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THE ADHESIVES INDUSTRY 1956

Published by Authority of
The Honourable Gordon Churchill, Minister of Trade and Commerce

Canada
" **DOMINION BUREAU OF STATISTICS**
" **Industry and Merchandising Division**
Metal and Chemical Products Section

805-34

NOTICE

The annual reports prepared by the Industry and Merchandising Division of the Bureau of Statistics are divided into 3 volumes, as follows: **Volume I** - The Primary Industries, including mining, forestry and fisheries; **Volume II** - Manufacturing; **Volume III** - Merchandising and Services. The volumes are made up of parts, and the parts in turn are subdivided according to the industries or provinces which they comprise.

Volume II consists of the following parts, the first two of which deal with manufacturing as a whole and the balance with the major manufacturing groups.

- I - General Review of the Manufacturing Industries, \$1.50
- II - The Manufacturing Industries of Canada, (7 sections, as follows:)
 - Section A. Summary for Canada, 25¢
 - Section B. Atlantic Provinces, 50¢
 - Section C. Quebec, 25¢
 - Section D. Ontario, 25¢
 - Section E. Prairie Provinces, 40¢
 - Section F. British Columbia, 25¢
 - Section G. The Manufacturing Industries of Canada, Regional Distribution, 75¢
- III - Foods and Beverages
- IV - Tobacco and Tobacco Products
- V - Rubber Products
- VI - Leather Products
- VII - Textile Mills
- VIII - Knitting Mills
- IX - Clothing
- X - Wood and Paper Products
- XI - Printing Trades
- XII - Iron and Steel Products
- XIII - Transportation Equipment
- XIV - Non-ferrous Metal Products
- XV - Electrical Apparatus and Supplies
- XVI - Non-metallic Mineral Products
- XVII - Products of Petroleum and Coal
- XVIII - Chemicals and Allied Products
- XIX - Miscellaneous Manufactures



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The present report belongs in Part XVIII, Chemicals and Allied Products. It is punched to permit of filing in a ring binder along with others of the group. The reports in this group are:

- A - General Review, 25¢
- B - The Acids, Alkalies and Salts Industry, 25¢
- C - The Fertilizers Industry, 25¢
- D - The Fertilizer Trade in Canada, 25¢
- E - The Medicinal and Pharmaceutical Preparations Industry, 25¢
- F - The Paints, Varnishes and Lacquers Industry, 25¢
- G - The Primary Plastics Industry, 25¢
- H - The Soaps, Washing Compounds and Cleaning Preparations Industry, 25¢
- I - The Toilet Preparations Industry, 25¢
- J - The Vegetable Oils Industry, 25¢
- K - The Inks Industry, 25¢
- L - The Adhesives Industry, 25¢
- M - The Polishes and Dressings Industry, 25¢
- N - The Compressed Gases Industry, 25¢
- O - The Coal Tar Distillation Industry, 25¢
- P - The Miscellaneous Chemical Products Industry, 25¢

9 Apr 1956

THE ADHESIVES INDUSTRY

1956

This report on the Adhesives Industry in Canada covers the operations of all factories which made glue, mucilage, paste or special adhesives cements as their chief products. In 1956 there were 29 establishments in this group, 15 being located in Ontario, 10 in Quebec, 3 in British Columbia and 1 in Manitoba.

Factory shipments by firms in the Adhesives Industry were valued at \$12,329,512 in 1956, an increase of 13 per cent over the \$10,908,938 reported in 1955. The number of employees increased from 576 to 611, with a corresponding increase in salaries and wages from \$1,934,597 in 1955 to \$2,152,918 in 1956. The cost of fuel and electricity at \$412,238 was up over the \$369,578 reported in 1955 and the value of materials used directly in manufacturing processes was 7.8 per cent higher at \$5,423,688.

Output of adhesives during 1956, including small amounts from other industries, was as follows: linoleum cement, 15,755,000 pounds at \$1,260,000; rubber cement, 1,310,000 gallons at \$2,675,000;

bone and hide glue, 9,240,000 pounds at \$2,262,000; casein glue, 688,000 pounds at \$200,000; flexible glue, 2,716,000 pounds at \$631,000; synthetic resin glue, 37,666,000 pounds at \$5,149,000; vegetable glues, 23,227,000 pounds at \$2,498,000; mucilage and paste valued at \$650,000; fish glue valued at \$310,000 and miscellaneous adhesives at \$1,131,000. The total value of all adhesives, including mucilage and paste, was \$17,392,000 in 1956 compared with \$15,208,000 in 1955 and \$13,409,000 in 1954.

Note: Figures for value added by manufacture, shown in Table 1, prior to 1952 were obtained by subtracting the cost of materials used, including fuel and electricity, from the value of production. In 1952 the gross value of production was replaced by value of factory shipments, f.o.b. plant. As no information on inventory change is available for 1952 and 1953, value added figures for these years were obtained by subtracting from the value of shipments the cost of materials, fuel and electricity. In 1954 and later years information on the value of year-end inventory holdings at plant and plant warehouses was collected as part of the annual Census of Industry and information thus made available was taken into account in calculating the value added figures.

TABLE 1. Principal Statistics of the Adhesives Industry, Significant Years 1929-1956, and by Provinces, 1955 and 1956

| Year and province | Estab- lish- ments | Em- ployees | Salaries and wages | Cost of fuel and electricity at plant | Cost of materials at plant | Value added by manufacture ¹ | Gross selling value of products ¹ |
|-----------------------|--------------------------|----------------|--------------------------|--|----------------------------------|---|---|
| | No. | No. | \$ | \$ | \$ | \$ | \$ |
| 1929..... | 13 | 267 | 321,296 | 68,157 | 962,940 | 799,547 | 1,830,644 |
| 1932..... | 14 | 229 | 263,142 | 53,300 | 457,146 | 576,769 | 1,087,215 |
| 1937..... | 18 | 416 | 483,819 | 116,842 | 901,194 | 886,101 | 1,904,137 |
| 1939..... | 19 | 427 | 520,662 | 89,573 | 905,411 | 1,115,822 | 2,110,806 |
| 1943..... | 22 | 651 | 1,091,721 | 211,889 | 3,037,649 | 2,486,613 | 5,736,151 |
| 1946..... | 22 | 674 | 1,223,032 | 222,384 | 3,749,579 | 2,812,350 | 6,784,313 |
| 1949..... | 25 | 749 | 1,727,848 | 339,839 | 4,218,359 | 3,266,366 | 7,824,564 |
| 1952..... | 30 | 706 | 2,128,897 | 367,382 | 6,106,121 | 4,365,376 | 10,838,879 |
| 1953..... | 29 | 707 | 2,144,997 | 403,118 | 6,490,797 | 5,188,200 | 12,082,115 |
| 1954..... | 28 | 621 | 1,987,142 | 367,922 | 6,213,522 | 5,946,176 | 12,772,801 |
| 1955 | | | | | | | |
| Quebec..... | 10 | 134 | 369,186 | 50,734 | 1,480,297 | 1,130,913 | 2,760,042 |
| Ontario..... | 15 | 429 | 1,526,122 | 315,751 | 3,396,668 | 3,934,864 | 7,704,657 |
| British Columbia..... | 3 | 13 | 39,289 | 3,093 | 753,893 | 302,486 | 444,239 |
| Manitoba..... | 1 | | | | | | |
| Canada..... | 29 | 576 | 1,934,597 | 369,578 | 5,030,858 | 5,368,263 | 10,908,938 |
| 1956 | | | | | | | |
| Quebec..... | 10 | 133 | 441,293 | 43,947 | 1,570,023 | 1,531,944 | 3,109,967 |
| Ontario..... | 15 | 463 | 1,665,659 | 365,400 | 3,691,104 | 4,615,101 | 8,736,178 |
| British Columbia..... | 3 | 15 | 45,966 | 2,891 | 162,561 | 309,485 | 483,367 |
| Manitoba..... | 1 | | | | | | |
| Canada..... | 29 | 611 | 2,152,918 | 412,238 | 5,423,688 | 6,456,530 | 12,329,512 |

Note. Profits or losses cannot be calculated from the above figures as data are not available for general expense items, such as interest, rent, depreciation, taxes, insurance, advertising, etc.

1. See footnote to Text.

TABLE 2. Inventories¹, 1956

| | Raw materials and supplies | Goods in process | Finished goods of own manufacture | Total |
|-----------------------|----------------------------|------------------|-----------------------------------|-----------|
| | \$ | \$ | \$ | \$ |
| Opening: | | | | |
| Quebec | 215,331 | 8,863 | 110,863 | 335,057 |
| Ontario | 611,118 | 75,676 | 981,369 | 1,668,163 |
| Other provinces | 39,916 | — | 32,327 | 72,243 |
| Canada | 866,365 | 84,539 | 1,124,559 | 2,075,463 |
| Closing: | | | | |
| Quebec | 259,754 | 2,794 | 152,379 | 415,427 |
| Ontario | 718,092 | 79,460 | 913,012 | 1,710,564 |
| Other provinces | 37,249 | — | 23,897 | 61,146 |
| Canada | 1,015,095 | 82,254 | 1,089,788 | 2,187,137 |

1. (a) Book value of all manufacturing inventories owned and held at plant and plant warehouses.

(b) Beginning with 1954, information on the value of year-end inventory holdings at plant and plant warehouses is being collected as part of the annual Census of Industry. These data were formerly collected by a separate survey. The summarized results for the Adhesives Industry for the year under review are shown in the above table.

(c) The opening inventory for 1956 does not necessarily agree with the closing inventory for 1955, because of the addition of new plants, the transfer of plants to other industries and plants going out of business, etc. However, the value added figures for the previous year have not been recalculated to allow for the changes mentioned above.

TABLE 3. Products Made in the Adhesives Industry, 1955 and 1956

| Product | 1955 | | 1956 | |
|---------------------------------------|----------------|----------------------------|------------|----------------------------|
| | Quantity | Value of factory shipments | Quantity | Value of factory shipments |
| | | \$ | | \$ |
| Cement: | | | | |
| Linoleum | lb. 9,211,380 | 459,993 ² | 9,638,580 | 467,802 |
| Other (rubber, etc.) | gal. 571,600 | 488,391 | 663,044 | 684,813 |
| Glue: | | | | |
| Bone and hide | lb. 8,847,746 | 2,173,614 | 9,239,593 | 2,261,877 |
| Casein | lb. 392,976 | 112,763 | 302,231 | 79,973 |
| Flexible | lb. 2,383,193 | 583,759 | 2,716,358 | 630,861 |
| Synthetic resin | lb. 7,525,815 | 1,672,376 | 9,453,819 | 2,237,016 |
| Vegetable: | | | | |
| Dry | lb. 2,433,260 | 306,184 | 2,859,341 | 353,641 |
| Liquid | lb. 18,638,962 | 2,147,512 | 20,367,789 | 2,144,228 |
| Other | — | 419,268 | — | 555,255 |
| Mucilage and paste | lb. 4,678,728 | 532,078 | 4,598,257 | 538,360 |
| All other products ¹ | — | 2,013,000 | — | 2,375,686 |
| Total | — | 10,908,938 | — | 12,329,512 |

1. Includes sealing wax, grease, tallow, tankage, blended starches, dextrans, steamed bone and other such products which were reported by only one or two firms in this industry.

2. Revised.

TABLE 4. Materials Used in the Adhesives Industry, 1955 and 1956

| Material | 1955 | | 1956 | | |
|---|-----------|---------------|------------------|---------------|------------------|
| | Quantity | Cost at works | Quantity | Cost at works | |
| | | \$ | | \$ | |
| Acid, hydrochloric (muriatic) | lb. | 12,350 | 548 | 9,936 | 453 |
| Acid, sulphuric (as 100%) | lb. | 329,260 | 4,679 | 715,890 | 9,940 |
| Alcohol, ethyl, denatured or not (including tax) .. | Imp. gal. | 21,962 | 21,469 | 39,862 | 37,860 |
| Alcohol, isopropyl | lb. | 111,001 | 9,035 | 5,371 | 565 |
| Alcohol, methyl..... | Imp. gal. | 20,409 | 17,671 | 10,141 | 6,427 |
| Bones | tons | 12,273 | 360,665 | 14,185 | 457,866 |
| Borax | lb. | 827,395 | 34,898 | 906,304 | 38,448 |
| Hides and hide trimmings | tons | 14,857 | 240,056 | 15,159 | 193,568 |
| Casein | lb. | 290,356 | 63,855 | 385,172 | 91,216 |
| China-clay | lb. | 4,597,209 | 54,687 | 4,374,903 | 61,401 |
| Dextrine | lb. | 9,070,195 | 820,661 | 8,650,918 | 760,129 |
| Flour: | | | | | |
| Potato..... | lb. | 306,661 | 22,740 | 316,765 | 25,145 |
| Soyabean | " | 170 | 13 | 6,464 | 502 |
| Tapioca | " | 629,970 | 61,202 | 806,231 | 74,311 |
| Wheat | " | 4,667,412 | 184,289 | 3,865,770 | 151,543 |
| Other..... | " | 87,870 | 8,375 | 52,740 | 3,525 |
| Formaldehyde | " | 92,390 | 10,149 | 103,708 | 10,242 |
| Glucose | " | 667,948 | 49,134 | 689,386 | 50,692 |
| Gum: | | | | | |
| Bone and hide | " | 886,225 | 235,512 | 956,640 | 234,104 |
| Fish | " | 964,170 | 179,808 | 653,397 | 137,970 |
| Glycerine | " | 91,024 | 31,290 | 153,359 | 48,315 |
| Gums and resins, natural: | | | | | |
| Arabic..... | lb. | 160,932 | 33,955 | 285,793 | 69,867 |
| Other..... | " | 147,032 | 27,292 | | |
| Lignin liquor | Imp. gal. | 454,903 | 54,734 | 464,576 | 59,667 |
| Lime | tons | 208 | 3,653 | 424 | 7,088 |
| Phenol | lb. | 12,006 | 2,396 | 9,485 | 2,537 |
| Resins, synthetic | " | 2,243,041 | 475,562 | 3,381,280 | 600,479 |
| Rubber or latex | " | 563,946 | 186,466 | 878,476 | 265,882 |
| Sodium carbonate (soda ash)..... | " | 61,034 | 1,915 | 66,884 | 2,309 |
| Sodium fluoride | " | 27,529 | 3,657 | 40,779 | 5,218 |
| Sodium hydroxide (caustic soda) | " | 164,828 | 8,771 | 145,327 | 7,992 |
| Solvents (benzol, naphtha, etc.)..... | Imp. gal. | 169,562 | 103,810 | 198,973 | 116,307 |
| Starch, corn | lb. | 1,426,454 | 116,367 | 2,067,492 | 155,085 |
| Sulphur | " | 58,505 | 747 | 82,750 | 1,474 |
| Tallow and fat..... | " | 86,807 | 9,775 | 79,260 | 8,252 |
| Urea, crystal | " | 391,143 | 35,552 | 348,926 | 37,113 |
| Whiting | " | 324,440 | 8,304 | 247,692 | 7,559 |
| Zinc sulphate | " | 81,117 | 4,285 | 94,105 | 5,793 |
| Containers and packing materials | - | - | 684,571 | - | 687,491 |
| All other materials | - | - | 858,310 | - | 989,353 |
| Total..... | - | - | 5,030,858 | - | 5,423,688 |

TABLE 5. Factory Shipments of Adhesives, From All Industries, 1955 and 1956

| Item | 1955 | | 1956 | |
|---------------------------|------------|-------------------------------|------------|----------------------------|
| | Quantity | Value of factory shipments | Quantity | Value of factory shipments |
| | | \$ | | \$ |
| Cement: | | | | |
| Linoleum lb. | 15,402,000 | 1,108,000 ¹ | 15,755,000 | 1,260,000 |
| Rubber gal. | 1,061,000 | 2,185,000 | 1,310,000 | 2,675,000 |
| Other | — | 130,000 | — | 71,000 |
| Glue: | | | | |
| Bone and hide lb. | 8,848,000 | 2,174,000 | 9,240,000 | 2,262,000 |
| Casein lb. | 792,000 | 230,000 | 688,000 | 200,000 |
| Flexible lb. | 2,383,000 | 584,000 | 2,716,000 | 631,000 |
| Fish | — | 316,000 | 836,000 | 310,000 |
| Synthetic resin lb. | 31,493,000 | 4,083,000 | 37,656,000 | 5,149,000 |
| Vegetable: | | | | |
| Dry lb. | 2,881,000 | 382,000 | 2,859,000 | 354,000 |
| Liquid lb. | 19,081,000 | 2,207,000 | 20,368,000 | 2,144,000 |
| Other | — | 419,000 ¹ | — | 555,000 |
| Mucilage and paste | — | 651,000 | — | 650,000 |
| Adhesives, other | — | 719,000 | — | 1,131,000 |
| Total | — | 15,208,000¹ | — | 17,392,000 |

1. Revised.

TABLE 6. Principal Statistics of the Adhesives Industry, Classified According to Type of Ownership, 1955 and 1956

| Type | Estab-lish-ments | Employees | Salaries and wages | Cost at plant of materials used | Selling value of factory shipments |
|------------------------------|------------------|------------|--------------------|---------------------------------|------------------------------------|
| | No. | | \$ | \$ | \$ |
| 1955 | | | | | |
| Individual ownership | 2 | 13 | 29,515 | 66,729 | 139,373 |
| Partnerships | 3 | | | | |
| Incorporated companies | 24 | 563 | 1,905,082 | 4,964,129 | 10,769,565 |
| Total | 29 | 576 | 1,934,597 | 5,030,858 | 10,908,938 |
| 1956 | | | | | |
| Individual ownership | 3 | 10 | 28,845 | 65,799 | 142,193 |
| Partnerships | 1 | | | | |
| Incorporated companies | 25 | 601 | 2,124,073 | 5,357,889 | 12,187,318 |
| Total | 29 | 611 | 2,152,918 | 5,423,688 | 12,329,512 |

TABLE 7. Principal Statistics of the Adhesives Industry in Canada, Grouped According to Size of Establishment, 1955 and 1956

| Establishments reporting value of factory shipments | Estab-lish-ments | Employees | Salaries and wages | Cost at plant of materials used | Selling value of factory shipments |
|---|------------------|------------|--------------------|---------------------------------|------------------------------------|
| | No. | No. | \$ | \$ | \$ |
| 1955 | | | | | |
| Under \$10,000 | 3 | 4 | 5,000 | 4,045 | 9,857 |
| \$10,000 to \$24,999 | 2 | 10 | 24,500 | 31,645 | 79,022 |
| \$25,000 to \$49,999 | 1 | | | | |
| \$50,000 to \$99,999 | 3 | | | | |
| \$100,000 to \$199,999 | 5 | 28 | 86,303 | 402,854 | 540,785 |
| \$200,000 to \$499,999 | 6 | 67 | 198,485 | 877,364 | 1,918,478 |
| \$500,000 to \$999,999 | 6 | 248 | 927,964 | 2,080,164 | 4,307,236 |
| \$1,000,000 to \$4,999,999 | 3 | 209 | 667,147 | 1,544,170 | 3,844,134 |
| Total | 29 | 576 | 1,934,597 | 5,030,858 | 10,908,938 |
| 1956 | | | | | |
| Under \$10,000 | 2 | 8 | 17,035 | 14,836 | 45,059 |
| \$10,000 to \$24,999 | 2 | | | | |
| \$25,000 to \$49,999 | 2 | | | | |
| \$50,000 to \$99,999 | 2 | 13 | 35,707 | 81,344 | 215,267 |
| \$100,000 to \$199,999 | 5 | 27 | 111,589 | 419,111 | 703,797 |
| \$200,000 to \$499,999 | 7 | 86 | 268,646 | 1,071,930 | 2,093,342 |
| \$500,000 to \$999,999 | 6 | 256 | 1,027,670 | 2,173,827 | 5,063,386 |
| \$1,000,000 to \$4,999,999 | 3 | 221 | 692,271 | 1,662,640 | 4,208,661 |
| Total | 29 | 611 | 2,152,918 | 5,423,688 | 12,329,512 |

TABLE 8. Capital and Repair Expenditures in the Adhesives Industry, 1951-1956

| Year | Total capital and repair expenditures | Year | Total capital and repair expenditures |
|------------|---------------------------------------|-------------------------|---------------------------------------|
| | \$'000 | | \$'000 |
| 1951 | 763 | 1954 | 598 |
| 1952 | 789 | 1955 | 445 |
| 1953 | 578 | 1956 ¹ | 869 |

1. Preliminary.

TABLE 9. Employees and Their Earnings in the Adhesives Industry, 1955 and 1956

| Province | Number of employees | | | | | Earnings | | |
|-------------------------------------|------------------------|-----------|--------------------|-----------|------------|------------------------|--------------------|------------------|
| | Supervisory and office | | Production workers | | Total | Supervisory and office | Production workers | Total |
| | Male | Female | Male | Female | | | | |
| 1955 | | | | | | | | |
| Quebec | 34 | 30 | 68 | 2 | 134 | 189,407 | 179,779 | 369,186 |
| Ontario | 101 | 50 | 253 | 25 | 429 | 655,420 | 870,702 | 1,526,122 |
| Manitoba and British Columbia | 4 | 2 | 7 | — | 13 | 19,131 | 20,158 | 39,289 |
| Canada | 139 | 82 | 328 | 27 | 576 | 863,958 | 1,070,639 | 1,934,597 |
| 1956 | | | | | | | | |
| Quebec | 29 | 33 | 68 | 3 | 133 | 204,737 | 236,556 | 441,293 |
| Ontario | 100 | 52 | 283 | 28 | 463 | 646,697 | 1,018,962 | 1,665,659 |
| Manitoba and British Columbia | 5 | 2 | 8 | — | 15 | 21,121 | 24,845 | 45,966 |
| Canada | 134 | 87 | 359 | 31 | 611 | 872,555 | 1,280,363 | 2,152,918 |

TABLE 10. Production Workers in the Adhesives Industry, by Months, 1955 and 1956

| Month | 1955 | | | 1956 | | |
|----------------------|------------|-----------|------------|------------|-----------|------------|
| | Male | Female | Total | Male | Female | Total |
| | Number | | | | | |
| January | 309 | 25 | 334 | 354 | 31 | 385 |
| February | 313 | 25 | 338 | 351 | 31 | 382 |
| March | 318 | 32 | 350 | 349 | 34 | 383 |
| April | 322 | 31 | 353 | 356 | 41 | 397 |
| May | 327 | 31 | 358 | 354 | 36 | 390 |
| June | 331 | 28 | 359 | 349 | 34 | 383 |
| July | 334 | 25 | 359 | 351 | 33 | 384 |
| August | 334 | 27 | 361 | 361 | 31 | 392 |
| September | 337 | 24 | 361 | 366 | 26 | 392 |
| October | 335 | 30 | 365 | 362 | 29 | 391 |
| November | 341 | 24 | 365 | 385 | 26 | 411 |
| December | 341 | 24 | 365 | 382 | 25 | 407 |
| Average | 328 | 27 | 355 | 359 | 31 | 390 |

TABLE 11. Imports of Adhesives, 1955 and 1956

| Item | 1955 | | 1956 | |
|-----------------------------------|-----------|-----------|-----------|-----------|
| | Pounds | \$ | Pounds | \$ |
| Glue: | | | | |
| Animal | 2,162,609 | 352,967 | 2,621,056 | 463,145 |
| Synthetic resin | 1,487,315 | 483,326 | 1,836,294 | 569,835 |
| Vegetable | 30,488 | 4,267 | 40,055 | 6,426 |
| Other | 103,120 | 43,453 | 248,809 | 83,601 |
| Mucilage and adhesive paste | 324,277 | 74,386 | 323,983 | 83,524 |
| Rubber cement | — | 1,308,914 | — | 1,263,408 |

TABLE 12. Fuel and Electricity Used in the Adhesives Industry, 1956¹

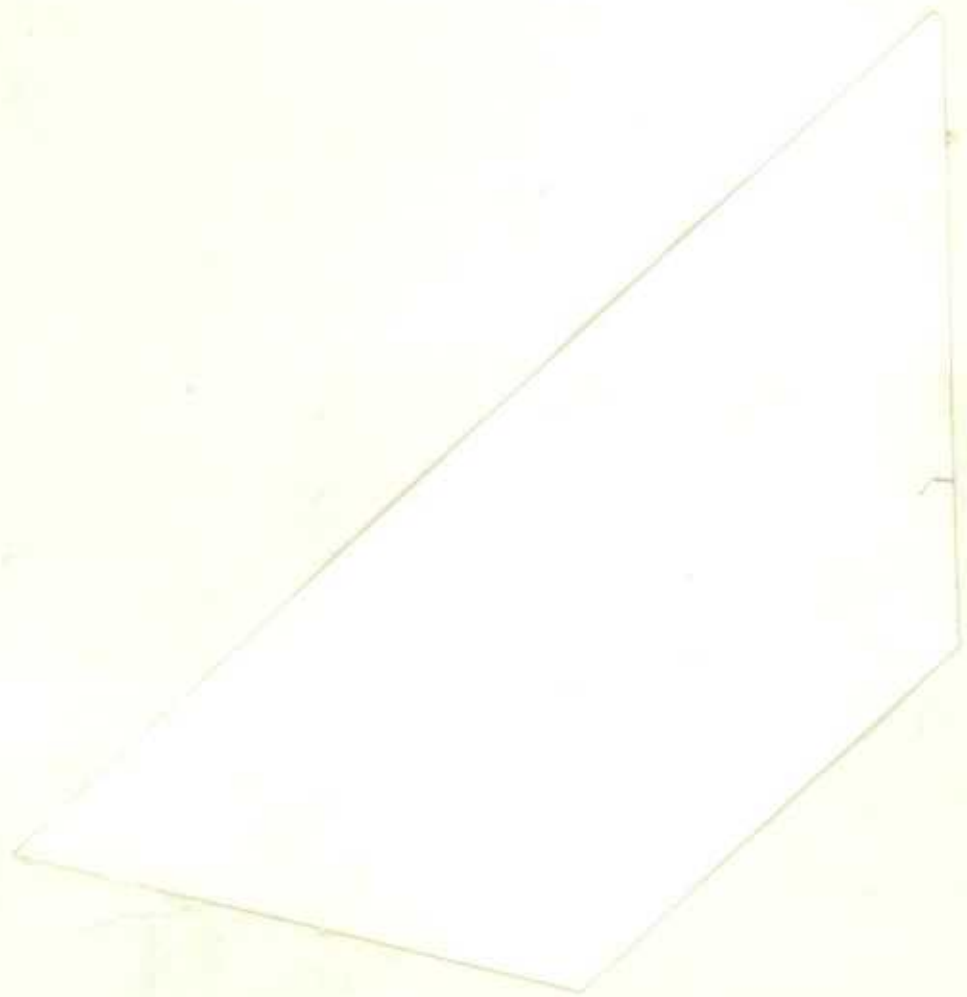
| Kind | Quantity | Cost at works |
|---|---------------------|----------------|
| | | \$ |
| Bituminous coal: | | |
| (a) From Canadian mines | ton 7,779 | 81,712 |
| (b) Imported | " 17,328 | 185,146 |
| Coke | " 23 | 545 |
| Gasoline (including gasoline used in cars and trucks) | imp. gal. 85,290 | 29,891 |
| Fuel oil | " " 362,849 | 48,480 |
| Wood | cord 20 | 454 |
| Manufactured gas | 1,000 cu. ft. 1,679 | 1,986 |
| Other fuel | — | 11,241 |
| Electricity | k.w.h. 4,466,830 | 52,783 |
| Total | — | 412,238 |
| Electricity generated for own use | k.w.h. 1,440,000 | — |

1. Last collected in this detail in 1953.

List of Firms in the Adhesives Industry, 1956

| Name | Address |
|---|---------------------------------------|
| Quebec: | |
| Arol Chemical Co. Ltd. | 2115 Old Orchard, Montreal |
| B.B. Chemical Co. of Canada | 2610 Bennett Ave., Montreal |
| Canadian Adhesives Ltd. | 420 Marier Ave., Montreal |
| Dominion Flour Paste Co., The | 2619 Charlemagne, Montreal |
| Dural Products Ltd. | 41 Dollard Ave., Dorval |
| General Adhesives | St. Janvier |
| Industrial Adhesives Ltd. | 121 Bois Franc Rd., Ville St. Laurent |
| National Adhesives (Canada) Limited | 2125 Remembrance Road, Lachine |
| Swift Canadian Co. Ltd. | 215 Maguire St., Montreal |
| Wolverine Products & Sales Limited | 1501 Bercy St., Montreal |
| Ontario: | |
| Allen-Stevenson Products Ltd. | 916 Erie E., Windsor |
| Canada Glue Co. Limited | Mohawk Road, Brantford |
| Continental Chemical Company | 8 Bansley Ave., Toronto |
| Deplex Adhesives Ltd. | 120 Atlantic Ave., Toronto |
| Harris, W., & Co. Limited | 200 Keating St., Toronto |
| Industrial Adhesives Ltd. | 90 Tycos Drive, Toronto |
| Le Page's Inc. | 404 Kipling Ave., Toronto |
| Nachon Sealing Wax Company, The | 678 Parliament St., Toronto |
| McCormick & Co. (Canada) Limited | 18 Holly St. W., Toronto |
| National Adhesives (Canada) Limited | 363-379 Wallace Ave., Toronto |
| Perkins Glue Company of Canada, Limited | 629 Queen St. S., Kitchener |
| Stadex-Pirie Ltd. | 119 Water St., Brockville |
| Stein-Hall Limited | 1130 Dupont St., Toronto |
| Swift Canadian Co. Ltd. | 1960 St. Clair Ave. W., Toronto |
| Wolverine Cement Company Limited | 200 Grand River Ave., Brantford |
| Manitoba: | |
| Swift Canadian Co. Ltd. | Archibald St., St. Boniface |
| British Columbia: | |
| McKenzie Linoleum Cement Co. Ltd. | 505 East Georgia St., Vancouver |
| Swift Canadian Co. Ltd. | Brunette St., New Westminster |
| Universal Enterprises Ltd. | 236 Esplande E., N. Vancouver |

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