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DOMINION BUREAU OF STATISTICS - CANADA  
Dominion Statistician: R. H. Coats, B.A., F.S.S. (Hon.), F.R.S.D.  
Mining, Metallurgical and Chemical Branch  
Chief: S. J. Cook, B.A., A.I.C., F.C.I.C.

THE SAND-LIME BRICK INDUSTRY IN CANADA, 1927.

Production from the sand-lime brick industry in Canada in 1927 amounted in value to \$939,911 as compared with \$629,672 in the previous year and \$854,055 in 1925. This output included 72,864 M sand-lime brick valued at \$864,911 against a production of 50,282 M worth \$606,409 in 1926 and 68,869 M at \$854,055 in 1925. The balance of the output in each year consisted mainly of hollow building blocks.

Eleven plants were operating in Canada during 1927 of which 7 were located in Ontario, 2 in Quebec and 2 in Manitoba. These concerns employed a capital of \$1,586,064, and distributed \$300,318 in salaries and wages to an average of 254 workmen. Purchased materials cost \$258,777 and the value added by manufacturing was \$681,134.

Table 1.- PRINCIPAL STATISTICS OF THE SAND-LIME BRICK INDUSTRY IN CANADA, 1923 - 1927.

Year	No. of plants	Capital employed	No. of employees	Salaries and wages	Cost of materials	Selling value of products	Value added by manufacturing
				\$	\$	\$	\$
1923 ...	8	1,042,619	225	285,248	218,118	897,960	679,842
1924 ...	12	1,346,239	236	248,045	182,260	619,946	438,686
1925 ...	10	960,729	239	257,116	130,555	854,055	723,500
1926 ...	10	1,082,577	218	223,599	197,400	629,672	432,272
1927 ...	11	1,586,064	254	300,318	258,777	939,911	681,134

Table 2.- MATERIALS USED IN THE SAND-LIME BRICK INDUSTRY IN CANADA, 1926 and 1927.

Item	Unit of Measure	1 9 2 6		1 9 2 7	
		Quantity	Cost at works	Quantity	Cost at works
			\$		\$
Portland cement.....	barrels	8,057	12,071	9,490	18,306
Quicklime.....	bushels	270,687	98,471	383,434	138,404
Sand.....	cu. yd.	84,724	82,979	111,007	96,367
Gravel.....	cu. yd.	3,489	2,722	...	...
Other materials.....	-	...	1,157	...	5,700
TOTAL.....	-	...	197,400	...	258,777

Table 3.- PRODUCTS OF THE SAND-LIME BRICK INDUSTRY IN CANADA, 1926 and 1927.

Item	1 9 2 6		1 9 2 7	
	Quantity	Selling value	Quantity	Selling value
		\$		\$
Sand-lime brick.....	50,282 M.	606,409	72,864 M.	864,911
Other products (x).....	...	23,263	...	75,000
TOTAL.....	...	629,672	...	929,911

(x) Includes hollow building blocks, etc.

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