# THE PRIMARY PLASTICS INDUSTRY 1959 




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Published by Authorily of
The Honourable George Mees, Minister of Trade and Commerce

## DOMINION BUREAU OF STATISTICS

Industry and Merchandising Division

## PLBLICATIONS

The resuits of the annual Census of Industry are publisnsd by the Dominion Bureau of Statistics in a series of industry reports which are teleased each year as the compilations are completed. Reports for industries classified to the Chemicals and Allied Products Major Group are listed below, along with current and annual pubilcations of related interest. Similar reports are issued for other industries. A complete catalogue of publications of the Bureau is available on request from the Information services Division, Dominion Bureau of Statistics, Ottawa, or from the Queen's Printer, Ottawa.

A-Annual $\quad B$ - Biennial $\quad M$ - Monthly $\quad$ S.C. - Special Compilation
Catalogue Title Pricenumber
46-201 Chemicals and Allied Products - General Review (A) ..... 50
46-202 Acids, Alkalles and Salts Industry (A) ..... 50
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46-210 Paints, Varnishes and Lacquers Industry (A) ..... 50
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46-217 Cnemicals and Allied Products - Preliminary Summary Statistics (A) ..... 25
32-005 Margarine Statistics (M) per yeat ..... 1.00
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46-401 Consumption of Chemicals in Municipal Waterworks (B). ..... 25
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46-002 Specified Chemicals (10 items) (M) per year
31-001 Inventories, Shipments and Orders in Manufacturing Industries (M) .......... per yea?
31-201 General Review of the Manufacturing Industries (A)
per year ..... 4.00
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65-007 Trade of Canada - Imports (M) ..... 7.50

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## EXPLANATORY NOTES

This report is one in a series of about 130 publications which present the results of the 1959 Census of Manufactures. Most reports in this serles refer to specific industries, but there are summary reports for Canada and the provinces and for malot industry groups. An annual Census of Manufactures has been cartled out by the Dominion Bureau of Statist1cs since 1916.

Industry statistics given in these reports refet to number of establishments, employees, salaries and wages, cost of materials, supplies, fuel and electricity, gross value of shipments, inventories and value added by manufacturing. Details of materials used and products shipped are also given. Descriptions of the principal industry statistics, with special reference to 1959 are as follows:

## Period Covered

Firns are asked to submit figures for the calendar year, if at all possible, and most reports are on this basis. Financial year reports for periods differing from the calendar year are accepted in instances where the firms find it impossible to supply calendar year data from accounting records. However the data on employees, salaries and wages are requested on a calendar year basis in all cases.

## Establishment

Data for the annual census is collected on an establishment basis. A firm with more than one plant is required to pile a report for each plant. In most cases an establishment is a complete factory. Sometimes, however, a plant is divided into two or more establishments when it carries out operations classifiable to different industries and when separate accounting records are avallable. Usually the statistics for an estabilshment relate only to the manufacturing activities. Other activities such as construction at the plant by its own employees, wholesale or retail activities carried on at the plant location, etc., are not included. Plants engaged solely in repair work (except in the case of furniture, shipbuilding, boat building, aircraft and railway rolling stock industries) are not included but plants occupied in assembling parts into complete units are included.

## Employees

Administrative and office employees include all executives and supervisory officials such as presidents, vice-presidents, secretaries, treasurets, etc., together with managers. professional and technical employees, superintendents and factory supervisors above the working foremen level and clerlcal employees. Working owners and partners are also included in this category.

Production and related workers include all other factory workmen whether paid on a monthly. weekly, hourly or piece-work basis. Working foremen doing work similar to that of the employees they supervise are included, as are maintenance, warehousing and delivery staffs. Employees on new construction work, in retail or wholesale operations. on outside piece work etc., are not included.

Production workers are reported by months, an average for the yeat being obtained by summing the monthly figures and dividing by twelve This procedure is followed even though the plant did not operate in all months. Figures on employment refer to calendar years whether or not some establishments reported other data on a financial year basis.

## Salaries and Wages

Salaries and wages refer to gross earnings of the employees described above, including salaries, wages, commissions, bonuses, the value of room and board where provided, deductions for income tax and social services such as sickness and unemployment insurance, pensions, etc., as well as any other allowances forming part of the employees' wages. Payments for overtime are included.

Salaries refer to amounts paid to administrative and office employees. Withdrawals by working owners or partners for normal living expenses for self and family are included but not their withdrawals for income tax. Wages fefer to the amounts paid to production and related workers as defined above. Data on earnings refer to the calendar year whether or not some establishments reported other data on a financial year basis.

## Cost of Fuel and Electricity

Figures for fuel refer to amounts actually used, (including fuel used in cars and trucks), not to purchases unless the quantities are the same. Values refer to the laid-down cost at the works, including freight, duty, etc.

## Materials and Supplies Used

Figures represent quantities and laid-down cost values, at the works, of materials and supplies actually used during the year whether purchased from others or received as transfers from other plants of the reporting company. Amounts paid to other manufacturers for work done on materials owned by the reporting company are included. Returnable containers or any other items charged to capital account are not included. Fuels are not included. Goods bought from others or received as transfers from other plants of reporting companies for resale without further processing are not included. Maintenance and repair supplies not chargeable to capital account are included.

## Factory Shipments

Factory shipments refer to shipments of goods made from own materials either in the reporting plant or by other manufacturers on the basis of a charge to the reporting plant for work done. All products and by-products shipped from the establishment are included whether for domestic use, export, or for government departments. Transfer shipments to sales outlets, distributing warehouses of to other manufacturing units of the reporting firm are included. Goods bought or received as transfers and resold without further processing are not included. Values are computed on f.o.b. plant or
plant warehouse basis, and do not include sales tax or excise duties. Values of containers not returnable are included. Amounts received in payment for work done on materials owned by others are included.

In a few industries such as shipbuilding. alicraft, etc., where work on principal products exiend over a relatively long period, the value of production is recorded rather than the value of shipments. For those industries production is computed from the value of deliveries of complete units during the year plus the value of work done during the year on unfinished units less the value of work done ir previous years on finished units delivered in the year under review

## Inventories

Values represent the book values of manufacturing inventories owned and held at the repoting plant. Figures include inventories held in warehouses of selling outlets which have been included with plant operations for purposes of reporting shipments.

## Value Added by Manufacturing

Figures are computed from value of shipments plus or minus changes in inventories of finished goods and goods in process less cost of materials, fuel and electricity. This figure is sometimes refersed to as net production. ${ }^{\text {. }}$

## Standard Industrial Classification

The Standard Industrial Classification Manual, prepared by the Dominion Bureau of Statistics, provides for 135 three-digit industries in the manufacturing sector, arranged in 17 major groups. Reporting establishments are classified of allotted tc specific industries on the basis of the value of principal products made or shipped.

## Short Forms

Between 1949 and 1957, in an effort to ease the reporting burden for smaller firms, a shott form was used asking for the total value of shipments only of, in a few cases where losses of detail were significant, for quantities and values of principal products. For purposes of publication, missing data were estimated on the basis of appropriate ratios. In general the cut-off point for these short forms was set at $\$ 50,000$ value of shipments. About $40 \%$ of the total number of establishments reported on the short form and accounted for less than 3 per cent of the total value of shipments.

In 1958, in order to establish a new base year, the small firms were asked to report all fitems of principal statistics together with some detail on materials and products.

[^0]For the 1959 Census, the short form was used again, but further steps were taken to ease the respondents' burden. First, the general limit for short forms was raised to $\$ 100,000$ value of shipments. In addition, a new intermediate form was developed. This form is a shortened version of the long form in that most of the general questions were pared down and the detailed lists of materials and products were limited to the more important items. The general limits for firms in this category were set at between $\$ 100,000-\$ 500,000$ value of shipments, but in the case of both the short and intermediate forms there were lower cut-offs for a number of industries in which the smaller firms accounted for a larget share of total shipments. On the other hand, limits were raised where this could be done without a significant loss of coverage. On most of the short forms for 1959, in addition to total value of shipments, data on principal products were requested. In a few industries, where loss of employment and earnings data were considered too large because of higher cut-offs, a question on total payroll was placed on the short form.

The intermediate and long forms provide complete data for the compilation of all elements of principal industry statistics and the details of materials and products. The one-page short form, although containing data on principal products and total value of shipments, does not request information on other elements of principal statistics such as value of inventories, materials, fuel and electricity and, in most cases, employment and salaries and wages, nor does it contain detailed data on volume and value of materials used. For purposes of compiling aggregates of principal statistics by industry and by geographic location, the missing data for each establishment were estimated for 1959 by using, in general, ratios based on the change in the value of shipments between 1958 and 1959. The proportion of the estimated data was generally less than 5 per cent of the total in each category of ptincipal statistics.

The general request for the principal items of products on the short form for 1959 permitted a fairly complete compilation of the detailed quantities and values of commodity shipments. In the case of the detailed quantities and values of materials, fuel and electricity, however, and the monthly distribution of production workers, only the totals of data actually reported on the intermediate and long forms are contained in published reports and no attempt was made as in past years to estimate the generally small proportion of individual totals represented by detailed items omitted from the short forms.

The new approach has relieved an additional 12,000 establishments from filling out the regular long form. Establishments now receiving the short form number in excess of 20,000 and account for more than 54 per cent of the total number of establishments and a little more than 3 per cent of the total value of shipments.

# THE PRIMARY PLASTICS INDUSTRY 1959 

The value of factory shipments in 1959 reported by firms in the Primary Plastics Industry in Canada amounted to $\$ 103,538,744$ an increase of 5.9 per cent over the 1958 total of $\$ 97,802,453$.

This industry covers the operations of establishments engaged chiefly in the manufacture of synthetic resins in the forms of rods, sheets, tubes, granules or liquids for use in further manufacture. Included as well are firms manufacturing transparent cellulose film and certain producers of laminates who make their own synthetic resins. Not all producers of synthetic resins were included in this group as some concerns made synthetic resins as secondary, or minor products, or as intermediates for the further use of the producers. Statistics relating to the latter have been included in the appropriate industries which are reviewed in separate bulletins. Separate figures for many of the synthetic resin types made in Canada cannot be published as for the most part they were made by only one of two firms; however, figures for several types available for publication are shown in Table 5 while a special
compilation which gives a fairly good summary of the total output of synthetic resins, as gathered up from all industries, is shown in Table 4. A list of of the products made by the factories in this group is shown in the directory which appears at the back of this bulletin.

Note: Due to lack of inventory data, figures for value added by manufacture prior to 1954 were obtained by subtracting the cost of materials used, including fuel ard electricity from the total value of factory shipments. In 1954 and 1955 the "Value added" adjustment incorporated the increase or decrease to shipments values resulting from changes in the value of inventories over the period. For these two years, the adjustments that were made used only the change in finished product inventory owned by manufacturers. Beginning with 1956 the calculation of the "Value added" figure was further adjusted to take into account the "Goods in process" as well as the finished goods held at plant or plant warehouse.

TABLE 1. Principal Statistics of the Primary Plastics Industry, 1948-59

| lear | Estab-lishments | Em- <br> ployees | Salaries and wages | Cost of fuel and electricity at plant | Cost at plant of materials used | Value added by manufacture ${ }^{3}$ | Gross selling value of products ${ }^{1}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | number |  | dollars |  |  |  |  |
| 1948 | 12 | 1.149 | 2,770,529 | 331,932 | 7,630,498 | 8,478,317 | 16,440,747 |
| 1949 | 14 | 1,286 | 3,496,087 | 461,318 | 10,897, 184 | $9,663,717$ | 21,022,219 |
| 1954 | 22 | 2,808 | 11,190,653 | 1,685,824 | $30,973,562$ | 26, 892, 324 | 58,881, 800 |
| 1955 | 23 | 3,036 | 12,332,507 | 1,490,621 | 40,264,982 | 33, 760,502 | 75,052, 166 |
| 1956 | 25 | 3, 260 | 13,855, 172 | 1,703,084 | 46,911,807 | 34, 886, 821 | 82, 738,552 |
| 1957 | 29 | 3,443 | 15,709,733 | 1,995,912 | 48,088,585 | 42, 475,576 | 91,836.820 |
| 1958 |  |  |  |  |  |  |  |
| Quebec | 10 | 1,933 | 9, 294,540 | 1,104,559 | 19,843,819 | 16,632,328 | 37,319,695 |
| Ontario | 16 | 917 | 4,109.114 | 1,238, 239 | 22,817,341 | 14,366.404 | 38,526,771 |
| Alberta | 4 | 496 | 2.431 .585 | 449,958 | 5,778,077 | 9,141,852 | 15,884, 012 |
| British Columbia | 4 | 89 | 419,992 | 39,299 | 3,652,444 | 2,425,065 | 6,071,975 |
| Canada | 34 | 3,435 | 16,255,231 | 2,832,055 | 52,091,681 | 42, 565,649 | 97,802,453 |
| Quebec | 10 | 1.826 | 9, 105, 775 | 1,148,045 | 20,153,606 | 15,892,303 | 37,558,205 |
| Ontario | 17 | 1.042 | 4,943,650 | 1,580,411 | 26,278,062 | 15,429,499 | $42,755,742$ |
| Alberta | 4 | 502 | 2,539, 266 | 561,966 | 7,868,774 | 10,417,997 | 17,642, 113 |
| British Columbia | 3 | 99 | 491, 299 | 39,673 | $3,492,493$ | 2,039,368 | 5.582.683 |
| Canada | 34 | 3, 469 | 17,079,990 | 3,330, 095 | 57,802,935 | 43, 779, 167 | 103, 538, 744 |

${ }^{1}$ See note to text.
Note: Suparats seatistios for this industry wete nor gomplad before 1947.

TABLE 2. Inventories, 1959

|  | Raw materials and supplies | Goods in process | Finished goods of own manufacture | Total |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  | ars |  |
| Opening: |  |  |  |  |
| Quebec | 2,222,408 | 739, 784 | 2,670,820 | 5,633, 012 |
| Ontario | 2.571,013 | 409,489 | 1,911,788 | 4,892,290 |
| Alberta | 1,540, 181 | 38,173 | 817,638 | 2,395,992 |
| British Columbia | 230, 107 | 1,441 | 154, 140 | 385, 588 |
| Canada | 6, 563,709 | 1, 188,887 | 5, 554,386 | 13,306,982 |
| Closing: |  |  |  |  |
| Quebec | 2,491,456 | 338, 282 | 2,718,070 | 5,547.808 |
| Ontario | 3,081,140 | 440, 260 | $2,413,247$ | 5,934,647 |
| Alberta | 1,597,426 | 71,439 | 1,990,996 | 3,659, 861 |
| British Columbia | 196,997 | 611 | 143.821 | 341,429 |
| Canada | 7,36\%,019 | 850.592 | 7. 266,134 | 15,483, 745 |

[^1]TABIE 3. Materials and Supplies Used in the Primary Plastics Industry, 1958 and 1959

| Materials |  | 1958 |  | 1959 |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Quantity | Cost at works | Quantity | Cost at works |
|  |  |  | \$ |  | \$ |
| Acetic anhydride | 1 l . | 135, 062 | 20,872 | 105,480 | 13,502 |
| Acid-Adipic | " | 793, 252 | 251,427 | 948, 652 | 296,886 |
| Fatty-Oleic | ." | 3,507 | 583 | 4,543 | 792 |
| Stearic | " | 44,982 | 6,786 | 53,619 | 6,927 |
| Other fatty acids | ' ${ }^{\prime}$ | 669, 030 | 92,415 | 617, 723 | 136,168 |
| Formic | ' | 129,686 | 17,256 | 107, 565 | 15,613 |
| Hydrochloric (muriatic), $100 \%$ | ' | 68,959 | 3,686 | 213,667 | 8,731 |
| Sulphuric, all grades, including oleum (as 100\%).. | " | 35, 549, 973 | 514,142 | 38,781, 711 | 536,195 |
| Other ............................................................. | " | 19,645,606 | 2,023,784 | 26,514, 591 | 2, 838,586 |
| Alcohol-Ethyl | Imp. gal. | 18,357 | 17,771 | 29,942 | 31,453 |
| Isopropyl | 1 b . | 995, 707 | 107, 267 | 680, 241 | 73,166 |
| Methyl | Imp. gal. | 1,335, 901 | 440,934 | 1,443,221 | 472,957 |
| Other | lb . | 3,763,553 | 549,172 | 4,795, 375 | 773,496 |
| Casein | '/ | 372,600 | 98,651 | 282,486 | 88, 430 |
| Chlorine, liquid | " | 533,513 | 17,113 | 560, 254 | 18,932 |
| Cresol (including cresylic acid) | " | 720,456 | 105,112 | 1,262,121 | 167,135 |
| Dibutyl phthalate | " | 454, 031 | 131,465 | 441,810 | 125.073 |
| Dyes and pigments | " | - | 1,043, 016 | - | 877,509 |
| Ethyl acetate | 1b. | 829,050 | 104,245 | 1,203, 055 | 138,708 |
| Formaldehyde ( $100 \%$ sollds content) | , | 16,655,147 | 1, 703,014 ${ }^{\text {r }}$ | 16,449,671 | 1.623,491 |
| Glycerine | " | 3,735,910 | 1,125,786 | 3,429, 811 | 1, 024, 779 |
| Glycols - Ethylene | " | 5, 387, 498 | 807,306 | 5,498,600 | 813,770 |
| Diethylene | ' | 86,048 | 15,333 | 242,556 | 43,208 |
| Other grades | ' | 694, 614 | 109, 455 | 1, 224, 456 | 192,559 |
| Hydrogen peroxide, $100 \%$ | " | . . | . . |  | -. |
| Maleic anhydride | " | 266,620 | 67. 777 | 323,618 | 103,277 |
| Oils, regetable - Castor | ' | 827, 296 | 130, 366 | 64,833 | 12,686 |
| Chinawood | " | 215, 795 | 34,278 | 319,606 | 49,228 |
| Linseed | Imp. gal. | 240, 449 | 364,956 | 206,308 | 320,270 |
| Soya bean | 1 l . | 6,107, 494 | 784, 237 | 7,380, 929 | 849,211 |
| Tall | " | 438,963 | 37,641 | 941,149 | 77, 211 |
| Other vegetable oils |  | - | 28,051 | - | $10.84{ }^{\circ}$ |
| Pentaerythritol | 1 b . | 1, 356, 148 | 411,283 | 1,541,537 | 454, 089 |
| Pbenol | " | 21,345,904 | 3,597, 573 | 21,816,116 | 3, 385,727 |
| Pbthalic anhydride | " | 7.603,622 | 1,201,861 | 9,351,425 | 1,476,445 |
| Plasticizers (not elsewhere specified) ........................... | " | 5، 036, 563 | 1,403,483 | 6, 228,343 | 1,679,123 |
| Polyethylene type resin (all forms; for compounding only) | " | 10,334,490 | 2,538,314 | 9,454,990 | 2,190,064 |
| Resins, other (all forms; for compounding only) ............. | " | 11,870, 324 | 2,325,241 | 15,323,684 | 2,596,801 |
| Resorcinol .................................................................. | " | 78,738 | 56,664 | 102,448 | 74,141 |
| Sodium hydroxide (caustic soda) ................................... | " | 24, 809, 238 | 620.650 | 27, 504, 272 | 628, 248 |
| Toluene (toluol) | " | 702,379 | 35,004 | 581,954 | 27,409 |
| Urea crystals | " | 8,949, 247 | 472,536 | 7, 996, 362 | 429.147 |
| Vinyl monomers | " | 18,580,423 | 2,512,805 | 24, 238,595 | 3,380,919 |
| Xylene (xylol) | " | 2,446, 277 | 136, 646 | 2,641,195 | 117,715 |
| All other materisls and process supplies ${ }^{\text {a }}$ |  | - | 24, 138, 821 | - | 27,719,849 |
| Shipping containers and packaging materials .................. |  | - | 1,886,903 | - | 1,922,461 |
| Totals .................................................................. |  | - | 52, 091, 681 | - | 57.802,935 |

[^2]TABLE 4. Factory Shipments of Synthetic Resins ${ }^{\text { }}$ in Canada, 1950-59 (from All Industries)

|  | Year | Selling value at works |
| :---: | :---: | :---: |
|  |  | \$ |
| 1950 |  | 19,068,000 |
| 1952 | .... | 19, 100,000 |
| 1953 | ........ | 26, 251,000 |
| 1954 | - | 36,647,000 |
| 1956 |  | $49,430,000$ 50 |
| 1957 |  | 54, 930, 000 |
| 1958 |  | 66, 441,000 |
| 1959 | . | 73, 827,000 |

${ }^{2}$ (a). Includes casein-type, vinyls, polystyrene, alkyds, phenol-formaldehyde, urea-formaldehyde, sodium carboxyme-thyl-cellulose, polyethylene, cellulose acetate, nylon Iake, etc.
(b). Includes only resins or equivalent forms made for sale as there is no adequate record of resins made for own or captive use.

TABLE 5. Factory Shipments ${ }^{1}$ of Specified Synthetic Resins, 1958 and 1959


[^3]TABLE 6. Principal Statistics of the Primary Plastics Industry, grouped according to Size of Establishment, 1958 and 1959

|  | Establishments reporting a vaue of factory shipments | $\begin{aligned} & \text { Estah- } \\ & \text { lish- } \\ & \text { ments } \end{aligned}$ | $\begin{aligned} & \text { Em- } \\ & \text { ployees } \end{aligned}$ | Salaries and wages | Cost of fuel and electricity | Cost at plant of materials used | Selling value of factory shipments |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | number |  | dollars |  |  |  |
| 1958 |  |  |  |  |  |  |  |
| \$ | $\begin{array}{ll} 25,000 \text { to } \$ & 49,999 \\ 50,000 & \\ & 99,999 \end{array}$ |  |  |  | 24 | 60.624 | 7,694 | 234.123 | 321,005 |
|  | 100,000 - 199,999 | 2026 | 82,966 |  | 9,885 | 303, 087 | 494, 751 |
|  | 200,000 ". 499,999 |  | -115, 250,278 |  | 41,154 | 425,267 | 841,798 |
|  | 500,000 '" 999,999 | 57 |  |  |  | 2, 312,072 | 3, 228, 656 |
|  | 1,000,000 " 4,999,999 | 723 | 3,140,577 |  | 471,2 2859 | $18,600,461$$30,216,671$ | $\begin{aligned} & 28,455,282 \\ & 64,460,961 \end{aligned}$ |
|  | 5,000,000 and over | 2, 332 | 11,061,995 |  |  |  |  |
| Head offices .......... |  | 253 | 1.543.638 |  |  |  |  |
|  | Totals | 34 | 3,435 | 16, 255, 231 | 2,832,055 | 52, 091,681 | 97, 802,453 |
|  | 1959 |  |  |  |  |  |  |
|  | $\begin{array}{ll} 25,000 & \text { to } \\ 50,000 & 49,999 \\ & 99,999 \end{array}$ | 1 | 46 | 124,856 | 13,604 | 383, 781 | 626,632 |
|  | 100,000 -. 199,999 | $3$ | 37 | 174.828 |  |  |  |
|  | 200,000 ${ }^{\text {O. }}$. 499,999 | 5 |  |  | 30, 103 | $\begin{array}{r} 892,555 \\ 1,508,424 \end{array}$ | 1.478, 746 |
|  | 500,000 -\% 999,999 | 3 | 86 | 426, 377 | 29,515 |  | 2, 333,697 |
|  | ,000,000 ' 4,999,999 | 14 | 7872.333 | 3,580,927 | 533,121$2,723,752$ | $21,280,024$$33,738,151$ | $31,263,335$$67,836,334$ |
|  | Head offices |  |  | 7 |  |  |  | 11,608,042 |
|  |  |  | - | $\text { 3, } 469$ | $17,079,990$ |  |  |  |
|  |  |  | 34 |  |  | 3,330, 095 | 57, 802,935 | 103, 538, 744 |

TABLE 7. Employees and their Earnings in the Primary Plastics Industry, 1958 and 1959

| Province | Employees |  |  |  |  | Earnings |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Supervisory and office |  | Production workers |  | Total | Supervtsory and office | Production workers | Total |
|  | Male | Female | Male | Female |  |  |  |  |
| 1958 number ${ }^{\text {a }}$ ( ${ }^{\text {a }}$ |  |  |  |  |  | dollars |  |  |
|  |  |  |  |  |  |  |  |  |  |  |
| Quebec Ontario | 572 220 | 213 | 1,101 | 47 18 | 1.933 917 | $4,375,355$ $1.477,202$ | 4,919,185 $2,631,912$ | 9, 294, 540 $4,109,114$ |
| Alberta and British Columbia | 221 | 59 | 299 | 6 | 585 | 1,390,657 | 1, 460,920 | 2,851, 577 |
| Canada | 1,013 | 338 | 2,013 | 71 | 3,435 | 7,243, 214 | 9,012,017 | 16,255, 231 |
|  |  |  |  |  |  |  |  |  |
| Quebec | 512 | 182 | 1,092 | 40 | 1,826 | 4, 028,245 | 5, 077,530 | 9, 105,775 |
| Ontario | 247 | 70 | 706 | 19 | 1,042 | 1,684,557 | 3, 259, 093 | 4, 943,650 |
| Alberta and Bitish Columbia | 226 | 63 | 309 | 3 | 601 | 1,447,191 | 1,583, 374 | 3,030,565 |
| Canada | 985 | 315 | 2,107 | 62 | 3,469 | 7,159,993 | 9,919,997 | 17, 079,990 |

TABLE 8. Production Workers, by Months, 1959

| Month | Establishments reporting monthly detail ${ }^{1}$ |  |
| :---: | :---: | :---: |
|  | Male | Female |
| January | 1,943 | 63 |
| February | 1,960 | 66 |
| March ... | 2,010 | 71 |
| April | 2,043 | 69 |
| May ${ }^{\text {June }}$ | 2,089 2,110 | 66 |
| July | 2, 140 | 69 |
| August | 2,157 | 60 |
| September | 2, 126 | ${ }_{53}$ |
| October... | 2.113 | 53 |
| November December | 2,117 2,091 | 57 |
| December | 2,091 |  |
| Average for establishments reporting monthly detail | 2,075 | 62 |
| Average estimated for small establishments ${ }^{2}$ | 32 | - |
| Average for all establichments | 2,107 | 62 |

[^4]TABLE 9. Capital and Repair Expenditures in the Primary-Plastics Industry, 1955-59

| Year | Capital expenditures |  | Sub-total | Repair and maintenance expenditures |  | Sub-total | Total capital and repair expenditures |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Construction | Macbinery and equipment |  | Construction | $\underset{\text { and }}{\substack{\text { Machinery }}}$ equipment |  |  |
|  | thousands of dollars |  |  |  |  |  |  |
| 1955 | 682 | 1,918 | 2,600 | 291 | 1.834 | 2,125 | 4,725 |
| 1956 | 1.978 | 4,809 | 6,787 | 320 | 1,754 | 2,074 | 8,861 |
| 1957 | 1,645 | 4,602 | 6,247 | 373 | 2,896 | 3,269 | 9.516 |
| 1958 | 3,268 | 6,564 | 9,832 | 363 | 2,460 | 2,823 | 12,655 |
| 1959 ${ }^{\text {P }}$ | 2,809 | 12,169 | 14,978 | 341 | 3,104 | 3,445 | 18,423 |

[^5]TABLE 10. Imports ${ }^{2}$ into Canada of Plastics and Manufactures thereof, 1958 and 1959

| Item | Value |
| :--- | ---: | ---: |

${ }^{1}$ Source: Trade of Canada-Imports.

TABLE 11. Exports ${ }^{1}$ from Canada of Synthetic Resins and Synthetic Resin Products, 1958 and 1959

|  | Item | 1958 | 1959 |
| :---: | :---: | :---: | :---: |
| Synthetic resins, n.o.p. | lb. | $\begin{array}{r} 21,288,680 \\ 8,591,321 \end{array}$ | $\begin{array}{r} 23,367,732 \\ 8,594,430 \end{array}$ |
| Synthetic resins, manufactures of | ....... \$ | 2, 376,932 | 4,393,635 |
| Polystyrene resin | 1b. <br> \$ | $\begin{array}{r} 26,952,000 \\ 7,405,673 \end{array}$ | $\begin{array}{r} 33,903,300 \\ 8,382,237 \end{array}$ |

[^6]
## TABLE 12. Exports of Synthetic Resins and Plastics from the United States to Canada, 1958 and 1959

(From the "United States Exports of Domestic and Foreign Merchandise")

| Item | 1958 |  | 1959 |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Quantity | Value | Quantity | Value |
|  | pounds | \$ | pounds | \$ |
| Ester gums, except laminated | 3,700,000 | 822,000 | 3,675,000 | 825,000 |
| Styrene polymer and copolymer resins, 60 per cent or more styrene | 10,900,000 | 3, 320,000 | 13, 468,000 | 3, 711,000 |
| Alkyd resins | 7,665,000 | 2. 228,000 | 8,772,000 | 2, 538,000 |
| Vinyl and vinyl copolymer resins, uncompounded | 9, 794, 000 | 2,725,000 | 11,096,000 | 3, 193, 000 |
| Vinyl and vinyl copolymer resins, compounded | 4896,000 | 1, 785,000 | 6, 723,000 | 2, 323,000 |
| Vinyl and vinyl copolymer resins, semi-rinished | 665,000 | 583,000 | 1,073,000 | € 53,000 |
| Tar acid resins, powder, flake, lump, etc. | 8,978,000 | 2,686,000 | 9,163,000 | 2,597,000 |
| Urea-formaldehyde, melamine-formaldehyde andother amine resins | 11,748, 000 | 3, 914,000 | 14, 475,000 | 5, 094,000 |
| Resins, n.e.c., unfinished and semi-fnished | 11,581,360 | 3, 156,000 | 11, 895, 000 | 3,269,000 |
| Film and sheeting, synthetic resin | 9, 169,000 | 7,906, 000 | 10, 113,000 | 9,035.000 |
| Cellulose ethers and derivatives in all unfinished forms | 436,000 | 345,000 | 308, 000 | 223, 000 |
| Regenerated cellulose, excluding tayon, in rolls and sheets | 1,083,000 | 687,000 | 701,000 | 560.000 |
| Vulcanized fiber sheets, rolls and other shapes made therefrom.... | 1, 167,000 |  |  |  |
| Polyethylene, unfinished and semi-finished ....................... | 21,442,000 | 4, 839,000 | 17,131,000 | 4,856,000 |
| Acrylic and methyl methacrylate unfinished and semi-finished ...... | 6. 400.000 | 2, 310,000 | 4,912.000 | 1.402,000 |
| Ion exchange resins | 1.928,000 | 747,000 | 2,238,000 | 680,000 |
| Polyethylene film and sheeting except laminated | 1,097,000 | 690,000 | 951,000 | 669,000 |
| Laminated shapes, synthetic except, molded and decorative | 1,275,000 | 1.141,000 | 2,004,000 | 1,444,000 |
| Laminated shapes, synthetic molded, except decorative | 623,000 | 550,000 | 948,000 | 768,000 |
| Laminates synthetic decorative | 380,000 | 357,000 | 799,000 | 715,000 |
| Cellulose ester moulding and extrusion compositions | 1,964,000 | 1,096,000 | 2,730,000 | 1,534,000 |
| Cellulose ester plastic | 20,000 | 4,000 | 1,000 | 800 |
| Cellulose ester. plastics except mouldings extrusions and scrap | 2,691,000 | 2,640,000 | 3,031,000 | 3, 384,000 |
| Plastics except synthetic resins semi-finished of unfinished | 1.163, 000 | 893,000 | 1,140,000 | 873,000 |

TABLE 13. Fuel and Electricity Used in the Primary Plastics industry, 1959

| Kind | Quantity | Cost at plant |
| :---: | :---: | :---: |
| 1 |  | \$ |
| 1. Establishments teporting commodity detail: ${ }^{1}$ |  |  |
| Bituminous coal: <br> (a) From Canadian mines <br> (b) 1 mported $\qquad$ $\qquad$ | $\begin{array}{r} 18,535 \\ 4,331 \end{array}$ | $\begin{array}{r} 215,117 \\ 48,737 \end{array}$ |
| Gasoline (including gasoline used in cars and trucks) ............. 1mp. gal. | 168,526 | 61,758 |
| Fuel oil including kerosene or coal oil .................................... ${ }^{\text {a }}$ | 2,776,977 | 253,692 |
| Gas: <br> (a) Liquefled petroleum gases $\qquad$ Imp. gal. <br> (b) Other manufactured gas $\qquad$ <br> (c) Natural gas $\qquad$ | $\begin{array}{r} 66,393 \\ 3,102 \\ 3,493,908 \end{array}$ | $\begin{array}{r} 14,771 \\ 3,922 \\ 540,203 \end{array}$ |
| Other fuel | ... | 28,312 |
|  | 204, 280, 720 | 853,192 |
| Steam purchased | - | 1,296,787 |
| 2. Esilmate for establishments for which no data were collected: ${ }^{2}$ |  |  |
| Cost of fuel and electricity ...................................................... | ** | 13,604 |
| 3. All establishments: |  |  |
| Total cost of fiel and electricity .......................................... | " " | 3,330,095 |

[^7]Establishments generally reporting value of shipments of less than $\$ 200,000$.
.. Figures not available.
... Figures not appropriate or not applicable.

List of Firms in the Primary Plastics Industry, 1959


Northem Resins Limited 23 Champlain Berthierville
Reichhold Chemicals (Canada) Limited, Ste. Therese de Blainville

Shawinigan Chemicals Limited, Canadian Resins Division, Shawinigan Falls

Trilon Chemical Limited, 260 Victoria St., Lachine
Waldor Enterprises Ltd., 7498-19th Ave., Ville St, Michel

## Ontario:

Bakelite Company, Division of Union Carbide Canada Limited, Belleville

Canadıan General Electric Co. Ltd., 940 Lansdowne Ave. Toronto

Chemical Oil and Resin Co. 82 Peter St., Toronto
Dow Chemical of Canada Limited, Sarnia
Du Pont Co. of Canade Ltd., Whitby
Goodrich, B.F. Chemical Co., 251 King St. W., Kitchener
Goodrich, B.F. Chemical Co., Port Robinson .......................
Hysol Canada Limited, 44 Beechwood Drive, Toronto .......
Kayson Rubber \& Plastics Limited, 1790 Eagle St. N., Preston

Kaydot Chemical Ltd., 1790 Eagle St, N., Preston ...........
Perkins Glue Co. of Canada Limited, 629 Queen St. S. Kitchener
Polyresins Limited, Beechwood Drive, Toronto $\qquad$
Reichhold Chemicals (Canada) Limited, 1919 Wilson Ave. Weston

Rohm \& Haas Company of Canada Ltd., 2 Manse Rd., West Hill

Schenectady Varnish Canada Ltd., 309 Comstock Rd., Scarborough

TC F of Canada Ltd., Cornwall
Varcum Chemical Corp. (Canada) Ltd, St. David St., Lindsay

Principal product made

## Synthetic resin (Casein type)

Synthetic Resin (compounded only) (vinyl type)
Synthetic resin (for own use) (phenol-formaldehyde type); laminated plastic sheets, rods and tubes; door panels
Cellulose film ("Cellophane")
Synthetic resin (polystyrene, urea-formaldehyde, vinyl chloride, phenol-formaldehyde, resorcinol and melamine types); plasticizers; varnish; rubber chemicals; oil additives; sodium benzoate; Phenacetin; synthetic adhesives
Plastic prodacts
Synthetic resin (phenol-formaldehy de and urea-formaldehyde types); phthalic anhydride

Synthetic resin (vinyl chloride type); vinyl film, sheeting and granular; dioctyl phthalate; 2 ethyl hexanol; rinyl chloride monomer; di isodecyl phthalate; dioctyl adipate: dioctyl azelate; plasticizers
Synthetic resin (urea-formaldehyde type) (silicone typecompounded only); textile specialties
Synthetic resin (compounded only)

Synthetic resins (phenoi-formaldenyde type); phenolic intpregnated and laminated sheets; formaldehyde

Synthetic resin (alkyd type); ready mixed paints; thinners; varnish
Synthetic resins (polyester type); varnish, processed oils
Synthetic resin (polyethylene and polystyrene type; latex; styrene; toluene; polystyrene foam)
Polyethylene film
Synthetic resin (compounded only) (vinyl chloride type)
Synthetic resin (vinyl chloride type)
Synthetic resin (compounded only) (epoxy type)

Syathetic resin (compounded only) (cellulose acetate, polyethylene, polystyrene and vinyl chloride types)
Synthetic resin (polystyrene type)
Synthetic resin (urea-formaldehyde type) caseln glue
Synthetic resin (alkyd, polystyrene and vinyl acetate types); processed vegetable olls

Synthetic resin (alkayd, phenol-formaldehyde. melamine, polyester, urea-formaldehyde, vinyl acetate types).

Synthetic resin (aikyd, acrylic and polyester types) agricultural dusts \& sprays, epoxidized fatty esters

Synthetic resin (alkyd and phenol-formaldehvae types); insulating varnish
Cellulose film
Synthetic resin (compounded only)

| Name and location of plant | Principal product made |
| :---: | :---: |
| Alberta: |  |
| Canadian Chemical Co. Ltd., Box 99, Edmonton .............. | Synthetic resin (cellulose acetate type) |
| Canadian Industries Limited. HWY. 160, Edmonton | Synthetic resin (polyethrlene type) |
| Canadian-Marietta Ltd., Edmonton | Synthetic resin (phenol-formaldehyde and urea-formaldehy de type) |
| Monsanto Cansds Limited, Clover Bar ............................... | Synthetic resin adhesives |
| British Columbia: |  |
| Canadian-Marietta Ltd., Kerry St. New Westminster ......... | Synthetic resin (phenol-formaldehyde and urea-formaldehyde type) |
| Monsanto Canada Limited, West 75th Ave., Vancouver ..... | Casein glues, wood preservatives, weed killers, synthetic resin glues |
| Reichhold Chemicals (Canada) Limited, Foot of Douglas St., Port Moody | Synthetic resins (phenol-formaldehyde, urea-formaldehyde and alkyd types); adhesives; blown linseed oil |


[^0]:    ${ }^{2}$ To arrive at the National Accounts concept of "gross domestic product at factor cost", it would be necessary to subtract also the cost of office supplles used, advertising, insurance and other goods and services obtained from other businesses. Data on these inputs are not collected on the annual Census of Manufactures. Value added figures for "The primary industries and constructlon" are published in D.B.S. publication 61-202. Survey of Production

[^1]:    ${ }^{1}$ Book value of all manufacturing inventories owned and held at plant and plant warehouses.
    Note: (1). Beginning with 1954, information on the value of year-end inventory holdings at plant and plant warehouses is being coliected as part of the annual Census of Industry. These data were formerly collected by a separate survey. The summarized results for the Primary Plastics Industry for the year under review are shown in the above table,
    (2). The opening inventory for 1959 does not necessarily agtee with the closing inventory for 1958 because of revisions, such as the addition of new plants, the transfer of plants to other industries and plants going out of business, etc. However, the value added figures for the previous year have not been recalculated to allow for the revisions mentioned above.

[^2]:    ${ }^{1}$ No detailed information on materials used was collected from firms generally reporting value of sbipments of less than $\$ 200,000$. The total estimated value of materials used by these firms was $\$ 383,781$ and this amount is included in "All other materials and process supplies".
    ${ }^{5}$ Revised figures.
    .. Figures not available.

[^3]:    ${ }^{1}$ Does not include resins made for own or captive use such as alkyds in paints, phenol-formaldehydeinlaminanates; however, phenol-fomaldehydes and urea-formaldehydes sold as glues are included in the relevant categories.
    ${ }^{2}$ Includes all forms; moulding powders, solutions, etc. as reported which in some instances (e.g. glues) was gross weight of product and, therefore, quantity data are not necessarily indicative of total net weight of resin produced.

[^4]:    ${ }^{1}$ The number of production workers, by months, was collected only for establishments generally reporting value of shipments of $\$ 200,000$ and over.
    ${ }^{2}$ For establishments generally reporting value of shipments of less than $\$ 200,000$ no data on number of workers were collected. Average was estimated by using change in value of shipments to arrive at value of payroll which was then used in conjunction with estimated average earnings to arrive at number of workers.

[^5]:    p Preliminary figures.

[^6]:    ${ }^{1}$ Source: Trade of Canada - Exports.

[^7]:    : Establishments generally reporting value of shipments of $\$ 200,000$ and over.

