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CANADA



# THE MISCELLANEOUS CLOTHING INDUSTRIES 1953



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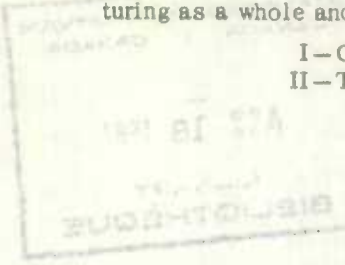
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**NOTICE**

The annual reports prepared by the Industry and Merchandising Division of the Bureau of Statistics are divided into 3 volumes, as follows: **Volume I**—The Primary Industries, including mining, forestry and fisheries; **Volume II**—Manufacturing; **Volume III**—Merchandising and Services. The volumes are made up of parts, and the parts in turn are subdivided according to the industries or provinces which they comprise.

Volume II consists of the following parts, the first two of which deal with manufacturing as a whole and the balance with the major manufacturing groups.



- I—General Review of the Manufacturing Industries, \$1.50
- II—The Manufacturing Industries of Canada, (7 sections, as follows:)

  - Section A. Summary for Canada, 25¢
  - Section B. Atlantic Provinces, 25¢
  - Section C. Quebec, 25¢
  - Section D. Ontario, 25¢
  - Section E. Prairie Provinces, 25¢
  - Section F. British Columbia, 25¢
  - Section G. The Manufacturing Industries of Canada, Regional Distribution, 75¢

- III—Foods and Beverages
- IV—Tobacco and Tobacco Products
- V—Rubber Products
- VI—Leather Products
- VII—Textiles
- VIII—Wood and Paper Products
- IX—Printing Trades
- X—Iron and Steel Products
- XI—Transportation Equipment
- XII—Non-ferrous Metal Products
- XIII—Electrical Apparatus and Supplies
- XIV—Non-metallic Mineral Products
- XV—Products of Petroleum and Coal
- XVI—Chemicals and Allied Products
- XVII—Miscellaneous Manufactures

The present report belongs in Part VII, Textiles. It is punched to permit of filing in a ring binder along with others of the group. The reports in this group are:

A—General Review of All Textiles, 25¢

**Textile Mills**

- B—General Review, 25¢
- C—The Cotton Textile Industries, 25¢
- D—The Wool Textile Industries, 25¢
- E—The Synthetic Textiles and Silk Industry, 25¢
- F—The Narrow Fabrics Industry, 25¢
- G—The Dyeing and Finishing of Textile Goods Industry, 25¢
- H—The Awning, Tent and Sail Industry, 25¢
- I—The Cordage, Rope and Twine Industry, 25¢
- J—The Cotton and Jute Bag Industry, 25¢
- K—The Miscellaneous Textiles Industries, 25¢

**Knitting Mills**

L—The Hosiery and Knitted Goods Industries, 25¢

**Clothing**

- M—General Review, 25¢
- N—The Men's Factory Clothing Industry, 25¢
- O—The Women's and Children's Factory Clothing Industries, 25¢
- P—The Corset Industry, 25¢
- Q—The Fur Goods and Fur Dressing Industries, 25¢
- R—The Hat and Cap Industry, 25¢
- S—The Miscellaneous Clothing Industries, 25¢

## THE MISCELLANEOUS CLOTHING INDUSTRIES

1953

The miscellaneous clothing group of industries as delineated by the Standard Industrial Classification includes corsets, fur dressing and dyeing, fur goods, fabric gloves and mittens, hats and caps, oiled and waterproofed clothing, and miscellaneous clothing, n.e.s. The publications in which these industries are reported upon are listed on the opposite page under P, Q, R and S.

Fur dressing and dyeing and fur goods appear together in one report. Separate reports are prepared for corsets and for hats and caps. This report deals with the remaining three, namely, fabric gloves and mittens, oiled and waterproofed clothing, and miscellaneous clothing, n.e.s., a residual grouping impossible to classify elsewhere.

Prior to 1952, fabric gloves and mittens was included with the report on hosiery and knitted goods in order to bring together fabric and knitted gloves. The discontinuance of this practice was prompted by a proposed change in the Standard Industrial Classification whereby the knitting mills will be removed from the clothing industrial group.

## SECTION 1. THE FABRIC GLOVE AND MITTEN INDUSTRY, 1953

Activity in the fabric glove and mitten industry in 1953 was somewhat higher than in 1952. To begin with there was one more establishment, 15 in place of 14. The value of the goods shipped from these establishments was \$4,164,925, up 8 per cent from the preceding year's \$3,849,293. Employment which stood at 716 in 1952 rose to 847 in 1953, an increase of 18 per cent, while salary and wage payments increased by 14 per cent from \$957,335 to \$1,086,820 over the two years. The cost of materials consumed in manufacture was slightly higher, \$2,112,018 in 1953 versus \$2,057,724 in 1952.

The leading commodity in this industry is cotton work gloves of which 634,484 dozen pair valued at \$1,939,265 were shipped in 1953. This amount was

a little above the 610,407 dozen pair worth \$1,920,742 reported as shipped in the previous year. Shipments of other work gloves totalled 89,460 dozen pair worth \$373,144 compared with 72,224 dozen pair worth \$383,086. Most of the gain in the value of factory shipments reported by the industry was due to fine gloves with shipments of this commodity amounting to 142,748 dozen pair worth \$1,630,270 in 1953 as against 125,567 dozen pair worth \$1,389,734 in 1952.

The most important material consumed by the fabric glove and mitten industry is canton fabrics. In 1953 the consumption of canton fabrics amounted to 1,788,181 yards costing \$845,355 compared with 1,164,084 yards costing \$650,013 in 1952.

TABLE 1. Principal Statistics of the Fabric Glove and Mitten Industry, Representative Years, 1928 to 1953

| Year and provinces               | Estab-<br>lish-<br>ments | Em-<br>ployees | Salaries<br>and wages | Cost of<br>materials<br>used | Gross<br>value of<br>production <sup>2</sup> |
|----------------------------------|--------------------------|----------------|-----------------------|------------------------------|--|
|                                  | No.                      | No.            | \$                    | \$                           | \$   |
| 1928.....                        | 7                        | 383            | 305,802               | 450,082                      | 1,048,979                                    |
| 1929.....                        | 9                        | 561            | 421,025               | 754,997                      | 1,597,692                                    |
| 1932.....                        | 8                        | 173            | 113,183               | 176,345                      | 360,579                                      |
| 1937.....                        | 9                        | 329            | 215,954               | 443,270                      | 793,935                                      |
| 1938.....                        | 10                       | 283            | 198,529               | 379,432                      | 709,412                                      |
| 1939 <sup>1</sup> .....          | 8                        | 172            | 120,477               | 254,435                      | 500,340                                      |
| 1940.....                        | 9                        | 213            | 168,458               | 364,073                      | 649,545                                      |
| 1941.....                        | 11                       | 376            | 286,238               | 539,337                      | 1,005,319                                    |
| 1942.....                        | 14                       | 572            | 421,742               | 822,759                      | 1,606,389                                    |
| 1943.....                        | 14                       | 611            | 509,988               | 907,060                      | 1,852,072                                    |
| 1944.....                        | 16                       | 634            | 610,007               | 1,067,573                    | 2,101,438                                    |
| 1945.....                        | 17                       | 659            | 643,841               | 1,149,696                    | 2,192,072                                    |
| 1946.....                        | 15                       | 646            | 637,880               | 1,082,980                    | 2,172,631                                    |
| 1947.....                        | 16                       | 708            | 748,343               | 1,397,940                    | 2,627,067                                    |
| 1948.....                        | 14                       | 762            | 786,865               | 1,693,060                    | 3,004,106                                    |
| 1949.....                        | 15                       | 647            | 718,650               | 1,581,144                    | 2,927,236                                    |
| 1950.....                        | 16                       | 818            | 1,097,519             | 2,017,324                    | 3,856,712                                    |
| 1951.....                        | 15                       | 771            | 1,062,411             | 2,371,187                    | 4,344,873                                    |
| 1952                             |                          |                |                       |                              |  |
| Canada.....                      | 14                       | 716            | 957,335               | 2,057,724                    | 3,849,293                                    |
| Ontario.....                     | 3                        | 94             | 146,008               | 412,394                      | 598,923                                      |
| Quebec and British Columbia..... | 11                       | 622            | 811,327               | 1,645,330                    | 3,250,370                                    |
| 1953                             |                          |                |                       |                              |  |
| Canada.....                      | 15                       | 847            | 1,086,820             | 2,112,018                    | 4,164,925                                    |
| Ontario.....                     | 3                        | 117            | 167,010               | 451,058                      | 706,968                                      |
| Quebec.....                      | 12                       | 730            | 919,810               | 1,660,960                    | 3,457,957                                    |

1. The decrease apparent in 1939 is due chiefly to changes in classification, etc., and not to curtailed operations.

2. Commencing with 1952 gross value of production was replaced by value of factory shipments.



**TABLE 2. Comparison of Principal Statistics of the Fabric Glove and Mitten Industry, 1952 and 1953**

| Items                                 | 1952      | 1953      | + Increase<br>- Decrease |
|---------------------------------------|-----------|-----------|--------------------------|
| Establishments reporting ..... No.    | 14        | 15        | + 1                      |
| Employees on salaries:                |           |           |                          |
| Total ..... No.                       | 53        | 62        | + 9                      |
| Male ..... "                          | 27        | 35        | + 8                      |
| Female..... "                         | 26        | 27        | + 1                      |
| Total salaries..... \$                | 184,193   | 218,335   | + 34,142                 |
| Employees on wages:                   |           |           |                          |
| Monthly average ..... No.             | 663       | 785       | + 122                    |
| Male ..... "                          | 173       | 135       | - 38                     |
| Female..... "                         | 490       | 650       | + 160                    |
| Total wages ..... \$                  | 957,335   | 868,485   | - 88,850                 |
| Cost of fuel and electricity ..... \$ | 20,073    | 22,267    | + 2,194                  |
| Cost of materials used ..... \$       | 2,057,724 | 2,112,018 | + 54,294                 |
| Value of factory shipments..... \$    | 3,849,293 | 4,164,925 | + 315,632                |

**TABLE 3. Factory Shipments, 1952 and 1953**

| Principal products                         | Unit of measure | 1952     |                          | 1953     |                          |
|--|-----------------|----------|--------------------------|----------|--------------------------|
|  |                 | Quantity | Selling value at factory | Quantity | Selling value at factory |
| Gloves and mittens:                        |                 |          | \$                       |          | \$                       |
| Dress, men's, women's and children's ..... | doz. pr.        | 125,567  | 1,389,734                | 142,748  | 1,630,270                |
| Work, men's, women's and children's:       |                 |          |                          |          |                          |
| Cotton .....                               | " "             | 610,407  | 1,920,742                | 634,484  | 1,939,265                |
| Mixed fabrics .....                        | " "             | 72,224   | 383,086                  | 89,460   | 373,144                  |
| Other .....                                | " "             |          |                          |          |                          |
| All other products .....                   | -               | -        | 155,731                  | -        | 222,246                  |
| Total factory shipments .....              | -               | -        | 3,849,293                | -        | 4,164,925                |

TABLE 4. Materials Used by the Fabric Glove and Mitten Industry, 1952 and 1953

| Principal materials                       | Unit of measure | 1952      |                       | 1953      |                       |
|---|-----------------|-----------|-----------------------|-----------|-----------------------|
|   |                 | Quantity  | Cost value at factory | Quantity  | Cost value at factory |
|   |                 |           | \$                    |           | \$                    |
| Fabrics:                                  |                 |           |                       |           |                       |
| Canton .....                              | yard            | 1,164,084 | 650,013               | 1,788,181 | 845,355               |
| Cotton .....                              | "               | 591,798   | 468,696               | 424,825   | 334,516               |
| Jersey .....                              | pound           | 328,058   | 379,231               | 278,974   | 305,490               |
| Nylon .....                               | yard            | 84,248    | 125,516               | 147,570   | 250,070               |
| Rayon .....                               | -               | -         | 52,924                | }         | 77,167                |
| Other .....                               | -               | -         | 29,508                |           |                       |
| Leather .....                             | -               | -         | 104,839               | -         | 83,070                |
| Elastic webbing .....                     | -               | -         | 1                     | -         | 1                     |
| Thread .....                              | -               | -         | 82,942                | -         | 51,873                |
| All other materials .....                 | -               | -         | 120,136               | -         | 108,806               |
| Packing and shipping materials .....      | -               | -         | 43,919                | -         | 55,671                |
| <b>Total cost of materials used .....</b> | -               | -         | <b>2,057,724</b>      | -         | <b>2,112,018</b>      |

1. Included in "All other materials".

TABLE 5. Imports of Gloves and Mittens, Calendar Years, 1952 and 1953

| Articles imported                      | Unit of measure | 1952     |         | 1953     |           |
|--|-----------------|----------|---------|----------|-----------|
|  |                 | Quantity | Value   | Quantity | Value     |
|  |                 |          | \$      |          | \$        |
| Gloves, cotton .....                   | doz. pr.        | 150,275  | 863,926 | 202,059  | 1,072,480 |
| Gloves, synthetic textile fibre .....  | " "             | 62,835   | 295,762 | 139,595  | 593,383   |
| Gloves, mitts and mittens, wool .....  | " "             | 115,561  | 449,595 | 208,634  | 765,538   |
| Gloves, mitts and mittens, n.o.p. .... | " "             | 3,961    | 27,611  | 6,803    | 46,390    |

TABLE 6. Exports of Gloves and Mittens, Calendar Years, 1952 and 1953

| Articles exported                                   | Unit of measure | 1952     |        | 1953     |        |
|---|-----------------|----------|--------|----------|--------|
|   |                 | Quantity | Value  | Quantity | Value  |
|   |                 |          | \$     |          | \$     |
| Gloves, mitts and mittens of textile material ..... | -               | -        | 13,047 | -        | 12,177 |

TABLE 7. Employees by Sex and Remuneration of the Fabric Glove and Mitten Industry, 1952 and 1953

|                                | Salaried employees |        |                   | Wage-earners<br>(monthly averages) |        |                | Total employees<br>salaries and wages |        |                                |
|--------------------------------|--------------------|--------|-------------------|------------------------------------|--------|----------------|---------------------------------------|--------|--------------------------------|
|                                | Male               | Female | Total<br>salaries | Male                               | Female | Total<br>wages | Male                                  | Female | Total<br>salaries<br>and wages |
|                                | No.                | No.    | \$                | No.                                | No.    | \$             | No.                                   | No.    | \$                             |
| 1952                           |                    |        |                   |                                    |        |                |                                       |        |                                |
| Canada .....                   | 27                 | 26     | 184,193           | 173                                | 490    | 773,142        | 200                                   | 516    | 957,335                        |
| Ontario .....                  | 5                  | 3      | 32,363            | 56                                 | 30     | 113,645        | 61                                    | 33     | 146,008                        |
| Quebec and British Columbia .. | 22                 | 23     | 151,830           | 117                                | 460    | 659,497        | 139                                   | 483    | 811,327                        |
| 1953                           |                    |        |                   |                                    |        |                |                                       |        |                                |
| Canada .....                   | 35                 | 27     | 218,335           | 135                                | 650    | 868,485        | 170                                   | 677    | 1,086,820                      |
| Ontario .....                  | 6                  | 5      | 45,313            | 15                                 | 91     | 121,697        | 21                                    | 96     | 167,010                        |
| Quebec .....                   | 29                 | 22     | 173,022           | 120                                | 559    | 746,788        | 149                                   | 581    | 919,810                        |

TABLE 8. Monthly Employment of Wage-earners in the Fabric Glove and Mitten Industry, 1951 to 1953

|                       | 1951   |        |       | 1952 |        |       | 1953 |        |       |
|-----------------------|--------|--------|-------|------|--------|-------|------|--------|-------|
|                       | Male   | Female | Total | Male | Female | Total | Male | Female | Total |
|                       | Number |        |       |      |        |       |      |        |       |
| January .....         | 107    | 625    | 732   | 136  | 467    | 603   | 134  | 675    | 809   |
| February .....        | 114    | 623    | 737   | 140  | 483    | 623   | 137  | 685    | 822   |
| March .....           | 121    | 665    | 786   | 150  | 479    | 629   | 136  | 680    | 816   |
| April .....           | 117    | 663    | 780   | 162  | 496    | 658   | 140  | 671    | 811   |
| May .....             | 121    | 631    | 752   | 171  | 513    | 684   | 142  | 654    | 796   |
| June .....            | 122    | 614    | 736   | 179  | 501    | 680   | 138  | 607    | 745   |
| July .....            | 123    | 585    | 708   | 172  | 485    | 657   | 138  | 583    | 721   |
| August .....          | 127    | 544    | 671   | 168  | 517    | 685   | 137  | 650    | 787   |
| September .....       | 116    | 558    | 674   | 190  | 459    | 649   | 139  | 670    | 809   |
| October .....         | 114    | 529    | 643   | 192  | 468    | 660   | 126  | 671    | 797   |
| November .....        | 107    | 498    | 605   | 193  | 503    | 696   | 122  | 648    | 770   |
| December .....        | 101    | 492    | 593   | 201  | 507    | 708   | 124  | 622    | 746   |
| Monthly average ..... | 116    | 584    | 700   | 173  | 490    | 663   | 135  | 650    | 785   |



TABLE 9. Power Installation, 1948 and 1953

| Classes of power  | 1948            |                      | 1953            |                      |
|---|-----------------|----------------------|-----------------|----------------------|
|   | Number of units | Horse-power capacity | Number of units | Horse-power capacity |
| Steam engines and steam turbines .....                        | —               | —                    | —               | —                    |
| Gasoline, gas and oil engines, other than Diesel engines..... | —               | —                    | —               | —                    |
| Electric motors operated by purchased power:                  |                 |                      |                 |                      |
| In use .....  | 157             | 277                  | 349             | 289                  |
| Idle .....  | 7               | 32                   | —               | —                    |
| <b>Total power used in manufacturing .....</b>                | <b>164</b>      | <b>309</b>           | <b>349</b>      | <b>289</b>           |
| Boiler installation:  |                 |                      |                 |                      |
| In use .....  | —               | —                    | —               | —                    |
| Idle .....  | —               | —                    | —               | —                    |

TABLE 10. Consumption of Fuel and Electricity, 1948 and 1953

| Kinds of fuel   | Unit of measure | 1948     |                       | 1953     |                       |
|---|-----------------|----------|-----------------------|----------|-----------------------|
|   |                 | Quantity | Cost value at factory | Quantity | Cost value at factory |
|   |                 |          | \$                    |          | \$                    |
| Bituminous coal .....                                   | ton             | 235      | 3,097                 | 219      | 3,176                 |
| Gasoline (including gasoline used in cars and trucks).. | Imp. gal.       | 1,436    | 546                   | 1,310    | 537                   |
| Fuel oil .....  | "               | 3,398    | 636                   | 10,226   | 1,945                 |
| Other fuel .....  | —               | —        | 2,708                 | —        | 3,848                 |
| <b>Total cost of fuel.....</b>                          | —               | —        | <b>6,987</b>          | —        | <b>9,506</b>          |
| Electricity purchased (including service charges) ..... | K.W.H.          | 453,808  | 8,907                 | 674,308  | 12,761                |
| <b>Total cost of fuel and electricity .....</b>         | —               | —        | <b>15,894</b>         | —        | <b>22,267</b>         |

List of Firms Manufacturing Fabric Gloves and Mittens, 1953

| Name                                     | Address                          |
|--|----------------------------------|
| <b>Quebec:</b>                           |                                  |
| Austin Glove Manufacturing Co. ....      | 550 Laurier Ave., Sherbrooke     |
| Dominion Glove Co. Ltd. ....             | Beebe                            |
| Fischl Glove Co. Ltd., Louis.....        | St-Tite                          |
| Industrial Textiles Ltd. ....            | East Angus                       |
| Julius Kayser & Co. Ltd. ....            | Disraeli                         |
| Julius Kayser & Co. Ltd. ....            | East Broughton                   |
| Le Galion Enrg. ....                     | 2-3 <sup>e</sup> Ave., Québec    |
| Montreal Glove Works Ltd. ....           | St. Raymond                      |
| Morgan Gloves Ltd., Geo. ....            | 61 Wellington St. S., Sherbrooke |
| Paris Glove Co. Ltd. ....                | 6355 Park Ave., Montreal         |
| Super Knitting Mills Co. Ltd., The.....  | La Providence                    |
| Tapatco Ltd. ....                        | Ayer's Cliff                     |
| <b>Ontario:</b>                          |                                  |
| Benjamin Glove & Canvas Goods Mfrs. .... | 518-538 Ellis St., Niagara Falls |
| Well-Maid Gloves Ltd. ....               | Hagersville                      |
| Windsor Textiles Ltd. ....               | 635 Tecumseh Rd. W., Windsor     |



## SECTION 2. THE OILED AND WATERPROOFED CLOTHING INDUSTRY, 1953

In 1953 the oiled and waterproofed clothing industry consisted of 15 establishments, two more than in the previous year. It was practically confined to Ontario and Quebec with 5 and 9 establishments respectively in the two provinces. The remaining establishment was a new one located in Alberta. Quebec dominated the industry by accounting for 75 per cent of total shipments and for 71 per cent of all persons employed.

The industry's level of operations in 1953 was virtually unchanged from a year earlier. Factory shipments in the year under review had a value f.o.b. plant of \$4,322,935 compared with the preceding year's figure of \$4,309,337. The payroll listed 497 persons in 1953 and 510 persons in 1952 with salary and wage payments amounting to \$1,170,301 and \$1,123,480 respectively, in the two years. Material's

cost \$2,568,127 in the later year, little changed from the \$2,507,554 cost of the earlier year.

The leading product of this industry is waterproofed and showerproofed coats which in 1953 were shipped to the extent of 41,078 dozen valued f.o.b. factory at \$3,077,318. Shipments of oiled and rubberized coats amounted to 2,408 dozen worth \$140,395. Coats other than these two types were shipped to the extent of 522 dozen valued at \$143,861. Windbreakers are another important product of the industry and in the year under review factory shipments of this commodity were reported at 3,860 dozen worth \$328,000.

Imports of oiled and waterproofed clothing showed a decrease from \$395,362 in 1952 to \$382,395 in 1953. Exports rose from \$93,651 to \$102,476 in the same period.

TABLE 1. Principal Statistics of the Oiled and Waterproofed Clothing Industry, Representative Years, 1924-1953

| Year and Provinces | Establishments | Employees | Salaries and wages | Cost of materials used | Gross value of production <sup>1</sup> |
|--------------------|----------------|-----------|--------------------|------------------------|--|
|                    | No.            | No.       | \$                 | \$                     | \$                                     |
| 1924 .....         | 15             | 243       | 262,035            | 549,576                | 1,130,145                              |
| 1925 .....         | 12             | 230       | 251,641            | 496,393                | 990,895                                |
| 1926 .....         | 13             | 241       | 290,227            | 606,680                | 1,157,182                              |
| 1927 .....         | 18             | 359       | 426,614            | 826,524                | 1,724,394                              |
| 1929 .....         | 19             | 328       | 395,291            | 706,706                | 1,354,314                              |
| 1932 .....         | 16             | 244       | 197,462            | 323,742                | 628,744                                |
| 1933 .....         | 15             | 237       | 185,946            | 364,688                | 644,130                                |
| 1934 .....         | 14             | 236       | 195,465            | 514,674                | 832,237                                |
| 1935 .....         | 15             | 297       | 258,450            | 664,227                | 1,090,087                              |
| 1936 .....         | 12             | 341       | 291,711            | 780,926                | 1,275,526                              |
| 1937 .....         | 12             | 439       | 342,159            | 952,973                | 1,547,769                              |
| 1938 .....         | 13             | 349       | 264,462            | 758,902                | 1,178,307                              |
| 1939 .....         | 12             | 371       | 320,016            | 807,602                | 1,348,183                              |
| 1940 .....         | 11             | 527       | 476,120            | 1,327,049              | 2,127,642                              |
| 1941 .....         | 12             | 1,017     | 937,663            | 2,712,197              | 4,500,958                              |
| 1942 .....         | 12             | 1,084     | 1,144,408          | 3,171,757              | 5,274,534                              |
| 1943 .....         | 11             | 823       | 1,052,554          | 3,175,467              | 4,917,923                              |
| 1944 .....         | 13             | 593       | 828,499            | 2,321,635              | 3,714,531                              |

Note: Profits or losses cannot be estimated from Census figures as no data are collected for certain expense items, such as interest, rent, depreciation, taxes, insurance, advertising, etc.

**TABLE 1. Principal Statistics of the Oiled and Waterproofed Clothing Industry, Representative Years, 1924 - 1953 - Concluded**

| Year and Provinces        | Establishments | Employees | Salaries and wages | Cost of materials used | Gross value of production <sup>1</sup> |
|---------------------------|----------------|-----------|--------------------|------------------------|--|
|                           | No.            | No.       | \$                 | \$                     | \$                                     |
| 1945 .....                | 13             | 572       | 791,007            | 1,924,984              | 3,432,830                              |
| 1946 .....                | 15             | 561       | 813,533            | 2,040,637              | 3,572,136                              |
| 1947 .....                | 15             | 477       | 831,940            | 1,934,849              | 3,599,625                              |
| 1948 .....                | 13             | 371       | 625,196            | 1,382,703              | 2,943,045                              |
| 1949 .....                | 14             | 439       | 798,473            | 1,987,702              | 3,906,089                              |
| 1950 .....                | 14             | 475       | 919,973            | 2,149,227              | 4,204,902                              |
| 1951                      |                |           |                    |                        |  |
| Canada .....              | 14             | 479       | 996,320            | 2,423,013              | 4,564,182                              |
| Quebec .....              | 10             | 343       | 702,357            | 1,932,637              | 3,523,191                              |
| Ontario .....             | 4              | 136       | 293,963            | 490,376                | 1,040,991                              |
| 1952                      |                |           |                    |                        |  |
| Canada .....              | 13             | 510       | 1,123,480          | 2,507,554              | 4,309,337                              |
| Quebec .....              | 9              | 371       | 816,516            | 1,947,248              | 3,382,037                              |
| Ontario .....             | 4              | 139       | 306,964            | 560,306                | 927,300                                |
| 1953                      |                |           |                    |                        |  |
| Canada .....              | 15             | 497       | 1,170,301          | 2,568,127              | 4,322,935                              |
| Quebec .....              | 9              | 351       | 813,492            | 1,956,868              | 3,221,922                              |
| Ontario and Alberta ..... | 6              | 146       | 356,809            | 611,259                | 1,101,013                              |

1. Commencing with 1952, gross value of production was replaced by value of factory shipments.

**TABLE 2. Comparison of Principal Statistics of the Oiled and Waterproofed Clothing Industry, 1952 and 1953**

| Items                                 | 1952      | 1953      | + Increase<br>- Decrease |
|---------------------------------------|-----------|-----------|--------------------------|
| Establishments reporting ..... No.    | 13        | 15        | + 2                      |
| Employees on salaries:                |           |           |                          |
| Total ..... No.                       | 56        | 55        | - 1                      |
| Male ..... "                          | 34        | 36        | + 2                      |
| Female ..... "                        | 22        | 19        | - 3                      |
| Total salaries ..... \$               | 214,384   | 236,597   | + 22,213                 |
| Employees on wages:                   |           |           |                          |
| Monthly average ..... No.             | 454       | 442       | - 12                     |
| Male ..... "                          | 171       | 169       | - 2                      |
| Female ..... "                        | 283       | 273       | - 10                     |
| Total wages ..... \$                  | 909,096   | 933,704   | + 24,608                 |
| Cost of fuel and electricity ..... \$ | 13,567    | 14,201    | + 634                    |
| Cost of materials used ..... \$       | 2,507,554 | 2,568,127 | + 60,573                 |
| Value of factory shipments ..... \$   | 4,309,337 | 4,322,935 | + 13,598                 |

TABLE 3. Factory Shipments, 1952 and 1953

| Principal products  | 1952        |                          | 1953     |                          |
|---|-------------|--------------------------|----------|--------------------------|
|   | Quantity    | Selling value at factory | Quantity | Selling value at factory |
|   |             | \$                       |          | \$                       |
| Coats:  |             |                          |          |                          |
| Rubberized and oiled .....  | dozen 2,848 | 166,822                  | 2,408    | 140,395                  |
| Waterproofed and shower-proofed .....   | " 32,890    | 3,060,907                | 41,078   | 3,077,318                |
| All other .....   | " 1,343     | 352,044                  | 522      | 143,861                  |
| Hats, waterproofed .....  | " 1         | 1                        | 1        | 1                        |
| Other oiled, waterproofed and rubberized goods, pants, suits, caps, aprons, military equipment, etc. .... | -           | 67,750                   | -        | 242,454                  |
| Windbreakers, all kinds .....   | dozen 3,762 | 264,181                  | 3,860    | 328,000                  |
| Clothing, work and other .....  | -           | 222,589                  | -        | 330,157                  |
| All other products <sup>2</sup> .....   | -           | 175,044                  | -        | 60,750                   |
| <b>Total</b> .....  | -           | <b>4,309,337</b>         | -        | <b>4,322,935</b>         |

1. Included in "Other oiled, waterproofed and rubberized goods".

2. Includes canvas covers, cellophane bags, amount received for custom work and repairs, etc.

TABLE 4. Production of Oiled, Waterproofed and Rubberized Coats in All Industries, 1938-1952

| -                       | Rubber and rubberized coats |           | Oiled and other waterproofed coats |            |
|-------------------------|-----------------------------|-----------|------------------------------------|------------|
|                         | Doz.                        | \$        | Doz.                               | \$         |
| 1938 .....              | 48,492                      | 1,044,281 | 2,950                              | 153,179    |
| 1939 .....              | 65,403                      | 1,350,735 | 3,274                              | 138,956    |
| 1940 .....              | 54,431                      | 1,644,214 | 5,940                              | 313,824    |
| 1941 .....              | 94,241                      | 2,759,757 | n.a.                               | 567,615    |
| 1942 .....              | 19,038                      | 1,020,035 | 22,496                             | 1,107,524  |
| 1943 .....              | 8,227                       | 446,145   | 60,203                             | 4,838,201  |
| 1944 .....              | 15,502                      | 1,050,900 | 46,134                             | 4,004,183  |
| 1945 .....              | 8,190                       | 447,165   | 44,048                             | 4,043,926  |
| 1946 .....              | 12,280                      | 641,316   | 49,310                             | 4,434,588  |
| 1947 .....              | 10,644                      | 518,187   | n.a.                               | 5,681,213  |
| 1948 .....              | 13,240                      | 643,630   | 40,491                             | 5,240,331  |
| 1949 .....              | 15,032                      | 467,250   | 64,519                             | 6,443,187  |
| 1950 .....              | 17,684                      | 888,798   | 47,602                             | 8,327,501  |
| 1951 .....              | 44,378                      | 1,701,442 | 55,003                             | 10,300,747 |
| 1952 <sup>1</sup> ..... | 16,258                      | 1,327,820 | 95,672                             | 13,002,625 |

1. In 1952 production was replaced by factory shipments.

TABLE 5. Imports of Oiled and Waterproofed Clothing, 1952 and 1953

| Articles imported   | 1952     |         | 1953     |         |
|---|----------|---------|----------|---------|
|   | Quantity | Value   | Quantity | Value   |
|   |          | \$      |          | \$      |
| Clothing of rubber or of waterproofed cotton fabrics, n.o.p. .... | -        | 239,235 | -        | 218,832 |
| Raincoats of rubber .....   | 666      | 2,884   | 3,119    | 12,845  |
| Raincoats of waterproofed cotton fabrics .....                    | 27,781   | 153,243 | 21,928   | 150,718 |



TABLE 6. Exports of Oiled and Waterproofed Clothing, 1952 and 1953

| Articles exported                                  | 1952   | 1953    |
|--|--------|---------|
|  | Value  | Value   |
|  | \$     | \$      |
| Clothing of rubber and waterproofed clothing ..... | 93,651 | 102,476 |

TABLE 7. Employees, Salaries and Wages of the Oiled and Waterproofed Clothing Industry, by Provinces, 1952 and 1953

|                                | 1952       |         |           | 1953    |                     |           |
|--------------------------------|------------|---------|-----------|---------|---------------------|-----------|
|                                | Quebec     | Ontario | Total     | Quebec  | Ontario and Alberta | Total     |
| <b>Salaried employees:</b>     |            |         |           |         |                     |           |
| Total .....                    | No. 35     | 21      | 56        | 35      | 20                  | 55        |
| Male .....                     | " 23       | 11      | 34        | 23      | 13                  | 36        |
| Female.....                    | " 12       | 10      | 22        | 12      | 7                   | 19        |
| Total salaries.....            | \$ 152,833 | 61,551  | 214,384   | 168,093 | 68,504              | 236,597   |
| <b>Wage-earners:</b>           |            |         |           |         |                     |           |
| Monthly average .....          | No. 336    | 118     | 454       | 316     | 126                 | 442       |
| Male .....                     | " 125      | 46      | 171       | 116     | 53                  | 169       |
| Female.....                    | " 211      | 72      | 283       | 200     | 73                  | 273       |
| Total wages .....              | \$ 663,683 | 245,413 | 909,096   | 645,399 | 288,305             | 933,704   |
| <b>All employees:</b>          |            |         |           |         |                     |           |
| Total .....                    | No. 371    | 139     | 510       | 351     | 146                 | 497       |
| Male .....                     | " 148      | 57      | 205       | 139     | 66                  | 205       |
| Female.....                    | " 223      | 82      | 305       | 212     | 80                  | 292       |
| Total salaries and wages ..... | \$ 816,516 | 306,964 | 1,123,480 | 813,492 | 356,809             | 1,170,301 |

TABLE 8. Monthly Employment of Wage-earners in the Oiled and Waterproofed Clothing Industry, 1951 to 1953

| Months                       | 1951       |            |            | 1952       |            |            | 1953       |            |            |
|------------------------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|
|                              | Male       | Female     | Total      | Male       | Female     | Total      | Male       | Female     | Total      |
|                              | Number     |            |            |            |            |            |            |            |            |
| January .....                | 174        | 232        | 456        | 159        | 259        | 418        | 179        | 287        | 466        |
| February .....               | 171        | 283        | 454        | 164        | 278        | 442        | 181        | 288        | 469        |
| March .....                  | 169        | 288        | 457        | 169        | 280        | 449        | 177        | 290        | 467        |
| April.....                   | 167        | 284        | 451        | 164        | 287        | 451        | 183        | 295        | 478        |
| May.....                     | 162        | 265        | 427        | 150        | 250        | 400        | 173        | 290        | 463        |
| June .....                   | 157        | 260        | 417        | 162        | 271        | 433        | 171        | 274        | 445        |
| July .....                   | 158        | 256        | 414        | 168        | 292        | 460        | 171        | 274        | 445        |
| August .....                 | 154        | 253        | 407        | 186        | 309        | 495        | 169        | 266        | 435        |
| September .....              | 154        | 251        | 405        | 185        | 298        | 483        | 164        | 270        | 434        |
| October .....                | 153        | 247        | 400        | 184        | 293        | 477        | 170        | 269        | 439        |
| November.....                | 151        | 240        | 391        | 178        | 278        | 456        | 156        | 235        | 391        |
| December.....                | 142        | 242        | 384        | 177        | 280        | 457        | 158        | 242        | 400        |
| <b>Monthly average .....</b> | <b>160</b> | <b>262</b> | <b>422</b> | <b>171</b> | <b>283</b> | <b>454</b> | <b>169</b> | <b>273</b> | <b>442</b> |

TABLE 9. Principal Statistics of the Oiled and Waterproofed Clothing Industry, 1951, 1952 and 1953 Grouped According to the Size of Establishments

| Size of establishment    | Estab-lish-ments | Total em-ployees | Total salaries and wages | Cost of materials used | Gross value of production |
|--------------------------|------------------|------------------|--------------------------|------------------------|---------------------------|
|                          | No.              | No.              | \$                       | \$                     | \$                        |
| 1951                     |                  |                  |                          |                        |                           |
| Production of:           |                  |                  |                          |                        |                           |
| Under \$100,000.....     | 6                | 48               | 84,939                   | 163,328                | 310,775                   |
| \$100,000 and over ..... | 8                | 431              | 911,381                  | 2,259,685              | 4,253,407                 |
| <b>Total .....</b>       | <b>14</b>        | <b>479</b>       | <b>996,320</b>           | <b>2,423,013</b>       | <b>4,564,182</b>          |
| 1952                     |                  |                  |                          |                        |                           |
| Factory shipments of:    |                  |                  |                          |                        |                           |
| Under \$100,000.....     | 4                | 48               | 70,704                   | 137,844                | 216,398                   |
| \$100,000 and over ..... | 9                | 462              | 1,052,776                | 2,369,710              | 4,092,939                 |
| <b>Total .....</b>       | <b>13</b>        | <b>510</b>       | <b>1,123,480</b>         | <b>2,507,554</b>       | <b>4,309,337</b>          |
| 1953                     |                  |                  |                          |                        |                           |
| Factory shipments of:    |                  |                  |                          |                        |                           |
| Under \$100,000.....     | 5                | 33               | 69,102                   | 124,126                | 226,439                   |
| \$100,000 and over ..... | 10               | 464              | 1,101,199                | 2,444,001              | 4,096,496                 |
| <b>Total .....</b>       | <b>15</b>        | <b>497</b>       | <b>1,170,301</b>         | <b>2,568,127</b>       | <b>4,322,935</b>          |

Note: Commencing with 1952 value of factory shipments was collected instead of value of production as in previous years.

TABLE 10. Power Installation, 1948 and 1953

| Classes of power   | 1948            |                      | 1953            |                      |
|--|-----------------|----------------------|-----------------|----------------------|
|  | Number of units | Horse-power capacity | Number of units | Horse-power capacity |
| Steam engines and steam turbines.....                          | —               | —                    | —               | —                    |
| Gasoline, gas and oil engines, other than Diesel engines ..... | —               | —                    | —               | —                    |
| Electric motors operated by purchased power:                   |                 |                      |                 |                      |
| In use.....  | 58              | 96                   | 128             | 133                  |
| Idle.....  | —               | —                    | —               | —                    |
| <b>Total power used in manufacturing .....</b>                 | <b>58</b>       | <b>96</b>            | <b>128</b>      | <b>133</b>           |
| Boiler installation:   |                 |                      |                 |                      |
| In use.....  | —               | —                    | —               | —                    |
| Idle.....  | —               | —                    | —               | —                    |

TABLE 11. Consumption of Fuel and Electricity, 1948 and 1953

| Kinds of fuel   | Unit of measure | 1948     |                       | 1953     |                       |
|---|-----------------|----------|-----------------------|----------|-----------------------|
|   |                 | Quantity | Cost value at factory | Quantity | Cost value at factory |
|   |                 |          | \$                    |          | \$                    |
| Bituminous coal.....                                    | ton             | 78       | 981                   | 143      | 2,334                 |
| Gasoline (including gasoline used in cars and trucks).  | Imp. gal.       | 789      | 301                   | —        | —                     |
| Fuel oil .....  | "               | 12,948   | 2,201                 | 19,796   | 3,497                 |
| Other fuel .....  | —               | —        | 712                   | —        | 1,525                 |
| <b>Total cost of fuel.....</b>                          | —               | —        | <b>4,196</b>          | —        | <b>7,356</b>          |
| Electricity purchased (including service charges) ..... | K.W.H.          | 163,462  | 3,544                 | 311,931  | 6,845                 |
| <b>Total cost of fuel and electricity .....</b>         | —               | —        | <b>7,739</b>          | —        | <b>14,201</b>         |

## APPENDIX

## Firms Engaged in the Manufacture of Oiled and Waterproofed Clothing, 1953

| Name of firm                                | Location                         |
|---|----------------------------------|
| <b>Quebec:</b>                              |                                  |
| Acme Waterproof Mfg. Co. ....               | 4060 St. Lawrence Blvd, Montreal |
| British Weatherwear (Canada) Ltd.....       | 4217 Iberville St., Montreal     |
| Crown Waterproof & Clothing Co. ....        | 1590 Sanguinet St., Montreal     |
| Croydon Manufacturing Company Limited ..... | 407 St. Peter St., Montreal      |
| Dunmore Manufacturing Co. ....              | 180 Van Horne St., Montreal      |
| Knickerbocker Mfg. Co. Ltd. ....            | 5530 Casgrain Ave., Montreal     |
| Matte, T., Enrg.....                        | 129, rue St-Dominique, Quebec    |
| Modern Waterproof Clothing Co. ....         | 15 Marie-Anne St. W., Montreal   |
| Seidman, H. & Company .....                 | 10 Ontario St. W., Montreal      |
| <b>Ontario:</b>                             |                                  |
| Barry Mfg. Co., The .....                   | 46 Advance Rd., Islington        |
| Courtley Manufacturing Co. ....             | 410 Adelaide St. W., Toronto     |
| Du-Val Associated Co's. ....                | 460 Richmond St. W., Toronto     |
| Lorence Enterprises .....                   | 258 Chilver Rd., Windsor         |
| Snyder & Son M.L. ....                      | 2777-81 Dundas St. W., Toronto   |
| <b>Alberta:</b>                             |                                  |
| Plas-ti-coat Ltd. ....                      | 3828-15 St. S. E., Calgary       |



## SECTION 3. THE MISCELLANEOUS CLOTHING INDUSTRY, N.E.S., 1953

The factory shipments made by the miscellaneous clothing industry, n.e.s. in 1953 had a value f.o.b. plant of \$11,147,296, an increase of \$832,627 or 8 per cent over the \$10,314,669 worth of goods shipped by it in the previous year. Further evidence of higher activity in the industry was the rise of employment from 1,394 in 1952 to 1,508 in 1953 accompanied by a corresponding increase in payroll from \$2,701,760 in the earlier year to \$2,942,318 in the latter. Higher also was the cost of materials consumed which rose from \$6,033,610 in 1952 to \$6,271,748 in 1953, an increase of about 4 per cent. Establishments numbered 62 in the first year compared with 67 in the second.

The industry was practically confined to Ontario and Quebec, these two provinces having 23 and 40 establishments respectively. Three of the remaining 4 establishments were located in Manitoba and one in British Columbia. Quebec dominated the industry with shipments valued at \$7,587,020 or 68 per cent of the total and with 1,007 or 67 per cent of all persons employed.

From point of view of size, 7 establishments each making shipments valued between \$500,000 and \$1,000,000 accounted for 45 per cent of the industry's total. The employment of wage-earners by the industry was fairly constant with the variation ranging from a high of 1,379 in February to a low of 1,135 in December.

The principal commodity of the miscellaneous clothing industry, n.e.s. is tailors' canvas fronts of which 273,271 dozen worth \$3,421,260 were shipped in 1953. Shipments of other main commodities in order of importance were as follows: shoulder pads, 1,406,689 dozen valued at \$1,514,821; belts, 370,695 dozen at \$1,248,864 and suspenders, 171,368 dozen at \$842,576. Further detail of commodities is to be found in Table 2. Unfortunately, many of the items shipped by the industry cannot be shown separately as they are produced by only one or two firms. It is this reason which prevents the breakdown of the safety clothing item into its various components of aprons, gloves, mitts, leggings, sleeves, etc. Other items of production include academic gowns, burial garments, dress shields, shoulder straps, and vestments.

TABLE 1. Principal Statistics, 1949 to 1953

| Year and Provinces                  | Estab-<br>lish-<br>ments | Em-<br>ployees | Salaries<br>and<br>wages | Cost of<br>materials<br>used | Gross<br>value of<br>production <sup>1</sup> |
|-------------------------------------|--------------------------|----------------|--------------------------|------------------------------|--|
|                                     | No.                      | No.            | \$                       | \$                           | \$   |
| 1949 .....                          | 58                       | 1,257          | 2,048,608                | 3,717,540                    | 7,230,170                                    |
| 1950 .....                          | 61                       | 1,392          | 2,371,932                | 4,269,989                    | 8,187,133                                    |
| 1951 .....                          | 61                       | 1,359          | 2,356,489                | 4,924,485                    | 8,808,248                                    |
| 1952                                |                          |                |                          |                              |  |
| Canada .....                        | 62                       | 1,394          | 2,701,760                | 6,033,610                    | 10,314,669                                   |
| Quebec .....                        | 37                       | 920            | 1,777,034                | 4,031,711                    | 6,748,785                                    |
| Ontario .....                       | 22                       | 460            | 901,752                  | 1,969,254                    | 3,488,871                                    |
| Manitoba and British Columbia ..... | 3                        | 14             | 22,974                   | 32,645                       | 77,013                                       |
| 1953                                |                          |                |                          |                              |  |
| Canada .....                        | 67                       | 1,508          | 2,942,318                | 6,271,748                    | 11,147,296                                   |
| Quebec .....                        | 40                       | 1,007          | 1,960,962                | 4,414,307                    | 7,587,020                                    |
| Ontario .....                       | 23                       | 481            | 958,544                  | 1,816,958                    | 3,470,760                                    |
| Manitoba and British Columbia ..... | 4                        | 20             | 22,812                   | 40,483                       | 89,516                                       |

1. Commencing with 1952 the gross value of production was replaced by value of factory shipments.

TABLE 2. Factory Shipments, 1952 and 1953

| Principal products                             | 1952        |                          | 1953        |                          |
|--|-------------|--------------------------|-------------|--------------------------|
|  | Quantity    | Selling value at factory | Quantity    | Selling value at factory |
|  |             | \$                       |             | \$                       |
| Armlets and sleeve supporters ..... Doz.       | 17, 141     | 23, 676                  | 12, 624     | 19, 718                  |
| Belts ..... "                                  | 302, 898    | 1, 153, 638              | 370, 695    | 1, 248, 864              |
| Garters and hose supporters ..... "            | 66, 292     | 247, 633                 | 80, 011     | 243, 241                 |
| Suspenders ..... "                             | 205, 061    | 974, 928                 | 171, 368    | 842, 576                 |
| Safety clothing ..... -                        | -           | 381, 157                 | -           | 463, 127                 |
| Tailors' canvas fronts ..... Doz.              | 219, 139    | 2, 933, 318              | 273, 271    | 3, 421, 260              |
| Shoulder pads ..... "                          | 1, 873, 226 | 1, 999, 326              | 1, 406, 689 | 1, 514, 821              |
| Tailors' pads and other supplies ..... -       | -           | 150, 000                 | -           | 649, 671                 |
| All other products ..... -                     | -           | 2, 261, 553              | -           | 2, 415, 596              |
| Contract work, custom work and repairs ..... - | -           | 189, 440                 | -           | 328, 422                 |
| <b>Total</b> ..... -                           | -           | <b>10, 314, 669</b>      | -           | <b>11, 147, 296</b>      |

TABLE 3. Employees, Salaries and Wages by Provinces, 1952 and 1953

|                                     | 1952          |            |            |                          | 1953          |            |               |                          |
|-------------------------------------|---------------|------------|------------|--------------------------|---------------|------------|---------------|--------------------------|
|                                     | Total         | Male       | Female     | Total salaries and wages | Total         | Male       | Female        | Total salaries and wages |
|                                     | No.           | No.        | No.        | \$                       | No.           | No.        | No.           | \$                       |
| <b>Salaried employees:</b>          |               |            |            |                          |               |            |               |                          |
| Quebec .....                        | 172           | 99         | 73         | 635, 665                 | 174           | 98         | 76            | 674, 642                 |
| Ontario .....                       | 79            | 54         | 25         | 270, 186                 | 70            | 45         | 25            | 258, 544                 |
| Manitoba and British Columbia ..... | 4             | 3          | 1          | 11, 951                  | 7             | 5          | 2             | 7, 560                   |
| <b>Canada</b> .....                 | <b>255</b>    | <b>156</b> | <b>99</b>  | <b>917, 802</b>          | <b>251</b>    | <b>148</b> | <b>103</b>    | <b>940, 746</b>          |
| <b>Wage-earners:</b>                |               |            |            |                          |               |            |               |                          |
| Quebec .....                        | 748           | 167        | 581        | 1, 141, 369              | 833           | 196        | 637           | 1, 286, 320              |
| Ontario .....                       | 381           | 112        | 269        | 631, 566                 | 411           | 126        | 285           | 700, 000                 |
| Manitoba and British Columbia ..... | 10            | 1          | 9          | 11, 023                  | 13            | 1          | 12            | 15, 252                  |
| <b>Canada</b> .....                 | <b>1, 139</b> | <b>280</b> | <b>859</b> | <b>1, 783, 958</b>       | <b>1, 257</b> | <b>323</b> | <b>934</b>    | <b>2, 001, 572</b>       |
| <b>All employees:</b>               |               |            |            |                          |               |            |               |                          |
| Quebec .....                        | 920           | 266        | 654        | 1, 777, 034              | 1, 007        | 294        | 713           | 1, 960, 962              |
| Ontario .....                       | 460           | 166        | 294        | 901, 752                 | 481           | 171        | 310           | 958, 544                 |
| Manitoba and British Columbia ..... | 14            | 4          | 10         | 22, 974                  | 20            | 6          | 14            | 22, 812                  |
| <b>Canada</b> .....                 | <b>1, 394</b> | <b>436</b> | <b>958</b> | <b>2, 701, 760</b>       | <b>1, 508</b> | <b>471</b> | <b>1, 037</b> | <b>2, 942, 318</b>       |

TABLE 4. Monthly Employment of Wage-Earners, 1952 and 1953

| Months                | 1952 |        |       | 1953 |        |       |
|-----------------------|------|--------|-------|------|--------|-------|
|                       | Male | Female | Total | Male | Female | Total |
| January .....         | 273  | 826    | 1,099 | 341  | 1,007  | 1,348 |
| February .....        | 276  | 823    | 1,099 | 351  | 1,028  | 1,379 |
| March .....           | 271  | 880    | 1,151 | 341  | 982    | 1,323 |
| April .....           | 279  | 889    | 1,168 | 324  | 962    | 1,286 |
| May .....             | 271  | 841    | 1,112 | 321  | 941    | 1,262 |
| June .....            | 274  | 808    | 1,082 | 322  | 924    | 1,246 |
| July .....            | 268  | 790    | 1,058 | 330  | 897    | 1,227 |
| August .....          | 284  | 817    | 1,101 | 322  | 912    | 1,234 |
| September .....       | 286  | 882    | 1,168 | 319  | 940    | 1,259 |
| October .....         | 290  | 911    | 1,201 | 325  | 917    | 1,242 |
| November .....        | 290  | 904    | 1,194 | 309  | 839    | 1,148 |
| December .....        | 294  | 880    | 1,174 | 311  | 824    | 1,135 |
| Monthly average ..... | 280  | 859    | 1,139 | 323  | 934    | 1,257 |

TABLE 5. Principal Statistics of the Miscellaneous Clothing Industry, n.e.s., 1952 and 1953, Grouped According to the Size of Establishments

| Firms having factory shipments of  | Establishments | Employees    | Salaries and wages | Cost of materials used | Value of factory shipments |
|------------------------------------|----------------|--------------|--------------------|------------------------|----------------------------|
|                                    | No.            | No.          | \$                 | \$                     | \$                         |
| 1952                               |                |              |                    |                        |                            |
| Under \$25,000 .....               | 18             | 71           | 109,219            | 128,015                | 287,566                    |
| \$ 25,000 to under \$ 50,000 ..... | 9              | 68           | 117,825            | 170,213                | 360,516                    |
| \$ 50,000 " " \$ 100,000 .....     | 6              | 92           | 177,673            | 197,886                | 458,266                    |
| \$100,000 " " \$ 200,000 .....     | 15             | 344          | 608,185            | 1,221,774              | 2,324,578                  |
| \$200,000 " " \$ 500,000 .....     | 7              | 201          | 379,725            | 1,002,188              | 1,710,961                  |
| \$500,000 " " \$1,000,000 .....    | 7              | 618          | 1,309,133          | 3,313,534              | 5,172,782                  |
| <b>Total</b> .....                 | <b>62</b>      | <b>1,394</b> | <b>2,701,760</b>   | <b>6,033,610</b>       | <b>10,314,669</b>          |
| 1953                               |                |              |                    |                        |                            |
| Under \$25,000 .....               | 18             | 64           | 102,220            | 109,769                | 278,083                    |
| \$ 25,000 to under \$ 50,000 ..... | 9              | 58           | 89,515             | 135,102                | 284,729                    |
| \$ 50,000 " " \$ 100,000 .....     | 10             | 143          | 276,267            | 369,558                | 774,049                    |
| \$100,000 " " \$ 200,000 .....     | 13             | 287          | 544,073            | 968,905                | 2,007,788                  |
| \$200,000 " " \$ 500,000 .....     | 10             | 336          | 642,095            | 1,670,498              | 2,754,890                  |
| \$500,000 " " \$1,000,000 .....    | 7              | 620          | 1,288,148          | 3,017,916              | 5,047,757                  |
| <b>Total</b> .....                 | <b>67</b>      | <b>1,508</b> | <b>2,942,318</b>   | <b>6,271,748</b>       | <b>11,147,296</b>          |



TABLE 6. Power Installation, 1953

| Classes of power                              | Number of units | Horse-power Capacity |
|---|-----------------|----------------------|
| Electric motors operated by purchased power:  |                 |                      |
| In use.....                                   | 454             | 542                  |
| Idle.....                                     | 25              | 22                   |
| <b>Total Power used in manufacturing.....</b> | <b>479</b>      | <b>564</b>           |

TABLE 7. Consumption of Fuel and Electricity, 1953

| Kinds of fuel  | Unit of measure | Quantity  | Cost value at factory |
|--|-----------------|-----------|-----------------------|
|  |                 |           | \$                    |
| Bituminous coal.....                                       | Ton             | 265       | 3,593                 |
| Coke.....  | "               | 20        | 431                   |
| Gasoline (including Gasoline used in cars and trucks)..... | Imp. gal.       | 5,562     | 2,265                 |
| Fuel oil.....  | "               | 29,521    | 4,941                 |
| Gas, manufactured.....                                     | M. cu. ft.      | 789       | 1,180                 |
| Other fuel.....  |                 | —         | 1,000                 |
| <b>Total cost of fuel.....</b>                             |                 | —         | <b>13,410</b>         |
| Electricity purchased (including service charges).....     | K.W.H.          | 1,141,022 | 25,465                |
| <b>Total cost of fuel and electricity.....</b>             |                 | —         | <b>38,875</b>         |

## APPENDIX

## Firms Engaged in the Manufacture of Miscellaneous Clothing, n.e.s., 1953

| Name of firm                             | Location                            |
|--|-------------------------------------|
| <b>Quebec:</b>                           |                                     |
| Allen Silk Mills (Canada) Ltd.....       | 752 Victoria Square, Montreal       |
| Allied Industries Regd.....              | 1410 Clark St., Montreal            |
| Adjustable Shoulder Straps Inc.....      | 1124 Laurier Ave., Montreal         |
| Arrow Manufacturing Co.....              | 9124 St. Lawrence Blvd., Montreal   |
| Artistic Headwear Mfg. Co. Inc.....      | 124 McGill St., Montreal            |
| Atlantic Pad Co. Reg'd.....              | 1604 St. Lawrence Blvd., Montreal   |
| Bouzaine M. & Co., Ltd.....              | 3575 St. Lawrence Blvd., Montreal   |
| Canada Pad Ltd.....                      | 460 St. Catherine St. W., Montreal  |
| Dominion Belt Co.....                    | 209 Vallee St., Montreal            |
| Donahue Corporation of Canada Ltd.....   | 1800 Moreau Ave., St. Hyacinthe     |
| Duroform Shoulder Pad Corporation.....   | 370 Guy St. Montreal                |
| Exclusif Pad Enrg.....                   | St. Bernard                         |
| Form Craft Products Co.....              | 5505 St. Lawrence Blvd., Montreal   |
| Form Fit Shoulder Pad Ltd.....           | 973 St. Antoine St., Montreal       |
| Glassford Ltd., H.B.....                 | 2491 Demontigny St. E., Montreal    |
| Guarantee Pad Mfg.....                   | 121 Rachel St. E., Montreal         |
| Hubscher Ribbon Corp. Ltd.....           | 395 Mayor St., Montreal             |
| Ideal Perfect Pad Limited.....           | 370 Guy St., Montreal               |
| Kettler Mfg.....                         | 1414 Bleury St., Montreal           |
| La Robe Mortuaire de Luxe Enrg.....      | 7066, rue Chambord, Montreal        |
| Montreal Suspenders & Umbrellas Ltd..... | 110 St. Peter St., Montreal         |
| New York Pad Co.....                     | 58 Mount Royal Ave. East., Montreal |
| Newey Brothers (Canada) Ltd.....         | Cabana St., Granby                  |

## Firms Engaged in the Manufacture of Miscellaneous Clothing, n.e.s., 1953 - Concluded

| Name of firm                                   | Location  |
|--|---|
| <b>Quebec - concluded:</b>                     |   |
| Pads Limited .....                             | 680 Notre-Dame St. W., Montreal                 |
| Paramount Pad (Canada) Ltd. ....               | 9500 St. Lawrence Blvd., Montreal               |
| Patenaude, Omer Enrg. ....                     | 13 St. Ignace St., Laprairie                    |
| Premier Button & Silver Belt Co. ....          | 19 Notre-Dame St. E., Montreal                  |
| Premier Shoulder Pad Co. ....                  | 6930 Papineau Ave., Montreal                    |
| Quality Pad Inc. ....                          | 1030 St. Alexander St., Montreal                |
| Raymor Belt Co. ....                           | 2006 City Councillors St., Montreal             |
| Reliable Pad Company Ltd. ....                 | 83 Rachel St. E., Montreal                      |
| Robert Gens Company (1950) Ltd. ....           | 34 Notre-Dame St. E., Montreal                  |
| Royal Belt Co. ....                            | 1449 St. Alexander St., Montreal                |
| Royal Suspender Mfg. Co., The .....            | 7132 St. Lawrence Blvd., Montreal               |
| Roycraft Manufacturing Co. ....                | 307 St. Catherine St. W., Montreal              |
| Saguenay Equipment Reg'd. ....                 | Rue Taschereau, Arvida                          |
| St. Lawrence Suspender Company .....           | 2114 St. Lawrence Blvd. Montreal                |
| Superior Brand Limited .....                   | 7248 St. Urbain St., Montreal                   |
| Superior Pad Co. Reg'd .....                   | 406 Laguchetière St. W., Montreal               |
| Wolf Brand Cravat & Suspender Co. ....         | 2033-35 Clark St., Montreal                     |
| <b>Ontario:</b>                                |   |
| Avenue Belt Mfg. Ltd. ....                     | 96 Spadina Ave., Toronto                        |
| Brophey Co. Ltd., The W.A. ....                | 59 Wellington St. W., Toronto                   |
| Gartinkel & Co. Ltd., Louis .....              | 638 College St., Toronto                        |
| Gerry Nufoam Co. Ltd. ....                     | 1536 Dundas St. W., Toronto                     |
| Harcourts Limited .....                        | 103 King St. W., Toronto                        |
| Harris-Banks Reg'd. ....                       | 116 Spadina Ave., Toronto                       |
| Industrial Safety Equipment Co. Ltd. ....      | Algic Ave. & Queen Elizabeth Highway, Etobicoke |
| Jarwoods Ltd. ....                             | 247 Berkeley St., Toronto                       |
| King Suspender & Neckwear Co., The .....       | 240 Richmond St. West, Toronto                  |
| Kleinert Rubber Co., I.B. ....                 | 91 Wellington St. W., Toronto                   |
| Loree Mfg. Co .....                            | 67 Yonge St., Toronto                           |
| Master Pad Co. ....                            | 20 Maud St., Toronto                            |
| Mayfair Specialties .....                      | 350 Sorauren Ave., Toronto                      |
| Mine Safety Appliances Co. Of Canada Ltd. .... | 500 Macpherson Ave., Toronto                    |
| Minnies of Canada .....                        | 52 Teddington Park Ave., Toronto                |
| National Pad Limited .....                     | 80 Nelson St., Toronto                          |
| Perfect Coat Front Co. ....                    | 77 Wellington St. W., Toronto                   |
| Princeton Mfg. Ltd. ....                       | 44-48 York St., Toronto                         |
| Safety Supply Company .....                    | 21 Dundas Square, Toronto                       |
| Stein & Co. Ltd., A. ....                      | 41 Peter St., Toronto                           |
| Style Shoulder Pad Co. ....                    | 116 Spadina Ave., Toronto                       |
| Tail-A Belts .....                             | 301 King St. W., Toronto                        |
| Toronto Tailors supplies .....                 | 408 Spadina Ave., Toronto                       |
| <b>Manitoba:</b>                               |   |
| Canadian Star Novelty Mfg. Co. ....            | 706 Maryland St., Winnipeg                      |
| Devon Suspender Company .....                  | 164 Princess St., Winnipeg                      |
| Winnipeg Pad Mfg. Co. ....                     | 184 Henry Ave., Winnipeg                        |
| <b>British Columbia:</b>                       |   |
| Pacific Manufacturing Co. ....                 | 3126 Main St., Vancouver                        |

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