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THE COMPRESSED GASES INDUSTRY
1949

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Prepared in the Mining, Metallurgical and Chemical Section, Industry and Merchandising Division, Dominion Bureau of Statistics, Ottawa

#### NOTICE

The Industry and Merchandising Division of the Bureau of Statistics collects and compiles figures on (a) the primary industries in Canada-mining, forestry and fishing; (b) manufacturing; (c) construction, and (d) merchandising and services.

For the purpose of annual compilation and publication, the manufacturing industries have been classified into major groups, prefaced by two reports of a general nature, as follows:

- I Summary Report on Manufacturing Industries
- II Manufacturing Industries by Geographical Distribution
- III Foods and Beveragee
- IV Tobacco and Tobacco Products
- V Rubber Products
- VI Leather Products
- VII Miscellaneous Manufactures
- VIII Textiles
- IX Wood and Paper Products
- X Printing Trades
- XI Operations in the Woods
- XII Iron and Steel Products
- XIII Transportation Equipment
- XIV Non-ferrous Metal Products XV Electrical Apparatus and Supplies
- XVI Non-metallic Mineral Products
- XVII Products of Petroleum and Coal
- XVIII Chemicals and Allied Products

The present report belongs in Group XVIII. It is punched to permit of filing in a ring binder along with others of the group. The reports in this group are:

- A General Review
- B The Acids, Alkalies and Salts Industry
- The Fertilizers Industry
- D The Fertilizer Trade in Canada
- E The Medicinal and Pharmaceutical Preparations Industry
- F The Paints, Varnishes and Lacquers Industry
- G The Primary Plastics Industry
- H The Soaps, Washing Compounds and Cleaning Preparations Industry
- I The Toilet Preparations Industry
- J The Vegetable Oil Industry
- K The Inks Industry
- L The Adhesives Industry
- The Polishes and Dressings Industry
- N The Compressed Gases Industry
- O The Coal Tar Distillation Industry
- P The Miscellaneous Chemical Products Industry

# THE COMPRESSED GASES INDUSTRY

# 1949

Manufacturing plants in Canada engaged chiefly in making industrial gases reported production in 1949 at \$12,091,176 compared with \$11,314,387 in 1948, an increase of 6.9 per cent.

There were 48 factories in operation during 1949, of which 18 were located in Ontario; 11 in Quebec; 5 in Alberta; 4 in British Columbia; 3 in Nova Scotia; 3 in Manitoba; 2 in Saskatchewan, and 1 each in New Brunswick and Newfoundland. The average number of employees in the industry in 1949 was 1,223, including 560 salaried workers and 663 wage-earners. Salaries for the year amounted to \$1,491,331 and wages totalled \$1,739,573.

The chief products were oxygen, acetylene and carbon dioxide. The output of oxygen increased 16 per cent to 657.1 million cubic feet; acetylene decreased 2 per cent to 120.8 million cubic feet,

and carbon dioxide increased  $2\frac{1}{2}$  per cent to 27.6 million pounds. Aqua ammonia, anhydrous ammonia, nitrogen, hydrogen, nitrous oxide and propane were other products of this industry. The output figures for the latter items are not published separately since there were only one or two producers in each case.

No mention is made in this report of liquid chlorine, liquid sulphur dioxide, synthetic ammonia, nor of hydrogen and nitrogen for the manufacture of synthetic ammonia. These items were produced in works that also made other kinds of chemicals and the statistics concerning the output of same have been included in the heavy chemical industry which is reviewed in a separate bulletin. A similar disposition has been accorded liquefied petroleum gases produced in the petroleum refining and miscellaneous chemical industries.

TABLE 1. Principal Statistics for the Compressed Gases Industry, 1945-1949

Sam	Number of plants	Average number of employees	Salaries and wages	Cost of fuel and electricity at works	Cost of materials at works	Gross selling value of products at works
1946 1946 1947 1948 1949 % change, 1949 from 1948	41 42 44 45 48	1, 097 1, 064 1, 089 1, 156 1, 223 + 5, 8	\$ i, 933, 727 1, 961, 493 2, 262, 527 2, 613, 283 3, 230, 904 + 23, 6	\$ 347, 840 314, 524 365, 903 404, 455 431, 855 + 6, 8	\$ 1, 269, 309 1, 258, 423 1, 475, 523 2, 180, 518 1, 979, 160 — 9, 2	\$ 8, 429, 524 8, 308, 028 9, 607, 229 11, 314, 387 12, 091, 176 + 6, 9

Note. Profits or losses cannot be calculated from above figures as data are not available for general expense items, such as interest, rent, depreciation, taxes, insurance, advertising, etc.

TABLE 2. Principal Statistics for the Compressed Gases Industry, by Provinces, 1948 and 1949

Province	Number of plants	Average number of employees	Salaries and wages	Cost of fuel and electricity at works	Cost of materials at works	Gross selling value of products at works
1948			\$	s	\$	\$
Nova Scotla	3	401	920, 045	126, 427	744, 038	3, 976, 344
QuebecOntario	10 18	417	986,079	203, 889	835, 416	4, 597, 036
Manitoba Saskatche wan Alberta	2	223	460,812	39, 475	394, 463	1, 738, 308
British Columbia	4	115	246, 347	34, 664	206, 581	1,002,699
Canada	45	1,156	2,613,283	404, 455	2, 180, 518	11, 314, 387
1949						
Newfoundland	1 3 1	381	970, 051	130,752	603, 724	3, 963, 372
Ontario	18	500	1, 388, 649	207, 820	776, 876	4, 918, 165
Manitoba Saskatche wan	3	120	290, 679	26, 700	235,015	1,209,907
Alberta	5	120 102	332, 665 248, 860	30, 882 35, 701	177, 712 185, 833	980, 909 1, 018, 823
Canada	48	1,223	3, 230, 904	431, 855	1, 979, 160	12, 091, 176

TABLE 3. Products of the Compressed Gases Industry, 1948 and 1949

TOTELES		1948		1949	
Product	Unit of measure	Quantity	Selling value at works	Quantity	Selling value at works
Acetylene <sup>1</sup>	cu.ft. pound cu.ft. cu.ft.	123, 185, 685 26, 964, 525 86, 503, 832 565, 869, 719	\$ 3,301,822 1,701,627 300,962 5,297,530 712,446 11,314,387	120, 831, 500 27, 619, 739 87, 790, 070 657, 134, 873	\$ 3, 420, 827 1, 873, 721 318, 132 5, 567, 476 911, 020 12, 091, 176

In cylinders or delivered by pipe line.
 Includes nitrous oxide, propane, nitrogen, and ammonia made from gas liquor.

TABLE 4. Materials Used in the Compressed Gases Industry, 1948 and 1949

Material	Unit of measure	1948		1949	
		Quantity	Cost at works	Quantity	Cost at works
			\$		\$
Acetone	pound	388, 008	57, 325	417, 446	65, 629
Calcium carbide	ton	12,815	1,059,825	9,920	957, 73
Coke	ton	4, 397	87,824	2.914	61,076
Oil (for making carbon dioxide and hydrogen)	Imp. gal.	1, 122, 420	125, 245	935.391	82,810
Potassium hydroxide	lb.	56,746	5, 892	85,380	8,95
Sodium hydroxide	1b.	297, 957	12.479	350, 458	14,80
Other materials	_	-	243, 946	-	559, 160
Cylinders purchased during the year	number	20, 280	587, 982	7,658	228,983
Total	_	_	2, 180, 518	_	1, 979, 16

1. Includes ammonia liquor, ammonium nitrate, potassium carbonate, unpurified brewery gas, lime, soda ash, condensing water, etc.

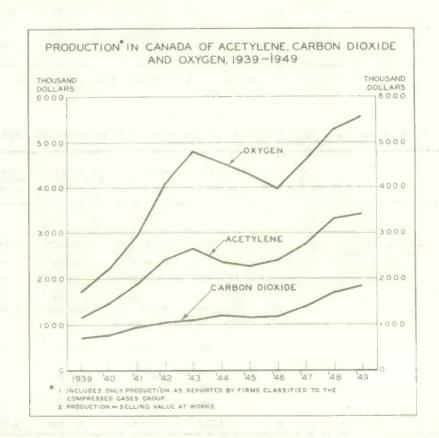


TABLE 5. Production 1 of Acetylene, Carbon Dioxide and Oxygen, 1940-1949

Year	Acetylene		Carbon dioxide, solid and in cylinders		Oxygen	
Icon	Quantity	Selling value at works	Quantity	Selling value at works	Quantity	Selling value at works
	cu. ft.	\$	lb.	\$	cu. ft.	\$
1940	62,075,617 81,791,386 105,751,660 114,111,166 101,981,116 95,889,965 100,276,367 111,370,838 123,185,685 120,831,500	1, 462, 201 1, 898, 679 2, 429, 493 2, 657, 631 2, 377, 919 2, 273, 945 2, 403, 386 2, 748, 114 3, 301, 822 3, 420, 827	14, 156, 284 16, 805, 039 18, 442, 416 19, 939, 470 21, 856, 183 20, 895, 441 20, 233, 138 23, 481, 720 26, 964, 525 27, 619, 739	787, 722 954, 535 1,045, 992 1,108, 169 1,208, 477 1,165, 188 1,184, 719 1,408,002 1,701, 627 1,873, 721	257, 519, 584 356, 633, 855 541, 184, 707 636, 281, 176 614, 110, 740 565, 601, 348 476, 822, 719 577, 806, 032 565, 869, 719 657, 134, 873	2,212,33° 2,945,54° 4,098,03° 4,811,83° 4,568,37° 4,297,79° 3,973,866 4,603,91° 5,297,53° 5,587,476°

<sup>1.</sup> Includes only production as reported by firms classified to the Compressed Gases group.

TABLE 6. Consumption of Carbon Dioxide in the Manufacture of Carbonated Beverages (Soft Drinks) 1944-1948

Year	Quantity	Cost at works	
	Pounds	\$	
1944: In cylinders Solid	7, 068, 762 449, 739	586,483 32,656	
1945: In cylindersSolid.	6, 133, 176 352, 258	481,088 23,591	
1946:  In cylinders   Solid	6, 426, 615 394, 430	489, 080 27, 081	
1947:' In cylinders	8, 066, 953 468, 821	606,033 33,184	
1948: In cylinders. Solid.	8,819,638 569,959	694, 329 38, 358	

TABLE 7. Employees, Salaries and Wages in the Compressed Gases Industry, 1948 and 1949

		Average						
	On sal	aries	On wa	ages		Salaries	Wages	Total salaries and wages
	Male	Female	Male	Female	Total			
						\$	\$	\$
1948				. Y .				
Quebec Ontario Alberta British Columbia. Other provinces	79 94 20 20 72	49 62 21 31 50	169 260 42 60 122	- I	297 417 83 115 244	298, 433 364, 269 87, 330 107, 792 240, 590	400, 527 621, 810 95, 055 138, 555 258, 922	698, 960 986, 079 182, 389 246, 347 499, 513
Canada	285	213	653	5	1, 156	1,098,414	1,514,869	2,613,28
1949	m.					Marine Service		
Quebec Ontario Alberta British Columbia Other provinces	61 135 34 26 60	45 115 19 21 44	173 249 67 53 118	- 1 - 2 	279 500 120 102 222	260, 251 716, 794 146, 610 111, 656 256, 020	468,979 671,855 186,055 137,204 275,480	729, 230 1, 388, 649 332, 669 248, 860 531, 500
Canada	316	244	660	3	1,223	1,491,331	1,739,573	3, 230, 90

### CHEMICALS AND ALLIED PRODUCTS



#### List of Firms in the Compressed Gases Industry, 1949

Name of Firm	Location of Plant
Liquid Carbonic Canadian Corporation Limited, H.O. 2120 Cabot St., Montreal, Quebec.	Dartmouth, Nova Scotia; Montreal, Quebec; Toronto, Ontario; St. Boniface, Manitoba; Edmonton, Alberta; Vancouver, British Columbia.
L'Air Liquide Society & Canadian Liquid Air Co. Limited H.O. 1111 Beaver Hall Hill, Montreal, Quebec.	St. John's, Newfoundland; Hallfax, Nova Scotia; Sydney, Nova Scotia; Moncton, New Brunswick; Montreal, Quebec; Sorel, Quebec; Toronto, Ontario; London, Ontario; Hamilton, Ontario; Winnipeg, Manitoba; Regina, Saskatchewan; Calgary, Alberta; Edmonton, Alberta; Vancouver, British Columbia.
Dominion Oxygen Company, Limited H.O. Canada Life Building, 340 University Ave., Toronto, Ontario.	Arvida, Quebec; Quebec, Quebec; Montreal, Quebec (2); Shawinigan Falls, Quebec; Sault Ste. Marie, Ontario; Toronto, Ontario; Welland, Ontario; Merritton, Ontario; St. Boniface, Manitoba; Saskatoon, Saskatchewan; Vancouver, British Columbia.
Wall Chemicals Canadian Corporation, Limited H.O. 8400 Decarie Blvd., Montreal, Quebec.	Montreal, Quebec (2); Toronto, Ontario; Windsor, Ontario.
Ohio Chemical Canada Limited, 2535 St. James St. W., Montreal, Quebec.	Montreal, Quebec; Toronto, Ontario.
Alberta Oxygen & Acetylene Co. Ltd., 142nd Street at 108th Avenue, Edmonton, Alberta.	Edmonton, Alberta.
Canadian Industries, Limited, H.O. 1135 Beaver Hall Hill, Montreal, Quebec.	Toronto, Ontario.
Canada Packers Limited	2200 St. Clair Ave. W., Toronto, Ontario.
Lever Brothers, Limited	299 Eastern Ave., Toronto, Ontario.
Peoples Gas Supply Co., Ltd.	2-10 Mill St., Ottawa, Ontario.
Procter & Gamble Co. of Canada, Ltd.	Burlington St. E., Hamilton, Ontario.
Swift Canadian Co., Limited	1960 St. Ciair Ave., Toronto, Ontario.
A.C. Wickman (Canada) Limited	Etoblcoke, Ontario.
Western Oxygen Company Limited	Armstrong, British Columbia.
Western Propane Limited	Turner Valley, Alberta.

This report was prepared in the Mining, Metallurgical and Chemical Section.