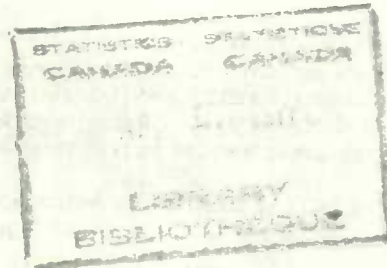


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CANADA



THE BROOM, BRUSH AND MOP INDUSTRY

1956

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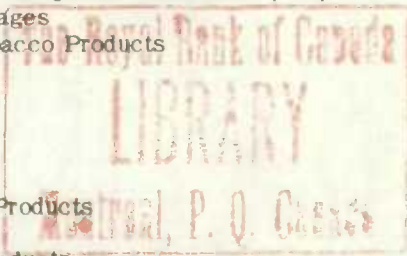
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NOTICE

The annual reports prepared by the Industry and Merchandising Division of the Bureau of Statistics are divided into 3 volumes, as follows: **Volume I** - The Primary Industries, including mining, forestry and fisheries; **Volume II** - Manufacturing; **Volume III** - Merchandising and Services. The volumes are made up of parts, and the parts in turn are subdivided according to the industries or provinces which they comprise.

Volume II consists of the following parts, the first two of which deal with manufacturing as a whole and the balance with the major manufacturing groups.

- I - General Review of the Manufacturing Industries, \$1.50
- II - The Manufacturing Industries of Canada, (7 sections, as follows:)
 - Section A. Summary for Canada, 25¢
 - Section B. Atlantic Provinces, 50¢
 - Section C. Quebec, 25¢
 - Section D. Ontario, 25¢
 - Section E. Prairie Provinces, 40¢
 - Section F. British Columbia, 25¢
 - Section G. The Manufacturing Industries of Canada, Regional Distribution, 75¢
- III - Foods and Beverages
- IV - Tobacco and Tobacco Products
- V - Rubber Products
- VI - Leather Products
- VII - Textile Mills
- VIII - Knitting Mills
- IX - Clothing
- X - Wood and Paper Products
- XI - Printing Trades
- XII - Iron and Steel Products
- XIII - Transportation Equipment
- XIV - Non-ferrous Metal Products
- XV - Electrical Apparatus and Supplies
- XVI - Non-metallic Mineral Products
- XVII - Products of Petroleum and Coal
- XVIII - Chemicals and Allied Products
- XIX - Miscellaneous Manufactures



The present report belongs in Part XIX, Miscellaneous Manufactures. It is punched to permit of filing in a ring binder along with others of the group. The reports in this group are:

- A - The Button, Buckle and Fastener Industry, 25¢
- B - The Broom, Brush and Mop Industry, 25¢
- C - The Musical Instrument Industry, 25¢
- D - The Sporting Goods Industry, 25¢
- E - The Miscellaneous Industries, 25¢

(February 21, 1958)

THE BROOM, BRUSH AND MOP INDUSTRY 1956

Factory shipments in 1956 by establishments in the Broom, Brush and Mop Industry in Canada amounted to \$18,641,759, an increase of \$1,342,058 or 7.8 per cent over the \$17,299,701 worth of products shipped in 1955. Employment was provided for 2,103 persons, 10 fewer persons than in the previous year. Materials used in manufacturing processes cost \$8,608,934 in 1956 while those used in 1955 were valued at \$7,823,119.

The industry was comprised of 104 establishments in the year under review. Provincially they were distributed as follows: Newfoundland 1, New Brunswick 1, Quebec 43, Ontario 42, Manitoba 6, Saskatchewan 3, Alberta 1, and British Columbia 7. This distribution indicates the predominant position of two provinces, Ontario and Quebec, whose combined factory shipments accounted for 76 per cent of the total for the industry. These provinces also provided 76 per cent of the total employment. Of the two provinces, Ontario, which by itself was responsible for 56 per cent of factory shipments and 52 per cent of employment, was foremost.

Paint brushes numbering 518,140 dozen and valued at \$4,138,274 was the leading commodity in 1956. Shipments of other main commodities in order of importance were corn brooms with 245,293 dozen valued at \$3,006,347, brushes for industrial use valued at \$1,652,210 and brushes for household use valued at \$1,567,373. For complete details of products shipped see Table 4.

As may be observed in Table 10, of the 104 establishments reporting the 8 largest were responsible for shipments of \$10,680,742 or 57 per cent of the total, and they furnished employment to 1,031 persons or over 49 per cent of all persons employed in the industry.

Employment in this industry is fairly constant throughout the year, November, with 1,680 wage-earners, was the month of highest employment, while July with 1,563 was the month of lowest employment.

Beginning with 1954, information on the value of year-end inventory holdings at plant and plant warehouses is being collected as part of the Annual Census of Industry. This data was formerly collected by a separate survey. The summarized results for the Broom, Brush and Mop Industry for the year under review will be found in Table 3.

TABLE 1. Principal Statistics, Representative Years, 1929-1955

Year and province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at plant of fuel and electricity	Cost at plant of materials used	Value added by manufacture	Gross value of production ¹
	No.	No.	\$	\$	\$	\$	\$
1929	78	1,485	1,442,241	43,179	2,004,893	2,449,854	4,497,926
1933	81	1,374	1,033,983	41,876	1,089,807	1,582,093	2,713,776
1937	84	1,472	1,338,990	46,353	1,931,924	2,356,718	4,334,995
1938	79	1,384	1,280,862	45,586	1,863,857	2,211,867	4,121,310
1939	80	1,446	1,376,008	46,516	2,170,497	2,280,030	4,497,043
1940	83	1,536	1,598,818	52,366	2,848,321	2,818,254	5,718,941
1942	92	2,033	2,156,823	67,365	4,204,814	4,689,466	8,961,645
1943	88	2,236	2,478,173	81,598	4,539,386	4,729,206	9,350,190
1944	86	2,164	2,822,625	83,136	3,973,756	4,940,514	8,997,406
1945	85	2,340	3,024,400	100,915	4,418,618	5,668,839	10,188,372
1946	88	2,572	3,475,859	111,796	6,832,183	6,786,134	13,730,113
1947	89	2,645	4,053,617	124,518	6,863,514	8,193,104	15,181,136
1948	84	2,310	3,981,841	127,297	6,188,839	7,302,497	13,618,633
1949	86	2,420	4,232,249	115,775	6,327,016	8,389,198	14,831,989
1950	90	2,426	4,456,795	124,100	7,352,157	8,745,877	16,222,134
1951	94	2,313	4,785,425	133,348	9,183,187	8,410,464	17,726,999
1952	96	2,177	4,787,774	132,847	7,947,253	8,574,281 ²	16,654,381
1953	95	2,195	4,949,726	142,997	8,112,766	8,904,832 ²	17,160,595
1954	92	2,112	4,939,514	157,819	7,920,853	8,713,647	16,554,807
1955							
Canada	101	2,113	5,103,727	169,898	7,823,119	9,150,960	17,299,701
Quebec	42	475	936,754	38,336	1,624,065	1,481,330	3,125,109
Ontario	42	1,088	2,828,443	75,712	4,225,906	5,394,114	9,820,560
Manitoba	5	100	253,959	8,038	462,717	352,646	835,617
British Columbia	6	106	226,902	5,234	311,664	376,805	691,628
Other Provinces	6	344	857,669	42,578	1,198,767	1,546,065	2,826,787
1956							
Canada	104	2,103	5,397,241	192,233	8,608,934	10,085,259	18,641,759
Quebec	43	496	1,021,393	41,977	2,005,081	1,656,910	3,631,520
Ontario	42	1,098	2,985,562	82,283	4,470,023	6,095,688	10,521,947
Manitoba	6	111	290,669	9,087	536,127	398,252	925,913
British Columbia	7	73	222,132	4,131	284,095	346,086	633,304
Other Provinces	6	325	877,485	54,755	1,313,608	1,588,323	2,929,075

1. Commencing with 1952, the value of factory shipments has been collected in place of the gross value of production.

2. Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture".

TABLE 2. Comparison of Principal Statistics, 1955 and 1956

Items		1955	1956	+ Increase - Decrease
Establishments reporting	No.	101	104	+ 3
Employees on salaries:				
Total	"	482	487	+ 5
Male	"	298	299	+ 1
Female	"	184	188	+ 4
Total salaries	\$	1,734,844	1,833,402	+ 98,558
Employees on wages:				
Total (monthly average)	No.	1,631	1,616	- 15
Male	"	1,107	1,095	- 12
Female	"	524	521	- 3
Total wages	\$	3,368,883	3,563,839	+ 194,956
Cost of fuel and electricity	\$	169,898	192,233	+ 22,335
Cost of materials used	\$	7,823,119	8,608,934	+ 785,815
Value of factory shipments	\$	17,299,701	18,641,759	+ 1,342,058

Note. Profits or losses cannot be estimated from Census figures as no data are collected for certain expense items, such as interest, rent, depreciation, taxes, insurance, advertising, etc.

TABLE 3. Inventories¹, 1956

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	\$	\$	\$	\$
Opening ² :				
Quebec	289,648	80,068	193,843	563,559
Ontario	1,551,454	170,589	1,307,968	3,030,011
Manitoba	117,696	10,473	45,944	174,113
British Columbia	71,381	—	25,325	96,706
Other Provinces	440,745	253,862	402,374	1,096,981
Canada	2,470,924	514,992	1,975,454	4,961,370
Closing:				
Quebec	321,276	104,410	241,949	667,635
Ontario	1,570,067	199,539	1,405,065	3,174,671
Manitoba	132,535	10,311	63,659	206,505
British Columbia	86,785	2,290	24,043	113,118
Other Provinces	457,010	249,287	434,560	1,140,857
Canada	2,567,673	565,837	2,169,276	5,302,786

1. Book value of all manufacturing inventories held at plant and plant warehouses.

2. The opening inventory for 1956 differs from the closing inventory published for 1955 because of the receipt of revised data, the inclusion of new firms and the removal of figures for firms which did not operate during 1956.

TABLE 4. Factory Shipments, 1955 and 1956

Principal products	1955		1956	
	Quantity	Selling value at factory	Quantity	Selling value at factory
	doz.	\$	doz.	\$
Brooms, corn	237,087	2,788,728	245,293	3,006,347
“ fibre	41,023	526,346	50,977	661,622
“ hair	3,794	137,387	6,332	210,943
“ toy	16,998	63,861	16,136	63,020
“ other	6,744	150,804	8,575	216,202
Whisks	35,830	134,759	34,151	133,906
Brushes, tooth	581,091	770,582	355,521	437,313
“ shoe	41,715	148,133	53,614	176,536
“ shaving	17,572	165,746	14,994	148,289
“ clothes	23,013	167,844	23,457	185,152
“ cosmetic	40,977	338,683	45,296	397,328
“ hair	128,329	811,000	114,490	717,773
“ nail	53,324	85,705	64,992	98,227
“ paint	494,464	4,110,203	518,140	4,138,274
“ for industrial use	193,567	1,363,180	281,201	1,652,210
“ for household use	585,472	1,424,549	741,378	1,567,373
“ all other	117,874	518,586	140,579	592,424
Mops, all kinds	331,040	2,327,011	411,033	2,861,321
Handles of all kinds	66,581	211,523	93,771	336,188
All other products	—	1,055,071	—	1,041,311
Total value of products	—	17,299,701	—	18,641,759

Note. Data here given do not necessarily represent Canadian totals for these commodities since some are also produced in other industries.

TABLE 5. Materials Used, 1955 and 1956

Materials	1955		1956		
	Quantity	Cost at factory	Quantity	Cost at factory	
		\$		\$	
Broom corn	Pound	5,639,541	1,139,126	5,748,826	1,196,599
Fibres, all kinds	“	1,099,900	454,261	1,199,833	519,770
Bristles, animal	“	302,216	1,068,994	302,104	1,035,419
Bristles, other	“	107,298	355,395	144,835	436,988
Hair	“	135,805	391,062	145,715	399,775
Twine	“	47,735	45,691	58,533	50,114
Yarns	“	1,746,929	959,435	2,154,797	1,139,651
Cotton fabrics	Yard	262,934	88,598	309,307	102,471
Wire	Pound	817,610	191,130	1,020,084	207,045
Plastic backs	Number	2,873,395	237,695	2,960,751	207,874
Wooden backs	“	2,627,804	197,594	3,174,928	244,052
Lumber and wooden blocks	—	—	245,966	—	383,901
Handles	Number	17,289,818	1,000,818	15,682,324	1,020,611
Mop handle connections	“	1,339,113	84,136	1,580,335	92,748
Paints, lacquers and varnishes	—	—	74,605	—	87,404
Plastic moulding powder	Pound	397,440	202,340	168,463	82,443
All other materials	—	—	729,015	—	1,085,340
Containers, packing and shipping materials	—	—	357,258	—	316,729
Total cost of materials used	—	7,823,119	—	8,608,934	

**TABLE 6. Imports of Brooms and Brushes and Principal Materials Used by the Industry
Calendar Years 1955 and 1956**

Articles Imported	1955		1956		
	Quantity	Value	Quantity	Value	
		\$		\$	
Bristles, animal	Pound	411,416	1,194,729	309,603	799,239
Broom corn	"	—	839,273	—	752,017
Vegetable fibre other than cotton for brushes	Cwt.	10,594	381,962	11,307	420,656
Hair, cleaned or uncleaned, not dyed, curled or otherwise manufactured	Pound	1,515,668	283,688	1,992,760	372,709
Horse hair, not further manufactured than simply cleaned and dipped or dyed	"	120,670	124,804	95,964	160,367
Brushes, artists	—	—	95,710	—	173,473
Brushes, paint and varnish	—	—	184,487	—	264,621
Brushes, tooth	doz.	115,573	86,228	129,016	89,853
Brushes, toilet, n.o.p.	—	—	448,598	—	519,087
Brushes, all other, n.o.p.	—	—	760,624	—	853,535
Brooms and whisks	—	—	79,114	—	91,723

TABLE 7. Exports of Brooms and Brushes, Calendar Years 1955 and 1956

Articles Exported	1955		1956	
	Quantity	Value	Quantity	Value
		\$		\$
Paint brushes	—	192,954	—	100,044
Tooth and other toilet brushes	—	57,902	—	13,988
Brushes, n.o.p.	—	45,110	—	30,320
Brooms and whisks	—	29,613	—	26,154

TABLE 8. Employment by Sex and Provinces and Remuneration Paid, 1956

	Canada	Quebec	Ontario	Manitoba	British Columbia	Other Provinces	
Salariéd employees:							
Total	No.	487	120	275	13	16	63
Male	"	299	89	148	9	11	42
Female	"	188	31	127	4	5	21
Total salaries	\$	1,833,402	383,093	1,013,313	83,985	71,306	281,705
Wage earners:							
Total (monthly average)	No.	1,616	376	823	98	57	262
Male	"	1,095	272	540	81	39	163
Female	"	521	104	283	17	18	99
Total wages	\$	3,563,839	638,300	1,972,249	206,684	150,826	595,780
All employees:							
Total	No.	2,103	496	1,098	111	73	325
Male	"	1,394	361	688	90	50	205
Female	"	709	135	410	21	23	120
Total salaries and wages	\$	5,397,241	1,021,393	2,985,562	290,669	222,132	877,485

TABLE 9. Monthly Employment of Wage-earners, 1955 and 1956

Months	1955			1956		
	Male	Female	Total	Male	Female	Total
	Number					
January	1,066	508	1,574	1,048	525	1,573
February	1,100	511	1,611	1,094	515	1,609
March	1,094	523	1,617	1,090	509	1,599
April	1,113	511	1,624	1,094	516	1,610
May	1,130	506	1,636	1,118	510	1,628
June	1,134	486	1,620	1,113	500	1,613
July	1,083	479	1,562	1,088	475	1,563
August	1,092	502	1,594	1,103	502	1,605
September	1,110	574	1,684	1,100	527	1,627
October	1,131	574	1,705	1,108	570	1,678
November	1,157	575	1,732	1,109	571	1,680
December	1,121	536	1,657	1,089	549	1,638
Monthly average	1,107	524	1,631	1,095	521	1,616

TABLE 10. Principal Statistics of the Broom, Brush and Mop Industry in Canada, Grouped According to the Size of Establishments, 1955 and 1956

Establishments having factory shipments of	Establishments	Employees	Salaries and wages	Cost at plant of materials used	Value of factory shipments
	No.	No.	\$	\$	\$
1955					
Under \$10,000	19	19	24,340	33,949	68,365
\$10,000 to \$24,999	22	56	104,678	164,559	301,609
\$25,000 " \$49,999	16	82	164,359	278,305	555,368
\$50,000 " \$99,999	10	97	216,577	388,595	727,670
\$100,000 " \$199,999	12	323	580,351	892,459	1,703,853
\$200,000 " \$499,999	14	535	1,276,068	2,038,778	4,465,451
\$500,000 " \$999,999	4	341	794,498	1,251,047	2,483,493
\$1,000,000 " \$4,999,999	4	660	1,942,856	2,775,427	6,993,892
Total	101	2,113	5,103,727	7,823,119	17,299,701
1956					
Under \$10,000	22	24	34,461	46,921	99,925
\$10,000 to \$24,999	24	65	123,976	213,294	385,578
\$25,000 " \$49,999	15	81	167,159	273,705	557,041
\$50,000 " \$99,999	8	72	180,406	330,699	630,613
\$100,000 " \$199,999	13	306	628,440	1,014,154	1,917,508
\$200,000 " \$499,999	14	524	1,298,652	2,173,970	4,370,352
\$500,000 " \$999,999	4	374	911,084	1,404,320	2,800,367
\$1,000,000 " \$4,999,999	4	657	2,053,063	3,151,871	7,880,375
Total	104	2,103	5,397,241	8,608,934	18,641,759

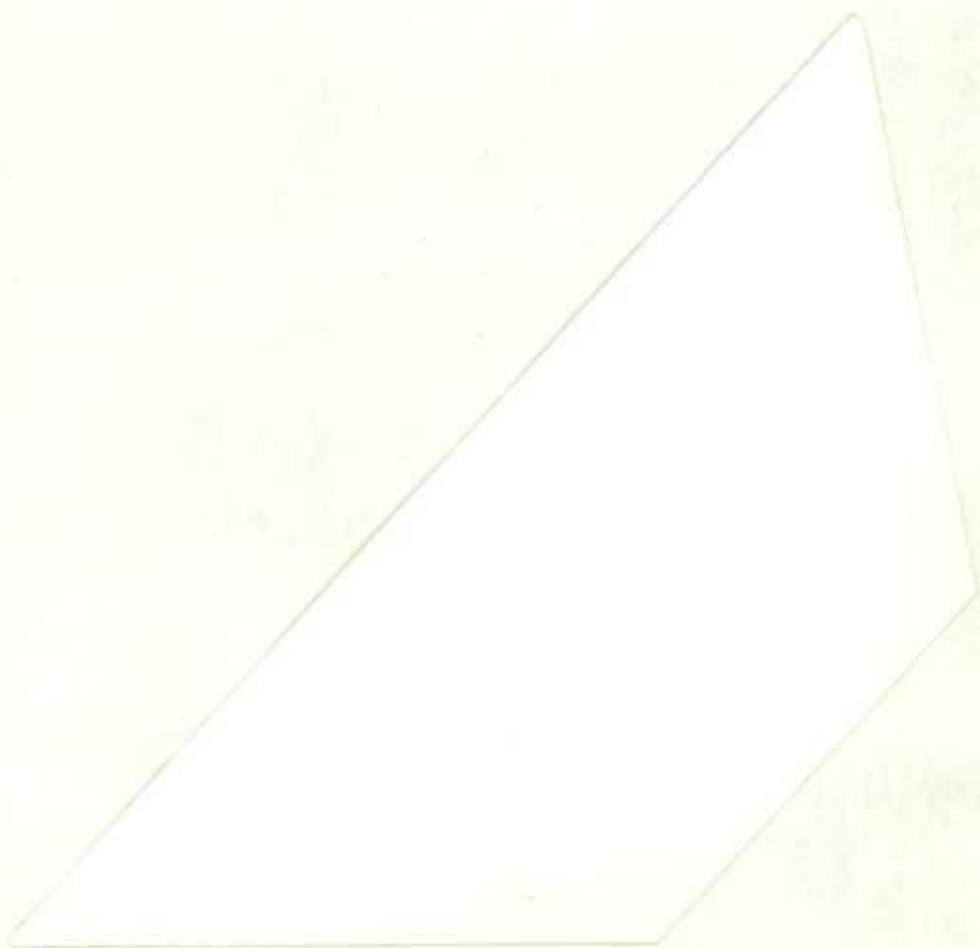
APPENDIX

List of Firms in the Broom, Brush and Mop Industry, 1956

Name	Address
Newfoundland:	
Canadian National Institute for the Blind	1-5 Military Road, St. John's
New Brunswick:	
T.S. Simms & Company Limited	Lancaster
Quebec:	
American Broom Company	St. Basile
Association Canadienne Francaise Des Aveugles Inc.	900 est rue Beaubien, Montreal
Atomic Mop & Broom Co.	5515 Delorimier Ave., Montreal
Canada Broom Supply Co. Ltd.	55 Ann St., Montreal
Canada Brush Ltd.	Ste. Martine, Co. Chateaugay
Canadian Cotton and Wool Waste Co., Ltd.	415 Des Recollets Street, Montreal
City Brush Mfg. Co.	86 Bernard Ave. W., Montreal
Crown Brush Co.	365 Beaubien St. W., Montreal
A. DeLadurantaye & Fils	7861 De Gaspé, Montréal
Dominion Brush Manufacturing Co., Ltd.	Cowie Street, Granby
Graff Brushes Ltd.	642 De Courcelle St., Montreal
Granby Industrial Brush Kare Reg'd.	430 St. Denis, Granby
Hughes Brushes of Canada, Limited	6263 Notre-Dame St. East, Montreal
Imperial Mops and Brooms Ltd.	9850 St. Urbain St., Montreal
H.G. Kalish Co.	4530 Girouard Ave., Montreal
La Cie de Balais St. Felix Enr'g	St. Felix de Kingsey
La Cie de Balais de Montmagny Limitée	Bld. St-Nicholas, Montmagny
La Cie Jacques Cartier Enrg.	644 rue Dollard, Québec
La Cie Manufacturière de Balais Enrg.	Beauceville E., Beauce
L.B. Products Reg'd.	1455 Rue Notre Dame Est., Montreal
L.G.P., Cie., Enrg.	3380, rue Gertrude, Verdun
Lasalle Broom Co., Ltd.	6383, rue Jogues, Montreal
Le Balais Laviolette Enrg.	405 rue St. Leon, Ville St. Tite
Les Ateliers Laurentiens Enr.	Val David
Les Brosses Provinciales Enrg.	St. Claire
Les Industries Bourassa Ltée	St. Raymond
Les Industries Provinciales Limitée	St. Damien, (Co. Bellechasse)
Mann Brush Mfg. Co., Ltd.	4443 St. Dominique St., Montreal
Modern Mop and Broom Company	2131 St. Catherine St., East, Montreal
Montreal Association for the Blind Inc.	6980 Snerbrooke St. West, Montreal
Montreal Broom Manufacturing Co.	5639 Monk Blvd., Montreal
Montreal Mop Mfg. Co.	105 Fairmount Ave. W., Montreal
Moppes St. Jean Enr'g.	455 rue du Saguenay, Quebec
Peerless Brush Manufacturing Co.	205 Vitre St. West, Montreal
Royal Brush Mfg. Inc.	St. Hubert
Royal Mop Co.	1347 Notre Dame St. E., Montreal
Harold E. Smith Limited	607 Craig St. West, Montreal
Superior Brush Manufacturing Co.	781 William St., Montreal
Tupper Broom Mfg. Reg'd.	Chambly Road, St. Hubert
United Broom Manufacturing Co.	3468 Park Ave., Montreal
Vadrouilles et Balais WOD Enrg.	448, rue Montmagny, Québec
Vallee Enterprise Mfg. Reg'd.	Causapsal
Viking Brush Co.	4550 Berri St., Montreal
Ontario:	
Austin-Bennington Brush Co., Ltd.	44 Church St., Weston
Blind Workers' Association	504 Carlaw Ave., Toronto
The Boeckh Company Limited	10-24 Noble Street, Toronto
Harry G. Brandon	65 Maple Ave., Burlington
Brushcraft Limited	468 Queen St. E., Toronto
The Canadian National Institute for the Blind	929 Bayview Ave., Toronto
Canadian Wire Brush Company	140 Victoria St., Barrie
Canest Brushes Ltd.	71 Carling St., London
Card Brush Limited	Main Street, Newburgh
Challies Dental Products	Church Street, Morrisburg
Wm. E. Dixon Mfg., Limited	107 McGill St., Toronto
J. Dorsch	45 Princess St., Waterloo

List of Firms in the Broom, Brush and Mop Industry, 1956 - Concluded

Name	Address
Ontario - Concluded:	
Excelsior Broom Company	856-5th Ave. East, Owen Sound
S.A. Felton & Son Company (Canadian Division)	29 Harriett Street, Hamilton
Fort William Broom Mfg. Company	710 McTavish St., Fort William
Fuller Brush Company, Limited	70 Sanford Avenue N., Hamilton
Galt Broom & Brush Company	10 George St. S., Galt
The Gibson Broom Company	168-170 Christie Street, Toronto
M. Grumbacher of Canada Ltd.	64 Princess Street, Toronto
Irvin W. Hamel and Son	23 James Ave., Waterloo
The Harriston Broom Co.	Harriston
Jiffy Wax Applicator	631 Lillian St., Peterborough
Lees & Lees	Norwich
Martintown Brush Co.	Martintown
Meakins & Sons, Limited	125 Wellington St. N., Hamilton
Queen City Broom Company	Rear 163 Manning Ave., Toronto
J. W. Richardson	407 Bay St. N., Hamilton
Roleas Enterprises	Preston
Rubberset Company (Canada) Limited	First St., Gravenhurst
F. W. Rudy Brooms	644 Lorne Ave., London
Stanley Home Products of Canada Ltd.	140 Ann St., London
Steffen Broom & Brush Mfg.	Holyrood
Paul Steffen and Son	319 Lancaster St. West, Kitchener
Stevens-Hepner Company Limited	Port Elgin
Superior Brush & Broom Company	312 King St. East, Hamilton
Tarbox Brothers Limited	30 Morrow Avenue, Toronto
Thomas Buff & Brush Co. Ltd.	174 Catharine St. N., Hamilton
Wear Ever Brush Company Limited	40 Kelvin Avenue, Toronto
Webb Manufacturing & Sales	Victoria Harbour
West, Taylor, Bickle & Co. Ltd.	Main St., Norwich
The Wilson Broom Company	James Street, Ridgetown
Windsor Broom Company	909 Maisonville Ave., Windsor
Manitoba:	
Atlas Brush Limited	576 McDermot Avenue, Winnipeg
Canadian National Institute for the Blind	1031 Portage Avenue, Winnipeg
Hutch Mop Mfg. Co.	447 Logan Ave., Winnipeg
Johnson, Wilmar	488 Balmoral St., Winnipeg
Ring Easy Mop Co.	Rear 641 Stella Avenue, Winnipeg
Standard Broom Mfg. Company	744 Wall Street, Winnipeg
Saskatchewan:	
Broom-Craft Company	2520 Dewdney Ave., Regina
Canadian Brush Mfg.	319 Ave. H. South, Saskatoon
Mid-western Broom Co.	519 Ave. L. South, Saskatoon
Alberta:	
Klean Sweep Brush Mfrs. Ltd.	423-6th Ave. E., Calgary
British Columbia:	
B. C. Lokmop	4843 Sophia St., Vancouver
Brodie Brush Co. Limited	891 Cambie Street, Vancouver
Crown Broom Works Co.	2121 Antrim St., South Burnaby
Empire Brush Works	356 West Broadway, Vancouver
W. R. Gibbons	1428 Hillside Ave., Victoria
Hamilton Products Co.	628 East Georgia Street, Vancouver
Pacific Coast Brush & Mop Co. (1952) Ltd.	783 East Hastings St., Vancouver



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