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# HOSIERY AND KNITTING MILLS

1965

ANNUAL CENSUS  
OF MANUFACTURES

DOMINION BUREAU OF STATISTICS



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Manufacturing and Primary Industries Division

## HOSIERY AND KNITTING MILLS

1965

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### SECTION 1. HOSIERY MILLS, 1965

In terms of both the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in knitting, dyeing or finishing full-fashioned or seamless hosiery".

Tables 12 and 13, respectively, of this section of the report, show in detail the materials and supplies used in manufacturing and the shipments of goods of own manufacture by this industry in as much detail as possible.

Tables 13 A and 13 B cover the hosiery shipments by style and by fibre respectively, whereas Table 14 covers such shipments by all industries, imports and exports.

A list of the establishments classified to this industry in the 1965 survey will be found at the end of this section.

### SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:

.. figures not available.

... figures not appropriate or not applicable.

— nil or zero.

— amount too small to be expressed.

p preliminary figures.

r revised figures.

x confidential to meet secrecy requirements of the Statistics Act.



TABLE 1. Principal Statistics, 1961-65

| Year and province               | Establishments | Manufacturing activity         |                |        |                              |                                |  |             | Total activity              |             |           |                    |             |
|---------------------------------|----------------|--------------------------------|----------------|--------|------------------------------|--------------------------------|--|-------------|-----------------------------|-------------|-----------|--------------------|-------------|
|                                 |                | Production and related workers |                |        | Cost of fuel and electricity | Cost of materials and supplies | Value of shipments of goods of own manufacture | Value added | Working owners and partners |             | Employees |                    | Value added |
|                                 |                | Number                         | Man-hours paid | Wages  |                              |                                |  |             | Number                      | Withdrawals | Number    | Salaries and wages |             |
|                                 | No.            |                                | '000           |        |                              | \$'000                         |  |             |                             | \$'000      |           | \$'000             |             |
| 1961                            |                |                                |                |        |                              |                                |  |             |                             |             |           |                    |             |
| Totals .....                    | 166            | 7,248                          | 15,604         | 17,997 | 740                          | 35,415                         | 75,679   | 40,574      | 39                          | 148         | 8,871     | 23,858             | 40,790      |
| 1962                            |                |                                |                |        |                              |                                |  |             |                             |             |           |                    |             |
| Totals .....                    | 151            | 7,032                          | 15,168         | 17,831 | 750                          | 36,012                         | 73,014   | 36,867      | 37                          | 209         | 8,167     | 22,278             | 36,960      |
| 1963                            |                |                                |                |        |                              |                                |  |             |                             |             |           |                    |             |
| Totals .....                    | 147            | 6,808                          | 14,636         | 17,805 | 699                          | 36,901                         | 73,953   | 36,175      | 40                          | 223         | 7,664     | 22,023             | 36,304      |
| 1964                            |                |                                |                |        |                              |                                |  |             |                             |             |           |                    |             |
| Newfoundland .....              | —              | —                              | —              | —      | —                            | —                              | —  | —           | —                           | —           | —         | —                  | —           |
| Prince Edward Island .....      | —              | —                              | —              | —      | —                            | —                              | —  | —           | —                           | —           | —         | —                  | —           |
| Nova Scotia .....               | 2              | x                              | x              | x      | x                            | x                              | x  | x           | —                           | —           | x         | x                  | x           |
| New Brunswick .....             | 1              | x                              | x              | x      | x                            | x                              | x  | x           | —                           | —           | x         | x                  | x           |
| Quebec .....                    | 100            | 4,236                          | 9,166          | 11,856 | 466                          | 23,694                         | 47,815   | 24,644      | 24                          | 127         | 4,663     | 14,025             | 24,756      |
| Ontario .....                   | 38             | 1,962                          | 4,252          | 5,903  | 241                          | 12,161                         | 24,713   | 12,942      | 10                          | 41          | 2,276     | 7,513              | 13,096      |
| Manitoba .....                  | 1              | x                              | x              | x      | x                            | x                              | x  | x           | —                           | —           | x         | x                  | x           |
| Saskatchewan .....              | —              | —                              | —              | —      | —                            | —                              | —  | —           | —                           | —           | —         | —                  | —           |
| Alberta .....                   | —              | —                              | —              | —      | —                            | —                              | —  | —           | —                           | —           | —         | —                  | —           |
| British Columbia .....          | —              | —                              | —              | —      | —                            | —                              | —  | —           | —                           | —           | —         | —                  | —           |
| Yukon and Northwest Territories | —              | —                              | —              | —      | —                            | —                              | —  | —           | —                           | —           | —         | —                  | —           |
| Totals .....                    | 142            | 6,367                          | 13,761         | 18,110 | 730                          | 36,530                         | 74,142   | 38,479      | 34                          | 168         | 7,164     | 22,136             | 38,739      |
| 1965                            |                |                                |                |        |                              |                                |  |             |                             |             |           |                    |             |
| Newfoundland .....              | —              | —                              | —              | —      | —                            | —                              | —  | —           | —                           | —           | —         | —                  | —           |
| Prince Edward Island .....      | —              | —                              | —              | —      | —                            | —                              | —  | —           | —                           | —           | —         | —                  | —           |
| Nova Scotia .....               | —              | —                              | —              | —      | —                            | —                              | —  | —           | —                           | —           | —         | —                  | —           |
| New Brunswick .....             | 1              | x                              | x              | x      | x                            | x                              | x  | x           | —                           | —           | x         | x                  | x           |
| Quebec .....                    | 93             | 4,348                          | 9,616          | 12,780 | 511                          | 25,254                         | 52,054   | 26,924      | 17                          | 98          | 4,783     | 15,192             | 27,099      |
| Ontario .....                   | 38             | 2,024                          | 4,239          | 6,224  | 248                          | 13,336                         | 27,991   | 14,234      | 10                          | 47          | 2,288     | 7,722              | 14,295      |
| Manitoba .....                  | 2              | x                              | x              | x      | x                            | x                              | x  | x           | —                           | —           | x         | x                  | x           |
| Saskatchewan .....              | —              | —                              | —              | —      | —                            | —                              | —  | —           | —                           | —           | —         | —                  | —           |
| Alberta .....                   | —              | —                              | —              | —      | —                            | —                              | —  | —           | —                           | —           | —         | —                  | —           |
| British Columbia .....          | —              | —                              | —              | —      | —                            | —                              | —  | —           | —                           | —           | —         | —                  | —           |
| Yukon and Northwest Territories | —              | —                              | —              | —      | —                            | —                              | —  | —           | —                           | —           | —         | —                  | —           |
| Totals .....                    | 134            | 6,482                          | 14,085         | 19,263 | 784                          | 39,135                         | 81,049   | 41,670      | 27                          | 145         | 7,223     | 23,369             | 41,893      |

TABLE 2. Principal Statistics classified by Size Group based on Value of Shipments of Goods of Own Manufacture, 1964 and 1965

| Size group   | Estab-<br>lish-<br>ments | Manufacturing activity            |                       |               |   |   |   |                | Total activity                 |                  |              |                          |                |
|--|--------------------------|-----------------------------------|-----------------------|---------------|---|---|---|----------------|--------------------------------|------------------|--------------|--------------------------|----------------|
|  |                          | Production and<br>related workers |                       |               | Cost of<br>fuel and<br>elec-<br>tricity | Cost of<br>materials<br>and<br>supplies | Value of<br>shipments<br>of goods<br>of own<br>manu-<br>facture | Value<br>added | Working owners<br>and partners |                  | Employees    |                          | Value<br>added |
|  |                          | Number                            | Man-<br>hours<br>paid | Wages         |   |   |   |                | Number                         | With-<br>drawals | Number       | Salaries<br>and<br>wages |                |
|  | No.                      |                                   | '000                  |               |   | '000                                    |   |                |                                | '000             |              | '000                     |                |
| <b>1964</b>  |                          |                                   |                       |               |   |   |   |                |                                |                  |              |                          |                |
| Under \$10,000 .....                                     | 4                        | 2                                 | 4                     | 5             | —                                       | 12                                      | 27  | 16             | 3                              | 5                | 2            | 5                        | 16             |
| \$ 10,000 to \$ 24,999 .....                             | 8                        | 11                                | 22                    | 26            | —                                       | 89                                      | 121   | 60             | 4                              | 12               | 14           | 34                       | 55             |
| 25,000 " 49,999 .....                                    | 7                        | 34                                | 70                    | 82            | 6                                       | 147                                     | 312   | 159            | 3                              | 7                | 40           | 99                       | 159            |
| 50,000 " 99,999 .....                                    | 16                       | 150                               | 310                   | 347           | 9                                       | 511                                     | 1,168   | 576            | 13                             | 45               | 162          | 380                      | 575            |
| 100,000 " 199,999 .....                                  | 20                       | 261                               | 521                   | 606           | 31                                      | 1,726                                   | 3,097   | 1,368          | 2                              | 11               | 308          | 768                      | 1,365          |
| 200,000 " 499,999 .....                                  | 37                       | 1,074                             | 2,372                 | 2,877         | 111                                     | 6,692                                   | 12,014  | 5,356          | 4                              | 27               | 1,189        | 3,509                    | 5,404          |
| 500,000 " 999,999 .....                                  | 30                       | 1,798                             | 3,883                 | 5,164         | 202                                     | 10,604                                  | 20,806  | 10,573         | 3                              | 20               | 2,005        | 6,178                    | 10,818         |
| 1,000,000 " 4,999,999 .....                              | 20                       | 3,037                             | 6,579                 | 9,003         | 371                                     | 16,749                                  | 36,596  | 20,371         | 2                              | 41               | 3,419        | 11,058                   | 20,350         |
| 5,000,000 and over .....                                 | —                        | —                                 | —                     | —             | —                                       | —                                       | —   | —              | —                              | —                | —            | —                        | —              |
| Head offices, sales offices and<br>auxiliary units ..... | ...                      | ...                               | ...                   | ...           | ...                                     | ...                                     | ...   | ...            | ...                            | ...              | 25           | 106                      | (4)            |
| <b>Totals .....</b>                                      | <b>142</b>               | <b>6,367</b>                      | <b>13,761</b>         | <b>18,110</b> | <b>730</b>                              | <b>36,530</b>                           | <b>74,142</b>   | <b>38,479</b>  | <b>34</b>                      | <b>168</b>       | <b>7,164</b> | <b>22,136</b>            | <b>38,739</b>  |
| <b>1965</b>  |                          |                                   |                       |               |   |   |   |                |                                |                  |              |                          |                |
| Under \$10,000 .....                                     | 4                        | 1                                 | 2                     | 2             | 1                                       | 8                                       | 16  | 6              | 3                              | 1                | 1            | 2                        | 6              |
| \$ 10,000 to \$ 24,999 .....                             | 6                        | 13                                | 26                    | 30            | 4                                       | 58                                      | 114   | 44             | 5                              | 9                | 15           | 34                       | 49             |
| 25,000 " 49,999 .....                                    | 6                        | 23                                | 47                    | 55            | 3                                       | 108                                     | 219   | 106            | 2                              | 5                | 27           | 65                       | 106            |
| 50,000 " 99,999 .....                                    | 9                        | 85                                | 186                   | 218           | 9                                       | 285                                     | 686   | 399            | 9                              | 31               | 91           | 243                      | 400            |
| 100,000 " 199,999 .....                                  | 20                       | 237                               | 485                   | 575           | 22                                      | 1,737                                   | 2,926   | 1,116          | 2                              | 17               | 278          | 724                      | 1,112          |
| 200,000 " 499,999 .....                                  | 39                       | 1,163                             | 2,483                 | 3,189         | 124                                     | 6,981                                   | 13,483  | 6,521          | 1                              | 11               | 1,296        | 3,875                    | 6,532          |
| 500,000 " 999,999 .....                                  | 26                       | 1,416                             | 3,003                 | 4,181         | 165                                     | 9,605                                   | 18,776  | 9,023          | 3                              | 28               | 1,558        | 4,988                    | 9,073          |
| 1,000,000 " 4,999,999 .....                              | 24                       | 3,544                             | 7,853                 | 11,013        | 456                                     | 20,352                                  | 44,829  | 24,454         | 2                              | 42               | 3,931        | 13,312                   | 24,626         |
| 5,000,000 and over .....                                 | —                        | —                                 | —                     | —             | —                                       | —                                       | —   | —              | —                              | —                | —            | —                        | —              |
| Head offices, sales offices and<br>auxiliary units ..... | ...                      | ...                               | ...                   | ...           | ...                                     | ...                                     | ...   | ...            | ...                            | ...              | 26           | 125                      | (12)           |
| <b>Totals .....</b>                                      | <b>134</b>               | <b>6,482</b>                      | <b>14,085</b>         | <b>19,263</b> | <b>784</b>                              | <b>39,135</b>                           | <b>81,049</b>   | <b>41,670</b>  | <b>27</b>                      | <b>145</b>       | <b>7,223</b> | <b>23,369</b>            | <b>41,893</b>  |

TABLE 3. Principal Statistics classified by Size Group based on Manufacturing Value Added, 1964 and 1965

| Size group   | Estab-<br>lish-<br>ments | Manufacturing activity            |                       |               |   |   |   |                | Total activity                 |                  |              |                          |                |
|--|--------------------------|-----------------------------------|-----------------------|---------------|---|---|---|----------------|--------------------------------|------------------|--------------|--------------------------|----------------|
|  |                          | Production and<br>related workers |                       |               | Cost of<br>fuel and<br>elec-<br>tricity | Cost of<br>materials<br>and<br>supplies | Value of<br>shipments<br>of goods<br>of own<br>manu-<br>facture | Value<br>added | Working owners<br>and partners |                  | Employees    |                          | Value<br>added |
|  |                          | Number                            | Man-<br>hours<br>paid | Wages         |   |   |   |                | Number                         | With-<br>drawals | Number       | Salaries<br>and<br>wages |                |
|  | No.                      |                                   | '000                  |               |   | '000                                    |   |                |                                | '000             |              | '000                     |                |
| <b>1964</b>  |                          |                                   |                       |               |   |   |   |                |                                |                  |              |                          |                |
| Under \$10,000 .....                                     | 11                       | 19                                | 37                    | 38            | 2                                       | 102                                     | 181   | 52             | 6                              | 16               | 22           | 47                       | 48             |
| \$ 10,000 to \$ 24,999 .....                             | 12                       | 43                                | 85                    | 98            | 8                                       | 361                                     | 623   | 211            | 9                              | 25               | 49           | 112                      | 211            |
| 25,000 " 49,999 .....                                    | 14                       | 108                               | 215                   | 244           | 8                                       | 798                                     | 1,338   | 500            | 6                              | 19               | 129          | 306                      | 498            |
| 50,000 " 99,999 .....                                    | 25                       | 441                               | 930                   | 1,013         | 45                                      | 2,397                                   | 4,301   | 1,921          | 4                              | 20               | 494          | 1,206                    | 1,918          |
| 100,000 " 199,999 .....                                  | 25                       | 705                               | 1,563                 | 1,915         | 79                                      | 5,063                                   | 8,556   | 3,595          | 4                              | 27               | 778          | 2,331                    | 3,625          |
| 200,000 " 499,999 .....                                  | 33                       | 1,863                             | 4,130                 | 5,479         | 206                                     | 11,188                                  | 21,080  | 10,192         | 3                              | 20               | 2,080        | 6,559                    | 10,462         |
| 500,000 " 999,999 .....                                  | 13                       | 1,414                             | 3,019                 | 4,239         | 161                                     | 7,666                                   | 16,555  | 8,906          | 2                              | 41               | 1,545        | 4,968                    | 8,878          |
| 1,000,000 " 4,999,999 .....                              | 9                        | 1,774                             | 3,782                 | 5,084         | 221                                     | 8,954                                   | 21,509  | 13,102         | —                              | —                | 2,042        | 6,504                    | 13,103         |
| 5,000,000 and over .....                                 | —                        | —                                 | —                     | —             | —                                       | —                                       | —   | —              | —                              | —                | —            | —                        | —              |
| Head offices, sales offices and<br>auxiliary units ..... | ...                      | ...                               | ...                   | ...           | ...                                     | ...                                     | ...   | ...            | ...                            | ...              | 25           | 106                      | (4)            |
| <b>Totals .....</b>                                      | <b>142</b>               | <b>6,367</b>                      | <b>13,761</b>         | <b>18,110</b> | <b>730</b>                              | <b>36,530</b>                           | <b>74,142</b>   | <b>38,479</b>  | <b>34</b>                      | <b>168</b>       | <b>7,164</b> | <b>22,136</b>            | <b>38,739</b>  |
| <b>1965</b>  |                          |                                   |                       |               |   |   |   |                |                                |                  |              |                          |                |
| Under \$10,000 .....                                     | 11                       | 31                                | 61                    | 58            | 10                                      | 209                                     | 295   | 44             | 8                              | 10               | 34           | 67                       | 48             |
| \$ 10,000 to \$ 24,999 .....                             | 8                        | 28                                | 56                    | 68            | 3                                       | 372                                     | 524   | 153            | 3                              | 16               | 33           | 83                       | 153            |
| 25,000 " 49,999 .....                                    | 13                       | 97                                | 196                   | 238           | 15                                      | 671                                     | 1,229   | 492            | 9                              | 26               | 113          | 296                      | 493            |
| 50,000 " 99,999 .....                                    | 15                       | 234                               | 496                   | 595           | 14                                      | 1,304                                   | 2,408   | 1,092          | 1                              | 11               | 266          | 717                      | 1,088          |
| 100,000 " 199,999 .....                                  | 25                       | 651                               | 1,376                 | 1,738         | 65                                      | 4,303                                   | 7,796   | 3,478          | 1                              | 11               | 722          | 2,089                    | 3,474          |
| 200,000 " 499,999 .....                                  | 39                       | 2,005                             | 4,319                 | 5,897         | 227                                     | 13,020                                  | 25,371  | 12,002         | 3                              | 28               | 2,208        | 7,036                    | 12,136         |
| 500,000 " 999,999 .....                                  | 12                       | 1,304                             | 2,955                 | 4,172         | 167                                     | 8,186                                   | 16,214  | 8,214          | 2                              | 42               | 1,410        | 4,847                    | 8,311          |
| 1,000,000 " 4,999,999 .....                              | 11                       | 2,132                             | 4,626                 | 6,496         | 281                                     | 11,069                                  | 27,211  | 16,196         | —                              | —                | 2,411        | 8,108                    | 16,704         |
| 5,000,000 and over .....                                 | —                        | —                                 | —                     | —             | —                                       | —                                       | —   | —              | —                              | —                | —            | —                        | —              |
| Head offices, sales offices and<br>auxiliary units ..... | ...                      | ...                               | ...                   | ...           | ...                                     | ...                                     | ...   | ...            | ...                            | ...              | 26           | 125                      | (12)           |
| <b>Totals .....</b>                                      | <b>134</b>               | <b>6,482</b>                      | <b>14,085</b>         | <b>19,263</b> | <b>784</b>                              | <b>39,135</b>                           | <b>81,049</b>   | <b>41,670</b>  | <b>27</b>                      | <b>145</b>       | <b>7,223</b> | <b>23,369</b>            | <b>41,893</b>  |



TABLE 4. Principal Statistics classified by Size Group based on Total Value Added, 1964 and 1965

| Size group  | Estab-<br>lish-<br>ments | Manufacturing activity         |                    |        |                                   |                                |   |             | Total activity              |                  |           |                    |             |
|---|--------------------------|--------------------------------|--------------------|--------|-----------------------------------|--------------------------------|---|-------------|-----------------------------|------------------|-----------|--------------------|-------------|
|   |                          | Production and related workers |                    |        | Cost of fuel and elec-<br>tricity | Cost of materials and supplies | Value of shipments of goods of own manu-<br>facture | Value added | Working owners and partners |                  | Employees |                    | Value added |
|   |                          | Number                         | Man-<br>hours paid | Wages  |                                   |                                |   |             | Number                      | With-<br>drawals | Number    | Salaries and wages |             |
|   | No.                      |                                | '000               |        |                                   | \$'000                         |   |             |                             | \$'000           |           | \$'000             |             |
| 1964  |                          |                                |                    |        |                                   |                                |   |             |                             |                  |           |                    |             |
| Under \$10,000 .....                                  | 11                       | 19                             | 40                 | 38     | 2                                 | 102                            | 181   | 52          | 6                           | 16               | 22        | 47                 | 48          |
| \$ 10,000 to \$ 24,999 .....                          | 12                       | 43                             | 85                 | 98     | 8                                 | 361                            | 623   | 211         | 9                           | 25               | 49        | 112                | 211         |
| 25,000 " 49,999 .....                                 | 14                       | 108                            | 215                | 244    | 8                                 | 798                            | 1,338   | 500         | 6                           | 19               | 129       | 306                | 498         |
| 50,000 " 99,999 .....                                 | 24                       | 411                            | 870                | 959    | 43                                | 2,201                          | 4,021   | 1,822       | 4                           | 20               | 461       | 1,140              | 1,818       |
| 100,000 " 199,999 .....                               | 25                       | 705                            | 1,561              | 1,907  | 79                                | 5,105                          | 8,507   | 3,506       | 4                           | 27               | 778       | 2,308              | 3,506       |
| 200,000 " 499,999 .....                               | 33                       | 1,788                          | 3,940              | 5,228  | 201                               | 10,836                         | 20,424  | 9,906       | 3                           | 20               | 2,000     | 6,271              | 10,151      |
| 500,000 " 999,999 .....                               | 15                       | 1,615                          | 3,468              | 4,809  | 184                               | 8,986                          | 19,251  | 10,381      | 2                           | 41               | 1,790     | 5,750              | 10,407      |
| 1,000,000 " 4,999,999 .....                           | 8                        | 1,678                          | 3,585              | 4,828  | 205                               | 8,140                          | 19,797  | 12,101      | —                           | —                | 1,910     | 6,098              | 12,104      |
| 5,000,000 and over .....                              | —                        | —                              | —                  | —      | —                                 | —                              | —   | —           | —                           | —                | —         | —                  | —           |
| Head offices, sales offices and auxiliary units ..... | ...                      | ...                            | ...                | ...    | ...                               | ...                            | ...   | ...         | ...                         | ...              | 25        | 106                | (4)         |
| Totals .....  | 142                      | 6,367                          | 13,761             | 18,110 | 730                               | 36,530                         | 74,142  | 38,479      | 34                          | 168              | 7,164     | 22,136             | 38,739      |
| 1965  |                          |                                |                    |        |                                   |                                |   |             |                             |                  |           |                    |             |
| Under \$10,000 .....                                  | 11                       | 31                             | 61                 | 58     | 10                                | 209                            | 295   | 44          | 8                           | 10               | 34        | 67                 | 48          |
| \$ 10,000 to \$ 24,999 .....                          | 8                        | 28                             | 56                 | 68     | 3                                 | 372                            | 524   | 153         | 3                           | 16               | 33        | 83                 | 153         |
| 25,000 " 49,999 .....                                 | 13                       | 97                             | 196                | 238    | 15                                | 671                            | 1,229   | 492         | 9                           | 26               | 113       | 296                | 493         |
| 50,000 " 99,999 .....                                 | 15                       | 234                            | 496                | 595    | 14                                | 1,304                          | 2,408   | 1,092       | 1                           | 11               | 266       | 717                | 1,088       |
| 100,000 " 199,999 .....                               | 25                       | 651                            | 1,376              | 1,738  | 65                                | 4,303                          | 7,796   | 3,478       | 1                           | 11               | 722       | 2,089              | 3,474       |
| 200,000 " 499,999 .....                               | 38                       | 1,928                          | 4,170              | 5,667  | 216                               | 12,637                         | 24,479  | 11,509      | 3                           | 28               | 2,119     | 6,747              | 11,605      |
| 500,000 " 999,999 .....                               | 14                       | 1,557                          | 3,492              | 4,924  | 203                               | 9,176                          | 18,837  | 9,729       | 2                           | 42               | 1,732     | 6,010              | 9,840       |
| 1,000,000 " 4,999,999 .....                           | 10                       | 1,956                          | 4,238              | 5,974  | 258                               | 10,462                         | 25,481  | 15,174      | —                           | —                | 2,178     | 7,235              | 15,205      |
| 5,000,000 and over .....                              | —                        | —                              | —                  | —      | —                                 | —                              | —   | —           | —                           | —                | —         | —                  | —           |
| Head offices, sales offices and auxiliary units ..... | ...                      | ...                            | ...                | ...    | ...                               | ...                            | ...   | ...         | ...                         | ...              | 26        | 125                | (12)        |
| Totals .....  | 134                      | 6,482                          | 14,085             | 19,263 | 784                               | 39,135                         | 81,049  | 41,670      | 27                          | 145              | 7,223     | 23,369             | 41,893      |

TABLE 5. Principal Statistics classified by Size Group based on Total Employed, 1964 and 1965

| Size group  | Estab-<br>lish-<br>ments | Manufacturing activity         |                    |        |                                   |                                |   |             | Total activity              |                  |           |                    |             |
|---|--------------------------|--------------------------------|--------------------|--------|-----------------------------------|--------------------------------|---|-------------|-----------------------------|------------------|-----------|--------------------|-------------|
|   |                          | Production and related workers |                    |        | Cost of fuel and elec-<br>tricity | Cost of materials and supplies | Value of shipments of goods of own manu-<br>facture | Value added | Working owners and partners |                  | Employees |                    | Value added |
|   |                          | Number                         | Man-<br>hours paid | Wages  |                                   |                                |   |             | Number                      | With-<br>drawals | Number    | Salaries and wages |             |
|   | No.                      |                                | '000               |        |                                   | \$'000                         |   |             |                             | \$'000           |           | \$'000             |             |
| 1964  |                          |                                |                    |        |                                   |                                |   |             |                             |                  |           |                    |             |
| Under 5 employed .....                                | 15                       | 19                             | 40                 | 49     | 1                                 | 249                            | 348   | 127         | 7                           | 17               | 24        | 65                 | 122         |
| 5- 14 employed .....                                  | 27                       | 199                            | 403                | 474    | 22                                | 1,393                          | 2,509   | 982         | 15                          | 49               | 226       | 555                | 980         |
| 15- 49 " .....  | 54                       | 1,416                          | 3,087              | 3,764  | 138                               | 9,148                          | 16,810  | 7,817       | 10                          | 60               | 1,566     | 4,512              | 7,859       |
| 50- 99 " .....  | 22                       | 1,305                          | 2,872              | 3,824  | 144                               | 7,921                          | 14,922  | 7,279       | —                           | —                | 1,439     | 4,496              | 7,473       |
| 100-199 " .....                                       | 17                       | 1,856                          | 4,010              | 5,589  | 234                               | 10,023                         | 21,269  | 11,244      | 2                           | 41               | 2,085     | 6,742              | 11,271      |
| 200-499 " .....                                       | 7                        | 1,572                          | 3,349              | 4,410  | 191                               | 7,795                          | 18,284  | 11,031      | —                           | —                | 1,799     | 5,661              | 11,037      |
| 500 employed and over .....                           | —                        | —                              | —                  | —      | —                                 | —                              | —   | —           | —                           | —                | —         | —                  | —           |
| Head offices, sales offices and auxiliary units ..... | ...                      | ...                            | ...                | ...    | ...                               | ...                            | ...   | ...         | ...                         | ...              | 25        | 106                | (4)         |
| Totals .....  | 142                      | 6,367                          | 13,761             | 18,110 | 730                               | 36,530                         | 74,142  | 38,479      | 34                          | 168              | 7,164     | 22,136             | 38,739      |
| 1965  |                          |                                |                    |        |                                   |                                |   |             |                             |                  |           |                    |             |
| Under 5 employed .....                                | 15                       | 26                             | 51                 | 61     | 6                                 | 384                            | 546   | 156         | 10                          | 23               | 30        | 74                 | 160         |
| 5- 14 employed .....                                  | 20                       | 155                            | 338                | 416    | 20                                | 1,125                          | 1,969   | 837         | 10                          | 30               | 178       | 495                | 837         |
| 15- 49 " .....  | 56                       | 1,539                          | 3,271              | 4,240  | 147                               | 10,918                         | 20,441  | 9,277       | 5                           | 50               | 1,713     | 5,153              | 9,297       |
| 50- 99 " .....  | 21                       | 1,347                          | 2,888              | 3,929  | 166                               | 7,806                          | 15,656  | 7,622       | —                           | —                | 1,478     | 4,625              | 7,727       |
| 100-199 " .....                                       | 15                       | 1,832                          | 4,066              | 5,930  | 238                               | 10,759                         | 22,579  | 12,023      | 2                           | 42               | 2,008     | 6,957              | 12,109      |
| 200-499 " .....                                       | 7                        | 1,583                          | 3,471              | 4,687  | 206                               | 8,143                          | 19,858  | 11,754      | —                           | —                | 1,790     | 5,940              | 11,775      |
| 500 employed and over .....                           | —                        | —                              | —                  | —      | —                                 | —                              | —   | —           | —                           | —                | —         | —                  | —           |
| Head offices, sales offices and auxiliary units ..... | ...                      | ...                            | ...                | ...    | ...                               | ...                            | ...   | ...         | ...                         | ...              | 26        | 125                | (12)        |
| Totals .....  | 134                      | 6,482                          | 14,085             | 19,263 | 784                               | 39,135                         | 81,049  | 41,670      | 27                          | 145              | 7,223     | 23,369             | 41,893      |

TABLE 6. Principal Statistics classified by Type of Organization, 1964 and 1965

| Type of organization                                  | Establishments | Manufacturing activity         |                |               |                              |                                |  |               | Total activity              |             |              |                    |               |
|---|----------------|--------------------------------|----------------|---------------|------------------------------|--------------------------------|--|---------------|-----------------------------|-------------|--------------|--------------------|---------------|
|   |                | Production and related workers |                |               | Cost of fuel and electricity | Cost of materials and supplies | Value of shipments of goods of own manufacture | Value added   | Working owners and partners |             | Employees    |                    | Value added   |
|   |                | Number                         | Man-hours paid | Wages         |                              |                                |  |               | Number                      | Withdrawals | Number       | Salaries and wages |               |
|   | No.            |                                | '000           |               |                              | \$'000                         |  |               |                             | \$'000      |              | \$'000             |               |
| 1964  |                |                                |                |               |                              |                                |  |               |                             |             |              |                    |               |
| Individual ownerships .....                           | 16             | 101                            | 210            | 248           | 8                            | 569                            | 1,030  | 476           | 15                          | 59          | 107          | 277                | 475           |
| Partnerships .....                                    | 10             | 432                            | 933            | 1,261         | 36                           | 3,688                          | 6,334  | 2,747         | 19                          | 109         | 499          | 1,767              | 2,725         |
| Incorporated companies .....                          | 116            | 5,834                          | 12,618         | 16,601        | 686                          | 32,273                         | 66,778   | 35,257        | ...                         | ...         | 6,633        | 19,986             | 35,543        |
| Co-operatives .....                                   | —              | —                              | —              | —             | —                            | —                              | —  | —             | ...                         | ...         | —            | —                  | —             |
| Head offices, sales offices and auxiliary units ..... | ...            | ...                            | ...            | ...           | ...                          | ...                            | ...  | ...           | ...                         | ...         | 25           | 106                | (4)           |
| <b>Totals .....</b>                                   | <b>142</b>     | <b>6,367</b>                   | <b>13,761</b>  | <b>18,110</b> | <b>730</b>                   | <b>36,530</b>                  | <b>74,142</b>                                  | <b>38,479</b> | <b>34</b>                   | <b>168</b>  | <b>7,164</b> | <b>22,136</b>      | <b>38,739</b> |
| 1965  |                |                                |                |               |                              |                                |  |               |                             |             |              |                    |               |
| Individual ownerships .....                           | 16             | 103                            | 224            | 284           | 10                           | 689                            | 1,174  | 477           | 14                          | 55          | 112          | 327                | 477           |
| Partnerships .....                                    | 7              | 403                            | 929            | 1,197         | 36                           | 3,262                          | 5,898  | 2,667         | 13                          | 90          | 422          | 1,479              | 2,647         |
| Incorporated companies .....                          | 111            | 5,976                          | 12,932         | 17,782        | 738                          | 35,184                         | 73,977   | 38,526        | ...                         | ...         | 6,663        | 21,437             | 38,780        |
| Co-operatives .....                                   | —              | —                              | —              | —             | —                            | —                              | —  | —             | ...                         | ...         | —            | —                  | —             |
| Head offices, sales offices and auxiliary units ..... | ...            | ...                            | ...            | ...           | ...                          | ...                            | ...  | ...           | ...                         | ...         | 26           | 125                | (12)          |
| <b>Totals .....</b>                                   | <b>134</b>     | <b>6,482</b>                   | <b>14,085</b>  | <b>19,263</b> | <b>784</b>                   | <b>39,135</b>                  | <b>81,049</b>                                  | <b>41,670</b> | <b>27</b>                   | <b>145</b>  | <b>7,223</b> | <b>23,369</b>      | <b>41,893</b> |

TABLE 7. Calculation of Output, Input and Value Added, 1964 and 1965

|  | Manufacturing activity |               | Non-manufacturing activities |            | Total activity |               |
|--|------------------------|---------------|------------------------------|------------|----------------|---------------|
|  | 1964                   | 1965          | 1964                         | 1965       | 1964           | 1965          |
|  | \$'000                 |               |                              |            |                |               |
| <b>Output</b>  |                        |               |                              |            |                |               |
| 1. Shipments and other revenue .....                 | 74,142                 | 81,049        | 3,318                        | 2,641      | 77,460         | 83,690        |
| Inventories— Goods of own manufacture:               |                        |               |                              |            |                |               |
| Add closing— Goods in process .....                  | 4,430                  | 4,690         | ...                          | ...        | 4,430          | 4,690         |
| Finished goods .....                                 | 7,031                  | 7,413         | ...                          | ...        | 7,031          | 7,413         |
| Deduct opening— Goods in process .....               | 4,011                  | 4,412         | ...                          | ...        | 4,011          | 4,412         |
| Finished goods .....                                 | 5,852                  | 7,151         | ...                          | ...        | 5,852          | 7,151         |
| 2. Net inventory change .....                        | 1,598                  | 540           | ...                          | ...        | 1,598          | 540           |
| 3. Gross output (1 + 2) .....                        | 75,740                 | 81,589        | 3,318                        | 2,641      | 79,058         | 84,230        |
| <b>Input</b>   |                        |               |                              |            |                |               |
| 4. Purchases of goods not of own manufacture .....   | ...                    | ...           | 2,959                        | 2,194      | 2,959          | 2,194         |
| Inventories— Goods not of own manufacture:           |                        |               |                              |            |                |               |
| Add opening .....                                    | ...                    | ...           | 48                           | 233        | 48             | 233           |
| Deduct closing .....                                 | ...                    | ...           | 167                          | 228        | 167            | 228           |
| 5. Cost of goods sold (not of own manufacture) ..... | ...                    | ...           | 2,840                        | 2,199      | 2,840          | 2,199         |
| 6. Materials, supplies, etc. ....                    | 36,530                 | 39,135        | 218                          | 218        | 36,748         | 39,353        |
| 7. Fuel and electricity .....                        | 730                    | 784           | ...                          | ...        | 730            | 784           |
| 8. Gross input (5 + 6 + 7) .....                     | 37,260                 | 39,919        | 3,058                        | 2,417      | 40,318         | 42,336        |
| <b>Value added (3 - 8) .....</b>                     | <b>38,479</b>          | <b>41,670</b> | <b>260</b>                   | <b>224</b> | <b>38,739</b>  | <b>41,893</b> |

TABLE 8. Employment and Payroll, 1964 and 1965

| Year and province                          | Employees                      |        |       |        |                                |        |                        |        |       |        | Salaries and wages             |       |                                |                        |        |
|--|--------------------------------|--------|-------|--------|--------------------------------|--------|------------------------|--------|-------|--------|--------------------------------|-------|--------------------------------|------------------------|--------|
|  | Production and related workers |        |       |        | Adminis-<br>trative and office |        | Sales and distribution |        | Total |        | Production and related workers |       | Adminis-<br>trative and office | Sales and distribution | Total  |
|  | Manufacturing                  |        | Other |        |                                |        |                        |        |       |        | Manufacturing                  | Other |                                |                        |        |
|  | Male                           | Female | Male  | Female | Male                           | Female | Male                   | Female | Male  | Female |                                |       |                                |                        |        |
|  | number                         |        |       |        |                                |        |                        |        |       |        | \$'000                         |       |                                |                        |        |
| 1964                                       |                                |        |       |        |                                |        |                        |        |       |        |                                |       |                                |                        |        |
| Newfoundland .....                         | -                              | -      | -     | -      | -                              | -      | -                      | -      | -     | -      | -                              | -     | -                              | -                      | -      |
| Prince Edward Island .....                 | -                              | -      | -     | -      | -                              | -      | -                      | -      | -     | -      | -                              | -     | -                              | -                      | -      |
| Nova Scotia .....                          | x                              | x      | -     | -      | x                              | x      | x                      | -      | x     | x      | x                              | -     | x                              | x                      | x      |
| New Brunswick .....                        | x                              | x      | -     | -      | x                              | x      | -                      | -      | x     | x      | x                              | -     | x                              | x                      | x      |
| Quebec .....                               | 1,523                          | 2,713  | -     | -      | 217                            | 167    | 43                     | -      | 1,783 | 2,880  | 11,856                         | -     | 1,817                          | 352                    | 14,025 |
| Ontario .....                              | 636                            | 1,326  | -     | 27     | 123                            | 115    | 49                     | -      | 808   | 1,468  | 5,903                          | 33    | 1,294                          | 283                    | 7,513  |
| Manitoba .....                             | x                              | x      | -     | -      | x                              | x      | x                      | -      | x     | x      | x                              | -     | x                              | x                      | x      |
| Saskatchewan .....                         | -                              | -      | -     | -      | -                              | -      | -                      | -      | -     | -      | -                              | -     | -                              | -                      | -      |
| Alberta .....                              | -                              | -      | -     | -      | -                              | -      | -                      | -      | -     | -      | -                              | -     | -                              | -                      | -      |
| British Columbia .....                     | -                              | -      | -     | -      | -                              | -      | -                      | -      | -     | -      | -                              | -     | -                              | -                      | -      |
| Yukon and Northwest Terri-<br>tories ..... | -                              | -      | -     | -      | -                              | -      | -                      | -      | -     | -      | -                              | -     | -                              | -                      | -      |
| Totals .....                               | 2,210                          | 4,157  | -     | 27     | 357                            | 297    | 116                    | -      | 2,683 | 4,481  | 18,110                         | 33    | 3,250                          | 743                    | 22,136 |
| 1965                                       |                                |        |       |        |                                |        |                        |        |       |        |                                |       |                                |                        |        |
| Newfoundland .....                         | -                              | -      | -     | -      | -                              | -      | -                      | -      | -     | -      | -                              | -     | -                              | -                      | -      |
| Prince Edward Island .....                 | -                              | -      | -     | -      | -                              | -      | -                      | -      | -     | -      | -                              | -     | -                              | -                      | -      |
| Nova Scotia .....                          | -                              | -      | -     | -      | -                              | -      | -                      | -      | -     | -      | -                              | -     | -                              | -                      | -      |
| New Brunswick .....                        | x                              | x      | -     | -      | x                              | x      | x                      | -      | x     | x      | x                              | -     | x                              | x                      | x      |
| Quebec .....                               | 1,577                          | 2,771  | -     | -      | 225                            | 177    | 26                     | 7      | 1,828 | 2,955  | 12,780                         | -     | 2,122                          | 290                    | 15,192 |
| Ontario .....                              | 616                            | 1,408  | -     | 1      | 118                            | 122    | 23                     | -      | 757   | 1,531  | 6,224                          | 2     | 1,385                          | 111                    | 7,722  |
| Manitoba .....                             | x                              | x      | -     | -      | x                              | x      | x                      | -      | x     | x      | x                              | -     | x                              | x                      | x      |
| Saskatchewan .....                         | -                              | -      | -     | -      | -                              | -      | -                      | -      | -     | -      | -                              | -     | -                              | -                      | -      |
| Alberta .....                              | -                              | -      | -     | -      | -                              | -      | -                      | -      | -     | -      | -                              | -     | -                              | -                      | -      |
| British Columbia .....                     | -                              | -      | -     | -      | -                              | -      | -                      | -      | -     | -      | -                              | -     | -                              | -                      | -      |
| Yukon and Northwest Terri-<br>tories ..... | -                              | -      | -     | -      | -                              | -      | -                      | -      | -     | -      | -                              | -     | -                              | -                      | -      |
| Totals .....                               | 2,230                          | 4,252  | -     | 1      | 357                            | 312    | 64                     | 7      | 2,651 | 4,572  | 19,253                         | 2     | 3,622                          | 482                    | 23,369 |

TABLE 9. Production and Related Workers, - Manufacturing Activity, 1964 and 1965

| Month  | 1964   |        | 1965  |        |
|--|--------|--------|-------|--------|
|  | Male   | Female | Male  | Female |
|  | number |        |       |        |
| Establishments reporting monthly detail (large establishments only):       |        |        |       |        |
| January .....  | 2,125  | 3,846  | 2,136 | 4,076  |
| February .....   | 2,127  | 3,851  | 2,159 | 4,041  |
| March .....  | 2,126  | 3,859  | 2,128 | 4,032  |
| April .....  | 2,165  | 3,905  | 2,133 | 3,932  |
| May .....  | 2,121  | 3,955  | 2,127 | 3,902  |
| June .....   | 2,138  | 3,950  | 2,164 | 3,988  |
| July .....   | 2,112  | 3,853  | 2,177 | 3,931  |
| August .....   | 2,203  | 4,094  | 2,194 | 4,065  |
| September .....  | 2,195  | 4,094  | 2,196 | 4,127  |
| October .....  | 2,247  | 4,150  | 2,234 | 4,241  |
| November .....   | 2,231  | 4,133  | 2,270 | 4,299  |
| December .....   | 2,206  | 3,912  | 2,215 | 4,134  |
| Averages .....   | 2,174  | 3,970  | 2,183 | 4,068  |
| Establishments reporting annual averages (small establishments only) ..... | 36     | 187    | 47    | 184    |
| Average for all establishments .....                                       | 2,210  | 4,157  | 2,230 | 4,252  |



TABLE 10. Inventories, 1965

| Province                              | Manufacturing             |                  |                                   |        | Non-manufacturing                          | Total inventories |
|---------------------------------------|---------------------------|------------------|-----------------------------------|--------|--|-------------------|
|                                       | Materials, supplies, etc. | Goods in process | Finished goods of own manufacture | Total  | Products or materials purchased for resale |                   |
| book value \$'000                     |                           |                  |                                   |        |  |                   |
| Opening:                              |                           |                  |                                   |        |  |                   |
| Newfoundland .....                    | —                         | —                | —                                 | —      | —  | —                 |
| Prince Edward Island .....            | —                         | —                | —                                 | —      | —  | —                 |
| Nova Scotia .....                     | —                         | —                | —                                 | —      | —  | —                 |
| New Brunswick .....                   | x                         | x                | x                                 | x      | —  | x                 |
| Quebec .....                          | 2,084                     | 2,679            | 3,997                             | 8,759  | 130  | 8,889             |
| Ontario .....                         | 1,836                     | 1,729            | 3,147                             | 6,712  | 103  | 6,815             |
| Manitoba .....                        | x                         | x                | x                                 | x      | —  | x                 |
| Saskatchewan .....                    | —                         | —                | —                                 | —      | —  | —                 |
| Alberta .....                         | —                         | —                | —                                 | —      | —  | —                 |
| British Columbia .....                | —                         | —                | —                                 | —      | —  | —                 |
| Yukon and Northwest Territories ..... | —                         | —                | —                                 | —      | —  | —                 |
| Totals .....                          | 3,939                     | 4,412            | 7,151                             | 15,502 | 233  | 15,736            |
| Closing:                              |                           |                  |                                   |        |  |                   |
| Newfoundland .....                    | —                         | —                | —                                 | —      | —  | —                 |
| Prince Edward Island .....            | —                         | —                | —                                 | —      | —  | —                 |
| Nova Scotia .....                     | —                         | —                | —                                 | —      | —  | —                 |
| New Brunswick .....                   | x                         | x                | x                                 | x      | x  | x                 |
| Quebec .....                          | 2,545                     | 3,061            | 4,250                             | 9,857  | 152  | 10,009            |
| Ontario .....                         | 1,907                     | 1,596            | 3,108                             | 6,610  | 75   | 66,685            |
| Manitoba .....                        | x                         | x                | x                                 | x      | x  | x                 |
| Saskatchewan .....                    | —                         | —                | —                                 | —      | —  | —                 |
| Alberta .....                         | —                         | —                | —                                 | —      | —  | —                 |
| British Columbia .....                | —                         | —                | —                                 | —      | —  | —                 |
| Yukon and Northwest Territories ..... | —                         | —                | —                                 | —      | —  | —                 |
| Totals .....                          | 4,493                     | 4,690            | 7,413                             | 16,596 | 228  | 16,823            |

TABLE 11. Purchased Fuel and Electricity Used, 1964 and 1965

| Description   | 1964      |            | 1965       |        |
|---|-----------|------------|------------|--------|
|   | Quantity  | Cost       | Quantity   | Cost   |
|   |           | \$'000     |            | \$'000 |
| 1. Large establishments reporting commodity detail:         |           |            |            |        |
| Bituminous coal:  |           |            |            |        |
| (a) From Canadian mines .....                               | ton       | 377        | 221        | 3      |
| (b) Imported .....  | "         | 4,162      | 2,666      | 36     |
| Sub-bituminous coal (from Alberta mines only) .....         | "         | —          | —          | —      |
| Anthracite coal .....                                       | "         | —          | —          | —      |
| Lignite coal .....  | "         | —          | —          | —      |
| Coke .....  | "         | —          | —          | —      |
| Gasoline (including gasoline used in cars and trucks) ..... | Imp. gal. | 55,079     | 35,821     | 15     |
| Fuel oil including kerosene or coal oil .....               | "         | 2,048,323  | 2,335,109  | 263    |
| Wood .....  | cord      | —          | —          | —      |
| Gas:  |           |            |            |        |
| (a) Liquefied petroleum gases .....                         | Imp. gal. | 864        | 1,685      | 1      |
| (b) Other manufactured gas .....                            | M cu. ft. | —          | —          | —      |
| (c) Natural gas .....                                       | "         | 53,566     | 57,237     | 55     |
| Other fuel .....  | ...       | —          | ...        | —      |
| Electricity purchased .....                                 | kwh.      | 23,292,457 | 25,587,971 | 377    |
| Steam purchased .....                                       | ...       | 10         | ...        | 12     |
| 2. Small establishments not reporting commodity detail:     |           |            |            |        |
| Estimate for fuel and electricity .....                     | ...       | 20         | ...        | 20     |
| 3. All establishments:                                      |           |            |            |        |
| Total fuel and electricity used .....                       | ...       | 730        | ...        | 784    |

TABLE 12. Materials and Supplies - Manufacturing Activity, 1964 and 1965

| Description   |                        | 1964      |                | 1965      |                |
|---|------------------------|-----------|----------------|-----------|----------------|
|   |                        | Quantity  | Cost<br>\$'000 | Quantity  | Cost<br>\$'000 |
| 1. Materials used:  |                        |           |                |           |                |
| Fibres:   |                        |           |                |           |                |
| Rayon staple fibre .....  | pound                  | 112,602   | 38             | 154,838   | 51             |
| Rayon waste .....   | "                      | 81,906    | 20             | 167,270   | 31             |
| Nylon .....   | "                      | 153,576   | 98             | 94,709    | 56             |
| Nylon waste .....   | "                      | 94,647    | 79             | 165,657   | 91             |
| Wool:   |                        |           |                |           |                |
| Canadian grown .....  | clean pound equivalent | 84,251    | 65             | 49,602    | 36             |
| Imported .....  | "                      | 229,620   | 196            | 238,305   | 230            |
| Tops .....  | "                      | —         | —              | —         | —              |
| Waste, wool or part wool .....  | pound                  | 214,491   | 99             | 258,556   | 109            |
| Yarns:  |                        |           |                |           |                |
| Filament yarns (except stretch and textured):   |                        |           |                |           |                |
| Rayon .....   | "                      | 42,284    | 101            | 20,435    | 37             |
| Nylon .....   | "                      | 4,448,039 | 13,113         | 5,025,350 | 13,799         |
| Polyester .....   | "                      | 298       | 1              | 1,733     | 4              |
| Other .....   | "                      | ...       | 8              | ...       | 6              |
| Stretch yarns (helanca type):   |                        |           |                |           |                |
| Nylon .....   | pound                  | 1,433,124 | 4,115          | 1,850,880 | 4,817          |
| Other .....   | "                      | ...       | 403            | ...       | 466            |
| Textured yarns (banlon, saaba, agilon, etc.):   |                        |           |                |           |                |
| Nylon .....   | pound                  | 296,008   | 985            | 338,288   | 1,033          |
| Other .....   | "                      | ...       | 95             | ...       | 77             |
| Spun yarns:   |                        |           |                |           |                |
| Cotton backing yarn .....   | pound                  | 193,973   | 179            | 125,505   | 137            |
| Cotton, carded, natural or gray, n.e.s. ....  | "                      | 496,535   | 396            | 496,262   | 392            |
| Cotton, combed, natural or gray .....   | "                      | 254,511   | 312            | 249,968   | 330            |
| Cotton, carded, bleached .....  | "                      | 25,297    | 22             | 15,112    | 12             |
| Cotton, combed, bleached .....  | "                      | 122,582   | 131            | 128,723   | 133            |
| Cotton, carded, coloured .....  | "                      | 105,727   | 115            | 122,917   | 138            |
| Cotton, combed, coloured .....  | "                      | 153,640   | 191            | 148,911   | 178            |
| Cotton, mercerized .....  | "                      | 76,783    | 160            | 68,130    | 146            |
| Cotton, and wool blends .....   | "                      | 60,456    | 139            | 56,344    | 135            |
| Cotton and man-made fibres except viscose rayon .....                                 | "                      | 2,124     | 2              | 13,416    | 24             |
| Wool (90% or more wool content) .....   | "                      | 607,539   | 1,637          | 665,567   | 1,783          |
| Wool and acrylic .....  | "                      | 33,719    | 93             | 43,260    | 112            |
| Wool and polyester .....  | "                      | 80,085    | 238            | 89,079    | 259            |
| Other wool blends except cotton blends .....  | "                      | 540,174   | 1,217          | 549,584   | 1,209          |
| Other spun yarn .....   | "                      | 169,673   | 445            | 155,473   | 447            |
| Nylon spun yarn .....   | "                      | 477,410   | 1,335          | 410,584   | 1,150          |
| Rayon spun yarn .....   | "                      | 60,908    | 82             | 49,067    | 71             |
| Other man-made fibre spun yarn, except mixtures with cotton and wool .....            | "                      | 6,201     | 11             | 14,951    | 41             |
| Elastic yarn .....  | "                      | 86,240    | 407            | 88,606    | 414            |
| Other yarns .....   | "                      | ...       | 53             | ...       | —              |
| Seamless greige hosiery for further processing:                                       |                        |           |                |           |                |
| Imported .....  | doz. pr.               | 126,118   | 387            | 20,157    | 107            |
| Domestic .....  | "                      | 396,956   | 1,163          | 467,552   | 1,275          |
| Full fashioned greige hosiery for further processing:                                 |                        |           |                |           |                |
| Imported .....  | "                      | 915       | 7              | 561       | 6              |
| Domestic .....  | "                      | 164,914   | 512            | 216,438   | 489            |
| Sewing thread .....   | "                      | ...       | 141            | ...       | 167            |
| Fabrics and ribbons .....   | "                      | ...       | 15             | ...       | 827            |
| Elastic webbing .....   | yard                   | 1,585,780 | 173            | 1,985,274 | 195            |
| Labels .....  | "                      | ...       | 102            | ...       | 126            |
| Buttons and fasteners .....   | "                      | ...       | 18             | ...       | 31             |
| Laces, braids and other trimmings .....   | "                      | ...       | 18             | ...       | 20             |
| Soaps .....   | pound                  | 41,735    | 13             | 49,360    | 14             |
| Oils, processing .....  | "                      | ...       | 31             | ...       | 5              |
| Oils, lubricating .....   | "                      | ...       | 29             | ...       | 19             |
| Dyestuffs .....   | "                      | ...       | 376            | ...       | 374            |
| Chemicals .....   | "                      | ...       | 222            | ...       | 432            |
| All other materials and components used <sup>1</sup> .....                            | "                      | ...       | 2,144          | ...       | 1,611          |
| 2. Containers and other packaging materials and supplies used .....                   |                        | ...       | 2,313          | ...       | 2,467          |
| 3. Operating, maintenance and repair supplies used (excluding fuel) .....             |                        | ...       | 1,154          | ...       | 1,381          |
| 4. Amount paid out to others for work done on materials owned by establishments ..... |                        | ...       | 1,132          | ...       | 1,631          |
| Totals .....  |                        | ...       | 36,530         | ...       | 39,135         |

<sup>1</sup> No detailed information on materials used was collected from small establishments, the estimated costs for which are included here. These estimated costs were \$1,107,689 in 1964 and \$1,045,201 in 1965.



TABLE 13. Shipments of Goods of Own Manufacture, 1964 and 1965

| Description  | 1964       |                 | 1965       |                 |
|--|------------|-----------------|------------|-----------------|
|  | Quantity   | Value<br>\$'000 | Quantity   | Value<br>\$'000 |
| 1. Products:   |            |                 |            |                 |
| Hosiery:   |            |                 |            |                 |
| Wool and wool mixtures (chiefly wool):   |            |                 |            |                 |
| Men's seamless:  |            |                 |            |                 |
| Work socks ..... doz. pr.  | 395,003    | 2,188           | 415,898    | 2,294           |
| Fine socks .....   | 616,512    | 4,428           | 629,597    | 4,591           |
| Other (anklets, sport socks, etc.) .....   | 307,934    | 2,430           | 318,841    | 2,590           |
| Women's seamless:  |            |                 |            |                 |
| Full length stockings .....  | 35,495     | 354             | 41,248     | 330             |
| Other (anklets, campus, sports, etc.) .....  | 78,458     | 501             | 64,166     | 431             |
| Children's seamless:   |            |                 |            |                 |
| Full length stockings .....  | 59,899     | 217             | 1          | 1               |
| Golfers .....  | 21,160     | 97              | 16,412     | 84              |
| Other (½ length, anklets, etc.) .....  | 221,984    | 1,005           | 201,146    | 873             |
| Cotton and cotton mixtures (chiefly cotton):   |            |                 |            |                 |
| Men's seamless:  |            |                 |            |                 |
| Work socks <sup>2</sup> .....  | 1          | 1               | 1          | 1               |
| Fine socks .....   | 263,993    | 934             | 293,897    | 1,028           |
| Other (anklets, sport socks, etc.) .....   | 88,165     | 433             | 143,647    | 759             |
| Women's seamless:  |            |                 |            |                 |
| Full length stockings .....  | 33,735     | 168             | 26,456     | 141             |
| Other (anklets, campus, sports, etc.) .....  | 327,188    | 1,022           | 236,511    | 725             |
| Children's seamless:   |            |                 |            |                 |
| Full length stockings (including full fashioned) .....   | 1          | 1               | 106,123    | 520             |
| Golfers .....  | 17,213     | 63              | 9,723      | 36              |
| Other (½ length, anklets, etc.) .....  | 303,019    | 874             | 362,810    | 1,229           |
| Rayon and rayon mixtures (chiefly rayon filament or spun):   |            |                 |            |                 |
| Seamless:  |            |                 |            |                 |
| Children's .....   | 27,045     | 76              | 10,324     | 43              |
| Other (including men's, women's seamless and full fashioned) .....   | 23,789     | 78              | 20,800     | 68              |
| Nylon:   |            |                 |            |                 |
| Seamless:  |            |                 |            |                 |
| Men's .....  | 926,842    | 5,961           | 1,028,781  | 6,417           |
| Women's full length and knee high (dyed and finished):   |            |                 |            |                 |
| (a) 400 needle and finer .....   | 9,315,639  | 35,991          | 10,741,129 | 40,205          |
| (b) coarser than 400 needle .....  | 144,745    | 752             | 168,156    | 827             |
| Women's other (anklets, etc.) .....  | 321,774    | 1,222           | 368,437    | 1,484           |
| Children's .....   | 1,117,832  | 3,895           | 1,206,721  | 4,298           |
| Full fashioned (dyed and finished) .....   | 271,967    | 1,357           | 157,783    | 901             |
| Greige (undyed and unfinished):  |            |                 |            |                 |
| Women's full length and knee high:   |            |                 |            |                 |
| Seamless .....   | 281,297    | 799             | 262,280    | 712             |
| Full fashioned .....   |            |                 |            |                 |
| Other (including silk and silk mixtures, other synthetic fibres, etc.) .....   | 118,757    | 729             | 181,929    | 1,180           |
| Other products:  |            |                 |            |                 |
| Tights and leotard tights ..... doz.   | 317,856    | 3,573           | 398,689    | 4,414           |
| Other knitted outerwear (including sweaters, pullovers, etc.) .....  | ...        | 867             | ...        | 1,506           |
| Knitted gloves and mittens ..... doz. pr.  | 7,843      | 38              | 7,484      | 42              |
| All other products .....   | ...        | 3,831           | ...        | 3,231           |
| 2. Amount received in payment for work done on materials and products owned by others  | ...        | 510             | ...        | 430             |
| Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above ..... | ...        | (68)            | ...        | (71)            |
| <b>Total adjusted value of shipments for work done .....</b>   | <b>...</b> | <b>74,142</b>   | <b>...</b> | <b>81,049</b>   |

<sup>1</sup> Included in "All other products".

<sup>2</sup> Shipments by all industries in 1965 were 25,092 dozen pairs valued at \$111,000.

TABLE 13A. Hosiery Shipments<sup>1</sup> of Goods of Own Manufacture, by Style, 1964 and 1965

| Style                                     | 1964              |                 | 1965              |                 |
|---|-------------------|-----------------|-------------------|-----------------|
|   | Quantity          | Value<br>\$'000 | Quantity          | Value<br>\$'000 |
| Hosiery (dyed and finished): <sup>2</sup> | doz. pr.          | \$'000          | doz. pr.          | \$'000          |
| Full fashioned .....                      | 292,917           | 1,472           | 183,183           | 1,054           |
| Seamless .....                            | 14,757,297        | 63,342          | 16,644,612        | 70,365          |
| <b>Totals .....</b>                       | <b>15,050,214</b> | <b>64,814</b>   | <b>16,827,795</b> | <b>71,419</b>   |

<sup>1</sup> For hosiery in all industries, see Table 14.

<sup>2</sup> Excludes greige hosiery.

TABLE 13 B. Hosiery Shipments<sup>1</sup> of Goods of Own Manufacture, by Fibre, 1964 and 1965

| Fibre  | 1964              |               | 1965              |               |
|--|-------------------|---------------|-------------------|---------------|
|  | Quantity          | Value         | Quantity          | Value         |
|  | doz. pr.          | \$'000        | doz. pr.          | \$'000        |
| Hosiery (dyed and finished): <sup>2</sup>                              |                   |               |                   |               |
| Cotton all kinds, including mixtures                                   | 1,066,329         | 3,650         | 1,186,579         | 4,471         |
| Rayon and rayon mixtures   | 50,834            | 153           | 31,124            | 111           |
| Wool and wool mixtures   | 1,736,445         | 11,219        | 1,757,156         | 11,441        |
| Nylon  | 12,098,799        | 49,178        | 13,671,007        | 54,132        |
| Other (including silk and silk mixtures, other synthetic fibres, etc.) | 97,807            | 614           | 181,929           | 1,180         |
| <b>Totals</b>  | <b>15,050,214</b> | <b>64,814</b> | <b>16,827,795</b> | <b>71,337</b> |

<sup>1</sup> For hosiery in all industries, see Table 14.

<sup>2</sup> Excluding greige hosiery.

TABLE 14. Hosiery Shipments, Imports, Exports and Domestic Supply, 1956-65

| Year | Canadian shipments      |        |                     |       | Imports |      |                  |       |       | Exports | Do-<br>mestic<br>supply | % of<br>domestic<br>supply<br>met by<br>Canadian<br>mills |
|------|-------------------------|--------|---------------------|-------|---------|------|------------------|-------|-------|---------|-------------------------|---|
|      | Wool                    | Cotton | Syn-<br>thetics     | Other | Total   | U.K. | U.S.A.           | Other | Total | Total   |                         |   |
|      | thousand of dozen pairs |        |                     |       |         |      |                  |       |       |         |                         |   |
| 1956 | 1,886                   | 1,860  | 6,411               | 52    | 10,209  | 703  | 499              | 36    | 1,238 | 36      | 11,411                  | 89.1  |
| 1957 | 1,628                   | 1,820  | 6,824               | 151   | 10,423  | 821  | 461              | 41    | 1,323 | 38      | 11,708                  | 88.7  |
| 1958 | 1,548                   | 1,684  | 7,606               | 108   | 10,946  | 717  | 503              | 38    | 1,258 | 27      | 12,177                  | 89.7  |
| 1959 | 1,567                   | 1,486  | 8,257 <sup>1</sup>  | 259   | 11,569  | 725  | 455 <sup>2</sup> | 67    | 1,247 | 36      | 12,780                  | 90.2  |
| 1960 | 1,591                   | 1,239  | 9,809 <sup>1</sup>  | 174   | 12,813  | 455  | 308 <sup>3</sup> | 108   | 871   | 39      | 13,645                  | 93.6  |
| 1961 | 1,531                   | 1,353  | 9,831 <sup>1</sup>  | 195   | 12,910  | 381  | 314 <sup>3</sup> | 90    | 785   | 46      | 13,649                  | 94.2  |
| 1962 | 1,642                   | 1,356  | 10,154 <sup>1</sup> | 39    | 13,191  | 310  | 232 <sup>3</sup> | 36    | 578   | 317     | 13,452                  | 95.7  |
| 1963 | 1,733                   | 1,295  | 10,985 <sup>1</sup> | —     | 14,013  | 264  | 131 <sup>3</sup> | 21    | 416   | 344     | 14,085                  | 97.0  |
| 1964 | 1,893                   | 1,086  | 12,345 <sup>1</sup> | —     | 15,324  | 292  | 87 <sup>3</sup>  | 21    | 401   | 482     | 15,243                  | 97.4  |
| 1965 | 1,943                   | 1,226  | 13,977 <sup>1</sup> | —     | 17,146  | 248  | 79 <sup>3</sup>  | 36    | 363   | 545     | 16,964                  | 97.9  |

<sup>1</sup> Dyed and finished only; excludes greige shipments.

<sup>2</sup> Includes both greige and dyed and finished women's nylon hosiery; separate figures not available.

<sup>3</sup> Reduced by imported greige women's nylon hosiery consumed by this industry since 1960: See Table 12.

TABLE 15. Mechanical Equipment, 1965

| Item                                       | Number             |
|--|--------------------|
| Knitting machines:                         |                    |
| Hosiery:                                   |                    |
| Circular:                                  |                    |
| Men's                                      | 2,505              |
| Women's:                                   |                    |
| For long nylon hosiery                     | 6,665              |
| All other                                  | 861                |
| Children's                                 | 1,709              |
|  | Number of sections |
| Full fashioned, all types                  | 846                |
| Underwear, outerwear, etc.:                |                    |
| Full fashioned sweater machines            | —                  |
|  | Number             |
| Flat bed machines, power                   | 14                 |
| Flat bed machines, hand operated           | 1                  |
| Circular machines:                         |                    |
| Double knit machines                       | 8                  |
| Rib knit machines (other than double knit) | 36                 |
| Flat knit circular machines                | 58                 |
| Cards:                                     |                    |
| Sets of cards:                             |                    |
| Rag pickers                                | 3                  |
| Shoddy                                     | —                  |
| Woollen:                                   |                    |
| Tape condenser                             | 7                  |
| Ring doffer                                | 2                  |
| Width of cards:                            |                    |
| 40" and under                              | 3                  |
| 41" to 49"                                 | 7                  |
| 50"  | 2                  |
| Spinning:                                  |                    |
| Spindles:                                  |                    |
| All types:                                 |                    |
| Woollen                                    | 1,000              |
| Worsted, oil                               | —                  |
| Doubling and twisting spindles             | 948                |

**List of Establishments classified to this Industry, 1965**

(Does not include establishments classified to other industries, which as a secondary activity, manufacture products typical of this industry)

| Name                                | Location                            |
|-------------------------------------|-------------------------------------|
| <b>New Brunswick:</b>               |                                     |
| Sheer Silk Hosiery Mills Ltd.       | Sussex                              |
| <b>Quebec:</b>                      |                                     |
| Angeline Hosiery Mills Ltd.         | 2345 Des Carrières St. W., Montreal |
| Ann Hosiery Mfg. Co.                | 190 Rockland Rd., Montreal          |
| Astor Hosiery Mills Ltd.            | 4000 Courtrai Ave., Montreal        |
| Atlantic Hosiery Mills Ltd.         | 9010 St. Lawrence Blvd., Montreal   |
| Aurizona Hosiery Reg'd.             | Rue Principale, Richmond            |
| Avalon Hosiery Ltd.                 | 5090 Hochelaga St., Montreal        |
| Barbara Hosiery Mills Ltd.          | Collin & St. Paul St., St. Jean     |
| Bella Hosiery Mills Ltd.            | 183 Bates Rd., Montreal             |
| Biron, H.N. & Fils Inc.             | 120 Notre Dame St., Nicolet         |
| Broadway Hosiery Mills Ltd.         | 9050 Park Ave., Montreal            |
| Burlington Industries (Canada) Ltd. | 130 St. Joseph Blvd., Lachine       |
| Burlington Industries (Canada) Ltd. | Carnation St., Waterloo             |
| Canada Hosiery Mills Ltd.           | 170, rue Gouin, Richmond            |
| Casino Hosiery Mfg. Reg'd.          | 6560 Esplanade, Montreal            |
| Charmaine Hosiery Mills Co. Ltd.    | 1901, rue Centre, Montreal          |
| Chaussettes Astoria Hosiery Reg'd.  | 28 St. Paul St., St. Jean           |
| Clarice Hosiery Mills Ltd.          | 6750 Esplanade, Montreal            |
| Conan Hosiery Reg'd., The           | 470, rue Cartier, Joliette          |
| Corona Hosiery Mills Ltd.           | 5799 Monk Blvd., Montreal           |
| Coronet Knitting Mills              | 7245 Alexandra St., Montreal        |
| Crystal Hosiery Mills Ltd.          | 6600 St. Urbain St., Montreal       |
| Demiron Hosiery Mills Ltd.          | 7095 Alexandra St., Montreal        |
| Doris Hosiery Mills Ltd.            | 7403 Dante Ave., Ville-St-Michel    |
| Drummond Hosiery Co. Ltd.           | 715, rue St-Pierre, Drummondville   |
| Eddy Hosiery Mills Ltd.             | Rue Principale, Valcourt            |
| Elite Hosiery Mills Ltd.            | 8815 Park Ave., Montreal            |
| Erata Hosiery Ltd.                  | 550 Beaumont St., Montreal          |
| Essex Knitting Mills Ltd.           | 201 Ellice St., Valleyfield         |
| Eva Hosiery Mills Ltd.              | 2765 Bates Rd., Montreal            |
| Excel Hosiery Ltd.                  | 10, ave. Montcalm, Mont-Joli        |
| Flamingo Hosiery Mfg. Co.           | 358 St. Peter St., Montreal         |
| Frances Products Ltd.               | 2525 Sylva-Clapin St., St-Georges   |
| Gentilly Knitting Mills Inc.        | Gentilly                            |
| Giltex Hosiery Ltd.                 | 550 Beaumont Ave., Montreal         |
| Goodwear Hosiery Mills Ltd.         | Ste-Anne-de-la-Pérade               |
| Hanson Mills Ltd.                   | 82 Front St., Hull                  |
| Harvard Hosiery Ltd.                | 1230 Vincent Massey, Québec         |
| Helene Hosiery Mills Ltd.           | 3455 St. Lawrence Blvd., Montreal   |
| Hollywood Hosiery Mills Ltd.        | 6815 St-Urbain St., Montreal        |
| Hudson Hosiery Ltd.                 | 5090 Hochelaga St., Montreal        |
| Illusion Hosiery Ltd.               | 3508 Albert St., Montreal           |
| Imperial Hosiery Co.                | 9010 St. Lawrence Blvd., Montreal   |
| Josephine Hosiery Mills Ltd.        | 6640 Esplanade Ave., Montreal       |
| Joy Hosiery Mills Ltd.              | 160 St. Viateur St. E., Montreal    |
| Kayser Roth of Canada               | 245 Frontenac St., Sherbrooke       |
| Kennebec Knitting Mills Ltd.        | Pintendre                           |
| Kentex Hosiery Mills Ltd.           | 6633 Jeanne-Mance St., Montreal     |
| Labelle Hosiery Mills Ltd.          | 5369 St. Lawrence Blvd., Montreal   |
| Lalnart Hosiery Inc.                | 1101 Victoria St., St. Lambert      |
| Lamour Hosiery Mfg. Co.             | 3455 St. Lawrence Blvd., Montreal   |
| LaSalle Knitting Mills Ltd.         | 1533, rue Savoie, Plessisville      |
| Lella Hosiery Mills Ltd.            | 8925 St. Lawrence Blvd., Montreal   |
| Lily Hosiery Mfg. Co.               | 647 Beaumont St., Montreal          |
| Lily Knitting Reg'd.                | 1675 St-Denis St., Tracy            |
| Lora Hosiery Mills Ltd.             | 7130 Alexandra St., Montreal        |
| Marvel Knitting Co.                 | 6600 St-Urbain, Montreal            |
| Maska Diamond Socks Reg'd.          | St-Zéphirin-de-Courval              |
| Mayfair Knitting Mills Ltd.         | 9500 St. Lawrence Blvd., Montreal   |
| Majestic Knitting Ltd.              | 2525 Bourdages Nord, St-Hyacinthe   |
| Melody Hosiery Inc.                 | 2195 Ekers St., Montreal            |
| Mondor Hosiery Ltée                 | 785, rue Mercier, Iberville         |
| Movie Star Lingerie Inc.            | 5675 St. Lawrence Blvd., Montreal   |
| New Tex Hosiery Sales Co. Ltd.      | 2375 Ekers St., Montreal            |
| North Celtic Knitting Mills Co.     | 190 Rockland Ave., Montreal         |
| Perma-Knit Ltd.                     | 9000 Park Ave., Montreal            |
| Plessisville Hosiery Ltd.           | 2009 St-Calixte, Plessisville       |
| Prestige Knitting Mills Ltd.        | 2375 Ekers St., Town of Mount Royal |
| Princeville Hosiery Mills Ltd.      | 200 Racine, Princeville             |
| Reliable Hosiery Mills Ltd.         | 191 Prince Edward St., Quebec       |
| Reputation Hosiery Mills Ltd.       | 2795 Bates Rd., Montreal            |
| Richelieu Knitting Inc.             | 147, rue Victoria, Sorel            |
| Rosemont Hosiery Inc.               | 137, rue Cousins, St-Jean           |
| Rosita Hosiery Mills Ltd.           | 5660 Louis-Hébert St., Montreal     |
| Senorita Hosiery Mills Ltd.         | 1870 Davidson St., Montreal         |
| Sheer Silk Hosiery Mills Ltd.       | 181 Belvedere St. N., Sherbrooke    |
| Shirley's Hosiery Co.               | 6815 St-Urbain St., Montreal        |
| Siebruck Hosiery Ltd.               | 2209 Dandurand St., Montreal        |
| Somerset Hosiery Mills Reg'd.       | 1573 Savoie St., Plessisville       |
| Splendid Hosiery Mills Inc.         | 2550 Bates Rd., Montreal            |
| St. Maurice Knitting Mills Ltd.     | 1043, boul. Ducharme, La Tuque      |



List of Establishments classified to this Industry, 1965 - Concluded

| Name                                  | Location                          |
|---------------------------------------|-----------------------------------|
| <b>Quebec - Concluded:</b>            |                                   |
| Septeme Hosiery Mills Ltd.            | 15 Mount Royal Ave. W., Montreal  |
| Three Star Hosiery Manufacturing Ltd. | 5176 Henri-Julien St., Montreal   |
| Tricot Princess Inc.                  | 700 St-Henri, Princeville         |
| Tricot Star Co.                       | 5335 St. Lawrence Blvd., Montreal |
| Tricot Vogue Knitting Enr.            | 439 Bernard Blvd., Drummondville  |
| United Hosiery Mills Ltd.             | 7095 Marconi Ave., Montreal       |
| Universal Hosiery Ltd.                | 9200 Park Ave., Montreal          |
| V.V. Knitting Corp.                   | 8400 St. Lawrence Blvd., Montreal |
| Victoria Hosiery Mills Ltd.           | 920 Aubry St., St-Jean            |
| Victory Hosiery Mills Ltd.            | 2445 Notre-Dame St., St-Hyacinthe |
| Vogue Hosiery Mills Ltd.              | 1145-2nd Street Richelieu         |
| Windsor Hosiery Mills Inc.            | 2035 Desjardins St., Montreal     |
| Worth Wear Hosiery Mills Ltd.         | 3895 Lesage St., Verdun           |
| <b>Ontario:</b>                       |                                   |
| Allen Bros. Co. Ltd.                  | Hanover                           |
| Beaumont Knitting Co. Ltd., The       | Glen Williams                     |
| Berson Hosiery Mfg. Ltd.              | 82 Spadina Ave., Toronto          |
| Brampton Knitting Mills Ltd., The     | 60 Queen St. E., Brampton         |
| Craftex Hosiery Mills Ltd.            | 361 Sorauren Ave., Toronto        |
| Croydon Hosiery Mills                 | 48 Hyde Ave., Toronto             |
| Dominion Hosiery Mills                | 156 Pearl St., Toronto            |
| Empire Hosiery Ltd.                   | 260 Richmond St. W., Toronto      |
| Field, J.G. & Co. Ltd.                | 199 Hope St. E., Tavistock        |
| Glen Knitting Mills                   | Glen Williams                     |
| Golden Mist Hosiery Ltd.              | 30 Apex Rd., Toronto              |
| Gorman Knitting Mills Ltd.            | 1360 Birchmount Rd., Scarborough  |
| Hanes of Canada Ltd.                  | 8 Tildemore Ave., Rexdale         |
| Harvey Woods Ltd.                     | 18 Vansittart St., Woodstock      |
| Herbert Hosiery Mills of Canada Ltd.  | 425 Coxwell Ave., Toronto         |
| Kaylee Textiles Limited               | 136 Mary St., Hamilton            |
| Kissell & Wright Ltd.                 | 280 Donlands Ave., Toronto        |
| London Hosiery Mills Ltd.             | 646 Adelaide St., London          |
| McCaul Knitting Mills Ltd.            | Shelburne                         |
| McGregor Hosiery Mills Ltd.           | 30 Spadina Ave., Toronto          |
| Maria Hosiery Mill                    | 37 Victoria Ave., Georgetown      |
| Modatex Apparel Industries Ltd.       | 34 Page St., St-Catharines        |
| Ontario Hosiery Mfg. Co. Ltd.         | 675 King St. W., Toronto          |
| Panette, F.E. & Sons Ltd.             | 311 Dundas St., Woodstock         |
| Pen Knit Hosiery Ltd.                 | Albert St., Clinton               |
| Penmans Ltd., (No. 1 Mill)            | West River St., Paris             |
| Perfect Hosiery Mfg. Co.              | 420 Gilbert Ave., Toronto         |
| Rennie Industries Ltd.                | 512 Woolrich St., Guelph          |
| Richmond Hosiery Ltd.                 | 349 Ridout St. N., London         |
| Royal Knitting Co. Ltd.,              | 41 Norwich St., Guelph            |
| Sheer Mist Hosiery Ltd.               | 3110 Warton Way, Cooksville       |
| Supreme Knitting Mills                | 43 Davies Ave., Toronto           |
| Susan Hosiery Ltd.                    | 75 Colville Rd., Toronto          |
| Tarud Hosiery Mills Ltd.              | 26 Duncan St., Toronto            |
| Thornton, D.R. Knitting Mills         | 925 Dundas St., Woodstock         |
| Vagden Mills Ltd.                     | 111 Bay Dr., Belleville           |
| Walker Knit Hosiery                   | 29 Kennedy Ave., Ryckmans Corners |
| Werco of Canada Ltd.                  | 1191 Bathurst St., Toronto        |
| <b>Manitoba:</b>                      |                                   |
| Doris Hosiery (Western) Ltd.          | 1040 St-James St., Winnipeg       |
| Sheer Mist Hosiery Ltd.               | Teulon                            |

## SECTION 2. OTHER KNITTING MILLS, 1965

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing knit outerwear, underwear, gloves and other knit articles except hosiery".

Tables 12 and 13, respectively, of this section of the report, show in detail the materials and supplies used in manufacturing and the shipments of goods of own manufacture by this industry in as much detail as possible. Table 14 presents the 1955 to 1964, inclusive, all-industry shipments of underwear and also of knitted fabrics.

A list of the establishments classified to this industry in the 1965 survey will be found at the end of this section.



TABLE 1. Principal Statistics, 1961-65

| Year and province               | Estab-lish-ments | Manufacturing activity         |                |        |                               |                                |   |             | Total activity              |              |           |                    |             |
|---------------------------------|------------------|--------------------------------|----------------|--------|-------------------------------|--------------------------------|---|-------------|-----------------------------|--------------|-----------|--------------------|-------------|
|                                 |                  | Production and related workers |                |        | Cost of fuel and elec-tricity | Cost of materials and supplies | Value of shipments of goods of own manu-facture | Value added | Working owners and partners |              | Employees |                    | Value added |
|                                 |                  | Number                         | Man-hours paid | Wages  |                               |                                |   |             | Number                      | With-drawals | Number    | Salaries and wages |             |
|                                 | No.              |                                | '000           |        |                               | \$'000                         |   |             |                             | \$'000       |           | \$'000             |             |
| 1961                            |                  |                                |                |        |                               |                                |   |             |                             |              |           |                    |             |
| Totals .....                    | 192              | 11,419                         | 23,669         | 26,992 | 1,186                         | 81,654                         | 143,699   | 60,742      | 56                          | 234          | 13,639    | 37,150             | 60,426      |
| 1962                            |                  |                                |                |        |                               |                                |   |             |                             |              |           |                    |             |
| Totals .....                    | 200              | 12,129                         | 25,428         | 29,581 | 1,265                         | 95,476                         | 160,493   | 66,245      | 43                          | 176          | 14,367    | 39,575             | 66,281      |
| 1963                            |                  |                                |                |        |                               |                                |   |             |                             |              |           |                    |             |
| Totals .....                    | 212              | 12,649                         | 26,748         | 32,050 | 1,295                         | 107,224                        | 180,658   | 73,995      | 35                          | 115          | 14,608    | 42,497             | 73,981      |
| 1964                            |                  |                                |                |        |                               |                                |   |             |                             |              |           |                    |             |
| Newfoundland .....              | 1                | x                              | x              | x      | x                             | x                              | x   | x           | —                           | —            | x         | x                  | x           |
| Prince Edward Island .....      | —                | —                              | —              | —      | —                             | —                              | —   | —           | —                           | —            | —         | —                  | —           |
| Nova Scotia .....               | 5                | 1,034                          | 2,074          | 2,317  | 120                           | 6,504                          | 12,088  | 5,497       | —                           | —            | 1,157     | 3,192              | 5,487       |
| New Brunswick .....             | —                | —                              | —              | —      | —                             | —                              | —   | —           | —                           | —            | —         | —                  | —           |
| Quebec .....                    | 120              | 6,363                          | 13,966         | 17,393 | 596                           | 68,475                         | 108,183   | 41,267      | 14                          | 52           | 7,448     | 23,441             | 41,228      |
| Ontario .....                   | 85               | 5,640                          | 12,064         | 15,679 | 842                           | 43,860                         | 77,383  | 34,506      | 18                          | 66           | 6,395     | 19,770             | 34,442      |
| Manitoba .....                  | 2                | x                              | x              | x      | x                             | x                              | x   | x           | —                           | —            | x         | x                  | x           |
| Saskatchewan .....              | —                | —                              | —              | —      | —                             | —                              | —   | —           | —                           | —            | —         | —                  | —           |
| Alberta .....                   | 3                | x                              | x              | x      | x                             | x                              | x   | x           | x                           | x            | x         | x                  | x           |
| British Columbia .....          | 6                | x                              | x              | x      | x                             | x                              | x   | x           | x                           | x            | x         | x                  | x           |
| Yukon and Northwest Territories | —                | —                              | —              | —      | —                             | —                              | —   | —           | —                           | —            | —         | —                  | —           |
| Totals .....                    | 222              | 13,473                         | 28,982         | 36,513 | 1,395                         | 121,291                        | 203,205   | 84,287      | 36                          | 130          | 15,497    | 48,047             | 84,181      |
| 1965                            |                  |                                |                |        |                               |                                |   |             |                             |              |           |                    |             |
| Newfoundland .....              | 1                | x                              | x              | x      | x                             | x                              | x   | x           | —                           | —            | x         | x                  | x           |
| Prince Edward Island .....      | —                | —                              | —              | —      | —                             | —                              | —   | —           | —                           | —            | —         | —                  | —           |
| Nova Scotia .....               | 5                | 1,068                          | 2,123          | 2,406  | 129                           | 6,981                          | 12,979  | 6,060       | —                           | —            | 1,213     | 3,471              | 6,048       |
| New Brunswick .....             | —                | —                              | —              | —      | —                             | —                              | —   | —           | —                           | —            | —         | —                  | —           |
| Quebec .....                    | 121              | 6,944                          | 15,148         | 19,695 | 659                           | 78,375                         | 125,620   | 47,526      | 11                          | 43           | 8,043     | 26,266             | 47,505      |
| Ontario .....                   | 87               | 5,928                          | 12,260         | 17,046 | 720                           | 46,459                         | 83,125  | 36,731      | 19                          | 81           | 6,708     | 21,451             | 36,678      |
| Manitoba .....                  | 3                | x                              | x              | x      | x                             | x                              | x   | x           | —                           | —            | x         | x                  | x           |
| Saskatchewan .....              | —                | —                              | —              | —      | —                             | —                              | —   | —           | —                           | —            | —         | —                  | —           |
| Alberta .....                   | 4                | 38                             | 79             | 90     | 1                             | 272                            | 471   | 228         | x                           | x            | 45        | 136                | 226         |
| British Columbia .....          | 6                | x                              | x              | x      | x                             | x                              | x   | x           | x                           | x            | x         | x                  | x           |
| Yukon and Northwest Territories | —                | —                              | —              | —      | —                             | —                              | —   | —           | —                           | —            | —         | —                  | —           |
| Totals .....                    | 227              | 14,429                         | 30,507         | 40,438 | 1,545                         | 135,200                        | 227,841   | 93,201      | 33                          | 132          | 16,527    | 53,045             | 93,113      |

TABLE 2. Principal Statistics classified by Size Group based on Value of Shipments of Goods of Own Manufacture, 1964 and 1965

| Size group   | Estab-<br>lish-<br>ments | Manufacturing activity            |                       |               |   |   |   |                | Total activity                 |                  |               |                          |                |
|--|--------------------------|-----------------------------------|-----------------------|---------------|---|---|---|----------------|--------------------------------|------------------|---------------|--------------------------|----------------|
|  |                          | Production and<br>related workers |                       |               | Cost of<br>fuel and<br>elec-<br>tricity | Cost of<br>materials<br>and<br>supplies | Value of<br>shipments<br>of goods<br>of own<br>manu-<br>facture | Value<br>added | Working owners<br>and partners |                  | Employees     |                          | Value<br>added |
|  |                          | Number                            | Man-<br>hours<br>paid | Wages         |   |   |   |                | Number                         | With-<br>drawals | Number        | Salaries<br>and<br>wages |                |
|  | No.                      |                                   | '000                  |               |   | \$'000                                  |   |                |                                | \$'000           |               | \$'000                   |                |
| <b>1964</b>  |                          |                                   |                       |               |   |   |   |                |                                |                  |               |                          |                |
| Under \$10,000 .....                                     | 5                        | 4                                 | 6                     | 8             | -                                       | 10                                      | 28  | 20             | 3                              | 6                | 4             | 7                        | 20             |
| \$ 10,000 to \$ 24,999 .....                             | 8                        | 11                                | 22                    | 24            | 1                                       | 51                                      | 124   | 72             | 7                              | 20               | 12            | 26                       | 83             |
| 25,000 " 49,999 .....                                    | 12                       | 49                                | 102                   | 113           | 4                                       | 192                                     | 419   | 243            | 7                              | 20               | 62            | 167                      | 249            |
| 50,000 " 99,999 .....                                    | 16                       | 91                                | 188                   | 209           | 10                                      | 699                                     | 1,211   | 530            | 8                              | 38               | 108           | 273                      | 529            |
| 100,000 " 199,999 .....                                  | 22                       | 272                               | 589                   | 649           | 52                                      | 2,084                                   | 3,534   | 1,621          | 1                              | 6                | 348           | 1,040                    | 1,690          |
| 200,000 " 499,999 .....                                  | 53                       | 1,355                             | 2,909                 | 3,375         | 117                                     | 10,463                                  | 17,724  | 7,576          | 10                             | 40               | 1,555         | 4,422                    | 7,573          |
| 500,000 " 999,999 .....                                  | 38                       | 2,006                             | 4,308                 | 5,302         | 140                                     | 16,032                                  | 26,680  | 10,733         | -                              | -                | 2,321         | 6,979                    | 10,718         |
| 1,000,000 " 4,999,999 .....                              | 68                       | 9,685                             | 20,856                | 26,834        | 1,071                                   | 91,760                                  | 153,485   | 63,493         | -                              | -                | 11,049        | 34,795                   | 63,371         |
| 5,000,000 and over .....                                 | ...                      | ...                               | ...                   | ...           | ...                                     | ...                                     | ...   | ...            | ...                            | ...              | 37            | 338                      | (51)           |
| Head offices, sales offices and<br>auxiliary units ..... | ...                      | ...                               | ...                   | ...           | ...                                     | ...                                     | ...   | ...            | ...                            | ...              | ...           | ...                      | ...            |
| <b>Totals</b> .....                                      | <b>222</b>               | <b>13,473</b>                     | <b>28,982</b>         | <b>36,513</b> | <b>1,395</b>                            | <b>121,291</b>                          | <b>203,205</b>  | <b>84,287</b>  | <b>36</b>                      | <b>130</b>       | <b>15,497</b> | <b>48,047</b>            | <b>84,181</b>  |
| <b>1965</b>  |                          |                                   |                       |               |   |   |   |                |                                |                  |               |                          |                |
| Under \$10,000 .....                                     | 3                        | 1                                 | 3                     | 3             | 1                                       | 10                                      | 24  | 14             | 3                              | 6                | 1             | 3                        | 16             |
| \$ 10,000 to \$ 24,999 .....                             | 10                       | 14                                | 28                    | 33            | 2                                       | 62                                      | 172   | 111            | 9                              | 23               | 15            | 35                       | 111            |
| 25,000 " 49,999 .....                                    | 10                       | 38                                | 82                    | 88            | 5                                       | 117                                     | 365   | 240            | 8                              | 26               | 43            | 110                      | 240            |
| 50,000 " 99,999 .....                                    | 16                       | 128                               | 255                   | 291           | 21                                      | 599                                     | 1,166   | 576            | 3                              | 14               | 158           | 406                      | 590            |
| 100,000 " 199,999 .....                                  | 23                       | 335                               | 720                   | 816           | 52                                      | 1,518                                   | 3,303   | 1,733          | 5                              | 29               | 405           | 1,177                    | 1,776          |
| 200,000 " 499,999 .....                                  | 50                       | 1,191                             | 2,498                 | 3,064         | 96                                      | 9,970                                   | 16,666  | 6,529          | 5                              | 34               | 1,406         | 4,092                    | 6,550          |
| 500,000 " 999,999 .....                                  | 44                       | 2,116                             | 4,589                 | 5,819         | 185                                     | 19,026                                  | 32,395  | 12,650         | -                              | -                | 2,426         | 7,825                    | 12,628         |
| 1,000,000 " 4,999,999 .....                              | 66                       | 8,526                             | 17,947                | 24,826        | 955                                     | 86,764                                  | 145,015   | 59,236         | -                              | -                | 9,635         | 31,586                   | 59,152         |
| 5,000,000 and over .....                                 | 5                        | 2,080                             | 4,385                 | 5,498         | 227                                     | 17,134                                  | 28,735  | 12,111         | -                              | -                | 2,400         | 7,447                    | 12,095         |
| Head offices, sales offices and<br>auxiliary units ..... | ...                      | ...                               | ...                   | ...           | ...                                     | ...                                     | ...   | ...            | ...                            | ...              | 38            | 363                      | (46)           |
| <b>Totals</b> .....                                      | <b>227</b>               | <b>14,429</b>                     | <b>30,507</b>         | <b>40,438</b> | <b>1,545</b>                            | <b>135,200</b>                          | <b>227,841</b>  | <b>93,201</b>  | <b>33</b>                      | <b>132</b>       | <b>16,527</b> | <b>53,045</b>            | <b>93,113</b>  |

TABLE 3. Principal Statistics classified by Size Group based on Manufacturing Value Added, 1964 and 1965

| Size group   | Estab-<br>lish-<br>ments | Manufacturing activity            |                       |               |   |   |   |                | Total activity                 |                  |               |                          |                |
|--|--------------------------|-----------------------------------|-----------------------|---------------|---|---|---|----------------|--------------------------------|------------------|---------------|--------------------------|----------------|
|  |                          | Production and<br>related workers |                       |               | Cost of<br>fuel and<br>elec-<br>tricity | Cost of<br>materials<br>and<br>supplies | Value of<br>shipments<br>of goods<br>of own<br>manu-<br>facture | Value<br>added | Working owners<br>and partners |                  | Employees     |                          | Value<br>added |
|  |                          | Number                            | Man-<br>hours<br>paid | Wages         |   |   |   |                | Number                         | With-<br>drawals | Number        | Salaries<br>and<br>wages |                |
|  | No.                      |                                   | '000                  |               |   | \$'000                                  |   |                |                                | \$'000           |               | \$'000                   |                |
| <b>1964</b>  |                          |                                   |                       |               |   |   |   |                |                                |                  |               |                          |                |
| Under \$10,000 .....                                     | 11                       | 13                                | 25                    | 29            | --                                      | 94                                      | 144   | 54             | 8                              | 21               | 14            | 33                       | 65             |
| \$ 10,000 to \$ 24,999 .....                             | 15                       | 42                                | 87                    | 91            | 8                                       | 374                                     | 604   | 263            | 7                              | 21               | 57            | 148                      | 268            |
| 25,000 " 49,999 .....                                    | 21                       | 128                               | 268                   | 315           | 14                                      | 1,693                                   | 2,283   | 737            | 9                              | 35               | 157           | 430                      | 737            |
| 50,000 " 99,999 .....                                    | 28                       | 423                               | 920                   | 1,010         | 50                                      | 3,851                                   | 5,910   | 2,148          | 9                              | 35               | 512           | 1,430                    | 2,213          |
| 100,000 " 199,999 .....                                  | 45                       | 1,192                             | 2,525                 | 3,103         | 109                                     | 11,511                                  | 18,015  | 6,682          | 3                              | 16               | 1,417         | 4,238                    | 6,661          |
| 200,000 " 499,999 .....                                  | 46                       | 2,505                             | 5,523                 | 6,679         | 198                                     | 22,893                                  | 37,571  | 14,879         | -                              | -                | 2,855         | 8,842                    | 14,858         |
| 500,000 " 999,999 .....                                  | 31                       | 3,213                             | 6,709                 | 8,550         | 264                                     | 33,578                                  | 53,370  | 20,789         | -                              | -                | 3,607         | 11,033                   | 20,734         |
| 1,000,000 " 4,999,999 .....                              | 25                       | 5,957                             | 12,925                | 16,735        | 752                                     | 47,298                                  | 85,307  | 38,737         | -                              | -                | 6,841         | 21,555                   | 38,696         |
| 5,000,000 and over .....                                 | -                        | -                                 | -                     | -             | -                                       | -                                       | -   | -              | -                              | -                | -             | -                        | -              |
| Head offices, sales offices and<br>auxiliary units ..... | ...                      | ...                               | ...                   | ...           | ...                                     | ...                                     | ...   | ...            | ...                            | ...              | 37            | 338                      | (51)           |
| <b>Totals</b> .....                                      | <b>222</b>               | <b>13,473</b>                     | <b>28,982</b>         | <b>36,513</b> | <b>1,395</b>                            | <b>121,291</b>                          | <b>203,205</b>  | <b>84,287</b>  | <b>36</b>                      | <b>130</b>       | <b>15,497</b> | <b>48,047</b>            | <b>84,181</b>  |
| <b>1965</b>  |                          |                                   |                       |               |   |   |   |                |                                |                  |               |                          |                |
| Under \$10,000 .....                                     | 8                        | 8                                 | 16                    | 19            | 3                                       | 50                                      | 104   | 55             | 7                              | 17               | 9             | 21                       | 57             |
| \$ 10,000 to \$ 24,999 .....                             | 15                       | 41                                | 82                    | 90            | 14                                      | 258                                     | 534   | 258            | 11                             | 34               | 48            | 113                      | 270            |
| 25,000 " 49,999 .....                                    | 23                       | 202                               | 408                   | 474           | 19                                      | 1,202                                   | 2,082   | 905            | 6                              | 25               | 246           | 648                      | 905            |
| 50,000 " 99,999 .....                                    | 28                       | 424                               | 920                   | 1,138         | 61                                      | 4,393                                   | 6,750   | 2,038          | 5                              | 26               | 499           | 1,506                    | 2,075          |
| 100,000 " 199,999 .....                                  | 42                       | 986                               | 2,115                 | 2,618         | 113                                     | 11,329                                  | 17,665  | 5,834          | 4                              | 30               | 1,192         | 3,700                    | 5,854          |
| 200,000 " 499,999 .....                                  | 52                       | 2,642                             | 5,672                 | 7,199         | 204                                     | 28,429                                  | 43,247  | 16,598         | -                              | -                | 3,009         | 9,726                    | 16,569         |
| 500,000 " 999,999 .....                                  | 30                       | 3,090                             | 6,465                 | 9,131         | 297                                     | 30,298                                  | 50,794  | 20,839         | -                              | -                | 3,475         | 11,566                   | 20,877         |
| 1,000,000 " 4,999,999 .....                              | 29                       | 7,036                             | 14,829                | 19,769        | 835                                     | 61,242                                  | 106,664   | 46,675         | -                              | -                | 8,011         | 25,401                   | 46,553         |
| 5,000,000 and over .....                                 | -                        | -                                 | -                     | -             | -                                       | -                                       | -   | -              | -                              | -                | -             | -                        | -              |
| Head offices, sales offices and<br>auxiliary units ..... | ...                      | ...                               | ...                   | ...           | ...                                     | ...                                     | ...   | ...            | ...                            | ...              | 38            | 363                      | (46)           |
| <b>Totals</b> .....                                      | <b>227</b>               | <b>14,429</b>                     | <b>30,507</b>         | <b>40,438</b> | <b>1,545</b>                            | <b>135,200</b>                          | <b>227,841</b>  | <b>93,201</b>  | <b>33</b>                      | <b>132</b>       | <b>16,527</b> | <b>53,045</b>            | <b>93,113</b>  |

TABLE 4. Principal Statistics classified by Size Group based on Total Value Added, 1964 and 1965

| Size group   | Estab-<br>lish-<br>ments | Manufacturing activity            |                       |               |   |   |   |                | Total activity                 |                  |               |                          |                |
|--|--------------------------|-----------------------------------|-----------------------|---------------|---|---|---|----------------|--------------------------------|------------------|---------------|--------------------------|----------------|
|  |                          | Production and<br>related workers |                       |               | Cost of<br>fuel and<br>elec-<br>tricity | Cost of<br>materials<br>and<br>supplies | Value of<br>shipments<br>of goods<br>of own<br>manu-<br>facture | Value<br>added | Working owners<br>and partners |                  | Employees     |                          | Value<br>added |
|  |                          | Number                            | Man-<br>hours<br>paid | Wages         |   |   |   |                | Number                         | With-<br>drawals | Number        | Salaries<br>and<br>wages |                |
|  | No.                      |                                   | '000                  |               |   | \$'000                                  |   |                |                                | \$'000           |               | \$'000                   |                |
| <b>1964</b>  |                          |                                   |                       |               |   |   |   |                |                                |                  |               |                          |                |
| Under \$10,000 .....                                     | 10                       | 11                                | 21                    | 25            | --                                      | 89                                      | 129   | 45             | 7                              | 18               | 12            | 29                       | 45             |
| \$ 10,000 to \$ 24,999 .....                             | 16                       | 44                                | 91                    | 95            | 8                                       | 379                                     | 619   | 271            | 8                              | 25               | 59            | 152                      | 288            |
| 25,000 " 49,999 .....                                    | 21                       | 128                               | 268                   | 315           | 14                                      | 1,693                                   | 2,283   | 737            | 9                              | 35               | 157           | 430                      | 737            |
| 50,000 " 99,999 .....                                    | 28                       | 428                               | 932                   | 1,012         | 45                                      | 3,896                                   | 5,958   | 2,153          | 9                              | 35               | 509           | 1,379                    | 2,153          |
| 100,000 " 199,999 .....                                  | 45                       | 1,187                             | 2,514                 | 3,101         | 114                                     | 11,465                                  | 17,968  | 6,677          | 3                              | 18               | 1,420         | 4,289                    | 6,722          |
| 200,000 " 499,999 .....                                  | 46                       | 2,505                             | 5,523                 | 6,679         | 198                                     | 22,893                                  | 37,571  | 14,879         | --                             | --               | 2,855         | 8,842                    | 14,858         |
| 500,000 " 999,999 .....                                  | 31                       | 3,213                             | 6,709                 | 8,550         | 264                                     | 33,578                                  | 53,370  | 20,789         | --                             | --               | 3,607         | 11,033                   | 20,734         |
| 1,000,000 " 4,999,999 .....                              | 25                       | 5,957                             | 12,925                | 16,735        | 752                                     | 47,298                                  | 85,307  | 38,737         | --                             | --               | 6,841         | 21,555                   | 38,696         |
| 5,000,000 and over .....                                 | --                       | --                                | --                    | --            | --                                      | --                                      | --  | --             | --                             | --               | --            | --                       | --             |
| Head offices, sales offices and<br>auxiliary units ..... | ...                      | ...                               | ...                   | ...           | ...                                     | ...                                     | ...   | ...            | ...                            | ...              | 37            | 338                      | (51)           |
| <b>Totals .....</b>                                      | <b>222</b>               | <b>13,473</b>                     | <b>28,982</b>         | <b>36,513</b> | <b>1,395</b>                            | <b>121,291</b>                          | <b>203,205</b>  | <b>84,287</b>  | <b>36</b>                      | <b>130</b>       | <b>15,497</b> | <b>48,047</b>            | <b>84,181</b>  |
| <b>1965</b>  |                          |                                   |                       |               |   |   |   |                |                                |                  |               |                          |                |
| Under \$10,000 .....                                     | 8                        | 8                                 | 16                    | 19            | 3                                       | 50                                      | 104   | 55             | 7                              | 17               | 9             | 21                       | 57             |
| \$ 10,000 to \$ 24,999 .....                             | 14                       | 32                                | 65                    | 71            | 13                                      | 223                                     | 474   | 235            | 11                             | 34               | 36            | 83                       | 235            |
| 25,000 " 49,999 .....                                    | 24                       | 211                               | 424                   | 492           | 20                                      | 1,237                                   | 2,142   | 928            | 6                              | 25               | 258           | 678                      | 940            |
| 50,000 " 99,999 .....                                    | 28                       | 430                               | 934                   | 1,142         | 56                                      | 4,417                                   | 6,792   | 2,061          | 5                              | 26               | 497           | 1,459                    | 2,055          |
| 100,000 " 199,999 .....                                  | 41                       | 941                               | 2,020                 | 2,508         | 111                                     | 11,052                                  | 17,132  | 5,644          | 4                              | 30               | 1,144         | 3,578                    | 5,668          |
| 200,000 " 499,999 .....                                  | 53                       | 2,681                             | 5,752                 | 7,306         | 211                                     | 26,682                                  | 43,738  | 16,765         | --                             | --               | 3,059         | 9,896                    | 16,775         |
| 500,000 " 999,999 .....                                  | 30                       | 3,090                             | 6,465                 | 9,131         | 297                                     | 30,298                                  | 50,794  | 20,839         | --                             | --               | 3,475         | 11,566                   | 20,877         |
| 1,000,000 " 4,999,999 .....                              | 29                       | 7,036                             | 14,829                | 19,769        | 835                                     | 61,242                                  | 106,664   | 46,675         | --                             | --               | 8,011         | 25,401                   | 46,553         |
| 5,000,000 and over .....                                 | --                       | --                                | --                    | --            | --                                      | --                                      | --  | --             | --                             | --               | --            | --                       | --             |
| Head offices, sales offices and<br>auxiliary units ..... | ...                      | ...                               | ...                   | ...           | ...                                     | ...                                     | ...   | ...            | ...                            | ...              | 38            | 363                      | (46)           |
| <b>Totals .....</b>                                      | <b>227</b>               | <b>14,429</b>                     | <b>30,507</b>         | <b>40,438</b> | <b>1,545</b>                            | <b>135,200</b>                          | <b>227,841</b>  | <b>93,201</b>  | <b>33</b>                      | <b>132</b>       | <b>16,527</b> | <b>53,045</b>            | <b>93,113</b>  |

TABLE 5. Principal Statistics classified by Size Group based on Total Employed, 1964 and 1965

| Size group   | Estab-<br>lish-<br>ments | Manufacturing activity            |                       |               |   |   |   |                | Total activity                 |                  |               |                          |                |
|--|--------------------------|-----------------------------------|-----------------------|---------------|---|---|---|----------------|--------------------------------|------------------|---------------|--------------------------|----------------|
|  |                          | Production and<br>related workers |                       |               | Cost of<br>fuel and<br>elec-<br>tricity | Cost of<br>materials<br>and<br>supplies | Value of<br>shipments<br>of goods<br>of own<br>manu-<br>facture | Value<br>added | Working owners<br>and partners |                  | Employees     |                          | Value<br>added |
|  |                          | Number                            | Man-<br>hours<br>paid | Wages         |   |   |   |                | Number                         | With-<br>drawals | Number        | Salaries<br>and<br>wages |                |
|  | No.                      |                                   | '000                  |               |   | \$'000                                  |   |                |                                | \$'000           |               | \$'000                   |                |
| <b>1964</b>  |                          |                                   |                       |               |   |   |   |                |                                |                  |               |                          |                |
| Under 5 employed .....                                   | 26                       | 32                                | 66                    | 76            | 9                                       | 1,152                                   | 1,387   | 418            | 15                             | 46               | 45            | 130                      | 428            |
| 5 - 14 employed .....                                    | 33                       | 212                               | 456                   | 553           | 26                                      | 6,104                                   | 8,429   | 2,513          | 13                             | 40               | 274           | 889                      | 2,507          |
| 15 - 49 " .....  | 77                       | 1,969                             | 4,304                 | 5,185         | 207                                     | 25,221                                  | 38,688  | 13,654         | 8                              | 44               | 2,304         | 7,047                    | 13,679         |
| 50 - 99 " .....  | 44                       | 2,807                             | 6,227                 | 7,934         | 237                                     | 30,657                                  | 49,313  | 19,125         | --                             | --               | 3,229         | 10,405                   | 19,095         |
| 100 - 199 " .....  | 25                       | 3,253                             | 6,948                 | 9,068         | 309                                     | 24,487                                  | 44,665  | 20,974         | --                             | --               | 3,654         | 11,475                   | 20,928         |
| 200 - 499 " .....  | 17                       | 5,200                             | 10,982                | 13,696        | 607                                     | 33,670                                  | 60,724  | 27,603         | --                             | --               | 5,954         | 17,762                   | 27,597         |
| 500 employed and over .....                              | --                       | --                                | --                    | --            | --                                      | --                                      | --  | --             | --                             | --               | --            | --                       | --             |
| Head offices, sales offices and<br>auxiliary units ..... | ...                      | ...                               | ...                   | ...           | ...                                     | ...                                     | ...   | ...            | ...                            | ...              | 37            | 338                      | (51)           |
| <b>Totals .....</b>                                      | <b>222</b>               | <b>13,473</b>                     | <b>28,982</b>         | <b>36,513</b> | <b>1,395</b>                            | <b>121,291</b>                          | <b>203,205</b>  | <b>84,287</b>  | <b>36</b>                      | <b>130</b>       | <b>15,497</b> | <b>48,047</b>            | <b>84,181</b>  |
| <b>1965</b>  |                          |                                   |                       |               |   |   |   |                |                                |                  |               |                          |                |
| Under 5 employed .....                                   | 23                       | 26                                | 55                    | 66            | 13                                      | 1,135                                   | 1,859   | 609            | 16                             | 46               | 36            | 116                      | 611            |
| 5 - 14 employed .....                                    | 38                       | 271                               | 588                   | 736           | 51                                      | 7,795                                   | 10,717  | 2,935          | 8                              | 30               | 351           | 1,132                    | 2,937          |
| 15 - 49 " .....  | 77                       | 1,966                             | 4,225                 | 5,399         | 210                                     | 27,662                                  | 41,531  | 14,041         | 8                              | 47               | 2,301         | 7,345                    | 14,037         |
| 50 - 99 " .....  | 40                       | 2,519                             | 5,566                 | 7,275         | 213                                     | 22,064                                  | 39,887  | 17,122         | 1                              | 8                | 2,864         | 9,584                    | 17,247         |
| 100 - 199 " .....  | 30                       | 3,712                             | 7,814                 | 11,102        | 336                                     | 36,049                                  | 61,696  | 25,715         | --                             | --               | 4,174         | 14,073                   | 25,711         |
| 200 - 499 " .....  | 16                       | 4,327                             | 9,106                 | 11,814        | 535                                     | 30,821                                  | 55,308  | 24,667         | --                             | --               | 4,854         | 14,713                   | 24,648         |
| 500 employed and over .....                              | 3                        | 1,608                             | 3,153                 | 4,045         | 188                                     | 9,673                                   | 16,844  | 8,112          | --                             | --               | 1,909         | 5,719                    | 8,068          |
| Head offices, sales offices and<br>auxiliary units ..... | ...                      | ...                               | ...                   | ...           | ...                                     | ...                                     | ...   | ...            | ...                            | ...              | 38            | 363                      | (46)           |
| <b>Totals .....</b>                                      | <b>227</b>               | <b>14,429</b>                     | <b>30,507</b>         | <b>40,438</b> | <b>1,545</b>                            | <b>135,200</b>                          | <b>227,841</b>  | <b>93,201</b>  | <b>33</b>                      | <b>132</b>       | <b>16,527</b> | <b>53,045</b>            | <b>93,113</b>  |



TABLE 6. Principal Statistics classified by Type of Organization, 1964 and 1965

| Type of organization                                  | Establishments | Manufacturing activity         |                |               |                              |                                |  |               | Total activity              |             |               |                    |               |
|---|----------------|--------------------------------|----------------|---------------|------------------------------|--------------------------------|--|---------------|-----------------------------|-------------|---------------|--------------------|---------------|
|   |                | Production and related workers |                |               | Cost of fuel and electricity | Cost of materials and supplies | Value of shipments of goods of own manufacture | Value added   | Working owners and partners |             | Employees     |                    | Value added   |
|   |                | Number                         | Man-hours paid | Wages         |                              |                                |  |               | Number                      | Withdrawals | Number        | Salaries and wages |               |
|   | No.            |                                | '000           |               |                              | \$'000                         |  |               |                             | \$'000      |               | \$'000             |               |
| <b>1964</b>   |                |                                |                |               |                              |                                |  |               |                             |             |               |                    |               |
| Individual ownerships .....                           | 24             | 171                            | 356            | 392           | 16                           | 1,043                          | 1,948  | 946           | 22                          | 95          | 187           | 447                | 956           |
| Partnerships .....                                    | 8              | 39                             | 80             | 88            | 7                            | 486                            | 761  | 292           | 14                          | 35          | 44            | 113                | 292           |
| Incorporated companies .....                          | 190            | 13,263                         | 28,546         | 36,033        | 1,372                        | 119,762                        | 200,497  | 83,049        | ...                         | ...         | 15,229        | 47,149             | 82,985        |
| Co-operatives .....                                   | -              | -                              | -              | -             | -                            | -                              | -  | -             | ...                         | ...         | -             | -                  | -             |
| Head offices, sales offices and auxiliary units ..... | ...            | ...                            | ...            | ...           | ...                          | ...                            | ...  | ...           | ...                         | ...         | 27            | 338                | (51)          |
| <b>Totals .....</b>                                   | <b>222</b>     | <b>13,473</b>                  | <b>38,982</b>  | <b>36,513</b> | <b>1,395</b>                 | <b>121,291</b>                 | <b>203,205</b>                                 | <b>84,287</b> | <b>36</b>                   | <b>130</b>  | <b>15,497</b> | <b>46,047</b>      | <b>84,181</b> |
| <b>1965</b>   |                |                                |                |               |                              |                                |  |               |                             |             |               |                    |               |
| Individual ownerships .....                           | 22             | 182                            | 401            | 443           | 24                           | 752                            | 1,592  | 778           | 20                          | 82          | 193           | 484                | 776           |
| Partnerships .....                                    | 7              | 56                             | 114            | 133           | 9                            | 274                            | 590  | 316           | 13                          | 49          | 62            | 149                | 316           |
| Incorporated companies .....                          | 198            | 14,191                         | 29,992         | 39,862        | 1,513                        | 134,174                        | 225,658  | 92,108        | ...                         | ...         | 16,234        | 52,048             | 92,066        |
| Co-operatives .....                                   | -              | -                              | -              | -             | -                            | -                              | -  | -             | ...                         | ...         | -             | -                  | -             |
| Head offices, sales offices and auxiliary units ..... | ...            | ...                            | ...            | ...           | ...                          | ...                            | ...  | ...           | ...                         | ...         | 38            | 363                | (46)          |
| <b>Totals .....</b>                                   | <b>227</b>     | <b>14,429</b>                  | <b>30,507</b>  | <b>40,438</b> | <b>1,545</b>                 | <b>135,200</b>                 | <b>227,841</b>                                 | <b>93,201</b> | <b>33</b>                   | <b>132</b>  | <b>16,527</b> | <b>53,045</b>      | <b>93,113</b> |

TABLE 7. Calculation of Output, Input and Value Added, 1964 and 1965

|  | Manufacturing activity |         | Non-manufacturing activities |       | Total activity |         |
|--|------------------------|---------|------------------------------|-------|----------------|---------|
|  | 1964                   | 1965    | 1964                         | 1965  | 1964           | 1965    |
| \$'000   |                        |         |                              |       |                |         |
| <b>Output</b>  |                        |         |                              |       |                |         |
| 1. Shipments and other revenue .....                 | 203,205                | 227,841 | 1,978                        | 2,171 | 205,183        | 230,012 |
| Inventories—Goods of own manufacture:                |                        |         |                              |       |                |         |
| Add closing—Goods in process .....                   | 10,447                 | 11,593  | ...                          | ...   | 10,447         | 11,593  |
| Finished goods .....                                 | 20,968                 | 21,393  | ...                          | ...   | 20,968         | 31,393  |
| Deduct opening—Goods in process .....                | 9,820                  | 10,183  | ...                          | ...   | 9,820          | 10,183  |
| Finished goods .....                                 | 17,827                 | 20,697  | ...                          | ...   | 17,827         | 20,697  |
| 2. Net inventory change .....                        | 3,768                  | 2,106   | ...                          | ...   | 3,768          | 2,106   |
| 3. Gross output (1 + 2) .....                        | 206,973                | 229,947 | 1,978                        | 2,171 | 208,951        | 232,118 |
| <b>Input</b>   |                        |         |                              |       |                |         |
| 4. Purchases of goods not of own manufacture .....   | ...                    | ...     | 1,598                        | 1,909 | 1,598          | 1,909   |
| Inventories—Goods not of own manufacture:            |                        |         |                              |       |                |         |
| Add opening .....                                    | ...                    | ...     | 201                          | 220   | 201            | 220     |
| Deduct closing .....                                 | ...                    | ...     | 223                          | 359   | 223            | 359     |
| 5. Cost of goods sold (not of own manufacture) ..... | ...                    | ...     | 1,576                        | 1,770 | 1,576          | 1,770   |
| 6. Materials, supplies, etc. ....                    | 121,291                | 135,200 | 508                          | 489   | 121,799        | 135,689 |
| 7. Fuel and electricity .....                        | 1,395                  | 1,545   | ...                          | ...   | 1,395          | 1,545   |
| 8. Gross input (5 + 6 + 7) .....                     | 122,686                | 136,745 | 2,084                        | 2,259 | 124,770        | 139,004 |
| Value added (3 - 8) .....                            | 84,287                 | 93,201  | (106)                        | (88)  | 84,181         | 93,113  |

TABLE 8. Employment and Payroll, 1964 and 1965

| Year and province               | Employees                      |        |       |        |                                |        |                        |        |       |        | Salaries and wages             |       |                                |                        |        |
|---------------------------------|--------------------------------|--------|-------|--------|--------------------------------|--------|------------------------|--------|-------|--------|--------------------------------|-------|--------------------------------|------------------------|--------|
|                                 | Production and related workers |        |       |        | Adminis-<br>trative and office |        | Sales and distribution |        | Total |        | Production and related workers |       | Adminis-<br>trative and office | Sales and distribution | Total  |
|                                 | Manufacturing                  |        | Other |        |                                |        |                        |        |       |        | Manufacturing                  | Other |                                |                        |        |
|                                 | Male                           | Female | Male  | Female | Male                           | Female | Male                   | Female | Male  | Female |                                |       |                                |                        |        |
|                                 | number                         |        |       |        |                                |        |                        |        |       |        | \$'000                         |       |                                |                        |        |
| 1964                            |                                |        |       |        |                                |        |                        |        |       |        |                                |       |                                |                        |        |
| Newfoundland                    | x                              | x      | -     | -      | x                              | -      | -                      | -      | x     | x      | x                              | -     | x                              | -                      | x      |
| Prince Edward Island            | -                              | -      | -     | -      | -                              | -      | -                      | -      | -     | -      | -                              | -     | -                              | -                      | -      |
| Nova Scotia                     | 286                            | 748    | -     | -      | 29                             | 40     | 50                     | 4      | 365   | 792    | 2,317                          | -     | 305                            | 570                    | 3,192  |
| New Brunswick                   | -                              | -      | -     | -      | -                              | -      | -                      | -      | -     | -      | -                              | -     | -                              | -                      | -      |
| Quebec                          | 2,192                          | 4,171  | 14    | -      | 502                            | 328    | 230                    | 11     | 2,938 | 4,510  | 17,393                         | 55    | 4,531                          | 1,462                  | 23,441 |
| Ontario                         | 1,521                          | 4,119  | -     | -      | 305                            | 315    | 117                    | 18     | 1,943 | 4,452  | 15,679                         | -     | 3,338                          | 753                    | 19,770 |
| Manitoba                        | x                              | x      | -     | -      | x                              | x      | -                      | -      | x     | x      | x                              | -     | x                              | -                      | x      |
| Saskatchewan                    | -                              | -      | -     | -      | -                              | -      | -                      | -      | -     | -      | -                              | -     | -                              | -                      | -      |
| Alberta                         | x                              | x      | -     | -      | x                              | x      | x                      | -      | x     | x      | x                              | -     | x                              | x                      | x      |
| British Columbia                | x                              | x      | -     | -      | x                              | x      | x                      | -      | x     | x      | x                              | -     | x                              | x                      | x      |
| Yukon and Northwest Territories | -                              | -      | -     | -      | -                              | -      | -                      | -      | -     | -      | -                              | -     | -                              | -                      | -      |
| Totals                          | 4,066                          | 9,407  | 14    | -      | 861                            | 707    | 409                    | 33     | 5,350 | 10,147 | 36,513                         | 55    | 8,434                          | 3,045                  | 48,047 |
| 1965                            |                                |        |       |        |                                |        |                        |        |       |        |                                |       |                                |                        |        |
| Newfoundland                    | x                              | x      | -     | -      | x                              | -      | -                      | -      | x     | x      | x                              | -     | x                              | -                      | x      |
| Prince Edward Island            | -                              | -      | -     | -      | -                              | -      | -                      | -      | -     | -      | -                              | -     | -                              | -                      | -      |
| Nova Scotia                     | 297                            | 771    | -     | -      | 47                             | 42     | 51                     | 5      | 395   | 818    | 2,406                          | -     | 416                            | 650                    | 3,471  |
| New Brunswick                   | -                              | -      | -     | -      | -                              | -      | -                      | -      | -     | -      | -                              | -     | -                              | -                      | -      |
| Quebec                          | 2,418                          | 4,526  | 1     | 25     | 514                            | 367    | 169                    | 23     | 3,102 | 4,941  | 19,695                         | 30    | 5,115                          | 1,387                  | 26,226 |
| Ontario                         | 1,620                          | 4,308  | -     | -      | 328                            | 331    | 114                    | 7      | 2,062 | 4,646  | 17,046                         | -     | 3,776                          | 629                    | 21,451 |
| Manitoba                        | x                              | x      | -     | -      | x                              | x      | x                      | x      | x     | x      | x                              | -     | x                              | x                      | x      |
| Saskatchewan                    | -                              | -      | -     | -      | -                              | -      | -                      | -      | -     | -      | -                              | -     | -                              | -                      | -      |
| Alberta                         | 5                              | 33     | -     | -      | 2                              | 2      | 3                      | -      | 10    | 35     | 90                             | -     | 24                             | 22                     | 136    |
| British Columbia                | x                              | x      | -     | -      | x                              | x      | x                      | x      | x     | x      | x                              | -     | x                              | x                      | x      |
| Yukon and Northwest Territories | -                              | -      | -     | -      | -                              | -      | -                      | -      | -     | -      | -                              | -     | -                              | -                      | -      |
| Totals                          | 4,411                          | 10,018 | 1     | 25     | 918                            | 766    | 350                    | 38     | 5,680 | 10,847 | 40,438                         | 30    | 9,600                          | 2,976                  | 53,045 |

TABLE 9. Production and Related Workers, - Manufacturing Activity, 1964 and 1965

| Month   | 1964         |              | 1965         |               |
|---|--------------|--------------|--------------|---------------|
|   | Male         | Female       | Male         | Female        |
|   | number       |              |              |               |
| <b>Establishments reporting monthly detail (large establishments only):</b> |              |              |              |               |
| January   | 3,792        | 8,703        | 4,109        | 9,135         |
| February  | 3,789        | 8,750        | 4,133        | 9,274         |
| March   | 3,846        | 8,840        | 4,138        | 9,362         |
| April   | 3,808        | 8,742        | 4,211        | 9,452         |
| May   | 3,903        | 8,891        | 4,223        | 9,538         |
| June  | 4,019        | 9,023        | 4,344        | 9,747         |
| July  | 4,081        | 8,932        | 4,417        | 9,613         |
| August  | 4,088        | 9,221        | 4,504        | 10,022        |
| September   | 4,058        | 9,204        | 4,350        | 9,928         |
| October   | 4,085        | 9,152        | 4,367        | 9,854         |
| November  | 4,023        | 9,068        | 4,386        | 9,786         |
| December  | 3,905        | 8,687        | 4,356        | 9,528         |
| <b>Averages</b>   | <b>3,958</b> | <b>8,937</b> | <b>4,303</b> | <b>9,604</b>  |
| <b>Establishments reporting annual averages (small establishments only)</b> | <b>108</b>   | <b>470</b>   | <b>108</b>   | <b>414</b>    |
| <b>Average for all establishments</b>                                       | <b>4,066</b> | <b>9,407</b> | <b>4,411</b> | <b>10,018</b> |



TABLE 10. Inventories, 1965

| Province                              | Manufacturing             |                  |                                   |        | Non-manufacturing                          | Total inventories |
|---------------------------------------|---------------------------|------------------|-----------------------------------|--------|--|-------------------|
|                                       | Materials, supplies, etc. | Goods in process | Finished goods of own manufacture | Total  | Products or materials purchased for resale |                   |
| book value \$'000                     |                           |                  |                                   |        |  |                   |
| Opening:                              |                           |                  |                                   |        |  |                   |
| Newfoundland .....                    | x                         | —                | x                                 | x      | —  | x                 |
| Prince Edward Island .....            | —                         | —                | —                                 | —      | —  | —                 |
| Nova Scotia .....                     | 812                       | 734              | 1,169                             | 2,716  | —  | 2,716             |
| New Brunswick .....                   | —                         | —                | —                                 | —      | —  | —                 |
| Quebec .....                          | 9,643                     | 4,868            | 9,799                             | 24,310 | 82   | 24,393            |
| Ontario .....                         | 7,121                     | 4,284            | 9,228                             | 20,633 | 138  | 20,771            |
| Manitoba .....                        | x                         | x                | x                                 | x      | —  | x                 |
| Saskatchewan .....                    | —                         | —                | —                                 | —      | —  | —                 |
| Alberta .....                         | 42                        | 7                | 35                                | 85     | —  | 85                |
| British Columbia .....                | x                         | x                | x                                 | x      | —  | x                 |
| Yukon and Northwest Territories ..... | —                         | —                | —                                 | —      | —  | —                 |
| Totals .....                          | 18,294                    | 10,183           | 20,697                            | 49,174 | 220  | 49,394            |
| Closing:                              |                           |                  |                                   |        |  |                   |
| Newfoundland .....                    | x                         | —                | x                                 | x      | —  | x                 |
| Prince Edward Island .....            | —                         | —                | —                                 | —      | —  | —                 |
| Nova Scotia .....                     | 1,014                     | 954              | 1,141                             | 3,109  | —  | 3,109             |
| New Brunswick .....                   | —                         | —                | —                                 | —      | —  | —                 |
| Quebec .....                          | 9,750                     | 5,844            | 9,762                             | 25,357 | 209  | 25,567            |
| Ontario .....                         | 8,049                     | 4,365            | 9,932                             | 22,346 | 150  | 22,496            |
| Manitoba .....                        | x                         | x                | x                                 | x      | —  | x                 |
| Saskatchewan .....                    | —                         | —                | —                                 | —      | —  | —                 |
| Alberta .....                         | 55                        | 9                | 63                                | 128    | —  | 128               |
| British Columbia .....                | x                         | x                | x                                 | x      | —  | x                 |
| Yukon and Northwest Territories ..... | —                         | —                | —                                 | —      | —  | —                 |
| Totals .....                          | 19,561                    | 11,593           | 21,393                            | 52,547 | 359  | 52,906            |

TABLE 11. Purchased Fuel and Electricity Used, 1964 and 1965

| Description   | 1964      |              | 1965     |              |
|---|-----------|--------------|----------|--------------|
|   | Quantity  | Cost         | Quantity | Cost         |
|   |           | \$'000       |          | \$'000       |
| 1. Large establishments reporting commodity detail:         |           |              |          |              |
| Bituminous coal:  |           |              |          |              |
| (a) From Canadian mines .....                               | ton       | 5,757        | 76       | 3,598        |
| (b) Imported .....  | "         | 9,033        | 119      | 11,705       |
| Sub-bituminous coal (from Alberta mines only) .....         | "         | —            | —        | —            |
| Anthracite coal .....                                       | "         | 1,340        | 21       | 1,075        |
| Lignite coal .....  | "         | —            | —        | —            |
| Coke .....  | "         | 436          | 9        | 548          |
| Gasoline (including gasoline used in cars and trucks) ..... | Imp. gal. | 111,638      | 49       | 190,016      |
| Fuel oil including kerosene or coal oil .....               | "         | 4,220,897    | 398      | 4,782,081    |
| Wood .....  | cord      | —            | —        | —            |
| Gas:  |           |              |          |              |
| (a) Liquefied petroleum gases .....                         | Imp. gal. | 12,302       | 4        | 45,915       |
| (b) Other manufactured gas .....                            | M cu. ft. | —            | —        | —            |
| (c) Natural gas .....                                       | "         | 96,118       | 83       | 8,935        |
| Other fuel .....  | ...       | ...          | ...      | ...          |
| Electricity purchased .....                                 | kwh.      | 34,457,768   | 519      | 44,937,188   |
| Steam purchased .....                                       | ...       | ...          | 39       | ...          |
| 2. Small establishments not reporting commodity detail:     |           |              |          |              |
| Estimate for fuel and electricity .....                     | ...       | 78           | ...      | 77           |
| 3. All establishments:                                      |           |              |          |              |
| <b>Total fuel and electricity used</b> .....                | ...       | <b>1,395</b> | ...      | <b>1,545</b> |

TABLE 12. Materials and Supplies - Manufacturing Activity, 1964 and 1965

| Description  | 1964              |                    | 1965       |                |
|--|-------------------|--------------------|------------|----------------|
|  | Quantity          | Cost<br>\$'000     | Quantity   | Cost<br>\$'000 |
| <b>1. Materials used:</b>  |                   |                    |            |                |
| Fibres:  |                   |                    |            |                |
| Cotton, raw .....  | pound 297,062     | 94                 | 206,667    | 66             |
| Cotton, waste .....  | " 474,059         | 92                 | 353,913    | 65             |
| Rayon staple .....   | " 824,914         | 294                | 857,326    | 314            |
| Rayon, waste .....   | " 99,279          | 17                 | 103,662    | 15             |
| Nylon staple .....   | " 450,121         | 325                | 609,569    | 437            |
| Nylon waste .....  | " 175,236         | 104                | 183,161    | 99             |
| Acrylic staple .....   | " 2,196,195       | 1,898              | 2,549,595  | 2,434          |
| Acrylic waste .....  | " 105,239         | 59                 | 3,839      | 3              |
| Polyester staple .....   | " 16,534          | 19                 | 16,822     | 18             |
| Other synthetic fibres .....   | " ...             | 43                 | ...        | 77             |
| Wool, Canadian grown:  |                   |                    |            |                |
| Finer than 60's .....  | clean pound 1,101 | 3                  | 508,605    | 457            |
| Coarser than 56's .....  | " 969,221         | 752                | 230,637    | 341            |
| Wool, imported:  |                   |                    |            |                |
| Finer than 60's .....  | " 528,345         | 581                | 600,869    | 619            |
| Coarser than 56's .....  | " 580,549         | 573                | 640,516    | 550            |
| Wool tops .....  | pound 89,123      | 130                | 1,213,857  | 1,239          |
| Waste, wool or part wool, and rags .....   | " 389,393         | 168                | 208,302    | 116            |
| Hair and hair tops .....   | " 18,581          | 67                 | 71,914     | 107            |
| Other raw stock .....  | " ...             | 852                | ...        | 77             |
| Yarns:   |                   |                    |            |                |
| Filament yarns:  |                   |                    |            |                |
| Filament yarns (except stretch and textured):  |                   |                    |            |                |
| Rayon .....  | pound 2,797,459   | 2,844              | 3,327,186  | 3,755          |
| Nylon .....  | " 2,549,955       | 5,752              | 2,792,825  | 6,427          |
| Polyester .....  | " 533,732         | 1,133              | 521,322    | 1,072          |
| Other .....  | " 350,287         | 602                | 376,257    | 771            |
| Stretch yarns (helanca type):  |                   |                    |            |                |
| Nylon .....  | " 584,122         | 1,659              | 726,738    | 1,900          |
| Textured yarns (Banlon, Saaba, Agilon, etc.):  |                   |                    |            |                |
| Nylon .....  | " 707,495         | 2,003              | 848,106    | 2,412          |
| Other .....  | " ...             | 2,649              | ...        | 3,306          |
| Spun yarns:  |                   |                    |            |                |
| Cotton backing yarn .....  | pound 1,910,534   | 1,291              | 1,733,501  | 1,211          |
| Cotton, carded, natural or gray, n.e.s. ....   | " 14,467,434      | 11,694             | 17,428,064 | 13,759         |
| Cotton, combed, natural or gray .....  | " 5,083,742       | 4,812              | 6,059,349  | 5,466          |
| Cotton, carded, bleached .....   | " 1,185,890       | 1,069              | 1,659,630  | 1,528          |
| Cotton, combed, bleached .....   | " 1,020,720       | 1,075              | 709,481    | 819            |
| Cotton, carded, coloured .....   | " 891,085         | 1,000              | 1,708,605  | 1,829          |
| Cotton, combed, coloured .....   | " 1,466,805       | 1,727              | 1,720,434  | 2,039          |
| Cotton, mercerized .....   | " 29,388          | 42                 | 12,837     | 21             |
| Cotton and wool blends .....   | " 607,409         | 699                | 569,311    | 739            |
| Cotton and viscose rayon .....   | " 345,651         | 545                | 379,937    | 632            |
| Cotton and man-made fibres (except viscose rayon) .....                                      | " 126,305         | 177                | 2,229,049  | 2,007          |
| Wool (90% or more wool content) .....  | " 6,241,910       | 17,242             | 6,335,583  | 17,724         |
| Wool and acrylic .....   | " 1,114,296       | 3,205              | 1,544,956  | 3,920          |
| Wool and polyester .....   | " 149,180         | 334                | 59,888     | 147            |
| Wool and hair blends .....   | " 157,301         | 467                | 139,009    | 415            |
| Other wool blends (except cotton blends) .....   | " 426,880         | 769                | 248,330    | 460            |
| Angora, cashmere and other hair goods .....  | " 158,133         | 408                | 34,281     | 200            |
| Orlon spun yarn .....  | " 3,739,679       | 8,732              | 4,492,464  | 11,318         |
| Nylon spun yarn .....  | " 1,526,558       | 3,340              | 844,151    | 2,024          |
| Polyester spun yarn .....  | " 282,365         | 371                | 408,837    | 810            |
| Rayon spun yarns (including tri-acetate rayon) .....   | " 1,936,566       | 1,895              | 3,170,618  | 3,570          |
| Other man-made fibre spun yarns (except mixtures with cotton and wool) .....                 | " 609,714         | 1,022              | 452,653    | 872            |
| Elastic yarns (rubber and spandex) .....   | " 212,029         | 559                | 234,247    | 577            |
| Lurex and other metallic yarns .....   | " 4,683           | 46                 | 9,922      | 101            |
| All other yarns .....  | " ...             | 3,073              | ...        | 1,316          |
| Sewing thread .....  | " ...             | 1,304              | ...        | 1,388          |
| Fabric:  |                   |                    |            |                |
| Knitted .....  | pound 4,260,499   | 6,737              | 4,349,319  | 7,020          |
| Woven .....  | yard 1,925,656    | 1,404              | 2,111,173  | 1,745          |
| Elastic webbing .....  | " 28,823,278      | 1,317              | 32,967,291 | 1,504          |
| Labels .....   | " ...             | 587                | ...        | 583            |
| Ribbons .....  | " ...             | 230                | ...        | 265            |
| Buttons .....  | " ...             | 738                | ...        | 694            |
| Pasteners, all kinds, including buckles and clasps .....                                     | " ...             | 302                | ...        | 381            |
| Laces, braids and other trimmings .....  | " ...             | 1,271              | ...        | 1,372          |
| Soaps .....  | pound 333,116     | 56                 | 202,796    | 26             |
| Oils, all kinds .....  | " ...             | 138                | ...        | 177            |
| Dyestuffs and chemicals .....  | " ...             | 1,853              | ...        | 1,939          |
| All other materials and components used <sup>1</sup> .....                                   | " ...             | 5,536 <sup>1</sup> | ...        | 5,222          |
| <b>2. Containers and other packaging materials and supplies used .....</b>                   | ...               | 2,574              | ...        | 2,660          |
| <b>3. Operating, maintenance and repair supplies used (excluding fuel) .....</b>             | ...               | 2,434              | ...        | 2,323          |
| <b>4. Amount paid out to others for work done on materials owned by establishments .....</b> | ...               | 6,501              | ...        | 7,723          |
| <b>Totals .....</b>  | ...               | <b>121,291</b>     | ...        | <b>133,200</b> |

<sup>1</sup> No detailed information on materials used was collected from small establishments, the estimated costs for which are included here. These estimated costs were \$4,493,383 in 1964 and \$3,112,384 in 1965.

TABLE 13. Shipments of Goods of Own Manufacture, 1964 and 1965

| Description                                      | 1964     |           | 1965     |           |        |
|--|----------|-----------|----------|-----------|--------|
|  | Quantity | Value     | Quantity | Value     |        |
|  |          | \$'000    |          | \$'000    |        |
| 1. Products:                                     |          |           |          |           |        |
| Underwear, knitted or made from knitted fabrics: |          |           |          |           |        |
| Men's and youth's:                               |          |           |          |           |        |
| Combinations:                                    |          |           |          |           |        |
| Cotton or chiefly cotton .....                   | doz.     | 110,345   | 3,086    | 101,322   | 2,955  |
| Wool or chiefly wool .....                       | "        | 13,821    | 760      | 11,905    | 687    |
| Shirts:  |          |           |          |           |        |
| Cotton or chiefly cotton .....                   | "        | 549,630   | 4,508    | 545,206   | 4,584  |
| Wool or chiefly wool .....                       | "        | 28,016    | 858      | 12,527    | 408    |
| Other .....                                      | "        | 22,743    | 234      | 4,529     | 94     |
| Drawers:   |          |           |          |           |        |
| Cotton or chiefly cotton .....                   | "        | 246,543   | 3,590    | 218,257   | 3,190  |
| Wool or chiefly wool .....                       | "        | 11,171    | 270      | 7,837     | 267    |
| Shorts:  |          |           |          |           |        |
| Cotton or chiefly cotton .....                   | "        | 873,082   | 5,802    | 940,622   | 6,522  |
| Other .....                                      | "        | 16,518    | 236      | 19,776    | 224    |
| Boys':   |          |           |          |           |        |
| Combinations:                                    |          |           |          |           |        |
| Cotton or chiefly cotton .....                   | "        | 21,926    | 393      | 26,844    | 464    |
| Other .....                                      | "        |           |          |           |        |
| Shirts:  |          |           |          |           |        |
| Cotton or chiefly cotton .....                   | "        | 142,982   | 867      | 146,335   | 905    |
| Other .....                                      | "        |           |          |           |        |
| Drawers:   |          |           |          |           |        |
| Cotton or chiefly cotton .....                   | "        | 105,453   | 1,009    | 141,896   | 1,257  |
| Other .....                                      | "        |           |          |           |        |
| Shorts:  |          |           |          |           |        |
| Cotton or chiefly cotton .....                   | doz.     | 277,995   | 1,150    | 289,674   | 1,274  |
| Women's and misses':                             |          |           |          |           |        |
| Drawers .....                                    | 1        | 1         | 1        | 1         |        |
| Panties, etc.:                                   |          |           |          |           |        |
| Cotton or chiefly cotton .....                   | doz.     | 320,171   | 1,528    | 183,268   | 1,069  |
| Rayon or chiefly rayon .....                     | "        | 375,111   | 2,020    | 347,253   | 2,107  |
| Nylon or chiefly nylon .....                     | "        | 127,191   | 898      | 139,397   | 984    |
| Other .....                                      | "        | 5,095     | 118      | 4,154     | 102    |
| Vests:   |          |           |          |           |        |
| Cotton or chiefly cotton .....                   | "        | 102,467   | 582      | 76,205    | 481    |
| Other .....                                      | "        | 18,040    | 174      | 16,105    | 134    |
| Other garments .....                             | "        | 2,548     | 76       | 12,440    | 234    |
| Girls' (sizes 8-14x):                            |          |           |          |           |        |
| Panties, etc.:                                   |          |           |          |           |        |
| Cotton or chiefly cotton .....                   | "        | 120,941   | 539      | 166,425   | 734    |
| Rayon or chiefly rayon .....                     | "        |           |          |           |        |
| Nylon or chiefly nylon .....                     | "        | 2         | 2        | —         | —      |
| Other .....                                      | "        | 2         | 2        | —         | —      |
| Vests:   |          |           |          |           |        |
| Cotton or chiefly cotton .....                   | doz.     | 41,079    | 190      | 3         | 2      |
| Other garments .....                             | "        | 20,984    | 105      | 81,075    | 468    |
| Children's (sizes 2-6x) and infants':            |          |           |          |           |        |
| Combinations .....                               | "        | 13,359    | 116      | 20,283    | 207    |
| Drawers and panties:                             |          |           |          |           |        |
| Cotton or chiefly cotton .....                   | "        | 285,823   | 1,176    | 328,734   | 1,348  |
| Rayon or chiefly rayon .....                     | "        |           |          |           |        |
| Nylon or chiefly nylon .....                     | "        | 3         | 3        | 3         | 3      |
| Other .....                                      | "        | 3         | 3        | —         | —      |
| Vests:   |          |           |          |           |        |
| Cotton or chiefly cotton .....                   | doz.     | 327,472   | 1,550    | 315,669   | 1,361  |
| Other .....                                      | "        | 3         | 3        | 3         | 3      |
| Other garments:                                  |          |           |          |           |        |
| Sleepers .....                                   | doz.     | 117,640   | 1,589    | 120,061   | 1,821  |
| Other .....                                      | "        | 15,097    | 94       | 8,076     | 64     |
| Underwear, knitted, other .....                  | "        |           |          |           |        |
| Total knitted underwear .....                    | "        | 4,313,243 | 33,518   | 4,285,875 | 33,993 |
| Underwear, made from woven fabric .....          | "        | 11,876    | 108      | 46,726    | 293    |
| Knitted outerwear:                               |          |           |          |           |        |
| Sweaters, cardigans, pullovers, etc.:            |          |           |          |           |        |
| Men's and boys':                                 |          |           |          |           |        |
| Wool or chiefly wool .....                       | "        | 154,048   | 10,014   | 142,565   | 10,827 |
| Orlon acrylic fibre and mixtures .....           | "        | 197,022   | 8,528    | 291,514   | 11,797 |
| Stretch and textured filament yarns .....        | "        | 37,020    | 1,435    | 40,154    | 1,598  |
| Other .....                                      | "        | 22,056    | 690      | 32,331    | 1,063  |
| Women's and girls':                              |          |           |          |           |        |
| Wool or chiefly wool .....                       | "        | 204,399   | 11,198   | 199,561   | 12,751 |
| Orlon acrylic fibre and mixtures .....           | "        | 430,222   | 16,840   | 433,238   | 18,150 |
| Stretch and textured filament yarns .....        | "        | 269,005   | 8,239    | 249,631   | 8,494  |
| Other .....                                      | "        | 79,531    | 1,546    | 46,587    | 1,238  |
| Children's and infants':                         |          |           |          |           |        |
| Wool or chiefly wool .....                       | "        | 19,385    | 507      | 4         | 4      |
| Orlon acrylic fibre and mixtures .....           | "        | 167,838   | 3,777    | 346,246   | 6,888  |
| Stretch and textured filament yarns .....        | "        | 4         | 4        | 4         | 4      |
| Other .....                                      | "        | 3,121     | 1        | 4         | 4      |

See footnotes at end of table.



TABLE 13. Shipments of Goods of Own Manufacture, 1964 and 1965 - Concluded

| Description  | 1964       |                | 1965       |                |
|--|------------|----------------|------------|----------------|
|  | Quantity   | Value          | Quantity   | Value          |
|  |            | \$'000         |            | \$'000         |
| <b>1. Products - Concluded:</b>  |            |                |            |                |
| Knitted outerwear:   |            |                |            |                |
| T-shirts.....doz.  | 1,032,610  | 9,359          | 949,260    | 9,070          |
| Jerseys, sweat shirts, etc....."   | 191,531    | 3,430          | 186,892    | 3,459          |
| Knitted suits and dresses....."  | 96,301     | 6,882          | 156,304    | 8,691          |
| Bathing suits....."  | 85,763     | 2,065          | 87,659     | 2,255          |
| Infants' knitgoods, all kinds....."  | 203,551    | 2,568          | 180,563    | 1,867          |
| Scurves and mufflers....."   | 23,894     | 162            | 43,870     | 322            |
| Headwear....."   | 172,167    | 1,829          | 149,222    | 1,950          |
| Knitted gloves and mittens.....doz. pr.  | 60,190     | 649            | 66,375     | 601            |
| Tights and leotard tights.....doz.   | 88,588     | 935            | 186,043    | 2,009          |
| Other knitted outerwear....."  | ...        | 2,011          | ...        | 3,164          |
| Pyjamas:   |            |                |            |                |
| Knitted.....doz.   | 58,343     | 1,507          | 60,556     | 1,587          |
| Woven....."  |            |                |            |                |
| Nightdresses:  |            |                |            |                |
| Knitted....."  | 25,414     | 633            | 25,998     | 642            |
| Woven....."  | 6,756      | 120            | 7,424      | 180            |
| Underslips:  |            |                |            |                |
| Knitted....."  | 74,637     | 1,388          | 91,013     | 1,734          |
| Woven....."  | 11,283     | 180            | 11,701     | 161            |
| Fabric gloves and mittens (dress)....."  | "          | "              | -          | -              |
| Hosiery:   |            |                |            |                |
| Wool and mixtures.....doz. pr.   | 156,315    | 1,018          | 186,206    | 1,230          |
| Cotton and mixtures....."  | 40,367     | 216            | 39,674     | 244            |
| Synthetic and mixtures....."   | 76,980     | 412            | 93,364     | 505            |
| Woven goods:   |            |                |            |                |
| Wool and rayon fabrics.....pound   | "          | "              | 1,115,342  | 2,394          |
| Household blankets and auto rugs....."   | "          | "              | -          | -              |
| Knitted fabrics for sale <sup>1</sup> (except knitted lace and netting).....pound  | 27,467,702 | 58,400         | 30,824,211 | 67,485         |
| Yarns sold:  |            |                |            |                |
| Thrown....."   | "          | "              | -          | -              |
| Spun.....pound   | "          | "              | 798,466    | 1,607          |
| Waste, rags and clips....."  | 1,428,554  | 148            | 1,355,347  | 119            |
| All other products....."   | ...        | 10,577         | ...        | 6,251          |
| <b>2. Amount received in payments for work done on materials and products owned by others</b>  | ...        | 2,337          | ...        | 1,969          |
| Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above....." | ...        | (80)           | ...        | (69)           |
| <b>Total adjusted value of shipments and work done</b> ....."  | ...        | <b>203,205</b> | ...        | <b>227,841</b> |

<sup>1</sup> Included in "Women's and misses' other garments".

<sup>2</sup> Included in "Girls' other garments".

<sup>3</sup> Included in "Children's, other garments, other".

<sup>4</sup> Included in "All other products".

<sup>5</sup> For knitted fabrics in all industries see Table 14, Section A.

TABLE 14. Shipments of Selected Goods of Own Manufacture - All Industries  
(Includes shipments from other industries which manufacture, as a secondary activity, the commodities listed)

A. Shipments of Knitted Fabrics (Except knitted lace and netting), 1964 and 1965

| Description  | 1964              |            |               | 1965 <sup>P</sup> |            |               |
|--|-------------------|------------|---------------|-------------------|------------|---------------|
|  | Quantity          |            | Value         | Quantity          |            | Value         |
|  | lb.               | sq. yd.    | \$'000        | lb.               | sq. yd.    | \$'000        |
| Cotton or chiefly cotton:                            |                   |            |               |                   |            |               |
| Jersey knit.....                                     | 4,717,137         | 8,447,114  | 7,269         | 5,834,816         | 9,627,155  | 9,320         |
| Other.....   | 4,077,646         | 10,610,510 | 5,659         | 5,249,831         | 13,749,200 | 7,364         |
| Wholly or chiefly man-made fibres:                   |                   |            |               |                   |            |               |
| Viscose and/or acetate rayon tricot fabrics.....     | 6,744,575         | 28,049,147 | 7,996         | 7,782,260         | 36,450,000 | 9,649         |
| Other viscose and/or acetate rayon knit fabrics..... | 1,483,278         | 1,620,158  | 3,062         | 2,171,586         | 2,754,167  | 4,041         |
| Nylon and nylon mixture tricot.....                  | 2,685,675         | 12,894,560 | 7,912         | 3,962,755         | 18,598,769 | 11,872        |
| Other nylon and nylon mixtures.....                  | 1,093,455         | ..         | 3,675         | 599,980           | ..         | 2,086         |
| Polyester and polyester mixture tricot.....          | 1,978,878         | ..         | 2,394         | 1,056,254         | ..         | 3,265         |
| Orlon and orlon mixtures.....                        | 1,118,058         | ..         | 4,931         | 2,083,189         | ..         | 6,688         |
| Other man-made fibre knit fabrics.....               | 798,547           | ..         | 3,619         | 954,796           | ..         | 4,183         |
| Wool and wool mixtures.....                          | 3,712,044         | 6,031,134  | 12,316        | 3,876,644         | 6,925,455  | 13,031        |
| Stockinette.....                                     | 800,140           | ..         | 977           | 578,267           | ..         | 727           |
| Glove and shoe linings.....                          | 1,097,052         | ..         | 1,215         | 1,576,881         | ..         | 1,954         |
| Wristing, tubing and skirting.....                   | 1,337,790         | ..         | 1,978         | 1,522,644         | ..         | 2,231         |
| <b>Total shipments</b> .....                         | <b>31,644,275</b> | ..         | <b>63,003</b> | <b>37,249,903</b> | ..         | <b>76,403</b> |



**TABLE 14. Shipments of Selected Goods of Own Manufacture - All Industries - Concluded**  
**B. Total Canadian Underwear Shipments,<sup>1</sup> 1956-65**

| Year                    | Dozens    | Value  |
|-------------------------|-----------|--------|
|                         |           | \$'000 |
| 1956 .....              | 6,044,129 | 38,578 |
| 1957 .....              | 5,743,855 | 36,374 |
| 1958 .....              | 5,624,108 | 34,908 |
| 1959 .....              | 5,999,409 | 37,731 |
| 1960 .....              | 6,098,253 | 37,624 |
| 1961 .....              | 6,476,320 | 39,269 |
| 1962 .....              | 7,368,540 | 56,997 |
| 1963 .....              | 8,009,667 | 60,947 |
| 1964 <sup>1</sup> ..... | 8,246,166 | 63,952 |
| 1965 .....              | 8,289,911 | 63,981 |

<sup>1</sup> Underwear made from woven fabric; knitted underwear; and underwear made from knitted fabric. Figures exclude sleepers.

**TABLE 15. Total Yarns Spun<sup>1</sup> in 1965, Whether Produced for Own Use, for Sale, or on Commission**

|                        | Wholly of cotton<br>(all systems) | Woollen system           |                                 | Other   | Worsted<br>and<br>other systems |
|------------------------|-----------------------------------|--------------------------|---------------------------------|---------|---------------------------------|
|                        |                                   | Wool or wool<br>mixtures | Wholly of<br>man-made<br>fibres |         |                                 |
|                        |                                   | pounds                   |                                 |         |                                 |
| Weaving .....          | —                                 | 886,722                  | 3,997                           | —       | 85,039                          |
| Machine knitting ..... | 94,536                            | 4,139,387                | 551,008                         | 170,582 | 974,568                         |
| Hand knitting .....    | —                                 | 214,700                  | —                               | —       | 14,045                          |
| Other .....            | —                                 | —                        | 54,219                          | —       | —                               |
| Totals .....           | 94,536                            | 5,240,809                | 609,224                         | 170,582 | 1,073,652                       |

<sup>1</sup> Includes total yarn spun by the Hosiery and Knitting Mills industries only.

**TABLE 16. Total Yarns Spun in 1965, by All Industries,<sup>1</sup> Whether Produced for Own Use, for Sale, or on Commission**

|   | Quantity       |
|---|----------------|
|   | M lbs.         |
| Total yarns spun:   |                |
| Wholly of cotton .....  | 196,338        |
| Cotton blends .....   |                |
| Wholly of wool .....  | 13,342         |
| Wool mixtures .....   | 29,058         |
| Wholly of one man-made fibre .....                              | 34,719         |
| Man-made fibre blends .....                                     |                |
| All other yarns (including mohair mixtures, alpaca, etc.) ..... | 8,344          |
| <b>Total .....</b>  | <b>281,801</b> |

<sup>1</sup> Includes total yarn spun by the Cotton Yarn and Cloth Mills, the Wool Mills, the Synthetic Textile Mills, and the Hosiery and Knitting Mills industries.

TABLE 17. Mechanical Equipment, 1965

| Item   | Number             |
|--|--------------------|
| Looms  | 117                |
| Knitting machines:                                       |                    |
| Hosiery:   |                    |
| Circular:  |                    |
| Men's  | 332                |
| Women's:   |                    |
| For long nylon hosiery                                   | 266                |
| All other  | 49                 |
| Children's   | 111                |
|  | Number of sections |
| Underwear, outerwear, etc.:                              |                    |
| Full fashioned sweater machines                          | 213                |
|  | Number             |
| Warp knitting machines:                                  |                    |
| Tricot machines  | 243                |
| Other (Raschell, Milanese, Simplex, Lace machines, etc.) | 96                 |
| Flat bed machines, power                                 | 989                |
| Flat bed machines, hand operated                         | 66                 |
| Circular machines:                                       |                    |
| Double knit machines                                     | 604                |
| Rib knit machines (other than double knit)               | 2,820              |
| Flat knit circular machines                              | 1,452              |
| Scouring machines  | 48                 |
| Cards:   |                    |
| Sets of cards:   |                    |
| Rag pickers  | 22                 |
| Shoddy   | 8                  |
| Worsted  | 2                  |
| Woollen:   |                    |
| Tape condenser   | 52                 |
| Ring doffer  | 16                 |
| Cotton   | 12                 |
| Width of cards:  |                    |
| 40" and under  | 28                 |
| 41" to 49"   | 25                 |
| 50" to 59"   | —                  |
| 60"  | 61                 |
| Over 60"   | —                  |
| Spinning:  |                    |
| Spindles:  |                    |
| All types:   |                    |
| Woollen  | 17,307             |
| Worsted:   |                    |
| Oil  | 7,744              |
| Other  | —                  |
| Cotton   | —                  |
| Doubling and twisting                                    | 1,172              |

List of Establishments classified to this Industry, 1965

(Does not include establishments classified to other industries, which as a secondary activity, manufacture products typical of this industry)

| Name                               | Location                          |
|------------------------------------|-----------------------------------|
| Newfoundland:                      |                                   |
| Brigus Knitting Mills Ltd.         | Brigus                            |
| Nova Scotia:                       |                                   |
| Donato Faini & Figli (Canada) Ltd. | Acadia Ave., Stellarton           |
| Nova Scotia Textiles Ltd.          | Nesbitt St., Windsor              |
| Stanfield's Limited                | Logan St., Truro                  |
| Thistle Knitwear Co. Ltd.          | 14 Kirk St., Yarmouth             |
| United Elastic Ltd.                | Main Highway R.R. 1, Centrelea    |
| Quebec:                            |                                   |
| Ackerman Knit Goods Reg'd          | 4152 St. Lawrence Blvd., Montreal |
| A.G. Fabrics Ltd.                  | 195 Louvain St., Montreal         |
| Alpine Knitters Ltd.               | 6250 Hutchison St., Montreal      |
| Knitting Mills Ltd.                | 8280 St. Lawrence Blvd., Montreal |

List of Establishments classified to this Industry, 1965 - Continued

| Name                                       | Location   |
|--|--|
| Quebec - Continued:                        |  |
| Beaver Knitwear Ltd.                       | 355 De Louvain St. W., Montreal                        |
| Bélanger, Bruno                            | 95-22e Rue, St. George-de-Beauce                       |
| Berman Knitting Mills Ltd.                 | 4060 St. Lawrence Blvd., Montreal                      |
| Bette Knitting Co. Ltd.                    | 2190 Préfontaine St., Montreal                         |
| Biron Knitting Mills Ltd.                  | 116 Moncalm St., Berthierville                         |
| Black Knitting Mills Ltd.                  | 5265 De Gaspé St. Montreal                             |
| Broadway Knitting Mills Ltd.               | 550 Beaumont Ave., Montreal                            |
| Bruck Knit (Div. of Bruck Mills Ltd.)      | 9855 Meilleur St., Montreal                            |
| Burlington Industries (Canada) Ltd.        | Dorchester St., Granby                                 |
| Canadian United States Knitting Mills Ltd. | 990 Morison St., St-Hyacinthe                          |
| Caramy Knitting Mills Ltd.                 | 9600 St. Lawrence Blvd., Montreal                      |
| Carnegie Locknit Inc.                      | 1140 Panneton St., Sherbrooke                          |
| Champion Knitting Mills Ltd.               | 83 Rachel St. E., Montreal                             |
| Chateau Knitting Mills Reg'd.              | 2325 Ekers St., Mount Royal                            |
| Chic Parisien Ltd.                         | 10 Ontario St. W., Montreal                            |
| Cohen, Adrian, Ltd.                        | 1435 St. Alexandre St., Montreal 2                     |
| Comfortable Knitting Mills Ltd.            | 83 Rachel E., Montreal 18                              |
| Continental Calypso Mfg. Co.               | 7080 Hutchison St., Montreal                           |
| Continental Knitted Fabrics Inc.           | 1701-3ième Ave., Grand'Mère                            |
| Cooper Knitting Mills Ltd.                 | 9600 St. Lawrence Blvd., Montreal                      |
| Coronation Knitting Mills (Canada) Ltd.    | 8710 Park Ave., Montreal                               |
| Cortina Knitters Inc.                      | 642 De Courcelles St., Montreal                        |
| Costume Knitting Mills                     | 1187 Bleury St., Montreal                              |
| Creation Terkel de Paris Inc.              | 140 Crémazie St. W., Montreal                          |
| D & R Knitting Mills Ltd.                  | 651 Notre-Dame St. W., Montreal                        |
| Ducharme Sports Inc.                       | 156 Beaubien E., Montreal                              |
| Edmunds Knitting Co. Ltd.                  | 919 Ontario St. E., Montreal                           |
| Electro-Knit Fabrics (Canada) Ltd.         | 240 Bates Rd. Montreal                                 |
| Elegant Knitwear Ltd.                      | 5120 St-Dominique St., Montreal                        |
| Elite Knitting Mills Inc.                  | 10 Pine Ave., W., Montreal                             |
| Excelsior Knitting Mills Inc.              | 7041 Waverly St., Montreal                             |
| Exclusive Knit Co.                         | 5335 St. Lawrence Blvd., Montreal                      |
| Exquisite Knitting Mills Canada Ltd.       | 300 Sauvé St. W., Montreal                             |
| Fashion Knitting Mills Corp.               | 455 Louvain St. Montreal                               |
| Favorite Knitwear Mfg. Ltd.                | 24 Mount Royal W., Montreal 14                         |
| Fergusson Atlantic Ltd.                    | 3200 Chamberland St., Trois-Rivières                   |
| Filler Mfg. Co. Ltd.                       | 214 Vallée St., Montreal                               |
| Formcraft Fabrics Co. Ltd.                 | 3340 Notre-Dame St. E., Montreal                       |
| Four Star Knitting Mills Inc.              | 2550 Bales Rd., Montreal                               |
| G.C. Knitting Reg'd.                       | 545 St-Paul St., La Providence                         |
| Gigi Knit Mills Reg'd.                     | 9820 Meilleur St., Montreal                            |
| Glencairn Knitting Mills Reg'd             | 645 Wellington St., Montreal                           |
| Glenhill Knitwear Ltd.                     | 1075 Saint-Esprit St., Sherbrooke                      |
| Glove Knitters Inc., The                   | 4275 Metropolitan Blvd. E., St-Leonard-de-Port-Maurice |
| Glove Knitters Inc., The                   | Thelford Mines   |
| Godin Knitting Inc.                        | Ste-Anne-de-la-Pérade                                  |
| Golden Spider Knitwear Inc.                | 4275 Metropolitan Blvd. E., St-Leonard-de-Port-Maurice |
| Hersey of Canada Inc.                      | 826 Bloomfield, Outremont                              |
| Highland Knitting Mills Inc.               | 6560 Park Ave., Montreal                               |
| Hirsh, Lillian Reg'd.                      | 1435 St. Alexander St., Montreal                       |
| Hollywood Star Knitting Mills Ltd.         | 8850 Park Ave., Montreal                               |
| Imperial Converters Co. Ltd.               | 9050 Park Ave., Montreal                               |
| International Garment Mfg. Inc.            | 7245 Alexandra St., Montreal 10                        |
| International Knitting Mills Ltd.          | 9500 St. Lawrence Blvd., Montreal                      |
| Interlock Knitting Mills                   | 1080 Port Royal St. W., Montreal                       |
| Jack Knit Mills Ltd.                       | 367 Place de Louvain, Montreal                         |
| J.K. Knitting Mills Ltd.                   | 2170 Préfontaine St., Montreal                         |
| Knit Craft Mills                           | 4060 St. Lawrence Blvd., Montreal                      |
| Knitted Outerwear Mills Ltd.               | 5455 Iberville Ave., Montreal                          |
| Knitters Limited                           | 20 Ouellette St., Marieville                           |
| Kute-Knit Mfg. Corp.                       | 255 Dunbar Ave., Town of Mount-Royal                   |
| La Cie de Tricot Essor Ltée                | 4131-54ième Rue, Ville-St-Michel                       |
| Lanshire Mfg. Inc.                         | 99 Chabanel W., Montreal 11                            |
| Leisure Knit Inc.                          | 6749 St. Lawrence Blvd., Montreal                      |
| Les Tricots Dubonnets Ltée                 | 9100 St. Lawrence Blvd., Montreal                      |
| Lux Knitting Mills Co. Ltd.                | 240 Bates Rd., Montreal                                |
| Main Knitting Mills Ltd.                   | 7030 Marconi Ave., Montreal                            |
| Marinos Knitting Mills Inc.                | 450 Port Royal Ave. W., Montreal                       |
| Marlu Ltd.                                 | 449 St. Vincent St., Granby                            |
| Meri-Lainit Ltd.                           | 6201 Park Ave., Montreal                               |
| Metropolitan Knitting Mills Ltd.           | 5155 Iberville St., Montreal                           |
| Minto Knit Inc.                            | 204 Laurier Ave. W., Montreal                          |
| Mon Tricot Novelty Knit Limited            | 9124 St. Lawrence Blvd., Montreal 11                   |
| Lana Knit Canada Ltd.                      | 279 Sherbrooke St. W., Montreal                        |
| Olympic Knitting Mills Ltd.                | St. Jean   |
| Omnitex Ltd.                               | 973 St. Antoine St., Montreal                          |
| Parent & Fils Ltée, L.J.                   | 8675-9ième Ave., Ville-St-Michel                       |
| Paris Star Knitting Mills Inc.             | 83 Rachel St. E., Montreal                             |
| Parisette - Tricots de Luxe                | 4800 Decarie Blvd. Montreal                            |
| Parktown Knitting Mills Ltd.               | 7275 St-Urbain St., Montreal                           |
| Pasolds (Canada) Ltd.                      | Dorion   |
| Penguin Knitting Mills                     | 8305 Durocher St., Montreal                            |
| Penmans Limited                            | 253 Michaud St., Coaticook                             |
| Penmans Limited                            | 2155 Girouard St., St. Hyacinthe                       |
| Pert Knitting Ltd.                         | 1350 Mazurette St., Montreal                           |
| Pickfair Knitwear Corp.                    | 6201 Park Ave., Montreal                               |
| Pink Lady Lingerie Ltd.                    | 2163 Parthenais St., Montreal                          |
| Playboy Apparel Inc.                       | 500 Sauvé St. W., Montreal                             |
| Playfair Knitting Mills (Canada) Ltd.      | 7122 Waverley St., Montreal                            |
| Primoknit Mills Ltd.                       | 9755 Jeanne-Mance St., Montreal                        |



List of Establishments classified to this Industry, 1965 - Continued

| Name  | Location                                     |
|---|--|
| <b>Quebec - Concluded:</b>                  |  |
| Quality Knitwear Co. Ltd.                   | 3995 Berri St., Montreal                     |
| Regent Knitting Mills Ltd., The             | 2025 Parthenais St., Montreal                |
| Regent Knitting Mills Ltd., The             | St. Jérôme                                   |
| Reine Knitting Mills Ltd.                   | 545 Legendre St. W., Montreal                |
| Renoir Corp.                                | 99 Chabanel St., Montreal                    |
| Renoir Textile Mills Inc.                   | 66-5th Ave., Iberville                       |
| Rose Knitting Mills Ltd.                    | 5650 Iberville St., Montreal                 |
| Rosemount Knitting Inc.                     | 1830, boul. Fortin, Chomedey, Ville de Laval |
| Rozann Knitting Mills Ltd.                  | 15A De Castelnau E., Montreal 10             |
| Russell Knit Ltd.                           | 3737 Metropolitan Blvd., Ville St. Michel    |
| Russell Knit Ltd.                           | St. Germaine                                 |
| Saey Knitting Ltd.                          | 5685 Christophe-Colomb St., Montreal         |
| Shapiro, Helen Inc.                         | 7075 Marconi Ave., Montreal                  |
| Springdale Mills Ltd.                       | 460 St. Catherine St. W., Montreal           |
| Swedish Knitting Inc.                       | 185 Fairmont St. W., Montreal                |
| Syltitt Knitwear                            | 3706 Kent Ave., Montreal                     |
| Tee Pee Mills Ltd.                          | 8280 St. Lawrence Blvd., Montreal            |
| Tiny Tots Knitting Mills                    | 6845 St-Urbain St., Montreal                 |
| Treco Knitting Mills Co. Ltd.               | 8710 Park Ave., Montreal 11                  |
| Tricosa Inc.                                | 9200 Meilleur St., Montreal                  |
| Tricot D'Or Ltée.                           | 7275 St. Urbain, Montreal 10                 |
| Tricotex Co. Ltd. (Div. of Burlington Inc.) | Box 1060, Sherbrooke                         |
| Underwear Mills Ltd.                        | 9200 St. Lawrence Blvd., Montreal            |
| Vendome Knitting Mills                      | 5430 Iberville St., Montreal                 |
| V.N. Knitting Mills Ltd.                    | 100 du Collège Ave., Berthierville           |
| Walker Jones Co. (Canada) Ltd., G.          | 170 Graveline St., St-Laurent                |
| Zephyr Knitting Mills Ltd.                  | 6545 Durocher, Montreal                      |
| <b>Ontario:</b>                             |  |
| Active Knitting Co.                         | 366 Adelaide St. W., Toronto 2B              |
| Albion Knitting Co. Ltd.                    | Park & Murray Sts., Peterborough             |
| Alderina's Shop                             | 465 Erie St. E., Windsor                     |
| Alton Knitwear                              | 3780 Bathurst St., Downsview                 |
| Alton Knitwear                              | 539A St. Clair Ave. W., Toronto              |
| Alton Knitting Co. Ltd.                     | 88 Orfus Rd., Toronto 19                     |
| Athletic Knit                               | 133 Ossington Ave., Toronto                  |
| Baile Glove & Knitting Co. Ltd., The        | 40 Ontario St. S., Kitchener                 |
| Bearnit Mills Ltd.                          | 176 John St., Toronto                        |
| Bel Knit Industries Ltd.                    | 2466 Dundas St. W., Toronto                  |
| Bear-Ton Knitting Mills Ltd.                | 179 John St., Toronto                        |
| Berg Fabric Ltd.                            | 20 Arthur St. N., Elmira                     |
| Capri Knitwear                              | 550 Barton St. E., Hamilton                  |
| Carousel Knitting Company Ltd.              | 259 Spadina Ave., Toronto 2B                 |
| Casual Custom Knitwear                      | 48 Colborne Street, Brantford                |
| Cobourg Matting & Carpet Co. Ltd.           | 180 Tremaine St., Cobourg                    |
| Custom Spinning Corp. Ltd.                  | 450 Cumberland Ave., Hamilton                |
| Diamant Knitting Mills Ltd.                 | 2388 Dundas St. W., Toronto                  |
| Dobbie Industries Ltd., The                 | 31 Ainslie St., Galt                         |
| Dominion Rubber Co. Ltd.                    | 84 Margaret Ave., Kitchener                  |
| Dorothea Knitting Mills Ltd.                | 20 Research Rd., Leaside                     |
| Elco Limited                                | 38 Densley Ave., Toronto 15                  |
| European "Star" Knitwear                    | 147 Portland St., Toronto                    |
| Falcon Knitting Mills                       | 68 Broadview Ave., Toronto                   |
| Forrest Fabrics Ltd.                        | 349 Clarence St., London                     |
| Futurama Knitting Mills Ltd.                | 372 Richmond St. W., Toronto                 |
| Garfields Ltd.                              | 468 Wellington St. W., Toronto               |
| Gay Knitting Co. Ltd.                       | 533 College St., Toronto                     |
| Glenayr-Knit Ltd.                           | Lanark                                       |
| Glenayr-Knit Ltd.                           | 100 Thorncliffe Park Drive, Toronto 17       |
| Golden Crown Knitting Co.                   | 1 Phoebe St., Toronto                        |
| Goodyear Knitting Co. Ltd.                  | 744 Dundas St. E., Toronto                   |
| Hanover Knitting Co.                        | 641-13th Ave., Hanover                       |
| Heaslip Knit Wear Ltd.                      | 110-8th St. E., Hamilton                     |
| Holiday Knitwear Ltd.                       | 93 Spadina Ave., Toronto                     |
| Houlding Knitwear Ltd.                      | 462 Wellington W., Toronto                   |
| Ingo Schoppel Knitwear                      | 20 John St. W., Waterloo                     |
| Jersey Art Knitting Ltd.                    | 83 Hunt St., Ajax                            |
| Julie Knit Ltd.                             | 994 Roselawn Ave., Toronto 19                |
| Kayser Roth of Canada Ltd.                  | 203 Bathurst St., London                     |
| Keith-Day                                   | 210 Regina St. N., Waterloo                  |
| Kinghurst Ltd.                              | 435 McKenzie Ave., Ajax                      |
| Koenig Knitting Mills Ltd.                  | 435 Mackenzie Ave., Ajax                     |
| Komac Knitting Mills Ltd.                   | 85 Colville Rd., Toronto                     |
| Lennard & Sons Ltd., S.                     | 154 King St. W., Dundas                      |
| Ludwig, Paul, Knitting                      | Griffin St., Smithville                      |
| Magnifico Modelline                         | 226 Oakwood Ave., Toronto                    |
| Majestic Knitting Mills Ltd.                | 666 King St. W., Toronto                     |
| Mason Knitting Co. Ltd.                     | 49 Eastern Ave., Acton                       |
| Metro Athletic Jersey Co.                   | 50 Lombard St., Toronto                      |
| Minicoll Knitting                           | 1205 St. Clair Ave. W., Toronto              |
| Moda Knitting Mills                         | 179 John St., Toronto                        |
| Montex Apparel Ind. Ltd.                    | Main St., Dunnville                          |
| National Knitting Mills Co. Ltd.            | 1485 Dupont St., Toronto                     |
| Nette Knitting Mills                        | 36-38 Margaret St., Hamilton                 |
| New Star Knitwear Co.                       | 419 Spadina Ave., Toronto                    |
| Norfolk Knitters Ltd.                       | Roselane Drive, Port Dover                   |
| Olympic Knit & Sportswear Ltd.              | 50 Ballantyne Ave., Stratford                |



List of Establishments classified to this Industry, 1965 - Concluded

| Name  | Location                            |
|---|-------------------------------------|
| <b>Ontario - Concluded:</b>                 |                                     |
| Penmans Ltd. (mill #10) .....               | 222-246 Grand River Ave., Brantford |
| Penmans Ltd. (mill #13) .....               | King & Thames Sts., London          |
| Penmans Ltd. (mill #3) .....                | Willow St., Paris                   |
| Penmans Ltd. (mills #2 & 9) .....           | Willow St., Paris                   |
| Pond Fabrics Ltd. ....                      | 132 First Ave., Simcoe              |
| Puretex Knitting Co. Ltd. ....              | 426 Queen St. E., Toronto           |
| Quality Knitting Ltd. ....                  | 171 John St., Toronto               |
| Ray-Knit Mfg. Co. Ltd. ....                 | 787 King St. W., Toronto            |
| R.F. Knitting Ltd. ....                     | 70 McGee St., Toronto               |
| Robin Textiles Ltd. ....                    | Arthur St., Elmira                  |
| Russel Knitting Co. ....                    | 71 Mill St., Kitchener              |
| Shelby Knitwear Ltd. ....                   | 111 Charles St. E., Ingersoll       |
| Silkknit Limited .....                      | 215 Queen St. W., Hespeler          |
| Simplex Textiles Ltd. ....                  | 823 Walker St., Prescott            |
| Sport-Knit of Canada Ltd. ....              | 260 Richmond St. W., Toronto        |
| Star Knitting Mills Co. Ltd. ....           | 26 Soho St., Toronto                |
| St. Lawrence Textiles Ltd. ....             | 352 Main St. W., Hawkesbury         |
| Stratford Textiles Ltd. ....                | 82 Erie St., Stratford              |
| Straton Knitting Mills .....                | 104 Crawford St., Toronto           |
| Superior Silk Mills Ltd. ....               | Walker St., Prescott                |
| Tease Knitting Co. Ltd., The .....          | 895 Lansdowne Ave., Toronto         |
| Terry Williams Knitters Ltd. ....           | 72 Victoria St. S., Kitchener       |
| Tiger Brand Knitting Co. Ltd. ....          | 35 Water St. S., Galt               |
| Universal Knitting .....                    | 259 Spadina Ave., Toronto           |
| Warren Bros. Ltd. ....                      | 335 St. Paul St., St. Catharines    |
| Werchild Ltd. ....                          | 1191 Bathurst St., Toronto 4        |
| Williams-Trow Knitting Co. Ltd., The .....  | 125 Erie St., Stratford             |
| Woods, Harvey, Ltd. ....                    | 97 Wilson St., Woodstock            |
| Woods, Harvey, Ltd. ....                    | 703 Dundas St., Woodstock           |
| <b>Manitoba:</b>                            |                                     |
| Knit-Rite Mills Ltd. ....                   | 168 Market Ave., Winnipeg           |
| Lock Lomond Knitwear Ltd. ....              | 12 - 10th St., Brandon              |
| Standard Knitting Co. Ltd. ....             | 377 Dufferin Ave., Winnipeg         |
| <b>Alberta:</b>                             |                                     |
| Christie's Knitwear Ltd. ....               | 11819 - 14th Street, Edmonton       |
| Cloverdale Knitting Mills Ltd. ....         | 14503 - 118th Ave., Edmonton        |
| White Ram Knitting Co. Ltd. ....            | 108 - 12 Ave. S.W., Calgary         |
| Judith Knitting Salon .....                 | 505 - 17th Ave. S.W., Calgary       |
| <b>British Columbia:</b>                    |                                     |
| Anton Weber .....                           | 1625 Kirklyn St., Abbotsford        |
| Italian Art Knitting Ltd. ....              | 3766 W. 10th Ave., Vancouver        |
| Jantzen of Canada Ltd. ....                 | 196 Kingsway, Vancouver             |
| Le Mar Mfg. Co. ....                        | 54 Cordova St. E., Vancouver        |
| Norwegian-Canadian Knitting Mills Ltd. .... | 1012 Langley St., Victoria          |
| Pride of the West Knitting Mills Ltd. ....  | 81 Robson St., Vancouver            |

# CONCEPTS AND DEFINITIONS

## Census of Manufactures

### General

The Census of Manufactures is an annual mail survey covering Canada's Manufacturing Industries. It is based on the Standard Classification of Industries and full details concerning the system may be found in the Standard Industrial Classification manual, Catalogue No. 12-501 which is available from the Queen's Printer or the Dominion Bureau of Statistics. In summary, the Classification as it relates to the manufacturing industries provides for a breakdown into 140 industries arranged in 20 major industry groups. Of the 140 (3 digit) industries, 18 are further broken down into 55 (4 digit) sub classes. At the Canada level, principal statistics are collected and compiled for 176 separate industries. They cannot all be published separately by province, however, because of the confidential nature of the data in certain provinces.

The reporting unit for the Census is designated as the **establishment** (see definition of "Establishment" in following section) and a return is requested from every establishment classified to a manufacturing industry. Although respondents are required to submit reports covering the calendar year, financial year reports other than the calendar year are accepted in instances where respondents find it impossible to supply calendar year data from accounting records. When an establishment is operated for only part of a year a report is required covering the period of operation.

There are four different questionnaires used in the Census of Manufactures; (a) short form (b) long form (c) head office questionnaire and (d) commodity questionnaire. The short and long forms are used to obtain principal statistics and commodities shipped from establishments classified to manufacturing industries and differ only in the amount of detail requested. The short form is a single-sheet questionnaire sent to small manufacturers generally reporting shipments of less than \$100,000; this cut-off, however, varies somewhat between industries. The head office questionnaire is generally used for company head offices and/or auxiliary units separately located from the manufacturing establishment(s), (see following notes on Head offices and auxiliary units). The Commodity questionnaire is used to survey certain establishments which are coded (on the basis of their principal activity) to industries other than manufacturing in the Standard Industrial Classification system, but which undertake some manufacturing as a subsidiary activity. This single-sheet questionnaire is designed to collect information on the quantity and value of goods of own manufacture shipped by such establishments in order to achieve full coverage of domestically manufactured commodities (see the following note under Shipments).

The results of the Census are presented in some 135 publications. In addition to these annual industry publications there are annual summary reports for Canada and the provinces and special reports giving principal statistics by detailed geographic areas, by type of ownership and size of establishment. A special annual report covering the shipments of all manufactured commodities arranged in alphabetical order is also published.

Since 1960 the following major changes have been implemented in the Census of Manufactures; (a) a revised Standard Industrial Classification (b) a new establishment definition and (c) an extension of the establishment definition to cover the non-manufacturing activities of manufacturing establishments. The statistics presented in the reports reflect the complete implementation of these changes and enable comparisons to be made back to and including 1961. For a complete description of the procedures followed in establishing the revised series, reference should be made to the Explanatory Notes included in the 1960, 1961 and 1962 industry publications. The statistical framework within which the Census of Manufactures is now carried out is based on the following concepts and definitions which have been developed as part of a general programme to achieve a fully integrated system of economic statistics.

### Establishment

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing activities. The majority of such establishments are firms but many firms have more than one establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements embodied in the following definition of the "establishment":

"The smallest unit which is a separate operating entity capable of reporting the following principal statistics:

- Materials and supplies used
- Goods purchased for resale as such
- Fuel and power consumed
- Number of employees and salaries and wages
- Man-hours worked and paid
- Inventories
- Shipments or sales."

Each establishment is required to report on all the activities carried out within its accounting boundaries (except income from investments such as rent, interest and dividends) and data on the different activities (manufacturing, trading in goods not of own manufacture, construction by own labour



force, revenue from services, etc.) are requested to be reported separately. It should be noted that the statistics for separate activities are not completely consistent since some respondents cannot distinguish, in their records, materials, shipments and inventories relating solely to their own manufacturing activities. For example, inventory of goods purchased for re-sale may not be distinguishable from inventory of own manufactured goods. Complete consistency, therefore, can be obtained only at the "all operations" (total activity) level and for studies or statistical measures requiring accurate coordinated data, the "total" statistics should be used.

The number of establishments represents the number of operating units that are principally engaged in the activities of the manufacturing industries to which they have been classified. These units do not necessarily represent the total number engaged in the production of a commodity mainly produced in a certain industry. Some commodities are produced as secondary products in other manufacturing and non-manufacturing industries. It should be noted that head offices and auxiliary units which are surveyed separately are not included in the establishment count, (see following notes on head offices and auxiliary units).

#### **Head Offices and Auxiliary Units**

All head offices and auxiliary units of companies classified to the manufacturing industries such as sales offices, administrative offices, warehouses, laboratories, etc. are now surveyed as part of the Census of Manufactures.

These head offices and auxiliary units are either included in an establishment report or are surveyed by means of the head office questionnaire. The former is the most common case where a single establishment firm has its executive personnel, sales office, etc. located at the site of the manufacturing plant (establishment). The special head office questionnaire is generally used where a firm, regardless of the number of establishments, has separately located offices or auxiliary units. Such offices or units do not constitute establishments within the Census of Manufactures as they do not normally generate operational revenues, but give rise only to costs of operations (mainly salaries and wages) which are automatically included in the value of shipments or sales. Although not considered as establishments, and hence, not included in the "establishment" count for an industry, the operational costs are reflected in either the "Industry" statistics (3 or 4 digit level) or the "Major group" statistics (2 digit level) according to the following rules:

(a) In the case of single establishment firms, statistics for separately located offices and units are classified to the same industry (3 or 4 digit) as the establishment;

(b) In the case of multi-establishment firms, the statistics for such offices and units are coded to the same industry as the establishments of the firm, when all establishments are in the same industry (3 or 4 digit). When establishments of

such firms are coded (1) to different industries within a major group, (2) to industries in different major groups or (3) to industries in different divisions of the Standard Industrial Classification, then the statistics are included in the major group totals (2 digit level) in which the major part of the company's operations are classified. Although this may result in some distortion of major group statistics in the case of (2) and (3) the statistics at the industry (3 or 4 digit) level in all cases will be left free of these company-wide data.

#### **Employees**

##### **(a) Production and related workers — Manufacturing activities**

In addition to those engaged in production and assembling activities, they include those employed in storing, inspecting, handling, packing, warehousing, etc. They also include employees engaged in maintenance, repair, janitorial and watchman services and line supervisors (working foremen) engaged in similar work to that of the employees they supervise. For those establishments reporting on the "long" form, production and related workers engaged in manufacturing activity are reported as those receiving pay during the last pay period of each month, an average for the year being obtained by summing the monthly figures and dividing by 12. This procedure is followed even though the establishment did not operate in all months in order to arrive at equivalent annual full-time employment. The numbers are somewhat affected by turnover, in that employment is overstated when an employee changes employment during a pay period. In the case of those establishments reporting on the "short" form, respondents are requested to report average annual figures. The man-hours of production and related workers in manufacturing activity represent total man-hours paid (total hours at work during the calendar year plus hours not worked but nevertheless paid for; such as paid vacations, sick leave, statutory holidays, etc.). Data on man-hours are not collected from establishments reporting on the short form. Man-hours for these establishments are estimated on the basis of ratios derived from the 1958 census. During this census all establishments reported on the long form. In reporting overtime hours, respondents are requested to report only hours actually at work. It should be noted that the division of hours paid into production and related workers payrolls results in average hourly earnings and does not represent hourly wage rates which are collected and published by the Department of Labour and which are based on selected occupations.

##### **(b) Production and related workers — Non-manufacturing activities**

Such employees include those on manufacturing establishments' payrolls engaged in activities such as construction undertaken for the use of these establishments, some outside piece-workers employed in certain industries, logging employees who are reported as part of a sawmilling establishment and any other production workers who are not engaged in manufacturing-type operations.

### (c) Administrative and office employees

This category includes all executive and supervisory officials such as presidents, vice-presidents, comptrollers, secretaries, treasurers, etc., together with managers, professional, technical and research employees, superintendents and factory supervisors above the line supervisor or working foreman level, and clerical staffs. Also included are employees in activities such as advertising, credit collections, purchasing, personnel, legal, medical, etc. It should be noted that prior to 1961 this category also included working owners and partners. Also included in this category are employees located at head offices or auxiliary units separately located from the establishment; these are generally included in the figures for the province in which they are located according to the rules outlined under "Head offices and auxiliary units" above.

### (d) Sales and distribution workers

This category includes office personnel whose salaries are charged to selling expense, travelling salesmen, driver salesmen, truckdrivers and their helpers, etc. It may also include some sales employees who are reported as part of a manufacturing establishment but are not working at the establishment's location. These are generally broken down by province in cases where more than 15 employees are involved in any one province. The figures exclude persons working on a commission basis who are not considered regular employees of the establishment.

### (e) Total Employees

This total comprises the foregoing categories including employees located at separately located head offices and auxiliary units. The numbers of employees included under categories (b), (c) and (d) are reported in the form of annual averages and represent as closely as possible full time employment; adjustments are made when reported figures indicate the existence of part time or seasonal employment. In all the above categories, figures on employment refer to the calendar year whether or not other establishment statistics can only be reported on a fiscal year other than the calendar year.

### Working Owners or Partners

These are not now included in the statistics of employees and salaries and wages. There is some duplication in numbers when a person owns more than one establishment and is reported as a working owner on each Census return. Withdrawals of working owners are defined as amounts withdrawn by owners or partners for normal living expenses excluding withdrawals for payment of income tax.

### Salaries and Wages

Salaries and wages refer to gross earnings of employees before deductions for income tax and employees contributions to social services such as sickness, accident and unemployment insurance, pensions, etc. They include all salaries, wages,

bonuses, profits shared with employees, the value of room and board where provided, commissions (paid to regular employees only) as well as any other allowance forming part of the worker's earnings. Payments for over-time are included. Figures on salaries and wages refer to the calendar year.

### Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars, trucks, locomotives, etc.), not to purchases unless the quantities are substantially the same. **Any fuel and electricity produced by establishments for internal consumption are not included in the total cost.** Values represent laid down cost at the establishment including freight, duty, etc. Although fuel and electricity used is considered part of manufacturing activity it should be noted that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

### Materials and Supplies

#### (a) Manufacturing activities

Figures represent quantities and laid down cost values, at the establishment, of materials, supplies and purchased components owned and used during the year in manufacturing activities and related processes. These statistics represent only commodity items or physical goods (cost of services or overhead charges such as advertising, insurance, depreciation, etc. are not included) whether purchased from others or received as transfers (in the form of materials, components or semi-processed goods) from other establishments of the reporting company. Included are maintenance and repair supplies not chargeable to fixed assets accounts and any amounts charged by other establishments for work done on materials owned by the reporting establishment. Cost of repairs or maintenance done by outside contractors and cost of returnable containers are not included.

#### (b) Non-manufacturing activities

##### 1. Purchases for re-sale as such

Figures represent cost of materials or products purchased from others by the reporting establishment (or received as transfers from other establishments of the reporting company) for re-sale as such in the same condition as purchased. Included are any finished products received on consignment from other countries.

##### 2. Other materials and supplies used

Figures represent the cost of materials and supplies, if any, used in new construction and in the production of machinery and equipment (for the use of the reporting establishment) by the establishment's own employees. Included are materials used for any capital repairs and alterations carried out by the establishment's employees. Amounts paid to outside contractors for construction and repair work are not included nor is the cost of



purchased machinery and equipment. Also included is the cost of office supplies not chargeable to fixed assets accounts and the cost of such other items of materials and supplies used as food, beverages and supplies for establishment-operated cafeterias and lunch counters, first aid and medical supplies, laboratory supplies, etc.

## **Shipments**

### **(a) General**

The figures represent revenue from all production, sales, services and related activities of reporting establishments with shipments valued in Canadian dollars at the point at which the establishment relinquishes control. The unsold portion at year end of consignment shipments in Canada is treated as inventory and not as shipments but all shipments to foreign countries for which the form B13 "Customs Canada Export Entry" has been completed, are treated as shipments.

In those industries where work on principal products extends over a relatively long period, (Fabricated Structural Metal Industry, Aircraft and Parts Manufacturers, Railroad Rolling Stock Industry and Shipbuilding and Repair Industry) the value of production rather than the value of shipments is recorded. There are certain establishments in other industries which also operate on a basis of progress payments. For these establishments, shipments are also adjusted to work put in place on the basis of the net change in progress payments over the year.

### **(b) Shipments of goods of own manufacture**

These figures represent shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishments for work done. Included are revenue from repair and custom work, amounts received in payment for work done on materials owned by other establishments and the cost (book value) of any goods shipped on a rental basis.

All products and by-products of own manufacture shipped from the establishment are covered, including transfer shipments to sales outlets, distributing warehouses or to other manufacturing plants of the reporting firm, when such units are treated as separate establishments. The value of shipments are net of returned goods, discounts, returns, allowances, sales tax and excise taxes and duties, returnable containers and charges for outward transportation by common or contract carriers. Transportation or delivery expense incurred by the reporting establishment's own carriers are included.

Shipments of goods of own manufacture of establishments which are coded to some other division of the Standard Industrial Classification (on the basis of principal activity) but which are engaged in manufacturing as a subsidiary activity

are collected by means of the Commodity questionnaire referred to earlier. Such shipments together with shipments of goods of own manufacture of establishments forming the universe of manufacturing industries are compiled and recorded in the various industry publications.

### **(c) Shipments of goods not of own manufacture**

These figures represent the net selling value at establishment (net of discounts, returns, allowances, sales taxes and excise duties and taxes and transportation charges by common or contract carriers) of all products or materials (including products transferred from other establishments of the reporting firm) sold as such in the same condition as purchased or received as transfers. For those industries which ship such goods on a rental basis, the value of shipments represents the book value of these goods. All sales of consignment goods from other countries are included.

### **(d) Other revenue**

Figures represent the book value of fixed assets, if any, (new construction and machinery and equipment including major repairs, alterations, additions, modifications, installation and assembly work) produced during the year for the use of reporting establishments by the establishment's own employees and for which depreciation accounts are maintained. Included also are any revenues from the sale of electricity and from any operations performed by the establishment's own employees, such as revenue from goods produced or purchased for rental (the book value of such goods are included as part of shipments of goods of own manufacture or shipments of goods not of own manufacture), servicing revenues, commissions on sales (when not included in value of sales), revenue for company-operated cafeterias and lunch counters and revenue from outside installation or construction work not related to the establishment's own products, sale of used materials (excluding sale of used fixed assets) research and development work, etc. As mentioned previously the figures do not include non-operating revenue such as rent, dividends, interest, etc.

## **Inventories**

### **(a) Manufacturing activities**

Values represent the book values of manufacturing inventory owned in Canada. Inventories held for which progress payments have been received are not included. Where progress payment accounts are maintained, the change in these accounts is treated as a net adjustment to shipments. Figures consist of inventory owned at the plant and at warehouses or selling outlets which are treated as extensions of establishments for the purpose of reporting shipments. Inventory owned in transit in Canada or on consignment in Canada is included. Goods shipped abroad and held in inventory are included in shipments. Opening inventories may differ from the closing inventories of the previous year because of changes in classification, the

receipt of revised data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.

**(b) Non-manufacturing activities**

Figures represent the book value of inventory of goods purchased for re-sale as such without further processing, owned by the reporting establishments and held at plants and at any warehouses or selling outlets which are treated as extensions of establishments. Other characteristics are the same as in (a) above.

**Value Added**

**(a) By manufacturing activities**

Figures are compiled by deducting the cost of manufacturing materials, supplies, etc. and fuel and electricity consumed from the (value of shipments of goods of own manufacture adjusted for changes in the value of inventories of finished goods and goods in process).

**(b) By non-manufacturing activities**

The figures are compiled by deducting the cost of goods purchased for re-sale (adjusted for changes in the value of inventories of goods pur-

chased for re-sale) and the cost of non-manufacturing materials and supplies used from the value of shipments of goods not of own manufacture, plus other revenue.

**(c) By Total activities**

The figures consist of value added by manufacturing activities plus value added by non-manufacturing activities. This total value added figure may, in some cases, be less than value added by manufacturing activities as a result of expenditures associated with non-manufacturing exceeding revenues from such activities or because of a decrease in inventory of goods not of own manufacture exceeding the mark-up on the sale of such goods. "Value added" is sometimes referred to as net output or net production. However, to arrive at the National Accounts concept of net production, or Gross Domestic Product at "Factor cost" it would be necessary to subtract also the cost of advertising, insurance and other business expenses which are not collected as part of the annual Census of Manufactures. "Value added" figures for the primary industries, manufacturing and construction are published in DBS publication Catalogue No. 61-202, "Survey of Production".







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