

CATALOGUE No.

34-217

ANNUAL



WOMEN'S AND CHILDREN'S CLOTHING INDUSTRIES

1961

The list of firms normally included in this report has been omitted from this issue, along with certain tables. See introductory text for details.

ANNUAL CENSUS
OF MANUFACTURES

Published by Authority of
The Minister of Trade and Commerce



DOMINION BUREAU OF STATISTICS
Industry Division

March 1964
6521-621

Price: 50 cents

SYMBOLS

The interpretation of the symbols used in the tables throughout this publication is as follows:

.. figures not available.

... figures not appropriate or not applicable.

— nil or zero.

EXPLANATORY NOTES

This report is one in a series of about 140 publications which present the results of the 1961 Census of Manufactures. Most reports in this series refer to specific industries, but there are summary reports for Canada and the provinces and for major industry groups. Implementation of the new definition of the establishment in the 1961 Census has resulted in certain changes and necessitated some adjustments to the statistics for previous years in order to maintain comparability of the data. (See following note on "Establishment".)

Industry statistics given in these reports refer to number of establishments, employees, salaries and wages, cost of materials, supplies, fuel and electricity, gross value of shipments, inventories and value added by manufacturing. Details of materials used and products shipped are also given. Descriptions of the principal industry statistics, with special reference to 1961, are as follows:

Period Covered

Firms are asked to submit figures for the calendar year, if at all possible, and most reports are on this basis. Financial year reports for periods differing from the calendar year are accepted in instances where the firms find it impossible to supply calendar year data from accounting records. However the data on employees, salaries and wages are requested on a calendar year basis in all cases.

Establishment

The reporting unit in the Census of Manufactures is the **establishment**. Beginning with the 1961 Census, the establishment is defined as follows:

The smallest unit which is a separate operating entity capable of reporting all the following:

- Materials and supplies used,
- Goods purchased for resale as such,
- Fuel and power consumed,
- Number of employees and their pay,
- Inventories,
- Shipments or sales.

The establishment is to be distinguished from smaller subdivisions or departments which do not have records which permit them to report all items required of an establishment. Prior to 1961, some establishments were required to submit two or more separate reports when they were engaged in operations which were classifiable to different industries. Beginning with 1961, separate reports for such operations will be required only in cases where accounting records can provide all the elements of principal statistics enumerated above. Special reporting arrangements were made with respondents when the acceptance of combined reports would have seriously affected the statistics for particular industries or areas. Where continuity of industry statistics was affected by this change in reporting procedures, adjustments to the data were made back to 1957 in order to maintain comparability of the series for recent years.

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing operations. Prior to 1961, the Census of Manufactures attempted to cover the manufacturing activities of all establishments, whether or not they were principally engaged in manufacturing operations. Beginning with the 1961 Census, establishments (accounting entities) which are not primarily engaged in manufacturing are no longer included as manufacturing establishments in the basic industry statistics. Again adjustments to the industry statistics were made to reflect the removal of such reporting units for the period 1957-1960. These reporting units are now listed as establishments in other Bureau industry surveys, such as Wholesale Trade, Construction, etc. In order, however, to maintain complete coverage of certain commodity items produced mainly in manufacturing establishments, many non-manufacturing establishments are now surveyed for commodity shipments only and the latter are included in those tables of industry reports showing shipments of certain commodities "from all industries".

Many firms have more than one manufacturing establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements described earlier.

Prior to 1961, the main emphasis in the Census of Manufactures was on manufacturing activity whereas, beginning with 1961, each establishment reports on the total operations carried out within its accounting boundaries (except income from investments such as rent, interest and dividends). However, data on different activities (manufacturing, selling, construction by own labour force etc.) are requested separately. The 1961 statistics in this report are confined to manufacturing activity in order to maintain comparability with previous years. In the 1962 reports it is planned to show both 1961 and 1962 data on the "total activity" basis in addition to the data on manufacturing operations.

Employees

Administrative and office employees include all executives and supervisory officials such as presidents, vice-presidents, secretaries, treasurers, etc., together with managers, professional and technical employees, superintendents and factory supervisors above the working foremen level, and clerical employees. Working owners and partners are also included in this category but will be shown separately in subsequent years.

Production and related workers include all other factory workmen whether paid on a monthly, weekly, hourly or piece-work basis. Working foremen doing work similar to that of the employees they supervise are included, as are maintenance, handling, warehousing and delivery staff. Employees on new construction work, in retail or wholesale operations, on outside piece work, etc, are not included.

Production workers are reported by months, an average for the year being obtained by summing the monthly figures and dividing by twelve. This procedure is followed even though the plant did not operate in all months. Figures on employment refer to the calendar year whether or not some establishments reported other data on a financial year basis.

Salaries and Wages

Salaries and wages refer to gross earnings of the employees described above, including salaries, wages, commissions, bonuses, the value of room and board where provided, deductions for income tax and social services such as sickness and unemployment insurance, pensions, etc., as well as any other allowances forming part of the employees' wages. Payments for overtime are included.

Salaries refer to amounts paid to administrative and office employees. Withdrawals by working owners or partners for normal living expenses for self and family are included with salaries, but will be shown separately in subsequent years. Wages refer to the amounts paid to production and related workers as defined above. Data on earnings refer to the calendar year whether or not some establishments reported other data on a financial year basis.

Cost of Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars and trucks), not to purchases unless the quantities are the same. Values refer to the laid-down cost at the establishment including freight, duty, etc.

Materials and Supplies Used

Figures represent quantities and laid-down cost values, at the establishment, of materials, supplies and components actually used during the year whether purchased from others or received as transfers from other plants of the reporting company. Amounts paid to other manufacturers for work done on materials owned by the reporting company are included. Returnable containers or any other items charged to capital account are not included. Fuels are not included. Goods bought from others or received as transfers from other plants or reporting companies for resale without further processing are not included. Maintenance and repair supplies not chargeable to capital account are included.

Factory Shipments

Factory shipments generally refer to shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishment for work done. All products and by-products shipped from the establishment are included whether for domestic use, export, or for government departments. Transfer shipments to sales outlets, distributing warehouses or to other manufacturing units of the reporting firm which are treated as separate establishments are included. Goods bought or received as transfers and resold without further processing are not included. Values are requested

on f.o.b. establishment basis, and do not include sales tax or excise duties. Values of containers not returnable are included. Amounts received in payment for work done on materials owned by others are included.

In a few industries such as shipbuilding, aircraft, etc., where work on principal products extend over a relatively long period, the value of production is recorded rather than the value of shipments. For those industries production is computed from the value of deliveries of complete units during the year plus the value of work done during the year on unfinished units less the value of work done in previous years on finished units delivered in the year under review.

Inventories

Values represent the book value of manufacturing inventory. Figures consist of inventory at the plant and at warehouses or selling outlets which are treated as extensions of the plants for the purpose of reporting shipments.

Value added by Manufacturing

Value added is compiled by deducting the cost of materials, fuel and electricity consumed from the value of production (value of shipments adjusted for changes in the value of inventories of finished goods and goods in process). Value added is sometimes referred to as net production.¹

Standard Industrial Classification

The revised Standard Industrial Classification which was introduced with the 1960 Census of Manufactures provides for a breakdown of the universe into 140 industries arranged in 20 major groups compared with 135 industries in 17 major groups in the old classification which was used in the compilations for the years 1949 to 1959 inclusive. Full details are contained in the Standard Industrial Classification Manual, Catalogue No. 12-501, which is available from either the Queen's Printer or the Dominion Bureau of Statistics. Reporting establishments are classified or allotted to specific industries on the basis of the value of principal products made or shipped.

Establishments engaged solely in repair work are not included in manufacturing industries (except in the case of furniture, shipbuilding, boat building, aircraft and railroad rolling stock industries) but establishments principally engaged in assembling parts into complete units are included.

¹ To arrive at the National Accounts concept of "gross domestic product at factor cost", it would be necessary to subtract also the cost of advertising, insurance and other business costs which are not collected in the annual Census of Manufactures. Value added figures for the primary industries, manufacturing and construction are published in D.B.S. publication 61-202, Survey of Production.

Short Forms

Since 1949, in order to ease the reporting burden for smaller firms, a one-page short form has been used asking only for certain principal items of shipments. For purposes of publication, missing data were estimated on the basis of appropriate ratios. For the 1959 and 1960 censuses the general limit for short forms was raised from \$50,000 to \$100,000 value of shipments and a new intermediate form was used. This form is a shortened version of the long form in that some of the general questions were pared down and the detailed lists of materials and products were limited to the more important items. The general limits for firms in this category were set at between \$100,000-\$500,000 value of shipments, but in the case of both the short and inter-

mediate forms there are lower cut-offs for a number of industries in which the smaller firms account for a larger share of total shipments.

In the 1961 Census, in addition to the question on shipments of goods of own manufacture, questions on employment and payroll and on total revenue were added on all short forms. The other elements of principal statistics, viz. value of materials, fuel and electricity, and inventories, are generally estimated by using ratios based on the change in the value of shipments from year to year. This is to permit the complete compilation of basic industry statistics by industry and by geographic location. The proportion of the estimated data is generally less than 5 per cent of the total in each category of principal statistics.



WOMEN'S AND CHILDREN'S CLOTHING INDUSTRIES

1961

There are four sections to this report, which covers the three industries within this group. Section 1 presents the overall statistics for the combined Women's and Children's Clothing Factories. The other three sections deal separately with the

component industries as follows: Section 2, Women's Clothing Factories; Section 3, Children's Clothing Industry (Factories only); and, Section 4, Women's and Children's Clothing Contractors.

SECTION 1. THE COMBINED WOMEN'S AND CHILDREN'S CLOTHING FACTORIES, 1961

For the 1961 survey year, the Bureau implemented a New Establishment Concept, bringing about certain revisions to one of the two industries covered herein, namely to the Women's Clothing Factories. This implementation of a new definition of the establishment (reporting unit) in the 1961 Census of Manufactures has resulted in certain changes and necessitated some adjustments to the statistics. In order to maintain comparability of the combined principal statistics (Table 1) for recent years, the necessary adjustments were applied to the data back to 1957. (See also Explanatory Notes).

It should be noted that, with the exception of Table 1, only 1961 data have been presented in this section in view of the changes outlined above. The "General Review of Clothing Industries" report (Catalogue No. 34-211), which contains shipments of clothing products by all industries, will not be published for 1961. However, these total shipments will be shown in the appropriate appendix to the

1961 "General Review of the Manufacturing Industries of Canada" (Catalogue No. 31-201).

The Women's Clothing Factories industry is divided along commodity lines into five divisions. Certain 1961 information covering these divisions, together with the Children's Clothing Industry, is presented both immediately following this preface and in Table 2.

The 1961 results of a special breakdown covering the shipments of women's and misses' regular coats, of dresses (excluding housedresses) and of blouses by price level at the manufacturing level will be found in Table 4.

As a result of increased work loads and staff shortages it has been necessary to suspend publication of certain tables normally contained in this section of the report. It is planned to resume publication of these tables in the 1962 reports. The tables affected are the following: List of firms—Imports—Exports.

Division	Montreal		Toronto		Canada	
	Em- ployees	Value of shipments	Em- ployees	Value of shipments	Em- ployees	Value of shipments
		\$		\$		\$
Women's clothing factories:						
Coats and suits	2,040	29,177,168	1,349	15,903,882	4,551	57,462,981
Dresses	6,912	76,946,770	1,729	14,208,668	9,165	95,657,356
Skirts, blouses, slacks and jackets	3,234	37,200,002	1,324	14,213,045	6,277	67,267,501
Other outerwear	1,120	13,102,028	268	1,800,592	2,005	19,336,143
Lingerie	2,735	26,258,364	379	4,085,519	3,929	37,753,815
Children's clothing factories	5,207	50,159,573	1,031	7,344,314	8,149	73,256,354
Totals	21,248	232,843,905	6,080	57,556,020	34,076	350,734,150

TABLE 1. Principal Statistics, Significant Years 1929-59 and by Provinces 1960-61

Year and province	Estab-lish-ments	Em-ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials used	Value added by manufacture	Value of shipments ¹
Basis: Standard Industrial Classification in use prior to 1960							
	number		dollars				
1929	461	17,024	17,128,421	134,544	34,558,860	31,653,013	66,346,417
1932	461	14,276	12,117,879	171,376	23,983,585	18,409,628	42,564,589
1936	583	18,924	15,255,725	224,692	32,706,792	23,187,289	56,118,773
1937	593	19,981	16,926,471	234,857	34,915,469	25,460,429	60,610,755
1938	567	19,171	16,274,057	229,171	31,254,375	23,859,063	55,342,609
1939	575	19,367	16,568,612	238,266	32,778,057	24,265,343	57,281,666
1940	604	20,549	18,891,844	240,550	40,206,626	28,140,669	68,587,845
1941	671	24,545	24,663,722	288,472	55,574,273	38,078,934	93,941,949
1942	775	26,328	30,037,557	307,331	66,344,779	49,526,970	116,179,080
1943	781	25,752	32,385,477	301,546	69,264,831	55,271,412	124,837,789
1944	835	25,810	34,669,358	311,086	72,815,459	60,839,942	133,966,487
1945	989	27,975	39,485,827	342,660	78,385,452	70,099,770	148,827,882
1946	1,108	29,963	44,985,178	396,314	91,138,141	82,818,768	174,353,223
1947	1,169	30,969	50,357,121	433,643	92,713,574	91,158,213	184,305,430
1948	1,160	33,416	59,363,042	513,736	114,028,998	108,271,992	222,814,726
1949 ²	1,034	34,294	63,026,588	554,037	120,089,104	109,663,073	230,306,214
1950	1,068	34,486	64,145,262	600,777	118,649,166	104,784,912	224,034,855
1951	1,068	34,343	65,937,382	635,255	120,202,123	110,681,896	231,519,274
1952	1,017	34,759	71,029,925	672,308	137,007,872	121,832,744 ³	259,512,924
1953	999	35,170	73,983,041	688,704	140,969,051	124,100,063 ³	265,757,818
1954	979	34,103	73,567,439	910,107	139,973,164	122,782,810	263,039,825
1955	930	33,990	74,795,983	917,091	149,606,020	125,730,595	276,195,482
1956	874	33,351	77,712,591	965,795	164,890,662	131,967,555	295,255,775
1957	858	33,802	82,677,484	1,015,581	167,342,231	144,092,618	306,534,252
1958	846	33,542	85,450,543	940,796	169,149,542	146,444,490	315,951,243
1959	814	33,962	89,912,235	902,108	178,136,744	153,281,290	330,564,028
Basis: Revised Standard Industrial Classification and New Establishment Concept ⁴							
	number		dollars				
1957	857	33,864	82,836,216	1,016,365	166,865,199	..	305,336,496
1958	843	33,539	85,486,966	940,857	168,383,513	145,251,428	313,988,573
1959	814	34,047	90,171,696	905,670	177,767,644	152,648,410	329,434,596
1960							
Canada	831	34,411	92,196,915	930,016	182,553,966	158,170,698	340,246,250
Nova Scotia	1	} 23,803	62,572,681	598,940	134,653,630	110,363,797	244,732,648
New Brunswick	1						
Quebec	550	} 7,923	22,246,530	232,991	34,090,838	36,330,145	70,160,170
Ontario	220						
Manitoba	31	} 1,850	5,034,026	54,847	9,723,719	8,041,349	17,800,076
Saskatchewan	2						
Alberta	6	} 252	656,436	10,484	1,396,989	864,083	2,345,026
British Columbia	20						
583	583		1,667,242	32,754	2,688,790	2,571,324	5,208,330
1961							
Canada	815	34,076	93,365,573	942,692	194,359,103	158,068,302	350,734,150
Nova Scotia	1	} 23,758	64,178,031	627,185	145,773,813	111,349,273	255,956,549
New Brunswick	1						
Quebec	545	} 7,415	21,096,942	220,099	34,031,332	34,602,277	68,101,027
Ontario	210						
Manitoba	29	} 1,916	5,496,609	56,664	10,147,681	7,964,985	18,133,843
Saskatchewan	2						
Alberta	6	} 327	830,669	13,333	1,658,356	1,526,060	3,135,479
British Columbia	21						
660	660		1,764,322	25,411	2,747,921	2,625,707	5,407,252

¹ Figures up to and including 1951 represent value of production.

² Principal statistics for 1949 onwards are not comparable with earlier years due to adoption of the Standard Industrial Classification in 1949. (See Table 7, Note 2).

³ Because of insufficient data in 1952 and 1953, these figures have been calculated from the value of factory shipments and are, therefore, only approximations to true "Value added by manufacture".

⁴ The implementation of a new definition of the establishment (reporting unit) in the 1961 Census of Manufactures has resulted in certain changes and necessitated some adjustments to the statistics. In order to maintain comparability of the principal statistics for recent years, the necessary adjustments were applied to the data back to 1957. (See also Explanatory Notes).

TABLE 2. Comparison of Principal Divisions of the Women's and Children's Clothing Factories, 1961

Division	Estab-lish-ments	Em-ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials and supplies used	Value of shipments
	number		dollars			
Women's clothing factories:						
Coats and suits	122	4,551	16,065,535	151,923	31,216,039	57,462,981
Dresses	219	9,165	27,446,337	219,399	48,707,680	95,657,356
Skirts, blouses, slacks and jackets	154	6,277	16,645,505	177,736	38,324,839	67,267,501
Other outerwear	74	2,005	5,213,189	64,685	10,310,805	19,336,143
Lingerie	64	3,929	9,117,723	90,528	22,575,125	37,753,815
Children's clothing factories	182	8,149	18,877,284	238,421	43,224,615	73,256,354
Totals	815	34,076	93,365,573	942,692	194,359,103	350,734,150

TABLE 3. Factory Shipments of the Combined Women's and Children's Clothing Factories, 1961

Products	Women's and misses'		Children's (under 14)	
	Quantity	Value	Quantity	Value
		\$		\$
Coats:				
Regular models:				
Wool	No. 1,395,605	37,148,989	782,541	8,811,897
Rayon	" 66,330	1,017,410	32,465	192,566
Other	" 88,022	2,792,529	35,500	403,380
Station wagon	" 15,339	130,630	5,464	16,024
Rainwear; coats, capes etc.	" 515,141	6,418,436	62,416	181,719
Suits:				
All wool	" 446,715	11,609,645	17,353	209,134
Partly wool	" 84,221	1,041,141	1	1
Rayon and rayon mixtures	" 22,380	209,980	1	1
Cotton	" 80,602	549,451	38,086	45,289
Other	" 47,625	563,604	1	1
Separate Jackets:				
Wool and mixtures	" 69,152	498,230	140,672	493,637
Rayon and mixtures	" 29,016	121,883	8,649	34,759
Cotton	" 105,787	358,591	94,919	247,057
Other	" 27,370	289,780	25,014	66,052
Uniforms (nurses', maids', etc.):				
Cotton	doz. 57,261	2,368,636	-	-
Rayon	" -	-	-	-
Other	" 13,824	994,475	-	-
Dresses (including jumpers):				
Cotton	No. 3,545,836	21,633,235	1,932,642	5,117,003
Rayon and rayon mixtures	" 3,588,822	31,900,666	622,258	2,581,338
Wool and wool mixtures	" 1,639,278	18,112,736	146,247	733,307
Nylon	" 390,970	3,910,557	350,066	1,359,777
Silk	" 317,497	5,497,507	1	1
Synthetic, other	" 503,404	5,234,259	161,134	438,725
Other (including jersey, knitted, etc.)	" 491,999	4,571,391	145,130	319,099
House dresses:				
Cotton	" 1,780,203	4,307,109	-	-
Skirts:				
Wool	" 2,264,608	10,281,191	536,930	1,956,639
Rayon	" 273,088	816,479	54,528	128,373
Rayon mixtures	" 649,950	1,725,244	152,585	365,517
Cotton	" 1,551,988	4,063,538	216,128	577,250
Other	" 139,943	577,029	5,527	13,651
Blouses:				
Cotton	doz. 570,701	12,433,406	162,256	2,139,581
Rayon and rayon mixtures	" 95,735	2,407,358	1	1
Wool	" 9,615	418,343	4,409	85,821
Nylon	" 17,211	469,031	6,834	91,062
Synthetic, other	" 111,714	3,512,520	24,065	418,663
Other (including jersey, knitted, etc.)	" 32,664	993,719	4,132	89,353
Slips and half slips:				
Cotton	" 119,738	1,873,068	79,727	877,058
Nylon	" 289,396	6,631,153	41,370	779,646
Rayon and rayon mixtures	" 225,822	3,141,096	18,707	264,361
Underwear (made from woven fabrics):				
Bloomers, panties, etc. cotton or chiefly cotton	" 15,095	74,070	1	1
" " " rayon or chiefly rayon	" 140,260	813,403	1	1
" " " nylon or chiefly nylon	" 217,061	1,582,639	1	1
Underwear (knitted or made from knitted fabrics):				
Combinations	3	3	3	3
Bloomers, panties, etc. cotton or chiefly cotton	doz. 169,102	1,002,637	109,720	407,517
" " " rayon or chiefly rayon	" 743,575	2,378,501	195,981	594,831
" " " nylon or chiefly nylon	" 275,589	2,368,396	38,096	201,413
Vests, cotton or chiefly cotton	" -	-	-	-
" other	" -	-	-	-
Brassieres	3	3	-	-
Pyjamas:				
Cotton and flannelette	doz. 183,678	3,678,618	207,390	2,891,803
Nylon	" 49,836	1,397,142	1,684	32,012
Rayon and silk	" 44,085	998,484	1,915	16,566
Nightgowns:				
Cotton and flannelette	" 107,424	2,003,824	22,093	280,205
Nylon	" 110,422	2,863,300	1	1
Rayon and silk	" 53,196	1,108,117	4,957	57,478
Bathrobes, kimonos, housecoats, etc.:				
Wool and flannel	" 8,147	760,769	4,742	191,075
Rayon and silk	" 25,797	1,170,360	1,752	46,401
Cotton	" 71,610	2,445,760	7,333	180,642
Other	" 27,972	1,930,442	1,200	53,000
Smocks and hooovers:				
Cotton	" 6,933	423,209	1,791	66,804
Rayon	" -	-	-	-

See footnotes at end of table.

TABLE 3. Factory Shipments of the Combined Women's and Children's Clothing Factories, 1961 - Concluded

Products	Women's and misses'		Children's (under 14)	
	Quantity	Value	Quantity	Value
		\$		\$
Aprons, women's and children's	doz. 188,562	1,126,453	(collected with women's and misses')	
Children's costume playsuits	" -	-	38,240	826,900
Children's playsuits and washsuits	" -	-	172,404	2,400,085
Children's overalls	" -	-	243,857	2,875,413
Children's snowsuits	" -	-	71,285	5,279,075
Boys' wash pants	" -	-	21,664	317,432
Infants' rompers	" -	-	64,418	795,681
Infants' diapers	" -	-	274,897	549,794
Infants' diaper sets	" -	-	60,669	1,100,537
Infants' coats and coat sets	" -	-	17,291	1,235,114
Infants' dresses	" -	-	182,854	2,972,386
Infants' nighties	" -	-	83,793	403,636
Infants' sleepers	" -	-	120,788	1,273,615
Buntings and sleeping bags	" -	-	34,176	926,313
Sports clothing:				
Ski suits:				
Cotton	No. 1	1	23,436	186,677
Wool	" 4,340	51,800	8,750	46,471
Wool mixtures	" -	-	-	-
Other sports suits:				
Cotton	No. 93,331	885,148	88,518	208,902
Rayon	" 151,470	430,456	1	1
Wool and wool mixtures	" 172,510	1,322,313	1	1
Other	" 55,733	340,964	23,600	57,500
Slacks and jeans:				
Wool and wool mixtures	" 1,093,913	5,434,181	492,797	971,288
Cotton	" 2,070,067	5,144,888	5,263,170	6,087,053
Rayon	" 263,690	913,733	140,008	200,620
Other	" 160,668	1,270,597	76,985	55,000
Short coats:				
Including zippered short jackets, parkas, ski jackets and short length station wagon coats:				
Wool and wool mixtures	doz. 16,699	1,378,741	5,821	295,509
Cotton	" 37,042	3,567,162	48,959	1,546,825
Rayon	" 11,052	711,892	11,797	779,129
Other	" 9,830	1,374,132	14,281	778,307
Shorts:				
Wool and wool mixtures	" 3,995	189,541	1	1
Cotton	" 83,755	1,681,219	91,388	807,636
Rayon	" 1,779	60,280	1,180	26,107
Other	" 1,515	26,737	1	1
Bathing suits	" 52,986	3,410,710	29,283	560,977
T. shirts, jerseys, etc.	" 55,451	769,609	260,875	3,071,292
Neckwear	" 105,698	370,783	-	-
Scarves and mufflers	" 140,364	775,055	-	-
Handkerchiefs	" 9,440	21,650	-	-
Bed jackets	" 1,982	69,010	-	-
All other articles of women's and children's wear	" ..	3,782,332	-	-
All other shipments				Value
				\$
Hospital clothing				1,428,192
Men's and boys' clothing				3,239,164
All other products				3,586,704
Amount received for custom work				344,087
Total shipments				352,023,968
Less adjustment for value of sales taxes, excise duties and outward transportation charges which were not deducted from individual commodity items detailed above				1,289,838
Total shipments (adjusted)				350,734,150

¹ Since less than three establishments reported children's garments in this classification, it has been necessary to include the figures for Children's with those for Women's and Misses'.

² Less than three establishments. Figures are included with "All other articles of women's and children's wear".

Note: Statistics covering materials used are not collected in detail. The total cost is shown by provinces in Table 1.

TABLE 4. Shipments of Selected Women's and Misses' Clothing Items, by Price Range, 1961

		Quantity	Value
			\$
Coats (regular models):			
Sold wholesale up to \$30.75 each.....	No.	1,042,646	19,996,952
Sold wholesale \$31.75 each.....	"	174,048	5,938,108
Sold wholesale \$35.75 and up each.....	"	295,514	14,146,831
Total shipments broken down.....	"	1,512,208	40,081,891
Shipments undistributed by price range.....	"	37,749	877,037
Total coat shipments.....	"	1,549,957	40,958,928
Dresses (excluding house dresses):			
Sold wholesale up to \$6.75 each (budget).....	"	4,491,289	22,280,440
Sold wholesale \$7.75 to \$15.75 each (popular).....	"	4,975,874	48,039,841
Sold wholesale \$18.75 to \$29.75 each (medium).....	"	591,655	11,730,222
Sold wholesale \$26.75 and up each (high).....	"	250,214	7,503,887
Total shipments broken down.....	"	10,309,032	89,554,390
Shipments undistributed by price range.....	"	138,774	1,272,211
Total dress shipments.....	"	10,447,806	90,826,601
Blouses:			
Sold wholesale up to \$14.50 per dozen (budget).....	doz.	174,976	2,081,347
Sold wholesale \$15.00 to \$28.50 per dozen (popular).....	"	439,881	9,944,024
Sold wholesale \$29.00 and up per dozen (high).....	"	210,103	7,966,279
Total shipments broken down.....	"	824,960	19,991,650
Shipments undistributed by price range.....	"	9,672	170,348
Total blouse shipments.....	"	834,632	20,161,998

TABLE 5. Production Workers, by Months, in the Combined Women's and Children's Clothing Factories, 1961

Month	Establishments reporting monthly detail ¹		Establishments reporting quarterly detail ²	
	Male	Female	Male	Female
	number			
January.....	5,457	20,019		
February.....	5,624	20,398		
March.....	5,651	20,300	893	3,220
April.....	5,156	19,747		
May.....	4,779	19,350		
June.....	5,087	19,121	749	3,030
July.....	5,551	19,322		
August.....	5,739	20,628		
September.....	5,698	21,035	907	3,332
October.....	5,421	20,754		
November.....	4,972	19,994		
December.....	5,090	19,107	747	2,971
Average for establishments reporting monthly detail.....			5,370	19,997
Average for establishments reporting quarterly detail.....			834	3,158
Average for small establishments ³			145	678
Average for all establishments.....			8,349	23,833

¹ The number of production workers, by months, was collected only for large establishments.

² The number of production workers, by quarters, was collected only for medium-size establishments.

³ The monthly detail of production workers was not collected from small establishments. Only annual averages were collected from these establishments.

TABLE 6. Consumption of Fuel and Electricity, 1961

Kind	Quantity	Cost at plant
		\$
1. Establishments reporting commodity detail: ¹		
Bituminous coal:		
(a) From Canadian mines	ton 98	1,782
(b) Imported	" 1,665	19,645
Anthracite coal	ton 86	1,608
Gasoline (including gasoline used in cars and trucks)	Imp. gal. 223,790	94,129
Fuel oil including kerosene or coal oil	" 323,756	50,625
Gas:		
(a) Liquefied petroleum gases	" 6,425	1,491
(b) Natural gas	M cu. ft. 46,924	18,895
Other fuel	342
Electricity purchased	kwh. 24,068,809	511,908
Steam purchased	37,388
2. Establishments reporting group detail: ²		
Cost of fuel	59,349
Cost of electricity	94,670
3. Estimate for establishments for which no data were collected: ³		
Cost of fuel and electricity	50,660
4. All establishments:		
Total cost of fuel and electricity	942,692

¹ Large establishments.² Medium-size establishments.³ Small establishments.

SECTION 2. WOMEN'S CLOTHING FACTORIES, 1961

For the 1961 survey year, the Bureau implemented a New Establishment Concept, bringing about certain revisions to this industry. This implementation of a new definition of the establishment (reporting unit) in the 1961 Census of Manufactures has resulted in certain changes and necessitated some adjustments to the statistics. In order to maintain comparability of the principal statistics (Table 7) for recent years, the necessary adjustments were applied to the data back to 1957. (See also Explanatory Notes).

In view of the changes outlined above, only 1961 data have been shown in this section with the

exception of Table 7. Table 9 gives a breakdown of the industry by city whereas Tables 10 and 11 both present information covering the five divisions of this industry.

As a result of increased work loads and staff shortages it has been necessary to suspend the publication of a table normally contained in this section of the report. It is planned to resume publication of this table in the 1962 report. The table affected is the following: List of firms.

TABLE 7. Principal Statistics of Women's Clothing Factories, 1938-61

Year and province	Estab-lish-ments	Em-ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials used	Value added by manufacture	Value of shipments ¹
Basis: Standard Industrial Classification in use prior to 1960							
	number		dollars				
1938	519	17,382	14,839,403	211,526	28,774,381	21,797,051	50,782,958
1939	521	17,397	14,995,415	215,804	29,833,449	22,045,415	52,094,668
1940	544	18,275	17,036,369	216,694	36,326,831	25,477,834	62,021,359
1942	712	23,598	27,422,805	279,796	60,949,490	45,392,305	106,621,591
1945	868	24,177	34,983,983	300,019	69,271,683	58,742,667	131,558,126
1948	1,024	28,968	52,872,730	443,134	101,278,418	97,104,260	198,825,812
1949 ²	890	29,129	55,424,392	464,655	105,156,893	96,791,010	202,412,558
1950	914	28,981	55,864,122	504,538	102,712,875	91,419,056	194,636,469
1951	912	28,688	56,764,282	517,527	102,135,519	95,097,888	197,750,934
1952	853	28,433	60,193,172	534,814	113,479,388	103,426,871 ³	217,441,071
1953	830	28,277	61,838,049	543,954	116,186,888	103,679,336 ³	220,410,178
1954	808	27,343	81,448,428	709,553	115,988,150	102,520,868	218,614,357
1955	750	26,925	81,455,380	711,175	121,858,177	103,911,069	226,347,078
1956	683	25,821	63,223,780	740,000	132,860,064	106,186,011	237,611,438
1957	670	26,192	66,393,053	772,903	132,232,239	113,132,082	245,394,628
1958	660	25,676	68,469,880	699,069	132,488,602	117,611,885	250,457,423
1959	634	25,842	71,694,239	676,788	137,934,277	123,058,229	260,575,604
Basis: Revised Standard Industrial Classification and New Establishment Concept ⁴							
	number		dollars				
1957	669	26,254	66,551,785	773,687	131,755,207	..	244,196,872
1958	657	25,673	68,506,303	699,130	131,722,573	116,418,823	248,494,753
1959	634	25,927	71,953,700	680,440	137,565,177	122,425,349	259,446,172
1960							
Canada	645	25,987	73,066,975	682,761	140,742,490	126,341,924	266,410,354
Nova Scotia	1	17,312	47,856,582	411,577	100,777,013	85,250,429	185,377,960
New Brunswick	1						
Quebec	408	6,277	18,417,042	183,470	27,304,414	30,827,471	58,059,201
Ontario	162						
Manitoba	25	1,563	4,349,673	44,478	8,575,284	6,828,617	15,419,837
Saskatchewan	2						
Alberta	6	583	1,667,242	32,754	2,688,790	2,571,324	5,208,330
British Columbia	20						
1961							
Canada	633	25,927	74,488,289	704,271	151,134,488	127,738,427	277,477,796
Nova Scotia	1	17,537	49,641,268	446,538	10,254,949	67,512,356	196,697,904
New Brunswick	1						
Quebec	409	5,800	17,525,345	175,240	27,715,782	29,261,457	56,631,005
Ontario	170						
Manitoba	23	1,603	4,726,885	43,749	8,757,500	6,792,847	15,608,156
Saskatchewan	2						
Alberta	6	660	1,764,322	25,411	2,747,921	2,625,707	5,407,252
British Columbia	21						

¹ Figures up to and including 1951 represent value of production.

² Principal statistics for 1949 onwards are not comparable with 1948 and earlier because of the reclassification of "Embroidery, hemstitching, etc." to "Miscellaneous textile goods".

³ Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "Value added by manufacture".

⁴ The implementation of a new definition of the establishment (reporting unit) in the 1961 Census of Manufactures has resulted in certain changes and necessitated some adjustments to the statistics. In order to maintain comparability of the principal statistics for recent years, the necessary adjustments were applied to the data back to 1957. (See also Explanatory Notes).

TABLE 8. Inventories,¹ 1961

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	dollars			
Opening: ¹				
Nova Scotia	14,393,261	3,320,203	7,630,553	25,344,017
New Brunswick				
Quebec				
Ontario	5,436,446	1,014,598	2,421,675	8,872,719
Manitoba	2,101,743	226,266	460,158	2,788,167
Saskatchewan	352,212	131,464	247,522	731,198
Alberta				
British Columbia				
Canada	22,933,454	4,748,995	10,994,315	38,676,764
Closing:				
Nova Scotia	16,120,403	4,033,825	8,432,870	28,587,098
New Brunswick				
Quebec				
Ontario	6,309,011	1,172,574	2,805,153	10,286,738
Manitoba	2,053,809	235,241	439,123	2,728,173
Saskatchewan	340,706	104,970	336,286	781,962
Alberta				
British Columbia				
Canada	25,499,954	5,698,730	12,233,970	43,342,654

¹ Book value of all manufacturing inventories held at plant and plant warehouses.

² The opening inventory for 1961 differs from the closing inventory for 1960 because of the receipt of revised data, the inclusion of new establishments, the removal of figures for establishments which did not operate in 1961, changes in classification, and the implementation of the New Establishment Concept.

TABLE 9. Principal Statistics of the Women's Clothing Factories, by Cities, 1961

Cities	Estab-lish-ments	Em-ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials used	Value of shipments
	number		dollars			
Montreal, Quebec	379	16,041	46,493,519	408,380	101,601,554	182,684,332
Toronto, Ontario	149	5,049	15,810,948	137,776	25,209,881	50,211,706
Winnipeg, Manitoba	23	1,603	4,726,685	43,749	8,757,500	15,606,156
Vancouver, British Columbia	21	660	1,764,322	25,411	2,747,921	5,407,252
All other cities	61	2,574	5,692,815	88,955	12,817,632	23,568,350
Totals	633	25,927	74,488,289	704,271	151,134,488	277,477,796

TABLE 10. Principal Statistics of the Various Divisions Comprising the Women's Clothing Factories, 1961

Item	Establishments whose principal products were				
	Coats and suits	Dresses	Skirts, blouses, slacks and jackets	Other outerwear	Lingerie
Establishments reporting	No. 122	219	154	74	64
Supervisory and office employees:					
Total	" 577	1,092	741	297	405
Male	" 369	542	406	161	195
Female	" 208	550	335	136	210
Total salaries	\$ 3,495,749	6,286,575	3,792,940	1,523,884	2,152,062
Production workers:					
Monthly average	No. 3,974	8,073	5,536	1,708	3,524
Male	" 2,002	1,449	895	272	414
Female	" 1,972	6,624	4,641	1,436	3,110
Total wages	\$ 12,569,786	21,159,762	12,852,565	3,689,305	6,965,661
Cost of fuel and electricity	\$ 151,923	219,399	177,736	64,685	90,528
Cost of materials used	\$ 31,216,039	48,707,680	38,324,839	10,310,805	22,575,100
Value of shipments	\$ 57,462,981	95,657,356	67,267,501	19,336,143	37,753,816

TABLE 11. Principal Statistics of the Various Divisions Comprising Women's Clothing Factories,
by Cities, 1961

Divisions by principal cities	Estab- lish- ments	Em- ployees	Earnings	Cost of fuel and electricity	Cost of materials used	Value of shipments
	number				dollars	
Coats and suits:						
Montreal, Quebec	65	2,040	7,506,009	74,308	15,921,012	29,177,168
Toronto, Ontario	41	1,349	4,773,409	43,510	8,256,351	15,903,882
Winnipeg, Manitoba	9	854	2,784,233	23,521	5,156,440	9,068,045
Vancouver, British Columbia	4	200	643,837	6,204	1,045,488	1,842,034
All other cities	3	108	358,047	4,380	836,748	1,471,852
Totals	122	4,551	16,065,535	151,923	31,216,039	57,462,981
Dresses:						
Montreal, Quebec	149	6,912	20,918,064	168,930	40,332,037	76,946,770
Toronto, Ontario	53	1,729	5,265,944	36,059	5,884,481	14,208,668
All other cities	17	524	1,262,329	14,410	2,491,162	4,501,918
Totals	219	9,165	27,446,337	219,399	48,707,680	95,657,356
Skirts, blouses, slacks and jackets:						
Montreal, Quebec	89	3,234	8,553,752	84,343	21,509,299	37,200,002
Toronto, Ontario	32	1,324	4,018,006	36,291	7,821,496	14,213,045
Winnipeg, Manitoba	9	633	1,665,781	17,514	3,205,721	5,774,896
Vancouver, British Columbia	11	369	913,574	15,569	1,329,877	2,836,016
All other cities	13	717	1,494,392	24,019	4,458,446	7,243,542
Totals	154	6,277	16,645,505	177,736	38,324,839	67,267,501
Other outerwear:						
Montreal, Quebec	32	1,120	3,088,033	31,984	7,221,345	13,102,028
Toronto, Ontario	14	268	708,432	10,008	846,508	1,800,592
Vancouver, British Columbia	4	57	124,242	2,431	219,743	423,492
All other cities	24	560	1,292,482	20,262	2,023,209	4,010,031
Totals	74	2,005	5,213,189	64,685	10,310,805	19,336,143
Lingerie:						
Montreal, Quebec	44	2,735	6,427,661	48,815	16,617,861	26,258,364
Toronto, Ontario	9	379	1,045,157	11,908	2,401,045	4,085,519
All other cities	11	815	1,644,905	29,805	3,556,219	7,409,932
Totals	64	3,929	9,117,723	90,528	22,575,125	37,753,815

Note: The classification of a firm is determined by its principal commodities. For example, a firm whose shipments are composed of \$100,000 worth of women's dresses and \$35,000 worth of other outerwear is placed in the "Dresses" Division.

TABLE 12. Factory Shipments, 1961

Products	Women's and misses'		Children's (under 14)	
	Quantity	Value	Quantity	Value
		\$		\$
Coats:				
Regular models:				
Wool	No. 1,396,058	37,152,660	1	1
Rayon	" 65,280	1,009,797	-	-
Other	" 88,022	2,792,529	-	-
Station wagon (except short length coats)	" 11,234	112,260	1	1
Rainwear; coats, capes, etc.	" 493,055	6,377,920	2,813	7,686
Suits:				
All wool	" 447,024	11,617,370	1	1
Party wool	" 60,204	837,750	-	-
Rayon and rayon mixtures	" 17,962	192,250	-	-
Cotton	" 80,602	549,451	-	-
Other	" 46,105	559,284	-	-
Separate jackets:				
Wool and mixtures	" 69,356	499,195	1	1
Rayon and mixtures	" 29,016	121,883	-	-
Cotton	" 105,787	358,591	-	-
Other	" 27,370	289,760	-	-
Uniforms (nurses's, maids', etc.):				
Cotton	doz. 56,728	2,347,336	-	-
Rayon	" 1	1	-	-
Other	doz. 13,824	994,475	-	-

See footnotes at end of table.

TABLE 12. Factory Shipments, 1961 - Continued

Products	Women's and misses'		Children's (under 14)	
	Quantity	Value	Quantity	Value
		\$		\$
Dresses (including jumpers):				
Cotton	No. 3,536,876	21,598,106	1	1
Rayon and rayon mixtures	" 3,570,305	31,853,962	1,821	6,643
Wool and wool mixtures	" 1,634,449	18,097,283	1	1
Nylon	" 390,970	3,910,557	—	—
Silk	" 287,497	5,463,757	—	—
Synthetic	" 503,404	5,234,259	—	—
Other (including jersey, knitted, etc.)	" 492,227	4,572,530	1	1
House dresses:				
Cotton	" 1,780,203	4,307,109	—	—
Skirts:				
Wool	" 2,174,984	9,984,556	9,143	39,208
Rayon	" 247,240	763,791	1	1
Rayon mixtures	" 651,162	1,727,264	1	1
Cotton	" 1,495,276	3,994,447	5,052	14,058
Other	" 139,943	577,029	1,100	4,000
Blouses:				
Cotton	doz. 568,502	12,407,413	46,007	806,686
Rayon and rayon mixtures	" 95,727	2,406,979	1	1
Wool	" 12,289	444,118	1	1
Nylon	" 17,211	469,031	—	—
Synthetic other	" 111,714	3,512,520	15,632	265,473
Other (including jersey, knitted, etc.)	" 32,664	993,719	—	—
Slips and half slips:				
Cotton	" 119,527	1,871,925	48,736	539,875
Nylon	" 289,396	6,631,153	25,528	466,514
Rayon and rayon mixtures	" 225,822	3,141,096	14,864	212,358
Underwear (made from woven fabrics):				
Bloomers, panties, etc., cotton or chiefly cotton	" 15,095	74,070	—	—
" " " rayon or chiefly rayon	" 140,260	813,403	1	1
" " " nylon or chiefly nylon	" 217,061	1,582,639	1	1
Underwear (made from knitted fabrics):				
Bloomers, panties etc., cotton or chiefly cotton	" 53,764	341,841	1	1
" " " rayon or chiefly rayon	" 725,575	2,328,501	195,981	594,831
" " " nylon or chiefly nylon	" 255,589	2,283,396	38,096	201,413
Vests	" 2	2	—	—
Brassieres	" 2	2	—	—
Corsets and girdles	" 2	2	—	—
Pyjamas:				
Cotton and flannelette	doz. 183,678	3,678,618	93,080	1,517,061
Nylon	" 49,836	1,397,142	1,684	32,012
Rayon and silk	" 44,085	998,484	1,915	16,566
Nightgowns:				
Cotton and flannelette	" 107,293	2,002,319	17,323	222,720
Nylon	" 108,756	2,843,300	1	1
Rayon and silk	" 55,237	1,130,595	1	1
Bathrobes, kimonos, housecoats, etc:				
Wool and flannel	" 8,147	760,769	—	—
Rayon and silk	" 25,797	1,170,360	—	—
Cotton	" 72,757	2,472,977	1	1
Other	" 27,972	1,930,442	—	—
Smocks and hooovers:				
Cotton	" 8,152	481,631	1	1
Rayon	" 2	2	2	2

See footnotes at end of table.

TABLE 12. Factory Shipments, 1961 - Concluded

Products	Women's and misses'		Children's (under 14)	
	Quantity	Value	Quantity	Value
		\$		\$
Aprons, women's and children's doz.	187,662	1,122,853	(Included with women's and misses')	
Infants' sleepers	-	-	1	1
Infants' dresses	-	-	1	1
Other sports suits:				
Cotton No.	94,021	889,261	1	1
Wool and wool mixtures	95,710	1,148,313	1	1
Rayon	32,270	192,456	-	-
Other	47,533	325,464	1	1
Slacks and jeans:				
Wool and wool mixtures	1,042,405	5,303,878	7,529	25,108
Cotton	1,898,284	4,820,940	5,067	14,912
Rayon	234,494	814,199	4,980	19,300
Other	161,653	1,273,597	1	1
Short coats including zippered short jackets, parkas, ski jackets and short length station wagon coats:				
Wool and wool mixtures doz.	16,627	1,371,883	-	-
Cotton	32,870	3,307,983	1	1
Rayon	7,663	565,893	-	-
Other	8,814	1,278,104	-	-
Shorts:				
Wool and wool mixtures	1,945	148,461	-	-
Cotton	77,226	1,591,918	1	1
Rayon	1,753	59,734	-	-
Other	1,315	25,537	-	-
Bathing suits	48,986	3,278,710	12,619	244,324
T-Shirts, jerseys, etc.	37,434	531,473	1	1
Neckwear	105,698	370,783	-	-
Scarves and mufflers	140,364	775,055	-	-
Handkerchiefs	9,440	21,650	-	-
Bed jackets	1,982	69,010	-	-
All other articles of women's and children's wear	2,281,098		
All other products				Value
				\$
Hospital clothing				1,428,192
Men's and boys' clothing				1,685,348
All other products				2,090,340
Amount received for custom work				304,857
Total shipments				278,593,356
Less adjustment for value of sales taxes, excise duties and outward transportation charges which were not deducted from individual commodity items detailed above				1,115,560
Total shipments (adjusted)				277,477,796

¹ Since less than three establishments reported children's garments in this classification, it has been necessary to include the figures for Children's with those for Women's and Misses'.

² Less than three establishments and included with "All other articles of women's and children's wear".

Note: Statistics covering materials used are not collected in detail; the total cost is shown by provinces in Table 7.

TABLE 13. Employees and their Earnings, by Provinces, 1961

Province	Employees					Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total
	Male	Female	Male	Female				
	number					dollars		
Canada	1,673	1,439	5,032	17,783	25,927	17,251,210	57,237,079	74,488,289
Nova Scotia	1,115	964	3,137	12,321	17,537	11,486,793	38,154,475	49,641,268
New Brunswick								
Quebec								
Ontario	388	346	1,414	3,652	5,800	4,220,834	13,304,511	17,525,345
Manitoba	106	63	370	1,064	1,603	902,751	3,823,934	4,726,685
Saskatchewan	26	20	35	246	327	226,374	604,295	830,669
Alberta								
British Columbia	38	46	76	500	660	414,458	1,349,864	1,764,322

TABLE 14. Production Workers, by Months, 1961

Month	Establishments reporting monthly detail ¹		Establishments reporting quarterly detail ²	
	Male	Female	Male	Female
	number			
January	4,325	14,896		
February	4,464	15,136		
March	4,468	15,161	790	2,490
April	3,990	14,671		
May	3,600	14,224		
June	3,868	13,870	645	2,330
July	4,313	14,065		
August	4,477	15,357		
September	4,444	15,767	800	2,622
October	4,204	15,528		
November	3,801	14,855		
December	3,948	14,169	644	2,284
Average for establishments reporting monthly detail			4,178	14,819
Average for establishments reporting quarterly detail			728	2,447
Average for small establishments ³			128	517
Average for all establishments			5,032	17,783

¹ The number of production workers, by months, was collected only for large establishments.

² The number of production workers, by quarters, was collected only for medium-size establishments.

³ The monthly detail of production workers was not collected from small establishments. Only annual averages were collected from these establishments.

TABLE 15. Principal Statistics, grouped by Size of Establishment, 1961

Shipment size	Estab-lishments	Em-ployees	Earnings	Cost of fuel and electricity used	Cost of materials used	Value of shipments
Under \$24,999	29	123	190,612	5,699	160,682	418,079
\$ 25,000 to \$ 49,999	45	320	605,699	13,475	775,308	1,539,071
50,000 " 99,999	64	724	1,734,687	26,852	2,369,073	4,771,427
100,000 " 199,999	110	1,901	5,374,298	66,121	8,894,157	16,609,569
200,000 " 499,999	199	6,818	19,527,449	186,541	35,232,032	66,360,807
500,000 " 999,999	115	7,047	21,702,367	179,321	42,518,516	78,844,978
1,000,000 and over	71	8,989	25,330,647	226,262	61,184,720	108,933,865
Head offices ¹	5	22,530
Totals	633	25,927	74,488,289	704,271	151,134,488	277,477,796

¹ Head offices where separated from productive establishments.

TABLE 16. Principal Statistics, classified according to Type of Ownership, 1961

Type of ownership	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials used	Value of shipments
	number		dollars			
Individual ownership	70	647	1,499,546	24,327	2,794,997	5,097,624
Partnership	42	1,364	4,024,947	35,297	6,484,258	13,151,641
Incorporated companies	521	23,916	68,963,796	644,647	141,855,233	259,228,531
Totals	633	25,927	74,488,289	704,271	151,134,488	277,477,796

TABLE 17. Principal Statistics, grouped by Number of Employees, 1961

Group size	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials used	Value of shipments
	number		dollars			
Under 5 employees	46	121	379,464	8,859	2,581,087	3,551,566
5 to 14 employees	149	1,397	4,038,025	67,402	11,129,150	18,168,039
15 " 49 "	265	8,068	24,217,446	244,092	46,113,997	85,363,690
50 " 99 "	120	8,115	23,749,429	185,956	46,327,766	86,161,849
100 " 199 "	44	5,994	16,400,452	142,119	33,802,832	62,129,017
200 " 499 "	9	2,227	5,680,943	55,843	11,179,656	22,103,635
Head offices ¹	5	22,530
Totals	633	25,927	74,488,289	704,271	151,134,488	277,477,796

¹ Head offices where separated from productive establishments.

SECTION 3. CHILDREN'S CLOTHING INDUSTRY, 1961

As will be ascertained from a scrutiny of Table 18, the implementation of the New Establishment Concept for the 1961 survey has not brought about any revisions to this industry. For this reason, both 1960 and 1961 data have been generally presented throughout this section.

As a result of increased work loads and staff shortages it has been necessary to suspend the publication of a table normally contained in this section of the report. It is planned to resume publication of this table in the 1962 report. The table affected is the following: List of firms.

TABLE 18. Principal Statistics of the Children's Clothing Industry, 1939-61

	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials and supplies used	Value added by manufacture	Value at shipments ¹
Basis: Revised Standard Industrial Classification and New Establishment Concept							
	number				dollars		
1939	54	1,970	1,573,197	22,462	2,944,608	2,219,928	5,186,998
1940	60	2,274	1,855,475	23,856	3,879,795	2,662,835	6,566,486
1941	55	2,505	2,234,113	26,366	4,633,190	3,244,225	7,903,781
1942	63	2,730	2,613,752	27,535	5,395,289	4,134,665	9,557,489
1943	68	3,088	3,221,516	30,877	7,090,504	7,121,381	12,757,476
1945	121	3,798	4,501,844	42,641	9,113,769	8,113,346	17,269,756
1947	145	4,327	6,096,755	66,027	11,319,222	10,684,471	22,069,720
1948	136	4,448	6,490,312	70,602	12,750,580	11,167,732	23,988,914
1949	144	5,185	7,602,196	89,382	14,932,211	12,872,063	27,893,656
1950	154	5,505	8,281,140	96,239	15,936,291	13,365,866	29,396,386
1951	156	5,655	9,173,100	117,728	18,066,604	15,584,008	33,768,340
1952	164	6,326	10,836,753	137,494	23,528,486	18,405,873 ²	42,071,853
1953	169	6,893	12,144,992	144,750	24,782,163	20,420,727 ²	45,347,640
1954	171	8,760	12,119,011	200,554	23,985,014	20,261,942	44,425,468
1955	180	7,065	13,340,603	205,916	27,747,843	21,819,526	49,848,404
1956	191	7,530	14,488,811	225,795	32,030,598	25,781,544	57,644,337
1957	188	7,610	16,284,431	242,678	35,109,992	26,015,669	61,139,624
1958	186	7,866	16,980,663	241,727	36,660,940	28,832,605	65,493,820
1959	180	8,120	18,217,996	225,320	40,202,467	30,223,061	69,968,424
1960							
Canada	186	8,424	19,129,940	247,255	41,811,476	31,826,774	73,835,896
Quebec	142	6,491	14,618,099	187,363	33,876,617	25,113,368	59,354,688
Ontario	38	1,948	3,829,488	49,521	6,786,424	5,502,674	12,100,969
Manitoba	6	287	684,353	10,371	1,148,435	1,212,732	2,380,239
1961							
Canada	182	8,149	16,877,284	238,421	43,224,615	30,329,875	73,256,354
Quebec	136	6,221	14,536,763	180,647	35,518,864	23,836,917	59,258,645
Ontario	40	1,615	3,571,597	44,859	6,315,570	5,230,620	11,470,022
Manitoba	6	313	768,924	12,915	1,390,181	1,172,138	2,527,687

¹ Figures up to and including 1951 represent value of production.

² Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "Value added by manufacture".

TABLE 19. Inventories,¹ 1961

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
dollars				
Opening: ²				
Quebec	5,529,940	1,321,001	2,409,995	9,260,936
Ontario	1,269,238	392,574	887,784	2,549,596
Manitoba	423,526	70,880	98,148	592,554
Canada	7,222,704	1,784,455	3,395,927	12,403,086
Closing:				
Quebec	6,048,270	1,376,432	2,632,432	10,057,067
Ontario	1,301,022	426,707	1,064,860	2,792,589
Manitoba	431,861	79,231	137,344	648,436
Canada	7,781,153	1,882,370	3,834,569	13,498,092

¹ Book value of all manufacturing inventories held at plant and plant warehouses.

² The opening inventory for 1961 differs from the closing inventory for 1960 because of the receipt of revised data, the inclusion of new establishments, the removal of figures for establishments which did not operate in 1961, and changes in classification.

TABLE 20. Principal Statistics of the Children's Clothing Industry, by Cities, 1961

Cities	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials used	Value of shipments
	number		dollars			
Quebec, Quebec	7	113	199,441	4,739	316,829	574,097
Montreal, Quebec	109	5,207	12,520,648	147,298	29,955,084	50,159,573
Toronto, Ontario	26	1,031	2,353,942	29,857	4,134,100	7,344,314
Winnipeg, Manitoba	6	313	768,924	12,915	1,390,181	2,527,687
All other Cities	34	1,485	3,034,329	43,612	7,428,421	12,650,683
Totals	182	8,149	18,877,284	238,481	43,224,815	73,256,354

TABLE 21 A. Factory Shipments, 1961

Products	Quantity	Value
		\$
Children's clothing (under 14):		
Coats:		
Regular models:		
Wool	No. 782,088	8,808,226
Rayon	" 32,465	192,566
Other	" 35,500	403,380
Rainwear; coats, capes, etc.	" 59,603	174,033
Suits:		
All wool	" 17,044	201,409
Partly wool	" 1	1
Rayon and rayon mixtures	" 1	1
Cotton	No. 38,088	45,289
Separate jackets:		
Wool and mixtures	" 140,432	492,537
Rayon and mixtures	" 8,649	34,759
Cotton	" 84,919	247,057
Other	" 25,014	66,052
Dresses (including jumpers):		
Cotton	" 1,922,090	5,072,752
Rayon and rayon mixtures	" 620,437	2,574,695
Wool and wool mixtures	" 145,940	725,682
Nylon	" 350,066	1,359,777
Synthetic, other	" 161,134	438,725
Other (including jersey, knitted etc.)	" 174,902	351,710
Skirts:		
Wool	" 527,787	1,917,431
Rayon	" 53,352	127,001
Rayon mixtures	" 151,373	363,497
Cotton	" 211,076	563,192
Other	" 4,427	9,651
Blouses:		
Cotton	doz. 116,249	1,332,895
Rayon and rayon mixtures	" 1	1
Wool	" 1	1
Nylon	doz. 6,834	91,062
Synthetic, other	" 8,433	153,190
Other (including jersey, knitted, etc.)	" 4,132	89,353
Slips and half-slips:		
Cotton	" 30,991	337,183
Nylon	" 15,842	313,134
Rayon and rayon mixtures	" 1	1
Underwear (knitted or made from knitted fabrics):		
Combinations	" 1	1
Bloomers, panties, etc. cotton or chiefly cotton	doz. 109,318	406,713
" " " rayon or chiefly rayon	" —	—
" " " nylon or chiefly nylon	" —	—
Vests, cotton or chiefly cotton	" 1	1
Pyjamas:		
Cotton and flannelette	doz. 114,310	1,374,742
Nylon	" —	—
Rayon and silk	" —	—
Nightgowns:		
Cotton and flannelette	doz. 4,770	57,465
Nylon	" 1	1
Rayon and silk	" 1	1
Bathrobes, kimonos, housecoats, etc.:		
Wool and flannel	doz. 4,742	191,075
Rayon and silk	" 1,752	46,401
Cotton	" 4,819	130,075
Other	" 1,200	53,000

See footnotes at end of table.

TABLE 21A. Factory Shipments, 1961 - Concluded

Products	Quantity	Value
		\$
Children's clothing (under 14)—Concluded:		
Smocks and hooovers:		
Cotton	1	1
Rayon	1	1
Children's playsuits and washsuits	doz.	172,404
Children's costume playsuits	"	38,240
Children's overalls	"	243,847
Children's snow suits	"	71,285
Boy's wash pants	"	21,664
Infants' rompers	"	64,418
Infants' diaper sets	"	60,669
Infants' diapers	"	274,897
Infants' coats and coat sets	"	17,091
Infants' dresses	"	181,937
Infants' nighties	"	83,793
Infants' sleepers	"	108,746
Buntings and sleeping bags	"	34,176
Sports clothing:		
Ski suits:		
Cotton	No.	23,436
Wool	1	1
Wool mixtures	1	1
Other sports suits:		
Wool and wool mixtures	1	1
Cotton	No.	87,648
Rayon	1	1
Slacks and jeans:		
Wool and wool mixtures	No.	485,268
Cotton	"	5,258,103
Rayon	"	135,028
Other	1	1
Short coats:		
Including zippered short jackets, parkas, ski jackets and short length station wagon coats:		
Wool and wool mixtures	doz.	5,821
Cotton	"	48,851
Rayon	"	11,797
Other	"	14,281
Shorts:		
Wool and wool mixtures	1	1
Cotton	doz.	91,023
Rayon	"	1,180
Bathing suits	"	16,664
T-Shirts, jerseys, etc.	"	256,892
Gaiters, spats and leggings	1	1
Aprons, women's and children's	doz.	900
Women's and misses' clothing:		
Coats, rayon (regular models)	1	1
Skirts:		
Cotton	No.	56,712
Wool	"	89,624
Slacks and jeans:		
Wool and wool mixtures	"	51,508
Cotton	"	171,783
Rayon	"	29,196
Short coats—including zippered short coats, parkas etc.:		
Wool and wool mixtures	1	1
Cotton	1	1
Rayon	1	1
Other	doz.	1,016
Shorts, cotton	"	6,894
All other articles of women's and children's wear	4,901,004
Total women's and children's wear	70,771,822
Men's and boys' clothing	1,123,216
All other products	1,496,364
Amount received for custom work	39,230
Total shipments	73,430,632
Less adjustment for value of sales taxes, excise duties and outward transportation charges which were not deducted from individual commodities items detailed above		174,278
Total shipments (adjusted)		73,256,354

¹ Less than three establishments and included with "All other articles of women's and children's wear".

Note: There is no detailed breakdown of materials used; the total cost by provinces is shown in Table 18.

TABLE 21 B. Factory Shipments, 1960

Products	Quantity	Value \$
Children's clothing (under 14):		
Coats:		
Regular models:		
Wool..... No.	818,606	9,385,491
Rayon..... "	80,181	887,829
Other..... "	12,862	211,540
Rainwear; coats, capes etc..... "	99,582	496,373
Suits:		
All wool..... "	24,651	233,955
Party wool..... "	25,190	195,617
Rayon and rayon mixtures..... "	12,173	69,602
Cotton..... "	1	1
Separate jackets:		
Wool and mixtures..... No.	107,916	563,914
Rayon and mixtures..... "	1	1
Cotton..... No.	109,233	382,132
Other..... "	1	1
Dresses (including jumpers):		
Cotton..... No.	2,085,249	5,923,531
Rayon and rayon mixtures..... "	444,281	1,426,025
Wool and wool mixtures..... "	98,585	515,221
Nylon..... "	437,582	1,639,857
Synthetic, other..... "	136,856	505,140
Other (including jersey, knitted etc.)..... "	115,896	260,084
Skirts:		
Wool..... "	441,608	1,644,771
Rayon..... "	22,610	56,539
Rayon mixtures..... "	70,372	155,195
Cotton..... "	234,906	600,439
Other..... "	16,895	20,926
Blouses:		
Cotton..... doz.	105,210	1,532,824
Rayon and rayon mixtures..... "	1	1
Wool..... doz.	15,191	140,952
Nylon..... "	5,400	95,000
Synthetic other..... "	15,225	322,602
Other (including jersey, knitted etc.)..... "	123	3,869
Slips and half-slips:		
Cotton..... "	17,721	224,910
Nylon..... "	22,086	366,637
Rayon and rayon mixtures..... "	7,265	35,885
Underwear (made from woven fabrics):		
Bloomers, panties, etc..... "	1	1
Underwear (knitted or made from knitted fabrics):		
Combinations..... "	1	1
Bloomers, panties, etc. cotton or chiefly cotton..... doz.	131,680	467,475
" " " rayon or chiefly rayon..... "	1	1
" " " nylon or chiefly nylon..... "	-	-
Drawers..... "	1	1
Vests, cotton or chiefly cotton..... doz.	73,280	230,640
Pyjamas:		
Cotton and flannelette..... "	116,733	1,465,409
Rayon and silk..... "	1	1
Nightgowns:		
Cotton and flannelette..... doz.	12,367	291,143

See footnotes at end of table.

TABLE 21 B. Factory Shipments, 1960 - Concluded

Products	Quantity	Value
		\$
Children's clothing (under 14) - Concluded:		
Bathrobes, kimonos, housecoats, etc.:		
Wool and flannel	doz. 2,398	160,615
Rayon and silk	" 3,744	98,220
Cotton	" 10,334	255,349
Smocks and hooovers:		
Cotton	1	1
Children's playsuits and washsuits	doz. 145,078	2,269,425
Children's costume playsuits	" 2,950	99,350
Children's overalls	" 244,571	3,191,961
Children's snow suits	" 78,078	5,009,197
Boys' wash pants	" 34,309	427,456
Infants' rompers	" 58,716	709,367
Infants' diaper sets	" 50,071	1,231,195
Infants' diapers	" 216,342	433,699
Infants' coats and coat sets	" 17,268	1,156,897
Infants' dresses	" 133,614	2,185,965
Infants' nighties	" 102,094	496,680
Infants' sleepers	" 109,284	1,636,526
Buntings and sleeping bags	" 20,016	730,493
Sports clothing:		
Ski suits:		
Cotton	No. 15,424	124,636
Wool	1	1
Wool mixtures	1	1
Other sports suits:		
Wool and wool mixtures	1	1
Cotton	No. 16,200	280,005
Rayon	1	1
Slacks and jeans:		
Wool and wool mixtures	No. 336,809	883,939
Cotton	" 3,175,440	4,529,278
Rayon	" 113,530	270,331
Other	" 37,836	75,794
Short coats:		
Including zippered short jackets, parkas, ski jackets and short length station wagon coats:		
Wool and wool mixtures	doz. 13,329	724,016
Cotton	" 59,809	2,094,580
Rayon	" 11,270	499,323
Other	" 9,586	505,014
Shorts:		
Wool and wool mixtures	" 6,190	92,420
Cotton	" 116,245	1,095,443
Rayon	1	1
Bathing suits	doz. 24,813	513,679
T - Shirts, jerseys, etc.	" 280,263	3,015,185
Gaiters, spats and leggings	1	1
Aprons, women's and children's	doz. 12,571	77,034
Women's and misses' clothing:		
Skirts, cotton	No. 56,510	110,465
Blouses, cotton	doz. 4,437	80,650
Slacks and jeans:		
Wool and wool mixtures	No. 58,223	146,138
Cotton	" 158,127	353,160
Short coats, including zippered short jackets, parkas, etc.:		
Wool and wool mixtures	doz. 2,766	188,089
Cotton	" 5,491	372,033
Shorts, cotton	" 12,535	215,188
All other articles of women's and children's wear	5,057,083
Total women's and children's wear	71,547,405
Men's and boys' clothing	1,375,858
All other products	912,633
Amount received for custom work	-	-
Total value of all products	73,835,896

¹ Less than three establishments and included with "All other articles of women's and children's wear".

Note: There is no detailed breakdown of materials used, the total cost by provinces is shown in Table 18.

TABLE 22. Employees and their Earnings, by Provinces, 1961

Province	Employees					Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total
	Male	Female	Male	Female				
	number					dollars		
Canada.....	434	348	1,317	6,050	8,149	3,960,420	14,916,864	18,877,284
Quebec.....	355	267	1,101	4,498	6,221	3,247,642	11,289,121	14,536,763
Ontario.....	66	69	167	1,313	1,615	590,309	2,981,288	3,571,597
Manitoba.....	13	12	49	239	313	122,469	646,455	768,924

TABLE 23. Production Workers, by Months, 1961

Month	Establishments reporting monthly detail ¹		Establishments reporting quarterly detail ²	
	Male	Female	Male	Female
	number			
January.....	1,132	5,123		
February.....	1,160	5,260		
March.....	1,183	5,139	103	730
April.....	1,166	5,076		
May.....	1,179	5,126		
June.....	1,219	5,251	104	700
July.....	1,238	5,257		
August.....	1,262	5,271		
September.....	1,254	5,268	107	710
October.....	1,217	5,226		
November.....	1,171	5,139		
December.....	1,142	4,938	103	687
Average for establishments reporting monthly detail.....			1,194	5,178
Average for establishments reporting quarterly detail.....			106	711
Average for small establishments ³			17	161
Average for all establishments.....			1,317	6,050

¹ The number of production workers, by months, was collected only for large establishments.

² The number of production workers, by quarters, was collected only for medium-size establishments.

³ The monthly detail of production workers was not collected from small establishments. Only annual averages were collected from these establishments.

TABLE 24. Principal Statistics, grouped by Size of Establishment, 1960 and 1961

Shipment size	Estab-lish-ments	Em-ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials used	Value of shipments
1960						
Under \$24,999.....	14	44	45,126	2,627	65,041	166,952
\$ 25,000 to \$ 49,999.....	10	61	93,446	3,166	223,651	390,483
50,000 " 99,999.....	27	232	520,375	17,029	1,099,424	1,986,786
100,000 " 199,999.....	35	722	1,575,709	23,194	2,706,410	5,026,474
200,000 " 499,999.....	52	1,929	4,345,273	40,597	9,451,767	16,721,680
500,000 " 999,999.....	32	2,340	5,558,842	65,821	12,650,627	22,141,505
1,000,000 and over.....	16	3,096	6,991,169	94,621	15,614,556	27,402,016
Totals.....	186	8,424	19,129,940	247,255	41,811,476	73,835,896
1961						
Under \$24,999.....	13	35	57,805	4,992	58,909	161,467
\$ 25,000 to \$ 49,999.....	6	26	44,913	1,268	98,623	204,242
50,000 " 99,999.....	34	417	763,537	15,190	1,462,835	2,533,269
100,000 " 199,999.....	25	463	1,058,197	17,354	1,969,775	3,541,765
200,000 " 499,999.....	58	2,004	4,539,633	53,166	10,647,478	17,879,519
500,000 " 999,999.....	34	2,444	6,043,450	71,968	14,396,112	24,103,545
1,000,000 and over.....	14	2,760	6,369,749	74,483	14,590,883	24,832,547
Totals.....	182	8,149	18,877,284	238,421	43,224,615	73,256,354

TABLE 25. Principal Statistics, classified according to Type of Ownership, 1960 and 1961

Type of ownership	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials used	Value of shipments
	number		dollars			
1960						
Individual ownership	31	320	632,731	13,171	1,893,109	2,968,744
Partnership	18	338	791,738	10,325	1,733,673	2,937,569
Incorporated companies	137	7,766	17,705,471	223,759	38,184,694	67,929,583
Totals	186	8,424	19,129,940	247,255	41,811,476	73,835,896
1961						
Individual ownership	32	385	755,818	14,665	2,067,323	3,299,980
Partnership	14	258	581,688	8,761	986,924	1,913,759
Incorporated companies	136	7,506	17,539,778	214,995	40,170,368	68,042,615
Totals	182	8,149	18,877,284	238,421	43,224,615	73,256,354

TABLE 26. Principal Statistics, grouped by Number of Employees, 1960 and 1961

Group size	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials used	Value of shipments
	number		dollars			
1960						
Under 5 employees	24	59	104,227	6,286	484,192	814,653
5 to 14 employees	41	390	1,015,523	27,765	4,585,215	6,600,820
15 " 49 "	64	1,779	4,122,253	47,780	8,854,598	15,333,270
50 " 99 "	36	2,465	5,712,042	53,170	10,961,614	20,144,220
100 " 199 "	16	2,190	4,539,497	70,055	9,547,693	17,357,488
200 and over	5	1,541	3,636,398	42,199	7,378,164	13,585,445
Totals	186	8,424	19,129,940	247,255	41,811,476	73,835,896
1961						
Under 5 employees	16	34	69,910	4,582	226,174	409,851
5 to 14 employees	47	437	1,104,692	25,337	5,474,980	7,852,331
15 " 49 "	65	1,821	4,220,481	50,785	10,104,111	16,631,862
50 " 99 "	39	2,799	6,460,459	74,508	12,938,322	23,115,029
100 " 199 "	9	1,236	2,858,754	35,656	6,566,267	10,628,550
200 and over	6	1,822	4,162,988	47,553	7,914,761	14,618,731
Totals	182	8,149	18,877,284	238,421	43,224,615	73,256,354

SECTION 4. WOMEN'S AND CHILDREN'S CLOTHING CONTRACTORS, 1961

The implementation of the New Establishment Concept for the 1961 survey has not brought about any revisions to this industry as a scrutiny of Table 27 will reveal. For this reason, both 1960 and 1961 data have been presented in Tables 32 to 34, inclusive.

As a result of increased work loads and staff shortages it has been necessary to suspend the publication of a table normally contained in this section of the report. It is planned to resume publication of this table in the 1962 report. The table affected is the following: List of firms.

TABLE 27. Principal Statistics, 1950-61

Year and province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials and supplies used	Value added by manufacture	Gross value of work performed
Basis: Revised Standard Industrial Classification and New Establishment Concept							
1950	77	1,709	2,319,633	31,181	130,601	2,930,906	3,092,690
1951	82	1,855	2,700,399	40,337	170,537	3,930,289	4,141,163
1952	96	2,149	3,191,448	44,825	230,535	4,057,527	4,332,887
1953	107	2,307	3,598,498	50,568	223,364	5,125,412	5,399,344
1954	114	2,413	3,760,667	68,225	241,278	5,097,232	5,406,735
1955	116	2,539	4,070,792	71,935	247,383	5,459,682	5,777,900
1956	114	2,621	4,323,235	73,853	450,955	5,916,298	6,454,292
1957	143	3,446	5,765,143	113,447	643,902	7,663,655	8,416,634
1958	145	3,698	6,314,947	103,187	714,018	7,948,893	8,785,665
1959	144	3,805	6,813,462	112,539	813,367	8,807,341	9,727,430
1960							
Canada	169	4,557	8,008,963	125,972	900,207	9,959,706	10,993,650
Quebec	154	4,333	7,556,670	119,865	860,145	9,400,887	10,382,470
Ontario	14	224	452,293	6,107	40,062	558,819	611,180
Manitoba	1						
1961							
Canada	184	5,476	10,383,843	142,153	1,078,672	12,968,477	14,261,384
Quebec	167	4,899	9,141,145	127,277	909,273	11,506,358	12,559,257
Ontario	16	577	1,242,698	14,876	169,399	1,462,119	1,702,127
British Columbia	1						

TABLE 28. Principal Statistics by Cities with Three or More Contractors, 1961

City	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials used	Gross value of work performed
Canada	184	5,476	10,383,843	142,153	1,078,672	14,261,384
Montreal, Quebec	92	2,333	5,317,133	47,360	289,347	7,032,612
Toronto, Ontario	14	458	1,035,839	9,807	159,698	1,428,262
All other cities	78	2,685	4,030,871	64,986	629,627	5,800,510

TABLE 29. Inventories,¹ 1961

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
Opening: ²				
Quebec	142,821	34,837	16,657	194,315
Ontario	434,797	8,422	52,955	496,174
Canada	577,618	43,259	69,612	640,489
Closing:				
Quebec	168,054	31,737	3,408	203,199
Ontario	25,122	2,530	3,114	30,768
Canada	193,176	34,267	6,522	233,965

¹ Book value of all manufacturing inventories held at plant and plant warehouses.

² The opening inventory for 1961 differs from the closing inventory for 1960 because of the receipt of revised data, the inclusion of new establishments, the removal of figures for establishments which did not operate in 1961, and changes in classification.

TABLE 30. Employees and their Earnings, by Provinces, 1961

Province	Employees					Earnings		
	Supervisory and office employees		Production workers		Total	Supervisory and office employees	Production workers	Total
	Male	Female	Male	Female				
	number					dollars		
Canada	201	114	494	4,667	5,476	1,135,357	9,248,486	10,383,843
Quebec	179	96	354	4,270	4,899	1,027,138	8,114,007	9,141,145
Ontario and British Columbia	22	18	140	397	577	108,219	1,134,479	1,242,698

TABLE 31. Production Workers, by Months, 1961

Month	Establishments reporting monthly detail ¹		Establishments reporting quarterly detail ²	
	Male	Female	Male	Female
	number			
January	430	3,619		
February	459	3,824		
March	462	3,901	43	447
April	437	3,912		
May	389	3,810		
June	369	3,676	31	435
July	413	3,751		
August	446	4,006		
September	461	4,067	46	473
October	428	3,989		
November	391	3,801		
December	358	3,493	41	352
Average for establishments reporting monthly detail			422	3,827
Average for establishments reporting quarterly detail			43	439
Average for small establishments ³			29	401
Average for all establishments			494	4,667

¹ The number of production workers, by months, was collected only for large establishments.

² The number of production workers, by quarters, was collected only for medium-size establishments.

³ The monthly detail of production workers was not collected from small establishments. Only annual averages were collected from these establishments.

TABLE 32. Principal Statistics, grouped by Size of Establishment, 1960 and 1961

Value of work performed	Estab-lish-ments	Em-ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials used	Value of work performed
1960						
Under \$10,000	18	80	91,216	3,531	15,226	103,659
\$ 10,000 to \$ 24,999	23	216	326,153	9,433	30,279	423,900
25,000 " 49,999	37	687	1,004,171	21,343	102,363	1,367,110
50,000 " 99,999	63	1,809	3,231,835	46,701	190,218	4,284,918
100,000 " 199,999	23	1,027	2,077,115	24,865	278,165	3,058,389
200,000 and over	5	738	1,278,473	20,099	283,956	1,755,674
Totals	169	4,557	8,008,963	125,972	900,207	10,993,650
1961						
Under \$10,000	8	29	34,460	1,372	3,511	50,747
\$ 10,000 to \$ 24,999	22	202	286,923	7,830	14,531	377,215
25,000 " 49,999	50	884	1,369,636	28,175	108,343	1,841,098
50,000 " 99,999	62	1,767	3,340,984	40,414	139,514	4,236,460
100,000 " 199,999	34	1,545	3,202,116	43,566	376,957	4,613,439
200,000 and over	6	1,049	2,149,724	20,796	435,816	3,142,431
Totals	184	5,476	10,383,843	142,153	1,078,672	14,261,384

TABLE 33. Principal Statistics, classified according to Type of Ownership, 1960 and 1961

Type of ownership	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials used	Value of work performed
	number		dollars			
1960						
Individual ownership.....	87	1,529	2,732,677	45,699	201,433	3,722,113
Partnership.....	31	810	1,675,315	16,560	133,054	2,258,925
Incorporated companies.....	51	2,218	3,600,971	63,713	565,720	5,012,612
Totals.....	169	4,557	8,008,963	125,972	900,207	10,993,650
1961						
Individual ownership.....	93	1,986	3,635,334	57,139	292,072	5,024,550
Partnership.....	35	846	1,966,781	17,211	77,750	2,451,056
Incorporated companies.....	56	2,644	4,781,728	67,803	708,850	6,785,778
Totals.....	184	5,476	10,383,843	142,153	1,078,672	14,261,384

TABLE 34. Principal Statistics, grouped by Number of Employees, 1960 and 1961

Group size	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials used	Value of work performed
	number		dollars			
1960						
Under 5 employees.....	14	37	70,473	2,355	34,665	230,146
5 to 14 employees.....	44	407	898,642	15,927	77,277	1,227,178
15 " 49 " ".....	93	2,549	4,507,263	63,874	471,451	6,329,620
50 " 99 " ".....	16	1,564	2,532,585	43,816	316,814	3,206,706
100 " 199 " ".....	1					
200 " 499 " ".....	1					
Totals.....	169					
1961						
Under 5 employees.....	9	18	42,993	2,223	18,542	96,604
5 to 14 employees.....	42	424	772,599	17,044	61,257	1,138,099
15 " 49 " ".....	112	3,039	6,055,662	79,788	726,960	8,638,431
50 " 99 " ".....	18	1,249	2,028,677	28,535	120,165	2,738,014
100 " 199 " ".....	1	746	1,483,912	14,563	151,748	1,650,236
200 " 499 " ".....	2					
Totals.....	184	5,476	10,383,843	142,153	1,078,672	14,261,384

TABLE 35. Consumption of Fuel and Electricity, 1961

Kind	Quantity	Cost at plant
		\$
1. Establishments reporting commodity detail:¹		
Bituminous coal from Canadian mines.....	ton 5	135
Gasoline (including gasoline used in cars and trucks).....	imp. gal. 36,066	15,018
Fuel oil including kerosene or coal oil.....	95,616	15,417
Wood.....	cord 42	355
Gas:		
(a) Liquefied petroleum gases.....	imp. gal. 978	587
(b) Other manufactured gas.....	M cu. ft. 60	75
(c) Natural gas.....	" " 2,437	2,188
Electricity purchased.....	kwh. 3,347,957	74,856
Steam purchased.....	...	74
2. Establishments reporting group detail:²		
Cost of fuel.....	...	7,262
Cost of electricity.....	...	11,359
3. Estimate for establishments for which no data were collected:³		
Cost of fuel and electricity.....	...	14,827
4. All establishments:		
Total cost of fuel and electricity.....	...	142,153

¹ Large establishments.² Medium-size establishments.³ Small establishments.

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MEN'S AND CHILDREN'S