Puriishet by huthoxity of the HON. JAide'S A. MackiNuUN, H.P. 72-23-10-46 Mindster of Trade and Commerce Price -

25 conts


## COLSUWPIKUK OF CUKE IN CAIVADA 1944

The apparent consumption of coke in Canada during 1944 amounted to 4,929,919 tons compared vith 4,702,837 tons in 1943.

Production of coke (including petroleum coke and pitch coke) during 1944 totalled $4,104,294$ tons and imports entered for consumption amounted to $1,035,32 \mathscr{L}$ tons, making a total supply of $5,139,616$ tons. However, exports and re-exports totalled 69,687 tons and producers' and dealers' stocks increased 140,010 tons, leaving $4,329,919$ tons as the quantity made aveilable for use in Canada during the year. The distribution of this tonnage, by areas, was as follows: ilaritimes, 570,540 tons; Quebec 719,762 tons; Ontario 3,366,666 tons; and the Western Provinces 270,951 tons. This calculation does not tike into consideration any interprovincial shipments of coke or any changes in stocks held by users as complete records are not available concerning such movenents.

Actual consumption records, as compiled from the Census of Industry reports for 1944 show that $2,250,294$ tons of cone were used in blast furnaces and cupolas; 671,594 tons were used as raw materials in manufacturing, and 487,752 tons were used as fuel in manufacturing, mining and snel ting industries. Thus a total of $3,409,640$ tons has been accounted for and the difference of $1,520,279$ tons must represent the quantity available for use as donestic fuel or in comercial establishments, such as retail stores, repair shops, warehouses, etco, which are not covered by the Industrial Census. The distribution by areas of the latter figure (mostly domestic consumption) was as follows: Maritimes 127,752 tons; Quebec 245,043 tons; Ontario 1,048,150 tons, and the Western Pruvinces 99,334 tons. Here, again, no allowance has been made for interprovincial shipments.

Coke charged to smelting furnaces and cupolas during 1944 amounted to $2,250,294$ tons, of which $1,687,967$ tons were used in iron blast furnaces, 4,685 tons in steel furnaces, 69,160 tons in ferm-alloy fumaces, 340,152 tons in furnaces used for smel ting of non-ferrous ores, 4,655 tons in brass foundries, and 145,675 tons in foundry cupolas. The consumption, by districts, was as follows: Maritimes 407,131 tons; Quebec 48,584 tons; Ontario 1, 721, 222 tons, and the Wostern Provinces 73,357 tons.

Coke used as a raw material in manufacturing in 1944 totalled 671,594 tons, of which 327,787 tons were used in the munufacturc of cal cium carbide; 8,608 tons in making carbon dioxide; 95,248 tons in making illuminating and fual gas; 56,616 tons in making artificiel abrasives; 173,836 tons in the manufacture of carbon electrodes, and 136,253 tons in the manufacture of rock wool. Plants in Ontario used 318,885 tons; in Quobec 311,837 tons, and in the hestern Provinces 40,872 tons.

Table 1-PRODUCTION OF COKE IN CANADA, 194

|  |  |  | Quebec | Ontario | 4un., Sask., <br> Al berta and B.C. | CAIVAJA |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Coke and gas industry ............... | ton | $\begin{array}{r} 588,338 \\ 4,946,366 \end{array}$ | $\begin{array}{r} 505,601 \\ 5,015,601 \end{array}$ | $\begin{array}{r} 2,626,186 \\ 25,489,173 \end{array}$ | $\begin{array}{r} 297,571 \\ 2,389,018 \end{array}$ | $\begin{array}{r} 4,017,696 \\ 37.780 .158 \end{array}$ |
| Potroleum refining | ton | - 300 | 3, 357 | 67,364 | 1,808 | 72,809 |
| industry | \% | 841 | 20,021 | 484,756 | 12,545 | 518,163 |
| Coal tar refining | ton | 3,856 | 987 | 8,311 | 635 | 13,789 |
| industry ........ | \$ | 31.658 | 9, 2333 | $60^{2} 925$ | 6,403 | 108,319 |
| TOTAL | ton | $\begin{aligned} & 592,494 \\ & 978,865 \end{aligned}$ | $\begin{aligned} & 509,925 \\ & 044,955 \end{aligned}$ | $\begin{aligned} & 2,701,861 \\ & 20,034,854 \\ & \hline \end{aligned}$ | $\begin{array}{r} 300,014 \\ 347966 \\ \hline \end{array}$ | $\begin{array}{r} 4,104,234 \\ 38,406,640 \\ \hline \end{array}$ |



$$
\begin{aligned}
& \text { P.E.I., Quebec Untario } \begin{array}{c}
\text { Alban., Sask., } \\
\text { iv.S. } \\
\text { and } \text { B. C. }
\end{array} \\
& \hline
\end{aligned}
$$

| Production | 592,494 | 509,925 | 2,701,861 | 300,014 | 4,104,294 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Add declines or deduct |  |  |  |  |  |
| increases in producers' stocks | -14.039 | $-15,622$ | -38, 20 | -14,123 | -82,004 |
|  | 578,455 | 494,303 | 2,663,641 | 285,891 | 4,022,290 |
| Add declines or deduct |  |  |  |  |  |
| increases in dealers' |  |  |  |  |  |
|  | 575,499 | 489,978 | 2,612,869 | 285,938 | 3,264,284 |
| Add imports entered for $\square$ $\begin{array}{lllll}148 & 251.767 & 779,080 & 24,327 & 1.035,322\end{array}$ |  |  |  |  |  |
|  | 575,647 | 721,745 | 3,391,949 | 310,265 | 4,999,606 |
| Deduct exports and re- |  |  |  |  |  |
| APPARENT CONGTMS'CION. | 570,540 | 719,762 | 3,368,606 | 270,951 | 4,929,319 |

NOTE: The imports "entered for consumption" represent tonnages cleared from custons ports. The tonnages entered under this heading differ slightly from actual irgorts.

Table 3 - CONSUMPTIUN OF COKE IN CANADA IN SNELILIGG FUNACES AND CUPOLAS, BY
INDUSTKES, 1944

| Industry | $\begin{aligned} & \mathrm{P}_{\mathrm{N}} \mathrm{E}_{0} \mathrm{I}_{1} \\ & \mathrm{~N}_{0} \mathrm{~S}_{0} \end{aligned}$ $\text { and } \mathrm{Ne} \text {. }$ | Quebec | Ontario | Man., Sask., Al berta and B.l. | cinivada |
| :---: | :---: | :---: | :---: | :---: | :---: |

Pig iron, ferroalloys, steal ingots


Table 3 - CONSUMPIUN UF COKE IN CANADA IN SUELTING FURNACES AND CUPULAS, BY IGDLSTHES, 1944 (Concluded)

| Industry |  | $\begin{gathered} \text { P.E.I. } \\ \text { N.S. } \\ \text { and iv. b. } \end{gathered}$ | Quebec | Ontario | man., Sasa., Al berta and B.C. | CALADA |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Farm implements and |  |  |  |  |  |  |
| macninery ...... | ton |  | ¢33 | 7,409 | 85 | 7,721 |
|  | * |  | 3,319 | 133,430 | 2,250 | 138,399 |
| Machinery | ton | 86 | 5,046 | 6,088 | 1,748 | 12,963 |
|  | \$ | 1, 361 | 79,880 | 106,577 | 24,226 | 212,044 |
| Railway rolling stocis | ton | 2,835 | 10,488 | 11,554 | 5,768 | 30,645 |
|  | \$ | 55,437 | 156,478 | 197,537 | 122,285 | 531,797 |
| Automobilo parts .... | ton | ... | 3 | 9,125 |  | 9,128 |
|  | \$ |  | 75 | 165,293 |  | 165,374 |
| Other iron and steal. | ton | 283 |  | 102 | 379 | 764 |
|  | 4 | 2,761 | $\cdots$ | 1,378 | 9,076 | 13,215 |
| Non-ferrous metal- |  |  |  |  |  |  |
| lurgical works | ton | - . | 4,908 | 277,450 | 57,734 | 340,152 |
|  | \$ |  | 66,977 | 3,516,62.6 | 615,809 | 4,199,412 |
| Brass foundries | ton | 324 | 1,409 | 2,696 | 236 | 4,655 |
|  | \$ | 5.814 | 18,746 | 34,694 | 4,322 | 63,576 |
|  | ton | 407,131 | 48,534 | 1,721,222 | 73,357 | 2,250,294 |
|  | $\$$ | 3,173,021 | 721,622 | 18, 127,044 | 902,573 | 2\%,924,260 |

Table 4 - COHSURPTION OF COKe LIF LANADA AS idNUFACTURING MATHLAL (x), BY INDUSIKLES,

(x) For making calcium carbide, candon dioxide, artificial abrasives, water gas, carbon electrodes, foundry facligs, rock wool, etc.

Table 5 - CONSumption of COKe In cavada is industirial fuel in tie idaufactuhiva and MIHNG INDUSLHESS, 1944

| Industry | $\begin{gathered} \text { P.E.I. } \\ \text { N.S. } \end{gathered}$ $\text { and } N . B \text {. }$ | Quebec | Ontario | inan., Sask., Al berta and B.C. | CiAivada |
| :---: | :---: | :---: | :---: | :---: | :---: |


| Manutacturing |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| products | \$ | 566 | 23,717 | 31,313 | 4,315 | 59,911 |
| Iron and steal and their | ton | 16,578 | 8,750 | 51,809 | 7,018 | 84,155 |
| products $\because$............. | \$ | 79,435 | 109,783 | 294,046 | 97,380 | 581,194 |
| Non-f'errous metal prod- |  |  |  |  |  |  |
| smel ters) | \$ |  | 45,690 | 209,601 | 4,165 | 259,456 |
| products (excluding |  |  |  |  |  |  |
| coment, lime, clay and | ton | 8,360 | 85,596 | 130,445 | 44,225 | 268,626 |
| salt) | \$ | 54,848 | 750,679 | 771,34\% | 209,217 | 1,876,086 |
| Animal products | ton | 84 | 876 | 11,105 | 399 | 12,464 |
|  | \$ | 1,175 | 9,293 | 57,600 | 4,146 | 72,214 |
| Textile products ....... | ton | 50 | 648 | 567 | 7 | 1,272 |
|  | \$ | 675 | 8,916 | 6,714 | 86 | 16, 391 |
| Vogetable products | ton | 9,260 | 11,123 | 22,553 | 3,826 | 46,768 |
|  | \$ | 114,681 | 134,999 | 290, 585 | 43,379 | 583,644 |
| Wood and paper products. | ton | 134 | 963 | 1,603 | 105 | 2,805 |
|  | \$ | 1,730 | 10,766 | 17,388 | 1,399 | 31,283 |
| Miscollaneous products.. | ton | ... | 294 | 134 | 12 | 500 |
|  | \$ |  | 3,674 | 2,610 | 157 | 6, 441 |
| Total ManufacturingIndustries ....... | ton | 34,512 | 113,908 | 233,775 | 56,1)43 | 443,238 |
|  | $\pm$ | 253.160 | 1,097,517 | 1,681,199 | 454,744 | 3,486,620 |
| Mining Industries | ton | 1,145 | 390 | 41,634 | 1,345 | 44,514 |
|  | \$ | 9,268 | 4.891 | 297.055 | 17,087 | 323,301 |
| TU'AL | ton | 35,657 | 114,298 | 280,409 | 57,388 | 487,752 |
|  | $\pm$ | 262,428 | 1,102,408 | 1,978,254 | 471,831 | 3,814,921 |

Table 6 - ANALYSIS OF COKE CONSUAFITON LN LANADA, BY PNICHML USEU, 1342-1344
P.S.I. Man., Sask.,
N.S. Quebec Ontario Alberta CAlNADA and N.B. and B.C. (short tons)
1342

| Furnace charies | 510,725 | 49,312 | 1,763,242 | 93,722 | 2,417,001 |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Manufacturing material. |  | 298,191 | 273,354 | 62,695 | 634,240 |
| Industrial fuel | 30,441 | 53,980 | 285,675 | 21,736 | 397,832 |
| Available for other uses (mostly domestic) ..... | 94,712 | 300,022 | 443,373 | 112,343 | 957,050 |
| APPARENT CONSUMPTION. | 641.878 | 701,505 | 2.771,644 | 291,096 | 4,406,123 |
| 19.43 |  |  |  |  |  |
| Furnace charges | 395,883 | 47,835 | 1,710,724 | 90,560 | 2,245,062 |
| Manufacturing material. |  | 423,107 | 323,128 | 70,404 | 821,639 |
| Industrial fuel | 35,878 | 60,443 | 284,987 | 21,974 | 403,282 |
| Available for other use (mostly domestic) ..... | 126.225 | 286,984 | 705,147 | 114,528 | 1,232,354 |
| APPARLIT CONSURPTION. | 557,386 | $818,423$. | 3,023, 386 | 297,466 | 4,702,337 |

Table 6 - ANALYSIS OF CONE CURSUMPTION IN CANADA, BY PRLNCIPAL USES, 1942-1944 (Concluded)

|  | $\begin{gathered} \text { P.B.I. } \\ \text { N.S. } \\ \text { and } \mathrm{H} . \mathrm{B}_{0} \end{gathered}$ | Quebec | Ontario | Man., Sask., Al berta and B,C. | CANADA |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | (short tons) |  |  |  |  |
| 1944 |  |  |  |  |  |
| Furnace charges | 407,131 | 48,584 | 1,721,222 | 73,357 | 2,250,294 |
| Manufacturing material.. |  | 311,837 | 318,885 | 40,872 | 671,594 |
| Industrial fuel ........ | 35,657 | 114,298 | 280,409 | 57,388 | 487,752 |
| Available for other uses (mostly domestic) ..... | 127,752 | 245,043 | $1,048,150$ | 99,334 | 1,520,279 |
| APYARHUS COMSUMPTION.e. | 570,540 | 719,762 | 3,368,666 | 270.951 | 4,323,919 |

## NOTES: -

1. Figures showing the tonnage of coke available for other uses are obtained by difference and include tire coke used for purposes other than specified in these tables. Sales of coke for domestic use by rotail coal dealors amounted to 1,371,000 tons in 1344, and in that year tie coke producers sold 204,000 tons of coke direct to consumers for domestic use, making total sales of $1,575,000$ tons for this purpose in 1944.
2. No allowance has been made for changes during the year in stocks of coke held by users.
3. No allowance has been made for interprovincial shipments of coke.

