





OTHER CHEMICAL INDUSTRIES 1965

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PUBLICATIONS

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OTHER CHEMICAL INDUSTRIES 1965

For statistical purposes the industry titled Other Chemical Industries in the revised Standard Industrial Classification covers establishments primarily engaged in manufacturing chemical products not elsewhere classified, such as insecticides, germicides, inks, matches, adhesives, polishes and dressings. This industry includes establishments primarily engaged in coal tar distillation or wood distillation. Included also are establishments primarily engaged in manufacturing deodorants and disinfectants for household, institutional or industrial use; sweeping compounds and dry-cleaning preparations. It might be noted that for purposes of preparation of statistics in this report recognition is being given to Manufacturers of Printing Inks as a sub-classification within this industry group.

Value of shipments and other revenue of the Other Chemical Industries totalled \$302 million, an increase of \$17 million over 1964. This amount included shipments of adhesives and cements, automobile chemicals, boiler chemicals, washing

compounds, soaps and detergents and cleaning preparations, concrete admixtures, deodorants and disinfectants, matches, oils, pest control products, pitch, printing inks, polishes, and numerous other products valued at \$173 million, and revenue from secondary products amounted to \$65 million and other revenue totalled \$64 million.

The cost of materials and supplies, fuel and electricity, etc. (inputs) used in the production of goods of own manufacture increased by \$14.3 million. Cost of inputs in 1965 represented 54.5 per cent of the value of shipments of own manufacture (outputs), compared to 53.8 per cent in 1964.

It should be noted that Table 13 covers the shipments of the establishments classified to this industry, whereas Table 14 presents the total value of shipments of the specified commodities of Canadian manufacture. And include, where applicable, shipments of those commodities reported by establishments classified to other industries.

SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- p preliminary figures.
- revised figures.
- ${\bf x}$ confidential to meet secrecy requirements of the Statistics Act.

TABLE 1. Principal Statistics, 1961-65

		i		Man	ufacturing	activity				Т	otal activ	vity	
Year and	Estab-		oduction a ated work		Cost of	Cost of	Value of shipments			g owners artners	Emp	loyees	
province	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Value added
	No.		000			\$'000				\$'000		\$'0	000
1961													
Totals	345	3, 756	7, 974	14, 136	2,560	85,604	169, 244	83, 124	67	216	7,783	36, 103	92,682
1962													
Totals	347	3,894	8 130	14, 831	2,690	95,806	187, 263	89, 094	70	245	7, 949	38.326	100,455
10045	.7%1	J, 034	0, 100	14,001	J, 030	53, 500	101, 500	00,002			1,010	50,350	200,100
1963							İ						
Totals	352	3, 983	8, 540	16, 035	2,760	103, 131	198, 775	93,527	58	213	8,064	40,784	105,508
1964	:	!											
Newfoundland	1												
Prince Edward Island	1												
Nova Scotia	5	13	31	48	8	585	847	28 2	3	6	24	119	283
New Brunswick	1												
Quebec	103	999	2, 131	3,766	807	21,636	46,682	24, 197	23	75	2,081	10, 484	27,733
Ontario ,	190	2,898	6,221	12, 356	1,826	81,027	152,781	70,446	34	124	5,829	3t,304	83,974
Manitoba	10	49	106	197	28	3,571	5, 200	1,676	х	x	103	450	2,071
Saskatchewan	4	10	19	33	4	958	1,175	200	_	_	31	143	316
Alberta	11	27	60	100	10	1,339	1,915	701	х	X	49	224	903
British Columbia	39	143	297	605	1 30	2,312	5,498	2,941	x	х	280	1,281	3, 317
Yukon and Northwest Territories	-	-	-	-	_	-	-	-	-	_	-	-	_
Totals	365	4,139	8, 866	17, 104	2, 813	111,428	214,099	100,433	65	223	8, 397	44,003	118,598
1965													
Newfoundland	-	-		-		-	_	_	-	_	_	_	_
Prince Edward Island	1												
Nova Scotia	5	> 15	33	57	28	660	1,109	482	3	3	27	131	447
New Brunswick	1												
Quebec	102	1,002	2,155	3,866	802	23,366	51,718	27,866	20	81	2,156	11,351	32,014
Ontario	186	2,997	6,541	13,189	1,964	91,289	166,907	75,409	26	104	6, 149	33,996	85,098
Manitoba	10	51	125	231	34	4,734	6, 985	2, 330	х	x	110	602	2,639
Saskatchewan	4	11	23	41	6	1,205	1,361	146	_	_	34	145	353
Alberta	9	28	59	106	11	1,463	1,989	577	X	x	49	244	774
Pritish Columbia	36	137	29 1	621	143	2,838	6,431	3,502	x	х	275	1,355	4,176
Yukon and Northwest Territories	_	-	-	_	_	_	_	_	_		_	_	
Totals	354	4,241	9,227	18, 112	2,988	125,556	236, 501	110 311	52	202	8,800	47 924	125,500

TABLE 2. Principal Statistics classified by Size Group based on Value of Shipments of Goods of Own Manufacture, 1964 and 1965

				Man	ufacturing	activity				1	otal activ	vity	
Size group	Estab- lish- ments		duction a		Cost of	Cost of materials	Value of shipments of goods	Value		owners	Empl	loyees	Value
		Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added
	No.		000			\$'000				\$'000		\$10	000
1964													
Under \$10,000 \$ 10,000 to \$ 24,999 25,000 '' 49,999 50,000 '' 99,999 100,000 '' 199,999 200,000 '' 499,999 5,000,000 '' 4,999,999 1,000,000 '' 4,999,999 5,000,000 and over Head offices, sales offices and auxiliary units	31 30 39 45 48 68 38 63 3	8 30 66 130 179 561 572 2, 322 271	15 57 132 270 373 1,181 1,229 5,060 549	17 80 192 447 632 1,944 2,410 10,352 1,030	1 15 45 64 285 265 2,046 91	77 201 703 1.668 3.377 11,776 14,192 66,363 13,072	174 470 1,431 3,334 6,899 22,563 28,044 128,569 22,615	95 270 755 1,663 3,232 10,410 13,707 60,771 9,539	19 19 18 5 4 - -	34 58 69 36 26 — —	22 47 114 244 400 1.156 1.238 4.468 546	40 119 374 1,045 1,904 5,635 6,733 24,498 2,806	95 297 846 2, 136 3, 766 13, 544 17, 517 66, 389 13, 323
Totals	365	4, 139	8, 866	17, 104	2,813	111,428	214, 099	100,443	65	223	8,397	44,003	118, 598
1965													- 14
Under \$10,000	26 27 26 47 55 62 40 68	8 33 50 138 221 503 546 2.410	15 62 100 288 480 1,065 1,167 5,342 709	17 84 156 432 845 1.859 2.308 11.061 1,350	6 10 39 127 241 306 2, 145	68 223 454 1,893 3,962 10,821 15,707 72,119 20,309	166 482 946 3,425 7,874 20,817 29,863 142,583 30,345	97 258 486 1, 525 3, 819 9, 753 14, 136 70, 057 10, 181	18 14 11 6 3	36 54 49 36 26 —	17 53 83 260 474 1, 045 1, 143 4, 824 685	30 136 291 1.042 2.241 5,531 6,427 27,532 3,297	102 278 575 2. 043 4, 926 11. 811 16, 262 78, 782 10, 142
auxiliary units	111		* * *	1 + 0			110	4 + 4		1 8 4	216	1,296	578
Totals	354	4, 241	9, 227	18, 112	2,988	125,556	236, 501	110,311	52	202	8, 800	47,824	125,500

TABLE 3. Principal Statistics classified by Size Group based on Manufacturing Value Added, 1964 and 1965

				Mar	ufacturing	activity				Т	otal acti	vity	
Size group	Estab- lish- ments		duction a ited work		Cost of	Cost of materials	Value of shipments of goods	Value	Working and pa	owners utners	Emp	loyees	Value
		Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added
	No.		'000			\$*000				\$1000		\$10	00
1964		Į.										1	
Under \$10,000 \$ 10,000 to \$ 24,999 25,000 " 49,999 50,000 " 199,999 200,000 " 499,999 500,000 " 999,999	53 51 46 57 46 49 38	23 85 124 281 398 761 1,108	43 171 262 592 851 1,616 2,440	58 270 427 954 1,510 3,018 4,932	1 27 47 144 190 448 683	281 1,363 2,237 6,882 10,051 20,209 28,460	530 2,317 4,031 11,195 16,781 36,424 56,418	246 852 1, 493 4, 135 6, 606 16, 157 27, 514	34 17 12 2 -	73 66 73 11	45 161 232 538 793 1.492 2.327	99 581 949 2, 491 3, 903 7, 822 12, 847	273 1, 138 1, 803 5, 082 8, 155 21, 661 29, 767
1,000,000 ' 4,999,999	} 25	1,359	2, 892	5,935	1, 273	41.945	86, 403	43,440	-	_	2,647	14, 460 850	50, 034 685
auxiliary units	0.00	4 400	0.000	12 104	0.040	111 400	214, 099	100 440	0.00	223	8, 397		118,598
Totals	365	4, 139	8,866	17, 104	2, 813	111,428	214,099	100, 443	65	443	01921	44,003	110,330
1965													
Under \$10,000	41 52 48 47 45 54 37 30	44 92 156 208 328 765 1,059 1.589	85 194 324 432 696 1,656 2,323 3,515	140 304 504 724 1,214 3,230 4,678 7,317	39 27 48 78 157 509 812 1,318	358 1,554 3,075 5,592 7,631 21,752 30,669 54,925	590 2, 425 4, 801 9, 055 14, 217 40, 183 57, 990 107, 240	159 859 1,733 3,409 6,484 18,079 27,037 52,550	23 22 7 7 — —	54 96 52 - - -	69 180 289 410 658 1,570 2,044 3,364	205 711 1, 165 1, 868 3, 356 8, 874 11, 555 18, 793	529 1, 384 2, 364 4, 073 7, 326 21, 718 29, 370 58, 151
	354	4,241	9,227	18, 112	2,988	125,556		110,311	52	202	88, 800		125.50

TABLE 4. Principal Statistics classified by Size Group based on Total Value Added, 1964 and 1965

				Man	ufacturing	activity				T	otal activ	vity	
Size group	Estab- lish-		duction a ated work		Cost of	Cost of	Value of shipments		Working and pa	owners	Empl	oyees	
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Value added
	No.		'000			\$'000				\$*000		\$10	000
1964													
Under \$10,000	52 46 43 51 51 50 44 28	21 73 109 215 375 688 1.273	39 144 232 454 774 1,479 2,807 2,936	56 212 376 706 1,348 2,669 5,731 6,006	2 18 42 83 164 458 782 1,266	296 1,132 1,968 5,305 8,948 19,570 32,101 42,107	537 2,026 3,604 8,450 15,265 34,336 61,719 88,164	247 749 1.358 3,176 6,185 14,478 29,233 45,016	33 17 12 3 - -	70 65 64 23 ^f	43 135 201 404 727 1,336 2,533 2,856	99 446 765 1,774 3,548 6,883 14,139 15,500	246 760 1,491 3,610 7,101 16,899 33,062 54,743
auxiliary units				0.4.4						410	162	850	685
Totals	365	4, 139	8, 866	17, 104	2,813	111,428	214,099	100, 443	65	223	8,397	44, 003	118,598
1965													
Under \$10,000	39 41 46 45 56 50 42 35	25 54 139 187 396 623 1,091 1,725	44 115 288 394 829 1,368 2,381 3,809	59 171 426 652 1,414 2,697 4,767 7,926	7 12 38 74 178 466 816	222 817 2,271 5,001 8,754 18,332 31,894 58,264	398 1,464 3,750 8,049 15,507 33,691 59,444 114,198	162 650 1,489 2,942 6,669 15,039 27,199 56,160	23 21 7 1	54 90 42 16 — —	46 94 240 352 791 1,273 2,165 3,623	103 320 895 1.547 3.874 7.467 11,932 20,390	166 693 1,685 3,248 8,065 16,557 30,964 63,544
Totals	354	4, 241	9, 227	18, 112	2,988	125, 556	236, 501		5.2	202	8,800		125,500

TABLE 5. Principal Statistics classified by Size Group based on Total Employed, 1964 and 1965

				Mar	ufacturing	activity				,	Total acti	vity	
Size group	Estab- lish-		oduction ated work		Cost of	Cost of	Value of shipments	Value		owners	Emp	lovees	
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	Value added
	No.		'000			\$*000				\$'000		\$'(000
1964						1							
Under 5 employed	121 112 81 37 10 4	127 468 1,171 1,206 697 470	257 988 2,512 2,591 1,491 1,026	403 1,806 4,791 5,219 2,858 2,028	37 222 997 1, 028 445 84	2,477 16,261 38,977 29,606 17,714 6,393	4,527 28,380 71,190 60,312 31,685 18,005	1,975 12,085 31,086 30,071 13,582 11,643	56 9 - - -	171 52 _ _ _ _ _	231 927 2,255 2,489 1,320 1,013	829 4,786 12,126 13,372 6,674 5,367	2,161 16,165 34,545 34,336 15,819 14,888 —
Totals	365	4, 139	8,866	17, 104	2,813	111,428	214,099	100,443	65	223	8,397	44,003	118,598
1965													
Under 5 employed	105 i15 81 36 12 5	122 494 1.143 1,121 686 675	248 1,058 2,443 2,482 1,459 1,537	393 1,918 4,682 5,165 3,151 2,802	43 283 958 875 682 147	3,060 15,359 36,421 31,292 18,602 20,821	5,249 27,838 66,927 66,440 35,179 34,868	2,161 12,417 29,777 35,286 16,383 14,286	45 7 - - - -	152 49	219 997 2,225 2,366 1,459 1,318	790 5,054 12,375 13,805 8,146 6,358	2,330 14,173 34,568 39,332 18,867 15,651
Totals	354	4,241	9, 227	18,112	2,988	125,556	236, 501		52	202	8,800	47.824	125,500

TABLE 6. Principal Statistics classified by Type of Organization, 1964 and 1965

				Man	ufacturing	activity				7	Total acti	vity	
Type of organization	Estab- lish-		oduction ated work		Cost of	Cost of	Value of shipments		Working and pa	owners	Empl	oyees	Walna.
	ments	Number	Man- hours pald	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Value added
	No.		'000			\$'000				\$'000		\$'0	000
1964													
Individual ownerships	49	45	88	124	8	608	1,142	545	52	168	61	171	629
Partnerships	7	13	26	37	4	149	338	193	13	55	19	53	196
Incorporated companies	309	4,081	8, 752	16, 943	2,801	110,671	212,619	99, 704	* * *	4 + 4	8, 155	42, 929	117,088
Head offices, sales offices and auxiliary units							* * *				162	850	685
Totals	365	4, 139	8,866	17, 104	2, 813	111, 428	214,099	100, 443	65	223	8, 397	44, 003	118, 598
1965													
Individual ownerships	42	44	86	115	7	534	1,030	493	42	157	57	170	557
Partnerships	5	9	19	25	5	150	243	88	10	44	10	29	96
Incorporated companies]		0.100										
Co-operatives	307	4, 188	9, 122	17,971	2, 977	124,872	235, 228	109,730			8,517	46, 328	124,270
Head offices, sales offices and auxiliary units	* * *					***				• • •	216	1, 296	578
Totals	354	4, 241	9, 227	18, 112	2,988	125,556	236, 501	110, 311	52	202	8, 800	47, 824	125, 500

TABLE 7. Calculation of Output, Input and Value Added, 1964 and 1965

	Manufact activi		Non-manufa activiti		Tota activi	
	1964	1965	1964	1965	1964	1965
			\$,000)		
Output			1			
. Shipments and other revenue	214,099	236,501	71,023	64,304	285, 122	300,805
Inventories - Goods of own manufacture:						
Add closing - Goods in process	1,458	1,741	4 4 4	* * *	1,458	1,741
Finished goods	14, 971	16, 951			14,971	16,951
Deduct opening - Goods in process	1, 469	1,495	* * *		1,469	1,495
Finished goods	14,375	14, 843			14,375	14,843
Net inventory change	585	2,354			585	2,354
. Gross output (1+2)	214,684	238, 855	71,023	64,304	285, 707	303, 159
Input						
Purchases of goods not of own manufacture			52,550	48, 418	52,550	48,418
Inventories - Goods not of own manufacture:		į				
Add opening			4,784	5, 144	4.784	5, 144
Deduct closing			5,670	5,739	5,670	5,739
. Cost of goods sold (not of own manufacture)			51,664	47,823	51,664	47, 823
. Materials, supplies, etc.	111,428	125,556	1,203	1,292	112,631	126,848
Fuel and electricity	2, 813	2,988			2,813	2,988
Gross input (5 + 6 + 7)	114, 241	128,544	52, 867	49,115	167, 108	177,659
Value added (3 - 8)	100, 443	110, 311	18, 155	15, 189	118, 598	125, 500

TABLE 8. Employment and Payroll, 1964 and 1965

					Emplo	yees						Salari	es and wa	ages	
Year and		Product related				inis-		les	To	tal	Producti	ion and	Admin-	Sales	
province	Manufa	cturing	Of	her	and o	ffice		nd bution	10	ran	related v	vorkers	istra- tive and	and distri-	Total
	Male	Female	Male	Female	Male	Female	Male	Female	Male	Female	Manufac- turing	Other	office	bution	
					numt	er							\$'000		
1964		1						1)	1			1]	
Newfoundland															
Prince Edward Island	12	,			9	1	1		22	2	40		64	6	110
Nova Scotia	12	1	_	_	9	1	1	_	22	4	48	_	04	0	119
New Brunswick	J														1
Quebec	880	119	41	_	408	243	385	5	1,714	367	3,766	99	3,927	2,693	10, 484
Ontario	2, 367	531	1	4	1, 127	737	966	96	4, 461	1,368	12, 356	25	11,341	7, 582	31, 304
Manitoba	47	2	_	_	20	13	21	_	88	15	197	-	122	132	450
Saskatchewan	9	1	_	-	11	1	7	2	27	4	33	_	48	62	143
Alberta	23	4	-		9	9	4	-	36	13	100	_	90	34	224
British Columbia	122	21	_	_	58	36	41	2	221	59	605	-	405	271	1, 28
Yukon and Northwest Terri- tories	_	_	_	_	_	_	_	_	_		_	_	_	_	_
Totals	3,460	679	42	4	1,642	1,040	1,425	105	6,569	1,828	17, 104	123	15,996	10,779	44,000
1965															
Newfoundland	_	_		-	_	-	_	_	_	-	-	_	-	_	-
Prince Edward Island	7														
Nova Scotia	14	1	_		9	1	2	_	25	2	57	-	60	14	131
New Brunswick															
Quebec	885	117	37		412	254	437	14	1,771	385	3, 866	94	4,088	3, 303	11, 351
Ostario	2, 368	629	4	5	1,161	791	1,080	111	4,613	1,536	13, 189	37	11,933	8,837	33, 996
Manitoba	48	3	_	-	16	13	28	2	92	18	231	_	149	221	602
Saskatchewan	11	_	_	_	[1	4	8	_	30	4	41		47	57	145
Alberta	24	4	_	_	9	7	5	_	38	11	106		102	35	244
British Columbia	116	21	-	-	62	31	42	3	220	55	621	_	446	288	1, 355
Yukon and Northwest Terri- tories	_		_	_	_	_	_	_	_	_	_	_	_	_	
Totals	3,466	775	41	5	1,680	1,101	1, 602	130	6, 789	2,011	18, 112	130	16,826	12,756	47, 824

TABLE 9. Production and Related Workers, - Manufacturing Activity, 1964 and 1965

	196	54	196	55
Month	Male	Female	Male	Female
		numb	er	
Establishments reporting monthly detail (large establishments only):		i	1	
January	2,950	620	2,949	635
February	2,975	600	2,975	661
March	2,987	573	3,013	712
April	3,069	598	3, 110	693
May	3,103	596	3, 169	673
June	3, 182	639	3, 219	713
July	3, 085	512	3,106	590
August	3, 163	609	3, 193	633
September	3,057	599	3, 125	785
October	3,043	652	3,052	759
November	3,027	585	3,017	680
Document	3,017	620	2,977	648
Av rages	3,070	601	3,227	706
Mattishments reporting annual averages (small establishments only)	390	78	239	69
verage for all establishments	3,460	679	3,466	775

TABLE 10. Inventories, 1965

		Manufa	cturing		Non- manufacturing	
Province	Materials, supplies, etc.	Goods in process	Finished goods of own manufacture	Total	Products or materials purchased for resale	Total inventories
			book value	\$'000		
Opening:						
Newfoundland	_	_	_	-	_	_
Prince Edward Island						
Nova Scotia	106	_	76	182	5	18
New Brunswick	J					
Quebec	2,963	313	2,503	5,779	827	6,60
Ontario	12,780	1,007	10,639	24,426	3,641	28,06
Manitoba	750	67	372	1,188	335	1,52
Saskatchewan	149	56	306	511	74	58
Alberta	97	8	354	4 59	51	51
British Columbia	531	44	593	1,168	212	1,38
Yukon and Northwest Territories			_			11/2
Totals	17,375	1,495	14,843	33,713	5,144	38, 85
Ciosing:				-		
Newfoundland	_	_	_	-		_
Prince Edward Island)					
Nova Scotia	156	_	137	293	15	30'
New Brunswick						
Quebec	3, 141	356	2,776	6,273	916	7.18
Ontario	14, 498	1.221	12, 180	27,899	4,183	32,08
Manitoba	941	55	496	1,493	243	1,73
Saskatchewan	180	48	310	538	79	61
Alberta	115	9	415	539	55	59
British Columbia	614	50	638	1.302	248	1,55
Yukon and Northwest Territories	_	100	_	-		-
Totals	19,645	1,741	16, 951	38, 337	5, 739	44, 076

TABLE 11. Purchased Fuel and Electricity Used, 1964 and 1965

	1964		1965	
Description	Quantity	Cost	Quantity	Cost
I. Large establishments reporting commodity detail: Bituminous coai: (a) From Canadian mines ton (b) Imported " Sub-bituminous coal (from Alberta mines only) " Anthracite coal " Lignite coal " Coke " Gasoline (including gasoline used in cars and trucks) Imp. gas Fuel oil including kerosene or coal oil "	11,563 7,419 - 728 - al. 395,264 11,959,842	\$*000 140 84 - 12 - 151 1,084	12,478 4,214 - 497 - 1,034,915 9,616,816	\$'000 144 52 - 8 - 409 940
Wood cord		2	710	6
(a) Liquefied petroleum gases lmp. ga (b) Other manufactured gas Mcu. f (c) Natural gas '' Other fuel Electricity purchased kwh. Steam purchased	92,480 260,106 81,019,316	10 26 200 43 739	31,574 79,341 288,195 77,614,750	8 22 247 36 798
2. Small establishments not reporting commodity detail: Estimate for fuel and electricity	4 6 .	133		142
3. All establishments: Total fuel and electricity used		2,813		2,988

TABLE 12. Materials and Supplies - Manufacturing Activity, 1964 and 1965

A. Manufacturers of Printing Inks

1. Materials used:	Quantity 2, 148, 204	Cost \$'000	Quantity 2,390,242	\$'000
Carbon black lb. Driers Dry colours Dyes Flushed colours Glue Glycerine Gums and resins: Natural Synthetic Oils: China-wood (Tung)		261	2.390.242	\$'000
Linseed Imp. gal. Petroleum ink oils	58, 217 80, 962 401, 412 4, 422, 861 49, 432 98, 964 1, 582, 211 108, 529 995, 020 308, 446 105, 532	2,982 50 864 21 20 103 1.185 17 169 434 18 519 881 36 1.495 555 228 11	32,180 57,440 392,803 4,678,245 63,329 116,387 1,607,696 68,846 1,107,872 405,819 91,365	292 141 3,252 64 1,029 16 17 114 1,252 20 186 434 20 596 970 38 8,808 571 223 —

B. Other Chemical Industries, n.e.s.

Description		196-		1965	
Description		Quantity	Cost	Quantity	Cost
			\$'000		\$'000
Matatals used: Applone	116	500 535	E 4	000 410	
Ac.is:	. lb.	539,735	54	679,416	6
Cresylic (including cresols)	44	357, 586	49	397, 902	5
Hydrochloric (muriatic)		564, 704	61	518, 882	3
Chaic		652,379	126	930,483	17
Oxatic	4.4	261,094	53	167,700	
Phosphorte	4.8	2, 324, 793	201	2,379,253	15
Stearic	. 11	1, 228, 222°	201	1,229,204	21
Sulphuric, 100%	. 16	24, 207, 301	338	29,959,470	41
Alcohol:	* *	000 170			
Butyl (including isobutanol)	4	300,479	67	352, 886	
Ethyl Isopropyl		641, 178 4, 990, 381	730	1,089,981	1,27
Methyl		474.858	364 294	5,359,598 1,551,946	43
Aldrin, technical		255,148	229	295, 250	26
Ammonia, anhydrous		3, 846, 565	183	6.957.891	22
Arsenic, white (As ₂ O ₃)		437, 099	29	421.646	
Arsenic acid (As ₂ O ₅)	9.0	435, 440	17	247.920	
Asphalt	. 1mp. gal.	902,816	153	494, 158	(
Bones		9,916	397	10,168	4:
Borax	. lb.	1,718,065	100	1,571,606	
Calcium arsenate		40,094	3	24,875	
Calcium carbonate (whiting and chalk)		1,633,949	36	2, 211, 679	0
Calcium chloride Carbon black		2,303,907	70	2,979,982	6
Carbon tetrachloride	24	366,327 363,757	41	210,850 327,933	3
Casein		794,071	208	716,502	23
China clay (kaolin)	7.1	3, 424, 320	79	3,766,215	44
Copper sulphate	1.1	156, 601	44	94.217	2
D.D.T. (dichloro, diphenyl trichlorethane)		769,032	142	719,939	16
Dextrine	1.9	11,022,004	1,110	6,806,678	7:
Dry colours		+ 0	347		15
Elhanolamines (mono, dl, tri)	lb.	1,990,581	536	1,948,492	45
Ethylene glycol (see also 'glycols, other')	1.9	8, 253, 492	1,208	10,077,922	1, 50
	1 4	107 500			
Potato Tapioca		137,532 206,716	11 23	181, 832	1
Wheat		4, 006, 752	152	216,529 1,496,478	10
Other		187, 005	10	218.478	10
Formaldehyde, 100% solids basis	dy	1, 184, 053	128	1.872.163	19
Glycerine	12	872, 402	229	992,006	28
Glycols, other (see also "ethylene glycol")		662.853	153	895.326	17
Glucose	4.6	592,596	54	626,304	5
Glue:					
Bone and hide		1,046,752	332	1,129,712	36
Fish Grase		216,551	42	373,663	. 7
Julis and resins, natural		1,282,199	120	1, 205, 142	11
in s and hide trimmings		19,630	288	832,594 18,432	22
lice, scrap		1.673	37	18,432	2
Lienin liquor		557,165	79	708, 354	10
Library		3,939	69	2,303	5
liwiane, technical	lb.	51,696	61	88, 734	10
Litharge		390,887	55	256, 291	4

TABLE 12. Materials and Supplies - Manufacturing Activity, 1964 and 1965 - Concluded

B. Other Chemical Industries, n.e.s. - Concluded

		1964	į.	1965		
Description		Quantity	Cost	Quantity	Cost	
			\$'000		\$'00	
Materials used - Concluded: Malathion, technical	lb.	79,242	81	80,653		
Naphthalene	14	12,566,681	569	15,534,970	7	
Oils:	4.0	561,000	103	588,574		
China-wood (Tung) Cocoanut	**	88,598 1,298,575	29 224	108,276	2	
Cod		798, 277	80	663,489		
Essential		1, 189, 293	1,133	3,462,731	1,1	
Fish Lard		1,747,805	222	1,923,928	2	
Linseed:		87,168	103	107,805		
Raw. Boiled or processed	0.0	14,713	24	45,708		
Mineral	**	1,019,458	196	1,451,484		
Neat's foot Pine		199,829	30 225	191,299 568,827		
Silicone oil	**	56,506	113	89,443		
Soyabean Tall (refined and crude)		2,062,893 29,944,642	1,125	1,856,618 30,490,522	1.	
Other oils.		4,538,953	368	6, 906, 599	2.1	
Paradichlorobenzene	- 11	2,732,721	332	3,671,772		
Petroleum distillates (naphtha, gasoline, etc.)		93,702 5,293,596	1,589	182,027	2,	
Phenol	lh.	1,689,721	233	1,770,620		
Phosphorus sesquisulphide		32,830 30,614	18	41,272 26,248		
Phthalic anhydride		695,421	87	925,638		
Potassium bichromate Potassium chlorate		125,355 861,006	109	246,675 987,375		
Potassium hydroxide (caustic potash)		1,522,371	127	1,202,167		
Pyrethrum		23,317,491	4,637	24,676,606	5,	
Resins, synthetic	4.5	153,456	36	156,134	U,	
Rubber or latex		5,780,280	1,698	5,827,727	1,	
Shellac: Bleached	0.0	190,435	103	202,051		
Orange	17	36,551	12	30,957		
Other grades		900,172 4,259,601	193	492,543 5,147,287		
Sodium bichromate		778,075	104	825,554		
Sodium carbonate (soda ash)	**	8,550,493 643,110	217	9, 171, 987		
Sodium chlorate Sodium fluoride	+ 2	261, 813	34	232, 022		
Sodium hydroxide (caustic soda)		14,993,573	521	15, 677, 396		
Sodium, phosphates of: Monosodium phosphate	4.4	443.119	54	490, 557		
Disodium phosphate	**	690, 254	69	739,035		
Trisodium phosphate Tetrasodium phosphate		1,832,522 7,178	133	2,127,033 44,847		
Sodium tripolyphosphate	1.0	3,271,220 787,247	327	3,783,545		
Tetrasodium pyrophosphate		787, 247 1,527, 928	81 148	798, 241 1, 364, 583		
Starch, corn	11	1,228,066	138	1,029,050		
Sulphur	**	7, 952, 663 4, 113, 064	101	8,521,735 3,731,315		
Talc, ground Tar, coal (crude)	Imp. gal.	26,060,721	3,009	22, 627, 403	2,	
Titanium oxide	lb.	1,072,107	256	1,201,589		
Toluol (toluene) Turpentine	Imp. gal.	4,865,088	196	3,576,240		
Urea	1b.	4,383,506	205	5, 453, 413		
Wax: Beeswax	- 11	102,202	61	91,166		
Candelilla		8,880	6	14,559		
Carnauba Paraffin (including slack wax)		289,981 67,387,150	2,591	528, 037 72, 059, 379	2.	
Synthetic		1.562.792	634	1,478,359		
Other waxes		1,187,198 4,694,633	273	494,362		
Xylol (xylene) Zinc oxlde	. "	346,593	54	391,470		
Zinc sulphale	. 11	538,702 4,575,156	1,682	915,912 5,016,952	1.	
2, 4-D, technical Hardwoods	cord	15,673	128	12,378		
Paper board	fp.	11, 104, 573	1,008	11,429,865	1.	
Wood blocks Wood splints			291			
All other materials and components used ¹			45,749		52.	
	1		15,692		18,	
ontainers and other packaging materials and supplies used			1,868	* * *	2.	
perating, maintenance and repair supplies used (excluding fuel)		• • •	1,100	* *	4.	
amount paid out to others for work done on materials owned by establishments		* * *				
Totals			101,419		114,	
Grand totals			110,428		125,	

No detailed information on materials used was collected from small establishments, the estimated costs for which are included here. These estimated costs were \$7,482,895 in 1964 and \$7,764,367 in 1985.

TABLE 13. Shipments of Goods of Own Manufacture, 1964 and 1965

A. Manufacturers of Printing Inks

Description			1965	
Description	Quantity	Value	Quantity	Value
		\$1000		\$'000
1. Products:				
Printers' Inks: Newspaper	17,312,066 6,299,501 3,680,695 10,802,978	2,306 6,479 5,875 5,517	18,337,641 6,219,090 4,096,793 12,205,464	2,342 7,064 6,703 6,243
Printers' rollers (see also Section B)		289	* * *	1
All other products	4 4 1	515		745
2. Amount received in payment for work done on materials and products owned by others		_		_
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above		(23)		(178)
Net adjustment for establishments receiving progress payments	_	_	-	_
Total adjusted value of shipments and work done		20,959	* * *	22,918

B. Other Chemical Industries, n.e.s.

		1964		1965	965	
Description		Quantity	Value	Quantity	Value	
			\$'000		\$'000	
1. Products:						
Adhesives and cements: Linoleum cement	lb.	4,895,385	379	5,664,945	537	
Robber adhesives: Neoprene Reclaims	gal.	489, 167 67, 174	1,977	531,950	1,984	
Other (including natural rubber)	11	264,854	897	1,625,215	1,484	
Synthetic resin adhesives: Polyvinyl acetate Other		19,651,063	6,038	19,672,509	5,668 637	
Glue: Bone and hide Casein Fish	lb.	6,276,378 443,675	1,559	6,552,561 791,576 363,598	1,564 200 241	
Flexible		2,660,262	638	3,519,231	812	
Dry Liquid Mucilage Paste:	. 14	4,199,887 17,114,101	620 2,085	5,888,650 16,820,427	1,975	
Dry Liquid Adhesives and cements, other	lb.	9,650,301	1,473 1,974	12,087,589	1,876 1,938	
Automobile chemicals: Antifreeze preparations Brake fluids Radiator compounds Other	. 11	961,753 298,904	1,981 946 284 2,769	970, 319 301, 672	2,106 1,007 455 3,851	
Boiler chemicals: For use by railroads For marine use For industrial use		0 · · · · · · · · · · · · · · · · · · ·	192 182 5,168	e 6	1 1 5,518	
Caulking compounds	lb,	4,871,969	404	2,009,688	245	
Charcoal		20,599	1,139	18,613	1,103	
Cleaning preparations and washing compounds: Drain pipe cleaner Floor cleaners Hand cleaner Scouring pastes and powders	lb.	45,557 759,997 77,393	14 855 200 24	511,739 753,580 77,485	200 1,373 209 19	
Toilet bowl cleaner		3,780,534	1,029 5,176	5, 752, 393	1,110 5,908	
Concrete admixtures (hardeners and proofers)			4,195]	4,491	
Creosote oil	Imp. gal,	7, 286, 306	1,334	1	1	
Deodorants (except personal)			1,813	• 4	2,166	
Detergents (synthetic organic)		19,513,297	3,237	19,713,656	3,465	
Descrines		4,753,269	472	5,011,560	459	
Diminfectants		• •	1,304	b 0	1,011	
is thalming fluid			325	b 6	702	
Part oil additives		a w	219	• =	64	
lai, writing			64	. ,	168	

¹ Confidential, included with "All other products".

TABLE 13. Shipments of Goods of Own Manufacture, 1964 and 1965 - Constituted

B. Other Chemical Industries, n.e.s. - Concluded

		1964		1965	
Description		Quantity	Value	Quantity	Value
(C) E-D.			\$ *000		\$'000
l. Products — Concluded:					
Lacquers Leather dressings and finishes (except polish) Lighter fluid		371, 986	953 2,070 286	372, 575	3,010 258
Matches, in books	No. of books	1, 124, 683, 317	4,146	1,260,952,872	4,377
Oils, sulphonated: Castor Cocoanut	lb.	422,760 54,575	77 10	500,061	87
Neat's foot Other, including special hlends	2.0	183,637 1,778,820	201	1, 171, 684	174
	4.0				
Oils, except sulphonated Paints, ready mixed (interior and exterior types)	Imp. gal.	15, 169, 594 338, 682	2,640 1,262	17, 939, 708 419, 759	3,568 1,592
Pest control products: Agricultural dusts and sprays (arsenicals, synthetic organics, copper compounds and seed treatments) Herbicides (chlorates, borates, 2, 4-D, 2, 4, 5-T, etc.) Other agricultural dusts			2,891		7, 562
and sprays			7, 181		5,972
Household and industrial insecticides (lumigants, powders, dusts, sprays and			5, 276	b 6	
Rodenticides (mouse and rat poisons, gopher poisons, etc.)		P 4	161		5, 624 179
Other pest control products		4.4	1,937		1,621
Pitch Polishes:	ton	90,072	3,781	ž.	l.
Automobile Brass		* *	840 33		977
Floor wax: Paste Liquid (including self-polishing) Furniture:	lb. Imp.gal.	6,703,602 4,719,708	3, 157 14, 129	6, 191, 581 4, 594, 807	3,013 13,786
Cream. Oil Sliver:		• •	116 385	::	101
Paste, liquid or cream			49		134
Paste Liquid or cream Other polishes			964 1, 194 66		963 939 527
Printers' rollers (see also Section A)			933		864
Rust preventatives		•••	1,070		1, 456
Soaps: Liquid Soft	lþ.	7,017,288 92,76i	2,276	4,596,669 323,151	1,055
TextileOther	4 4	195, 639 4, 831, 691	43 624	174, 222 6, 272, 312	33 1,349
Sweeping powders	Imp. gal.	879, 210	983 185	1	1,081
Textile and leather specialties		4 +	3,994		4,307
Wood preservatives All other products		* 4 *	718 78, 747	4 4	1,366 93,678
. Amount received in payment for work done on materials and products owned by others			1,118	444	1,324
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above.			(3,443)		(3, 392)
above			(3, 443)		(0,002
Total adjusted value of shipments and work done			193, 140		213, 582
Grand totals			214, 099		236, 501
The major of Control of the Control		* * *	7.1,000	* * *	400, 001

¹ Confidential, included with "All other products".

TABLE 14. Shipments of Selected Goods of Own Manufacture - All Industries

(Includes shipments from other industries which manufacture, as a secondary activity, the commodities listed)

A. Printing Inks and Printers' Rollers, 1961-65

	Year	Printing	Printers' rollers and composition	
		pounds	\$,00	00
961		35, 539, 000	17,698	1,065
962		37, 118, 000	19,392	1,060
963		38, 557, 000	20, 322	I, 144
964		40,212,000	22, 034	1,202
965	***************************************	42,097,000	27,054	1, 181

TABLE 14. Shipments of Selected Goods of Own Manufacture - All Industries - Continued B. Writing Inks. 1961-65

Year	Selling value at plant
	\$'000
)61	650
962	636
63	600
64	482
65	327

C. Boiler Compounds, 1961-65

	Selling value at plant						
Year	For use by railroads	For marine use	For industrial use	Total			
	\$*000						
1961	190	189	3,976	4,355			
1962	182	174	3,948	4.304			
1963	174	157	4,063	4,394			
1964	192	182	5,170	5,544			
1965	1	262	5,519	5,781			

D. Charcoal, 1961-65

Year	Quantity
	tons
961	13,398
162	17,324
963	15,098
64	24, 294
965	20,013

E. Disinfectants and Deodorants, 1961-65

	Selling value at plant		
Year	Disinfectants	Deodorants ²	
	\$'000		
961	1,216	1,613	
62	1,844	1,909	
63	2.448	2,034	
64	2, 428	2, 395	
65	2,536	2,827	

F. Pest Control Products of All Kinds, 1961-65

Year	Selling value at plant
	\$'000
61	12, 962
62	13,969
63	12,943
64	12,348
65	17.364

See footonote at end of table.

TABLE 14. Shipments of Selected Goods of Own Manufacture - Ali Industries - Coaliqued G. Book Matches, 1961-65

Year	Quantity	Selling value at plant
	No.	\$,000
961	747, 034, 000 864, 146, 000 943, 927, 000 1, 124, 683, 000 1, 260, 953, 000	3,023 3,372 3,597 4,146 4,377

H. Sweeping Compounds, 1961-65

Year	Selling value at plant
	\$'000
961 962	1. 104 1. 055
963 964	1, 095 1, 051
965	1,091

1. Herbicides (Weed Killer), 1961 - 65

Year	Selling value at plant
	\$'000
961	4. 252 6. 051 6, 205 7, 181 6. 974

J. Polishes, 1963 - 65

Product	1963	1964	1965
Floor wax, paste	8, 112, 000 3, 786	7,524,000	6, 800, 493 3, 235
Floor wax and polish, liquid Imp. gal. \$'000 Shoe polishes and dressings	5, 289, 000 15, 419 2, 491 664	5,526,000 15,998 2,739	5, 619, 886 15, 789 2, 263
Shoe polishes and dressings Furniture polish Stove polishes Brass polishes Silver polishes	175 221	16 l 197	151 262
Auto polishes, including wax Polishes, kind not specified Totals	844 136 23,736	840 244 24.241	977 2.811

K. Creosote Oils, Pitch and Refined Tars, 1961-65

Year	Creosote and other oils	Pitch	Refined tar, tarvia, etc.
	Imp, gal.	tons	Imp. gal.
1961 1962 1963 1964 1965	9,202,000 7,418,000 8,881,000 7,551,000 8,422,000	84,000 90,000 87,000 100,000 87,000	3,754,000 6,131,000 3,610,000 1,845,000 617,000

L. Crude Tar Used in Tar Distilleries, 1961-65

Year	Imp. gal.
961	30,551,000 32,818.000 30,950,000 30,075,000 26,431,000

See footnotes at end of table.

TABLE 14. Shipments of Selected Goods of Own Manufacture - AH Industries, 1964 and 1965 - Concluded M. Adhesives and Cements, 1964 and 1965

	19	964	1965				
Year	Quantity	Value of factory shipments	Quantity	Value of factory shipments			
		\$1000		\$'000			
inoleum cement		891		1, 179			
Rubber adhesives:							
Neoprene gal.	596,000	2,342	666,000	2,434			
Reclaims	110,000	318	79,000	216			
Other (including natural rubber)	1,367,000	4,613	1,692,000	5.471			
ynthetic restn adhesives:							
Polyvinyl acetate	19,651,000	6,038	19,673,000	5,668			
Other	6	6	6	6			
ilue;							
Bone and hide? lb.	6,276,000	1,559	6,553,000	1,564			
Casein	1,032,000	245	1,419,000	425			
Fish	1.1	263	4 4	410			
Flexible lb.	2,660,000	638	3,519,000	812			
Vegetable:							
Dry	4,200,000	620	5,889,000	660			
Liquid "	17.114,000	2, 085	16,820,000	1,975			
ucilage and paste		1,866		1, 906			
extrines*	14,850,000	1,425	13, 693, 000	1.694			
dhesives and cements, other		3,699		3,420			

TABLE 15 Principal Statistics classified by Industry Sub-group, 1961-65

Year and industry			Manufacturing activity							Т	Total acti	vity		
	Estab-	Production and related workers		cost of		Value of shipments	Cost of Cost of	f shipments	Value	Working and pa	owners artners		otal oyees	Total
	ments	Number	Man- hours paid	Wages	elec- ar	materials of goods and of own supplies manu- facture	manu-	Number	With- drawals	Number	Salaries and wages	value added		
No.		'000			\$'000			\$'000		\$.	000			
Manufacturers of printing inks:														
1961	32	630	1,370	2,674	193	8,362	19,038	10,571	Х	X	1,222	5,658	11,512	
1962	34	662	1,402	2,753	191	8,613	20,056	11,535	3	5	1,202	6,083	12,703	
1963	35	674	1,406	2,874	205	8,981	20, 377	11,353	X	X	1,215	6,402	12,713	
1964	37	691	1,497	3, 164	220	10,009	20, 959	10,779	х	Х	1,242	6,876	12, 443	
1965	37	676	1,495	3, 297	247	11,042	22, 918	11,773	Х	Х	1, 242	7,320	14, 059	
Other chemical industries, n.e.s.:														
1961	313	3, 126	6,605	11,463	2, 367	77, 241	150, 206	72,553	X	Х	6,661	30, 445	81, 170	
1962	313	3.232	6,728	12,079	2,499	87, 192	167, 207	77, 558	67	240	6,747	32, 243	87.752	
1963	317	3.309	7, 134	13,160	2, 556	94, 151	178, 398	82, 174	х	Х	6,849	34,381	92, 795	
1964	328	3,448	7, 368	13,940	2, 593	101,419	193, 140	89,664	х	Х	7, 155	37, 127	106, 155	
1965	317	3, 565	7,732	14,814	2,741	114,514	213,582	98, 538	х	Х	7, 558	40,504	111.441	

Confidential, included with "For marine use".

Does not include personal type.

Calcium arsenate, lead arsenate, lime-sulphur solution, Paris green, sodium arsenate, sodium arsenite and special poisons, sprays, powders, etc., usually classed as pest control products, are included in this category; herbicides shown separately in Table 1 are not included.

Includes seif-polishing wax.

Confidential, included with "Polishes, kind not specified".

The largest volume of adhesives in this class is accounted for by a group of urea-formaldehyde and phenal-formaldehyde resin solutions which are sold for other applications as well. Under these circumstances it is difficult to develop separate comprehensive figures for this class of adhesive which are not likely to be sujbect to misinterpretation. For this reason details on this class of adhesive are omitted; however, the reader is referred to totals for urea-formaldehyde and phenol-formaldehyde resins for all applications which are carried in Table 5 of the report, Manufacturers of Plastics and Synthetic Resins, Catalogue No. 46-211.
Includes some imported glue used to increase the bonding strength of this type of glue.
Listed for first time in 1964. Not previously considered as "Adhesives" for the purpose of this compilation.

List of Establishments classified to this Industry, 1965

(Does not include establishments classified to other industries, which as a secondary activity, manufacture products (Theory)

Name Location A. Manufacturers of Printing Inks Quebec: 5520 Chabot, Montreal 8490 Jeanne Mance St., Montreal 7147 Park Ave., Montreal 130 Dupont St., Montreal 400 Aqueduct St., Montreal 1081 Smith St., Montreal 6658 Esplanade Ave., Montreal 6765 Hutchinson, Montreal 880 De l Ault and Wiborg Div., Interchem Canada Ltd.
Canada Printing Ink Company Limited, The
Columbia Carbon (Canada) Ltd.
Comm-Lith Chemicals Ltd.
Frontenac Ink Works Limited
Gresham Company Regid., The
Parkinson Inks (Montreal) Ltd.
Sinclair and Valentine Company of Canada Limited
Schmidt Printing Inks of Canada Schmidt Printing Inks of Canada 82 Peter St., Toronto
345 Carlaw Ave., Toronto
506 Evans Ave., Toronto
2 Sheffield St., Toronto
24 Bethridge Rd., Rexdale
440 Birchmount Rd., Toronto
821 Queen St., Toronto
820 Agoan Ave., Toronto
821 Abson Ave., Toronto
82 Hobson Ave., Toronto
82 Hobson Ave., Toronto
83 Nashville Ave., Toronto
84 Ronson Dr., Rexdale
133 Cartwright, Toronto
102 Church St., Toronto
103 Nightingale Ave., London
84 Martin Ross Rd., Downsview
84 Clarkson Ave., Toronto
103 Agoan Ave., Toronto
104 Madison Ave., Toronto
105 Queen's Quay E., Toronto Ault and Wiborg Div., Interchem Canada Ltd.

Bowers Printing Ink Co. of Canada Ltd.

Canada Printing Ink Company Limited, The
Canadian Fine Color Co. Limited
Columbian Carbon (Canada) Ltd.

Gaetjens, Berger and Wirth (Canada) Ltd.

General Printing Ink Corporation of Canada Ltd. General Printing Ink Corporation of Canada Ltd.
Hendershot Inks Ltd.
Hostmann-Steinberg (Canada) Ltd.
Inter-Provincial Inks Limited
Kohl and Madden Printing Ink Co. of Canada Ltd.
Manton Printing Inks Ltd.
Markrite Manufacturing Company
Parkinson Inks Ltd.
Rieger Flexo and Gravure Ltd.
Rieger Printing Ink Co. Ltd.
Sinclair and Valentine Co. of Canada Ltd.
Tanzer Printing Inks Ltd.
Toronto Star Ltd. Manitoha: Ault and Wiborg, Div., Interchem Canada Ltd.
Sinclair and Valentine Company of Canada Limited 321 Stanley, Winney 310 Herry St., St. James Alberta: 210 - Ini E. F. Calmir 10333 - 112th St., Edmonton Ault and Wiborg Div., Interchem Canada Ltd.
Canada Printing Ink Company Limited, The British Columbia: Ault and Wiborg Div., Interchem Canada Ltd.
Cal/Ink Chemical Co. of Canada Ltd.
Columbian Carbon (Canada) Ltd.
Rieger Printing Ink Co. Ltd.
Sinclair and Valentine Company of Canada Limited 496 Prior, Vancouver 1410 William St., Vancouver 1370 E. Georgia St., Vancouver 688 Derwent Way, New Westminster 1277 E. Georgia St., Vancouver B. Other Chemical Industries, n.e.s. Prince Edward Island: Hancock Laboratories Nova Scotia: Christie Products Jet Charcoal
Marden-Wild of Canada Ltd.
Nu-Mac Manufacturing Company Limited
Swift Canadian Co. Ltd. Bridgewater Rockhead Works, Halifax Dayspring New Brunswick: Richibucto Laurentide Chemicals Inc. Quebec: Actol Chemical Ltd.
Adams Chemical Company Limited
Allaire, A.E. Reg'd
Anachemia Chemicals Ltd.
Anti-Hydro of Canada Ltd.
Areo-Feu Canada Ltée
Arol Chemical Co. Ltd.
Aymor Limited
B.B. Chemical Co. of Canada Ltd.
Bardahl Lubricants (Canada) Ltd.
Barschel and Co.
Bean, D.D., and Sons (Canada) Ltd.
Betz Laboratories Ltd.
Bilodeau, Claude Delson 4905 Dagenais St., Montreal 2071 Florian, Montreal 500 - 2nd Ave., Ville St-Pierre 2070 Favard St., Montreal Jonquière 2520 Bates Rd., Montreal 431 St. Helen, Montreal 4445 Hochelaga St., Montreal Pointe-Claire
955-14 Ave., Laching
St. Césaire
1000 Sherbrooke St., Laching
St-Fabien-de-Panet

Name

Location

B. Other Chemicals Industries, n.e.s. - Continued

Quebec - Concluded:	
Blachford, H.L., Limited Canadian Adhesives Ltd.	977 Aqueduct St., Montreal 420 Marien Ave., Montreal Fast
Carron, Joseph	La Macaza
Carter's Ink Co. of Canada Ltd. Cartier Chemical Co. Ltd.	4501 Drolet St., Montreal 445 - 21 Ave., Lachine
Cascade Charcoal Co.	Herouxville
Charcoal Supply and Sales of Quebec Ltd. Chipman Chemicals Limited	Weedon Centre Buckingham
Chemical and Technical Services Inc.	9120 St-Laurent, Montreal
Chemor Corporation Ltd. Clough Chemical Company Ltd.	236 St.Augustin St., Montreal St-Jean
Clough Industries Ltd.	1375 Cote Verte, Montreal
Colloids of Canada Ltd. Combustion Chemical Co. Reg'd.	Granby St-Basile Le Grand
Commercial Alcohols Ltd.	3120 Notre Dame St. E., Montreal
Dansereau, Alex., Cie, Ltée Davies Irwin Limited	St-Boniface 121 Bates Rd., Town of Mount Royal
Davison Chemical Co. Ltd.	Valleyfield
Dominion Flour and Paste Co., The Domtar Chemicals Ltd.	2619 Charlemagne, Montreal Ville La Salle
Dorset Industrial Chemicals Ltd.	120 - 21st Ave., Lachine St. Raymond
Dufresne, Paquet et Cie, Ltée Dural Products Ltd.	Dorval Station
Dust-Less Sweeping Powder Enrg, Dust-No-Dirt Mfg, Co,	1280 Ste-Elizabeth, Montreal 6572 Chateaubriand, Montreal
Entrol Limited	Mille Isles
Gelex Limited Grace, W.R. and Co. of Canada Ltd.	1407 Iberville St., Montreal 255 La Fleur Ave., Ville La Salle
Industrial Adhesives Ltd.	2524 Bois Franc Rd., St-Laurent
Inter-City Petroleum Co. Kem-O-Tex Chemicals Ltd.	3670 Gouin Blyd, East, Montreal Nord 425-21st Ave., Lachine
Kennedy, W. Alan, Limited	112 McGill St., Montreal
Kleen-Flo Corp. Laboratories Choisy Ltée	8677 Delmeade Rd., Mount Royal Louiseville
La Briquette Degelis Ltée (degels Charcoal Ltd.)	Ste-Rose-du-Dégelé 6715 Chateaubriand, Montreal
Laurentian Concentrates Ltd.	Thurso
Laurentide Chemicals Inc. Les Produits Marquette Limitée	Shawinigan Sud 25 Courcelette, Quebec
Lignosol Chemicals Ltd.	10, Blvd des Capucins, Quebec
Madelon Degel Enrg. Magnus Chemicals Ltd.	6296 St-André, Montreal 4040 Masson St., Montreal
Metasol Canada Ltd.	245 Victoria Ave., Westmount
Moran Chemical Co. Ltd. Morvan Ltd.	7944 - 14 Ave., Ville St-Michel 531 St-Louis, Lachine
National Charcoal Co.	L'Annonciation
National Starch and Chemical Co. Canada Ltd. Osmose Wood Preserving Co. of Canada Ltd.	2125 Rembrance Rd., Lachine 1080 Pratt Ave., Outremont, Montreal
Para Products Corp. Lid. Pentagon Chemicals Limited	10581 L'Archevêque, Montréal Nord Greenfield Park
Polycol Ltd.	6645, rue Magloire, St-Leonard
Printeraft Supply Co. Ltd.	385 Concord, Montreal 254 Queen St., Montreal
Produits Chimiques Empire Inc.	720 St-Vailier W., Quebec
Produits Durables Enrg. Quebec-O-Chimic Inc.	
Quinn, K.J.&Co. (Canada) Ltd.	Granby
Record Chemical Co. Ltd. Richelieu Chemical Co. Ltd.	840 Montée de Liesse, Montreal 144 Laurier St., St-Jean 550 Sebastopol St., Montreal
Robert Chemical Co. Ltd. Robertson, J.S. Ltd.	550 Sebastopol St., Montreal 175 Lagauchetière St. W., Montreal
Royal Ink and Blacking Co.	17 Ontario St. E., Montreal
Sanfax Corp. (Canada) Ltd. Service Adhesives Corp.	8203 Montreal - Toronto Blvd., Montreal West
Sew Fast Sales Reg'd.	Lachute
Sherwin-Williams Co. of Canada Ltd. Siltan Chemicals Reg'd.	2875 Centre St., Montreal St-Joseph
Stahl Finish Co. (Canada) Ltd.	380 Deslauriers St., St-Laurent
Success Wax Limited	238 St-Vallier East, Quebec 215 Maguire St., Montreal
Trio Packaging Ltd.	
Union Products Inc.	Ville St-Michel
Vaillancourt, A. Waldox Corporation	R.R. 1, Val Limoges 7498 - 19th Ave., St-Michel, Montreal
West Chemical Products Ltd.	5621 Casgrain Ave., Montreat
Wolverine Products and Sales Ltd. Wonder-Sweep Mfg, Reg'd.	8020-17e Ave., Ville St-Michel St. Andrews East
Wood, G.H. and Co. Ltd.	Mount Royal
Ontario: Accratex Products & Dev. Ltd.	Scarborough
Acheson Colloids (Can.) Ltd.	Shaver St., Brantford
Adams, J.C., Co. Ltd. Aerocide Dispensers Limited	Orangeville 13 Bethridge Rd., Rexdale
Aerosol D.D.T. Bug-Blitzer Co.	10 Dell Park Ave., Toronto
Agrosol Packaging Ltd	2238 Harold Rd., Burlington
Airkem of Canada Ltd.	

Name

Location

B. Other Chemical Industries, n.e.s. - Continued

Ontario - Continued;	
Alchem Limited	
Amchem Products Inc. Apco Chemicals Ltd.	2224 Walker Rd., Windsor 10 Industrial St., Leaslde
Archer-Daniels-Midland Co. (Canada) Ltd.	200 Fairbank Ave., Toronto
Ardox Limited	Niagara-on-the-Lake
Armstrong-Lang Laboratories Ltd.	
Atlas Chemical Industries Canada Ltd.	135 Elgin St., Brantford
Bars Leaks Distributors Ltd, Beacon Chemicals of Canada Limited	2776 Charles St., Windsor Milton
Bell Chemicals Ltd.	
Bellak Brothers Limited	1 Croft St., Toronto
Berlou Company (Canada) Limited, The	Box 84, London
Bird-Archer Co. Limited, The Blachford, li, L., Limited	Cobourg 40 Titan Rd., Etobicoke
Blake Laboratories Ltd.	
Rive Rird Dust Absorber	459 McArthur Rd Ottawa
Bobby Calf Finishes and Dyes Borden Chemical Co. (Canada) Ltd., The	Newmarket
Boyle-Midway (Canada) Ltd., The	395 Coronation Dr., West Hill Evans Ave, Toronto
Bubble Bath Laboratories Ltd.	Dunnville
Budget Products Limited	West Lorne
Bush Roller Co, Ltd, C.C. Chemicals Ltd,	
Canada Glur Co, Ltd.	
Canada Rex Spray Company Limited	Brighton
Canadian Aniline and Extract Co. Limited	162 Ward Ave., Hamilton
Canadian Chem-Fuel Additive Corp. Ltd. Canadian Helmitin Co. Ltd., The	Richmond Hill 97 Shorncliffe, Toronto
Canadian Self Spray Dispensers	75 Saulter St., Toronto
Canadian Shaler Products Company Limited	29 Dartnell Ave., Toronto
Capo Polish Limited, The	Burlington
Carter, H.J., Limited Charcoal Supply and Sales of Ontario Ltd.	139 Stephsenson Ave., Toronto South River
Chevron Chemical (Canada) Ltd.	Oakville
Chipman Chemicals Ltd. Commercial Oil Co. of Hamilton Ltd., The	Box 100 Station C., Hamilton
Compagnie Parento Limited	420 Jackson St. W., Hamilton 70 Mack Ave., Scarborough
Connecticut Chemical (Canada) Ltd.	Curity and Hollinger Rds., Toolsto
Continental Chemical Co.	275 Ellerslie, Ave., Willowdaha
Copeland Products	7 Briarfield Dr., Don Mills
Cromac Chemical Co. Limited Dearborn Chemical Company Limited	200 Bentworth Ave., Toronto 2454-2464 Dundas St. W., Toronto
Delpex Adhesives Ltd.	133 Jefferson Ave., Toronto
Dodge Chemical Co. (Canada) Ltd., The	133 Jefferson Ave., Toronto 26 Cumberland St., Toronto
Dominion Essential Oils Co.	Bancroft Hamilton, Sault Ste. Marie, Toronto
Domtar Chemicals Ltd. Deodor-x Company of Canada Limited	9 Phoebe St., Toronto
Drew, Chemical Ltd.	283 Station Rd., Ajax
Duhois Chemicals of Canada Ltd. Dura Chemical Co.	60 Kenhar Dr., Weston 948 Barlington St. E., Hamilton
Dustbane Enterprises Ltd, (Dustbane Div.)	Avenue "K", Ottawa
Dye and Chemical Co. of Canada Ltd.	
Eckels, H.S. and Company (Canada) Ltd. Eddy Match Company Limited (Eddy Match Div.)	349 Olivewood Rd., Toronto Pembroke
Elco Lubricant of Canada Ltd.	200 Fairbank Ave., Toronto
Elco Lubricant of Canada Ltd. Embalmers Supply Co. of Canada Ltd., The	42 Haas Rd., Rexdale
Everett and Barron of Canada Ltd. F.M.C. Machinery and Chemicals Ltd. (Niagara Brand Chemicals Div.)	914 Dufferin St., Toronto
Fairview Chemical Company	Burlington 56 Newcastle St., Toronto
Flexpac Products Ltd.	819 Farewell Ave., Oshawa
Flexpac Products Ltd. Forsythe Lubricating Associates Ltd.	203 McNabb St. S., Hamilton
Frisco Builders Specialty Ltd.	365 Enford Rd., Richmond Hill 215 Midwest Rd., Scarborough
Fuller, H.B. Co. (Canada) Ltd. Grace, W.R., and Co. of Canada Ltd.	66 Hymus Rd., Scarborough
Grant Products Ltd.	Don Miils
Halton Chemical Co. Ltd.	Burlington
Harchem Limited Hart Chemical Ltd.	Fort Erie 120 Victoria Rd. S., Guelph
Hercules Powder Company (Canada) Ltd.	Burlington
Heritage Manufacturing Co. Ltd. Holcomb, J.1., Mfg. Co. of Canada Ltd. Hotlingshead, R.M., Co. of Canada Ltd., The	60 Alness St., Downsview
Holcomb, J.I., Mfg. Co. of Canada Ltd.	890 Caledonia Rd., Toronto Bowmanville
Howard, A.H., Chemical Co, Ltd.	Orangeville
Huntington Laboratories Ltd.	Bramalea
Industrial Adhesives Ltd.	90 Tycos Prive, Toronto
Industrial Chemicals and Solvents Ltd. Interchem Presstite Ltd.	995½ Barton E., Hamilton Georgetown
International Waxes Ltd.	50 Salome Dr., Agincourt
Interpace Canada Ltd.	Burlington
J.W. Enterprises Reg'd. Johnson, S.C., and Son Ltd.	Maple Brantford
Keiner and Co, (Canada) Limited	10 Trent Ave., Toronto
Kem-San Products Ltd.	1064 South Service Rd., Oakville
King Calcium Products Co. Ltd.	Campbellville Frid & Chatham Sts., Hamilton
Kiwi Polish Co. (Canada) Ltd., The Lastoplex Chemicals	11 Oakland Ave., Weston
Lecithin Products (Canada) Ltd.	48 Dundas St., Belleville
Le Page's Limited	404 Kipling Ave., Toronto
Lincoln Chemicals Ltd. London Laboratories	St. Catharines 48 Paddington Ave., London
BOREOU DANGEROUSE	1 management (STC) - MONROW

Name

Ontario - Concluded:

Location

B. Other Chemical Industries, n.e.s. - Continued

Lorax Chemical Co. Lubrizol of Canada Ltd. M and T Products of Canada Ltd. McKibbon, E., Ltd.	Scarborough 1800 Thorold Stone Rd., Niagara Falls 670 Strathearne Ave. N., Hamilton 127 Raleigh Ave., Toronto
MacCallum Mfg. Co. Ltd. Machon Sealing Wax Co., The Maitland Development Co. Ltd.	2 Primrose Ave., Toronto 498 Eastern Ave., Toronto Maitland
Master Builders Co. Limited, The Mercury Chemical Co. Ltd. Momar Canada Limited	North York Twp. 1005 Walker Rd., Windsor
Morningstar-Paisley of Canada Ltd. National Starch and Chemical Co. (Canada) Ltd.	19 Vanley Cres., Downsview 7 Kenhar Dr., Weston 363-379 Wallace Ave., Toronto
New Surpass Petrochemicals Ltd. Nonsuch Products	36 Upton Rd., Scarborough 2398 Haines Rd., Cooksville 123 St. George St., London
Norda Limited North American Ferites Ltd.	2 Plants: Vankleek Hill, 833 King St. W., Toronto 3336 Elmbank Rd., Malton 311 Adelaide St. E., Toronto
Nymoc Products Co. Parker Rust Proof Company of Canada Ltd. Penn Chemicals Ltd.	311 Adelaide St. E., Toronto 165 Rexdale Blvd., Rexdale 1408, Kingston Rd., Toronto
Pennsalt Chemicals of Canada Ltd. Perma-Flex Industries Ltd.	Oakville 90 Bridgeland Ave., Toronto
Perolin Co, of Canada Ltd, Peterman Products Co, Plant Products Co, Ltd,	Rexdale 1 Bathurst St., London Port Credit
Plunkett Chemical Co. (Canada) Ltd. Poole, J.E. Co. Ltd., The Quaker City Chemical Co. of Canada Limited	302 Cumberland Ave., Hamilton 164 Bentworth Ave., Toronto 16 Birmingham St., Hamilton
Radiator Specialty Co, of Canada Ltd. Red Line Chemicals of Canada Limited Reeves, L.A., Ink Co. Ltd.	340 Gerrard St. E., Toronto Mimico 217 Niagara St., Toronto
Reliable Chemical Products Co. Renovator Manufacturing Co. Ross, Frank T., and Sons (1962) Ltd.	85 Cannon St. W., Hamilton 625 Bartlett Dr., Windsor 18 Clvic Rd. Scarborough
Roy Chemicals and Sales Russell, L.B., Chemicals (Canada) Ltd. S.A.C. of Canada Ltd.	403 Windermere Rd., Windsor 12 Carlaw Ave., Toronto 204 Evans Ave., Toronto
Scholler Brothers Limited Sel-Rex of Canada Ltd. Shell Canada Limited (Pesticide Plant)	Welland & Vine Sts., St. Catharines 1770 Woodward Dr., Ottawa Simcoe
Shrader, Ralph, (Canada) Ltd. Simoniz Company Ltd. Sitko Products Co.	3418 Mavis Rd., Cooksville 244 Bartley Drive, Toronto 360 Antwerp Ave., Sudbury
Sluyter Chemical Corp. Ltd. Somar Research Institute Ltd.	50 Wickware Gate, Scarborough 67 Frederick St., Toronto
Standard Wax Co. Stanley Home Products of Canada Ltd. Stein-Hall Limited	80 Ossington Ave., Toronto 140 Ann St., London 465 Coronation Dr., West Hill
Sterne, G.F., and Sons Ltd. Strike-Rite Matches Limited Superior Biochemicals of Canada Ltd. Swift Canadian Co, Ltd.	126 Bruce St., Brantford 100 Falcon St., London 50 Raleigh Ave., Scarborough 1960 St. Clair Ave. W., Toronto
Taylor Atlas Products Ltd. Technical Adhesives Ltd.	Woodbridge Cooksville
Temuss Products Canada Ltd. Tumbler, J.A. Laboratories Ltd., The Unichem Company Ltd.	Ajax 2135 Lawrence Ave. E., Scarborough 51 Comstock Rd., Scarborough
Uniform Company Ltd. Van Camp Products and Sales Ltd. Ware Chemical of Canada Ltd. Washburn, T.F. Canada Ltd.	122 Manville Rd., Scarborough 60 Clarkson, Toronto 152 Norseman St., Toronto Preston
Wilson Laboratories Limited Wolverine Cements Ltd. Wood, G.H., and Co., Ltd.	Dundas 200 Grand River Ave., Brantford Queen Elizabeth Blvd., Toronto
Wynn's Friction Proofing Canada Ltd. Xzit Chemicals (Eastern Canada) Ltd.	Rexdale Port Colborne
Manitoba: Chipman Chemicals Limited	1040 Coulter Ave., Winnipeg
Continental Chemicals Limited Continental Chemicals Ltd, Dustbane Mfg. Div., Dust bane Enterprises Ltd. Interprovincial Co-operatives Ltd. Printer's Roller Co. Sherwin Williams Co. of Canada Ltd. Switt Canadlan Co. Ltd. Ultra Modern Chemicals	93 Gomez St., Winnipeg 730 Madison Ave., Winnipeg 945 Marion St., St. Boniface 1045 Notre Dame Ave., Winnipeg 110 Sutherland Ave., Winnipeg Archibald St., St. Boniface 437 Kensington St., Winnipeg
Saskatchewan:	
Chipman Chemicals Limited Fairview Chemical Co. Ltd. Niagara Brand Chemicals, Div. of F.M.C. Machinery and Chemicals Ltd. Skyline Products Ltd.	Moose Jaw 1355 St. John St., Regina 1326 Atkinson St., Regina 1600 Toronto St., Regina
Alberta:	SECONDA CALCALANDA
Allied Chemical Services Ltd. Canada West Products Co. Eternacrete Products Ltd.	5507-1st St. S.E., Calgary 718 Second Ave. W., Calgary 14810-123rd Ave., Edmonton

List of Establishments classified to this Industry, 1965 - Concluded

Name

Location

B. Other Chemical Industries, n.e.s. - Concluded

B. Other Chemical Industries,	n.e.s Concluded
Alberta - Concluded;	
Glazol Manufacturing Ltd. Helmer Chemical Co. Ltd. T-Line Chemicals Ltd. Wendar Adhesives Corp. Ltd.	7730 Macleod Trail, Calgary 222-35th Ave. N.E., Calgary 828-24 Ave. S.E., Calgary 8045 Coronet Rd., Edmonton
British Columbia:	
Adherite Products Ltd, Aero-Pak Sales Ltd. Ansell Chemical Co. Ltd. Bardahl Lubricants (Western) Ltd. Bri-San Chemicals Ltd. Chemco Manufacturing Co. Ltd, Coloron Industries International Ltd, Concrete Control Products Ltd. Dustbane Mfg. Div., Dustbane Enterprises Ltd. Eastwest Chemicals Ltd, Field, A.H.T., and Co. Ltd, General Dye and Chemical Co. Ltd. Goddard Chemicals Ltd. Grip-Tex Products Ltd. Industrial Formulators of Canada Ltd, Later Chemicais Ltd. Micro-Metals Compounds Ltd. Noxall Products Ltd. Oliver Chemical, Co. Ltd., The Peerless Products (1954) Ltd, Rayonier B.C. Limited (Silvachemical Div.) Renton Distributors Ltd. Sawyer's Supplies Simpson, Harold, Ltd. Swift Canadian Co. Ltd. (Adhesive Products) Tinit Manufacturing Co. Ltd. Universal Enterprises Ltd. Western Chemical Industries Ltd. Western Match Co. Ltd.	987 E. Cordova St., Vancouver 230 Brunette St., New Westminster Vernon 2060 W-i0th Ave., Vancouver 1121 S.W. Marine Dr., Vancouver 1196 E. Pender, Vancouver 843 West Road, Richmond 1477 S.W. Marine Drive, Vancouver 845 East Hastings, Vancouver 60 E-4th Ave., Vancouver 1603 Franklin St., Vancouver 1603 Franklin St., Vancouver 303 E-6th Ave., Vancouver 300-330 Lysander Lane, Richmond 5836-176th St., Cloverdale 1820 W. 3rd. Ave., Vancouver Penticton 625 Clarke Drive, Vancouver 1815 Franklin St., Vancouver 1815 Franklin St., Vancouver 1815 Fraser Hwy., North Surrey 604 East 5th Ave., Vancouver 7755 Venture St., Burnaby 48 Brunette St., New Wesminster 215 Belleville St., Victoria 236 East Esplanade, North Vancouver 14040 Enterprise St., Burnaby 1835 East Hastings St., Vancouver

CONCEPTS AND DEFINITIONS

Census of Manufactures

General

The Census of Manufactures is an annual mail survey covering Canada's Manufacturing Industries. It is based on the Standard Classification of Industries and full details concerning the system may be found in the Standard Industrial Classification manual, Catalogue No. 12-501 which is available from the Queen's Printer or the Dominion Bureau of Statistics. In summary, the Classification as it relates to the manufacturing industries provides for a breakdown into 140 industries arranged in 20 major industry groups. Of the 140 (3 digit) industries, 18 are further broken down into 55 (4 digit) sub classes. At the Canada level, principal statistics are collected and compiled for 176 separate industries. They cannot all be published separately by province, however, because of the confidential nature of the data in certain provinces.

The reporting unit for the Census is designated as the establishment (see definition of "Establishment" in following section) and a return is requested from every establishment classified to a manufacturing industry. Although respondents are required to submit reports covering the calendar year, financial year reports other than the calendar year are accepted in instances where respondents find it impossible to supply calendar year data from accounting records. When an establishment is operated for only part of a year a report is required covering the period of operation.

There are four different questionnaires used in the Census of Manufactures; (a) short form (b) long form (c) head office questionnaire and (d) commodity questionnaire. The short and long forms are used to obtain principal statistics and commodities shipped from establishments classified to manufacturing industries and differ only in the amount of detail requested. The short form is a single-sheet questionnaire sent to small manufacturers generally reporting shipments of less than \$100,000; this cut-off, however, varies somewhat between industries. The head office questionnaire is generally used for company head offices and/or auxiliary units separately located from the manufacturing establishment(s), (see following notes on Head offices and auxiliary units). The Commodity questionnaire is used to survey certain establishments which are coded (on the basis of their principal activity) to industries other than manufacturing in the Standard Industrial Classification system, but which undertake some manufacturing as a subsidiary activity. This single-sheet questionnaire is designed to collect information on the quantity and value of goods of own manufacture shipped by such establishments in order to achieve full coverage of domestically manufactured commodities (see the following note under Shipments).

The results of the Census are presented in some 135 publications. In addition to these annual industry publications there are annual summary reports for Canada and the provinces and special reports giving principal statistics by detailed geographic areas, by type of ownership and size of establishment. A special annual report covering the shipments of all manufactured commodities arranged in alphabetical order is also published.

Since 1960 the following major changes have been implemented in the Census of Manufactures; (a) a revised Standard Industrial Classification (b) a new establishment definition and (c) an extension of the establishment definition to cover the non-manufacturing activities of manufacturing establishments. The statistics presented in the reports reflect the complete implementation of these changes and enable comparisons to be made back to and including 1961. For a complete description of the procedures followed in establishing the revised series, reference should be made to the Explanatory Notes included in the 1960, 1961 and 1962 industry publications. The statistical framework within which the Census of Manufactures is now carried out is based on the following concepts and definitions which have been developed as part of a general programme to achieve a fully integrated system of economic statistics.

Establishment

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing activities. The majority of such establishments are firms but many firms have more than one establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements embodied in the following definition of the "establishment":

"The smallest unit which is a separate operating entity capable of reporting the following principal statistics:

Materials and supplies used Goods purchased for resale as such Fuel and power consumed Number of employees and salaries and wages Man-hours worked and paid Inventories Shipments or sales,"

Each establishment is required to report on all the activities carried out within it's accounting boundaries (except income from investments such as rent, interest and dividends) and data on the different activities (manufacturing, trading in goods not of own manufacture, construction by own labour

force, revenue from services, etc.) are requested to be reported separately. It should be noted that the statistics for separate activities are not completely consistent since some respondents cannot distinguish, in their records, materials, shipments and inventories relating solely to their own manufacturing activities. For example, inventory of goods purchased for re-sale may not be distinguishable from inventory of own manufactured goods. Complete consistency, therefore, can be obtained only at the "all operations" (total activity) level and for studies or statistical measures requiring accurate coordinated data, the "total" statistics should be used.

The number of establishments represents the number of operating units that are principally engaged in the activities of the manufacturing industries to which they have been classified. These units do not necessarily represent the total number engaged in the production of a commodity mainly produced in a certain industry. Some commodities are produced as secondary products in other manufacturing and non-manufacturing industries. It should be noted that head offices and auxiliary units which are surveyed separately are not included in the establishment count, (see following notes on head offices and auxiliary units).

Head Offices and Auxiliary Units

All head offices and auxiliary units of companies classified to the manufacturing industries such as sales offices, administrative offices, warehouses, laboratories, etc. are now surveyed as part of the Census of Manufactures.

These head offices and auxiliary units are either included in an establishment report or are surveyed by means of the head office questionnaire. The former is the most common case where a single establishment firm has its executive personnel, sales office, etc. located at the site of the manufacturing plant (establishment). The special head office questionnaire is generally used where a firm, regardless of the number of establishments, has separately located offices or auxiliary units. Such offices or units do not constitute establishments within the Census of Manufactures as they do not normally generate operational revenues, but give rise only to costs of operations (mainly salaries and wages) which are automatically included in the value of shipments or sales. Although not considered as establishments, and hence, not included in the "establishment" count for an industry, the operational costs are reflected in either the "Industry" statistics (3 or 4 digit level) or the "Major group" statistics (2 digit level) according to the following rules:

- (a) In the case of single establishment firms, statistics for separately located offices and units are classified to the same industry (3 or 4 digit) as the establishment;
- (b) In the case of multi-establishment firms, the statistics for such offices and units are coded to the same industry as the establishments of the firm, when all establishments are in the same industry (3 or 4 digit). When establishments of

such firms are coded (1) to different industries within a major group, (2) to industries in different major groups or (3) to industries in different divisions of the Standard Industrial Classification, then the statistics are included in the major group totals (2 digit level) in which the major part of the company's operations are classified. Although this may result in some distortion of major group statistics in the case of (2) and (3) the statistics at the industry (3 or 4 digit) level in all cases will be left free of these company-wide data.

Employees

(a) Production and related workers — Manufacturing activities

In addition to those engaged in production and assembling activities, they include those employed in storing, inspecting, handling, packing, warehousing, etc. They also include employees engaged in maintenance, repair, janitorial and watchman services and line supervisors (working foremen) engaged in similar work to that of the employees they supervise. For those establishments reporting on the "long" form, production and related workers engaged in manufacturing activity are reported as those receiving pay during the last pay period of each month, an average for the year being obtained by summing the monthly figures and dividing by 12. This procedure is followed even though the establishment did not operate in all months in order to arrive at equivalent annual full-time employment. The numbers are somewhat affected by turnover, in that employment is overstated when an employee changes employment during a pay period. In the case of those establishments reporting on the "short" form, respondents are requested to report average annual figures. The man-hours of production and related workers in manufacturing activity represent total man-hours paid (total hours at work during the calendar year plus hours not worked but nevertheless paid for, such as paid vacations, sick leave, statutory holidays, etc.). Data on man-hours are not collected from establishments reporting on the short form. Man-hours for these establishments are estimated on the basis of ratios derived from the 1958 census. During this census all establishments reported on the long form. In reporting overtime hours, respondents are requested to report only hours actually at work. It should be noted that the division of hours paid into production and related workers payrolls results in average hourly earnings and does not represent hourly wage rates which are collected and published by the Department of Labour and which are based on selected occupations.

(b) Production and related workers — Non-manufacturing activities

Such employees include those on manufacturing establishments' payrolls engaged in activities such as construction undertaken for the use of these establishments, some outside piece-workers employed in certain industries, logging employees who are reported as part of a sawmilling establishment and any other production workers who are not engaged in manufacturing-type operations.

(c) Administrative and office employees

This category includes all executive and supervisory officials such as presidents, vicepresidents, comptrollers, secretaries, treasurers. etc., together with managers, professional, technical and research employees, superintendents and factory supervisors above the line supervisor or working foreman level, and clerical staffs. Also included are employees in activities such as advertising, credit collections, purchasing, personnel, legal, medical, etc. It should be noted that prior to 1961 this category also included working owners and partners. Also included in this category are employees located at head offices or auxiliary units separately located from the establishment; these are generally included in the figures for the province in which they are located according to the rules outlined under "Head offices and auxiliary units" above.

(d) Sales and distribution workers

This category includes office personnel whose salaries are charged to selling expense, travelling salesmen, driver salesmen, truckdrivers and their helpers, etc. It may also include some sales employees who are reported as part of a manufacturing establishment but are not working at the establishment's location. These are generally broken down by province in cases where more than 15 employees are involved in any one province. The figures exclude persons working on a commission basis who are not considered regular employees of the establishment.

(e) Total Employees

This total comprises the foregoing categories including employees located at separately located head offices and auxiliary units. The numbers of employees included under categories (b), (c) and (d) are reported in the form of annual averages and represent as closely as possible full time employment; adjustments are made when reported figures indicate the existence of part time or seasonal employment. In all the above categories, figures on employment refer to the calendar year whether or not other establishment statistics can only be reported on a fiscal year other than the calendar year.

Working Owners or Partners

These are not now included in the statistics of employees and salaries and wages. There is some duplication in numbers when a person owns more than one establishment and is reported as a working owner on each Census return. Withdrawals of working owners are defined as amounts withdrawn by owners or partners for normal living expenses excluding withdrawals for payment of income tax.

Salaries and Wages

Salaries and wages refer to gross earnings of employees before deductions for income tax and employees contributions to social services such as sickness, accident and unemployment insurance, pensions, etc. They include all salaries, wages.

bonuses, profits shared with employees, the value of room and board where provided, commissions (paid to regular employees only) as well as any other allowance forming part of the worker's earnings. Payments for over-time are included. Figures on salaries and wages refer to the calendar year.

Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars, trucks, locomotives, etc.), not to purchases unless the quantities are substantially the same. Any fuel and electricity produced by establishments for internal consumption are not included in the total cost. Values represent laid down cost at the establishment including freight, duty, etc. Although fuel and electricity used is considered part of manufacturing activity it should be noted that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

Materials and Supplies

(a) Manufacturing activities

Figures represent quantities and laid down cost values, at the establishment, of materials, supplies and purchased components owned and used during the year in manufacturing activities and related processes. These statistics represent only commodity items or physical goods (cost of services or overhead charges such as advertising, insurance, depreciation, etc. are not included) whether purchased from others or received as transfers (in the form of materials, components or semi-processed goods) from other establishments of the reporting company. Included are maintenance and repair supplies not chargeable to fixed assets accounts and any amounts charged by other establishments for work done on materials owned by the reporting establishment. Cost of repairs or maintenance done by outside contractors and cost of returnable containers are not included.

(b) Non-manufacturing activities

1. Purchases for re-sale as such

Figures represent cost of materials or products purchased from others by the reporting establishment (or received as transfers from other establishments of the reporting company) for re-sale as such in the same condition as purchased. Included are any finished products received on consignment from other countries.

2. Other materials and supplies used

Figures represent the cost of materials and supplies, if any, used in new construction and in the production of machinery and equipment (for the use of the reporting establishment) by the establishment's own employees. Included are materials used for any capital repairs and alterations carried out by the establishment's employees. Amounts paid to outside contractors for construction and repair work are not included nor is the cost of

purchased machinery and equipment. Also included is the cost of office supplies not chargeable to fixed assets accounts and the cost of such other items of materials and supplies used as food, beverages and supplies for establishment-operated cafeterias and lunch counters, first aid and medical supplies, laboratory supplies, etc.

Shipments

(a) General

The figures represent revenue from all production, sales, services and related activities of reporting establishments with shipments valued in Canadian dollars at the point at which the establishment relinquishes control. The unsold portion at year end of consignment shipments in Canada is treated as inventory and not as shipments but all shipments to foreign countries for which the form B13 "Customs Canada Export Entry" has been completed, are treated as shipments.

In those industries where work on principal products extends over a relatively long period, (Fabricated Structural Metal Industry, Aircraft and Parts Manufacturers, Railroad Rolling Stock Industry and Shipbuilding and Repair Industry) the value of production rather than the value of shipments is recorded. There are certain establishments in other industries which also operate on a basis of progress payments. For these establishments, shipments are also adjusted to work put in place on the basis of the net change in progress payments over the year.

(b) Shipments of goods of own manufacture

These figures represent shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishments for work done. Included are revenue from repair and custom work, amounts received in payment for work done on materials owned by other establishments and the cost (book value) of any goods shipped on a rental basis.

All products and by-products of own manufacture shipped from the establishment are covered, including transfer shipments to sales outlets, distributing warehouses or to other manufacturing plants of the reporting firm, when such units are treated as separate establishments. The value of shipments are net of returned goods, discounts, returns, allowances, sales tax and excise taxes and duties, returnable containers and charges for outward transportation by common or contract carriers. Transportation or delivery expense incurred by the reporting establishment's own carriers are included.

Shipments of goods of own manufacture of establishments which are coded to some other division of the Standard Industrial Classification (on the basis of principal activity) but which are engaged in manufacturing as a subsidiary activity

are collected by means of the Commodity questionnaire referred to earlier. Such shipments together with shipments of goods of own manufacture of establishments forming the universe of manufacturing industries are compiled and recorded in the various industry publications.

(c) Shipments of goods not of own manufacture

These figures represent the net selling value at establishment (net of discounts, returns, allowances, sales taxes and excise duties and taxes and transportation charges by common or contract carriers) of all products or materials (including products transferred from other establishments of the reporting firm) sold as such in the same condition as purchased or received as transfers. For those industries which ship such goods on a rental basis, the value of shipments represents the book value of these goods. All sales of consignment goods from other countries are included.

(d) Other revenue

Figures represent the book value of fixed assets, if any, (new construction and machinery and equipment including major repairs, alterations, additions, modifications, installation and assembly work) produced during the year for the use of reporting establishments by the establishment's own employees and for which depreciation accounts are maintained. Included also are any revenues from the sale of electricity and from any operations performed by the establishment's own employees, such as revenue from goods produced or purchased for rental (the book value of such goods are included as part of shipments of goods of own manufacture or shipments of goods not of own manufacture), servicing revenues, commissions on sales (when not included in value of sales), revenue for companyoperated cafeterias and lunch counters and revenue from outside installation or construction work not related to the establishment's own products, sale of used materials (excluding sale of used fixed assets) research and development work, etc. As mentioned previously the figures do not include non-operating revenue such as rent, dividends, interest, etc.

Inventories

(a) Manufacturing activities

Values represent the book values of manufacturing inventory owned in Canada. Inventories held for which progress payments have been received are not included. Where progress payment accounts are maintained, the change in these accounts is treated as a net adjustment to shipments. Figures consist of inventory owned at the plant and at warehouses or selling outlets which are treated as extensions of establishments for the purpose of reporting shipments. Inventory owned in transit in Canada or on consignment in Canada is included. Goods shipped abroad and held in inventory are included in shipments. Opening inventories may differ from the closing inventories of the previous year because of changes in classification, the

receipt of revised data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.

(b) Non-manufacturing activities

Figures represent the book value of inventory of goods purchased for re-sale as such without further processing, owned by the reporting establishments and held at plants and at any warehouses or selling outlets which are treated as extensions of establishments. Other characteristics are the same as in (a) above.

Value Added

(a) By manufacturing activities

Figures are compiled by deducting the cost of manufacturing materials, supplies, etc. and fuel and electricity consumed from the (value of shipments of goods of own manufacture adjusted for changes in the value of inventories of finished goods and goods in process).

(b) By non-manufacturing activities

The figures are compiled by deducting the cost of goods purchased for re-sale (adjusted for changes in the value of inventories of goods pur-

chased for re-sale) and the cost of non-manufacturing materials and supplies used from the value of shipments of goods not of own manufacture, plus other revenue.

(c) By Total activities

The figures consist of value added by manufacturing activities plus value added by non-manufacturing activities. This total value added figure may, in some cases, be less than value added by manufacturing activities as a result of expenditures associated with non-manufacturing exceeding revenues from such activities or because of a decrease in inventory of goods not of own manufacture exceeding the mark-up on the sale of such goods. "Value added" is sometimes referred to as net output or net production. However, to arrive at the National Accounts concept of net production, or Gross Domestic Product at "Factor cost" it would be necessary to subtract also the cost of advertising, insurance and other business expenses which are not collected as part of the annual Census of Manufactures. "Value added" figures for the primary industries, manufacturing and construction are published in DBS publication Catalogue No. 61-202, "Survey of Production".

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