CATALOGUE No.

45-207

ANNUAL



OTHER PETROLEUM AND COAL PRODUCTS
INDUSTRIES

1965

ANNUAL CENSUS
OF MANUFACTURES

Published by Authority of
The Minister of Trade and Commerce

DOMINION BUREAU OF STATISTICS

Manufacturing and Primary Industries Division

June 1967 6506-857 Price: 50 cents

# **PUBLICATIONS**

In addition to the report on this industry, the DBS publishes annual statistics on a number of related industries and current statistics on the more important commodities. Copies of reports provided in the following list are available from the Publications Distribution, Dominion Bureau of Statistics, Ottawa or from the Queen's Printer, Hull, P.Q.

Catalogue	ACAMAD CO	Control of	Pr	ice
number	Title	Periodicity	Per	Per year
	TE 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			
45 - 205	Petroleum Refineries	A	.50	.50
45 - 207	Other Petroleum and Coal Products Industries	A	.50	.50
		1		
13 - 505	Energy Consumption in Manufacturing and Mining Industries, 1926-	0	\$1.00	\$1.00
13 - 506	Energy Sources in Canada, 1948 and 1952	0	1.00	1.00
13 - 507	Energy Sources in Canada, 1926, 1929, 1933 and 1939	0	1.00	1.00
26 - 002	Preliminary Report on Coal Productions	M	.10	1.00
26 - 006	Crude Petroleum and Natural Gas Production	M	.20	2.0
26 - 206	Coal Mining Industry	A	1.00	1.0
26-213	Crude Petroleum and Natural Gas Industry	A	.50	,51
31 - 001	Inventories, Shipments and Orders in Manufacturing Industries	M	.30	3.0
31 - 201	General Review of the Manufacturing Industries of Canada	A	2.00	2.0
45 - 004	Refined Petroleum Products	M	.30	3.0
45 - 204	Refined Petroleum Products	A	1.50	1.5
45 - 206	Consumption of Petroleum Fuels	A	. 25	. 25
55 - 001	Oil Pipe Line Transport	M	.20	2.0
55 - 002	Gas Utilities	M	.20	2.00
55 - 201	Oil Pipe Line Transport	A	.75	.75
55 - 202	Gas Pipe Line Transport	A	.50	.50
65 - 004	Exports by Commodities	M	.75	7.50
65 - 007	Imports by Commodities	M	.75	7.50
Special	Sales of Lubricating Oils and Greases and Motor Gasoline	A	. 25	.25
Special	Retail Outlets for Motor Gasoline	A	.25	. 25

A - Annual M - Monthly O - Occasional

Remittances should be in the form of cheque or money order, made payable to the Receiver General of Canada and forwarded to the Publications Distribution, Dominion Bureau of Statistics, Ottawa or to the Queen's Printer, Hull, P.Q.

# OTHER PETROLEUM AND COAL PRODUCTS INDUSTRIES

# 1965

For statistical purposes the industry titled Other Petroleum and Coal Products Industries in the revised Standard Industrial Classification covers the operations of establishments primarily engaged in manufacturing petroleum and coal products not elsewhere classified, such as fuel briquettes, road emulsions and roofing compounds. This industry also includes coking plants operated as separate establishments and not as a subsidiary activity in Iron and Steel or Chemical Plants.

Value of shipments and other revenue (manufacturing and non-manufacturing) of the Other Petroleum and Coal Products Industries totalled \$17,308,000 in 1965 compared with \$24,268,000 in 1964. This decline amounting to about 29 per cent reflects for the most part a new reporting basis for this industry in 1965 as a result of conceptual adjustments and the transfer of a major establishment because of a change in product mix. Total cost of all materials and supplies, etc. including materials used in the production of goods of own manufacture as well as the cost of goods purchased for re-sale showed a corresponding drop from \$11,311,000 in 1964 to \$8,538,000 in 1965.

#### SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- p preliminary figures.
- \* revised figures.
- x confidential to meet secrecy requirements of the Statistics

TABLE 1. Principal Statistics, 1961-65

				Man	ufacturing	activity				Т	otal activ	/ity	
Year and	Estab-		duction a		Cost of	Cost of	Value of shipments			g owners artners	Emp	ioyees	
province	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Value added
	No.		000			\$'000		1		\$'000		\$10	00
1961													
Totals	34	363	785	1, 566	383	8,986	18, 565	8,907	х	X	581	2, 849	9,610
1962													
Totals	31	370	790	1,653	406	9, 799	19,805	9,783	x	х	608	3,148	10, 275
T. A. Charles . To delicate a second section and a second	01		100	1,000		0,100							
1963													
Totals	29	376	795	1,617	455	10,365	20,775	9,973	4	14	635	3,265	10,950
1964													
Newfoundland	_	-	-	_	_	_							
Prince Edward Island	_	_	_	_	_	_		_	_	_	_	_	_
Nova Scotia	_	-	_	-	-	-	_	_	_	_	_	_	-
New Brunswick	-	_	_	_	-	-	-	-	-	_	-	-	-
Quebec	8	95	207	385	116	2,371	4,949	2,517	-	-	131	622	2,541
Ontario	9	211	437	937	221	6,318	11,987	5,704	_	_	412	2, 296	6,311
Manitoba	2	1											
Saskatchewan	4	45	95	178	39	487	1, 281	686	_	_	66	280	734
Alberta	5	)							,				
British Columbia	5	87	189	390	100	2, 013	3.781	1.700	X	X	117	552	1,725
Yukon and Northwest Territorles	_	_	_		_	_	_	_	-	_	_		_
(Wetche	20	438	020	1 000	477	11, 190	21,997	10,608	x	x	726	3,751	11,311
Totals	33	4.35	928	1,889	46.1.1	11,190	21,551	10,605	^	^	120	3,131	11,511
1965													
Newfoundland	_	-	_	-	_	-	and an inches	-	_	_	_	_	_
Prince Edward Island	_	_		_	-	_	_	_		_	_	-	-
Nova Scotia	_	_	_	-	_		_	_	_	-	_	_	_
New Brunswick		_	_	_	_	_	_	_		_	_	_	
Quebec	9	112	25 1	5 29	201	2,365	5,575	3,030	_	_	159	807	3,219
Ontario	8	66	147	350	111	2, 217	4,202	1,872	-	_	191	1,473	2,418
Manitoba	3	X	X	330	x	x	x	x			X	X	X
				ı							45	214	707
Saskatchewan	4	37	85	165	21	482	1, 213	710				ļ	
Alberta	3	13	24	43	14	428	754	329	_	-	18	75	3 28
British Columbia	6	X	X	X	х	Х	X	X	-		X	X	X
Yukon and Northwest Territories	_	-	-	-	-	an-	-	_	_	-	_	-	_
Totals	33	314	697	1,528	460	7,532	15,657	7,701	_	-	531	3,175	8,538

TABLE 2. Principal Statistics classified by Size Group based on Value of Shipments of Goods of Own Manufacture, 1964 and 1965

				Mar	ufacturing	activity				T	otal activ	vity	
Size group	Estab- lish- ments		duction a ated work		Cost of	Cost of materials	Value of shipments of goods	Value	Working and pa	owners artners	Empl	loyees	Value
		Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawais	Number	Salaries and wages	added
	No.		,000			\$1000				\$'000		\$10	000
1964													
Under \$10,000 \$ 10,000 to \$ 24,999	} 3	3	7	14	9	27	28	45	х	х	14	58	5.5
25,000 '' 49,999	} 3	7	18	32	6	71	167	93	-		10	39	93
100,000 " 199,999	13 7	18 82 89	35 170 196	64 350 391	24 135 108	253 1,957 2,427	543 4,275 4,811	266 2, 194 2, 193	-	-	30 133 134	124 657 707	301 2,276 2,668
1,000,000 ' 4,999,999	} 3	239	502	1,037	196	6,456	12, 173	5,816	-	_	341	1.540	5,965
auxiliary units								. 4 4		4 4 9	64	625	(47
Totals	33	438	928	1,889	477	11, 190	21,997	10,608	х	х	726	3, 751	11,311
1965													
Under \$10,000	_	-	_	_		_	_	_	_	_	_	_	_
25,000 " 49,999	3	4	10	23	4	24	66	36	_	_	10	39	4.0
50,000 ' 99,999 100,000 ' 199,999 200,000 ' 499,999	4 4 13	9 16 101	20 32 217	40 61 462	7 9 162	185 210 2,455	328 579 4,976	151 361 2,366	_	_	15 30 160	65 141 835	153 407 2,477
500,000 ' 999,999 1,000,000 ' 4,999,999	} 9	184	418	942	279	4,657	9,709	4,787	-	_	249	1.355	5,518
5,000,000 and over	_	-	-	-	-	_	Audio.	-	-	_	-	-	
auxiliary units		4 0 0		* * *			4 * *			4 0 0	67	740	(57
Totals	33	314	697	1,528	460	7,532	15,657	7,701		-	531	3, 175	8,538

TABLE 3. Principal Statistics classified by Size Group based on Manufacturing Value Added, 1964 and 1965

				Mar	nufacturing	activity				T	Cotal acti	vity	
Size group	Estab- lish- ments		duction a		Cost of fuel and	Cost of	Value of shipments of goods	Value		owners	Emp	loyees	Value
		Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added
	No.		1000			\$'000				\$'000		\$'0	00
1964													
nder \$10,000	3	1	2	3	1	42	61	22	х	х	4	10	23
10,000 to \$ 24,999 25,000 ' 49,999	} 3	10	20	43	10	103	159	96	_	-	22	97	101
50,000 '' 99,999 100,000 '' 199,999 200,000 '' 499,999	7 9 6	38 43 86	82 96 178	159 192 356	68 148 38	1,041 2,061 944	1,637 3,489 2,763	536 1,283 1,703	-		68 76 108	300 424 507	62 1, 28 1, 78
500,000 ' 999,999 1,000,000 ' 4,999,999	} 5	260	549	1, 136	212	6,999	13.888	6,968	_	-	384	1,788	7,53
5,000,000 and over	_	-	_	***	-	-	-	_	_	-	-	-	-
auxiliary units	***	* * *	4 4 4		,		4 4 9	4 0 0	* * *	1 4 4	64	625	(4'
Totals	33	438	928	1,889	477	11,190	21, 997	10,608	х	х	726	3,751	11, 31
1965											107		
nder \$10,000	} 5	7	18	37	5	130	216	78	_	_	14	56	84
50,000 " 99,999 100,000 " 199,999 200,000 " 499,999	7 8 10	21 53 121	43 109 274	91 285 578	18 138 219	473 1,779 2,633	989 3,017 5,955	520 1,097 3,112	_	-	39 94 175	198 538 925	554 1, 19 3, 16
500,000 '' 999,999	} 3	112	253	537	80	2,518	5,481	2,894	-	-	142	720	3,59
ead offices, sales offices and	_	_	-	***		_	- 1	-	-	-	-	_	-
auxiliary units		1.4.0					* * 4	* * 4		0.4.0	67	740	(57
Totals	33	314	697	1,528	460	7,532	15,657	7,701	_	~	531	3, 175	8,538

TABLE 4. Principal Statistics classified by Size Group based on Total Value Added, 1964 and 1965

				Man	ufacturing	activity				T	otal activ	vity	
Size group	Estab-		duction a ated work		Cost of	Cost of	Value of shipments		Working and pa	owners artners	Emp:	loyees	Value
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	added
	No.		'000			\$'000				\$'000		\$10	000
1964					1								
Under \$10,000	3	1	2	3	1	42	61	22	x	х	4	10	22
10,000 to \$ 24,999	3	10	20	43	10	103	159	96	-	_	22	97	107
25,000 '' 49,999 50,000 '' 99,999 100,000 '' 199,999	6 10 7	34 47 97	74 105 202	136 214 411	46 169 52	904 2, 198 1, 371	1,388 3,739 3,707	444 1,375 2,205	=	_	53 91 133	230 494 673	478 1,426 2,276
500,000 '' 999,999	1 4	249	525	1,081	198	6.573	12,944	6,466	_	***	359	1,622	7,050
1,000,000 ' 4,999,999 5,000,000 and over	-	_	_	-	_	_	_		- 1	_	_	-	_
Head offices, sales offices and auxiliary units					a 0 0	P 0 D		* * *			64	625	(47
Totals	33	438	928	1,889	477	11, 190	21,997	10,608	x	х	726	3,751	11,311
1965													
Under \$10,000	} 5	7	18	37	5	130	216	78	_	_	14	56	84
50,000 '4 99,999	6	18	37	76	15	438	854	425	-	_	32	152 583	1.325
100,000 ' 199,999 200,000 ' 499,999	10	56 121	115	300 578	141 219	1.814	3, 151 5, 955	1,192	_	_	101	925	3, 167
500,000 " 999,999	-	_	_	_	_	_	_		-		140	720	2 500
1,000,000 " 4,999,999 5,000,000 and over	3	112	253	537	80	2,518	5,481	2,894	-	_	142	720	3,593
offices, sales offices and			0.0-4	* 4 *		* * *				* * *	67	740	(57
Totals	33	314	697	1,528	460	7,532	15.657	7,701	1 -	_ (	531	3, 175	8,538

TABLE 5. Principal Statistics classified by Size Group based on Total Employed, 1964 and 1965

				Mai	nufacturing	activity				7	Cotal acti	vlty	
Size group	Estab-		oduction ated work		Cost of	Cost of	Value of shipments of goods	Value		owners artners	Emp	loyees	Value
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added
	No.		0000			\$'000				\$'000		\$ *0	000
1964						1		1	•				
Under 5 employed	7 15 8	10 77 112	20 164 242	47 294 511	24 165 93	877 1,836 2,021	1,281 4,013 4,530	384 2,072 2,336	X	x	19 128 174	88 593 905	384 2,108 2,901
50 - 99 '4 100 - 199 '4 200 - 499 '4	} 3	239	502	1,037	196	6,456	12,173	5,816	_	_	341	1.540	5,965
600 employed and over	-	-	_	-	_	_	-	_	-	-	-		-
auxiliary units	4 9 9			4 4 4	0 1 0	4 1 7	* * *			* * *	64	625	(4'
Totals	33	438	928	1,889	477	11, 190	21,997	10,608	х	х	726	3,751	11, 31
1965													
Under 5 employed	8 13	14 56	32 113	72 244	34 124	946 1,581	1.521	546 1.794	010	_	23 98	129 472	54° 1, 83
15 = 49 50 = 99	} 12	244	552	1.212	302	5,006	10,646	5,361	_	_	343	1.835	6,21
00-199	3	_	1.00	_	_	-	_	_	_	-	_	_	-
00-499	_	_		-	_	- 1	_	_		_	_	-	-
00 employed and over		_	-	_			-	_		400	67	740	(5
CHALLELY WILLY		0.00											
Totals	33	314	697	1,528	460	7,532	15,657	7,701	_		531	3, 175	8,53

TABLE 6, Principal Statistics classified by Type of Organization, 1964 and 1965

				Mar	ufacturing	activity					Total act	ivity	
Type of organization	Estab- lish-		oduction ated work		Cost of	Cost of	Value of shipments			owners	Emp	loyees	Value
MALE L	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Value added
	No.		'000			\$'000	l			\$'000		\$'0	000
1964													
Individual ownerships	_	-	-	-	_	_	_	-	-	_	_	_	-
Partnerships	1												
incorporated companies	33	438	928	1,889	477	11,190	21,997	10,608	X	X	662	3,126	11,359
Co-operatives	_	-	_	-	_		_	_		_	_	_	_
lead offices, sales offices and auxiliary units					* * *						64	625	(47)
Totals	33	438	928	1,889	477	11,190	21,997	10,608	×	x	726	3,751	11,311
1965													
individual ownerships	_	_		_	_	_		_	_	_	_		_
Partnerships	-	_	_	-	_	_	_	_	_	_	_	-	
ncorporated companies	33	314	697	1,528	460	7,532	15, 657	7, 701	_	_	464	2,436	8.595
Co-operatives	_	_	_	_	_	_		_		_		_	_
lead offices, sales offices and auxiliary units					* * *	4 + +					67	740	(57)
Totals	33	314	697	1.528	460	7,532	15,657	7, 701	_	_	531	3, 175	8,538

TABLE 7. Calculation of Output, Input and Value Added, 1964 and 1965

	Manufact activi		Non-manufa activit		Tot activ	
	1964	1965	1964	1965	1964	1965
Neu III	-		\$'00	0		
Output		1				
I. Shipments and other revenue	21,997	15,657	1,992	1,614	23, 989	17, 271
Inventories - Goods of own manufacture:						
Add closing - Goods in process	24	-	• • •	***	24	-
Finished goods	1,539	467			1,539	467
Deduct opening - Goods in process	-	-	* * *		-	_
Finished goods	1,284	430	* * *	* * *	1,284	430
2. Net inventory change	279	37			279	37
3. Gross output (1+2)	22, 276	15,694	1, 992	1,614	24, 268	17,308
Ipput						
4. Purchases of goods not of own manufacture			1 144	784	1 147	784
Inventories - Goods not of own manufacture:	***	* * *	1, 141	104	1, 141	164
Add opening			401	100		100
	4 6 4		431	195	431	195
Deduct closing	4 4 4	* * *	401	310	401	310
5. Cost of goods sold (not of own manufacture)	***		1, 171	669	1,171	669
S. Materials, supplies, etc.	11, 190	7,532	118	108	11,308	7,640
7. Fuel and electricity	477	460	***		477	460
8. Gross Input (5 + 6 + 7)	11,667	7, 992	1, 289	777	12, 956	8,769
Value added (3 - 8)	10,608	7,701	703	837	11, 311	8,538

TABLE 8, Employment and Payroll, 1964 and 1965

					Emplo	yees						Salari	es and wa	ges	
Year and		Product related v			trai	inis-	a	les nd	To	otal	Producti related v		Admin- istra-	Sales	
province	Manufa	cturing	Of	her	and	office	distri	bution					and distr		Total
	Male	Female	Male	Female	Male	Female	Male	Female	Male	Female	Manufac- turing	Other	office	Dution	
					num	ber							\$,000		
1964		1 1				1		1					]		
Newfoundland	-	-	_	_	-	-	_	_	_	_	-	-	-	-	-
Prince Edward Island	_	-	-	-	-	-	_	-	_	_	-	-	-	-	-
Nova Scotia	-	-	_	-	-	-	_	_	_	-	-	-	-	_	-
New Brunswick	_	-	_	_	_	-	-	_	_	_	-	-	-	_	-
Quebec	94	1	-	-	30	5	i	_	125	6	385	-	233	4	62
Ontario	211	- 1	2	_	124	37	38	_	375	37	937	6	1,148	206	2.29
Manitoba Saskatchewan	} 45	-	5	-	11	1	4	_	65	1	178	12	70	20	28
Alberta	} 87	-	4	1	19	4	2	_	112	5	390	14	134	15	55
Yukon and Northwest Terri-	_	_	_	_	_	_	_	_	_	_	_	200	_		
Totals	437	1	11	1	184	47	45	-	677	49	1,889	32	1,585	246	3,75
1965															
Newfoundland	_	_	_	_	_	_	_	-	_	_	-	_	_	-	-
Prince Edward Island	-	_	-	_	_	-	_	_	_	_	_	_	-	_	-
Nova Scotia	_	_	-	-	_	_	_	_	_	_	-	_	-	_	_
New Brunswick	_	_	_	_	_	_	_	_	_	_	_		-	_	-
Quebec	112	_	_	_	32	11	4	_	148	11	529	_	257	20	80
Ontario	66	-	_	1	71	27	26	_	163	28	350	2	916	205	1,47
Manitoba	X	х	х	_	х	X	x	-	х	х	x	X	х	х	х
Saskatchewan	37	_	-	_	5	2	1	_	43	2	165	_	45	4	21
Alberta	13	_	-	-	4	-	1	_	18	-	43	-	24	8	7
British Columbia	x	х	х	_	х	х	Х	_	х	х	Х	Х	х	х	Х
Yukon and Northwest Terri- tories		_	_	-	_	_	-	_	_	_	_	_	-	_	-
Totals	313	1	6	1	132	42	36	_	487	44	1,528	21	1,366	260	3,17

TABLE 9. Production and Related Workers, - Manufacturing Activity, 1964 and 1965

	196	4	196	5
Month	Male	Female	Male	Female
		numbe	31	
Stablishments reporting monthly detail (large establishments only):	1	1		
January	376	1 !	244	
February	362	1	244	
March	379	1	260	
April	425	1	302	
May	469	1	324	
June	481	1	340	
July	471	1	344	
August	473	i	351	
September	461	1	339	
October	484	1	330	
November	433	1	314	
December	399	2	276	
Averages	437	1	313	
Stablishments reporting annual averages (small establishments only)				
verage for all establishments	437	1	313	

TABLE 10. Inventories, 1965

		Manuf	acturing		Non- manufacturing	
Province	Materials, supplies, etc.	Goods in process	Finished goods of own manufacture	Total	Products or materials purchased for resale	Total inventories
2.1			book value	\$'000		
Opening:						
Newfoundland	-	_	-	_	_	_
Prince Edward Island	-	_	-	_	_	_
Nova Scotia	-	_	-	_	-	_
New Brunswick	-	_	_	_	-	_
Quebec	144	-	231	374	43	417
Ontario	92	_	77	169	136	306
Manitoba	X	-	x	х	x	X
Saskatchewan	34	_	43	76	_	76
Alberta	8	_	8	16	-	16
British Columbia	x	_	х	х	х	х
Yukon and Northwest Territories	_	_	-	_	_	_
Totals	339	_	430	770	195	965
Closing:						
Newfoundland	_	_	-		_	-
Prince Edward Island	_	_		_	_	_
Nova Scotia	-	_		-	_	· -
New Brunswick	-	_	-	-	_	_
Quebec	209		252	461	132	592
Ontario	106	-	76	181	152	334
Manitoba	х	-	x	х	x	x
Saskatchewan	29	-	43	71	_	71
Alberta	28	_	25	53	_	58
British Columbia	х	_	х	х	x	x
Yukon and Northwest Territories	_	_	-	_	_	
Totals	429		467	897	310	1, 207

TABLE 11. Purchased Fuel and Electricity Used, 1964 and 1965

December		1964		1965	
Description		Quantity	Cost	Quantity	Cost
			\$'000		\$'000
1. Large establishments reporting commodity detail:					
Bituminous coal:					
(a) From Canadian mines	ton	diter	-	-	-
(b) Imported		_	_	_	_
Sub-bituminous coal (from Alberta mines only)		1,092	8	1,012	7
Anthracite coal	e &	daye	-	55	1
Lignite coal		200	1	212	1
Coke		uman	-	***	-
Gasoline (including gasoline used in cars and trucks)	1mp. gal.	133,587	39	97.962	36
Fuel oil including kerosene or coal oil		1,084,592	139	1, 157, 076	175
Wood	cord	-	days	-	_
Gas:					
(a) Liquefied petroleum gases	1mp. gal.	8.022	2	234	10. EE
(b) Other manufactured gas	M cu. ft.	_	_	-	
(c) Natural gas		156,886	94	67,632	52
Other fuel	11.0.0		15	4 4 8	33
Electricity purchased	kwh.	16,062,483	181	12, 138, 448	141
Steam purchased		pos	-	_	ma
2. Small establishments not reporting commodity detail:					
Estimate for fuel and electricity		-	_	a 6 0	15
3. All establishments:					
Total fuel and electricity used		***	477		460

TABLE 12. Material and Supplies - Manufacturing Activity, 1964 and 1965

	1964		1965	
Desc: Felion	Quantity	Cost	Quantity	Cost
		\$'000		\$'000
. Materials used:				
Asbestos ton	3.546	164	599	36
Asphalt	23, 182, 130	2,970	17.133.480	2.316
Coal (not for fuel):				
Bituminous - From Canadian Mineston	214.136	1,372	240,587	1,590
Lignite	62,981	88	67,073	134
Sand	370,915	412	322.322	350
Stone	355,424	456	422,561	519
Talc	1,896	108	-	_
Ali other materials and components used		4.429	* * *	1,673
Containers and other packaging materials and supplies used	* * 4	543		346
3. Operating, maintenance and repair supplies used (excluding fuel)	• • •	621	0 4 0	541
. Amount paid out to others for work done on materials owned by establishments	* * *	26	* * *	27
Totals	0 0 B	11,190		7,532

TABLE 13. Shipments of Goods of Own Manufacture, 1964 and 1965

	1964		1965	
Description	Quantity	Value	Quantity	Value
	tons	\$'000	tons	\$'000
· Products:				
Asphalt road smulsions	1	1	1	1
Asphalt paving mixtures	871,590	4, 253	841,535	4,074
Asphalt and bituminous coatings	6,077	1,746	7,715	1,646
All other products		16, 138		10,083
. Amount received in payment for work done on materials and products owned by others		57	* 0 0	72
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above	• • •	(198)		(219
Net adjustment for establishments receiving progress payments	_	-	_	-
Total adjusted value of shipments and work done	* * *	21, 997	4 6 4	15,657

<sup>1</sup> Included in "Ail other products" - see also Table 14.

TABLE 14. Shipments of Selected Goods of Own Manufacture - All Industries, 1956-65 (Includes shipments from other industries which manufacture, as a secondary activity, the commodities listed)

#### **Emulsified Asphalt**

Year	Imp. gal.	Value	Year	Imp. gal.	Value
		\$'000			\$'000
1956	17,990,000	3,660	1961	18,864,000	4,121
1957	18.239.000	4, 298	1962	18,293,000	4.255
1958	21,183,000	4.472	1963	20,458,000	4,072
1959	18,921,000	3.596	1964	25,349,000	4,807
1960	16,771,000	3,752	1965	27,173,000	5,507

## List of Establishments classified to this Industry, 1965

(Does not include establishments classified to other industries, which as a secondary activity, manufacture products typical of this industry)

Name	Lo	cation	
	1000000 100		
Quebec:			
Bitumuls Québec Ltée	11451 Sherbrooke St. East, Montreal		
Canadian Bitumuls Company Limited	11451 Sherbrooke St. East, Montreal		
Cie d'Asphalte Modern Ltée	Ste-Thérèse		
Cie d'Asphalte & Pavage Laurentien Ltée	St-Jérôme		
Compagnie Miron Ltée	Ville St-Michel		
Flintkote Company of Canada Limited, The	Ville St-Pierre		
Magog Asphalt Div. of Persons Construction Ltée	Sweetsburg		
Mulco Inc.	Ville Laflèche		
Compagnie Miron Ltée	Ville St-Michel		
Pavages St. Laurent Ltée	Vallée-Jonction		
ntarlo:	Dilaman		
Asphalt and Bituminous Supplies Ltd.			
Canadian Bitumuls Company Limited	43 Industrial St., Toronto		
Dorion and Anderson Asphalt Ltd.			
Insul-Mastic Eastern Limited	1454 Bloor St. W., Toronto		
Mixed Asphalt and Contractor's Supplies Ltd	501 Main St. W., Hamilton		
Pounder, T.J. (Ont.) Ltd.	R.R. #3. Brampton		
Texas Refining Corp. of Canada Ltd.	25 Industrial St., Toronto		
Toro Asphalt Co.	93 Toro Rd., Downsview		
anitoba:			
Canadian Bitumuls Ltd.	1101 Dugald Rd., St. Boniface		
Insul-Mastic Corporation Limited	1400 Spruce St., Winnipeg		
Pounder, T.J. and Co. Ltd.	1474 Wall St., Winnipeg		
and the second s			
skatchewan:	COD Assals Ave. Degine		
Canadian Bitumuls Company Limited			
Husky-Dominion Briquets	Blenfait 1840 Ontario Ave. N., Saskatoon		
Pounder, T.J. (Sask.) Ltd.			
Texas Refinery Corp. of Canada Ltd.	Moose Jaw		
lberta:			
Canadian Bitumuls Co. Ltd.	1960 - 7th Ave. S.E., Calgary		
Canmore Mines Ltd., The	Canmore		
Elsro Asphalt Ltd.	Lloydminster		
ritish Columbia:			
B.C. Industrial Asphalt Ltd.	1060 Cambie St., Vancouver		
Crow's Nest Industries Ltd.	Micbel		
Douglas Oil Co. Ltd.	1624 Pandora St., Vancouve:		
	95 East 1st. Ave., Vancouver		
Edoco Healey Technical Products Ltd.	586 West 6th Ave., Vancouver		
Insul-Mastic & Building Products Ltd.			

# CONCEPTS AND DEFINITIONS

#### Census of Manufactures

#### General

The Census of Manufactures is an annual mail survey covering Canada's Manufacturing Industries. It is based on the Standard Classification of Industries and full details concerning the system may be found in the Standard Industrial Classification manual, Catalogue No. 12-501 which is available from the Queen's Printer or the Dominion Bureau of Statistics. In summary, the Classification as it relates to the manufacturing industries provides for a breakdown into 140 industries arranged in 20 major industry groups. Of the 140 (3 digit) industries, 18 are further broken down into 55 (4 digit) sub classes. At the Canada level, principal statistics are collected and compiled for 176 separate industries. They cannot all be published separately by province, however, because of the confidential nature of the data in certain provinces.

The reporting unit for the Census is designated as the establishment (see definition of "Establishment" in following section) and a return is requested from every establishment classified to a manufacturing industry. Although respondents are required to submit reports covering the calendar year, financial year reports other than the calendar year are accepted in instances where respondents find it impossible to supply calendar year data from accounting records. When an establishment is operated for only part of a year a report is required covering the period of operation.

There are four different questionnaires used in the Census of Manufactures; (a) short form (b) long form (c) head office questionnaire and (d) commodity questionnaire. The short and long forms are used to obtain principal statistics and commodities shipped from establishments classified to manufacturing industries and differ only in the amount of detail requested. The short form is a single-sheet questionnaire sent to small manufacturers generally reporting shipments of less than \$100,000; this cut-off, however, varies somewhat between industries. The head office questionnaire is generally used for company head offices and/or auxiliary units separately located from the manufacturing establishment(s), (see following notes on Head offices and auxiliary units). The Commodity questionnaire is used to survey certain establishments which are coded (on the basis of their principal activity) to industries other than manufacturing in the Standard Industrial Classification system, but which undertake some manufacturing as a subsidiary activity. This single-sheet questionnaire is designed to collect information on the quantity and value of goods of own manufacture shipped by such establishments in order to achieve full coverage of domestically manufactured commodities (see the following note under Shipments).

The results of the Census are presented in some 135 publications. In addition to these annual industry publications there are annual summary reports for Canada and the provinces and special reports giving principal statistics by detailed geographic areas, by type of ownership and size of establishment. A special annual report covering the shipments of all manufactured commodities arranged in alphabetical order is also published.

Since 1960 the following major changes have been implemented in the Census of Manufactures; (a) a revised Standard Industrial Classification (b) a new establishment definition and (c) an extension of the establishment definition to cover the non-manufacturing activities of manufacturing establishments. The statistics presented in the reports reflect the complete implementation of these changes and enable comparisons to be made back to and including 1961. For a complete description of the procedures followed in establishing the revised series, reference should be made to the Explanatory Notes included in the 1960, 1961 and 1962 industry publications. The statistical framework within which the Census of Manufactures is now carried out is based on the following concepts and definitions which have been developed as part of a general programme to achieve a fully integrated system of economic statistics.

#### Establishment

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing activities. The majority of such establishments are firms but many firms have more than one establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements embodied in the following definition of the "establishment":

"The smallest unit which is a separate operating entity capable of reporting the following principal statistics:

Materials and supplies used Goods purchased for resale as such Fuel and power consumed Number of employees and salaries and wages Man-hours worked and paid Inventories Shipments or sales."

Each establishment is required to report on all the activities carried out within it's accounting boundaries (except income from investments such as rent, interest and dividends) and data on the different activities (manufacturing, trading in goods not of own manufacture, construction by own labour

force, revenue from services, etc.) are requested to be reported separately. It should be noted that the statistics for separate activities are not completely consistent since some respondents cannot distinguish, in their records, materials, shipments and inventories relating solely to their own manufacturing activities. For example, inventory of goods purchased for re-sale may not be distinguishable from inventory of own manufactured goods. Complete consistency, therefore, can be obtained only at the "all operations" (total activity) level and for studies or statistical measures requiring accurate coordinated data, the "total" statistics should be used.

The number of establishments represents the number of operating units that are principally engaged in the activities of the manufacturing industries to which they have been classified. These units do not necessarily represent the total number engaged in the production of a commodity mainly produced in a certain industry. Some commodities are produced as secondary products in other manufacturing and non-manufacturing industries. It should be noted that head offices and auxiliary units which are surveyed separately are not included in the establishment count, (see following notes on head offices and auxiliary units).

#### Head Offices and Auxiliary Units

All head offices and auxiliary units of companies classified to the manufacturing industries such as sales offices, administrative offices, warehouses, laboratories, etc. are now surveyed as part of the Census of Manufactures.

These head offices and auxiliary units are either included in an establishment report or are surveyed by means of the head office questionnaire. The former is the most common case where a single establishment firm has its executive personnel, sales office, etc. located at the site of the manufacturing plant (establishment). The special head office questionnaire is generally used where a firm, regardless of the number of establishments, has separately located offices or auxiliary units. Such offices or units do not constitute establishments within the Census of Manufactures as they do not normally generate operational revenues, but give rise only to costs of operations (mainly salaries and wages) which are automatically included in the value of shipments or sales. Although not considered as establishments, and hence, not included in the "establishment" count for an industry, the operational costs are reflected in either the "Industry" statistics (3 or 4 digit level) or the "Major group" statistics (2 digit level) according to the following rules:

- (a) In the case of single establishment firms, statistics for separately located offices and units are classified to the same industry (3 or 4 digit) as the establishment;
- (b) In the case of multi-establishment firms, the statistics for such offices and units are coded to the same industry as the establishments of the firm, when all establishments are in the same industry (3 or 4 digit). When establishments of

such firms are coded (1) to different industries within a major group, (2) to industries in different major groups or (3) to industries in different divisions of the Standard Industrial Classification, then the statistics are included in the major group totals (2 digit level) in which the major part of the company's operations are classified. Although this may result in some distortion of major group statistics in the case of (2) and (3) the statistics at the industry (3 or 4 digit) level in all cases will be left free of these company-wide data.

#### **Employees**

# (a) Production and related workers — Manufacturing activities

In addition to those engaged in production and assembling activities, they include those employed in storing, inspecting, handling, packing, warehousing, etc. They also include employees engaged in maintenance, repair, janitorial and watchman services and line supervisors (working foremen) engaged in similar work to that of the employees they supervise. For those establishments reporting on the "long" form, production and related workers engaged in manufacturing activity are reported as those receiving pay during the last pay period of each month, an average for the year being obtained by summing the monthly figures and dividing by 12. This procedure is followed even though the establishment did not operate in all months in order to arrive at equivalent annual full-time employment. The numbers are somewhat affected by turnover, in that employment is overstated when an employee changes employment during a pay period. In the case of those establishments reporting on the "short" form, respondents are requested to report average annual figures. The man-hours of production and related workers in manufacturing activity represent total man-hours paid (total hours at work during the calendar year plus hours not worked but nevertheless paid for, such as paid vacations, sick leave, statutory holidays, etc.). Data on man-hours are not collected from establishments reporting on the short form. Man-hours for these establishments are estimated on the basis of ratios derived from the 1958 census. During this census all establishments reported on the long form. In reporting overtime hours, respondents are requested to report only hours actually at work. It should be noted that the division of hours paid into production and related workers payrolls results in average hourly earnings and does not represent hourly wage rates which are collected and published by the Department of Labour and which are based on selected occupations.

# (b) Production and related workers — Non-manufacturing activities

Such employees include those on manufacturing establishments' payrolls engaged in activities such as construction undertaken for the use of these establishments, some outside piece-workers employed in certain industries, logging employees who are reported as part of a sawmilling establishment and any other production workers who are not engaged in manufacturing-type operations.

#### (c) Administrative and office employees

This category includes all executive and supervisory officials such as presidents, vicepresidents, comptrollers, secretaries, treasurers, etc., together with managers, professional, technical and research employees, superintendents and factory supervisors above the line supervisor or working foreman level, and clerical staffs. Also included are employees in activities such as advertising, credit collections, purchasing, personnel, legal, medical, etc. It should be noted that prior to 1961 this category also included working owners and partners. Also included in this category are employees located at head offices or auxiliary units separately located from the establishment; these are generally included in the figures for the province in which they are located according to the rules outlined under "Head offices and auxiliary units" above.

#### (d) Sales and distribution workers

This category includes office personnel whose salaries are charged to selling expense travelling salesmen, driver salesmen, truckdrivers and their helpers, etc. It may also include some sales employees who are reported as part of a manufacturing establishment but are not working at the establishment's location. These are generally broken down by province in cases where more than 15 employees are involved in any one province. The figures exclude persons working on a commission basis who are not considered regular employees of the establishment.

#### (e) Total Employees

This total comprises the foregoing categories including employees located at separately located head offices and auxiliary units. The numbers of employees included under categories (b), (c) and (d) are reported in the form of annual averages and represent as closely as possible full time employment; adjustments are made when reported figures indicate the existence of part time or seasonal employment. In all the above categories, figures on employment refer to the calendar year whether or not other establishment statistics can only be reported on a fiscal year other than the calendar year.

# **Working Owners or Partners**

These are not now included in the statistics of employees and salaries and wages. There is some duplication in numbers when a person owns more than one establishment and is reported as a working owner on each Census return. Withdrawals of working owners are defined as amounts withdrawn by owners or partners for normal living expenses excluding withdrawals for payment of income tax.

## Salaries and Wages

Salaries and wages refer to gross earnings of employees before deductions for income tax and employees contributions to social services such as sickness, accident and unemployment insurance, pensions, etc. They include all salaries, wages,

bonuses, profits shared with employees, the value of room and board where provided, commissions (paid to regular employees only) as well as any other allowance forming part of the worker's earnings. Payments for over-time are included. Figures on salaries and wages refer to the calendar year.

#### Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars, trucks, locomotives, etc.), not to purchases unless the quantities are substantially the same. Any fuel and electricity produced by establishments for internal consumption are not included in the total cost. Values represent laid down cost at the establishment including freight, duty, etc. Although fuel and electricity used is considered part of manufacturing activity it should be noted that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

#### Materials and Supplies

#### (a) Manufacturing activities

Figures represent quantities and laid down cost values, at the establishment, of materials, supplies and purchased components owned and used during the year in manufacturing activities and related processes. These statistics represent only commodity items or physical goods (cost of services or overhead charges such as advertising, insurance, depreciation, etc. are not included) whether purchased from others or received as transfers (in the form of materials, components or semi-processed goods) from other establishments of the reporting company. Included are maintenance and repair supplies not chargeable to fixed assets accounts and any amounts charged by other establishments for work done on materials owned by the reporting establishment. Cost of repairs or maintenance done by outside contractors and cost of returnable containers are not included.

#### (b) Non-manufacturing activities

#### 1. Purchases for re-sale as such

Figures represent cost of materials or products purchased from others by the reporting establishment (or received as transfers from other establishments of the reporting company) for re-sale as such in the same condition as purchased. Included are any finished products received on consignment from other countries.

#### 2. Other materials and supplies used

Figures represent the cost of materials and supplies, if any, used in new construction and in the production of machinery and equipment (for the use of the reporting establishment) by the establishment's own employees. Included are materials used for any capital repairs and alterations carried out by the establishment's employees. Amounts paid to outside contractors for construction and repair work are not included nor is the cost of

purchased machinery and equipment. Also included is the cost of office supplies not chargeable to fixed assets accounts and the cost of such other items of materials and supplies used as food, beverages and supplies for establishment-operated cafeterias and lunch counters, first aid and medical supplies, laboratory supplies, etc.

#### Shipments

#### (a) General

The figures represent revenue from all production, sales, services and related activities of reporting establishments with shipments valued in Canadian dollars at the point at which the establishment relinquishes control. The unsold portion at year end of consignment shipments in Canada is treated as inventory and not as shipments but all shipments to foreign countries for which the form B13 "Customs Canada Export Entry" has been completed, are treated as shipments.

In those industries where work on principal products extends over a relatively long period, (Fabricated Structūral Metal Industry, Aircraft and Parts Manufacturers, Railroad Rolling Stock Industry and Shipbuilding and Repair Industry) the value of production rather than the value of shipments is recorded. There are certain establishments in other industries which also operate on a basis of progress payments. For these establishments, shipments are also adjusted to work put in place on the basis of the net change in progress payments over the year.

#### (b) Shipments of goods of own manufacture

These figures represent shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishments for work done. Included are revenue from repair and custom work, amounts received in payment for work done on materials owned by other establishments and the cost (book value) of any goods shipped on a rental basis.

All products and by-products of own manufacture shipped from the establishment are covered, including transfer shipments to sales outlets, distributing warehouses or to other manufacturing plants of the reporting firm, when such units are treated as separate establishments. The value of shipments are net of returned goods, discounts, returns, allowances, sales tax and excise taxes and duties, returnable containers and charges for outward transportation by common or contract carriers. Transportation or delivery expense incurred by the reporting establishment's own carriers are included.

Shipments of goods of own manufacture of establishments which are coded to some other division of the Standard Industrial Classification (on the basis of principal activity) but which are engaged in manufacturing as a subsidiary activity

are collected by means of the Commodity questionnaire referred to earlier. Such shipments together with shipments of goods of own manufacture of establishments forming the universe of manufacturing industries are compiled and recorded in the various industry publications.

#### (c) Shipments of goods not of own manufacture

These figures represent the net selling value at establishment (net of discounts, returns, allowances, sales taxes and excise duties and taxes and transportation charges by common or contract carriers) of all products or materials (including products transferred from other establishments of the reporting firm) sold as such in the same condition as purchased or received as transfers. For those industries which ship such goods on a rental basis, the value of shipments represents the book value of these goods. All sales of consignment goods from other countries are included.

#### (d) Other revenue

Figures represent the book value of fixed assets, if any, (new construction and machinery and equipment including major repairs, alterations, additions, modifications, installation and assembly work) produced during the year for the use of reporting establishments by the establishment's own employees and for which depreciation accounts are maintained, Included also are any revenues from the sale of electricity and from any operations performed by the establishment's own employees, such as revenue from goods produced or purchased for rental (the book value of such goods are included as part of shipments of goods of own manufacture or shipments of goods not of own manufacture), servicing revenues, commissions on sales (when not included in value of sales), revenue for companyoperated cafeterias and lunch counters and revenue from outside installation or construction work not related to the establishment's own products, sale of used materials (excluding sale of used fixed assets) research and development work, etc. As mentioned previously the figures do not include non-operating revenue such as rent, dividends, interest, etc.

#### Inventories

#### (a) Manufacturing activities

Values represent the book values of manufacturing inventory owned in Canada. Inventories held for which progress payments have been received are not included. Where progress payment accounts are maintained, the change in these accounts is treated as a net adjustment to shipments. Figures consist of inventory owned at the plant and at warehouses or selling outlets which are treated as extensions of establishments for the purpose of reporting shipments. Inventory owned in transit in Canada or on consignment in Canada is included. Goods shipped abroad and held in inventory are included in shipments. Opening inventories may differ from the closing inventories of the previous year because of changes in classification, the

receipt of revised data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.

#### (b) Non-manufacturing activities

Figures represent the book value of inventory of goods purchased for re-sale as such without further processing, owned by the reporting establishments and held at plants and at any warehouses or selling outlets which are treated as extensions of establishments. Other characteristics are the same as in (a) above.

#### Value Added

## (a) By manufacturing activities

Figures are compiled by deducting the cost of manufacturing materials, supplies, etc. and fuel and electricity consumed from the (value of shipments of goods of own manufacture adjusted for changes in the value of inventories of finished goods and goods in process).

#### (b) By non-manufacturing activities

The figures are compiled by deducting the cost of goods purchased for re-sale (adjusted for changes in the value of inventories of goods pur-

chased for re-sale) and the cost of non-manufacturing materials and supplies used from the value of shipments of goods not of own manufacture, plus other revenue.

#### (c) By Total activities

The figures consist of value added by manufacturing activities plus value added by non-manufacturing activities. This total value added figure may, in some cases, be less than value added by manufacturing activities as a result of expenditures associated with non-manufacturing exceeding revenues from such activities or because of a decrease in inventory of goods not of own manufacture exceeding the mark-up on the sale of such goods. "Value added" is sometimes referred to as net output or net production. However, to arrive at the National Accounts concept of net production, or Gross Domestic Product at "Factor cost" it would be necessary to subtract also the cost of advertising, insurance and other business expenses which are not collected as part of the annual Census of Manufactures. "Value added" figures for the primary industries, manufacturing and construction are published in DBS publication Catalogue No. 61 - 202, "Survey of Production".





STATISTICS CANADA LIBRARY BELIGHEQUE STATISTIQUE CANADA 1010656894