45-D-206

Published by Authority of the HON. JAMES A. MacKINNON, M.P. Mirister of Trade and Commerce

Price - 25 cents

72-23-10-46

DEPARTMENT OF TRADE AND COMMERCE

DOMINION BUREAU OF STATISTICS

CENSUS OF INDUSTRY

MINING, METALLURGICAL AND CHEMICAL STATISTICS

OTTAWA - CANADA

Dominion Statistician: Herbert Marshall, O.B.E., B.A., F.S.S. Director - Division of Census of Industry and Merchandising: W. H. Losee, B.Sc. Chief - Mining. Metallurgical and Chemical Statistics: H. McLeod, B.Sc.

CONSUMPTION OF COKE IN CANADA, 1944

The apparent consumption of coke in Canada during 1944 amounted to 4,929,919 tons compared with 4,702,837 tons in 1943.

Production of coke (including petroleum coke and pitch coke) during 1944 totalled 4,104,294 tons and imports entered for consumption amounted to 1,035,322 tons, making a total supply of 5,139,616 tons. However, exports and re-exports totalled 69,687 tons and producers' and dealers' stocks increased 140,010 tons, leaving 4,929,919 tons as the quantity made available for use in Canada during the year. The distribution of this tonnage, by areas, was as follows: Maritimes, 570,540 tons; Quebec 719,762 tons; Ontario 3,368,666 tons; and the Western Provinces 270,951 tons. This calculation does not take into consideration any interprovincial shipments of coke or any changes in stocks held by users as complete records are not available concerning such movements.

Actual consumption records, as compiled from the Census of Industry reports for 1944 show that 2,250,294 tons of coke were used in blast furnaces and cupolas; 671,594 tons were used as raw materials in manufacturing, and 487,752 tons were used as fuel in manufacturing, mining and smelting industries. Thus a total of 3,409,640 tons has been accounted for and the difference of 1,520,279 tons must represent the quantity available for use as domestic fuel or in commercial establishments, such as retail stores, repair shops, warehouses, etc., which are not covered by the Industrial Census. The distribution by areas of the latter figure (mostly domestic consumption) was as follows: Maritimes 127,752 tons; Quebec 245,043 tons; Ontario 1,048,150 tons, and the Western Provinces 99,334 tons. Here, again, no allowance has been made for interprovincial shipments.

Coke charged to smelting furnaces and cupolas during 1944 amounted to 2,250,294 tons, of which 1,687,967 tons were used in iron blast furnaces, 4,685 tons in steel furnaces, 69,160 tons in ferro-alloy furnaces, 340,152 tons in furnaces used for smelting of non-ferrous ores, 4,655 tons in brass foundries, and 143,675 tons in foundry cupolas. The consumption, by districts, was as follows:
Maritimes 407,131 tons; Quebec 48,584 tons; Ontario 1,721,222 tons, and the Western Provinces 73,357 tons.

Coke used as a raw material in manufacturing in 1944 totalled 671,594 tons, of which 327,787 tons were used in the manufacture of calcium carbide; 8,608 tons in making carbon dioxide; 95,248 tons in making illuminating and fuel gas; 56,616 tons in making artificial abrasives; 173,836 tons in the manufacture of carbon electrodes, and 136,253 tons in the manufacture of rock wool. Plants in Ontario used 318,885 tons; in Quebec 311,837 tons, and in the Western Provinces 40,872 tons.

Table 1 - PRODUCTIO	NUF	COKE IN CAR	ADA, 1944				
		P.E.I.,		man., Sask.,			
		N.S.	Quebec	Ontario	Alberta	CANADA	
		and N.b.			and B.C.		
Coke and gas indus-	ton	588,338	505,601	2,626,186	297,571	4,017,696	
try	\$	4,946,366	5,015,601	25, 489, 173	2,329,018	37,780,158	
Petroleum refining	ton	300	3,357	67,364	1,808	72,809	
industry	-\$	841	20,021	484,756	12,545	518,163	
Coal tar refining	ton	3,856	987	8,311	635	13,789	
industry	\$	31,658	9,333	60,925	6,403	108,319	
TOTAL	ton	592,494	509,925	2,701,861	300,014	4,104,204	
Source and the second	45	4.978.865	5.044.955	26,034,854	2,347,966	38,406,640	

Table 2 - APPARENT CONSUMPTION OF COKE IN CANADA, BY PROVINCES, 1944 (Short tons) P.E.I., Man., Sask., IN S. Quepec Untario Alberta CANADA and N.B. and B.C. Production 592,494 509,925 2,701,861 300,014 4,104,294 Add declines or deduct increases in producers' stocks -14.039 -15,622 -38,220 -14.123-82.004494,303 2,663,641 285,891 4,022,290 578,455 Add declines or deduct increases in dealers' -2.956-4.325 -50.772stocks -58,006489,978 2,612,869 575, 499 285,938 3,964,284 Add imports entered for 148 consumption 231,767 779,080 24,327 1,035,322 575,647 721,745 3,391,949 310,265 4,999,606 Deduct exports and reexports 5.107 1,983 23, 283 39.314 69.687 APPARENT CONSUMPTION ... 570,540 719,762 3,368,666 270,951 4,929,919

NOTE: The imports "entered for consumption" represent tonnages cleared from customs ports. The tonnages entered under this heading differ slightly from actual imports.

Table 3 - CONSUMPTION OF COKE IN CANADA IN SMELTING FURNACES AND CUPOLAS, BY

		INDUS	STALES, 19	44			
		P.E.I.		Man., Sask.,			
Industry		N.S.	Quebec	Ontario	Alberta	CANADA	
		and N.B.			and B.U.		
Pig iron, ferro-							
alloys, steel ingots							
and steel castings	ton	400,769	5,376	1,354,588	1,079	1,761,812	
Carlo San Carlo	\$	3,054,528	54,093	13,099,236	14,319	16,222,176	
Iron castings	ton	1.057	15,106	40,631	5,682	62,476	
	\$	19,229	244.744	671,829	97,649	1,033,451	
Heating and cooking	191.11						
apparatus	ton	1,587	1,607	6,093	586	9,873	
***************************************	\$	30,250	24,976	105,125	12,637	172,988	
Boilers, tanks and				1 25 111111	ore, or the		
platework	ton	190	4,408	5,496		10,094	
	\$	3,581	72,334	95,313		171,228	
			,	, , , , , , , , , , , , , , , , , , , ,			

Table 3 - CONSUMPTION OF COKE IN CANADA IN SMELTING FURNACES AND CUPOLAS, BY

	INDUSTR	TES, 1944	(Concluded)		•
	P.E.I.			Man., Sask.,	
	N.S.	Quebec	Ontario	Alberta	CANADA
	and N.b.	- 2 Abril		and B.C.	
	- 144-00-0	11.54,-1.55			
ton		235	7,409	85	7,727
\$	E 0 E	3,319	133,430	2,250	138,999
ton	86	5,046	6,088	1,748	12,968
\$	1,361	79,880	106,577	24,226	212,044
ton	2,835	10,488	11,554		30,645
\$	55,497				531,797
ton	-	3			9,128
\$		75			165,374
ton	283		102	379	764
2	2,761		1,378	9,076	13,215
			A NAME OF STREET		
ton		4,908	277,450	57,794	340,152
\$		66,977	3,516,626	615,809	4,199,412
ton	324	1,409	2,686	236	4,655
\$	5,814	18,746		4.322	63,576
ton					2,250,294
\$	3,173,021	721,622	18,127,044	,	22,924,260
	ton ton ton ton ton	P.E.I. N.S. and N.b. ton ton 86 1,361 ton 2,835 55,497 ton 283 2,761 ton 283 2,761 ton 324 5,814 ton 407,131	P.E.I. N.S. Quebec and N.b. ton 233 3,319 ton 86 5,046 1,361 79,880 ton 2,835 10,488 55,497 156,478 ton 3 75 ton 283 2,761 ton 4,908 66,977 ton 324 1,409 5,814 18,746 ton 407,131 48,534	P.E.I. N.S. Quebec Ontario and N.b. ton 235 7,409 \$ 3,319 133,430 ton 86 5,046 6,088 \$ 1,361 79,880 106,577 ton 2,835 10,488 11,554 \$ 55,497 156,478 197,537 ton 3 9,125 \$ 75 165,299 ton 283 102 \$ 2,761 1,378 ton 4,908 277,450 \$ 166,977 3,516,626 ton 324 1,409 2,636 \$ 5,814 18,746 34,694 ton 407,131 48,534 1,721,222	N.S. Quebec Ontario Alberta and N.b. and B.C. ton 233 7,409 85 \$ 3,319 133,430 2,250 ton 86 5,046 6,088 1,748 \$ 1,361 79,880 106,577 24,226 ton 2,835 10,488 11,554 5,768 \$ 55,497 156,478 197,537 122,285 ton 3 9,125 \$ 75 165,299 ton 283 102 379 \$ 2,761 1,378 9,076 ton 4,908 277,450 57,794 \$ 66,977 3,516,626 615,809 ton 324 1,409 2,636 236 \$ 5,814 18,746 34,694 4,322 ton 407,131 48,534 1,721,222 73,357

Table 4 - CONSUMPTION OF COKE IN CANADA AS MANUFACTURING MATERIAL(x), BY INDUSTRIES,

			1944			
Industry		P.E.I. N.S. and N.B.	Quebec	Ontario	Man., Sask., Alberta and B.C.	CANADA
						enterna material
Acids, alkalies and						
salts	ton		116,925	183,243	27,619	327,787
	\$		1,456,967	2,131,481	305,420	3,893,868
Compressed gases	ton		3,503	2,944	2,161	8,608
3	43		60,363	36,841	26, 348	123,552
Artificial abrasives	ton		26,242	50,374		56,616
	\$		412,834	369,049		781,883
Coke and gas	ton		12,884	71,272	11,092	95, 248
coke and gas	\$		131,683	603,438	65,533	800,704
Miscellaneous non-	4	0 0 0	101,000	000, 400	00,000	000,104
metallic mineral						
products (carbon						
electrodes and			1 00 000	6344 (5.00)		3.00 0.00
foundry facings)	ten		150,267	23,569		173,836
	\$		3,550,194	225, 292		3,775,486
Stone products (rock						100
wool)	ton		2,016	7,483	• • •	9,499
	8	0.00	29,313	106,940		136, 253
TOTAL	ton		311,837	318,885	40,872	671,594
	\$		5,641,354	3,473,041	397,351	9,511,746
() = 1 1 2 4		1 0 3	72		1	

⁽x) For making calcium carbide, carbon dioxide, artificial abrasives, water gas, carbon electrodes, foundry facings, rock wool, etc.

Table 5 - CONSUMPTION OF COKE IN CANADA AS INDUSTRIAL FUEL IN THE MANUFACTURING AND

Table 5 - CONSUMPTION OF		MINING I	NDUSTRIES,			
Industry		P.E.I. N.S. and N.B.	Quebec	Ontario	Man., Sask., Alberta and B.C.	CANADA
Manufacturing						
Chemicals and allied	ton	46	2,076	2,829	303	5, 254
products	\$	566	23,717	31,313	4,315	59,911
Iron and steel and their	ton	16,578	8,750	51,809	7,018	84,155
products	\$	79,485	109,783	294,046	97,880	581,194
Non-ferrous metal prod-			118-1-8			
ucts (excluding	ton		3,576	17,670	148	21,394
smelters)	\$		45,690	209,601	4,165	259,456
Non-metallic mineral						
products (excluding						
cement, lime, clay and	ton	8,360	85,596	130,445	44, 225	268,626
salt)	\$	54,848	750,679	771,342	299,217	1,876,086
Animal products	ton	84	876	11,105	399	12,464
State of the state	\$	1,175	9,293	57,600	4,146	72,214
Textile products	ton	50	648	567	7	1,272
TO LET MAN SHAPE OF THE STATE O	\$	675	8,916	6,714	86	16,391
Vegetable products	ton	9,260	11,129	22,553	3,826	46,768
	\$	114,631	134,999	290,585	43,379	583,644
Wood and paper products.	ton	134	963	1,603	105	2,805
	\$	1,730	10,766	17,388	1,399	31,283
Miscellaneous products	ton		294	194	12	500
	\$	4.00	3,674	2,610	157	6,441
Total Manufacturing	ton	34,512	113,908	238,775	56,043	443, 238
Industries	\$	253,160	1,097,517	1,681,199	454,744	3,486,620
Mining Industries	ton	1,145	390	41,634	1,345	44,514
	\$	9,268	4,891	297,055	17,087	328,301
TOTAL	ton	35,657	114,298	280,409	57,388	487,752
	\$	262,428	1,102,408	1,978,254	471,831	3,814,921

Table 6 - ANALYSIS OF COK	E CONSUMPTI	ON IN CAN.	ADA, BY PRINCI	LPAL USES, 194	2-1944	
	P.E.I.			Man., Sask.,		
	N.S.	Quebec	Ontario	Alberta	CANADA	
	and N.B.			and B.C.		
			(short tons)			
1942						
Furnace charges	510,725	49,312	1,763,242	93,722	2,417,001	
Manufacturing material		298,191	273, 354	62,695	634, 240	
Industrial fuel	36,441	53,980	285,675	21,736	397,832	
Available for other uses						
(mostly domestic)	94,712	300,022	449,373	112,943	957,050	
APPARENT CONSUMPTION	641,878	701,505	2,771,644	291,096	4,406,123	
1 9 4 3						
Furnace charges	395,885	47,895	1,710,724	90,560	2,245,062	
Manufacturing material		423,107	328,128	70,404	821,639	
Industrial fuel	35,878	60,443	284,987	21,974	403,282	
Available for other uses			The state of the state of	- III	Highest 1	
(mostly domestic)	126,225	286,984	705,147	114,528	1,232,354	
APPARENT CONSUMPTION	557,386	818,429	3,028,986	297,466	4,702,337	

Table 6 - ANALYSIS OF COKE CONSUMPTION IN GANADA, BY PRINCIPAL USES, 1942-1944

		(Conclude	d)		
	P.E.I. N.S. and N.B.	Quebec	Ontario	Man., Sask., Alberta and B.C.	CANADA
			(short tons)		
1944					
Furnace charges	407,131	48,584	1,721,222	73,357	2,250,294
Manufacturing material		311,837	318,885	40,872	671,594
Industrial fuel	35,657	114,298	280,409	57,388	487,752
Available for other uses					
(mostly domestic)	127,752	245,043	1,048,150	99,334	1,520,279
APPARENT CONSUMPTION	570,540	719,762	3,368,666	270,951	4,929,919

NOTES: -

- 1. Figures showing the tonnage of coke available for other uses are obtained by difference and include the coke used for purposes other than specified in these tables. Sales of coke for domestic use by retail coal dealers amounted to 1,371,000 tons in 1944, and in that year the coke producers sold 204,000 tons of coke direct to consumers for domestic use, making total sales of 1,575,000 tons for this purpose in 1944.
- 2. No allowance has been made for changes during the year in stocks of coke held by users.
- 3. No allowance has been made for interprovincial shipments of coke.



