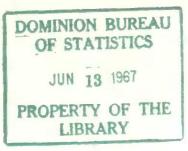
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ANNUAL





BROOM, BRUSH AND MOP INDUSTRY 1965

ANNUAL CENSUS OF MANUFACTURES

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PUBLICATIONS

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BROOM, BRUSH AND MOP INDUSTRY

1965

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing household, industrial and street-sweeping brooms; household, paint and tooth brushes; floor, dust and dish mops".

The shipments of goods of own manufacture by the industry proper are presented in Table 13 and herein certain products have been deliberately concealed in order that the more important information covering the shipments of these commodities by all industries might be shown in Table 14.

A list of the establishments classified to this industry in the 1965 survey will be found at the end of this report.

SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- p preliminary figures.
- revised figures.
- x confidential to meet secrecy requirements of the Statistics Act.

TABLE 1. Principal Statistics, 1961-65

				Man	ufacturing	activity			4	T	otal activ	rity	
Year and	Estab-		oduction a ated work		Cost of	Cost of	Value of shipments			g owners artners	Emp	loyees	
province	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Value added
	No.		'000			\$'000	1			\$'000		\$'(000
1961	,			!									
Totals	96	1,624	3,389	4,148	199	10,200	22,576	12,809	59	231	2,454	9,259	15,585
1962													
Totals	93	1,563	3,263	4,081	216	11,958	25,534	13,752	55	171	2,382	9, 221	15,874
totals	33	1,505	3,400	7,001	410	11, 330	40,002	10, 104	33	111	2,304	3,441	13,014
1963							1 /						
Totals	89	1,674	3,448	4,545	225	12,969	28, 682	15,934	50	160	2,475	10,162	18,576
1964								i.					
Newfoundland	1	x	x	x	x	x	x	x	_		x	x	
	_	^	_		A	^	^	^					Х
Prince Edward Island		_		_		_	_	_		1		-	_
Nova Scotia	_		_	-			_				_	-	_
New Brunswick	33	X	X	X	X	2 054	X	X 200	- 01	-	X	3 400	X 0.004
Quebec		357	751	868	33	2,654	5,035	2,399	21	87	447	1,400	2, 664
Ontario	33	902	1,911	2,777	135	8,464	19,839	11,714	12	33	1,566	7,765	14, 249
Manitoba	6	Х	Х	X	X	X	х	X	X	х	X	Х	Х
Saskatchewan	3	х	Х	Х	х	Х	Х	х	х	Х	Х	Х	Х
Alberta	3	4	8	12	1	34	58	22	3	12	4	12	30
British Columbia	6	41	78	127	5	228	574	336	4	14	58	201	354
Yukon and Northwest Territories	-		_		_	Manh	_	_	-	_	-	-	_
Totals	86	1,716	3,604	5,044	223	14, 092	30,871	17,346	46	165	2,598	11,334	20, 191
1965													
Newfoundland	1			x									
Prince Edward Island		х	x		_	x	x	х	_	-	X	х	X
Nova Scotta		-	_					_		_	_	-	_
	_	_	_	_	_	_	_		_		_	_	
New Brunswick	1	X	X	X	X	X	X	X	_		X	X	X
Quebec	32	388	829	990	36	3, 046	5,777	2,760	19	77	485	1,590	3,010
Ontario	36	874	1,849	2,776	138	8.702	20,919	11,924	12	37	1,747	8,499	14,270
Manitoba	6	х	Х	Х	Х	X	х	Х	Х	Х	х	х	x
Saskatchewan	2	х	Х	X	х	Х	х	х	-	-	X	х	х
Alberta	4	5	10	14	2	32	77	43	Х	х	9	29	55
British Columbia	6	43	83	129	6	243	588	341	4	17	57	205	363
Yukon and Northwest Territories	-	-	-	-	-	_	-	-	-	_	-	-	-
Totals	88	1,711	3,581	5,141	234	14, 823	33,358	18,057	41	154	2,822	12,224	20,710

TABLE 2. Principal Statistics classified by Size Group based on Value of Shipments of Goods of Own Manufacture, 1964 and 1965

				Mar	ufacturing	activity				T	otal acti	vity	
Size group	Estab- lish- ments		duction a ated work		Cost of fuel and	Cost of	Value of shipments of goods	Value	Working and pa	owners	Employees		Value
		Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added
	No.		*000			\$'000				\$'000		\$*(000
1964													
Jnder \$10,000	9 16 19 7 8 t2	15 43 51 166 271 203	33 89 110 333 546 418	39 106 136 357 712 544	2 8 8 12 29 16	19 96 316 293 651 1,799 1,642	50 238 694 582 1,194 3,564 3,066	32 143 368 268 521 1,807 1,528	9 15 13 5 4	21 51 55 26 12	16 54 63 190 351 271	42 138 183 444 1.101 938	3° 18° 385 316 543 1.84° 1.708
1,000,000 ' 4,999,999 5,000,000 and over Head offices, sales offices and auxiliary units	} 10	967	2,074	3,149	149	9, 276	21,483	12.678	_	-	1,653	8,488	15, 16
Totals	86	1,716	3,604	5,044	223	14, 092	30, 871	17,346	46	165	2,598	11,334	20, 19
1965													
Under \$10,000 10,000 to \$ 24,999 25,000 '' 49,999 50,000 '' 99,999 100,000 '' 199,999 200,000 '' 499,999 500,000 '' 4,999,999 1,000,000 '' 4,999,999	8 18 16 8 12 11 4	18 38 37 183 280 150	1 37 81 82 402 587 324 2,066	1 47 106 102 461 773 442 3,210	1 5 7 5 16 25 10	15 116 272 237 913 1.966 1,135	44 300 592 564 1,778 3,903 2,538 23,640	26 178 317 316 860 1,909 1,313 13,137	8 13 9 5 6	18 45 43 22 26 —	23 49 50 225 364 193	1 61 138 151 585 1,213 698 9,376	209 369 349 886 2,039 1,313
6,000,000 and over ead offices, sales offices and auxiliary units	J 11	999	2,006	3,210	165	10, 168	23,040	13, 131		-	1,918	3, 310	15, 51
Totals	88	1,711	3,581	5,141	234	14, 823	33,358	18,057	41	154	2,822	12,224	20, 71

TABLE 3. Principal Statistics classified by Size Group based on Manufacturing Value Added, 1964 and 1965

				Mar	nufacturing	activity				Т	otal acti	vity	
Size group	Estab- lish- ments		eduction ated work		Cost of	Cost of	Value of shipments of goods	Vaiue		owners	Emp	ioyees	Value
		Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added
	No.		'000			\$1000				\$'000		\$*(000
1964					1	1							
Under \$10,000	20 20 12 10 8 6 77 3	12 36 90 209 168 234 498 469	27 76 190 422 336 479 1,091 983	35 89 223 468 442 639 1,558 1,591	3 4 13 18 19 19 54 95	105 269 463 968 1,209 1,802 4,631 4,646	219 592 917 1,720 2,466 3,474 9,756 11,727	113 319 425 756 1,284 1,772 5,136 7,542	20 15 9 2	65 55 42 3 	12 42 110 241 228 312 673 980	35 106 291 599 740 1,075 2,742 5,746	155 341 484 765 1,299 1,979 5,255 9,913
Totals	86	1,716	3,604	5,044	223	14, 092	30, 871	17,346	46	165	2,598	11,334	20, 191
1965						-							
Under \$10,000 \$ 10,000 to \$ 24,999 25,000 " 49,999 50,000 " 99,999 200,000 " 499,999 200,000 " 499,999 1,000,000 " 499,999 1,000,000 " 4,999,999 5,000,000 and over Head offices, sales offices and auxiliary units	20 19 10 15 4 10 6 4	12 34 38 246 80 347 447 507	25 72 79 520 169 738 940 1,037	34 96 92 617 237 981 1,356 1,729	5 6 5 23 9 25 44 116	104 254 257 1, 165 619 2, 979 4, 369 5, 075	235 563 609 2, 287 1, 211 5, 841 8, 611 14, 001	126 307 343 1,087 614 2,740 4,272 8,567	177 122 88 4	47 54 38 14 	17 41 51 286 112 461 585 1.269	48 116 131 788 403 1,636 2,320 6,782	186 335 359 1,129 630 3,021 4,291 10,762
Totals	88	1,711	3.581	5,141	234	14, 823	33,358	18,057	41	154	2,822	12,224	20,710

TABLE 4. Principal Statistics classified by Size Group based on Total Value Added, 1964 and 1965

				Man	ufacturing	activity				T	otal acti	vity	
Size group	Estab- lish-		duction ated work		Cost of	Cost of	Value of shipments			owners	Emp	loyees	
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Value added
	No.		'000			\$'000				\$'000		\$1	000
1964													
Under \$10,000 \$ 10,000 to \$ 24,999 25,000 '' 49,999 50,000 '' 99,999 100,000 '' 199,999 200,000 '' 499,999 500,000 '' 999,999	17 22 11 12 7 7	8 39 55 245 146 256 498	18 82 118 497 294 520 1,091	21 99 143 551 371 710 1,558	1 5 11 21 16 21 54	55 302 344 1,104 1,093 1,919 4,631	145 641 713 1,949 2,146 3,794 9,756	91 333 342 846 1,088 1,967 5,136	16 17 11 2	44 66 52 3 —	8 45 69 283 193 347 673	22 116 184 709 610 1,206 2,742	98 370 381 896 1,090 2,188 5,255
1,000,000 " 4,999,999 5,000,000 and over Head offices, sales offices and auxiliary units	} 3	469	983	1,591	95	4, 646	11,727	7, 542	_	_	980	5,746	9, 913
Totals	86	1,716	3,604	5,044	223	14,092	30,871	17,346	46	165	2, 598	11,334	20, 191
1965													
Under \$10,000 \$ 10,000 to \$ 24,999 25,000 " 49,999 50,000 " 99,999 100,000 " 199,999 200,000 " 499,999 1,000,000 " 499,999 1,000,000 " 4,999,999 5,000,000 and over Head offices, sales offices and auxiliary units	17 18 14 15 3 11 7 3	8 31 45 246 55 372 509 445	16 66 94 520 122 785 1.073	22 88 112 617 158 1,060 1,569	4 4 8 23 6 28 52	78 230 308 1,165 496 3,103 4,857 4,587	187 504 717 2,287 889 6,163 10,076 12,536	104 274 399 1.087 418 2.936 5,280 7,559	13 12 12 4 -	36 52 52 14 —	12 37 60 286 78 495 687 1,167	34 102 159 788 266 1.772 2.838 6,265	110 292 477 1,129 417 3,234 5,290 9,762
Totals	88	1,711	3,581	5, 141	234	14, 823	33,358	18.057	41	154	2,822	12,224	20,710

TABLE 5. Principal Statistics classified by Size Group based on Total Employed, 1964 and 1965

				Mai	nufacturing	activity					Γotal acti	vity	
Size group	Estab-		oduction ated work		Cost of	Cost of	Value of shipments	77.010		owners artners	Emp	loyees	
	ments	Number	Man- hours paid	Wages	fuel and eiec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Value added
	No.		*000		I	\$'000	l.	1		\$'000		\$10	00
1964													
Under 5 employed	41 12 18 10	42 77 401 504	91 163 803 1,053	112 197 1,033 1,433	6 13 39 61	470 411 2,412 4,687	984 855 4,829 9,652	510 413 2,444 5,116	36 8 2	124 38 3	46 98 506 674	124 269 1,543 2,544	583 461 2,502 5,452
200-499 '' 500 employed and over	5	692	1,495	2,270	104	6, 113	14,552	8,863	-		1,274	6,854	11,193
Totals ,	86	1,716	3,604	5, 044	223	14, 092	30,871	17,346	46	165	2,598	11,334	20,191
1965													
Under 5 employed	41 15 17 9	45 93 390 427	97 207 817 891	129 252 1,101 1,193	11 14 33 52	500 568 2,620 4,324	1,059 1,259 5,243 9,085	552 647 2,701 4,589	31 8 2	110 40 4	54 124 487 596	156 362 1,627 2,344	652 686 2,777 4,865
100-199 " 200-499 " 500 employed and over	} 6	756	1,569	2,466	124	6,811	16,712	9,568	_	_	1,561	7.734	11,731
Totals	88	1, 711	3,581	5,141	234	14,823	33, 358	18,057	41	154	2,822	12,224	20,710

TABLE 6. Principal Statistics classified by Type of Organization, 1964 and 1965

				Mar	ufacturing	activity				7	Potal acti	vity	
Type of organization	Estab-		oduction ated work		Cost of	Cost of	Value of shipments			owners urtners	Empl	oyees	
100	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Value added
	No.		'000		<u></u>	\$,000				\$'000		\$10	000
1964								1					
Individual ownerships	40	98	206	261	13	602	1,345	727	38	122	112	310	788
Partnerships	5	23	46	57	3	167	315	141	8	43	26	67	177
Incorporated companies	41	1,595	3,351	4,727	207	13,323	29, 210	16,478			2,460	10,958	19, 226
Co-operatives	_	_	-	_	_	-	_	_			_	_	_
Head offices, sales offices and auxiliary units	* * 1	4 0 0	4 0 0			2 + A		4 9 0				4 4 4	
Totals	86	1,716	3, 604	5, 044	223	14, 092	30, 871	17, 346	46	165	2,598	11, 334	20, 191
1965													
Individual ownerships	33	74	153	196	11	418	1,002	569	32	108	81	221	621
Partnerships	6	28	59	69	4	21 2	407	181	9	46	32	79	230
Incorporated companies	49	1,609	3,369	4, 876	219	14,193	31,949	17,307			2, 709	11,924	19,859
Co-operatives	_	_	_	_	_	_	_	_			_	_	_
Head offices, sales offices and auxiliary units		0 0 11	* * *		* * *		* * *						a b v
Totals	88	1,711	3,581	5, 141	234	14, 823	33, 358	18,057	41	154	2, 822	12, 224	20,710

TABLE 7. Calculation of Output, Input and Value Added, 1964 and 1965

	Manufact activi		Non-manufa activit		Tota activi	
	1964	1965	1964	1965	1964	1965
			\$,00	0		
Output	1					
I. Shipments and other revenue	30, 871	33,358	5, 871	6,031	36,742	39,389
Inventories - Goods of own manufacture:	-					
Add closing - Goods in process	964	985			964	985
Finished goods	3.750	3,892		* * 4	3,750	3,892
Deduct opening - Goods in process	810	982		* * =	810	982
Finished goods	3,112	4,140			3,112	4,140
. Net inventory change	792	(245)			792	(245
Gross output (1+2)	31,663	33,113	5,871	6,031	37,534	39,144
Input						
. Purchases of goods not of own manufacture		* * *	3,088	3,112	3,088	3,112
Inventories - Goods not of own manufacture:						
Add opening			744	966	744	966
Deduct closing			969	849	969	84 9
. Cost of goods sold (not of own manufacture)			2,863	3,229	2,863	3,229
, Materials, supplies, etc.	14,092	14, 823	162	148	14,254	14,971
7. Fuel and electricity	223	234			223	234
. Gross input (5 + 6 + 7)	14,315	15, 057	3,025	3,377	17,340	18,434
Value added (3 - 8)	17, 346	18, 057	2, 846	2, 654	20, 191	20,710

TABLE 8. Employment and Payroll, 1964 and 1965

					Emplo	yees						Salari	es and wa	ges	
Year and		Product related			Adm:			les nd	Te	otal	Producti		Admin-	Sales	
province	Manufa	cturing	0	ther		office		bution		, L al.	related v	vorkers	istra- tive and	and distri-	Total
	Male	Female	Male	Female	Male	Female	Male	Female	Male	Female	Manufac- turing	Other	office	bution	
					numt	er							\$'000		
1964															
Newfoundland	X	X	_	-	Х	-	-	X	X	х	X	-	X	X	х
Prince Edward Island	-	_	_	_	_			_	_	_	_	_	-	_	_
Nova Scotia	-	-	_	-	_	_	_	_	_	-	_	_	-	_	-
New Brunswick	X	Х	_	-	X	X	X	х	Х	х	Х	_	X	Х	Х
Quebec	235	122	-	_	35	29	26	-	296	151	868	_	418	1 15	1,400
Ontario	529	373	_	-	121	131	362	50	1,012	554	2,777	_	1,416	3,572	7,765
Manitoba	x	X	-	400	х	X	х	_	х	Х	Х	_	Х	х	Х
Saskatchewan	X	X	_	-	х	х	-	_	x	x	x	_	X	_	x
Alberta	3	1		_	_	_	-	-	3	1	12	_	_	_	12
British Columbia	29	12	_	_	5	7	5	-	39	19	127	4740	57	17	201
Yukon and Northwest Terri- tories	_	_		_	_	_	_	_	-	_	_	_	_	-	
Totals	1,070	646	enve-	-	196	202	427	57	1, 693	905	5, 044	_	2, 342	3, 948	11, 334
1965															
Newfoundiand	x	-	х	-	-	_	_	х	х	х	x	x	_	х	x
Prince Edward Island	_		_	-	_	_	_	_	_	_	-	_	_	_	-
Nova Scotia	_	_	_	_	_	_	_	_	-	_	_	_	_	_	_
New Brunswick	x	x	х	_	x	x	х	x	х	х	x	x	X	х	х
Quebec	252	136	_	_	42	29	26	_	320	165	990	_	450	150	1,590
Ontario	487	387		-	127	128	546	72	1,160	587	2,778	_	1,533	4,188	8,499
Manitoba	x	x	_	_	х	x	х	_	X	X	X	_	х	х	х
Saskatchewan	х	х	_		х	x	_	_	х	х	ж	_	X	_	х
Alberta	4	1	_	_	3	1	_	_	7	2	14	_	15	_	29
British Columbia	32	11	elen.	_	4	7	3	_	39	18	129	_	58	18	205
Yukon and Northwest Terri- tories	_	-	etro-	_	_	_	_	_	_	_	50%	_	_	_	_
Totals	1, 045	666	3	_	212	203	613	80	1, 873	949	5,141	11	2, 453	4, 619	12, 224

TABLE 9. Production and Related Workers, - Manufacturing Activity, 1964 and 1965

M. d	196	4	196	35	
Month	Male	Female	Male	Female	
	1	numbe	r		
Establishments reporting monthly detail (large establishments only):	1	1	1		
January	988	603	945	644	
February	1,000	614	946	660	
March	1,003	611	958	669	
April	1,000	612	965	640	
May	973	599	962	635	
June	1,001	610	970	636	
July	943	610	906	610	
August	992	624	963	634	
September	985	639	964	643	
October	988	640	957	677	
November	968	639	971	66"	
Dacember	942	633	935	646	
Averages	983	621	953	649	
stablishments reporting annual averages (small establishments only)	87	25	92	17	
Average for all establishments	1,070	646	1.045	666	

TABLE 10. Inventories, 1965

		Manufa	cturing		Non- manufacturing	
Province	Materials, supplies, etc.	Goods in process	Finished goods of own manufacture	Total	Products or materials purchased for resale	Total inventories
Opening:			book value	\$'000		
Newfoundland	X	_	-	X	х	x
Prince Edward Island		-	-	_	_	_
Nova Scotia		-	-	_	_	
New Brunswick	X	X	x	X	_	х
Quebec	433	68	280	781	184	965
Ontario	2,924	364	2,753	6,041	759	6,800
Manitoba	X	X	x	Х	Х	х
Saskatchewan	x	_	x	х		x
Alberta	9	_	9	18	_	18
British Columbia	68	-	26	95	19	113
Yukon and Northwest Territories	-	-	_	_	_	_
Totals	4,347	982	4, 140	9, 468	966	10, 434
Closing:						
Newfoundland	x		x	x	x	v
Prince Edward Island	_	_				^
Nova Scotia	_	_	_	-	_	
New Brunswick	X	X	x	x	_	x
Quebec	476	67	346	889	127	1,016
Ontario	3,020	397	2, 564	5, 982	693	6,674
Manitoba	х	х	x	х	X	X
Saskatchewan	х	-	x	x		x
Alberta	6	Man	9	15		16
British Columbia	66	_	27	93	23	116
Yukon and Northwest Territories	-	_		_	_	_
Totals	4, 333	985	3, 892	9, 210	849	10, 059

TABLE 11. Purchased Fuel and Electricity Used, 1964 and 1965

	1964		1965	
Description	Quantity	Cost	Quantity	Cost
I. Large establishments reporting commodity detail: Bituminous coal: (a) From Canadian mines ton (b) Imported " Sub-bituminous coal (from Alberta mines only) " Anthracite coal " Lignite coal " Coke " Gasoline (including gasoline used in cars and trucks) lmp. gal. Fuel oil including kerosene or coal oil " Wood cord	1,026 478 - - - 20,578 172,084	\$'000 14 7 - - - 8 25	859 461 — — — — 14,045 224,447	\$'000 14 7 - - - 6 28
Gas: (a) Llquefied petroieum gases Imp. gal. (b) Other manufactured gas Mcu. ft. (c) Natural gas " Other fuel Electricity purchased kwh. Steam purchased Small establishments not reporting commodity detail:	925 - 43,652 7,215.904	 36 7 107	1,042 - 49,634 7,903,394	42 2 112
Estimate for fuel and electricity All establishments: Total fuel and electricity used	4 + 4	19 223		234

TABLE 12. Materials and Supplies - Manufacturing Activity, 1964 and 1965

Description		1964		1965	
		Quantity	Cost	Quantity	Cost
			\$*000		\$*000
. Materials used: Broom corn Fibres, all kinds Bristles: Animai Other (including nylon) Yarns: Cotton Other Wire Lumber and wooden blocks Handles, all kinds Mops parts, metal Metals and metallic products Paints, lacquers and varnishes Plastic moulding powder		2,854,672 983,718 295,305 385,928 2,577,840 100,818 930,637	825 519 1.899 732 1.329 1.45 254 610 1.347 421 81	2,982,188 1,331,615 344,063 483,080 2,650,561 871,611 21,822 1,969,814	836 662 1, 891 862 1, 378 229 263 510 1, 416 376 5 87
All other materials and components used ¹			3,840°		4,101
Containers and other packaging materials and supplies used			1,199		1,206
Operating, maintenance and repair supplies used (excluding fuel)			343		399
, Amount paid out to others for work done on materials owned by establishments			36		55
Totals			14,092		14,823

¹ No detailed information on materials used was collected from small establishments, the estimated costs for which are included here. These estimated costs were \$863,490 in 1964 and \$663,757 in 1965.

TABLE 13. Shipments of Goods of Own Manufacture, 1964 and 1965

Departmen	1964		1965	
Description	Quantity	Value	Quantity	Value
	dozen	\$'000	dozen	\$'000
Products:				
Brooms:				
Corn	208, 721	3,021	209,323	2,951
Fibre	33, 416	697	39, 373	792
Hair	6, 722	261	7,522	268
Plastic	8, 462	174	10,411	205
Toy	3,895	15	4,985	17
Other brooms		310	111	498
Whisks	26,045	109	27, 301	119
Brushes:				0.04
Clothes	36, 125	253	35,760	324
Cosmetic		1	* * *	
Floor polisher	9,016	61	12,244	94
Hair	98, 128	915	104,326	983
Nail	52, 195	89	50,539	82
Paint (excluding artists)		2	4.4.4	2
Shaving	16,554	144	13, 128	144
Shoe	57, 697	239	77,420	295
Snow auto		1		1
Toilet bowl	43,918	182	53,512	228
Tooth (including denture)				2
Other household use	111	3		2
Other industrial use (including chimney)	290, 655	1,775	218.354	2,038
All other brushes		1.019	1	1,209
Mops:				
Floor, wet	239,546	1,945	253, 152	2,091
Floor, dry	1	2	2 4 2	2
Floor, cellulose sponge, including refils	72.042	1,214	71,711	1,193
Dish.	46,779	90	59,573	116
Other mops (including toy)		87		125
Other products:				
Handles of all kinds		411		439
Paint rollers complete		2	101,257	1,011
Paint roller kits, replacement rollers and parts		2		2
Wax applicators	7,402	68	10,219	77
		10 100		18, 428
Ail other products		18, 102	* * * *	10,420
Amount received in payment for work done on materials and products owned by others		59		38
Less adjustment for value of sales taxes, excise duties and outward transportation charges				
which could not be deducted from the individual commodity items described above		(369)		(410
Total adjusted value of shipments and work done	4 4 4	30,871	111	33, 358

Included in "All other brushes". Included in "All other products".

TABLE 14. Shipments of Selected Goods of Own Manufacture - All Industries, 1964 and 1965

(Includes shipments from other industries which manufacture, as a secondary activity, the commodities listed)

Description	196	4	1965		
	Quantity	Value	Quantity	Value	
	dozen	\$,000	dozen	\$'000	
Brushes:				157	
Tooth (including denture)	951,759	1,432	950, 291	1,463	
Paint	714,003	5,524	721, 182	5,662	
Other household use	280, 137	1,124	426,688	1,387	
Mops:					
Dry	93, 379	1,571	105,977	1,634	
Other products:					
Paint rollers complete, paint roller kits, replacement rollers and parts		1,731		2,059	

List of Establishments classified to this Industry, 1965

(Does not include establishments classified to other industries, which as a secondary activity, manufacture products typical of this industry)

Name	Location	
Newfoundland:		
Canadian National Institute for the Blind, The	George St., St. John's	
New Brunswick:		
Simms, T.S. & Co. Limited	. Lancast	
Quebec:		
American Broom Company	Sill, the de l'Emilse, St-Paulis-de-Portneaf a615 de Lorindor Avol., Montron 25	
Atomic Mop & Broom Co. Balais Banaventure Enr.		
Balais Bourassa, Enr.	, 264, rue Principale, St-Stanislas	
Balais Remon, Ent.		
Canadian Cotton & Wool Waste Co. Ltd.		
Canis, Paul City Brush Mfg. Co.		
Crown Brush Co. Ltd.		
Dominion Brush Manufacturing Co. Ltd.		
Granby Industrial Brush Reg'd.	. 430 St-Denis St., Granby	
Ideal Moppes Enr.		
Imperial Mops and Brooms Ltd.		
La Cie de Balais de Montmagny, Llmitée La Cie de Balais St-Félix, Ltée		
La Cie Manufacturière de Balais, Enr.		
L'Association Canadienne Française des Aveugles, Inc.	900 est, rue Beaubien, Montréal 10	
Le Balai Laviolette, Enr.		
Les Brosses Provinciales, Enr.	Sainte-Claire-de-Dorchester Route Rurale no 4, Granby	
Legault, Valmore Mann Brush Mfg. Co. Ltd.		
Modern Mop and Broom Co.		
Montreal Association for the Blind Inc.	6980 Sherbrooke St. West, Montreal	
Montreal Mop Mfg. Co	75 Napoleon St., Montreal 18	
Moppes St-Jean. Enr.		
National Broom & Mop Mfg. Co. Peerless Brush Manufacturing Co.	. 12533 Lacordaire, Montréal-Nord 2375 Ekers Ave., Montreal 26	
Smith, Harold E. Limited		
Superior Brush Manufacturing Co.		
United Broom Sales Co.	3468 Park Ave., Montreal 18	
Universal Brush & Mfg. Ltd.		
Viking Brush Co.	930 Wellington St., Montreal	
Intario:	2024 Montroco Pd. Niagara Pelis	
Bissell Ltd.	2934 Montrose Rd., Niagara Falls 24 Noble Street, Toronto 3	
Boeckh Company Limited, The Brandon, Harry G.		
Canadian National Institute for the Blind, The	. 1929 Bayview Ave., Toronto 17	
Canest Brushes Ltd.	190 Adelaide St. South, Landon	
Card Brush Limited	Main Street, Newburgh	
Delbanco (Canada) Ltd.		
Dixon, W.E., Mfg. Limited		
Dorsch, J. Drackett Co. of Canada Ltd., The		
Dustbane Enterprises Ltd., Brushcraft Division		

List of Establishments classified to this Industry, 1965 - Concluded

Name	Location
Ontario - Concluded:	
Feiton, S.A., and Son Company Fort William Broom Mfg. Company Fuller Brush Company Limited Gibson Broom Company Ltd. Hamel, Irvin W. and Sons Harriston Broom Co., The Helmac-Roth Ltd. L & L Brush Manufacturing Ltd. Lees & Lees Maltarp Mfg. Limited Meakings & Sons Limited Odonto Corporation Ltd. Phillips Brush Corporation Pyroil-Master Mfg. Co. Ltd. Queen City Broom Co. Richardson, J. W. Rubberset Company (Canada) Limited Steffen Broom & Brush Mfg. Stevens-Hepner Company Limited Superior Brush — Broom Company Tarbox Brothers Limited Tek Hughes Brushes Ltd. West, Taylor, Bickle & Co. Ltd. Wilson Broom Company, The Windsor Broom Company, The	29 Harriet Street, Hamilton 710 McTavlsh St., Fort William 1115 Guelph Line, Burlington 170 Christie Street, Toronto 4 18 Noecker Street, Waterloo Margaret St., Harriston 4920 Yonge St., Willowdale 1266 Queen St. W., Toronto Brock St., Norwich 140 Victoria Street, Barrie 125 Wellington St. N., Hamilton Morrisburg 108 McDougall St., Windsor 87 Colville Rd., Toronto 15 Rear 163 Manning Ave., Toronto 3 407 Bay St. N., Hamilton Second St., Gravenhurst Flora St., Teeswater Port Elgin 312 King St. East., Hamilton 30 Morrow Avenue, Toronto 3 974 Lakeshore Road E., Port Credit Main St. W., Norwich 16 James Street, Ridgetown E.C. Row Ave., R.R. No. 2, Oldcastle
Manitoba: Atias Brush Limited Canadian National Institute for the Blind Johnson, Wilmar Ring Easy Mop Co. Standard Broom Mfg. Company Winnlpeg Modern Brush Company	576 McDermot Avenue, Winnipeg 1031 Portage Avenue, Winnipeg 10 488 Balmoral St., Winnipeg 2 205 Aikins St., Winnipeg 4 1365 Spruce St., Winnipeg 3 422 Notre Dame, Winnipeg 2
Saskatchewan:	
Broom-Craft Company Limited Mid-Western Broom Co. Limited Prairie Brush Ltd.	2520 Dewdney Ave., Regina 519 Avenue L. South, Saskatoon 14710-115th Ave., Edmonton
Alberta:	
Aiberta Broom Factory Calgary Brush Manufacturers & Distributors Ltd Klean Sweep Brush Mfrs.	236-12th St. B. North, Lethbridge 735-10th Avenue S.W., Calgary 4723-17th Ave. S.W., Calgary
British Columbia:	
Br.C. Lokmop Brodie Brush Co. Limited Crown Broom Works Co. Empire Brush Works Hamilton Products Co. Pacific Coast Brush Co. (1952) Ltd.	4843 Sophia St., Vancouver 891 Cambie Street, Vancouver 3 7170 Antrim Ave., Burnaby 1 4159 Fraser St., Vancouver 10 628 East Georgia Street, Vancouver 4 752 East Hastings St., Vancouver

CONCEPTS AND DEFINITIONS

Census of Manufactures

General

The Census of Manufactures is an annual mail survey covering Canada's Manufacturing Industries. It is based on the Standard Classification of Industries and full details concerning the system may be found in the Standard Industrial Classification manual, Catalogue No. 12-501 which is available from the Queen's Printer or the Dominion Bureau of Statistics. In summary, the Classification as it relates to the manufacturing industries provides for a breakdown into 140 industries arranged in 20 major industry groups. Of the 140 (3 digit) industries, 18 are further broken down into 55 (4 digit) sub classes. At the Canada level, principal statistics are collected and compiled for 176 separate industries. They cannot all be published separately by province, however, because of the confidential nature of the data in certain provinces.

The reporting unit for the Census is designated as the establishment (see definition of "Establishment" in following section) and a return is requested from every establishment classified to a manufacturing industry. Although respondents are required to submit reports covering the calendar year, financial year reports other than the calendar year are accepted in instances where respondents find it impossible to supply calendar year data from accounting records. When an establishment is operated for only part of a year a report is required covering the period of operation.

There are four different questionnaires used in the Census of Manufactures; (a) short form (b) long form (c) head office questionnaire and (d) commodity questionnaire. The short and long forms are used to obtain principal statistics and commodities shipped from establishments classified to manufacturing industries and differ only in the amount of detail requested. The short form is a single-sheet questionnaire sent to small manufacturers generally reporting shipments of less than \$100,000; this cut-off, however, varies somewhat between industries. The head office questionnaire is generally used for company head offices and/or auxiliary units separately located from the manufacturing establishment(s), (see following notes on Head offices and auxiliary units). The Commodity questionnaire is used to survey certain establishments which are coded (on the basis of their principal activity) to industries other than manufacturing in the Standard Industrial Classification system, but which undertake some manufacturing as a subsidiary activity. This single-sheet questionnaire is designed to collect information on the quantity and value of goods of own manufacture shipped by such establishments in order to achieve full coverage of domestically manufactured commodities (see the following note under Shipments).

The results of the Census are presented in some 135 publications. In addition to these annual industry publications there are annual summary reports for Canada and the provinces and special reports giving principal statistics by detailed geographic areas, by type of ownership and size of establishment. A special annual report covering the shipments of all manufactured commodities arranged in alphabetical order is also published.

Since 1960 the following major changes have been implemented in the Census of Manufactures; (a) a revised Standard Industrial Classification (b) a new establishment definition and (c) an extension of the establishment definition to cover the non-manufacturing activities of manufacturing establishments. The statistics presented in the reports reflect the complete implementation of these changes and enable comparisons to be made back to and including 1961. For a complete description of the procedures followed in establishing the revised series, reference should be made to the Explanatory Notes included in the 1960, 1961 and 1962 industry publications. The statistical framework within which the Census of Manufactures is now carried out is based on the following concepts and definitions which have been developed as part of a general programme to achieve a fully integrated system of economic statistics.

Establishment

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing activities. The majority of such establishments are firms but many firms have more than one establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements embodied in the following definition of the "establishment":

"The smallest unit which is a separate operating entity capable of reporting the following principal statistics:

Materials and supplies used
Goods purchased for resale as such
Fuel and power consumed
Number of employees and salaries and wages
Man-hours worked and paid
Inventories
Shipments or sales."

Each establishment is required to report on all the activities carried out within it's accounting boundaries (except income from investments such as rent, interest and dividends) and data on the different activities (manufacturing, trading in goods not of own manufacture, construction by own labour force, revenue from services, etc.) are requested to be reported separately. It should be noted that the statistics for separate activities are not completely consistent since some respondents cannot distinguish, in their records, materials, shipments and inventories relating solely to their own manufacturing activities. For example, inventory of goods purchased for re-sale may not be distinguishable from inventory of own manufactured goods. Complete consistency, therefore, can be obtained only at the "all operations" (total activity) level and for studies or statistical measures requiring accurate coordinated data, the "total" statistics should be used.

The number of establishments represents the number of operating units that are principally engaged in the activities of the manufacturing industries to which they have been classified. These units do not necessarily represent the total number engaged in the production of a commodity mainly produced in a certain industry. Some commodities are produced as secondary products in other manufacturing and non-manufacturing industries. It should be noted that head offices and auxiliary units which are surveyed separately are not included in the establishment count, (see following notes on head offices and auxiliary units).

Head Offices and Auxiliary Units

All head offices and auxiliary units of companies classified to the manufacturing industries such as sales offices, administrative offices, warehouses, laboratories, etc. are now surveyed as part of the Census of Manufactures.

These head offices and auxiliary units are either included in an establishment report or are surveyed by means of the head office questionnaire. The former is the most common case where a single establishment firm has its executive personnel, sales office, etc. located at the site of the manufacturing plant (establishment). The special head office questionnaire is generally used where a firm, regardless of the number of establishments, has separately located offices or auxiliary units. Such offices or units do not constitute establishments within the Census of Manufactures as they do not normally generate operational revenues, but give rise only to costs of operations (mainly salaries and wages) which are automatically included in the value of shipments or sales. Although not considered as establishments, and hence, not included in the "establishment" count for an industry, the operational costs are reflected in either the "Industry" statistics (3 or 4 digit level) or the "Major group" statistics (2 digit level) according to the following rules:

- (a) In the case of single establishment firms, statistics for separately located offices and units are classified to the same industry (3 or 4 digit) as the establishment;
- (b) In the case of multi-establishment firms, the statistics for such offices and units are coded to the same industry as the establishments of the firm, when all establishments are in the same industry (3 or 4 digit). When establishments of

such firms are coded (1) to different industries within a major group, (2) to industries in different major groups or (3) to industries in different divisions of the Standard Industrial Classification, then the statistics are included in the major group totals (2 digit level) in which the major part of the company's operations are classified. Although this may result in some distortion of major group statistics in the case of (2) and (3) the statistics at the industry (3 or 4 digit) level in all cases will be left free of these company-wide data.

Employees

(a) Production and related workers — Manufacturing activities

In addition to those engaged in production and assembling activities, they include those employed in storing, inspecting, handling, packing, warehousing, etc. They also include employees engaged in maintenance, repair, janitorial and watchman services and line supervisors (working foremen) engaged in similar work to that of the employees they supervise. For those establishments reporting on the "long" form, production and related workers engaged in manufacturing activity are reported as those receiving pay during the last pay period of each month, an average for the year being obtained by summing the monthly figures and dividing by 12. This procedure is followed even though the establishment did not operate in all months in order to arrive at equivalent annual full-time employment. The numbers are somewhat affected by turnover, in that employment is overstated with an employee changes employment during a pay period. In the case of those establishments reporting on the "short" form, respondents are requested to report average annual figures. The man-hours of production and related workers in manufacturing activity represent total man-hours paid (total hours at work during the calendar year plus hours not worked but nevertheless paid for, such as paid vacations, sick leave, statutory holidays, etc.). Data on man-hours are not collected from establishments reporting on the short form. Man-hours for these establishments are estimated on the basis of ratios derived from the 1958 census. During this census all establishments reported on the long form. In reporting overtime hours, respondents are requested to report only hours actually at work. It should be noted that the division of hours paid into production and related workers payrolls results in average hourly earnings and does not represent hourly wage rates which are collected and published by the Department of Labour and which are based on selected occupations.

(b) Production and related workers — Non-manufacturing activities

Such employees include those on manufacturing establishments' payrolls engaged in activities such as construction undertaken for the use of these establishments, some outside piece-workers employed in certain industries, logging employees who are reported as part of a sawmilling establishment and any other production workers who are not engaged in manufacturing-type operations.

(c) Administrative and office employees

This category includes all executive and supervisory officials such as presidents, vicepresidents, comptrollers, secretaries, treasurers, etc., together with managers, professional, technical and research employees, superintendents and factory supervisors above the line supervisor or working foreman level, and clerical staffs. Also included are employees in activities such as advertising, credit collections, purchasing, personnel, legal, medical, etc. It should be noted that prior to 1961 this category also included working owners and partners. Also included in this category are employees located at head offices or auxiliary units separately located from the establishment; these are generally included in the figures for the province in which they are located according to the rules outlined under "Head offices and auxiliary units" above.

(d) Sales and distribution workers

This category includes office personnel whose salaries are charged to selling expense, travelling salesmen, driver salesmen, truckdrivers and their helpers, etc. It may also include some sales employees who are reported as part of a manufacturing establishment but are not working at the establishment's location. These are generally broken down by province in cases where more than 15 employees are involved in any one province. The figures exclude persons working on a commission basis who are not considered regular employees of the establishment.

(e) Total Employees

This total comprises the foregoing categories including employees located at separately located head offices and auxiliary units. The numbers of employees included under categories (b), (c) and (d) are reported in the form of annual averages and represent as closely as possible full time employment; adjustments are made when reported figures indicate the existence of part time or seasonal employment. In all the above categories, figures on employment refer to the calendar year whether or not other establishment statistics can only be reported on a fiscal year other than the calendar year.

Working Owners or Partners

These are not now included in the statistics of employees and salaries and wages. There is some duplication in numbers when a person owns more than one establishment and is reported as a working owner on each Census return. Withdrawals of working owners are defined as amounts withdrawn by owners or partners for normal living expenses excluding withdrawals for payment of income tax.

Salaries and Wages

Salaries and wages refer to gross earnings of employees before deductions for income tax and employees contributions to social services such as sickness, accident and unemployment insurance, pensions, etc. They include all salaries, wages,

bonuses, profits shared with employees, the value of room and board where provided, commissions (paid to regular employees only) as well as any other allowance forming part of the worker's earnings. Payments for over-time are included. Figures on salaries and wages refer to the calendar year.

Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars, trucks, locomotives, etc.), not to purchases unless the quantities are substantially the same. Any fuel and electricity produced by establishments for internal consumption are not included in the total cost. Values represent laid down cost at the establishment including freight, duty, etc. Although fuel and electricity used is considered part of manufacturing activity it should be noted that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

Materials and Supplies

(a) Manufacturing activities

Figures represent quantities and laid down cost values, at the establishment, of materials, supplies and purchased components owned and used during the year in manufacturing activities and related processes. These statistics represent only commodity items or physical goods (cost of services or overhead charges such as advertising, insurance, depreciation, etc. are not included) whether purchased from others or received as transfers (in the form of materials, components or semi-processed goods) from other establishments of the reporting company. Included are maintenance and repair supplies not chargeable to fixed assets accounts and any amounts charged by other establishments for work done on materials owned by the reporting establishment. Cost of repairs or maintenance done by outside contractors and cost of returnable containers are not included.

(b) Non-manufacturing activities

1. Purchases for re-sale as such

Figures represent cost of materials or products purchased from others by the reporting establishment (or received as transfers from other establishments of the reporting company) for re-sale as such in the same condition as purchased. Included are any finished products received on consignment from other countries.

2. Other materials and supplies used

Figures represent the cost of materials and supplies, if any, used in new construction and in the production of machinery and equipment (for the use of the reporting establishment) by the establishment's own employees. Included are materials used for any capital repairs and alterations carried out by the establishment's employees. Amounts paid to outside contractors for construction and repair work are not included nor is the cost of

purchased machinery and equipment. Also included is the cost of office supplies not chargeable to fixed assets accounts and the cost of such other items of materials and supplies used as food, beverages and supplies for establishment-operated cafeterias and lunch counters, first aid and medical supplies, laboratory supplies, etc.

Shipments

(a) General

The figures represent revenue from all production, sales, services and related activities of reporting establishments with shipments valued in Canadian dollars at the point at which the establishment relinquishes control. The unsold portion at year end of consignment shipments in Canada is treated as inventory and not as shipments but all shipments to foreign countries for which the form B13 "Customs Canada Export Entry" has been completed, are treated as shipments.

In those industries where work on principal products extends over a relatively long period, (Fabricated Structural Metal Industry, Aircraft and Parts Manufacturers, Railroad Rolling Stock Industry and Shipbuilding and Repair Industry) the value of production rather than the value of shipments is recorded. There are certain establishments in other industries which also operate on a basis of progress payments. For these establishments, shipments are also adjusted to work put in place on the basis of the net change in progress payments over the year.

(b) Shipments of goods of own manufacture

These figures represent shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishments for work done. Included are revenue from repair and custom work, amounts received in payment for work done on materials owned by other establishments and the cost (book value) of any goods shipped on a rental basis.

All products and by-products of own manufacture shipped from the establishment are covered, including transfer shipments to sales outlets, distributing warehouses or to other manufacturing plants of the reporting firm, when such units are treated as separate establishments. The value of shipments are net of returned goods, discounts, returns, allowances, sales tax and excise taxes and duties, returnable containers and charges for outward transportation by common or contract carriers. Transportation or delivery expense incurred by the reporting establishment's own carriers are included.

Shipments of goods of own manufacture of establishments which are coded to some other division of the Standard Industrial Classification (on the basis of principal activity) but which are engaged in manufacturing as a subsidiary activity

are collected by means of the Commodity questionnaire referred to earlier. Such shipments together with shipments of goods of own manufacture of establishments forming the universe of manufacturing industries are compiled and recorded in the various industry publications.

(c) Shipments of goods not of own manufacture

These figures represent the net selling value at establishment (net of discounts, returns, allowances, sales taxes and excise duties and taxes and transportation charges by common or contract carriers) of all products or materials (including products transferred from other establishments of the reporting firm) sold as such in the same condition as purchased or received as transfers. For those industries which ship such goods on a rental basis, the value of shipments represents the book value of these goods. All sales of consignment goods from other countries are included.

(d) Other revenue

Figures represent the book value of fixed assets, if any, (new construction and machinery and equipment including major repairs, alterations, additions, modifications, installation and assembly work) produced during the year for the use of reporting establishments by the establishment's own employees and for which depreciation accounts are maintained. Included also are any revenues from the sale of electricity and from any operations performed by the establishment's own employees, such as revenue from goods produced or purchased for rental (the book value of such goods are included as part of shipments of goods of own manufacture or shipments of goods not of own manufacture), servicing revenues, commissions on sales (when not included in value of sales), revenue for companyoperated cafeterias and lunch counters and revenue from outside installation or construction work not related to the establishment's own products, sale of used materials (excluding sale of used fixed assets) research and development work, etc. As mentioned previously the figures do not include non-operating revenue such as rent, dividends, interest, etc.

Inventories

(a) Manufacturing activities

Values represent the book values of manufacturing inventory owned in Canada. Inventories held for which progress payments have been received are not included. Where progress payment accounts are maintained, the change in these accounts is treated as a net adjustment to shipments. Figures consist of inventory owned at the plant and at warehouses or selling outlets which are treated as extensions of establishments for the purpose of reporting shipments. Inventory owned in transit in Canada or on consignment in Canada is included. Goods shipped abroad and held in inventory are included in shipments. Opening inventories may differ from the closing inventories of the previous year because of changes in classification, the

receipt of revised data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.

(b) Non-manufacturing activities

Figures represent the book value of inventory of goods purchased for re-sale as such without further processing, owned by the reporting establishments and held at plants and at any warehouses or selling outlets which are treated as extensions of establishments. Other characteristics are the same as in (a) above.

Value Added

(a) By manufacturing activities

Figures are compiled by deducting the cost of manufacturing materials, supplies, etc. and fuel and electricity consumed from the (value of shipments of goods of own manufacture adjusted for changes in the value of inventories of finished goods and goods in process).

(b) By non-manufacturing activities

The figures are compiled by deducting the cost of goods purchased for re-sale (adjusted for changes in the value of inventories of goods pur-

chased for re-sale) and the cost of non-manufacturing materials and supplies used from the value of shipments of goods not of own manufacture, plus other revenue.

(c) By Total activities

The figures consist of value added by manufacturing activities plus value added by non-manufacturing activities. This total value added figure may, in some cases, be less than value added by manufacturing activities as a result of expenditures associated with non-manufacturing exceeding revenues from such activities or because of a decrease in inventory of goods not of own manufacture exceeding the mark-up on the sale of such goods. "Value added" is sometimes referred to as net output or net production. However, to arrive at the National Accounts concept of net production, or Gross Domestic Product at "Factor cost" it would be necessary to subtract also the cost of advertising, insurance and other business expenses which are not collected as part of the annual Census of Manufactures. "Value added" figures for the primary industries, manufacturing and construction are published in DBS publication Catalogue No. 61-202, "Survey of Production".



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