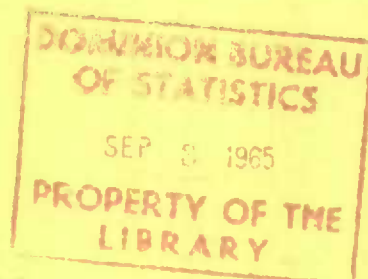


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ANNUAL



WOMEN'S AND CHILDREN'S
CLOTHING INDUSTRIES

1962

ANNUAL CENSUS
OF MANUFACTURES

DOMINION BUREAU OF STATISTICS
Industry Division

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- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- p preliminary figures.
- r revised figures.

INTRODUCTION

There are four sections to this report, which covers the three industries within this group. Section 1 presents the overall statistics for the combined Women's and Children's Clothing Factories. The other three sections deal separately with the component

industries as follows: Section 2, Women's Clothing Factories; Section 3, Children's Clothing Industry (Factories only); and Section 4, Women's and Children's Clothing Contractors.

SECTION 1. THE COMBINED WOMEN'S AND CHILDREN'S CLOTHING FACTORIES, 1962

Under the New Establishment Concept, these two industries are defined, respectively, as comprising those "Establishments primarily engaged in manufacturing women's suits, coats, dresses, skirts, blouses, household apparel, sportswear, underwear, lingerie and neckwear, on their own behalf," and those "Establishments primarily engaged in manufacturing children's and infants' dresses, coats, snow suits and other outerwear, on their own behalf."

For the 1962 survey, a change was made to the total activity approach as fully outlined in the Explanatory Notes contained at the end of this report. These total data were also collected in the 1961 survey, but were not published at that time. Table 1 A in this section of the report reflects this increase in activity coverage, presenting both 1961 and 1962 figures.

The Women's Clothing Factories industry is divided along commodity lines into five divisions. The 1962 principal statistics covering these divisions, together with the Children's Clothing Industry, are presented in Table 1 B of this section.

The shipments by the combined Women's and Children's Clothing Factories of goods of own manufacture are shown in as much detail as possible in Table 2. The 1962 results of a special breakdown covering the shipments of women's and misses' regular coats, of dresses (excluding housedresses) and of blouses by price level at the manufacturing level will be found in Table 2 A.

TABLE 1. Principal Statistics - Manufacturing Activity,¹ 1957-61
Basis: Revised Standard Industrial Classification and New Establishment Concept²

Year	Estab- lish- ments	Employees						Cost of fuel and elec- tricity ⁴	Cost of materials and supplies used ⁴	Value of shipments of goods of own manu- facture ⁴	Value added ⁴
		Production and related workers ⁴		Administrative and office employees ³		Total ⁴					
		Number	Wages	Number	Salaries	Number	Salaries and wages				
	No.	\$'000		\$'000		\$'000		\$'000			
1957.....	858	29,854	63,264	4,019	19,579	33,873	82,844	1,017	166,879	305,360	..
1958.....	844	29,556	64,933	3,996	20,569	33,552	85,501	941	188,408	314,032	145,250
1959.....	814	29,937	68,235	4,110	21,937	34,047	90,172	905	177,767	329,434	152,648
1960.....	831	30,149	69,165	4,262	23,032	34,411	92,197	929	185,553	340,246	158,171
1961.....	615	30,182	72,154	3,894	21,211	34,076	93,365	942	194,359	350,734	158,068

See footnotes following Table 3.

TABLE 1 A. Principal Statistics - Manufacturing Activity and Total Activity, 1961 and 1962

Basis: Revised Standard Industrial Classification and New Establishment Concept¹

Year and province	Estab-lish-ments	Manufacturing activity							Total activity				
		Production and related workers ⁶			Cost of fuel and elec-tricity ⁵	Cost of materials and supplies used ⁴	Value of shipments of goods of own manu-facture ⁴	Value added ⁴	Working owners and partners ⁶		Total employees ⁷		Total value added ⁸
		Number	Man-hours paid	Wages					Number	With-drawals	Number	Salaries and wages	
No.		'000			\$'000				\$'000			\$'000	
1961													
Nova Scotia.....	1												
New Brunswick.....	1	20,918	41,506	49,339	628	145,490	255,957	111,634	123	613	26,181	73,601	111,348
Quebec.....	545												
Ontario.....	210	6,509	12,802	16,286	220	34,032	68,141	34,642	67	397	7,929	23,465	34,874
Manitoba.....	29	1,722	3,461	4,470	57	10,108	18,134	8,005	°	°	1,963	5,717	7,979
Saskatchewan.....	2	281	572	604	13	1,658	3,135	1,576	°	°	328	833	1,556
Alberta.....	6												
British Columbia.....	21	576	1,087	1,350	25	2,748	5,407	2,626	6	17	682	1,930	2,611
Totals.....	815	30,006	59,428	72,050	943	194,035	350,774	158,432	219	1,103	37,083	105,546	158,369
1962													
Nova Scotia.....	1												
New Brunswick.....	1	20,177	40,554	51,451	645	159,111	277,251	119,343	117	522	24,978	74,291	118,986
Quebec.....	561												
Ontario.....	206	6,568	13,491	17,506	229	37,410	74,089	37,359	67	411	7,808	23,849	37,504
Manitoba.....	30	1,857	3,655	4,609	60	11,164	20,186	8,926	°	°	2,098	5,795	8,836
Saskatchewan.....	2	297	611	641	13	2,107	3,689	1,833	°	°	347	873	1,842
Alberta.....	6												
British Columbia.....	21	632	1,258	1,627	32	3,561	6,777	3,186	3	9	722	2,175	3,166
Totals.....	828	29,531	59,568	75,834	980	213,352	381,993	170,648	208	1,027	35,953	106,983	170,334

See footnotes following Table 3.

TABLE 1 B. Principal Statistics, by Division, 1962

Basis: Revised Standard Industrial Classification and New Establishment Concept¹

Division	Estab-lish-ments	Manufacturing activity							Total activity				
		Production and related workers ⁶			Cost of fuel and elec-tricity ⁵	Cost of materials and supplies used ⁴	Value of shipments of goods of own manu-facture ⁴	Value added ⁴	Working owners and partners ⁶		Total employees ⁷		Total value added ⁸
		Number	Man-hours paid	Wages					Number	With-drawals	Number	Salaries and wages	
No.		'000			\$'000				\$'000			\$'000	
Women's clothing factories:													
Coats and suits.....	119	3,672	7,446	12,112	154	32,047	57,448	25,111	34	176	4,376	15,913	25,018
Dresses.....	219	7,520	14,928	21,762	230	51,358	100,770	49,653	44	287	9,372	31,133	49,520
Skirts, blouses, slacks and jackets.....	158	6,355	12,666	15,807	194	47,369	85,037	36,337	26	102	7,850	23,165	38,318
Other outerwear.....	80	1,620	3,211	3,694	69	10,807	20,241	9,547	29	125	2,081	5,655	9,685
Lingerie.....	65	3,381	6,880	7,244	80	25,536	40,976	16,157	20	96	3,919	9,952	16,088
Children's clothing factories	187	6,983	14,436	15,214	252	46,235	77,520	31,842	55	240	8,355	21,165	31,705
Head offices, sales offices and auxiliary units.....
Totals.....	828	29,531	59,568	75,834	980	213,352	381,993	170,648	208	1,027	35,953	106,983	170,334

See footnotes following Table 3.

TABLE 2. Shipments of Goods of Own Manufacture, 1962
 Basis: Revised Standard Industrial Classification and New Establishment Concept¹

Description	Women's and misses'		Children's (under 14)	
	Quantity	Value	Quantity	Value
		\$		\$
1. Products:				
Coats:				
Regular models:				
Wool	No. 1,410,596	39,159	729,650	8,352
Rayon	" 101,154	1,451	"	"
Other	" 205,513	4,785	95,011	990
Station wagon (except short length coats)	" 6,416	50	-	-
Rainwear:				
Coats, capes, etc.	" 587,236	7,679	98,058	412
Suits:				
All wool	" 442,244	11,068	12,320	121
Partly wool	" 56,022	735	"	"
Rayon and rayon mixtures	" 23,268	293	"	"
Cotton	" 171,000	277	"	"
Other	" 68,696	920	"	"
Separate jackets:				
Wool and mixtures	" 127,906	773	166,284	688
Rayon and mixtures	" 18,739	131	7,634	50
Cotton	" 93,475	375	56,137	127
Other	" 19,586	166	18,408	136
Uniforms (nurses's, maids', etc.):				
Cotton	doz. 59,323	2,252	-	-
Rayon	"	"	-	-
Other	doz. 21,877	1,463	-	-
Dresses (including jumpers):				
Cotton	No. 3,343,498	21,393	2,202,206	5,628
Rayon and rayon mixtures	" 3,526,875	31,473	551,434	2,037
Wool and wool mixtures	" 1,837,325	19,694	257,293	1,108
Nylon	" 226,551	2,914	310,810	1,162
Silk	" 281,598	5,486	"	"
Synthetic	" 908,411	8,584	114,925	435
Other (including jersey, knitted, etc.)	" 679,786	7,664	498,199	193
House dresses:				
Cotton	" 2,439,487	5,705	-	-
Skirts:				
Wool	" 2,055,635	9,714	623,210	1,895
Rayon	" 361,266	1,140	170,458	325
Rayon mixtures	" 259,937	917	93,307	147
Cotton	" 1,257,167	3,816	842,125	1,135
Other	" 119,074	559	25,293	91
Blouses:				
Cotton	doz. 614,608	13,182	192,278	2,576
Rayon and rayon mixtures	" 97,240	3,038	"	"
Wool	" 14,248	786	1,696	60
Nylon	" 20,579	682	2,407	37
Synthetic other	" 90,306	2,367	10,595	198
Other (including jersey, knitted, etc.)	" 18,888	565	12,806	241
Slips and half slips:				
Cotton	" 90,923	1,560	82,566	807
Nylon	" 279,042	6,988	38,317	705
Rayon and rayon mixtures	" 172,314	2,359	21,952	339
Underwear (made from woven fabrics):				
Bloomers, panties, etc., cotton or chiefly cotton	"	"	"	"
Bloomers, panties, etc., rayon or chiefly rayon	doz. 23,427	319	"	"
Bloomers, panties, etc., nylon or chiefly nylon	" 209,118	1,538	-	-
Underwear (made from knitted fabrics):				
Bloomers, panties, etc., cotton or chiefly cotton	" 223,529	1,267	207,192	748
Bloomers, panties, etc., rayon or chiefly rayon	" 1,088,214	3,897	292,758	1,000
Bloomers, panties, etc., nylon or chiefly nylon	" 172,811	1,426	20,617	62
Vests	"	"	"	"
Brassieres				
	"	"	-	-
Corsets and girdles				
	"	"	-	-
Pyjamas:				
Cotton and flannelette	doz. 212,534	4,434	226,032	3,059
Nylon	" 59,429	1,614	881	22
Rayon and silk	" 37,363	839	2,000	22
Nightgowns:				
Cotton and flannelette	" 150,263	3,134	15,161	215
Nylon	" 124,645	3,390	"	"
Rayon and silk	" 58,074	1,163	7,961	149
Bathrobes, kimonos, housecoats, etc.:				
Wool and flannel	" 8,528	818	6,850	209
Rayon and silk	" 26,900	1,453	2,146	58
Cotton	" 101,780	3,413	3,443	78
Other	" 23,888	1,739	"	"
Stocks and hosiery:				
Cotton	" 20,479	498	"	"
Rayon	"	-	-	-

See footnotes at end of this table.

TABLE 2. Shipments of Goods of Own Manufacture, 1962 - Concluded

Description	Women's and misses ¹		Children's (under 14)	
	Quantity	Value \$'000	Quantity	Value \$'000
1. Products - Concluded:				
Aprons, women's and children's	doz.	229,583	969	(collected with women's and misses ²)
Children's costume playsuits	doz.	-	-	204,324
Children's playsuits and washsuits	doz.	-	-	3,340
Children's overalls	"	-	-	87,306
Children's snowsuits	"	-	-	113,244
Boys' wash pants	"	-	-	63,458
Infants' rompers	"	-	-	975
Infants' diapers	"	-	-	78,123
Infants' diaper sets	"	-	-	1,050
Infants' coats and coat sets	"	-	-	350,554
Infants' dresses	"	-	-	706
Infants' nighties	"	-	-	71,741
Infants' sleepers	"	-	-	1,430
Buntings and sleeping bags	"	-	-	14,698
				271,119
				3,274
				100,303
				513
				97,858
				1,108
				81,783
				1,219
Sports clothing:				
Ski suits:				
Cotton	No.	3	3	20,221
Wool	"	4,400	42	192
Wool mixtures	"	13,575	201	3
Other sports suits:				
Cotton	No.	91,116	423	87,950
Rayon	"	111,677	435	172
Wool and wool mixtures	"	307,346	2,279	3
Other	"	83,046	473	19,400
				35
Slacks and jeans:				
Wool and wool mixtures	"	1,700,139	7,846	579,958
Cotton	"	2,184,601	6,241	1,222
Rayon	"	488,442	2,087	4,238,141
Other	"	469,827	2,648	5,601
				322
				10,000
				32
Short coats:				
Including zippered short jackets, parkas, ski jackets and short length station wagon coats:				
Wool and wool mixtures	doz.	17,219	1,953	8,270
Cotton	"	36,783	3,892	349
Rayon	"	7,412	418	57,480
Other	"	41,194	3,314	10,656
				322
				22,382
				974
Shorts:				
Wool and wool mixtures	"	10,558	276	3
Cotton	"	282,732	1,929	86,524
Rayon	"	5,134	92	828
Other	"	6,020	79	3
Bathing suits	"	57,542	3,663	42,762
T-shirts, jerseys, etc.	"	52,955	1,179	344,524
Neckwear	"	-	-	-
Scarves and mufflers	doz.	75,700	414	-
Handkerchiefs	"	-	-	-
Bed jackets	"	-	-	-
All other articles of women's and children's wear	"	...	7,227	...
Other products				Value
				\$'000
Hospital clothing				1,181
Men's and boys clothing				2,473
All other products				1,335
2. Amount received in payment for work done on materials and products owned by others				1,020
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above				(214)
Total adjusted value of shipments and work done				381,993

¹ See Explanatory Notes.

² Confidential; figures included with those for "Women's and misses".

³ Confidential; figures included with "All other articles of women's and children's wear".

TABLE 2 A. Shipments of Selected Women's and Misses' Clothing Items, by Price Range, 1962

	Quantity	Value
		\$'000
Coats (regular models):		
Sold wholesale up to \$30.75 each..... No.	1,149,334	22,089
Sold wholesale \$31.75 each..... "	122,531	4,177
Sold wholesale \$35.75 and up each..... "	379,040	17,829
Total shipments broken down..... "	1,650,905	44,095
Shipments undistributed by price range..... "	45,996	1,197
Total coat shipments..... "	1,696,901	45,292
Dresses (excluding house dresses):		
Sold wholesale up to \$6.75 each (budget)..... "	4,461,081	22,002
Sold wholesale \$7.75 to \$15.75 each (popular)..... "	5,223,152	51,597
Sold wholesale \$16.75 to \$29.75 each (medium)..... "	729,371	14,294
Sold wholesale \$26.75 and up each (high)..... "	246,635	8,285
Total shipments broken down..... "	10,660,239	96,188
Shipments undistributed by price range..... "	121,805	1,019
Total dress shipments..... "	10,802,044	97,188
Blouses:		
Sold wholesale up to \$14.50 per dozen (budget)..... doz.	176,025	2,159
Sold wholesale \$15.00 to \$28.50 per dozen (popular)..... "	456,184	10,085
Sold wholesale \$29.00 and up per dozen (high)..... "	217,671	8,210
Total shipments broken down..... "	849,880	20,451
Shipments undistributed by price range..... "	5,483	5,215
Total blouse shipments..... "	855,363	25,666

TABLE 3. Production and Related Workers,⁴ - Manufacturing Activity, by Months, 1962

Basis: Revised Standard Industrial Classification and New Establishment Concept⁵

Month	Establishments reporting monthly detail		Establishments reporting quarterly detail	
	Male	Female	Male	Female
	number			
January.....	5,238	19,940		
February.....	5,319	20,343		
March.....	5,336	20,407	820	3,064
April.....	5,031	19,843		
May.....	4,745	19,313		
June.....	4,991	19,362	721	2,844
July.....	5,431	19,338		
August.....	5,548	20,643		
September.....	5,415	21,078	843	3,159
October.....	5,079	20,626		
November.....	4,849	19,895		
December.....	4,870	18,974	746	2,761
Average for establishments reporting monthly detail (collected only for large establishments).....			5,170	19,978
Average for establishments reporting quarterly detail (collected only for medium size establishments).....			794	2,968
Average for small establishments (only annual averages collected).....			113	508
Average for all establishments.....			6,077	23,454

¹ See Table 2 and Explanatory Notes concerning manufacturing and non-manufacturing activities.

² See Explanatory Notes.

³ This category, in this table only, includes working owners and partners. Since administrative and office employees are engaged in a variety of activities they have been excluded from manufacturing activity beginning with the revised 1961 series shown in the following tables. They are included here for purposes of comparison with the tabulations of previous years.

⁴ Conceptually identical to previous years. See Explanatory Notes.

⁵ Cannot be reported separately for manufacturing and non-manufacturing activities but related substantially to manufacturing activity. Identical concept to previous years.

⁶ Working owners and partners were included with administrative and office employees in the "Manufacturing series" published in former years. See Explanatory Notes.

⁷ Includes production and related workers, administrative and office employees, sales distribution and other employees. See Explanatory Notes for the treatment of head office employees and those employed in auxiliary units.

⁸ Value of total shipments and other operational revenue less total cost of materials, supplies, fuels used and purchases of products and materials for resale in the same condition; all adjusted for inventory changes where required. See Table 2 and Explanatory Notes.

⁹ Confidential data.

TABLE 4. Fuel and Electricity Used¹ in Manufacturing Activity,² 1962
 Basis: Revised Standard Industrial Classification and New Establishment Concept³

Description	Quantity	Cost \$'000
1. Large establishments which reported commodity detail:		
Bituminous coal:		
(a) From Canadian mines	ton 94	1
(b) Imported	" 246	4
Sub-bituminous coal (from Alberta mines only)	-	-
Anthracite coal	-	-
Lignite coal	-	-
Coke	-	-
Gasoline (including gasoline used in cars and trucks)	Imp. gal. 334,310	106
Fuel oil including kerosene or coal oil	" 285,917	44
Wood	-	-
Gas:		
(a) Liquefied petroleum gases	Imp. gal. 10,261	3
(b) Other manufactured gas	-	-
(c) Natural gas	M cu. ft. 488,098	31
Other fuel	3
Electricity purchased	kwh. 24,059,916	539
Steam purchased	46
2. Medium size establishments which reported only group detail:		
Fuel	53
Electricity	97
3. Estimate for small establishments for which no data were collected:		
Fuel and electricity	54
4. All establishments:		
Total fuel and electricity used	980

¹ Does not include fuel and electricity produced for own use.

² Includes only fuel and electricity purchased. Conceptually identical to previous years in that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

³ See Explanatory Notes.

SECTION 2. WOMEN'S CLOTHING FACTORIES, 1962

Under the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing suits, coats, dresses, skirts, blouses, household apparel, sportswear, underwear, lingerie and neckwear, on their own behalf".

For the 1962 survey, a change was made to the total activity approach as fully outlined in the Explanatory Notes contained at the end of this report. These total data were also collected in the 1961 survey, but were not published at that time. Many tables in this section of the report reflect this increase in activity coverage, presenting both 1961 and 1962 figures.

It will be noted that Table 1 presents the manufacturing activity principal statistics for the years 1957 to

inclusive, whereas Table 1A shows most of the same statistics for 1961 and 1962. Table 1G presents the 1962 principal statistics covering the various divisions of this industry by cities.

No detailed information is collected on manufacturing materials and supplies used by this industry so that Table 4 presents these data with a minimum of breakdown. The shipments by the industry proper of goods of own manufacture are shown in as much detail as possible in Table 6.

A list of the establishments classified to this industry in the 1962 survey will be found at the end of this section.

TABLE 1. Principal Statistics -- Manufacturing Activity,¹ 1957-61
Basis: Revised Standard Industrial Classification and New Establishment Concept²

Year	Establishments	Employees					Cost of fuel and electricity ⁴	Cost of materials and supplies used ⁴	Value of shipments of goods of own manufacture ⁴	Value added ⁴	
		Production and related workers ⁴		Administrative and office employees ⁵		Total ⁴					
		Number	Wages	Number	Salaries	Number					Salaries and wages
	No.		\$'000		\$'000				\$'000		
1957	669	23,014	50,489	3,240	16,082	26,254	66,552	774	131,755	244,197	..
1958	657	22,499	51,599	3,174	16,908	25,673	88,506	699	131,723	248,495	116,419
1959	634	22,639	53,919	3,288	18,035	25,927	71,954	680	137,565	259,446	122,425
1960	645	22,574	54,207	3,413	18,860	25,987	73,067	682	140,742	266,410	126,342
1961	633	22,815	57,237	3,112	17,251	25,927	74,468	704	151,134	277,478	127,738

See footnotes following Table 3 A.

TABLE 1 A. Principal Statistics -- Manufacturing Activity and Total Activity,¹ 1961 and 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept²

Year and province	Establishments	Manufacturing activity						Total activity					
		Production and related workers ⁴			Cost of fuel and electricity ⁵	Cost of materials and supplies used ⁴	Value of shipments of goods of own manufacture ⁴	Value added ⁴	Working owners and partners ⁶		Total employees ⁷		Total value added ⁸
		Number	Man-hours paid	Wages					Number	Withdrawals	Number	Salaries and wages	
	No.		'000		\$'000				\$'000		\$'000		
1961													
Nova Scotia	1	15,409	30,235	38,050	447	110,109	196,698	87,659	81	401	19,508	57,520	87,476
New Brunswick	1												
Quebec	409	5,060	9,862	13,305	175	27,716	56,671	29,321	67	397	6,230	19,526	29,524
Ontario	170	1,434	2,897	3,824	44	8,758	15,606	6,793	3	15	1,638	4,890	6,771
Manitoba	23	281	572	604	13	1,658	3,135	1,526	3	10	328	833	1,556
Saskatchewan	2	576	1,087	1,350	25	2,748	5,407	2,626	6	17	682	1,930	2,611
Alberta	6												
British Columbia	21												
Totals	633	22,760	44,652	57,133	704	150,988	277,518	127,925	160	840	28,386	84,699	127,939
1962													
Nova Scotia	1	14,928	29,639	40,051	454	120,899	214,891	94,695	77	348	18,570	57,981	94,483
New Brunswick	1												
Quebec	421	5,133	10,586	14,354	182	30,619	61,635	31,654	67	411	6,189	19,794	31,780
Ontario	165	1,558	3,059	3,947	46	9,932	17,480	7,437	11	11	1,770	4,995	7,358
Manitoba	24	297	611	641	13	2,107	3,689	1,833	11	11	347	873	1,842
Saskatchewan	2	632	1,258	1,627	32	3,561	6,777	3,186	3	9	722	2,175	3,186
Alberta	6												
British Columbia	21												
Totals	641	22,548	45,132	60,820	728	167,117	304,473	138,806	153	787	27,598	85,818	138,628

See Table 2 and footnotes following Table 3 A.

TABLE 1B. Principal Statistics classified by Size Groups based on Shipments of Goods of Own Manufacture, 1961 and 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept²

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers ⁴			Cost of fuel and elec- tricity ⁵	Cost of materials and supplies used ⁶	Value of shipments of goods of own manu- facture ⁴	Value added ⁴	Working owners and partners ⁶		Total employees ⁷		Total value added ⁸
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
No.	'000	\$'000					\$'000		\$'000				
1961													
Under \$10,000	8	11	15	14	1	24	60	34	5	8	17	19	35
\$ 10,000 to \$ 24,999	21	61	112	102	5	137	358	213	15	38	73	125	215
25,000 " 49,999	45	234	379	388	13	775	1,539	776	34	118	285	501	786
50,000 " 99,999	64	572	1,118	1,199	27	2,353	4,771	2,400	36	154	740	1,673	2,400
100,000 " 199,999	110	1,602	3,079	3,908	66	8,764	16,650	7,858	34	240	2,151	5,771	7,991
200,000 " 499,999	199	5,976	11,602	14,874	187	35,232	66,361	30,785	28	207	7,722	22,430	30,761
500,000 " 999,999	115	6,231	12,323	16,567	179	42,519	78,845	36,925	4	29	7,878	25,176	36,928
1,000,000 " 4,999,999	71	8,073	16,023	20,081	226	81,185	108,934	48,933	4	44	5,505	28,858	48,804
5,000,000 and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units ¹⁰	15	145	(1)
Totals	633	22,760	44,652	57,133	704	150,988	277,518	127,925	160	840	28,386	84,699	127,939
1962													
Under \$10,000	9	5	8	9	1	25	56	28	6	9	8	12	28
\$ 10,000 to \$ 24,999	24	39	73	92	5	179	402	219	22	53	52	115	222
25,000 " 49,999	29	125	249	280	13	523	1,092	541	20	59	160	388	554
50,000 " 99,999	70	466	925	1,163	31	2,677	5,285	2,626	36	158	612	1,810	2,668
100,000 " 199,999	93	1,260	2,515	3,345	53	7,387	14,061	6,594	19	116	1,708	4,754	6,660
200,000 " 499,999	221	6,124	12,331	16,161	210	37,588	72,754	35,462	41	294	7,760	23,060	35,582
500,000 " 999,999	110	5,634	11,448	15,906	154	40,562	75,203	34,907	5	37	6,798	22,090	34,720
1,000,000 " 4,999,999	85	8,895	17,583	23,664	262	78,157	135,620	58,429	4	62	10,500	33,809	58,195
5,000,000 and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units
Totals	641	22,548	45,132	60,620	728	167,117	304,473	138,806	153	787	27,598	85,818	138,628

See footnotes following Table 3 A.

TABLE 1C. Principal Statistics classified by Size Groups based on Manufacturing Value Added, 1961 and 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept²

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers ⁴			Cost of fuel and elec- tricity ⁵	Cost of materials and supplies used ⁶	Value of shipments of goods of own manu- facture ⁴	Value added ⁴	Working owners and partners ⁶		Total employees ⁷		Total value added ⁸
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
No.	'000	\$'000					\$'000		\$'000				
1961													
Under \$10,000	26	59	95	92	4	313	493	149	13	29	81	124	147
\$ 10,000 to \$ 24,999	57	316	592	543	20	2,028	3,086	944	47	168	400	732	956
25,000 " 49,999	69	533	1,045	1,179	26	3,641	6,248	2,579	29	125	721	1,769	2,602
50,000 " 99,999	112	1,726	3,339	4,029	68	11,613	19,886	8,263	39	264	2,382	6,071	8,251
100,000 " 199,999	155	4,446	8,599	10,979	148	30,072	52,541	22,123	21	157	5,699	16,517	22,141
200,000 " 499,999	161	8,836	17,419	23,070	250	58,690	108,305	50,618	9	65	11,043	34,510	50,662
500,000 " 999,999	45	5,292	10,439	13,496	129	34,673	65,452	30,852	2	32	6,244	19,454	30,795
1,000,000 " 4,999,999	8	1,550	3,124	3,745	59	9,959	21,507	12,397	—	—	1,801	5,376	12,386
5,000,000 and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units ¹⁰	15	145	(1)
Totals	633	22,760	44,652	57,133	704	150,988	277,518	127,925	160	840	28,386	84,699	127,939
1962													
Under \$10,000	30	34	63	79	6	355	542	172	21	43	58	122	185
\$ 10,000 to \$ 24,999	40	158	315	364	16	1,238	1,992	702	27	87	199	488	735
25,000 " 49,999	79	596	1,209	1,390	32	4,973	8,226	3,040	38	153	790	1,972	3,050
50,000 " 99,999	99	1,365	2,739	3,598	55	9,975	17,360	7,364	29	211	1,839	5,077	7,488
100,000 " 199,999	151	3,948	8,017	10,166	143	27,795	49,406	21,803	22	141	5,076	14,762	21,911
200,000 " 499,999	180	9,105	18,300	24,894	258	69,637	123,429	54,616	12	91	10,912	34,721	54,370
500,000 " 999,999	47	4,846	9,559	13,236	140	33,896	64,278	30,447	4	62	5,776	19,074	30,332
1,000,000 " 4,999,999	15	2,496	4,931	6,894	78	19,248	39,239	20,662	—	—	2,948	9,603	20,558
5,000,000 and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units
Totals	641	22,548	45,132	60,620	728	167,117	304,473	138,806	153	787	27,598	85,818	138,628

See footnotes following Table 3 A.

TABLE 1D. Principal Statistics classified by Size Groups based on Total Value Added, 1961 and 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept¹

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers ⁴			Cost of fuel and elec- tricity ⁵	Cost of materials and supplies used ⁶	Value of shipments of goods of own manu- facture ⁴	Value added ⁴	Working owners and partners ⁸		Total employees ⁷		Total value added ⁴
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
No.	'000				\$'000			\$'000		\$'000			
1961													
Under \$10,000	26	59	95	92	4	313	493	149	13	29	81	124	147
\$ 10,000 to \$ 24,999	56	312	581	529	20	2,001	3,039	925	47	188	391	715	930
25,000 " 49,999	70	544	1,067	1,215	26	3,629	6,269	2,618	29	125	734	1,793	2,613
50,000 " 99,999	114	1,811	3,550	4,259	69	12,247	20,721	6,446	39	264	2,476	6,366	6,458
100,000 " 199,999	153	4,441	6,525	10,843	146	29,889	52,238	22,048	21	157	5,653	16,223	21,905
200,000 " 499,999	161	8,717	17,157	22,938	253	57,924	107,535	50,525	9	65	10,963	34,541	50,702
500,000 " 999,999	45	5,208	10,305	13,210	130	34,677	65,138	30,854	2	32	6,158	19,162	30,797
1,000,000 " 4,999,999	8	1,668	3,372	4,047	56	10,307	22,086	12,361	-	-	1,913	5,630	12,387
5,000,000 and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units ¹⁰	15	145	(1)
Totals	633	22,760	44,652	57,133	704	150,988	277,518	127,925	160	840	28,386	84,699	127,939
1962													
Under \$10,000	28	24	43	57	4	311	472	154	21	43	42	85	152
\$ 10,000 to \$ 24,999	41	163	322	371	18	1,243	2,011	710	24	80	210	501	719
25,000 " 49,999	79	547	1,078	1,288	31	4,780	7,917	3,002	41	160	737	1,868	3,045
50,000 " 99,999	99	1,404	2,847	3,677	59	10,050	17,494	7,379	29	208	1,903	5,139	7,307
100,000 " 199,999	150	3,889	7,896	10,036	139	27,769	49,181	21,571	22	144	4,961	14,440	21,702
200,000 " 499,999	183	9,274	18,643	25,355	264	70,134	124,722	55,383	12	91	11,123	35,452	55,312
500,000 " 999,999	46	4,751	9,372	12,943	136	33,583	63,437	29,945	4	62	5,674	18,730	29,834
1,000,000 " 4,999,999	15	2,496	4,931	6,894	76	19,248	39,239	20,662	-	-	2,948	9,603	20,558
5,000,000 and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units ¹⁰
Totals	641	22,548	45,132	60,620	728	167,117	304,473	138,806	153	787	27,598	85,818	138,628

See footnotes following Table 3A.

TABLE 1E. Principal Statistics classified by size Groups based on Total Employed,¹¹ 1961 and 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept¹

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers ⁴			Cost of fuel and elec- tricity ⁵	Cost of materials and supplies used ⁶	Value of shipments of goods of own manu- facture ⁴	Value added ⁴	Working owners and partners ⁸		Total employees ⁷		Total value added ⁴
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
No.	'000				\$'000			\$'000		\$'000			
1961													
Under 5 employees	41	48	90	103	7	1,388	1,962	585	25	96	84	214	585
5- 14 employees	125	786	1,550	1,825	46	6,906	11,727	4,847	73	318	1,095	2,872	4,892
15- 49 "	261	6,026	11,626	15,866	232	43,882	78,886	35,051	51	327	7,833	23,745	35,135
50- 99 "	138	7,317	14,540	18,779	192	46,004	85,993	40,056	9	70	9,126	28,411	40,070
100-199 "	57	6,274	12,166	15,528	165	38,336	72,052	34,183	2	32	7,569	22,131	34,082
200-499 "	11	2,309	4,679	5,032	62	14,472	26,895	13,204	-	-	2,664	7,180	13,176
500 employees and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units ¹⁰	15	145	(1)
Totals	633	22,760	44,652	57,133	704	150,988	277,518	127,925	160	840	28,386	84,699	127,939
1962													
Under 5 employees	63	82	154	220	11	2,372	3,484	1,123	37	97	131	423	1,120
5- 14 employees	119	732	1,493	2,123	55	8,623	16,000	6,339	54	222	1,050	3,273	6,548
15- 49 "	268	6,509	12,931	18,537	243	50,793	91,063	40,631	47	316	8,226	26,223	40,532
50- 99 "	131	7,378	15,081	19,588	199	48,947	93,718	43,927	13	131	8,962	27,938	43,910
100-199 "	51	5,953	11,678	15,442	169	42,293	76,210	34,313	2	20	6,945	21,067	34,124
200-499 "	9	1,894	3,793	4,710	52	12,090	23,998	12,473	-	-	2,284	6,893	12,395
500 employees and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units ¹⁰
Totals	641	22,548	45,132	60,620	728	167,117	304,473	138,806	153	787	27,598	85,818	138,628

See footnotes following Table 3A.

TABLE 1F. Principal Statistics classified by Type of Organization, 1961 and 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept²

Type of organization	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers ⁴			Cost of fuel and elec- tricity ⁵	Cost of materials and supplies used ⁴	Value of shipments of goods of own manu- facture ⁴	Value added ⁴	Working owners and partners ⁶		Total employees ⁷		Total value added ⁸
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
No.		'000			\$'000				\$'000		\$'000		
1961													
Individual ownerships	70	521	975	1,085	24	2,767	5,098	2,354	70	318	631	1,320	2,366
Partnerships	42	1,191	2,386	2,989	35	6,420	13,152	6,966	90	522	1,335	3,946	6,930
Incorporated companies	521	21,048	41,291	53,059	645	141,801	259,269	118,605	26,405	79,288	118,641
Cooperatives	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units ¹⁰	15	145	(1)
Totals	633	22,760	44,652	57,133	704	150,988	277,518	127,925	160	840	28,386	84,699	127,939
1962													
Individual ownerships	64	433	870	1,099	27	2,669	5,127	2,506	62	256	542	1,317	2,595
Partnerships	42	1,146	2,412	3,203	43	8,495	15,495	7,053	91	531	1,295	3,966	7,097
Incorporated companies	535	20,969	41,849	56,319	659	155,953	283,851	129,247	25,761	80,535	128,936
Cooperatives	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units
Totals	641	22,548	45,132	60,620	728	167,117	304,473	138,806	153	787	27,598	85,818	138,628

See footnotes following Table 3 A.

TABLE 1G. Principal Statistics of the Various Divisions¹¹ Comprising Women's Clothing Factories, 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept²

Divisions by principal cities	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers ⁴			Cost of fuel and elec- tricity ⁵	Cost of materials and supplies used ⁴	Value of shipments of goods of own manu- facture ⁴	Value added ⁴	Working owners and partners ⁶		Total employees ⁷		Total value added ⁸
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
No.		'000			\$'000				\$'000		\$'000		
Coats and suits:													
Montreal, Quebec	63	1,643	3,260	5,725	69	17,066	30,173	13,005	18	85	2,047	7,879	12,994
Toronto, Ontario	41	929	1,935	3,256	45	7,351	13,565	6,217	16	91	1,100	4,176	6,153
Winnipeg, Manitoba	9	807	1,592	2,214	26	5,360	9,607	4,129	—	—	897	2,700	4,118
Vancouver, British Columbia	4	293	659	917	14	2,270	4,103	1,760	—	—	332	1,158	1,753
All other cities	2												
Totals	119	3,672	7,446	12,112	154	32,047	57,448	25,111	34	178	4,376	15,913	25,018
Dresses:													
Montreal, Quebec	153	5,602	11,063	16,759	172	42,339	80,835	38,804	13	65	7,083	24,392	38,619
Toronto, Ontario	48	1,286	2,891	3,781	39	5,732	13,335	7,549	28	213	1,499	4,835	7,582
All other cities	18	632	1,174	1,222	19	3,287	6,600	3,300	3	9	790	1,906	3,319
Totals	219	7,520	14,928	21,762	230	51,358	100,770	49,853	44	287	9,372	31,133	49,520
Skirts, blouses, slacks, and jackets:													
Montreal, Quebec	94	3,069	6,117	7,619	91	26,280	45,916	19,695	14	56	3,899	11,516	19,632
Toronto, Ontario	31	1,528	3,144	4,175	44	10,316	19,554	9,586	6	21	1,915	6,298	9,748
Winnipeg, Manitoba	10	663	1,301	1,564	18	4,175	7,104	2,936	—	—	770	2,068	2,871
Vancouver, British Columbia	9	299	560	698	14	1,526	3,018	1,437	3	9	347	985	1,424
All other cities	14	796	1,544	1,751	27	5,072	9,445	4,663	3	16	919	2,296	4,643
Totals	158	6,355	12,666	15,807	194	47,369	85,037	38,337	26	102	7,850	23,163	38,318
Other outerwear:													
Montreal, Quebec	36	938	1,841	2,221	31	7,663	13,385	5,917	9	42	1,269	3,580	6,044
Toronto, Ontario	15	234	503	528	9	938	2,103	1,177	10	49	275	728	1,169
Vancouver, British Columbia	6	72	137	172	6	492	875	368	—	—	87	222	367
All other cities	23	376	730	773	23	1,714	3,878	2,085	10	34	450	1,125	2,105
Totals	80	1,620	3,211	3,694	69	10,807	20,241	9,547	29	125	2,081	5,655	9,685
Lingerie:													
Montreal, Quebec	44	2,427	4,991	5,324	56	20,691	31,689	11,417	12	63	2,629	7,378	11,352
Toronto, Ontario	9	278	600	614	9	1,897	3,266	1,356	3	23	337	934	1,370
All other cities	12	676	1,289	1,306	15	2,948	6,021	3,384	5	10	753	1,640	3,366
Totals	65	3,381	6,880	7,244	80	25,536	40,976	16,157	20	96	3,919	9,952	16,088

See footnotes following Table 3 A.

TABLE 2. Industry Outputs, Inputs and Value Added, 1961 and 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept¹

Item	1961		1962	
	\$'000			
Manufacturing activity:				
Value of shipments - Goods of own manufacture		277,518		304,473
Add: Closing inventory - Goods in process	5,609		6,266	
Finished goods	12,234	17,843	13,310	19,576
Deduct: Opening inventory - Goods in process	4,749		5,304	
Finished goods	10,994	(15,743)	12,094	(17,398)
Gross output - Manufacturing activity		279,817		306,651
Deduct: Cost of materials and supplies used in manufacturing activity	150,988		167,117	
Cost of fuel and electricity used	704	(151,692)	728	(167,645)
Value added - Manufacturing activity		127,925		138,806
Non-manufacturing activities:				
Value of shipments - Goods not of own manufacture		3,188
Add: All other revenue		4	
Closing inventory - Goods purchased for resale	371	..	322	326
Deduct: Purchases of goods for resale as such		2,388	
Opening inventory - Goods not of own manufacture	328		350	
Cost of all other materials and supplies used	(..)	954	(3,692)
Value added - Non-manufacturing activities		14		(178)
Total value added		127,939		138,628

See footnote following Table 3 A.

TABLE 3. Employment and Payroll, 1961 and 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept¹

Year and province	Employees										Salaries and wages				
	Production and related workers				Adminis- trative and office ²		Sales, and distribution ³		Total employees ^{4,5}		Production and related workers		Admin- istrative and office	Sales, and distri- bution	Total salaries and wages
	Manufacturing ⁶		Other ⁷		Male	Female	Male	Female	Male	Female	Manufacturing	Other			
	Male	Female	Male	Female											
1961															
Nova Scotia															
New Brunswick	3,135	12,274	5,777	13,731	38,050
Quebec															
Ontario	1,411	3,649	2,128	4,102	13,305
Manitoba	370	1,064	509	1,129	3,824
Saskatchewan															
Alberta	35	246	63	265	604
British Columbia	76	500	136	544	1,350
Totals	5,027	17,733	8,615	19,771	57,133
1962															
Nova Scotia															
New Brunswick	3,029	11,899	41	308	959	1,000	1,185	149	5,214	13,356	40,051	605	10,875	6,450	57,961
Quebec															
Ontario	1,331	3,802	4	133	313	332	257	17	1,905	4,284	14,354	146	3,564	1,729	19,794
Manitoba	388	1,170	-	4	108	69	26	5	522	1,248	3,947	1	906	141	4,995
Saskatchewan															
Alberta	34	263	-	-	21	19	10	-	65	282	641	-	184	48	873
British Columbia	78	554	-	1	29	42	18	-	125	597	1,627	1	408	139	2,175
Totals	4,860	17,688	45	446	1,430	1,462	1,496	171	7,831	19,767	60,620	753	15,937	8,487	85,818

See footnotes following Table 3 A.

TABLE 3 A. Production and Related Workers,¹ - Manufacturing Activity, by Months, 1962

Basis: Revised Standard Industrial Classification and New Establishment Concept²

Month	Establishments reporting monthly detail		Establishments reporting quarterly detail	
	Male	Female	Male	Female
	number			
January	4,138	14,926		
February	4,209	15,220		
March	4,211	15,256	729	2,390
April	3,918	14,954		
May	3,680	14,519		
June	3,852	14,417	634	2,219
July	4,269	14,434		
August	4,398	15,531		
September	4,258	15,883	753	2,506
October	3,984	15,580		
November	3,783	15,040		
December	3,810	14,232	661	2,176
Average for establishments reporting monthly detail (collected only for large establishments)			4,054	15,003
Average for establishments reporting quarterly detail (collected only for medium size establishments)			705	2,331
Average for small establishments (only annual averages collected)			101	354
Average for all establishments			4,860	17,688

¹ See Table 2 and Explanatory Notes concerning manufacturing and non-manufacturing activities.

² See Explanatory Notes.

³ This category, in this table only, includes working owners and partners. Since administrative and office employees are engaged in a variety of activities they have been excluded from manufacturing activity beginning with the revised 1961 series shown in the following tables. They are included here for purposes of comparison with the tabulations of previous years.

⁴ Conceptually identical to previous years. See Explanatory Notes.

⁵ Cannot be reported separately for manufacturing and non-manufacturing activities but related substantially to manufacturing activity. Identical concept to previous years.

⁶ Working owners and partners were included with administrative and office employees in the "Manufacturing series" published in former years. See Explanatory Notes.

⁷ Includes production and related workers, administrative and office employees, sales distribution and other employees. See Explanatory Notes for the treatment of head office employees and those employed in auxiliary units.

⁸ Value of total shipments and other operational revenue less total cost of materials, supplies, fuels used and purchases of products and materials for resale in the same condition; all adjusted for inventory changes where required. See Table 2 and Explanatory Notes.

⁹ Sales and distribution workers and production workers (non-manufacturing) are included for the first time as a result of the full implementation of the new definition of the establishment. The figures for production workers (non-manufacturing), administrative and office employees and sales and distribution workers are not yet available for 1961 but form part of total employees. Sales and distribution workers may include some employees that are reported as part of a manufacturing establishment but are not working at the establishment's location. Head offices, sales offices, etc., which report separately are included in the figures for the province in which they are located.

¹⁰ These data cover the activities reported by separately located units such as head offices, sales offices, administrative offices, laboratories, warehouses, etc. Such units do not usually constitute separate "establishments" as they do not normally generate all the necessary elements of input and output statistics. However, they are treated as extensions of manufacturing establishments and, in the case of individual industries, may be located in provinces where no processing plants are situated. For the most part, these units contribute only to costs of operations (mainly salaries and wages) and they are included here to provide completeness and consistency of the statistics. See Explanatory Notes which deal with Single and Multi establishments for a complete explanation of procedures.

¹¹ Confidential data.

¹² Includes paid employees and working owners but excludes unpaid family workers.

¹³ The classification of a firm is determined by its principal commodities. For example, a firm whose shipments are composed of \$100,000 worth of women's dresses and \$35,000 worth of other outerwear is placed in the "Dresses" division.

Note: Figures may not add due to rounding.

TABLE 4. Materials and Supplies Used in Manufacturing Activity, 1962

Basis: Revised Standard Industrial Classification and New Establishment Concept¹

Description	Cost
	\$'000
1. All materials and components used ¹	151,747
2. Containers and other packaging materials and supplies used	2,019
3. Operating, maintenance and repair supplies used (excluding fuel)	1,289
4. Amount paid out to others for work done on materials owned by establishments	12,852
Total	167,117

¹ See Explanatory Notes.

² No detailed information on materials used was collected from small establishments, the estimated costs for which are included here. In 1962 these estimated costs were \$2,636,034.

TABLE 5. Fuel and Electricity Used¹ in Manufacturing Activity,² 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept³

Description	Quantity	Cost	
		\$'000	
1. Large establishments which reported commodity detail:			
Bituminous coal:			
(a) From Canadian mines	ton	246	4
(b) Imported			
Sub-bituminous coal (from Alberta mines only)			
Anthracite coal			
Lignite coal			
Coke			
Gasoline (including gasoline used in cars and trucks)	Imp. gal.	169,905	70
Fuel oil including kerosene or coal oil		183,725	30
Wood			
Gas:			
(a) Liquefied petroleum gases	Imp. gal.	8,705	3
(b) Other manufactured gas			
(c) Natural gas	M cu. ft.	481,828	24
Other fuel			1
Electricity purchased	kwh.	17,895,231	399
Steam purchased			38
2. Medium size establishments which reported only group detail:			
Fuel			44
Electricity			79
3. Estimate for small establishments for which no data were collected:			
Fuel and electricity			37
4. All establishments:			
Total fuel and electricity used			728

¹ Does not include fuel and electricity produced for own use.

² Includes only fuel and electricity purchases. Conceptually identical to previous years in that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

³ See Explanatory Notes.

TABLE 6. Shipments of Goods of Own Manufacture, 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept¹

Description	Women's and misses'		Children's (under 14)	
	Quantity	Value	Quantity	Value
		\$'000		\$'000
1. Products:				
Coats:				
Regular models:				
Wool	No.	1,398,836	38,829	
Rayon	"	78,812	1,327	
Other	"	205,513	4,785	8,859
Station wagon				80
Rainwear:				
Coats, capes etc.	No.	567,088	7,643	
Suits:				
All wool	"	442,244	11,068	
Partly wool	"	38,136	586	
Rayon and rayon mixtures	"	17,199	270	
Cotton	"	62,673	615	
Other	"	64,861	888	
Separate jackets:				
Wool and mixtures	"	127,786	773	
Rayon and mixtures	"	18,749	131	
Cotton	"	113,061	540	
Uniforms (nurses', maids', etc.):				
Cotton	doz.	59,323	2,252	
Rayon				
Other	doz.	21,082	1,425	
Dresses (including jumpers):				
Cotton	No.	3,282,170	21,175	
Rayon and rayon mixtures	"	3,515,613	31,462	
Wool and wool mixtures	"	1,817,865	19,623	
Nylon	"	226,551	2,914	
Silk	"	279,598	5,467	
Synthetic, other	"	902,384	8,566	
Other (including jersey, knitted, etc.)	"	647,547	7,580	
House dresses:				
Cotton	"	2,439,487	5,705	
Skirts:				
Wool	"	1,956,439	9,399	10,824
Rayon	"	318,574	1,059	
Rayon mixtures	"	1,176,783	921	
Cotton	"	1,187,315	3,666	
Other	"	120,174	564	

See footnotes at end of table.

TABLE 6. Shipments of Goods of Own Manufacture, 1962 - Concluded

Description	Women's and misses'		Children's (under 14)	
	Quantity	Value	Quantity	Value
		\$'000		\$'000
1. Product - Concluded:				
Blouses:				
Cotton..... doz.	611,153	13,115	58,644	1,120
Rayon and rayon mixtures..... "	96,744	3,024	"	"
Wool..... "	14,316	788	"	"
Nylon..... "	22,486	706	"	"
Synthetic, other..... "	90,306	2,367	7,574	127
Other (including jersey, knitted, etc.)..... "	29,038	755	"	"
Slips and half slips:				
Cotton..... "	90,264	1,554	40,452	439
Nylon..... "	279,042	6,988	21,489	390
Rayon and rayon mixtures..... "	172,314	2,359	15,160	239
Underwear (made from woven fabrics):				
Bloomers, panties, etc., cotton or chiefly cotton..... doz.	23,204	313	"	"
Bloomers, panties etc., rayon or chiefly rayon..... "	209,118	1,538	"	"
Bloomers, panties, etc., nylon or chiefly nylon..... "	"	"	"	"
Underwear (knitted or made from knitted fabrics):				
Combinations..... doz.	114,824	766	"	"
Bloomers, panties, etc., cotton or chiefly cotton..... "	1,088,214	3,897	292,758	1,000
Bloomers, panties, etc., rayon or chiefly rayon..... "	193,428	1,487	"	"
Bloomers, panties, etc., nylon or chiefly nylon..... "	"	"	"	"
Vests, cotton or chiefly cotton..... "	"	"	"	"
Vests, other..... "	"	"	"	"
Brassieres..... "				
Pyjamas:				
Cotton and flannelette..... doz.	212,534	4,434	81,428	1,296
Nylon..... "	60,298	1,636	"	"
Rayon and silk..... "	39,363	861	"	"
Nightgowns:				
Cotton and flannelette..... "	150,263	3,134	12,298	202
Nylon..... "	124,642	3,390	"	"
Rayon and silk..... "	61,960	1,214	"	"
Bathrobes, kimonos, housecoats, etc.:				
Wool and flannel..... "	8,528	818	"	"
Rayon and silk..... "	26,900	1,453	"	"
Cotton..... "	102,030	3,428	"	"
Other..... "	23,625	1,728	"	"
Smocks and hooovers:				
Cotton..... "	19,979	486	"	"
Rayon..... "	"	"	"	"
Aprons, women's and children's..... doz				
Infants' sleepers..... "	228,109	963	"	"
Infants' dresses..... "	"	"	"	"
Other sports suits:				
Cotton..... No.	92,016	428	"	"
Wool and wool mixtures..... "	230,546	2,114	"	"
Rayon..... "	57,569	302	"	"
Other..... "	76,648	464	"	"
Slacks and jeans:				
Wool and wool mixtures..... "	1,640,548	7,687	8,209	41
Cotton..... "	2,071,731	6,025	34,520	63
Rayon..... "	433,978	1,920	"	"
Other..... "	472,027	2,660	"	"
Short coats including zippered short jackets, parkas, ski jackets and short length station wagon coats:				
Wool and wool mixtures..... doz.	16,295	1,877	"	"
Cotton..... "	26,952	3,259	"	"
Rayon..... "	3,482	249	"	"
Other..... "	39,607	3,218	"	"
Shorts:				
Wool and wool mixtures..... "	10,543	275	"	"
Cotton..... "	118,688	1,793	"	"
Rayon..... "	3,272	66	"	"
Other..... "	1,962	40	"	"
Bathing suits..... "	57,542	3,663	15,397	350
T-Shirts, jerseys, etc..... "	28,442	699	"	"
Neckwear..... "	"	"	"	"
Scarves and mufflers..... doz.	75,700	414	"	"
Handkerchiefs..... "	"	"	"	"
Bed jackets..... doz.	2,132	68	"	"
All other articles of women's and children's wear.....	...	4,745
Other products				Value
				\$'000
Hospital clothing.....				1,161
Men's and boy's clothing.....				1,420
All other products.....				1,224
2. Amount received in payment for work done on materials and products owned by others.....				971
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above.....				(103)
Total adjusted value of shipments and work done.....				304,473

¹ See Explanatory Notes.

² Since less than three establishments reported children's garments in this classification, it has been necessary to include the figures for Children's with those for Women's and Misses'.

³ Less than three establishments and included with "All other articles of women's and children's wear".

TABLE 7. Industry Inventories, 1962¹
 Basis: Revised Standard Industrial Classification and New Establishment Concept²

Province	Manufacturing				Non-manufacturing	Total Inventories
	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total manufacturing	Products or materials purchased for resale	
book value \$'000						
Opening:³						
Nova Scotia	16,433	3,770	7,880	28,083	111	28,194
New Brunswick						
Quebec						
Ontario	6,563	1,052	2,819	10,434	239	10,673
Manitoba	2,210	310	784	3,305	-	3,305
Saskatchewan	341	105	336	782	-	782
Alberta						
British Columbia	670	68	274	1,011	-	1,011
Totals⁴	26,217	5,304	12,094	43,615	350	43,965
Closing:						
Nova Scotia	18,136	4,337	8,470	30,943	123	31,067
New Brunswick						
Quebec						
Ontario	7,136	1,299	3,391	11,827	198	12,025
Manitoba	1,921	334	696	2,951	-	2,951
Saskatchewan	459	220	486	1,164	-	1,164
Alberta						
British Columbia	930	76	267	1,274	-	1,274
Totals⁴	28,583	6,266	13,310	48,159	322	48,481

¹ Values represent book values of inventories owned in Canada.

² See Explanatory Notes.

³ The opening inventories may differ from the closing inventories for the previous survey year because of changes in classification, the receipt of revised data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.

⁴ Figures may not add due to rounding.

TABLE 8. Capital and Repair Expenditures, 1960 - 62

Year	Capital expenditures			Repair expenditures			Total capital and repair expenditures		
	Construction	Machinery and equipment	Sub-total	Construction	Machinery and equipment	Sub-total	Construction	Machinery and equipment	Total
\$'000									
1960	388	1,824	2,012	843	388	1,624	2,655
1961	198	1,801	1,999	826	198	1,801	2,625
1962	127	1,765	1,892	191	753	944	318	2,518	2,836

Source: Business Finance Division, - DBS.

List of Establishments, 1962

Name	Address
A. Establishments whose principal products were "Women's coats and suits"	
Quebec:	
Adorable Junior Garments	83 Rachel St. E., Montreal
American Garment Company	10 Ontario St. W., Montreal
Auckie Sanft Inc.	1193 Phillips Square, Montreal
Barry Lee Inc.	1193 Phillips Square, Montreal
Belgo Garment Inc.	83 Rachel St. W., Montreal
Better Built Cloak Co. Limited	7170 Clark St., Montreal
Bishinsky Bros. Ltd.	4560 Milles Ave., Montreal
Blauer Bros. Limited	1470 Peel St., Montreal
Blue Style Children's Wear Ltd.	3575 St. Lawrence Blvd., Rm. 608, Montreal
Capital Garment Co. Inc.	460 St. Catherine St. W., Montreal
Colonial Converters Corp.	2019 Moreau St., Montreal
Continental Garment	3688 St. Lawrence Blvd., Montreal
Corry Inc.	400 Atlantic Ave., Montreal
D. & M. Mfg. Co. Limited	7665 St. Lawrence Blvd., Montreal
Debutante Coat & Suit Inc.	1470 Peel St., Montreal
Degar Enterprises Inc.	1449 St. Alexander St., Montreal
Dunmore Manufacturing Co.	5505 St. Lawrence Blvd., Montreal
Elmode Garments Co.	366 Mayor St., Montreal
Entire Ladies Cloak Co. Ltd.	25 Beaubien St. E., Montreal
Evelyn Leather Coats Mfg.	1213 St. Catherine St. W., Montreal
Fairview Garment Inc.	1485 Bleury St., Montreal
Gloria Garment Co.	5240 St. Lawrence Blvd., Montreal
Gordon Manufacturing Co. Limited	423 Mayor St., Montreal
Hi-Craft Garment Inc.	7080 Alexandra St., Montreal
Irving Samuel Inc.	1193 Phillips Square, Montreal
Jocardi Suits & Coats Ltd.	7080 Alexandra St., Montreal
Joshar Inc.	7070 St. Urbain St., Montreal
Junior Trend Garment Ltd.	5400 St. Lawrence Blvd., Montreal
Juno Fashions Ltd.	5400 St. Lawrence Blvd., Montreal
Keller Fashions Ltd.	83 Rachel St. E., Montreal
Laniel Inc.	7542 St. Hubert St., Montreal
Lorna Mae Fashions Ltd.	4398 St. Lawrence Blvd., Montreal
Majestic Garment Company	400 Ontario St. W., Montreal
Malanson Inc.	395 Mayer St. Montreal
Malber Inc.	77 Mount Royal Ave. W., Montreal
Mayfair Garments Company Ltd. (1959)	1470 Peel St., Montreal
Mid-West Cloak Inc.	423 Mayor St., Montreal
Mill-Golt Garment Inc.	1576 Bernard St., Montreal
Miss Style Inc.	423 Mayor St., Montreal
Modelcraft Garment Inc.	5505 St. Lawrence Blvd., Montreal
Monarch Garment Co. Ltd.	372 St. Catherine St. W., Montreal
Montroy Cloak Co. Ltd.	1193 Phillips Square, Montreal
Moraine Inc.	1470 Peel St., Montreal
Moss Garment Co.	1435 Bleury St., Montreal
Nadler Inc. David	1193 Phillips Place Suite E., Montreal
Norman's Garments	56 Mount Royal Ave. E., Montreal
Parker Lee Inc.	1435 Bleury St., Montreal
Paula Junior Ltd.	1485 Bleury St., Montreal
Progress Cloak	366 Mayor St., Montreal
Quality Junior Wear Inc.	4361 De Bullion St., Montreal
Quality Garment Mfg. Co. Ltd.	7041 Waverly St., Montreal
Rosita Garment Inc.	1470 Peel St., Montreal
Sanders & Gold Cloak Company	1485 Bleury St., Montreal
Schrier, Louis Inc.	1470 Peel St., Montreal
Schwartz, Jack Inc.	460 St. Catherine St. W., Montreal
Sirbain Reg'd	5277 Park Ave., Montreal
Standard Mfg. Inc.	3981 St. Lawrence Blvd., Montreal
Sultcraft Inc.	69 St. Catherine W., Montreal
Sultmaker Ltd.	7140 Alexandra St., Montreal
Style Master Garments Inc.	1485 Bleury St., Montreal
Towne Cloak Co. Ltd.	423 Mayor St., Montreal
Vernon of Canada	4435 St. Lawrence Blvd., Montreal
Watters, Helen Ltd.	1435 St. Alexander St., Montreal
Yvette Leather Co.	5317 Décarie Blvd., Montreal
Ontario:	
Acme Cloak Co. Ltd.	110 Spadina Ave., Toronto
Apparel Originals Ltd.	96 Spadina Ave., Toronto
Artex Garment Company Ltd.	119 Spadina Ave., Toronto
Atom Garment Co. Ltd.	9 Camden St., Toronto
Attractive Originals Ltd.	1295 Spadina Ave., Toronto
Bannack Ltd. Jack	32 Camden St., Toronto
Bay Cloak Co., Limited	366 Adelaide St. W., Toronto
Beallor & Co.	443 King St. W., Toronto
Beaver Cloak Co. Limited, The	110 Spadina Ave., Toronto
Best Outer Wear Ltd.	333 Adelaide St. W., Toronto
Clark-Davis & Co.	119 Spadina Ave., Toronto
Custom Cloak Ltd.	553 Queen St. W., Toronto
Ethin Cloak Co.	197 Spadina Ave., Toronto
Hannah Ladies Wear Limited	355 Adelaide St., West, Toronto
Hirschorn Garment Company, The	119 Spadina Ave., Toronto
Hudson Cloak Co. Limited	119 Spadina Ave., Toronto

List of Establishments, 1962 - Continued

Name	Address
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A. Establishments whose principal products were "Women's coats and suits" - Concluded

Ontario - Concluded:

Ideal Fur Company Limited	469 King St. W., Toronto
Junior Miss Garment Ltd.	317 Adelaide St. West, Toronto
Lou Labell Ltd.	119 Spadina Ave., Toronto
Lombard cloaks Limited	439 King St. W., Toronto
Lurie & Saunders Limited	119 Spadina Ave., Toronto
Manley L.A. & Company	96 Spadina Ave., Toronto
Milady Sportswear Ltd.	130 Spadina Ave., Toronto
Milovom, Irving, Ltd.	196 Spadina Ave., Toronto
New Garment Manufacturing Co.	4 Camden St., Toronto
Pacific Sportswear Ltd.	366 Adelaide St. W., Toronto
Primrose Garment Co.	119 Spadina Ave., Toronto
Princess Garment Mfg. Co.	355 Adelaide St. W., Toronto
Renette Cloak Co. Ltd.	130 Spadina Ave., Toronto
Roth-Froham Ltd.	410 Adelaide St. W., Toronto
Rubin Cloak Company	487 Adelaide St. W., Toronto
Scherer, Joseph Ltd.	116 Spadina Ave., Toronto
Sntder Garment Limited, The	119 Spadina Ave., Toronto
Super Cloak Company	96 Spadina Ave., Toronto
United Fashion Garment Ltd.	129 Spadina Ave., Toronto
Violet Sportswear Limited	431 King St. W., Toronto
Wellmade & Style Fashions	627 Adelaide St. W., Toronto
Wilbro	605 Adelaide St. W., Toronto
Wilshire Garment Co.	119 Spadina Ave., Toronto
Wilson Garments Ltd.	605 Adelaide St. W., Toronto
Youth Craft Garment Company Ltd.	366 Adelaide St. W., Toronto

Manitoba:

Brown-Sharpe Fashions (1961) Ltd.	70 Arthur St., Winnipeg
Charm Apparel Ltd.	332 Bannatyne Ave., Winnipeg
Goldberg Bros. Limited	563 Notre Dame Ave., Winnipeg
Gunn Garment Ltd.	70 Arthur St., Winnipeg
Jacob-Crowley Mfg. Co. Limited	49 Adelaide St., Winnipeg
Julliard Ltd.	376 Donald St., Winnipeg
National Cloaks Limited & National Sportswear	3rd Floor, White Bldg., Winnipeg
Stall Enterprises (S. Stall & Son Division)	33 Princess St., Winnipeg
Sterling Cloak Company Limited	110 Princess St., Winnipeg

Saskatchewan:

Waldman & Paul Ltd.	1638 Alberta Ave. Saskatoon
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British Columbia:

Fit-Well Garments Limited	1167 W. Pender St., Vancouver
National Dress Company (1958) Ltd.	360 Homer St., Vancouver
Surrey Classics Mfg. Ltd.	367 Water St., Vancouver
Van Brib Mfg.	540 Beatty St., Vancouver

B. Establishments whose principal products were "Women's and misses' dresses"

Quebec:

A & R Dress Co. Inc.	209 St. Catherine St. E., Montreal
Advance Style Co. Ltd., The	460 St. Catherine St. W., Montreal
Adorable Deb Dress Co.	1108 St. Lawrence Blvd., Montreal
Algo Industries Ltd.	1470 Peel St., Montreal
Allen Mfg. Co. Limited	2050 Bleury St., Montreal
American Deb Dress Co. Ltd.	1470 Peel St., Montreal
Avron Fashions Inc.	460 St. Catherine St. W., Montreal
Belle Dress Manufacturing Company	1193 Phillips Square, Montreal
Bell-Mar Dress Inc.	460 St. Catherine St. W., Montreal
Belltime Formals Ltd.	7755 St. Lawrence Blvd., Montreal
Berkley Dress Co. Ltd.	5500 St. Dominique St., Montreal
Best Value Dress Inc.	2450 Holt St., Montreal
Bridal Creations	1221 Phillips Square, Montreal
Brier's Dress Inc.	460 St. Catherine St. W., Montreal
Brodkin Bros. Limited	423 Mayor St., Montreal
Budget Fashions Inc.	460 St. Catherine St. W., Montreal
Carla Jane Dress & Sportswear Inc.	209 St. Catherine St. E., Montreal
Cezanne Frocks Inc.	423 Mayor St., Montreal
Comfort Kimona & Dress Mfg. Co. Ltd.	4525 Clark St., Montreal
Comfort Kimona & Dress Mfg. Co. Ltd.	St. Therese
D'allaird Manufacturing Co. Ltd.	7060 Hutchison St., Montreal
Daymor Dress Co. Inc.	395 Mayor St., Montreal
Dayval Inc.	395 Mayor St., Montreal
Deckelbaum Bros. Limited	1193 Phillips Square, Montreal
Deja Ladies Wear Limited & Pickmor Frocks	423 Mayor St., Montreal

List of Establishments, 1962 - Continued

Name	Address
B. Establishments whose principal products were "Women's and misses' dresses" - Continued	
Quebec - Continued:	
Devlon Dress Inc. Dilly Dress Co. Dilly Dress Co. Dolman Dress Co. Ltd. Dot Blouse & Dress Co. Dress Toga Inc. Dress Town Inc. Duet Dress Co. Inc. Eleanor Ellis Ltd. Ell-Jay Dress Co. Inc. Ernest Dress Inc. Evelyn Alden Fashions Inc. Famous Fashions Inc. Fashionette Inc. Fifth Ave. (Mfg. Division) Ltd. Formal Fashions Reg'd Forward Look Inc. Frenchshire Limited Gayline Fashions Inc. Gertrude Dress Limited Glickman Dress Co. Ltd. Goldstein Dress Company Harold-Ann Dress Co. Ltd. Home-Frocks Limited	1193 Phillips Square, Montreal 6469 Boyer St., Montreal St-Hyacinthe (6469 Boyer St., Montreal) 423 Mayor St., Montreal 1435 St. Alexander St., Montreal 9200 Meilleur St., Montreal 1193 Phillips Square, Montreal 1435 Bleury St., Montreal 1450 Peel St. Montreal 1199 Bleury, Suite 615, Montreal 1435 Bleury St., Montreal 423 Mayor St., Montreal 400 Ontario St., Montreal 460 St. Catherine St., Montreal 7370 St. Hubert St., Montreal 400 Ontario St. W., Montreal 1193 Phillips Square, Montreal 1470 Peel St., Montreal 460 St. Catherine St. W., Montreal 460 St. Catherine St. W., Montreal 423 Mayor St., Montreal 1435 St. Alexander St., Montreal 1435 St. Alexander St., Montreal 5505 St. Lawrence Blvd., Montreal
Ideal Dress Company Ltd. Ideal Dress Company Ltd. International Dress Company Inter-Size Dress Company Jac-Lynn Juniors, Inc. Jaybee Special Editions Ltd. Jacobs Stein Inc. Jayandee Dress Co. Inc. Jody Inc. Jolie Mode Inc. Jo-Mar Dress Inc. Jonathan Logan of Canada Inc. Jordi-Lynn Inc. Josef Mfg. Ltd. Joy Frocks Inc. Junior Flair Inc. Junior Scope Inc. Karen Junior Inc. Kay Stone Fashions Inc. Kerner Dress Co. Limited Korman, Lou Inc. Korny, Irving Ltd.	4446 St. Lawrence Blvd., Montreal (Sorel) 162 Provost St., Sorel 400 Ontario St., W. Montreal 2050 Bleury St., Montreal 1199 Bleury St., Montreal 423 Mayor St., Montreal 1193 Phillips Square, Montreal 9 St. Catherine St. E., Montreal 372 St. Catherine St. W., Montreal 460 St. Catherine St. W., Montreal 400 Ontario St. W., Montreal 1199 Bleury St. Rm 105, Montreal 9600 St. Lawrence Blvd. Rm. 601, Montreal 103 Mount Royal Ave. E., Montreal 1193 Phillips Square, Montreal 460 St. Catherine St. W., Montreal 460 St. Catherine St. W., Montreal 460 St. Catherine St. W., Montreal 395 Mayor St., Montreal 460 St. Catherine St. West, Montreal 460 St. Catherine St. W., Montreal 1193 Phillips Square, Montreal
Labelle Dress Company & Fashion Frocks Lady Fair Dresses Ltd. La Roth Dress Co. Lawrence Dress Inc. Leboff Bros. Inc. Leo-Danal Inc. Lerner, J. Frocks Reg'd Leslie Fay (Canada) Ltd. Lewis Fashions Dress Inc. Libby Dress Company Ltd. Lido Dress Company Liebman Dresses Ltd., Jack Lingerle De Chez Nous (Enrg.) Little Queen Dress & Junior Mademoiselle Frocks Co. Ltd. London Manufacturing Co. Limited Lucerne Dress Inc. Lyndale Sportswear Inc. Ma Belle Dress Co. Ltd. Malus Dress Inc. Marcus-Faerman Inc. Margo Dress (Canada) Ltd. Margolese, Jack Inc. Marose Frocks Inc. Maternity Fair Inc. Matinee Dress (1961) Inc. Maurice Dress Company, Limited Maurice Ladies Wear Melodie Frocks Co. Mi-Lady Dress Co. Inc. Midland Garments Limited Milano Fashions Inc. Miss Deb Frocks Inc. Morrene Dress Limited Myra Juniors Inc. Nadler, Irving Co. Ltd. North American Fashion Frocks Ltd. Pantel Inc. Parkland Fashions Inc. Parkway Dress Co. Perri Frocks Inc.	1435 Bleury St., Montreal 400 Ontario St. W., Montreal 460 St. Catherine St. W., Montreal 1199 Bleury St., Suite 505, Montreal 460 St. Catherine St. W., Montreal 6250 Hutchison St., Montreal 2050 Bleury St., Montreal 1470 Peel St., Montreal 10 Pine Ave., Montreal 1435 Bleury St., Montreal 460 St. Catherine St. W., Montreal 423 Mayor St., Montreal 209 Boul. Bastien, Loretteville 1193 Phillips Square, Montreal 5505 St. Lawrence Blvd., Montreal 1193 Phillips Square, Montreal 395 Mayor St., Montreal 7290 Hutchison St., Montreal 460 St. Catherine St. W., Montreal 9600 St. Lawrence Blvd., Montreal 1470 Peel Street, Montreal 1193 Phillips Square, Montreal 460 St. Catherine St. West, Montreal 2050 Bleury St., Montreal 1199 Bleury St., Montreal 50 Mount Royal W., Montreal 445 St. Peter St., Montreal 460 St. Catherine St. W., Montreal 1193 Phillips Square, Montreal 55 Moliere St., Montreal 1199 Bleury St., Montreal 1199 Bleury St., Montreal 460 St. Catherine St. West, Montreal 460 St. Catherine St. W., Montreal 1435 St. Alexander St., Montreal 3425 Industrial Blvd., Montreal 2205 Parthenais St., Montreal 1108 St. Laurent Blvd., Montreal 460 St. Catherine St. W., Montreal 1199 Bleury St., Montreal

List of Establishments, 1962 - Continued

Name	Address
B. Establishments whose principal products were "Women's and misses' dresses" - Continued	
Quebec - Concluded:	
Phillip's Dress Co. Ltd.	1435 Bleury St., Montreal
Pleskin Inc.	423 Mayor St., Montreal
Portrait Gowns Ltd.	7755 St. Lawrence St., Montreal
Prestige Juniors Inc.	460 St. Catherine St. W., Montreal
Rainbow Dress Company	460 St. Catherine St. W., Montreal
Rainbow Fashion Novelties	40 Milliere St., Montreal
Ribkoff Inc., Joseph	1410 Peel St., Montreal
Riviera Fashions Inc.	460 St. Catherine St. W., Montreal
Rona Fashions Inc.	1470 Peel St., Montreal
Rosa Lee Dress Company	1485 Bleury St., Montreal
Rosemarie Dress Co., Ltd.	1435 Bleury St., Montreal
Sample Dress Inc.	372 St. Catherine St. West, Montreal
Sandy Gray Dress Co., Ltd.	400 Ontario St. W., Montreal
Savoy Dress Inc.	1435 Bleury St., Montreal
Shaffer Inc., Louis	1435 Bleury St., Montreal
Shedlack, Lew, Ltd.	1470 Peel St., Montreal
Sid-Myer Dress Co.	400 Ontario St. W., Montreal
Simplicity Dress Inc.	1193 Phillips Square, Montreal
Southern Sportswear Inc.	1485 Bleury St., Montreal
Spi-Bor Dress Inc.	1435 Bleury St., Montreal
Spivak Dress Mfg. Co., Ltd.	6845 St. Urbain St., Montreal
Standard Whitewear Mfg., Company	4881 Coloniale Ave., Montreal
Sternthal Bros., Limited	83 Rachel St. E., Montreal
Stotland Dress Inc.	4238 St. Lawrence Blvd., Montreal
Style & Value Dress Inc.	305 Bellechasse St., Montreal
Stylebest Dress Company Ltd.	460 St. Catherine St. W., Montreal
Stylecraft Dress Company	1193 Phillips Square, Montreal
Style Queen Dress Inc.	460 St. Catherine St. W., Montreal
Taub & Son Ltd., David	1470 Peel St., Montreal
Taub Ltd, Harold	1470 Peel St., Montreal
Top Styles Inc.	1435 Bleury St., Montreal
Topper Dress Ltd.	4521 Clark St., Montreal
Topper Dress Co., Ltd.	Valleyfield
Topper Dress Co., Ltd.	Laprairie
Town & Country Wear Company	1470 Peel St., Montreal
Trend Fashions Ltd.	1470 Peel St., Montreal
Trend Setter Junior Fashions Inc.	1231 St. Catherine St. W., Montreal
True Value Styles Inc.	6201 Park Ave., Montreal
Tryon Dress Co. Ltd.	6585 Jeanne Mance, Montreal
Vanity Frocks Inc.	423 Mayor St., Montreal
Venus Dress Limited	1193 Phillips Square, Montreal
Volume Dress Co., Ltd.	1199 Bleury St., Montreal
Waterman Inc., Russ	1659 Delorimier Ave., Montreal
Weiner, Morton, Inc.	1470 Peel St., Montreal
William's Inc., Harold	1800 Parthenais St., Montreal
Wilner Dress Co., Ltd.	423 Mayor St., Montreal
Windsor Dress Company Ltd.	5500 St. Dominique St., Montreal
Wiseman Inc, Jack	619 Notre Dame, St. W., Montreal
Wolofsky Dress Company Limited	460 St. Catherine St. W., Montreal
Zingholm Dress Inc.	460 St. Catherine St. West, Montreal
Ontario:	
Abbott Ltd. N.	20 Millstone Lane, Toronto
Adrian Dress Company	4 Camden St., Toronto
Billie Burke Sportswear Ltd.	96 Spadina Ave., Toronto
Blue Belle Frocks Ltd.	119 Spadina Ave., Toronto
Blue Bird Dress Company	444 Adelaide St. W., Toronto
Caroline Garment Co., Limited	116 Spadina Ave., Toronto
Cooper, Garment Co.	51 Camden St., Toronto
Cooper Samuel & Co., Ltd.	130 Spadina Ave., Toronto
Coronette Frocks	129 Spadina Ave., Toronto
Dance Originals & Tailored Junior	422-4 Adelaide St. W., Toronto
Dresses Limited, The	559 Davenport Rd., Toronto
Du-Rite Dress Co. Ltd.	431 Richmond St. W., Toronto
Elegante Conlory	219 James St. W., Hamilton
Elizabeth Ann Gowns Limited	116 Spadina Ave., Toronto
Fabulous Formals Ltd., (Midland Div.)	Manley St., Midland
Federal Dress Company Limited	355 Adelaide St. West, Toronto
Fit-Well Originals Ltd.	130 Spadina Ave., Toronto
Formal Creations Ltd.	96 Spadina Ave., Toronto
Frances Kay Dress Company	96 Spadina Ave., Toronto
Girls Wear Ltd.	20 Camden St., Toronto
Glen Mawr Frocks Limited	Manley St., Midland
Golden Gate Dress Co., Ltd.	110 Spadina Ave., Toronto
Greenhood, Wm. & Sons Ltd.	110 Spadina Ave., Toronto
Hildebrand Dress Company	96 Spadina Ave., Toronto
Jac An Sportswear	119 Spadina Ave., Toronto
Jacqueline Juniors Dress	119 Spadina Ave., Toronto
Kayman Dress Mfg., Co.	119 Spadina Ave., Toronto
Lady Linda Blouses	119 Spadina Ave., Toronto
Liebman Frocks Ltd., Ben	119 Spadina Ave., Toronto
Mayfair Mfg., Co.	78 A. Yonge St., Richmond-Hill
Milmac Colonial Ltd.	16 Commercial St., Guelph
Melody Dress Co.	130 Spadina Ave., Toronto
Myers Dress Company	110 Spadina Ave., Toronto
Nu-Line Sportswear Ltd.	129 Spadina Ave., Toronto
Nu Mode Dress Co.	116 Spadina Ave., Toronto
Ontario Dress Co., Ltd.	130 Spadina Ave., Toronto

List of Establishments, 1962 - Continued

Name	Address
B. Establishments whose principal products were "Women's and misses' dresses" - Concluded	
Ontario - Concluded:	
Perfect Junior Dress & Formals Ltd. Poslums Jack & Co. Rae, David E., Richman & Sons Ltd., A. Rollande Sports Wear Ryan Frocks, Jane Sherkin & Co., Ltd., Sam Sherman Dress Ltd. Sherry Dress Ltd. Showtime Fashions Limited Star Dress & Costume House Stone Limited, J.E. Sun Ray Dress - Blouse Mfg. Co. Tennen Dress Co. Tittle Dress Ltd. Victory Dress Co., Ltd. Warsh, J.H. & Co., Limited	119 Spadina Ave., Toronto 110 Spadina Ave., Toronto 1149 King St. W., Toronto 119 Spadina Ave., Toronto 367 Queen St. W., Toronto 130 Spadina Ave., Toronto 130 Spadina Ave., Toronto 129 Spadina Ave., Toronto 141 Spadina Ave., Toronto 559 Davenport Rd., Toronto 96 Spadina Ave., Toronto 47 Duke St., Toronto 844 Dundas St. W., Toronto 129 Spadina Ave., Toronto 96 Spadina Ave., Toronto 116 Spadina Ave., Toronto 130 Spadina Ave., Toronto
Manitoba:	
Canadian Nat. Inst. for the Blind Ladies' Kraft Sales of Canada Ltd.	1031 Portage Ave., Winnipeg 250 McDermot Ave., Winnipeg
Alberta:	
Emery Co., Ltd., The Shirley Frocks	10151-108th St., Edmonton 10063-105th St., Edmonton
British Columbia:	
Marjorie Hamilton Ltd.	318 West Cordova St., Vancouver

C. Establishments whose principal products were "Skirts, blouses, slacks and jackets"

Quebec:	
Allure Sportswear Co. Almora Of Canada Corp. Apparel Accessories Inc. Alva Fashions Inc. Artisan Blouse Corp. Belle Town Sportswear Co. Inc. Benjay Ltd. Ben Rose Sportswear Inc. Berman & Co. Bezro Mfg. Co. Bobble Brooks (Canada) Ltd. Botnick Inc., Harold Campus Togs Ltd. Canadian Maid Mfg., Ltd. Casual Sportswear Co., Ltd. Casual Togs Inc. Casulaire Inc. Cedar Garment Reg'd. City Sportswear Co. Clever Maid Inc. Corduroys Unlimited Inc. Creations Mary Anne Enr. Debonair Blouse Inc. Dollard Dress & Blouse Company Dominion Mfg. (Sportswear) Ltd. Eddie Sinoor Mfg. Corp. Eldorado Sportswear Equator Blouse & Sportswear Co. Ely Manufacturing Company Fairway Sportswear Ltd. Fantasy Sportswear Ltd. Fashionaire Inc. Fashion Mates Inc. Fashion Togs Inc. Fleur De Ly's Blouse Co. Inc. Foremost Fashions Ltd. Four Seasons Sportswear Inc. Globe Sportswear Inc. Gordon, Nat. Inc. Guilmar Garment Inc. Harvine Sportswear Ltd. Highland Lassie Sportswear Reg'd. Independent Skirt & Dress Co., Ltd. Irving Sportswear Inc. Jonathan of California Co. Juniorite Inc. Kay Silver Inc. Kovac Mfg. Inc. Lady Dundee Inc.	4517 City Hall Ave., Montreal 5505 St. Lawrence Blvd., Montreal 4428 St. Lawrence Blvd., Montreal 1306 Mount Royal E., Montreal 7386 St. Hubert St., Montreal 1435 Bleury St. Rm 805, Montreal 131 Mt. Royal East, Montreal 5335 St. Lawrence Blvd., Montreal 366 Mayor St., Montreal 3841 St. Lawrence Blvd., Montreal 2205 Parthenais St., Montreal 5500 Fullum St., Montreal 1030 St. Alexander St., Montreal 5435 Casgrain Ave., Montreal 7255 Alexandra St., Montreal 5505 Iberville St., Montreal 372 St. Catherine St. W., Montreal 161 St. Paul St., Joliette 10 Ontario St. W., Rm 704, Montreal 5505 Iberville St., Montreal 6749 St. Lawrence Blvd., Montreal 10123 rue Royale, C/P 145, Ste-Anne-de-Beaupre 4060 St. Lawrence Blvd., Montreal 460 St. Catherine St. W., Montreal 80 St. Viateur St. Montreal 9250 Park Ave. Montreal 4399 St. Lawrence Blvd., Montreal 5505 St. Lawrence Blvd., Montreal 77 Mt. Royal W., Montreal 425 River St., Montreal 357 Louvain Place, Montreal 9200 Meilleur St., Montreal 7386 St. Hubert St., Montreal 1030 St. Alexander St., Montreal 237 Jean Talon St. W., Montreal 460 St. Catherine St. W., Montreal 50 Mount Royal, W., Montreal 77 Mt. Royal W., Montreal 423 Mayor St., Montreal 5139 Fabre St., Montreal 255 De Caselneau, W., Montreal 900 St. Lawrence Blvd., Montreal 2050 Bleury St., Montreal 2028 Union St., Montreal 4097 Colonial Ave., Montreal 1470 Peel St., 8th Floor Annex, Montreal 460 St. Catherine St. W., Montreal 3691 St. Dominique St., Montreal 1435 Bleury St., Montreal

List of Establishments, 1962 - Continued

Name	Address
C. Establishments whose principal products were "Skirts, blouses, slacks and jackets" - Continued	
Quebec - Concluded:	
Lana-Lee Fashions Inc.	4374 St. Lawrence Blvd., Montreal
La Rose Sportswear Inc.	1435 St. Alexander St., Montreal
Leeds Manufacturing Co.	371 Dowd St., Montreal
London Shirt Corp.	5775 Fullum Ave., Montreal
Louben Sportswear Inc.	5555 De Gaspé Ave., Montreal
La-Den Casuals Ltd.	2050 Bleury St., Rm 207 Montreal
Lydia Fashions Inc.	3890 Henri-Julien St., Montreal
MacKay Home Craft Studio Inc.	2063 Victoria St., Montreal
Marty Maur Inc.	83 Rachel E., Montreal
Master Sportswear Inc.	9150 Meilleur St., Montreal
Michael London Originals Ltd.	70 Molière St., Montreal
Modes Sportswear Inc.	9150 Meilleur St., Montreal
Monarch Blouse Inc.	1435 Bleury St., Montreal
Nadler, Al Inc.	380 Craig St. W., Montreal
Nadler, Al Inc. (St. Dominique De Bagot)	380 Craig St. W., Montreal
Pedigree Mfg. Co. Ltd.	425 River St. Montreal
Phil-Ben Mfg. Inc.	2175 Orleans St., Montreal
Phil Gordon & Co.	3575 St. Lawrence Blvd., Montreal
Playmates Ltd. (Disraeli)	9090 Park Ave., Montreal
Playmates Ltd. (St. Joseph de Beauce)	9090 Park Ave., Montreal
Precious Secret Maternity Inc.	372 St. Catherine St. W., Montreal
Primrose Sportswear Ltd.	7595 St. Lawrence Blvd., Montreal
R. & G. Dress Inc.	1435 Bleury St., Montreal
Re-Al-ge Whitewear Ltd.	8469 - 8th Ave. Ville St-Michel, Montreal
Richard Todd Sportswear Ltd.	1435 St. Alexander St. Rm. 990 Montreal
Rochester Vest & Robe Ltd.	7345 St. Lawrence Blvd., Montreal
Rosanna Lingerie Reg'd.	10 Pine Ave. W., Montreal
Ruth Felt Inc.	395 Mayor St., Montreal
Sanders, Gregory Inc.	9150 Meilleur St., Montreal
Sanders Gregory Inc. (Actonvale)	9150 Meilleur St., Montreal
Buzz Shamrock Brand Ltd.	2374 Moreau St., Montreal
Skirt Togs Inc.	9200 Meilleur St., Montreal
Smarteens Inc.	3575 St. Lawrence Blvd., Montreal
Sportcraft Inc.	423 Mayor St., Montreal
Sport Fashions Inc.	460 St. Catherine W., Montreal
Sport Play Garment Inc.	5505 St. Lawrence Blvd., Montreal
Sportswear Limited	2725 Rachel E., Montreal
Starland Dress Mfg. Co. Ltd.	1435 Bleury St., Montreal
Stein-Win Sportswear Ltd.	7061 Alexandria, Montreal
Streamlined Sportswear Inc.	460 St. Catherine St. W., Montreal
Sueda Sport & Leather Wear Co. Inc.	5425 Park Ave., Montreal
Sun Fashion Ltd.	5765 St. Lawrence Blvd., Montreal
Super Value Mfg. Co. Ltd.	3655 St. Lawrence Blvd., Montreal
Sweetheart Sportswear Ltd.	215 Jean Talon St. W., Montreal
Tiffany Sportswear	437 Mayor St., Montreal
Togmaster Inc.	7345 St. Lawrence St., Montreal
Urania Sportswear Mfg. Co.	3713 St. Lawrence Blvd., Montreal
Val Hughes Inc.	2155 Moreau St., Montreal
Vamos, T.	4141 St. Lawrence Blvd., Montreal
Vienna Styles Ltd.	8270 Mountain Sights, Montreal
Vivian Fashions Inc.	5700 Iberville St., Montreal
Vivian Lane Blouse Corp., The	1435 Bleury St., Montreal
Vogue Sportswear Mfg. Co.	7080 Hutchinson, Montreal
Yonkers Sportswear Ltd.	5437 St. Lawrence Blvd., Montreal
Younger Set Sportswear Limited	209 St. Catherine St. E., Montreal
Ontario:	
Beverly Cloak Co.	93 Spadina Ave., Toronto
Buchan-Sinclair Limited	436 Wellington St. W., Toronto
California Originals, Ltd.	116 Spadina Ave., Toronto
Carillon Sportswear Ltd.	129 Spadina Ave., Toronto
Claudette Lingerie Ltd.	670 Richmond St. W., Toronto
Cowan, Bernard & Co. Ltd.	40 Camden St., Toronto
Creative Sportswear Co.	21 Benton Rd., Toronto
Dress Essentials Ltd.	284 - 286 King St. W., Toronto
Elite Blouse & Skirt Mfg. Ltd.	460 Richmond St. W., Toronto
Gaytown Sportswear	438 Adelaide St. W., Toronto
Goodman, Chas. B.	93 Spadina Ave., Toronto
Highland Queen Sportswear Ltd.	196 Spadina Ave., Toronto
Hornell Fashions Ltd.	431 King St. W., Toronto
Hudson Sportswear Mfg. Co., Ltd.	489 College St. Toronto
Jo-Mac Garments Ltd.	468 King St. W., Toronto
Jomil & Company	30 McRoberts Ave., Toronto
Ladies Wear Canada Limited	563 College St., Toronto
Leberg Sportswear Ltd.	366 Adelaide St. W., Toronto
Lou Larry & Associates Ltd.	410 Adelaide St. W., Toronto
Malvern Sportswear Ltd.	96 Spadina Ave., Toronto
Metro Sportswear Co.	221 - 225 Richmond St. W., Toronto
Miss Sun Valley Ltd.	96 Spadina Ave., Toronto
Miss Toronto Fashions Ltd.	444 Adelaide St. W., Toronto
Modern Blouse Mfg. Co.	32 Camden St., Toronto
Nu-Avalon Sportswear Co.	116 Spadina Ave., Toronto
Original Sterling Sportswear, Ltd.	110 Spadina Ave., Toronto
Paradise Crinolines Ltd.	646 Adelaide St. W., Toronto
Posluns Sportswear, Irving	110 Spadina Ave., Toronto
Shirt-Tales of Canada Ltd.	22 Benton Rd., Toronto
Style Rita Blouse Co. Ltd.	22 Benton Rd., Toronto
Textiles Industries Ltd.	72 Farquhar St., Box 150, Guelph
Trafalgar Sportswear Ltd.	460 Richmond St. W., Toronto
Vivien Manufacturing Ltd.	670 Richmond St. W., Toronto
Wasser Co. Ltd., Leonard	130 Spadina Ave., Toronto

List of Establishments, 1962 - Continued

Name	Address
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C. Establishments whose principal products were "Skirts, blouses, slacks and jackets" - Concluded

Manitoba:

Armour Clothing Mfg. Ltd. The	54-60 Robinson St., Winnipeg
Canadian Garment (1959) Ltd.	515 Notre Dame Ave., Winnipeg
Canadian Sportswear Ltd.	70 Arthur St., Winnipeg
Fashion Ease Ltd.	246 McDermot Ave., Winnipeg
Frankroy Limited	110 Princess St., Winnipeg
Hart, Donald Ltd.	261 Fort St., Winnipeg
Jacob Fashions Limited	49 Adelaide St., Winnipeg
Sport-Ease Fashions Ltd.	344 Cumberland Ave., Winnipeg
(Stall Sportswear Div.) Stall Enterprises	33 Princess St., Winnipeg
Young Ideas Ltd.	246 McDermot Ave., Winnipeg

Alberta:

White Stag of Canada	10930-119th St., Edmonton
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British Columbia:

Aljean of Canada Ltd.	460 Hastings E., Vancouver
Bernard Casuals Ltd.	367 Water St., Vancouver
Chambers Mfg. Co. Ltd., James	321 Water St., Vancouver
Koret of California (Canada) Ltd.	335 Water St., Vancouver
Original Blouse Co. Ltd.	41 West Pender St., Vancouver
Perel Bros.	2535 Main St., Vancouver
Queen Bess Dress Company Ltd.	3704 Main St., Vancouver
Spence-Lambie Company	4332-4334 Main St., Vancouver
Stork Togs Ltd.	407 West Cordova St., Vancouver

D. Establishments whose principal products were "Lingerie"

Quebec:

Alan Lingerie Co. Ltd.	3575 St. Lawrence Blvd., Montreal
Alepin J. Frères Limitée	781E. rue Belanger, Montreal
Azar Mfg. Company	3575 St. Lawrence Blvd., Montreal
Belleform Reg'd.	705 Desmarais, St-Hyacinthe
Betty Hayes Lingerie Co.	225 Taft St., St. Laurent
Bright Sleepwear Inc.	80 St. Victeur St. E., Montreal
Cahill Lingerie Ltd.	40 Mollere St., Montreal
Classic Silk Underwear Inc.	3575 St. Lawrence Blvd., Montreal
Cosmo-Kismet Ltd.	225 Liege St. W., Montreal
Cosmo-Kismet Ltd.	Factory, Dorion
Cosmo-Kismet Ltd.	Factory, St. Clet
Diana Lingerie Mfg.	7254 Lajeunesse St., Montreal
Dore Lingerie Mfg. Co. Inc.	3643 St. Lawrence Blvd., Montreal
Dor-Say (Canada) Limited	400 Ontario St., Montreal
Dor-Say (Canada) Limited	Drummondville (H.O. 400 Ontario St. W., Montreal)
Exclusif Pad Enr.	St. Bernard Co. Dorchester
Fashion Fit Lingerie Ltd.	80 St. Victeur St., Montreal
Francine Mfg. Co. Ltd.	3575 St. Lawrence Blvd., Montreal
Frengo Lingerie Co. Ltd.	3575 St. Lawrence Blvd., Montreal
French Maid Lingerie Co.	4530 St. Lawrence Blvd., Montreal
Hago Underwear Mfg. Reg'd.	5505 St. Lawrence Blvd., Montreal
Hamilton Lingerie Co. Ltd.	225 Liege St. W., Montreal
Hanna Mfg. Co. Ltd.	9399 St. Lawrence Blvd., Montreal
Home & Country Casuals Inc.	5505 Iberville St., Montreal
Ideal Lingerie Limited	486 St. Catherine W., Montreal
Intimate Apparel Inc.	9250 Park Ave., Montreal
Judy's Lingerie Inc.	143 Lagauchetière West, Montreal
Kay Anna Reg'd.	5505 Iberville St., Montreal
Kaymar Limited	4530 Clark St., Factory H.O. 50 Mount Royal W., Montreal
Klein Manufacturing Co. Limited	5570 Casgrain St., Montreal
Lee, June Inc.	3935 Rouen St., Montreal
Le Vetement La Noray Enrg.	311 rue Cartier, Drummondville
Linda Lingerie Mfg. Inc.	55 Molière St., Lachine
Lov'Lee Made Inc.	7755 St. Lawrence Blvd., Montreal
Lufty Whitewear Manufacturing Co.	7250 St. Lawrence Blvd., Montreal
May Rose Lingerie Ltd.	2454 Des Carrières St., Montreal
Miller, Jack	2093 Visitation St., Montreal
Model Lingerie Mfg.	4001 Berri St., Montreal
Molycaire Lingerie Ltd.	7227 Alexandra St., Montreal
Nightwear Inc.	7250 St. Lawrence Blvd., Montreal
Patricia Silkwear Inc.	55 Mt. Royal Ave. East, Montreal
Philip Manufacturing Co.	1162 St. Catherine St. East, Montreal
Quality Fabrics Ltd.	201 St. Louis St., St. Johns
Queenex Ltd.	9090 Park Ave., Montreal
Roxana Lingerie Mfg. Inc.	7016 St. Lawrence Blvd., Montreal
Saykaly Inc. Ed.	55 Molière, Montreal
Super Style Mfg. Co. Ltd.	7280 Lajeunesse St., Montreal
Tailor Maid Lingerie Mfg. Co. Ltd.	55 Mount Royal Ave. W., Montreal
Triola Manufacturing Company	9260 St. Lawrence Blvd., Montreal
Universal Mfg. Co. Ltd.	5555 Casgrain Ave., Montreal

List of Establishments, 1962 - Continued

Name	Address
D. Establishments whose principal products were "Lingerie" - Concluded	
Quebec - Concluded:	
Velvasuede Lingerie Co. Limited	5555 Casgrain, Montreal
Vico Viola Ltd.	7345 St. Lawrence Blvd., Montreal
Ontario:	
Beauty Form Lingerie Ltd.	1139 College St., Toronto
Fantasy Creations Ltd.	82 Spadina Ave., Toronto
Frances Lingerie Co.	71 York St., Toronto
Frederic's Lingerie Ltd.	232 Bloor St. W., Toronto
Gay-Lure Lingerie Co. Ltd.	251 Sorabren Ave., Toronto
Gluckin Wm. & Co. (Canada) Ltd.	179 John St., Toronto
Kaysers Roth of Canada (Lingerie Div.)	203 Bathurst St., Toronto
Korn, Louis & Son Limited	183 Dovercourt Rd., Toronto
Peters, J. Henry Co. Ltd., The	Factory: 1137 King St. W., H.O., 1179 King St. W., Toronto
Schrang of Canada Ltd.	Walker St., Prescott
Toronto Petticoat Co. Limited	2466 Dundas St. W., Toronto
(Van Raalte of Canada Div.) General Products Mfg. Corp. Ltd.	1151 Florence St., London
British Columbia:	
Gordon, Elizabeth (1958) Ltd.	309 W. Cordova St., Vancouver
E. Establishments whose principal products were "Other outerwear"	
Nova Scotia:	
Bonda Textiles Ltd.	Box 340, 65 Parade St., Yarmouth
New Brunswick:	
Canadian Whitewear Company	265 Prince Edward St., Saint John
Quebec:	
Allied Accessories Inc.	209 St. Catherine St. E., Montreal
Beatrice Pines Ltd.	642 De Courcelle Montreal
Bland & Company Limited	2048 Union Ave., Montreal
Brazeau, Cecile	557 St. Thomas, Joliette
Bride Beautiful Ltd.	7755 St. Lawrence Blvd., Montreal
Busy "B" Uniform Co.	9697 St. Lawrence Blvd., Montreal
C. & G. Lingerie Co. Ltd.	2050 Bleury St., Montreal
Canadian Beach Wear Co. Ltd.	7585 St. Lawrence Blvd., Montreal
Chez Cora Limited	4235 Iberville St., Montreal
Christina Manufacturing Ltd.	9880 Clark St., Montreal
Cross Canada Neckwear Reg'd.	2101 St. Lawrence Blvd., Montreal
Dall-Wear Inc.	7345 St. Lawrence Blvd., Montreal
Diamond Tea Gown Ltd.	1470 Peel St., Montreal
East-West Textiles	2116 St. Lawrence Blvd., Montreal
Elias Inc. Robert	1435 St. Alexandre St., Montreal
Ellendale Converters Corp.	372 St. Catherine St., Montreal
Eva's Fashion Ltd.	4522 Park Ave., Montreal
Fashion Apparel Ltd.	4530 St. Lawrence Blvd., Montreal
Fidelity Bridal Veils Inc.	460 St. Catherine St. W., Montreal
Globe Novelty Mfg. Co.	445 St. Peter St., Montreal
Housecoats Inc.	486 St. Catherine St. W., Montreal
Kates Ltd.	4530 Clark St., Montreal
La Cross Uniform Corporation	4530 Clark St., Montreal
L'Etudiante Inc.	55 A Blainville E., Ste-Therese-de-Blainville
Lewis Inc. Ben	1030 St. Alexander St., Montreal
Lyon Lingerie	7198 St. Hubert, Montreal
Maritime Supplies Co.	5369 St. Lawrence Blvd., Montreal
Marlex Mfg. Co. Ltd.	651 Notre Dame, W., Montreal
Morrow Mfg. Co. Ltd.	2190 Préfontaine St., Montreal
Morsam Mfg. Co. Ltd.	4448 St. Lawrence Blvd., Montreal
Original Textiles Ltd.	24 Mount Royal W., Montreal
Paris Fantaisie	8145 St. Hubert, Montreal
Rob-I-Art Cie. Ltée.	263 rue Bourdages, Marieville
Royal Neckwear Inc.	1010 St. Catherine St. E., Montreal
S. & A. Manufacturing Company	60 Jean Talon W., Montreal
Silhouette Inc. & Milbra Inc.	425 River St., Verdun
Sport Togs Inc.	7130 St. Urbain St., Montreal
Standard Apron & Children's Togs Co.	6656 Clark St., Montreal
Town & Country Uniform Reg'd.	8968 A St. Hubert, Montreal
White Sister Uniform Inc.	4490 Clark St., Montreal

List of Establishments, 1962 - Concluded

Name	Address
E. Establishments whose principal products were "Other outerwear" - Concluded	
Ontario:	
Baldwin Garments Limited Bardwell Limited, J.H. Canadian Nat. Inst. for the Blind Cardinal Uniforms Limited Charm-Ac Products Cole of California (Canada) Ltd. Corbett-Cowley Ltd. Diamond Uniform Mfg. Co. Dominion Dress Co. Ltd. Hall Mfg. Company Humble Mfg. Company Kinghurst Ltd. Lac-Mac Limited Midland Whitewear & Costume Co. Ltd. Shuttleworth Walter H. Ltd. Skinner, Ella Uniforms Limited Smart Craft Products Star Lite Uniforms Thomas Jay Mfg. Co. Ltd. Trojan Sportswear Uniforms Registered Vogue Uniform Company White Coat Shop Ltd. The White & Company, M. Wright Industrial Uniforms, A.D.	200 Adelaide St. W., London 129 Spadina Ave., Toronto 1929 Bayview Ave., Toronto 243 College St., Toronto 18-3rd. Ave., Ottawa 804 Ritson Rd. S., Oshawa 2738 Dundas St. W., Toronto 1168 Dundas St. W., Toronto 41 South St., Brantford 96 Spadina Ave., Toronto (Plant Delta) Brantford, Ont. 435 Mckenzie Ave., Ajax 425 Rectory St., London 284 King St. West, Toronto 19 King St., London 444 Adelaide St., W., Toronto P.O. Box 298, Stoney Creek 2167 Lawrence Ave. E., Toronto 7 Weatherell St., Toronto 355 Adelaide St. W., Toronto 778 King St. W., Toronto 366 Adelaide St. W., Toronto 37 Bulwer, Toronto 251 Spadina Ave., Toronto 2914 Danforth Ave., Toronto
Manitoba:	
Dalzelle & Potts Model Mfg. Co. Ltd. Zeldia Dress Uniforms Ltd.	44 Princess St., Winnipeg 376 Donald St., Winnipeg 592 Notre Dame, Winnipeg
Saskatchewan:	
Gio Uniform Co.	1810 Broad St., Regina
Alberta:	
General Whitewear & Uniform Mfg. Ltd. Hatchwear Uniform Company Limited Sunny South Garment Mfg. Company	10123-99th St., Edmonton 607-11th Ave. W., Calgary #7 Oliver Block, 5th St. South, Lethbridge
British Columbia:	
Bowman's Uniform Co. Ltd. Colorcraft Sportswear Ltd. Granville Garment Co. Ltd. Tami Fashions Ltd. Vancouver Garments Ltd. Vancouver Quilting Mfg. Ltd.	814 Granville St., Vancouver 480 East Hastings St., Vancouver 2822 Granville St., Vancouver 310 Water St., Vancouver 341 Water St., Vancouver 3754-64 Commercial Drive, Vancouver

SECTION 3. CHILDREN'S CLOTHING INDUSTRY, 1962

Under the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing children's and infants' dresses, coats, snow suits and other outerwear on their own behalf".

For the 1962 survey, a change was made to the total activity approach as fully outlined in the Explanatory Notes contained at the end of this report. These total data were also collected in the 1961 survey, but were not published at that time. Many tables in this section of the report reflect this increase in activity coverage, presenting both 1961 and 1962 figures.

It will be noted that Table 1 presents the manufacturing activity principal statistics for the years

1957 to 1961, inclusive, whereas Table 1 A shows most of the same statistics for 1961 and 1962. Table 1 G presents the 1962 principal statistics of this industry by cities.

No detailed information is collected on manufacturing materials and supplies used by this industry so that Table 4 presents these data with a minimum of breakdown. The shipments by the industry proper of goods of own manufacture are shown in as much detail as possible in Table 6.

A list of the establishments classified to this industry in the 1962 survey will be found at the end of this section.

TABLE 1. Principal Statistics - Manufacturing Activity,¹ 1957-61
Basis: Revised Standard Industrial Classification and New Establishment Concept²

Year	Estab-lish-ments	Employees						Cost of fuel and elec-tricity ⁴	Cost of materials and supplies used ⁴	Value of shipments of goods of own manu-facture ⁴	Value added ⁴
		Production and related workers ⁴		Administrative and office employees ³		Total ⁴					
		Number	Wages	Number	Salaries	Number	Salaries and wages				
	No.		'000		\$'000				\$'000		
1957	189	6,840	12,795	779	3,497	7,619	18,292	243	35,124	61,163	..
1958	187	7,057	13,334	822	3,661	7,879	16,995	242	36,685	65,537	28,831
1959	180	7,298	14,316	822	3,902	8,120	18,218	225	40,202	69,988	30,223
1960	186	7,575	14,958	849	4,172	8,424	19,130	247	41,811	73,836	31,829
1961	182	7,367	14,917	782	3,960	8,149	18,877	238	43,225	73,256	30,330

See footnotes following Table 3 A.

TABLE 1 A. Principal Statistics - Manufacturing Activity and Total Activity,¹ 1961 and 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept²

Year and province	Estab-lish-ments	Manufacturing activity							Total activity				
		Production and related workers ⁴			Cost of fuel and elec-tricity ⁵	Cost of materials and supplies used ⁴	Value of shipments of goods of own manu-facture ⁴	Value added ⁴	Working owners and partners ⁶		Total employees ⁷		Total value added ⁸
		Number	Man-hours paid	Wages					Number	Withdrawals	Number	Salaries and wages	
	No.		'000			\$'000			\$'000		\$'000		
1961													
Quebec	136	5,509	11,271	11,289	181	35,381	59,259	23,975	42	212	6,673	16,081	23,872
Ontario	40	1,449	2,940	2,981	45	6,316	11,470	5,321	10	10	1,699	3,939	5,350
Manitoba	6	288	564	646	13	1,350	2,528	1,212	10	10	325	827	1,208
Totals	182	7,246	14,776	14,917	238	43,047	73,256	30,508	59	263	8,697	20,847	30,431
1962													
Quebec	140	5,249	10,915	11,400	191	38,212	62,360	24,648	40	174	6,408	16,310	24,503
Ontario	41	1,435	2,925	3,152	47	6,791	12,454	5,705	10	10	1,619	4,055	5,724
Manitoba	6	299	596	662	14	1,232	2,706	1,489	10	10	328	800	1,478
Totals	187	6,983	14,436	15,214	252	46,235	77,520	31,842	55	240	8,355	21,165	31,705

See Table 2 and footnotes following Table 3 A.

TABLE 1B. Principal Statistics classified by Size Groups based on Shipments of Goods of Own Manufacture, 1961 and 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept¹

Size group	Estab- lish- ments	Manufacturing activity						Total activity					
		Production and related workers ⁴			Cost of fuel and elec- tricity ⁵	Cost of materials and supplies used ⁴	Value of shipments of goods of own manu- facture ⁴	Value added ⁴	Working owners and partners ⁶		Total employees ⁷		Total value added ⁸
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.	'000			'000			'000		'000			
1961													
Under \$10,000	5	—	—	—	—	9	16	—	6	—	—	16	
\$ 10,000 to \$ 24,999	8	13	19	16	5	49	82	8	28	19	23	85	
25,000 "	6	19	37	26	1	99	204	6	15	37	41	94	
50,000 "	34	312	638	536	15	1,414	2,533	24	81	364	734	1,135	
100,000 "	25	403	787	813	17	1,868	3,542	3	12	569	1,169	1,679	
200,000 "	56	1,756	3,510	3,473	53	10,620	17,880	12	102	2,256	5,034	7,182	
500,000 "	34	2,266	4,609	4,839	72	14,396	24,104	—	—	2,609	6,798	9,965	
1,000,000 "	14	2,477	5,176	5,213	74	14,591	24,833	10,345	1	19	2,823	7,047	10,274
4,999,999													
5,000,000 and over													
Head offices, sales offices and auxiliary units
Totals	182	7,246	14,776	14,917	238	43,047	73,256	30,508	59	263	8,697	20,847	30,431
1962													
Under \$10,000	5	3	4	4	—	9	22	12	4	3	3	4	12
\$ 10,000 to \$ 24,999	6	10	19	18	1	27	84	55	5	9	11	20	55
25,000 "	14	53	112	103	9	308	544	222	15	46	64	122	223
50,000 "	23	188	384	368	9	952	1,738	779	10	37	226	514	775
100,000 "	35	528	1,033	1,138	21	2,647	4,959	2,365	7	40	691	1,606	2,347
200,000 "	54	1,816	3,262	3,546	55	10,094	17,373	7,336	13	86	2,113	5,062	7,387
500,000 "	31	1,723	3,694	3,843	63	13,306	21,565	8,524	—	—	1,972	5,315	8,486
1,000,000 "	19	2,865	5,928	6,196	93	18,892	31,235	12,548	1	19	3,275	8,523	12,419
4,999,999													
5,000,000 and over													
Head offices, sales offices and auxiliary units
Totals	187	6,983	14,436	15,214	252	46,235	77,520	31,842	55	240	8,355	21,165	31,705

See footnotes following Table 3A.

TABLE 1C. Principal Statistics classified by Size Groups based on Manufacturing Value Added, 1961 and 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept¹

Size group	Estab- lish- ments	Manufacturing activity						Total activity					
		Production and related workers ⁴			Cost of fuel and elec- tricity ⁵	Cost of materials and supplies used ⁴	Value of shipments of goods of own manu- facture ⁴	Value added ⁴	Working owners and partners ⁶		Total employees ⁷		Total value added ⁸
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.	'000			'000			'000		'000			
1961													
Under \$10,000	12	11	17	14	4	90	177	69	13	28	13	20	69
\$ 10,000 to \$ 24,999	19	97	176	138	9	617	994	358	17	60	116	189	360
25,000 "	25	260	520	480	14	1,690	2,622	948	14	50	386	705	966
50,000 "	38	652	1,295	1,273	23	4,706	7,447	2,753	5	21	835	1,863	2,760
100,000 "	42	1,526	3,088	3,065	48	10,299	16,271	5,837	9	86	1,933	4,347	5,803
200,000 "	36	2,567	5,263	5,459	74	14,636	25,553	11,209	1	19	2,994	7,638	11,254
500,000 "	7	1,166	2,388	2,447	41	5,641	10,380	4,823	—	—	1,315	3,273	4,774
1,000,000 "	3	967	2,029	2,072	26	5,368	9,813	4,512	—	—	1,103	2,811	4,444
5,000,000 and over													
Head offices, sales offices and auxiliary units
Totals	182	7,246	14,776	14,917	238	43,047	73,256	30,508	59	263	8,697	20,847	30,431
1962													
Under \$10,000	12	14	26	24	2	178	246	65	11	15	16	28	63
\$ 10,000 to \$ 24,999	16	66	138	127	11	362	633	255	11	33	80	159	255
25,000 "	26	223	440	435	11	1,437	2,379	948	16	63	303	626	943
50,000 "	43	768	1,511	1,566	29	5,111	8,239	3,184	7	39	982	2,260	3,163
100,000 "	43	1,246	2,575	2,851	43	10,199	16,370	6,282	9	70	1,658	4,150	6,333
200,000 "	37	2,583	5,384	5,644	93	17,002	29,063	12,189	1	19	2,984	7,762	12,134
500,000 "	6	937	1,984	2,022	28	4,851	8,797	4,107	—	—	1,035	2,659	4,068
1,000,000 "	4	1,146	2,378	2,546	36	7,095	11,793	4,812	—	—	1,297	3,522	4,746
5,000,000 and over													
Head offices, sales offices and auxiliary units
Totals	187	6,983	14,436	15,214	252	46,235	77,520	31,842	55	240	8,355	21,165	31,705

See footnotes following Table 3A.

TABLE 1D. Principal Statistics classified by Size Groups based on Total Value Added, 1961 and 1962
 Basis: Revised Standard Industrial Classification and New Establishment Concept²

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers ⁴			Cost of fuel and elec- tricity ⁵	Cost of materials and supplies used ⁴	Value of shipments of goods of own manu- facture ⁴	Value added ⁴	Working owners and partners ⁶		Total employees ⁷		Total value added ⁸
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.	'000			'000				'000		'000		
1961													
Under \$10,000	12	11	17	14	4	90	177	69	13	28	13	20	69
\$ 10,000 to \$ 24,999	19	97	176	136	9	617	994	358	17	60	118	189	360
25,000 "	23	242	490	445	11	1,373	2,234	865	14	50	321	627	858
50,000 "	40	670	1,325	1,308	26	5,023	7,834	2,836	5	21	900	1,941	2,867
100,000 "	43	1,536	3,109	3,057	49	11,115	17,301	6,038	9	86	1,955	4,460	6,003
200,000 "	35	2,557	5,242	5,437	73	13,820	24,523	11,008	1	19	2,972	7,524	11,055
500,000 "	7	1,166	2,388	2,447	41	5,641	10,380	4,823	-	-	1,315	3,273	4,774
1,000,000 " 4,999,999	3	967	2,029	2,072	26	5,368	9,813	4,512	-	-	1,103	2,811	4,444
5,000,000 and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units
Totals	182	7,246	14,776	14,917	238	43,047	73,256	30,508	59	263	8,697	20,847	30,431
1962													
Under \$10,000	12	14	26	24	2	178	246	65	11	15	16	28	63
\$ 10,000 to \$ 24,999	16	66	138	127	11	362	533	255	11	33	80	159	255
25,000 "	26	223	440	435	11	1,437	2,379	948	16	63	303	626	943
50,000 "	43	768	1,511	1,566	29	5,111	8,239	3,184	7	39	982	2,260	3,163
100,000 "	44	1,293	2,660	2,948	44	10,326	16,703	6,482	9	70	1,707	4,269	6,532
200,000 "	36	2,536	5,299	5,546	92	16,876	28,729	11,989	1	19	2,935	7,643	11,934
500,000 "	6	937	1,984	2,022	28	4,851	8,797	4,107	-	-	1,035	2,659	4,068
1,000,000 " 4,999,999	4	1,146	2,378	2,546	36	7,095	11,793	4,812	-	-	1,297	3,522	4,746
5,000,000 and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units
Totals	187	6,983	14,436	15,214	252	46,235	77,520	31,842	55	240	8,355	21,166	31,705

See footnotes following Table 3 A.

TABLE 1E. Principal Statistics classified by Size Groups based on Total Employed,¹¹ 1961 and 1962
 Basis: Revised Standard Industrial Classification and New Establishment Concept²

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers ⁴			Cost of fuel and elec- tricity ⁵	Cost of materials and supplies used ⁴	Value of shipments of goods of own manu- facture ⁴	Value added ⁴	Working owners and partners ⁶		Total employees ⁷		Total value added ⁸
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.	'000			'000				'000		'000		
1961													
Under 5 employees	16	11	21	17	7	228	403	168	19	47	13	23	168
5- 14 employees	38	248	530	496	17	3,925	5,734	1,799	23	85	333	839	1,794
15- 49 "	70	1,557	3,111	3,172	54	10,778	17,395	6,612	10	46	2,036	4,668	6,621
50- 99 "	39	2,289	4,668	4,754	65	12,046	21,263	9,368	6	65	2,720	6,520	9,423
100-199 "	13	1,528	2,995	3,060	48	8,155	13,842	5,765	1	19	1,772	4,194	5,708
200-499 "	6	1,615	3,450	3,418	48	7,915	14,619	6,797	-	-	1,823	4,602	6,717
500 employees and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units
Totals	182	7,246	14,776	14,917	238	43,047	73,256	30,508	59	263	8,697	20,847	30,431
1962													
Under 5 employees	20	27	52	47	8	335	583	243	18	44	32	58	241
5- 14 employees	35	234	474	486	15	3,129	4,569	1,445	20	72	296	706	1,436
15- 49 "	78	1,669	3,356	3,788	61	13,735	22,100	8,516	9	48	2,173	5,588	8,497
50- 99 "	34	1,938	4,102	4,174	68	10,596	19,108	8,648	7	58	2,294	5,572	8,667
100-199 "	14	1,567	3,204	3,431	53	10,067	16,732	6,774	1	19	1,822	4,709	6,718
200-499 "	6	1,548	3,249	3,289	47	8,373	14,427	6,216	-	-	1,738	4,532	6,144
500 employees and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units
Totals	187	6,983	14,436	15,214	252	46,235	77,520	31,842	55	240	8,355	21,165	31,705

See footnotes following Table 3 A.

TABLE 1 F. Principal Statistics classified by Type of Organization, 1961 and 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept²

Type of organization	Estab-lish-ments	Manufacturing activity						Total activity					
		Production and related workers ⁴			Cost of fuel and elec-tricity ⁵	Cost of materials and supplies used ⁴	Value of shipments of goods of own manu-facture ⁴	Value added ⁴	Working owners and partners ⁶		Total employees ⁷		Total value added ⁸
		Number	Man-hours paid	Wages					Number	With-drawals	Number	Salaries and wages	
1961	No.		'000			\$'000			\$'000		\$'000		
Individual ownerships	32	328	582	585	15	2,048	3,300	1,195	34	141	369	662	1,196
Partnerships	14	217	437	427	9	987	1,914	912	25	122	296	574	908
Incorporated companies	136	6,701	13,757	13,905	215	40,011	68,043	28,400	8,032	19,611	28,327
Cooperatives	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units
Totals	182	7,246	14,776	14,917	238	43,047	73,256	30,508	59	283	8,697	20,847	30,431
1962													
Individual ownerships	30	325	621	688	17	2,323	3,679	1,361	27	124	371	775	1,358
Partnerships	15	181	363	345	9	1,099	1,911	777	28	116	251	442	775
Incorporated companies	142	6,477	13,451	14,181	226	42,813	71,930	29,703	7,733	19,948	29,573
Cooperatives	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units
Totals	187	6,983	14,436	15,214	252	46,235	77,520	31,842	55	240	8,355	21,165	31,705

See footnotes following Table 3 A.

TABLE 1 G. Principal Statistics of the Children's Clothing Industry, by Cities, 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept²

Cities	Estab-lish-ments	Manufacturing activity						Total activity					
		Production and related workers ⁴			Cost of fuel and elec-tricity ⁵	Cost of materials and supplies used ⁴	Value of shipments of goods of own manu-facture ⁴	Value added ⁴	Working owners and partners ⁶		Total employees ⁷		Total value added ⁸
		Number	Man-hours paid	Wages					Number	With-drawals	Number	Salaries and wages	
1962	No.		'000			\$'000			\$'000		\$'000		
Children's clothing factories:													
Quebec, Quebec	7	67	129	102	4	293	506	208	5	16	80	131	208
Montreal, Quebec	117	4,497	9,432	10,163	158	33,971	55,406	21,920	27	143	5,544	14,630	21,789
Toronto, Ontario	25	662	1,364	1,445	21	3,110	5,662	2,504	10	45	756	1,811	2,561
All other cities	38	1,757	3,511	3,504	69	8,861	15,946	7,210	13	36	1,975	4,593	7,147
Totals	187	6,983	14,436	15,214	252	46,235	77,520	31,842	55	240	8,355	21,165	31,705

See footnotes following Table 3 A.

TABLE 2. Industry Outputs, Inputs and Value Added, 1961 and 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept²

Item	1961	1962
		\$'000
Manufacturing activity:		
Value of shipments - Goods of own manufacture		77,520
Add: Closing inventory - Goods in process	1,883	2,445
Finished goods	3,835	4,015
Deduct: Opening inventory - Goods in process	1,784	1,996
Finished goods	3,396	3,655
Gross output - Manufacturing activity		78,329
Deduct: Cost of materials and supplies used in manufacturing activity	43,047	46,235
Cost of fuel and electricity used	238	252
Value added - Manufacturing activity		31,842
Non-manufacturing activities:		
Value of shipments - Goods not of own manufacture	551
Add: All other revenue	22
Closing inventory - Goods purchased for resale	47	55
Deduct: Purchases of goods for resale as such	467
Opening inventory - Goods not of own manufacture	36	45
Cost of all other materials and supplies used	254
Value added - Non-manufacturing activities		(138)
Total value added	30,431	31,705

See footnote following Table 3 A.

TABLE 3. Employment and Payroll, 1961 and 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept¹

Year and province	Employees										Salaries and wages				
	Production and related workers				Adminis-trative and office ^{2,3}		Sales, and distribution ⁴		Total employees ^{5,6}		Production and related workers		Admin-istrative and office	Sales, and distri-bution	Total salaries and wages
	Manufacturing ⁴		Other ⁵		Male	Female	Male	Female	Male	Female	Manufacturing	Other			
Male	Female	Male	Female	Male									Female	Male	Female
	number										\$'000				
1961															
Quebec	1,090	4,419	1,732	4,941	11,269	16,081
Ontario	164	1,285	302	1,397	2,981	3,939
Manitoba	49	239	74	251	646	827
Totals	1,303	5,943	2,108	6,589	14,917	20,847
1962															
Quebec	1,003	4,246	42	259	328	249	286	15	1,639	4,769	11,400	469	3,158	1,262	16,310
Ontario	170	1,265	-	44	46	61	32	1	248	1,371	3,152	25	626	250	4,055
Manitoba	44	255	-	1	11	9	8	-	63	265	662	1	114	23	800
Totals	1,217	5,766	42	304	385	319	306	16	1,950	6,405	15,214	515	3,901	1,535	21,165

See footnotes following Table 3 A.

TABLE 3 A. Production and Related Workers,⁴ - Manufacturing Activity, by Months, 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept¹

Month	Establishments reporting monthly detail		Establishments reporting quarterly detail	
	Male	Female	Male	Female
	number			
January	1,098	5,014		
February	1,110	5,123		
March	1,125	5,151	91	674
April	1,113	4,889		
May	1,065	4,794		
June	1,139	4,945	87	625
July	1,162	4,904		
August	1,150	5,112		
September	1,157	5,195	90	653
October	1,115	5,066		
November	1,066	4,855		
December	1,060	4,742	85	565
Average for establishments reporting monthly detail (collected only for large establishments)			1,116	4,975
Average for establishments reporting quarterly detail (collected only for medium size establishments)			89	637
Average for small establishments (only annual averages collected)			12	154
Average for all establishments			1,217	5,766

¹ See Table 2 and Explanatory Notes concerning manufacturing and non-manufacturing activities.

² See Explanatory Notes.

³ This category, in this table only, includes working owners and partners. Since administrative and office employees are engaged in a variety of activities they have been excluded from manufacturing activity beginning with the revised 1961 series shown in the following tables. They are included here for purposes of comparison with the tabulations of previous years.

⁴ Conceptually identical to previous years. See Explanatory Notes.

⁵ Cannot be reported separately for manufacturing and non-manufacturing activities but related substantially to manufacturing activity. Identical concept to previous years.

⁶ Working owners and partners were included with administrative and office employees in the "Manufacturing series" published in former years. See Explanatory Notes.

⁷ Includes production and related workers, administrative and office employees, sales distribution and other employees. See Explanatory Notes for the treatment of head office employees and those employed in auxiliary units.

⁸ Value of total shipments and other operational revenue less total cost of materials, supplies, fuels used and purchases of products and materials for resale in the same condition; all adjusted for inventory changes where required. See Table 2 and Explanatory Notes.

⁹ Sales and distribution workers and production workers (non-manufacturing), are included for the first time as a result of the full implementation of the new definition of the establishment. The figures for production workers (non-manufacturing), administrative and office employees and sales and distribution workers are not yet available for 1961 but form part of total employees. Sales and distribution workers may include some employees that are reported as part of a manufacturing establishment but are not working at the establishment's location. Head offices, sales offices, etc., which report separately are included in the figures for the province in which they are located.

¹⁰ Confidential data.

¹¹ Includes paid employees and working owners but excludes unpaid family workers.

Note: Figures may not add due to rounding.

TABLE 4. Materials and Supplies Used in Manufacturing Activity, 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept¹

Description	Cost
	\$'000
1. All materials and components used ²	40,787
2. Containers and other packaging materials and supplies used	764
3. Operating, maintenance and repair supplies used (excluding fuel)	758
4. Amount paid out to others for work done on materials owned by establishments	3,926
Total	46,235

¹ See Explanatory Notes.

² No detailed information on materials used was collected from small establishments, the estimated costs for which are included here. In 1962 these estimated costs were \$839,172.

TABLE 5. Fuel and Electricity Used¹ in Manufacturing Activity,² 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept³

Description	Quantity	Cost
		\$'000
1. Large establishments which reported commodity detail:		
Bituminous coal:		
(a) From Canadian mines	ton 94	1
(b) Imported	—	—
Sub-bituminous coal (from Alberta mines only)	—	—
Anthracite coal	—	—
Lignite coal	—	—
Coke	—	—
Gasoline (including gasoline used in cars and trucks)	Imp. gal. 164,405	36
Fuel oil including kerosene or coal oil	" 103,192	14
Wood	—	—
Gas:		
(a) Liquefied petroleum gases	Imp. gal. 1,556	--
(b) Other manufactured gas	—	—
(c) Natural gas	M cu. ft. 6,270	7
Other fuel	2
Electricity purchased	kwh. 6,164,685	140
Steam purchased	8
2. Medium size establishments which reported only group detail:		
Fuel	9
Electricity	18
3. Estimate for small establishments for which no data were collected:		
Fuel and electricity	17
4. All establishments:		
Total fuel and electricity used	252

¹ Does not include fuel and electricity produced for own use.

² Includes only fuel and electricity purchased. Conceptually identical to previous years in that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

³ See Explanatory Notes.

TABLE 6. Shipments of Goods of Own Manufacture, 1962
 Basis: Revised Standard Industrial Classification and New Establishment Concept¹

Description	Quantity	Value
		\$'000
1. Products:		
Children's clothing (under 14):		
Coats:		
Regular models:		
Wool	No. 729,610	8,352
Rayon	No. 86,142	910
Other		
Rainwear:		
Coats, capes, etc.	" 93,150	393
Suits:		
All wool	" 12,320	121
Partly wool	" "	"
Rayon and rayon mixtures	" "	"
Cotton	" "	"
Separate jackets:		
Wool and mixtures	No. 165,996	666
Rayon and mixtures	No. 58,137	127
Cotton	" 40,408	136
Other		
Dresses (including jumpers):		
Cotton	" 2,202,206	5,628
Rayon and rayon mixtures	" 527,694	1,951
Wool and wool mixtures	" 257,293	1,108
Nylon	" 310,810	1,162
Synthetic, other	" 113,945	430
Other (including jersey, knitted etc.)	" 54,199	211
Shirts:		
Wool	" 612,386	1,844
Rayon	" 170,358	325
Rayon mixtures	" 90,618	143
Cotton	" 840,073	1,128
Other	" 24,193	87
Blouses:		
Cotton	doz. 133,634	1,456
Rayon and rayon mixtures	" "	"
Wool	" "	"
Nylon	" "	"
Synthetic other	" "	"
Other (including jersey, knitted, etc.)	doz. 1,606	41
Slips and half-slips:		
Cotton	" 42,114	368
Nylon	" "	"
Rayon and rayon mixture	" "	"
Underwear (knitted or made from knitted fabrics):		
Combinations	doz. -	-
Bloomers, panties, etc., cotton or chiefly cotton	doz. 193,826	628
Bloomers, panties, etc., rayon or chiefly rayon	" -	-
Bloomers, panties, etc., nylon or chiefly nylon	" -	-
Vests, cotton or chiefly cotton	" "	"
Pyjamas:		
Cotton and flannelette	doz. 144,604	1,763
Nylon	" -	-
Rayon and silk	" -	-
Nightgowns:		
Cotton and flannelette	" "	"
Nylon	" "	"
Rayon and silk	" "	"
Bathrobes, kimonos, housecoats, etc.:		
Wool and flannel	doz. 6,850	209
Rayon and silk	" 2,146	58
Cotton	" 2,193	63
Other	" "	"
Socks and hoovers:		
Cotton	" "	"
Rayon	" -	-

See footnotes at end of table.

TABLE 6. Shipments of Goods of Own Manufacture, 1962 - Concluded

Description	Quantity	Value
		\$'000
1. Products - Concluded:		
Children's clothing (under 14) - Concluded:		
Children's playsuits and washsuits	doz. 204,324	3,340
Children's costume playsuits	1	1
Children's overalls	doz. 33,256	1,344
Children's snow suits	" 113,244	6,021
Boy's wash pants	" 63,427	975
Infants' rompers	" 78,123	1,050
Infants' diaper sets	" 71,741	1,430
Infants' diapers	" 350,554	706
Infants' coats and coat sets	" 14,698	1,224
Infants' dresses	" 269,087	3,248
Infants' nighties	" 99,324	500
Infants' sleepers	" 96,898	1,095
Buntings and sleeping bags	" 81,783	1,219
Sports clothing:		
Ski suits:		
Cotton	No. 20,221	192
Wool	1	1
Wool mixtures	1	1
Other sports suits:		
Wool and wool mixtures	1	1
Cotton	1	1
Rayon	1	1
Slacks and jeans:		
Wool and wool mixtures	No. 571,749	1,181
Cotton	" 4,203,821	5,538
Rayon	" 158,139	285
Other	1	1
Short coats:		
Including zippered short jackets, parkas, ski jackets and short length station wagon coats:		
Wool and wool mixtures	doz. 8,270	349
Cotton	" 57,430	1,775
Rayon	" 10,420	289
Other	" 22,192	952
Shorts:		
Wool and wool mixtures	doz. -	-
Cotton	doz. 86,444	827
Rayon	1	1
Bathing suits	1	1
T-Shirts, jerseys, etc.	doz. 344,524	3,746
Gaiters, spats and leggings	-	-
Aprons, women's and children's	1	1
Women's and misses' clothing:		
Coats, rayon (regular models)	1	1
Skirts:		
Cotton	1	1
Wool	1	1
Slacks and jeans:		
Wool and wool mixtures	No. 59,591	159
Cotton	" 112,870	215
Rayon	" 63,328	205
Short coats:		
Including zippered short coats, parkas, etc.:		
Wool and wool mixtures	1	1
Cotton	1	1
Rayon	1	1
Other	1	1
Shorts, cotton	doz. 11,358	138
All other articles of women's and children's wear	9,106
Total women's and children's wear	76,418
Men's and boys' clothing	1,053
All other products	111
2. Amount received in payment for work done on materials and products owned by others		49
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above		(111)
Total adjusted value of shipments and work done		77,520

¹ See Explanatory Notes.

² Included with "All other articles of women's and children's wear".

TABLE 7. Industry Inventories, 1962¹

Basis: Revised Standard Industrial Classification and New Establishment Concept²

Province	Manufacturing				Non-manufacturing	Total inventories
	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total manufacturing	Products or materials purchased for resale	
book value \$'000						
Opening: ³						
Quebec	5,981	1,514	2,488	9,983	—	9,983
Ontario	1,257	410	1,037	2,704	45	2,749
Manitoba	447	72	129	648	—	648
Totals⁴	7,684	1,996	3,655	13,335	45	13,380
Closing:						
Quebec	6,638	1,714	2,980	11,332	—	11,332
Ontario	1,235	844	892	2,771	55	2,826
Manitoba	471	87	143	701	—	701
Totals⁴	8,344	2,445	4,015	14,804	55	14,859

¹ Values represent book values of inventories owned in Canada.

² See Explanatory Notes.

³ The opening inventories may differ from the closing inventories for the previous survey year because of changes in classification, the receipt of revised data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.

⁴ Figures may not add due to rounding.

TABLE 8. Capital and Repair Expenditures, 1960-62

Year	Capital expenditures			Repair expenditures			Total capital and repair expenditures		
	Construction	Machinery and equipment	Sub-total	Construction	Machinery and equipment	Sub-total	Construction	Machinery and equipment	Total
\$'000									
1960
1961
1962	24	511	535	42	305	347	68	818	882

Source: Business Finance Division. — DBS.

List of Establishments, 1962

Name	Address
Quebec:	
Algo Industries Ltd.	Sacony (4517 City Hall Ave., Montreal)
Allen Children's Wear Co.	8900 Park Ave., Montreal
Angbro Mfg. Ltd.	642 Courcelle St., Montreal
Artisanat des Petits Enr.	1890 4th St., Quebec
Atta Girl Frocks Ltd.	60 Jean Talon W., Montreal
Baah Children's Wear Co.	2041 Pie IX Blvd., Montreal
Baby-Wear Manufacturing Company	6830 Park Ave., Montreal
Baeder Originals E.,	768 Sherbrooke St. W., Montreal
Ballet Sportswear	24 Mount Royal Ave. W., Montreal
Barakett Dress Manufacturing Co.	6830 Park Ave., Montreal
Barbret Apparel Ltd.	160 Bates Road, Town of Mount Royal
Barry Children's Wear Inc.	6915 St. Hubert St., Montreal
Benco Children's Wear Co. Ltd.	3582 Chambly St., Montreal
Bing Children's Wear Ltd.	209 St. Catherine St. W., Montreal
Blue Bird Mfg. Co.	5505 St. Lawrence Blvd., Montreal
Bonnie Children's Wear Co.	2050 St. Lawrence Blvd., Montreal
Boren's Knitting Mills Ltd.	5757 De Celles, Rm. 503, Montreal
Brendor Mfg. Ltd.	2074 Beaudry St., Montreal
Bunny-Joy Children's Wear Co.	209 St. Catherine St. E., Montreal
Calvert Sportswear Mfg.	10 Villeneuve St. E., Montreal
Canada U.S. Mfg. Co.	4267 St. Lawrence Blvd., Montreal
Canadian Art Studios Ltd.	9250 Park Ave., Montreal
Canadian Children's Wear Limited	1245 St. Urbain St., Montreal

List of Establishments, 1962 - Continued

Name	Address
Quebec - Continued:	
Canadian Youth Products Ltd.	486 St. Catherine St. W., Montreal
Casual Miss Inc.	5505 Iberville St., Montreal
Chaikin Enterprises Inc.	5545 St. Dominique St., Montreal
Charla Originals Ltd.	9897 St. Lawrence Blvd., Montreal
Charell Ltd.	6560 Esplanade Ave., Montreal
Chateau Lingerie Mfg. Co.	2325 Ekers Rd., Montreal
Cinderella Dress Manufacturing Co.	6830 Park Ave., Montreal
Cinderella Sleepwear Mfg. Co. Ltd.	400 Atlantic Ave., Montreal
Claire Bell Inc.	7070 St. Urbain St., Montreal
Converters Children's Wear Reg'd.	175 Jean Talon E., Montreal
Creations Marie-France	3095 De Boucherville, Montreal
Creations Michelle Enr.	1102 Aiguebelle St., Quebec
Crowne Togs Inc.	5170 Henri-Julien, Montreal
Cute Togs Inc.	3692 St. Lawrence Blvd., Montreal
Dandline Inc.	4398 St. Lawrence Blvd., Montreal
Denyse Children's Wear	132 Chemin Montclair, Ste. Adele
Dolly Dimple Inc.	5455 Iberville St., Montreal
Dominion Children's Wear Inc.	5190 St. Lawrence Blvd., Montreal
Dreamwear Ltd.	201 St. Louis St., St. Jean
Elfin Togs Inc.	5170 Henri Julien, Montreal
Erika's Mfg. Co.	1025 Laurier W., Montreal
Fairyland Kiddie Wear Limited	500 Sauve St. West, Montreal
Fine Togs Co.	6250 Hutchinson St., Montreal
France Par. R.G. Enrg.	453 6th St. South, Charny
Gay Togs Limited	2260 Parthenais St., Montreal
Gilberte Bonenfant Enr.	7040 Louis Hémon, Montreal
Guilmont, Freddy Enr.	309-24ieme rue Limoilou, Quebec
Harley Mfg. Co. Ltd.	7272 Clark St., Montreal
Haward Mfg. Co. Limited	212 Jean Talon W., Montreal
Heitner Mfg. Co. Ltd.	4270 Jarry St. E, St. Leonard de Port Maurice
Howick, W. Mfg. Company Limited	7300 Hutchinson St., Montreal
Howick, W. Mfg. Company Limited	Factory St. Sauveur Des Monts, H.O. 7300 Hutchinson St., Montreal
Infantex Mfg. Co.	6756 Waverly, Montreal
Infants Wear Mfg. Co.	215 Jean Talon W., Montreal
Irwin Mfg. Co. Ltd.	365 Louvain St. West, Montreal
Irwin Dress Co. Ltd.	400 Sauve St. West, Montreal
Janet's Original Inc.	1435 Bleury St., Montreal
Jet Fastener Corp. (Josmar Division)	363 Lemoyne St., Montreal
Junior Deb Mfg. Ltd.	9050 Park Ave, Montreal
Kiddie Craft Inc.	8595 St. Dominique St., Montreal
Kiddies Togs Manufacturing Company Ltd.	110 Jean Talon W., Montreal
Ko-Kette Novelty Co. Ltd.	7294A Lajeunesse, Montreal
Korry Togs Inc.	1217A Amherst St., Montreal
Kraminer Sportswear Mfg. Co.	3 Notre-Dame E., Montreal
Lacasse & Fliset Ltée	1357 rue Maufils, Quebec
La Filature St. Charles Enrg.	St. Charles, Bellechasse, Quebec
Laurentian Children's Wear Inc.	4862 St. Dominique St., Montreal
Lebo Inc.	4665 Rosemont Blvd., Montreal
Le Foyer Des Arts Enrg.	457 rue Père Marquette, Quebec
Leila Lingerie Co. Ltd.	3575 St. Lawrence Blvd. Montreal
Lil Angel Inc.	4270 Jarry St. E., Montreal
Lingerie d'Enfants Enr.	33 rue Lapointe, Cap-de-la-Madeleine
Lingerie Lucienne Enrg.	Weedon
Lingeries Martinette	St. Charles
Little Beauty Dress Mfg. Company	4526 Delaroché St., Montreal
Little Folks, Children's Wear Mfg. Co. Ltd.	10 Villeneuve E., Montreal
Little Nugget Inc.	2019 Moreau St., Montreal
Little Pal Inc.	5505 St. Lawrence Blvd., Montreal
Lonn Inc., S.D.	400 Atlantic Ave., Montreal
Made Rite Knitwear Ltd.	7275 St. Urbain St., Montreal
Made to Fit Garment Ltd.	9050 Park Ave., Montreal
Majdell Mfg. Co. Ltd.	9880 Clark St., Montreal
Malvinna Mfg. Co.	4064 St. Lawrence Blvd., Montreal
Manchester Children's Wear Co.	5505 St. Lawrence Blvd., Montreal
Manhattan Children's Wear Co. Ltd.	2220 Parthenais St., Montreal
Marcitta Sportswear Ltd.	4521 Clark St., Montreal
Markette Inc.	2699 Rachel St. E., Montreal
Marthe Children's Wear Mfg. Co.	974 St. Lawrence Blvd., Montreal
Mirado Mfg. Company Ltd.	4001 Berri St., Montreal
Mitchell Leisure Togs Ltd.	9250 Park Ave., Montreal
Modern Children's Wear Co. Inc.	5767 St. Lawrence Blvd., Montreal
Morgan Children's Wear Ltd.	51 Laurier Ave. E., Montreal
Morgan Manufacturing Co.	70 Mollere St., Montreal
Morris Atlas Mfg. Inc.	371 Dowd St., Montreal
Norben Togs Inc.	927 Panet St., Montreal
Park Babywear Ltd.	3555 Park Ave., Montreal
Paule Enr.	145 Blvd., Benoit XV, Quebec
Pearson & Love Ltd.	7875 St. Lawrence Blvd., Montreal
Pearson & Love Ltd.	(Quebec Plant) 7875 St. Lawrence Blvd., Montreal
Plastic Children's Wear Inc.	8265 St. Lawrence Blvd., Montreal
Playline Ltd.	2407 Mt. Royal E., Montreal
Playtime Children's Sportswear Inc.	5163 St. Lawrence Blvd., Montreal
Pretty Baby Mfg. Co. Ltd.	4000 Courtrai Ave., Montreal
Pretty Children's Wear Ltd.	9210 St. Lawrence Blvd., Montreal
Printex Company Inc.	5740 Decarie Blvd., Montreal
Queen Children's Wear & Sportswear	357 Louvain Place, Montreal

List of Establishments, 1962 - Concluded

Name	Address
Quebec - Concluded:	
Robin Mfg. Co. Ltd.	4485 St. Urbain St., Montreal
Rona-Lee Canada Ltd.	500 Sauve St. Montreal
Ruth Originals	4943 Victoria Ave., Montreal
Samul Mfg. Co. Ltd.	77 Mount Royal Ave. W. Montreal
Sandra Children's Wear Inc.	5505 St. Lawrence Blvd., Montreal
Scampers of Canada Ltd.	7290 Hutchinson St., Montreal
Selecta Inc.	2720 Rue Rachel, E., Montreal
Sherman Dress Mfg. Co.	165 St. Zotique St. W., Montreal
Shiff & Company Inc.	305 Bellechasse St. W., Montreal
Sidmor Children's Wear Ltd.	120 Laurier Ave. W., Montreal
Silky Sleepwear Inc.	24 Mount Royal. W., Montreal
Style Town Togs Inc.	10219 St. Lawrence Blvd., Montreal
Tailored Togs Ltd.	1408 Montcalm St., Montreal
Tamara Lingerie Reg'd.	10 Ontario St. W., Montreal
Tempo Children's Wear Mfg. Co.	5400 St. Lawrence Blvd., Montreal
Tina Children's Wear	3534 St. Lawrence Blvd., Montreal
Tiny Town Togs Inc.	725 St. Paul St. W., Montreal
Tiny Town Togs Inc.	(Lachute) 725 Paul St. W., Montreal
Tiny Town Togs Inc.	(Louiseville) 725 Paul St. W., Montreal
Tot Fashions Inc.	642 Decourcelle Ave., Montreal
Town Girl Wear Ltd.	60 Jean Talon St. W. Montreal
United Children's Wear Ltd.	9880 Clark St., Montreal
Vanguard Mfg. Ltd.	3791 Notre-Dame West, Montreal
Variety Dress Mfg. Co. Limited	24 Mount Royal W., Montreal
Vatel Sous-Vetements Ltée	210-71leme Rue. E. Montreal
Velva Craft Ltd.	939 College Ave., Montreal
Walker Mfg. Co. Ltd.	4881 Colonial Ave., Montreal
Washmor Frocks Inc.	425 River St., Verdun
Young Colony Ltd.	9697 St. Lawrence Blvd., Montreal
Young Fashion Mfg. Co.	4881 Colonial Ave., Montreal
Young At Heart Inc.	8440 St. Lawrence Blvd., Montreal
Ontario:	
Adams Knitting Co. Ltd.	171 John St., Toronto
Ascot Children's Wear	700 Weston Rd., Toronto
Bambi Infants Wear Reg'd	126 Wellington St. W., Toronto
Barruch, J.H. Ltd.	781 King St. W., Toronto
Big Shirt Mfg. Co.	179 John St. Toronto
Brant Garments Limited	41 South St., Brantford
Brodie, D.L. Co.	53 Fraser Ave., Toronto
Cairns Garments Limited	Maple Ave. North, Smith Falls
Class-Mate Sportswear Ltd.	49 Camden St. Toronto
College Girls Coats Co.	366 Adelaide St. W., Toronto
Cook Junior Garments	130 Spadina Ave. Toronto
Coronet Children's Wear Ltd.	148 Augusta St., Toronto
Dan Dee Junior Wear	201 Weston Rd., Toronto
Davis Textiles, L. Co. Ltd.	187 Geary Ave., Toronto
Dell Manufacturing Co.	443 King St. W. Toronto
Dorothy Brown Children's Wear Ltd.	18 Breadalbane St., Toronto
Edith Werners "Little Lady" Co.	100 Wellington St. W., Toronto
Essentials Mfg. Ltd.	547 Parliament St., Toronto
Grimby Linen Manufacturers	80 Main St. W., Grimby
Ha-Bray Mfg. Co.	Box 57, Alliston
Holiday Sportswear Mfg. Ltd.	22 Orfus Road, Toronto
Holiday, G.W., Co. Ltd.	781 King St. W., Toronto
Irene's Children's Wear	1480 Victoria Ave., Niagara Falls
Joy Baby Products Ltd.	226 Belview Ave., Hamilton
Larkin & Sons Ltd., Cyril N.	1st St. Port McNicoll
Little Duchess Ltd.	220 Adelaide St. W., Toronto
Melody-Maid Lingerie Ltd.	1184 Castlefield Ave., Toronto
Melvinit Textiles Co.	12 Sixth St. E., Cornwall
Nancy-Lou Ltd.	366 Adelaide St. W., Toronto
Nu-Way Mfg. Ltd.	502 Adelaide St. W., Toronto
Panda of Canada Ltd.	253 Spadina Rd., Toronto
Paradise Children's Wear Ltd.	349 Queen St. W., Toronto
Petite Originals Co. Ltd.	20 Maud St., Toronto
Smocked Frock Co. The	869 Coxwell Ave., Toronto
Sportex Sportswear Mfg. Co.	881 Erle St. E. Windsor
Starr Hollywood Ltd.	38 Apex Rd., Toronto
Textile Specialties Mfg. Co. Ltd.	420 Kildare Road, Windsor
Tic Toc Baby Wear Co. Ltd.	141 Cedar Vale Ave., Toronto
Valerie Wear Limited	1008 Rangeview Rd., Port Credit
Webster, J.C.	2 Temperance St., Toronto
Wells-Chilly Mfg. Co. Limited	26 Front St. W., Toronto
Manitoba:	
Corrin & Sons Ltd.	208 Princess St., Winnipeg
Junior Wear Ltd.	515 Notre Dame Ave., Winnipeg
K & K. Knit Ltd.	288 McDermot Ave., Winnipeg
Perfect Fit Children's Wear	207 Nokomis Bldg., Winnipeg
United Garments Limited	328 Main St., Winnipeg
Viceroy Sportswear Ltd.	332 Bannatyne Ave., Winnipeg

SECTION 4. WOMEN'S AND CHILDREN'S CLOTHING CONTRACTORS, 1962

Under the New Establishment Concept, this industry is defined as comprising those custom establishments engaged in the manufacturing of women's and children's clothing articles not on their own account.

For the 1962 survey, a change was made to the total activity approach as fully outlined in the Explanatory Notes contained at the end of this report. These total data were also collected in the 1961 survey, but were not published at that time. Many tables in this section of the report reflect this increase in activity coverage, presenting both 1961 and 1962 figures.

It will be noted that Table 1 presents the manufacturing activity principal statistics for the years 1957 to 1961, inclusive, whereas Table 1A shows most of the same statistics for 1961 and 1962. In these and other tables, the standard heading "Value of shipments of goods of own manufacture" reflects the "contract" manufacturing carried out by this industry and represents largely the value of work performed on materials owned by others.

In this industry the main material, fabrics, is supplied by the establishments for which the clothing is being made. However, thread, buttons, etc., are supplied principally by the contractors; the cost of such materials will be found in Table 4 of this section of the report.

Although most of the establishments classified to this industry operate solely on a "contract" basis, there are very few which, in addition, purchase cloth on their own account, manufacture on a small scale, and then ship the finished products made from such cloth as their own goods. This accounts for the inclusion of the category "Goods of own manufacture" in Table 6, but the actual amount cannot be shown separately as it is confidential.

A list of the establishments classified to this industry in the 1962 survey will be found at the end of this section.

TABLE 1. Principal Statistics - Manufacturing Activity,¹ 1957-61
Basis: Revised Standard Industrial Classification and New Establishment Concept²

Year	Estab- lish- ments	Employees						Cost of fuel and elec- tricity ⁴	Cost of materials and supplies used ⁴	Value of shipments of goods of own manu- facture ⁴	Value added ⁴
		Production and related workers ⁴		Administrative and office employees ⁵		Total ⁴					
		Number	Wages	Number	Salaries	Number	Salaries and wages				
	No.		\$'000		\$'000				\$'000		
1957.....	143	3,218	5,033	228	732	3,446	5,765	113	644	8,417	..
1958.....	145	3,453	5,538	245	776	3,698	6,315	103	714	8,786	7,949
1959.....	144	3,565	5,935	240	878	3,805	6,813	113	813	9,727	8,607
1960.....	169	4,292	7,053	265	956	4,557	8,009	126	900	10,994	9,960
1961.....	184	5,161	9,248	315	1,135	5,476	10,384	142	1,079	14,261	12,968

See footnotes following Table 3 A.

TABLE 1 A. Principal Statistics - Manufacturing Activity and Total Activity,¹ 1961 and 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept²

Year and province	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers ⁴			Cost of fuel and elec- tricity ⁵	Cost of materials and supplies used ⁴	Value of shipments of goods of own manu- facture ⁴	Value added ⁴	Working owners and partners ⁶		Total employees ⁷		Total value added ⁸
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000		\$'000				\$'000		\$'000		
1961													
Quebec.....	167	4,629	8,530	8,114	127	909	12,559	11,506	138	652	4,941	8,699	11,512
Ontario.....	16	513	658	1,085	15	170	1,702	1,462	13	39	623	1,247	1,460
British Columbia.....	1												
Totals.....	184	5,142	9,386	9,199	142	1,079	14,261	12,968	151	691	5,564	9,946	12,973
1962													
Quebec.....	179	3,912	7,743	8,068	135	815	12,423	11,481	151	636	4,293	8,752	11,452
Ontario.....	15	317	629	659	10	115	1,211	1,086	12	42	406	765	1,085
British Columbia.....	1												
Totals.....	195	4,229	8,372	8,727	145	929	13,635	12,567	163	678	4,699	9,517	12,538

See Table 2 and footnotes following Table 3 A.

TABLE 1B. Principal Statistics classified by Size Groups based on Shipments of Goods of Own Manufacture, 1961 and 1962
 Basis: Revised Standard Industrial Classification and New Establishment Concept³

Size group	Estab- lish- ments	Manufacturing activity						Total activity					
		Production and related workers ⁴			Cost of fuel and elec- tricity ⁵	Cost of materials and supplies used ⁴	Value of shipments of goods of own manu- facture ⁴	Value added ⁴	Working owners and partners ⁶		Total employees ⁷		Total value added ⁸
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000			'000			'000		'000		
1961													
Under \$10,000	8	19	21	17	1	4	51	46	7	15	21	19	47
\$ 10,000 to \$ 24,999	22	163	280	230	8	15	377	357	20	55	171	241	359
25,000 "	50	816	1,401	1,183	28	108	1,841	1,706	43	143	905	1,305	1,699
50,000 "	62	1,682	3,065	2,926	40	140	4,238	4,057	55	262	1,784	3,112	4,083
100,000 "	34	1,446	2,704	2,840	44	377	4,613	4,162	24	178	1,610	3,106	4,154
200,000 "	8	1,016	1,918	2,004	21	436	3,142	2,641	2	37	1,073	2,162	2,651
499,999													
500,000 "													
1,000,000 "	4,999,999	-	-	-	-	-	-	-	-	-	-	-	-
5,000,000 and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units
Totals	184	5,142	9,386	9,199	142	1,079	14,261	12,968	151	691	5,564	9,946	12,973
1962													
Under \$10,000	8	13	26	24	1	4	51	47	6	12	16	27	47
\$ 10,000 to \$ 24,999	30	196	373	312	11	38	538	488	25	60	235	345	487
25,000 "	48	659	1,273	1,144	33	101	1,795	1,660	45	142	722	1,237	1,656
50,000 "	69	1,598	3,131	3,161	53	228	4,896	4,414	60	270	1,749	3,401	4,404
100,000 "	34	1,383	2,786	3,201	39	221	4,894	4,639	24	160	1,574	3,525	4,628
200,000 "	6	380	783	886	7	337	1,661	1,319	3	35	403	982	1,318
499,999	-	-	-	-	-	-	-	-	-	-	-	-	-
500,000 "	4,999,999	-	-	-	-	-	-	-	-	-	-	-	-
5,000,000 and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units
Totals	195	4,229	8,372	8,727	145	929	13,635	12,567	163	675	4,699	9,517	12,538

See footnotes following Table 3A.

TABLE 1C. Principal Statistics classified by Size Groups based on Manufacturing Value Added, 1961 and 1962
 Basis: Revised Standard Industrial Classification and New Establishment Concept³

Size group	Estab- lish- ments	Manufacturing activity						Total activity					
		Production and related workers ⁴			Cost of fuel and elec- tricity ⁵	Cost of materials and supplies used ⁴	Value of shipments of goods of own manu- facture ⁴	Value added ⁴	Working owners and partners ⁶		Total employees ⁷		Total value added ⁸
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000			'000			'000		'000		
1961													
Under \$10,000	8	19	21	17	1	4	51	46	7	15	21	19	47
\$ 10,000 to \$ 24,999	31	244	401	347	14	61	626	555	26	73	268	378	554
25,000 "	45	806	1,386	1,175	28	81	1,794	1,687	40	137	884	1,297	1,684
50,000 "	83	1,761	3,246	3,097	42	390	4,781	4,327	54	264	1,871	3,303	4,332
100,000 "	30	1,311	2,443	2,582	38	377	4,279	3,856	22	185	1,489	2,861	3,863
200,000 "	7	1,001	1,889	1,981	19	167	2,729	2,496	2	37	1,031	2,087	2,493
499,999													
500,000 "													
1,000,000 "	4,999,999	-	-	-	-	-	-	-	-	-	-	-	
5,000,000 and over	-	-	-	-	-	-	-	-	-	-	-	-	
Head offices, sales offices and auxiliary units	
Totals	184	5,142	9,386	9,199	142	1,079	14,261	12,968	151	691	5,564	9,946	12,973
1962													
Under \$10,000	11	20	39	40	2	42	115	71	10	18	23	43	71
\$ 10,000 to \$ 24,999	30	220	418	344	13	30	564	520	23	58	259	377	518
25,000 "	54	782	1,520	1,404	38	143	2,193	2,011	49	180	856	1,522	2,007
50,000 "	62	1,485	2,927	2,963	46	241	4,464	4,181	56	255	1,628	3,193	4,171
100,000 "	34	1,391	2,781	3,198	40	425	5,186	4,722	23	157	1,583	3,522	4,711
200,000 "	4	331	686	777	5	48	1,113	1,062	2	30	350	861	1,060
499,999	-	-	-	-	-	-	-	-	-	-	-	-	-
500,000 "	4,999,999	-	-	-	-	-	-	-	-	-	-	-	-
5,000,000 and over	-	-	-	-	-	-	-	-	-	-	-	-	
Head offices, sales offices and auxiliary units	
Totals	195	4,229	8,372	8,727	145	929	13,635	12,567	163	678	4,699	9,517	12,538

See footnotes following Table 3A.

TABLE 1 D. Principal Statistics Classified by Size Groups based on Total Value Added, 1961 and 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept²

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers ⁴			Cost of fuel and elec- tricity ⁵	Cost of materials and supplies used ⁴	Value of shipments of goods of own manu- facture ⁴	Value added ⁴	Working owners and partners ⁶		Total employees ⁷		Total value added ⁸
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000		\$'000			\$'000		\$'000			
1961													
Under \$10,000	8	19	21	17	1	4	51	46	7	15	21	19	47
\$ 10,000 to \$ 24,999	31	244	401	347	14	61	626	555	26	73	268	378	554
25,000 "	45	806	1,386	1,175	28	81	1,794	1,667	40	137	884	1,297	1,684
50,000 "	63	1,761	3,246	3,097	42	390	4,781	4,327	54	264	1,871	3,303	4,332
100,000 "	30	1,311	2,443	2,582	38	377	4,279	3,856	22	165	1,489	2,861	3,863
200,000 "	7	1,001	1,889	1,981	19	167	2,729	2,498	2	37	1,031	2,087	2,493
499,999													
500,000 "													
1,000,000 "	—	—	—	—	—	—	—	—	—	—	—	—	—
5,000,000 and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units
Totals	184	5,142	9,386	9,199	142	1,079	14,261	12,968	151	691	5,564	9,946	12,973
1962													
Under \$10,000	11	20	39	40	2	42	115	71	10	18	23	43	71
\$ 10,000 to \$ 24,999	32	239	454	374	16	35	620	570	25	64	283	410	568
25,000 "	54	790	1,540	1,447	37	139	2,239	2,062	49	161	859	1,561	2,056
50,000 "	60	1,458	2,872	2,891	45	240	4,361	4,080	54	248	1,601	3,120	4,072
100,000 "	34	1,391	2,781	3,198	40	425	5,186	4,722	23	157	1,563	3,522	4,711
200,000 "	4	331	686	777	5	48	1,113	1,062	2	30	350	861	1,060
500,000 "	—	—	—	—	—	—	—	—	—	—	—	—	—
1,000,000 "	—	—	—	—	—	—	—	—	—	—	—	—	—
5,000,000 and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units
Totals	195	4,229	8,372	8,727	145	929	13,635	12,567	163	678	4,699	9,517	12,538

See footnotes following Table 3 A.

TABLE 1 E. Principal Statistics classified by Size Groups based on Total Employed,¹⁰ 1961 and 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept²

Size group	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers ⁴			Cost of fuel and elec- tricity ⁵	Cost of materials and supplies used ⁴	Value of shipments of goods of own manu- facture ⁴	Value added ⁴	Working owners and partners ⁶		Total employees ⁷		Total value added ⁸
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.		'000		\$'000			\$'000		\$'000			
1961													
Under 5 employees	8	7	15	13	2	19	86	66	7	19	9	20	64
5- 14 employees	39	330	567	541	15	47	937	878	33	88	359	598	879
15- 49 "	111	2,675	4,927	5,006	74	702	8,193	7,418	100	492	2,898	5,368	7,431
50- 99 "	22	1,357	2,392	2,147	35	154	3,262	3,042	10	86	1,447	2,360	3,038
100-199 "	4	773	1,485	1,493	17	157	1,784	1,565	1	5	851	1,599	1,561
200-499 "													
500 employees and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units
Totals	184	5,142	9,386	9,199	142	1,079	14,261	12,968	151	691	5,564	9,946	12,973
1962													
Under 5 employees	15	34	66	67	4	45	181	132	12	24	37	70	132
5- 14 employees	45	389	767	803	25	144	1,416	1,251	44	135	411	850	1,247
15- 49 "	119	2,764	5,513	5,745	91	610	9,005	8,303	99	426	3,031	6,199	8,285
50- 99 "	16	1,042	2,026	2,112	25	130	3,033	2,881	8	93	1,220	2,398	2,875
100-199 "													
200-499 "	—	—	—	—	—	—	—	—	—	—	—	—	—
500 employees and over	—	—	—	—	—	—	—	—	—	—	—	—	—
Head offices, sales offices and auxiliary units
Totals	195	4,229	8,372	8,727	145	929	13,635	12,567	163	678	4,699	9,517	12,538

See footnotes following Table 3 A.

TABLE 3. Employment and Payroll, 1961 and 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept¹

Year and province	Employees										Salaries and wages				
	Production and related workers				Adminis- trative and office ²		Sales, and distribution ³		Total employees ^{7,8}		Production and related workers		Adminis- trative and office	Sales, and distri- bution	Total salaries and wages
	Manufacturing ⁴		Other ⁵		Male	Female	Male	Female	Male	Female	Manufacturing	Other			
	Male	Female	Male	Female									Male	Female	Male
	number										\$'000				
1961															
Quebec	355	4,274	434	4,507	8,114	8,699
Ontario	136	377	149	474	1,085
British Columbia															
Totals	491	4,651	583	4,981	9,199	9,946
1962															
Quebec	430	3,482	3	268	71	37	1	1	505	3,788	8,068	276	403	5	8,752
Ontario	37	280	-	77	6	6	-	-	43	363	659	68	37	-	765
British Columbia															
Totals	467	3,762	3	345	77	43	1	1	548	4,151	8,727	345	440	5	9,517

See footnotes following Table 3 A.

TABLE 3 A. Production and Related Workers,⁴ - Manufacturing Activity, by Months, 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept¹

Month	Establishments reporting monthly detail		Establishments reporting quarterly detail	
	Male	Female	Male	Female
	number			
January	351	2,915		
February	388	3,206		
March	397	3,283	40	333
April	402	3,312		
May	382	3,313		
June	365	3,226	27	331
July	370	3,234		
August	406	3,343		
September	402	3,395	39	361
October	390	3,208		
November	350	3,075		
December	327	2,781	30	302
Average for establishments reporting monthly detail (collected only for large establishments)			377	3,202
Average for establishments reporting quarterly detail (collected only for medium size establishments)			34	333
Average for small establishments (only annual averages collected)			56	227
Average for all establishments			467	3,762

¹ See Table 2 and Explanatory Notes concerning manufacturing and non-manufacturing activities.

² See Explanatory Notes.

³ This category, in this table only, includes working owners and partners. Since administrative and office employees are engaged in a variety of activities they have been excluded from manufacturing activity beginning with the revised 1961 series shown in the following tables. They are included here for purposes of comparison with the tabulations of previous years.

⁴ Conceptually identical to previous years. See Explanatory Notes.

⁵ Cannot be reported separately for manufacturing and non-manufacturing activities but related substantially to manufacturing activity. Identical concept to previous years.

⁶ Working owners and partners were included with administrative and office employees in the "Manufacturing series" published in former years. See Explanatory Notes.

⁷ Includes production and related workers, administrative and office employees, sales distribution and other employees. See Explanatory Notes for the treatment of head office employees and those employed in auxiliary units.

⁸ Value of total shipments and other operational revenue less total cost of materials, supplies, fuels used and purchases of products and materials for resale in the same condition; all adjusted for inventory changes where required. See Table 2 and Explanatory Notes.

⁹ Sales and distribution workers and production workers (non-manufacturing), are included for the first time as a result of the full implementation of the new definition of the establishment. The figures for production workers (non-manufacturing), administrative and office employees and sales and distribution workers are not yet available for 1961 but form part of total employees. Sales and distribution workers may include some employees that are reported as part of a manufacturing establishment but are not working at the establishment's location. Head offices, sales offices, etc., which report separately are included in the figures for the province in which they are located.

¹⁰ Includes paid employees and working owners but excludes unpaid family workers.

Note: Figures may not add due to rounding.

TABLE 4. Materials and Supplies Used in Manufacturing Activity, 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept¹

Description	Cost
	\$'000
1. All materials and components used ²	481
2. Containers and other packaging materials and supplies used	8
3. Operating, maintenance and repair supplies used (excluding fuel)	111
4. Amount paid out to others for work done on materials owned by establishments	329
Total	929

¹ See Explanatory Notes.

² No detailed information on materials used was collected from small establishments, the estimated costs for which are included here. In 1962 these estimated costs were \$43,454.

TABLE 5. Fuel and Electricity Used¹ in Manufacturing Activity,² 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept³

Description	Quantity	Cost
		\$'000
1. Large establishments which reported commodity detail:		
Bituminous coal:		
(a) From Canadian mines	-	-
(b) Imported	-	-
Sub-bituminous coal (from Alberta mines only)	-	-
Anthracite coal	-	-
Lignite coal	-	-
Coke	-	-
Gasoline (including gasoline used in cars and trucks)	Imp. gal. 60,087	24
Fuel oil including kerosene or coal oil	" 86,855	15
Wood	cord 21	--
Gas:		
(a) Liquefied petroleum gases	Imp. gal. 3,400	1
(b) Other manufactured gas	-	-
(c) Natural gas	M cu.ft. 3,589	3
Other fuel	-	-
Electricity purchased	kwh. 3,020,579	73
Steam purchased	3
2. Medium size establishments which reported only group detail:		
Fuel	6
Electricity	9
3. Estimate for small establishments for which no data were collected:		
Fuel and electricity	11
4. All establishments:		
Total fuel and electricity used	145

¹ Does not include fuel and electricity produced for own use.

² Includes only fuel and electricity purchased. Conceptually identical to previous years in that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

³ See Explanatory Notes.

TABLE 6. Shipments of Goods of Own Manufacture, Including Value of Work Done, 1962
Basis: Revised Standard Industrial Classification and New Establishment Concept¹

Description	Value
	\$'000
1. Value of work done for manufacturers and others	13,648
2. Shipments of goods of own manufacture	
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above	(13)
Total adjusted value of shipments and work done	13,635

¹ See Explanatory Notes.

TABLE 7. Industry Inventories, 1962¹
Basis: Revised Standard Industrial Classification and New Establishment Concept²

Province	Manufacturing				Non-manufacturing	Total inventories
	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total manufacturing	Products or materials purchased for resale	
book value \$'000						
Opening: ³						
Quebec	95	10	15	120	—	120
Ontario	21	..	3	24	—	24
Totals⁴	116	10	18	144	—	144
Closing:						
Quebec	105	12	19	136	—	136
Ontario	18	..	3	21	—	21
Totals⁴	123	12	22	157	—	157

¹ Values represent book values of inventories owned in Canada.

² See Explanatory Notes.

³ The opening inventories may differ from the closing inventories for the previous survey year because of changes in classification, the receipt of revised data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.

⁴ Figures may not add due to rounding.

List of Establishments, 1962

Name	Address
Quebec:	
Algero Garment Co.	6820 St. Urbain St., Montreal
Alice Adrian Inc.	7290 Hutchison St., Montreal
All Style Tailor Co.	5812 St. Lawrence Blvd., Montreal
Allard, J.M.	Rue Notre-Dame, St. Alexis
Allard J. M.	Rue Lafleche, St. Paulin
Atelier Lemay Enrg.	St. Flavien
Atelier St. Remi Ltée.	33 Chevreuil St., St. Remi
Atkin, W. M. Inc.	305 Scott St., St. Jérôme
Aubin, Lucille, Mme	157 St. Alexandre, St. Constant
Babin, Aurel Mr.	10365 ave Emile, Montreal
B & B Lingerie Mfg. Reg'd.	31 rue Champlain, St. Georges Champ.
B & C Dress Reg'd.	1435 Bleury St., Montreal
B & J Sportswear Co.	1427 St. Lawrence Blvd., Montreal
Banff Fashions Inc.	1435 St. Alexander St., Montreal
Beaulieu, Mme Paulin	R.R. No. 1, Sherbrooke
Beauty Wear Mfg. Co.	70 Molière St. Montreal
Belliveau Sportswear Enrg.	760 rue Hertel, Trois-Rivières
Beile Contracting	4272 St. Dominique, Montreal
Ben-Burt Sportswear	1237 St. Dominique St., Montreal
Benkay Dress Inc.	1199 Bleury St., Montreal
Ber Lou Blouses Inc.	45 Frontenac, Bethierville
Besmarjian, Mme Rosa	418 St. Louis, Warwick
Betts Gertrude & G. Carbone	9445 Larose Ave., Montreal
Bilodeau Enrg.	Rue Principale St. Romain
Brandon Shirt Mfg. Co. Ltd.	110 Beausoleil St., St. Gabriel De Brandon
Broadway Dress & Sportswear Contractors	10 Villeneuve St. E., Montreal
Bucky Zackon Ltd.	10369 Armand Lavergne, Montreal
California Women's Wear Co.	5240 St. Lawrence Blvd., Montreal
Capital Dress Inc.	1435 Bleury St., Montreal
Caron Jean-Baptiste	Rue Notre Dame, Saint Hughes

List of Establishments, 1962 - Continued

Name	Address
Quebec - Continued:	
Caumartin, Germain	St. Barthelemy
Centre de Couture d'Oka Enrg.	84 rue Notre-Dame, Oka
Centre de Couture nds	13 St-Yves, Notre-Dame du Sourire
Charles Sportswear Inc.	rue Gingras, Warwick
Chez France Entreprise Inc.	3 St. Francois Xavier St., Louisville
Concord Dress Co.	4374 St. Lawrence Blvd., Montreal
Confection Louise Enrg.	23 rue Caron, Louisville
Corber's Reg'd.	140 Port Royal W., Montreal
Dance Sportswear Ltd.	6670 Jeanne-Mance, Montreal
Dennis Sewing Reg'd	780 Cascades, St. Hyacinthe
Depratto, Leon	1900 St. Antoine, Ste-Scholastique
Deschenes Claire Mme	3666 St. Laurent, Montreal
Diane Sportswear Enrg.	9 Robillard St. Lavaltrie
Drolet, Randolph	10050 rue Lille, Montreal
Drummond Sportswear Enrg.	20 Blvd., Bernard, Drummondville
Dun Rite Garment Co.	40 Molière St., Montreal
Elise Sportswear	15 Marie Anne St. W., Montreal
Entreprise Manseau Enrg.	Manseau
Fabro Sportswear	5148 St. Lawrence Blvd., Montreal
Factory Marion	1306 Mt. Royal E., Montreal
Faillie, Marcel	37 rue St. Joseph, Maple Grove
Fargo Dress Co. Inc.	4427 St. Lawrence Blvd., Montreal
Fashion Junior Garment	4428 St. Lawrence Blvd., Montreal
Fontaine Limitée	St. Ours
Frank Sportswear Reg'd.	1664 Galt W., Sherbrooke
Gar Shell Sportswear Ltd.	372 St. Catherine St. W., Montreal
Gary Sportswear	1485 Bleury St., Montreal
George Sportswear Reg'd	12800 Notre-Dame St. E., Pte-aux-Trembles
Granata Garment Contractors Ltd.	6845 St. Urbain St., Montreal
Gondon Garment Co.	3713 St. Lawrence Blvd., Montreal
Guilhart Manufacturing Ltd.	700 Champflour, Trois-Rivières
Har-Wick Mfg. Co.	77 Mount Royal Ave. W., Montreal
Hébert, Marcel	18 Massue, Varennes
Hedy Friedman Reg'd.	9150 Meilleur St., Montreal
Heff's Dress Co.	460 St. Catherine St. W., Montreal
Honey Casuais Inc.	1841 Visitation St., Montreal
Hops Bros. Reg'd.	1435 Bleury St., Montreal
Hvjach Garment Co. Ltd.	3981 St. Lawrence Blvd., Montreal
Ideal Sportswear	1485 Bleury St., Montreal
Ideal Sewing Co. (Variety Dress Mfg. Co. Ltd.)	39 St. Charles St., Louisville
Industrie de la Couture Enrg.	Lambton
Jane Alys Sportswear	St. Francois, St. Pamphile
Jane Dress	6640 B Louis St., Montreal
Jett Mfg. Reg'd.	7370 St. Hubert St., Montreal
Joanne Dress Enrg. Contracteur	460 St. Catherine St. W., Montreal
Jo Tay Dress Co.	2457 Des Carrières, Montreal
Joubert, Gilberte	32 Parc St. Francois, Drummondville
Joy Togs Inc.	1385 St. Louis St., St. Hyacinthe
J. S. Contractors	25 Beaubien St. W., Montreal
Judy-Lyn Dress & Sportswear	Chambly Basin
Julia Dress	1404 Visitation St., Montreal
Klein Garment Co.	10 Ontario St. W., Montreal
Kolodny Dress Contractor	395 Mayor St., Montreal
Kresmal Mfg. Inc.	2081 Visitation St., Montreal
Lable, Hector	3924 Papineau St., Montreal
La Couture Maskoutaine Inc.	2603 St. Pierre St., St. Hyacinthe
Laurette Sportswear Enr.	170 rue Lessard, St. Jean De Matha
Lamoureaux, Mme, Irene	30 St. Louis St., St. Eustache
Leo Children's Wear	183 Bates Rd., Town of Mount Royal
Leona Dress Co.	4201 Ontario St. E., Montreal
Les Ateliers de Wotton	Wotton
Lily Garment	7108 Clark, Montreal
Louis Dress Corporation	5027 Papineau Ave., Montreal
Louise Sportswear Inc.	Martin St., Nicolet
Lusignan, J. Alp Enr'g.	26 rue Principale, Lauraie
M. C. Garment Sportswear	4595 Christophe Colomb, Montreal
Madeline Fashions Inc.	2019 Moreau St., Montreal
Maid-Rite Dress Inc.	4360 Iberville St., Montreal
Manufacture Eugène Enr'g.	95 ave. Bigauette, Quebec
Marin Knitting Corp.	40 Moliere St. E., Montreal
Marvel Garment	3841 St. Lawrence Blvd., Montreal
Meilleure Confection Enrg.	Joly
Meteor Sportswear	20 Lagauchetiere E., Montreal
Metropolitan Sportswear Cont.	5109 St. Dominique St., Montreal
Michaud, Roland Inc.	58 St. Antoine St. N., Granby
Michel Contracteur	258 St. Hubert, Pont Viau
Mickey Contracting	2205 Parthenais St., Montreal
Mill-Bro Dress Contractors Co.	2050 Bleury St., Montreal
Miller, Donald, F. Reg'd.	Clarenceville
Minuet Dress Co.	2137 Bleury St., Montreal
Miss Universe	372 St. Catherine W., Montreal
Mona Marie Mfg. Co. Ltd.	400 Sauve St. W., Montreal
M. Z. Garment	1210 St. Lawrence Blvd., Montreal
Nancy Contractor Reg'd.	St. Esprit
Neat-Made Mfg.	7108 Clark, Montreal
Norberville e Sportswear Inc.	R.R. 1, Norbertville
Paquette, J. R.	Ham Nord
Paradise Dress Reg'd.	38 Van Horne W., Montreal
Patry Sportswear Reg'd.	24 rue Pierre, Montmagny
Pepin, Mme Fernand	Rue Principale, La Baie du Febvre
Perfect Fit Contractors	15 Marie Anne, W., Montreal

List of Establishments, 1962 - Concluded

Name	Address
Quebec - Concluded:	
Perl's Brand	10 Ontario W., Montreal
Premier Sportswear Reg'd.	69 St. Catherine W., Montreal
Proctor Dress Reg'd.	1921 Bordeaux St., Montreal
Preffered Sportswear Mfg. Inc.	4374 St. Lawrence Blvd., Montreal
Princess Dress Co.	1435 Bleury St., Montreal
Quality Apparel Contractors Ltd.	9200 Meilleur, Montreal
Quintal, Roger	St. Liboire, Cte, Bagot
Rialto Sportswear Reg'd.	4362 St. Lawrence Blvd., Montreal
Rob & Lef Pyjamas Mfg. Reg'd.	1391 St. Louis St., St. Hyacinthe
Robert's Garment	739 Mountain St., Montreal
Rochon, Mme, Clovis & Fils	615 rue St. Isidore, Ville des Laurentides
Rona Lee Inc.	2050 Bleury St., Montreal
Ronelle Mfg. Co. Ltd.	3575 St. Lawrence Blvd., Montreal
Ronnie Dress Co. Reg'd.	83 Rachel St. E., Montreal
Rose An Dress	2050 Bleury St., Montreal
Rose Better Coat	609, rue Lahale, Pont Viau
Rosedale Dress Contractors	69 St. Catherine St. W., Montreal
Roselle Dresses Reg'd.	10 Pine Ave. W., Montreal
St. Amand, Alphee	281 rue Dupont, Ste-Thècle
St. Denis Textile Inc.	St. Denis sur Richelieu
St. Denis Textile Inc.	St. Pie Bagot
St. Denis Textile Inc.	St. Hyacinthe
St. Louis Knitting Enrg.	St. Louis de Blandford
S. M. Sports Wear Enrg.	29 Notre-Dame, Lavaltrie
Sample Blouse Sportswear	St. Lawrence Blvd., Montreal
Satisfaction Tailor Shop	4585 Beaubien E., Montreal
Sault Sportswear Ltd.	2184 Gouin Blvd. E., Montreal
Sawaya Jeannette Mfg.	4221 Drolet, Montreal
Schwartz, Nat. Inc.	466 St. John St., Drummondville
Schwartz, Nat. Inc.	Upton
Senior Dress Co.	9 St. Catherine St. E., Montreal
Seville Industries Reg'd.	R.R. 2, Besthierville
Siedman Contracting Reg'd.	6240 Trans-Island, Montreal
Singer Headwear & Sportswear Mfg.	4257 St. Lawrence Blvd., Montreal
Stylecraft Sportswear Inc.	53 B rue Beauthiane, Arthabaska
Styles Sportswear	2625 Albert St., Montreal
Smart Sue Inc.	23 Main St., Granby
Solmwill Sportswear	3686 St. Lawrence Blvd., Montreal
Sorel Sewing Contractors Reg'd.	919-11ème Ave., Tracy
Stanley Dress Inc.	395 Mayor St., Montreal
Sun Rose Sportswear Reg'd.	4602 St. Lawrence Blvd., Montreal
Susan Dresses Inc.	1108 St. Lawrence Blvd., Montreal
Suzanne Dress & Sportswear Reg'd.	201 Bellerive, St. Eustache
Suzanne Marthe Inc.	3195 Des Ormeaux, Montreal
Tav, Peggy Dress Co.	5737 Ierville St., Montreal
Travel Togs Inc.	8 St. Andre St., Terrebonne
Tredmar Fashions Inc.	166 St. Etienne, L'Assomption
Twentieth Century Ladies Wear Inc.	1485 Bleury St., Montreal
Universal Dress Co.	6585 Jeanne Mance, Montreal
Vetements St. Hyacinthe Garments Mfg. Reg'd.	975 rue St. Paul, St. Hyacinthe
Viau Underwear Reg'd.	5872 Cartier, Montreal
Warren Dress Co.	463 St. Catherine St. W., Montreal
Wearwell Dress Company	1435 Bleury St., Montreal
Wil Sher Mfg. Co.	204 A Laurier W., Montreal
Willy Sportswear Reg'd.	291 St. Vallier St., Quebec
Wolfe, Raphael	747-14ème Ave., St. Antoine des Laurentides
Wonderland Incorporated	243 Mount Royal W., Montreal
Yamaska Sportswear, Inc.	Yamaska
Ontario:	
Allen, Elizabeth, Ltd.	250 Adelalde St. E., Toronto
Barnes, A.B. - Co.	546A Yonge St., Toronto
Coronation Dress Co.	204 King St. E., Toronto
Cotton Frocks Inc.	Hawkesbury
City Ladies Garment Co.	42 Camden St., Toronto
Deluxe Casuals Ltd.	312 Adelaide St. W., Toronto
Erenberg Skirt Co., Harold	119 Spadina Ave., Toronto
Flax, Harry L. Reg'd.	12 Main St., Alexandria
Glen Sportswear Ltd.	Main St. N., Alexandria
G & S Mfg. Co.	559 Davenport Road, Toronto
Hoffman, H.	130 Spadina Ave., Toronto
Master Sportswear	312 Adelaide St. W., Toronto
Slovin Skirt	116 Spadina Ave., Toronto
Splendid Dress	471 Richmond St., Toronto
Summit Sportswear	438 Adelaide St. West, Toronto
British Columbia:	
B.C. Fashion Garment Co. Ltd.	108 W. Hastings St., Vancouver

EXPLANATORY NOTES

This report is one in a series of about 140 publications which present the results of the 1962 Census of Manufactures. Most reports in this series refer to specific industries, but there are summary reports for Canada and the provinces and special reports on geographical distribution and on type of ownership and size of establishments.

With the publication of the results of the 1962 Census of Manufactures, the Bureau has completed a major revision in the classification and concept of its annual census of manufacturing establishments. Because of its size and complexity, this project had to be carried out in three stages. The first stage was the change in classification and the results of the 1960 Census, together with the re-compilation of the 1957, 1958 and 1959 Censuses were published in the 1960 reports on the basis of the revised Standard Industrial Classification. This part of the project was confined entirely to a re-coding of existing reporting units. The second stage consisted of the implementation of the new definition of the reporting unit i.e. "establishment" as it applied to **manufacturing activities** of manufacturing establishments (See following note on "Establishment"). Results of the 1961 Census reflected this change in concept and, in order to provide comparability of data for recent years, the 1961 reports contained principal statistics on the basis of the new establishment definition for years back to 1957.

The third stage which was the extension of the definition of the establishment to cover **total activities** of manufacturing establishments is reflected in the statistics for 1961 and 1962 contained in this report. This full implementation of the new definition of the establishment has resulted in an extension of the data to non-manufacturing activities of manufacturing establishments and in additional changes in the 1961 statistics of manufacturing activities. Statistics on manufacturing activities will continue to be shown separately as in the past but, beginning with 1961, data on all operations (total activity) of manufacturing establishments will also be given. By definition "total activity" relates to all operational data and excludes such non-operational items as rent, interest and dividends. In addition, statistics on man-hours paid will be included as part of the regular series of industry statistics. For many industries, adjustments and revisions were made to the 1961 data on **manufacturing activities** which were published during the second stage to bring them in line with reporting procedures followed in the 1962 Census and to reflect the final application of the new concept. The 1961 statistics on manufacturing activities contained in this report are thus not entirely comparable with those published in the 1961 reports. However, the 1961 statistics are shown in this publication in both their original and revised forms in order to provide a link with the immediate past. A more complete account of recent changes and additions and brief descriptions of the principal industry statistics are given in following sections of these notes.

Standard Industrial Classification

The revised Standard Industrial Classification which was introduced with the 1960 Census of Manufactures and applied to the results of the 1957, 1958 and 1959 censuses provides for a breakdown of the manufacturing universe into 140 industries arranged in 20 major groups. Custom Tailoring Shops is the only industry class in the Manufacturing Industries Division of the classification which is not covered in the annual Census of Manufactures. It is surveyed as part of the Decennial Census of Merchandising and Service Establishments. Of the 140 "three-digit" industry classes in the Manufacturing Industries Division, 21 are further broken down into 67 "four-digit" sub-classes. With the exception of the Wood Preservation and Sound Recording industries, the figures for which are at present confidential and have to be included with those of related industries, the statistics for all of the "four-digit" sub-classes are published regularly. Thus, at the Canada level, principal statistics are compiled for 183 industries. These cannot all be published separately by province because of the confidential nature of the data in certain provinces.

Reporting establishments are classified or allotted to specific industries in the classification system on the basis of the value of principal products made or shipped. In general, establishments primarily engaged in repair work (Shoe Repair Shops, Motor Vehicle Repair Shops etc.) are not included in manufacturing industries. Exceptions are establishments primarily engaged in furniture, ship, boat, aircraft and railroad rolling stock repairs which are classified to the manufacturing industries producing the products involved. Establishments primarily engaged in assembling parts into complete units have always been included in manufacturing industries.

Full details concerning the revised classification system are contained in the Standard Industrial Classification Manual, Catalogue No. 12-501, which is available from either the Queen's Printer or the Dominion Bureau of Statistics.

It should be noted that two new industries (Poultry Processors and Dental Laboratories) and three new groups of establishments (book publishers in the Publishing Industry, electro-plating establishments in the Metal Stamping, Pressing and Coating Industry and prescription branches in the Ophthalmic Goods Manufacturers Industry) have been included in the 1961 (revised) and 1962 Census statistics and will continue to be included thereafter. They were surveyed for the first time in the 1960 Census (1961 Census in the case of prescription branches) in line with the revised classification but, since they did not represent new production, they were removed from the 1960 and 1961 compilations published in the 1961 Census reports in order to provide complete comparability of data over the period 1957-61. Statistics for this period are repeated in the 1962 reports to supply a link with the revised 1961 data and the new 1962 statistics.

Establishment

The reporting unit in the Census of Manufactures is the **establishment**. The majority of establishments are firms, but many firms have more than one manufacturing establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements described below.

Beginning with the 1961 Census of Manufactures the establishment is defined as follows:

"The smallest unit which is a separate operating entity capable of reporting all the following principal statistics:

Materials and supplies used,
Goods purchased for resale as such,
Fuel and power consumed,
Number of employees and salaries and wages,
Inventories,
Shipments or sales."

Following is a description of the main features of the new establishment concept introduced in the 1961 Census, how they differ from those of the old "activity" concept and the steps taken to correct for breaks in continuity.

(a) The establishment is to be distinguished from smaller subdivisions or departments which do not have records that permit them to report all items required of an establishment. Prior to 1961, some establishments were required to submit two or more separate reports when they were engaged in activities which were classifiable to different industries. Beginning with 1961, separate reports for such activities are required only in cases where accounting records can provide the necessary input and output elements of principal statistics. Special reporting arrangements were made with respondents when the acceptance of combined reports would have seriously affected the statistics for particular industries or areas. Where continuity of industry statistics was affected by this change in reporting procedures, adjustments to the data were made back to 1957 in order to maintain comparability of the series for recent years.¹

(b) A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing activities. Prior to 1961, the Census of Manufactures attempted to cover the manufacturing activities of all establishments, whether or not they were primarily engaged in manufacturing. Beginning with the 1961 Census, establishments (accounting entities) which are not primarily engaged in manufacturing are no longer included as manufacturing establishments in the basic industry statistics.¹

¹ Most of these adjustments were made when the results of the 1961 Census were being compiled. Since publication of these results in the 1961 reports additional adjustments were made to the 1961 data, as noted earlier, and these are reflected, where applicable, in the revised 1961 statistics contained in this report.

Again, adjustments were made to reflect the removal of such reporting units for the period 1957-60. These reporting units are now listed as establishments in other Bureau surveys, such as Wholesale Trade, Construction etc. This has resulted in a somewhat smaller universe represented by the Census of Manufactures. In terms of overall 1960 Census results, the number of establishments transferred to other industries totalled 2,786 or 8% but these represented only 0.7% of total employment and of total value of shipments of manufactured products. In order, however, to maintain complete coverage of certain commodity items produced mainly in manufacturing establishments, many non-manufacturing establishments are now surveyed by the Industry Division for commodity shipments only and the latter are included in those tables of industry reports showing shipments of certain commodities "from all industries".

(c) A manufacturing establishment may be, and often is, engaged in other activities in addition to its principal manufacturing activity. Prior to 1961 the main emphasis in the Census of Manufactures was on manufacturing activity. Beginning with 1961, each establishment reports on all the activities carried out within its accounting boundaries (except income from investments such as rent, interest and dividends) and data on different activities (manufacturing, trading in goods not of own manufacture, construction by own labour force, revenue from services etc.) are requested separately. However, the statistics published in the 1961 reports were confined to manufacturing activity only in order to maintain comparability with previous years and to permit a more thorough audit of the new data. The 1962 reports contain principal statistics on total activities of manufacturing establishments for 1961 and 1962 with the main elements of manufacturing activity shown separately as in the past. It should be noted that the statistics for separate activities are not completely consistent. Some respondents cannot distinguish in their records materials, shipments and inventories relating to own manufacturing activities from those relating to goods not of their own manufacture or to other activities and can report operational data in total only under manufacturing activity. This situation has always existed, however, and is not considered important enough to invalidate the use of the data in the measurement of manufacturing as an "activity". The values assigned by the respondent to materials and shipments of own manufactured goods include costs in varying degrees that relate to internal (to the establishment) transportation, warehousing and selling activities, but it is not possible to make adjustments to arrive at a uniform valuation for manufacturing activity only; although valuation at the establishment "boundary" must be accepted, the items valued under manufacturing activities still relate, in most cases, to "goods of own manufacture". In the case of employment only data on manufacturing production workers and manufacturing man-hours can be assigned, in total, to manufacturing activity; administrative and office employees can seldom be allocated to separate activities.

Complete consistency, therefore, can be obtained only at the "all operations" (total activity) level, and for studies or statistical measures requiring accurate co-ordinated data, the "total" statistics should be used.

(d) Additional changes resulted from intensive editing and follow-up consistent with the introduction of the new concept. An example of such changes is the provision for the elimination, in total, of sales taxes and outward transportation charges from value of shipments. Prior to 1961, although the value of shipments for each product was requested excluding taxes and transportation charges, no allowance had been made for the reporting of these items in total when the respondents' records did not permit their deduction from the values of the individual products. Another example is a change in the valuation of shipments where, prior to 1961, a manufacturing company operating warehouses or sales outlets was reporting value of shipments in terms of an estimated manufacturer's price in accordance with the old activity concept, even though his records were not kept on this basis. Since the accounting boundary in such cases extends to distribution operations, the respondent was instructed in 1961 to report shipments at the final selling price in order to obtain more realistic and accurate data.² Adjustments were made to the value of shipments for the period 1957-60 to reflect such changes and maintain continuity of the shipments data. Since no actual data to make these corrections were available for back years, 1961 adjustment ratios were applied to the previous years for each industry affected, on the assumption that the valuation changes in 1961 applied in equal proportions to the preceding period.³

(e) The new concept also demands that inventories held apart from plant be included with plant inventories if establishment boundaries extend to warehouses and sales outlets. Prior to 1961, compilations took into account only the inventories held at plant. In this case, however, most of the missing data were available from supplementary questions in the Annual Census and from the Monthly Inventories and Shipments Survey and actual corrections could be made for previous years.

² Some manufacturing firms operate sales branches or selling warehouses as separate sales establishments for which complete accounting records of receipts, expenses, employment and sales are maintained. In such cases the plants, in effect, "sell" to the sales outlets on much the same basis as they would to independent buyers. The value of plant shipments is based on factory prices and the "boundary" of the manufacturing establishment does not extend beyond the plant. The sales outlets in such cases constitute separate sales establishments and are classified to wholesale or retail trade. Some sales outlets of manufacturing firms, although they physically handle products of the plants, do not maintain separate accounts and are generally treated for statistical purposes as extensions of manufacturing operations. Special arrangements were made for separate reporting in a few cases where the treatment of such outlets as manufacturing extensions would seriously affect the significance of statistics for particular manufacturing and trade industries.

³ See footnote 1.

(f) Prior to 1961 the Census of Manufactures did not have complete coverage of head and administrative offices and had never surveyed separate sales offices, warehouses or laboratories operated by manufacturing firms. Beginning with the 1961 survey, complete coverage of these auxiliary units was effected. In the past the employment and salaries and wages of those head and administrative offices that were surveyed were either coded in total to the industry in which the greatest portion of the company's manufacturing activities was classified or else, in the case of certain large multi-unit firms with establishments in several industries, were pro-rated among the different industries involved. In the original 1961 statistics published in 1961 reports, the same coverage and treatment of head offices was applied to maintain comparability over the 1957-61 period. Beginning with the revised 1961 statistics, all head offices and auxiliary units are covered and are processed according to the methods described below.

1. Single-Establishment Companies

In the great majority of cases central administrative and executive personnel of companies consisting only of one establishment are generally located at the site of the manufacturing plant and are automatically included in the plant reports. Where head offices and auxiliary units are geographically separate from plant locations and employ a sizeable number of workers they are surveyed on special questionnaires.

Separately located head offices, sales offices, administrative offices and other separate auxiliary units (laboratories, warehouses, etc.) do not usually constitute separate establishments⁴ for purposes of industry statistics since they do not normally generate operational revenues but give rise only to costs of operation (mainly salaries and wages) which make up part of the selling price of manufactured products and which are thus included in the value of shipments or sales. Where such units belong to single-establishment companies, they will be considered as extensions of the establishment's boundaries and their operations consolidated with the establishment's total activity.

2. Multi-Establishment Companies

In the case of companies with more than one establishment the following rules are applied:

(i) Where all the establishments of a company are classified to the same (three-digit) industry, the head office and other auxiliary units are coded to that same industry.

(ii) Where the establishments of a company are not all classified to the same (three-digit) industry but are coded to different industries, or industries in different industry groups or even different divisions

⁴ See footnote 2 for exceptions.

of the Standard Industrial Classification, the inclusion of data for head office and auxiliary units in any one of the (three-digit) industries concerned would distort the relationship between items of principal statistics. In such cases, the auxiliary units are coded at the group (two-digit) level in tabulations of industry statistics. Where multi-establishment companies cut across group or major division lines of the Classification, the head office and auxiliary units will be coded to the (two-digit) industry group in which the major part of the company's operations are classified. Although this may result in some distortion of (two-digit) industry group statistics it will eliminate distortion within groups as it will leave statistics at the (three-digit) industry level free of these company-wide data.

Period Covered

Respondents are asked to submit figures for the calendar year, if at all possible, and most reports are on this basis. Financial year reports for periods differing from the calendar year are accepted in instances where respondents find it impossible to supply calendar year data from accounting records. However, the data on employees, salaries, wages and man-hours are requested on a calendar year basis in all cases.

When establishments are operated for only a portion of a year, a report is required covering the period of operation.

Working Owners or Partners

Beginning with the revised 1961 statistics working owners and partners of unincorporated businesses are shown as a separate category in the principal statistics and are neither included in the number of employees nor in salaries and wages; there is some duplication in numbers when a person owns more than one establishment and is reported as a working owner on each census return. In all previous reports of the Census of Manufactures these workers were included as part of the number of administrative and office employees and their withdrawals were included as part of salaries. Withdrawals are defined as amounts withdrawn by owners or partners for normal living expenses, excluding withdrawals for payment of income tax.

Number of Establishments

The number of establishments represents the number of operating units (accounting entities as per the new definition of the establishment) for which separate reports are submitted. Head offices located apart from establishments and which are surveyed separately and separate sales and administrative auxiliaries that are treated as extensions of manufacturing activities are not included in the establishment count. However, the operational statistics (employment, salaries etc.) of such auxiliary units which are coded at the "three-digit"

level are included in the principal statistics of industries coded at the same level; those units coded at the "two-digit" level are included with the statistics for groups of industries.

Employees

As noted above, the number of working owners and partners are excluded from the number of employees, beginning with the revised 1961 statistics. This change brings the definition of "employees" in the Census of Manufactures in line with that of "employees" in the Bureau's monthly Employment Survey and with that of "paid workers" in the Bureau's Labour Force Survey. For purposes of historical comparisons, the number of working owners and partners should be added to total employees (beginning with the revised 1961 data) in order to correspond with the figure of "total employees" published in previous reports concerned with the Annual Census of Manufactures.

In addition to production and related workers engaged in manufacturing activities, total employees include administrative, office, sales and distribution workers as well as any production workers employed in non-manufacturing activities such as construction undertaken for the use of the establishment by its own employees (when these are treated as a separate work force) or logging (mostly in connection with sawmills or planing mills). Number of employees represents as closely as possible equivalent annual full-time employment. Adjustments are made when reported figures indicate the existence of part-time or seasonal employment.

Administrative and office employees include all executive and supervisory officials such as presidents, vice-presidents, controllers, secretaries, treasurers etc., together with managers, professional, technical and research employees, superintendents and factory supervisors above the working foreman level, and clerical staffs. Also included are employees in activities such as advertising, credit collections, purchasing, personnel, legal, medical etc. Sales and distribution workers include office personnel whose salaries are charged to selling expense, travelling salesmen, driver salesmen, truck drivers and their helpers, etc. They exclude persons working on a commission basis who are not considered regular employees.

Production and related workers in manufacturing activities include, in addition to those engaged in processing and assembling, those employed in storing, inspecting, handling, packing, warehousing, etc. They also include employees in related activities such as maintenance, repair, janitorial and watchman services. Working foremen doing similar work to that of employees they supervise are also included. Production workers employed in non-manufacturing activities such as construction undertaken for the use of the establishment, logging

employees or outside piece-workers employed in certain industries are excluded from the number of production and related workers but are part of the total number of employees in those industries.

Production and related workers are reported as those receiving pay during the last pay period of each month, an average for the year being obtained by summing the monthly figures and dividing by twelve. This procedure is followed even though the plant did not operate in all months in order to derive equivalent annual full-time employment. The numbers are somewhat affected by turn over, in that employment is overstated when an employee changes employment within the same industry during a pay period. Other categories of workers are reported in the form of annual averages. Figures on employment and man-hours refer to the calendar year whether or not some establishments report other data on a financial year basis.

Man-hours of production and related workers in manufacturing activities represent total man-hours paid (total hours at work during the calendar year plus hours not worked but nevertheless paid for, such as paid vacations, sick leave, statutory holidays etc.). In reporting overtime hours, respondents are requested to report only hours actually at work. It should be noted that the division of hours paid into production and related workers payrolls results in **average** hourly earnings and does **not** represent hourly wage rates which are collected and published by the Department of Labour and which are based on selected occupations.

Salaries and Wages

Salaries and Wages refer to gross earnings of the employees described above, **before** deductions for income tax and employees' contributions to social services such as sickness, accident and unemployment insurance, pensions etc. They include all salaries, wages, bonuses, profits shared with employees, the value of room and board where provided, commissions (paid to regular employees only), as well as any other allowance forming part of the workers' earnings. Payments for overtime are included.

Wages refer to amounts paid to production and related workers engaged in manufacturing operations as defined above. Salaries refer to amounts paid to all other categories of employees including relatively small numbers of production workers engaged in construction and extractive operations or who are employed as outside piece-workers. Figures on salaries and wages refer to the calendar year whether or not some establishments reported other data on a financial year basis.

Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars, trucks, locomotives etc.) not to purchases unless the quantities are

substantially the same. **Any fuel and electricity produced by establishments for internal consumption are not included in the total cost.** Values represent laid-down cost at the establishment including freight, duty etc.

Materials and Supplies

(a) Used in manufacturing activities. Figures represent quantities and laid-down cost values, at the establishment, of materials, supplies and purchased components owned and used during the year in manufacturing activities and related processes. The statistics represent only commodity items or physical goods (costs of services or overhead charges such as advertising, insurance, depreciation etc. are not included) whether purchased from others or received as transfers (in the form of materials, components or semi-processed goods) from other establishments of the reporting company. Respondents are required to report materials and supplies **used not purchased**. Included are maintenance and repair supplies not chargeable to fixed assets accounts and any amounts charged by other establishments for work done on materials owned by the reporting establishment. Cost of repairs or maintenance done by outside contractors and cost of returnable containers are not included.

(b) Purchases for resale as such. Figures represent the cost of materials or products purchased from others by the reporting establishment (or received as transfers from other establishments of the reporting company) for re-sale as such in the same condition as purchased. Included are any finished products received on consignment from other countries.

(c) Other materials and supplies used. Figures represent the cost of materials and supplies, if any, used in new construction and in the production of machinery and equipment (for the use of the reporting establishment) by the establishment's own employees. Included are materials used for any capital repairs and alterations carried out by the establishment's employees. Value of construction and repair work done by outside contractors is not included nor is the cost of purchased machinery and equipment. Also included is the cost of office supplies not chargeable to fixed assets accounts and the cost of such other items of materials and supplies used as food, beverages and supplies for establishment-operated cafeterias and lunch counters, first aid medical supplies, laboratory supplies etc.

Shipments

In general the figures represent revenue from all production, sales, services and related activities of reporting establishments. Non-operating revenues such as rent, interest and dividends and the sale of used fixed assets are excluded.

(a) Shipments of goods of own manufacture

These figures represent shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishments for work done. Included are revenue from repair and custom work, amounts received in payment for work done on materials owned by other establishments and the cost of any goods shipped on a rental basis.

All products and by-products of own manufacture shipped from the establishment are covered, including transfer shipments to sales outlets, distributing warehouses or to other manufacturing plants of the reporting firm when such units are treated as separate establishments. (See notes on "Establishment").

Such shipments are net of returned goods, and value figures at the establishment exclude discounts, returns, allowances, sales taxes and excise duties, returnable containers, and charges for outward transportation by common or contract carriers. Transportation or delivery expenses incurred by the reporting establishments' own carriers are not deducted.

The unsold portion, at year-end, of consignment shipments in Canada, is treated as inventory and not as shipments, but all shipments to foreign countries, for which form B.13 "Customs Canada, Export Entry" has been completed, are treated as shipments.

In four industries, viz. Fabricated Structural Metal Industry, Aircraft and Parts Manufacturers, Railroad Rolling Stock Industry and Shipbuilding and Repair, where work on principal products extends over a relatively long period, the value of production, rather than the value of shipments, is recorded. For these industries value of production is computed from the value of deliveries of complete units during the year plus the value of work done during the year on unfinished units less the value of work done in previous years on units delivered in the year under review. Adjustments to the value of shipments are also made for firms in these industries and in some other industries which operate on the basis of progress payments. The latter are treated as sales and not as inventory, so that for firms which use a progress payments account, an adjustment to the value of shipments is made for the net change in this account during the year.

(b) Shipments of goods not of own manufacture

These figures represent the net selling value at the establishment (less discounts, returns, allowances, sales taxes and excise duties and transportation charges by common or contract carriers) of all products or materials (including products transferred from other establishments of the reporting firm) sold as such in the same condition as purchased or received as transfers. For those industries which ship goods on a rental basis value of shipments represents the book value of such goods. All sales of consignment goods from other countries are included.

(c) Other revenue

Figures represent the book value of fixed assets, if any, (new construction and machinery and equipment including major repairs and alterations, additions, modifications, installation and assembly work) produced during the year for the use of reporting establishments by the establishments' own employees and for which depreciation accounts are maintained. Included also are any revenues from the sale of electricity and from any operations performed by the establishments' own employees, such as revenue from goods produced for rental (the book value of such goods are included as part of factory shipments), servicing revenues, commissions on sales (when not included in value of sales), revenue from company-operated cafeterias and lunch counters and revenue from outside installation or construction work not related to the establishments' own products, sale of used materials (excluding sale of used fixed assets), research and development work etc. As mentioned previously the figures do not include non-operating revenue such as rent, dividends, interest, etc.

Inventories

(a) Manufacturing inventory

Values represent the book value of manufacturing inventory owned in Canada. The value of inventory held for which progress payments have been received is treated as shipments and is not included in inventory owned. Figures consist of inventory owned at the plant and at warehouses or selling outlets which are treated as extensions of establishments for the purpose of reporting shipments. Inventory owned in transit in Canada or on consignment in Canada is included. Inventory owned abroad has already been reported as shipments and is excluded.

(b) Inventory of goods purchased for re-sale

Figures represent the book value of inventory of goods purchased for re-sale as such without further processing, owned by reporting establishments and held at the plants and at any warehouses or selling outlets which are treated as extensions of establishments. Inventory owned in transit in Canada or on consignment in Canada is included.

Because of changes in classification, the receipt of revised data, the inclusion of new establishments or the removal of old establishments which did not operate during the latest year, the opening inventory for the latest year does not necessarily coincide with the closing inventory of the preceding year.

Value Added

(a) By manufacturing activities

Figures are compiled by deducting the cost of materials and fuel and electricity consumed from the value of production (value of shipments adjusted for changes in the value of inventories of finished goods and goods in process).

(b) **By total activities**

Figures consist of value added by manufacturing activities plus value added by non-manufacturing activities and is compiled by deducting the cost of goods purchased for re-sale and the cost of other materials and supplies used from the value of shipments of goods not of own manufacture plus other revenue, adjusted for changes in the value of inventories of goods purchased for re-sale.

"Value added" is sometimes referred to as net production. However, to arrive at the National Accounts concept of net production, or "Gross domestic product at factor cost", it would be necessary to subtract also the cost of advertising, insurance and other business expenses which are not collected in the annual Census of Manufactures. "Value added" figures for the primary industries, manufacturing and construction are published in DBS publication Catalogue No. 61-202, Survey of Production.

Short Forms

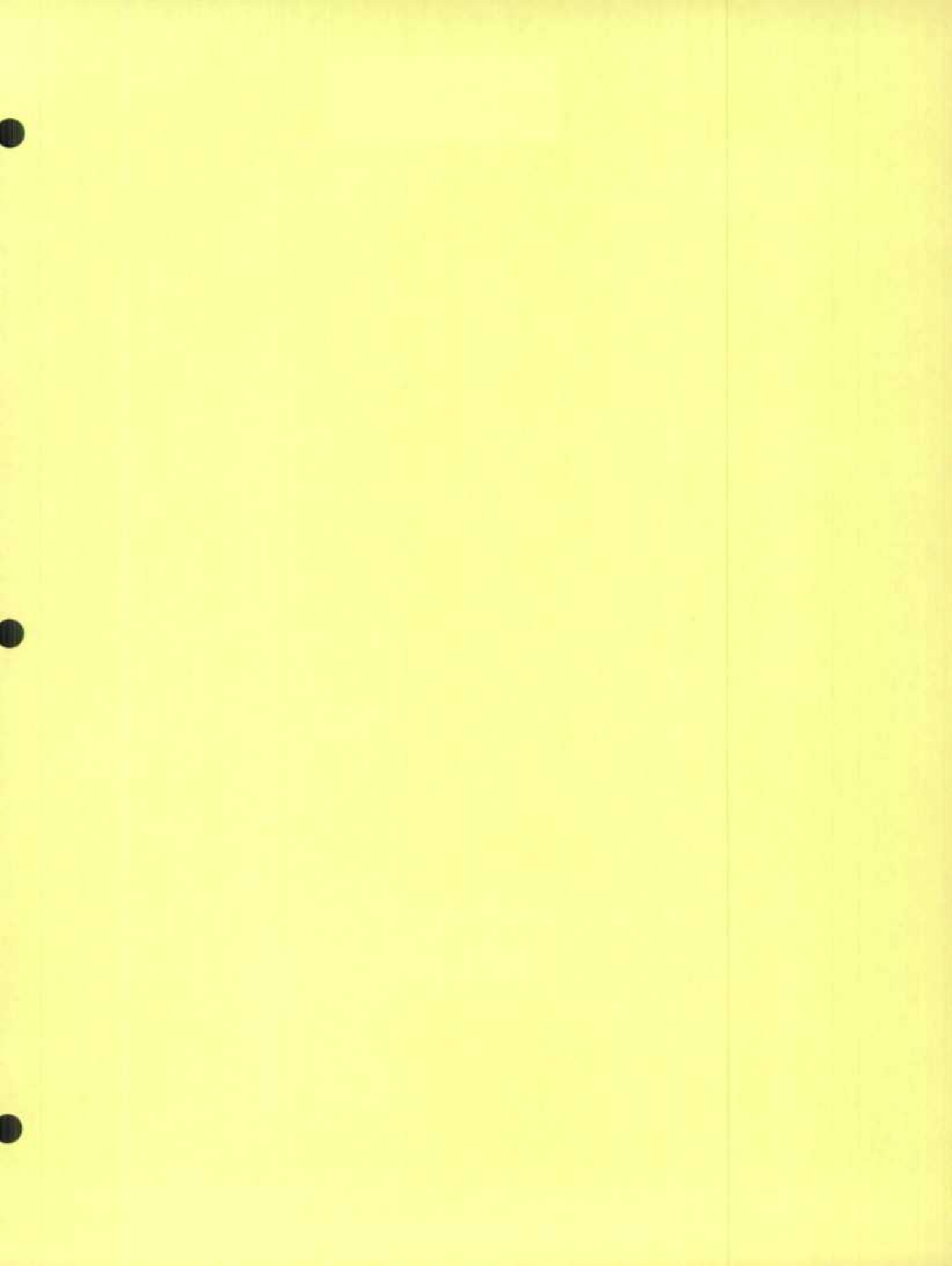
Since 1949, in order to ease the reporting burden for smaller firms, a one-page short form has been used asking for only a limited amount of detail. For purposes of publication, missing data were estimated on the basis of appropriate ratios. Beginning with the 1959 census, the general limit for short forms was raised from \$50,000 (the limit used since 1949) to \$100,000 value of shipments and a new medium form was used. This form is a shortened version of the long form in that some of the general questions were pared down and the detailed lists of materials and products were limited to the more important items. The general limits for firms in this category were set at between \$100,000-\$500,000 value of shipments, but in the case of both the

short and medium forms there are lower cut-offs for a number of industries in which the smaller firms account for a larger share of total shipments.

Prior to 1961, the short form was limited to a question on the principal items of factory shipments. In the 1961 and 1962 censuses, in addition to the question on shipments of goods of own manufacture, general questions on employment and payroll and on total revenue were added on all short forms. The other elements of principal statistics, viz. value of materials, fuel and electricity and inventories, were estimated by using ratios based on the change in the value of shipments reported in 1961 and 1962. This was done to permit the complete compilation of basic industry statistics by industry and by geographic location. The proportions of the estimated data was generally less than 5 per cent of the total in each category of principal statistics.

Beginning with the 1963 census, general questions on total purchases of materials, fuel and electricity and on total inventory were added on the short forms. The two questions, however, were designed so that the data can be easily derived from respondents' regular accounting records. This will permit a complete tabulation of principal statistics without the necessity of estimating missing items and will result in increased accuracy for rural area statistics where small firms account for a relatively important part of industrial output.

The addition of extra questions on the short form in recent years has also permitted an increase in the cut-off limits for short forms in many industries. This has meant that many more firms are now receiving the short form instead of the long or medium form. It has also resulted in the withdrawal of the medium form in a number of industries, thus further simplifying collection and tabulation procedures.



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