,698	10,507	2,860	7,955	10,815
March .....	2,843	7,641	10,484	2,743	7,847	10,590
April .....	2,810	7,352	10,162	2,714	7,660	10,374
May .....	2,779	7,216	9,995	2,717	7,559	10,276
June .....	2,849	7,137	9,986	2,792	7,563	10,355
July .....	2,762	7,060	9,822	2,893	7,520	10,413
August .....	2,899	7,362	10,261	3,002	8,117	11,119
September .....	2,922	7,528	10,450	3,038	8,380	11,418
October .....	2,927	7,576	10,503	2,998	8,478	11,476
November .....	2,905	7,552	10,457	3,030	8,624	11,654
December .....	2,870	7,326	10,196	3,025	8,329	11,354
Monthly average .....	2,861	7,426	10,287	2,897	7,981	10,878

TABLE 31. Principal Statistics of the Knitted Goods Industry, 1955  
grouped according to the Size of Establishment

Establishments having factory shipments of	Establishments	Employees	Salaries and wages	Cost of materials	Value of factory shipments
					\$
1955					
Under \$10,000 .....	7	13	16,838	14,642	36,268
\$10,000 to under \$25,000.....	8	31	58,649	54,488	140,950
\$25,000 to under \$50,000.....	15	72	127,249	253,039	548,660
\$50,000 to under \$100,000.....	18	347	683,994	609,039	1,203,688
\$100,000 to under \$200,000.....	28	632	1,248,946	2,191,176	4,210,077
\$200,000 to under \$500,000.....	34	1,370	2,695,684	6,460,809	11,105,965
\$500,000 to under \$1,000,000.....	35	3,034	6,136,845	12,724,210	24,005,367
\$1,000,000 to under \$5,000,000.....	23	6,831	14,535,970	29,900,584	55,943,140
\$5,000,000 and over .....	1				
Head offices .....	—	62	325,734	—	—
Total .....	169	12,392	25,829,909	52,207,987	97,194,115

TABLE 32. Mechanical Equipment in the Knitted Goods Industry, 1954 and 1955

Item	1954	1955	Number	
Looms:				
Broad looms .....	88	88		
Narrow looms .....	—	—		
Knitting machines:				
Hosiery:				
Circular:				
Men's .....	813	752		
Women's .....	299	271		
Children's .....	149	160		
Other .....	177	230		
Full fashioned:			No. of sections	
Footers .....	84	14		
Leggers .....	58	6		
Single unit .....	424	424		
Underwear, outerwear, etc.:			Number	
Circular:				
Ribbed .....	4,110	4,083		
Plain .....	844	892		
Flat bed .....	1,379	1,654		
Warp knit .....	107	142		
Scouring machines .....	22	15		
Cards:				
Sets of cards:				
Rag pickers .....	10	12		
Shoddy .....	2	3		
Worsted .....	4	4		
Woollen:				
Tape condenser .....	26	37		
Ring doffer .....	24	18		
Cotton .....	8	8		
Width of cards:				
40" and under .....	11	11		
41" to 49" .....	36	44		
50" to 59" .....	3	3		
60" .....	22	21		
Over 60" .....	2	3		
Spinning:				
Spindles:				
Mule spinning:				
Woollen .....	13,872	8,830		
Worsted:				
Oil .....	720	—		
Dry .....	—	—		
Cotton .....	1,944	1,944		
Ring spinning:				
Woollen .....	3,396	3,384		
Worsted:				
Oil .....	2,856	7,656		
Dry .....	—	—		
Cotton .....	—	—		
Cap spinning:				
Worsted, Oil .....	6,184	1,320		
Flyer spinning:				
Worsted, Oil .....	400	400		
Doubling and twisting .....	772	1,588		

## List of Firms Manufacturing Knitted Goods, 1955

Name	Address
<b>Nova Scotia:</b>	
Nova Scotia Textiles Ltd. ....	Windsor
Stanfield's Limited .....	Truro
Thistle Knit Wear Co. Ltd. ....	Dayton
<b>Quebec:</b>	
Ackerman Knit Goods Reg'd. ....	4152 St. Lawrence Blvd., Montreal
Amsel Novelty Knit Co. Ltd. ....	9124 St. Lawrence Blvd., Montreal
Art Knitting Mills Reg'd. ....	8280 St. Lawrence Blvd., Montreal
Beauche Knitting Co. Ltd. ....	St. Georges-est, Beauchamp
Beaver Knitwear Ltd. ....	7275 St. Urbain St., Montreal
Beck-Kertis Designs Inc. ....	395 Notre Dame St. W., Montreal
Belding-Corticelli Ltd. ....	1455 Shearer St., Montreal
Belleville, Maurice ....	1077 Laviolette St., Trois-Rivières
Berman Knitting Mills Ltd. ....	4060 St. Lawrence Blvd., Montreal
Biron Knitting Mills Ltd. ....	116 Montcalm St., Berthierville
Black Knitting Mills Ltd. ....	5120 St-Dominique St., Montreal
Bronfen Knitting Mills Inc. ....	1193 St-Dominique St., Montreal
Bunny Knit Reg'd. ....	205 Vitre St. W., Montreal
Central Knitting Mills Ltd. ....	987 Côte St., Montreal
Chic Parisien ....	2040 Bleury St., Montreal
Continental Underwear Co. ....	15 Mt. Royal Ave. W., Montreal
Cooper Knitting Mills Ltd. ....	4060 St. Lawrence Blvd., Montreal
Elite Knitting Mills Inc. ....	10 Pine St., W., Montreal
Fainer Knitting Mills Ltd. ....	4060 St. Lawrence Blvd., Montreal
Fergusson Atlantic Underwear Ltd. ....	Three Rivers
Filler Mfg. Co. Ltd. ....	214 Vallée St., Montreal
Formcraft Fabrics Co. Ltd. ....	3340 Notre Dame St. E., Montreal
Gero of Paris ....	2625 Albert St., Montreal
Gen'ard Mills Ltd. ....	Stanstead
Glencairn Knitting Mills Reg'd. ....	10 Ontario St. W., Montreal
Glenhill Knitwear Ltd. ....	1075 Saint-Esprit St., Sherbrooke
Glove Knitters Inc., The ....	4201 Ontario St. E., Montreal
Glove Knitters Inc., The ....	49 Maillot St., Thetford Mines
Godin Knitting Reg'd. ....	Ste-Anne-de-la-Pérade
Golden Spider Knitwear Inc. ....	4201 Ontario St. E., Montreal
Grand'Mère Knitting Co. Ltd. ....	7th Ave., Grand'Mère
Grover Mills Ltd. ....	2025 Parthenais St., Montreal
Harris Knitting Mills Ltd. ....	4060 St. Lawrence Blvd., Montreal
Helenex ....	4484 Coloniale Ave., Montreal
Hersey of Canada ....	1437 Van Horne Ave., Outremont
Highland Knitting Mills ....	204 Laurier Ave. W., Montreal
Julius Kayser & Co. Ltd. ....	Megantic
Junior Knitting Mills Ltd. ....	4526 de La Roche St., Montreal
Kit-Kat Knit Ltd. ....	8280 St. Lawrence Blvd., Montreal
Klaiman & Son, P.D. ....	4374 St. Lawrence Blvd., Montreal
Knit Craft Mills ....	4060 St. Lawrence Blvd., Montreal
Knitted Outerwear Mills Ltd. ....	5455 Iberville Ave., Montreal
Knitters Limited ....	Ouellette St., Marieville
Knitting Reg'd., G.C. ....	La Providence, St-Hyacinthe
Knitting Mills A & G ....	754 St. Paul St. W., Montreal
Knitting Mills, J.K. ....	4602 St. Lawrence Blvd., Montreal
Knitting Mills Ltd., V.N. ....	P.O. Box 163, Berthierville
La Bergère Knitting Co. ....	5222 Globet Ave., Montreal
Laurentian Textile Co. Ltd. ....	Scott St., St-Jérôme
Les Tricots A.L. de Paris ....	1297 Ave. Papineau, Montreal
Lya Tricot de Paris ....	299A Ontario St. W., (rear) Montreal
Main Knitting Mills Ltd. ....	7030 Grand Ave., Montreal
Pageau, E.H. ....	2106 Plessis St., Montreal
Parent & Fils Ltée. L.J. ....	8675, 8ème Ave., Ville St-Michel
Paris Star Knitting Mills ....	4064 St. Lawrence Blvd., Montreal
Pasolds (Canada) Ltd. ....	Dorion
Pencer Knitting Mills Ltd. ....	5770 St. Lawrence Blvd., Montreal
Penmans Limited ....	80 Factory St., Coaticook
Penmans Limited ....	2115 Girouard St., St-Hyacinthe
Playfair Knitting Mills Inc. ....	7122 Waverley St., Montreal
Quality Kitwear Co. Ltd., ....	3995 Berri St., Montreal
Regal Knitting Mills Ltd. ....	425 Duclos St. St-Hyacinthe
Regent Knitting Mills Ltd. The ....	Castonguay St., St-Jérôme
Rose Knitting Mills Ltd. ....	4530 Clark St., Montreal
Rossy Knitting Mills ....	7183 Casgrain St., Montreal
Rosemount Knitting ....	2400 Dandurand St., Montreal
Rouville Knitting Co. ....	Marieville
Saey Knitting Ltd. ....	5685 Christophe Colomb St., Montreal

## List of Firms Manufacturing Knitted Goods, 1955 - Continued

Name	Address
<b>Quebec — Concluded</b>	
Schafer Mfg. Co. Reg'd.	6845 St. Urbain St., Montreal
Super Knitting Mills Co. Ltd., The	1450 Mercier St., St. Hyacinthe
Swedish Knitting Co. Reg'd.	5149A Park Ave., Montreal
Tricotex Co. Ltd.	Sherbrooke
Underwear Mills Ltd.	9200 St. Lawrence Blvd., Montreal
Walker Jones Co. (Canada) Ltd., C.	905 Old Orchard Ave., Montreal
<b>Ontario:</b>	
Ace Knitting Co. Ltd.	93 Spadina Ave., Toronto
Albion Knitting Co. Ltd.	Park & Murray Sts., Peterborough
Armitage Children's Wear Reg'd.	2454 Danforth Ave., Toronto
Apex Knitting Co. Ltd.	89 King St. W., (rear) Toronto
Atlas Sales Co.	8 Palmerston Sq., Toronto
Aurora Textiles Limited	212 Yonge St. S., Aurora
Avon Knit Ltd., The	82 Erie St., Stratford
Barrie Glove & Knitting Co. Ltd., The	40 Ontario St. S., Kitchener
Bates & Innes Ltd.	Carleton Place
Beaunit Mills Ltd.	176 John St., Toronto
Bell Knitting Mills Ltd.	2466 Dundas St. W., Toronto
Bette Knitting Co.	121 Erie St., Stratford
Borg Fabrics Ltd.	Elmira
Brampton Knitting Mills, The	60 Queen St. E., Brampton
British Knitwear Ltd.	Head & Stanley Sts., Simcoe
Cambridge Knitwear Mills Ltd.	50 Ballantyne Ave., Stratford
Davis & Co. Ltd., Henry	259 Spadina Ave., Toronto
Day-Smith Ltd.	Queen St., Hespeler
Dods Knitting Co. Ltd.	Orangeville
Dominion Rubber Co. Ltd.	84 Margaret Ave., Kitchener
Dorothea Knitting Mills Ltd.	20 Research Rd., Leaside, (Toronto 17)
Eaton Knitting Co. Ltd., The	71-91 John St. N., Hamilton
Elco Limited	38 Densley Ave. P.O. Box 525, Weston, Toronto
Fashion Knitting Co. Ltd.	80 Nelson St., Toronto
Forest Fabrics Ltd.	349 Clarence St., London
Furnham Mfg. Co. Ltd.	243 College St., Toronto
Gilchrist Mfg. Co. Ltd.	443 King St. W., Toronto
Glenayr-Knit Ltd.	1801 Danforth Ave., Toronto
Golden Crown Knitting Co.	408 Bathurst St., Toronto
Goodyear Knitting Co.	651 Queen St. E., Toronto
Heaslip Hand Knit Wear	999 Queensdale E., Hamilton
Hood Knitting Co.	17 Walton St., Port Hope
Houlding Knitwear Ltd.	182 Spadina Ave., Toronto
Ideal Knitting Mills Ltd.	30 Spadina Ave., Toronto
Jefsey's Limited	187 Duchess St., Toronto
Keith-Day Limited	210 Regina St. N., Waterloo
Kingsley Companies Ltd.	79-83 Wellington St. W., Toronto
Knitting, D & D.	618A Brock Ave., Toronto
Knitting Co. R.&F.	70 McGee St., Toronto
Knitwear Products Co.	Vittoria
Koenig Knitting Mills Ltd.	650 King St. W., Toronto
Lennard & Sons Ltd., S.	154 King St. W., Dundas
Ludwick, Paul	Smithville
Mason Knitting Co. Ltd.	49 Guelph St., Acton
Mercury-Chipman Knit Ltd.	Hamilton
Metro Athletic Jersey Co.	92 Jarvis St., Toronto
Model Knitting Mills	Court St., Milton
Model Knitting Mills	179 John St., Toronto
Modern Textiles	372 Richmond St. W., Toronto
Monarch Knitting Co. Ltd.	Dunnville
Moodie Co. Ltd., J.R.	735 King St. E., Hamilton
National Knitting Mills Co. Ltd.	676 Richmond St. W., Toronto
Natlie Knitting Mills	Margaret St., Hamilton
Norfolk Knitters Ltd.	Port Dover
Penmans Ltd. (Mill No. 10)	Grand River Ave., Brantford
Penmans Ltd.	King & Thames Sts., London
Penmans Ltd. (Mill No. 2)	Willow St., Paris
Penmans Ltd. (Mill No. 3)	Willow St., Paris
Perfect Knitting Co.	197 Spadina Ave., Toronto
Pond Fabrics Ltd.	132 First Ave., Simcoe
Puretex Knitting Co. Ltd.	426 Queen St. E., Toronto
Queen Knitting Co.	163 Vine St., Rear, Toronto
Ray-Knit Mfg. Co. Ltd.	787 King St. W., Toronto
Richmond Hosiery Ltd., The	Mitchell

## List of Firms Manufacturing Knitted Goods, 1955 - Concluded

Name	Address
<b>Ontario - Concluded:</b>	
Russell Knitting Co. ....	71 Mill St., Kitchener
Scotsmoor Textiles Ltd. ....	Milverton
Shelby Knitwear Ltd. ....	111 Charles St. E., Ingersoll
Silknit Limited ....	Chesley
Silknit Limited ....	590 King St. W., Toronto, 2B
Simplex Textiles Ltd. ....	Walker St., Prescott
Springdale Mills Ltd. ....	Perth
Star Knitting Mills Ltd. ....	92 Sherbourne St., Toronto
Straton Knitting Mills ....	215 Spadina Ave., Toronto
Superior Silk Mills Ltd. ....	Walker St., Prescott
Swiss Knit ....	11 Queen St. N., Kitchener
Tease Knitting Co. Ltd. ....	895 Lansdowne Ave., Toronto
Texcraft Industries Ltd. ....	468 Wellington St. W., Toronto
Tiger Brand Knitting Co. ....	35 Water St., Galt
Turnbull Ltd., C. ....	104 Water St. N., Galt
Warren Bros. Ltd. ....	335 St. Paul St., St. Catharines
Williams-Trow Knitting Co. Ltd., The ....	125 Erie St., Stratford
York Knitting Mills Ltd. (Zimmerknit Division) ....	330 Dunburn St. S., Hamilton
York Knitting Mills Ltd. (Woodstock Division) ....	97 Wilson St., Woodstock
<b>Manitoba:</b>	
Master Textiles Ltd. ....	1750 Ellice Ave., Winnipeg
Schachter, Harry ....	153 McKenzie St. W., Winnipeg
Standard Knitting Co. Ltd. ....	387 Dufferin Ave., Winnipeg
<b>Alberta:</b>	
Gloverdale Knitting Mills Ltd. ....	9314-111th Ave., Edmonton
Logan Garment Ltd. ....	314-8th St. S., Lethbridge
Shamrock Knitting Mills Ltd. ....	7811-104th St., Edmonton
<b>British Columbia:</b>	
Jantzen of Canada Ltd. ....	196 Kingsway, Vancouver
Norwegian-Canadian Knitting Mills Ltd. ....	1010 Langley St., Victoria
Pride of the West Knitting Mills ....	81 Robson St., Vancouver

STATISTICS CANADA LIBRARY  
BIBLIOTHÈQUE STATISTIQUE CANADA



1010758508

THE HOSEBY AND KNITTED CODES INDICATE  
105