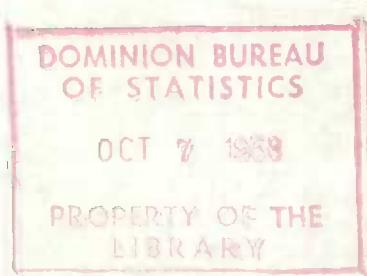


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THE HOSIERY AND KNITTED GOODS INDUSTRIES

1956



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NOTICE

The annual reports prepared by the Industry and Merchandising Division of the Bureau of Statistics are divided into 3 volumes, as follows: **Volume I** — The Primary Industries, including mining, forestry and fisheries; **Volume II** — Manufacturing; **Volume III** — Merchandising and Services. The volumes are made up of parts, and the parts in turn are subdivided according to the industries or provinces which they comprise.

Volume II consists of the following parts, the first two of which deal with manufacturing as a whole and the balance with the major manufacturing groups.

- I — General Review of the Manufacturing Industries, \$1.50
- II — The Manufacturing Industries of Canada, (7 sections, as follows):
 - Section A. Summary for Canada, 25¢
 - Section B. Atlantic Provinces, 50¢
 - Section C. Quebec, 25¢
 - Section D. Ontario, 25¢
 - Section E. Prairie Provinces, 40¢
 - Section F. British Columbia, 25¢
 - Section G. The Manufacturing Industries of Canada, Regional Distribution, 75¢
- III — Foods and Beverages
- IV — Tobacco and Tobacco Products
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- XVIII — Chemicals and Allied Products
- XIX — Miscellaneous Manufactures

The present report is the only one in Part VIII. It is punched to permit of filing in a ring binder. This report deals with the following two industries:

- 1. The Hosiery Industry.
- 2. The Knitted Goods Industry. } 25¢

THE HOSIERY AND KNITTED GOODS INDUSTRIES

1956

Prior to 1952 this report was entitled "The Hosiery, Knitted Goods and Fabric Gloves and Mittens Industries". The fabric glove and mitten industry was included in order to bring fabric and knitted glove statistics together in one report. The discontinuance of this practice with the 1952 report was prompted by a proposed change in the Standard Industrial Classification whereby the knitting mills

will be removed from the clothing group. The fabric gloves and mittens industry will now be found in the report "The Miscellaneous Clothing Industries".

In the present report the first section deals with the combined statistics of the hosiery and knitted goods industries. Two further sections deal separately with each of the two industries.

SECTION 1. THE COMBINED HOSIERY AND KNITTED GOODS INDUSTRIES - 1956

The factory shipments made by the combined hosiery and knitted goods industries in 1956 had a value f.o.b. plant of \$165,149,727, up \$9,962,964 or 6.4 per cent from the 1955 figure of \$155,186,763. The payroll in 1956 listed 21,913 persons compared with 21,658 the year before. Salary and wage payments at \$49,637,957 in 1956 were up from the \$47,208,208 reported in 1955. A 10.8 per cent rise in material costs from \$75,705,514 in 1955 to \$83,926,020 in the year under review accompanied the increase in the value of factory shipments. The number of establishments reporting at 286 was ten less than the 296 of the year before.

The value of production calculated by raising the value of shipments by the increase of \$1,848,079 during the year in finished goods and goods in process inventory, amounted to \$166,997,806, a rise of 7.3 per cent over the 1955 figure of \$155,598,283. While the employment of production workers for the combined industries was higher in 1956 than in 1955 it represented a considerable rise in the number of people employed in the Knitted Goods industry and a slight drop in the number of people employed in the Hosiery industry. The monthly average for the two industries stood at 19,493 compared with 19,052 in 1955. The value of production in the Knitted Goods industry rose from \$97,064,702 in 1955 to \$105,935,983 in 1956 and the average monthly employment of production workers from 10,878 to 11,513. In the Hosiery industry, on the other hand, the production rose from \$57,978,664 to \$61,061,823 while employment dropped from 8,174 to 7,980.

The product summary to be found in Table 4, on page 5 reveals that the shipments of seamless hosiery continue to advance at the expense of full fashioned hosiery. Deliveries in 1956 of full fashioned hosiery amounted to 4,114,821 dozen pairs worth \$27,529,809 as against 4,109,345 dozen pairs valued at \$29,475,770 in 1955. Seamless hosiery was reported at 6,045,226 dozen pairs worth \$31,404,759 compared with 5,502,831 dozen pairs worth \$28,026,700 in the earlier year. Separate garments accounted for the larger share of underwear

shipped and the number of garments increased from 3,292,197 dozen to 3,880,083 dozen over the two years while the price received rose from \$20,522,159 to \$22,912,529. Featured by a significant increase in shipments of sweaters of synthetic fibre the total shipments of sweaters, cardigans, pullovers, etc. in 1956 amounted to 1,188,311 dozen worth \$34,329,205 compared with the 1955 figure of 1,048,585 dozen valued at \$30,984,061.

Imports of socks and stockings in 1956 were at slightly higher levels than 1955. Over the two years the quantity rose from 1,152,586 dozen pairs to 1,238,121 dozen pairs and the value from \$6,248,263 to \$6,398,023. Socks and stockings of synthetic fibre, comprising a high percentage of full fashioned nylon hosiery, accounted for 715,318 dozen pairs valued at \$3,948,709 versus 603,788 dozen pairs worth \$3,816,421 in 1955. Hosiery exports remained negligible as only 36,023 dozen pairs worth \$332,165 left the country in 1956, compared with 51,501 dozen pairs valued at \$487,350 the year before. In knitted goods other than hosiery "Clothing, wool, knitted, women's and girl's" was the largest single item of the group. There were 636,785 pounds valued at \$5,171,263 brought into the country in 1956 as against 583,776 pounds worth \$5,071,108 in 1955. For further information on exports and imports reference should be made to Tables 17, 18, 28 and 29 of this report.

Table 9 of this report shows the consumption of fuel and electricity by the combined hosiery and knitted goods industries for 1953 and 1956. This information is only collected for specified years and was last collected in 1953.

Capital, repair and maintenance expenditure amounted to \$6,220,000 in 1956 compared with \$5,297,000 in 1955. Of this amount \$5,426,000 was spent on machinery and equipment and the balance, \$794,000, on construction. The hosiery industry spent \$3,329,000 and the knitted goods industry \$2,891,000.

**TABLE 1. Principal Statistics of the Combined Hosiery and Knitted Goods Industries,
Representative Years, 1930 to 1956**

Year	Establishments	Employees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production ¹
	No.	No.	\$	\$	\$	\$	\$
1930	158	18, 165	14, 745, 113	645, 989	24, 981, 327	27, 415, 501	53, 042, 817
1933	170	17, 159	12, 610, 093	720, 763	19, 473, 785	20, 802, 662	40, 997, 210
1935	163	18, 511	14, 252, 653	753, 400	22, 948, 056	22, 688, 647	46, 390, 103
1937	171	20, 250	16, 228, 813	754, 717	26, 446, 763	25, 654, 274	52, 855, 754
1939	174	21, 312	17, 778, 485	828, 442	27, 383, 530	29, 457, 833	57, 669, 805
1942	186	23, 462	23, 422, 666	1, 099, 213	38, 550, 016	40, 485, 197	80, 134, 426
1945	216	23, 654	26, 640, 343	1, 242, 677	40, 423, 407	46, 368, 318	88, 035, 002
1948	271	27, 634	42, 807, 416	1, 634, 496	69, 114, 815	77, 806, 848	148, 556, 159
1949	290	26, 442	43, 949, 295	1, 644, 454	64, 702, 821	76, 671, 800	143, 019, 075
1950	293	25, 255	44, 141, 526	1, 654, 552	68, 718, 394	75, 852, 820	146, 225, 766
1951	295	25, 188	49, 000, 212	1, 794, 688	84, 402, 005	83, 523, 432	169, 720, 125
1952	288	23, 234	48, 962, 809	1, 828, 038	80, 373, 570	80, 619, 241 ²	162, 820, 849
1953	294	24, 413	52, 420, 681	1, 823, 745	77, 704, 172	81, 264, 425 ²	160, 792, 342
1954	297	21, 622	47, 577, 835	1, 848, 826	70, 118, 825	75, 754, 778	150, 818, 573
1955	296	21, 658	47, 208, 208	1, 871, 873	75, 705, 514	77, 465, 979	155, 186, 763
1956	286	21, 913	49, 637, 957	1, 913, 227	83, 926, 020	81, 158, 559	165, 149, 727
Hosiery	123	8, 930	21, 900, 594	821, 612	24, 902, 486	35, 337, 725	60, 629, 285
Knitted goods	163	12, 983	27, 737, 363	1, 091, 615	59, 023, 534	45, 820, 834	104, 520, 442

¹ Beginning with 1952 the value of factory shipments has been collected instead of the gross value of production.

² Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture".

**TABLE 2. Comparison of Principal Statistics of the Combined Hosiery and Knitted Goods Industries
1955 and 1956**

Item		1955	1956	+Increase -Decrease
Establishments reporting	No.	296	286	- 10
Supervisory and office employees:				
Total	No.	2, 606	2, 420	- 186
Male	"	1, 409	1, 307	- 102
Female	"	1, 197	1, 113	- 84
Total salaries	\$	9, 192, 965	9, 547, 682	+ 354, 717
Production workers:				
Monthly	No.	19, 052	19, 493	+ 441
Male	"	6, 384	6, 081	- 303
Female	"	12, 668	13, 412	+ 744
Total wages	\$	38, 015, 243	40, 090, 275	+2, 075, 032
Cost of fuel and electricity	\$	1, 871, 873	1, 913, 227	+ 41, 354
Cost of materials used	\$	75, 705, 514	83, 926, 020	+8, 220, 506
Value of factory shipments	\$	155, 186, 763	165, 149, 727	+9, 962, 964

TABLE 3. Inventories¹, 1956

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	\$	\$	\$	\$
Opening²:				
Newfoundland	512,358	396,641	735,264	1,644,263
Nova Scotia	—	—	—	—
New Brunswick	5,034,488	5,618,030	6,780,167	17,432,685
Quebec	5,684,429	4,984,301	8,505,409	19,174,139
Ontario	73,570	24,745	61,581	159,896
Manitoba	48,709	8,717	30,817	88,243
Alberta	238,218	95,292	142,124	475,634
Canada	11,591,772	11,127,726	16,255,362	38,974,860
Closing:				
Newfoundland	714,213	460,890	825,822	2,000,925
Nova Scotia	—	—	—	—
New Brunswick	5,142,771	5,838,438	7,331,677	18,312,886
Quebec	5,390,307	5,489,976	8,764,170	19,644,453
Ontario	149,279	31,756	60,724	241,759
Manitoba	41,641	14,200	29,786	85,627
Alberta	289,278	128,509	255,219	673,006
Canada	11,727,489	11,963,769	17,267,398	40,958,656

¹ Book value of all manufacturing inventories held at plant and plant warehouses.² The opening inventory for 1956 differs from the closing inventory published for 1955 because of the inclusion of new firms and the removal of figures for firms which did not operate during 1956.

TABLE 4. Summary of Factory Shipments of the Combined Hosiery and Knitted Goods Industries, 1955 and 1956

Principal products	1955		1956	
	Quantity	Selling value at factory	Quantity	Selling value at factory
	\$			\$
Hosiery:				
Full fashioned	doz. pr.	4,109,345	29,475,770	4,114,821
Seamless	" "	5,502,831	28,026,700	6,045,226
Underwear:				
Combination	dozen	346,534	7,997,798	373,450
Separate	"	3,292,197	20,522,159	3,880,083
Underslips:				
Knitted and woven	"	79,728	1,900,148	74,957
Knitted outerwear:				
Sweaters, cardigans, pullovers, etc.	"	1,048,585	30,984,061	1,188,311
Other (not including gloves and mittens) ..	—	—	11,225,771	—
Gloves and mittens:				
Knitted	doz. pr.	115,947	809,387	136,397
Fabric	" "	40,250	588,808	17,812
Yarns for sale or transfer, all kinds				
—	—	—	2,170,323	—
All other products				
—	—	—	19,897,362	—
Custom processing receipts				
—	—	—	1,588,476	—
Total factory shipments	—	—	155,186,763	—
				165,149,727

TABLE 5. Detail of Factory Shipments of the Combined Hosiery and Knitted Goods Industries, 1955 and 1956

Principal products	1955		1956		
	Quantity	Selling value at factory	Quantity	Selling value at factory	
		\$		\$	
Hosiery:					
Wool and wool mixtures (chiefly wool):					
Men's seamless:					
Work socks	doz. pr.	516, 370	2, 837, 084	573, 147	3, 176, 608
Fine socks	" "	490, 611	4, 465, 034	527, 370	4, 490, 597
Other (anklets, sport socks, etc.)	" "	295, 149	2, 437, 786	379, 517	2, 815, 735
Women's seamless:					
Full length stockings	" "	47, 695	437, 888	47, 680	394, 401
Other (anklets, campus, sport, etc.)	" "	84, 800	310, 906	62, 144	345, 819
Children's seamless:					
Full length stockings	" "	103, 762	626, 957	76, 492	478, 334
Golfers	" "	92, 671	506, 757	88, 555	448, 946
Other (½ length, anklets, etc.)	" "	103, 003	443, 992	122, 844	508, 712
Cotton and cotton mixtures (chiefly cotton):					
Men's seamless:					
Wool socks and fine socks	doz. pr.	274, 135	1, 070, 736	251, 283	1, 076, 414
Other (anklets, sport socks, etc.)	" "	148, 907	621, 256	180, 790	667, 703
Women's seamless:					
Full length stockings	" "	184, 138	761, 722	138, 120	548, 277
Other (anklets, campus, sport, etc.)	" "	265, 028	664, 676	228, 071	603, 716
Children's seamless:					
Full length stockings	" "	398, 614	1, 191, 215	359, 209	1, 176, 511
Golfers	" "	16, 931	61, 793	18, 776	76, 908
Other (½ length, anklets, etc.)	" "	662, 351	1, 484, 804	658, 463	1, 524, 250
Full fashioned (all types)	" "	44, 090	216, 079	25, 085	155, 926
Silk and silk mixtures (chiefly silk):					
Seamless, all types	doz. pr.	—	—	11, 476	158, 079
Full fashioned (all types)	" "	24, 335	289, 112		
Rayon and rayon mixtures (chiefly rayon):					
Men's seamless	doz. pr.	33, 116	167, 152	27, 152	139, 843
Women's seamless	" "	50, 886	135, 277	34, 622	96, 555
Children's seamless	" "	68, 147	161, 002	81, 076	186, 483
Full fashioned	" "	13, 356	126, 372	9, 131	78, 562
Nylon:					
Men's seamless	doz. pr.	655, 069	4, 188, 558	580, 512	3, 702, 447
Women's seamless	" "	597, 874	3, 921, 500	978, 342	6, 599, 248
Children's seamless	" "	412, 999	1, 525, 843	627, 406	2, 314, 065
Full fashioned	" "	4, 026, 999	28, 841, 265	4, 070, 335	27, 150, 577
Other	" "	1, 140	7, 704	2, 449	19, 852
Total hosiery	doz. pr.	9, 612, 176	57, 502, 470	10, 160, 047	58, 934, 568
Underwear, knitted or made from knitted fabrics:					
Men's and youths':					
Combinations:					
Cotton or chiefly cotton	doz.	221, 038	5, 006, 865	224, 875	5, 423, 640
Rayon or chiefly rayon	"	2, 414	43, 003	2, 268	38, 783
Wool or chiefly wool	"	33, 385	1, 739, 904	34, 273	1, 754, 708
Shirts:					
Cotton or chiefly cotton	doz.	427, 644	3, 112, 236	549, 857	3, 784, 034
Rayon or chiefly rayon	"	3, 321	42, 059	2, 628	18, 788
Wool or chiefly wool	"	17, 154	520, 863	19, 476	556, 609
Drawers:					
Cotton or chiefly cotton	doz.	140, 448	1, 691, 767	170, 606	2, 236, 522
Wool or chiefly wool	"	11, 135	366, 813	12, 657	406, 244
Shorts:					
Cotton or chiefly cotton	doz.	544, 285	3, 548, 634	772, 769	4, 128, 199
Other	"	7, 546	87, 392	6, 848	76, 841
Boys':					
Combinations:					
Cotton or chiefly cotton	doz.	68, 911	994, 257	74, 011	1, 174, 831
Wool or chiefly wool	"				
Shirts:					
Cotton or chiefly cotton	doz.	123, 784	524, 236	147, 285	595, 040

TABLE 5. Detail of Factory Shipments of the Combined Hosiery and Knitted Goods Industries, 1955 and 1956 — Continued

Principal products	1955		1956	
	Quantity	Selling value at factory	Quantity	Selling value at factory
Underwear, knitted or made from knitted fabrics —		\$		\$
Continued:				
Drawers:				
Cotton or chiefly cotton	doz.			
Wool or chiefly wool	"	47,320	381,611	65,282
Shorts:				
Cotton or chiefly cotton	doz.	150,053	625,913	209,478
Women's and misses':				
Combinations:				
Cotton or chiefly cotton	doz.			
Rayon or chiefly rayon	"	15,249	166,151	32,620
Wool or chiefly wool	"			
Drawers:				
Cotton or chiefly cotton	doz.			
Wool or chiefly wool	"	13,798	132,289	2,016
Bloomers, panties, etc.:				
Cotton or chiefly cotton	doz.	176,515	1,059,666	278,169
Rayon or chiefly rayon	"	420,722	2,507,048	377,396
Wool or chiefly wool	"	7,269	139,240	12,731
Nylon	"	69,173	563,592	65,830
Vests:				
Cotton or chiefly cotton	dbz.	118,684	758,843	135,122
Rayon or chiefly rayon	"	22,233	167,651	16,406
Wool or chiefly wool	"	8,042	161,815	8,426
Other	doz.	5,357	58,890	3,025
Girls' (sizes 8-14x):				
Combinations:				
Cotton or chiefly cotton	doz.			
Drawers:				
Cotton or chiefly cotton	doz.			
Bloomers, panties, etc.:				
Cotton or chiefly cotton	doz.	99,054	415,451	136,227
Rayon or chiefly rayon	"	18,020	43,158	12,974
Wool or chiefly wool	"			
Vests:				
Cotton or chiefly cotton	doz.	75,206	344,672	82,389
Rayon or chiefly rayon	"	10,331	53,510	330
Wool or chiefly wool	"	1,366	7,830	1,334
Other	doz.			
Children's sizes (2-6x) and infants:				
Combinations:				
Cotton or chiefly cotton	doz.			
Wool or chiefly wool	"	4,800	39,591	4,873
Drawers and panties:				
Cotton or chiefly cotton	doz.	432,250	1,205,571	415,665
Rayon or chiefly rayon	"	25,119	78,304	6,416
Wool or chiefly wool	"			
Vests:				
Cotton or chiefly cotton	doz.	239,351	1,070,800	274,414
Wool or chiefly wool	"	1,423	8,492	1,656
Other garments:				
Sleepers	doz.	61,078	758,548	65,712
Other	"	3,826	17,575	10,946
Other knitted underwear	doz.	36	441	114
Underwear, made from woven fabrics:				
Other	doz.	9,697	62,099	14,856
Total underwear	doz.	3,638,731	28,519,957	4,253,533
				31,519,729
Knitted Outerwear:				
Sweaters, cardigans, pullovers, etc.:				
Wool and wool mixtures	doz.	710,934	22,463,903	630,043
Cotton	"	86,724	891,358	76,985
				18,253,960
				847,927

TABLE 5. Detail of Factory Shipments of the Combined Hosiery and Knitted Goods Industries, 1955 and 1956 — Concluded

Principal products	1955		1956		
	Quantity	Selling value at factory	Quantity	Selling value at factory	
		\$		\$	
Knitted Outerwear — Concluded:					
Sweaters, cardigans, pullovers, etc. — Concluded:					
Rayon	doz.	3,670	70,734	4,873	106,567
Nylon	"	51,499	1,008,362	52,437	1,541,872
Orlon	"	129,690	4,787,446	326,929	9,887,767
Other	"	66,068	1,762,258	97,044	3,691,112
T-shirts	doz.	405,458	4,051,282	496,003	4,568,235
Jerseys, sweat shirts, etc.	"	65,139	725,165	51,714	670,470
Knitted suits and dresses	"	6,307	495,745	11,231	753,309
Bathing suits	"	77,149	1,936,472	64,925	2,120,318
Infants' knitgoods, all kinds	"	367,351	2,769,425	299,141	2,850,020
Scarves and mufflers	"	25,552	233,706	21,651	178,473
Headwear	"	117,586	851,307	105,153	920,011
Knitted gloves and mittens:					
Dress	doz. pr.	70,571	573,108	74,332	654,958
Work and other	" "	45,376	236,279	62,065	331,431
Other knitted outerwear	—	—	162,669	—	210,364
Kimonos, dressing gowns, etc.:					
Knitted and woven	doz.	3,898	203,429	3,377	157,804
Pyjamas:					
Knitted and woven	doz.	34,860	847,658	40,718	1,023,900
Nightdresses:					
Knitted and woven	doz.	22,224	790,199	26,025	889,154
Underslips:					
Knitted	doz.	29,218	1,089,308	39,917	1,153,558
Woven	"	50,510	810,840	35,040	543,180
Fabric gloves and mittens:					
Dress	doz. pr.	34,727	553,310	17,812	157,736
Work	" "	5,523	35,498		
Woven goods:	lb.	1,914,958		965,568	
Wool and other fabrics	sq. yd.	2,963,414	2,810,867	1,477,665	1,387,303
Household blankets and auto rugs	—	—	600,741	—	629,697
Knitted fabrics for sale:					
Glove and shoe linings	pound	564,387	654,066	689,934	797,110
Other cotton	"	2,953,942	3,611,727	2,938,447	3,593,033
Wool	"	390,062	1,137,656	312,348	1,091,393
Rayon	"	497,344	676,450	511,181	741,885
Nylon	"	1,228,570	5,318,488	1,352,943	7,113,213
Wristing, tubing and skirting	"	531,527	833,699	568,790	865,400
Yarn for sale:					
Cotton	pound	196,217	282,490	227,185	311,693
Woollen:					
Machine knitting	pound	537,049	994,596	501,666	833,166
Hand knitting	"	234,547	626,057	262,534	568,623
Worsted oil:					
Weaving and machine knitting	pound	124,282	196,226	—	181,630
Hand knitting	"				
All other yarn	—	—	70,954	—	
Waste tags and clips	—	—	86,876	—	108,348
All other products	—	—	2,325,506	—	3,767,570
Custom processing receipts	—	—	1,588,476	—	1,193,240
Total factory shipments	—	—	155,186,763	—	165,149,727

**TABLE 5A. Total Yarns Spun in 1956 by the Hosiery and Knitted Goods Industries,
Whether Produced for Own Use, for Sale, or on Commission**

—	Worsted, oil	Worsted, dry	Woollen	Cotton	Other
lbs.					
Weaving	7,194	—	1,281,429	19,785	8,994
Machine Knitting	572,807	—	2,359,654	595,930	175,234
Hand knitting	109,126	—	67,375	—	9,880
Other	15,635	—	—	1,822	2,235
Total	704,762	—	3,708,458	617,537	196,343

**TABLE 6. Materials Used in the Combined Hosiery and Knitted Goods Industries,
1955 and 1956**

Principal materials	1955		1956	
	Quantity	Cost value at factory	Quantity	Cost value at factory
		\$		\$
Fibres:				
Cotton raw	pound	96,584	30,989	121,392
Cotton waste	"	431,164	116,533	517,697
Rayon tops	"	140,661	56,135	414,452
Synthetic fibres	"	474,646	588,830	315,451
Rayon waste	"	196,184	68,197	186,629
Nylon	"	175,457	160,872	251,642
Orlon	"	101,221	152,582	196,336
Wool, Canadian grown:	clean pound			
Finer than 60's	179,979	195,088		
60's	177,023	171,482	331,955	289,797
58's	198,372	163,907		
56's	—	—		
Coarser than 56's	538,157	417,106	481,677	408,343
Wool, imported:				
Finer than 60's	"			
60's	27,582	22,767	971,595	881,048
56's	"			
Coarser than 56's	791,092	689,546		
Wool tops:				
Merino (60's or finer)	"	639,096	957,128	430,792
Crossbred (coarser than 60's)	"	557,226	639,351	310,433
Wool waste or part wool	"	328,952	124,047	490,647
Wool shoddy	"	163,176	54,539	211,224
Other raw stock	"	740,074	433,333	522,855
				290,250

TABLE 6. Materials Used in the Combined Hosiery and Knitted Goods Industries, 1955 and 1956 — Concluded

Principal materials	1955		1956	
	Quantity	Cost value at factory	Quantity	Cost value at factory
Yarns:		\$		\$
Cotton	17,684,216	14,734,429	18,291,937	15,404,721
Cotton mercerized	" 336,523	564,695	235,117	446,388
Cotton and wool blends (under 50 per cent wool)	" 656,042	749,988	1,093,260	1,038,531
Rayon, spun	" 183,214	193,791	217,344	248,755
Rayon, spun mixtures	" 259,381	262,053	370,174	306,349
Rayon, filament	" 1,393,550	1,148,431	1,452,554	1,053,312
Nylon	" 2,770,990	12,298,472	3,699,514	14,474,033
Nylon, spun	" 1,639,853	5,149,303	1,337,545	3,642,258
Silk	" 12,755	61,169	11,133	52,094
Orlon	" 807,661	2,376,023	1,794,779	4,942,668
Wool, worsted (combed) oil spun:				
Merino (60's and finer)	" 1,821,814	4,045,915	1,629,906	4,093,175
Crossbred (coarser than 60's)	" 1,215,542	2,415,712	1,364,534	2,853,739
Blends of wool and other fibre	" 985,286	2,291,548	1,323,877	3,081,444
Wool, worsted (combed) dry spun:				
All wool	" 1,364,946	3,195,600	992,206	2,343,664
Blends of wool and other fibres	" 740,461	1,453,882	681,648	1,199,815
Wool, woollen	" 1,012,065	1,090,580	1,321,762	1,620,697
Angora rabbit, mohair and other animal hair	" 33,064	143,642	27,849	152,572
Elastic	" 96,752	395,078	235,677	415,700
All other yarns	—	1,566,324	—	1,295,672
Sewing thread	—	1,087,464	—	1,186,791
Fabrics:				
Knit	—	2,977,565	—	3,312,750
Woven	—	1,399,868	—	1,368,544
Elastic webbing	—	862,046	—	1,022,866
Labels	—	442,627	—	426,562
Ribbons	—	192,986	—	186,658
Buttons	—	369,541	—	434,296
Fasteners, all kinds, including buckles, clasps, zippers, etc.	—	103,191	—	103,236
Laces, braids and other trimmings	—	936,031	—	948,138
Soaps	—	97,191	—	99,056
Oils, all kinds	—	292,417	—	118,945
Dyestuffs, chemicals, etc.	—	1,414,743	—	1,454,479
All other materials	—	1,031,815	—	2,869,602 ¹
Custom processing charges	—	2,501,317	—	2,478,794
Packing and shipping materials	—	2,708,819	—	3,065,212
Inter-company transfers	—	108,826	—	2,122,522
Total	—	75,705,514	—	83,926,020

¹ Includes Operating, maintenance and repair supplies.

**TABLE 7. Capital, Repair and Maintenance Expenditures, 1946-1956
in the Hosiery and Knitted Goods Industries**

	Capital expenditures			Repair and maintenance expenditures			Capital, repair and maintenance expenditures		
	Construction	Machinery and equipment	Sub-total	Construction	Machinery and equipment	Sub-total	Construction	Machinery and equipment	Total
thousands of dollars									
1946	1,125	2,378	3,503	2,580	—	2,580	3,705	2,378	6,083
1947	1,351	4,611	5,962	867	2,187	3,054	2,218	6,798	9,016
1948	706	6,228	6,934	1,091	2,281	3,372	1,797	8,509	10,306
1949	746	6,169	6,915	733	2,370	3,103	1,479	8,539	10,018
1950	1,081	5,806	6,887	540	2,106	2,646	1,621	7,912	9,533
1951	2,216	5,568	7,784	548	1,977	2,525	2,764	7,545	10,309
1952	429	5,948	6,377	406	1,879	2,285	835	7,827	8,662
1953	539	5,075	5,614	475	1,826	2,301	1,014	6,901	7,915
1954	371	3,246	3,617	374	1,483	1,857	745	4,729	5,474
1955	115	3,307	3,422	382	1,493	1,875	497	4,800	5,297
1956	268	3,787	4,055	526	1,639	2,165	794	5,426	6,220
Hosiery	118	2,276	2,394	227	708	935	345	2,984	3,329
Knitted goods	150	1,511	1,661	299	931	1,230	449	2,442	2,891

TABLE 8. Monthly Employment of Production Workers in the Combined Hosiery and Knitted Goods Industries, 1955 and 1956

	1955			1956		
	Male	Female	Total	Male	Female	Total
number						
January	6,348	12,271	18,619	6,337	13,378	19,715
February	6,423	12,552	18,975	6,380	13,611	19,991
March	6,236	12,366	18,602	6,382	13,730	20,112
April	6,061	12,099	18,160	6,242	13,493	19,735
May	6,232	11,987	18,219	6,223	13,404	19,627
June	6,252	12,099	18,351	6,133	13,356	19,489
July	6,397	12,133	18,530	5,920	12,941	18,861
August	6,473	12,889	19,362	6,109	13,353	19,462
September	6,597	13,362	19,959	5,707	13,241	18,948
October	6,401	13,325	19,726	5,821	13,544	19,365
November	6,502	13,581	20,083	5,757	13,582	19,339
December	6,515	13,236	19,751	5,907	13,434	19,341
Monthly average	6,384	12,668	19,052	6,081	13,412	19,493

TABLE 9. Consumption of Fuel and Electricity by the Combined Hosiery and Knitted Goods Industries, 1953 and 1956

Kinds of fuel	Quantity	1953		1956	
		Cost value at factory	Quantity	Cost value at factory	Quantity
Bituminous coal	ton	\$		\$	
Anthracite coal	—	61,245	722,902	63,389	638,127
Gasoline (including gasoline used in cars and trucks)	Imp. gal.	—	55,357	—	21,415
Petroleum oil	"	34,712	14,811	378,606	169,548
Other fuel	—	2,972,511	366,618	2,847,241	414,379
Total cost of fuel	—	—	48,281	—	24,407
Electricity purchased (including service charges)	kwh.	1,208,002	—	1,267,876	—
Total cost of fuel and electricity	—	44,933,022	615,743	41,674,427	645,351
	—	—	1,823,745	—	1,913,227

SECTION 2. THE HOSIERY INDUSTRY, 1956

For 1956 the hosiery industry reported factory shipments which had a value f.o.b. plant of \$60,629,285. This amount compares with shipments of \$57,992,648 made in 1955. Employment was down 3.6 per cent from 9,266 in 1955 to 8,930 in 1956. Salary and wage payments, however, rose from \$21,378,299 in 1955 to \$21,900,594 in the year under review. Materials consumed cost \$24,902,486 in 1956 compared with \$23,497,527 in 1955, a rise of 6 per cent.

The industry in 1956 was comprised of 123 establishments, four less than the previous year. Only five establishments were located outside of Ontario and Quebec — two in Nova Scotia and one each in New Brunswick, Alberta and British Columbia. The remaining 118 establishments were divided between Quebec 73 and Ontario 45. Quebec accounted for 54 per cent of the industry's shipments and Ontario for 44 per cent. Quebec reported 58 per cent and Ontario 39 per cent of the persons employed by the industry.

In 1956 the hosiery industry shipped 9,509,118 dozen pairs of hosiery valued at \$55,288,017. This total was made up of 4,053,246 dozen pairs of full-fashioned worth \$27,176,103 and 5,455,872 dozen pairs of seamless worth \$28,111,914. In terms of fibres 6,105,556 dozen pairs were made of nylon, 1,656,260 dozen pairs of cotton and cotton mixtures,

1,595,512 dozen pairs of wool and wool mixtures, 137,865 dozen pairs of rayon and rayon mixtures and 11,476 dozen pairs of real silk and mixtures.

Yarns of various kinds, particularly nylon, cotton and wool make up the greater part of all materials used. In 1956 the consumption of purchased yarns amounted to 6,937,743 pounds costing \$19,012,834 which compares with 6,694,062 pounds costing \$18,897,970 in 1955. The largest single items in the 1956 figures were nylon which totalled 3,156,450 pounds worth \$12,602,588 and cotton, including mercerized, which totalled 1,840,176 pounds worth \$1,905,327.

Imports of hosiery increased from 1,152,586 dozen pairs worth \$6,248,263 in 1955 to 1,238,112 dozen pairs worth \$6,398,023 in 1956. Exports on the other hand decreased from 51,501 dozen pairs worth \$487,350 to 36,023 dozen pairs worth \$332,165 over the two years. Further details of imports and exports are to be found in Tables 17 and 18.

Beginning with 1954 information on the value of year-end inventory holdings at plant and plant warehouses is being collected as part of the annual Census of Industry. This data was formerly collected by a separate survey. The summarized results for the Hosiery Industry for the year under review will be found in Table 11.

TABLE 10. Principal Statistics of the Hosiery Industry, 1949-1956

Year and province	Establishments	Employees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production ¹
	No.	No.	\$	\$	\$	\$	\$
1949	113	11,353	20,194,998	629,920	19,099,844	35,079,759	54,809,523
1950	121	11,329	21,150,344	670,891	20,913,741	36,442,064	58,026,696
1951	124	11,311	23,499,418	756,355	25,658,754	39,814,373	66,229,482
1952	123	10,198	23,682,900	783,821	22,239,835	39,402,326 ²	62,425,982
1953	122	10,569	24,829,520	761,743	23,153,148	38,595,166 ²	62,510,057
1954	130	9,705	23,186,678	781,766	22,507,991	34,614,972	58,477,162
1955							
Canada	127	9,266	21,378,299	793,146	23,497,527	33,687,991	57,992,648
Quebec	73	5,218	11,513,399	447,427	13,006,717	17,500,384	30,749,931
Ontario	48	3,856	9,508,210	316,497	9,912,649	15,693,775	26,125,066
Other provinces ³	6	192	356,690	29,222	578,161	493,832	1,117,651
1956							
Canada	123	8,930	21,900,594	821,612	24,902,486	35,337,725	60,629,285
Quebec	73	5,212	12,393,002	470,544	13,337,014	19,140,123	32,757,252
Ontario	45	3,529	9,149,446	325,046	11,071,938	15,702,579	26,853,688
Other provinces ⁴	5	189	358,146	26,022	493,534	495,023	1,018,345

¹ Beginning with 1952 the value of factory shipments has been collected instead of the gross value of production.

² Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture."

³ Includes two establishments in Nova Scotia, one in New Brunswick, one in Saskatchewan, one in Alberta, and one in British Columbia.

⁴ Includes two establishments in Nova Scotia, one in New Brunswick, one in Alberta and one in British Columbia.

TABLE 11. Inventories¹, 1956

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	\$	\$	\$	\$
Opening ² :				
Quebec	1,956,591	2,730,362	2,447,291	7,134,244
Ontario	1,921,201	2,082,542	3,257,173	7,260,916
Other provinces	88,938	110,884	186,147	385,969
Canada	3,966,730	4,923,788	5,890,611	14,781,129
Closing:				
Quebec	1,979,162	2,680,126	2,687,956	7,347,244
Ontario	1,769,832	2,384,038	3,201,552	7,355,422
Other provinces	57,462	139,827	153,438	350,727
Canada	3,806,456	5,203,991	6,042,946	15,053,393

¹ Book value of all manufacturing inventories held at plant and plant warehouses.² The opening inventory for 1956 differs from the closing inventory published for 1955, because of the inclusion of new firms and the removal of figures for firms which did not operate during 1955.

TABLE 12. Factory Shipments of the Hosiery Industry, 1955 and 1956

Products	1955		1956	
	Quantity	Selling value at factory	Quantity	Selling value at factory
		\$		\$
Hosiery:				
Wool and wool mixtures (chiefly wool):				
Men's seamless:				
Work socks	doz. pr.	329,275	1,827,637	363,177
Fine socks	" "	474,050	4,330,522	512,989
Other (anklets, sport socks, etc.)	" "	276,571	2,308,234	362,117
Women's seamless:				
Full length stockings	" "	46,574	422,095	47,029
Other (anklets, campus, sports, etc.)	" "	54,204	276,047	57,854
Children's seamless:				
Full length stockings	" "	74,277	421,749	56,214
Golfers	" "	75,693	370,077	75,128
Other (½ length, anklets, etc.)	" "	100,843	435,048	121,004
Cotton and cotton mixtures (chiefly cotton):				
Men's seamless:				
Work socks	doz. pr.	7,300	27,600	10,300
Fine socks	" "	146,450	473,725	129,617
Other (anklets, sport socks, etc.)	" "	117,512	507,262	120,569
Women's seamless:				
Full length stockings	" "	172,931	700,078	127,332
Other (anklets, campus, sports, etc.)	" "	264,068	661,106	224,162
Children's seamless:				
Full length stockings	" "	395,177	1,173,152	352,356
Golfers	" "	16,506	60,582	17,649
Other (½ length, anklets, etc.)	" "	649,669	1,451,434	649,190
Full fashioned (all types)	" "	43,639	209,883	25,085
Silk and silk mixtures (chiefly silk):				
Seamless, all types	doz. pr.	—	—	11,476
Full fashioned, all types	" "	24,335	289,112	158,079
Rayon and rayon mixtures (chiefly rayon filament or spun):				
Seamless:				
Men's	doz. pr.	30,771	154,785	16,717
Women's	" "	48,292	124,232	32,629
Children's	" "	65,268	152,386	79,388
Full fashioned	" "	10,339	85,905	9,131
Nylon:				
Seamless:				
Men's	doz. pr.	644,435	4,104,013	555,610
Women's	" "	580,266	3,835,683	929,785
Children's	" "	400,649	1,467,096	611,401
Full fashioned	" "	3,915,990	27,908,884	4,008,760
				26,796,871

TABLE 12. Factory Shipments of the Hosiery Industry, 1955 and 1956 — Concluded

Products	1955			1956	
	Quantity	Selling value at factory	Quantity	Selling value at factory	
Hosiery — Concluded:		\$		\$	
Other synthetic fibres:					
Seamless	doz. pr.				
Other	" "	721	3,639	2,449	19,852
Other products:					
Knitted woollen sweaters, pullovers, etc.	doz.	5,836	302,408	2,713	201,594
Knitted gloves and mittens	doz. pr.	38,349 ¹	523,100 ¹	15,763 ¹	87,887 ¹
All other products	—	—	2,140,165	—	3,899,629
Custom processing receipts	—	—	1,245,009	—	1,152,158
Total	—	—	57,992,648	—	60,629,285

¹ Includes fabric gloves.TABLE 13. Hosiery Summary for the Industry¹, by Style, 1955 and 1956

	1955		1956	
	Quantity	Selling value at factory	Quantity	Selling value at factory
	doz. pr.	\$	doz. pr.	\$
Hosiery:				
Full fashioned	3,994,868	28,496,726	4,053,246	27,176,103
Seamless	4,970,937	25,285,240	5,455,872	28,111,914
Total	8,965,805	53,781,966	9,509,118	55,288,017

¹ For hosiery in all industries see Table 16.TABLE 14. Hosiery Summary for the Industry¹, by Fibre, 1955 and 1956

	1955		1956	
	Quantity	Selling value at factory	Quantity	Selling value at factory
	doz. pr.	\$	doz. pr.	\$
Hosiery:				
Cotton all kinds, including mixtures	1,813,252	5,264,822	1,656,260	4,946,935
Real silk, including mixtures	24,335	289,112	11,476	158,079
Rayon and rayon mixtures	154,670	517,308	137,865	423,566
Wool and wool mixtures	1,432,052	10,394,351	1,595,512	10,895,111
Nylon	5,541,340	37,315,676	6,105,556	38,844,474
Other	156	697	2,449	19,852
Total	8,965,805	53,781,966	9,509,118	55,288,017

¹ For hosiery in all industries see Table 16.

TABLE 15. Materials Used in the Hosiery Industry, 1955 and 1956

Principal materials		1955		1956	
		Quantity	Cost value at factory	Quantity	Cost value at factory
		\$		\$	
Rayon and nylon fibre	pound	223,847	167,008	275,351	163,661
Raw silk, cotton and rayon waste	"	163,222	57,639	146,080	46,995
Other	"	36,980	41,000	—	—
Wool:	clean				
Canadian grown	pound	319,964	262,613	75,186	58,750
Imported	equivalents			281,253	251,051
Noils, waste and shoddy	pound	237,105	105,858	322,515	132,392
Yarns:					
Cotton	pound	1,552,901	1,419,678	1,653,460	1,534,998
Cotton, mercerized	"	232,189	417,617	186,716	370,329
Cotton and wool blends (under 50 per cent wool)	"	109,872	155,269	96,651	117,622
Rayon, spun	"	83,738	94,102	86,479	123,377
Rayon, spun mixtures	"	63,209	67,216	54,789	61,989
Rayon, filament	"	114,168	120,173	50,267	51,792
Nylon	"	2,909,935	12,533,508	3,156,450	12,602,588
Wool:					
Worsted (combed) oil spun:					
Merino (60's quality and finer)	"	112,112	279,204	151,459	359,541
Crossbred (coarser than 60's quality)	"	282,060	611,167	239,132	512,707
Blends of wool and other fibres	"	218,959	496,483	411,048	1,049,052
Worsted (combed) dry spun:					
All wool worsted	"	293,283	762,358	278,499	766,875
Blends of wool and other fibres	"	279,140	679,488	193,631	513,269
Woollen, carded	"	111,627	114,066	147,377	149,246
Elastic	"	82,687	347,988	86,512	370,229
Silk, thrown	"	9,494	58,685	145,273	429,220
Other yarns	"	238,688	740,968		
Sewing thread	—	—	103,152	—	56,978
Fabrics and ribbons	—	—	219,011	—	54,895
Elastic webbing	—	—	15,303	—	9,705
Labels	—	—	52,788	—	57,965
Buttons and fasteners	—	—	6,619	—	3,362
Soaps	pound	113,338	20,351	48,404	16,974
Oils, processing	—	—	24,193	—	29,987
Oils, lubricating	—	—	13,346	—	18,221
Dyestuffs	—	—	285,311	—	378,512
Chemicals	—	—	112,223	—	125,408
Other manufacturing supplies	—	—	481,362	—	2,159,290 ¹
Packing and shipping materials	—	—	1,355,694	—	1,646,991
Custom processing charges	—	—	1,276,086	—	678,515
Total	—	—	23,497,527	—	24,902,486

¹ Includes operating, maintenance and repair supplies.

TABLE 16. Hosiery Production in all Industries, Imports, Exports and Domestic Supply, 1938-1956

Year	Canadian Production					Imports			Exports Total	Do- mestic supply Total	% of Domestic supply met by Canadian mills
	Wool	Cotton	Syn- thetics	Other	Total	U.K.	U.S.A.	Other			
thousands of dozen pairs											
1938	1,802	1,780	695	2,949	7,226	135	2	1	138	560	6,804
1939	1,987	1,953	852	3,321	8,113	125	1	1	127	557	7,683
1940	2,272	2,405	1,391	2,720	8,788	113	2	1	116	576	8,328
1941	2,389	2,581	2,863	1,125	8,958	106	1	—	107	598	8,467
1942	2,271	3,282	3,109	143	8,805	96	—	—	96	246	8,655
1943	2,244	2,998	3,098	34	8,374	8	—	—	8	213	8,169
1944	2,376	2,899	2,989	5	8,269	—	1	—	1	345	7,925
1945	2,399	2,969	2,843	282	8,493	1	2	—	3	267	8,229
1946	2,570	2,943	3,155	3	8,671	71	10	20	101	376	8,396
1947	2,617	2,873	3,295	62	8,847	322	391	46	759	412	9,194
1948	2,723	3,042	3,639	47	9,451	370	78	1	449	301	9,599
1949	2,292	2,931	3,740	62	9,025	277	55	—	332	132	9,225
1950	2,325	3,225	3,641	129	9,320	473	38	1	512	184	9,648
1951	2,239	3,524	4,300	201	10,264	388	252	—	640	140	10,764
1952	2,090	3,033	4,742	157	10,022	463	488	1	952	85	10,889
1953	1,800	2,722	5,260	73	9,855	547	740	6	1,293	68	11,080
1954	1,931	1,997	5,708	631	10,267	439	654	10	1,103	63	11,307
1955	1,735	1,994	5,859	60	9,648	534	593	26	1,153	52	10,749
1956	1,886	1,860	6,411	52	10,209	703	499	36	1,238	36	11,411

TABLE 17. Imports of Hosiery, Calendar Years, 1955 and 1956

Articles imported	1955		1956	
	Quantity	Value	Quantity	Value
		\$		\$
Socks and stockings, cotton..... doz. pr.	310,305	982,417	276,476	901,551
Socks and stockings, silk..... "	2,152	94,912	2,862	134,658
Socks and stockings, wool..... "	236,341	1,354,513	243,465	1,413,105
Stockings, nylon, womens..... "			547,092	3,244,386
Stockings, synthetic, men's and boys..... "	603,788	3,816,421	90,812	437,783
Stockings, synthetic fibre, n.o.p. "			77,414	266,540

TABLE 18. Exports of Hosiery, Calendar Years, 1955 and 1956

Articles exported	1955		1956	
	Quantity	Value	Quantity	Value
		\$		\$
Cotton socks and stockings..... doz. pr.	260	769	492	1,461
Stockings n.o.p. full fashioned..... "	39,271	355,357	21,615	181,948
Socks and stockings n.o.p. "	11,970	131,224	13,916	148,756

TABLE 19. Employees and their Earnings, by Provinces, 1955 and 1956

	Average number						Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total	
	Male	Female	Male	Female					
			number		\$	\$	\$		
1955									
Quebec	340	214	1,976	2,688	5,218	1,935,383	9,578,016	11,513,399	
Ontario	247	268	1,423	1,918	3,856	1,816,211	7,691,999	9,508,210	
Other provinces	13	10	88	81	192	60,712	295,978	356,690	
Canada	600	492	3,487	4,687	9,266	3,812,306	17,565,993	21,378,299	
1956									
Quebec	291	207	1,914	2,800	5,212	1,819,612	10,573,390	12,393,002	
Ontario	205	226	1,214	1,884	3,529	1,731,568	7,417,878	9,149,446	
Other provinces	12	9	82	86	189	80,613	277,533	358,146	
Canada	508	442	3,210	4,770	8,930	3,631,793	18,268,801	21,900,594	

TABLE 20. Monthly Employment of Production Workers, 1955 and 1956

	1955			1956		
	Male	Female	Total	Male	Female	Total
number						
January	3,493	4,510	8,003	3,286	4,627	7,913
February	3,563	4,597	8,160	3,353	4,783	8,136
March	3,493	4,519	8,012	3,352	4,844	8,196
April	3,347	4,439	7,786	3,296	4,785	8,081
May	3,515	4,428	7,943	3,291	4,795	8,086
June	3,460	4,536	7,996	3,204	4,772	7,976
July	3,504	4,613	8,117	3,048	4,604	7,652
August	3,471	4,772	8,243	3,140	4,622	7,762
September	3,559	4,982	8,541	3,071	4,724	7,795
October	3,403	4,847	8,250	3,160	4,888	8,048
November	3,472	4,957	8,429	3,152	4,968	8,120
December	3,490	4,907	8,397	3,172	4,853	8,025
Monthly average	3,487	4,687	8,174	3,210	4,770	7,980

TABLE 21. Principal Statistics of the Hosiery Industry, 1956, grouped according to the Size of Establishment

Establishments having factory shipments of	Establishments	Employees	Salaries and wages	Cost of materials used	Value of factory shipments
	No.	No.	\$	\$	\$
1956					
Under \$10,000	5	11	11,276	12,675	21,817
\$10,000 to under \$25,000	7	19	35,097	40,197	126,180
\$25,000 to under \$50,000	7	51	90,889	164,959	272,636
\$50,000 to under \$100,000	13	144	294,141	465,105	958,879
\$100,000 to under \$200,000	19	365	856,994	1,082,194	2,541,108
\$200,000 to under \$500,000	36	2,046	4,264,180	4,912,565	11,792,199
\$500,000 to under \$1,000,000	17	1,665	4,192,013	4,950,918	11,001,453
\$1,000,000 to under \$5,000,000	19	4,592	11,981,687	13,273,873	33,915,013
Head offices	—	37	174,317	—	—
Total	123	8,930	21,900,594	24,902,486	60,629,285

TABLE 22. Mechanical Equipment in the Hosiery Industry, 1955 and 1956

Item	1955	1956
Number		
Knitting machines:		
Hosiery:		
Circular:		
Men's.....	3,287	2,994
Women's.....	1,920	2,313
Children's.....	1,598	1,627
Other.....	336	270
Number of sections		
Full fashioned:		
Footers.....	115	106
Leggers.....	4,995	4,422
Single Unit.....	11,409	10,550
Number		
Underwear, outerwear, etc:		
Circular:		
Ribbed.....	58	49
Plain.....	—	—
Flat Bed.....	296	389
Warp knit.....	19	47
Scouring machines	—	—
Cards:		
Sets of cards:		
Rag pickers.....	1	1
Woollen:		
Tape condenser.....	7	8
Ring doffer.....	7	6
Cotton.....	—	—
Width of cards:		
40" and under.....	—	—
41" to 49".....	8	8
60".....	7	7
Over 60".....	—	—
Spinning:		
Spindles:		
Mule spinning:		
Woollen.....	2,372	2,372
Worsted:		
Oil.....	—	—
Dry.....	—	—
Ring spinning:		
Woollen.....	740	740
Worsted:		
Oil.....	—	—
Dry.....	—	—
Doubling and twisting.....	388	308

APPENDIX

List of Firms Manufacturing Hosiery, 1956

Name	Address
Nova Scotia:	
Federal Textiles Co.	Court St., Truro
Lewis and Sons Ltd., J.	Court St., Truro
New Brunswick:	
Sheer Silk Hosiery Mills Ltd.	Sussex
Quebec:	
A.B. Knitting Mills	Plessisville
Alepin Inc. Knitting Mill	4721 Wellington St., Verdun
Angora Mills Ltd.	9500 St. Lawrence Blvd., Montreal
Apex Hosiery Mfg. Co.	4516 City Hall Ave., Montreal
Aristo Knitting Mills Ltd.	Bromptonville
Avalon Hosiery Ltd.	2699 Rachel St. E., Montreal
Beau-Monde Hosiery Mills Inc.	9500 St. Lawrence Blvd., Montreal
Belding-Corticelli Ltd.	Greenfield Park
Belding-Corticelli Ltd.	1455 Shearer St., Montreal
Biron & Fils Inc., H.N.	Nicolet
Boren's Knitting Mills Ltd.	40 Van Horne Ave., Montreal
Boucher, Marcel	St-Damien-de-Brandon
Burlington Mills Hosiery Co., of Canada Ltd.	130 St. Joseph St., Lachine
Butterfly Hosiery Co. Ltd., The	Drummondville
Cabano Knitting Mills	rue Pelletier, Cabano
Canada Hosiery Mills Ltd.	Richmond
Celtic Knitting Co. Ltd., The	74-78 Turgeon St., Montreal
Charmaine Hosiery Mills Co. Ltd.	1901, rue Centre, Montreal
Charmeuse Hosiery Mill Enr.	575 Union St., Sherbrooke
Chatelaine Hosiery, Ltd.	150 Frontenac St., St. Johns
Diamond Knitting Reg'd.	240 St. Charles St. N., Joliette
Drummond Hosiery Co. Ltd.	Drummondville
Eddy Hosiery Mill	Valcourt
Elegant Hosiery Mills Ltd.	Sherbrooke
Essex Knitting Mills Ltd.	Valleyfield
Excel Hosiery Ltd.	Box 820 Mont Joli
Gaby Hosiery	2250 rue Bourassa, St-Hyacinthe
Gentilly Knitting Mills Inc.	Gentilly
Goodwear Hosiery Mills Ltd.	Ste-Anne-de-la-Pérade
Gotham Hosiery Co. of Canada, Ltd.	St-Hyacinthe
Hanson Mills Ltd.	82 Front St., Hull
Hudson Hosiery Co., Ltd.	Hudson
Illusion Hosiery Ltd.	1145 Yule St., Richelieu
Julius Kayser & Co., Ltd.	245 Frontenac St., Sherbrooke
Kennebec Knitting Mills Ltd.	Pintendre
Labelle Hosiery Mills Ltd.	435-21 st Ave., Lachine
La Compagnie Carol Hosiery Ltée	St-Grégoire-le-Grand
Lake Shore Hosiery Mills Ltd.	Longueuil
Lambert G. Ltd.	St-Félix-de-Valois
LaSalle Knitting Ltd.	Plessisville
Le Rouet Ltée	330, rue St-Rock, Quebec
Le Tricot Chic Enr.	163, rue Bossé, Chicoutimi
Maple Leaf Hosiery Reg'd.	865 St. Marguerite St., Trois-Rivières
Maska Diamond Socks Reg'd.	St-Zéphirin-de-Courval
Megantic Knitting Ltd.	75 Gamache Blvd., Victoriaville
National Hosiery Mills Ltd.	Richmond
Nerom Hosiery Ltd.	Iberville
Nordic Hosiery Ltd.	80 Dennison Ave., Granby
Orient Hosiery Ltd.	Sherbrooke
Perlix Hosiery Mills Ltd.	2035 Desjardins St., Montreal
Perma-Knit Ltd.	8815 Park Ave., Montreal
Pert Hosiery Ltd.	8330 Esplanade Ave., Montreal
Philmo Industries Ltd.	St-Jacques-L'Achigan
Premium Textiles Ltd.	7389 - 17th Ave., Ville St-Michel (Montreal)
Princeville Hosiery Mills Ltd.	Princeville
Riba Knit	1823 Nicolet St., Montreal
Richelieu Knitting Reg'd.	147 Victoria St., Sorel
Roberge Hosiery Reg'd.	56 Hôtel-de-Ville, Farnham
Romare Knitting Mills Inc.	4104 St. Lawrence Blvd., Montreal
Rosita Hosiery Mills Ltd.	5660 Franchère St., Montreal
Sheer Silk Hosiery Mills Ltd.	Abenaquis St., Sherbrooke
Stanfold Knitting Co., Ltd.	Princeville
St. Maurice Knitting Mills Ltd.	La Tuque
Tricot Somerset Inc.	Plessisville

List of Firms Manufacturing Hosiery, 1956 – Concluded

Name	Address
Quebec – concluded:	
Tricot Star Co.	750 St-François-Xavier St., Montreal
Venus Mills Inc.	1030, rue Panneton, Sherbrooke
Victoria Hosiery Mills Ltd.	2 St. George St., St-Jean
Victory Hosiery Mills Ltd.	2445 Notre-Dame St., St. Hyacinthe
Welsh Brand Hosiery Reg'd.	St-Cyrille-de-Wendover
Weldrest Hosiery Ltd.	Farnham
Windsor Hosiery Mills Inc.	2025 Desjardins St., Montreal
Worth wear Hosiery Mills	2625 Albert St., Montreal
Zenith Textile Products Co.	1460 Clark St., Montreal
Ontario:	
Barker & Moore Hosiery Ltd.	Owen Sound
Beaumont Knitting Mills Ltd.	Glen Williams
Belleville Knitters Co. Ltd.	111 Bay Drive, Belleville
Ber-Nell Sportswear Ltd.	136 Henry St., Prescott
Berson Hosiery Mfg. Ltd.	328 Spadina Ave., Toronto
Circle Bar Knitting Co.Ltd., The	Kincardine
Circle Bar Knitting Co. Ltd., The	Owen Sound
Clinton Hosiery Mills Ltd.	New Hamburg
Code Felt & Knitting Co. Ltd.	Perth
Cowie Co. Ltd., H.V.	43 Shepherd Ave. & Yonge St., Lansing
Croydon Hosiery Mills	48 Hyde Ave., Toronto
Field & Co. Ltd., J.G.	Tavistock
Forest City Knitting Co. Ltd.	Glencoe
Georgian Hosiery Mills Ltd.	Durham
Glen Knitting Mills	Glen Williams
Gorman Knitting Mills	955 Eastern Ave., Toronto
Grey Mist Hosiery Ltd.	Hanover
Herbert Hosiery Mills (Division of Wesley Mason Mills Ltd.)	425 Coxwell Ave., Toronto
Johnston Hosiery	Lansdown Ave., Hespeler
Julius Kayser & Co. Ltd.	Goderich
Julius Kayser & Co. Ltd.	203 Bathurst St., London
Kinsell & Wright Ltd.	280 Donlands Ave., Toronto
Kozy Hose Ltd.	337 Talbot St., London
Lavoie & Son, Wilfrid	Georgetown
Lincoln Hosiery Ltd.	220 N. Vine St., St. Catherines
London Hosiery Mills Ltd.	646 Adelaide St., London
McCaull Knit	89 Niagara St., Toronto
McGregor Hosiery Mills Ltd.	30 Spadina Ave., Toronto
Monarch Knitting Co. Ltd., The	S. Catherines
National Hosiery Mills Ltd.	220 Dundurn St. S., Hamilton
Ontario Hosiery Mfg. Co. Ltd.	675 King St. W., Toronto
Orient Hosiery Ltd.	Pearl St., Brockville
Paquette, E.E. & Sons Ltd.	311 Dundas St., Woodstock
Par Knit Hosiery Ltd.	Clinton
Penmans Ltd. (No. 1 Mill)	West River St., Paris
Prospect Knitting Mills Co.	431 King St. W., Toronto
Rennie Industries Ltd.	512 Woolwich St., Guelph
Richmond Hosiery Ltd.	349 Ridout St., London
Royal Knitting Co. Ltd., The	41 Norwich St., Guelph
Supersilk Hosiery Mills (Div. of General Products Mfg. Corp. Ltd.)	1151 Florence St., London
Supreme Knitting Mills	43 Davis Ave., Toronto
Thornton Knitting Mill, D.R.	925 Dundas St., Woodstock
Watson Co., N.J.	925 Dundas St., Woodstock
Weldrest Hosiery Ltd.	70 Buttonwood Ave., Mt. Dennis
York Knitting Mills Ltd. (Woodstock Hosiery Div.)	18 Vansittart Ave., Woodstock
Alberta:	
Caldwell Knitting Co., Ltd.	127 Seventh Ave. E., Calgary
British Columbia:	
Apex Hosiery Ltd.	125 West Second St., North Vancouver

SECTION 3. THE KNITTED GOODS INDUSTRY, 1956

In 1956 the knitted goods industry reported factory shipments with a value f.o.b. plant of \$104,520,442 an increase of 7.5 per cent over the \$97,194,115 reported the year before. Accompanying the increased output was a rise in employment from 12,392 in 1955 to 12,983 in 1956. Salary and wage payments of \$27,737,363 were made by the industry in 1956 as against \$25,829,909 the previous year. Materials used in manufacture cost \$52,207,987 in 1955 and \$59,023,534 in the year under review.

The 163 establishments comprising the industry in 1956 were distributed provincially as follows: Newfoundland 1, Nova Scotia 3, Quebec 74, Ontario 75, Manitoba 4, Alberta 3, and British Columbia 3. Ontario was responsible for 48 per cent of the industry's shipments and 50 per cent of its employment. Quebec accounted for 43 per cent of shipments and 41 per cent of employment.

Underwear is the industry's principal commodity and in 1956 factory shipments amounted to 4,230,255 dozen garments valued at \$31,306,943. The largest single component of this total was men's cotton combinations of which 224,875 dozen worth \$5,423,640 were shipped. Deliveries of sweaters, cardigans, pullovers, etc. were reported as 1,162,636 dozen valued at \$33,420,361. Shipments of sweaters made of orlon acrylic fibre doubled over the two

years from 124,311 dozen valued at \$4,603,276 in 1955 to 304,090 dozen worth \$9,186,380. Further details of shipments are to be found in Table 25.

The greater part of the materials used consisted of yarns of various kinds. In 1956 the consumption of purchased yarns was 29,773,255 pounds costing \$39,652,753. Of this, the largest single item was cotton which totalled 16,686,878 pounds at a cost of \$13,945,782. Nylon yarn used in 1956 amounted to 1,880,609 pounds valued at \$5,513,703.

Imports of knitted goods increased from 3,140,724 pounds valued at \$11,435,194 in 1955 to 3,988,259 pounds worth \$13,354,107 in 1956. The largest item in the group was "Clothing, wool, knitted, women's and girl's, n.o.p." with 636,785 pounds valued at \$5,171,263 as against 583,776 pounds worth \$5,071,108 the year before. Exports, although negligible, were up slightly over the two years. 1956 shipments were valued at \$346,916 compared with \$330,524 in 1955.

Beginning with 1954 information on the value of year-end inventory holdings at plant and plant warehouses is being collected as part of the annual Census of Industry. This data was formerly collected by a separate survey. The summarized results for the Knitted Goods industry for the year under review will be found in Table 24.

TABLE 23. Principal Statistics of the Knitted Goods Industry, 1949-1956

	Establishments	Employees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production ¹
	No.	No.	\$	\$	\$	\$	\$
1949	177	15,089	23,754,297	1,014,534	45,602,977	41,592,041	88,209,552
1950	172	13,926	22,991,182	983,661	47,804,653	40,130,756	88,199,070
1951	171	13,877	25,500,794	1,038,333	58,743,251	43,709,059	103,490,643
1952	165	13,036	25,279,909	1,044,217	58,133,735	41,216,915 ²	100,394,867
1953	172	13,844	27,591,161	1,062,002	54,551,024	42,669,259 ²	98,282,285
1954	167	11,917	24,391,157	1,067,060	47,610,834	41,139,806	92,341,411
1955							
Canada	169	12,392	25,829,909	1,078,727	52,207,987	43,777,988	97,194,115
Nova Scotia	3	648	1,250,231	77,245	2,878,804	1,925,747	5,035,910
Quebec	74	4,975	9,789,597	366,198	20,368,670	18,711,728	39,362,889
Ontario	83	6,443	14,060,813	616,415	27,746,826	21,721,637	50,151,805
Manitoba	3	68	132,175	7,018	427,030	283,266	721,000
Alberta	3	22	42,814	828	43,824	68,506	114,817
British Columbia	3	236	554,279	11,023	742,833	1,067,104	1,807,694
1956							
Canada	163	12,983	27,737,363	1,091,615	59,023,534	45,820,834	104,520,442
Newfoundland	1	907	1,642,712	103,871	3,451,231	2,830,432	6,221,768
Nova Scotia	3						
Quebec	74	5,278	10,819,589	349,699	26,926,612	18,305,266	45,000,088
Ontario	75	6,428	14,407,357	616,889	27,085,157	22,892,306	50,075,791
Manitoba	4	78	157,063	8,056	477,023	344,375	823,300
Alberta	3	20	35,452	993	32,622	51,705	83,557
British Columbia	3	272	675,190	12,107	1,050,889	1,396,750	2,315,938

¹ Beginning with 1952 the value of factory shipments has been collected instead of the gross value of production.

² Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "Value added by manufacture."

TABLE 24. Inventories¹, 1956

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
Opening ² :	\$	\$	\$	\$
Newfoundland	446,215	294,949	565,591	1,306,755
Nova Scotia	3,077,897	2,887,668	4,332,876	10,298,441
Quebec	3,763,228	2,901,759	5,248,236	11,913,223
Ontario	73,570	24,745	61,581	159,896
Manitoba	33,476	—	14,343	47,819
Alberta	230,656	94,817	142,124	467,597
British Columbia				
Canada	7,625,042	6,203,938	10,364,751	24,193,731
Closing:				
Newfoundland	667,768	335,263	689,043	1,692,074
Nova Scotia	3,163,609	3,158,312	4,643,721	10,965,642
Quebec	3,620,475	3,105,938	5,562,618	12,289,031
Ontario	149,279	31,756	60,724	241,759
Manitoba	32,621	—	16,106	48,727
Alberta	287,281	128,509	252,240	668,030
British Columbia				
Canada	7,921,033	6,759,778	11,224,452	25,905,263

¹ Book value of all manufacturing inventories held at plant and plant warehouses.² The opening inventory for 1956 differs from the closing inventory published for 1955, because of the inclusion of new firms and the removal of figures for firms which did not operate during 1956.

TABLE 25. Factory Shipments of the Knitted Goods Industry, 1955 and 1956

Products	1955		1956		
	Quantity	Selling value at factory	Quantity	Selling value at factory	
Underwear, knitted or made from knitted fabrics:		\$		\$	
Men's and Youths':					
Combinations:					
Cotton or chiefly cotton	doz.	221,038	5,006,865	224,875	5,423,640
Rayon or chiefly rayon	"	2,414	43,003	2,268	38,783
Wool or chiefly wool	"	33,385	1,739,904	34,273	1,754,708
Shirts:					
Cotton or chiefly cotton	"	427,644	3,112,236	549,857	3,784,034
Rayon or chiefly rayon	"	3,321	42,059	2,628	18,788
Wool or chiefly wool	"	17,154	520,863	19,476	556,609
Drawers:					
Cotton or chiefly cotton	"	140,448	1,691,767	170,606	2,236,522
Wool or chiefly wool	"	11,135	366,813	12,657	406,244
Shorts:					
Cotton or chiefly cotton	"	544,285	3,548,634	772,769	4,128,199
Other	"	7,546	87,392	6,848	76,841
Boys':					
Combinations:					
Cotton or chiefly cotton	"	68,911	994,257	74,011	1,174,831
Wool or chiefly wool	"				
Shirts:					
Cotton or chiefly cotton	"	123,784	524,236	147,285	595,040
Wool or chiefly wool	"				
Drawers:					
Cotton or chiefly cotton	"	47,320	381,611	65,282	494,213
Shorts:					
Cotton or chiefly cotton	"	150,053	625,913	200,478	746,143
Women's and misses':					
Combinations:					
Cotton or chiefly cotton	"	14,765	151,156	32,061	138,399
Rayon or chiefly rayon	"	484	14,995	559	16,178
Wool or chiefly wool	"				
Drawers:					
Cotton or chiefly cotton	"	1,506	24,769	2,016	35,681
Bloomers, panties, etc.:					
Cotton or chiefly cotton	"	176,515	1,059,666	261,317	1,241,240

TABLE 25. Factory Shipments of the Knitted Goods Industry, 1955 and 1956 — Continued

Products	1955		1956	
	Quantity	Selling value at factory	Quantity	Selling value at factory
Underwear, knitted or made from knitted fabrics:		\$		\$
Women's and misses':				
Bloomers, panties, etc.—Concluded:				
Rayon or chiefly rayon.....	doz.	420,722	2,507,048	377,396
Wool or chiefly wool.....	"	7,269	139,240	12,731
Nylon	"	67,348	549,573	62,844
Vests:				
Cotton or chiefly cotton.....	"	114,365	720,797	135,122
Rayon or chiefly rayon.....	"	22,233	167,651	16,406
Wool or chiefly wool.....	"	8,042	161,815	8,426
Other.....	"	511	5,584	3,025
Girls' (sizes 8-14x):				
Combinations:				
Cotton or chiefly cotton.....	"			
Drawers:				
Cotton or chiefly cotton.....	"	1,694	13,177	1,573
Bloomers, panties, etc.:				
Cotton or chiefly cotton.....	"	99,054	415,451	136,227
Rayon or chiefly rayon.....	"	18,020	43,158	12,974
Wool or chiefly wool.....	"			
Vests:				
Cotton or chiefly cotton.....	"	75,206	344,672	82,389
Rayon or chiefly rayon.....	"	10,331	53,510	330
Wool or chiefly wool.....	"			
Other.....	"	1,366	7,830	1,834
Children's (sizes 2-6x) and infants':				
Combinations:				
Cotton or chiefly cotton.....	"			
Drawers and panties:				
Cotton or chiefly cotton.....	"	432,250	1,205,571	415,665
Rayon or chiefly rayon.....	"	25,119	78,304	6,416
Wool or chiefly wool.....	"			
Vests:				
Cotton or chiefly cotton.....	"	239,351	1,070,800	274,414
Wool or chiefly wool.....	"	1,423	8,492	1,656
Other garments:				
Sleepers	"	61,078	758,548	65,712
Other.....	"	3,826	17,575	10,946
Other knitted underwear.....	"	36	441	114
Underwear, made from woven fabric:				
Other.....	"	9,697	62,099	11,416
Total underwear	doz.	3,615,449	28,307,066	4,230,255
Knitted outerwear:				
Sweaters, cardigans, pullovers, etc.:				
Wool and mixtures.....	"	705,098	22,161,495	627,330
Cotton.....	"	86,724	891,358	76,985
Rayon	"	3,670	70,734	4,873
Nylon	"	50,942	983,174	52,314
Orlon.....	"	124,311	4,603,276	304,090
Other.....	"	66,068	1,762,258	97,044
T-shirts	"	400,058	4,002,682	490,503
Jerseys, sweat shirts, etc.	"	65,139	725,165	51,714
Knitted suits and dresses	"	6,307	495,745	11,231
Bathing suits.....	"	77,149	1,936,472	64,925
Infants' knitgoods, all kinds.....	"	367,351	2,769,425	299,141
Scarves and mufflers	"	25,552	233,706	21,651
Headwear	"	114,586	833,307	99,553
Knitted gloves and mittens	doz. pr.	107,247	768,187	127,397
Other knitted outerwear	"		133,119	—
Kimonos, dressing gowns, etc.:				
Knitted	doz.	1,685	75,434	
Woven	"	2,213	127,995	3,377
Pyjamas:				
Knitted	"	28,252	705,471	26,791
Woven	"	4,808	120,587	12,127
Nightdresses:				
Knitted	"	22,224	790,199	21,725
Woven	"			800,262
				4,300
				88,892

TABLE 25. Factory Shipments of the Knitted Goods Industry, 1955 and 1956 - Concluded

Products	1955		1956		
	Quantity	Selling value at factory	Quantity	Selling value at factory	
Underslips:		\$		\$	
Knitted	doz.	29,218	1,089,308	39,917	1,153,558
Woven	"	50,510	810,840	35,040	543,180
Fabric gloves and mittens (dress and work)	doz. pr.	10,601	106,908	11,049	109,649
Hosiery:					
Wool and mixtures	"	302,574	1,674,995	282,237	1,764,041
Cotton and mixtures	"	180,942	807,459	203,537	882,770
Synthetic and mixtures	"	162,855	1,238,050	165,155	999,740
Woven Goods:					
Wool fabrics	lb. sq. yd.	1	1	1	1
Household blankets and auto rugs	-	-	600,741	-	629,697
Knitted fabrics for sale:					
Glove and shoe linings	pound	564,387	654,066	689,934	797,110
Meat wrap stockinette	"	982,970	1,059,827	1,170,097	1,281,316
Other cotton stockinette	"	26,031	53,690	15,214	40,174
Other cotton	"	1,944,941	2,498,210	1,753,136	2,271,543
Wool	"	389,918	1,137,139	312,348	1,091,393
Rayon	"	497,344	676,450	483,616	715,175
Nylon	"	1,114,670	4,632,752	983,743	5,228,284
Wristing, tubing and skirting	"	531,527	833,699	568,404	864,012
Other knitted fabrics	-	-	281,446	-	796,582
Yarn for sale:					
Cotton	pound	278,729	268,699	227,185	311,893
Woolen:					
Machine knitting	"	537,049	994,596	501,666	833,166
Hand knitting	"	234,547	626,057	262,534	568,623
Worsted, oil:					
Weaving and hand knitting	"	124,282	196,226	1,312	2,494
Machine knitting	"	-	-	95,251	114,483
All other yarn	-	-	17,554	-	3,203
Waste rags and clips	pound	632,973	81,896	997,232	106,961
All other products	-	-	4,013,185	-	2,949,665
Custom processing receipts	-	1	343,467	-	548,632
Intercompany transfers	-	-	1	-	1
Total factory shipments	-	-	97,194,115	-	104,520,442

¹ Included in "All other products".TABLE 26. Total Canadian Underwear Production¹, 1939-1955

	Dozens	Selling value at factory
1939	3,165,211	\$ 15,604,350
1940	3,785,139	20,389,439
1941	4,007,898	22,453,429
1942	3,891,850	20,705,456
1943	3,333,155	20,145,867
1944	3,534,720	21,388,210
1945	3,596,131	21,080,694
1946	3,599,501	22,826,476
1947	3,683,608	28,820,644
1948	4,429,392	36,987,968
1949	4,250,638	36,310,449
1950	4,141,133	32,874,595
1951	4,538,756	38,632,278
1952	4,638,950	36,112,246
1953	4,720,479	35,608,749
1954	4,859,534	32,313,346
1955	5,226,993	35,294,760

¹ Commencing with 1952 factory shipments data has been collected instead of production data.

TABLE 27. Materials Used in the Knitted Goods Industry, 1955 and 1956

Principal materials	1955		1956		
	Quantity	Cost value at factory	Quantity	Cost value at factory	
Fibres:		\$		\$	
Cotton, raw	pound	96,584	30,989	121,392	33,113
Cotton, waste	"	431,164	116,533	517,697	115,941
Rayon tops	"	140,661	56,135	297,848	275,246
Synthetic fibres	"	353,119	515,728		
Rayon waste	"	32,962	10,558	40,549	13,387
Nylon	"	27,357	27,566	92,895	117,067
Orlon	"	100,121	150,982	196,336	282,723
Wool, Canadian Grown:	clean pounds				
Finer than 60's		179,979	195,088	331,955	289,797
60's	"	177,023	171,482		
58's	"	198,372	163,907		
56's	"	—	—		
Coarser than 56's	"	488,784	377,115	406,491	349,593
Wool, imported:					
Finer than 60's	"	27,582	22,767	690,342	629,997
60's	"				
56's	"				
Coarser than 56's	"	520,501	466,924		
Wool tops:					
Merino (60's or finer)	"	629,796	940,628	422,692	554,126
Crossbred (coarser than 60's)	"	557,226	639,351	310,433	355,604
Waste, wool or part wool, and rags	"	878,032	490,471	748,777	332,122
Wool shoddy	"	32,605	10,991	32,765	12,774
Other raw stock	"	146,091	167,015	105,763	31,070
Yarns:					
Cotton	pound	16,131,315	13,314,751	16,638,477	13,869,723
Cotton, mercerized	"	104,334	147,078	48,401	76,059
Cotton and wool blends (under 50 per cent wool)	"	546,170	594,719	996,609	920,909
Rayon, spun	"	99,476	99,689	130,865	125,378
Rayon, spun mixtures	"	196,172	194,837	315,385	244,360
Rayon, filament	"	1,279,382	1,028,258	1,402,287	1,001,520
Nylon	"	495,085	1,759,810	1,094,211	3,560,626
Nylon spun	"	1,005,823	3,154,457	786,398	1,953,077
Orlon	"	767,295	2,255,665	1,679,912	4,606,300
Wool, worsted (combed) oil spun:					
Merino (60's and finer)	"	1,709,702	3,766,711	1,478,447	3,733,634
Crossbred (coarser than 60's)	"	933,482	1,804,545	1,125,402	2,341,032
Blends of wool and other fibres	"	766,327	1,795,065	912,829	2,032,392
Wool, worsted (combed) dry spun:					
All wool	"	1,071,663	2,433,242	713,707	1,576,789
Blends of wool and other fibres	"	461,321	774,394	488,017	686,546
Wool, woollen	"	900,438	976,514	1,174,385	1,471,451
Angora, rabbit, mohair and other animal hair	"	28,553	129,676	22,670	139,604
Elastic	"	14,065	47,090	149,165	45,471
All other yarns	"	473,402	962,164	616,088	1,267,882
Sewing thread	—	—	984,312	—	1,129,813
Fabrics:					
Knit	yard	2,887,418	2,759,125	2,923,753	3,258,349
Woven	"	2,448,013	1,399,553	2,412,533	1,368,133
Elastic webbing	—	—	846,743	—	1,013,161
Labels	—	—	389,839	—	368,597
Ribbons	—	—	192,730	—	186,575
Buttons	—	—	365,372	—	433,718
Fasteners, all kinds, including buckles, clasps	—	—	100,741	—	100,452
Laces, braids and other trimmings	—	—	935,000	—	940,138
Soaps	pound	191,034	76,840	424,404	82,082
Oils, all kinds	—	—	254,878	—	70,737
Dyestuffs, chemicals, etc.	—	—	1,017,209	—	950,559
All other materials	—	—	415,241	—	1,284,871 ¹
Custom processing charges	—	—	1,225,231	—	1,800,279
Packing and shipping materials	—	—	1,353,125	—	1,418,221
Inter-company transfers	—	—	99,153	—	1,592,536
Total	—	—	52,207,987	—	59,023,534

¹ Includes operating, maintenance and repair supplies.

TABLE 28. Imports of Knitted Goods, Calendar Years, 1955 and 1956

Articles imported	1955		1956	
	Quantity	Value	Quantity	Value
	\$	\$	\$	\$
Knitted fabrics, cotton	780,773	1,036,986	846,698	1,247,677
Knitted fabrics, silk	" 63	1,219	46	242
Knitted fabrics wholly or in part of wool, n.o.p.	" 76,100	198,232	81,884	273,709
Knitted fabrics, synthetic fibre	" 297,313	886,040	532,469	1,459,674
Underwear, cotton, knitted	" 243,404	445,738	262,373	492,457
Underwear, silk, knitted	" 25	592	19	545
Underwear, synthetic fibre, knitted	" 70,078	199,520	62,953	193,260
Underwear, wool, knitted	" 76,319	252,334	105,474	336,483
Clothing, cotton, knitted, infants' and children's, n.o.p.	" 195,258	455,239	225,295	457,030
Clothing, cotton, knitted, women's and girls', n.o.p.	" 99,331	260,107	97,937	286,805
Clothing, cotton, knitted, men's and boys', n.o.p.	" 297,743	487,155	563,149	808,356
Clothing, synthetic fibre, knitted, infants' and children's, n.o.p.	" 36,151	108,204	25,429	80,470
Clothing, synthetic fibre, knitted, women's and girls', n.o.p.	" 106,047	525,262	146,709	693,765
Clothing, synthetic fibre, knitted, men's and boys', n.o.p.	" 44,781	119,472	85,489	160,109
Clothing, wool, knitted, infants' and children's, n.o.p.	" 105,624	501,983	114,321	525,404
Clothing, wool, knitted, women's and girls', n.o.p.	" 583,776	5,071,108	636,785	5,171,263
Clothing, wool, knitted, men's and boys', n.o.p.	" 127,938	886,003	201,229	1,166,858

TABLE 29. Exports of Knitted Goods, Calendar Years, 1955 and 1956

Articles exported	1955		1956	
	Quantity	Value	Quantity	Value
	\$	\$	\$	\$
Cotton underwear	—	37,519	—	54,951
Wool underwear	—	51,559	—	96,822
Synthetic fibre, underwear	—	155,776	—	77,836
Wool outer garments, knitted	—	85,670	—	117,307

TABLE 30. Employees and their Earnings, by Provinces, 1955 and 1956

	Average number					Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total
	Male	Female	Male	Female				
number								
1955						\$	\$	\$
Nova Scotia	17	24	164	443	648	177,182	1,073,049	1,250,231
Quebec	377	309	1,300	2,989	4,975	2,109,741	7,679,856	9,789,597
Ontario	391	352	1,390	4,310	6,443	2,901,561	11,159,252	14,060,813
Manitoba	9	7	7	45	68	62,649	69,526	132,175
Alberta	3	3	4	12	22	16,723	26,091	42,814
British Columbia	12	10	32	182	236	112,803	441,476	554,279
Canada	809	705	2,897	7,981	12,392	5,380,659	20,449,250	25,829,909
1956								
Newfoundland	24	29	244	610	907	201,160	1,441,552	1,642,712
Nova Scotia	395	277	1,267	3,339	5,278	2,410,760	8,408,829	10,819,589
Quebec	353	342	1,314	4,419	6,428	3,091,069	11,316,288	14,407,357
Ontario	12	9	8	49	78	68,948	88,115	157,063
Manitoba	2	3	3	12	20	10,069	25,383	35,452
Alberta	13	11	35	213	272	133,883	541,307	675,190
Canada	799	671	2,871	8,642	12,983	5,915,889	21,821,474	27,737,363

TABLE 31. Monthly Employment of Production Workers, 1955 and 1956

	1955			1956		
	Male	Female	Total	Male	Female	Total
	number					
January	2,855	7,761	10,616	3,051	8,751	11,802
February	2,860	7,955	10,815	3,027	8,828	11,855
March	2,743	7,847	10,590	3,030	8,886	11,916
April	2,714	7,660	10,374	2,946	8,708	11,654
May	2,717	7,559	10,276	2,932	8,609	11,541
June	2,792	7,563	10,355	2,929	8,584	11,513
July	2,893	7,520	10,413	2,872	8,337	11,209
August	3,002	8,117	11,119	2,969	8,731	11,700
September	3,038	8,380	11,418	2,636	8,517	11,153
October	2,998	8,478	11,476	2,661	8,656	11,317
November	3,030	8,624	11,654	2,605	8,614	11,219
December	3,025	8,329	11,354	2,735	8,581	11,316
Monthly average	2,897	7,981	10,878	2,871	8,642	11,513

TABLE 32. Principal Statistics of the Knitted Goods Industry, 1956
grouped according to the Size of Establishment

Establishments having factory shipments of	Establishments	Em-ployees	Salaries and wages	Cost of materials	Value of factory shipments
					\$
1956					
Under \$10,000	4	6	8,870	12,126	16,581
\$10,000 to under \$25,000	6	26	36,333	53,716	117,145
\$25,000 to under \$50,000	14	87	170,342	229,763	564,687
\$50,000 to under \$100,000	16	313	630,212	478,984	1,018,768
\$100,000 to under \$200,000	24	559	1,040,380	1,913,739	3,452,262
\$200,000 to under \$500,000	37	1,267	2,745,205	6,557,791	11,410,942
\$500,000 to under \$1,000,000	31	2,626	5,616,454	11,940,807	21,084,001
\$1,000,000 to under \$5,000,000	31	8,037	17,160,478	37,836,608	66,856,056
\$5,000,000 and over	—	—	—	—	—
Head offices	—	62	329,089	—	—
Total	163	12,983	27,737,363	59,023,534	104,520,442

TABLE 33. Mechanical Equipment in the Knitted Goods Industry, 1955 and 1956

Item	1955	1956
	Number	
Looms:		
Broad looms	88	95
Narrow looms	—	20
Knitting machines:		
Hosiery:		
Circular:		
Men's	752	755
Women's	271	246
Children's	160	156
Other.....	230	257
No. of sections		
Full fashioned:		
Footers.....	14	13
Leggers	6	29
Single unit	424	618
Underwear, outerwear, etc.:		
Circular:		
Ribbed	4,083	3,956
Plain.....	892	828
Flat bed	1,654	1,376
Warp knit	142	139
Scouring machines	15	25
Cards:		
Sets of cards:		
Rag pickers	12	12
Shoddy	3	3
Worsted.....	4	4
Woollen:		
Tape condenser	37	39
Ring doffer	18	12
Cotton.....	8	8
Width of cards:		
40" and under	11	11
41" to 49"	44	40
50" to 59"	3	3
60"	21	21
Over 60"	3	3
Spinning:		
Spindles:		
Mule spinning:		
Woollen.....	8,830	13,870
Worsted:		
Oil	—	—
Dry	—	—
Cotton.....	1,944	1,944
Ring spinning:		
Woollen.....	3,384	3,384
Worsted:		
Oil	7,656	7,656
Dry	—	—
Cotton.....	—	—
Cap spinning:		
Worsted, Oil.....	1,320	600
Flyer spinning:		
Worsted, Oil.....	400	400
Doubling and twisting	1,588	4,292

List of Firms Manufacturing Knitted Goods, 1956

Name	Address
Newfoundland:	
Eckhardt Mills Ltd.	Brigus, C. Bay
Nova Scotia:	
Nova Scotia Textiles Ltd.	Windsor
Stanfield's Limited.....	Truro
Thistle Knit Wear Co. Ltd.	Dayton
Quebec:	
Ackerman Knit Goods Reg'd.	4152 St. Lawrence Blvd., Montreal
Amsel Novelty Knit Co. Ltd.	9124 St. Lawrence Blvd., Montreal
Art Knitting Mills Reg'd.	8280 St. Lawrence Blvd., Montreal
Beaver Knitwear Ltd.	7275 St. Urbain St., Montreal
Belding-Corticelli Ltd.	P.O. Box 9, Montreal
Belleville, Maurice.....	1077 Laviolette St., Trois-Rivières
Berman Knitting Mills Ltd.	4060 St. Lawrence Blvd., Montreal
Bette Knitting Co. Ltd.	2190 Préfontaine St., Montreal
Biron Knitting Mills Ltd.	116 Montcalm St., Berthierville
Black Knitting Mills Ltd.	5265, Avenue de Gaspé, Montreal
Broadway Knitting Mills Ltd.	3950 Rouen St. Montreal
Bunny Knit Reg'd.	205 Vitre St. W., Montreal
Carnegie Locknit	Industrial Centre 43, Sherbrooke
Central Knitting Mills Ltd.	987 Côté St., Montreal
Chic Parisien Ltd.	10 Ontario St. W., Montreal
Continental Underwear Co.	15 Mt. Royal Ave. W., Montreal
Cooper Knitting Mills Ltd.	4060 St. Lawrence Blvd., Montreal
Elite Knitting Mills Inc.	10 Pine St., W., Montreal
Fainer Knitting Mills Ltd.	4060 St. Lawrence Blvd., Montreal
Fergusson Atlantic Underwear Ltd.	Three Rivers
Filler Mfg. Co. Ltd.	214 Vallée St., Montreal
Formcraft Fabrics Co. Ltd.	3340 Notre Dame St. E., Montreal
Friedman, Hedy, Contr. Reg'd.	4428 St. Lawrence Blvd., Montreal
Gero of Paris.....	2625 Albert St., Montreal
Gerrard Mills Ltd.	St. Stanstead
Glencairn Knitting Mills Reg'd.	645 Wellington St., Montreal
Glenhill Knitwear Ltd.	1075 Saint-Esprit St., Sherbrooke
Glove Knitters Inc., The	4201 Ontario St. E., Montreal
Glove Knitters Inc., The	49 Maillot St., Thetford Mines
Godin Knitting Reg'd.	Ste-Anne-de-la-Pérade
Golden Spider Knitwear Inc.	4201 Ontario St. E., Montreal
Grand'Mère Knitting Co. Ltd.	7th Ave., Grand'Mère
Grant Converters Ltd.	Fort Chamby
Grover Mills Ltd.	2025 Parthenais St., Montreal
Harris Knitting Mills Ltd.	4060 St. Lawrence Blvd., Montreal
Helenex	4484 Coloniale Ave., Montreal
Hersey of Canada	1437 Van Horne Ave., Outremont
Highland Knitting Mills	6560 Park Ave., Montreal
Junior Knitting Mills Ltd.	4526 de La Roche St., Montreal
Kit-Kat Knit Ltd.	8280 St. Lawrence Blvd., Montreal
Klaiman & Son, P.D.	4374 St. Lawrence Blvd., Montreal
Knit Craft Mills.....	4060 St. Lawrence Blvd., Montreal
Knitted Outerwear Mills Ltd.	5455 Iberville Ave., Montreal
Knitters Limited	Ouellette St., Marieville
Knitting Reg'd. G.C.	La Providence, St-Hyacinthe
Knitting Mills A & G	754 St. Paul St. W., Montreal
Knitting Mills, J.K.	4602 St. Lawrence Blvd., Montreal
Knitting Mills Ltd., V.N.	P.O. Box 163, Berthierville
Laurentian Textile Co. Ltd.	801 St. George St., St-Jérôme
Les Tricots A.L. de Paris	2659 Masson St., Montreal
Main Knitting Mills Ltd.	7030 Grand Ave., Montreal
Pageau, E.H.	2106 Plessis St., Montreal
Parent & Fils Ltée. L.J.	8675, 9ème Ave., Ville St-Michel
Paris Star Knitting Mills	83 Rachel St., Montreal
Pasolds (Canada) Ltd.	Dorion
Pencer Knitting Mills Ltd.	5770 St. Lawrence Blvd., Montreal
Penguin Knitting Mills.....	4354 St. Lawrence Blvd., Montreal
Penmans Limited	80 Factory St., Coaticook
Penmans Limited	2115 Girouard St., St. Hyacinthe
Playfair Knitting Mills Inc.	7122 Waverley St., Montreal
Quality Kitwear Co. Ltd.	3995 Berri St., Montreal
Regent Knitting Mills Ltd., The	Castonguay St., St-Jérôme
Rose Knitting Mills Ltd.	4530 Clark St., Montreal
Rossy Knitting Mills	7183 Casgrain St., Montreal

List of Firms Manufacturing Knitted Goods, 1956 — Continued

Name	Address
Quebec — Concluded:	
Rosemount Knitting	2400 Dandurand St., Montreal
Rouville Knitting Co.	Marieville
Saey Knitting Ltd.	5685 Christophe Colomb St., Montreal
Springdale Mills Ltd.	Valleyfield
Schafer Mfg. Co. Reg'd.	6845 St. Urbain St., Montreal
Super Knitting Mills Co. Ltd., The	1450 Mercier St., St. Hyacinthe
Swedish Knitting Co. Reg'd.	5149A Park Ave., Montreal
Tricotex Co. Ltd.	Sherbrooke
Underwear Mills Ltd.	9222 St. Lawrence Blvd., Montreal
Walker Jones Co. (Canada) Ltd., C.	905 Old Orchard Ave., Montreal
Ontario:	
Ace Knitting Co. Ltd.	93 Spadina Ave., Toronto
Albion Knitting Co. Ltd.	Park & Murray Sts., Peterborough
Armitage Children's Wear Reg'd.	2454 Danforth Ave., Toronto
Apex Knitting Co. Ltd.	299 Adelaide W., Toronto
Aurora Textiles Limited	212 Yonge St. S., Aurora
Barrie Glove & Knitting Co. Ltd., The	40 Ontario St. S., Kitchener
Bates & Innes Ltd.	Carleton Place
Beaunit Mills Ltd.	176 John St., Toronto
Bell Knitting Mills Ltd.	2466 Dundas St. W., Toronto
Borg Fabrics Ltd.	Elmira
Brampton Knitting Mills, Ltd., The	60 Queen St. E., Brampton
British Knit, Canada, Ltd.	Head & Stanley Sts., Simcoe
Cambridge Knitwear Mills Ltd.	50 Ballantyne Ave., Stratford
Davis & Co. Ltd., Henry	259 Spadina Ave., Toronto
Day-Smith Ltd.	Queen St., Hespeler
Diamant Knitting Mill.	11 Hamilton St., Toronto
Dods Knitting Co. Ltd.	Orangeville
Dominion Rubber Co. Ltd.	84 Margaret Ave., Kitchener
Dorothea Knitting Mills Ltd.	20 Research Rd., Leaside, (Toronto 17)
Eaton Knitting Co. Ltd., The	71-81 John St. N., Hamilton
Elco Limited	38 Densley Ave. P.O. Box 523, Weston, Toronto
Fashion Knitting Co. Ltd.	474 Bathurst St., Toronto
Forest Fabrics Ltd.	349 Clarence St., London
Furnham Mfg. Co. Ltd.	243 College St., Toronto
Gilchrist Mfg. Co. Ltd.	443 King St. W., Toronto
Glenayr-Knit Ltd.	Lanark
Golden Crown Knitting Co.	1 Phoebe St., Toronto
Goodyear Knitting Co.	651 Queen St. E., Toronto
Heaslip Knit Wear Ltd.	999 Queensdale E., Hamilton
Houlding Knitwear Ltd.	182 Spadina Ave., Toronto
Jersey's Limited	187 Duchess St., Toronto
Keith-Day Limited	210 Regina St. N., Waterloo
Kingsley Companies Ltd.	79-83 Wellington St. W., Toronto
Knitting Co. R. & F.	70 McGee St., Toronto
Knitwear Products Co.	Vittoria
Koenig Knitting Mills Ltd.	210 Avenue "C", Ajax
Lennard & Sons Ltd., S.	154 King St. W., Dundas
Ludwick, Paul	Smithville
Mason Knitting Co. Ltd.	49 Guelph St., Acton
Metro Athletic Jersey Co.	92 Jarvis St., Toronto
Modern Textiles	372 Richmond St. W., Toronto
Monarch Knitting Co. Ltd.	Dunnville
Moodie Co. Ltd. J.R.	735 King St. E., Hamilton
National Knitting Mills Co. Ltd.	676 Richmond St. W., Toronto
Natlie Knitting Mills	Margaret St., Hamilton
Norfolk Knitters Ltd.	Port Dover
Penmans Ltd. (Mill No. 10)	Grand River Ave., Brantford
Penmans Ltd.	P.O. Box 714, London
Penmans Ltd. (Mill No. 2)	Willow St., Paris
Penmans Ltd. (Mill No. 3)	Willow St., Paris
Perfect Knitting Co.	197 Spadina Ave., Toronto
Pond Fabrics Ltd.	132 First Ave., Simcoe
Puretex Knitting Co. Ltd.	426 Queen St. E., Toronto
Queen Knitting Co.	163 Vine St., Rear, Toronto
Ray-Knit Mfg. Co. Ltd.	680 King St. W., Toronto
Richmond Hosiery Ltd., The	Mitchell
Russell Knitting Co.	71 Mill St., Kitchener
Scotsmoor Textiles Ltd.	Milverton
Shelby Knitwear Ltd.	111 Charles St. E., Ingersoll

List of Firms Manufacturing Knitted Goods, 1956 — Concluded

Name	Address
Ontario — Concluded:	
Silknit Limited	590 King St. W., Toronto, 2B
Simplex Textiles Ltd.	Walker St., Prescott
Star Knitting Mills Ltd.	92 Sherbourne St., Toronto
Stratford Textiles	82 Erie St., Stratford
Straton Knitting Mills.....	215 Spadina Ave., Toronto
Superior Silk Mills Ltd.	Walker St., Prescott
Swiss Knit	11 Queen St. N., Kitchener
Tease Knitting Co. Ltd.	895 Lansdowne Ave., Toronto
Texcraft Industries Ltd.	468 Wellington St. W., Toronto
Tiger Brand Knitting Co.	35 Water St., Galt
Turnbull Ltd., C.	P.O. Box 150, Galt
Warren Bros. Ltd.	335 St. Paul St., St. Catharines
Weaving & Knitting Co.	50 Alanson St., Hamilton
Williams-Trow Knitting Co. Ltd., The.....	125 Erie St., Stratford
York Knitting Mills Ltd. (Zimmerknit Division)....	330 Dunburn St. S., Hamilton
York Knitting Mills Ltd. (H. W. Underwear Division)....	Woodstock
Manitoba:	
Knit-Rite Mills Ltd.	332 Bannatyne Ave., Winnipeg
Master Textiles Ltd.	1750 Ellice Ave., Winnipeg
Schachter, Harry & Sons	153 McKenzie St. W., Winnipeg
Standard Knitting Co. Ltd.	387 Dufferin Ave., Winnipeg
Alberta:	
Cloverdale Knitting Mills Ltd.	9314—111th Ave., Edmonton
Logan Garment Ltd.	314—8th St. S., Lethbridge
Shamrock Knitting Mills Ltd.	7811—104th St., Edmonton
British Columbia:	
Jantzen of Canada Ltd.	196 Kingsway, Vancouver
Norwegian-Canadian Knitting Mills Ltd.	1010 Langley St., Victoria
Pride of the West Knitting Mills	81 Robson St., Vancouver

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