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# MANUFACTURERS OF SOAP AND CLEANING COMPOUNDS

## 1965

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# MANUFACTURERS OF SOAP AND CLEANING COMPOUNDS

#### 1965

For Statistical purposes the industry titled Manufacturers of Soap and Cleaning Compounds in the revised Standard Industrial Classification covers the operations of establishments primarily engaged in manufacturing soap in any form, synthetic detergents, cleaners, washing powders and cleaning preparations including scouring powders and hand cleansers. This industry also includes establishments primarily engaged in manufacturing household laundry bleaches and blueing.

Value of shipments and other revenue of manufacturers of Soap and Cleaning Compounds industry totalled \$223 million. This amount included shipments of soaps, detergents, other washing compounds and cleaning preparations valued at \$144 million, shipments of other products (secondary products) values at \$54 million, and other revenue of \$25 million.

This industry's shipments of soaps, detergents, other washings compounds and cleaning preparations represented 72.8 per cent of its manufacturing revenue. Secondary products shipped in 1965 included glycerine, floorwax, toilet preparations, shortening, margarine, refined oils, etc.

The cost of materials and supplies, etc. used in the production of goods of own manufacture increased by \$6.4 million. Cost of materials and supplies, etc. (inputs) in 1965 represented 48.5 per cent of the value of shipments of own manufacture (outputs), compared to 49.5 per cent in 1964.

#### SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- p preliminary figures.
- revised figures.
- $\boldsymbol{x}$  confidential to meet secrecy requirements of the Statistics Act.

TABLE 1. Principal Statistics, 1961-65

				Man	ufacturing	activity				T	otal activ	rity	
Year and	Estab- lish-		duction a ated work		Cost of	Cost of	Value of shipments of goods	Value		g owners artners	Emp	loyees	Value
province	ments	Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added
	No.		'000			\$'000				\$'000		\$'(	000
1961								1					
Totals	126	2,390	5, 134	11,286	1,676	82,885	172, 615	86, 989	61	188	5,572	29, 385	90,993
1962													
Totals	136	2, 563	5,333	12, 424	1,726	87, 333	179,057	92 251	65	216	5,987	32,512	97,072
# V ***********************************	130	2,003	0,000	10,101	11140	011340	1,0,00	54,451	0.5		0,001	0.01010	31,01
1963													
Totals	139	2,544	5,454	12,764	1, 795	86,008	180, 530	93,033	52	190	5,958	33, 972	99,383
1964													
Newfoundland		_	_	-	_			_	_	_	_	***	
Prince Edward Island		_			_	_				_	_	-	_
Nova Scotia											18	108	
New Brunswick	3	х	х	X	х	х	x	x	_	_	х	X	x
Quebec	48	399	857	1,360	163	7,954	17, 127	9,009	23	65	870	3,996	10, 353
Ontario	63	1,910	4, 185	10,855	1,514	77,460	158, 920	79,853	34	i13	4,421	28,060	84,634
Manitoba	7	43	82	111	10	859	1,816 <sup>r</sup>	955	х	x	102	428	1,072
Saskatchewan	1	-	-	-	_	х	x	x	_	_	x	x	x
Alberta	6	х	х	х	х	x	х	х	X	x	x	x	x
British Columbia	12	41	83	140	12	1,054	1,780	687	х	x	123	606	794
Yukon and Northwest Territories	_	_	-	_	_	_	_	_	_		_	_	
Totals	140	2,431	5,285	12, 579	1,717	88, 569	182, 651	92, 276	60	186	5,677	33,824	98,726
1965													
Newfoundland	_	_	_	_	_	_	_	_	_			_	
Prince Edward Island	_		_	_			_	_	_	_		***	_
Nova Scotia	4										18	112	
New Brunswick	3	x	х	x	x	х	x	x	_		X	x	X
Quebec	40	361	744	1, 238	153	7,643	16,909	9, 255	18	63	844	4,075	10, 291
Ontario	67	1,951	4.372	11,319	1,609	84,072	174.647	90,756	31	102	4, 471	29, 575	95, 443
Manitoba	7	31	66	86	10	860	1,672	786	x	х	93	397	955
Saskatchewan	Ī	_	_	_	x	x	х	x	_	_	x	x	x
Alberta	5	x	х	X	х	x	X	x	x	x	x	x	х
Brilish Columbia	11	39	82	151	15	738	1.623	865	x	x	128	705	996
Yukon and Northwest Territories	_	_	_	_	_	_	- Committee		_	***	_		-
Totals	134	2, 418	5,341	12,914	1,808	94,933	198, 076	103, 254	52	175	5,688	35,525	109, 403

TABLE 2, Principal Statistics classified by Size Group based on Value of Shipments of Goods of Own Manufacture, 1964 and 1965

				Man	ufacturing	activity				Т	otal activ	ity	
Size group	Estab- lish- ments		duction a		Cost of fuel and	Cost of	Value of shipments of goods	Value	Working and pa		Empl	oyees	Value
		Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added
	No.		000			\$*000				\$1000		\$10	000
1964						ĺ							
Under \$10,000	27 15 20 16 20 14 10 14 4	8 35 53 148 122 185 478 1,402	15 72 110 308 256 392 1,025 3,108	16 103 165 464 380 677 1, 969 8, 804	2 5 15 43 68 9 4 366 1, 122	57 124 375 818 1,619 2,345 4,145 15,530 63,556	142 232 719 1, 184 3, 074 4, 599 7, 171 32, 412 133, 117	84 115 352 384 1.397 2,280 2,995 16,667 68,002	25 11 13 10 1	48 32 54 45 8 - -	4 17 63 74 254 297 305 899 2,906	5 43 206 227 890 1,410 1,397 4,549 19,521 5,575	840 400 45' 1, 95: 3, 11' 3, 16- 17, 28: 72, 05:
					4.545	00.500			60	186	5, 677	33, 824	98, 72
Totals	140	2,431	5,285	12,579	1,717	88, 569	182, 651	92, 276	00	180	9,011	33, 044	98, 14
1965													
Under \$10,000	22 12 22 16 19 12 13 13 5	2 6 35 43 110 98 221 388 1,515	4 11 69 94 234 202 454 802 3,472	4 13 105 149 412 330 770 1, 481 9, 650	1 5 10 36 45 141 267 1,302	47 90 419 640 1, 661 1, 601 5, 620 13, 338 71, 519	123 189 805 1, 131 2, 919 3, 482 9, 771 28, 887 150, 769	76 96 391 475 1, 227 1, 848 4, 014 15, 504 79, 624	19 9 14 7 3 - -	38 26 62 38 12 - -	6 9 68 68 197 304 371 753 3,073	10 25 226 254 851 1,396 1,701 3,823 21,391	70 90 45: 56: 1, 9 1: 2, 5 2: 4, 74: 16, 34: 82, 57:
Head offices, sales offices and auxiliary units											839	5, 850	10
Totals	134	2,418	5,341	12, 914	1, 808	94, 933	198, 076	103.254	52	175	5, 688	35, 525	109, 40

TABLE 3. Principal Statistics classified by Size Group based on Manufacturing Value Added, 1964 and 1965

				Man	ufacturing	activity				Т	otal acti	vity	
Size group	Estab- lish- ments		duction a		Cost of	Cost of	Value of shipments of goods	Value		owners	Emp	loyees	Value
	1110,1110	Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added
	No.		'000			\$'000				\$'000		\$*0	00
1964					1	1							
Under \$10,000 \$ 10,000 to \$ 24,999 25,000 " 49,999 50,000 " 99,999 100,000 " 199,999 500,000 " 499,999 1,000,000 " 4,999,999 1,000,000 " 4,999,999 Head offices, sales offices and auxiliary units	44 24 14 16 11 12 7 9 3	11 51 46 135 148 151 133 411 1,345	20 102 100 275 311 328 288 873 2, 987	26 150 142 407 469 583 513 1,723 8,565	3 14 12 38 67 92 71 326 1,095	380 662 807 1,511 2,482 3,350 4,442 15,038 59,896	562 1, 069 1, 248 2, 629 4, 004 6, 768 10, 114 28, 826 127, 432	195 409 458 1,079 1,482 3,436 5,657 13,505 66,055	39 19 2	88 86 12	31 70 97 215 233 358 220 809 2, 786	86 211 328 797 906 1.815 1.145 3.978 18.982 5,575	229 488 555 1. 511 1. 896 4. 030 5. 938 14. 100 69. 893
Totals	140	2,431	5, 285	12,579	1, 717	88,569	182, 651	92,276	60	186	5, 677	33, 824	98, 72
1965													
Under \$10,000 \$ 10,000 to \$ 24,999 25,000 " 49,999 50,000 " 199,999 100,000 " 199,999 200,000 " 499,999 1,000,000 " 4,999,999 1,000,000 " 4,999,999 Head offices, sales offices and	34 26 18 13 7 18 3 12	9 42 59 81 62 262 66 515 1, 322	17 91 129 172 122 536 1,066 3,081	20 123 209 293 230 908 175 2, 200 8, 755	2 10 11 26 22 166 25 415 1, 129	192 945 802 1, 217 1, 158 5, 763 1, 410 18, 202 65, 244	354 1, 391 1, 400 2, 123 2, 002 11, 150 3, 770 36, 584 139, 302	161 444 598 871 787 5, 266 2, 330 18, 202 74, 595	26 20 6 - - -	56 86 32 — — — — —	23 76 86 175 148 515 103 997 2,726	73 252 319 752 590 2, 476 375 5, 144 19, 694	200 520 688 1, 644 1, 377 5, 95 2, 45 18, 99 77, 46
auxiliary units	4 9 4						* 4 4	111			839	5, 850	10
Totals	134	2,418	5,341	12, 914	1,808	94, 933	198, 076	103, 254	52	175	5, 688	35, 525	109, 40

TABLE 4. Principal Statistics classified by Size Group based on Total Value Added, 1964 and 1965

				Man	ufacturing	activity				Т	otal activ	vity	
Size group	Estab-		duction a		Cost of	Cost of	Value of shipments		Working and pe	owners urtners	Empl	loyees	
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Value added
	No.		"000			\$'000				\$*000		\$*0	00
1964													
Under \$10,000 \$ 10,000 to \$ 24,999 25,000 " 49,999 100,000 " 99,999 200,000 " 499,999 500,000 " 999,999 1,000,000 " 999,999 5,000,000 " 999,999 5,000,000 " 4,999,999 5,000,000 and over Head offices, sales offices and	43 22 15 12 14 14 7	9 41 44 100 163 180 123 426 1,345	17 79 94 203 337 396 261 910 2,987	18 111 137 300 510 681 478 1,778 8,565	3 6 9 29 71 100 72 333 1,095	345 530 737 1,035 2,798 3,579 3,762 15,886 59,896	518 896 1, 186 1, 765 4, 401 7, 084 8, 704 30, 664 127, 432	186 372 462 693 1, 565 3, 463 5, 008 14, 474 66, 055	38 17 4 1 1	83 74 23 7 - - -	25 58 87 142 270 413 214 824 2,786	57 169 271 517 1,054 2,038 1,127 4,032 18,982	188 386 518 819 1, 928 4, 266 5, 490 15, 161 69, 893
auxiliary units	140	2,431	5, 285	12,579	1, 717	88. 569	182, 651	92, 276	60	186	5, 677	33, 824	98, 72
Totals		0, 101	3, 200	1.010									
Under \$10,000 \$ 10,000 to \$ 24,999 \$ 25,000 " 49,999 \$ 50,000 " 99,999 \$ 100,000 " 199,999 \$ 500,000 " 499,999 \$ 500,000 " 499,999 \$ 5,000,000 " 4,999,999 \$ 5,000,000 and over \$ 100,000 to \$100,000	33 23 17 14 8 19 5 12	8 29 46 84 54 277 83 515 1, 322	14 60 101 185 112 563 159 1,066 3,081	16 90 156 305 202 956 234 2, 200 8, 755	2 6 9 24 21 169 33 415 1, 129	159 656 704 1, 281 840 5, 864 1, 984 18, 202 65, 244	314 1, 054 1, 202 2, 018 1, 699 11, 361 4, 542 36, 584 139, 302	154 393 505 719 809 5, 368 2, 510 18, 202 74, 595	25 18 7 2	51 76 36 13 —	17 50 74 150 101 577 157 2, 726 839	37 161 270 633 404 2-643 690 5,144 19,694	154 393 553 967 1, 066 6, 183 3, 524 18, 994 77, 467
Totals	134	2, 418	5.341	12, 914	1, 808	94.933	198, 076		52	175	5, 688	35, 525	109.40

TABLE 5. Principal Statistics classified by Size Group based on Total Employed, 1964 and 1965

				Man	ufacturing	activity				]	Total acti	vity	
Slze group	Estab-		oduction a ated work		Cost of	Cost of	Value of shipments	** 1	Working and pa		Emp	loyees	***
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Value added
	No.	-	'000			\$'000	1			\$'000		\$*0	100
1964													- 2
Under 5 employed	64 30 30 10 3	38 137 426 302 183	77 454 885 651 391	113 454 1, 428 1, 153 865	11 42 213 144 212	1, 069 1, 954 10, 260 7, 557 7, 831	1, 691 4, 178 17, 908 17, 695 13, 746	634 2, 274 7, 404 10, 026 5, 884	52 8 - -	148 37 - -	63 208 733 575 454	195 785 3, 008 2, 917 2, 360	637 2, 901 8, 446 10, 667 6, 099
200-499 '' 500 employed and over	3	1, 345	2, 987	8, 565	1, 095	59, 896	127, 432	66,055	_		2, 786 858	18, 982	69, 892
Totals	140	2, 431	5,285	12,579	1,717	88, 569	182,651	92, 276	60	186	5, 677	33, 824	98, 726
1965													
Under 5 employed	61 30 27 10	45 132 377 323	94 289 779 648	143 466 1, 290 1, 230	12 43 192 201	1, 207 2, 435 9, 896 8, 442	2, 043 4, 464 18, 723 18, 687	842 1, 998 8, 627 10, 278	43 9 -	134 42 —	73 209 720 619	258 812 3, 259 3, 045	874 2, 435 10, 555 11, 002
200-499	} 3	219	450	1,028	231	7, 709	14, 857	6, 915	-	_	502	2, 608	6, 966
500 employed and over	3	1, 322	3,081	8,755	1, 129	65, 244	139, 302	74, 595	-		2,726	19, 694 5, 850	77, 467
Totals	134	2,418	5.341	12, 914	1,808	94, 933	198, 076	103. 254	52	175	5. 688	35, 525	109, 403

TABLE 6. Principal Statistics classified by Type of Organization, 1964 and 1965

				Man	ufacturing	activity				,	Total acti	vity	
Type of organization	Estab-		duction ated work		Cost of		Value of shipments			owners	Employees		
or Paristina sort	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Value added
	No.		'000			\$'000				\$,000		\$*0	000
1964											4.		
Individual ownerships	46	56	116	171	16	708	1, 180	473	46	140	66	204	584
Partnerships	7	1	2	2	1	106	155	49	14	46	1	2	51
Incorporated companies	87	2, 374	5, 167	12, 405	1, 700	87, 755	181, 316	91, 754	_	_	4, 752	28, 042	98, 006
Co-operatives	_	_	-			- Carr	-	-	_	_	-	-	-
Head offices, sales offices and auxiliary units		4 9 4				0 4 4	4 4 4		4 4 4		858	5, 575	84
Totals	140	2, 431	5, 285	12,579	1,717	88,569	182, 651	92, 276	60	186	5,677	33, 824	98, 726
1965								İ					
Individual ownerships	42	50	110	170	9	787	1, 289	508	43	145	65	224	609
Partnerships	5	2	4	4	1	101	153	50	9	30	4	14	65
Incorporated companies	87	2, 366	5, 227	12,740	1, 798	94, 045	196, 634	102, 696	_	-	4, 780	29, 438	108, 626
Co-operatives	_	-	-	-	_	_	_	_	_	-	-	_	-
Head offices, sales offices and auxiliary units								4 • 4	* * *		839	5, 850	103
Totals	134	2,418	5,341	12, 914	1, 808	94, 933	198, 076	103, 254	52	175	5,688	35, 525	109, 403

TABLE 7. Calculation of Output, Input and Value Added, 1964 and 1965

BALL IN PART GRAVE	Manufacti activi		Non-manufa activit		Total activit	
	1964	1965	1964	1965	1964	1965
			\$'00	0		
Output			17.	1	1	
1. Shipments and other revenue	182, 651	198, 076	20, 990	24, 524	203, 641	222, 599
Inventories - Goods of own manufacture:			-44			
Add closing - Goods in process	2, 361	2, 259			2, 361	2, 259
Finished goods	12, 929	14, 897			12, 929	14.897
Deduct opening - Goods in process	1, 879	2, 352			1.879	2, 352
Finished goods	13, 501	12, 885			13, 501	12, 885
2. Net inventory change	(90)	1, 919			(90)	1,919
3. Gross output (1+2)	182, 561	199, 995	20, 990	24, 524	203, 551	224, 518
Input						
4. Purchases of goods not of own manufacture			15, 556	17, 354	15, 556	17, 354
Inventories - Goods not of own manufacture:		_				
Add opening			1, 445	3, 372	1, 445	3, 372
Deduct closing			3, 386	3, 376	3, 386	3, 376
5. Cost of goods sold (not of own manufacture)			13,615	17, 350	13, 615	17, 350
6. Materials, supplies, etc.	88, 569	94, 933	926	1, 024	89, 495	95, 957
7. Fuel and electricity	1, 717	1,808	• • •	4 4 4	1,717	1,808
3. Gross input (5 + 6 + 7)	90, 286	96, 741	14, 541	18, 374	104, 827	115.11
Value added (3 - 8)	92, 276	103, 254	6, 450	6, 150	98, 726	109, 403

TABLE 8. Employment and Payroll, 1964 and 1965

					Emplo	yees						Salari	es and wa	ges	
Year and		Product related			Admi			les	To	tal	Producti		Admin-	Sales	
province	Manufa	cturing	Ot	her		ffice	distri		10	tai	related v	vorkers	istra- tive and	and distri-	Total
	Male	Female	Male	Female	Male	Female	Maie	Female	Male	Female	Manufac- turing	Other	office	bution	
					numt	er							\$'000		
1964						1		1				)			
Newfoundland	_	-	-	_	_	-	_		-	-	-	-	_		_
Prince Edward Island	_	_	-	-	_	_	-	_	-	-	_	-	-	_	
Nova Scotia							13	5	13	5				108	108
New Brunswick	Х	х			Х	x	х	X	х	х	х	-	Х	х	X
Quebec	330	69		_	115	60	253	43	698	172	1,360	_	1,051	1, 585	3, 996
Ontario	1,541	369	35	16	1, 443	564	399	54	3, 418	1,003	10, 855	254	13, 919	3, 031	28,060
Manitoba	38	5	_	-	13	3	32	11	83	19	111	_	75	242	428
Saskatchewan	х	х	_		х	x	х	х	x	x	x	_	x	x	x
Alberta	х	x	-		х	X	х	x	х	x	Х	-	х	х	х
British Columbia	29	12	_		16	6	47	13	92	31	140	_	114	352	600
Yukon and Northwest Terri- tories	_	_	_	_		_	_			_		_		_	_
Totals	1, 968	463	35	16	1,606	641	808	140	4,417	1,260	12,579	254	15, 253	5,738	33, 824
1965															
Newfoundland	-	-		_	-		-	-	_				_	-	_
Prince Edward Island	_	_		_	_	-	_	_	-	_	_	_		_	- do
Nova Scotia					444		13	5	13	5				112	11:
New Brunswick	х	х	-	_	х	х	х	х	х	х	х	_	х	х	х
Quebec	303	58	***	_	134	67	248	34	685	159	1, 238	_	1,139	1, 698	4, 07
Ontario	1.558	393	32	12	1, 420	576	427	53	3, 437	1,034	11, 319	274	14, 758	3, 224	29, 57
Manitoba	28	3		_	12	4	36	10	76	17	86	_	74	238	39
Saskatchewan	_		-	-	x	X	х	х	X	x			x	х	х
Alberta	х	X		_	х	х	х	x	х	х	x		х	х	х
British Columbia	29	10	_	_	14	7	54	14	97	31	151		118	437	70
Yukon and Northwest Terri- torles	_		_		_	_	and a		_	17		_	_	_	_
Totals	1,943	475	32	12	1,596	662	842	126	4,413	1,275	12.914	274	16, 185	6, 152	35, 52

TABLE 9. Production and Related Workers, - Manufacturing Activity, 1964 and 1965

	196	4	196	5
Month	Male	Female	Male	Female
		numbe	er	
Establishments reporting monthly detail (large establishments only):		1	1	
January	1, 829	433	1,809	436
February	1,819	39 t	1, 806	454
March	1, 810	416	1. 788	456
April	1, 758	414	1,808	434
May	1, 782	412	1,804	441
June	1,817	439	1,863	473
July	1, 808	423	1,811	413
August	1,807	478	1.839	485
September	1, 845	480	1,804	480
October	1,860	451	1,776	478
November	1,801	446	1, 756	447
December	1, 781	440	1,726	422
A, erages	1,810	438	1.812	454
Establishments reporting annual averages (small establishments only)	158	25	131	21
Average for all establishments	1, 968	463	1, 943	475

TABLE 10. Inventories, 1965

215		Manufa	cturing		Non- manufacturing	
Province	Materials, supplies, etc.	Goods in process	Finished goods of own manufacture	Total	Products or materials purchased for resale	Total inventories
			book valu	ie \$'000		
Opening:						
Newfoundland	-	_	_	-	-	_
Prince Edward Island	-	-	_			-
Nova Scotia		* * *	4			
New Brunswick	χ	х	х	x	х	х
Quebec	675	19	653	1. 347	313	1, 659
Ontario	7, 970	2, 331	11,974	22, 275	3, 044	25, 319
Manitoba	83	x	130	213	-	213
Saskatchewan	х		Х	х		х
Alberta	х	_	X	х	х	х
British Columbia	61	1	73	135	2	137
Yukon and Northwest Territories	-		_	-		
Totals	8, 934	2, 352	13,003	24, 289	3,372	27, 661
Closing:					1 1 1 1 1 1 1 1	
Newfoundland	-	_	nany .	_	_	-
Prince Edward Island	_	_	_		-	_
Nova Scotia				***		
New Brunswick	х	х	X	χ	X	х
Quebec	778	29	798	1, 606	322	1, 928
Ontario	8, 283	2, 227	13, 869	24, 379	3, 019	27, 397
Manitoba	120	1	113	234	-	234
Saskatchewan	х	_	x	х	_	х
Alberta	x	х	х	X	х	Х
British Columbia	66	1	67	134	18	15.
Yukon and Northwest Territories	_	***	-	-	-	_
Totals	9, 423	2, 259	15, 929	26, 710	3,376	30, 087

TABLE 11. Purchased Fuel and Electricity Used, 1964 and 1965

242 32, 558	Cost \$'000	Quantity 34, 500	Cost \$'000
32, 558	3	34, 500	\$'000
32, 558	-	34, 500	
32, 558	-	34, 500	
32, 558	-	34, 500	_
des	311	34, 500	
155			315
155	- 1		_
199	2		-
-	-	-	
- 1	-		_
238, 279	97	243, 580	103
3, 141, 758	270	3, 403, 597	291
30		18	
90, 284	17	90. 971	20
-	-	_	_
833, 939	352	630, 106	36
	2	***	
57, 664, 155	496	59, 927, 613	52
	122		14
4 5 4	44		33
	1 717		1.80
	57, 664, 155	57, 664, 155 496 122	57, 664, 155 496 59, 927, 613 122

<sup>&</sup>lt;sup>1</sup> The difference between figures in Table 10 and those in Table 7 arises from firms reporting output of products on the basis of production rather than of shipments. Consequently, inventories of finished products for such respondents are not taken into account for purposes of compiling value added in Table 7. See also "Concepts and definitions" for explanation of other variances.

TABLE 12. Materials and Supplies - Manufacturing Activity, 1964 and 1965

Acid. cresylic	ų d	51,660 57,540 984,638	Cost \$'000 7 10	Quantity	Cost \$'000
Acid, cleic	1	57, 540 984, 638	7		\$*000
Acid, cresylic	1	57, 540 984, 638	10		
Acid, oleic	1	57, 540 984, 638	10		
Acid, stearic Acid, fatty, other. Acid, hydrochioric (muriatic).  Acid, suiphuric, including ofeum (as 100% acid)  Bentonite (filtrol, Pembina, etc.)  Chalk, ground.  Chalk, ground.  Chalk, precipitated  Chloride of lime  Ethanolamines (mono, di, tri)  Ethyl alcohol.  Feldspar, crude  Glycerine, crude  Glycerine, crude  Isopropyl alcohol  Javelle concentrate or sodium hypochlorite, for dilution  Lanolin  Liquid chlorine  Oiis:  Coccoanut  Essential  Linseed.	1	984,638		46,282	6
Acid, statry, other Acid, hydrochioric (muriatic) Acid, suiphuric, including ofeum (as 100% acid) Bentonite (filtrol, Pembina, etc.)  Borax  Chalk, ground  Chalk, precipitated  Chloride of lime Ethanolamines (mono, di, tri) Ethyl alcohol Fuller's earth  Glycerine, crude Glycerine, crude Isopropyl alcohol Javelle concentrate or sodium hypochlorite, for dilution Lanolin Liquid chlorine  Oiis: Cocoanut Essential Linseed  gal	1			74,920	16
Acid, hydrochioric (muriatic)		129 200	171	1,057,672	198
Acid, suiphuric, including ofeum (as 100% acid)  Bentonite (filtrol, Pembina, etc.)  Borax  Chalk, ground  Chalk, precipitated  Chloride of lime  Ethanolamines (mono, di, tri)  Ethyl alcohol  Fuller's earth  Glycerine, crude  Isopropyl alcohol  Javelle concentrate or sodium hypochlorite, for dilution  Lanolin  Liquid chlorine  Oiis:  Cocoanut  Essential  Linseed  gall  Cocoanut  Gall  Ga		1 4 60 , 3 00	150	2, 294, 992	288
Bentonite (filtrol, Pembina, etc.) ton Borax lb. Chalk, ground Chalk, precipitated Chloride of lime Ethanolamines (mono, di, tri) Ethyl alcohol gal. Feldspar, crude Glycerine, crude Glycerine, crude Isopropyl alcohol Javelle concentrate or sodium hypochlorite, for dilution Liquid chlorine Cocoanut Essential Linseed gal.		519,545	16	777,016	20
Borax	34	. 629, 623	473	35, 533, 074	482
Chalk, ground	1	1,271	93	1,158	98
Chalk, precipitated Chloride of lime Ethanolamines (mono, di, tri) Ethyl alcohol gal. Feldspar, crude ton Fuller's earth Glycerine, crude lb. Glycerine, refined risopropyl alcohol risopropyl risopro		507, 786	26	748,691	37
Chloride of lime  Ethanolamines (mono, di, tri)  Ethyl alcohol gal.  Feldspar, crude ton  Fuller's earth  Glycerine, crude lb.  Glycerine, refined ''  Isopropyl alcohol ''  Javelle concentrate or sodium hypochlorite, for dilution  Lanolin lb.  Liquid chlorine ''  Oiis:  Cocoanut y  Essential  Linseed gal		20, 960		17, 320	
Chloride of lime  Ethanolamines (mono, di, tri)  Ethyl alcohol gal.  Feldspar, crude ton  Fuller's earth  Glycerine, crude lb.  Glycerine, refined ''  Isopropyl alcohol ''  Javelle concentrate or sodium hypochlorite, for dilution  Lanolin lb.  Liquid chlorine ''  Oiis:  Cocoanut y  Essential  Linseed gal		99,059	9	125.042	6
Ethanolamines (mono, di, tri)  Ethyl alcohol gal.  Feldspar, crude ton  Fuller's earth "  Glycerine, crude lb.  Glycerine, refined "  Isopropyl alcohol "  Javelle concentrate or sodium hypochlorite, for dilution Lanolin lb.  Liquid chlorine "  Oiis:  Cocoanul "  Essential Linseed gal		99,077	6	_	_
Ethyl alcohol gal.  Feldspar, crude ton Fuller's earth "  Glycerine, crude lb. Glycerine, refined "  Isopropyl alcohol "  Javelle concentrate or sodium hypochlorite, for dilution lb. Liquid chlorine "  Oiis: Cocoanut "  Essential Linseed gal.	1	, 280, 669	338	727,711	201
Feldspar, crude ton Fuller's earth "  Glycerine, crude lb. Glycerine, refined " Isopropyl alcohol " Javelle concentrate or sodium hypochlorite, for dilution lb. Liquid chlorine "  Oiis: Cocoanut " Essential linseed gal		641,877	539	471,807	459
Fuller's earth  Glycerine, crude		521	10	_	_
Glycerine, crude		83	8	71	8
Glycerine, refined	. 8	.001.880	1, 242	6, 124, 136	875
Isopropyl alcohol " Javelle concentrate or sodium hypochlorite, for dilution  Lanolin lb. Liquid chlorine "  Oiis: Cocoanut " Essential Linseed gal		591, 509	160	574, 378	158
Javelle concentrate or sodium hypochlorite, for dilution  Lanolin lb. Liquid chlorine ''  Oits:  Cocoanut '' Essential Linseed gal		237.859	24	353.410	33
Lanolin lb. Liquid chlorine "  Oils: Cocoanut "  Essential Linseed gal			187		118
Liquid chlorine  Oiis:  Cocoanut  Essential  Linseed gal		22, 923	11	11, 437	5
Olis: Cocoanut Essential Linseed gal		,670,001	463	15, 814, 684	530
Cocoanut gal	10	, 610, 001	409	13, 614, 604	030
Essential gal	16	, 308, 055	2, 419	17, 970, 664	3, 221
Linseed gal			1,623		2, 033
	1.	6,040	6	6,240	6
Pain keilel		. 013.632	581	4, 304, 876	732
Tall		231, 209	27	260, 642	25
Other oils	106	, 376, 710	12, 513	102, 282, 851	14,315
	200	, 510, 110		200,000,000	
Perfumes			571		557
Potassium hydroxide (caustic potash)	1	, 399, 531	104	1,699,517	116
Resin		82,540	25	81,755	20
Silica sand ton	3	15, 297	258	15, 431	273
Sodium carbonate (soda ash)	. 11	, 847, 950	294	9, 621, 191	231
Sodium carboxymethlcellulose	1	, 447, 336	346	1,524,631	321
Sodium hydroxide (caustic soda)	55	,963,370	1,961	58, 983, 747	1,95
Sodium chloride (common salt)	4	, 750, 963	48	5, 573, 970	53
Sodium silicate (including metasilicate)	24	, 790, 589	657	25, 202, 023	604
Sodium tripolyphosphate	100	707, 057	8,042	106,538,856	8, 12
Talctor	В	42	3	35	
Tallow, grease and other soap stockslb		3,085.137	4.524	59, 552, 953	5,40
Tetrasodium pyrophosphate		, 513, 779	150	837, 591	8
Trichlorethylene		5,948	1	63.889	11
Trisodium phosphate	. 8	3, 046, 554	596	8, 095, 947	60
Wax:					
Camauba		22, 465	14	38, 946	2
Other waxes	. ]	59, 393	21	67, 102	24
		33, 333		01,102	
All other materials and components used1			21, 736	* * *	23, 500
2. Containers and other packaging materials and supplies used			25, 190	•••	26,036
3. Operating, maintenance and repair supplies used (excluding fuel)		***	1,530		1,663
4. Amount paid out to others for work done on materials owned by establishments			1,382	p A +	1,44
Totals					

No detailed information on materials used was collected from small establishments, the estimated costs for which are included here. These estimated costs were \$2,315,749 in 1964, \$2,402,071 in 1965.

TABLE 13. Shipments of Goods of Own Manufacture, 1964 and 1965

	1964		1965	
Description	Quantity	Value	Quantity	Value
	pounds	\$'000	pounds	\$'000
Products:				
Hard soaps:				
Bar laundry and household scaps (except sold to textile mills):				
Built	920, 481	157	1,015,274	169
Not built	8, 457, 128	1,963	8,310,812	2,005
Soap chips and flakes:				
In household packages	1,855,421	534	1, 894, 171	559
In bulk (except textile and milt)	6,500,146	781	5, 357, 715	717
Toilet soaps (except liquid)	40, 995, 490	16,654	42, 242, 177	19, 141
Castile soaps	235,680	45	191,338	36
In household packages	11, 591, 442	3, 582	10, 354, 310	3, 489
în bulk	10, 268, 697	1, 406	10, 100, 476	1,466
Shaving soaps:				
Creams (including brushless)	)			
Ali other	822,870	1,080	912,912	1, 157
Liquid soaps	4,559,168	473	9, 150, 971	1, 289
Paste and jelly:				
Packaged in containers under 25 pounds	983, 562	119	586, 014	80
Bulk-containers over 25 pounds	5, 355, 306	523	4,867,646	514
All other soaps		200		168
Totals, soap		27,515	* * *	30, 791
Synthetic detergents:				
Liquid (and pastes):	7.0			
Packaged (when in individual containers of less than 1 gallon)	64, 697, 650	19,428	68, 296, 129	20, 445
Bulk (when in individual containers of 1 gallon or more)	33, 757, 245	6, 261	38, 134, 497	7,053
Solid (including bars, flake or powder);			00,000,000	
Packaged (bar or carton of 25 pounds or less)	179, 980, 494	44,428	194,091,525	48,585
Bulk (invidual bars or cartons of more than 25 pounds)	41,338,015	7, 021	39, 386, 694	6,142
Totals, detergents	319, 773, 404	77, 138	339, 908, 845	82, 225
Cleaning preparations:				
Mechanics' hand soaps and pastes	2,093,195	435	2,016,549	403
Javelle water or sodium hypochlorite		13, 945		14, 286
Other washing compounds <sup>2</sup>	4	4,257		5, 335
Scouring powders, pastes and cakes	55,716,428	9,010	53, 203, 651	10, 134
Drain pipe cleaner	2,586,120	875	3,312,796	1,033
Other cleaning preparations:				
Household and laundry, including lye		2,737	* *	2,251
Industrial and other		1,505	* 4	2,328
Glycerine, crude, sold as such <sup>3</sup>	146,966	24	118, 468	17
Glycerine, refined:				
B.P. and U.S.P. grade	5,916,386	1,491	4,979,852	1,309
Dynamite grade	1	4 050	4 04 - 050	
Other grades	4,916,035	1,273	4, 844, 052	1,371
Tollet preparations		16,588		18, 240
Ali other products <sup>4</sup>		29,442	4 * *	31,909
2. Amount received in payment for work done on materials and products owned by others		181		140
Less adjustment for value of sales taxes, excise duties and outward transportation charges				
which could not be deducted from individual commodity items described above	• • •	(3,764)		(3,698
		100 001	100	400
Total adjusted value of shipments and work done		182,651	0.00	198, 076

¹ Some of the bulk detergent was sold to other firms in this industry to be processed into the "packaged" size and therefore of the firms in the figures for "packaged".
¹ Includes sal soda, washing blue, liquid starch, fabric softner, etc.
¹ Some of the crude glycerine was sold to refiners in this Industry and therefore appears again in the figures for refined glycerine.
¹ (a) Includes data for textile softeners, floorwax, insecticides and other such miscellaneous items.
(b) Starting in 1961, includes as well details on margarine, shortening, refined oils and other products of the fats divisions of some of the establishments filling consolidated reports in accordance with the New Establishment Concept — see text. For details on these products see reports issued under the following titles: Oils and Fats, Catalogue No. 32-006; Vegetable Oil Mills, Catalogue No. 32-223.

TABLE 14. Shipments of Selected Goods of Own Manufacture — All Industries, 1964 and 1965 (Includes shipments from other industries which manufacture, as a secondary activity, the commodities listed)

#### A. Soaps and Cleaning Compounds, 1964 and 1965

	1964	1964		
Description	Quantity	Value	Quantity	Value
	M pounds	\$'000	M pounds	\$,000
Hard soaps:				
Bar laundry and household soaps:	921	152	1,015	16
Built				
Not buill	8,457	1,963	8,311	2,00
Soap chips and flakes:				
In household packages	1,855	534	1,894	5.5
In bulk (except textile and mill)1	6,500	781	5,358	71
Foilet soaps (except liquid)	44,808	18.510	45,382	21,35
Castile soaps		45	191	3:
Soap powders:	11,591	3,582	10,816	3,57
In household packages	-0.000	1,406	10,100	1,46
In bulk	10, 203	1,100	10,100	-,
Shaving soaps:				
Creams:			1 070	1 41
Aerosol		1,170	1,670	1,41
Lather type		1,266	912	1,27
Brushless type		244	213	23
All other	182	311	177	30
Liquid soaps	11,576	2,749	14,528	2,45
Paste and jelly	6,880	695	6, 296	74
All other soaps		867	7,847	1,44
Totals, soaps	112, 217	34,275	114,710	37, 73
Ammonla powder		17		
invelle water		13,948		14, 28
Machanics' hand soaps and pastes	0.050	634	2,770	61
Cleaning or scouring powders, pastes and cakes:	3			
Abrasive type	17 55 794	9,033	54,630	10.34
Other type			0.004	4 5
Follet bowl cleaners, including toilet flush		1,360	8, 204	1,51
Drain pipe cleaner		941	4,117	1, 2
Other washing compounds and cleaning preparations		18,505		21,5
Glycerine, crude <sup>2</sup>	288	45	269	3
Glycerine, refined:				
B.P. and U.S.P. grades	5,967	1,506	5,015	1, 32
Dynamite grade	1,009	310	1, 299	35
Other grades	6,515	1,637	7, 180	1,97
Synthetic detergents		81,504	366,497	83, 20

#### B. Soaps and Synthetic Detergents, 1959-1965

	Soaps		Synthetic	detergents	Total soaps and synthetic detergents	
Year	Pounds	Selling value at plant	Pounds	Selling value at plant	Pounds	Selling value at plant
		\$'000		\$'000		\$'000
1959	130, 486, 000	34, 475	209,590,000	60,875	340,076,000	95, 350
1960	109,931,000	32, 994	230, 453, 000	64,916	340,384,000	97,910
1961	124,853,000	33,607	246,953,000	66, 978	371,806,000	100, 585
1962	115,794,000	33, 276	279, 202, 000	73,572	394,996,000	106,848
1963	113, 456, 000	33,612	307, 494, 000	75, 229	420,950,000	108,841
1964	112, 217, 000	34,275	344, 117, 000	81,504	456, 334, 000	115,779
1965	114.710.000	37,738	366,497,000	83, 209	481,207,000	120,947

<sup>&</sup>lt;sup>1</sup> Includes some liquid and soft soaps. <sup>2</sup> Some of the crude glycerine production was sold to refiners in this industry and appears again in the figures for refined glycerine.

List of Establishments classified to this Industry, 1965
(Does not include establishments classified to other industries, which as a secondary activity, manufacture products typical of this industry)

Name	Location
New Brunswick:  Dolcros Industries Ltd  Domtar Consumer Products Ltd., Javex Div.  Star Industries Ltd.	P.O. Box 5, Baig Blvd., Moneton
Quebec:  Best Kosher Products Canadian Industrial Sanitation Ltd. Canadian Permag Products Ltd. Chanteclerc Ltée Chem-Klenz Inc. Chemotec Ltd. Domtar Consumer Products Ltd., (Javex Div.) Diversey Corporation (Canada) Ltd., The Eau de Javelle Canadienne Nationale Eau de Javelle Drummond. Eau de Javelle Burdmise Enr. Eau de Javelle Suprême Economic Products Ltd. Fleur de Lyse Nationale. Fyon and Fyon Ltd. Handy Chemicals Ltd. Hy-Jave Reg'd. Javellex Co. Jumbo Javel Water Reg'd. La Compagnie Lavo Ltée Les Produits Sanitaires Duo Inc. Miller, F.D., and Co. Ltd. Mus-Hav-Cleanser Co. Myriad Detergent Inc. Norcocol Co. Produits Shin-Ex Enr. Produits N-To. Produits N-To. Produits N-To. Produits N-Reg'd. Rolex Cleaner Co. Savon Majestic Ltée Savonnerie, B.L. Enr. Six-Va-Sol-Cie Ltée Snap Manufacturing Ltd. Soleil Enr. Texavon Chemical Co. Ltd. Vitex. Williams, J.B., Co. (Canada) Ltd., The	4020 Richelieu St., Montreal 300 Arran Ave., St. Lambert 85, Ave. des Epinettes-Ouest, Quebec 8366, boul. St-Laurent, Montréal 7988 - 16th Ave., Ville-St-Michel 960 Outremont Ave., Outremont 8365 Labarre St., Montreal 3932, rue Bannantyne, Verdun 1 - 11th Ave., Drummondville 107, rue St-Michel, B.P. Chevalier, Beauport-Ouest 4049 Newmarch St., Verdun 3800 Lesage St., Verdun 231, rue Bagot, Québec 5357 Papineau Ave., Montreal 1850, rue Ste-Hélène, Villes-Jacques-Cartier 645, rue Robichaud, Québec Rouyn 440 Galt St., Verdun 1880 Chambly St., Montreal 4375, rue Christophe-Colomb, Montréal 1101, rue Victoria, St-Lambert 1190-1192 William St., Montreal 11930, rue Racette, Montreal-Nord 44, rue Dorchester, Québec 822, rue de l'Epée, Montréal 5045, rue Turcot, Montreal 748, rue Central, St-Joseph de St-Hyacinthe 165 Mount Vermon, Ville-St-Plerry 5140 - 8th Ave., Rosemont, Montréal 1893, rue Moreau, Montréal 421, rue de la Montagne, St-Tite Scotstown 9680 St. Lawrence Blvd., Montreal 415, rue Visitation, Joliette 854 Vitre St. W., Montreal 3330 St. Ambroise St., Montreal 6918 Querbes St., Montreal
Ontario:  Acme Chemical Products Ltd. Admiral Sanitation Ltd. Alkaril Chemicals Ltd. Aluma Lustre Cleaning Compounds. Associated Chemical Co. of Canada Ltd. Astra Soap and Wax Ltd. Athans Chemicals Beat Chemicals Co. Bernie's Suds Co. Bernie's Suds Co. Brillo Mig. Co. (Canada) Ltd.	115 Crockford Blvd., Scarhorough 3446 Mavis Rd., Cooksville 2450 Industrial St., Burlington 40 Bartor Rd., Weston 4469 Chesswood Dr. Downsvlew 1659 Kilborn Ave., Ottawa 31 LePage Court, Downsview 982 Pape Ave., Toronto
Canada Packers Limited (Soap Division) Chemical Developments of Canada Ltd. Colgate-Palmolive Ltd. Copeland Laboratories Ltd. Cresset Chemicals Ltd. Crystal Chemicals Ltd. D. L. Skin Care Products Ltd. Diamond Cleanser and Soaps Dick, A.C., Chemicals Diversey Corporation (Canada) Ltd., The Domtar Consumer Products Ltd., (Javex Div.) Douglas-Hogarth Ltd. Drackett Co. of Canada Ltd., The Easy Way Products Economics Laboratory (Canada) Ltd. "Efort" Mfg. Co., The Empire Chemical Co. Extra Bleach Co. Fairbanks Soap Co. Ltd.	525 Front St. E., Toronto Langford Mills 64 Colgate Ave., Toronto 46 Brydon Drive, Rexdale 3041 Howard Ave., Windsor 1124 Manville Rd., Scarborough 234 Norseman Ave., Toronto 120 - 26th St., Toronto 299 - 1st Ave. N., Welland Clarkson 99 Vanderhoof Ave., Toronto 537 West St. (R.R. 6) Brantford 104 Jutland Rd., Toronto 411 Brighton St., Woodstock 60 Torlabe Crescent, Toronto Mount Bridges 113 Judge Rd., Toronto 129 Tecumseth St., Turonto
Fairbanks Soap Co. Ltd. Fibre Soap Co. Handee Janitor Supply Co. Household Cleaners Ltd. King, Robert, Chemical Corp. of Canada Ltd., The Knox-All Specialities. Leaist, F.C., Products Lever Brothers Ltd. London Chemical Co. London Soap Co. Ltd. Luster-Sheen Laboratories McCarney Products	Bolton Langstaff 78 Titan Rd., Toronto 18 106 Fenmar Rd., Westor Norham 20 Dundum St. S., Hamilton 299 Eastern Ave., Toronto 422 Woodman Ave., London 197 - 205 South, London 58 Ewen Rd., Hamilton

#### List of Establishments classified to this Industry, 1965 - Concluded

Name	Location
Ontario - Concluded	
Ontario - Concluded:  McGillivary, A., Chemicals Ltd.  McKague Chemical Co. Ltd.  Mack's Laundry Specialty Co.  Magic White Ltd.  Marvelene Co.  Merit Chemical Ltd.  Metasurf Canada Ltd.  Numite Products Ltd.  Oakite Products of Canada Ltd.  Ontario Chemicals Co. Ltd.  Page Brothers Producls Ltd.  Process Salvemt Co. Ltd.  Process Salvemt Co. Ltd.  Proctor and Gamble Co. of Canada Ltd., The Purex Corporation Ltd.  Purity Bleach Co.  Sani-Bleach Co.  Sani-Bleach Co.  Sep-Ko Chemicals of Canada Ltd.  Snow White Sales  Steril Products  Swift Canadian Co. Ltd.  Tayler Soaps-Perfumes Ltd.  Thayer Perfumer Ltd.  Tre-Stelle Bleach  Whitehouse Soaps and Chemicals  Witto Chemical Co. (Canada) Ltd.  Witty Chemical Mfg. Co.  Wyandotte Chemicals of Canada Ltd.	50 - 52 Metcalfe St., Toronto Burlington St. E., Hamilton 44 Clayson Rd., Weston 1328 Langlois Ave., Windsor
Manitoba;	
Beaver Soaps Ltd. Central Mandate Ltd. Domtar Consumer Products Ltd., (Javex Div.) Emptre Soap Co. Ltd. Fawn Products Co. Ltd. Ross Sales Ltd. Swano Soap Company	1377 Winnipeg Ave., Winnipeg 333 Sutherland Ave., Winnipeg 835 Merion St., Winnipeg 594 des Meurons St., St. Boniface 360 Princess St., Winnipeg 1098 Selkik Ave., Winnipeg 598 Washington Ave., East Kildonan
Saskatchewan;	
Dazzle Products Ltd.	216 Pacific Ave., Saskatoon
Alberta:	
Diversey Corporation (Canada) Ltd. Dominion Brokerage Ltd. Domtar Consumer Products Ltd., (Javex Div.) Ostrem Chemical Co. Savage Products Ltd.	5544-5th St. E., Calgary 10561-111th St., Edmonton 12020-142nd St., Edmonton 3625-93rd St., Edmonton 1604-38th Ave. S.E., Calgary
British Columbia;	
B.C. Fluff Rug Co. Canada Grease Works Ltd. Canadian Miraclean Products Ltd. Chase-It Mfg. Co. Ltd. Deep Chemicals Ltd. Domlar Consumer Products Ltd., (Javex Div.) Harvan Chemicals Laboratories Ltd. Indo Products Ltd. Pacific Industries Ltd. Savo-Lite Soap Co. (Div. Gordon Young (B.C.) Ltd.) Western Soap Co. Ltd.	2635 West 4th Ave., Vancouver 1106 Boundary Rd., Burnaby 253 No. 5 Rd., Richmond 230 Brunette St., New Westminster 1010 Clark Drive, Vancouver Stewart and Victoria Dr., Vancouver 419 Vanguard Rd., Richmond 833 Agnes St., New Westminster 970 Malkin Ave., Vancouver 1924 Triumph St., Vancouver 1814 Pandora St., Vancouver

#### CONCEPTS AND DEFINITIONS

#### Census of Manufactures

#### General

The Census of Manufactures is an annual mail survey covering Canada's Manufacturing Industries. It is based on the Standard Classification of Industries and full details concerning the system may be found in the Standard Industrial Classification manual, Catalogue No. 12-501 which is available from the Queen's Printer or the Dominion Bureau of Statistics. In summary, the Classification as it relates to the manufacturing industries provides for a breakdown into 140 industries arranged in 20 major industry groups. Of the 140 (3 digit) industries, 18 are further broken down into 55 (4 digit) sub classes. At the Canada level, principal statistics are collected and compiled for 176 separate industries. They cannot all be published separately by province, however, because of the confidential nature of the data in certain provinces.

The reporting unit for the Census is designated as the **establishment** (see definition of "Establishment" in following section) and a return is requested from every establishment classified to a manufacturing industry. Although respondents are required to submit reports covering the calendar year, financial year reports other than the calendar year are accepted in instances where respondents find it impossible to supply calendar year data from accounting records. When an establishment is operated for only part of a year a report is required covering the period of operation.

There are four different questionnaires used in the Census of Manufactures; (a) short form (b) long form (c) head office questionnaire and (d) commodity questionnaire. The short and long forms are used to obtain principal statistics and commodities shipped from establishments classified to manufacturing industries and differ only in the amount of detail requested. The short form is a single-sheet questionnaire sent to small manufacturers generally reporting shipments of less than \$100,000; this cut-off, however, varies somewhat between industries. The head office questionnaire is generally used for company head offices and/or auxiliary units separately located from the manufacturing establishment(s), (see following notes on Head offices and auxiliary units). The Commodity questionnaire is used to survey certain establishments which are coded (on the basis of their principal activity) to industries other than manufacturing in the Standard Industrial Classification system, but which undertake some manufacturing as a subsidiary activity. This single-sheet questionnaire is designed to collect information on the quantity and value of goods of own manufacture shipped by such establishments in order to achieve full coverage of domestically manufactured commodities (see the following note under Shipments).

The results of the Census are presented in some 135 publications. In addition to these annual industry publications there are annual summary reports for Canada and the provinces and special reports giving principal statistics by detailed geographic areas, by type of ownership and size of establishment. A special annual report covering the shipments of all manufactured commodities arranged in alphabetical order is also published.

Since 1960 the following major changes have been implemented in the Census of Manufactures; (a) a revised Standard Industrial Classification (b) a new establishment definition and (c) an extension of the establishment definition to cover the non-manufacturing activities of manufacturing establishments. The statistics presented in the reports reflect the complete implementation of these changes and enable comparisons to be made back to and including 1961. For a complete description of the procedures followed in establishing the revised series, reference should be made to the Explanatory Notes included in the 1960, 1961 and 1962 industry publications. The statistical framework within which the Census of Manufactures is now carried out is based on the following concepts and definitions which have been developed as part of a general programme to achieve a fully integrated system of economic statistics.

#### Establishment

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing activities. The majority of such establishments are firms but many firms have more than one establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements embodied in the following definition of the "establishment":

"The smallest unit which is a separate operating entity capable of reporting the following principal statistics:

Materials and supplies used Goods purchased for resale as such Fuel and power consumed Number of employees and salaries and wages Man-hours worked and paid Inventories Shipments or sales."

Each establishment is required to report on all the activities carried out within it's accounting boundaries (except income from investments such as rent, interest and dividends) and data on the different activities (manufacturing, trading in goods not of own manufacture, construction by own labour force, revenue from services, etc.) are requested to be reported separately. It should be noted that the statistics for separate activities are not completely consistent since some respondents cannot distinguish, in their records, materials, shipments and inventories relating solely to their own manufacturing activities. For example, inventory of goods purchased for re-sale may not be distinguishable from inventory of own manufactured goods. Complete consistency, therefore, can be obtained only at the "all operations" (total activity) level and for studies or statistical measures requiring accurate coordinated data, the "total" statistics should be used.

The number of establishments represents the number of operating units that are principally engaged in the activities of the manufacturing industries to which they have been classified. These units do not necessarily represent the total number engaged in the production of a commodity mainly produced in a certain industry. Some commodities are produced as secondary products in other manufacturing and non-manufacturing industries. It should be noted that head offices and auxiliary units which are surveyed separately are not included in the establishment count, (see following notes on head offices and auxiliary units).

#### Head Offices and Auxiliary Units

All head offices and auxiliary units of companies classified to the manufacturing industries such as sales offices, administrative offices, warehouses, laboratories, etc. are now surveyed as part of the Census of Manufactures.

These head offices and auxiliary units are either included in an establishment report or are surveyed by means of the head office questionnaire. The former is the most common case where a single establishment firm has its executive personnel, sales office, etc. located at the site of the manufacturing plant (establishment). The special head office questionnaire is generally used where a firm, regardless of the number of establishments, has separately located offices or auxiliary units. Such offices or units do not constitute establishments within the Census of Manufactures as they do not normally generate operational revenues, but give rise only to costs of operations (mainly salaries and wages) which are automatically included in the value of shipments or sales. Although not considered as establishments, and hence, not included in the 'establishment' count for an industry, the operational costs are reflected in either the "Industry" statistics (3 or 4 digit level) or the "Major group" statistics (2 digit level) according to the following rules:

- (a) In the case of single establishment firms, statistics for separately located offices and units are classified to the same industry (3 or 4 digit) as the establishment;
- (b) In the case of multi-establishment firms, the statistics for such offices and units are coded to the same industry as the establishments of the firm, when all establishments are in the same industry (3 or 4 digit). When establishments of

such firms are coded (1) to different industries within a major group, (2) to industries in different major groups or (3) to industries in different divisions of the Standard Industrial Classification, then the statistics are included in the major group totals (2 digit level) in which the major part of the company's operations are classified. Although this may result in some distortion of major group statistics in the case of (2) and (3) the statistics at the industry (3 or 4 digit) level in all cases will be left free of these company-wide data.

#### **Employees**

### (a) Production and related workers — Manufacturing activities

In addition to those engaged in production and assembling activities, they include those employed in storing, inspecting, handling, packing, warehousing, etc. They also include employees engaged in maintenance, repair, janitorial and watchman services and line supervisors (working foremen) engaged in similar work to that of the employees they supervise. For those establishments reporting on the "long" form, production and related workers engaged in manufacturing activity are reported as those receiving pay during the last pay period of each month, an average for the year being obtained by summing the monthly figures and dividing by 12. This procedure is followed even though the establishment did not operate in all months in order to arrive at equivalent annual full-time employment. The numbers are somewhat affected by turnover, in that employment is overstated when an employee changes employment during a pay period. In the case of those establishments reporting on the "short" form, respondents are requested to report average annual figures. The man-hours of production and related workers in manufacturing activity represent total man-hours paid (total hours at work during the calendar year plus hours not worked but nevertheless paid for, such as paid vacations, sick leave, statutory holidays, etc.). Data on man-hours are not collected from establishments reporting on the short form. Man-hours for these establishments are estimated on the basis of ratios derived from the 1958 census. During this census all establishments reported on the long form. In reporting overtime hours, respondents are requested to report only hours actually at work. It should be noted that the division of hours paid into production and related workers payrolls results in average hourly earnings and does not represent hourly wage rates which are collected and published by the Department of Labour and which are based on selected occupations.

### (b) Production and related workers — Non-manufacturing activities

Such employees include those on manufacturing establishments' payrolls engaged in activities such as construction undertaken for the use of these establishments, some outside piece-workers employed in certain industries, logging employees who are reported as part of a sawmilling establishment and any other production workers who are not engaged in manufacturing-type operations.

#### (c) Administrative and office employees

This category includes all executive and supervisory officials such as presidents, vicepresidents, comptrollers, secretaries, treasurers, etc., together with managers, professional, technical and research employees, superintendents and factory supervisors above the line supervisor or working foreman level, and clerical staffs. Also included are employees in activities such as advertising, credit collections, purchasing, personnel, legal, medical, etc. It should be noted that prior to 1961 this category also included working owners and partners. Also included in this category are employees located at head offices or auxiliary units separately located from the establishment; these are generally included in the figures for the province in which they are located according to the rules outlined under "Head offices and auxiliary units"

#### (d) Sales and distribution workers

This category includes office personnel whose salaries are charged to selling expense, travelling salesmen, driver salesmen, truckdrivers and their helpers, etc. It may also include some sales employees who are reported as part of a manufacturing establishment but are not working at the establishment's location. These are generally broken down by province in cases where more than 15 employees are involved in any one province. The figures exclude persons working on a commission basis who are not considered regular employees of the establishment.

#### (e) Total Employees

This total comprises the foregoing categories including employees located at separately located head offices and auxiliary units. The numbers of employees included under categories (b), (c) and (d) are reported in the form of annual averages and represent as closely as possible full time employment; adjustments are made when reported figures indicate the existence of part time or seasonal employment. In all the above categories, figures on employment refer to the calendar year whether or not other establishment statistics can only be reported on a fiscal year other than the calendar year.

#### **Working Owners or Partners**

These are not now included in the statistics of employees and salaries and wages. There is some duplication in numbers when a person owns more than one establishment and is reported as a working owner on each Census return. Withdrawals of working owners are defined as amounts withdrawn by owners or partners for normal living expenses excluding withdrawals for payment of income tax.

#### Salaries and Wages

Salaries and wages refer to gross earnings of employees before deductions for income tax and employees contributions to social services such as sickness, accident and unemployment insurance, pensions, etc. They include all salaries, wages. bonuses, profits shared with employees, the value of room and board where provided, commissions (paid to regular employees only) as well as any other allowance forming part of the worker's earnings. Payments for over-time are included. Figures on salaries and wages refer to the calendar year.

#### Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars, trucks, locomotives, etc.), not to purchases unless the quantities are substantially the same. Any fuel and electricity produced by establishments for internal consumption are not included in the total cost. Values represent laid down cost at the establishment including freight, duty, etc. Although fuel and electricity used is considered part of manufacturing activity it should be noted that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

#### **Materials and Supplies**

#### (a) Manufacturing activities

Figures represent quantities and laid down cost values, at the establishment, of materials, supplies and purchased components owned and used during the year in manufacturing activities and related processes. These statistics represent only commodity items or physical goods (cost of services or overhead charges such as advertising, insurance, depreciation, etc. are not included) whether purchased from others or received as transfers (in the form of materials, components or semi-processed goods) from other establishments of the reporting company. Included are maintenance and repair supplies not chargeable to fixed assets accounts and any amounts charged by other establishments for work done on materials owned by the reporting establishment. Cost of repairs or maintenance done by outside contractors and cost of returnable containers are not included.

#### (b) Non-manufacturing activities

#### 1. Purchases for re-sale as such

Figures represent cost of materials or products purchased from others by the reporting establishment (or received as transfers from other establishments of the reporting company) for re-sale as such in the same condition as purchased. Included are any finished products received on consignment from other countries.

#### 2. Other materials and supplies used

Figures represent the cost of materials and supplies, if any, used in new construction and in the production of machinery and equipment (for the use of the reporting establishment) by the establishment's own employees. Included are materials used for any capital repairs and alterations carried out by the establishment's employees. Amounts paid to outside contractors for construction and repair work are not included nor is the cost of

purchased machinery and equipment. Also included is the cost of office supplies not chargeable to fixed assets accounts and the cost of such other items of materials and supplies used as food, beverages and supplies for establishment-operated cafeterias and lunch counters, first aid and medical supplies, laboratory supplies, etc.

#### Shipments

#### (a) General

The figures represent revenue from all production, sales, services and related activities of reporting establishments with shipments valued in Canadian dollars at the point at which the establishment relinquishes control. The unsold portion at year end of consignment shipments in Canada is treated as inventory and not as shipments but all shipments to foreign countries for which the form B13 "Customs Canada Export Entry" has been completed, are treated as shipments.

In those industries where work on principal products extends over a relatively long period, (Fabricated Structural Metal Industry, Aircraft and Parts Manufacturers, Railroad Rolling Stock Industry and Shipbuilding and Repair Industry) the value of production rather than the value of shipments is recorded. There are certain establishments in other industries which also operate on a basis of progress payments. For these establishments, shipments are also adjusted to work put in place on the basis of the net change in progress payments over the year.

#### (b) Shipments of goods of own manufacture

These figures represent shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishments for work done. Included are revenue from repair and custom work, amounts received in payment for work done on materials owned by other establishments and the cost (book value) of any goods shipped on a rental basis.

All products and by-products of own manufacture shipped from the establishment are covered, including transfer shipments to sales outlets, distributing warehouses or to other manufacturing plants of the reporting firm, when such units are treated as separate establishments. The value of shipments are net of returned goods, discounts, returns, allowances, sales tax and excise taxes and duties, returnable containers and charges for outward transportation by common or contract carriers. Transportation or delivery expense incurred by the reporting establishment's own carriers are included.

Shipments of goods of own manufacture of establishments which are coded to some other division of the Standard Industrial Classification (on the basis of principal activity) but which are engaged in manufacturing as a subsidiary activity

are collected by means of the Commodity questionnaire referred to earlier. Such shipments together with shipments of goods of own manufacture of establishments forming the universe of manufacturing industries are compiled and recorded in the various industry publications.

#### (c) Shipments of goods not of own manufacture

These figures represent the net selling value at establishment (net of discounts, returns, allowances, sales taxes and excise duties and taxes and transportation charges by common or contract carriers) of all products or materials (including products transferred from other establishments of the reporting firm) sold as such in the same condition as purchased or received as transfers. For those industries which ship such goods on a rental basis, the value of shipments represents the book value of these goods. All sales of consignment goods from other countries are included.

#### (d) Other revenue

Figures represent the book value of fixed assets, if any, (new construction and machinery and equipment including major repairs, alterations, additions, modifications, installation and assembly work) produced during the year for the use of reporting establishments by the establishment's own employees and for which depreciation accounts are maintained. Included also are any revenues from the sale of electricity and from any operations performed by the establishment's own employees, such as revenue from goods produced or purchased for rental (the book value of such goods are included as part of shipments of goods of own manufacture or shipments of goods not of own manufacture), servicing revenues, commissions on sales (when not included in value of sales), revenue for companyoperated cafeterias and lunch counters and revenue from outside installation or construction work not related to the establishment's own products, sale of used materials (excluding sale of used fixed assets) research and development work, etc. As mentioned previously the figures do not include non-operating revenue such as rent, dividends, interest, etc.

#### **Inventories**

#### (a) Manufacturing activities

Values represent the book values of manufacturing inventory owned in Canada. Inventories held for which progress payments have been received are not included. Where progress payment accounts are maintained, the change in these accounts is treated as a net adjustment to shipments. Figures consist of inventory owned at the plant and at warehouses or selling outlets which are treated as extensions of establishments for the purpose of reporting shipments. Inventory owned in transit in Canada or on consignment in Canada is included. Goods shipped abroad and held in inventory are included in shipments. Opening inventories may differ from the closing inventories of the previous year because of changes in classification, the

receipt of revised data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.

#### (b) Non-manufacturing activities

Figures represent the book value of inventory of goods purchased for re-sale as such without further processing, owned by the reporting establishments and held at plants and at any warehouses or selling outlets which are treated as extensions of establishments. Other characteristics are the same as in (a) above.

#### Value Added

#### (a) By manufacturing activities

Figures are compiled by deducting the cost of manufacturing materials, supplies, etc. and fuel and electricity consumed from the (value of shipments of goods of own manufacture adjusted for changes in the value of inventories of finished goods and goods in process).

#### (b) By non-manufacturing activities

The figures are compiled by deducting the cost of goods purchased for re-sale (adjusted for changes in the value of inventories of goods pur-

chased for re-sale) and the cost of non-manufacturing materials and supplies used from the value of shipments of goods not of own manufacture, plus other revenue.

#### (c) By Total activities

The figures consist of value added by manufacturing activities plus value added by non-manufacturing activities. This total value added figure may, in some cases, be less than value added by manufacturing activities as a result of expenditures associated with non-manufacturing exceeding revenues from such activities or because of a decrease in inventory of goods not of own manufacture exceeding the mark-up on the sale of such goods. "Value added" is sometimes referred to as net output or net production. However, to arrive at the National Accounts concept of net production, or Gross Domestic Product at "Factor cost" it would be necessary to subtract also the cost of advertising, insurance and other business expenses which are not collected as part of the annual Census of Manufactures. "Value added" figures for the primary industries, manufacturing and construction are published in DBS publication Catalogue No. 61-202, "Survey of Production".

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