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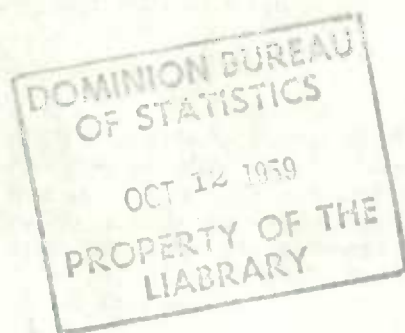
ANNUAL



CANADA

# THE BUTTON, BUCKLE AND FASTENER INDUSTRY

## 1958



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## PUBLICATIONS

The results of the annual Census of Industry are published by the Dominion Bureau of Statistics in a series of industry reports which are released each year as the compilations are completed. Reports for industries classified to the **Miscellaneous Manufactures** Major Group are listed below, along with related current and annual publications. Similar reports are issued for other industries. A complete catalogue of publications of the Bureau is available on request from the Information Services Division, Dominion Bureau of Statistics, Ottawa, or from the Queen's Printer, Ottawa.

A – Annual                      M – Monthly                      S.C. – Special Compilation

Catalogue number	Title	Price
47-201	Broom, Brush and Mop Industry (A) .....	.50
47-202	Button, Buckle and Fastener Industry (A) .....	.25
47-203	Musical Instrument Industry (A).....	.25
47-204	Sporting Goods Industry (A) .....	.50
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## EXPLANATORY NOTES

This report is one in a series of about 130 publications which present the results of the 1958 Census of Manufactures. Most reports in this series refer to specific industries, but there are summary reports for Canada and the provinces and for major industry groups. An annual Census of Manufactures has been carried out by the Dominion Bureau of Statistics since 1916.

Industry statistics given in these reports refer to number of establishments, employees, salaries and wages, cost of materials, supplies, fuel and electricity, gross value of shipments, inventories and value added by manufacturing. Details of materials used and products shipped are also given. Descriptions of the principal industry statistics, with special reference to 1958, are as follows:

### Period Covered

Firms are asked to submit figures for the calendar year, if at all possible, and most reports are on this basis. Financial year reports for periods differing from the calendar year are accepted in instances where the firms find it impossible to supply calendar year data from accounting records. However the data on employees, salaries and wages are requested on a calendar year basis in all cases.

### Establishment

Data for the annual census is collected on an establishment basis. A firm with more than one plant is required to file a report for each plant. In most cases an establishment is a complete factory. Sometimes, however, a plant is divided into two or more establishments when it carries out operations classifiable to different industries and when separate accounting records are available. Usually the statistics for an establishment relate only to the manufacturing activities. Other activities such as construction at the plant by its own employees, wholesale or retail activities carried on at the plant location, etc., are not included. Plants engaged solely in repair work (except in the case of furniture, shipbuilding, boat building, aircraft and railway rolling stock industries) are not included but plants occupied in assembling parts into complete units are included.

### Employees

Administrative and office employees include all executives and supervisory officials such as presidents, vice-presidents, secretaries, treasurers, etc., together with managers, professional and technical employees, superintendents and factory supervisors above the working foremen level and clerical employees. Working owners and partners are also included in this category.

Production and related workers include all other factory workmen whether paid on a monthly, weekly, hourly or piece-work basis. Working foremen doing work similar to that of the employees they supervise are included, as are maintenance, warehousing and delivery staffs. Employees on new construction work, in retail or wholesale operations, on outside piece work etc., are not included.

Production workers are reported by months, an average for the year being obtained by summing the monthly figures and dividing by twelve. This procedure is followed even though the plant did not operate in all months. Figures on employment refer to calendar years whether or not some establishments reported other data on a financial year basis.

### Salaries and Wages

Salaries and wages refer to gross earnings of the employees described above, including salaries, wages, commissions, bonuses, the value of room and board where provided, deductions for income tax and social services such as sickness and unemployment insurance, pensions, etc., as well as any other allowances forming part of the employees' wages. Payments for overtime are included.

Salaries refer to amounts paid to administrative and office employees. Withdrawals by working owners or partners for normal living expenses for self and family are included but not their withdrawals for income tax. Wages refer to the amounts paid to production and related workers as defined above. Data on earnings refer to the calendar year whether or not some establishments reported other data on a financial year basis.

### Cost of Fuel and Electricity

Figures for fuel refer to amounts actually used, (including fuel used in cars and trucks), not to purchases unless the quantities are the same. Values refer to the laid-down cost at the works, including freight, duty, etc.

### Materials and Supplies Used

Figures represent quantities and laid-down cost values, at the works, of materials and supplies actually used during the year whether purchased from others or received as transfers from other plants of the reporting company. Amounts paid to other manufacturers for work done on materials owned by the reporting company are included. Returnable containers or any other items charged to capital account are not included. Fuels are not included. Goods bought from others or received as transfers from other plants of reporting companies



for resale without further processing are not included. Maintenance and repair supplies not chargeable to capital account are included.

goods and goods in process less cost of materials, fuel and electricity. This figure is sometimes referred to as net production.<sup>1</sup>

**Factory Shipments**

Factory shipments refer to shipments of goods made from own materials either in the reporting plant or by other manufacturers on the basis of a charge to the reporting plant for work done. All products and by-products shipped from the establishment are included whether for domestic use, export, or for government departments. Transfer shipments to sales outlets, distributing warehouses or to other manufacturing units of the reporting firm are included. Goods bought or received as transfers and resold without further processing are not included. Values are computed on f.o.b. plant or plant warehouse basis, and do not include sales tax or excise duties. Values of containers not returnable are included. Amounts received in payment for work done on materials owned by others are included.

**Standard Industrial Classification**

The Standard Industrial Classification Manual, prepared by the Dominion Bureau of Statistics, provides for 135 three-digit industries in the manufacturing sector, arranged in 17 major groups. Reporting establishments are classified or allotted to specific industries on the basis of the value of principal products made or shipped.

In a few industries such as shipbuilding, aircraft, etc., where work on principal products extend over a relatively long period, the value of production is recorded rather than the value of shipments. For those industries production is computed from the value of deliveries of complete units during the year plus the value of work done during the year on unfinished units less the value of work done in previous years on finished units delivered in the year under review.

**Short Forms**

Prior to 1949 all manufacturing firms, regardless of size, were required to complete a standard form annually covering all census details, but for later years an effort was made to ease the reporting burden for smaller firms which usually do not maintain regular records in the required detail. A modified or short form was introduced in 1949 asking for the total value of shipments only, or in industries with a large number of small firms, for total value of shipments and quantities and values of a few principal products. Using the ratio of value of shipments in the current year to value of shipments in the base year, 1948, estimates of other census data were made for each plant for inclusion in the regular compilations. In general, the cut-off point for short forms was set at \$50,000 gross value of shipments annually, but there were lower cut-offs for a number of industries in which the small firms accounted for a larger share of total shipments. About 40 per cent of the total number of establishments reported on the modified or short form. They accounted for less than 3 per cent of the total value. In 1958, to establish a new base year, the small firms were again asked to report data on employees, salaries and wages, and other principal statistics together with some detail on material and products.

**Inventories**

Values represent the book values of manufacturing inventories owned and held at the reporting plant. Figures include inventories held in warehouses or selling outlets which have been included with plant operations for purposes of reporting shipments.

**Value Added by Manufacturing**

Figures are computed from value of shipments plus or minus changes in inventories of finished

<sup>1</sup> To arrive at the National Accounts concept of "gross domestic product at factor cost", it would be necessary to subtract also the cost of office supplies used, advertising, insurance and other goods and services obtained from other businesses. Data on these inputs are not collected on the annual Census of Manufactures. Value added figures for "The primary industries and construction" are published in D.B.S. publication 61-202, *Survey of Production*.

# THE BUTTON, BUCKLE AND FASTENER INDUSTRY

1958

The Button, Buckle and Fastener Industry in 1958 reported factory shipments worth \$13,086,245, a total value approximately one per cent lower than the comparable 1957 figure of \$13,202,829.

Reports were received from 44 establishments, two less than the previous year. Employment totalled 1,522 persons, 90 or 5.8 per cent fewer than the 1,612 reported in 1957. Salary and wage payments also were lower, dropping by 1.5 per cent from \$4,587,098 to \$4,515,296 in the year under review. Materials used in manufacture cost the firms \$5,558,366 in 1958 compared to a similar outlay of \$5,626,162 in 1957.

The industry was concentrated in two provinces. Of the 44 firms reporting, 33 were located in Quebec and the remaining 11 in Ontario. Factory shipments by province, with last year's totals in parentheses, were: Quebec \$7,484,436 (\$6,735,869); and Ontario \$5,601,809 (\$6,466,960). The number of employees increased in the former province from 889 to 918 in 1958, but decreased in the latter from 723 in 1957 to 604 in the current year.

Shipments of zipper fasteners, the industry's most important product, rose in total value by 2.0 per cent, from \$7,595,262 in 1957 to \$7,748,981 in 1958. Factory sales of other commodities in order of importance were: plastic (other than moulded) buttons, \$1,557,046; moulded buttons, \$1,317,445; metal buttons, \$270,701; and buckles, \$246,549. For further details of products shipped, see Table 4.

Reference to Table 10 will show that, in 1958, the four largest establishments reported shipments valued at \$6,654,207, or 51 per cent of the total. The same firms employed 767, or 50 per cent of all the workers in the industry.

Beginning with 1954, information on the value of year-end inventory holdings at plant and plant warehouses has been collected as part of the Annual Census of Industry. This data was formerly collected by a separate survey. The summarized results for the Button, Buckle and Fastener Industry for 1958 will be found in Table 3.

**TABLE 1. Principal Statistics of the Button, Buckle and Fastener Industry, Representative Years, 1926 - 58**

Year and Province	Estab- lishments reporting	Em- ployees	Salaries and wages	Cost at plant of fuel and electricity	Cost at plant of materials used	Value added by manufacture	Gross value of production <sup>1</sup>
	number				dollars		
1926.....	13	556	459,040	19,107	358,979	710,867	1,088,953
1930.....	12	397	339,591	15,727	199,766	486,977	702,470
1937.....	21	839	670,814	30,064	634,647	925,731	1,590,442
1938.....	21	736	572,858	27,843	498,674	862,066	1,388,583
1939.....	24	811	662,403	31,387	598,352	1,068,049	1,697,788
1940.....	22	988	887,802	41,477	1,025,774	1,457,137	2,524,388
1941.....	25	1,144	1,064,805	46,881	1,274,223	1,877,811	3,198,915
1943.....	25	1,032	1,313,899	55,163	1,428,330	2,337,689	3,821,182
1944.....	20	896	1,259,446	60,398	1,280,740	2,096,745	3,437,883
1945.....	21	944	1,348,191	55,116	1,479,301	2,214,270	3,748,687
1946.....	18	986	1,468,667	59,309	1,757,419	2,480,099	4,296,827
1947.....	29	1,966	3,301,975	82,731	3,447,013	5,759,715	9,289,459
1948.....	31	1,844	3,373,681	69,301	3,078,233	5,888,891	9,036,425
1949.....	34	1,682	3,374,644	69,598	3,115,444	4,821,028	8,006,070
1950.....	38	1,698	3,529,893	80,849	3,455,976	6,239,707	9,776,532
1951.....	41	1,622	3,706,435	84,492	3,882,116	6,121,090	10,087,698
1952.....	45	1,679	3,969,929	94,487	4,436,224	6,486,117 <sup>2</sup>	11,016,828
1953.....	45	1,741	4,460,154	104,386	4,598,548	6,751,442 <sup>2</sup>	11,454,376
1954.....	44	1,592	4,138,450	115,798	4,420,926	6,249,338	10,759,859
1955.....	45	1,569	4,102,266	124,701	5,096,486	6,583,795	12,096,620
1956.....	47	1,555	4,420,935	140,743	6,005,793	6,603,000	13,129,630
<b>1957</b>							
Quebec.....	33	889	2,068,491	62,869	3,252,872	3,506,371	6,735,869
Ontario.....	13	723	2,518,607	73,931	2,373,290	4,337,617	6,466,960
<b>Canada.....</b>	<b>46</b>	<b>1,612</b>	<b>4,587,098</b>	<b>136,800</b>	<b>5,626,162</b>	<b>7,843,988</b>	<b>13,202,829</b>
<b>1958</b>							
Quebec.....	33	918	2,328,648	71,933	3,481,900	4,122,867	7,484,436
Ontario.....	11	604	2,186,648	71,821	2,076,466	3,474,382	5,601,809
<b>Canada.....</b>	<b>44</b>	<b>1,522</b>	<b>4,515,296</b>	<b>143,754</b>	<b>5,558,366</b>	<b>7,597,249</b>	<b>13,086,245</b>

<sup>1</sup> Commencing with 1952 gross value of production has been replaced by value of factory shipments.

<sup>2</sup> Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true value added by manufacture.



TABLE 2. Comparison of Principal Statistics, 1957 and 1958

Item	1957	1958	Increase (+) or Decrease (-)	
			Amount	Percentage
Establishments reporting .....	No. 46	44	- 2	-4.3
All employees (Supervisory, office and production) .....	" 1,612	1,522	- 90	-5.6
Salaries and wages .....	\$ 4,587,098	4,515,296	- 71,802	-1.6
Cost of fuel and electricity .....	\$ 136,800	143,754	+ 6,954	+5.1
Cost of materials used .....	\$ 5,626,162	5,558,366	- 67,796	-1.2
Value added by manufacture .....	\$ 7,843,988	7,597,249	-246,739	-3.1
Value of factory shipments .....	\$ 13,202,829	13,086,245	-116,584	-0.9

Note: Profits or losses cannot be estimated from Census figures, as no data are collected for certain expense items such as interest, rent, depreciation, taxes, insurance, advertising, etc.

TABLE 3. Inventories,<sup>1</sup> 1958

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	dollars			
Opening: <sup>2</sup>				
Quebec .....	791,871	367,995	497,329	1,657,195
Ontario .....	783,891	408,018	899,367	2,091,276
Canada .....	1,575,762	776,013	1,396,696	3,748,471
Closing:				
Quebec .....	860,749	325,816	731,772	1,918,337
Ontario .....	721,569	465,273	862,972	2,049,814
Canada .....	1,582,318	791,089	1,594,744	3,968,151

<sup>1</sup> Book value of all manufacturing inventories held at plant and plant warehouses.

<sup>2</sup> The opening inventory for 1958 differs from the closing inventory published for 1957 because of the receipt of revised data, the inclusion of new firms and the removal of figures for firms which did not operate during 1958.

TABLE 4. Factory Shipments, 1957 and 1958

Products	1957		1958	
	Quantity	Selling value at factory	Quantity	Selling value at factory
	gross	\$	gross	\$
Buttons:				
Moulded (including moulded plastic) .....	3,778,082	1,357,291	2,710,856	1,317,445
Pearl and fresh water pearl .....	51,377	81,200	37,277	70,752
Metal .....	311,785	365,426	206,595	270,701
Covered .....	34,000	165,051	42,700	188,713
Celluloid .....	46,306	196,158	-	-
Plastic, other .....	1,222,848	1,615,543	1,860,683	1,557,046
All other (vegetable ivory, etc.) .....	-	93,623	-	206,177
Buckles, all kinds .....	-	336,864	-	246,549
Fasteners, zipper .....	-	7,595,262	-	7,748,981
Fasteners, other .....	-	-	-	-
Clips and other ornaments .....	-	206,058	-	120,943
All other products .....	-	1,190,353	-	1,358,938
<b>Total value of products .....</b>	<b>-</b>	<b>13,202,829</b>	<b>-</b>	<b>13,086,245</b>

<sup>1</sup> Included with "All other products".

Note: The above table includes only the statistics of those manufacturing establishments whose principal products are buttons, buckles and fasteners. The figures do not necessarily represent Canadian totals as these commodities are also made as secondary products by firms in other industries. For total figures reference should be made to the alphabetical list of products published annually in the report *General Review of the Manufacturing Industries*.

TABLE 5. Materials Used, 1957 and 1958

Material	1957		1958		
	Quantity	Cost at factory	Quantity	Cost at factory	
		\$		\$	
Pearl, shell .....	lb. 1	1			
Vegetable ivory nuts .....	" 1	1			
Celluloid .....	" 47,905	49,761			
Plexiglas and lucite .....	sq. ft. 8,440	10,250			
Plastic materials, other (artificial horn, galalith, lactoid, moulding powder, casein, bakelite, catalin) .....	lb. 1,516,327	639,684			
Button and buckle blanks .....	-	341,389			
Button backs and parts .....	-	92,350			
Buttons for further processing .....	gross 59,500	214,793		Detail not collected	
Zipper chain .....	ft. 32,368,881	869,913			
Zipper tape .....	" 155,173,756	938,721			
Other zipper parts .....	-	205,663			
All other materials (metals, wire, etc.) .....	-	1,591,958			
Containers and shipping materials .....	-	199,520			
Operating maintenance and repair supplies .....	-	400,077			
Amount paid out for contract work .....	-	72,078			
<b>Total cost of materials used .....</b>	-	<b>5,626,162</b>			<b>5,558,366</b>

<sup>1</sup> Included under "All other materials", as less than three establishments reported.

TABLE 6. Imports of Buttons, Buckles and Fasteners, 1957 and 1958

Items	1957		1958	
	Quantity	Value	Quantity	Value
	gross	\$	gross	\$
Button blanks of animal shells, in the rough .....	-	632	-	1,408
Buttons and button blanks other than in the rough, of vegetable ivory .....	206	257	-	-
Buttons, collar and cuff .....	12,384	314,827	15,103	312,695
Buttons of all kinds, covered or not, n.o.p., including recognition buttons, and button blanks other than in the rough .....	1,493,073	1,259,972	1,375,700	1,169,295
Buckles, clasps, eyelets, hooks and eyes, dome, snap, or other fasteners, of iron, steel, brass or other metal, coated or not n.o.p. (not being jewellery) .....	-	1,787,803	-	1,850,592
Metal parts for the manufacture of covered buttons .....	-	88,875	-	82,942
Slide, hookless and zipper fasteners .....	-	108,319	-	72,694

TABLE 7. Exports of Buttons, Buckles and Fasteners, 1957 and 1958

Items	Value	
	1957	1958
	dollars	
Buckles and slide or hookless fasteners of all kinds .....	75,951	57,562
Buttons .....	42,544	18,434



TABLE 8. Employees by Sex and Remuneration, 1957 and 1958

		1957	1958
Salaried employees:			
Total	No.	323	305
Male	"	205	192
Female	"	118	113
<b>Total salaries</b>	<b>\$</b>	<b>1,553,407</b>	<b>1,493,493</b>
Wage-earners:			
Total (monthly average)	No.	1,289	1,217
Male	"	556	544
Female	"	733	673
<b>Total wages</b>	<b>\$</b>	<b>3,033,691</b>	<b>3,021,803</b>
All employees:			
Total	No.	1,612	1,522
Male	"	761	736
Female	"	851	786
<b>Total salaries and wages</b>	<b>\$</b>	<b>4,587,098</b>	<b>4,515,296</b>

TABLE 9. Monthly Employment of Wage-earners, 1957 and 1958

Months	1957			1958		
	Male	Female	Total	Male	Female	Total
	number					
January	580	709	1,289	547	658	1,205
February	576	739	1,315	545	667	1,212
March	570	753	1,323	550	661	1,211
April	577	763	1,340	546	669	1,215
May	567	756	1,323	557	677	1,234
June	555	723	1,278	563	682	1,245
July	533	730	1,263	526	651	1,177
August	553	755	1,308	545	678	1,223
September	550	747	1,297	552	686	1,238
October	541	729	1,270	546	693	1,239
November	547	696	1,243	531	690	1,221
December	525	684	1,209	523	666	1,189
<b>Monthly average</b>	<b>556</b>	<b>733</b>	<b>1,289</b>	<b>544</b>	<b>673</b>	<b>1,217</b>

TABLE 10. Principal Statistics of the Button, Buckle and Fastener Industry, grouped according to the Size of Establishments, 1957 and 1958

Establishments with factory shipments of	Estab- lish- ments	Em- ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials used	Value of factory shipments
1957						
Under \$25,000	7	15	26,848	1,047	46,602	90,707
\$25,000 to \$49,999	7	53	100,190	2,324	122,554	269,031
\$50,000 " \$99,999	7	88	197,089	6,910	210,371	498,987
\$100,000 " \$199,999	8	127	294,048	5,936	668,620	1,189,963
\$200,000 " \$499,999	12	617	1,612,600	63,821	2,272,291	5,089,103
\$500,000 " \$999,999	2					
\$1,000,000 and over	3	712	2,356,323	56,762	2,305,724	6,065,038
<b>Totals</b>	<b>46</b>	<b>1,612</b>	<b>4,587,098</b>	<b>136,800</b>	<b>5,626,162</b>	<b>13,202,829</b>
1958						
Under \$25,000	6	17	25,299	1,050	58,800	76,978
\$25,000 to \$49,999	7	55	149,119	4,067	173,701	269,609
\$50,000 " \$99,999	7	72	180,453	6,301	250,380	565,843
\$100,000 " \$199,999	7	104	243,440	3,235	572,791	1,090,533
\$200,000 " \$499,999	13	507	1,295,471	60,872	2,072,954	4,429,075
\$500,000 " \$999,999	1					
\$1,000,000 and over	3	767	2,621,514	68,229	2,429,740	6,654,207
<b>Totals</b>	<b>44</b>	<b>1,522</b>	<b>4,515,296</b>	<b>143,754</b>	<b>5,558,366</b>	<b>13,086,245</b>



## List of Firms Manufacturing Buttons, Buckles and Fasteners in Canada, 1958

Name	Address	Main products
<b>Quebec:</b>		
Acme Slide Fastener Co. Ltd.	1740 St. Antoine St., Montreal	F
Approved Accessories Inc.	5170 Henri Julian, Montreal	G, OP
B. and L. Brothers Co.	278 rue St. Jean, Longueuil	B
Berkeley Novelty Co.	1435 St. Alexander St., Montreal	B
Buttons and Ornaments Ltd.	151 Lagauchetière St. W., Montreal	B, G, OP
Button Craft	423 Mayor St., Montreal	B
Canadian Buttons Limited	1850 St. Antoine St., Montreal	B
Canadian Spangle Mfg. Co. Inc.	2095 St. Lawrence Blvd., Montreal	OP
Clix Fastener Corporation	425 River St., Verdun	F, G, OP
Dubarry Ornament Co.	1449 St. Alexander St., Montreal	OP
The Export Corporation (of Canada) Ltd.	282 Ontario St. W., Montreal	F
Fashler Fastener Co.	1485 Bleury St., Montreal	F
Gibson, Samuel, Inc.	420 Lagauchetière St. W., Montreal	B, G, OP
Ginn Brothers, Ltd.	280 Regina Ave., Verdun	G, OP
Herman Button & Ornaments Inc.	5242 Westbury Ave., Montreal	B
Ideal Button Company	4600 St. Lawrence Blvd., Montreal	B, G, OP
Jet Fastener Corp.	363 Lemoyne St., Montreal	F
Jiffy Join Inc.	762 St. Paul St. West, Montreal	OP
Karavas Mfg., Co.	2118 Bleury St., Montreal	G
Komo Fasteners Ltd.	57 Victoria St. Valleyfield	OP
Lightning Fastener Co. Ltd.	Bedford	F
Lion Fastener Co. Ltd.	4530 Clark St., Montreal	F
Mack Molding Ltd.	33 Taylor St., Waterloo	B
William Prym Co. of Canada Ltd.	809 William St., Montreal	B, G
Rapid Belt Co. Ltd.	307 St. Catherine St. W., Montreal	B, G, OP
Rojac Novelty Products Inc.	371 Dowd St., Montreal	B, G, OP
H. Shiller Inc.	460 St. Catherine St. W., Montreal	B, OP
Shur-Lok Zipper Co. of Canada	460 St. Catherine St. W., Montreal	F
Star Fasteners of Canada Ltd.	5530 Casgrain St., Montreal	F
Stein Button Company	745 St. Maurice St., Montreal	B
Trek Manufacturing Co. of Canada Ltd.	5 St. Anne St., Rivière du Loup	F
J. & P. Coats (Canada) Ltd., (Slide fastener div.)	421 Pie IX Blvd., Montreal	F
Dina Jewellery	5230 St. Lawrence Blvd., Montreal	OP
<b>Ontario:</b>		
Albert Button Co.	460 Richmond St. W., Toronto	B, OP
American Trimming Co. Ltd.	460 Richmond St. W., Toronto	F
Button Sales Limited	133 Niagara St., Toronto	B, G
Dominion Button Manufacturers Ltd.	57 Water St. North, Kitchener	B
Famous Button Company	18 Haymarket St., Hamilton	B, G, OP
Kitchener Button Industries Ltd.	70 Victoria St. N., Kitchener	B
Lightning Fastener Co. Ltd.	50 Niagara St., St. Catharines	F, OP
Majestic Button & Ornament Co.	116 Spadina Ave., Toronto	B
The Mitchell Button Co. Ltd.	97 Victoria St. N., Kitchener	B, OP
Royal Button Co.	108 King St. W., Kitchener	B, G
Universal Button Company of Canada, Ltd.	1076 Walker Road, Walkerville	B, F, G

Note: Code for products made: B-Buttons; F-Fasteners; G-Buckles; OP-Other products.







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