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THE HOSIERY AND KNITTED GOODS INDUSTRIES

1959

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THE HOSIERY AND KNITTED GOODS INDUSTRIES
1959

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PUBLICATIONS

The results of the annual Census of Industry are published by the Dominion Bureau of Statistics in a series of industry reports which are released each year as the compilations are completed. Reports for industries classified to the **Clothing** Major Group are listed below, along with current and annual publications of related interest. Similar reports are issued for other industries. A complete catalogue of publications of the Bureau is available on request from the Information Services Division, Dominion Bureau of Statistics, Ottawa, or from the Queen's Printer, Ottawa.

A — Annual

Q — Quarterly

M — Monthly

Catalogue number	Title	Price
34-211	General Review of the Clothing Industries (A)50
34-212	Corset Industry (A)25
34-213	Fur Goods and Fur Dressing Industries (A)50
34-214	Hat and Cap Industry (A)50
34-216	Men's Factory Clothing Industry (A)50
34-217	Women's and Children's Factory Clothing Industries (A)75
34-218	Miscellaneous Clothing Industries (A)50
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34-215	Hosiery and Knitted Goods Industries (A)50
34-201	General Review of Textile Mills (A)50
34-202	Awning, Tent and Sail Industry (A)50
34-203	Cordage, Rope and Twine Industry (A)50
34-204	Cotton and Jute Bag Industry (A)50
34-205	Cotton Textile Industries (A)50
34-206	Dyeing and Finishing of Textile Goods Industry (A)25
34-207	Narrow Fabrics Industry (A)50
34-208	Synthetic Textiles and Silk Industry (A)50
34-209	Wool Textile Industries (A)50
34-210	Miscellaneous Textile Industries (A)50
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31-201	General Review of the Manufacturing Industries	2.00
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SYMBOLS

The interpretation of the symbols used in the tables throughout this publication is as follows:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- P preliminary figures.
- r revised figures.

EXPLANATORY NOTES

This report is one in a series of about 130 publications which present the results of the 1959 Census of Manufactures. Most reports in this series refer to specific industries, but there are summary reports for Canada and the provinces and for major industry groups. An annual Census of Manufactures has been carried out by the Dominion Bureau of Statistics since 1916.

Industry statistics given in these reports refer to number of establishments, employees, salaries and wages, cost of materials, supplies, fuel and electricity, gross value of shipments, inventories and value added by manufacturing. Details of materials used and products shipped are also given. Descriptions of the principal industry statistics, with special reference to 1959 are as follows:

Period Covered

Firms are asked to submit figures for the calendar year, if at all possible, and most reports are on this basis. Financial year reports for periods differing from the calendar year are accepted in instances where the firms find it impossible to supply calendar year data from accounting records. However the data on employees, salaries and wages are requested on a calendar year basis in all cases.

Establishment

Data for the annual census is collected on an establishment basis. A firm with more than one plant is required to file a report for each plant. In most cases an establishment is a complete factory. Sometimes, however, a plant is divided into two or more establishments when it carries out operations classifiable to different industries and when separate accounting records are available. Usually the statistics for an establishment relate only to the manufacturing activities. Other activities such as construction at the plant by its own employees, wholesale or retail activities carried on at the plant location, etc., are not included. Plants engaged solely in **repair** work (except in the case of furniture, shipbuilding, boat building, aircraft and railway rolling stock industries) are not included but plants occupied in assembling parts into complete units are included.

Employees

Administrative and office employees include all executives and supervisory officials such as presidents, vice-presidents, secretaries, treasurers, etc., together with managers, professional and technical employees, superintendents and factory supervisors above the working foremen level and clerical employees. Working owners and partners are also included in this category.

Production and related workers include all other factory workmen whether paid on a monthly, weekly, hourly or piece-work basis. Working foremen doing work similar to that of the employees they supervise are included, as are maintenance, warehousing and delivery staffs. Employees on new construction work, in retail or wholesale operations, on outside piece work etc., are not included.

Production workers are reported by months, an average for the year being obtained by summing the monthly figures and dividing by twelve. This procedure is followed even though the plant did not operate in all months. Figures on employment refer to calendar years whether or not some establishments reported other data on a financial year basis.

Salaries and Wages

Salaries and wages refer to gross earnings of the employees described above, including salaries, wages, commissions, bonuses, the value of room and board where provided, deductions for income tax and social services such as sickness and unemployment insurance, pensions, etc., as well as any other allowances forming part of the employees' wages. Payments for overtime are included.

Salaries refer to amounts paid to administrative and office employees. Withdrawals by working owners or partners for normal living expenses for self and family are included but not their withdrawals for income tax. Wages refer to the amounts paid to production and related workers as defined above. Data on earnings refer to the calendar year whether or not some establishments reported other data on a financial year basis.

Cost of Fuel and Electricity

Figures for fuel refer to amounts actually used, (including fuel used in cars and trucks), not to purchases unless the quantities are the same. Values refer to the laid-down cost at the works, including freight, duty, etc.

Materials and Supplies Used

Figures represent quantities and laid-down cost values, at the works, of materials and supplies actually used during the year whether purchased from others or received as transfers from other plants of the reporting company. Amounts paid to other manufacturers for work done on materials owned by the reporting company are included. Returnable containers or any other items charged to capital account are not included. Fuels are not included. Goods bought from others or received as transfers from other plants of reporting companies for resale without further processing are not included. Maintenance and repair supplies not chargeable to capital account are included.

Factory Shipments

Factory shipments refer to shipments of goods made from own materials either in the reporting plant or by other manufacturers on the basis of a charge to the reporting plant for work done. All products and by-products shipped from the establishment are included whether for domestic use, export, or for government departments. Transfer shipments to sales outlets, distributing warehouses or to other manufacturing units of the reporting firm are included. Goods bought or received as transfers and resold without further processing are not included. Values are computed on f.o.b. plant or

plant warehouse basis, and do not include sales tax or excise duties. Values of containers not returnable are included. Amounts received in payment for work done on materials owned by others are included.

In a few industries such as shipbuilding, aircraft, etc., where work on principal products extend over a relatively long period, the value of production is recorded rather than the value of shipments. For those industries production is computed from the value of deliveries of complete units during the year plus the value of work done during the year on unfinished units less the value of work done in previous years on finished units delivered in the year under review.

Inventories

Values represent the book values of manufacturing inventories owned and held at the reporting plant. Figures include inventories held in warehouses or selling outlets which have been included with plant operations for purposes of reporting shipments.

Value Added by Manufacturing

Figures are computed from value of shipments plus or minus changes in inventories of finished goods and goods in process less cost of materials, fuel and electricity. This figure is sometimes referred to as net production.¹

Standard Industrial Classification

The Standard Industrial Classification Manual, prepared by the Dominion Bureau of Statistics, provides for 135 three-digit industries in the manufacturing sector, arranged in 17 major groups. Reporting establishments are classified or allotted to specific industries on the basis of the value of principal products made or shipped.

Short Forms

Between 1949 and 1957, in an effort to ease the reporting burden for smaller firms, a short form was used asking for the total value of shipments only or, in a few cases where losses of detail were significant, for quantities and values of principal products. For purposes of publication, missing data were estimated on the basis of appropriate ratios. In general the cut-off point for these short forms was set at \$50,000 value of shipments. About 40% of the total number of establishments reported on the short form and accounted for less than 3 per cent of the total value of shipments.

In 1958, in order to establish a new base year, the small firms were asked to report all items of principal statistics together with some detail on materials and products.

¹ To arrive at the National Accounts concept of "gross domestic product at factor cost", it would be necessary to subtract also the cost of office supplies used, advertising, insurance and other goods and services obtained from other businesses. Data on these inputs are not collected on the annual Census of Manufactures. Value added figures for "The primary industries and construction" are published in D.B.S. publication 61-202, *Survey of Production*.

For the 1959 Census, the short form was used again, but further steps were taken to ease the respondents' burden. First, the general limit for short forms was raised to \$100,000 value of shipments. In addition, a new intermediate form was developed. This form is a shortened version of the long form in that most of the general questions were pared down and the detailed lists of materials and products were limited to the more important items. The general limits for firms in this category were set at between \$100,000-\$500,000 value of shipments, but in the case of both the short and intermediate forms there were lower cut-offs for a number of industries in which the smaller firms accounted for a larger share of total shipments. On the other hand, limits were raised where this could be done without a significant loss of coverage. On most of the short forms for 1959, in addition to total value of shipments, data on principal products were requested. In a few industries, where loss of employment and earnings data were considered too large because of higher cut-offs, a question on total payroll was placed on the short form.

The intermediate and long forms provide complete data for the compilation of all elements of principal industry statistics and the details of materials and products. The one-page short form, although containing data on principal products and total value of shipments, does not request information on other elements of principal statistics such as value of inventories, materials, fuel and electricity and, in most cases, employment and salaries and wages, nor does it contain detailed data on volume and value of materials used. For purposes of compiling aggregates of principal statistics by industry and by geographic location, the missing data for each establishment were estimated for 1959 by using, in general, ratios based on the change in the value of shipments between 1958 and 1959. The proportion of the estimated data was generally less than 5 per cent of the total in each category of principal statistics.

The general request for the principal items of products on the short form for 1959 permitted a fairly complete compilation of the detailed quantities and values of commodity shipments. In the case of the detailed quantities and values of materials, fuel and electricity, however, and the monthly distribution of production workers, only the totals of data actually reported on the intermediate and long forms are contained in published reports and no attempt was made as in past years to estimate the generally small proportion of individual totals represented by detailed items omitted from the short forms.

The new approach has relieved an additional 12,000 establishments from filling out the regular long form. Establishments now receiving the short form number in excess of 20,000 and account for more than 54 per cent of the total number of establishments and a little more than 3 per cent of the total value of shipments.

THE HOSIERY AND KNITTED GOODS INDUSTRIES

1959

SECTION 1. THE COMBINED HOSIERY AND KNITTED GOODS INDUSTRIES

In 1959 the combined Hosiery and Knitted Goods Industries reported factory shipments with a total value of \$189,267,687 f.o.b. plant, 9.0 per cent higher than the 1958 figure of \$173,576,575. The payroll in the year under review listed 20,992 persons, 56 more than the 20,936 reported the previous year. Total salary and wage payments of \$52,187,295 in 1959 were 4.7 per cent above the 1958 total of \$49,829,169. The cost of materials and supplies used by the two industries jumped by 11.3 per cent from \$88,610,388 in 1958 to \$98,658,641 in 1959. At the same time the number of establishments dropped slightly from 321 to 319.

The value of production, calculated by raising the value of shipments by the increase of \$2,047,399 during the year in stocks of finished goods and of goods in process, amounted to \$191,315,086, an increase of 9.7 per cent over the comparable 1958 total of \$174,447,299. The employment of production workers by the combined industries was higher in 1959 than in 1958, increases in the average numbers of such male and female employees in the Knitted Goods Industry being more than enough to offset similar decreases in employment in the Hosiery Industry. The monthly average for the combined industries stood at 18,641 compared to 18,403 in 1958.

Shipments of seamless hosiery continued to increase their domination of the hosiery segment of the industries. Factory sales of full-fashioned hosiery in 1959 were 2,370,610 dozen pairs worth \$13,776,687, a decrease of 23.6 and 23.0 per cent, respectively, from the 3,103,106 dozen pairs worth

\$17,885,047 reported in 1958. At the same time deliveries of seamless hosiery rose by 16.7 per cent in quantity and by 22.9 per cent in value from 7,744,401 dozen pairs valued at \$41,194,409 to 9,040,973 dozen pairs with a value of \$50,624,271. Separate garments continued to account for the major share of shipments of underwear, sales of such garments in 1959 being 3,958,687 dozen worth \$22,781,935 as against 3,513,877 worth \$21,225,282 the previous year. Total shipments in the year under review of sweaters, cardigans, etc., amounted to 1,511,908 dozen valued at \$48,874,231, substantially higher than the 1,321,093 dozen valued at \$42,769,939 reported in 1958.

Imports of socks and stockings in 1959 were lower both in quantity and value than in 1958. Over the two years the number imported dropped from 1,258,142 dozen pairs worth \$5,730,268 to 1,246,933 dozen pairs worth \$5,602,150. Synthetic fibre socks and stockings accounted for imports of 766,900 dozen pairs valued at \$3,351,215 in 1959 as opposed to 755,015 dozen pairs valued at \$3,324,155 in 1958. Hosiery exports increased substantially in 1959 to 36,083 dozen pairs worth \$225,569 from 26,726 dozen pairs worth \$170,334. Further information on imports and exports will be found in Tables 17, 18, 28 and 29.

Capital repair and maintenance expenditures amounted to \$8,407,000 in 1959 compared to \$5,813,000 in 1958. Of this amount, the Hosiery Industry spent \$4,500,000 and the Knitted Goods Industry \$3,907,000

**TABLE 1. Principal Statistics of the Combined Hosiery and Knitted Goods Industries,
Representative Years, 1930-59**

Year	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production ¹
	number			dollars			
1930.....	158	18,165	14,745,113	645,989	24,981,327	27,415,501	53,042,817
1933.....	170	17,159	12,610,093	720,763	19,473,785	20,802,662	40,997,210
1935.....	163	18,511	14,252,653	753,400	22,948,056	22,688,647	46,390,103
1937.....	171	20,250	16,228,813	754,717	26,446,763	25,654,274	52,855,754
1939.....	174	21,312	17,778,485	828,442	27,383,530	29,457,833	57,669,805
1942.....	186	23,462	23,422,666	1,099,213	38,550,016	40,485,197	80,134,426
1945.....	216	23,654	26,640,343	1,242,677	40,423,407	46,368,318	88,035,002
1948.....	271	27,634	42,807,416	1,634,496	69,114,815	77,806,848	148,556,159
1949.....	290	26,442	43,949,295	1,644,454	64,702,821	76,671,800	143,019,075
1950.....	293	25,255	44,141,526	1,654,552	68,718,394	75,852,820	146,225,766
1951.....	295	25,188	49,000,212	1,794,688	84,402,005	83,523,432	169,720,125
1952.....	288	23,234	48,962,809	1,828,038	80,373,570	80,619,241 ²	162,820,849
1953.....	294	24,413	52,420,681	1,823,745	77,704,172	81,264,425 ²	160,792,342
1954.....	297	21,622	47,577,835	1,848,826	70,118,825	75,754,778	150,818,573
1955.....	296	21,658	47,208,208	1,871,873	75,705,514	77,465,979	155,186,763
1956.....	286	21,913	49,637,957	1,913,227	83,926,020	81,158,559	165,149,727
1957.....	310	21,661	50,216,758	1,965,702	88,782,158	84,147,853	172,161,757
1958.....	321	20,936	49,829,169	1,861,431	88,610,388	83,975,480	173,576,575
1959.....	319	20,992	52,187,295	1,908,375	98,658,641	90,748,070	189,267,687
Hosiery.....	143	8,352	21,812,072	810,025	29,525,057	39,373,728	68,302,092
Knitted Goods.....	176	12,640	30,375,223	1,098,350	69,133,584	51,374,342	120,965,595

¹ Beginning with 1952 the value of factory shipments has been collected instead of the gross value of production.

² Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "Value added by manufacture".

**TABLE 2. Comparison of Principal Statistics of the Combined Hosiery and Knitted Goods Industries
1958 and 1959**

Item	1958	1959	+ Increase - Decrease
Establishments reporting.....No.	321	319	- 2
Supervisory and office employees:			
Totals....."	2,533	2,351	- 182
Male....."	1,398	1,300	- 98
Female....."	1,135	1,051	- 84
Total salaries.....\$	10,538,803	10,885,782	+ 346,979
Production workers:			
Monthly.....No.	18,403	18,641	+ 238
Male....."	5,475	5,403	- 72
Female....."	12,928	13,238	+ 310
Total wages.....\$	39,290,366	41,301,513	+ 2,011,147
Cost of fuel and electricity.....\$	1,861,431	1,908,375	+ 46,944
Cost of materials used.....\$	88,610,388	98,658,641	+10,048,253
Value of factory shipments.....\$	173,576,575	189,267,687	+15,691,112

TABLE 3. Inventories,¹ 1959

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
dollars				
Opening: ²				
Newfoundland	} 620,071	440,810	675,175	1,736,056
Nova Scotia				
New Brunswick	5,375,436	5,689,710	8,044,752	19,109,898
Quebec				
Ontario	5,117,149	5,031,585	9,875,784	20,024,518
Manitoba	151,915	5,454	27,670	185,039
Alberta	49,027	—	26,847	75,874
British Columbia	322,733	139,428	158,346	620,507
Canada	11,636,331	11,306,987	18,808,574	41,751,892
Closing:				
Newfoundland	} 637,970	475,896	848,659	1,962,525
Nova Scotia				
New Brunswick	6,159,920	5,425,810	8,863,460	20,449,190
Quebec				
Ontario	5,552,076	5,242,982	10,791,179	21,586,237
Manitoba	209,981	11,881	37,429	259,291
Alberta	54,840	—	28,590	83,430
British Columbia	361,115	143,937	293,137	798,189
Canada	12,975,902	11,300,506	20,862,454	45,138,862

¹ Book value of all manufacturing inventories held at plant and plant warehouses.² The opening inventory for 1957 differs from the closing inventory published for 1958 because of the inclusion of new firms and the removal of figures for firms which did not operate during 1959.TABLE 4. Summary of Factory Shipments of the Combined Hosiery and Knitted Goods Industries, 1958¹ and 1959²

Principal products	1958 ¹		1959 ²	
	Quantity	Selling value at factory	Quantity	Selling value at factory
		\$		\$
Hosiery (dyed and finished): ¹				
Full fashioned doz. pr.	3,103,106	17,885,047	2,370,610	13,776,687
Seamless " "	7,744,401	41,194,409	9,040,973	50,624,271
Underwear (knitted only):				
Combination dozen	245,532	6,279,536	248,977	6,353,824
Separate " "	3,513,877	21,225,282 ²	3,958,687	22,781,935
Underslips:				
Knitted and woven " "	83,754	1,600,081	75,308	1,720,027
Knitted outerwear:				
Sweaters, cardigans, pullovers, etc. " "	1,321,093	42,769,939	1,511,908	48,874,231
Other (not including gloves and mittens)	—	13,090,217	—	14,016,081
Gloves and mittens:				
Knitted doz. pr.	} 127,548	1,349,541	145,434	1,551,711
Fabric				
Yarns for sale or transfer, all kinds.....	—	1,603,502	—	1,708,943
All other products ²	—	25,193,957 ²	—	27,287,071
Custom processing receipts	—	1,385,064	—	572,906
Total factory shipments	—	173,576,575	—	189,267,687

¹ In 1958, excludes confidential figure of nylon undyed and unfinished hosiery shown under "All other products" in tables 5 and 12; and, in 1959, excludes 263,392 dozen pair of nylon undyed and unfinished hosiery valued at \$856,024, shown in tables 5 and 12.² Now includes greige hosiery; and underwear, made from woven fabrics.

TABLE 5. Detail of Factory Shipments of the Combined Hosiery and Knitted Goods Industries, 1958 and 1959

Principal products	1958		1959	
	Quantity	Selling value at factory	Quantity	Selling value at factory
		\$		\$
Hosiery:				
Wool and wool mixtures (chiefly wool):				
Men's seamless:				
Work socks doz., pr.	449,750	2,587,224	430,667	2,360,655
Fine socks	415,618	3,477,413	435,859	3,656,085
Other (anklets, sport socks, etc.)	372,840	2,954,145	386,839	3,104,559
Women's seamless:				
Full length stockings	30,116	236,682	21,939	176,290
Other (anklets, campus, sport, etc.)	47,887	261,173	42,973	230,707
Children's seamless:				
Full length stockings	30,162	203,870	31,833	208,151
Golfers	56,553	257,893	59,086	263,323
Other (½ length, anklets, etc.)	145,158	638,147	158,158	727,949
Cotton and cotton mixtures (chiefly cotton):				
Men's seamless:				
Work socks }	285,183	1,194,427	263,696	1,067,174
Fine socks				
Other (anklets, sport socks, etc.)	159,999	696,800	149,049	649,784
Women's seamless:				
Full length stockings	78,292	330,767	58,844	237,885
Other (anklets, campus, sport, etc.)	486,822	1,607,572	438,344	1,428,474
Children's seamless:				
Full length stockings	92,522	333,102	81,556	275,294
Golfers	53,158	182,069	41,052	155,025
Other (½ length, anklets, etc.)	510,200	1,167,593	433,600	994,713
Full fashioned (all types)	17,846	156,198	19,978	137,605
Rayon and rayon mixtures (chiefly rayon):				
Men's seamless	11,081	45,711	4,484	18,956
Women's seamless	8,888	26,515	10,356	25,969
Children's seamless	30,522	65,165	37,985	74,274
Full fashioned	1	1	—	—
Nylon:				
Seamless (dyed and finished):				
Men's	613,732	4,060,067	881,289	5,279,421
Women's, full length and knee high	2,433,319	15,447,851	3,444,180	23,288,958
Women's other (anklets, etc.)	386,644	1,435,154	372,610	1,362,016
Children's	970,150	3,420,316	1,161,877	4,306,577
Full fashioned (dyed and finished)	3,072,195	17,563,084	2,343,782	13,548,983
Greige (undyed and unfinished)	2	2	263,392	856,024
Other (including silk and silk mixtures, other synthetic fibres, etc.)	88,870 ^r	730,518 ^r	101,547	822,131
Total hosiery	10,847,507	59,079,456	11,674,975	65,256,982
Underwear, knitted or made from knitted fabrics:				
Men's and youths':				
Combinations:				
Cotton or chiefly cotton dozen	155,270	4,122,971	178,072	4,460,221
Wool or chiefly wool	21,830	1,173,640	22,341	1,124,166
Other	1,267	27,539		
Shirts:				
Cotton or chiefly cotton	474,770	3,516,256	537,730	3,962,863
Wool or chiefly wool	13,751	368,869	14,751	368,977
Other	2,886	32,693		
Drawers:				
Cotton or chiefly cotton	167,540	2,257,507	223,612	2,794,759
Wool or chiefly wool	7,450	244,407	7,510	240,757
Other	2,238	22,671		
Shorts:				
Cotton or chiefly cotton	671,698	3,933,342	708,243	4,371,483
Other	4,456	71,608		
Boys':				
Combinations:				
Cotton or chiefly cotton				
Wool or chiefly wool	64,297	919,604	47,141	750,921
Other			—	—
Shirts:				
Cotton or chiefly cotton				
Wool or chiefly wool	130,311	605,008	131,473	647,055
Other				

See footnotes at end of table.

TABLE 5. Detail of Factory Shipments of the Combined Hosiery and Knitted Goods Industries, 1958 and 1959 — Continued

Principal products	1958		1959	
	Quantity	Selling value at factory	Quantity	Selling value at factory
		\$		\$
Underwear, knitted or made from knitted fabrics —				
Continued:				
Drawers:				
Cotton or chiefly cotton	dozen			
Wool or chiefly wool	"			
Shorts:				
Cotton or chiefly cotton	"			
Other	"			
Women's and misses':				
Combinations	"		"	"
Drawers	"		"	"
Bloomers, panties, etc.:	"		"	"
Cotton or chiefly cotton	"		"	"
Rayon or chiefly rayon	"		"	"
Nylon or chiefly nylon	"		"	"
Other	"		"	"
Vests:				
Cotton or chiefly cotton	"		"	"
Other	"		"	"
Other garments	"		"	"
Girls' (sizes 8-14x):				
Combination	"		"	"
Drawers	"		"	"
Bloomers, panties, etc.:	"		"	"
Cotton or chiefly cotton	"		"	"
Rayon or chiefly rayon	"		"	"
Nylon or chiefly nylon	"		"	"
Other	"		"	"
Vests:				
Cotton or chiefly cotton	"		"	"
Other	"		"	"
Other garments	"		"	"
Children's Sizes (2-6x) and infants:				
Combinations	"		"	"
Drawers and panties:				
Cotton or chiefly cotton	"		"	"
Rayon or chiefly rayon	"		"	"
Nylon or chiefly nylon	"		"	"
Other	"		"	"
Vests:				
Cotton or chiefly cotton	"		"	"
Other	"		"	"
Other garments:				
Sleepers	"		"	"
Other	"		"	"
Underwear knitted, other	"		"	
Total knitted underwear	"		"	
Underwear, made from woven fabric	"		"	
Knitted outerwear:				
Sweaters, cardigans, pullovers, etc.:				
Men's and boys':				
Wool or chiefly wool	"		"	
Orlon acrylic fibre and mixtures	"		"	
Textured filament yarns	"		"	
Other	"		"	
Women's and girls':				
Wool or chiefly wool	"		"	
Orlon acrylic fibre and mixtures	"		"	
Textured filament yarns	"		"	
Other	"		"	
Children's and infants':				
Wool or chiefly wool	"		"	
Orlon acrylic fibre and mixtures	"		"	
Textured filament yarns	"		"	
Other	"		"	

See footnotes at end of table.

TABLE 5. Detail of Factory Shipments of the Combined Hosiery and Knitted Goods Industries, 1958 and 1959 — Concluded

Principal products	1958		1959	
	Quantity	Selling value at factory	Quantity	Selling value at factory
		\$		\$
Knitted outerwear—Concluded:				
T-shirts dozen	579,549	5,582,625	529,627	4,564,963
Jerseys, sweat shirts, etc. "	61,692	865,090	68,953	1,012,358
Knitted suits and dresses "	3,989	469,597	15,489	967,960
Bathing suits "	69,028	1,845,376	67,957	1,948,027
Infants' knitgoods, all kinds "	221,103	2,303,597	331,552	2,602,715
Scarves and mufflers "	30,565	281,095	35,748	322,209
Headwear "	92,109	916,457	78,530	901,270
Knitted gloves and mittens:				
Dress doz. pr.	44,268	504,577	51,031	580,397
Work and other "	31,706	151,291	42,689	223,642
Tights "	2	2	60,674	833,906
Other knitted outerwear "	—	826,380	—	862,673
Kimonos, dressing gowns, etc.:				
Knitted and woven doz.	2	2	2	2
Pyjamas:				
Knitted and woven "	36,673	992,095	43,685	1,173,001
Night-dresses:				
Knitted and woven "	16,759	609,913	23,117	725,311
Underslips:				
Knitted "	83,754	1,600,081	75,308	1,720,027
Woven "				
Fabric gloves and mittens:				
Dress doz. pr.	2	2	2	2
Work "				
Woven goods:				
Wool and rayon fabrics lb.	2	2	2	2
Household blankets and auto rugs sq. yd.	—	2	—	2
Knitted fabrics for sale:				
Glove and shoe linings pound	521,941	603,403	637,238	730,974
Other cotton "	4,137,797	5,165,971	4,070,931	5,486,255
Wool "	—	—	—	—
Rayon "	1,610,960	2,290,825	454,001	743,264
Nylon "	1,684,980	7,256,123	1,810,615	6,627,597
Wristing, tubing and skirting "	551,222	915,803	628,971	1,040,909
Other "	—	2,043,292	—	4,216,918
Yarn for sale:				
Cotton pound	661,350	1,603,502	584,767	1,708,943
Woolens:				
Machine knitting "				
Hand knitting "				
Worsted, oil:				
Weaving and machine knitting "				
Hand knitting "				
All other yarn "				
Waste rags and clips "	—	110,971	—	156,087
All other products "	—	5,776,653	—	6,278,403
Custom processing receipts "	—	1,385,064	—	572,906
Total factory shipments	—	173,576,575	—	189,267,687

¹ Included in "Hosiery, other".

² Included in "All other products".

³ Included in "Underwear, women's and misses', other garments".

⁴ Included in "Underwear, girls', other garments".

⁵ Included in "Children's, other garments, other".

⁶ Included in "Knitted fabrics, other".

TABLE 5 A. Total Yarns Spun in 1959 by the Hosiery and Knitted Goods Industries, whether Produced for Own Use, for Sale, or on Commission

	Worsted, oil	Worsted, dry	Woollen	Cotton	Other
	pounds				
Weaving	23, 975	—	1, 015, 685	—	—
Machine knitting	687, 423	—	1, 118, 388	369, 943	—
Hand knitting	85, 525	—	31, 756	—	—
Other	48, 074	—	—	—	—
Totals	844, 997	—	2, 163, 829	369, 943	—

TABLE 5 B. Factory Shipments of Wool Woven Fabrics in All Industries, 1958 and 1959^P

	1958		1959 ^P	
	Quantity	Selling value at factory	Quantity	Selling value at factory
	square yards	\$	square yards	\$
Suitings, dress goods, overcoatings and cloakings: ¹				
All wool, woollen	9, 068, 471	13, 710, 861	11, 907, 454	15, 231, 910
All wool, worsted	6, 565, 912	13, 003, 870	9, 537, 153	17, 663, 423
Woollen and worsted mixed	409, 520	580, 433	569, 728	882, 292
Cotton warp, woollen	7, 462, 147	8, 152, 355	6, 228, 075	6, 418, 456
Woollen and rayon mixtures	1, 562, 441	2, 340, 187	1, 378, 899	2, 042, 040
Woollen and nylon mixtures	1, 524, 243	2, 306, 786	1, 085, 851	1, 851, 315
Other wool mixtures				
Total shipments	26, 592, 734	40, 094, 492	30, 707, 160	44, 089, 436

¹ For more detailed breakdown of these items, see Table 5 C.**TABLE 5 C. Supplementary Breakdown of Wool Woven Fabrics, in All Industries, 1958 and 1959^P**

	1958				1959 ^P			
	Suiting	Dress goods	Cloaking	Over- coating	Suiting	Dress goods	Cloaking	Over- coating
	square yards				square yards			
All wool, woollen	966, 235	820, 574	3, 848, 528	3, 433, 134	2, 877, 011	1, 748, 794	3, 380, 553	3, 901, 096
All wool, worsted	6, 199, 285	210, 388	156, 067	172	8, 556, 783	710, 438	267, 862	2, 070
Woollen and worsted	50, 303	108, 707	246, 131	4, 379	58, 250	294, 483	216, 995	—
Cotton warp, woollen	5, 463, 515	1, 744, 303	1, 987, 812	1, 353, 201	5, 058, 619	827, 521	1, 562, 098	1, 244, 587
Cotton warp, worsted								
Other wool mixtures								

TABLE 6. Materials Used in the Combined Hosiery and Knitted Goods Industries, 1958 and 1959

Principal materials	1958		1959	
	Quantity	Cost value at factory	Quantity	Cost value at factory
		\$		\$
Fibres:				
Cotton raw	84, 805	22, 595	44, 386	24, 956
Cotton waste	279, 937	53, 102	402, 626	71, 466
Rayon tops	7, 236	2, 316	—	—
Rayon staple fibre	238, 422	100, 439	194, 415	66, 764
Synthetic fibres	857, 323	732, 665	148, 942	181, 489
Rayon waste	65, 865	17, 021	126, 284	37, 043
Nylon	194, 445	179, 008	111, 264	76, 372
Orlon	213, 417	313, 865	238, 463	316, 351
Wool, Canadian grown:				
60's	146, 958	144, 982	—	—
58's	407, 610	365, 943	—	—
56's	39, 000	30, 150	—	—
Coarser than 56's	172, 825	106, 321	346, 184	229, 182

TABLE 6. Materials Used in the Combined Hosiery and Knitted Goods Industries, 1958 and 1959 — Concluded

Principal materials		1958		1959	
		Quantity	Cost value at factory	Quantity	Cost value at factory
			\$		\$
Wool, imported:					
Finer than 56's	pound	2,885	2,452	—	—
Coarser than 56's	"	386,977	287,093	282,756	185,558
Wool tops:					
Merino (60's or finer)	"	139,648	170,956	—	—
Crossbred (coarser than 60's)	"	472,766	533,157	744,972	781,869
Wool waste or part wool	"	162,483	60,411	291,400	106,863
Wool shoddy	"	112,481	47,450	35,763	7,942
Other raw stock	"	51,889	12,252	1,241,260	613,850
Yarns:					
Cotton	"	17,194,495	15,547,673	19,467,914	16,470,240
Cotton mercerized	"	192,853	345,595	144,130	257,415
Cotton and wool blends (under 50 per cent wool)	"	628,015	535,517	525,351	597,743
Rayon, spun	"	301,237	295,739	142,049	139,445
Rayon, spun mixtures	"	137,248	146,120	141,853	140,757
Rayon, filament	"	1,627,829	1,484,052	1,481,352	1,296,882
Nylon	"	5,070,030	17,968,149	5,345,247	17,575,055
Nylon, spun	"	1,097,260	3,233,070	1,946,518	5,467,926
Silk	"	5,441	29,523	8,267	32,083
Orlon	"	2,934,633	7,508,565	4,501,837	10,849,705
Banlon	"	558,705	1,635,605	569,418	1,805,588
Wool, worsted (combed) oil spun:					
Merino (60's and finer)	"	1,255,324	3,033,814	1,233,012	2,835,756
Crossbred (coarser than 60's)	"	628,633	1,244,523	516,757	1,057,915
Blends of wool and other fibre	"	839,545	1,879,912	839,237	1,936,561
Wool, worsted (combed) dry spun:					
All wool	"	930,891	1,725,971	733,990	1,701,552
Blends of wool and other fibres	"	443,504	882,189	454,206	835,321
Wool, woollen	"	879,979	958,338	871,086	1,137,716
Angora rabbit, mohair and other animal hair	"	52,777	199,464	72,036	266,209
Elastic	"	117,672	505,199	134,482	497,947
All other yarns	"	—	3,567,087	—	3,109,828
Greige hosiery for further processing	doz. prs.	¹	¹	296,664	1,817,134
Sewing thread		—	1,097,047	—	931,927
Fabrics:					
Knit		—	2,490,145	—	2,712,906
Woven		—	1,469,078	—	1,138,378
Elastic webbing		—	1,005,078	—	904,764
Labels		—	453,177	—	431,984
Ribbons		—	301,333	—	244,449
Buttons		—	501,094	—	539,636
Fasteners, all kinds, including buckles, clasps, zip-pers, etc.		—	97,971	—	98,171
Laces, braids and other trimmings		—	848,857	—	825,608
Soaps		—	78,478	—	44,302
Oils, all kinds		—	74,141	—	54,473
Dyestuffs, chemicals, etc.		—	1,443,961	—	1,508,788
All other materials and supplies ²		—	4,096,992	—	7,523,557 ³
Custom processing charges		—	2,962,338	—	3,087,612
Packing and shipping materials		—	3,406,532	—	3,806,610
Inter-company transfer		—	2,375,883	—	2,276,993
Totals		—	88,610,388	—	98,658,641

¹ Included in "All other materials and supplies".

² Includes operating, maintenance and repair supplies.

³ Detail shown relates only to firms with value of shipments of \$100,000 and over in both industries. The total estimated value of materials used by the small firms was \$2,326,676 and this amount has been included in "All other materials and supplies".

**TABLE 7. Capital, Repair and Maintenance Expenditures, 1946-59
in the Hosiery and Knitted Goods Industries**

	Capital expenditures			Repair and maintenance expenditures			Capital, repair and maintenance expenditures		
	Con- struction	Machinery and equipment	Sub- total	Con- struction	Machinery and equipment	Sub- total	Con- struction	Machinery and equipment	Total
thousands of dollars									
1946	1,125	2,378	3,503	2,580	—	2,580	3,705	2,378	6,083
1947	1,351	4,611	5,962	867	2,187	3,054	2,218	6,798	9,016
1948	706	6,228	6,934	1,091	2,281	3,372	1,797	8,509	10,306
1949	746	6,169	6,915	733	2,370	3,103	1,479	8,539	10,018
1950	1,081	5,806	6,887	540	2,106	2,646	1,621	7,912	9,533
1951	2,216	5,568	7,784	548	1,977	2,525	2,764	7,545	10,309
1952	429	5,948	6,377	406	1,879	2,285	835	7,827	8,662
1953	539	5,075	5,614	475	1,826	2,301	1,014	6,901	7,915
1954	371	3,246	3,617	374	1,483	1,857	745	4,729	5,474
1955	115	3,307	3,422	382	1,493	1,875	497	4,800	5,297
1956	268	3,787	4,055	526	1,639	2,165	794	5,426	6,220
1957	521	4,452	4,973	386	1,625	2,011	907	6,077	6,984
1958	3,929	1,884	5,813
1959	647	5,557	6,204	475	1,728	2,203	1,122	7,285	8,407
Hosiery	280	3,242	3,522	242	736	978	522	3,978	4,500
Knitted goods	367	2,315	2,682	233	992	1,225	600	3,307	3,907

TABLE 8. Production Workers, by Months, 1959

	Establishments reporting monthly detail ¹		Establishments reporting quarterly detail ²	
	Male	Female	Male	Female
January	4,553	10,368	—	—
February	4,640	10,579	—	—
March	4,599	10,596	705	2,192
April	4,580	10,476	—	—
May	4,552	10,336	—	—
June	4,592	10,608	705	2,221
July	4,477	10,462	—	—
August	4,578	10,944	—	—
September	4,633	11,138	700	2,249
October	4,509	11,142	—	—
November	4,462	10,893	—	—
December	4,342	10,231	673	2,095
Average for establishments reporting monthly detail			4,544	10,667
Average for establishments reporting quarterly detail			698	2,180
Average estimated for small establishments ³			161	391
Average for all establishments			5,403	13,238

¹ The number of production workers, by months, was collected only for establishments generally reporting value of shipments of \$300,000 and over in the Hosiery Industry, and \$500,000 and over in the Knitted Goods Industry.

² The number of production workers by quarters, was collected only for establishments generally reporting value of shipments between \$100,000 and \$300,000 in the Hosiery Industry, and \$100,000 and \$500,000 in the Knitted Goods Industry.

³ For establishments generally reporting value of shipments of less than \$100,000, in both Hosiery and Knitted Goods Industries, no data on number of workers were collected. Average was estimated by using change in value of shipments to arrive at value of payroll which was then used in conjunction with estimated average earnings to arrive at number of workers.

TABLE 9. Fuel and Electricity, 1959

Kind	Quantity	Cost at plant
		\$
1. Establishments reporting commodity detail: ¹		
Bituminous coal:		
(a) From Canadian mines ton	10,739	136,392
(b) Imported "	32,166	415,898
Anthracite coal "	56	700
Coke "	24	600
Gasoline (including gasoline used in cars and trucks) Imp. gal.	134,158	53,620
Fuel oil including kerosene or coal oil "	3,379,558	362,284
Gas (a) Liquefied petroleum gases "	900	98
(b) Other manufactured gas M cu. ft.	513	489
(c) Natural gas "	7,723	7,730
Electricity purchased kwh.	38,449,725	546,850
Steam purchased "	43,402,774	86,051
2. Establishments reporting group detail: ²		
Cost of fuel	127,057
Cost of electricity	106,975
3. Estimate for establishments for which no data were collected: ³		
Cost of fuel and electricity	63,631
4. All establishments:		
Total cost of fuel and electricity	1,908,375

¹ Establishments generally reporting value of shipments of \$300,000 and over in the Hosiery Industry and \$500,000 and over in the Knitted Goods Industry.

² Establishments generally reporting value of shipments between \$100,000 and \$300,000 in the Hosiery Industry, and \$100,000 and \$500,000 in the Knitted Goods Industry.

³ Establishments generally reporting value of shipments of less than \$100,000 in both Industries.

SECTION 2. THE HOSIERY INDUSTRY, 1959

The Hosiery Industry in 1959 made shipments with an aggregate value of \$68,302,092 f.o.b. plant, an increase of 7.1 per cent over the comparable 1958 figure of \$63,796,722. Employment was down by 361, or 4.1 per cent, from 8,713 in 1958 to 8,352 in 1959. Salary and wage payments of \$21,812,072 in 1959 were 1.7 per cent above the 1958 payroll of \$21,443,730. Materials used in manufacture cost \$29,525,057, higher by 8.2 per cent than the \$27,280,438 spent by the industry in 1958. When the change in inventory of finished goods and of goods in process is taken into account, the value of production was set at \$69,708,810, a rise of 9.7 per cent over the 1958 production value of \$63,567,648. At the same time the average monthly employment dropped from 7,730 to 7,458.

In 1959 the industry consisted of 143 establishments, four less than in the preceding year. They were located in the following provinces: Nova Scotia 2; New Brunswick 1; Quebec 94; Ontario 45; and Manitoba 1. Quebec firms were responsible for 61.9 per cent of the industry's shipments and for 61.1 per cent of the number of persons employed. Ontario accounted for 36.2 per cent of the factory sales and for 36.5 per cent of the employment.

The Hosiery Industry in 1959 shipped 11,081,233 dozen pairs of hosiery valued at \$62,120,901, higher by 6.2 and 9.2 per cent, respectively, than the 1958 shipments of 10,433,947 dozen pairs worth \$56,871,472. In terms of fibres, 7,976,830 dozen pairs were made of nylon; 1,469,380 dozen pairs of cotton and cotton mixtures; and 1,482,171 dozen pairs of wool and wool mixtures.

Yarns of various kinds, particularly nylon, cotton and wool, made up the greater part of all materials used. In 1959 the consumption of purchased yarns amounted to 7,773,502 pounds costing \$19,495,057 as against 7,971,692 pounds costing \$20,103,497 in 1958. The largest single item in the 1959 figures was nylon yarn, which amounted to 3,967,071 pounds worth \$13,046,614.

Imports of hosiery were lower in 1959, dropping from 1,258,142 dozen pairs worth \$5,730,268 in 1958 to 1,246,933 dozen pairs worth \$5,602,150. Exports were higher at 36,083 dozen pairs valued at \$225,569 in 1959 as against 26,726 dozen pairs worth \$170,334 the preceding year. Further details of imports and exports will be found in Tables 17 and 18.

TABLE 10. Principal Statistics of the Hosiery Industry, 1949-59

Year and province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory of materials used	Value added by manufacture	Gross value of production ¹
	number				dollars		
1949	113	11,353	20,194,998	629,920	19,099,844	35,079,759	54,809,523
1950	121	11,329	21,150,344	670,891	20,913,741	36,442,064	58,026,696
1951	124	11,311	23,499,418	756,355	25,658,754	39,814,373	66,229,482
1952	123	10,198	23,682,900	783,821	22,239,835	39,402,326 ²	62,425,982
1953	122	10,569	24,829,520	761,743	23,153,148	38,595,166 ²	62,510,057
1954	130	9,705	23,186,678	781,766	22,507,991	34,614,972	58,477,162
1955	127	9,266	21,378,299	793,146	23,497,527	33,687,991	57,992,648
1956	123	8,930	21,900,594	821,612	24,902,486	35,337,725	60,629,285
1957	137	8,733	21,691,543	811,205	26,861,469	34,488,915	62,056,876
1958							
Canada	147	8,713	21,443,730	827,471	27,280,438	35,459,739	63,796,722
Quebec	94	5,131	12,196,267	474,281	15,233,065	21,020,762	36,941,940
Ontario	49	3,403	8,904,460	320,205	11,558,006	13,816,700	25,682,914
Other provinces ³	4	179	343,003	32,985	489,367	622,277	1,171,868
1959							
Canada	143	8,352	21,812,072	810,025	29,525,057	39,373,728	68,302,092
Quebec	94	5,099	13,069,727	512,146	18,461,335	24,081,177	42,301,594
Ontario	45	3,046	8,372,096	278,126	10,471,868	14,571,546	24,727,037
Other provinces ³	4	207	370,249	19,753	591,854	721,005	1,273,461

¹ Beginning with 1952 the value of factory shipments has been collected instead of the gross value of production.

² Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "Value added by manufacture."

³ Includes two establishments in Nova Scotia, one in New Brunswick, and one in Manitoba.

TABLE 11. Inventories,¹ 1959

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	dollars			
Opening: ²				
Quebec	1,777,756	2,435,124	2,361,193	6,574,073
Ontario	1,754,953	1,900,501	3,577,728	7,233,182
Other provinces	86,501	88,208	63,445	238,154
Canada	3,619,210	4,423,833	6,002,366	14,045,409
Closing:				
Quebec	1,933,463	2,611,563	2,937,818	7,482,844
Ontario	1,884,043	2,107,753	3,964,979	7,956,775
Other provinces	99,330	126,926	83,978	310,134
Canada	3,916,836	4,846,142	6,986,775	15,749,753

¹ Book value of all manufacturing inventories held at plant and plant warehouses.

² The opening inventory for 1959 differs from the closing inventory published for 1958, because of the inclusion of new firms and the removal of figures for firms which did not operate during 1959.

TABLE 12. Factory Shipments of the Hosiery Industry, 1958 and 1959

Products	1958		1959	
	Quantity	Selling value at factory	Quantity	Selling value at factory
		\$		\$
Hosiery:				
Wool and wool mixtures (chiefly wool):				
Men's seamless:				
Work socks doz. pr.	306,366	1,703,699	372,308	1,971,388
Fine socks	410,660	3,422,812	428,298	3,584,811
Other (anklets, sport socks, etc.)	356,102	2,815,077	370,806	2,923,518
Women's seamless:				
Full length stockings	30,116	236,682	21,939	176,290
Other (anklets, campus, sports, etc.)	47,887	261,173	42,973	230,707
Children's seamless:				
Full length stockings	25,449	164,679	29,775	189,217
Golfers	52,444	230,150	58,082	254,639
Other (½ length, anklets, etc.)	145,030	637,635	157,990	727,235
Cotton and cotton mixtures (chiefly cotton):				
Men's seamless:				
Work socks	4,747	21,278	255,696	1,029,974
Fine socks	196,818	775,094		
Other (anklets, sport socks, etc.)	124,904	557,200	142,613	590,292
Women's seamless:				
Full length stockings	78,085	329,788	58,619	236,885
Other (anklets, campus, sports, etc.)	473,745	1,570,367	438,344	1,428,474
Children's seamless:				
Full length stockings	92,292	331,469	80,296	264,962
Golfers	52,978	181,484	40,734	154,023
Other (½ length, anklets, etc.)	500,775	1,149,016	433,100	993,213
Full fashioned (all types)	17,846	156,198	19,978	137,605
Rayon and rayon mixtures (chiefly rayon filament or spun):				
Seamless:				
Men's	10,630	43,628	3,884	16,456
Women's	8,528	24,715	9,696	23,969
Children's	30,522	65,165	37,985	74,274
Full fashioned	1	1	—	—
Nylon:				
Seamless (dyed and finished):				
Men's	613,321	4,058,756	881,289	5,279,421
Women's, full length and knee high	2,403,313	15,335,989	3,254,934	22,022,092
Women's, other (anklets, etc.)	386,644	1,435,154	372,610	1,362,016
Children's	970,150	3,420,316	1,161,877	4,306,577
Full fashioned (dyed and finished)	3,021,644	17,288,113	2,306,120	13,323,334
Greige (undyed and unfinished)	1	1	263,392	856,024
Other (including silk and silk mixtures, other synthetic fibres, etc.)	72,951	655,835	101,287	819,529

See footnotes at end of table.

TABLE 12. Factory Shipments of the Hosiery Industry, 1958 and 1959 — Concluded

Products	1958		1959	
	Quantity	Selling value at factory	Quantity	Selling value at factory
		\$		\$
Other products:				
Knitted sweaters, pullovers, etc. doz.	32,244	1,039,545	24,495	1,008,458
Other Knitted outerwear	—	²	—	1,025,612
Knitted gloves and mittens doz. pr.	—	4,759,689 ³	80,058	805,084 ³
All other products	—		—	2,059,597
Custom processing receipts	—	1,126,016	—	426,416
Totals	—	63,796,722	—	68,302,092

¹ Included in "Hosiery, other".² Included in "All other products".³ Includes fabric gloves.TABLE 13. Hosiery Summary for the Industry, ¹ by Style, 1958² and 1959³

	1958 ²		1959 ³	
	Quantity	Selling value at factory	Quantity	Selling value at factory
	doz. pr.	\$	doz. pr.	\$
Hosiery (dyed and finished):				
Full fashioned	3,052,555	17,610,076	2,332,948	13,551,038
Seamless	7,381,392	39,261,396	8,748,285	48,569,863
Totals	10,433,947	56,871,472	11,081,233	62,120,901

¹ For hosiery in all industries see Table 16.² Excluding confidential figure of nylon undyed and unfinished hosiery shown under "All other products" in tables 5 and 12.³ Excluding 263,392 dozen pair of nylon undyed and unfinished hosiery valued at \$856,024, shown in tables 5 and 12.TABLE 14. Hosiery Summary for the Industry, ¹ by Fibre, 1958² and 1959³

	1958 ²		1959 ³	
	Quantity	Selling value at factory	Quantity	Selling value at factory
	doz. pr.	\$	doz. pr.	\$
Hosiery (dyed and finished):				
Cotton all kinds, including mixtures	1,542,190	5,071,894	1,469,380	4,835,428
Rayon and rayon mixtures	⁴	⁴	51,565	114,699
Wool and wool mixtures	1,374,054	9,471,907	1,482,171	10,057,805
Nylon	7,395,072	41,538,328	7,976,830	46,293,440
Other (including silk and silk mixtures, other synthetic fibres, etc.)	122,631 ^r	789,343 ^r	101,287	819,529
Totals	10,433,947	56,871,472	11,081,233	62,120,901

¹ For hosiery in all industries see Table 16.² Excluding confidential figure of nylon undyed and unfinished hosiery shown under "All other products" in tables 5 and 12.³ Excluding 263,392 dozen pair of nylon undyed and unfinished hosiery valued at \$856,024, shown in tables 5 and 12.⁴ Included in "Hosiery, other".

TABLE 15. Materials Used in the Hosiery Industry, 1958 and 1959

Principal materials		1958		1959	
		Quantity	Cost value at factory	Quantity	Cost value at factory
			\$		\$
Rayon and nylon fibre	pound	175,470	96,322	162,364	78,542
Raw cotton and rayon waste	"	51,977	11,501	109,949	37,175
Other	"	—	—	13,625	10,315
Wool:					
Canadian grown	clean pound	41,825	37,471	64,240	35,776
Imported	equivalents	202,369	145,212	172,756	108,558
Tops, waste and shoddy	pound	175,589	110,411	287,889	134,869
Yarns:					
Cotton	"	1,793,041	1,605,426	1,612,118	1,439,915
Cotton, mercerized	"	129,821	241,394	77,653	151,998
Cotton and wool blends (under 50 per cent wool)	"	71,858	77,095	64,665	81,241
Rayon spun	"	87,909	99,555	53,747	73,603
Rayon, spun mixtures	"	74,514	77,706	105,243	111,267
Rayon, filament	"	272,844	339,243	6,440	5,775
Nylon	"	3,715,743	13,260,788	3,967,071	13,046,614
Wool:					
Worsted (combed) oil spun:					
Merino (60's quality and finer)	"	257,466	629,215	200,232	469,684
Crossbred (coarser than 60's quality)	"	113,076	256,315	128,714	277,345
Blends of wool and other fibres	"	372,065	963,485	505,484	1,211,718
Worsted (combed) dry spun:					
All wool worsted	"	152,918	387,039	148,785	438,733
Blends of wool and other fibres	"	206,635	487,542	205,281	423,003
Woollen, carded	"	315,881	312,635	211,552	216,893
Elastic	"	95,581	428,136	115,113	432,806
Silk, thrown	"	5,291	29,223	5,502	29,626
Other yarns	"	307,049	908,700	365,902	1,084,836
Greige hosiery for further processing	doz. pr.	¹	¹	296,664	1,817,134
Sewing thread		—	69,180	—	64,560
Fabrics and ribbons		—	49,713	—	43,099
Elastic webbing		—	16,823	—	35,268
Labels		—	42,488	—	34,617
Buttons and fasteners		—	14,764	—	25,797
Soaps	pound	63,478	21,663	29,525	8,582
Oils, processing		—	16,797	—	14,614
Oils, lubricating		—	9,937	—	2,626
Dyestuffs		—	412,668	—	302,860
Chemicals		—	176,685	—	176,639
All other materials and supplies ²		—	3,470,536	—	4,369,812 ³
Packing and shipping materials		—	1,914,701	—	2,015,825
Custom processing charges		—	560,069	—	713,332
Totals		—	27,280,438	—	29,525,057

¹ Included in "All other materials and supplies".² Includes operating, maintenance and repair supplies.³ No detailed information on materials used was collected from firms generally reporting value of shipments of less than \$100,000. The total estimated value of materials used by these firms was \$1,168,581, and this amount has been included in "All other materials and supplies".

TABLE 16. Hosiery Production¹ in All Industries, Imports, Exports and Domestic Supply, 1938-59

Year	Canadian production					Imports				Exports	Do- mestic supply	% of domestic supply met by Canadian mills
	Wool	Cotton	Syn- thetics	Other	Total	U.K.	U.S.A.	Other	Total	Total		
thousand of dozen pairs												
1938	1,802	1,780	695	2,949	7,226	135	2	1	138	560	6,804	97.9
1939	1,987	1,953	852	3,321	8,113	125	1	1	127	557	7,683	98.3
1940	2,272	2,405	1,391	2,720	8,788	113	2	1	116	576	8,328	98.6
1941	2,389	2,581	2,863	1,125	8,958	106	1	—	107	598	8,467	98.7
1942	2,271	3,282	3,109	143	8,805	96	—	—	96	246	8,655	98.9
1943	2,244	2,998	3,098	34	8,374	8	—	—	8	213	8,169	99.9
1944	2,376	2,899	2,989	5	8,269	—	1	—	1	345	7,925	100.0
1945	2,399	2,969	2,843	282	8,493	1	2	—	3	267	8,229	99.6
1946	2,570	2,943	3,155	3	8,671	71	10	20	101	376	8,396	98.8
1947	2,617	2,873	3,295	62	8,847	322	391	46	759	412	9,194	91.7
1948	2,723	3,042	3,639	47	9,451	370	78	1	449	301	9,599	95.3
1949	2,292	2,931	3,740	62	9,025	277	55	—	332	132	9,225	96.4
1950	2,325	3,225	3,641	129	9,320	473	38	1	512	184	9,648	94.6
1951	2,239	3,524	4,300	201	10,264	388	252	—	640	140	10,764	94.0
1952 ¹	2,090	3,033	4,742	157	10,022	463	488	1	952	85	10,889	92.0
1953	1,800	2,722	5,260	73	9,855	547	740	6	1,293	68	11,080	88.3
1954	1,931	1,997	5,708	631	10,267	439	654	10	1,103	63	11,307	90.2
1955	1,735	1,994	5,859	60	9,648	534	593	26	1,153	52	10,749	89.2
1956	1,886	1,860	6,411	52	10,209	703	499	36	1,238	36	11,411	89.1
1957	1,628	1,820	6,824	151	10,423	821	461	41	1,323	38	11,708	88.7
1958	1,548	1,684	7,606	108	10,946	717	503	38	1,258	27	12,177	89.7
1959 ^p	1,567	1,486	8,351 ²	7	11,411	725	455 ³	67	1,247	36	12,622	90.1

¹ Beginning with 1952 factory shipments were collected instead of production.² Dyed and finished only.³ Includes both greige and dyed and finished women's nylon hosiery: separate figures not available.

TABLE 17. Imports of Hosiery, Calendar Years, 1958 and 1959

Articles imported	1958		1959	
	Quantity	Value	Quantity	Value
		\$		\$
Socks and stockings, cotton, women's and children's doz. pr.	157,427	480,205	112,014	341,656
Socks and stockings, cotton, men's and boys'	111,845	387,138	95,869	323,605
Socks and stockings, silk	4,307	219,127	2,142	117,763
Socks and stockings, wool	229,548	1,319,643	270,008	1,467,911
Socks and stockings, nylon, women's	512,110	2,391,261	497,741	2,327,645
Socks and stockings, synthetic fibre, men's	139,230	580,705	153,877	627,062
Socks and stockings, synthetic fibre, n.o.p.	103,675	352,189	115,282	396,508

TABLE 18. Exports of Hosiery, Calendar Years, 1958 and 1959

Articles exported	1958		1959	
	Quantity	Value	Quantity	Value
		\$		\$
Cotton socks and stockings doz. pr.	55	147	—	—
Stockings n.o.p. full fashioned	8,821	57,786	2,957	19,656
Socks and stockings n.o.p.	17,850	112,401	33,126	205,913

TABLE 19. Employees and their Earnings, by Provinces, 1958 and 1959

	Employees					Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total
	Male	Female	Male	Female				
	number					dollars		
1958								
Quebec	338	181	1,701	2,911	5,131	1,996,991	10,199,276	12,196,267
Ontario	228	225	1,062	1,888	3,403	1,996,741	6,907,719	8,904,460
Other provinces	7	4	70	98	179	44,778	298,225	343,003
Canada	573	410	2,833	4,897	8,713	4,038,510	17,405,220	21,443,730
1959								
Quebec	299	193	1,646	2,961	5,099	2,021,777	11,047,950	13,069,727
Ontario	207	184	894	1,761	3,046	1,917,976	6,454,120	8,372,096
Other provinces	6	5	63	133	207	45,651	324,598	370,249
Canada	512	382	2,603	4,855	8,352	3,985,404	17,826,668	21,812,072

TABLE 20. Production Workers, by Months, 1959

	Establishments reporting monthly detail ¹		Establishments reporting quarterly detail ²	
	Male	Female	Male	Female
January	2,311	3,943	—	—
February	2,343	4,006	—	—
March	2,325	3,966	298	699
April	2,303	3,913	—	—
May	2,246	3,874	—	—
June	2,230	3,932	275	684
July	2,142	3,807	—	—
August	2,172	4,052	—	—
September	2,206	4,010	276	669
October	2,138	4,048	—	—
November	2,105	4,077	—	—
December	2,053	3,870	261	642
Average for establishments reporting monthly detail			2,215	3,967
Average for establishments reporting quarterly detail			280	666
Average estimated for small establishments ³			108	222
Average for all establishments			2,603	4,855

¹ The number of production workers, by months, was collected only for establishments generally reporting value of shipments of \$300,000 and over.

² The number of production workers, by quarters, was collected only for establishments generally reporting value of shipments between \$100,000 and \$300,000.

³ For establishments generally reporting value of shipments of less than \$100,000, no data on number of workers were collected. Average was estimated by using change in value of shipments to arrive at value of payroll which was then used in conjunction with estimated average earnings to arrive at number of workers.

TABLE 21. Principal Statistics of the Hosiery Industry grouped according to the Size of Establishment, 1958 and 1959

Establishments having factory shipments of	Estab-lish-ments	Em-ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials used	Value of factory shipments
	number			dollars		
1958						
Under \$10,000	6	24	16,630	1,261	12,443	28,466
\$ 10,000 to \$ 24,999	6	48	50,017	1,632	37,413	112,961
25,000 " 49,999	10	64	148,260	7,599	156,834	371,269
50,000 " 99,999	24	298	620,697	32,989	768,637	1,804,531
100,000 " 199,999	25	549	1,136,980	45,347	1,742,893	3,736,689
200,000 " 499,999	38	1,750	4,151,294	202,180	5,294,178	12,263,506
500,000 " 999,999	21	1,886	4,827,272	186,055	6,172,569	14,504,559
1,000,000 " 4,999,999	17	4,058	10,309,164	350,408	13,095,471	30,974,741
Head offices	—	36	183,416	—	—	—
Totals	147	8,713	21,443,730	827,471	27,280,438	63,796,722
1959						
Under \$10,000	6	15	14,570	1,186	9,940	28,648
\$ 10,000 to \$ 24,999	4	37	30,653	656	13,734	62,050
25,000 " 49,999	8	69	124,003	8,359	150,918	273,123
50,000 " 99,999	19	198	445,952	24,554	648,728	1,419,441
100,000 " 199,999	24	518	1,208,230	47,260	1,657,757	3,531,342
200,000 " 499,999	46	2,052	5,079,144	198,979	7,662,002	15,753,327
500,000 " 999,999	16	1,441	3,736,466	147,139	5,430,028	11,666,740
1,000,000 " 4,999,999	20	3,960	10,918,801	381,892	13,951,950	35,567,421
Head offices	—	62	254,253	—	—	—
Totals	143	8,352	21,812,072	810,025	29,525,057	68,302,092

TABLE 22. Mechanical Equipment in the Hosiery Industry, 1958 and 1959

Item	1958	1959
	Number	
Knitting machines:		
Hosiery:		
Circular:		
Men's	2,933	2,902
Women's	3,673	4,274
Children's	1,968	1,837
Other	324	237
	Number of sections	
Full fashioned:		
Footers	1,005	649
Leggers	4,474	3,485
Single Unit	6,421	6,117

TABLE 22. Mechanical Equipment in the Hosiery Industry, 1958 and 1959 — Concluded

Item	1958	1959
	Number	
Underwear, outerwear, etc:		
Circular:		
Ribbed	33	36
Flat Bed	370	415
Warp knit	34	—
Scouring machines	1	—
Cards:		
Sets of cards:		
Rag pickers	2	—
Shoddy	1	—
Woollen:		
Tape condenser	4	3
Ring doffer	9	7
Width of cards:		
40" and under	5	—
41" to 49"	8	8
50" to 59"	1	—
60"	2	2
Spinning:		
Spindles:		
Mule spinning:		
Woollen	1,982	1,352
Ring spinning:		
Woollen	500	500
Cap spinning:		
Worsted, oil	600	—
Flyer spinning:		
Worsted, oil	400	—
Doubling and twisting	608	608

List of Firms Manufacturing Hosiery, 1959

Name	Address
Nova Scotia:	
Federal Products Ltd.	Wood St., Truro
Lewis and Sons Ltd., J.	Court St., Truro
New Brunswick:	
Sheer Silk Hosiery Mills Ltd.	Sussex
Quebec:	
Alouette Hosiery Ltd.	Bonnaville
Angora Mills Ltd., The	9500 St. Lawrence Blvd., Montreal
Atlantic Hosiery Mills Ltd.	5 Mount Royal Ave. W., Montreal

List of Firms Manufacturing Hosiery, 1959 - Continued

Name	Address
Quebec - Continued:	
Astor Hosiery Mills Ltd.	7179 Waverly St., Montreal
Aurizona Hosiery Reg'd.	Richmond
Avalon Hosiery Ltd.	5090 Hochelaga St., Montreal
Barbara Hosiery Mills Ltd.	201 St. Louis St., St. Jean
Belding-Corticelli Ltd.	Greenfield Park
Belding-Corticelli Ltd.	1455 Shearer St., Montreal
Bella Hosiery Mills Ltd.	478 De Lauzon St., Montreal
Berkshire Knitting Mills Canada Ltd.	9500 St. Lawrence Blvd., Montreal
Biron & Fils Inc., H.N.	19 Notre-Dame St., Nicolet
Boucher, Marcel	St-Damien-de-Brandon
Burlington Hosiery, Canada Ltd.	130 St. Joseph St., Lachine
Butterfly Hosiery Co. Ltd., The	Drummondville
Canada Hosiery Mills Ltd.	Richmond
Carina Hosiery Mills Ltd.	1098 Clark St., Montreal
Celtic Knitting Co. Ltd., The	74-78 Turgeon St., Montreal
Chanel Hosiery Ltd.	1825 boul. Taschereau, Ville Jacques-Cartier
Charmaine Hosiery Mills Co. Ltd.	1901 rue Centre, Montreal
Charmeuse Hosiery Mill Enr.	575 Union St., Sherbrooke
Chatelaine Hosiery Ltd.	Labelle
Chatelaine Hosiery, Ltd.	150 Frontenac St., St. Johns
Chaussettes Astoria Hosiery Reg'd	28 St. Paul St., St-Jean
Clarice Hosiery Mills	7405-18e ave., Ville St-Michel
Conan Hosiery Reg'd.	470 rue Cartier, Joliette
Coopérative du Bas Perfection Inc.	rue Bérard, Farnham
Crystal Hosiery Mills Ltd.	4881 Colonial St., Montreal
Daniels Woollen Goods Reg'd.	Gentilly
Dayru Distributors Reg'd.	1029 Bleury St., Montreal
Diamond Knitting Reg'd.	240 St. Charles St. N., Joliette
Doris Hosiery Mills Ltd.	7409 Dante Ave., Ville St-Michel
Drummond Hosiery Co. Ltd.	Drummondville
Eddy Hosiery Mills Ltd.	Valcourt
Elite Hosiery Mills Ltd.	1592 St. Lawrence Blvd., Montreal
Essex Knitting Mills Ltd.	Valleyfield
Excel Hosiery Ltd.	Box 820 Mont Joli
Flamingo Hosiery Mfg. Co.	358 St. Peter St., Montreal
Frances Products Ltd.	2525 Sylva Clapin St., St. Hyacinthe
Gaby Hosiery Ltd.	2250, rue Bourassa, St-Hyacinthe
Gentilly Knitting Mills Inc.	Gentilly
Goodwear Hosiery Mills Ltd.	Ste-Anne-de-la-Pérade
Gotham Hosiery Co. of Canada, Ltd.	St-Hyacinthe
Hanson Mills Ltd.	82 Front St., Hull
Hudson Hosiery Co., Ltd.	Hudson
Hudson Hosiery Ltd.	Rigaud
Hudson Textiles Ltd.	Cameron Ave., Hudson
Illusion Hosiery Ltd.	1145-2nd St., Richelieu
Imperial Hosiery Co.	15 Mt. Royal Ave. W., Montreal
Inka Hosiery Reg'd.	5649 Waverley St., Montreal
Josephine Hosiery Mills Ltd.	6660 Esplanade Ave., Montreal
Julius Kayser & Co., Ltd.	245 Frontenac St., Sherbrooke
Kennebec Knitting Mills Ltd.	Pintendre
Labelle Hosiery Mills Ltd.	435-21st Ave., Lachine
Lake Shore Hosiery Mills Ltd.	Longueuil
Lainart Hosiery Inc.	1101 Victoria St., St. Lambert
Lamour Hosiery Mfg. Co.	3453 St. Lawrence Blvd., Montreal
LaSalle Knitting Ltd.	Plessisville
Le Rouet Ltée	330, rue St-Rock, Québec
Le Tricot Chic Enr.	163, rue Bossé Chicoutimi
Lily Knitting Reg'd.	1450, rue St-Jacques Ville-de-Tracy
Lora Hosiery Mills Ltd.	7130 Alexandra St., Montreal
Maple Leaf Hosiery Reg'd.	865 Ste Marguerite St., Trois-Rivières
Maska Diamond Socks Reg'd.	St-Zéphirin-de-Courval
Megantic Knitting Ltd.	2565 Bourdages Nord, St. Hyacinthe
Mondor Hosiery Ltée	3, rue Mercier, Iberville
Monica Mills Ltd.	77, rue St. Jean-Baptiste, St. Vincent-de-Paul
National Hosiery Mills Ltd.	Richmond
Nerom Hosiery Ltd.	Iberville
Nordic Hosiery Ltd.	80 Dennison Ave., Granby
Ostroff Mfg. Co.	366 Mayor St., Montreal
Penmans Ltd.	2155 Girouard St., St. Hyacinthe
Perma-Knit Ltd.	8815 Park Ave., Montreal
Pert Hosiery Ltd.	8330 Esplanade Ave., Montreal
Princeville Hosiery Mills Ltd.	Princeville
Riba Knit	1823 Nicolet St., Montreal
Richelieu Knitting Inc.	P.O. Box 190, Sorel

List of Firms Manufacturing Hosiery, 1959 — Concluded

Name	Address
Quebec — Concluded:	
Roberge Hosiery Reg'd.	56 Hotel-de-Ville, Farnham
Rosita Hosiery Mills Ltd.	5660 Franchère St., Montreal
Selfix Corp.	40 Bates Rd., Montreal
Sheer Silk Hosiery Mills Ltd.	181 Belvedere St. N., Sherbrooke
Shirley's Hosiery Co.	3891 A St. Lawrence Blvd., Montreal
Solitaire Hosiery Mills Ltd.	9735, rue Jeanne-Mance, Montreal
Stanford Knitting Co., Ltd.	Princeville
St. Maurice Knitting Mills Ltd.	La Tuque
Tricot Somerset Inc.	Plessisville
Tricot Star Co.	5437 St. Lawrence Blvd., Montreal
Victoria Hosiery Mills Ltd.	2 St. George St., St-Jean
Victory Hosiery Mills Ltd.	2445 Notre-Dame St., St. Hyacinthe
Vogue Hosiery Mills Ltd.	1145 - 2nd Street, Richelieu
Welsh Brand Hosiery Reg'd.	St-Cyrille-de-Wendover
Windsor Hosiery Mills Inc.	2035 Desjardins St., Montreal
Worth Wear Hosiery Mills	2625 Albert St., Montreal
Zenith Textile Products Co.	2110 Clark St., Montreal
Ontario:	
Barker & Moore Hosiery Ltd.	1036 - 3rd Ave. W., Owen Sound
Beaumont Knitting Co. Ltd., The	Glen Williams
Ber-Nell Sportswear Ltd.	136 Henry St., Prescott
Berson Hosiery Mfg. Ltd.	82 Spadina Ave., Toronto
Brampton Knitting Mills Ltd., The	60 Queen St. E., Brampton
Circle Bar Knitting Co. Ltd., The	Kincardine
Circle Bar Knitting Co. Ltd., The	Owen Sound
Clinton Hosiery Mills Ltd.	Clinton
Code Felt & Knitting Co. Ltd.	Perth
Cowie Co. Ltd., H.V.	43 Shepherd Ave. E., Lansing-Metro, Toronto
Croydon Hosiery Mills	48 Hyde Ave., Toronto
Field & Co. Ltd., J.G.	Tavistock
Forest City Knitting Co. Ltd.	Glencoe
Georgian Hosiery Co. Mills Ltd. The	Durham
Glen Knitting Mills	Glen Williams
Gorman Knitting Mills	955 Eastern Ave., Toronto
Grey Mist Hosiery Ltd.	Hanover
Herbert Hosiery Mills (Division of Wesley Mason Mills Ltd.)	425 Coxwell Ave., Toronto
Highland Hosiery Ltd.	R.R. No. 8 Falcon Rd., London
Kinsell & Wright Ltd.	280 Donlands Ave., Toronto
Lavoie Textiles, J.	Georgetown
Lincoln Hosiery Ltd.	220 N. Vine St., St. Catharines
London Hosiery Mills Ltd.	646 Adelaide St., London
McCaul Knitting Mills Ltd.	1266 Queen St. W., Toronto
McGregor Hosiery Mills Ltd.	30 Spadina Ave., Toronto
Monarch Knitting Co. Ltd., The	34 Page St., St. Catharines
National Hosiery Mills Ltd.	220 Dundurn St. S., Hamilton
Ontario Hosiery Mfg. Co. Ltd.	675 King St. W., Toronto
Paquette, E.E. & Sons Ltd.	311 Dundas St., Woodstock
Par Knit Hosiery Ltd.	Clinton
Penmans Ltd., (No. 1 Mill)	West River St., Paris
Perfect Hosiery Mfg. Co.	179 John St., Toronto
Prospect Knitting Mills	431 King St. W., Toronto
Rennie Industries Ltd.	512 Woolwich St., Guelph
Richmond Hosiery Ltd.	349 Ridout St., N. London
Royal Knitting Co. Ltd., The	41 Norwich St., Guelph
Supersilk Hosiery Mills (Div. of General Products Mfg. Corp. Ltd.)	1151 Florence St., London
Supreme Knitting Mills	43 Davies Ave., Toronto
Thornton Knitting Mill, D.R.	925 Dundas St., Woodstock
Tricot Trans Canada Knitting	Alfred
Vagden Mills Ltd.	111 Bay Dr. Belleville
Walker Knit Hosiery	R.R. 2, Port Dover
Weldrest Hosiery Ltd.	P.O. Box 253, Weston
Weldrest Hosiery Ltd.	10 Lansdowne Ave., Perth
York Knitting Mills Ltd. (Woodstock Hosiery Div.)	18 Vansittart Ave., Woodstock
Manitoba:	
Teulon Hosiery Mills Ltd.	Teulon

SECTION 3. THE KNITTED GOODS INDUSTRY, 1959

In 1959 the Knitted Goods Industry reported factory shipments with a total value of \$120,965,595 f.o.b. plant, 10.2 per cent higher than the comparable 1958 figure of \$109,779,853. Employment was up by 3.4 per cent from 12,223 in 1958 to 12,640 in 1959. At the same time total salary and wage payments rose by 7.0 per cent from \$28,385,439 to \$30,375,223. The value of production, arrived at by adding the increase in inventories of finished goods and of goods in process to the value of shipments, was 9.7 per cent higher at \$121,606,276 than the like figure for 1958 of \$110,879,651. The reported average monthly employment also increased in the year under review, from 10,673 to 11,183. The cost of materials used in manufacture in 1959, at \$69,133,584, was 12.7 per cent higher than the 1958 expenditure of \$61,329,950.

The industry in 1959 consisted of 176 establishments, two more than in the previous year. They were distributed as follows: Newfoundland 1; Nova Scotia 3; Quebec 85; Ontario 77; Manitoba 3; Alberta 3; and British Columbia 4. Quebec accounted for 46.1 per cent of the industry's shipments and for 43.6 per cent of its employment. Ontario's plants were responsible for 45.0 per cent of the shipments and for 45.3 per cent of the employment.

This industry's principal commodity is knitted underwear; and in 1959 factory shipments amounted to 4,200,660 garments worth \$28,985,781. Of this total the largest single component was men's cotton combinations of which 178,072 dozen worth \$4,460,221 were shipped in 1959. Deliveries of sweaters, cardigans, etc. were reported at 1,487,413 dozen valued at \$47,865,773. Shipments of sweaters made of orlon acrylic fibre, 827,373 dozen with a value of \$22,272,983, were much greater than the 1958 shipments of 573,136 dozen worth \$18,057,024. For further details of factory shipments see Table 25.

In 1959 the consumption of purchased yarns was 32,613,513 pounds costing \$48,516,587. Of this, the largest single item was cotton, which totalled 17,922,273 pounds and was valued at \$15,135,742. Nylon yarn used amounted to 3,324,694 pounds with a value of \$9,996,367.

Imports of knitted goods increased from 5,067,698 pounds worth \$15,218,162 in 1958 to 5,857,900 pounds worth \$16,666,832 in 1959. Exports, not too great at any time, were down even further in 1959 at \$174,608 compared to 1958 with \$198,230.

TABLE 23. Principal Statistics of the Knitted Goods Industry, 1949-59

	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at factory of fuel and electricity	Cost at factory at materials used	Value added by manufacture	Gross value of production ¹
	number				dollars		
1949	177	15,089	23,754,297	1,014,534	45,602,977	41,592,041	88,209,552
1950	172	13,926	22,991,182	983,661	47,804,653	40,130,756	88,199,070
1951	171	13,877	25,500,794	1,038,333	58,743,251	43,709,059	103,490,643
1952	165	13,036	25,279,909	1,044,217	58,133,735	41,216,915 ²	100,394,867
1953	172	13,844	27,591,161	1,062,002	54,551,024	42,669,259 ²	98,282,285
1954	167	11,917	24,391,157	1,067,060	47,610,834	41,139,806	92,341,411
1955	169	12,392	25,829,909	1,078,727	52,207,987	43,777,988	97,194,115
1956	163	12,983	27,737,363	1,091,615	59,023,534	45,820,834	104,520,442
1957	173	12,928	28,525,215	1,154,497	61,920,689	49,658,938	110,104,881
1958							
Canada	174	12,223	28,385,439	1,033,960	61,329,950	48,515,741	109,779,853
Newfoundland	1	812	1,552,960	97,341	3,040,516	2,799,908	6,071,627
Nova Scotia	3						
Quebec	84	5,663	12,913,984	395,662	30,414,891	21,099,830	51,537,504
Ontario	74	5,307	12,935,620	521,128	26,433,025	22,814,945	48,599,622
Manitoba	3	99	190,049	5,516	485,903	253,473	833,397
Alberta	5	41	93,063	2,080	107,879	115,165	237,640
British Columbia	4	301	699,763	12,233	847,736	1,432,420	2,500,063
1959							
Canada	176	12,640	30,375,223	1,098,350	69,133,584	51,374,342	120,965,595
Newfoundland	1	954	1,945,210	100,721	3,609,678	3,474,366	7,035,038
Nova Scotia	3						
Quebec	85	5,517	13,240,454	406,510	34,068,248	21,036,797	55,709,811
Ontario	77	5,725	14,127,408	569,018	29,570,537	24,767,101	54,374,367
Manitoba	3	103	211,066	6,586	631,270	393,498	1,015,476
Alberta	3	28	57,501	1,790	79,037	88,670	167,754
British Columbia	4	313	793,584	13,725	1,174,814	1,613,910	2,663,149

¹ Beginning with 1952 the value of factory shipments has been collected instead of the gross value of production.

² Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "Value added by manufacture."

TABLE 24. Inventories,¹ 1959

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
dollars				
Opening ²				
Newfoundland	537,428	352,602	612,154	1,502,184
Nova Scotia				
Quebec	3,597,680	3,254,586	5,683,559	12,535,825
Ontario	3,362,196	3,131,084	6,298,056	12,791,336
Manitoba	148,057	5,454	27,246	180,757
Alberta	49,027	—	26,847	75,874
British Columbia	322,733	139,428	158,346	620,507
Canada	8,017,121	6,883,154	12,806,208	27,706,483
Closing:				
Newfoundland	545,300	349,070	765,413	1,659,783
Nova Scotia				
Quebec	4,226,457	2,814,247	5,925,642	12,966,346
Ontario	3,668,033	3,135,229	6,826,200	13,629,462
Manitoba	203,321	11,881	36,697	251,899
Alberta	54,840	—	28,590	83,430
British Columbia	361,115	143,937	293,137	798,189
Canada	9,059,066	6,454,364	13,875,679	29,389,109

¹ Book value of all manufacturing inventories held at plant and plant warehouses.² The opening inventory for 1959 differs from the closing inventory published for 1958, because of the inclusion of new firms and the removal of figures for firms which did not operate during 1959.

TABLE 25. Factory Shipments of the Knitted Goods Industry, 1958 and 1959

Products	1958		1959	
	Quantity	Selling value at factory	Quantity	Selling value at factory
\$				
Underwear, knitted or made from knitted fabrics:				
Men's and Youths':				
Combinations:				
Cotton or chiefly cotton	155,270	4,122,971	178,072	4,460,221
Wool or chiefly wool	21,830	1,173,640	22,341	1,124,166
Other	1,267	27,539		
Shirts:				
Cotton or chiefly cotton	474,770	3,516,256	537,730	3,962,863
Wool or chiefly wool	13,751	368,869	14,751	368,977
Other	2,886	32,693		
Drawers:				
Cotton or chiefly cotton	167,540	2,257,507	223,612	2,794,759
Wool or chiefly wool	7,450	244,407	7,510	240,757
Other	2,238	22,671		
Shorts:				
Cotton or chiefly cotton	671,698	3,933,342	708,243	4,371,483
Other	4,456	71,608		
Boys':				
Combinations:				
Cotton or chiefly cotton	64,297	919,604	47,141	750,921
Wool or chiefly wool			—	—
Other			—	—
Shirts:				
Cotton or chiefly cotton	130,311	605,008	131,473	647,055
Wool or chiefly wool			—	—
Other			—	—
Drawers:				
Cotton or chiefly cotton	84,200	629,166	99,929	681,238
Wool or chiefly wool			—	—
Shorts:				
Cotton or chiefly cotton	232,826	959,093	209,412	816,982
Other			—	—
Women's and misses':				
Combinations	227	6,485	¹	¹
Drawers	709	16,902	434	8,570
Bloomers, panties, etc:				
Cotton or chiefly cotton	246,915	1,189,779	168,222	886,693
Rayon or chiefly rayon	287,974	1,675,349	253,883	1,538,668
Nylon or chiefly nylon	105,247	708,427	79,251	561,590
Other	15,525	215,820	¹	¹

See footnotes at end of table.

TABLE 25. Factory Shipments of the Knitted Goods Industry, 1958 and 1959 — Continued

Products	1958		1959	
	Quantity	Selling value at factory	Quantity	Selling value at factory
		\$		\$
Underwear, knitted or made from knitted fabrics —				
Concluded:				
Women's and misses':				
Vests:				
Cotton or chiefly cotton..... doz.	77,991	501,969	64,525	406,107
Other..... "	24,568	223,372	1	1
Other garments..... "	1,230	31,527	148,165	841,424
Girls' (sizes 8-14x):				
Combinations..... "	2	2	—	—
Drawers..... "	—	—	—	—
Bloomers, panties, etc.:				
Cotton or chiefly cotton..... "	156,127	572,411	95,977	350,116
Rayon or chiefly rayon..... "	33,214	128,148	—	—
Nylon or chiefly nylon..... "	1,900	19,288	19,090	95,648
Other..... "	—	—	—	—
Vests:				
Cotton or chiefly cotton..... "	64,204	294,027	49,229	217,588
Other..... "	1,985	14,933	100,174	315,060
Other garments..... "	—	—	—	—
Children's (sizes 2-6x) and infants':				
Combinations..... "	2,341	25,397	3	3
Drawers and panties:				
Cotton or chiefly cotton..... "	396,900	1,144,107	299,685	790,052
Rayon or chiefly rayon..... "	6,294	26,629	6,190	24,504
Nylon or chiefly nylon..... "	5,019	27,098	4,312	27,542
Other..... "	—	—	—	—
Vests:				
Cotton or chiefly cotton..... "	218,180	907,138	249,352	950,569
Other..... "	1,457	14,737	1,697	10,391
Other garments:				
Sleepers..... "	71,736	835,847	72,812	889,645
Other..... "	2,137	14,350	365,653	736,234
Underwear, knitted, other..... "	—	—	41,795	115,958
Total knitted underwear..... "	3,756,670	27,478,114	4,200,660	28,985,781
Underwear, made from woven fabric..... "	18,534	122,581	4	4
Knitted outerwear:				
Sweaters, cardigans, pullovers, etc.:				
Men's and boys':				
Wool or chiefly wool..... "	118,594	5,719,624	138,448	6,394,782
Orlon acrylic fibre and mixtures..... "	80,215	3,372,021	114,553	4,697,523
Textured filament yarns..... "	6,654	270,722	23,586	1,301,817
Other..... "	21,018	722,143	10,084	180,486
Women's and girls':				
Wool or chiefly wool..... "	239,115	6,593,643	136,513	5,894,156
Orlon acrylic fibre and mixtures..... "	405,791	12,822,232	614,653	15,745,951
Textured filament yarns..... "	147,815	6,511,170	258,444	9,943,144
Other..... "	74,635	2,403,867	17,810	353,560
Children's and infants':				
Wool or chiefly wool..... "	35,844	534,461	13,104	255,334
Orlon acrylic fibre and mixtures..... "	87,130	1,862,771	98,167	1,829,509
Textured filament yarns..... "	37,562	629,309	62,051	1,269,511
Other..... "	34,476	288,431	—	—
T-shirts..... "	579,549	5,582,625	529,627	4,564,963
Jerseys, sweat shirts, etc..... "	61,692	865,090	68,953	1,012,358
Knitted suits and dresses..... "	3,989	469,597	15,489	967,960
Bathing suits..... "	69,028	1,845,376	67,957	1,948,027
Infants' knitgoods, all kinds..... "	221,103	2,303,597	331,552	2,602,715
Scarves and mufflers..... "	22,140	191,807	22,669	180,503
Headwear..... "	85,109	876,457	69,830	851,270
Knitted gloves and mittens..... doz. pr.	68,574	633,308	52,201	585,644
Other knitted outerwear..... "	—	826,380	—	862,673
Kimonos, dressing gowns, etc.:				
Knitted..... doz.	4	4	4	4
Woven..... "	—	—	4	4
Pyjamas:				
Knitted..... "	36,673	992,095	43,685	1,173,001
Woven..... "	—	—	—	—

See footnotes at end of table.

TABLE 25. Factory Shipments of the Knitted Goods Industry, 1958 and 1959 — Concluded

Products	1958		1959	
	Quantity	Selling value at factory	Quantity	Selling value at factory
		\$		\$
Nightdresses:				
Knitted doz.	16,759	609,913	23,117	725,311
Woven "				
Underslips:				
Knitted "	83,754	1,600,081	75,308	1,720,027
Woven "				
Fabric gloves and mittens (dress and work) doz. pr.	4	4	4	4
Hosiery:				
Wool and mixtures "	174,030	1,144,640	85,183	669,914
Cotton and mixtures "	141,832	596,634	16,739	110,526
Synthetic and mixtures "	97,698	466,710	228,428	1,499,617
Woven Goods:				
Wool and rayon fabrics lb.	4	4	4	4
Household blankets and auto rugs sq. yd.	—	4	—	4
Knitted fabrics for sale:				
Glove and shoe linings pound	521,941	603,403	637,238	730,974
Meat wrap stockinette "	1,550,350	1,205,173	1,005,838	1,089,469
Other cotton stockinette "	26,736	53,002	129,681	200,040
Other cotton "	2,560,711	3,907,796	2,935,412	4,196,746
Wool "	5	5	5	5
Rayon "	951,964	1,655,137	454,001	743,264
Nylon "	1,411,480	5,891,811	1,810,615	6,627,597
Wristing, tubing and skirting "	551,222	915,803	628,971	1,040,909
Other knitted fabrics "	—	2,043,292	—	4,216,918
Yarn for sale:				
Cotton pound	625,077	1,453,312	548,954	1,613,164
Woollen:				
Machine knitting "				
Hand knitting "				
Worsted, oil:				
Weaving and hand knitting "				
Machine knitting "				
All other yarn pound	486,775	106,779	556,770	156,087
Waste rags and clips pound	—	3,349,898	—	3,842,358
All other products "	—	259,048	—	146,490
Custom processing receipts "	—	2	—	35,516
Intercompany transfers "	—	—	—	—
Total factory shipments	—	109,779,853	—	120,965,595

¹ Included in "Women's and misses' other garments".² Included in "Girls' other garments".³ Included in "Children's, other garments, other".⁴ Included in "All other products".⁵ Included in "Other knitted fabrics".TABLE 26. Total Canadian Underwear Production,¹ 1939-58

	Dozens	Selling value at factory		Dozens	Selling value at factory
		\$			\$
1939	3,165,211	15,604,350	1949	4,250,638	36,310,449
1940	3,785,139	20,389,439	1950	4,141,133	32,874,595
1941	4,007,898	22,453,429	1951	4,538,756	38,632,278
1942	3,891,850	20,705,456	1952 ¹	4,638,950	36,112,246
1943	3,333,155	20,145,867	1953	4,720,479	35,608,749
1944	3,534,720	21,388,210	1954	4,859,534	32,313,346
1945	3,596,131	21,080,694	1955	5,226,993	35,294,760
1946	3,599,501	22,826,476	1956	6,044,129	38,577,671
1947	3,683,608	28,820,644	1957	5,743,855	36,373,685
1948	4,429,392	36,987,968	1958	5,624,108	34,908,237

¹ Commencing with 1952 factory shipments data has been collected instead of production data.

TABLE 27. Materials Used in the Knitted Goods Industry, 1958 and 1959

Principal materials	1958		1959	
	Quantity	Cost value at factory	Quantity	Cost value at factory
		\$		\$
Fibres:				
Cotton, raw	pound 79,290	20,872	16,424	5,258
Cotton, waste	" 279,937	53,102	402,626	71,466
Rayon tops	" 7,236	2,316	—	—
Synthetic fibres	" 1,043,277	816,609	259,059	215,969
Rayon waste	" 19,403	7,243	44,297	19,566
Nylon	" 71,443	99,181	19,573	19,799
Orlon	" 213,417	313,865	238,463	316,351
Wool, Canadian Grown:	clean			
60's	pound 66,958	144,982	—	—
58's	" 407,610	365,943	—	—
Coarser than 56's	" 160,000	99,000	281,944	193,406
Wool, imported:				
Coarser than 56's	" 187,193	144,333	110,000	77,000
Wool tops:				
Merino (60's or finer)	" 109,648	131,806	—	—
Crossbred (coarser than 60's)	" 472,766	533,157	744,972	781,869
Waste, wool or part wool, and rags	" 101,531	26,385	129,511	25,637
Wool shoddy	" 27,844	10,215	14,763	3,682
Other raw stock	" 51,889	12,252	1,136,260	564,467
Yarns:				
Cotton	pound 15,401,454	13,942,247	17,855,796	15,030,325
Cotton, mercerized	" 63,032	104,201	66,477	105,417
Cotton and wool blends (under 50 per cent wool)	" 556,157	458,422	460,686	516,502
Rayon, spun	" 213,328	196,184	88,302	65,842
Rayon, spun mixtures	" 62,734	68,414	36,610	29,490
Rayon, filament	" 1,354,985	1,144,809	1,474,912	1,291,107
Nylon	" 1,949,988	6,469,076	2,511,612	7,720,306
Nylon spun	" 501,559	1,471,355	813,082	2,276,061
Orlon	" 2,823,170	7,198,146	4,344,670	10,413,512
Banlon	" 545,892	1,594,067	568,282	1,801,593
Wool, worsted (combed) oil spun:				
Merino (60's and finer)	" 997,858	2,404,599	1,032,780	2,366,072
Crossbred (coarser than 60's)	" 515,557	988,208	388,043	780,570
Blends of wool and other fibres	" 467,480	916,427	333,753	724,843
Wool, worsted (combed) dry spun:				
All wool	" 777,973	1,338,932	585,205	1,262,819
Blends of wool and other fibres	" 236,869	394,647	248,925	412,318
Wool, woollen	" 564,098	645,703	659,534	920,823
Angora, rabbit, mohair and other animal hair	" 51,427	194,464	70,036	258,505
Elastic	" 22,091	77,063	19,369	65,141
All other yarns	" 1,082,571	3,015,644	1,055,439	2,475,341
Sewing thread	—	1,027,867	—	867,367
Fabrics:				
Knitted	pound 2,669,496 ¹	2,483,538	1,579,202	2,677,509
Woven	yard 1,753,477	1,459,833	1,449,178	1,138,378
Elastic webbing	—	988,255	—	869,496
Labels	—	410,689	—	397,367
Ribbons	—	267,472	—	236,747
Buttons	—	498,631	—	525,535
Fasteners, all kinds, including buckles and clasps	—	85,670	—	86,475
Laces, braids and other trimmings	—	843,731	—	817,611
Soaps	pound 86,851	56,815	149,490	35,720
Oils, all kinds	—	47,407	—	37,233
Dyestuffs, chemicals, etc.	—	854,608	—	1,029,289
All other materials and supplies ²	—	1,752,639	—	3,921,140 ³
Custom processing charges	—	2,402,269	—	2,374,280
Packing and shipping materials	—	1,491,831	—	1,790,785
Inter-company transfers	—	1,254,826	—	1,517,595
Totals	—	61,329,950	—	69,133,584

¹ In 1958, knitted fabrics were reported in yards.² Includes operating, maintenance and repair supplies.³ No detailed information on materials used was collected from firms generally reporting value of shipments of less than \$100,000. The total estimated value of materials by these firms was \$1,158,095, and this amount has been included in "All other materials and supplies".

TABLE 28. Imports of Knitted Goods, Calendar Years, 1958 and 1959

Articles imported	1958		1959	
	Quantity	Value	Quantity	Value
		\$		\$
Knitted fabrics, cotton	pound 1,189,858	1,819,631	1,014,348	1,433,054
Knitted fabrics, wholly or in part of wool, n.o.p.	" 145,011	479,504	140,189	429,201
Knitted fabrics, synthetic fibre	" 692,201	1,956,951	871,749	2,459,244
Underwear, cotton, knitted	" 298,148	620,788	322,930	600,769
Underwear, synthetic fibre, knitted	" 91,991	291,972	105,305	304,668
Underwear, wool, knitted	" 68,473	228,268	68,103	211,337
Clothing, cotton, knitted, infants' and children's, n.o.p.	" 287,394	548,777	410,110	629,157
Clothing, cotton, knitted, women's and girls', n.o.p.	" 148,709	359,355	127,838	361,790
Clothing, cotton, knitted, men's and boys', n.o.p.	" 763,411	1,001,125	828,994	1,121,206
Clothing synthetic fibre, knitted infants' and children's, n.o.p.	" 24,054	84,425	86,006	312,017
Clothing, synthetic fibre, knitted, women's and girls', n.o.p.	" 233,072	1,102,413	468,127	1,600,515
Clothing, synthetic fibre, knitted, men's and boys', n.o.p.	" 119,418	232,630	196,269	261,365
Clothing, wool, knitted, infants' and children's, n.o.p.	" 110,130	508,344	95,098	455,875
Clothing, wool, knitted, women's and girls', n.o.p.	" 663,258	4,758,579	791,127	5,063,472
Clothing, wool, knitted, men's and boys', n.o.p.	" 232,570	1,225,400	331,707	1,423,162

TABLE 29. Exports of Knitted Goods, Calendar Years, 1958 and 1959

Articles exported	1958		1959	
	Quantity	Value	Quantity	Value
		\$		\$
Cotton underwear	—	34,904	—	49,749
Wool underwear	—	46,676	—	26,439
Synthetic fibre, underwear	—	69,172	—	41,015
Wool outer garments, knitted	—	47,478	—	57,405

TABLE 30. Employees and their Earnings, by Provinces, 1958 and 1959

	Employees					Earnings			
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total	
	Male	Female	Male	Female					
	number					dollars			
1958									
Newfoundland	}	27	36	197	552	812	240,467	1,312,493	1,552,960
Nova Scotia		503	404	1,305	3,451	5,663	3,463,406	9,450,578	12,913,984
Quebec		261	258	1,084	3,704	5,307	2,554,952	10,380,668	12,935,620
Manitoba		13	13	14	59	99	75,955	114,094	190,049
Alberta		6	3	3	29	41	31,475	61,588	93,063
British Columbia		15	11	39	236	301	134,038	565,725	699,763
Canada		825	725	2,642	8,031	12,223	6,500,293	21,885,146	28,385,439
1959									
Newfoundland	}	40	33	215	666	954	303,722	1,641,488	1,945,210
Nova Scotia		420	283	1,366	3,448	5,517	3,343,330	9,897,124	13,240,454
Quebec		301	331	1,169	3,924	5,725	3,014,496	11,112,912	14,127,408
Manitoba		8	10	13	72	103	73,704	137,362	211,066
Alberta		4	1	1	22	28	18,259	39,242	57,501
British Columbia		15	11	36	251	313	146,867	646,717	793,584
Canada		788	669	2,800	8,383	12,640	6,900,378	23,474,845	30,375,223

TABLE 31. Production Workers, by Months, 1959

	Establishments reporting monthly detail ¹		Establishments reporting quarterly detail ²	
	Male	Female	Male	Female
January	2,242	6,425	—	—
February	2,297	6,573	—	—
March	2,274	6,630	407	1,493
April	2,277	6,563	—	—
May	2,306	6,462	—	—
June	2,362	6,676	430	1,537
July	2,335	6,655	—	—
August	2,406	6,892	—	—
September	2,427	7,128	424	1,580
October	2,371	7,094	—	—
November	2,357	6,816	—	—
December	2,289	6,361	412	1,453
Average for establishments reporting monthly detail			2,329	6,700
Average for establishments reporting quarterly detail			418	1,514
Average estimated for small establishments ³			53	169
Average for all establishments			2,800	8,383

¹ The number of production workers, by months, was collected only for establishments generally reporting value of shipments of \$500,000 and over.

² The number of production workers, by quarters, was collected only for establishments generally reporting value of shipments between \$100,000 and \$500,000.

³ For establishments generally reporting value of shipments of less than \$100,000, no data on number of workers were collected. Average was estimated by using change in value of shipments to arrive at value of payroll which was then used in conjunction with estimated average earnings to arrive at number of workers.

TABLE 32. Principal Statistics of the Knitted Goods Industry, grouped according to the Size of Establishment, 1958 and 1959

Establishments having factory shipments of	Estab-lish-ments	Em-ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials used	Value of factory shipments
1958	number			dollars		
Under \$10,000	5	20	16,502	1,132	10,179	17,775
\$ 10,000 to \$ 24,999	8	29	47,697	2,629	61,490	147,809
25,000 " 49,999	16	99	202,893	8,264	281,028	614,078
50,000 " 99,999	16	144	327,914	11,862	588,371	1,131,431
100,000 " 199,999	24	568	1,149,891	59,069	2,160,406	3,835,458
200,000 " 499,999	44	1,555	3,620,537	118,776	8,764,877	14,585,328
500,000 " 999,999	29	2,321	5,624,971	206,586	11,365,389	21,129,733
1,000,000 " 4,999,999	30	7,219	16,453,121	625,642	38,098,210	68,318,241
5,000,000 and over	2					
Head offices	—	268	941,913	—	—	—
Totals	174	12,223	28,385,439	1,033,960	61,329,950	109,779,853
1959						
Under \$10,000	7	20	18,680	1,079	8,618	37,043
\$ 10,000 to \$ 24,999	7	23	39,127	1,854	76,184	126,442
25,000 " 49,999	17	112	237,154	8,043	278,703	652,067
50,000 " 99,999	13	121	255,476	10,416	477,061	928,750
100,000 " 199,999	19	380	826,295	42,107	1,626,942	3,039,097
200,000 " 499,999	45	1,402	3,510,187	85,990	9,053,570	15,190,877
500,000 " 999,999	30	2,326	5,545,850	209,949	12,727,781	22,556,827
1,000,000 " 4,999,999	36	8,229	19,718,688	738,912	44,884,725	78,434,492
5,000,000 and over	2					
Head offices	—	27	223,766	—	—	—
Totals	176	12,640	30,375,223	1,098,350	69,133,584	120,965,595

TABLE 33. Mechanical Equipment in the Knitted Goods Industry, 1958 and 1959

Item	1958	1959
	Number	
Looms:		
Broad looms	46	46
Narrow looms	—	—
Knitting machines:		
Hosiery:		
Circular:		
Men's	887	559
Women's	185	96
Children's	92	72
Other	133	71
	Number of sections	
Full fashioned:		
Footers	2	2
Leggers	24	—
Single unit	338	340
	Number	
Underwear, outerwear, etc.:		
Circular:		
Ribbed	3,420	3,658
Plain	855	756
Flat bed	1,507	1,342
Warp knit	131	111
Scouring machines	23	24
Cards:		
Sets of cards:		
Rag pickers	2	2
Shoddy	1	6
Worsted	4	4
Woollen:		
Tape condenser	23	29
Ring doffer	4	10
Cotton	8	8
Width of cards:		
40" and under	1	4
41" to 49"	30	33
50" to 59"	3	3
60"	8	19
Over 60"	—	—
Spinning:		
Spindles:		
Mule spinning:		
Woollen	7,830	8,742
Worsted:		
Oil	—	6,784
Dry	—	—
Cotton	1,944	1,944
Ring spinning:		
Woollen	480	480
Worsted:		
Oil	2,456	—
Dry	—	—
Cotton	—	—
Cap spinning:		
Worsted, Oil	—	—
Flyer spinning:		
Worsted, Oil	—	—
Doubling and twisting	960	—

List of Firms Manufacturing Knitted Goods, 1959

Name	Address
Newfoundland:	
Brigus Knitting Mills Ltd.	Brigus, C. Bay
Nova Scotia:	
Nova Scotia Textiles Ltd.	Windsor
Stanfield's Limited	Truro
Thistle Knitwear Co. Ltd.	P.O. Box 100, Yarmouth
Quebec:	
Ackerman Knit Goods Reg'd.	4152 St. Lawrence Blvd., Montreal
Amsel Novelty Knit Co. Ltd.	9124 St. Lawrence Blvd., Montreal
Argyle Knitting Mills Inc.	1010 St. Catherine St. E., Montreal
Art Knitting Mills Ltd.	8280 St. Lawrence Blvd., Montreal
Beauce Knitting Co. Ltd.	St. Georges Est, Beauce Co.
Beaver Knitwear Ltd.	7275 St. Urbain St., Montreal
Belding-Corticelli Ltd.	1455 Shearer St., Montreal
Berman Knitting Mills Ltd.	4060 St. Lawrence Blvd., Montreal
Bette Knitting Co. Ltd.	2190 Préfontaine St., Montreal
Biron Knitting Mills Ltd.	116 Montcalm St., Berthierville
Black Knitting Mills Ltd.	5265, Avenue de Gaspé, Montreal
Broadway Knitting Mills Ltd.	3950 Rouen St., Montreal
Bunny Knit Reg'd.	205 Vitre St. W., Montreal
Capri Knitting Mills Ltd.	10 Ontario St. W., Montreal
Caramy Knitting Mills Ltd.	7080 Hutchison St., Montreal
Carnegie Locknit Reg'd.	1140 Panneton St., Sherbrooke
Champion Knitting Mills	83 Rachel St. E., Montreal
Charm Knitting Mills	3684 St. Lawrence Blvd., Montreal
Chic Parisien Ltd.	10 Ontario St. W., Montreal
Continental Calypso Co.	15 Mount Royal W., Montreal
Cooper Knitting Mills Ltd.	4060 St. Lawrence Blvd., Montreal
Cortina Knitters Inc.	642 Courcelle St., Montreal
Ducharme Sports Inc.	156 Beaubien E., Montreal
Electro-Knit Fabrics (Canada Ltd.)	1239 Benoit St., Montreal
Elegant Knitwear Ltd.	5120 St. Dominique St., Montreal
Elite Knitting Mills Inc.	10 Pine Ave., W., Montreal
Embassy Knitting Mills Ltd.	2685 Charlemagne St., Montreal
Fainer Knitting Mills Ltd.	4060 St. Lawrence Blvd., Montreal
Fergusson Atlantic Underwear Ltd.	Three Rivers
Filler Mfg. Co. Ltd.	214 Vallée St., Montreal
Formcraft Fabrics Co. Ltd.	3340 Notre Dame St. E., Montreal
Gero of Paris	1231 St. Catherine St. W., Montreal
Glencairn Knitting Mills Reg'd.	645 Wellington St., Montreal
Glenhill Knitwear Ltd.	1075 Saint-Esprit St., Sherbrooke
Glove Knitters Inc., The	4201 Ontario St. E., Montreal
Glove Knitters Inc., The	49 Maillot St., Thetford Mines
Godin Knitting Inc.	Ste-Anne-de-la-Pérade
Golden Spider Knitwear Inc.	4201 Ontario St. E., Montreal
Grand'Mère Knitting Co. Ltd.	7th Ave., Grand'Mère
Harris Knitting Mills Ltd.	4060 St. Lawrence Blvd., Montreal
Hersey of Canada Inc.	826 Bloomfield, Outremont
Highland Knitting Mills Inc.	6560 Park Ave., Montreal
Hollywood Star Knitting Mills Ltd.	10 Ontario St. W., Montreal
Imperial Converters Co. Ltd.	7386 St. Hubert St., Montreal
Interlock Knitting Mills	5570 St. Lawrence Blvd., Montreal
Junior Knitting Mills Ltd.	4526 de La Roche St., Montreal
Kit-Kat Knit Ltd.	8280 St. Lawrence Blvd., Montreal
Klaiman & Son, P.D.	4374 St. Lawrence Blvd., Montreal
Knit Craft Mills	4060 St. Lawrence Blvd., Montreal
Knitted Outerwear Mills Ltd.	5455 Iberville Ave., Montreal
Knitters Limited	Ouellette St., Marieville
Knitting Reg'd, G.C.	La Providence, St-Hyacinthe
Knitting Mills A & G	762 St. Paul St. W., Montreal
Knitting Mills, J.K.	2170 Préfontaine St., Montreal
Knitting Mills Ltd. V.N.	100 College Ave., Berthierville
Les Tricots A.L. de Paris	2659 Masson St., Montreal
Lux Knitting Mills Co. Ltd.	1239 Benoit St., Montreal
Lynn Knitting Mills Ltd.	7030 Grand Ave., Montreal
Parent & Fils Ltée. L.J.	8675, 9ème Ave., Ville St-Michel
Paris Star Knitting Mills Inc.	83 Rachel St. E., Montreal
Pasolds (Canada) Ltd.	Dorion
Pencer Knitting Mills Ltd.	5770 St. Lawrence Blvd., Montreal
Pengium Knitting Mills	8305 Durocher St., Montreal

List of Firms Manufacturing Knitted Goods, 1959 - Continued

Name	Address
Quebec - Concluded:	
Penmans Limited	80 Michaud St., Coaticook
Penmans Limited (Mill # 8)	2155 Girouard St., St. Hyacinthe
Playfair Knitting Mills Inc.	7122 Waverley St., Montreal
Quality Knitwear Co. Ltd.	3995 Berri St., Montreal
Regent Knitting Mills Ltd., The	Castonguay St., St-Jérôme
The Regent Knitting Mills	2025 Parthenais St., Montreal
Rose Knitting Mills Ltd.	4530 Clark St., Montreal
Rossey Knitting Mills Ltd.	7183 Casgrain St., Montreal
Rosemount Knitting	2285 Brinton Rd., Ville Mont-Royal
Rouville Knitting Co. Ltd.	Marieville
Saey Knitting Ltd.	5685 Christophe Colomb St., Montreal
Springdale Mills Ltd.	Valleyfield
Schafer Knitting Mills Ltd.	6845 St. Urbain St., Montreal
St. Louis Knitting Enr.	St-Louis De Blandford
Style Fashion Knitwear	10 Ontario St. W., Montreal
Swedish Knitting Co. Reg'd.	5149A Park Ave., Montreal
Tiny Tots Knitting Mills	4078 St. Lawrence Blvd., Montreal
Triconsa Inc.	1098 Clark St., Montreal
Tricotex Co. Ltd.	P.O. Box 1060, Sherbrooke
Underwear Mills Ltd.	9200 St. Lawrence Blvd., Montreal
Walker Jones Co. (Canada) Ltd., G.	905 Old Orchard Ave., Montreal
Zephyr Knitting Mills Ltd.	3437 Park Ave., Montreal
Ontario:	
Active Knitting Co.	312 Adelaide St. W., Toronto
Albion Knitting Co. Ltd.	Box 628, Peterborough
Armitage Children's Wear	2454 Danforth Ave., Toronto
Apex Knitting Co. Ltd.	88 Orfus Rd., Toronto
Barrie Glove & Knitting Co. Ltd., The	40 Ontario St. S., Kitchener
Beaunit Mills Ltd.	176 John St., Toronto
Bell Knitting Mills Ltd.	2466 Dundas St. W., Toronto
Bon-Ton Knitting Mills Ltd.	179 John St., Toronto
Borg Fabrics Ltd.	Elmira
Continental Knitwear Curiosities	43 Grange Ave., Toronto
Davis & Co. Ltd., Henry	259 Spadina Ave., Toronto
Day-Smith Ltd.	130 Guelph Ave., Hespeler
Diamant Knitting Mill	11 Hamilton St., Toronto
Dods Knitting Co. Ltd.	Orangeville
Dominion Rubber Co. Ltd.	84 Margaret Ave., Kitchener
Dorothea Knitting Mills Ltd.	20 Research Rd., Leaside, (Toronto 17)
Elco Limited	38 Densley Ave. P.O. Box 523, Weston (Toronto 15)
European Star	81 Ford St., Toronto
Fashion Knitting Co.	474 Bathurst St., Toronto
Forest Fabrics Ltd.	349 Clarence St., London
Futurama Knitting Mills Ltd.	372 Richmond St. W., Toronto
Garfields Ltd.	468 Wellington St. W., Toronto
Gilchrist Mfg. Co. Ltd.	297 Bering Ave., Toronto
Glenayr-Knit Ltd.	Lanark
Golden Crown Knitting Co.	1 Phoebe St., Toronto
Goodyear Knitting Co.	651 Queen St. E., Toronto
Heaslip Knit Wear Ltd.	999 Queensdale E., Hamilton
Holiday Knitwear Ltd.	93 Spadina Ave., Toronto
Hood Knitting Co.	83 Mill St. N., Port Hope
Houlding Knitwear Ltd.	182 Spadina Ave., Toronto
Julius Kaiser & Co. Ltd.	203 Bathurst St., London
Kameo Knit Co. Ltd.	51 Camden St., Toronto
Keith-Day Limited	210 Regina St. N., Waterloo
Kingsley Companies Ltd.	79-83 Wellington St. W., Toronto
Knit Goods Ltd.	Main St. W., Hawkesbury
Knitting Co. R. & F.	70 Mcgee St., Toronto
Knitwear Products Co.	Dundas
Koenig Knitting Mills Ltd.	210 MacKenzie Ave., Ajax
Kovac & Son	807 Dundas St. W., Toronto
Lennard & Sons Ltd., S.	154 King St. W., Dundas
Ludwig, Paul	Box 100, Smithville
Mason Knitting Co. Ltd.	49 Guelph St., Acton
Metro Athletic Jersey Co.	92 Jarvis St., Toronto
Mode Knitting Mills	179 John St., Toronto
Monarch Knitted Co. Ltd.	Dunnville
National Knitting Mills Co. Ltd.	1485 Dupont St., Toronto
Natie Knitting Mills	Margaret St., Hamilton
New Star Knitwear Co.	76 Bellevue Ave., Toronto

List of Firms Manufacturing Knitted Goods, 1959 — Concluded

Name	Address
Ontario — Concluded:	
Norfolk Knitters Ltd.	Port Dover
Olympic Knit & Sportswear Ltd.	50 Ballantyne Ave., Stratford
Paola Perani.	1554 Eglinton Ave. W., Toronto
Penmans Ltd. (Mill No. 10)	Grand River Ave., Brantford
Penmans Ltd.	P.O. Box 714, London
Penmans Ltd. (Mill No. 2)	Willow St., Paris
Penmans Ltd. (Mill No. 3)	Willow St., Paris
Perfect Knitting Co.	197 Spadina Ave., Toronto
Pond Fabrics Ltd.	132 First Ave., Simcoe
Puretex Knitting Co. Ltd.	426 Queen St. E., Toronto
Queen Knitting Co.	163 Vine St., Rear, Toronto
Ray-Knit Mfg. Co. Ltd.	787 King St. W., Toronto
Russel Knitting Co.	71 Mill St., Kitchener
Scotsmoor Textiles Ltd.	Milverton
Shelby Knitwear Ltd.	111 Charles St. E., Ingersoll
Silkknit Limited	590 King St. W., Toronto, 2B
Simplex Textiles Ltd.	Walker St., Prescott
Star Knitting Mills Co. Ltd.	92 Sherbourne St., Toronto
Stratford Textiles.	82 Erie St., Stratford
Straton Knitting Mills	215 Spadina Ave., Toronto
Superior Silk Mills Ltd.	Walker St., Prescott
Swiss Knit.	11 Queen St. N., Kitchener
Tease Knitting Co. Ltd.	895 Lansdowne Ave., Toronto
Tiger Brand Knitting Co. Ltd.	35 Water St. S., Galt
Turnbull Ltd., Co.	104 Water St. N., Galt
Warren Bros. Ltd.	335 St. Paul St., St. Catharines
Williams-Trow Knitting Co. Ltd., The	125 Erie St., Stratford
York Knitting Mills Ltd. (Zimmerknit Division)	330 Dunburn St. S., Hamilton
York Knitting Mills Ltd. (H.W. Underwear Division)	Woodstock
Manitoba:	
Knit-Rite Mills Ltd.	332 Bannatyne Ave., Winnipeg
Master Textiles Ltd.	1750 Ellice Ave., Winnipeg
Standard Knitting Co. Ltd.	387 Dufferin Ave., Winnipeg
Alberta:	
Cloverdale Knitting Mills Ltd.	9314—111th Ave., Edmonton
White Ram Sweaters.	329—8th Ave. E., Calgary
Logan Garment Ltd.	314—8th St. S., Lethbridge
British Columbia:	
Italian Art Knitting	3766 W. 10th Ave., Vancouver
Jantzen of Canada Ltd.	196 Kingsway, Vancouver
Norwegian-Canadian Knitting Mills Ltd.	1012 Langley St., Victoria
Pride of the West Knitting Mills Ltd.	81 Robson St., Vancouver

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