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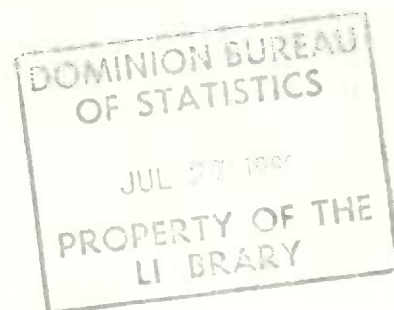
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ANNUAL



THE BUTTON, BUCKLE AND FASTENER INDUSTRY 1960

ANNUAL CENSUS
OF MANUFACTURES



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SYMBOLS

The interpretation of the symbols used in the tables throughout this publication is as follows:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.

EXPLANATORY NOTES

This report is one in a series of about 140 publications which present the results of the 1960 Census of Manufactures. Most reports in this series refer to specific industries, but there are summary reports for Canada and the provinces and for major industry groups. Adoption of the revised Standard Industrial Classification for 1960 compilations has necessitated changes in titles of many reports in this annual series. The content of many industries has also been affected (see following note on Industrial Classification).

Industry statistics given in these reports refer to number of establishments, employees, salaries and wages, cost of materials, supplies, fuel and electricity, gross value of shipments, inventories and value added by manufacturing. Details of materials used and products shipped are also given. Descriptions of the principal industry statistics, with special reference to 1960 are as follows:

Period Covered

Firms are asked to submit figures for the calendar year, if at all possible, and most reports are on this basis. Financial year reports for periods differing from the calendar year are accepted in instances where the firms find it impossible to supply calendar year data from accounting records. However the data on employees, salaries and wages are requested on a calendar year basis in all cases.

Establishment

Data for the annual census is collected on an establishment basis. A firm with more than one plant is required to file a report for each plant. In most cases an establishment is a complete factory; sometimes, however, a plant is divided into two or more establishments when it carries out operations classifiable to different industries and when separate accounting records are available. Usually the statistics for an establishment relate only to the manufacturing activities. Other activities such as construction at the plant by its own employees, wholesale or retail activities carried on at the plant location, etc., are not included. Plants engaged solely in repair work (except in the case of furniture, shipbuilding, boat building, aircraft and railway rolling stock industries) are not included but plants occupied in assembling parts into complete units are included.

Employees

Administrative and office employees include all executives and supervisory officials such as presidents, vice-presidents, secretaries, treasurers, etc., together with managers, professional and technical employees, superintendents and factory supervisors above the working foremen level, and clerical employees. Working owners and partners are also included in this category.

Production and related workers include all other factory workmen whether paid on a monthly, weekly, hourly or piece-work basis. Working foremen doing work similar to that of the employees they supervise are included, as are maintenance, ware-

housing and delivery staffs. Employees on new construction work, in retail or wholesale operations, on outside piece work etc. are not included.

Production workers are reported by months, an average for the year being obtained by summing the monthly figures and dividing by twelve. This procedure is followed even though the plant did not operate in all months. Figures on employment refer to calendar years whether or not some establishments reported other data on a financial year basis.

Salaries and Wages

Salaries and wages refer to gross earnings of the employees described above, including salaries, wages, commissions, bonuses, the value of room and board where provided, deductions for income tax and social services such as sickness and unemployment insurance, pensions, etc., as well as any other allowances forming part of the employees' wages. Payments for overtime are included.

Salaries refer to amounts paid to administrative and office employees. Withdrawals by working owners or partners for normal living expenses for self and family are included but not their withdrawals for income tax. Wages refer to the amounts paid to production and related workers as defined above. Data on earnings refer to the calendar year whether or not some establishments reported other data on a financial year basis.

Cost of Fuel and Electricity

Figures for fuel refer to amounts actually used, (including fuel used in cars and trucks), not to purchases unless the quantities are the same. Values refer to the laid-down cost at the works, including freight, duty, etc.

Materials and Supplies Used

Figures represent quantities and laid-down cost values, at the works, of materials and supplies actually used during the year whether purchased from others or received as transfers from other plants of the reporting company. Amounts paid to other manufacturers for work done on materials owned by the reporting company are included. Returnable containers or any other items charged to capital account are not included. Fuels are not included. Goods bought from others or received as transfers from other plants or reporting companies for resale without further processing are not included. Maintenance and repair supplies not chargeable to capital account are included.

Factory Shipments

Factory shipments refer to shipments of goods made from own materials either in the reporting plant or by other manufacturers on the basis of a charge to the reporting plant for work done. All products and by-products shipped from the establishment are included whether for domestic use, export, or for government departments. Transfer shipments to sales outlets, distributing warehouses or to other manufacturing units of the reporting firm are included. Goods bought or received as transfers

and resold without further processing are not included. Values are computed on f.o.b. plant or plant warehouse basis, and do not include sales tax or excise duties. Values of containers not returnable are included. Amounts received in payment for work done on materials owned by others are included.

In a few industries such as shipbuilding, aircraft, etc., where work on principal products extend over a relatively long period, the value of production is recorded rather than the value of shipments. For those industries production is computed from the value of deliveries of complete units during the year plus the value of work done during the year on unfinished units less the value of work done in previous years on finished units delivered in the year under review.

Inventories

Values represent the book values of manufacturing inventories owned and held at the reporting plant. Figures include inventories held in warehouses or selling outlets which have been included with plant operations for purposes of reporting shipments.

Value added by Manufacturing

Figures are computed from value of shipments plus or minus changes in inventories of finished goods and goods in process less cost of materials, fuel and electricity. This figure is sometimes referred to as net production.¹

Standard Industrial Classification

The revised Standard Industrial Classification which has been introduced with the 1960 Census of Manufactures provides for a breakdown of the universe into 140 industries arranged in 20 major groups compared with 135 industries in 17 major groups in the old classification which was used in the compilations for the years 1949 to 1959 inclusive. It incorporates changes considered desirable on the basis of experience in using the earlier classification as well as those which take account of changes in the structure of Canadian industries associated with the rapid developments of the past decade. Full details are contained in the Standard Industrial Classification Manual, Catalogue No. 12-501, which is available from either the Queen's Printer or the Dominion Bureau of Statistics. Reporting establishments are classified or allotted to specific industries on the basis of the value of principal products made or shipped.

Many industries remain unchanged in the new classification but in many instances there have been substantial changes in content because of the shifting of establishments from one industry to another or in re-grouping of establishments. Where

¹ To arrive at the National Accounts concept of "gross domestic product at factor cost", it would be necessary to subtract also the cost of office supplies used, advertising, insurance and other goods and services obtained from other businesses. Data on these inputs are not collected on the annual Census of Manufactures. Value added figures for "The primary industries and construction" are published in D.B.S. publication 61-202, *Survey of Production*.

changes have occurred the principal statistics for 1957, 1958 and 1959 have been re-compiled to provide data on a basis comparable with those for 1960.

Short Forms

Between 1949 and 1957, in an effort to ease the reporting burden for smaller firms, a short form was used asking for the total value of shipments only or, in a few cases where losses of detail were significant, for quantities and values of principal products. For purposes of publication, missing data were estimated on the basis of appropriate ratios. In general the cut-off point for these short forms was set at \$50,000 value of shipments. About 40% of the total number of establishments reported on the short form and accounted for less than 3 per cent of the total value of shipments.

In 1958, in order to establish a new base year, the small firms were asked to report all items of principal statistics together with some detail on materials and products.

For the 1959 Census, the short form was used again, but further steps were taken to ease the respondents' burden. First, the general limit for short forms was raised to \$100,000 value of shipments. In addition, a new intermediate form was developed. This form is a shortened version of the long form in that most of the general questions were pared down and the detailed lists of materials and products were limited to the more important items. The general limits for firms in this category were set at between \$100,000-\$500,000 value of shipments, but in the case of both the short and intermediate forms there were lower cut-offs for a number of industries in which the smaller firms accounted for a larger share of total shipments. On the other hand, limits were raised where this could be done without a significant loss of coverage. On most of the short forms for 1959, in addition to total value of shipments, data on principal products were requested. In a few industries, where loss of employment and earnings data were considered too large because of higher cut-offs, a question on total payroll was placed on the short form. This practice was followed again in 1960.

The intermediate and long forms provide complete data for the compilation of all elements of principal industry statistics and the details of materials and products. The one-page short form, although containing data on principal products and total value of shipments, does not request information on other elements of principal statistics such as value of inventories, materials, fuel and electricity and, in most cases, employment and salaries and wages, nor does it contain detailed data on volume and value of materials used. For purposes of compiling aggregates of principal statistics by industry and by geographic location, the missing data for each establishment were estimated for 1959 by using, in general, ratios based on the change in the value of shipments between 1958 and 1959. The proportion of the estimated data was generally less than 5 per cent of the total in each category of principal statistics.

THE BUTTON, BUCKLE AND FASTENER INDUSTRY

1960

Although the Bureau implemented a revised Standard Industrial Classification for the 1960 survey, there has been only a minor change in the composition of this industry as a scrutiny of the Principal Statistics in Table 1B will show. The industry continues to be defined as comprising those "Establishments primarily engaged in manufacturing buttons, buckles and fasteners". It should be noted that, because of these revisions, it has not been possible to show the 1959 shipments by the industry on the revised basis (Table 5). On the other hand, Table 8 shows 1959 revised data on employment and payrolls, whereas the breakdowns of principal statistics by both shipment and employment size (Tables 6 and 7) cover 1957 and 1960 revised data. However, all references to 1959 data in this text and all 1959 figures in the tables are based in the revised data.

In 1960 The Button, Buckle and Fastener Industry reported shipments worth \$14,126,164, a slight increase of 0.9 per cent over the comparable 1959 shipments of \$14,005,883. The number of establishments remained constant from 1959 to 1960 at 45. In 1960, this industry continued to be concentrated in two provinces with 36 establishments in Quebec and 9 in Ontario. Factory shipments by

provinces, with the preceding year totals in parentheses, were as follows: Quebec \$8,028,607 (\$8,005,528); and Ontario \$6,097,557 (\$6,000,355). The number of employees decreased in the former province from 917 in 1959 to 914 in 1960 and in the latter from 626 to 604 over the same period.

For the industry as a whole, employment decreased from 1,543 in 1959 to 1,518 in 1960. Salaries and wages increased by 2.4 per cent, rising from \$4,748,079 to \$4,861,664; while the cost of materials increased very slightly to \$5,992,308 from \$5,984,230 in 1959.

Shipments of zipper fasteners, the industry's most important product, accounted for \$8,863,468 of total shipments (or 62.7 per cent) while the second article of importance, plastic buttons, with shipments of \$2,441,213 accounted for 17.2 per cent of total shipments.

Reference to Table 6 will show that, in 1960, the five largest establishments reported shipments of \$8,235,812 or 58.3 per cent of the total and employed 855 or 58.3 per cent of all workers in the industry.

TABLE 1A. Principal Statistics of the Button, Buckle and Fastener Industry, Representative Years, 1926 - 59

Basis: Standard Industrial Classification in use prior to 1960

Year	Estab-lish-ments reporting	Em-ployees	Salaries and wages	Cost at plant of fuel and electricity	Cost at plant of materials used	Value added by manufacture	Gross value of production ¹
	number				dollars		
1926	13	556	459,040	19,107	358,979	710,867	1,088,953
1930	12	397	339,591	15,727	199,766	486,977	702,470
1937	21	839	670,814	30,064	634,647	925,731	1,590,442
1938	21	736	572,858	27,843	498,674	862,066	1,388,583
1939	24	811	662,403	31,387	598,352	1,068,049	1,697,788
1940	22	988	887,602	41,477	1,025,774	1,457,137	2,524,388
1941	25	1,144	1,064,805	46,881	1,274,223	1,877,811	3,198,915
1943	25	1,032	1,313,899	55,163	1,428,330	2,337,689	3,821,182
1944	20	896	1,259,446	60,398	1,280,740	2,096,745	3,437,883
1945	21	944	1,348,191	55,116	1,479,301	2,214,270	3,748,687
1946	18	986	1,468,667	59,309	1,757,419	2,480,099	4,296,827
1947	29	1,966	3,301,975	82,731	3,447,013	5,759,715	9,289,459
1948	31	1,844	3,373,681	69,301	3,078,233	5,888,891	9,036,425
1949	34	1,682	3,374,644	69,598	3,115,444	4,821,028	8,006,070
1950	38	1,698	3,529,893	80,849	3,455,976	6,239,707	9,776,532
1951	41	1,622	3,706,435	84,492	3,882,116	6,121,090	10,087,698
1952	45	1,679	3,969,929	94,487	4,436,224	6,486,117 ²	11,016,828
1953	45	1,741	4,460,154	104,386	4,598,548	6,751,442 ²	11,454,376
1954	44	1,592	4,138,450	115,798	4,420,926	6,249,338	10,759,859
1955	45	1,569	4,102,266	124,701	5,096,486	6,583,795	12,096,620
1956	47	1,555	4,420,935	140,743	6,005,793	6,603,000	13,129,630
1957	46	1,612	4,587,098	136,800	5,626,162	7,843,988	13,202,829
1958	44	1,522	4,515,296	143,754	5,558,366	7,597,249	13,086,245
1959	44	1,536	4,730,841	133,484	5,964,063	7,690,111	13,952,033

¹ Commencing with 1952 gross value of production has been replaced by value of factory shipments.

² Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true value added by manufacture.

TABLE 1 B. Principal Statistics of the Button, Buckle and Fastener Industry, by Provinces, 1957-60
Basis: Standard Industrial Classification revised 1960

Year and province	Estab- lish- ments reporting	Em- ployees	Salaries and wages	Cost at plant of fuel and electricity	Cost at plant of materials used	Value added by manufacture	Value of factory shipments
	number		dollars				
1957							
Quebec	35	942	2,189,628	67,647	3,389,178	..	7,120,070
Ontario	12	689	2,433,332	67,591	2,289,855	..	6,234,549
Canada	47	1,631	4,622,960	135,238	5,679,033	..	13,354,619
1958							
Quebec	35	973	2,459,244	74,716	3,629,563	..	7,945,089
Ontario	10	569	2,103,077	65,072	1,967,174	..	5,367,960
Canada	45	1,542	4,562,321	139,788	5,596,737	..	13,313,049
1959							
Quebec	35	917	2,420,446	69,831	3,550,526	..	8,005,528
Ontario	10	626	2,327,633	63,943	2,433,704	..	6,000,355
Canada	45	1,543	4,748,079	133,774	5,984,230	..	14,005,883
1960							
Quebec	36	914	2,502,234	72,267	3,502,957	4,386,760	8,028,607
Ontario	9	604	2,359,430	60,726	2,489,351	3,522,955	6,097,557
Quebec	45	1,518	4,861,664	132,993	5,992,308	7,909,715	14,126,164

TABLE 2. Comparison of Principal Statistics, 1959 and 1960

Item	1959	1960	+ Increase - Decrease	
			Amount	Percentage
Establishments reporting No.	45	45	-	-
All employees (supervisory, office and production)	1,543	1,518	- 25	- 1.6
Salaries and wages \$	4,748,079	4,861,664	+ 113,585	+ 2.4
Cost of fuel and electricity \$	133,774	132,993	- 781	- 0.6
Cost of materials used \$	5,984,230	5,992,308	+ 8,078	+ 0.1
Value of factory shipments \$	14,005,883	14,126,164	+ 120,281	+ 0.9

Note: Profits or losses cannot be estimated from Census figures, as no data are collected for certain expense items such as interest, rent, depreciation, taxes, insurance, advertising, etc.

TABLE 3. Inventories,¹ 1960

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	dollars			
Opening: ²				
Quebec	843,672	268,541	716,622	1,828,835
Ontario	748,220	518,990	770,222	2,037,432
Canada	1,591,892	787,531	1,486,844	3,866,267
Closing:				
Quebec	858,201	314,877	603,663	1,776,741
Ontario	644,819	488,259	776,428	1,909,506
Canada	1,503,020	803,136	1,380,091	3,686,247

¹ Book value of all manufacturing inventories held at plant and plant warehouses.

² The opening inventory for 1960 differs from the closing inventory published for 1959 because of the receipt of revised data, the inclusion of new firms and the removal of figures for firms which did not operate during 1960.

TABLE 4. Materials Used, 1960

Materials	Cost value at factory
	dollars
Materials used ¹	5,179,974
Containers and other packaging materials or supplies	184,896
Operating, maintenance, and repair supplies, not including fuel	423,173
Amount paid out to others for work on materials owned by these plants	204,265
Total cost of materials and supplies used	5,992,308

¹ No detailed information on materials used was collected from firms generally reporting value of shipments of less than \$50,000. The total estimated value of materials used by these firms was \$76,890, and this was included in "Materials used".

TABLE 5. Factory Shipments,¹ 1960

Principal products	Quantity	Selling value at factory
	gross	\$
Buttons:		
Covered	19,708	104,992
Metal	219,579	237,762
Plastic (celluloid, casein, lucite, etc)	3,329,273	2,441,213
All other buttons	687,280
Buckles, all kinds	121,224
Fasteners, zipper	104,993,506 ²	8,863,468
Fasteners, other (including zipper chain, sliders and stringers; hooks and eyes; and hook and eye tape)	893,122
Brooches, clips, pins and other ornaments	132,806
All other products (including novelties, belts, hardware parts etc)	644,297
Total value of products	14,126,164

¹ This table includes only the statistics of those manufacturing establishments whose principal products are buttons, buckles and fasteners. The figures do not necessarily represent Canadian totals as these commodities are also made, as secondary products, by firms in other industries. For total figures, reference should be made to the alphabetical list of products published annually in the report *General Review of the Manufacturing Industries*.

² This quantity data contains a small amount of duplication in that one company is known to be purchasing zipper chain in continuous lengths, then assembling fasteners from this.

TABLE 6. Principal Statistics of the Button, Buckle and Fastener Industry, grouped by Shipment Size, 1957 and 1960

Size of shipments	Estab-lish-ments	Em-ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials used	Value of factory shipments
	number		dollars			
1957						
Under \$25,000.....	7	15	26,848	1,047	46,602	90,707
\$ 25,000 to \$ 49,999.....	8	59	113,435	2,525	138,860	308,213
50,000 " 99,999.....	7	88	197,089	6,910	210,371	498,987
100,000 " 199,999.....	8	127	294,048	5,936	668,620	1,189,963
200,000 " 499,999.....	12	501	1,232,862	44,002	1,868,267	4,085,558
500,000 " 999,999.....	5	841	2,758,678	74,818	2,746,313	7,181,191
\$1,000,000 and over.....						
Totals	47	1,631	4,622,960	135,238	5,679,033	13,354,619
1960						
Under \$25,000.....	9	23	46,860	1,235	32,201	99,920
\$ 25,000 to \$ 49,999.....	7	55	146,402	2,565	116,758	287,525
50,000 " 99,999.....	9	77	208,501	7,503	291,349	643,820
100,000 " 199,999.....	3	29	98,062	1,200	286,259	473,965
200,000 " 499,999.....	12	479	1,337,039	53,712	1,897,152	4,385,122
500,000 " 999,999.....	5	855	3,024,800	66,778	3,368,589	8,235,812
1,000,000 and over.....						
Totals	45	1,518	4,861,664	132,993	5,992,308	14,126,164

TABLE 7. Principal Statistics of the Button, Buckle and Fastener Industry, grouped by Employment Size, 1957 and 1960

Employment size	Estab-lish-ments	Em-ployees	Salaries and wages	Cost of fuel and electricity	Cost of materials used	Value of factory shipments
	number		dollars			
1957						
Under 5 employees.....	10	23	57,638	1,374	228,291	340,137
5 to 14 ".....	12	108	215,183	6,854	374,471	742,409
15 " 49 ".....	18	519	1,329,135	47,822	2,341,765	4,711,997
Over 49 ".....	7	981	3,021,004	79,188	2,734,506	7,560,076
Totals	47	1,631	4,622,960	135,238	5,679,033	13,354,619
1960						
Under 5 employees.....	10	23	64,882	1,936	84,218	199,036
5 to 14 ".....	15	113	301,662	8,444	530,696	1,052,134
15 " 49 ".....	16	557	1,552,469	59,773	2,498,538	5,468,069
Over 49 ".....	4	825	2,942,651	62,840	2,878,856	7,406,925
Totals	45	1,518	4,861,664	132,993	5,992,308	14,126,164

TABLE 8. Employees, Salaries and Wages, 1959 and 1960

Province	Employees					Salaries	Wages	Total salaries and wages
	On salaries		On wages		Total			
	Male	Female	Male	Female				
	number					dollars		
1959								
Quebec	77	48	282	510	917	684,460	1,735,986	2,420,446
Ontario	105	78	232	211	626	822,542	1,505,091	2,327,633
Canada	182	126	514	721	1,543	1,507,002	3,241,077	4,748,079
1960								
Quebec	81	46	292	495	914	746,855	1,755,379	2,502,234
Ontario	92	77	233	202	604	835,850	1,523,580	2,359,430
Canada	173	123	525	697	1,518	1,582,705	3,278,959	4,861,664

TABLE 9. Monthly Employment of Wage-earners, 1960

Month	Establishments reporting monthly detail ¹		Establishments reporting quarterly detail ²	
	Male	Female	Male	Female
January	473	633	—	—
February	487	633	—	—
March	480	639	36	48
April	479	627	—	—
May	475	620	—	—
June	469	624	37	45
July	459	591	—	—
August	475	626	—	—
September	487	619	40	47
October	489	627	—	—
November	494	630	—	—
December	487	605	37	48
Average for establishments reporting monthly detail			480	623
Average for establishments reporting quarterly detail			38	48
Average estimated for small establishments ³			7	26
Average for all establishments			525	697

¹ The number of production workers, by months, was collected only for establishments generally reporting value of shipments of \$200,000 and over.

² The number of production workers, by quarters, was collected only for establishments generally reporting value of shipments between \$50,000 and \$200,000, inclusive.

³ For establishments generally reporting value of shipments of less than \$50,000, no data on number of workers were collected. Average was estimated by using change in value of shipments to arrive at value of payroll which was then used in conjunction with estimated average earnings to arrive at number of workers.

TABLE 10. Imports¹ of Buttons, Buckles and Fasteners and parts, 1959 and 1960

Import class	Commodities imported	1959		1960	
		Quantity	Value	Quantity	Value
		gross	\$	gross	\$
9065	Buttons, collar and cuff	22,945	296,074	19,291	309,733
9063	Buttons, shoe, n.o.p.	14,912	..	16,901
9066	Buttons of all kinds, covered or not, including recognition buttons, and button blanks other than in the rough, n.o.p.	2,983,928	1,496,240	2,713,523	1,367,017
6234	Buttons, metal parts for the manufacture of covered	82,669	...	84,199
6241	Eyelets, hooks, fasteners, etc., corset and shoe	280,325	...	217,095
6225	Fasteners, hookless, slide or zipper	158,447	...	118,701
6226	Buckles, clasps, eyelets, hooks and eyes, dome, snap, or other fasteners, of iron, steel, brass or other metal, coated or not, n.o.p. (not being jewellery); parts for foregoing	1,986,929	...	1,861,582
	Total value of imports	4,315,596	...	3,975,228

¹ These data are published monthly in "Trade of Canada-Imports" (Cat. no. 65-007), which also shows the details of shipments from individual countries.

TABLE 11. Domestic Exports¹ of Buttons, Buckles and Fasteners, 1959 and 1960

Export class	Commodities exported	Value	
		1959	1960
		dollars	
9100	Buckles and slide or hookless fasteners of all kinds	119,775	157,443
9120	Buttons	31,141	60,288
	Total value of exports	150,916	217,731

¹ These data are published monthly in "Trade of Canada-Exports" (Cat. no. 65-004), which also shows the details of shipments to individual countries.

APPENDIX

The Button, Buckle and Fastener Industry, 1960

Name	Address	Main products
Quebec:		
Acme Slide Fastener Co. Ltd.	1740 St. Antoine St., Montreal 3	F
Approved Accessories Inc.	5170 Henri Julian, Montreal 2	B, C
B. and L. Brothers Co.	278 rue St. Jean, Longueuil	B
Berkeley Novelty Co.	1435 St. Alexander St., Montreal 2	B

APPENDIX - Concluded

The Button, Buckle and Fastener Industry, 1960 - Concluded

Name	Address	Main products
Quebec - Concluded:		
Button Craft	423 Mayor St., Montreal 2	B, OP
Buttons and Ornaments Ltd.	151 Lagachetiere St. W., Montreal 1	B, C, OP
Canadian Buttons Limited	1850 St. Antoine St., Montreal	B
Canadian Spangle Mfg. Co. Ltd.	2095 St. Lawrence Blvd., Montreal 18	OP
Century Products Co.	204 De Vienne St., Montreal 18	C
Clix Fastener Corporation	425 River St., Verdun	F
J. & P. Coats (Canada) Ltd., (Slide fastener division)	421 Pie IX Blvd., Montreal	F
Dina Jewellery	5230 St. Lawrence Blvd., Montreal 14	OP
Dubarry Ornament Co.	1449 St. Alexander St., Montreal	OP
Exclusive Button Mfg. Co.	1201 Phillips Place, Montreal 2	B
The Export Corporation (of Canada) Ltd.	282 Ontario St. W., Montreal 18	F
Fashler Fastener Co.	1485 Bleury St., Montreal	F
Gibson, Samuel, Inc.	420 Lagachetiere St. W., Montreal 1	B
Herman Button & Ornaments Inc.	5242 Westbury Ave., Montreal	B
Ideal Button Company	4600 St. Lawrence Blvd., Montreal 14	B, OP
Jet Fastener Corp.	363 Lemoyne St., Montreal	F
Karavas Mfg. Co.	2118 Bleury St., Montreal 2	C
Komo Fasteners Ltd.	Plant - 57 Victoria St. Valleyfield	F, OP
	Office - c/o Export Corp. of Canada Ltd., 282 Ontario St. W., Montreal 18	
Lightning Fastener Co. Ltd.	Victoria St., Bedford	F
Lion Fastener Co. Ltd.	4530 Clark St., Montreal 14	F
Mack Moulding Ltd.	33 Taylor St., Waterloo	B
Moranda, Inc.	366 Mayor St., Montreal 2	F
Newey Brothers (Canada) Limited	P.O. Box 415, Granby	OP
William Prym Co. of Canada Ltd.	809 William St., Montreal 3	B, C, OP
Rapid Belt Co. Ltd.	307 St. Catherine St. W., Montreal 2	OP
Rojac Novelty Products Inc.	371 Dowd St., Montreal	B, C, OP
H. Shiller Inc.	460 St. Catherine St. W., Montreal 2	B, OP
Shur-Lok Zipper Co. of Canada	460 St. Catherine St. W., Montreal 2	F
Star Fasteners of Canada Ltd.	5530 Casgrain St., Montreal 14	F
Strong Hook & Eye Co. Ltd.	647 Beaumont Ave., Montreal 15	F
Trek Manufacturing Co. of Canada Ltd.	363 Lemoyne St., Montreal 1	F
Universal Industries (Hyman Freiman)	1435 Bleury St., Room 802, Montreal	B, C
Ontario:		
Albert Button Co.	471 Richmond St., W., Toronto 2B	B
American Trimming Co. Ltd.	460 Richmond St. W., Toronto 2B	F
Button Sales Limited	133 Niagara St., Toronto 2B	B, C
Dominion Button Manufacturers Ltd.	57 Water St. North, Kitchener	B
Famous Button Company	18 Haymarket St., Hamilton	B
Kitchener Button Industries Ltd.	70 Victoria St. N., Kitchener	B
Lightning Fastener Co. Ltd.	50 Niagara St., St. Catharines	F, OP
Royal Button Co.	108 King St. W., Kitchener	B, C, OP
Universal Button Company of Canada, Ltd.	1076 Walker Road, Walkerville	B, F, OP

Note: Code for products made: B - Buttons; C - Buckles; F - Fasteners; OP - Other products.

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