

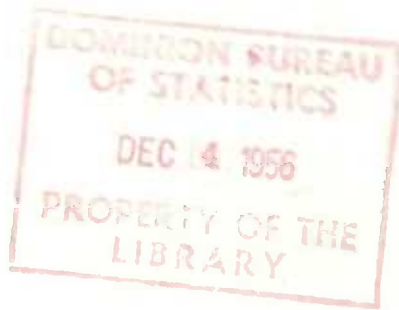
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CANADA

THE BROOM, BRUSH AND MOP INDUSTRY 1955



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NOTICE

The annual reports prepared by the Industry and Merchandising Division of the Bureau of Statistics are divided into 3 volumes, as follows: **Volume I** - The Primary Industries, including mining, forestry and fisheries; **Volume II** - Manufacturing; **Volume III** - Merchandising and Services. The volumes are made up of parts, and the parts in turn are subdivided according to the industries or provinces which they comprise.

Volume II consists of the following parts, the first two of which deal with manufacturing as a whole and the balance with the major manufacturing groups.

- I - General Review of the Manufacturing Industries, \$1.50
- II - The Manufacturing Industries of Canada, (7 sections, as follows:)
 - Section A. Summary for Canada, 25¢
 - Section B. Atlantic Provinces, 50¢
 - Section C. Quebec, 25¢
 - Section D. Ontario, 25¢
 - Section E. Prairie Provinces, 40¢
 - Section F. British Columbia, 25¢
 - Section G. The Manufacturing Industries of Canada, Regional Distribution, 75¢
- III - Foods and Beverages
- IV - Tobacco and Tobacco Products
- V - Rubber Products
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- VII - Textile Mills
- VIII - Knitting Mills
- IX - Clothing
- X - Wood and Paper Products
- XI - Printing Trades
- XII - Iron and Steel Products
- XIII - Transportation Equipment
- XIV - Non-ferrous Metal Products
- XV - Electrical Apparatus and Supplies
- XVI - Non-metallic Mineral Products
- XVII - Products of Petroleum and Coal
- XVIII - Chemicals and Allied Products
- XIX - Miscellaneous Manufactures

The present report belongs in Part XIX, Miscellaneous Manufactures. It is punched to permit of filing in a ring binder along with others of the group. The reports in this group are:

- A - The Button, Buckle and Fastener Industry, 25¢
- B - The Broom, Brush and Mop Industry, 25¢
- C - The Musical Instrument Industry, 25¢
- D - The Sporting Goods Industry, 25¢
- E - The Miscellaneous Industries, 25¢

THE BROOM, BRUSH AND MOP INDUSTRY

1955

Factory shipments in 1955 by establishments in the Broom, Brush and Mop Industry in Canada amounted to \$17,299,701, an increase of \$744,894 or 4.5 per cent over the \$16,554,807 worth of products shipped in 1954. Employment was provided for 2,113 persons, 1 more person than in the previous year. Materials used in manufacturing processes cost \$7,823,119 in 1955, while those used in 1954 were valued at \$7,920,853.

The industry was comprised of 101 establishments in the year under review. Provincially they were distributed as follows: Newfoundland 1, Nova Scotia 1, New Brunswick 1, Quebec 42, Ontario 42, Manitoba 5, Saskatchewan 2, Alberta 1, and British Columbia 6. This distribution indicates the predominant position of two provinces, Ontario and Quebec, whose combined factory shipments accounted for 75 per cent of the total for the industry. These provinces also provided 74 per cent of the total employment. Of the two provinces, Ontario, which by itself was responsible for 57 per cent of factory shipments and 51 per cent of employment, was foremost.

Paint brushes numbering 494,464 dozen and valued at \$4,110,203 was the leading commodity in

1955. Shipments of other main commodities in order of importance were corn brooms with 237,037 dozen valued at \$2,788,728, brushes for household use valued at \$1,424,549 and brushes for industrial use valued at \$1,363,180. For complete details of products shipped see Table 4.

As may be observed in Table 10, of the 101 establishments reporting the 8 largest were responsible for shipments of \$9,477,385 or 55 per cent of the total, and they furnished employment to 1,001 persons or over 47 per cent of all persons employed in the industry.

Employment in this industry is fairly constant throughout the year. November, with 1,732 wage-earners, was the month of highest employment, while July with 1,562 was the month of lowest employment.

Beginning with 1954, information on the value of year-end inventory holdings at plant and plant warehouses is being collected as part of the Annual Census of Industry. This data was formerly collected by a separate survey. The summarized results for the Broom, Brush and Mop Industry for the year under review will be found in Table 3.

TABLE 1. Principal Statistics, Representative Years, 1929-1955

Year and province	Establishments	Employees	Salaries and wages	Cost at plant of fuel and electricity	Cost at plant of materials used	Value added by manufacture	Gross value of production ¹
	No.	No.	\$	\$	\$	\$	\$
1929	78	1,485	1,442,241	43,179	2,004,893	2,449,854	4,497,926
1933	81	1,374	1,033,983	41,876	1,089,807	1,582,093	2,713,776
1937	84	1,472	1,338,990	46,353	1,931,924	2,356,718	4,334,995
1938	79	1,384	1,280,862	45,586	1,863,857	2,211,867	4,121,310
1939	80	1,446	1,376,008	46,516	2,170,497	2,280,030	4,497,043
1940	83	1,536	1,598,818	52,366	2,848,321	2,180,254	5,718,941
1942	92	2,033	2,156,823	67,365	4,204,814	4,689,466	8,961,645
1943	88	2,236	2,478,173	81,598	4,539,386	4,729,206	9,350,190
1944	86	2,164	2,822,625	83,136	3,973,756	4,940,514	8,997,406
1945	85	2,340	3,024,400	100,915	4,418,618	5,668,839	10,188,372
1946	88	2,572	3,475,859	111,796	6,832,183	6,786,134	13,730,113
1947	89	2,645	4,053,617	124,518	6,863,514	8,193,104	15,181,136
1948	84	2,310	3,981,841	127,297	6,188,839	7,302,497	13,618,633
1949	86	2,420	4,232,249	115,775	6,327,016	8,389,198	14,831,989
1950	90	2,426	4,456,795	124,100	7,352,157	8,745,877	16,222,134
1951	94	2,313	4,785,425	133,348	9,183,187	8,410,464	17,726,999
1952	96	2,177	4,787,774	132,847	7,947,253	8,574,281 ²	16,654,381
1953	95	2,195	4,949,726	142,997	8,112,766	8,904,832 ²	17,160,595
1954							
Canada	92	2,112	4,939,514	157,819	7,920,853	8,713,647	16,554,807
Quebec	35	481	890,879	32,505	1,665,789	1,376,702	3,081,839
Ontario	40	1,114	2,783,199	68,415	4,225,658	5,186,914	9,241,411
Manitoba	5	98	231,166	7,657	421,089	333,775	760,664
British Columbia	6	95	235,405	4,657	308,094	329,821	637,948
Other Provinces	6	324	798,865	44,585	1,300,223	1,486,435	2,832,945
1955							
Canada	101	2,113	5,103,727	169,898	7,823,119	9,150,960	17,299,701
Quebec	42	475	936,754	38,336	1,624,065	1,481,330	3,125,109
Ontario	42	1,088	2,828,443	75,712	4,225,906	5,394,114	9,820,560
Manitoba	5	100	253,959	8,038	462,717	352,646	835,617
British Columbia	6	106	226,902	5,234	311,664	376,805	691,628
Other Provinces	6	344	857,659	42,578	1,198,767	1,546,065	2,826,787

1. Commencing with 1952, the value of factory shipments has been collected in place of the gross value of production.
 2. Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture".

TABLE 2. Comparison of Principal Statistics, 1954 and 1955

Items	1954	1955	+ Increase - Decrease
Establishments reporting..... No.	92	101	+ 9
Employees on salaries:			
Total..... "	459	482	+ 23
Male..... "	282	298	+ 16
Female..... "	177	184	+ 7
Total salaries \$	1, 620, 073	1, 734, 844	+ 114, 771
Employees on wages:			
Total (monthly average)..... No.	1, 653	1, 631	- 22
Male..... "	1, 128	1, 107	- 21
Female..... "	525	524	- 1
Total wages \$	3, 319, 441	3, 368, 883	+ 49, 442
Cost of fuel and electricity..... \$	157, 819	169, 898	+ 12, 079
Cost of materials used..... \$	7, 920, 853	7, 823, 119	- 97, 734
Value of factory shipments..... \$	16, 554, 807	17, 299, 701	+ 744, 894

Note. Profits or losses cannot be estimated from Census figures as no data are collected for certain expense items, such as interest, rent, depreciation, taxes, insurance, advertising, etc.

TABLE 3. Inventories¹, 1955

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	\$	\$	\$	\$
Opening ² :				
Quebec.....	322, 428	74, 933	172, 387	569, 748
Ontario.....	1, 598, 410	230, 903	1, 483, 763	3, 313, 076
Manitoba.....	125, 581	4, 169	58, 635	188, 385
British Columbia.....	139, 824	—	36, 470	176, 294
Other Provinces.....	501, 193	250, 446	438, 846	1, 190, 485
Canada	2, 687, 436	560, 451	2, 190, 101	5, 437, 988
Closing:				
Quebec.....	303, 754	79, 123	191, 009	573, 886
Ontario.....	1, 594, 400	217, 269	1, 358, 935	3, 170, 604
Manitoba.....	118, 713	10, 507	46, 419	175, 639
British Columbia.....	127, 417	—	38, 545	165, 962
Other Provinces.....	441, 653	253, 862	399, 469	1, 094, 984
Canada	2, 585, 937	560, 761	2, 034, 377	5, 181, 075

1. Book value of all manufacturing inventories held at plant and plant warehouses.

2. When the opening inventory for 1955 differs from the closing inventory published for 1954, it is because of corrections, new firms and the removal of figures for firms which did not operate during 1955.

TABLE 4. Factory Shipments, 1954 and 1955

Principal products	1954		1955	
	Quantity	Selling value at factory	Quantity	Selling value at factory
	doz.	\$	doz.	\$
Brooms, corn	246,016	2,888,607	237,087	2,788,728
“ fibre	34,708	440,691	41,023	526,346
“ hair	2,948	121,583	3,794	137,387
“ toy	19,529	64,972	16,998	63,861
“ other	6,655	129,695	6,744	150,804
Whisks	44,263	164,359	35,830	134,759
Brushes, tooth	509,378	750,701	581,091	770,582
“ shoe	39,670	131,333	41,715	148,133
“ shaving	20,479	188,579	17,572	165,746
“ clothes	26,364	160,221	23,013	167,844
“ cosmetic	41,778	327,025	40,977	338,683
“ hair	120,555	684,443	128,329	811,000
“ nail	45,794	68,352	53,324	85,705
“ paint	431,610	3,871,893	494,464	4,110,203
“ for industrial use	223,531	1,462,902	193,567	1,363,180
“ for household use	594,832	1,359,769	585,472	1,424,549
“ all other	141,670	442,899	117,874	518,586
Mops, all kinds	300,090	2,110,286	331,040	2,327,011
Handles of all kinds	49,388	193,204	66,581	211,523
All other products	—	993,293	—	1,055,071
Total value of products	—	16,534,807	—	17,299,701

Note. Data here given do not necessarily represent Canadian totals for these commodities since some are also produced in other industries.

TABLE 5. Materials Used, 1954 and 1955

Materials		1954		1955	
		Quantity	Cost at factory	Quantity	Cost at factory
			\$		\$
Broom corn	Pound	5,727,910	1,186,864	5,639,541	1,139,126
Fibres, all kinds	“	1,098,039	412,574	1,099,900	454,261
Bristles, animal	“	342,008	1,390,503	302,216	1,068,994
Bristles, other	“	115,477	423,860	107,298	355,395
Hair	“	127,578	386,351	135,805	391,062
Twine	“	78,499	46,923	47,735	45,691
Yarns	“	1,916,482	918,923	1,746,929	959,435
Cotton fabrics	Yard	297,160	60,565	262,934	88,598
Wire	Pound	971,514	176,132	817,610	191,130
Plastic backs	Number	2,028,585	138,795	2,873,395	237,695
Wooden backs	“	2,227,407	140,029	2,627,804	197,594
Lumber and wooden blocks	—	—	274,141	—	245,966
Handles	Number	16,827,838	925,162	17,289,813	1,000,818
Mop handle connections	“	1,032,097	78,977	1,339,113	84,136
Paints, lacquers and varnishes	—	—	72,134	—	74,605
Plastic moulding powder	Pound	372,559	204,864	397,440	202,340
All other materials	—	—	723,959	—	729,015
Containers, packing and shipping materials	—	—	360,097	—	357,258
Total cost of materials used		—	7,920,853	—	7,823,119

**TABLE 6. Imports of Brooms and Brushes and Principal Materials Used by the Industry
Calendar Years 1954 and 1955**

Articles Imported	1954		1955		
	Quantity	Value	Quantity	Value	
		\$		\$	
Bristles, animal	Pound	273,496	757,467	411,416	1,194,729
Broom corn	"	—	939,761	—	839,273
Vegetable fibre other than cotton for brushes	Cwt.	11,531	202,186	10,594	381,962
Hair, cleaned or uncleaned, not dyed, curled or otherwise manufactured	Pound	2,207,409	309,965	1,515,668	283,688
Horse hair, not further manufactured than simply cleaned and dipped or dyed	"	262,887	213,001	120,670	124,804
Brushes, artists	—	—	117,535	—	95,710
Brushes, paint and varnish	—	—	150,365	—	184,487
Brushes, tooth	doz.	169,238	144,809	115,573	86,228
Brushes, toilet, n.o.p.	—	—	422,963	—	448,598
Brushes, all other, n.o.p.	—	—	659,230	—	760,624
Brooms and whisks	—	—	81,153	—	79,114

TABLE 7. Exports of Brooms and Brushes, Calendar Years 1954 and 1955

Articles Exported	1954		1955	
	Quantity	Value	Quantity	Value
		\$		\$
Paint brushes	—	297,867	—	192,954
Tooth and other toilet brushes	—	24,189	—	57,902
Brushes, n.o.p.	—	47,685	—	45,110
Brooms and whisks	—	23,903	—	29,613

TABLE 8. Employment by Sex and Provinces and Remuneration Paid, 1955

		Canada	Quebec	Ontario	Manitoba	British Columbia	Other Provinces
Salaried employees:							
Total	No.	482	117	263	12	15	75
Male	"	298	89	147	8	7	47
Female	"	184	28	116	4	8	28
Total salaries	\$	1,734,844	366,801	960,369	76,002	45,906	285,766
Wage earners:							
Total (monthly average)	No.	1,631	358	825	88	91	269
Male	"	1,107	270	537	73	61	166
Female	"	524	88	288	15	30	103
Total wages	\$	3,368,883	569,953	1,868,074	177,957	180,996	571,903
All employees:							
Total	No.	2,113	475	1,088	100	106	344
Male	"	1,405	359	684	81	68	213
Female	"	708	116	404	19	38	131
Total salaries and wages	\$	5,103,727	936,754	2,828,443	253,959	226,902	857,669

TABLE 9. Monthly Employment of Wage-earners, 1954 and 1955

Months	1954			1955		
	Male	Female	Total	Male	Female	Total
	No.	No.	No.	No.	No.	No.
January	1,333	539	1,672	1,066	508	1,574
February	1,118	535	1,653	1,100	511	1,611
March	1,128	524	1,652	1,094	523	1,617
April	1,128	508	1,636	1,113	511	1,624
May	1,144	524	1,668	1,130	506	1,636
June	1,117	506	1,623	1,134	486	1,620
July	1,117	496	1,613	1,083	479	1,562
August	1,120	515	1,635	1,092	502	1,594
September	1,127	558	1,685	1,110	574	1,684
October	1,142	542	1,684	1,131	574	1,705
November	1,133	547	1,680	1,157	575	1,732
December	1,125	506	1,631	1,121	536	1,657
Monthly average	1,128	525	1,653	1,107	524	1,631

TABLE 10. Principal Statistics of the Broom, Brush and Mop Industry in Canada, Grouped According to the Size of Establishments, 1954 and 1955

Establishments having factory shipments of	Establishments	Employees	Salaries and wages	Cost at plant of materials used	Value of factory shipments
	No.	No.	\$	\$	\$
1954					
Under \$10,000	18	31	37,584	40,421	94,300
\$10,000 to \$24,999	16	45	83,056	142,102	263,756
\$25,000 " \$49,999	15	96	166,611	284,631	539,583
\$50,000 " \$99,999	8	83	181,927	280,329	561,498
\$100,000 " \$199,999	12	284	513,769	941,217	1,679,879
\$200,000 " \$499,999	17	697	1,622,756	2,685,891	5,502,724
\$500,000 " \$999,999	3	323	776,152	990,983	2,232,044
\$1,000,000 " \$4,999,999	3	553	1,557,659	2,555,279	5,681,023
Total	92	2,112	4,939,514	7,920,853	16,554,807
1955					
Under \$10,000	19	19	24,340	33,949	68,365
\$10,000 to \$24,999	22	56	104,678	164,559	301,609
\$25,000 " \$49,999	16	82	164,359	278,305	555,368
\$50,000 " \$99,999	10	97	216,577	388,595	727,670
\$100,000 " \$199,999	12	323	580,351	892,459	1,703,853
\$200,000 " \$499,999	14	535	1,276,068	2,038,778	4,465,451
\$500,000 " \$999,999	4	341	794,498	1,251,047	2,483,493
\$1,000,000 " \$4,999,999	4	660	1,942,856	2,775,427	6,993,892
Total	101	2,113	5,103,727	7,823,119	17,299,701

APPENDIX

List of Firms in the Broom, Brush and Mop Industry, 1955

Name	Address
Newfoundland:	
Canadian National Institute for the Blind	1-5 Military Road, St. John's
Nova Scotia:	
Stewart Brush (R.N. Stewart)	Greenwich
New Brunswick:	
T.S. Simms & Company Limited	Lancaster
Quebec:	
American Broom Company	St. Basile
Association Canadienne Francaise Des Aveugles Inc.	900 est rue Beaubien, Montreal
Atomic Mop & Broom Co.	5615 Delorimier Ave., Montreal
Canada Broom Supply Co. Ltd.	55 Ann St., Montreal
Canada Brush Ltd.	Ste. Martine, Co. Chateauguay
Canadian Cotton and Wool Waste Co., Ltd.	415 Des Recollets Street, Montreal
City Brush Mfg. Co.	86 Bernard Ave. W., Montreal
A. DeLadurantaye & Fils	7861 De Gaspé, Montréal
Dominion Brush Manufacturing Co., Ltd.	Cowie Street, Granby
Empco Brushes of Canada Ltd.	2170 Prefontaine St., Montreal
Granby Industrial Brush Kare Reg'd	430 St. Denis, Granby
Hughes Brushes of Canada, Limited	6259 Notre-Dame St. East, Montreal
Imperial Mops and Brooms Ltd.	9850 St. Urbain St., Montreal
La Cie de Balais St. Felix Enr'g	St. Felix de Kingsey
La Cie de Balais de Montmagny Limitée	Bldv. St-Nicholas, Montmagny
La Cie Jacques Cartier Enrg	644 rue Dollard, Québec
La Cie Manufacturière de Balais Enrg	Beauceville E.
L.B. Products Reg'd	1455 Rue Notre Dame Est., Montreal
L.G.P., Cie., Enrg.	3380, rue Gertrude, Verdun
R. Lalumiere Enrg.	2166 Lartique Ave., Montreal
Lasalle Broom Co., Ltd.	6388, rue Jogues, Montreal
Le Balais Laviolette Enrg.	405 rue St. Leon, Ville St. Tite
Les Industries Bourassa Ltée	St. Raymond
Les Industries Provinciales Limitée	St. Damien, (Co. Bellechasse)
Mann Brush Mfg. Co., Ltd.	4443 St. Dominique St., Montreal
Modern Mop and Broom Company	2131 St. Catherine St. East, Montreal
Montreal Association for the Blind Inc.	6980 Sherbrooke St. West, Montreal
Montreal Broom Manufacturing Co.	5639 Monk Blvd., Montreal
Montreal Mop Mfg. Co.	105 Fairmount Ave. W., Montreal
Moppes St. Jean Enr'g.	455 rue du Saguenay, Quebec
Peerless Brush Manufacturing Co.	205 Vitre St. West, Montreal
Produits Sanitaires Victoria Sanitary Products Inc.	1705 Aylwin St., Montreal
Royal Brush Mfg. Inc.	St. Hubert
Royal Mop Co.	1347 Notre Dame St. E., Montreal
Saba Laboratories	1469 St. Lawrence Blvd., Montreal
Harold E. Smith Limited	607 Craig St. West, Montreal
Superior Brush Manufacturing Co.	781 William St., Montreal
Tupper Broom Mfg. Reg'd	Chambly Road, St. Hubert
United Broom Sales Co.	4316 Colonial Ave., Montreal
Vadrouilles et Balais WOD Enrg.	448, rue Montmagny, Québec
Vallee Enterprise Mfg. Reg'd	Causapsca
Viking Brush Co.	4550 Berri St., Montreal
Ontario:	
Austin-Bennington Brush Co., Ltd.	44 Church St., Weston
Blind Workers' Association	504 Carlaw Ave., Toronto
The Boeckh Company Limited	10-24 Noble Street, Toronto
Harry G. Brandon	65 Maple Ave., Burlington
Brushcraft Limited	51 Eastwood Ave., Toronto
The Canadian National Institute for the Blind	929 Bayview Ave., Toronto
Canadian Wire Brush Company	140 Victoria St., Barrie
Canest Brushes Ltd.	71 Carling St., London
Card Brush Limited	Main Street, Newburgh
Challies Dental Products	Church Street, Morrisburg
Wm. E. Dixon Mfg., Limited	107 McGill St., Toronto
J. Dorsch	45 Princess St., Waterloo

List of Firms in the Broom, Brush and Mop Industry, 1955 - Concluded

Name	Address
Ontario— Concluded:	
Excelsior Broom Company	856-5th Ave. East, Owen Sound
S.A. Felton & Son Company (Canadian Division)	29 Harriett Street, Hamilton
Fort William Broom Mfg. Company	710 McTavish St., Fort William
Fuller Brush Company, Limited	70 Sanford Avenue N., Hamilton
Galt Broom & Brush Company	10 George St. S., Galt
The Gibson Broom Company	168-170 Christie Street, Toronto
M. Grumbacher of Canada Ltd.	64 Princess Street, Toronto
Irvin W. Hamel and Son	23 James Ave., Waterloo
The Harriston Broom Co.	Harriston
Lees & Lees	Norwich
Thos. McQuillan Broom Co.	Rear 215 Simcoe Street, Peterboro
Meakins & Sons, Limited	125 Wellington St. N., Hamilton
Pro-phy-lac-tic Brush Co. (Canada) Ltd	2009 Eglinton Ave. E., Toronto
Queen City Broom Company	Rear 163 Manning Ave., Toronto
J.W. Richardson	407 Bay St. N., Hamilton
Rubberset Company Limited	First St., Gravenhurst
F.W. Rudy Brooms	644 Lorne Ave., London
Stanley Home Products of Canada Ltd.	140 Ann St., London
Steffen Broom & Brush Mfg.	Holyrood
Paul Steffen and Son	319 Lancaster St. West, Kitchener
Stevens-Hepner Company Limited	Port Elgin
Superior Brush & Broom Company	312 King St. East, Hamilton
Tarbox Brothers Limited	30 Morrow Avenue, Toronto
Thomas Buff & Brush Co. Ltd.	174 Catharine St. N., Hamilton
Toronto Broom Company	Harriston
Wear Ever Brush Company Limited	40 Kelvin Avenue, Toronto
Webb Manufacturing & Sales	Victoria Harbour
West, Taylor, Bickle & Co. Ltd.	Main St., Norwich
The Wilson Broom Company	James Street, Ridgeway
Windsor Broom Company	909 Maisonville Ave., Windsor
Manitoba:	
Atlas Brush Limited	421 McDermot Avenue, Winnipeg
Canadian National Institute for the Blind	1031 Portage Avenue, Winnipeg
Johnson, Wilmar	488 Balmoral St., Winnipeg
Ring Easy Mop Co.	Rear 641 Stella Avenue, Winnipeg
Standard Broom Mfg. Company	744 Wall Street, Winnipeg
Saskatchewan:	
Broom-Craft Company	2520 Dewdney Ave., Regina
Mid-western Broom Co.	519 Ave. L. South, Saskatoon
Alberta:	
Klean Sweep Brush Mfrs. Ltd.	624-4th Street East, Calgary
British Columbia:	
Brodie Brush Co. Limited	891 Cambie Street, Vancouver
Empire Brush Works	356 West Broadway, Vancouver
W.R. Gibbons	1428 Hillside Ave., Victoria
Hamilton Products Co.	628 East Georgia Street, Vancouver
Pacific Coast Brush & Mop Co. (1952) Ltd.	783 East Hastings St., Vancouver
Western Crown Mfg. Co.	2121 Antrim Street, S., Burnaby, Vancouver

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