R

# CANADA

# DEPARTMENT OF TRADE AND COMMERCE DOMINION BUREAU OF STATISTICS CENSUS OF INDUSTRY

REPORT on the

BROOM, BRUSH & MOP INDUSTRY

in

CANADA

1928

Published by Authority of the Hon. James Malcolm, M.P., Minister of Trade and Commerce

OTTAWA

1930

47-201

## DEPARTMENT OF TRADE AND COMMERCE DOMINION BUREAU OF STATISTICS CINSUS OF INDUSTRY (TTAWA - CANADA

Dominion Statistician: Chief, Industrial Census: R.H. Ccats, B.A., F.S.S., (Hon), F.R.S.C. J.C. Macpherson

## THE BROOM, BRUSE AND MOP INDUSTRY IN CANADA, 1928

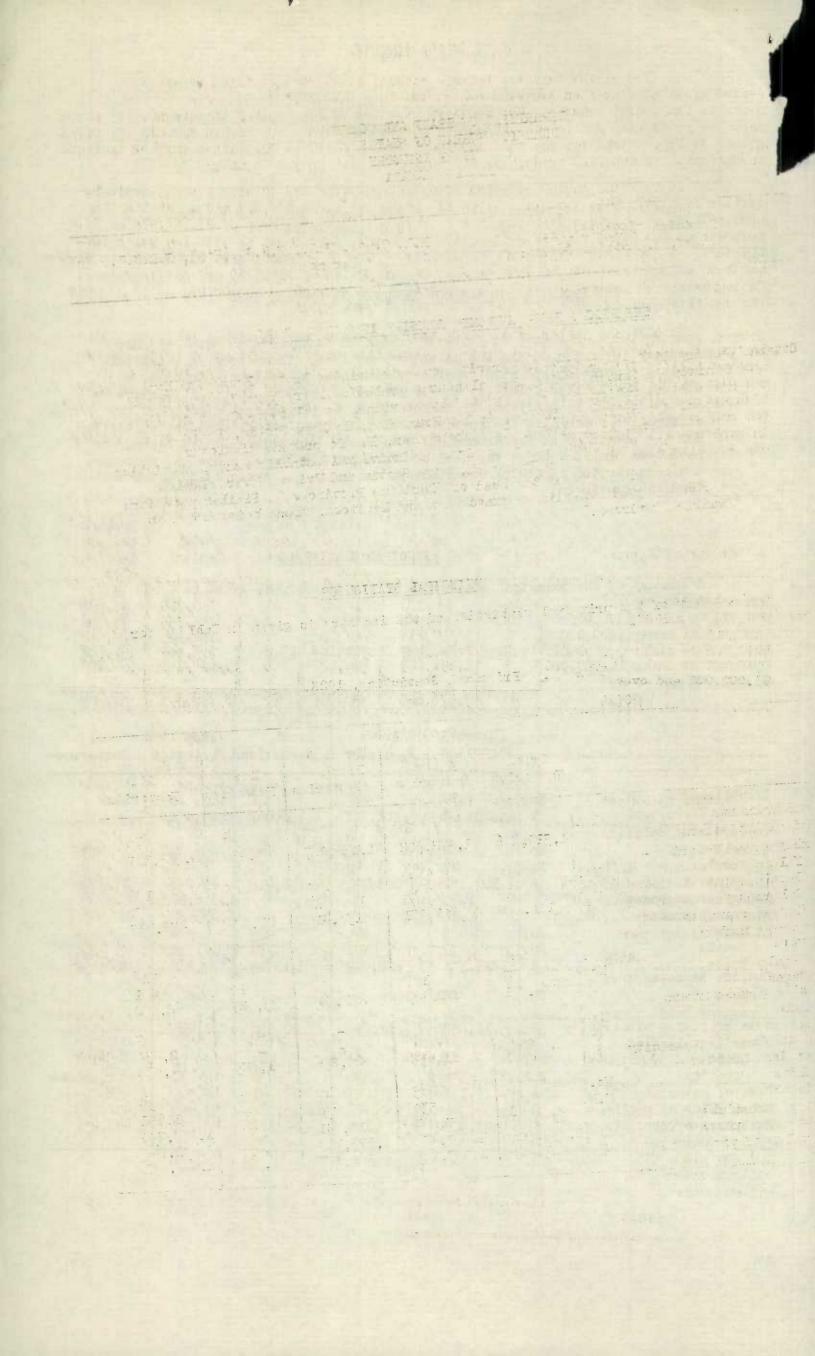
Ottawa, January 1930.— A report is herewith presented on the Broom, Brush and Mop Industry in Canada during the calendar year 1928. There were 76 establishments in operation and were located by provinces as follows:— Ontario, 43; Quebec, 23; British Columbia, 4; New Brunswick, 1; Nova Scotia, 1; Prince Edward Island, 1; Manitoba, 2; Saskatchewan, 1. To prevent disclosure of information concerning the operations of individual establishments, statistics for the provinces of New Brunswick, Nova Scotia and Prince Edward Island have been combined under the head of "Maritime Provinces." Similar procedure has been adopted regarding Saskatchewan and Manitoba, these being shown as "Prairie Provinces."

## PRINCIPAL STATISTICS

A summary of the principal statistics of the industry is given in Table 1 for the calendar year 1928.

Table 1. - Principal Statistics, 1928.

|   |           | Broom<br>Factories | Brush<br>Factories     | Broom &<br>Brush<br>Factories | Mop<br>Factories | All<br>Factories                |
|---|-----------|--------------------|------------------------|-------------------------------|------------------|---------------------------------|
| Establishments<br>Capital Investment          | No.       | 50<br>1,329,3.6    | 20                     | 2<br>1,136,067                | 4<br>85,432      | 76<br>4,363,107                 |
| Employees on Salaries -<br>Male               | No.       | 64                 | 76                     | 40                            | 6                | 186                             |
| Female<br>Salaries                            | No.       | 101,152            | 207,931                | 14<br>136,416                 | 27,238           | 472,737                         |
| Employees on wages (average number)-          |           | V ===              | 01                     | 000                           | 24               | 016                             |
| Male<br>Female                                | No.       | 438<br>37          | 245                    | 209<br>77                     | 10               | 916<br>231<br>862,152           |
| Wages<br>Outside piece-workers -              | \$ No.    | 284,551            | 282,429                | 271,745                       | 25,421           | 3                               |
| Male Amount Paid Cost of fuel & electricity   | \$ \$     | 2,030              | 11,658                 | 20,856                        | 1,025            | 2,030                           |
| Power installation -<br>Units                 | No.       | 73                 | 65                     | 47                            | 9                | 194                             |
| Capacity Cost of materials                    | H.P<br>\$ |                    | 530<br>657,287         | 730 610,841                   | 50<br>68,909     | 1,651<br>1,952,794<br>4,401,045 |
| Gross value of products Net value of products | \$ 5      | 1,239,346 623,589  | 1,830,472<br>1,173,185 | 1,173,728<br>562,887          | 157,499          | 4,401,045 2,448,251             |



Production

**Employment** 

In view of the tendency towards concentration in industrial enterprises, a series of tables has been prepared presenting in a threefold way the size of establishments in the broom, brush and mop industry measured by (a) capital investment, (b) gross value of production and (c) the number of persons employed, all within certain specified groups or limitations for the calendar years 1927 and 1928. The tables further indicate the movement of capital, production and employment within the industry.

In 1927 the number of establishments reporting was 80 with a total capital-ization of \$3,976,645, - a gross value of production of \$4,227,677 and a total employment of 1,370. Fourteen factories had a total capital investment of \$3,152,570 or 79.2 per cent of the total capitalization with an average investment of \$225,184 per establishment. Eighteen establishments had a gross value of production of \$3,444,276 or 81.4 per cent of the total output with an average production of \$191,349 per establishment. In employment 19 factories had 1,072 persons on the payroll, - an average of 56 persons per establishment and 78.2 per cent of the total employment.

In 1928 the number of establishments reporting was 76 with a total capitalization of \$4,363,107, - a gross value of production of \$4,401,045 and a total employment of 1,404. Fifteen factories had a total capital investment of \$3,516,793 or 80.6
per cent of the total capitalization with an average investment of \$234,453 per establishment. Nineteen establishments had a gross value of production of \$3,564,047 or 80.9
per cent of the total output with an average production of \$187,581 per establishment.
In employment 18 factories had 1,069 persons on the payroll, - an average of 59 persons
per establishment and 76.1 per cent of the total employment.

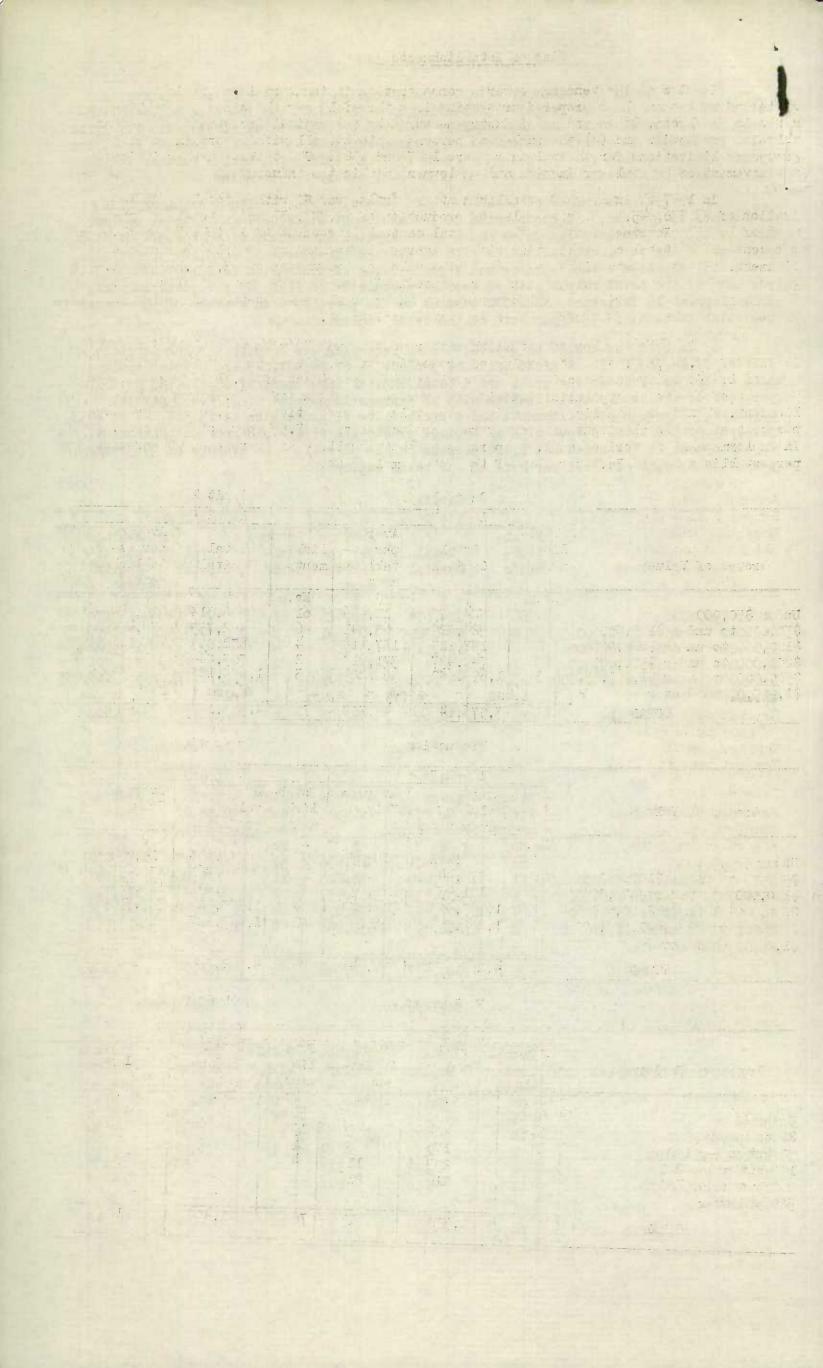
|                                |        |           | Capital  |        |           |                    |  |
|--------------------------------|--------|-----------|----------|--------|-----------|--------------------|--|
|                                |        | 1927      |          |        | 1928      |                    |  |
|                                | Estab- |           | Average  | Estab- |           | Average            |  |
|                                | lish-  | Total     | per es-  | lish-  | Total     | per es-            |  |
| Groups of Values               | ments  | Capital   | tablish- | ments  | Capital   | tablish-           |  |
|                                |        |           | ment     |        |           | ment               |  |
|                                | No.    | \$        | \$       | No.    | \$        | \$                 |  |
| Under \$50,000                 | 66     | 824,075   | 12,486   | 61     | 846, 314  | 13,874             |  |
| \$50,000 to under \$100,000    | 8      | 524,329   | 65,541   | 6      | 452,735   | 75,456             |  |
| \$100,000 to under \$200,000   | 1      | 187,115   | 187,115  | 14     | 672,039   | 168,022            |  |
| \$200,000 to under \$500,000   | 2      | 742,437   | 371,218  | 2      | 703,844   | 351,922<br>562,708 |  |
| \$500,000 to under \$1,000,000 | 3      | 1,698,689 | 566,229  | 3      | 1,688,125 | 502, 108           |  |
| \$1,000,000 and over           | -      | -         |          | -      | -         |                    |  |
| TOTAL                          | 80     | 3,976,645 | 49,708   | 76     | 4,363,107 | 57,409             |  |

|   |                                | 1927  |  |                          | 1928   |  |
|---|--------------------------------|---|--|--------------------------|--|--|
| Groups of Values  |                                | Average value of production                                   | Average<br>Value                         | Estab-<br>lish-<br>ments | Average value of production                                | Average<br>Value                                     |
| Under \$50,000<br>\$50,000 to under \$100,000<br>\$100,000 to under \$200,000<br>\$200,000 to under \$500,000<br>\$500,000 to under \$1,000,000<br>\$1,000,000 and over | No.<br>62<br>11<br>1<br>4<br>2 | \$<br>783,401<br>772,445<br>101,939<br>1,307,499<br>1,262,393 | \$ 12,636 70,223 101,939 326,875 631,196 | No. 57 11 2 4 2 -        | \$ 836,998<br>779,861<br>231,430<br>1,318,929<br>1,233,827 | \$ 14,684<br>70,897<br>115,715<br>329,732<br>616,913 |
| TOTAL   | 80                             | 4,227,677   | 52,846                                   | 76                       | 4,401,045  | 57,908   |

Production

|  |                                | - 1                       |                           |                                      |                            |                                  |
|--|--------------------------------|---------------------------|---------------------------|--------------------------------------|----------------------------|----------------------------------|
|  |                                | 1927                      |                           |                                      | 1928                       |                                  |
| Groups of Employees  | Estab-<br>lish-<br>ments       | Total<br>Employ-<br>ees   | Average<br>Employ-<br>ees | Estab-<br>lish-<br>ments             | Total<br>Employ-<br>ees    | Average<br>Employ-<br>ees<br>No. |
| Under 20<br>20 to under 50<br>50 but under 100<br>200 but under 200<br>200 but under 500<br>500 and over | No.<br>61<br>14<br>2<br>2<br>1 | No. 298 424 179 253 216 - | No. 5 30 89 116 216       | No.   58   13   1   4   -   -     76 | No. 335 447 78 544 - 1,404 | 78<br>136<br>-<br>-              |

Employment



# 1928.

Production

The quantity and value of the various kinds of brooms, brushes and mops manufactured during the calendar year 1928 is given by provinces in Table 11. The total value of production rose from \$4,227,677 in 1927 to \$4,401,045 in 1928, an increase of \$173.368. In order of importance brooms occupy the premier position with \$1,427.891 followed by brushes, paint, with \$1,040,451 whilst brushes made of corn or fibre take third place with \$384.115.

Table II. - Production, by provinces, 1928.

| Principal Product   | g             | CA                                     | ANADA   | 0r ∵a                                  | rio   | Quebe                   | ec                                   |
|---|---------------|--|---|--|---|-------------------------|--------------------------------------|
| a anson pour & a doctor   |               | Quant.                                 | Value   | Quant.                                 | Value   | Quant.                  | Value                                |
| Brooms, all kinds<br>Whisks<br>Brushes made of hair                           | Doz.          | 280,653<br>36,958                      | \$<br>1,427,891<br>82,628                             | 130,323                                | \$<br>676,877<br>73,014                             | 58,659<br>1,972         | 339,248<br>2,752                     |
| or bristles Brushes, tooth Brushes made of corn                               | 11            | 51,381<br>38,068                       | 360,184<br>109,326                                    | 40,343                                 | 281,874   | 8,528<br>26,152         | 55,964                               |
| or fibre Brushes, paint Brushes, all other Mops, all kinds All other products | m<br>11<br>11 | 282,103<br>294,396<br>90,513<br>54,530 | 384,115<br>1,040,451<br>390,115<br>349,095<br>257,240 | 256,771<br>180,906<br>43,098<br>24,344 | 298,496<br>653,912<br>281,328<br>226,295<br>150,992 | 900<br>16,283<br>26,541 | 5,000<br>17,308<br>107,854<br>49,054 |
| TOTAL   |               | glad .                                 | 4,401,045   |  | 2,673,035   |                         | 656,259                              |
|   |               | British Columbia                       |   | Maritime Provinces                     |   | Prairie Provinces       |                                      |
|   |               | Quant.                                 | Value<br>\$   | Quant.                                 | Value<br>\$   | Quant.                  | Value                                |
| Brooms<br>Whisks  | Doz.          | 20,066                                 | 118,874<br>2,774                                      | 29,850 2,930                           | 147,917   | 31,755                  | 144,975                              |
| Brushes made of hair or bristles Brushes, tooth                               | 11            | -<br>5л0                               | 7,000   | 2,270                                  | 15,346  | -                       | -                                    |
| Brushes made of corn or fibre Brushes, paint Brushes, all other               | 11<br>11      | 3,600                                  | 29,100  | 20,832                                 | 51,519<br>386,539<br>80,979                         |                         | -                                    |
| Mops, all kinds All other products  | ft.           | 720                                    | 7,911<br>4,168  | 2,925                                  | 7,035<br>53,026                                     |                         |                                      |
| TOTAL   |               |  | 180:327   |  | 746,449   | -                       | 144,975                              |

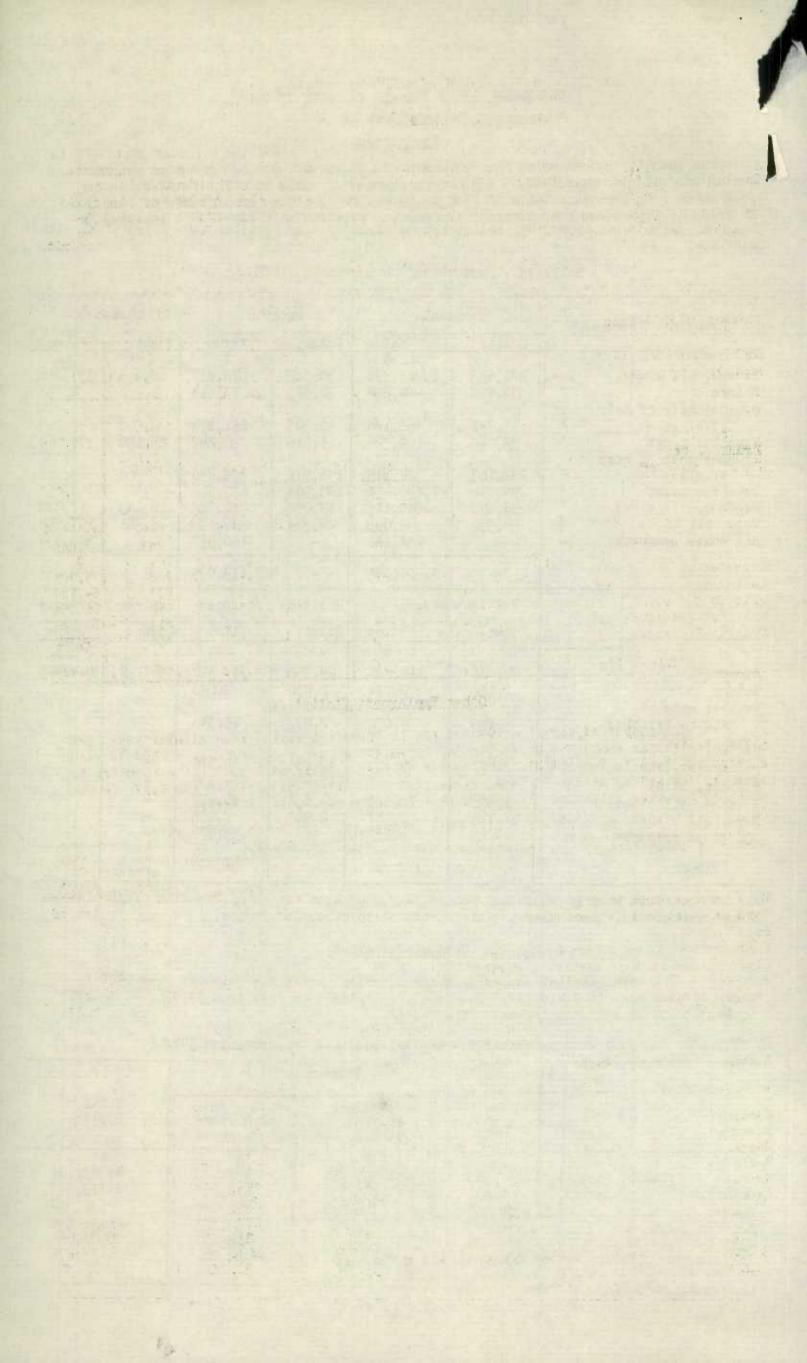
Note: Data here given do not necessarily represent the total Canadian production of these commodities, since they are also produced in other industries.

## Capi al Investment

The total capital employed in the industry ouring the calendar year 1928 is shown by provinces in Table III. The total capitalization rose from \$3,976,645 in 1927 to \$4,363,107 in 1928, an increase of \$386,462.

Hable III .- Capital employed, by provinces, 1928.

| Provinces  | Fixed Capital Land. buildings.                                   | Working  | Capital  |  |  |
|--|--|--|--|--|--|
| 110/110000   | fixtures, mech-<br>inery, etc.                                   | Materials on hand, stocks, ore,                      | Cash, trad-<br>ing & oper-<br>ating accounts                       | Total<br>Capital   |  |
| CANADA<br>Ontario<br>Quebec<br>British Columbia<br>Maritime Provinces<br>Prairie Provinces | \$47,813<br>1,103,591<br>282,095<br>68,093<br>352,655<br>131,079 | \$ 1,559,156 1,057,130 146,192 63,860 258,382 33,592 | \$<br>956,138<br>612,652<br>178,079<br>23,873<br>109,503<br>32,031 | \$<br>4,363,107<br>2,773,373<br>606,366<br>156,126<br>630,540<br>196,702 |  |



# Employees, Salaries and Wages.

The number of persons employed in the industry during the calendar year 1928 is given in Table IV by (a) classes of employment, (b) sex and (c) salary on wage payments. The total number of employees in all classes rose from 1,372 in 1927 to 1,404 in 1928, an increase of 32. There was a corresponding increase in the payroll, in 1927 the total being \$1,290,492, whilst the amount reported for 1928 was \$1,334,889, an increase of \$44,397. A further table IV(b) gives the statistics of employment by provinces.

Table IV (a). - Employees, salaries and wages, 1928.

| Classes of Employment                    | Male<br>No. | Female<br>No. | Salaries and Wages |
|--|-------------|---------------|--------------------|
| Employees on salaries Employees on wages | 186<br>916  | 71<br>231     | 472,737<br>862,152 |
| TOTAL                                    | 1,102       | 302           | 1,334,889          |

Table IV(b) .- Employees, Salaries and Wages, by provinces, 1928.

|  | Employees on<br>Salaries |                            |   |                       | Employee<br>Wage            | Totals  |                                      |  |
|--|--------------------------|----------------------------|---|-----------------------|-----------------------------|---|--------------------------------------|--|
|  | Male Female              |                            | Salaries  | Male                  | Female                      | Salaries  | Employ-                              | Salaries<br>& Wages                      |
| Ontario Quebec British Columbia Maritime Provinces Prairie Provinces |                          | No.<br>45<br>13<br>2<br>11 | \$<br>284,960<br>64,640<br>19,461<br>93,524<br>10,152 | No. 512 200 34 111 59 | No.<br>141<br>25<br>7<br>58 | \$<br>488,441<br>119,527<br>46,595<br>166,961<br>40,628 | No.<br>802<br>273<br>50<br>211<br>68 | \$ 773,401 184,167 66,056 260,485 50,780 |
| TOTAL  | 186                      | 71                         | 472,737   | 916                   | 231                         | 862,152   | 1,404                                | 1,334,889                                |

## Other Employment Statistics.

The number of days the factory was in operation during the calendar year 1928 together with the number of hours per day or shift and per week normally worked by wage earners is given in Table V(a). The number of wage earners employed in the industry is shown by sex and by months in Table V(b). The maximum number employed was 1,171 in the month of December whilst the minimum number reported was 1,018 in August.

Table V(a) .- Days in operation and hours worked, 1928.

| Number of establishments in operation   | 7  | 6                                    |
|---|--|--------------------------------------|
|   | Total                                    | Average per establishment            |
| Days in operation on full time Days in operation on part time Days idle Hours worked by wage earners per day or shift Hours worked by wage earners per week | 19,119<br>1,476<br>2,509<br>668<br>3,717 | 251.6<br>19.4<br>33.0<br>9.0<br>48.9 |

Table V(b). - Wage earners by months, 1928.

| Months   | Male<br>No.                            | Female<br>No.                          | Months  | Male<br>No.                            | Female<br>No.                          |
|--|--|--|---|--|--|
| January<br>February<br>March<br>April<br>May<br>June | 866<br>875<br>891<br>896<br>883<br>872 | 229<br>233<br>225<br>216<br>216<br>209 | July August September October November December | 847<br>820<br>864<br>902<br>918<br>930 | 210<br>198<br>215<br>232<br>236<br>241 |
|  | Average numbe                          | r employed du                          | TOTAL   | 10,564<br>916                          | 2,660                                  |

THE RESIDENCE THE PARTY THE PARTY THE PARTY PERSON. acount of solvest and workers a non-service to and primarious unused was described and the college of the service of the servi Warran) Commission for the state of the Nacional de de descriptor de la companya del companya del companya de la companya del companya de la companya de la companya del companya de la companya del company e g a terri and and C The state of the 117 Lie to be self and the best down to have started the

# Materials Used.

The quantity and value of the various materials used in the industry is given by provinces in Table VI for the calendar year 1928. The total cost of all materials rose from \$1,789,972 in 1927 to \$1,952,794 in 1928, an increase of \$162,822.

Table VI. - Materials used, by provinces, 1928.

|   |   | CANAD  | A  | Ontar  | io  | Juebe  | c  |
|---|---|--|--|--|---|--|--|
| Principal Materials   |   | Quantity   | Cost<br>Value  | Quantity   | Cost<br>Value   | Quantity   | Cost<br>Value  |
| Handles Twine Wire Tacks Staples Velveteen All other materials Mop Materials Brush making materials - Handles Fibres Bristles Horse Hair Wire (all kinds) | lb. No. lb. " " yd. No. lb. " " " " " " " " " " " " " " " " " " " | 5,579,813<br>3,421,693<br>58,388<br>345,704<br>9,875<br>13,721<br>6,201<br>  | \$ 502,984 125,631 28,173 18,769 767 1,754 2,488 47,837 113,821 157,918 99,190 402,148 66,771 22,945 | 2,794,967<br>1,613,616<br>30,604<br>185,870<br>4,950<br>6,731<br>3,146<br>-<br>3,472,254<br>481,655<br>206,933<br>46,808 | \$  | 1,147,547  | \$ 102,151 26,782 6,148 4,877 180 396 369 8,462 30,189 21,885 4,640 12,335 8,353 477 8,886 |
| Backs for brushes Tin All other material  | No.   | 730,927<br>108,228<br>76,599   | 79,856<br>9,067<br>7,773<br>264,902  | 251,713<br>6,028<br>43,026   | 1,148<br>5,103<br>119,515   | 35,000<br>1,000  | 3,419<br>100<br>29,533   |
| TOTAL   |   | _  | 1,952,794  |  | 1,065,307   | -  | 269,182  |
|   |   | British Columbia   |  | Maritime 1   | Maritime Provinces  |  | Provinces  |
| Principal Materials   |   | Quant.   | Cost<br>Value  | Quant  | Cost  | Quant.   | Cost<br>Value  |
| Handles Twine Wire Tacks Staples Velveteen All other materials Mop Materials Brush makingmaterials - Handles Fibres Bristles Horsehair Wire, (all kinds)  | lb. No. 1b. " yd. No. 1b. " 1b. " 1b.                             | 426,640<br>225,680<br>4,832<br>21,667<br>1,530<br>917<br>1,003<br>-<br>32,000<br>30,000<br>1,500<br>2,200<br>-<br>67,200 | \$ 44,737 9,041 2,793 1,445 115 135 320 1,637 4,371 1,756 4,800 3,600 2,400 1,000 4,500 - 5,779      | 1,263<br>243<br>-<br>1,482,600<br>72,050   | \$ 51,015 12,036 1,718 1,079 29 99 145 14,409 74,130 14,410 97,753 8,079 2,973 45,236 2,570 110,075 | 714,730<br>436,760<br>6,185<br>33,840<br>850<br>2,074<br>860 | \$ 70,290 15,163 3,307 2,181 95 264 438 2,382  |
| TOTAL   |   | -  | 88,429   | -  | 435,756   | -  | 94,120   |

THE RESIDENCE OF THE PARTY . .. . . . m. torrest a Lidural reinari \*\* \* 1. night on F | and Solid on F . . . . A . . .

## Fuel Consumption.

The quantity and cost value, delivered at the factory, of the various classes of fuel and electricity used in this industry are shown in Table VII for the calendar year 1928. Coal of all kinds represented 83.2 per cent of the total cost of all fuel exclusive of electricity. Electricity purchased amounted to \$19,894 as compared with \$19,247 in 1927.

Cost Value Unit of at Quantity Classes of fuel Measure Factory 2,425 19,374 Bituminous coal ton 1,080 93 11 Anthracite coal 81 Lignite coal 68 1,309 11 Coke 111 1,975 Gasoline Gallon Oil (Fuel) 11 183 Wood 109 802 Cord 606 Gas M.C. ft. 616 Other fuel 550 Electricity 19,894 TOTAL 44,572

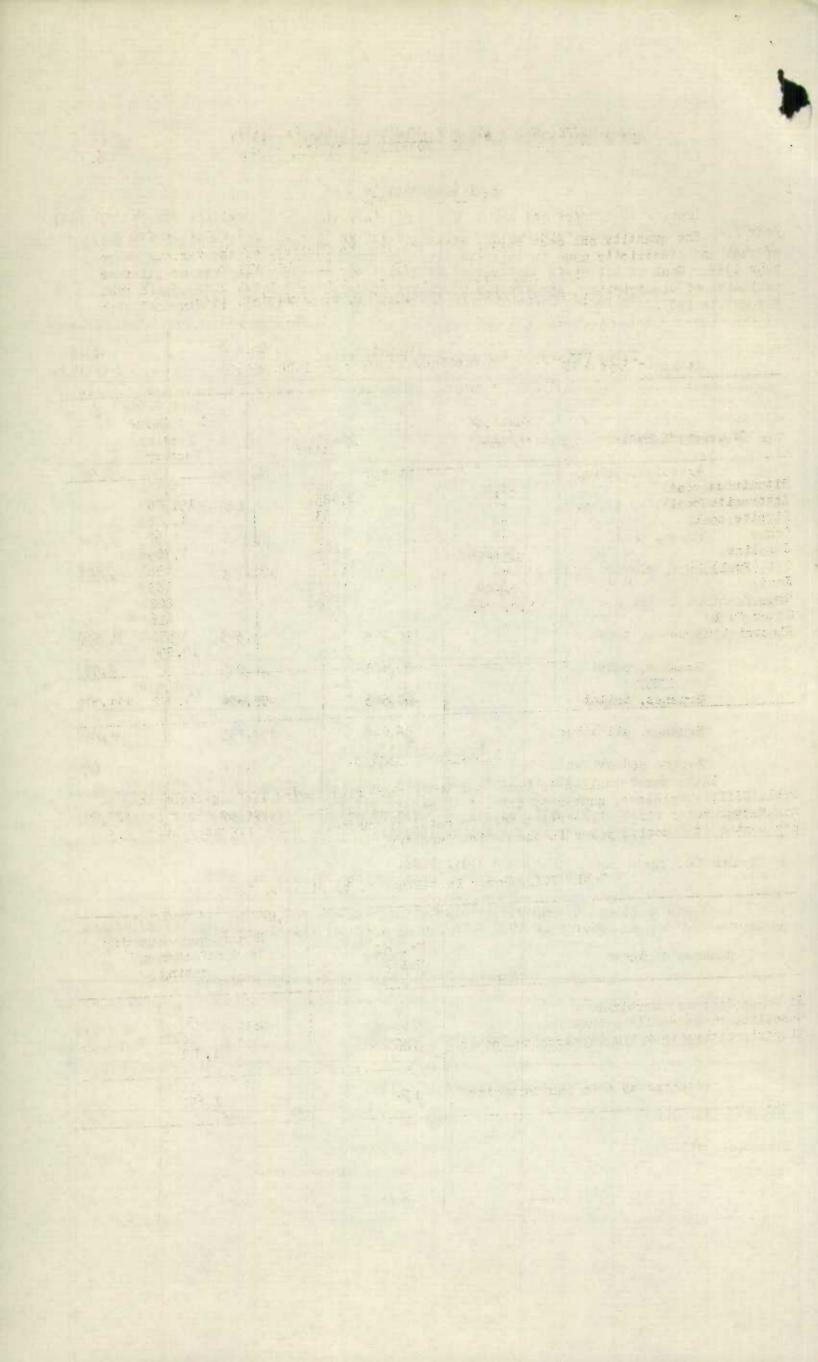
Table VII .- Fuel Consumption, by classes, 1928.

# Power Installation.

The power installed in brush and broom factories during 1928 is shown in Table VIII, by classes, number of units in each class and the horsepower according to manufacturers rating. Flectric motors operated by purchased power provided over 73.3 per cent of the motive power in the entire industry.

|       |          |          |           | -  |          |       |
|-------|----------|----------|-----------|----|----------|-------|
| Table | VIII Pow | er Insta | allation. | DV | classes. | 1928. |

| Classes of Power   | No. of<br>Units | Horsepower according<br>to manufacturers!<br>rating |
|--|-----------------|---|
| Steam engines and turbines Gasoline, gas and oil engines Electric motors operated by purchased power | 1 186           | 435<br>5<br>1,211                                   |
| Total power used in manufacturing  | 194             | 1,651   |



## Imports and Exports.

Imports of brushes and brooms are shown in Table IX by countries for the calendar year 1928. Raw materials were imported to the value of \$961,421 and manufactured goods to the value of \$659,797.

Table IX. - Imports for consumption, by countries, 1928.

| Articles Imported                      | United<br>Kingdom | United<br>States | Other<br>Countries |
|--|-------------------|------------------|--------------------|
|  | \$                | \$               | \$                 |
| Raw or partly manufactured materials - |                   |                  |                    |
| Bristles, animal                       | 21,311            | 304,455          | 47,790             |
| Bristles, n.o.p.                       |                   | 4,834            | pro                |
| Broom, corn                            | 166               | 451,774          | 2,435              |
| Hair, cleaned or uncleaned             | 4,476             | 122,209          | 1,971              |
| Manufactured articles -                |                   |                  |                    |
| Brushes, tooth x                       | 10,074            | 6,303            | 39,801             |
| Brushes, paint                         | 51,621            | 10,245           | 8,935              |
| Brushes, toilet                        | 60,503            | 55,452           | 111,975            |
| Brushes, all other                     | 58,016            | 196,835          | 41,232             |
| Brooms and whisks                      | 522               | 7,402            | 881                |
| TOTAL                                  | 206,689           | 1,159,509        | 255,020            |

x Period from April 1st to December 31st, 1928.

Table X shows the exports of brushes and brooms, the produce of Canada, by countries for the calendar year 1928. The total value of exports amounted to \$165,730.

Table X. - Exports of Canadian Produce, by countries, 1928.

| Articles Exported  | United<br>Kingdom | United<br>States | Other<br>Countries |
|--------------------|-------------------|------------------|--------------------|
|                    | \$                | \$               | \$                 |
| Brushes, all kinds | 78,244            | 678              | 59,055             |
| Broomsand whisks   | 2,590             | 24               | 25,139             |
| TOTAL              | 80,834            | 702              | 84,194             |

THE STREET STORY AND WORLDWOOD THE CAMES. LINES SEE

# grangal pas ognigal

the time of the second second second to the second second

| was a section of the |          |  |   |
|----------------------|----------|--|---|
|                      |          |  |   |
|                      |          |  |   |
|                      |          |  | eleje tou barytoelunou mirvou mi sou                |
|                      |          | 145.70                                 | India   |
|                      | a/gra.   |  |   |
| £4,                  |          |  |   |
| 19.5                 | 1,28,5,5 | e                                      | en aforta despio , with                             |
|                      |          |  | Numerican and places                                |
| 108,821              |          | HT),01                                 | า เราากระบบ และเลย                                  |
| 10.0                 | 448414   | 2500                                   | tuler in dural                                      |
| 30,800               |          | 311,33                                 | Errabus, trilurence                                 |
| EYS, D               | 13,00    | 10 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 | Prince Prince 11 - 11 - 10 - 11 - 11 - 11 - 11 - 11 |
|                      |          |  |   |
|                      |          | c, 683                                 |   |

.ac. i reals a days. That that flags and lates a

yer.

va politica de la company La company de la company d

Toll M. - Tweet of the Paulin Paulin , or make the Paulin Paulin . N. 10-5.

|                     | Janua<br>General | b. ddall<br>motwell |                     |
|---------------------|------------------|---------------------|---------------------|
|                     |                  |                     |                     |
| 20.00               | 3 -              |                     | afata Mir , andemi. |
|                     | 49               | 98.3                | nas dan basan da    |
| agg <sub>h</sub> tt |                  |                     |                     |

## APPENDIX

# Firms Manufacturing Brocks, Brushes and Mops in Canada, 1928.

## PRINCE EDWARD ISLAND.

The Lehnes Broom Mfg. Co.

Lower Queen St.

Charlottetown

## NOVA SCOTIA.

Canadian National Institute for the Blind 172 Almon St.

Halifax

## NEW BRUNSWICK.

Ideal Brush Co. of Canada, Ltd. T.S. Simms & Co. Ltd.

Main Street Main Street

Hartland Fairville, St. John Co.

## QUEBEC.

Eugene Bordier American Broom Works B. Bourassa Canada Breem Co. J.L.A. Carbonneau Deminion Brush Mfg. Co. Ltd.
Fabrique Balais de Sorel International Brccm Cc., Ltd.

Gelinas, Onias

La Cie Jacques Cartier Enrg.

La Fabrique de Balais de Granby

La Manufacture de Balais Montmagny Enrg.

Montmagny

National Brccm Cc.

Mann Brush Mfg. Cc.

Mannteal Association for the Blind

Royal Brccm Mfg. Cc.

Standard Brccm & Brush Cc.

Wheeler Brocm, Mcp and Life Belt Cc.

L'Atelier des Avengles, Nazareth

Harold E. Smith

Pro-phy-lac-tic Brush Cc. (Canada) Ltd.

St. Basile de Portneuf

Portneuf Co.

Montreal

119 Belanger

Montreal

Quebec

Granby

Montmagny

Montmagny

Montmagny

Montmagny

Montmagny

Montmagny

Montreal

Montreal

1238 Ave.de l'Eglise

Montreal

Montreal

1425 J Mance St.,

Montreal

Pro-phy-lac-tic Brush Cc. (Canada) Ltd.

Montreal International Breem Co., Ltd.

662 rue Azelda 112 Nazareth St. 4361 De Bullion Montre 165 rue Sophie Sorel St. Basile de Portneuf Portneuf County

Montreal St. Basile St. Raymond Montreal Yamachiche Montreal

#### ONTARIO

John Adam & Son The Boeckh Company, Ltd. Brantford Brush Works Frank Burdette Canadian National Institute for Blind Canadian National Institute for Blind City Broom Factory Maxwell J. Latam E.G. Crawford Deminion Toilet Brush Co. Ltd. Fort William Broom Mfg. Co. Fuller Brush Co. Ltd. Gibson Bream Co. John R. Gurd Excelsion Broom Co. Wilson Broom Co. H.L. Martin Irwin Hamel
John R. Haslam
Kingston Broom Co. Irwin Hamel London Brush Co. McQuillan, Mrs. Sarah Meakins & Sons, Ltd. A. Muirhead Cc., Ltd. Reyal Sterling Products, Ltd. Gec. Nelson Broom Mfg. The Superior Broom Cc.

Oak St.

158-168 Adelaide W.

24 Grand St.

129-133 McNab, N.

331 Wellington St.

1074 Queen St., E.

81 Oxford

5 Poplar St.

39 Britannia

Main St.

710 McTavish

Sherman Ave., N.

168-170 Christie

154 Wilson Ave.

856 5th Ave., E.

Collingwood

Toronto, 2

Brantford

Hamilton

Ottawa

1crento, 8.

Lenden

Lemington

Stratford

Merrisburg

Fort William

Hamilton

Terento, 4

Londen

Owen Scund 856 5th Ave., E. James St. ll2 Birch Avenue Hamilton 16 Ncecker St. 211 Victoria Road Tecumseh 1400 King St. Kingston 86 King St. London 215 Simcoe St.

Reterboro

King St., E.

217 King St., E.

Toronto, 2

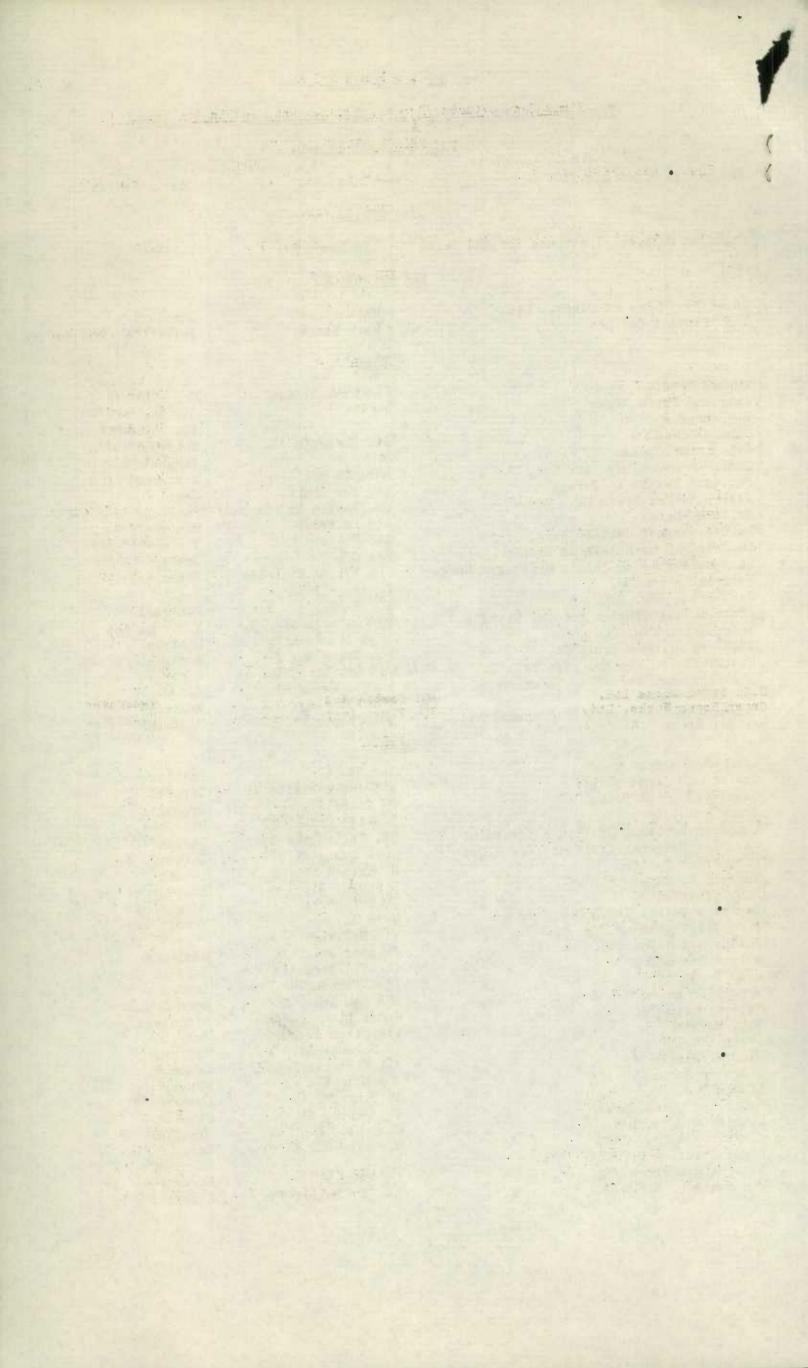
Harriston

538 King E.

304-306 Nelson St.

Kingston

Owen Scund Ridgetown Waterloo Londen Peterboro



Guelph

Toronto, 3

Hamilton Toronto 2

Kitchener

Port Elgin

Terento, 2 Waterloc

Terento, 3

Toronto, 3

Norwich

Hamilton

Hamilton

Winnipeg

Winnipeg

Regina

Guelph

## APPENDIX

# Firms Manufacturing Brccms, Brushes and Mcps in Canada, 1928.

# ONTARIO (Gent'd.)

Walter Pearson Perfection Sanitary Brush Co. Reyal Brush Co. Ltd.

Pubberset Co., Ltd.

H.O.

Andrew T. Schiedel Sterling Broom Oc. Stevens-Hepner Cc., Ltd. Twisswire Brushes Ltd. Waterler Brocm & Brush Co. Frank Wehrle West Taylor, Bickle & Co., Ltd. Walter Words Ltd. Brown Broom Mfg. Co.

242 Liverpool St. 1118 Queen St., W. 43 Main St., E. 914 Wellington St. Factory Gravenhurst 61 King St., E. 60 Perth St.

> 143 Berkley St. 34 Bridgeport Rd. 1701 Dundas W.

82 McNab St., N. 174 Euclid Ave. 67 Beechwood Ave.

MANITOBA.

Standard Mfg. Co. Ltd. Canadian National Institute for Blind Portage & Sherburn

744 Wall St.

SASKATCHEWAN

Queen City Broom Works, Ltd.

George Brandon

1813 Wallace St.

FRITIST COLUMBIA.

B.C. Brush Works Ltd. Crewn Breem Werks, Ltd. Western Broom & Woodenware Ltd. 891 Cambie St. 304 First Ave., E. 631 Kingsway

Vancouver Vancouver Vanccuver

## Mcp Manufacturers.

Joseph E. Huard, prop. W.O.D. Mop Co. 1700 Papineau Ave.

Neve Oil Co.

Tarbex Bres. Ltd.

Dust Centrel Co.

1726 Prupart St.

14 Mcrrcw Ave.

2246 Commercial Drive

Montreal, Que.

Montreal, Que.

Toronto, Ont.

Vanccuver, B.C.



W. See Sulf of Vin