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## THE INKS INDUSTRY 1953

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NOTICE

The annual reports prepared by the Industry and Merchandising Division of the Bureau of Statistics are divided into 3 volumes, as follows: Volume I — The Primary Industries, including mining, forestry and fisheries; Volume II — Manufacturing; Volume III — Merchandising and Services. The volumes are made up of parts, and the parts in turn are subdivided according to the industries which they comprise.

Volume II consists of the following parts, the first two of which deal with manufacturing as a whole and the balance with the major manufacturing groups.

I - General Review of the Manufacturing Industries, \$1.50

II - The Manufacturing Industries, by Provinces

Section 1. Principal Statistics of Major Industrial Groups and Leading Industries, 50¢

Section 2. Principal Statistics of Individual Industries, 75¢

Section 3. Principal Statistics by Regional Distribution, 75¢

III - Foods and Beverages

IV - Tobacco and Tobacco Products

V - Rubber Products

VI - Leather Products

VII - Textiles

VIII - Wood and Paper Products

IX - Printing Trades

X - Iron and Steel Products

XI - Transportation Equipment

XII - Non-ferrous Metal Products

XIII - Electrical Apparatus and Supplies

XIV - Non-metallic Mineral Products

XV - Products of Petroleum and Coal

XVI - Chemicals and Allied Products

XVII - Miscellaneous Manufactures

The present report belongs in Part XVI, Chemicals and Allied Products. It is punched to permit of filing in a ring binder along with others of the group. The reports in this group are:

A - General Review, 25¢

B - The Acids, Alkalies and Salts Industry, 25¢

C - The Fertilizers Industry, 25¢

D - The Fertilizer Trade in Canada, 25¢

E - The Medicinal and Pharmaceutical Preparations Industry, 25¢

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I - The Toilet Preparations Industry, 25¢

J - The Vegetable Oils Industry, 25¢

K - The Inks Industry, 25¢

L - The Adhesives Industry, 25¢ ...

M - The Polishes and Dressings Industry, 25¢

N - The Compressed Gases Industry, 25¢

O - The Coal Tar Distillation Industry, 25¢

P - The Miscellaneous Chemical Products Industry, 25¢

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TABLE II Principal Singuistics of the twis Spinetry, by Substronger, 1349-1953

THE INKS INDUSTRY

Output of printing inks in 1953 was reported at 25,735,017 pounds valued at \$11,125,566 as against 22,068,770 pounds at \$9,375,202 for 1952, and the value of writing inks was \$492,930 compared with \$458,211 in 1952.

Establishments concerned principally with the manufacture of printing inks numbered 20 in 1953, distributed, by provinces, as follows: 5 in Quebec, 14 in Ontario and 1 in British Columbia. Factory shipments reported by these concerns were valued at \$11.513,832, including some printers' rollers and other products, as well as printing inks. Employees numbered 760 and salaries and wages for the year amounted to \$2,561,949. Materials for manufacturing cost \$4,682,073 and fuel and electricity cost \$92,611 delivered at the works. Output included 25,635,017 pounds of printing inks at \$11,005,477, printers' rollers at \$445,380 and miscellaneous products worth \$62,975.

Five other establishments — 1 in Manitoba, 1 in Ontario, 2 in Quebec and 1 in New Brunswick — made printers' rollers, but no inks. Only 36 workers were employed in these plants and their total output was valued at \$232,350. Including the output from concerns which made printing inks as well as rollers, the total production of the latter was \$669,111 in 1953.

The manufacture of writing inks was reported by 8 factories in this industry, 3 in Quebec, 3 in Ontario, 1 in Manitoba and 1 in British Columbia. These establishments employed 95 persons and made goods valued at \$1,076,864. Production included writing inks at \$315,625, mucilage and paste at \$115,003 and miscellaneous articles at \$646,236. Writing inks were made also by firms classified to other industry groups. The value reported by the latter in 1953 amounted to \$177,035.

For the entire group there were 33 establishments which employed 891 workers and produced goods valued at \$12,823,046.

Imports of inks in 1953 included 1,673,988 pounds of printing inks valued at \$985,557; 452,078 pounds of rotogravure inks at \$86,570 and writing inks valued at \$71,341. Exports included 134,810 pounds of printing inks at \$31,764 and other inks worth \$14,571.

TABLE 1. Principal Statistics of the Inks Industry, by Sub-Groups, 1949-1953

Year	Number of plants	Number of employees	Salaries and wages	Cost of fuel and electricity at works	Cost of materials at works	Gross selling value of products at works
			\$	\$	\$	\$
			Printing Inks	and Printers' R	Rollers	
1949 1950 1951 1952 1953	23 21 25 25 25 25	613 701 734 758 796	1,799,419 2,044,174 2,263,684 2,381,448 2,671,682	56,901 70,838 76,233 81,363 97,835	3,608,306 4,133,018 4,739,314 4,365,415 4,722,881	8, 161, 880 9, 376, 870 9, 679, 655 9, 953, 237 11, 746, 182
			Wı	riting Inks		
1949 1950 1951 1952 1953	9 9 9 9 8	91 95 94 96 95	169,375 185,977 188,330 202,772 219,448	6,385 9,110 8,998 7,458 9,688	394,007 437,536 469,047 473,916 475,292	777, 758 840, 845 903, 107 970, 316 <sup>1</sup> 1, 076, 864 <sup>1</sup>
				Total		
1949 1950 1951 1952 1953 Per cent change, 1953 from 1952	32 30 34 34 33	704 796 828 854 891	1,968,794 2,230,151 2,452,014 2,584,220 2,891,130 + 11,9	63, 286 79, 948 85, 231 88, 821 107, 523 + 21, 1	4,002,313 4,570,554 5,208,361 4,839,331 5,198,173 +7,4	8,939,638 10,217,715 10,582,762 10,923,553 12,823,046 + 17,4

<sup>1.</sup> Factory shipments for these years. The inventory value of finished products at plant at end of 1952 amounted to \$416,000 and at end of 1953 to \$383,000.

Note: Profits or losses cannot be calculated from above figures as data are not available for general expense items, such as interest, rent, depreciation, taxes, insurance, advertising, etc.

TABLE 2. Principal Statistics, by Provinces, 1952 and 1953

Province	Number of plants	Number of employees	Salaries and wages	Cost of fuel and electricity at works	Cost of materials at works	Value of factory shipments
			\$	\$	\$	\$
1952				45366		
Quebec	10 19	109 719	291,516 2,227,232	12,735 74,118	572,811 4,180,266	1,309,997 9,421,618
Manitoba	2 2 1	} 26	65, 472	1,968	66, 254	191,938
Canada	34	854	2,584,220	88, 821	4,839,331	10,923,553
1953						
Quebec	10 18	118 745	309,753 2,512,732	14,363 90,463	609,878 4,502,597	1,492,248 11,137,925
Manitoba	2 2 1	28	68,645	2, 697	85,698	192,873
Canada	33	891	2,891,130	107,523	5,198,173	12,823,046

TABLE 3. Products of the Inks Industry, 1952 and 1953

	195	2	1953		
Product	Quantity	Value of factory shipments	Quantity	Value of factory shipments	
TALE OF UNITED SHEETING	Pounds	\$	Pounds	\$	
Printers' inks: Newspaper Lithographing Letterpress Other	12,589,413	1, 272, 469 8, 102, 733	14,078,031 1,540,825 5,322,706 4,793,455	1,418,866 1,864,623 5,281,613 2,560,464	
Writing inks	-	314, 191		315,895	
Printers' rollers	_	623,587	-	669,111	
Mucilage and paste	-	112,635	_	115,003	
All other products 1	-	497,938	_	597, 471	
Total	_	10,923,553	_	12,823,046	

<sup>1.</sup> Includes carbon paper, typewriter ribbons, rubber stamp pads, stains, colours, and other commodities made as minor products by the ink manufacturers.

TABLE 4. Materials Used in the Inks Industry, 1952 and 1953

Marini	Unit of	195	2	195	3
Material	measure	Quantity	Cost at works	Quantity	Cost at works
			\$		\$
Acids: Gallic	lb.	631 3,694	1,089 4,173	673 3,550	1,126 5,225
Carbon black	44	1,433,997	177,711	1,439,389	169, 491
Dextrine	44	59,000	6,272	58,771	6,363
Driers	44	152,267	67, 102	161,926	69,392
Dry colours	44	2,993,326	1,515,642	3, 138, 034	1,620,569
Glue	4.4	71, 192	28,190	89.975	35,746
Glycerine	44	162,500	66, 973	214, 232	92,934
Gums and resins; Natural	lb.	338,711 1,534,130	52,003 360,749	331,791 1,562,281	45,087 357,895
Oils: Castor	Imp. gal. lb. Imp. gal. lb.	1,880 56,142 99,047 1,113,642 76,074	6,061 15,154 194,956 284,585 17,193	1,719 67,775 113,325 1,247,724 115,513	4,702 17,124 186,987 314,944 17,491
Solvents (benzol, naphtha, alcohol, etc.)	Imp. gal.	533,791	290,544	364, 293	257,095
Starch	lb.	82,900	11,414	75,909	9,506
Varnishes	Imp. gal.	258,854	591,060	278, 226	613,481
Wax: Beeswax Carnauba Paraffin Synthetic Other	1b.	7, 292 11, 928 31, 582 29, 565 12, 344	4,854 12,293 4,437 15,713 6,357	8,094 11,874 36,345 29,027 16,274	5,337 12,464 5,136 15,470 7,865
All other materials	_		750,012	-	861,632
Containers, packing materials	_	_	354,794	THE PERSON	465,111
Total	_	_	4,839,331	-	5, 198, 173

TABLE 5. Total Production of Printing Inks and Printers' Rollers, 1944-1953

Year	Printing	Printers' rollers and composition	
	Pounds	\$	\$
1944	10, 432, 495	3,582,309	253,714
1945	12, 502, 374	3,998,471	298, 57:
1946	15,891,841	5,221,522	345,765
1947	17,843,861	5,883,670	423, 820
1948	20, 251, 448	6,991,707	495, 23
1949	21,567,526	7,586,964	504, 19
1950	22,556,861	8,769,128	524,97
1951	22,051,887	9,088,296	591, 35
1952	22,068,770	9,375,202	623, 587
1953	25, 735, 017	11, 125, 566	669,111

TABLE 6. Total Production of Writing Inks, 1944-1953 (From all industries)

Year		Selling value at works	Year	Selling value at works
		\$		\$
1944	eppedigo-committo-concentration	448,279	1949	391,638
1945	## C C   ## C C C C C C C C C C C C C C	416,924	1950	446,51
1946		310,230	1951	426,63
1947	***************************************	267,348	1952	458, 21
1948	\$6000000000000000000000000000000000000	423,686	1953	492,930

TABLE 7. Imports and Exports of Inks, 1952 and 1953

	1952		1953	
	Quantity	Value	Quantity	Value
	Lb.	\$	Lb.	\$
(a) Imports				
Printing ink:				
From — United Kingdom	272,481 1,143,851 2,188	130,541 596,884 1,260	315, 305 1, 356, 469 2, 214	155,674 828,442 1,441
Total	1,418,520	728, 685	1,673,988	985,557
Rotogravure ink:				
From - United States	402,689	80,315	452,078	86,570
Total	402,689	80,315	452,078	86,570
Writing ink:		WE TEN		
From - United Kingdom	=	5, 288 48, 769 106 2, 364	=	4,894 61,284 198 4,965
Total	-	56,527	_	71,341

TABLE 7. Imports and Exports of Inks, 1932 and 1933 - Concluded

	1952		1953		
	Quantity	Value	Quantity	Value	
	Lb.	\$	Lb.	\$	
(b) Exports					
Printing ink:					
To — India	1. 290 45. 613 7, 223 49, 772	68 23, 350 7, 936 7, 968	90, 300 24, 696 5, 668 14, 146	5, 431 14, 372 6, 777 5, 184	
Total	103,898	39, 322	134, 810	31, 764	
Ink, other:					
To - Hong Kong		3. 888 335 - 1, 599 2. 471		2, 880 476 4, 581 4, 232 2, 402	
Total		8, 293	_	14, 571	

TABLE 8. Employees and Their Earnings, in the Inks Industry, by Provinces, 1952 and 1953

Province		Number	of empl	oyees			Earnings	
	Supervisory and office		Production and related workers		Total	Supervisory	Production and	Total
	Male	Female	Male	Female		office	related workers	
1952						\$	\$	\$
Quebec	27 145 8	12 83 3	48 462 12	22 29 3	109 719 26	132, 80 1 910, 525 31, 192	158,715 1,316,707 34,280	291. 516 2. 227. 232 65, 472
Canada	180	98	522	54	854	1, 074, 518	1, 509, 702	2, 584, 220
1953								
Quebec	28 155 9	14 81 4	56 477 12	20 32 3	118 745 28	141, 670 984, 231 32, 606	168,083 1,528,501 36,039	309, 753 2, 512, 732 68, 645
Canada	192	99	545	55	891	1, 158, 507	1,732,623	2, 891, 130

TABLE 9. Capital and Repair Expenditures in the Inks Industry, 1949-1953

	Capital expenditures			Repair maintenance			Total capital
Year	Construction	Machinery and equipment	Sub-total	Construction Machinery and equipment Sub-total		Sub-total	and repair expenditures
				\$'000			
1949	159	104	263	23	45	68	331
1950	247	176	423	15	39	54	477
1951	126	210	336	49	40	89	4 25
1952	1	236	237	32	32	64	301
1953 1	242	198	440	33	37	70	510

<sup>1.</sup> Preliminary.

TABLE 10. Fuel and Electricity Used<sup>1</sup> in the Inks Industry, 1948 and 1933

The state of the s	IL A	194	8	1953	
Kind	Unit of measure	Quantity	Cost at works	Quantity	Cost at works
			\$		\$
Bituminous coal:					
Canadian	ton	527	4, 638	844	10,131
Imported	ton	890	10,666	367	6,247
Anthracite coal	ton	66	1, 225	10	247
Coke	ton	35	685	3	50
Gasoline	Imp. gal.	19, 438	7,338	44.395	19.336
Kerosene	Imp. gal.	- Marie	dilities	1, 105	266
Fuel oil	Imp. gal.	64, 442	9.515	75,772	12, 30 I
Wood	cord	2	20	1	9
Gas:					
Manufactured	M cu. ft.	1, 377	1,570	4.075	5.575
Natural	M cu, ft.	200	168	dite	ditor
Other fuel	-		-	_	8112
Electricity purchased	k.w.h.	2, 387, 416	36, 389	2,751,942	53.361
Total	_	-	72, 214	-	107, 523

<sup>1.</sup> Details shown in Tables 10 and 11 are collected only every five years; accordingly, data for intervening years are not available.

TABLE 11. Power Equipment 1, 1948 and 1933

	Ordinaril	y in use	In reserve or idle		
	Number of units	Total rated horse power	Number of units	Total rated horse power	
1948					
Electric motors operated by purchased power	491	2.772	2	60	
Total	491	2,772	2	60	
Stationary power boilers	3	100	1	75	
1953					
Electric motors operated by purchased power	731	3.877	14	171	
Total	731	3, 877	14	171	
Stationary power boilers	De   100 -			41-1-1-1-1	

<sup>1.</sup> See footnote to Table 10.

## List of Firms in the Inks Industry, 1953

Name of firm	Address
(a) Writing	Inks
nebec:	
Carter's Ink Company of Canada Limited, The La Cie Techno Chimique Masse L.E. Waterman Company Limited	20 - 6th Avenue, Lachine
entario:	
Blue Bird Ink Company Limited	18 Holly St., Toronto
anitoba:	
Reliance Ink Co., Limited	520 McGee St., Winnipeg
ritish Columbia:	
Peerless Products Limited	2233 Yukon St., Vancouver
(b) Printing Inks and I	Printers' Rollers
ew Brunswick:	
Hickman Bros. 1	51 Kennedy St., Saint John
tuebec;	
Barlow & Co., Ltd.  Bedwell & Company.  Frontenac Ink Works Limited.  Gresham Company Reg'd.  Levey, Fred'k H., Company (Canada) Ltd.  Printcraft Supply Co.  Robertson, J.S., Reg'd, 1.	3415 Colonial Ave., Montreal 400 Aqueduct St., Montreal 1081 Wellington St., Montreal 7147 Park Ave., Montreal 254 Queen St., Montreal
Ontario:	
Argus Printing Inks Ltd. Auit & Wilborg Co. of Canada Limited, The Bush-Federal Limited Canada Printing Ink Company Limited, The Canadian Fine Color Co. Limited General Printing Ink Corporation of Canada Ltd. Hendershot Inks Ltd. Inter-Provincial Inks Limited Levey, Fred'k H., Company (Canada) Ltd. Manton Brothers Limited Markrite Manufacturing Company Perma-Flex Industries Limited Rieger Printing Ink Company Limited Sinclair and Valentine Company of Canada Limited Toronto Star Limited, The	82 Peter St., Toronto 296 Lakeshore Road, Toronto 15 Duncan St., Toronto 240 Logan Ave., Toronto 821 Queen St. E., Toronto 65 Shaw St., Toronto 28 Nashville Ave., Toronto 1244 Dufferin St., Toronto 93 Elizabeth St., Toronto 120 Church St., Toronto 2710 St. Clair Ave., Toronto 41 Clarkson Ave., Toronto 240 Madison Ave., Toronto
lanitoba;	
Printers' Roller Co. 1	175 McDermot Ave., Winnipeg
British Columbia:	
Columbia Printing Ink & Roller Co. Ltd	543 Powell St., Vancouver

<sup>1.</sup> These concerns make printers' rollers only.

