# MEN'S CLOTHING INDUSTRY 1963 

ANNUAL CENSUS<br>OF MANUFACTURES

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| 34-218 | Miscellaneous Clothing Industries | A | . 50 |  |
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| 34-220 | Thread Mills . | A | . 50 |  |
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# MEN'S CLOTHING INDUSTRY 

## 1963

SECTION 1. MEN'S CLOTHING FACTORIES, 1963
In terms of both the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing suits, coats, trousers, overcoats, shirts, underwear, work clothing, sheep-lined coats, sportswear and men's furnishings and leather clothing on their own account".

No detalled information is collected on manufacturing materials and supplies used by this industry so that Table 6 presents these data with a minimum of breakdown. The shipments by the industry proper of goods of own manufacture are shown in as much detail as possible in Table 7.

The principal statistics covering the Men's Clothing Factories by the seven sections is not shown in this report since this data was not available at the time of publication. This data will be available at a later date.

A list of the establishments classified to this industry in the 1963 survey will be found at the end of this section of this report.

## SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:
.. figures not avallable.
... figures not appropriate or not applicable.

- nil or zero.
- amount too small to be expressed.
p preliminary figures.
${ }^{r}$ revised figures.
x confidential to meet secrecy requirements of the Statistics Act.

TABLE 1 A. Principal Statistics classified by Province, 1962 and 1963

| $\begin{aligned} & \text { Year } \\ & \text { and } \\ & \text { Drovince } \end{aligned}$ | Estab-lishments | Manufacturing activity |  |  |  |  |  |  | Total activity |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Production and related workers |  |  | Cost of fuel and elec* tricity | Cost of materials and supplies | Value of shipments of goads of own manufacture | Value added | Working owners and partners |  | Total employees |  | Total value added |
|  |  | Number | Manhours pald | Wages |  |  |  |  | Number | Witho drawals | Number | Salaries and wages |  |
|  | No. |  | '000 |  |  | \$'000 |  |  |  | \$'000 |  |  |  |
| Totals | 488 | 25,498 | 49.953 | 61.784 | 1,024 | 157, 565 | 279,667 | 124,388 | 165 | 842 | 30,817 | 86,900 | 125,352 |
| Newfoundland | 1 |  |  |  |  |  |  |  |  |  |  |  |  |
| Prince Edward Island ................. | - | 250 | 537 | 430 | 20 | 1,011 | 1,747 | 716 | - | - | 288 | 565 | 729 |
| Nova Scotia ............................. | 6 |  |  |  |  |  |  |  |  |  |  |  |  |
| New Brunswlck ......................... | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Quebec ....................................... | 272 | 13,54.8 | 27. 303 | 34,478 | 554 | 97,590 | 165,158 | 68,261 | 93 | 504 | 15,898 | 46,949 | 68,762 |
| Ontario | 128 | 8,148 | 16,314 | 21.701 | 313 | 44,906 | 85,735 | 41,597 | 44 | 204 | 9,876 | 30,079 | 42,224 |
| Manitoba | 49 | 2,700 | 5,342 | 5,915 | 105 | 15,771 | 26,371 | 10,983 | 12 | 51 | 3,036 | 7,883 | 11,038 |
| Saskatchewan ......................... Alberta ..................................... | 11 | $\} 1,080$ | 2,087 | 2,579 | 33 | 6,927 | 14,337 | 7,100 | $x$ | $x$ | 1,237 | 4,037 | 7,052 |
| British Columbia | 17 | 727 | 1,413 | 1,952 | 50 | 3,836 | 7,518 | 3,681 | x | $x$ | 836 | 2,530 | 3,663 |
| Yukon and Northwest Territories | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Totals | 484 | 26,456 | 52,993 | 67,057 | 1,074 | 170,041 | 300, 866 | 132.337 | 152 | 732 | 31, 171 | 91,844 | 133, 468 |
| Newfoundland | 1 | x | x | x | x | x | x | x | - | - | x | x | * |
| Prlace Edward lisland ................ | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Nove Scota ............................. | 6 | x | x | * | x | x | x | x | - | - | * | x | x |
| New Brunswlck | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Quebec ....................................... | 261 | 14,006 | 27,809 | 36,104 | 575 | 104,407 | 177, 581 | 73,178 | 91 | 467 | 16,245 | 48,746 | 74,605 |
| Ontario ..................................... | 132 | B,360 | 17,347 | 23,851 | 338 | 48,887 | 82,966 | 45,059 | 43 | 204 | 10,184 | 32,340 | 45,857 |
| Manitoba .................................... | 48 | 2,810 | 5,728 | 6,160 | 103 | 15,977 | 29,485 | 13,043 | * | $\pm$ | 3,129 | 7.863 | 13,052 |
| Saskatchewan ......................... | 1 | $x$ | $x$ | $x$ | x | x | x | $\pm$ | - | - | $x$ | \% | * |
| Alberta .................................... | 10 | 1,176 | 2,300 | 2,865 | 28 | 7,446 | 14,795 | 7,846 | - | - | 1,314 | 4,302 | 7, 827 |
| British Columbla ..................... | 20 | 791 | 1,542 | 2,263 | 50 | 4,455 | 8,720 | 4,326 | $x$ | x | 909 | 2,852 | 4,301 |
| Yukonand Northwest Terrltories | - | - | - | $=$ | - | - | - | - | - | - | - | - | - |
| Totals ................................. | 479 | 27,693 | 55,411 | 71,673 | 1,11.7 | 182,945 | 326, 884 | 145, 077 | 147 | 717 | 32,199 | 97. 100 | 147, 320 |

TABLE 1 B. Principal Statistics classified by Size Groups based on Sbipments of Goods of Own Manufacture, 1862 and 1963

| Slze group | Estab-lishments | Manufacturing activity |  |  |  |  |  |  | Total activity |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Production and related workers |  |  | Cost of fuel and electricity | Cost of materials and supplies | Value of shipments of goods of own manur facture | Value added | Working owners and Dartners |  | Total employees |  | Total value sadded |
|  |  | Number | Manhours paid | Wages |  |  |  |  | Number | W1thdrawals | Number | Selaries and wages |  |
|  | No. |  | '000 |  |  | ''000 |  |  |  | \$'000 |  | \$'000 |  |
| Under $\$ 10,000$ | 9 | 5 | 11 | 11 | 1 | 29 | 65 | 34 | 8 | 16 | 7 | 14 | 34 |
| \$ 10,000 to \$ 24,999 | 15 | 11 | 24 | 27 | 3 | 121 | 242 | 122 | 13 | 32 | 17 | 46 | 138 |
| 25,000 ${ }^{\text {1 }}$ 49,999 . . . . . . . | 25 | 121 | 244 | 258 | 8 | 435 | 930 | 512 | 22 | 70 | 151 | 294 | 527 |
| 50,000 " 99,999 .......... | 55 | 328 | 636 | 701 | 23 | 2,387 | 4,171 | 1,783 | 40 | 152 | 404 | 969 | 1,856 |
| 100,000" 199,999 .......... | 70 | 880 | 1,750 | 1,891 | 47 | 6,092 | 10,248 | 4,276 | 15 | 77 | 1,109 | 2,739 | 4,391 |
| 200,000 \% 499,999 ......... | 151 | 4,069 | 8,200 | 9,838 | 205 | 29,549 | 49, 062 | 19,694 | 35 | 221 | 5,028 | 13,723 | 19,844 |
| 500,000" $\quad 999,999 . . . . . . .$. | 77 | 4,635 | 9,237 | 11,698 | 215 | 32,730 | 55,371 | 23,237 | 13 | 110 | 5,377 | 15,421 | 23,247 |
| 1,000,000 ${ }^{\text {' }}$ 4,999,999 ......... | 77 | 13,287 | 26, 775 | 33,793 | 464 | 80,877 | 144,988 | 65, 023 | 6 | 94 | 15, 180 | 45, 096 | 65,467 |
| 5,000,000 and over ................. | 5 | 3,120 | 6,118 | 8,841 | 109 | 17,820 | 35,788 | 17,655 | - | - | 3,661 | 12, 122 | 17,994 |
| Head offices, sales offices and gux iliary units | . . . | ... | *... | ... | ... | ... | *.. | ... | - . | -•• | 237 | 1,420 | (32) |
| Totals | 484 | 26,456 | 52,993 | 67,057 | 1,074 | 170,041 | 300, 866 | 132,337 | 152 | 772 | 31,171 | 91,844 | 133,468 |
| 1983 |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Under \$10,000 ......................... | 6 | 2 | 4 | 5 | * | 11 | 31 | 20 | 3 | 8 | 5 | 9 | 20 |
| \$ 10,000 to \$ 24,999 .......... | 14 | 18 | 35 | 43 | 1 | 88 | 217 | 134 | 17 | 43 | 20 | 46 | 138 |
| 25,000 $\quad 49.999$.......... | 20 | 80 | 164 | 178 | 9 | 394 | 787 | 400 | 14 | 40 | 93 | 220 | 411 |
| 50,000 " 99.999 .......... | 55 | 358 | 707 | 778 | 21 | 2,382 | 4,197 | 1,814 | 37 | 140 | 433 | 1,045 | 1,920 |
| 100.000 ${ }^{\text {" }} 199,999$.......... | 63 | 793 | 1,604 | 1,819 | 40 | 5,483 | 9,518 | 4,015 | 25 | 142 | 969 | 2,516 | 4,077 |
| 200,000" $499.999 . . . . . . .$. | 145 | 3,818 | 7,733 | 9,566 | 179 | 28, 129 | 47,125 | 18,879 | 33 | 206 | 4,518 | 12,942 | 18,994 |
| 500,000 " 999.899 ........... | 88 | 4,991 | 10,038 | 12,745 | 235 | 37,637 | 63,504 | 26, 024 | 14 | 97 | 5,870 | 17,089 | 25,971 |
| 1,000,000 ${ }^{\text {+ }}$ 4,999,999 .......... | 81 | 13,176 | 26,284 | 33,701 | 479 | 84, 042 | 152, 020 | 68,252 | 4 | 41 | 14,912 | 44,394 | 70, 126 |
| 5,000,000 and oyer .................. | 7 | 4,457 | 8,842 | 12,839 | 152 | 24,777 | 49,485 | 25,538 | - | - | 5,139 | 17,220 | 25,722 |
| Head offices, sales offices and auxiliary unita. | *** | -•* | ... | ... | $\cdots$ | - . . | ... | ...) | "*" | - . | 240 | 1,618 | (59) |
| Totals | 479 | 27,693 | 55, 411 | 71,673 | 1,117 | 182,945 | 326,884 | 145.077 | 147 | 717 | 32,199 | 97, 100 | 147,320 |

TABLE 1 C. Principal Statistics classified by Stze Groups based on Manufacturing Value Added, 1962 and 1963

| Size group | Estab-Lishments | Manufacturing activity |  |  |  |  |  |  | Total activity |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Production and related workers |  |  | Cost of tuel and electriclty | Cost of materials and supplies | Value of shipments of goods of own manufacture | Value added | Working owners and partners |  | Total employees |  | Total vslue auded |
|  |  | Number | Man= hours paid | ***es |  |  |  |  | Number | Withdiawals | Number | Salaries and wages |  |
|  | No. |  | '000 | 000 |  |  |  |  |  | \$'000 | \$'000 |  |  |
| Under \$10,000 | 23 | 15 | 35 | 48 | 2 | 314 | 424 | 110 | 20 | 50 | 24 | 72 | 124 |
| \$ 10,000 to \$ 24,999 .......... | 39 | 137 | 274 | 299 | 14 | 1,581 | 2,306 | 654 | 37 | 129 | 181 | 391 | 711 |
| 25,000" 49,999 .......... | 70 | 411 | 811 | 904 | 27 | 5,005 | 7,606 | 2,654 | 35 | 138 | 569 | 1,486 | 2.713 |
| 50,000 ' 99,999 ......... | 89 | 1,250 | 2,521 | 2,891 | 69 | 13,751 | 20,192 | 6,518 | 25 | 138 | 1,650 | 4,486 | 6,583 |
| 100,000 " 199,999 | 101 | 3,086 | 6,155 | 7.184 | 159 | 21,648 | 35,785 | 14,322 | 15 | 103 | 3,765 | 9,817 | 14,415 |
| 200,000 " 499,999 .......... | 95 | 5,950 | 11,946 | 14,919 | 266 | 45,726 | 74,955 | 30,111 | 14 | 120 | 6,885 | 19,875 | 30,132 |
| 500,000 $\quad 10989$ | 42 | 6, 202 | 12,473 | 15,246 | 207 | 34,626 | 64,213 | 30, 012 | 6 | 94 | 6,905 | 19,546 | 29,969 |
| 1,000,000 " 4,999,999 ........... | 25 | 9,405 | 18,781 | 25,567 | 330 | 47,391 | 95,385 | 47,956 | - | - | 10,955 | 34,751 | 48,853 |
| 5,000,000 and over ................. | - | - | , |  | - | - | - | - | - | - | - | - | - |
| Head offices, sales offices and suxiliary units | * ${ }^{\circ}$ | ** | -• | *** | ** | "•" | ". | $\cdots$ | ** | $\cdots$ | 237 | 1,420 | (32) |
| Totals | 484 | 26.456 | 52,995 | 67,057 | 1.074 | 170,041 | 309,866 | 132.337 | 152 | 772 | 31,171 | 91,844 | 133,468 |
| 1963 |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Under \$10,000 | 22 | 29 | 59 | 75 | 3 | 579 | 730 | 132 | 16 | 44 | 48 | 123 | 132 |
| \$ 10,000 \$0 \$ 24,999 .......... | 37 | 107 | 219 | 237 | 12 | 1,768 | 2,485 | 661 | 33 | 105 | 138 | 341 | 694 |
| 25,000" 49,989 .......... | 64 | 457 | 909 | 1,021 | 32 | 5,549 | 8,105 | 2,451 | 29 | 133 | 605 | 1,600 | 2, 552 |
| $50.000^{\prime \prime} \quad 99.999 \sim \ldots \ldots .$. | 76 | 1,164 | 2,381 | 2,654 | 56 | 11,306 | 17,054 | 5,655 | 23 | 137 | 1,430 | 3,785 | 5,762 |
| 100,000 ${ }^{\text {1 }}$ 199,999 $\ldots \ldots \ldots$ | 111 | 3,081 | 6,236 | 7,714 | 146 | 26,102 | 42,209 | 16,191 | 30 | 178 | 3,661 | 10,448 | 16, 167 |
| 200,000" 499,999 ......... | 89 | 5,512 | 11,053 | 13,681 | 265 | 41,610 | 69,796 | 27,880 | 10 | 77 | 6,414 | 18,388 | 28,685 |
| 500,000 ${ }^{\prime \prime}$, 999,999 .......... | 52 | 7,197 | 14,557 | 17,729 | 235 | 42,158 | 77,432 | 36,142 | 4 | 41 | 8,012 | 22, 753 | 35,945 |
| $1,000,000$ " 4,998,999 <br> $5,000,000$ end over | 28 | 10,146 | 19,996 | 28,561 | 367 | 53,873 | 109,074 | 55,966 | - | - | 11,651 | 38,043 | 57. 443 |
| Head offices, sales offices and auxiliary units | ... | - ${ }^{\circ}$ | ** | ... | *** | ... | ... | ... | *** | ** | 240 | 1,618 | (59) |
| Totals | 479 | 27, 893 | 55, 411 | 71.873 | 1.117 | 182, 945 | 328,884 | 145,077 | 147 | 717 | 32,199 | 97, 100 | 147,320 |

TABLE 1 D. Principal Statistics classified by Size Groups based on Total Value Added, 1962 and 1963

| Size group | Estab lishments | Manufacturing activity |  |  |  |  |  |  | Total activity |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Production and related workers |  |  | Cast of tuel and electricity | Cost of materials and supplies | Value of shipments of goods of own manufacture | Value added | Working owners and partners |  | Total employees |  | Total value added |
|  |  | Number | Малhours paid | Wages |  |  |  |  | Number | Withdrawals | Number | $\begin{aligned} & \text { Salaries } \\ & \text { and } \\ & \text { wages } \end{aligned}$ |  |
|  | No. |  | ${ }^{\prime} 000$ |  |  | \$'000 |  |  |  | \$'000 |  | \$'0 |  |
|  | 22 | 15 | 35 | 48 | 2 | 296 | 399 | 103 | 20 | 50 | 22 | 62 | 104 |
| \$ 10,000 to \$ 24,999 .......... | 37 | 124 | 249 | 270 | 10 | 1,407 | 2,089 | 603 | 34 | 109 | 164 | 350 | 818 |
| 25,000 " 49,999 …........ | 70 | 378 | 751 | 831 | 28 | 5, 040 | 7,555 | 2,571 | 34 | 147 | 537 | 1,421 | 2,634 |
| 50,000 $\quad 1 \quad 99,999$.......... | 90 | 1,256 | 2,529 | 2,921 | 70 | 13,713 | 20,103 | 6,473 | 29 | 149 | 1,642 | 4,457 | 6,534 |
| 100,000 \% 199,999 ........ | 102 | 3,080 | 6,149 | 7,108 | 158 | 21,530 | 35,694 | 14,374 | 15 | 103 | 3,768 | 9,760 | 14,406 |
| $200.000 \% \quad 499.999$.......... | 96 | 5,996 | 12,028 | 15,067 | 269 | 46,038 | 75,428 | 30, 244 | 14 | 120 | 6,941 | 20,078 | 30,384 |
| 500,000"' 999,999 .......... | 43 | 6,521 | 13,060 | 15,933 | 218 | 36, 196 | 66,745 | 31,018 | 6 | 94 | 7,268 | 20,633 | 30,960 |
| 1,000,000 '، 4,999,999 .......... | 24 | 9,086 | 18, 193 | 24, 879 | 319 | 45,821 | 92,853 | 46,953 | - | - | 10,592 | 33,664 | 47,863 |
| $5,000,000$ and over Head offices, sales offces and | - | - | 18, - | - - | 19 | 4, 82 | -2, | - 5 | - | - | 10,502 | 33,66 | - |
| auxiliary units ...................... | " ${ }^{\circ}$ |  | $\cdots$ | - $\cdot$ - | ** | $\cdots$ | *** | * ${ }^{\circ}$ | - . | ** | 237 | 1.420 | (32) |
| Totals | 484 | 26,456 | 52,995 | 67,057 | 1,074 | 170, 041 | 300,866 | 132,337 | 152 | 772 | 31,171 | 91,844 | 133,468 |
| 1963 |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  | 22 | 33 | 68 | 83 | 4 | 595 | 771 | 133 | 16 | 36 | 52 | 131 | 130 |
| \$ 10,000 to \$ 24,999 .......... | 36 | 97 | 198 | 213 | 8 | 1.717 | 2,374 | 644 | 37 | 122 | 123 | 292 | 652 |
| 25,000" 49.999 | 62 | 404 | 810 | 942 | 31 | 5,260 | 7,642 | 2,335 | 26 | 120 | 538 | 1,464 | 2,382 |
| 50,000 ${ }^{\text {\% }}$, 99,999 ......... | 77 | 1,188 | 2.425 | 2,678 | 57 | 11.485 | 17,267 | 5,625 | 27 | 160 | 1.453 | 3,804 | 5,734 |
| 100,000 " 199,999 .......... | 112 | 3,042 | 6,136 | 7,665 | 142 | 25,984 | 42,100 | 16,166 | 27 | 160 | 3,632 | 10,423 | 16,177 |
| 200,000 ' 499,999 | 89 | 5,431 | 10,923 | 13,476 | 263 | 41,032 | 68, 588 | 27,661 | 10 | 77 | 6,336 | 18,198 | 27,707 |
| 500,000"" 999,999 .......... | 52 | 7,197 | 14,557 | 17,729 | 235 | 42,158 | 77, 432 | 36,142 | 4 | 41 | 6,012 | 22,753 | 35,945 |
| 1,000,000 " 4,999,999 ............ <br> 5,000,000 and over | 29 | 10,301 | 20,293 | 28,886 | 376 | 54,713 | 110,710 | 56,371 | - | - | 11,813 | 38,416 | 58,653 |
| Head offices, sales offices and auxiliary units | -* | -* | * * | . . | *** | ... | ** | ** | - . |  | 240 | 1,618 | (59) |
| Totals | 479 | 27,693 | 55,411 | 71,673 | 1,117 | 182,945 | 326,884 | 145,077 | 147 | 717 | 32,199 | 97, 100 | 147,320 |

TABLE 1 E. Principal Statistics classified by Size Groups based on Total Employed, 1962 and 1963


TABLE 1 F. Priacipal Statistics classified by Type of Organization, 1962 and 1963


TABLE 2. Industry Output, Input and Value Added, 1962 and 1963

|  | Manufacturing activity |  | Non-manufacturing activilies |  | Total activity |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1962 | 1963 | 1962 | 1963 | 1962 | 1963 |
| Output |  |  |  |  |  |  |
|  |  |  |  |  |  |  |
| 1. Shipments and other revenue | 300,866 | 326.884 | 8, 430 | 13.822 | 309, 296 | 340,706 |
| Inventories - Goods of own manufacture: |  |  |  |  |  |  |
| Add closing - Goods in process .................................... | 9,905 | 11,115 | $\cdots$ | ... | 9,905 | 11,115 |
| Finished goods ...................................... | 28,911 | 30.813 | -.. | ... | 28.911 | 30.813 |
| Less opening - Goods in process ................................. | 8,967 | 10.115 | ... | $\ldots$ | 8,967 | 10. 115 |
| Finished goods .................................... | 27. 284 | 29,559 | ... | $\cdots$ | 27.264 | 29. 559 |
| 2. Net inventory change ........................................................ | 2,585 | 2,254 | ... | ... | 2,585 | 2, 254 |
| 3. Gross output ( $1+2$ ) .......................................................... | 303,451 | 329,138 | 8,430 | 13,822 | 311.881 | 342,960 |
| Inpout |  |  |  |  |  |  |
| 4. Purchases of goods not of own menufacture ......................... | ... | ... | 8, 107 | 11.050 | 6,107 | 11.050 |
| Inventories - Goods not of Own manufacture: |  |  |  |  |  |  |
| Add opeaing | ... | . | 1,184 | 1,331 | 1,184 | 1.331 |
| Less closing ............................................................ | $\cdots$ | $\cdots$ | 1,186 | 1,997 | 1.186 | 1,997 |
| 5. Cost of goods sold (not of own manufacture) ....................... | $\cdots$ | $\ldots$ | 6. 105 | 10,384 | 6, 105 | 10,384 |
| 6. Materials, supplies, components and semi-processed goods | 170,041 | 182,945 | 1. 194 | 1,195 | 171.235 | 184, 140 |
| 7. Fuel and electricity ........................................................... | 1. 074 | 1,117 | . | $\ldots$ | 1.074 | 1.117 |
| 8. Gross input ( $5+6+7)$ | 171.115 | 184, 062 | 7. 299 | 11.579 | 178,414 | 195, 64 ) |
| Census valve edded (3-8) ....................................... | 132.337 | 145,078 | 1,131 | 2.243 | 133, 468 | 147,320 |

TABLE 3. Employment and Payroll, 1962 and 1963

| $\begin{aligned} & \text { Year } \\ & \text { and } \\ & \text { province } \end{aligned}$ | Employees |  |  |  |  |  |  |  |  |  | Sularies and wages |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Production and related workers |  |  |  | Administrative and office |  |  |  | Total employees |  | Production and related workers |  | Admin-istrative and office | Sales and distribution | Total <br> Balarles and wages |
|  | Manufacturing |  | Other |  |  |  |  |  |  |  |  |  |  |  |  |
|  | Male | Female | Male | Female | Male | Femele | Male | Femele | Male | Female | Manuffe- | Other |  |  |  |
| 1902 | number |  |  |  |  |  |  |  |  |  | \$000 |  |  |  |  |
|  | 47 | 206 | - | - | 11 | 10 | 14 | - | $72$ | 216 | 430 | ** | 84 | 51 | 565 |
| Ne wioundland <br> Prince Edward Island <br> Nove Scotia <br> New Brunswick |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  | - |  |  | - |  | - | - | - |  |  | - |
| Quebec | 4.622 | 8,926 | 19 | 73 | 987 | 568 | 668 | 34 | 6,295 | 9,602 | 34, 479 | 138 | 8, 532 | 3,800 | 46,949 |
| Ontario | 2,578 | 5,570 | 10 | 29 | 654 | 532 | 4.35 | 68 | 3.677 | 6, 199 | 21,701 | 41 | 5, 416 | 2,921 | 30,079 |
| Manitoba | 401 | 2,299 | 2 | 8 | 124 | 92 | 74 | 36 | 601 | 2,435 | 5,915 | 11 | 1.302 | 455 | 7,683 |
|  | 132 | 948 | - | - | 42 | 57 | 58 | - | 232 | 1,005 | 2, 579 | - | 648 | 810 | 4,037 |
| Alberta | 132 | 848 |  |  |  |  |  | - |  | 1,005 |  |  |  |  | 4,037 |
| British Columbla | 147 | 580 | - | - | 40 | 33 | 36 | - | 223 | 613 | 1,952 | - | 421 | 157 | 2,530 |
| Yukon and Northwest Territories | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Totale ...................... | 7,927 | 18, 529 | 31 | 110 | 1,858 | 1,293 | 1,285 | 138 | 11, 101 | 30,070 | 67,057 | 190 | 16, 403 | 8. 194 | 91,844 |
| 1983 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Newfoundiand ...................... | x | x | - | - | $\times$ | x | $x$ | - | x | x | * | x | x | $\times$ | $\chi$ |
| Prince Edward Island ........... | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Nova Scotia ......................... | $\times$ | x | - | - | $\times$ | x | $\chi$ | - | $x$ | x | $\times$ |  | $\pi$ | $x$ | $x$ |
| New Brunswlck .................... | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Quebec | 4,531 | 9,475 | 9 | 2 | 939 | 815 | 653 | 21 | 6, 132 | 10, 113 | 36, 104 | 37 | 8,376 | 4,229 | 48,746 |
| Ontario ................................ | 2,560 | 8,000 | 2 | I | 63 i | 529 | 383 | 78 | 3. 576 | 6,608 | 23,651 | 10 | 5,498 | 3, 181 | 32,340 |
| Menitobe .............................. | 414 | 2, 396 | 14 | 33 | 123 | 110 | 39 | - | 590 | 2. 539 | 6,160 | 49 | 1.348 | 306 | 7,863 |
| Saskatchewan ....................... | x | $x$ | - | - | $\times$ | $\times$ | $\times$ | - | $\times$ | x | $\times$ | x |  | $\times$ | $\times$ |
| Alberta ................................ | 133 | 1.043 | - | - | 39 | 43 | 55 | 1 | 227 | 1,087 | 2,865 | - | 583 | 854 | 4.302 |
| British Columbin .................. | 156 | 635 | - | - | 41 | 45 | 32 | - | 229 | 680 | 2, 263 | - | 428 | 182 | 2,852 |
| Yukon and Northwest Territorles | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Totale | 7.841 | 19,852 | 25 | 36 | 1.790 | 1. 372 | 1,183 | 100 | 10,839 | 21,360 | 71,673 | 97 | 16,474 | 8,857 | 97. 100 |

TABLE 3A. Production and Related Worlers, - Manufacturing Activity, by Months, 1962 and 1983

| Month | Establishments reporting monthly detall |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | 1962 |  | 1983 |  |
|  | Male | Female | Male | Female |
|  | number |  |  |  |
| Jemuery .................................................................................................................................... | 6. 515 | 15,696 | 6,642 | 16, 435 |
| February ................................................................................................................................ | 6, 642 | 15,774 | 6,601 | 16,658 |
| March ....................................................................................................................................... | 6,621 | 15,904 | 6,550 | 16,700 |
| Apr11 ...................................................................................................................................... | 6,546 | 15,558 | 6,471 | 16,569 |
| May ....................................................................................................................................... | 6,716 | 15,652 | 6,541 | 16, 716 |
| June .................................................................................................................................... | 6,755 | 15,886 | 6, 609 | 16,913 |
| July ......................................................................................................................................... | 8,707 | 15,707 | 6,540 | 18,675 |
| August ................................................................................................................................... | 8,900 | 18,017 | 6,680 | 17, 273 |
| September ............................................................................................................................... | 6,890 | 16. 222 | 6,704 | 17,444 |
| October .................................................................................................................................. | 6,860 | 16,291 | 6,661 | 17,651 |
| November | 6,733 | 16,195 | 6,678 | 17,616 |
| December ........................................................................................................................... | 6,572 | 15,745 | 6,672 | 17, 199 |
| Average for establishments reporting monthly detail (collected only for lerge establishments).. | 6,727 | 15,904 | 6,637 | 17,000 |
| Average for small establishments (only annual avarages collected) ........................................ | 115 | 297 | 115 | 331 |
| Average for all satublishments ............................................................................................... | 7,927 | 18,529 | 7,8\$1 | 19,852 |

Note: There were 1,085 male and 2,328 female employees in 1962 and 1,089 male and 2,521 female in 1963 that were collected from medium size establishments. These figures are included in "Average for all establishments" as only quarterly detall was coliected from such establishments.

TABLE 4. Industry Inventories, 1963

| Province | Manulacturing |  |  |  | Nonmanufacturing | Total inventories |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Raw materials and suppltes | Goods in process | Finished goods of own manufacture | Total manufacturing | Products or materials purchased for resale |  |
|  |  |  | book val | e $\$^{\prime} 000$ |  |  |
| Opening: |  |  |  |  |  |  |
| Newfoundlend | $x$ | x | * | x | x | x |
| Prince Edward Island | - | - | - | - | - | - |
| Nova Scotia | * | x | x | $x$ | - | x |
| New Brunswick | - | - | - | - | - | - |
| Quebec | 16,701 | 5.414 | 13, 361 | 35.477 | 851 | 36, 328 |
| Ontario | 11,511 | 3,297 | 10,729 | 25,537 | 453 | 25,990 |
| Manitoba | 3,943 | 928 | 2,750 | 7.621 | 15 | 7,636 |
| Saskatchewan | x | $\star$ | $\times$ | x | x | $\pm$ |
| Alberta ...... | 1,039 | 193 | 1,486 | 2.720 | 2 | 2,722 |
| British Columbla | 1,045 | 140 | 749 | 1.934 | - | 1,934 |
| Yukon and Northwest Territorles .............................. | - | - | - | - | - | - |
| Totals .................................................................. | 34, 574 | 10,115 | 29, 559 | 74,248 | 1.331 | 75, 579 |
| Closing: |  |  |  |  |  |  |
| Newfoundland | x | x | x | x | $\times$ | * |
| Ptince Edward Island | - | - | - | - | - | - |
| Nova Scotia | x | I | x | x | - | $\times$ |
| New Brunswick | - | - | - | - | - | - |
| Quebec | 17,704 | 6, 059 | 13,296 | 37.059 | 1,433 | 38,491 |
| Ontario | 11,431 | 3. 687 | 11,657 | 26.775 | 513 | 27. 288 |
| Manitaba | 3,978 | 850 | 2,485 | 7,313 | 29 | 7. 342 |
| Saskatchewan | $x$ |  | $\pi$ | $\times$ | x | $\chi$ |
| Alherta ........... | 1,121 | 232 | 1.974 | 3, 327 | 3 | 3,330 |
| British Columbia ......................... | 1,219 | 167 | 832 | 2,219 | - | 2,215 |
| Yukon and Nortbwest Territories .............................. | - | - | - | - | - | - |
| Totals | 35,717 | 11.115 | 30,813 | 77,645 | 1.997 | 79, 64.1 |

TABLE 5. Purchased Fuel and Electricity Used in Manufacturing Activity, 1962 and 1963

| Description | 1962 |  | 1963 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Cost | Quantity | Cost |
|  |  | \$ 000 |  | $8{ }^{\prime} 000$ |
| 1. Large establishments which reported commodity detall: |  |  |  |  |
| Bituminous coal: |  |  |  |  |
| (a) From Canadian mines .................................................... ton | 1,441 | 24 | 1.458 | 20 |
| (b) Imported | 2,071 | 24 | 1,911 | 22 |
| Sub-bituminous coal (from Alberta mines only) ...................... " | - | - | , | - |
| Anthracite coal | 436 | 6 | 1,174 | 18 |
| Lignite coal ....................................................................... ** | - | - | - | - |
| Coke ............................................................................... " | 435 | 7 | 350 | 6 |
| Gasoline (including gasoline used in cars and trucks) ............ Imp. gal. | 214,944 | 90 | 257, 151 | 104 |
| Fuel oil including kerosene or coal oil ................................. " | 1,286,622 | 156 | 1,271,75s | 165 |
| Wood .................................................................................. cord. | 85 | 1 | 60 | 1 |
| Gas: |  |  |  |  |
| (a) Liquefted petroleum gases ............................................ Imp. gal. | 1,962 | 2 | 2, 234 | 2 |
| (b) Other manulactured gas ................................................ M cu.ft. | - | - | - | - |
| (c) Natural gas .............................................................. | 56, 165 | 28 | 70, 486 | 36 |
| Other fuel .......................................................................... | ... | 2 | ... | 8 |
| Electricty purchased .................................................................. kwh. | 27,459,191 | 492 | 28, 409, 469 | 500 |
| Steam purchased | ... | 36 | ... | 36 |
| 2. Estimate for small establishments: |  |  |  |  |
| Fuel and electricity | $\ldots$ | 33 | - | 31 |
| 3. All establishments: |  |  |  |  |
| Total fuel and electriclty used............................................... | -•" | 1,074 | - $\cdot$ | 1,117 |

Note: The total value of fuel and of electricity collected from medium size establishments in 1962 was valued at $\$ 70,000$ and $\$ 101,000$, respectively. In 1963 these were valued at $\$ 60,000$ and $\$ 107,000$ respectively. These figures are inciuded in "Total fuel and electricity used" only.

TABII 6. Materials and Supplies - Manufacturing Ictivity, 1962 and 1963

| Describites | Cost |  |
| :---: | :---: | :---: |
|  | 1962 | 1963 |
|  | \% 000 |  |
| 1. All materials and components used ${ }^{\text {d }}$ | 150,955 | 161.762 |
| 2. Containers and other packaging materials and supplies used ...... | 2,256 | 2. 349 |
| 3. Operating. maintenance and repair supplies used (excluding fuel). | 2. 001 | 2,005 |
| 4. Amount paid out to others tor work done on materials owned by establishments | 14.829 | 16.828 |
| Totals | 170.041 | 182,945 |

No detailed information on materials used was collected from small establishments, the estimated costs tor which are included here. These estimated costs were $\$ 2,438,879$ in 1962 and $\$ 2,437,204$ in 1963.

TABLE 7. Shipments of goods of Own Manufacture, 1962 and 1963

| Description |  | 1962 |  |  |  | 1963 |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Men's and youths* |  | Boys* |  | Men's and youths' |  | Boys' |  |
|  |  | Quantity | Value | Quantity | Value | Quantity | Value | Quantity | Value |
| 1. Products: |  |  |  |  |  |  |  |  |  |
| suits, except slack and uniform: All wool: |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |
|  | N0* | 1.090,263 | 40,727 16,387 | 7.880 | ${ }^{116}$ | 1. 013,072 | $\begin{aligned} & 39.328 \\ & 18,446 \end{aligned}$ | 5,147 | , 80 |
| All rayon: |  |  |  |  |  |  |  |  |  |
| (a) One-pant ....................................................................................................................... | $\because$ | 28,731 84,883 | $\begin{array}{r} 460 \\ 1,662 \end{array}$ | 26,092 76,940 | 309 809 | $\begin{array}{r} 18,998 \\ 108,479 \end{array}$ | - $\begin{array}{r}324 \\ 2,034\end{array}$ | $\begin{aligned} & 19,047 \\ & 67,417 \end{aligned}$ | 263 761 |
| Rayon and wool, chielly wool: |  |  |  |  |  |  |  |  |  |
| (a) One-pant <br> (b) Two-pant | $\because$ | 52,456 62.711 | 1,367 1,265 | 9,697 | ${ }_{3} 102$ | 39,991 51,673 | 1.054 835 | 25.351 | 238 |
| Rayon and wool, chielly rayon: |  |  |  |  |  |  |  |  |  |
| (a) One-pant <br> (b) Two-mant | $\because$ | 14.616 26,377 | 216 471 | 1 | 1 | 50, 777 | ,830 | : | $!$ |
| Suits, unitorm: |  |  |  |  |  |  |  |  |  |
| Military | $\because$ | 17.988 | 865 | - | - | 26,504 | 965 | - | - |
| Non-military ..................................................................... | * | 159,908 | 7,041 | - | - | 197, 754 | 7.191 | - | - |
| Overcoats and topcoats: |  |  |  |  |  |  |  |  |  |
| Overcoats, regular modeis (laminated and non-iaminated)...- | $\because$ | 358. 208 | 9,128 | 31.691 | 458 | 586. 095 | 13.907 | 60, 173 | 873 |
| Topcoats, regular models <br> station wagon (except short iength coats) | ". | 291.573 24.712 | 7,075 344 | 25, 516 | 312 | 193,873 | 5,003 | 15,930 |  |
| Ralncoats ............................................................................ | $\cdots$ | 429, 861 | 6.274 | 95,769 | 652 | 575,693 | 7.875 | 84,787 | 597 |
| Jackets, separate: |  |  |  |  |  |  |  |  |  |
| Civilian .......... | $\because$ | 690, 487 | 11, 744 | 239.769 | 2,118 | 925, 266 | 14.422 | 272,121 | 2, 265 |
| Mllitary (blouses and Jackets) | " | 7.568 | 136 |  |  | 46, 771 | 290 |  |  |
| Vests, separate | " | 78.593 | 414 | 1 | , | 128, 217 | 731 | 1 | : |
| Pants and slacks, fine, separate, dress and sport, including boys' short pants and knickers: |  |  |  |  |  |  |  |  |  |
| All wool .................................................................................. | $\because$ | 1.063. 664 | 10. 287 | 120.004 | 551 | 1.131.475 | 10, 068 | 92,999 | 556 |
| All payon. | " | 475,590 | 2,438 | 326. 202 | 975 | 526, 075 | 2,764 | 320. 772 | 1.445 |
| Wool mixtures, chiefly wool. | $\because$ | 491.675 | 3, 551 | 212,890 | 645 | 447. 056 | 3.756 | 178, 804 | 715 |
| Rayon mixtures, chielly rayon | " | 647.973 | 2,993 | 584.597 | 1. 813 | 686, 269 | 3.123 | 572,654 | 1.768 |
| Cotton or chiefly cotton ..................................................... | " | 1. 559,907 | 5,996 | 924.553 | 2,397 | 1,468, 412 | 6.187 | 828.873 | 2,393 |
| Other ................................................................................ | " | 368.896 | 2. 160 | 244,704 | 812 | 420,795 | 2,875 | 217,003 | 723 |
| Pants, uniform, separate: Military |  | , | * | - | - | , | , |  |  |
| Non-mulitery ............................................................................... | No. | 97.683 | 774 | $1^{-}$ | - | 74.544 | 432 |  |  |
| Pants, work: |  |  |  |  |  |  |  |  |  |
| Wool and wool mixtures ....n............................................... | doz. | 31.766 | 1,564 | 8. 096 | 238 | 52. 562 | 2,228 | 42.606 | 961 |
| Cotton ................................................................................ |  | 389.206 | 13.518 | 117.403 | 2.915 | 375. 039 | 13.219 | 91,335 | 2,588 |
| Breeches: <br> Wool and wool mixtures $\qquad$ |  | * | , | , | , | , | , | , | , |
| Overalis: |  |  |  |  |  |  |  |  |  |
| B1b | doz. | 47. 444 | 1.925 | 877 | 20 | 42.537 | 1.773 | 535 |  |
| Dungarees and waistband | . | 155, 255 | 4. 729 | 140.606 | 2,793 | 156.994 | 5.058 | 158,205 | 3.360 |
| Coveralls ......................................................................... | " | 78, 393 | 4.270 | -136 |  | 73, 773 | 4,061 | ${ }_{1}$ |  |
| Overall coats (jumpers) only | $\because$ | 8. 246 | 334 | 1 |  | 13.733 | 514 |  |  |
| Smocks, dusters and shop coats | * | 52,674 | 2,135 | 1 | 1 | 58,460 | 2,411 |  |  |
| Short coats (including zippered short jackets, parkas, mackinaws, bush coats, leather coats, short leagth station wagon coats and vests): |  |  |  |  |  |  |  |  |  |
| Wool and wool mixtures ....................................................... | doz. | 65, 231 | 6. 260 | 16.512 | 1,120 | 58,559 | 4,967 | 14, 109 | 805 |
| Cotton. |  | 65,656 | 5, 031 | 20,820 | 1. 259 | 62, 430 | 4,365 | 9,654 | $\mathrm{i}^{714}$ |
| Leather | ", | 20.246 | 2.356 | 4. 040 | 263 | 29,075 | 2,802 |  |  |
| Other |  | 130, 158 | 11.447 | 38, 708 | 2.621 | 124. 390 | 10,250 | 39,208 | 2,478 |
| Aprons ................................................................................. | " | 5,620 | 62 | - | - | 16,065 | 137 | - | - |
| Shirts tor formal wear ........................................................... |  | \% | : | - | - | - | - | - | - |

See lootnotes at end of table.

TABLE 7. Shipments of Goods of Own Manufacture, 1962 and 1963 - Concluded


[^0]List of Establishments classified to This Industry. 1963
(Does not include establishments classified to other industries, which as a secondary activity, manufacture products lypical of this industry)

## Suits and Overcoats

## Quebec:

Acme Clothing Co. Ltd., 10 Ontario St. W., Montreal
Admiration Clothes Ltd., 4052-60 St. Lawrence Blvd., Montreal
Allied Clothing Mrg. Ltd., 5505 St. Lawrence Blvd., Montreal Apex Clathes Inc., 77 ML . Royal W., Montreal
Beacon Ciothing lnc., 4060 St. Lawrence Blvd, Montreal
Belvedere Clothes, 9050 Park Ave., Montreal 11
Besner, J. A. \& Sons, 9200 Park Ave., Montreal
Besner, J.A. \& Sons, 201 St. Louis St., St. Johns
Braiter Bros., 4428 St. Lawrence Blvd., Montreal
Burtmar Clothes Ltd., 9090 Park Ave, Montreal
Busner Clothes Co., 3575 St, Lawrence Blvd., Montreal
Conterbury Clothes Co., 372 St. Catherine St. W., Montreal
Cardinal Clothes Inc., 10 Ontario St. W., Montreal
Charles Clothes Co., 10 Ontario St. W., Montreal
Clinton Clothes Inc., 9 St. Catherine E., Montreal
Clinton Clothes Inc., 9 St. Catherine E., Montreal
Clover Brand Clothing Co, 7080 Hutchison St, Montrea]
Clover Brand Clothing Co,, 7080 Hutchison St., Montreal
Cohen, A. \& Co. Inc.. 305 Bellechasse St. E., Montreal
Cohen, A. \& Co. Inc., 305 Bellechasse St. E.
Cohen, A. 8 Co. Inc., St.Gabriel-de-Brandon
Cohen, S. \& Company Lid., 10 Ontario St. W., Montreal
Continental Clothing Company, 3866 St. L, awrence Blvd., Montreal Cooke, J. \& Son Clothes Ltd, 3964 St, Lawrence Blvd., Montreal Cooper Clothing Mig. Co., I.td., 3981 St, Lawrence Blvd., Montreal 18 Cooper Clothing Mfg. Co., Istd., Foft Chambly
Coronet Sporiswear Mfg. Ltd, 10 Ontario St. W., Montreal
Coulombe E. T. \& Cie Ltée, 295 , rue de I'Eglise, Québec 2
Crestbrooke Clothiers Inc. I. 500 St. Catherine St. W., Montreal Crown Royal Clothing Co., 8280 St. Lawrence Blvd., Montreal 11 Delm Inc. 372 St. Catherlne St. W., Montreal
Delmonte Tailars Feéd., 3575 St. Lawrence Blvd., Montreal Dominion Clothing Co., Litd., 486 St. Catherime St. West, Montreal 2 Dundee Mfg. Co. Ltd., 5505 St. Lawrence Blvd. Montreal 14 Firl Clothing Co., 15 Ontario St. W., Montreal
Fikin, J. Co. Lid., 22 St. Gregoire St., Farnham
Empire Clothing Mrg. Co., 307 St, Catherine St. W., Montreal Fagen Clothing Mfg. Ltd., 58 Fairmount St. W., Montreal Fushion-Craft Migs. Ltd., 2012 St , Lawrence, Montreal Fwderal Brand Clothes Lid.. 9200 Park Ave., Montrea Freedman Co. Ltd.. The, 5300 Molson St., Montreal 36 Gardner Clothing Co, Ltd. 18 Demers St., Quebec Garneau, Raoul \& Fils, 369, boul. Charest est, Québec Goid, S. \& Company, 372 St. Catherlne St. W., Montreal Gordon Ciothing Ltd., 2010 St, Lawrence Blvd., Montreal Halickmen Bros. Limited, 10 Plne Ave. W., Montreal
Harrow Brand Clothing Co. Inc., 63 Prince Arthur St. E., Montreal Hart, Samuel \& Company Limited, 400 Atlantic Ave, Montreal Hyde Park Clothes Limited, 2050 Bleury St., Montreal Jackson's Mfg. Co., 7335 Si. Lawrence Blvd., Montreal Kruger Clothing Company, 1030 St. Alexandet St., Montreal 1 Laflamme \& Cie Limltee, 317-321, rue Rucine est, Chicoutimi Laurentide Clothing Co, Ltd., 3575 St. Lawrence Blvai, Montreal Lezare Phillips Co. Ltd., 372 St. Catherine St, West, Montreal Les Vêtements Elz. Fortier Ltêe. 344, rue St-Dominique, Québec Levitt \& Sons Ltd., 9500 St. I.awrence Blvd., Montreal
Levitt 8 Sons Ltd., 9500 St. L, awrence Blvd., Montreal
Lombardis L., Preferred Clothes Lid., 1095 St. Gregoire St., Montreal MacSweil Clothes Reg'd., 1619A. St. Lawrence Blvd. Montreal Maple Leaf Clothing Company, 10 Ontario St. West, Montreal 29 Mark Craft Clothes Ltd., 9100 ' St. Lawrence Blvd., Montreal McEwen Uniform Company, 5220 St. Hubert St., Montreal 34 Merit Clothing Co. Limited, 3575 St. Lawrence Blvd., Montreai Metro Clothing Co., 3575 St, Lawrence Blvd, Montreal
Mickey Allen Clothes Ltd., 1078 Bleury St., Montrea]
Miller Clothing Mig. Co. Ltd. The, 1604 St. Lawrence Blvd., Montreal Modern Men"s Clothing Ltd., 5505 St. Lawrence BIvd., Montreal Morwill Clothing Mfg. Co. Ltd., 4310 St. Lawrence Blvd., Montreal 18 Park Lane Clothes Litd., 3655 St. Lawrence Blvd., Montreal Peerless (1962) Clothing Manufacturing Co. 960 St. Lawrence BIval Montreal Perfectlon Brand Clothes Litd., 8850 Park Ave., Montreal 1 I
Philcraft Clothes Reg'd, 4316 'St. Lawrence Blva., Montreal
Philcraft Clothes Reg d, 4316 St . Lawrence Bly
Phil Himes Inc. 10 Ontario St. W. Montreal 18
Phil Himes Inc., 10 Ontario St. W., Montreal 18
Premier Brand Clothing Co. Ltd., 1245 St. Urbain St., Montreal
Princlpal Clathing Manufacturing Co. Ltd. . 3660 St. Lawrence Blvd., Montreal
Princlpal Clothing Manufacturing Co. Ltd., 3660 St, Law
Progress Brand Clothes Inc. 7080 Park Ave., Montrea]

## Quebec - Concluded:

Ranamo Sportswear Inc, 2025 St. Lawrence Blvd. Montreal
Rosenbaum A. Ltd., 3575 St. Lawrence Blvd., Montreal Rubin Bros. (Clothiers) Limited, Victoriaville
Sainthill-Levine Co. Lutd., Sherbrooke
Salomon Bros., 1485 Bleury SL. Montreal
Salomon J, \& San, Ltd., 3483 Park Ave., Montreal
Salomon L. \& Sons, 3991 St. Lawrence Blvd., Montreal
Samuel \& Samuel Clothing Mig. Inc. 4459 St. Lawrence Blva., Montreal
Samuel sohn Limited, 6930 Park Ave., Montrea!
Savoy Tallored Clothes Inc., 1250 St. Alexander St., Montreal
Schecter Clothing Co. Inc., Wm., 6250 Hutchison St., Montreal 8
Scott-Lasalle Ltd. 210 rue St-Jean, Longueil
Segal P. \& Co., 15 Louvain St. W., Montreal 12
Shear I. \& Co., 83 Rachel St. E., Montreal
Slna Clothing Co., 9 St. Catherine E., Montreal
Smart Fil Clothing, 3768 St. Luawrence Blvd. Montreal
Society Brand Clothes Limited, 8280 St. Lawrence Blvd., Montreal
Star Uniforms Inc., 960 St. Lawrence Bivd. Montreal
Stately Clothes Mfg. Company, 10 Ontario St. W., Montreal
Supercraft Clothes of M1I. Inc., 3175 St. Lawrence Blvd. Montreal
Tlmes Square Clothes, 7335 St . Lawrence Blvd. Montreal
Trans-Canada Sportswear Reg'd., 3981 St. Lawrence Blvd. Montreal Uniform Co. Ltd., 5149 St . Lawrence Blvd., Montreal
Victor, Jack \& Sons Ltd., 1250 St. Alexander St., Montreal
Wise Manufacturing Ccmpany, 3575 St. Lawrence Blvd., Montreal

## Ontario:

Ascat Clothes Limited, 217 Richmond West, Toronto Atush Sportswear Ltd., 355 Adelaide St. W.. Toronto Balfour Clothing Co. Litd. 161 Spadina Ave. Toronto British Brand Clothes, 215 Spadina Ave., Toronto Cook Warten K. Limited, 15 Fraser Ave., Tosonto Coppley Noyes, \& Randall Ltd., $56-58$ Merrick St., Hamilton
Cornwall Pants \& Prince Clothing Co. 28-34-36 Marlborough St. W. , Cornwall Del-mar Clothes Ltd., 533 College St., Toronto
Feldman Bros, \& Wise Limited, 312 Adelaide St. West, Toronto
Firth Bros. Ltd., 127 Hughson St. N., Hamliton
Goodline Clothing Ltd., 116 Spadina Ave., Toronta 2 B James Bros. Limited, 179 John St . Toronto
Kalles Clothes Ltd., 77 King St. W., Toronto 1 Lawrence Talloring, 16 Bejdw in St., Toronto
Oxford Clothing Company, 110 Spadina Ave., Toronto Park Manor Clothes Limited, 332 Richmond St. W., Toronto Rex Nash Co, Ltd. 489 College St. , Toronto
Sainthill-Levine \& Co. L.td., 100 Claremont St., Toronto Shiffer Hillman Co, Limited, 197 Spadina Ave., Toronto Stone Clothing Co. Lid., The M., 160 Johr St., Toronto Superior Men's Tailoring Ltd. \& Modern Pant Makers, 489 College St., Toronto Tip Top Tallors Lid.. 637-657 Lakeshore Bivd. W., Toronto William Young Ltd., 112 Guelph St. Hespeler

## Manitoba:

Great West Uniforms Ltd., 281 McDermot Ave., Winnipeg Manitoba Clothing Co., 550 Main St., Winnipeg

## Alberta:

La Flẻche Bras. Limited, 10047 - 2nd St., Edmonton

## British Columbia:

Camphell Gordon Limited Western Canada Weaving Mill Lid., 78 East 2nd Ave. Vancouver 10
Claymore Clothes Ltd., 302 Water St. Vancouver 3
Drapeshire Clothes Lid., 823 Clark Drive, Vancouver 6
Lounge Fashion Clothes, Lid., 330 W. Cordova St., Vancouver

## Trousers and Separate Garments

## Quebec:

Alberg Mig. Co. Reg' d., 8710 Park Ave., Montreal Apex Pants Co., 3575 St, Lawrence Blvd. Montreal Ballin Mfg. Co. Inc., 4529 Clark St, Montreal
Barmish Bros. Inc. 9010 St. Lawrence Blvd. Montreal Ciayman \& Sons Ltd., 7100 Waverley St., Montreal Comfort Pants Company, 372 St. Catherine St., W. Montreal

## Quebec - Continued

Crown Pants Co, Ltd., 8710 Park Ave., Montreal
Daimor Pants \& Sportswear Co., Ltd., 9250 Meilleus, Montreal
Evans Pants Inc., 1850 St. Antoine St., St. Hyaclnthe
Fellig Clothing Co., 15 Ontario St. W., Montreal
Flt Rite Pants \& Sportswear Co. Ltd, 2101 St, Lawrence Blvd, Montreal 18 Imperial Pants Co. Inc., 710 Notre Dame St. W., Montreal

List of Establishments classified to This Industry, 1963 - Continued

Quebec - Concluded:
Krakow Company, H. 3575 St. Lawrence Blvd. Montreal
National Sportswear Limited, 3575 St. Lawrence Blvd., Montreal
National Sportswear Limited, 3575 St. Lawrence Blvd., Mont
Pacific Pants Co. Inc., 3537 St, Lawrence Blvd., Montreal
Pacific Pants Co. Inc., 3537 St, Lawrence Blvd., Montreal
Perfect Clathing Co., 5168 St. Lawrence Blvd., Montreal
Rohrlick, $S$. \& Sons Limited, 4060 St. Lawrence Blvd., Montreal
Rosen Bros, 66 Académie St, Valleyfleld
Rothstein M. Pant Company Limited, 5505 St. Lawrence Blvd., Montreal
Selfast Mfg. Co., Ltd., 3981 St. Lawrence Blvd., Montreal
Slax Inc. 190-21st Ave. Lachine
Sparton Men's Heat Inc., St. Thérèse
Spratt, Jack, Mfg. Inc., 4400 St, Lawrence Blvd., Montreal
Supreme Manufacturing Inc., 9150 Meilleur St., Montreal
Trousers Inc., 7044 St. Urbain St. Montreal
Trousers Inc. 7044 St. Crban St., Montreal

Ontarlo:
American Pant Co, 171 Jahn St., Taronto
Canada Pant Co. Lid., 221 Richmond St. W., Toronto
Empire Pants \& Boy's Wear Con 575 Adelaide $5 t$. W., Toronto
Famous Pants Mfg. Co. Ltd., 40 Camden St., Toronto
Feldman Brothers \& Wise Lid., 39 West St. S. Orilla
Free Eesy Clothing, 15 McCann St., Trenton
Gibraltar Pant Mig. Co. Limited, 197 Spadina Ave., Toronto
J. \& B. Clothes, 366 Adelaide St., W., Toronto

Krantex Co. Ltd., 445 King St. W., Toronto
Nash Pant Co. Iimited, 585 Adelaide St. W., Toronto
Otis Pant Mfg. Co. Ltd,, 267 Brock Ave., Toronto
Richmond Clothes Ltd., 80 Nelson St., Toronto
Richmond Clothes Ltd., BD Nelsan St., Toronto
Valley Siack Mfg., 457 Richmond St. W., Toronto
Valley Siack Mfg., 457 Richmond St. W., Toronto
Westwood Pant Mig. Co. Ltd., 629 Adelaide St., W. . Toronto

## Manitolba:

Aetna Garment Co., Ltd.. Altona
Astoria Garment Co., 281 McDermot Ave., Winnipeg
California Leather \&' Spartswear, 447 Bannatyne Ave., Winnipeg
Florida Sportswear Mfg. Ltd., 130 Princess St., Wunipeg 2
Freed \& Freed Limited, 474 Hargrave St., Winnipeg
Globe Garment Mfg. Co., 54 Adelaide St., Winmipeg
H. \& R. Mfg. Co. L.td. 65 Rorie St. Winnipeg

Monarch Wear of Canado Ltd., 136 Market Ave., Wimnlpeg
Monarch Wear Mfg. Co. Ltd., Mill St., Steinhach
Standard Garment Mfg. Co., 300 Princess St., Winnipeg
Western Shirt \& Overall Co. Ltd., 55 Arthur St. Winnipeg

## Saskatchewan:

Canaday's Apparel Ltd., 115 Coronation Drive, Moose Jaw

## Alberta:

Parker Sportswear Co. Litd. . 10355-105th St., Edmonton
Styiesmaster Apparel Ltd., 11745-78th St., Edmonton

## British Columbia:

Aero Garment Ltd., 333 Woodland Drive, Vancouver 6 Coast Sportswear Ltd., 1206 Homer St., Vancouver 3 Marlin Sportswear Lid., 322 Water St., Vancouver 3

Newfoundland:
United Cotton Mills Ltd.. James Lane, St. Johm's

Nova Scotia:
Creaser J.F. Company, Limited, La Have
Creaser J.F. Company. Limited, Bridgewater
Maritime Pant Mrg. Co., Lta.,
Mauss Garment Lid., Riverport
Murphy's Limited, Howe Ave., Halifax
Wear Well Garments Ltd., Foord St., Stellarton

## Quebec:

Aberdeen Clothing Co. 10 Ontario St. W., Montreal 18 Alaska Leather Wear Co. 6380 St. Lawrence Blvd., Montreal Aljac Sportswear Ltd.. 9600 St. Lawrence Blvd., Montreal Alpine Spartswear Ltd., 1000 Amherst St., Montreal Amine Spartswear Lita, Ametican White Uniform, 4107 Colonial Ave
Apex Garment, 10 Ontario St. W., Montreal
Apex Garment, 10 Ontario St. W., Montreal
Arena Manufacturing Co. 435 Beaublen St. Montreal
Arena Manufacturing Co., Donnacona
Atlantic Sportswear Mig. Ltd., 3970 St. Lawrence Blvd., Montreal
Bantamac of Canada Led., 1619 William St., Montreal Baron Mfg. Co., 2041 Pie IX Blvd., Montreal
Beacon Uniform Co. Ltd., 9697 St. Lawrence Blvd., Montreal Bellehumeur Marcel R. 3260 Boul. Bernard, Montreal
Briston Leather Sportswear Ltd., 5437 St. Lawrence Blvd.. Montreal
British Mfg. Co. Ltd., 4152 St. Lawrence Blvd., Montreal
Carleton Mfg. Ltd., 4517 City Hall Ave., Montreal 14
Ciassic Clothing Co. 3575 St. Lawrence, Montreal
Codet Mfg, Inc. . The, Cor. Maple \& Dione Sis., Coaticook
Croydon Manufacturing Co. Ltd., 407 St. Peter St., Montreal
E. \& R. Inc., 3575 St. Lawrence Blvd., Montreal

Eddy's Sportswear Mig. Co. Ltd., 3655 St. Lawrence Blvd., Montreal
Famous Leather Garments Co. 5244 St. Lawrence Blvd., Montreal
Filger Clothlng Co., The, 63 Prince Arthur E., Montreal
Frontenac Oyerall Ltd., St. Evariste Station, La Guadeloup
Frontenac Oyerall Lta, St. Evariste Station, La Guadel
Goldfarb Bros. inc., 9124 St. Lawrence Blyd., Montreal
Goldfarb Bros. inc., 9124 St. Lawrenc
Goldfarb Bros., Scott St., St. Jerome
Goldtarb Bros., Scott St., St. Jerome
Goodhue J.B. Co, Ltd., The, Rock Island
Goodhue J.B. Co. Ltd. The, Rock Island
Goodwear Pants \& Sportswear Reg ${ }^{\circ}$., 4267 St, Lawrence Blvd., Montreal
Guarantee Spart Garment Ltd., 3655 St. Lawrence Blvd., Montreal
Guarantee Sport Garment Ltd., Sorel
Houde-Laporte Inc, Lyster, Co. Megantic
Joliette Pants Ltd.. 9 St. Catherine St. E., Montreal

Quebec - Cunchilen
Keystone Overail \& Pants Mig. Co., 42 Pine Ave. W., Montreal L. \& W. Clothing Co., 10 Pine Ave. W., Montreal 18 Leather Wear Limited, 10 Oueliette, Marieville
Lefebvre Garment Mrg. Co. Ltd.. 1325, rue St. Jacques, St, Hyacinthe Lonn Overall \& Pants Mig. Co., The, 2010 St . Lawrence Blvd., Montreal Montreal Leather Garment, 3738 St. Dominique St., Mantreal
Nash Shirt Litd., Leonard D'Aston
Northland Sportswear Ltd., 9050 Park Ave., Montreal 11
Northand Sportswear Ltd., Main St., St. Jacques
Playground Sportswear, 7420 Iberville St., Montreal
Poole Co. Inc,, 360 Des Recollets Street, Montreal
Roole Co. Inc, 360 Des Recollets Street, Montreal
Regent Shirt Mig. Co., 450 St. George St,, Three Rivers
Regent Sportswear Mfg. Co., 4267 St. Lawrence Blvd..
Sampson Mig. Co., 5335 St Lawrence Blvd., Montreal
Sampson Mig. Co., 5335 St , Lawrence Blvd., Montrea
$\mathrm{S}, \mathrm{B}$. Sportswear, 3643 St . Lawrence St., Montreal 18
S. B. Sportswear, 3643 St. Lawrence St., Montreal 18
Scott Leather Goods Co., 3710 St. Lawrence Blvd., Montreal Srag Proof Limited, 21 Stewart Ave., Beebe
Standard Overall Mig. Co. Ltd., 329 Notre Dame St. East, Montreal Stano Sportswear Mfg. Co., 2010 St. Lawrence Blvd,, Montreal Star Clothing Co., 5505 St. Lawrence Blvd, Montreal
Sun Valley Sportswear Ltd. 540 Beauharnois St., Montreal 14 Toh-Vee Mfg. Co. Inc., 40 Molière St., Montreal 10
Union Overall Mg. Co. of Canada, 2042 Papine au Ave. Montreal Utex Cprporation, Victoriaville, H.O, 20V1 St. Lawreace Blvd., Montreal Wilkins Co. Ltd., Robert C., 133 Main St., Farnham

## Ontario:

Ambridge - Thompson Ltd., 800 Wellington St., Ottaws Atlas Textile Products Co., 11 Charlotte St. Toronto 2 B Avon Sportswear, 109 Ossington Ave.. Toronto
B. \& F. Sportswear, 221 Richmond St. W., Toronto 2 B
B. \& M. Mig. Co., 373 Grand Ave. E., Chatham

Baldwin Garments Ltd., 200 Adelaine St. S., London
Beaver Stirts \& Sportswear Ltd., 9 Morrison St., Toronto 2 B Bell Shirt Co. Ltd., The, 205 Coleman St., Belleville Canada Sportswear Co., 380 Adelade St. W., Toronto Cambria Sports Products Ltd.. 1 II Riverside Drive, Windsor Capelli Sportswear, 24 Barton St. W., Hamilton Capeli. Sportswear, 24 Barton St, W., Hamito
Carss Mackinaw Ltd., 69 Peter St. South, Orillia
Carss Mackinaw Ltd.. 69 Peter St. South, Orillia
Columbia Shirt Mfg. Lid., 159 Mccaul St. Toronto
Columbia Shirt Mfg. Led., 159 McCaul St. Toronto
Contínental Pant Mfg. Co., 29 Front St. E. Toronto
Continental Pant Mfg. Co., 29 Front St. E. Toronto
Craft Sportswear Ltd. 366 Adelaide St. W., Toronio
Craft Sportswear Lid., 366 Adelaide St. W., Toronin
Cumberland Clothing Ltd., 460 Richmond St., W., Toront o 2 b
Deacon Bros. Sportswear Ltd., 121 Dundas St. E., Believile

## Outdoor and Work Clothing - Concluded

Ontario - Concluded:
Eagle Overall \& Pant Co. Ltd., 12 Beverley St., Toronto
Elite Sportswear Mig. Co. Ltd., 345 Adelaide St. W., Toronto 2 B
Feld Sportswear Ltd., 445 Rlchmond St. W. Toronto 2 B
Franco Canadian Leatherwear Ltd., 20 Camden St., Toronto
Hamilton Carhartt Mfg. Ltd., 2 River St. Toronto 2
Hemmill, J.P. \& Son Ltd., 26 Gordon St., Guelph
Haugh, J.A. Mig. Co. Limited, 2301 Keele St. Toronto 15
Kenwood Garments, 692 Wilson Ave., Downsvlew
Kitchen-Peabody Garments Lid., 5 Edward St., Brantford
Mac Mor Sportswear Ltd., 372 Richmond St., Toronto
McGregor Sportswear of Canada Ltd., 136 Vlctorla Road, S., Guelph
Miami Sport Garment, 42 Camden St., Toronto 2 B
Morris Leather Garments Ltd., 533 College St., Toronto 4
Murray Uniform Ltd., 65 Front St. E. Toronto 1
National Textiles Ltd. Alexander St. Welland
Outdoor Outfits Ltd., 366 Adelaide St. W., Toronto 2 B
Panama Sportswear Mfg. Ltd. 590 King St. W., Toronto
Paris Sportswear Ltd., 12 Brant St., Toronto 2 B
Park Avenue Wear Ltd. 13 Park Ave. E., Elmira
Peerless Textle Products Co. Ltd., 545 King St. West, Toronto 2 B
Peerless Textlle Products Co. Ltd., Collingwood
Peerless Textlle Products Co, Ltd, 612 - 10 th Ave., Hanover
Perfect Pant \& Sportswear Ltd. 210 Sussex Mews, Toronto
Quality Leather Sportswear Lid., 441 Rlchmond St. W., Toronto 2 B
Reliable Leather Spartswear, 312 Adeiaide St., Toronto
Royal Style Sportswear, 20 Camden St. Toronto
Shields Sports wear Ltd., 349 Queen St. W.. Toronto
Sigal Shirt Co. Limited, 20 Maud St., Toronto
Spartan Spartswear Co.. 366 Adelaide St. W., Toronto
Star Sportswear Co., 225 Richmond St. W. Woronto
Sterling Cap \& Pant Co. Limited, 310 Spadina Ave., Toronto 28
Style-Kraft Sportswear Co., 366 Adelalde St. W., Toronto
Sunshine Uniform Supply Co. Lta., 17 Benton Ru., Toronto 15
Sunshine Uniform Supply Co. Ltd. 17 Benton Rd.
Superior Converters Lid., Dublin St, Mount Forest
United Sports Mfg. Iıtd, 198 Spadina Ave., Toronto 2 B
United Sports Mig. Itt, 198 Spadina Ave. Toronto 2 B
Wulker Mrg. Co. Ltd., S.C.. 692 Wellington S.. Ottawa
West York Sporting Goods, 503 Rogers Rd. Toronto 15

## Manitoba:

Acme Garment Co. Ltd. 43 Westbrook St., Winnipeg
Allan A.A. \& Co. Ltd., 70 Arthur St.. Winnipeg
B.M.C. Sportswear, 220 Andrews St. Winnipeg

Bessborough Merchandisers Ltd., 663 Main St., Winnlpep
Canadian Shirt \& Overall Co. Ltd., 290 McDermot Ave., Winnapeg

## Manitoba:- Concluded

Central Sportswear Mfg., 310 Ross Ave. Winnipeg
Continental Sportswear, 205-344 Cumberland Avé., Winnipeg
Curly Haas Sports wear Ltd., 266 Portage Ave., Winnipeg
Dominion Garment Ltd.. 113 Market Ave., Winnipeg
Freed, Joseph Clothing Co. Lid., 474 Hargrave St., Winnipeg Glesby Garment Ltd., 126 Lombard Ave., Winnipeg
H. \& A. Sportswear \& Leather Mfg.. 822 Main St. Winnipeg

Hercules Manufacturing Co, Ltd. 669 Notre Dame Ave.. Winnipeg
Kaplan's Mfy. Co., Ltd, 285 Madiscn St., Winnipeg
Karma Clothing Ltd., 902 Home St., Winnipeg
Manitoba Pant \& Sportswear Mig. Ltd., 290 McDermot Ave., Winnipeg
McRoberts \& Hrycalr, 921 Natre Dame Ave., Winnipeg
New York Brand Mig, Co. Ltd., 304 Plymouth Bldg., Winnipeg 2
Peerless Garments Limited, 515 Notre Drme Ave., Winnipeg
Quality Pant Manufacturers Ltd., 281 McDermot Ave., Winnipeg
Rice Sportswear Ltd., 168 Market Ave. E. Wirnipeg
Rice Sportswear Ltd.' St. Malo
Richlu Sportswear Mfg. Ltd., 281 McDermot Ave. Winnipeg
S. \& S. Sportswear Ltd.. 290 McDermot Ave., Winnipeg

Sabina Sportswear Mfk. Co. Ltd, 310 Ross Ave., Winnipeg Seder Sportswear, 305 Plymouth Bldg., Winnipeg
Service Sportswear Mfg. Ltd., 112 Market Ave. E., Winnipeg Victoria Leather Jacket Co. Ltd., 447 Bannantyne Ave., WInnipeg Western Garment Mfg. Ltd., 288 McDermot Ave., Winnipeg Western Glove Works Ltd. McDermot \& Adelaide St. Winnipeg Winnipeg Ltather Goods, Meg. Ltd., 310 Ross Ave., Winnipeg Winnipeg Pants \& Sportswear Mfg. Letd., Whitla Bldg., Winnipeg 2

## Alberta:

B.W. Sportswear Mfg. Ca., 10145 -104th St., Edmonton Calyber Sportswear Mfg. Itd., 607. 11th Ave., Calgary Great Western Garment Co. Lid., The, $10660 \% 85 \mathrm{th}$ St., Edmonton Reynoids Mfe. Co. Limited, 10645-102nd St. Edmonton Sprung Clindinin Ltd., 133 - 10th Ave. E., Calgary

## British Columbia:

Alpine Sportswear, 319 West Pender St., Vancouve
Atlas Sportswear Ltd., 55 Alexander St., Vancouver Dubbel Wear Uniforms'Ltd. 910 Richards St. . Vancouver Gault Bros. Ltd., 361 Water St. Vancouver
Hall \& Co. Limited, 506 Bestion St. Victoria
Hing Yen Co., 535 Fisgard St., Victoria
Symax Garment Co., 64 East Hastings St., Vencouver

## Fine Shirts

## Quebec:

Almo Manufacturing Inc. . 400 Allantic, Montreal
Ascot Shirt Co. Limited, 4446 St. Lawrence Blvd., Montreal B.V.D. Co. Ltd., The, St. Romuald D Etchemin

Bluestone Co. The, 525 Bansecours St., Montreal
Bond Shirt Company Litd. 3575 St. Lewrence Blvd., Montreal
Canadian Converters' Co. Litd., The, 1035 Foundry Rd. Shawinigan
Carol Shlrt Maker, 2077 Crescent St., Montreal
Chemise Perfection Inc. La, Courcelles
Dales's of Montreal Ltd. 5680 St . Dominique St., Montrea
Drayton Mig. Inc., 463 St. Catherine St. W. Montreal
Drayton Mig. Lnc.. 463 St, Catherine St. W., Montreal
Emplre Shirt Mfg. Co. 1.'td. \& Esco Style Reg'd., Louisevili
Emplre Shirt Mig. Co. 1 dd. . Esco Style Reg d., Louisev
Fushion Plate Vest Mfg. Co., 225 Liege St. W., Montreal
Forden-Crescent Shirts Limited, 15 Mount Royal Ave. W., Montreal Glabe Neckwear \& Shirt Corp. 10 Ontario St. W., Montreal Harraday Inc., 4517 City Hall Ave., Montreal
Lampron Shirt Lid. 865 Ste-Marguerite. Three Ri vers
LInton Shlrt Co., 1604 St. Luwrence Blvd., Montreal
Lloyd Shirt lnc., 7070 St. Urbain St., Montreal
Lulgi Montreal, 5555 Casgrain St., Montreal
McCulloch Brothers \& Co. Ltd., 1421 Montcalm St. Mont real
Meteor Creations Inc.. $4565 \mathrm{St}_{\text {. Lawrence Blvd., Montreal }}$
Miller Cap \& Shlrt Mfg. Co. Ltd, 3666 St. Lawrence Blvd Montreal
Modern Neckwear \& Shitt Co., 9600 St. Lawrence Blyd., Montreal
Mylord Mfg. Ltd. 9150 Meilleur St., Montreal
Not Charm Reg'd. 1460 Clark St.. Montreal
Perfect Shirt Reg'd., 1231 Ste-Catherine St. W. Montreal Perfect Shirt Reg ${ }^{\text {Saurel Shirt Limjted, The, } 1236 \text { rue Royale. Sorel }}$
Saxon Sports Wear Co., 3575 St. Lawrence Blvd., Montreal
Shisw Manufacturing CO, Limited, 15 Mount Royal Ave., West Montreal Style Guild Inc.. 9200 Park Ave., Montreal 11
Tooke Bros. Limited, Cap de la Madeleine
Tooke-Van Heusen Ltd., 1859 Delonmier St., Montreal Trio Shirt Mig. Co., 75 Vitre St. W., Montreal
Victoria Shirt Ltd. 27 Laurier Ave., Arthabaska
Warrendale Shirts Co. Ltd.. 5555 Casgrain St., Montreal 14
Yamaska Shirt Ltd., 2005 Laframboise, St., St. Hyacinthe

Ontario:
Balfour Shirt Co. Limited, 30 Duncan St., Toronto Brill Shirt \& Neckwear Ltd., 500 James St. N.. Hamilton Cluett, Peabody \& Co. of Canada Ltd., I 12 Benton St., Kitchener Cluett Peabody \& Co. of Canada, Ltd. 16 Packham Rd, Stratiord Dunley Shirt (Canada) Ltd., 11 Charlotte Street, Toronto 2 B
Eaton Co. Lid., The T. 53 Apex Rd., Toronto
Forsyth, John Ltd., 31 Young St., Kitchener
Forsyth, John, Ltd.. Waterloo
Forsyth, John Ltd.. Wellesley
French, J., 91 Younge St., Toronto
Laskin, Charies B.. Co. Ltd., 30 Duncan St., Toronto Laskin, Charles B. Co. Ltd. 30 Duncan St, Toronto
Mansfield Shitt Co. Limited, 251 King St. West, Kitchene Mansfield Shitt Co. Limited, 251 King Si. Wes
Millbrook Shirt Letd., 388 Klng St. W., Toronto
National Textiles Lid, 770 Lawrence Ave. Toronto Rennle, J., Ltd.. 420 Elizabeth St., Guelph
Wellington-Walker Ltd., St, 1, awrence Ave., Prescott Wiegand, J.E. \& Co. Lid. 152 Victoria St. S., Kitchener Wilenskys Co. Ltd., 221 Richmond St. W., Toronto

## Manitoba:

Gerhard Kennedy (Canada) Ltd., 1300 Church St, Winnlpeg Midwest Garments Ltd., 65 Rorie St., Winnipeg

## Alberta:

Westmount Mfg., 329-8th Ave, E., Calgary

## British Columbia

Mars Mfg. Ltd. 367 Water St. Vancouver
Towaline Sportswear Mfg. 806 W .7 th Ave., Vancouver Vines Sports Weax Ltd., 309 West Cordova. St., Vancouver 3

## Men's Furnishing Goods

Quebrec:
A.B.C. Whitewear MIg., 920 Guy St., Montreal

Acme Waterproof Mfg, Ca, 4060 St, Lawrence Blvd. Montreal
Boojady Kimona Mfg. Co., 3254 Masson St., Montreal
British Weatherwear (Canada) Ltd., 4217 Iberville St., Montrea)
Calvert Sportswear Mfg. 10 Villeneuve St. E. Montreal 1 \&
Calvert Sportswear Mfg., 10 Vileneuve St, E., Montreal 1
Capitai Brand Underwear, 15 Marie Anne West, Mont
Colonial Sportswear Ltd., 9050 Park Ave., Montreal
Colonial Sportswear Ltd., 9050 Park Ave., Montreal
Crown Waterproof \& Clothing Co, Ltd., 9600 St , Lawrence Blvd., Montreal 11
Goodmen \& Son Ltd. B., 3713 St . Lawrence Blvd., Montreal
Janna M. Mfg, 1080 St. Urbain St., Montreal
Jeff Mr. Inc. 1860 Ontario St. East., Montreal 24
Lu Bel Industries Lid., $400-7$ th Ave., Grand'Mère
Majestlc Neckwear Ltd., 5555 Casgrain Ave., Montreal
Manhattan Bath Robe Co. Ltd., The, 1485 Bleury St., Montreal
Matte Enr., T., 324 St. Domini que St., Quebec
Murtay Randolph Mfg. Co, 1435 St. Alexander St. Montreal
Professional Uniform Co., 2701 Charlemagne, Montreal
Rival Products Co., 5170 Henri Julien St., Montreal
Rubel Clothing Co., 5330 St. Lawrence Blvd,, Montreal
Sandow Sporting Knit Inc., 3981 St. I, awrence Blvd., Montreal
Seal-Dri Sportswear Co. of Canada Lid., 333-9th Ave., Sherbrooke
Seidman, H., Co., 55 Mount Royal Ave. W., Montreal
St. Paul Athletic Wear (1962) Ltd, 636 St. Paul St. West, Montread 3
Superior Cap Company, 5061 McKenzie Ave. Montreal
Tony Bussl-Vest Maker, 3575 St-Laurent St., Montreal 15
Uniformes Drolet Enrg., Les, 2383 rue Beaubien, Montreal
Utility Garments Inc., 115 St. Paul St. E., Montreal
Windsor Sportswear, 3832 St. Lawrence Blvd. Montreal
Whitewear Mfg. Co. Litd., 1421 Montcalm St., Montreal
Y. \& W. Sportswear lnc., 3684 St. Laurent Blvd., Montreal 16

## Ontario:

Alaska Sportswear, 171 John St. Toronto
Arro Uniform Co. Ltd., 487 Adelaide St., W., Toronto
Cowie, H.V., Company Ltd., 43 Sheppard Ave. E., Willowdale Cowie, H.V.. Company Ltd., Cbatham
Crofton \& Crofton 1167 Woadbine Ave., Toronto
Helios Shirt Mfg. Ltd. 80 Mitchell St., Toronto
Industrial Textiles Ltd., 200 Clinton St. Toranto
North West Sportswear Co, 420 Wellington St. W. , Toronto
Novelty Apparel, 460 Richmond St. W.. Toronto
Orleans \& Sons M., Ltd., 862 Richmond St. W., Toronto
Rolph Manufacturing Company Ltd., 171 - 177 John St., Tosonto
Tuckley Shirt Co. Ltd., Breslau
Unique Crests \& Athletic Supplies Ltd., 160 Kendal Ave., Toronto

Manitoba:
Bonwitt Mig. Co. Ltd., 72 Princess St., Wlnnipeg 2
Harval Sportswear, 1330 Main Street, Winnipeg

## Alberta:

Holland Mig. Co. Ltd., 10420-105th Ave. Edmonton

## British Columbia:

Fraser Mfg, Co, Ltd., 137 E. 4 th Ave., Vancouver Western Athlettc Supply Co., 296 E. Esplanade, North Vancouver

## Quebec:

Abbey Inc., 7240 Clark St., Montreal
Alida Neckwear, 10 Ontarlo St. W. . Mentreal
Benart Neckwear Co. Ltd., 10 Ontario St. W.. Montreal
Chelsea Mfg. Co. Inc., 1460 Clart St., Montreal
Ellte Neckwear Ltd. 7080 Alexandra St., Montreal
Famous Neckwear Mfg. Co. 9600 St. Lawrence Blvd., Montreal
Gentry Inc., 225 Liege St. W., Montreal
Jaymore Lutd., 4215 Iberville St. W., Montrea
Metropolitan Cravat Mfg. Co., 9100 St. Lawrence Blvd., Montreal
Monique Neckwear Mfg. Co. Ltd., 1187 Bleury St., Montreal
Park Lane Neckwear Co. 901 Bleury St, Montreal
Stanser Mfg. Company, 1460 Clark St. Montreal
Struser Frank Company, 8440 St. Lawrence Blvd., Montreal
Teprer L.. Ltd., 10 Ontario St. W., Mortreal
Yapre Cravates (Canada) Reg'd., 901 Bleury St., Montreal

Ontario:
Currie E. \& S.. Ltd. , 50 York St., Toronto
Eugene Neckwear Co., 38 Camden St. . Toront
Frame Neckwear Limited, 72 Victoria St., S., Kitchener
Hague Neckwear Co., 206 Spadina Ave., Toronto
Omega Neckwear, 231 Spadlna Ave., Toronto
Paris Neckwear Co. Ltd., 197 Spadina Ave., Toronta
Wats on Bros. Limlted, 260 Richmond W., Toronto
Wings Neckwear Ltd., 205 Richmond St. W., Toronto

## British Columbia:

Cochrane Neckwear Co., 163 W Hastings St., Vancouver

## SECIION?. MEN'S CLOTHING CONTRACIORS, 1963

In terms of both the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments manufacturing men's clothing on a "contract" basis, i.e., not on their own account".

In all tables, of this section of the report, the standard heading "Value of shipments of goods of own manufacture" reflects the "contract" manufacturing carried out by this industry and represents largely the value of work performed on materials owned by others.

In this industry the main material, fabrics, is supplied by the establishments for which the clothing is being made. However, thread, buttons, etc., are supplied principally by the contractors; the cost of such materials will be found in Table 6 of this section of the report.

Although most of the establishments classified to this industry operate solely on a "contract"' basis, there are very few which, in addition, purchase cloth on their own account, manufacture on a small scale, and then ship the finished products made from such cloth as their own goods. This accounts for the inclusion of the category "Goods of own manufacture" in Table 7, but the actual amount cannot be shown separately as it is confidential.

A list of establishments classified to this industry in the 1963 survey will be found at the end of this section of the report.

TABLE 1 A. Principal Statistics classified by Province, 1962 and 1963

| $\begin{aligned} & \text { Year } \\ & \text { sind } \\ & \text { province } \end{aligned}$ | Estab-lishments | Manufacturing activity |  |  |  |  |  |  | Total ectivity |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Production and related workers |  |  | Cost of fuel and electricity | Cost of materials and supplies | Value of shipments of goods of own manufacture | Value added | Working owners and partners |  | Total employees |  | Total value added |
|  |  | Number | Man= hours paid | Wages |  |  |  |  | Number | Withdrawals | Number | Selasies and. wages |  |
|  | No. |  | ${ }^{\prime} 000$ |  |  | \$'000 |  |  |  | \$'000 |  | \$' |  |
| Totals ............................... | 136 | 5,118 | 9,863 | 10,038 | 163 | 1,495 | 15,345 | 13,719 | 109 | 445 | 5,394 | 10,823 | 13.830 |
| Newfoundland ........................... | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Prince Edward Lsland ................ | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Nova Scotia ............................. | - | - | - | - | - | - | - | - | - | - | - | - | - |
| New Brunswick ........................ | 1 |  |  |  |  |  |  |  |  |  |  |  |  |
| Quebec .................................... | 120 | \} 5, 185 | 10.207 | 11,397 | 173 | 1,625 | 16,871 | 15,093 | 92 | 398 | 5,478 | 12,223 | 15,290 |
| Ontario .................................... | 14 |  |  |  |  |  |  |  |  |  |  |  |  |
| Manitoba ................................. | 1 | \} 285 | 571 | 667 | 13 | 167 | 1. 267 | 1,097 | 17 | 67 | 304 | 78. | 1. ! 佼 |
| Saskatchewan .......................... | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Alberta .................................... | - | - | - | - | - | - | - | - | - | - | - | - | - |
| British Columbla ...................... | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Yukon and Northwest Terttories | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Totals ................................ | 136 | 5.470 | 10,778 | 12,084 | 186 | 1,791 | 18, 139 | 16. 190 | 109 | 465 | 5,782 | 13,006 | 18,389 |
| Newroundland .......................... | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Prince Edward Island ................. | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Nova Scotia ............................. | - | - | - | - | - | - | - | - | - | - | - | - | - |
| New Brunswick ........................ | 1 | $\times$ | x | I | x | x | x | $\times$ | - | - | 8 | x | x |
| Quebec ..................................... | 113 | 4,774 | 9,447 | 10,771 | 160 | 1,620 | 15,761 | 13,981 | 84 | 384 | 4,908 | 11.413 | 14,075 |
| Ontar10 ..................................... | 14 | x | x | x | $\pm$ | x | x | x | 16 | 69 | x | * | x |
| Manitoba ................................... | 1 | $\times$ | x | $\pi$ | x | * | * | x | - | - | x | * | x |
| Saskatchewan ........................... | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Alberta ..................................... | - | - | - | - | - | - | - | - | - | - | - | - | - |
| British Columbla ....................... | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Yuton and Northwest Territories |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Total ................................ | 129 | 5,300 | 10,565 | 11,921 | 178 | 1,883 | 17,445 | 15,413 | 100 | 453 | 5, 454 | 12,633 | 13, 492 |

TABLE 1 B. Prtacipal statistics classifled by Stze Groups based on Shipments of Goods of Own Manufactare, 1862 and 1983


TABLE 1 C. Principal Statistics clasaified by Size Groups based on Manufactaring Value Added, 1962 and 1963


TABLE 1 D. Principal Statistics classified by Size Groups based on Total Value Added, 1962 and 1963

| Slize groud | Estab-lishments | Manufacturlng activity |  |  |  |  |  |  | Total activity |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Production and selated workers |  |  | Cost of tuel and elec= tricity | Cost of materials and supplies | Value of shipments of goods of own manufacture | Value added | Working owners and partners |  | Total employees |  | Total value sudded |
|  |  | Number | Manhours paid | Wages |  |  |  |  | Number | Withdrawals | Number | Salaries and wages |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Under \$10,000 | 8 | 6 | 11 | 11 | 1 | 8 | 54 | 45 | 9 | 21 | 7 | 12 | 45 |
| * 10,000 to \$ 24,999 ........... | 10 | 58 | 114 | 117 | 4 | 31 | 231 | 197 | 16 | 45 | 67 | 128 | 197 |
| 25,000 " 49,999 .......... | 29 | 375 | 729 | 760 | 22 | 119 | 1,257 | 1,118 | 29 | 101 | 391 | 807 | 1.115 |
| 50,000 $\quad$ ¢9,899 ........ | 36 | 880 | 1.724 | 1.909 | 36 | 298 | 2,909 | 2 , 569 | 30 | 140 | 952 | 2,036 | 2,566 |
| 100,000 " 199,999 ......... | 32 | 1.495 | 2,993 | 3, 282 | 44 | 444 | 4,843 | 4,357 | 20 | 116 | 1. 619 | 3,582 | 4,349 |
| 200,000 ${ }^{\prime \prime}$ - 499,999 | 17 | 1.877 | 3,621 | 4,223 | 56 | 487 | 6,026 | 5,503 | 5 | 42 | 1,946 | 4,544 | 5.497 |
| 500,000* 999,999 | 4 | 779 | 1. 585 | 1,781 | 24 | 404 | 2,818 | 2,401 | - | - | 798 | 1,897 | 2,620 |
| 1,000,000 ${ }^{\prime \prime}$ 4,999,999 | - | - | 1.585 | 1.781 | - | - | 2,818 | 2,101 | - | - | - | 1, | 28 |
| $5,000,000$ and over ............. | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Head offices, sales offlces and auxillary units |  | * . |  |  | ** | - * | ". |  |  | $\ldots$ |  |  |  |
| Totals | 136 | 5.470 | 10.778 | 12,084 | 186 | 1,791 | 18,139 | 16,190 | 109 | 465 | 5,782 | 13.006 | 16,389 |
| 1963 |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Under \$10,000 | 3 | 3 | 6 | 6 | - | 2 | 21 | 19 | 3 | 8 | 3 | 6 | 19 |
| \$ 10,000 to \$ 24,999 | 14 | 72 | 143 | 130 | 3 | 32 | 272 | 235 | 15 | 48 | 73 | 133 | 23.5 |
| 25,000** 49,999 ........... | 23 | 312 | 591 | 617 | 19 | 115 | 1,014 | 880 | 24 | 75 | 322 | 649 | 879 |
| 50,000 ${ }^{\prime \prime}$ (109,999 .......... | 35 | 861 | 1,639 | 1, 861 | 30 | 299 | 2, 817 | 2,489 | 24 | 117 | 898 | 1.988 | 2. 485 |
| 100,000 \# 199,999 .......... | 33 | 1,481 | 2,958 | 3,462 | 52 | 587 | 5,120 | 4,492 | 24 | 133 | 1,531 | 3,694 | 4.482 |
| $\begin{array}{ll}200,000 \\ 500,000\end{array} \quad 499,999$.......... | 21 | 2,571 | 5. 229 | 5.845 | 73 | 846 | 8,201 | 7,297 | 10 | 71 | 2,627 | 6, 163 | 7, 393 |
| $1.000,000$ \% 1.999 .999 | - | - | - | - | - | - | - | - | - | - | - | - | - |
| 5,000,000 and over ..... | - | - | - | - | - | - | - | - | - | - | - | - | - - |
| Head offices, sales offices and suxiliary units |  |  |  |  |  |  |  |  |  |  |  |  |  |
| auxiliary units ....................... | , $\cdot$ | -•* | *** |  | * $\cdot$ | - $\cdot$ | $\cdots$ | - | - | - . | $\bullet$ | $\cdots$ |  |
| Totals | 129 | 5,300 | 10,565 | 11,921 | 178 | 1,883 | 17.445 | 15,413 | 100 | 483 | 3,454 | 12,633 | 13, 492 |

TABLE 1 E. Principal Statistics classified by Size Groups based on Total Employed, 1962 and 1963


TABLE 1 F. Principal Statistics classiffed by Type of Organization, 1962 and 1963


TABLE 2. Industry Output, Input and Value Added, 1962 and 1963

|  | Manufacturing activity |  | Non-manufacturing activities |  | Total activity |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1962 | 1963 | 1962 | 1963 | 1962 | 1863 |
|  | \$'000 |  |  |  |  |  |
| 1. Shipments and other revenue | 18,139 | 17,445 | 472 | 441 | 18,611 | 17,888 |
| Inventories - Goods of own manufacture: |  |  |  |  |  |  |
| Add closing - Goods in process .................................... | 70 | 66 | \#. | -** | 70 | 66 |
| Finlshed goods ......................................... | 81 | 22 | -. | . $\cdot$ | 81 | 22 |
| Less opening - Goods in process | 71 | 49 | ... | .. | 71 | 49 |
| Finished goods | 51 | 11 | - . | $\cdots$ | 51 | 11 |
| 2. Net inventory change | 29 | 28 | ... | ... | 29 | 28 |
| 3. Gross outgut (1+2) ............................................................... | 18,168 | 17,473 | 472 | 441 | 18,640 | 17,914 |
| Input |  |  |  |  |  |  |
| 4. Purchases of goods not of own manufacture ................... | ... | *. | 266 | 347 | 266 | 347 |
| Inventories - Goods not of own manufacture: |  |  |  |  |  |  |
| Add opening ................................................................ | ... | . $\cdot$ | 24 | 48 | 24 | 48 |
| Less closing | ... | ... | 48 | 63 | 48 | 63 |
| 5. Cost of goods sold (not of own manufacture) ....................... | -•• | ... | 242 | 332 | 242 | 332 |
| 6. Materials, supplies, components and semi-processed goods | 1,791 | 1,883 | 30 | 29 | 1,821 | 1,912 |
| 7. Fuel and electricity ........................................................ | 186 | 178 | -. | ** | 186 | 178 |
| 8. Gross input ( $5+6+7$ ) ..................................................... | 1,977 | 2,061 | 272 | 361 | 2,249 | 2,422 |
| Census value edded (3-8) ........................................ | 16,190 | 15,413 | 200 | 80 | 16.389 | 15,492 |

TABLE 3. Employment and Payroll, 1962 and 1963

| $\begin{aligned} & \text { Year } \\ & \text { and } \\ & \text { province } \end{aligned}$ | Employees |  |  |  |  |  |  |  |  |  | Salaries and wages |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Production and related workers |  |  |  | Admindstrative and office |  | $\begin{gathered} \text { Sales } \\ \text { and } \\ \text { distribution } \end{gathered}$ |  | Total employees |  | Production and related workers |  | Admin- <br> istra" tive and office | Sales and distribution | Total salarles and wages |
|  | Manufacturing |  | Other |  |  |  |  |  |  |  |  |  |  |  |  |
|  | Male | Female | Male | Female | Male | Female | Male | Female | Male | Female | Manufacturing | Other |  |  |  |
| 1962 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Newfoundland | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Prince Edward Island ........... | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Nova Scotia ....................... | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| New Brunswick $\qquad$ <br> Quebec | \} 1.307 | 3,878 | 34 | 112 | 100 | 44 | 3 | - | 1,444 | 4,034 | 11,397 | 147 | 671 | 7 | 12,223 |
| Ontario. |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Manitoba | 68 | 217 | 1 | 2 | 10 | 6 | - | - | 79 | 225 | 687 | 4 | 91 | - | 782 |
| Saskatchewan. | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Alberta ...... | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| British Columbia .................. | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Yukon and Northwest Territories | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Totals ........................ | 1,375 | 4,095 | 35 | 114 | 110 | 50 | 3 | - | 1,523 | 4. 259 | 12,084 | 152 | 762 | 8 | 13,006 |
| 1963 |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Newfoundland ....................... | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Prince Edward Island ........... | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Nove Scotia ......................... | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| New Brunswick ................... | x | x | - | - | * | $x$ | - | - | $\times$ | x | $\times$ | - | $\chi$ | - | $x$ |
| Quebec ................................. | 1,162 | 3,612 | - | - | 85 | 42 | 7 | - | 1,254 | 3.654 | 10,771 | - | 610 | 32 | 11,413 |
| Ontario ................................. | X | $x$ | - | - | $\times$ | $x$ | - | - | - | $x$ | x | - | x | - | $x$ |
| Manitoba .............................. | $\times$ | $\pm$ | - | - | $\chi$ | $x$ | - | - | $\pm$ | x | $\chi$ | - | x | - | * |
| Saskatchewan ........................ | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Alberta | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Brtish Columbla ................. | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Yukon and Northwest Territorles | - | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Totals ........................... | 1,253 | 4,047 | - | - | 96 | 51 | 7 | - | 1,356 | 4,098 | 11,921 | - | 679 | 32 | 12,633 |

TABLE 3A. Production and Related Workers, - Manufacturing Activity, by Months, 1982 and 1963

| Month | Establishments reporting monthly detall |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | 1962 |  | 1963 |  |
|  | Male | Female | Male | Premele |
|  | number |  |  |  |
| Jenuary .................................................................................................................................. | 994 | 2,936 | 1,202 | 3,761 |
| February | 1,034 | 3,157 | 1,219 | 3,863 |
| March | 1,050 | 3,226 | 1,233 | 3,927 |
| Aprll .................................................................................................................................... | 1,054 | 3,218 | 1,245 | 3,887 |
| May .........................................................................................................e............................... | 1,062 | 3,189 | 1,224 | 3,845 |
| June ...............................o...................................................................................................... | 1,066 | 3,187 | 1,207 | 3,867 |
| July ..................................................................................................................................... | 1,058 | 3,182 | 1,200 | 3,818 |
| August | 1,061 | 3,327 | 1,240 | 3,968 |
| September | 1,083 | 3,356 | 1,244 | 4,000 |
| October | 1,089 | 3,402 | 1,247 | 4,065 |
| November ............................................................................................................................ | 1,078 | 3,318 | 1,247 | 4,003 |
| December ......................................................................................................................... | 1,016 | 3,183 | 1,169 | 3,739 |
| Average for establishments reporting monthly detail (collected only for large establishmeats).. | 1,061 | 3,225 | 1,226 | 3,894 |
| Average for small establishmente (only annual averages collected) ....................................... | 11 | 70 | 27 | 15.4 |
| Averase for all establishments .............................................................................................. | 1,375 | 4,095 | 1,253 | 4,047 |

Note: There were 303 male and 800 female employees in 1962 that were coilected from medium size establishments. These figures are included in "Average for all establishments" as only quarterly detall was collected from such establishments.

TABLE 4. Industry Inventories, 1963

| 1rontice | Menufacturing |  |  |  | Nonmanulacturing | Total inventories |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Raw materials and supplies | Goods in process | Finished goods of own manufacture | Total monufacturing | Products or materials purchased for resale |  |
|  |  |  | book val | e \$'000 |  |  |
| Opening: |  |  |  |  |  |  |
| Newfoundland | - | - | - | - | - | 1 - |
| Prince Edward Island | - | - | - | - | - | - |
| Nova Scotla | - | - | - | - | - | - |
| New Brunswick | x | x | x | x | - | x |
| Quebec | 257 | 38 | -- | 295 | 48 | 343 |
| Ontario | $x$ | x | x | $x$ | - | $x$ |
| Manitoba | x | - | - | $x$ | - | x |
| Saskatchewan | - | - | - | - | - | - |
| Alberta | - | - | - | - | - | - |
| British Columble | - | - | - | - | - | - |
| Yukon and Northwest Territorles | - | - | - | - | - | - |
| Totals | 305 | 49 | 11 | 365 | 48 | 413 |
| Closing: |  |  |  |  |  |  |
| Newfoundiand | - | - | - | - | - | - |
| Prince Edward Island | - | - | - | - | - | - |
| Nova Scotia | - | - | - | - | - | - |
| New Brunswick | x | x | * | $\pm$ | - | x |
| Quebec | 278 | 47 | 1 | 326 | 63 | 388 |
| Ontario | x | x | * | $x$ | - | $\bar{\chi}$ |
| Manitoba | - | $x$ | $\times$ | $\times$ | - | x |
| Saskatchewan | - | - | - | - | - | - |
| Alberta ......... | - | - | - | - | - | - |
| British Columbla ....................... | - | - | - | - | - | - |
| Yukon and Northwest Teritopies | - | - | - | - | - | - |
| Totals ........................... | 332 | 66 | 22 | 420 | 63 | 483 |

TABLE 5. Purchased Fuel and Electricity Used in Manufacturing Activity, 1962 and 1963

| Description |
| :--- |

Note: The total value of tuel and of electricity collected from medium size establishments in 1962 was valued at $\$ 18,000$ and $\$ 26,000$. respectively. These flgures are included in "Total fuel and electricity used" only.

TABLE 6. Materials and Supplies - Manufacturing Activity, 1962 and 1963

| Description | Cost |  |
| :---: | :---: | :---: |
|  | 1962 | 1963 |
|  | \$'000 |  |
| 1. All materials and components used ${ }^{\text {d }}$ | 1,405 | 1,304 |
| 2. Containers and other packaging materials and supplies used | 92 | 85 |
| 3. Operating, maintenance and repair supplies used (excluding fuel) .............. | 203 | 188 |
| 4. Amount paid out to athers for work done on materiais owned by establishments | 92 | 306 |
| Totals | 1,791 | 1,883 |

No detailed information on materials used was collected from small establishments, the estimated costs for which are included here These estimated costs were $\$ 33.053$ in 1962 and $\$ 61,691$ in 1963.

TABLE 7. Shipments of Goods of Own Manufacture, including Value of Work Done, 1962 and 1963

| Description | Value |  |
| :---: | :---: | :---: |
|  | 1962 | 1963 |
|  | \$'000 |  |
| 1. Work done for different manufacturers and others <br> 2. Goods of own manufacture | 18. 175 | 17,477 |
| Less adjustment for value of sales taxes, excise dutles and outward transportation charges which could not be deducted from individual commodity items described above | (36) | $\text { ( } 321$ |
| Total adjusted value of shipments and work done | 18.139 | 17,445 |

List of Establishments classified to This Industry, 1963
(Does not include establishments classified to other Industries, which as a secondary activity, manufacture products typical of this industry)

| Name and location | Name and location |
| :--- | :---: |

## New Brunswick:

La Chemise Perfectlon Liée, 12 rue Long, Edmundston

## Québec:

Acadla Sportswear Mfg. Itd. 503 Frontenac St., Montreal Allied Sewing Contractors, 1408 Aylwin St., Montreal Andrews Sportsweat Contractlog, 3602 Grande Allée, Lafleche
Ben Mar Sportswear Co., 2085 Clark St., Montreal
Bermann Clothes Ltd., 10 Pine Ave, W., Montreal
B. \& F. Sportswear Cont, 4060 St. Lawrence Blvd. Montreal Blandiord Pants, Fortlerville
Blandford Pants, Manseau
Bleury Pants Company, 1485 Bleury Ste, Montreal
Bregman. M. \& Co., 3641 St. Lawrence Blvd., Montreal
Brilvleas, Vincas Reg'd., 42 Main Bt. , Bedford
Brown Pants Co. Ltd., East Broughton Station
Caletta's Brand Clothing Reg'd., 2012 Mount Royal Ave. E., Montreal
Cantin, V.O., Pont Rouge
Capital Sportswear Co., 1100 St. Lawrence Blvd., Montreal
Caron \& Caron Mfg. Co. Daveloyville
Caron \& Fils Ltée, Batiscan
Centre Mrg. Co. Ltd., 1850 St-Antoine St., St-Hyacinthe
Charny Clothing Mirs. Inc., 1450 rue Delanaudière, Joliette
Chez Harmel Enr.. St-André St., St-Martín
Christie's Pants Reg"d. 2454 Carrlères Et., Montreal
CMC Contracteur d'Uniformes Ent., 2559 Notre-Dame St. E., Montreal
Coat Front Contractors Lid., 5155 Ibervile St., Montreal
Cohen. N. Pants Co., 3575 St. Lawrence Blvd., Montreal
Confection Frontenac Enr., Bt-Epbrem
Conti, R., 5222 St-Hubert Sta, Montreal
Courchesne Enr., 750 Hertel Bt.. Trols-Rivières

Quebec - Continued:
Dalcourt, F. Mig. Enr., 420 St-Joseph Et., Lanorale
Dan Dee Togs Inc., Coaticook
De Monte \& Son Clothes Reg"d., 7080 Alexandra St., Montteal
Dependable Clothing Contractors, 3655 Bt, Lawrence Blvd., Montreal
Dickson \& Domais Co. Ltd., Manseau
Dupont Clément, Tingwick
Eagle Clothes Inc., 6598 A St. Hubert St., Montreal
Edmar Sportswear Co. Ltd., 3655 St. Lawrence Blvd., Montreal Elite Clothing Lid., 6685 Alma St., Montreal
Eversharp Clothes Ltd., 5620 Dorchester St., Montreal
Exclusive Clothing Inc., 9735 Jeanne-Mance St., Montreal Fairmont Pants Co. Ltd., 5434 St . Dominique St. Montreal Farhstein, 8. Clothing Lid., Jollette
Ferland \& Frêres, 8t. Felix
Finkel, B., 3710 St. Lawrence Blvd., Montreal
General Textlle Contractors Inc., 225 Llege Et., Montreal Glordand, G. \& Sons, 10 Ontario St., Montreal
Goldsteln, L., 10 Ontarlo St., Montreal
Goodfit Sportswear Clothing. 9600 St. Laurent Blvd., Montreal Herscovitch, N., 80 St. Vlateur St., Montreal
Hl-Grade Pants Contractors, 3549 St, Lawrence Blyd., Montreal
Hudson Brand Clothes Ltd., 1604 St. Lawrence Blvd., Montreal Ia Longo. Johnny. 3575 St. Lawrence Blvd., Montreal J.D. Clothing Inc., Victoriaville

Kaffko Pants Co., 3981 St. Lawrence Blvd. Montreal
Kertzman Bros., 3617 St. Lawrence Blvd., Montteaj
La Chemise Germond Inc., La Guadelinart
La Chemise Lapointe Inc.. St. Honore
Lafreniêre, Léo, Maskinongé
Leather Garment Contractor, 10 Pine St., Mi:ntrait
Legendre, G., St. Flavien

List of Establishments classified to This Industry, 1963 - Concluded

| Name and location | Name and location |
| :---: | :---: |
| Quebec-Continued: <br> Les Industries Longchamps Ltẻe, St, Ephrem <br> Les Industries St. Croix Ltée, Ste, Croix <br> Les Pantalons " Alpha" Enw., 1227 Woodward, Sherbrooke <br> Liberio. Nicholas, 263 St . Catherine St. Es, Montreal <br> Lepson. P., 620 Notre Dame Bt. W., Montreal <br> Louisevile Shirt Co. Inc. Louisevile <br> Maglioco Bros., 5155 Iberville St. Montreal <br> Metro Pants Inc., 9150 Meilleur St., Montreal <br> Miller \& Gabbe Ltd., 1001 St. Urbain St., Montreal <br> Olympic Pants, 209 Est, rue St. Cstherine, Montreal <br> Ostroff, J. Eon Clothing Mig. Co., 3981 St. Lawrence Blvd., Montreal <br> Oulette, David Enr., Ste. Anne de la Pocatière <br> Practical Clothing Co. Ltd., 9160 St. I,aurent Blvd., Montreal <br> Proulx, VIncent \& Antonin, 3676 St. Lawrence Blvd., Montreal <br> Quality Pants Ltd., 10 Ontaplo 8x. W., Montreal <br> Quality Sportswear \& Rainwear Inc., 5240 St, Lawrence Blvd., Montreal <br> Rab's Clothing Co.. 5505 St. Lawrence Blvd., Montreal <br> Rose Contracting, 3964 St. Lawrence Blvd., Montreal <br> St. Césaire Mfg. Co. Inc., 4529 Clark St., Montreal <br> Bx. Frédéric Pants Industrial, St. Frédêric <br> St. Jérofme Sportswear Lid.. B. Jéoune <br> 8*. Johns Ehirt Mig. Co, Ltd., The, 141 De Salaberry Sk., St, John <br> Ex. Johns Shirt Mfg, Co. Ltd. The, Napierville <br> Sams Bportswear Ltd., 4060 St. Lawrence Blvd., Montreal <br> Sarrazin, Emile, St. Gabriel de Brandon <br> S . \& F. Clothlng Co, Ltd. Ste, Thérèse <br> S. \& L. Pants Cantractors Reg'd., 488 Et. Catberine B. W., Montreal <br> Singer \& Burt Reg"d., 4080 St. Lawrence Blvd. , Montreal <br> Small, L \& H. Mig. Co, 4374 St. Lewrence Blvd., Montreal <br> Splvak \& Co., 904 St. Lawrence Blvd., Montreal | Quebec-Concluded: <br> Super Slacks Inc., S. Jérome <br> Supreme Sportswear Reg'd., 10 Ontarto Bर. W., Montreal <br> Tontini \& Mocri. 3575 St. Lawrence Blvd. Montreal <br> Topgrade Pants Inc., Magog <br> Troini Bros Inc., 3575 St. Lawrence Blvd., Montreal <br> Troy Pants Inc., Weedon <br> Tudur Converters Ltd., Maisonneuve <br> Victoria Sportswear, 3575 St. Lawrence Blvd., Montreal <br> Well Made Pants Lid., 3575 St. Lawrence Bivd., Montreal <br> Wener, M. A Son, 209 St. Catherine 8t. E., Montreal <br> West of York Clothes Lid., 8440 St . Lawrence Blvd., Montreal <br> Yale Coat Shop, 3575 St. Lawrence Blvd. Montreal <br> Yelling \& Goldman inc. Joliette <br> Ontario: <br> Canadian Pyjama \& Shtrt Co. Ltdo, LIndsay Glenmar Pant Co., 312 Adelaide Et. W., Toronto High Quallty Pants, 312 Adelaide St. W., Toronto Jacobs, M. \& Co. 197 Spadina Ave., Toronto Liberty Sportswear Lid., 372 Rlchmond Sx. W. . Toronto Major Sportswert Lid., 372 Rlchmond St. W., Toronto Matvel Pant Co.. 457 Richmond St. W., Toronto Parkway Clothing Co.. 431 Richmond Sy. W., Toronto Royal Pant Co., 553 Queen St. W., Toronto Shaker Mf. Co., 1143 College E., Toronto Top Hat Pant Mtg. Con, 105 Manlng Ave.. Toronto Toronto Whttewaar Mig. Co., 26 Deverell Cres.. Downsview Webber Pant Co., 225 Richmond S. W., Toronto Young, Wm. Ltd., Hespeler |

Star Pants Lauriervile Ltd., Laurlervile
Style Contractora Lid., 3964 Be. Lawrence Blvd., Montreal

## Manitoba:

Style Mart Clothing Contracting, Joliette
Superior Bortswear Lid., 43 Westbrook St., Winnipeg

## CONCEPTS AND DEFINITIONS

Census of Manufactures

## General

The Census of Manufactures is an annual mail survey covering Canada's Manufacturing Industries. It is based on the Standard Classification of Industries and full details concerning the system may be found in the Standard Industrial Classification manual, Catalogue No. 12-501 which is available from the Queen's Printer or the Dominion Bureau of Statistics. In summary, the Classification as it relates to the manufacturing industries provides for a breakdown into 140 industries arranged in 20 major industry groups. Of the 140 ( 3 digit) industries, 18 are further broken down into 58 ( 4 digit) sub classes. At the Canada level, principal statistics are collected and compiled for 178 separate industries. They cannot all be published separately by province, however, because of the confidential nature of the data in certain provinces.

The reporting unit for the Census is designated as the establishment (see definition of "Establishment" in following section) and a return is requested from every establishment classified to a manufacturing industry. Although respondents are required to submit reports covering the calendar year, financial year reports other than the calendar year are accepted in instances where respondents find it impossible to supply calendar year data from accounting records. When an establishment is operated for only part of a year a report is required covering the period of operation.

There are four different questionnaires used in the Census of Manufactures; (a) short form (b) long form (c) head office questionnaire and (d) commodity questionnaire. The short and long forms are used to obtain principal statistics and commodities shipped from establishments classified to manufacturing industries and differ only in the amount of detail requested. The short form is a single-sheet questionnaire sent to small manufacturers generally reporting shipments of less than $\$ 100,000$; this cut-off, however, varies somewhat between industries. The head office questionnaire is generally used for company head offices and/or auxiliary units separately located from the manufacturing establishment(s), (see following notes on Head offices and auxiliary units). The Commodity questionnaire is used to survey certain establishments which are coded (on the basis of their principal activity) to industries other than manufacturing in the Standard Industrial Classification system, but which undertake some manufacturing as a subsidiary activity. This single-sheet questionnaire is designed to collect information on the quantity and value of goods of own manufacture shipped by such establishments in order to achieve full coverage of domestically manufactured commodities (see the following note under Shipments).

The results of the Census are presented in some 140 publications. In addition to these annual industry publications there are annual summary reports for Canada and the provinces and special reports giving principal statistics by detailed geographic areas, by type of ownership and size of establishment. A special annual report covering the shipments of all manufactured commodities arranged in alphabetical order is also published.

Since 1960 the following major changes have been implemented in the Census of Manufactures: (a) a revised Standard Industrial Classification (b) a new establishment definition and (c) an extension of the establishment definition to cover the non-manufacturing activities of manufacturing establishments. The statistics presented in the various 1963 reports reflect the complete implementation of these changes and enable comparisons to be made with the years 1961 and 1962. For a complete description of the procedures followed in establishing the revised series, reference should be made to the Explanatory Notes included in the 1960, 1961 and 1962 industry publications. The statistical framework within which the Census of Manufactures is now carried out is based on the following concepts and definitions which have been developed as part of a general programme to achieve a fully integrated system of economic statistics.

## Establishment

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing activities. The majority of such establishments are firms but many firms have more than one establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements embodied in the following definition of the "establishment":
"The smallest unit which is a separate operating entity capable of reporting the following principal statistics:

Materials and supplies used
Goods purchased for resale as such
Fuel and power consumed
Number of employees and salarles and wages
Man-hours worked and paid
In ventories
Shipments or sales."
Each establishment is required to report on all the activities carried out within it's accounting boundaries (except income from investments such as rent, interest and dividends) and data on the different activities (manufacturing, trading in goods not of own manufacture, construction by own labour
force, revenue from services, etc.) are requested to be reported separately. It should be noted that the statistics for separate activities are not completely consistent since some respondents cannot distinguish, in their records, materials, shipments and inventories relating solely to their own manufacturing activities. For example, inventory of goods purchased for re-sale may not be distinguishable from inventory of own manufactured goods. Complete consistency, therefore, can be obtained only at the "all operations" (total activity) level and for studies or statistical measures requiring accurate coordinated data, the "total" statistics should be used.

The number of establishments represents the number of operating units that are principally engaged in the activities of the manufacturing industries to which they have been classified. These units do not necessarily represent the total number engaged in the production of a commodity mainly produced in a certain industry. Some commodities are produced as secondary products in other manufacturing and non-manufacturing industries. It should be noted that head offices and auxiliary units which are surveyed separately are not included in the establishment count, (see following notes on head offices and auxiliary units).

## Head Offices and Auxiliary Units

All head offices and auxiliary units of companies classified to the manufacturing industries such as sales offices, administrative offices, warehouses, laboratories, etc. are now surveyed as part of the Census of Manufactures.

These head offices and auxiliary units are either included in an establishment report or are surveyed by means of the head office questionnaire. The former is the most common case where a single establishment firm has its executive personnel, sales office, etc. located at the site of the manufacturing plant (establishment). The special head office questionnaire is generally used where a firm, regardless of the number of establishments, has separately located offices or auxiliary units. Such offices or units do not constitute establishments within the Census of Manufactures as they do not normally generate operational revenues, but give rise only to costs of operations (mainly salaries and wages) which are automatically included in the value of shipments or sales. Although not considered as establishments, and hence, not included in the "establishment" count for an industry, the operational costs are reflected in either the "Industry" statistics (3 or 4 digit level) or the "Major group" statistics (2 digit level) according to the following rules:
(a) In the case of single establishment firms, statistics for separately located offices and units are classified to the same industry ( 3 of 4 digit) as the establishment;
(b) In the case of multi-establishment iirms, the statistics for such offices and units are coded to the same industry as the establishments of the
firm, when all establishments are in the same industry (3 or 4 digit). When establishments of such firms are coded (1) to different industries within a major group, (2) to industries in different major groups or (3) to industries in different divisions of the Standard Industrial Classification, then the statistics are included in the major group totals (2 digit level) in which the major part of the company's operations are classified. Although this may result in some distortion of major group statistics in the case of (2) and (3) the statistics at the industry ( 3 or 4 digit) level in all cases will be left free of these company-wide data.

## Employees

(a) Production and related workers - Manufacturing activity
In addition to those engaged in production and assembling activities, they include those employed in storing, inspecting, handling, packing. warehousing, etc. They also include employees engaged in maintenance, repair, janitorial and watchman services and line supervisors (working foremen) engaged in similar work to that of the employees they supervise. Production and related workers engaged in manufacturing activity are reported as those receiving pay during the last pay period of each month, an average for the year being obtained by summing the monthly figures and dividing by 12 . This procedure is followed even though the establishment did not operate in all months in order to arrive at equivalent annual fulltime employment. The numbers are somewhat affected by turnover, in that employment is overstated when an employee changes employment during a pay period. The man-hours of production and related workers in manufacturing activity represent total man-hours paid (total hours at work during the calendar year plus hours not worked but nevertheless paid for, such as paid vacations, sick leave, statutory holidays, etc.). In reporting overtime hours, respondents are requested to report only hours actually at work. It should be noted that the division of hours paid into production and related workers payrolls results in average hourly earnings and does not represent hourly wage rates which are collected and published by the Department of Labour and which are based on selected occupations.

## (b) Production and related workers - Non-manufacturing activities

Such employees include those on manufacturing establishments' paytolls engaged in activities such as construction undertaken for the use of these establishments, some outside piece-workers employed in certain industries, logging employees who are reported as part of a sawmilling establishment and any other production workers who are not engaged in manufacturing-type operations.

## (c) Administrative and office employees

This category includes all executive and supervisory officials such as presidents, vicepresidents, comptrollers, secretaries, treasurers,
etc., together with managers, professional, technical and research employees, superintendents and factory supervisors above the line supervisor or working foreman level, and clerical staffs. Also included are employees in activities such as advertising, credit collections, purchasing, personnel, legal, medical, etc. It should be noted that prior to 1961 this category also included working owners and partners. Also included in this category are employees located at head offices of auxiliary units separately located from the establishment; these are generally included in the figures for the province in which they are located according to the rules outlined under "Head offices and auxiliary units" above.

## (d) Sales and distribution workers

This category includes office personnel whose salaries are charged to selling expense, travelling salesmen, driver salesmen, truckdrivers and their helpers, etc. It may also include some sales employees who are reported as part of a manufacturing establishment but are not working at the establishment's location. These are generally broken down by province in cases where more than 15 employees are involved in any one province. The figures exclude persons working on a commission basis who are not considered regular employees of the establishment.

## (e) Total Employees

This total comprises the foregoing categories including employees located at separately located head offices and auxiliary units. The numbers of employees included under categories (b), (c) and (d) are reported in the form of annual averages and represent as closely as possible full time employment; adjustments are made when reported figures indicate the existence of part time or seasonal employment. In all the above categories, figures on employment refer to the calendar year whether or not other establishment statistics can only be reported on a fiscal year other than the calendar year.

## Working Owners or Partners

These are not now included in the statistics of employees and salaries and wages. There is some duplication in numbers when a person owns more than one establishment and is reported as a working owner on each Census return. Withdrawals of working owners defined as amounts withdrawn by owners or partners for normal living expenses excluding withdrawals for payment of income tax.

## Salaries and Wages

Salaries and wages refer to gross earnings of employees before deductions for income tax and employees contributions to social services such as sickness, accident and unemployment insurance, pensions, etc. They include all salaries, wages, bonuses, profits shared with employees, the value of room and board where provided, commissions (paid to regular employees only) as well as any
other allowance forming part of the worker's earnings. Payments for over-time are included. Figures on salaries and wages rofer to the calendar y ear.

## Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars, trucks, locomotives, etc.), not to purchases unless the quantities are substantially the same. Any fuel and electricity produced by establishments for internal consumption are not included in the total cost. Values represent laid down cost at the establishment including freight, duty, etc. Although fuel and electricity used is considered part of manufacturing activity it should be noted that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

## Materials and Supplies

## (a) Manufacturing activicies

Figures represent quantities and laid down cost values, at the establishment, of materials, supplies and purchased components owned and used during the year in manufacturing activities and related processes. These statistics represent only commodity items or physical goods (cost of services or overhead charges such as advertising, insurance, depreciation, etc. are not included) whether purchased from others or received as transfers (in the form of materials, components or semi-processed goods) from other establishments of the reporting company. Included are maintenance and repair supplies not chargeable to fixed assets accounts and any amounts charged by other establishments for work done on materials owned by the reporting establishment. Cost of repairs or maintenance done by outside contractors and cost of returnable containers are not included.

## (b) Non-manufacturing activities

## 1. Purchases for re-sale as such

Figures represent cost of materials or products purchased from others by the reporting establishment (or received as transfers from other establishments of the reporting company) for re-sale as such in the same condition as purchased. Included are any finished products received on consignment from other countries.

## 2. Other materials and supplies used

Figures represent the cost of materials and supplies, if any, used in new construction and in the production of machinery and equipment (for the use of the reporting establishment) by the establishment's own employees. Included are materials used for any capital repairs and alterations carried out by the establishment's employees. Amounts paid to outside contractors for construction and repair work are not included nor is the cost of purchased machinery and equipment. Also included is the cost of office supplies not chargeable to
fixed assets accounts and the cost of such other items of materials and supplies used as food, beverages and supplies for establishment-operated cafeterias and lunch counters, first aid and medical supplies, laboratory supplies, etc.

## Shipments

## (a) General

The figures represent revenue from all production, sales, services and related activities of reporting establishments with shipments valued in Canadian dollars at the point at which the establishment relinquishes control. The unsold portion at year end of consignment shipments in Canada is treated as inventory and not as shipments but all shipments to foreign countries for which the form B13 "Customs Canada Export Entry" has been completed, are treated as shipments.

In those industries where work on principal products extends over a relatively long period, (Fabricated Structural Metal Industry, Aircraft and Parts Manufacturers, Railroad Rolling Stock Industry and Shipbuilding and Repair Industry) the value of production rather than the value of shipments is recorded. There are certain establishments in other industries which also operate on a basis of progress payments. For these establishments, shipments are also adjusted to work put in place on the basis of the net change in progress payments over the year.
(b) Shipments of goods of own manufacture

These figures represent shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishments for work done. Included are revenue from repair and custom work, amounts received in payment for work done on materials owned by other establishments and the cost (book value) of any goods shipped on a rental basis.

All products and by-products of own manufacture shipped from the establishment are covered, including transfer shipments to sales outlets, distributing warehouses or to other manufacturing plants of the reporting firm, when such units are treated as separate establishments. The value of shipments are net of returned goods, discounts, returns, allowances, sales tax and excise taxes and duties, returnable containers and charges for outward transportation by common or contract carriers. Transportation or delivery expense incurred by the reporting establishment's own carriers are included.

Shipments of goods of own manufacture of establishments which are coded to some other division of the Standard Industrial Classification (on the basis of principal activity) but which are engaged in manufacturing as a subsidiary activity are collected by means of the Commodity questionnaire referred to earlier. Such shipments together
with shipments of goods of own manufacture of establishments forming the universe of manufacturing industries are compiled and recorded in the various industry publications.
(c) Shipments of goods not of own manufacture

These figures represent the net selling value at establishment (net of discounts, returns, allowances, sales taxes and excise duties and taxes and transportation charges by common or contract carriers) of all products or materials (including products transferred from other establishments of the reporting firm) sold as such in the same condition as purchased or received as transfers. For those industries which ship such goods on a rental basis, the value of shipments represents the book value of these goods. All sales of consignment goods from other countries are included.

## (d) Other revenue

Figures represent the book value of fixed assets, if any, (new construction and machinery and equipment including major repairs, alterations, additions, modifications, installation and assembly work) produced during the year for the use of reporting establishments by the establishment's own employees and for which depreciation accounts are maintained. Included also are any revenues from the sale of electricity and from any operations performed by the establishment's own employees, such as revenue from goods produced or purchased for rental (the book value of such goods are included as part of shipments of goods of own manufacture or shipments of goods not of own manufacture), servicing revenues, commissions on sales (when not included in value of sales), revenue for companyoperated cafeterias and lunch counters and revenue from outside installation or construction work not related to the establishment's own products, sale of used materials (excluding sale of used fixed assets) research and development work, etc. As mentioned previously the figures do not include non-operating revenue such as rent, dividends, interest, etc.

## Inventories

## (a) Manufacturing activities

Values represent the book values of manufacturing inventory owned in Canada. Inventories held for which progress payments have been received are not included. Where progress payment accounts are maintained, the change in these accounts is treated as a net adjustment to shipments. Figures consist of inventory owned at the plant and at warehouses or selling outlets which are treated as extensions of establishments for the purpose of reporting shipments. Inventory owned in transit in Canada or on consignment in Canada is included. Goods shipped abroad and held in inventory are included in shipments. Opening inventories may differ from the closing inventories of the previous year because of changes in classification, the
receipt of revised data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.
(b) Non-manufacturing activities

Figures represent the book value of inventory of goods purchased for re-sale as such without further processing, owned by the reporting establishments and held at plants and at any warehouses or selling outlets which are treated as extensions of establishments. Other characteristics are the same as in (a) above.

## Value Added

(a) By manufacturing activitles

Figures are compiled by deducting the cost of materials and fuel and electricity consumed from the value of production (value of shipments adjusted for changes in the value of inventories of finished goods and goods in process).
(b) By non-manulacturing activities

The figures are compiled by deducting the the cost of goods purchased for re-sale (adjusted for changes in the value of inventories of goods
purchased for re-sale) and the cost of other materials and supplies used from the value of shipments of goods not of own manufacture, plus other revenue.

## (c) By Total activities

The figures consist of value added by manufacturing activities plus value added by non-manufacturing activities. This total value added figure may, in some cases, be less than value added by manufacturing activities as a result of expenditures assoclated with non-manufacturing exceeding revenues from such activities or because of a decrease in inventory of goods not of own manufacture exceeding the mark-up on the sale of such goods. "Value added" is sometimes referred to as net production. However, to arrive at the National Accounts concept of net production, or Gross Domestic Product at "Factor cost" it would be necessary to subtract also the cost of advertising, insurance and other business expenses which are not collected as part of the annual Census of Manufactures. "Value added" figures for the primary industries, manufacturing and construction are published in DRS publication Catalogue No. 61-202, "'Survey of Production'".



[^0]:    "Confidential the figures for "Boys" are Included with those for "Men and youths".
    "Included in "Shirts fine, dress or business other".
    ${ }^{3}$ Contidential: included In "All othes apticles of mens' and boys" weap"

