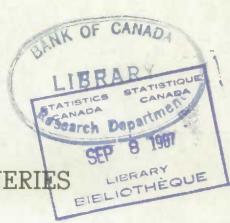
45-205

MAY 1 1 1966





PETROLEUM REFINERIES

1963

#### CONSISTING OF:

- 1. Petroleum Refineries
- 2. Petroleum Refining
- 3. Manufacturers of Lubricating Oils and Greases

## ANNUAL CENSUS OF MANUFACTURES

Published by Authority of The Minister of Trade and Commerce

#### DOMINION BUREAU OF STATISTICS

Industry Division

April 1966 6521-856 Price: 50 cents

#### PUBLICATIONS

In addition to the report, on this industry, the DBS publishes annual statistics on a number of related industries and current statistics on the more important commodities. Copies of reports provided in the following list are available from the Information and Public Relations Division of the DBS, Ottawa or from the Queen's Printer, Hull, P.Q.

C 4-1.	N. 8 425		Pri	ce
Catalogue number	Title	Periodicity	Per copy	Per
45 - 205	Petroleum Refineries	A	.50	
45 - 207	Other Petroleum and Coal Products Industries	A	.50	
13 - 505	Energy Consumption in Manufacturing and Mining Industries, 1926- 1953	0	\$1.00	
13 - 506	Energy Sources in Canada, 1948 and 1952	0	1.00	
13 - 507	Energy Sources in Canada, 1926, 1929, 1933 and 1939	0	1.00	
26 - 002	Preliminary Report on Coal Production	M	.10	\$1.0
26 - 006	Crude Petroleum and Natural Gas Production	M	.20	2.0
26 - 206	Coal Mining Industry	A	1.00	
26-213	Crude Petroleum and Natural Gas Industry	A	.50	
31 - 001	Inventories, Shipments and Orders in Manufacturing Industries	M	.30	3.0
31 - 201	General Review of the Manufacturing Industries of Canada	A	2.00	
45-004	Refined Petroleum Products	M	.30	3.0
45 - 204	Refined Petroleum Products	A	1.50	
45 - 206	Consumption of Petroleum Fuels	A	.25	
55 - 001	Oil Pipe Line Transport	M	.20	2.0
55 - 002	Gas Utilities	M	.20	2.0
55 - 201	Oil Pipe Line Transport	A	.75	
55 - 202	Gas Pipe Line Transport	A	.50	
65 - 004	Exports by Commodities	M	.75	7.5
65-007	Imports by Commodities	M	.75	7.5
Special	Sales of Lubricating Oils and Greases and Motor Gasoline	A	.25	
Special	Retail Outlets for Motor Gasoline	A	.25	

A - Annual O - Occasional M - Monthly

Remittances should be in the form of cheque or money order, made payable to the Receiver General of Canada and forwarded to the Information and Public Relations Division, Ottawa or to the Queen's Printer, Hull, P.Q.

# PETROLEUM REFINERIES 1963

#### SECTION 1. PETROLEUM REFINERIES, 1963

Data presented in this report under the heading of Petroleum Refineries reflect implementation of the revised Standard Industrial Classification (S.I.C.) and the New Establishment Concept which are being used by the Dominion Bureau of Statistics in its industry statistics compilations—see items "Standard Industrial Classification" and "Establishment" in the Explanatory Notes section of this report.

For statistical purposes, the industry titled Petroleum Refineries in the revised Standard Industrial Classification covers establishments primarily engaged in refining crude petroleum and in producing fuel oils, lubricating oils, illuminating oils and other petroleum products. The industry also includes establishments primarily engaged in blending lubricating oils and greases which they have purchased.

It should be noted that for purposes of presentation of statistics in this report recognition is being given to Petroleum Refining and to Manufacturers of Lubricating Oils and Greases as sub-classifications within this industry group. The former industry includes establishments primarily engaged in refining crude petroleum while the latter includes establishments primarily engaged in blending lubricating oils and greases which they have purchased.

Note: Petroleum Refineries covered in the tables in Section 1 include the operations of two sub-classifications of industries a) Petroleum Refining (see Section 2) which includes establishments primarily engaged in refining crude petroleum and b) Manufacturers of Lubricating Oils and Greases (see Section 3) which includes establishments primarily engaged in blending lubricating oils and greases.

#### SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- P preliminary figures.
- revised figures.
- x confidential to meet secrecy requirements of the Statistics Act.

TABLE 1 A. Principal Statistics classified by Province, 1962 and 1963

				Manu	Ifacturing	activity			Y	Т	Total activ	rity	
Y 886	Estab-		duction a		Cont of	Control	Value of			owners utners		otal oyees	
and province	lish- ments	Number	Man- hours pald	Wages	Cost of fuel and elec- tricity	Cost of materials and supplies	shipments of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Total value added
	No.		'000			\$'000				\$'000		\$*0	000
1961													
Totals	57	7,406	15,844	41,527	10,968	911,693	1,200,612	280,726	х	х	10,991	64,768	281,989
1962													
Newfoundland	1	1											
Prince Edward Island													
Nova Scotia	1	2,445	5,287	14,438	3,196	401,495	516,270	109,502	_	_	3,479	21.679	110,054
New Brunswick	1												
Quebec	8												
Ontario	16	2,150	4,622	12,723	2,460	311,577	399,480	86,549	_	_	3,196	19,928	87,223
Manitoba	5	305	658	1,854	466	39,392	51,764	12,256	x	x	687	3,523	12,364
Saskatchewan	6	626	1,313	3,429	1,037	59,355	76,218	16,000	_	_	869	5,045	16,086
Alberta	11	873	1,897	5,117	1,895	85,434	113,607	25,618		-	1,228	7,604	25,898
British Columbia	8	)											
Yukon and Northwest Territories	1	725	1,608	4,357	1,390	96,754	116,926	23,585	-	-	1,076	6,814	24,804
Totals	58	7,124	15.385	41,918	10,444	994.007	1,274,286	273,509	x	x	10,535	64.593	276,429
1963													
2000													
Newfoundland	1	х	x	x	х	x	x	х	-	-	x	x	х
Prince Edward Island	-	-	_	_	-	-	_		-	_	-		-
Nova Scotia	1	x	х	х	х	х	х	x	-	_	x	ж	х
New Brunswick	1	x	х	x	x	х	х	x	-	-	x	х	X
Quebec	8	1,783	3,896	11,157	2,780	338,808	417,452	80,724	-	-	2,562	16,891	81,271
Ontario	16	2,132	4,525	12,857	2,588	345,333	420,155	82,840	-	-	3,085	19,873	83,492
Manitoba	4	324	687	1,891	504	39,830	55,221	13,326	-	-	766	3,789	13,735
Saskatchewan	6	617	1,310	3,530	918	62,647	82,864	19,357	-	-	835	5,044	19,555
Alberta	9	790	1,691	4,774	1,921	93,648	124,608	28,046	-	-	1,121	7, 150	28,449
British Columbia	8	680	1,461	4,121	1,266	89,685	116,651	23,588		-	978	6,349	24,155
Yakoa and Porthwest Turitorius	1	х	х	x	x	х	x	x	-	-	x	x	х
Totals	55	6,905	14,930	41,752	10,882	1,069,805	1,344,872	274,824	_	_	10,088	63,692	278,526

TABLE 1 B. Principal Statistics classified by Size Groups hased on Shipments of Goods of Own Manufacture, 1962 and 1963

				Man	ifacturing	activity					Total acti	lvity	
Size group	Estab- lish- ments		oduction a sted work		Cost of	Cost of	Value of shipments of goods	Value		owners		otal oyees	Total
	menes	Number	Man- hours paid	Wages	elec- trlcity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	value added
	No.		'000			\$'000				\$'000		\$'0	000
1962													
Inder \$10,000	} 3	3	5	7		15	42	26	x	x	4	10	26
25,000 '' 49,999	} 3	2	4	7	3	54	166	112	_	**	10	62	111
100,000 " 199,999	-	_	_	_	_	_	Allen		_	-	-		_
200,000 ' 499,999	4	29	53	98	40	693	1, 133	428	-	_	72	344	445
500,000 '' 999,999	9	307	79	1,611	70 469	1,500 16,918	2,691 22,464	715 5, 991	_		78 431	2, 299	763 6,337
1,55,000,000 and over lead offices, sales offices and auxiliary units	35	6,743	14,537	40,028	9, 860	974, 827	1, 247, 769	266, 237	delle	_	9,940	61, 489	268, 747
RUXIIIRIY UILIUS			* * *			* * *				0 . 0		!	
Totals	58	7, 124	15,385	41,918	10, 444	994,007	1, 274, 266	273,509	X	x	10,535	64,593	276, 42
1963													
Jnder \$10,000 5 10,000 to \$ 24,999 25,000 " 49,999	} 3	3	7	8	••	9	41	27	-	11-	8	23	2'
50,000 '' 99,999	3	11	21	40	4	31	243	104		-	24	118	121
100,000 '' 199,999	3	17	34	65	30	557	974	413	_		49	245	434
500,000 '' 999,999	3	29	61	122	14	1,192	2,090	966	_	_	72	387	98'
1,000,000 ' 4,999,999	8 35	6, 574	615 14, 192	1,468	413 10, 421	16, 244 1,051,773	22, 067 1,319, 457	5.532 267,781	_	=	9,557	2,074 60,844	5,98: 270,97
auxiliary units													
Totals	55	6, 905	14, 930	41, 752	10.882	1.069.805	1.344.872	274 824			10,088	63, 692	278, 53

TABLE 1C. Principal Statistics classified by Size Groups based on Manufacturing Value Added, 1962 and 1963

				Man	ufacturing	activity					Fotal acti	vity	
Size group	Estab- lish- ments		oduction a		Cost of	Cost of	Value of shipments of goods	Value		owners		otal oyees	Total
	money	Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	value added
	No.		'000			\$'000				\$'000		\$'0	100
1982													
Under \$10,000\$ 10,000 to \$ 24,999	} 4	4	7	9	2	30	72	40	х	х	6	18	40
25,000 '' 49,999 50,000 '' 99,999	} 4	19	28	67	60	381	1,025	228	_	_	35	152	261
100,000 " 199,999 200,000 " 499,999 500,000 " 999,999 1,000,000 " 4,999,999 5,000,000 and over	5 6 3 18 18	37 168 155 1,750 4,991	79 346 363 3,837 10,726	139 784 926 10,355 29,638	43 330 100 3,405 6,503	1, 481 7, 290 11, 178 225, 233 748, 414	2, 163 9, 455 13, 371 277, 935 970, 245		11111	-	91 282 222 2,708 7,191	437 1,412 1,294 16,053 45,228	699 2, 085 2, 606 54, 183 216, 556
auxiliary units	***	* * *			* * *	* * *					4 1 4	* * *	
Totals	58	7, 124	15, 385	41, 918	10, 444	994, 007	1,274,266	273,509	х	X	10,535	64, 593	276, 429
Under \$10,000\$ 10,000 to \$ 24,999	} 3	3	7	8		9	41	27	_	_	8	23	27
25,000 '' 49,999	} 4	14	28	51	7	229	534	195	-	-	36	166	220
50,000 " 99,999 100,000 " 199,999 200,000 " 499,999 500,000 " 999,999 1,000,000 " 4,999,999 5,000,000 and over Head offices, sales offices and auxiliary units	3 4 5 15 21	23 88 184 1,389 5,204	46 193 422 2,973 11,262	82 397 1,034 8,251 31,928	29 52 311 2,809 7,672	831 4,601 8,893 190,883 864,361	1,240 5,945 12,798 235,760 1,088,554	440 1, 362 3, 557 42, 605 226, 637	-	-	61 149 252 2, 224 7, 358	290 708 1,487 12,965 48,052	482 1,538 3,832 44,073 227,853
Totals	55	6, 905	14, 930	41, 752	10 882	1.069 805	1,344, 872	274. 824		_	10,088	63, 692	278, 52

TABLE 1 D. Principal Statistics classified by Size Groups based on Total Value Added, 1962 and 1963

				Мал	ufacturing	activity				Т	otal activ	ity	
Size group	Estab-		oduction a		Cost of	Cost of	Value of shipments	Value		owners		otal oyees	Total
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	added	Number	With- drawals	Number	Salaties and wages	value added
	No.		*000			\$'000	1			\$'000		\$'0	00
1962							i						
Under \$10,000	} 4	4	7	9	2	30	72	40	х	х	6	18	40
25,000 ' 49,999	} 4	6	9	16	5	222	371	155	_	_	22	100	154
100,000 '' 199,999	6	50	98	190	98	1,640	2,816	740	-	-	104	488	806
200,000 ' 499,999 500,000 ' 999,999	6 3	168	346 363	784 926	330 100	7, 290 11, 178	9,455	1,958		_	282 222	1,412	2,085 2,606
1,000,000 ' 4,999,999 5,000,000 and over Head offices, sales offices and	18 18	1,750 4,991	3,837 10,726	10,355 29,638	3,405 6,503	225, 233 748, 414	277, 935	52,429 215,582	=	_	2,708 7,191	16,053 45,228	54, 183 216, 556
auxiliary units	1 . 1			4 * *							4 4 4		
Totals	58	7, 124	15, 385	41, 918	10,444	994,007	1,274, 266	273,509	х	х	10, 535	64, 593	276, 429
1963							1977						
Under \$10,000	1							0=				23	0.5
\$ 10,000 to \$ 24,999	3	3	7	8		9	41	27	_	_	8		27
25,000 ' 49,999 50,000 ' 99,999	} 4	14	28	51	7	2 29	534	195	-		36	166	220
100,000 ' 199,999 200,000 ' 499,999	3 4	23 88	46 193	82 397	29 52	831 4.601	1,240	1,362	_		61	290 708	482 1,538
500,000 '' 999,999	4	130	273	685	282	7,409	10, 236	2,558	_	_	189	1,069	2,566
1,000,000 ' 4,999,999 5,000,000 and over	15 22	1,300 5,347	2,819	7,800	2,589 7,921	174,371 882,356	214,759	38,611	_	_	2, 095 7, 550	12, 246 49, 189	40,786 232,905
Head offices, sales offices and													
	55	6.905	14. 930	41, 752			1.344.872		_		10.088	63,692	278, 526
Totals	33	0,503	12, 530	41, 132	10,084	1,003,003	1,022,012	~17,024			10,000	05,052	410,020

TABLE 1E. Principal Statistics classified by Size Groups based on Total Employed, 1962 and 1963

				Man	ifacturing	activity				Т	otal activ	ity	
Size group	Estab-		duction a	rkers Cost o		Cost of	Value of shipments			owners artners		otal oyees	Total
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	value added
	No.		'000			\$'000				\$'000		\$'0	00
1962													
Under 5 employed  5- 14 employed  15- 49  100-199  200-499  Head offices, sales offices and auxiliary units	5 4 12 5 13 15 4	22 266 247 1, 225 3, 053 2, 307	7 35 604 562 2,700 6,366 5,111	9 80 1,348 1,485 7,169 17,843 13,983	62 305 721 2,333 5,088 1,933	44 843 17, 204 34, 756 172, 555 435, 060 333, 545	154 1,576 23,977 41,735 223,195 557,623 426,006	113 337 7,390 7,420 51,096 115,249 91,505	x	x	9 40 410 352 1,858 4,508 3,358	50 159 2,179 2,180 11,471 26,896 21,656	112 380 7.847 8.298 51,159 116,572 92,061
Totals	58	7, 124	15,385	41, 918	10,444	904,007	1, 274, 266	273,509	x	x	10, 535	64,593	276, 429
1963													
Under 5 employed	} 7	12	26	42	9	580	1,047	455	PH -	-	35	143	474
15 - 49 " 50 - 99 " 100-199 " 200-499 " 500 employed and over Head offices, sales offices and nuxillary units	10 8 14 12 4	183 442 1,520 2,506 2,242	384 1,000 3,243 5,452 4,826	953 2,455 9,161 15,437 13,703	189 932 3,247 4,675 1,630	13,735 53,632 216,738 442,713 342,407	17,870 68,803 289,977 538,703 428,474	4,363 14,011 66,607 97,569 91,819	- - - -	-	312 591 2,196 3,793 3,161	1,720 3,469 14,103 23,319 20,939	4,568 15,509 66,725 99,053 92,197
Totals	55	6, 905	14,930	41, 752	10, 882	1,069,805	1,344,872	274,824	-	_	10, 088	63,692	278,526

TABLE 1F. Principal Statistics classified by Type of Organization, 1962 and 1963

				Manu	ifacturing	activity				T	otal activ	rity	
Type of organization	Estab- lish-		oduction a ated work		Cost of	Cost of	Value of shipments			owners		tal oyees	Total
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	value added
	No.		'000			\$,000		L		\$'000		\$'0	000
1962			-										
Individual ownerships													
Partnerships	58	7, 124	15,385	41,918	10, 444	994,007	1, 274, 266	273,509	х	×	10,535	64,593	276,429
Incorporated companies	]			THE STATE OF			100						
Cooperatives	_	_		-	_	-	-	_	_	-	-	-	
Head offices, sales offices and auxiliary units						1 0 0			* * *				
Totals	58	7, 124	15,385	41,918	10, 444	994,007	1, 274, 266	273, 509	x	х	10, 535	64,593	276, 429
1963													
Individual ownerships	-	-	-	_	-	_	_	_	-	_	_	-	-
Partnerships	_	_	_	-	_	-	_	1-0-	_	_	_	-	-
Incorporated companies	55	6,905	14,930	41,752	10,882	1,069,805	1,344,872	274,824	_	_	10,088	63,692	278,526
Cooperatives		_	_	_	-	_			_	_		_	-
Head offices, sales offices and auxiliary units	·										. , .		
Totals	55	6,905	14,930	41,752	10,882	1,069,805	1, 344, 872	274,824	_	_	10,088	63, 692	278, 526

TABLE 2. Industry Output, Input and Value Added, 1962 and 1963

	Manufac activi		Non-manufa activit	cturing les	Tota activi	
	1962	1963	1962	1963	1962	1963
			\$'000			
Output						
1. Shipments and other revenue	1,274,266	1,344,872	35,534	41,093	1,309,800	1,385,965
Inventories - Goods of own manufacture:				18.7		
Add closing - Goods in process	23,197	22,927			23, 197	22,927
Finished goods	118,191	127,880			118,191	127,880
Less opening - Goods in process	21,495	22,253			21,495	22, 253
Finished goods	116, 199	117,914		4 + 0	116, 199	117,914
2. Net inventory change	3,694	10,640			3,694	10,640
3. Gross output (1 + 2)	1,277,960	1,355,512	35,534	41,093	1,313,494	1,396,605
Input						
i. Purchases of goods not of own manufacture			29.451	34,884	29,451	34,884
Inventories - Goods not of own manufacture:						
Add opening	4 + 1		3,992	3,970	3,992	3,970
Less closing			3,731	4, 282	3,731	4,282
5. Cost of goods sold (not of own manufacture)			29,712	34,572	29,712	34,572
3. Materials, supplies, components and semi-processed goods	994,007	1,069,805	2,901	2,819	996,908	1,072,624
7. Fuel and electricity	10,444	10,882			10,444	10,882
3. Gross input (5 + 6 + 7)	1,004,451	1,080,687	32,613	37,391	1,037,064	1,118,078
Census value added (3-8)	273, 509	274, 824	2, 920	3, 702	276, 429	278, 526

TABLE 3. Employment and Payroll, 1962 and 1963

					Emplo	yees						Salari	es and we	iges	
Year and		Producti related			tra	inis- tive	B.	les nd		tal oyees	Producti related		Admin- istra-	Sales	Total salaries
province	Manufa	cturing	0	ther	and o	office	distri	bution	,				tive and	and distri- bution	salaries and wages
	Male	Female	Male	Female	Male	Female	Male	Female	Male	Female	Manufac- turing	Other	office		
gas i reporte high-photosoppe					num	ber						1	\$'000		
1962						1							1		
Newfoundland	7														
Prince Edward Island															
Nova Scotia	2,433	12	49	_	822	133	30		3,334	145	14,438	266	6,840	135	21,679
New Brunswick															
Quebec															
Ontario	2,121	29	58	-	815	131	42	-	3,036	160	12,723	331	6,590	284	19,978
Manitoba	305	_	5	-	105	15	232	25	647	40	1,854	31	831	807	3,523
Saskatchewan	625	1	10	eten	188	19	26	-	849	20	3,429	63	1,437	115	5,045
Alberta	671	2	7	-	297	51		-	1,175	53	5, 117	36	2,450	_	7,604
British Columbia	1														
Yukon and Northwest Terri-	717	8	2	_	278	38	32	1	1,029	47	4,357	9	2,300	148	6,814
tories															
Totals	7,072	52	131	-	2,505	387	362	26	10,070	465	41,918	738	20, 448	1,489	64,593
4000															
1963															
Newfoundland	X	-	-	-	Х	X	-	-	X	X	X	-	Х	-	x
Prince Edward Island	-	-	oten	-	-	-	_	-	-	_	_	_	-	_	-
Nova Scotia	х	x	x	-	Х	x	-	-	X	х	X	х	X	-	X
New Brunswick	X	x	_	-	x	х	-	-	X	X	X	-	X	_	X
Quebec	1,780	3	33	_	646	91	9	-	2,468	94	11, 157	184	5,509	41	16, 89
Ontario	2,102	30	40	_	744	125	44	-	2,930	155	12,857	233	6,464	320	19, 873
Manitoba	324	-	20	-	113	43	241	25	698	68	1,891	75	964	859	3,789
Saskatchewan	613	4	14	-	173	19	12	-	812	23	3,530	89	1,376	49	5,044
Alberta	788	2	6	-	279	46	-	_	1,073	48	4,774	39	2,337	-	7, 15
British Columbia	680		2	-	252	31	12	1	946	32	4, 121	11	2, 147	70	6,348
Yukon and Northwest Terri- tories	х	x	х	_	х	x	_	_	x	x	х	x	x	_	х
Totals	6,852	53	118	_	2.349	372	318	26	9,637	451	41,752	646	19,955	1,339	63,692

TABLE 3A. Production and Related Workers, - Manufacturing Activity, by Months, 1962 and 1963

	Estab	lishments reporti	ng monthly deta	11
Month	1962	2	1963	3
	Male	Female	Male	Female
		numbe	r	
anuary	7,052	57	6,795	49
ebruary	7,072	56	6,768	50
larch	7,060	54	6,789	48
pril	7,081	55	6,839	52
lay	7, 250	57	7,018	54
une	7,240	55	7,118	56
uly	7,414	51	7,274	54
lugust	7, 243	54	7,189	60
eptember	7,016	49	6,718	5:
October	6,858	47	6,602	4'
November	6,834	45	6,609	40
December	8,745	48	6,506	5:
Average for establishments reporting monthly detail (collected only for large establishments)	7,072	52	6,852	53
Average for small establishments (only annual averages collected)				
verage for all establishments	7,072	52	6,852	5

TABLE 4. Industry Inventories, 1963

		Manu	facturing		Non- manufacturing	
Province	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total manufacturing	Products or materials purchased for resale	Total inventories
Opening:			book val	ue \$'000		
	X		Х	х	Х	Х
Prince Edward Island	_		_	_	_	-
Nova Scotia	X	X	Х	X	Х	Х
New Brunswick	X 10 000	X	X	X	_	х
Quebec Ontario	18, 260	5, 654	35, 085	58,999	1, 187	60, 186
Manitoba	29,050 1,580	9, 245	32,898	71, 193	763	71,950
Saskatchewan	1, 977	374	6,449	8,403	357	8,76
		576	10, 275	12,828	6	12,834
Alberta	1,852	1,610	11,941	15,403	204	15,60
British Columbia	5,430	2, 141	12,748	20,319	555	20,874
Yukon and Northwest Territories	х	-	Х	х	-	x
Totals	60, 883	22, 253	117, 914	201,050	3, 970	205, 020
Closing:						
Newfoundland	х	х	x	x	x	x
Prince Edward Island	_	_	_			_
Nova Scotia	х	х	x	x	x	х
New Brunswick	x	x	x	x	_	X
Quebec	17,772	5,691	39,908	63,371	849	64, 220
Ontario	29, 109	9,652	43,097	81,858	915	82,77
Manitoba	1,438	142	5,120	6,700	431	7, 131
Saskatchewan	2,480	532	10.376	13,388	7	13, 39
Alberta	2, 781	1,498	11.060	15,339	148	15, 48
British Columbia	5, 260	1,895	10,881	18,036	472	18, 50
Yukon and Northwest Territories	-	-,500	x	x	*12	X
Totals	62, 232	22, 927	127, 880	213, 039	4, 282	217, 32

TABLE 5. Purchased Fuel and Electricity Used in Manufacturing Activity, 1962 and 1963

Description	1962		1963	
Description	Quantity	Cost	Quantity	Cost
		\$'000		\$'000
1. Large establishments which reported commodity detail:				
Bituminous coal:				
(a) From Canadian mines ton		_	_	-
(b) imported	225	3	156	2
Sub-bituminous coal (from Alberta mines only)	-	-	_	
Anthracite coal	_	_	_	
Lignite coal		_	_	
Coke		_		_
Gasoline (including gasoline used in cars and trucks) Imp. gal.	119,797	40	127, 225	44
Fuel oil including kerosene or coal oil	976, 158	90	969,456	76
Woodcord			-	-
Gas:				
(a) Liquefied petroleum gases	2,665	1	16,000	3
(h) Other manufactured gas M cu.ft.	83, 100	43	20,000	-
(c) Natural gas	7,568,175	1,689	8,762,071	1,953
Other fuel	110	5	0,102,011	1,000
Electricity purchased kwh.	1,238,669,310	8.360	1,278,023,744	8, 516
Steam purchased	1,200,000,000	214		285
	* * *	241	***	200
2. Estimate for small establishments:				
Fuel and electricity	_	-	-	_
3. All establishments:				
Total fuel and electricity used		10, 444	***	10,882

#### SECTION 2, PETROLEUM REFINING

This industry includes establishments primarily engaged in refining crude petroleum. Establishments primarily engaged in blending lubricating oils and greases are covered in Section 3.

As of 1962, statistics for the Petroleum Refining sub-industry do not include the operations of a small refinery in New Brunswick. Details relating to the latter are now (1962) being included with the Petroleum and Gas Wells industry (S.I.C. Industry No. 063).

TABLE 1A. Principal Statistics classified by Province, 1962 and 1963

				Man	ufacturing	activity				7	Total acti	vity	
Year and	Estab-		duction a ded work		Cost of	Cost of	Value of shipments			owners irtners		otal oyees	Total
province	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	value added
	No.		000			\$'000				\$'000		\$'0	00
1961													
Totals	44	7, 220	15, 462	40, 687	10, 820	899, 836	1, 183, 508	275, 604	-	_	10, 660	63, 140	276, 72
1962													
Newfoundland	1												
Prince Edward Island	_												
Nova Scotia	1	2,397	5, 182	14, 217	3, 163	397,949	510, 577	107, 378	-	-	3, 405	21,343	107, 83
New Brunswick	1												
Quebec	6	)											
Ontario	7	2,013	4, 337	12, 079	2,334	303, 142	384, 318	79, 418	_	_	2, 942	18, 559	79, 9
Manitoba	3	299	650	1, 841	463	39, 203	51, 513	12, 190	-	_	672	3, 476	12, 2
Saskatchewan	6	626	1, 313	3, 429	1,037	59, 355	76, 218	16, 000	-	-	869	5, 045	16, 0
Alberta	10	872	1, 895	5, 113	1, 893	85, 409	113, 553	25, 592	_	-	1, 223	7, 582	25, 8
British Columbia	6	723	1, 603	4, 351	1, 388	96,736	116, 889	23, 567	-	-	1, 073	6, 803	24, 7
Totals	42	6, 930	14, 989	41, 030	10, 278	981, 793	1, 253, 068	264, 146	_	-	10, 184	62, 808	266, 8
1963													
Newfoundland	1	x	x	ж	x	x	х	x	_	_	x	х	x
Prince Edward Island	_	-	_	-		_	-	_	-	-	-	-	
Nova Scotia	1	x	х	х	x	х	x	x	_	-	x	х	х
New Brunswick	1	x	x	x	x	х	х	x	_	-	x	х	х
Quebec	6	1, 735	3, 795	10, 933	2,746	334, 787	411, 210	78, 442	-	-	2, 484	16, 517	78, 8
Ontario	7	1, 996	4, 240	12, 196	2, 474	337, 038	404, 076	75, 631	-	-	2, 832	18, 478	76, 1
Manitoba	3	321	681	1,879	500	39, 632	54, 929	13, 236	-	-	754	3, 741	13, 6
Saskatchewan	6	617	1,310	3,530	918	62, 863	82, 864	19, 357	-	-	835	5, 044	19, 5
Alberta	8	789	1, 689	4, 770	1,919	93, 623	124, 544	28, 009	_	-	1, 117	7, 130	28, 4
British Columbia	6	676	1,453	4, 110	1, 264	69,677	116, 602	23, 552	_	-	971	6,331	24, 1
Yukon and Northwest Territories	1	x	х	х	x	Σ	х	x	-	-	х	x	x
Totals	40	6, 713	14, 527	40, 840	10, 727	1, 057, 259	1, 322, 143	265, 170	-	_	9, 734	61, 835	268, 6

TABLE 1B. Principal Statistics classified by Size Groups based on Shipments of Goods of Own Manufacture, 1962 and 1963

				Man	ufacturing	activity					Total act	ivity	
Size group	Estab- lish- ments		oduction ated work		Cost of	Cost of	Value of shipments of goods	Value		owners artners		otal oyees	Total
		Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	value added
	No.		1000			\$'000		1		\$'000		\$*(	000
1962								1					
1002													
Inder \$10,000	_	-	_	_	-	_	_	-	_	_	_	_	_
10,000 to \$ 24,999	_	nine.	_	_	_	-	-	_	_	_	_	_	-
25,000 ' 49,999 50,000 ' 99,999			_	_	_	_	_	_	-	-	-	-	-
50,000 '' 99,999 100,000 '' 199,999	_		_	_	_	_	_		_	_	_	-	-
200,000 ' 499,999							_	_	-	_	_	-	
500,000 '' 999,999	1					_	_	_	_	_	_	_	
1,000,000 ' 4,999,999	9	305	693	1,593	513	15,905	21,588	5,632	_	-	402	2, 155	5, 95
5,000,000 and overlead offices, sales offices and	33	6,625	14, 287	39,437	9, 765	965,888	1, 231, 481	258, 514	_	***	9,782	60, 653	260, 90
auxiliary units		* * * *	111		* * *								
Totals	42	6,930	14, 980	41, 030	10, 278	981,793	1, 253, 068	264, 146	_	_	10, 184	62, 808	266, 85
1963													
nder \$10,000	_	_	_			_	_						
10,000 to \$ 24,999	_	_	_	_	_	_	a)man	_	_		_		
25,000 '' 49,999	_		_	_	_	_	-	_	_	_	_	_	
50,000 " 99,999	_	_	_	_		-	_	_	-	_	_	_	
100,000 ' 199,999	-	_	-	_	_	_	-	_	_	_	-	_	-
200,000 " 499,999	_	-	-	-	_	_	_	_	_	_	_	_	-
500,000 ' 999,999 1,000,000 ' 4,999,999	7	200	E 0.4	1 404	401	14 000	20 000	c 0c-	-	_	-		-
ead offices, sales offices and	33	257 6, 456	584 13, 943	1,404 39,436	10, 326	14,893 1,042,365	20, 360 1, 301, 784	5, 207 259, 963	-	-	9,397	1, 876 59, 959	5,57 263,06
auxiliary units		* * *	4 4 4		111	***				* * 1			
Totals	40	6.713	14, 527	40, 840	10.727	1.057, 259	1, 322, 143	265, 170			9,734	61, 835	268, 64

TABLE 1C. Principal Statistics classified by Size Groups based on Manufacturing Value Added, 1962 and 1963

				Man	ufacturing	activity				-	Total acti	ivity	
Size group	Estab- lish- ments		oduction ated work		Cost of	Cost of materials	Value of shipments of goods	Value		owners		otal oyees	Total
	1101100	Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	value added
	No.		'000			\$'000				\$'000		\$'0	00
1962													
nder \$10,000	_	_	-	-	-	_	_	-	_	-	_	_	_
10,000 to \$ 24,999	_	_	_	-	_	-	-	-	_	_	-	_	-
25,000 '' 49,999 50,000 '' 99,999	1 -	_	_	-	_	_	_	-	-	_		_	
100,000 " 199,999 200,000 " 499,999	} 5	152	304	702	365	5,907	7, 805	1, 251	-	_	221	1,069	1,35
500,000 '' 999,999	3	155	363	926	100	11, 178	13, 371	2,607	_	_	222	1, 294	2, 60
1,000,000 ' 4,999,999 5,000,000 and over ead offices, sales offices and	17 17	1,712 4,911	3,758 10,555	10, 174 29, 227	3, 377 6, 436	222, 181 742, 527	272, 874 959, 018	50,417 209,671	_	= =	2,659 7,082	15, 8 18 44, 627	52, 08 210, 81
auxiliary units		* * *					* * * *						* *
Totals	42	6, 930	14, 980	41,030	10, 278	981, 793	1, 253, 068	264, 146	_	-	10, 184	62, 808	266,85
1963													
nder \$10,000		_	_	_	_		_	_	_			_	_
10,000 to \$ 24,999	_	_	_	_	_	_		_	-	_	_	-	-
25,000 '' 49,999 50,000 '' 99,999	_	_	_	-	_	_	_	_	-	_	100	-	-
100,000 '' 199,999	_	_	_	_	_	_	_	-	-	_	-	-	-
200,000 ' 499,999	)			-				-	-	-	_		-
500,000 " 999,999	} 6	238	542	1,273	341	11,423	15, 503	3,746	-	- 1	312	1,703	4, 1:
.000,000 ' 4,999,999	14 20	1,350 5,125	2,891 11,095	8,056 31,511	2,778 7,608	187, 334 858, 502	230, 075 1, 076, 566	40, 440 220, 984	=		2, 170 7, 252	12,683 47,449	42, 33 222, 18
auxiliary units			4 + 4	* * *		* * *						1 4 4	
Totals	40	6, 713	14, 527	40, 840	10,727	1,057,259	1, 322, 143	265, 170	_	_	9,734	61, 835	268, 64

TABLE 1 D. Principal Statistics classified by Size Groups based on Total Value Added, 1962 and 1963

				Man	ufacturing	activity				Т	otal activ	ity	
Size group	Estab- lish-		duction a		Cost of	Cost of	Value of shipments	** 1		owners utners		otal	Total
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	value added
	No.		'000			\$'000				\$'000		\$'0	00
1962													
Under \$10,000	_	_	_	-	_		_	_	_	_	_	-1-1	_
\$ 10,000 to \$ 24,999	_	-			-	-		-		_		-	
25,000 44 49,999	_	-	_		_		Man.		_	_	_	Man	-
50,000 '' 99,999		-	_	-	_	_		_	Man				-
100,000 '' 199,999	5	152	304	702	365	5,907	7,805	1, 281	_		221	1,069	1, 35
500,000 '' 999,999	3	155	363	926	100	11, 178	13,371	2,607		-	222	1,294	2,60
1,000,000 ' 4,999,999	17	1,712	3,758	10, 174	3,377	222, 181	272,874	50,417	-	_	2,659	15,818	52,08
5,000,000 and over	17	4,911	10,555	29, 227	6,436	742,527	959,018	209,871	-	-	7,082	44,627	210,81
lead offices, sales offices and													
auxiliary units		* * *	* * *			***							
Totals	42	6, 930	14,980	41,030	10, 278	981, 793	1, 253, 068	264, 146	Man	-	10,184	62,808	266, 85
1963													
Jnder \$10,000	anta.	_	_	_	_		w/80	Page	_	_	_	-	
10,000 to \$ 24,999	_	_	_	_	-	_	-	-	Man		_	-	
25,000 '' 49,999	-	-	_	_	_		Man	1000	_	-		-	-
50,000 '' 99,999	-	_	-	_	_	-	_	-	_	_	_	_	
100,000 ' 199,999	, -		_	_	-	_	-	-	_	-		-	
200,000 ' 499,999	5	184	394	924	312	9,940	12,941	2,746	-	_	249	1, 285	2, 86
1,000,000 " 4,999,999	14	1,261	2,737	7,605	2,558	170,823	209,074	36,446	_	_	2,041	11,964	38,54
5,000,000 and over	21	5,268	11,397	32,311	7,857		1, 100, 129	225,977	_		7,444	48,586	227, 24
lead offices, sales offices and													
auxiliary units										4 4 4	0 0 4	4 + 0	* 1
Totals.	40	6 712	14.527	40 840	16 797	1 057 250	1, 322, 143	265 170			9, 734	61, 835	268, 64
Totals	40	0, (13	14,047	40,040	10, 121	1,001,400	1,344,143	200,170			9, 13%	01, 533	200,04

TABLE 1 E. Principal Statistics classified by Size Groups based on Total Employed, 1962 and 1963

				Manı	ifacturing	activity				Т	otal activ	rity	
Size group	Estab-		duction a ted work		Cost of	Cost of	Value of shipments			Working owners and partners		xal oyees	Total
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	value added
	No.		'000			\$'000				\$'000		\$'0	00
1962													
Under 5 employed	-	_	_	_		_	_	_	_	_	_	_	1000
5- 14 employed	} 6	178	411	960	270	11,765	15,736	4, 187		_	217	1, 204	4, 508
50 - 99	5	247	562	1,485	721	34.756	41,735	7,420		_	352	2,180	8, 298
100 - 199	12	1,145	2,529	6,758	2, 266	166,668	211,968	45,385	-		1,749	10,871	45, 41
200 - 499 " 500 employed and over	15	3.053	6,366	17,843	5,088	435,060	557.623	115,249		_	4,508	26,896	116,573
Head offices, sales offices and	- 1	2,307	5, 111	13,983	1,933	333, 545	426,006	91,905	_	_	3,358	21,656	92,06
auxiliary units													
Totals	42	6,930	14,980	41,030	10, 278	981, 793	1, 253, 068	264, 146	_	_	10, 184	62,808	266, 85
1963		FIE											
Under 5 employed	_		_	_	_	_	_	_	_	_	_	uma	_
5- 14 employed	-			_				-	_	-			_
15 - 49 **	4 7	121	256 918	696 2, 260	138 901	11,177	13,861	2,982		_	153 537	3, 187	3, 06' 13, 26'
100-199	13	1,441	3,075	8.744	3, 183	210,878	277, 988	60,954	_	-	2,090	13,500	61,060
200-499	12	2,506	5,452	15,437	4,675	442,713	538,703	97,569		-	3,793	23,319	99,053
500 employed and over	4	2,242	4,826	13,703	1,830	342,407	428,474	91,819	_	-	3, 161	20,939	92, 19
auxiliary units							4 4 1						
Totals	40	6,713	14.527	40, 840	10.727	1.057.259	1, 322, 143	265, 170		_	9,734	61,835	268, 644

TABLE 1F. Principal Statistics classified by Type of Organization, 1962 and 1963

				Man	ufacturing	activity				T	otal activ	vity	
Type of organization	Estab- lish-		oduction ated work		Cost of	Cost of	Value of shipments		Working and pa	owners		otal oyees	Total
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	value added
	No.		1000		L	\$'000				\$'000		\$'0	00
1962							İ						
Individual ownerships	_	_	_	_	_	_	_	_		_	_	_	_
Partnerships	_	-	_	_		_	_	-	-	-	_	_	-
Incorporated companies	42	6,930	14,980	41,030	10, 278	981,793	1, 253, 068	264, 146	_	-	10, 184	62,808	266,857
Cooperatives	-	_	_	_	_	-	_	_	_	_	_	_	_
Head offices, sales offices and auxiliary units			4			4 0 0		6 6 4			9 * 5		4.0.0
Totals	42	6, 930	14, 980	41, 030	10, 278	981, 793	1,253,068	264,146	-	-	10, 184	62,808	266, 857
1963													
individual ownerships	_	_		-	_	_	_	-	_	_	_	_	_
Partnerships	-	_	_		_	_	_	-	_	_	_	_	_
incorporated companies	40	6,713	14,527	40,840	10,727	1,057,259	1, 322, 143	265,170	_	_	9,734	61,835	268.644
Cooperatives	_	-		-	_	_	_	_	_	_	_	-	-
Head Offices, sales offices and auxiliary units				* * *	* * *	4 9 4	4 4 4	4 4 4	* * *	* * *			
Totals	40	6,713	14,527	40, 840	10, 727	1.057,259	1, 322, 143	265 . 170	_	_	9,734	61,835	268,644

TABLE 2. Industry Output, Input and Value Added, 1962 and 1963

	Manufac activ		Non-manufa activit		Tot activ	
	1962	1963	1962	1963	1962	1963
			\$'00	0		
Output				1		
1. Shipments and other revenue	1, 253, 068	1, 322, 143	34,663	40, 291	1,287,731	1, 362, 434
Inventories - Goods of own manufacture:						
Add closing Goods in process	20, 282	21,326			20, 282	21,326
Finished goods	117,484	127, 131			117, 484	127, 131
Less opening - Goods in process	19, 146	20, 282	* * *		19, 146	20, 282
Finished goods	115, 473	117, 163			115,473	117, 163
2. Net inventory change	3, 147	11,012			3, 147	11,012
3. Gross output (1+2)	1, 256, 216	1, 333, 155	34,663	40, 291	1, 290, 879	1,373,446
Input						
4. Purchases of goods not of own manufacture			28,822	34, 329	28,822	34,329
Inventories - Goods not of own manufacture:						
Add opening			3,907	3, 889	3,907	3,889
Less closing		0 0 0	3,650	4, 196	3,650	4, 196
5. Cost of goods sold (not of own manufacture)			29,079	34,022	29,079	34,022
6. Materials, supplies, components and semi-processed goods	981,793	1,057,259	2,874	2,794	984,667	1,060,068
7. Fuel and electricity	10, 278	10,727		1 0 0	10, 278	10,727
8. Gross input (5 + 6 + 7)	992, 071	1,067,986	31,953	36,816	1,024,024	1,104,802
Census value added (3-8)	264, 146	265,170	2, 710	3,475	266,857	268, 644

TABLE 3. Employment and Payroll, 1962 and 1963

					Emplo	yees						Salari	es and wa	iges	
Year and		Product related			tra	ninis- tive		les nd		otal Oyees	Product:		Admin- istra-	Sales	Total
province	Manufa	cturing	0	ther	and	omce	distri	button					tive and	distri- bution	and
	Male	Female	Male	Female	Male	Female	Male	Female	Male	Female	Manufac- turing	Other	office		
					numl	ber							\$'000		
1962				1				1							
Newfoundland	)	į .													
Prince Edward Island															
Nova Scotia	2,385	12	49		811	128	20	_	3,265	140	14,217	266	6,768	94	21,344
New Brunswick	-,000						-		,		,		.,		
Quebec		r.													
Ontario	1,984	29	55	_	761	113	_	_	2,800	142	12,079	328	6,153	_	18,559
Manitoba	299	-	5	-	104	13	226	25	634	38	1,841	31	820	783	3,470
Saskatchewan	625	1	10	_	188	19	28	_	849	20	3,429	63	1,437	115	5,04
Alberta	870	2	7	_	295	49	_	_	1,172	51	5, 113	38	2,432	_	7,582
British Columbia	1														
Yukon and Northwest Terri- tories	715	8	2	-	277	38	32	1	1,026	47	4,351	9	2, 295	148	6,80
Totals	6,878	52	128	-	2,436	360	304	26	9,746	438	41,030	735	19,904	1, 140	62, 808
1963															
Newfoundland	x	X	x	_	x	x	_	_	x	x	х	x	x	_	x
Prince Edward Island	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_
Nova Scotia	х	х	х	-	x	x	_	_	х	x	x	х	x		х
New Brunswick	x	х	х	_	х	х		_	х	x	х	х	x	_	x
Quebec	1,732	3	33	_	631	85	_	-	2,396	88	10,933	184	5,400	_	16,51
Ontario	1,966	30	39	-	693	104	_	-	2,698	134	12,196	231	6,051	_	18,47
Manitoba	321	_	20	_	112	41	235	25	688	66	1,897	75	952	835	3,74
Saskatchewan	613	4	14	_	173	19	12	_	812	23	3,530	89	1,376	49	5,04
Alberta	787	2	6	-	277	45	_	_	1,070	47	4,770	39	2,320	_	7,13
British Columbia	676		2	-	250	30	12	1	940	31	4,110	11	2,140	70	6,33
Yukon and Northwest Terri- torles	х	x	x	_	x	x	_	_	х	х	x	x	x		х
Totals	6.660	53	117	-	2,278	341	259	26	9.314	420	40,840	645	19, 396	954	61, 63

TABLE 3A. Production and Related Workers, - Manufacturing Activity, by Months, 1962 and 1963

	Estab	lishments report	ing monthly deta	ail
Month	196	2	196	3
	Male	Female	Male	Female
		numbe	ī	
January	6,862	57	6,610	49
February	6,884	56	6,583	50
Aerch	6,868	54	6,604	48
April	6,887	55	6,654	52
day	7,050	57	6,821	54
Tune	7,039	55	6,919	56
Tuly	7,209	51	7,072	54
August	7,043	54	6,991	60
September	6,825	49	6,524	51
October	6,672	47	6,410	47
November	6,646	45	6,416	46
December	6,561	48	6,314	52
Average for establishments reporting monthly detail (collected only for large establishments)	6,878	52	6,660	53
Average for small establishments (only annual averages collected)			• • •	
Average for all establishments	6,878	52	6,660	53

TABLE 4. Industry Inventories, 1963

		Manui	acturing		Non- manufacturing	
Province	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total manufacturing	Products or materials purchased for resale	Total inventories
Opening:			book val	ue \$'000		
Newfoundland	X	х	Х	X	x	х
Prince Edward Island	_	_	-			_
Nova Scotia	х	X	х	Х	Х	X
New Brunswick	X	X	Х	X	X	X
Quebec	17, 242	5,608	34,897	57.748	1, 174	58, 922
Ontario	28,810	7, 366	32,347	68, 523	705	69, 228
Manitoba	1,569	329	6,449	8,348	348	8, 696
Saskatchewan	1,977	576	10, 275	12, 827	6	19, 184
Alberta	1,842	1,610	11,935	15, 387	204	15, 591
British Columbia	5,430	2, 141	12,742	20,314	555	20, 869
Yukon and Northwest Territories	X	х	X	X.	х	х
Totals	59.604	20, 282	117, 163	197, 049	3, 889	200, 938
Closing:						
Newfoundland	x	X	X	x	x	x
Prince Edward Island	_	_	_	_	_	_
Nova Scotia	х	X	x	x	х	х
New Brunswick	х	х	x	X	х	х
Quebec	16,377	5,610	39,661	61,648	833	62, 481
Ontario	28, 895	8, 178	42,601	79,674	850	80,524
Manitoba	1,426	97	5,120	6,643	425	7, 068
Saskatchewan	2, 480	532	10,376	13, 389	7	20,648
Alberta	2,771	1,498	11,055	15,324	148	15, 470
British Columbia	5,259	1,895	10,880	18, 035	472	18, 507
Yukon and Northwest Territories	х	x	x	X	x	х
Totals	60.600	21,326	127, 131	209.057	4. 196	213, 253

TABLE 5. Purchased Fuel and Electricity Used in Manufacturing Activity, 1962 and 1963

Description		1962		1963	
Description		Quantity	Cost	Quantity	Cost
			\$'000		\$'000
1. Large establishments which reported commodity detail:					
Bituminous coal:					
(a) From Canadian mines	ton	_		-	_
(b) Imported		-	-	_	
Sub-bituminous coal (from Alberta mines only)	£4	_	_	THEFT	
Anthracite coal	64	_	_	_	_
Lignite coal	44	_		_	
Coke	64		_	_	
Gasoline (including gasoline used in cars and trucks)	Imp. gal.	44, 748	15	51, 180	17
Fuel oil including kerosene or coal oil	44	18,037	6	11,810	3
Wood	cord	_		_	-
Gas:					
(a) Liquefied petroleum gases	Imp. gal.		_	_	Name .
(b) Other manufactured gas		83, 100	43	_ ;	
(c) Natural gas		7, 567, 206	1.688	8, 760, 559	1,951
Other fuel				_	_
Electricity purchased	kwb.	1, 235, 186, 948	8, 314	1, 274, 234, 543	8, 471
Steam purchased		* * 4	211	4 4 5	285
2. Estimate for small establishments:					
Fuel and electricity		-	-	- 1	-
3. All establishments:					
Total fuel and electricity used	***		10, 278		10,727

TABLE 6. Materials and Supplies - Manufacturing Activity, 1962 and 1963

Description	1962	2	196	3
Description	Quantity	Cost	Quantity	Cost
		\$'000		\$'000
1. Materials used:				
Crude oil in its natural state, from Canadian wells Absorption gasoline, etc., from Canadian wells (run to stills)  Crude oil, in its natural state, imported, (run to stills):  From United States From South America From other countries  Crude, oil not in its natural state (run to stills)  Benzol  Alkylate and cumene Phenol Sulphuric acid, 100% Ammonia, anhydrous Sulphur Caustic soda Soda ash Litharge Fuller's earth, bentonite and other clays Tetraethyl fluid Dyes for gasoline Inhibitor Fluid catalytic cracking unit catalysts (Aerocat, Nalcat, Filtrol 100, FCCU catalysts, etc.) Reforming or polymerization catalysts Additives All other materials and components used	168,583,068 6,439,620 1,314 91,736,194 41,718,989 624,368 44,914 603,177 271,280 25,686,582 603,048 371,960 23,290,807 1,110,009 212,052 783 50,396,064	495, 960 18, 431 3 258, 204 113, 730 3, 652 507 4, 768 38 354 65 21 893 37 29 42 17, 982 119 975 4, 873 1, 293 3, 047 7	178,080,016 4,470,096 	534,678 13,377  264,230 140,223 4,412 366 2,522 118 354 56 14 961 40 28 172 18,310 119 849 5,635 1,203 3,716 37,938
	0 y 0		* * *	
2. Containers and other packaging materials and supplies used	• • •	8,610		8,557
3. Operating, maintenance and repair supplies used (excluding fuel)		13,547	• • •	14,369
4. Amount paid out to others for work done on materials owned by establishments	• • •	4,265		5,010
Totais		981, 793		1.057, 259

TABLE 7. Shipments of Goods of Own Manufacture, 1962 and 1963

		1962			1963	
Description	Quantity made including amounts for own use	Quantity shipped	Value of shipments	Quantity made including amounts for own use	Quantity shipped	Value of shipments
	ba	rrels	\$'000	bar	rels	\$'000
1. Products:						
Gasoline (excluding imported casing head-blended):						
Aviation gasoline	1,539,803	1,559,368	11,069	1,660,197	1,630,661	10,928
Motor gasoline	111,032,529	112, 138, 926	574,046	116,265,159	116, 518, 194	586,682
Naphtha specialties	658, 104	663,199	3,758	740,146	691,932	4,028
Aviation turbine fuel	6,816,966	6,788,386	24,463	7,393,588	7,479,183	27,210
Kerosene, stove oil (No. 1 fuel oil) and tractor fuel	17,899,523	17,672,440	80,923	19,050,047	18,715,544	84,335
Diesel fuel	31,617,258	30,487,787	123,406	33,721,225	32,531,002	131,766
Light fuel oils (Nos. 2 and 3)	52,598,223	53,618,312	217,933	59, 228, 816	59,000,352	238,535
Heavy fuel oils (Nos. 4, 5, and 6)	56,420,606	43,974,229	96,123	59,047,611	46,076,300	101,385
Lubricating oil and grease	2,600,228	2,654,301	40,150	2,823,253	2,815,250	43,420
Asphalt	9,641,545	9,366,011	27, 026	10, 117, 071	9, 963, 751	29,661
Petroleum coke		969,526	1,871		958, 251	1,812
Petrochemical feed stocks	6,197,653	6,122,412	17,427	6,957,948	6,661,747	19,346
Liquefied petroleum gases	5,146,870	4,737,525	12,929	5,034,563	4,408,687	11,692
All other products	***	***	25,774		***	32,136
2. Amount received in payment for work done on materials and products owned by others	***		758	0 0 0	0 0 0	2,009
Loss adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above	+ a n		(4, 587)	***		(2,800)
Net adjustment for establishments receiving progress payments	_	_	_	-	-	1000
Total adjusted value of shipments and work done			1, 253, 068			1, 322, 140

TABLE 8. Stocks on Hand at the Refineries at the End of December 31, 1963

	Quantity
	barrels
Crude oil and naphtha, in its natural state, from Canadian wells.	4,098,113
bsorption gasoline, etc., from Canadian wells	113,947
crude oil, imported:	
In its natural state	5, 332, 630
Not in its natural state	155, 372
Total crude	9, 700, 062
aphtha specialties	342,040
viation gasoline	10,917,150
otor gasoline	243, 425
viation turbine fuel	619,065
erosene, stove oil (No. 1 fuel) and tractor fuel	2, 242, 410
iesel fuel	3,742,281
ight fuel oils (Nos .2 and 3)	8,734,234
eavy fuel oils (Nos 4, 5, and 6)	4,702,031
ubricating oils and greases	495,667
iquefied petroleum gases (propane, butane, etc.)	305, 470
Petroleum coke	126, 183

TABLE 9. Refinery Production of Gasoline, 1954-63

	Year	Motor gasoline	Aviation gasoline	Total
			barrels	
1954		68, 535, 671	493,790	69,029,46
1955		76,674,069	735,706	77, 409, 77
1956		85,846,938	758,826	86,605,76
957	>144441111141414141114141411141411411411	86, 290, 914	593, 253	86, 884, 16
958	\$1.57.2074(1)************************************	89, 329, 101	675,870	90,004,97
959		95, 519, 002	677, 963	96, 196, 96
960	(444071044180-4447-6-147-6-147-4-147-	101, 397, 928	1, 280, 440	102, 678, 361
961	(1141)-1151-1151-1151-1151-1151-1151-1151	106, 628, 143	1, 137, 454	107, 765, 59
962	\$	111,032,529	1,539,803	112, 572, 33
963	1(1)*(1)*(1)*(1)*(1)*(1)*(1)*(1)*(1)*(1)	116, 265, 159	1,660,197	117, 925, 35

<sup>1</sup> Includes production made for own use.

TABLE 10. Number and Total Capacity of Petroleum Refineries in Operation, December 31, 1960-63

	1	960	1	961	1	962	1	943
Province	Number	Capacity, in barrels of crude per day						
Newfoundland	_	-	_		1	8,500	1	8,500
Nova Scotia	1	45,000	1	45,000	1	50,000	1	50,000
New Brunswick	2	41,800	2	41,800	1	41, 500	1	41,500
Quebec	6	292,000	6	303,000	6	303,000	6	312,700
Ontario	7	265,900	7	267,900	7	277,900	7	275, 990
Manitoba	3	33, 200	3	38, 100	3	38, 100	3	39, 200
Saskatchewan	6	63,950	6	70,390	6	70,800	6	71,310
Alberta	11	92, 200	11	91,620	10	93,970	8	88,770
British Columbia	7	99,500	7	101,000	6	97,500	6	88,350
Northwest Territories	1	1,350	1	1,500	1	1,500	1	1,900
Canada	44	934, 900	44	960, 310	42	982, 770	40	978, 220

Note: 1 barrel = 35 Imperial gallons.

Call

TABLE 11. Consumption of Crude Oil in Petroleum Refineries, showing Canadian and Imported Separately, 1954-63

	Year	Canadian <sup>1</sup>	Imported	Total
			barrels	
1954	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	93, 237, 497	77,797,198	171,034,695
1955	124114441111111111111111111111111111111	108, 336, 326	86,719,894	195, 056, 220
1956	***************************************	125, 576, 963	105, 738, 257	231, 315, 220
957	***************************************	128, 017, 186	110,836,969	238, 854, 155
1958	7,2444.00.00.00.00.00.00.00.00.00.00.00.00.	133, 547, 168	106, 458, 959	240,006,127
1959	1999 (49) (17) (17) (17) (17) (17) (17) (17) (17	152, 143, 029	115, 599, 492	267,742,521
1960	**************************************	152, 033, 834	125,851,879	277, 885, 713
1961	1, 11, 12, 12, 12, 12, 12, 12, 12, 12, 1	162,601,125	132, 469, 105	295,070,230
1962		175,022,688	134,080,865	309, 103, 553
1963	***************************************	182, 550, 112	147, 122, 703	329, 672, 815

<sup>1</sup> Includes the crude naphtha and absorption gasoline from Canadian wells which were run to refinery stills.

#### List of Establishments classified to This Industry, 1963

(Does not includes establishments classified to other industries, which as a secondary activity, manufacture products typical of this industry)

Name	Location
Newfoundland:	
Golden Eagle Refining Co. of Canada Ltd.	St. John's
Nova Scotia:	
Imperial Oil Limited	Imperoyal
New Brunswick:	
Irving Refining Limited	Saint John
tuebec:	
B.P. Refinery Canada Limited British American Oil Co. Limited Imperial Oil Limited Shell Canada Ltd. Texaco Canada Limited Canadian Petrofina Ltd.	Montreal East Montreal East Montreal East Montreal East
Ontario:	
British American Oil Co Limited Canadian Husky Oil Ltd. Canadian Oil Companies Limited. Clties Services Refining (Canada) Limited Imperial Oil Limited Sun Oil Company Limited Texaco Canada Limited (Regent Refining Div.)	Fort William Corunna Oakville Sarnia Sarnia
Manitoba:	
Anglo-Canadian Oils Ltd Imperial Oil Limited Shell Canada Limited	East St. Paul
Saskatchewan:	
British American Oil Co. Limited Canadian Husky Oil Ltd. Consumers' Co-operative Refineries Limited Imperial Oil Limited Northern Petroleum Corporation Ltd. Royalite Oil Co. Ltd	Moose Jaw Regina Regina Kamsack
Alberta:	
British American Oil Co. Limited Canadian Husky Oil Ltd. Canadian Oil Companies Limited Imperial Oil Limited Shell Canada Limited Texaco Canada Limited	Bowden Calgary, Edmonton Grande Prairie
British Columbia:	
British American Oil Co., Limited Imperial Oil Limited Royalite Oil Co. Ltd. Shell Canada Ltd. Slandard Oil Company of British Columbia Ltd. Pacific Petroleums Ltd.	Ioco Kamloops North Burnaby North Burnaby
Northwest Territories:	
Imperial Oil Limited	Norman Weils

#### SECTION 3, MANUFACTURERS OF LUBRICATING OILS AND GREASES

This industry includes establishments primarily engaged in blending lubricating oils and greases. Establishments primarily engaged in refining crude petroleum are covered in Section 2.

			Ma	nufacturi	ng activity					Т	otai acti	vity	
Year and	Estab-		oduction ited work		Cost of	Cost of	Value of shipments			owners		otal oyees	m-1-1
province	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Number and wages	Total value added
	No.		'000		1	\$'000				\$'000		\$'(	000
1001													
1961													
Totals	13	186	382	839	148	11, 857	17, 105	5, 122	ж	x	331	1,628	5, 267
				i									
1962													
Newfoundland	one	-	-	_	_	-	_	_	_	_	-	_	_
Prince Edward Island	-	-	-	_	-	-	_	_	-	_	_	die	-
Nova Scotia		_	-	_	-	-	_	_	-	_	-		34
New Brunswick	_	_	_	-	_	-	-	own	_	-	_	_	=
Quebec	2	х	x	х	x	x	ж	x	_	_	х	х	1
ntario	9	137	285	645	126	6,436	15, 162	7, 130	-	_	254	1,369	7, 24
Manitoba	2	x	X	х	x	x	x	х	x	х	x	x	x
askatchewan	destrea	x	х	x	х	х	x	х	_	-	x	х	х
Alberta	1	x	x	x	х	x	x	х	_	_	x	x	х
British Columbia	2	x	х	x	x	х	x	х		-	х	х	x
ukon and Northwest Territories	_	_	_	-	_	****	-	_	_	-	-	-	_
Totals	16	194	405	889	166	12, 214	21, 197	9, 364	x	х	351	1,785	9, 57
1963													
1903													
Newfoundiand	-	-	_	_			***	_		- Team	- mar		_
rince Edward Island				_	_				_	_	_	-	_
Tova Scotia			_	_					_	_	_	_	_
New Brunswick	_			_	_			_			_	_	_
Quebec	2	x	x	X	x	x	x	х	one		x	x	х
Ontario	9	136	284	661	114	8, 295	16,079	7, 209		_	253	1,395	7, 30
fanitoba	1	X	X	X.	x	X	х	х х	_	_	x	x	X
askatchewan		_ ^	A. setu	_	_	_	_	_	_	_	_	-	
	1			x			x	х		111_	x	x	x
Uherta	2	X	×		X	X					x	x	
British Columbia		X	x _	x	x _	X	х	X			Α.	^	
Yukon and Northwest Territories	_	_											
Totals	15	192	402	912	155	12, 547	22, 728	9,654	-	-	354	1,856	9,88

TABLE 1 B. Principal Statistics classified by Size Groups based on Shipments of Goods of Own Manufacture, 1962 and 1963

				Man	ufacturing	activity					rotal acti	vity	
Size group	Estab- lish- ments		oduction a ated work		Cost of	Cost of	Value of shipments of goods	Value		owners		otal	Total
	11101100	Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added
	No.		'000			\$1000				\$'000		\$'(	000
1962							1						
nder \$10,000 10,000 to \$ 24,999	} 3	3	5	7		15	42	26	x	x	4	10	20
25,000 '' 49,999 50,000 '' 99,999	} 3	2	4	7	3	54	166	112	-	-	10	62	11:
100,000 " 199,999	_		-	-	-	_	_	_	_	_	_	_	_
200,000 '' 499,999	4	29	53	98	40	693	1,133	428	-		72	344	44
500,000 " 999,999	3	27	60	116	15	1,341	2,038	642	-	_	65	339	65
5,000,000 and overead offices, sales offices and	} 3	133	283	661	107	10,110	17,819	8,155	-	-	200	1,031	8,33
auxiliary units					* * * *				* * *		* * *		
Totals	16	194	405	889	166	12, 214	21, 197	9, 364	ж	x	351	1, 785	9,57
1963													
nder \$10,000	} 3	3	7	8		9	41	27	-	-	8	23	2
50,000 " 99,999 100,000 " 199,999	3	11	21	40	4	31	243	104	_	-	24	118	12
200,000 '' 499,999	3	17	34	65	30	557	974	413	_	-	49	245	43
500,000 '' 999,999	, 3	29	61	122	14	1,192	2,090	968	_	-	72	367	98
0,000,000 '4,999,999 0,000,000 and over ead offices, sales offices and	} 3	132	280	677	107	10,759	19,381	8,144	-	-	201	1,082	8,31
auxiliary units			* * *									8 8 4	
Totals	15	192	402	912	155	12, 547	22,728	9, 654			354	1,856	9,88

TABLE 1 C. Principal Statistics classified by Size Groups based on Manufacturing Value Added, 1962 and 1963

				Man	ufacturing	activity					Total acti	ivity	
Size group	Estab- lish- ments		oduction a		Cost of	Cost of materials	Value of shipments of goods	Value		owners		otal oyees	Total
	1301140	Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added		With- drawals	Number	Salaries and wages	value added
	No.		'000			\$'000				\$'000		\$'0	00
1962					1	1							
Inder \$10,000 to \$ 24,999	} 4	4	7	9	2	30	72	40	x	x	6	18	4.0
25,000 ' 49,999 50,000 ' 99,999	3	6	9	16	5	222	371	155	-	_	22	101	154
100,000 ' 199,999	5	37	79	139	43	1,481	2, 163	666	_	-	91	437	69
500,000 " 999,999 1,000,000 " 4,999,999 5,000,000 and over	4	147	310	724	116	10,480	18,592	8,503	-	-	232	1,230	8,67
auxiliary units	0 4 4	* * *								1 4 0		* * *	
Totals	16	194	405	889	166	12, 214	21, 197	9, 364	х	x	351	1,785	9,57
1963													
Inder \$10,000 10,000 to \$ 24,999	} 3	3	7	8		9	41	27	-	-	8	23	2
25,000 '' 49,999 50,000 '' 99,999	} 4	14	28	51	7	229	534	195	-	-	36	166	22
100,000 '' 199,999	3	23	46	82	29	831	1,240	440	-	-	61	290	48:
500,000 " 999,999	5	152	322	770	118	11,478	20,913	8,992	-	-	249	1,377	9, 15
auxiliary units				* * *		4 + 1		* * *	4 * *			0 0 1	
Totals	15	192	402	912	155	12,547	22,728	9,654	-	-	354	1,856	9,881

TABLE 1 D. Principal Statistics classified by Size Groups based on Total Value Added, 1962 and 1963

				Mar	ufacturing	activity				Т	otal activ	rity	
Size group	Estab- lish- ments		oduction a		Cost of	Cost of	Value of shipments of goods	Value		owners		otal oyees	Total
	ments	Number	Man- hours paid	Wages	elec-	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	value added
	No.		1000			\$'000				\$'000		\$'0	00
1962													
Inder \$10,000 10,000 to \$ 24,999	} 4	4	7	9	2	30	72	40	х	х	6	18	4
25,000 ' 49,999 50,000 ' 99,999	3	6	9	16	5	222	371	155	-	-	22	101	15
100,000 ' 199,999	5	37	79	139	43	1,481	2, 163	666	-	-	91	437	69
200,000 ' 499,999 500,000 ' 999,999 1,000,000 ' 4,999,999 5,000,000 and over lead offices, sales offices and	4	147	310	724	116	10,480	18,592	8,503	-	-	232	1, 230	8,6'
auxiliary units				* * =							• • •		
Totals	16	194	405	889	166	12, 214	21, 197	9, 364	х	х	351	1,785	9, 5
1963													
Inder \$10,000 10,000 24,999	} 3	3	7	8		g	41	27	_	-	8	23	
25,000 ' 49,999	} 4	14	28	51	7	229	534	195	_	_	36	166	2:
100,000 '' 199,999	3	23	46	82	29	831	1,240	440	-	_	61	290	4
200,000 " 499,999 500,000 " 999,999	5	152	322	770	118	11,478	20,913	8,992	_	dama	249	1,377	9, 1
auxiliary units												* * *	•
Totals	15	192	402	912	155	12, 547	22, 728	9,654	min	-	354	1,856	9.8

TABLE 1 E. Principal Statistics classified by Size Groups based on Total Employed, 1962 and 1963

				Manı	ufacturing	activity				T	otal activ	vity	
Size group	Estab- lish-		duction a		Cost of	Cost of	Value of shipments	17-3		owners artners		otal	Total
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	value added
	No.		'000		1	\$'000				\$'000		\$'0	00
1962													
Under 5 employed	5 3	4 9	7 16	9 29	2 7	44 684	154 922	113 263	x	x_	9 27	50 108	11: 27:
15- 49	8	181	382	850	157	11, 485	20,121	8,988	-	_	315	1,627	9, 18
500 employed and over	=	=	_	_	_	_	_		_	=	-	_	-
auxiliary units	1 4 4	0 * 4				* * *	* * *	0 * 0			***	0 0 0	
Totals	16	194	405	889	166	12, 214	21, 197	9, 364	х	X	351	1, 785	9, 57
1963	1123												
Under 5 employed 5- 14 employed	} 7	12	26	42	9	580	1,046	455	-	-	35	143	47
50- 99 '' 100-199 ''	} 8	180	377	869	146	11,966	21,682	9,199	_	_	319	1,714	9,40
200-499 '' 500 employed and over Head offices, sales offices and	=	=	_	_	Ξ	=	Ξ		_	_	_	=	
auxiliary units	* * * *	* * *	4 0 0	6 4 4		***		* * *		* * *	* * *	444	
Totals	15	192	402	912	155	12, 547	22, 728	9,654	-	-	354	1,856	9, 88

TABLE 1F. Principal Statistics classified by Type of Organization, 1962 and 1963

				Manu	lacturing	activity				T	otal activ	/ity	
Type of organization	Estab- lish-		duction s ited work		Cost of	Cost of	Value of shipments			owners	Total employees		Total
	ments	Number	Man- hours paid	Wages	elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	value added
	No.		'000		\$'000					\$'000		\$'0	00
1962													
Individual ownerships	]												
Partnerships	16	194	405	889	166	12, 214	21, 197	9,364	х	х	351	1,785	9, 573
ncorporated companies	J												
Cooperatives	_	-		-	_	_	_	_	-	-	_	_	
Head offices, sales offices and auxiliary units					,,,	• • •	4 + +	***					
Totals	16	194	405	889	166	12, 214	21, 197	9, 364	x	x	351	1,785	9, 573
1963													
ndividual ownerships	_	_	-	-	-	-	-	_	-	-	-	-	-
Partnershlps	_	_	-	-	-	_	-	-	-	-	-	-	_
ncorporated companies	15	192	402	912	155	12,547	22,728	9.654	_	-	354	1,856	9,881
Cooperatives	-	_	-	_	_	den	-	-	_	-	_	_	_
dead offices, sales offices and auxiliary units					* * *				* * *		* * *	4 4 +	4 8 0
Totals	15	192	402	912	155	12,547	22,728	9,654	_	-	354	1,856	9,881

TABLE 2. Industry Output, Input and Value Added, 1962 and 1963

	Manufactu activit		Non-manufa activit		Total activi	
	1962	1963	1962	1963	1962	1963
			\$1000			
Output						
1. Shipments and other revenue	21, 197	22,728	870	802	22,067	23,530
Inventories - Goods of own manufacture:						
Add closing - Goods in process	2,915	1,600			2,915	1,600
Finished goods	706	749		***	706	749
Less opening - Goods in process	2, 349	1,971			2,349	1,971
Finished goods	726	751	***		726	751
2. Net inventory change	546	(373)			546	(373
3. Gross output (1+2)	21,743	22,355	870	802	22,613	23, 157
Input						
Purchases of goods not of own manufacture			629	555	629	555
Inventories - Goods not of own manufacture:						
Add opening			85	80	85	80
Less closing	* = =		80	86	80	86
cost of goods sold (not of own manufacture)			634	549	634	548
6. Materials, supplies, components and semi-processed goods	12,214	12, 547	27	25	12, 241	12,572
7. Fuel and electricity	166	155			166	155
3. Gross input (5+8+7)	12, 380	12,702	661	574	13,041	13, 276
Census value added (3-8)	9,364	9, 654	209	228	9, 573	9, 881

TABLE 3. Employment and Payroll, 1962 and 1963

					Emplo	yees						Salari	es and wa	ages		
Year and		Producti related			tra	Adminis- trative and office		trative and		Total employees		Production and related workers		Admin- istra-	Sales and distri- bution	Total salaries and wages
province	Manufa	cturing	0	ther	and			distribution		amhtoleag		WOING	tive			
	Male	Female	Male	Female	Male Female	Male	Female	Male	Female	Manufac- turing	Other	office	Dancii			
					num	ber				-			\$'000			
1962																
Newfoundland	_	_	_	_	-	_	_	_	_	_	_	_	_	_	_	
Prince Edward Island	_	_	_	_	_	_	_	-	_	_	-	_	_	-	_	
Nova Scotia	_	_	_	_	_	_	_	-	_	_	_	_	_	_	-	
New Brunswick	_	_	_	_	_	_	_	_	-	_	_	_	-		_	
Quebec	X	_	_		x	x	х	_	х	х	x	_	х	х	х	
Ontario	137	_	3		54	18	42	_	236	18	645	3	437	284	1,369	
Manitoba	X	_	_		x	x	x	_	x	х	x	_	x	х	x	
Saskatchewan		_	_	_	_	_	_	-	-	_	-	_	-	_	_	
Alberta	x		_	_	x	х	x	_	х	x	х	_	x	x	x	
British Columbia	x	_		_	x	x	x	_	х	х	х	_	х	ж	х	
Yukon and Northwest Terri-	-	_	-	_	-	_	-	-	-	_	gra.	-	_	_	_	
Totals	194	-	3	_	69	27	58	-	324	27	889	3	544	349	1,78	
1963											1					
Newfoundland	_	_	_	_	_	_	_	_	_	_	_	-	_	_	_	
Prince Edward Island	_	_	_	1-00	_	_	_	_	_	_	-	_	_	_	_	
Nova Scotia	-	_	_	_	-	-	_	_		_	-	-	-	-	-	
New Brunswick	_	_	_	_	-	_	_	_	_	_	_	-	_	-	-48	
Quebec	x	_	_	_	x	х	х		х	x	x	_	X	х	X	
Ontario	136	-	1		51	21	44	-	232	21	661	1	413	320	1,395	
Manitoba	x	_	_	-	x	x	х	-	х	x	x	_	х	x	7	
Saskatchewan	_		_	_	_	-	_	-	-	_	_	_	-	_	-	
Alberta	x	-	-	_	х	х	x	_	х	x	X	-	x	х	X	
Brltish Columbia	x	-	-	_	x	х	х	_	x	x	x	_	x	x	x	
Yukon and Northwest Terri- tories	_	-	_	_	-	_	_	_	_	_		-	_	-	-	
Totals	192	_	1	_	71	31	59	_	323	31	912	1	558	385	1,856	

TABLE 3A. Production and Related Workers. - Manufacturing Activity, by Months, 1962 and 1963

	Estab	lishments reporti	ng monthly deta	ail	
Month	1962		1963		
	Male	Female	Male	Female	
		numbe	r		
January	190	-	185	-	
February	188	-	185	-	
March	192		185		
April	194	-	185	-	
Vay	200	-	197	-	
June	201	-	199	MINISTER -	
July	205	_	202		
August	200	-	198		
September	191	-	194		
October	186	_	192	-	
November	188	- 1	193		
December	184	-	192	**	
Average for establishments reporting monthly detail (collected only for large establishments)	194	_	192	ed.	
Average for small establishments (only annual averages collected)					
Average for all establishments	194	_	192		

TABLE 4. Industry Inventories, 1963

		Manui	acturing		Non- manufacturing	Total inventories	
Province	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total manufacturing	Products or materials purchased for resale		
			book val	ue \$'000			
Opening:				1			
Newfoundland	-	-	-	den	-	-	
Prince Edward Island	-	-	-	-	-		
Nova Scotia	-		-	-	-	_	
New Brunswick	-	-	_	_	-	_	
Quebec	x	x	x	х	x	X	
Ontario	240	1,879	551	2,671	59	2,73	
Manitoba	х	x	X	x	x	x	
Saskatchewan	-		-	-	-	_	
Alberta	X	x	x	x	x	х	
British Columbia	x	х	x	x	x	х	
Yukon and Northwest Territories	_	_	_	-	-	-	
Totals	1,280	1,971	751	4, 002	80	4, 08	
Closing:							
Newfoundland	-		_	_	_	-	
Prince Edward Island	_	_	-	_	-	_	
Nova Scotia	- 1	-	_	-	_		
New Brunswick	-	-	_	_	_	-	
Quebec	x	х	х	x	x	х	
Ontario	214	1,474	496	2, 184	64	2, 24	
Manitoba	x	x	х	X	X	х	
Saskatchewan	_	_		_	_	_	
Alberta	x	х	x	x	x	х	
British Columbia	x	x	x	x	x	х	
Yukon and Northwest Territories	_	_	_	_	-	-	
Fotals	1,632	1,600	749	3,982	86	4, 06	

TABLE 5. Purchased Fuel and Electricity Used in Manufacturing Activity, 1962 and 1963

		1962		1963		
Description		Quantity	Cost	Quantity	Cost	
			\$'000		\$'000	
Large establishments which reported commodity detail:						
Bituminous coal:						
(a) From Canadian mines	ton	-	-	-	_	
(b) Imported	es	225	3	156	2	
Sub-bituminous coal (from Alberta mines only)		-	-		_	
Anthracite coal		-	_	-	-	
Lignite coal	86		-		_	
Coke	**	_	- 1		-	
Gasoline (including gasoline used in cars and trucks)	Imp. gal.	75,049	25	76,045	27	
Fuel oil including kerosene or coal oil	F1	958, 121	84	977.646	73	
Wood	cord	-	_	-	-	
Gas:						
(a) Liquefied petroleum gases	Imp. gal.	2,665	1	16,000	3	
(b) Other manufactured gas	M cu.ft.	-	-	_	_	
(c) Natural gas	9.0	969	1	1,512	2	
Other fuel			5		2	
Electricity purchased	kwh.	3, 482, 362	45	3, 789, 201	45	
Steam purchased	101100	* * *	3	* * *		
A. Estimate for small establishments:						
Puel and electricity	*****	-			-	
. All establishments:		Service of the servic				
Total fuel and electricity used			166		155	

TABLE 6. Materials and Supplies - Manufacturing Activity, 1962 and 1963

	1962		1963	
Description	Quantity	Cost	Quantity	Cost
		\$'000		\$'000
1. Materials used:				
Oils for blending: Canadian Imported	8, 451, 714 10, 515, 641	2, 792 3, 415	10, 338, 122 10, 088, 725	3, 339 3, 131
Grease for blending: Imported	464, 261	60	314, 394	36
Additives for lube oils and greases		1,656		1,684
All other materials and components used <sup>1</sup>		1,220		1,266
2. Containers and other packaging materials and supplies used	4 6 9	2,719		2, 750
3. Operating, maintenance and repair supplies used (excluding fuel)	***	262	7 + 4	270
4. Amount paid out to others for work done on materials owned by establishments	9 & 9	90		70
Totals		12, 214		12, 547

<sup>&</sup>lt;sup>1</sup>No detailed information on materials used was collected from small establishments, the estimated costs for which are included here. These estimated costs were \$169,000, in 1962 and \$31,625 in 1963.

TABLE 7. Shipments of Goods of Own Manufacture, 1962 and 1963

Department	1962		1963	
Description	Quantity	Value	Quantity	Value
		\$1000		\$'000
1. Products:				
OILS Greases, lubricating Imp. gal. OCIS Cils, lubricating lb. All other products	18, 538, 883 18, 589, 075	18, 182 2, 930 398	20, 639, 691 16, 741, 681	19, 904 2, 874 271
2. Amount received in payment for work done on materials and products owned by others		26		27
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above		(338)		(348
Net adjustment for establishments receiving progress payments	-	-	-	
Total adjusted value of shipments and work done		21, 197		22,728

TABLE 8. Sales of Lubricating Oils and Greases by Class of Trade, 1963

Product	Retail gasoline pump outlets	Railways, excluding marine uses	Farms	Other	Total sales
		barrels	of 35 Imperial gal	lons	
Lubricating oil:  Atlantic Provinces¹ Quebec Ontario Manitoba Saskatchewan Alberta² British Columbia³ Canada	101, 996 265, 864 401, 597 60, 943 63, 677 93, 970 90, 846 1, 078, 893	21, 479 63, 776 38, 875 28, 639 2, 918 37, 719 14, 238 207, 644	5, 310 24, 229 38, 333 32, 522 109, 528 75, 612 5, 571 291, 105	143. 467 426. 189 893. 764 61, 647 69. 276 212. 863 258, 874 2, 070, 080	276, 252 780, 058 1, 372, 569 183, 751 245, 399 426, 164 369, 529 3, 647, 722
Atlantic Provinces <sup>1</sup> Quebec Ontario Manitoba Saskatchewan Alberta <sup>2</sup> British Columbia <sup>3</sup> Canada	5,914 12,370 17,959 2,084 2,564 4,181 3,511 48,583	1, 357 2, 282 1, 677 1, 017 72 1, 331 293 8, 029	293 1, 294 3, 956 6, 797 10, 077 4, 827 276 27, 520	7, 517 31, 384 46, 179 2, 914 3. 021 10, 316 12, 720 114, 051	15, 081 47, 330 69, 771 12, 812 15, 734 20, 655 16, 800

Includes Newfoundland, Prince Edward Island, Nova Scotia and New Brunswick.
 Includes North West Territories.
 Includes Yukon Territories.
 Includes greases at 10 pounds to a gallon.

List of Establishments classified to This Industry, 1963
(Does not include establishments classified to other industries, which as a secondary activity, manufacture products typical of this industry)

Name	Location
Quebec:	
Shell Canada Ltd.	60 i0 Notre Dame St. E., Montreal
Tide Water Oil Company (Canada) Ltd.	50 DeLouvain W., Montreal
Ontario:	
Campbell Lubricating Specialties, Ltd.	414 Eastern Ave., Toronto
Canadian D.A. Stuart Oil Co, Ltd.	43 Upton Rd., Scarborough
Houghton, E.F., and Co. Canada Ltd.	100 Symes Rd., Toronto
Kendall Refining Co. of Canada Ltd.	2 Bradpenn Rd., Toronto
Kerns Lubricants Ltd.	220 Laird Ave., Toronto
Ontario Lubricating Co. Ltd.	120 Chatham St., Hamilton
Stone Oil Co. Ltd.	115 Unwin Ave., Toronto
Texaco Canada Limited	51 Commissioner St., Toronto
Tide Water Oil Company (Canada) Ltd.	55 Wade Ave., Toronto
Manitoba:	
Tide Water Associated Oil Company (Canada) Ltd.	471 Madison St., Winnipeg
Alberta:	
Jet-Lube of Canada Ltd.	9925 - 77 Ave. S.W., Edmonton
British Columbia:	
Star Oil Refining Ltd.	3367 Oak St., Victoria
Wills Oll Co. Ltd.	533 Powell St., Vancouver

#### CONCEPTS AND DEFINITIONS

Census of Manufactures

#### General

The Census of Manufactures is an annual mail survey covering Canada's Manufacturing Industries. It is based on the Standard Classification of Industries and full details concerning the system may be found in the Standard Industrial Classification manual, Catalogue No. 12-501 which is available from the Queen's Printer or the Dominion Bureau of Statistics. In summary, the Classification as it relates to the manufacturing industries provides for a breakdown into 140 industries arranged in 20 major industry groups. Of the 140 (3 digit) industries, 18 are further broken down into 58 (4 digit) sub classes. At the Canada level, principal statistics are collected and compiled for 178 separate industries. They cannot all be published separately by province, however, because of the confidential nature of the data in certain provinces.

The reporting unit for the Census is designated as the establishment (see definition of "Establishment" in following section) and a return is requested from every establishment classified to a manufacturing industry. Although respondents are required to submit reports covering the calendar year, financial year reports other than the calendar year are accepted in instances where respondents find it impossible to supply calendar year data from accounting records. When an establishment is operated for only part of a year a report is required covering the period of operation.

There are four different questionnaires used in the Census of Manufactures; (a) short form (b) long form (c) head office questionnaire and (d) commodity questionnaire. The short and long forms are used to obtain principal statistics and commodities shipped from establishments classified to manufacturing industries and differ only in the amount of detail requested. The short form is a single-sheet questionnaire sent to small manufacturers generally reporting shipments of less than \$100,000; this cut-off, however, varies somewhat between industries. The head office questionnaire is generally used for company head offices and/or auxiliary units separately located from the manufacturing establishment(s), (see following notes on Head offices and auxiliary units). The Commodity questionnaire is used to survey certain establishments which are coded (on the basis of their principal activity) to industries other than manufacturing in the Standard Industrial Classification system, but which undertake some manufacturing as a subsidiary activity. This single-sheet questionnaire is designed to collect information on the quantity and value of goods of own manufacture shipped by such establishments in order to achieve full coverage of domestically manufactured commodities (see the following note under Shipments).

The results of the Census are presented in some 140 publications. In addition to these annual industry publications there are annual summary reports for Canada and the provinces and special reports giving principal statistics by detailed geographic areas, by type of ownership and size of establishment. A special annual report covering the shipments of all manufactured commodities arranged in alphabetical order is also published.

Since 1960 the following major changes have been implemented in the Census of Manufactures: (a) a revised Standard Industrial Classification (b) a new establishment definition and (c) an extension of the establishment definition to cover the non-manufacturing activities of manufacturing establishments. The statistics presented in the various 1963 reports reflect the complete implementation of these changes and enable comparisons to be made with the years 1961 and 1962. For a complete description of the procedures followed in establishing the revised series, reference should be made to the Explanatory Notes included in the 1960, 1961 and 1962 industry publications. The statistical framework within which the Census of Manufactures is now carried out is based on the following concepts and definitions which have been developed as part of a general programme to achieve a fully integrated system of economic statistics.

#### Establishment

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing activities. The majority of such establishments are firms but many firms have more than one establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements embodied in the following definition of the "establishment":

"The smallest unit which is a separate operating entity capable of reporting the following principal statistics:

Materials and supplies used
Goods purchased for resale as such
Fuel and power consumed
Number of employees and salaries and wages
Man-hours worked and paid
Inventories
Shipments or sales."

Each establishment is required to report on all the activities carried out within it's accounting boundaries (except income from investments such as rent, interest and dividends) and data on the different activities (manufacturing, trading in goods not of own manufacture, construction by own labour force, revenue from services, etc.) are requested to be reported separately. It should be noted that the statistics for separate activities are not completely consistent since some respondents cannot distinguish, in their records, materials, shipments and inventories relating solely to their own manufacturing activities. For example, inventory of goods purchased for re-sale may not be distinguishable from inventory of own manufactured goods. Complete consistency, therefore, can be obtained only at the "all operations" (total activity) level and for studies or statistical measures requiring accurate coordinated data, the "total" statistics should be used.

The number of establishments represents the number of operating units that are principally engaged in the activities of the manufacturing industries to which they have been classified. These units do not necessarily represent the total number engaged in the production of a commodity mainly produced in a certain industry. Some commodities are produced as secondary products in other manufacturing and non-manufacturing industries. It should be noted that head offices and auxiliary units which are surveyed separately are not included in the establishment count, (see following notes on head offices and auxiliary units).

#### **Head Offices and Auxiliary Units**

All head offices and auxiliary units of companies classified to the manufacturing industries such as sales offices, administrative offices, warehouses, laboratories, etc. are now surveyed as part of the Census of Manufactures,

These head offices and auxiliary units are either included in an establishment report or are surveyed by means of the head office questionnaire. The former is the most common case where a single establishment firm has its executive personnel, sales office, etc. located at the site of the manufacturing plant (establishment). The special head office questionnaire is generally used where a firm, regardless of the number of establishments, has separately located offices or auxiliary units. Such offices or units do not constitute establishments within the Census of Manufactures as they do not normally generate operational revenues, but give rise only to costs of operations (mainly salaries and wages) which are automatically included in the value of shipments or sales. Although not considered as establishments, and hence, not included in the "establishment" count for an industry, the operational costs are reflected in either the "Industry" statistics (3 or 4 digit level) or the "Major group" statistics (2 digit level) according to the following rules:

- (a) In the case of single establishment firms, statistics for separately located offices and units are classified to the same industry (3 or 4 digit) as the establishment;
- (b) In the case of multi-establishment lirms, the statistics for such offices and units are coded to the same industry as the establishments of the

firm, when all establishments are in the same industry (3 or 4 digit). When establishments of such firms are coded (1) to different industries within a major group, (2) to industries in different major groups or (3) to industries in different divisions of the Standard Industrial Classification, then the statistics are included in the major group totals (2 digit level) in which the major part of the company's operations are classified. Although this may result in some distortion of major group statistics in the case of (2) and (3) the statistics at the industry (3 or 4 digit) level in all cases will be left free of these company-wide data.

#### **Employees**

#### (a) Production and related workers - Manufacturing activity

In addition to those engaged in production and assembling activities, they include those employed in storing, inspecting, handling, packing, warehousing, etc. They also include employees engaged in maintenance, repair, janitorial and watchman services and line supervisors (working foremen) engaged in similar work to that of the employees they supervise. Production and related workers engaged in manufacturing activity are reported as those receiving pay during the last pay period of each month, an average for the year being obtained by summing the monthly figures and dividing by 12. This procedure is followed even though the establishment did not operate in all months in order to arrive at equivalent annual fulltime employment. The numbers are somewhat affected by turnover, in that employment is overstated when an employee changes employment during a pay period. The man-hours of production and related workers in manufacturing activity represent total man-hours paid (total hours at work during the calendar year plus hours not worked but nevertheless paid for, such as paid vacations, sick leave, statutory holidays, etc.). In reporting overtime hours, respondents are requested to report only hours actually at work. It should be noted that the division of hours paid into production and related workers payrolls results in average hourly earnings and does not represent hourly wage rates which are collected and published by the Department of Labour and which are based on selected occupations.

### (b) Production and related workers - Non-manufacturing activities

Such employees include those on manufacturing establishments' payrolls engaged in activities such as construction undertaken for the use of these establishments, some outside piece-workers employed in certain industries, logging employees who are reported as part of a sawmilling establishment and any other production workers who are not engaged in manufacturing-type operations.

#### (c) Administrative and office employees

This category includes all executive and supervisory officials such as presidents, vice-presidents, comptrollers, secretaries, treasurers.

etc., together with managers, professional, technical and research employees, superintendents and factory supervisors above the line supervisor or working foreman level, and clerical staffs. Also included are employees in activities such as advertising, credit collections, purchasing, personnel, legal, medical, etc. It should be noted that prior to 1961 this category also included working owners and partners. Also included in this category are employees located at head offices or auxiliary units separately located from the establishment; these are generally included in the figures for the province in which they are located according to the rules outlined under "Head offices and auxiliary units" above.

#### (d) Sales and distribution workers

This category includes office personnel whose salaries are charged to selling expense, travelling salesmen, driver salesmen, truckdrivers and their helpers, etc. It may also include some sales employees who are reported as part of a manufacturing establishment but are not working at the establishment's location. These are generally broken down by province in cases where more than 15 employees are involved in any one province. The figures exclude persons working on a commission basis who are not considered regular employees of the establishment.

#### (e) Total Employees

This total comprises the foregoing categories including employees located at separately located head offices and auxiliary units. The numbers of employees included under categories (b), (c) and (d) are reported in the form of annual averages and represent as closely as possible full time employment; adjustments are made when reported figures indicate the existence of part time or seasonal employment. In all the above categories, figures on employment refer to the calendar year whether or not other establishment statistics can only be reported on a fiscal year other than the calendar year.

#### **Working Owners or Partners**

These are not now included in the statistics of employees and salaries and wages. There is some duplication in numbers when a person owns more than one establishment and is reported as a working owner on each Census return. Withdrawals of working owners defined as amounts withdrawn by owners or partners for normal living expenses excluding withdrawals for payment of income tax.

#### Salaries and Wages

Salaries and wages refer to gross earnings of employees before deductions for income tax and employees contributions to social services such as sickness, accident and unemployment insurance, pensions, etc. They include all salaries, wages, bonuses, profits shared with employees, the value of room and board where provided, commissions (paid to regular employees only) as well as any

other allowance forming part of the worker's earnings. Payments for over-time are included. Figures on salaries and wages refer to the calendar year.

#### Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars, trucks, locomotives, etc.), not to purchases unless the quantities are substantially the same. Any fuel and electricity produced by establishments for internal consumption are not included in the total cost. Values represent laid down cost at the establishment including freight, duty, etc. Although fuel and electricity used is considered part of manufacturing activity it should be noted that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

#### Materials and Supplies

#### (a) Manufacturing activities

Figures represent quantities and laid down cost values, at the establishment, of materials, supplies and purchased components owned and used during the year in manufacturing activities and related processes. These statistics represent only commodity items or physical goods (cost of services or overhead charges such as advertising, insurance, depreciation, etc. are not included) whether purchased from others or received as transfers (in the form of materials, components or semi-processed goods) from other establishments of the reporting company. Included are maintenance and repair supplies not chargeable to fixed assets accounts and any amounts charged by other establishments for work done on materials owned by the reporting establishment. Cost of repairs or maintenance done by outside contractors and cost of returnable containers are not included.

#### (b) Non-manufacturing activities

#### 1. Purchases for re-sale as such

Figures represent cost of materials or products purchased from others by the reporting establishment (or received as transfers from other establishments of the reporting company) for re-sale as such in the same condition as purchased. Included are any finished products received on consignment from other countries.

#### 2. Other materials and supplies used

Figures represent the cost of materials and supplies, if any, used in new construction and in the production of machinery and equipment (for the use of the reporting establishment) by the establishment's own employees. Included are materials used for any capital repairs and alterations carried out by the establishment's employees. Amounts paid to outside contractors for construction and repair work are not included nor is the cost of purchased machinery and equipment. Also included is the cost of office supplies not chargeable to

fixed assets accounts and the cost of such other items of materials and supplies used as food, beverages and supplies for establishment-operated cafeterias and lunch counters, first aid and medical supplies, laboratory supplies, etc.

#### Shipments

#### (a) General

The figures represent revenue from all production, sales, services and related activities of reporting establishments with shipments valued in Canadian dollars at the point at which the establishment relinquishes control. The unsold portion at year end of consignment shipments in Canada is treated as inventory and not as shipments but all shipments to foreign countries for which the form B13 "Customs Canada Export Entry" has been completed, are treated as shipments.

In those industries where work on principal products extends over a relatively long period, (Fabricated Structural Metal Industry, Aircraft and Parts Manufacturers, Railroad Rolling Stock Industry and Shipbuilding and Repair Industry) the value of production rather than the value of shipments is recorded. There are certain establishments in other industries which also operate on a basis of progress payments. For these establishments, shipments are also adjusted to work put in place on the basis of the net change in progress payments over the year.

#### (b) Shipments of goods of own manufacture

These figures represent shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishments for work done. Included are revenue from repair and custom work, amounts received in payment for work done on materials owned by other establishments and the cost (book value) of any goods shipped on a rental basis.

All products and by-products of own manufacture shipped from the establishment are covered, including transfer shipments to sales outlets, distributing warehouses or to other manufacturing plants of the reporting firm, when such units are treated as separate establishments. The value of shipments are net of returned goods, discounts, returns, allowances, sales tax and excise taxes and duties, returnable containers and charges for outward transportation by common or contract carriers. Transportation or delivery expense incurred by the reporting establishment's own carriers are included.

Shipments of goods of own manufacture of establishments which are coded to some other division of the Standard Industrial Classification (on the basis of principal activity) but which are basis of manufacturing as a subsidiary activity are collected by means of the Commodity questionnaire referred to earlier. Such shipments together

with shipments of goods of own manufacture of establishments forming the universe of manufacturing industries are compiled and recorded in the various industry publications.

#### (c) Shipments of goods not of own manufacture

These figures represent the net selling value at establishment (net of discounts, returns, allowances, sales taxes and excise duties and taxes and transportation charges by common or contract carriers) of all products or materials (including products transferred from other establishments of the reporting firm) sold as such in the same condition as purchased or received as transfers. For those industries which ship such goods on a rental basis, the value of shipments represents the book value of these goods. All sales of consignment goods from other countries are included.

#### (d) Other revenue

Figures represent the book value of fixed assets, if any, (new construction and machinery and equipment including major repairs, alterations, additions, modifications, installation and assembly work) produced during the year for the use of reporting establishments by the establishment's own employees and for which depreciation accounts are maintained. Included also are any revenues from the sale of electricity and from any operations performed by the establishment's own employees, such as revenue from goods produced or purchased for rental (the book value of such goods are included as part of shipments of goods of own manufacture or shipments of goods not of own manufacture), servicing revenues, commissions on sales (when not included in value of sales), revenue for companyoperated cafeterias and lunch counters and revenue from outside installation or construction work not related to the establishment's own products, sale of used materials (excluding sale of used fixed assets) research and development work, etc. As mentioned previously the figures do not include non-operating revenue such as rent, dividends, interest, etc.

#### Inventories

#### (a) Manufacturing activities

Values represent the book values of manufacturing inventory owned in Canada. Inventories held for which progress payments have been received are not included. Where progress payment accounts are maintained, the change in these accounts is treated as a net adjustment to shipments. Figures consist of inventory owned at the plant and at warehouses or selling outlets which are treated as extensions of establishments for the purpose of reporting shipments. Inventory owned in transit in Canada or on consignment in Canada is included. Goods shipped abroad and held in inventory are included in shipments. Opening inventories may differ from the closing inventories of the previous year because of changes in classification, the



receipt of revised data, the inclusion of the control lishments and the removal of establishments which did not operate during the survey year.

#### (b) Non-manufacturing activities

Figures represent the book value of inventory of goods purchased for re-sale as such without further processing, owned by the reporting establishments and held at plants and at any warehouses or selling outlets which are treated as extensions of establishments. Other characteristics are the same as in (a) above.

#### Value Added

#### (a) By manufacturing activities

Figures are compiled by deducting the cost of materials and fuel and electricity consumed from the value of production (value of shipments adjusted for changes in the value of inventories of finished goods and goods in process).

#### (b) By non-manufacturing activities

The figures are compiled by deducting the the cost of goods purchased for re-sale (adjusted for changes in the value of inventories of goods and supplies used from the value of shipments of goods not of own manufacture, plus other revenue.

#### (c) By Total activities

The figures consist of value added by manufacturing activities plus value added by non-manufacturing activities. This total value added figure may, in some cases, be less than value added by manufacturing activities as a result of expenditures associated with non-manufacturing exceeding revenues from such activities or because of a decrease in inventory of goods not of own manufacture exceeding the mark-up on the sale of such goods. "Value added" is sometimes referred to as net production. However, to arrive at the National Accounts concept of net production, or Gross Domestic Product at "Factor cost" it would be necessary to subtract also the cost of advertising, insurance and other business expenses which are not collected as part of the annual Census of Manufactures. "Value added" figures for the primary industries, manufacturing and construction are published in DBS publication Catalogue No. 61-202, "Survey of Production".