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Annual Industry Report

Manufactures of the Non-metallic Minerals

TANK AND THE PROPERTY PROPERTY AND THE TOTAL OF

### THE SAND-LIME BRICK INDUSTRY, 1947

Four plants in Canada were engaged chiefly in making sand-lime building brick during 1947. Two of these were located in Ontario, 1 in Quebec and 1 in Manitoba. Production, including some building blocks and insulation brick, was valued at \$592,170 compared with the 1946 total of \$651,781.

An average of 125 people was employed in these works in 1947, and they were paid \$210,754 in salaries in wages. Expenditures for fuel and electricity amounted to \$55,982 and for processing materials to \$152,362.

Production of sand-lime brick amounted to 35,017 M valued at \$527,275, a decline in both quantity and value from the output of 39,096 M brick at \$572,008 in the previous year. Production of sand-lime building blocks decreased to 323 M at \$56,220 from 353 M at \$58,333 in 1946.

Table 1 - PR	INCIPAL STR	ITISTIUS UP	THE SAND-I	IME BRICK IND	USIRI IN CANF	ADA, 1042-1047
		Average		Cost of		Gross sell-
	Number	number	Salaries	fuel and	Cost of	ing value
Year	of	of em-	and	electricity	materials	of products

Year	of	of em-	and	electricity	materials	of products
	plants	ployees	wages	at works	at works	at works
			\$	\$	\$	\$
1942	5	93	120,039	30,318	99,724	303,762
1943	4	56	84,313	22,025	66,673	213,247
1944	3	46	84,130	20,729	59,609	211,603
1945		78	125,321	28,615	84,639	308,652
1946		134	236,566	47,651	211,920	651,781
1947	•• 4	125	210,754	55,982	152,362	592,170

Note: Profits or losses cannot be calculated from the above figures as data are not available for general expense items such as interest, rent, depreciation, taxes, insurance, advertising, etc.

This report was prepared by J. J. Parchelo, Statistician, Metal and Chemical Products.

#### Sand-lime Brick

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Table 2 - EMPLOYEES, SALARIES AND WAGES, 1946 a	MAGES, 1946 and 194	£ 7
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			1946	1947
Salaried employees -	- Male	No.	10	10
	Female	No.	1	1
	Total	No.	11	11
Wage-earners	- Male	No.	118	107
	Female		5	7
	Total	No.	123	114
	TOTAL EMPLOYEES	No.	134	125
Salaries		\$	34,842	33,141
Wages		44	201,724	177,613
TOTAL SALAR TES	AND WAGES	\$	236,566	210,754

Table 3 - WAGE-EARNERS, BY MONTHS, 1946 and 1947 (Number on payroll on the last work-day of each month)

work-day of ouch monon/					
Month	1946	1947	Month	1946	1947
January	110	102	August	133	121
February	106	103	September	130	103
March	120	112	October	122	112
April	124	120	November	119	127
May	130	121	December	119	114
June	127 130	120 117	Average	123	114

### Table 4 - FUEL AND ELECTRICITY USED, 1946 and 1947

		194	4 6	194	17. GAU
Kind	Unit of measure	Quantity	Cost at works	Quantity	Cost at works
			\$		\$
CoalLignite	ton	751	3,909	60	252
Bituminous-Canadian	P 1 8				
Imported	ton	2,889	26,170	3,557	37,490
Coke	ton	380	3,812		
Gasoline	Imp.gal.	15,818	4,200	24,863	8,819
Tuel oil	Imp.gal.			9,800	1,576
Electricity purchased	K.W.H.	493,200	9,560	447,110	7,845
TOTAL			47,651		55,982

### Table 5 - POWER EQUIPMENT, 1946 and 1947

	1	946	1947	
Kind		Total rated horse power	Number of units	Total rated horse power
Primary equipment Electric motors run by purchased	1	50	R + 7	
power (except motor-generator sets)	46	900	40	754
TOTAL	47	950	40	754
Stationary power boilers	7	670	3	135

# Sand-lime Brick

#### Table 6 - MATERIALS USED IN MANUFACTURING, 1946 and 1947

		19	4 6	19	1947	
Materials	Unit of measure	Quantity	Cost at works	Quantity	Cost at works	
			\$		\$	
Portland cement	bag	4,692	2,604	1,800	1,102	
Quicklime	ton	8,609	87,060	7,505	78,372	
Sand and gravel	cu.yd.	83,802	113,088	54,008	68,819	
Other materials			9,168		4,069	
TOTAL #			211,920		152,362	

# Table 7 - PRODUCTS MADE, 1946 and 1947

	1	946	1	947
Product	Quantity	Selling value at works	Quantity	Selling value at works
	M	\$	M	\$
Sand-lime brick	39,096	572,008	35,017	527,275
Sand-lime building blocks	353	58,333	323	56,220
Other products (*)		21,440		8,675
TOTAL	0 0 0	651,781	0 d 0	592,170

(\*) Includes cement blocks, cinder blocks and insulating brick.

Table 8 - PRODUCTION OF SAND-LIME BRICK IN CANADA, 1938-1947

Year	Quantity	Selling value at works	Year	Quantity	Selling value at works
And a state of the	M	\$		M	\$
1938	8,774	99,573	1943	9,088	123,268
1939	11,805	133,168	1944	12,235	171,594
1940	17,405	196,423	1945	15,514	260,136
1941	19,223	230,030	1946	39,096	572,008
1942	12,472	169,716	1947	35,017	527,275

# LIST OF FIRMS IN THE SAND-LIME BRICK INDUSTRY, 1947

Name of Firm	Address
Standard Lime Company Limited Harbour Brick Co. Ltd. Toronto Brick Co. Ltd.	1595 St. Gregoire St., Montreal, Quebec 565 Fleet St. West, Toronto, Ontario Victoria Park Ave., Toronto, Ontario
Alsip Brick, Tile & Lumber Company, Limited	537 Portage Ave., Winnipeg, Manitoba

