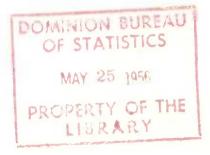
47-205 c.3



CANADA

# THE MISCELLANEOUS INDUSTRIES

1954



Published by Authority of The Right Honourable C. D. Howe, Minister of Trade and Commerce

## DOMINION BUREAU OF STATISTICS

Industry and Merchandising Division Textiles and Miscellaneous Products Section

6503-571-124

Price 25 cents

Vol. 2-Part XIX-E-1

EDMOND CLOUTHER, C.M.G., O.A., D.S.P., Queen's Printer and Controller of Stationery, Ottawa, 1956.

## NOTICE

11-202

The annual reports prepared by the Industry and Merchandising Division of the Bureau of Statistics are divided into 3 volumes, as follows: Volume I – The Primary Industries, including mining, forestry and fisheries; Volume II – Manufacturing; Volume III – Merchandising and Services. The volumes are made up of parts, and the parts in turn are subdivided according to the industries or provinces which they comprise.

Volume II consists of the following parts, the first two of which deal with manufacturing as a whole and the balance with the major manufacturing groups.

I-General Review of the Manufacturing Industries, \$1.50

II - The Manufacturing Industries of Canada, (7 sections, as follows:)

Section A. Summary for Canada, 25¢

Section B. Atlantic Provinces, 25¢

Section C. Quebec, 25¢

Section D. Ontario, 25¢

Section E. Prairie Provinces, 25¢

Section F. British Columbia, 25¢

Section G. The Manufacturing Industries of Canada,

Regional Distribution, 75¢

III - Foods and Beverages

IV - Tobacco and Tobacco Products

V - Rubber Products

VI - Leather Products

VII - Textile Mills

VIII - Knitting Mills

IX-Clothing

X-Wood and Paper Products

XI - Printing Trades

XII-Iron and Steel Products

XIII - Transportation Equipment

XIV - Non-ferrous Metal Products

XV - Electrical Apparatus and Supplies

XVI - Non-metallic Mineral Products

XVII - Products of Petroleum and Coal

XVIII - Chemicals and Allied Products

XIX-Miscellaneous Manufactures

The present report belongs in Part VII, Textile Mills. It is punched to permit of filing in a ring binder along with others of the group. The reports in this group are:

A-General Review, 25¢

B-The Cotton Textile Industries, 25¢

C-The Wool Textile Industries, 25¢

D-The Synthetic Textiles and Silk Industry, 25¢

E - The Narrow Fabrics Industry, 25¢

F - The Dyeing and Finishing of Textile Goods Industry, 25¢

G-The Awning, Tent and Sail Industry, 25¢

H-The Cordage, Rope and Twine Industry, 25¢

I-The Cotton and Jute Bag Industry, 25¢

J-The Miscellaneous Textiles Industries, 25¢

## THE MISCELLANEOUS INDUSTRIES

1954

The Standard Industrial Classification adopted by the Bureau in 1949 has as one of its major manufacturing divisions a group entitled "Miscellaneous Industries". This group differs very little from the group of the same name in our former classification and like it is comprised of relatively small, unrelated industries.

After a 5-year period of continuous expansion during which output more than doubled in value, this industrial group in 1954 reported a slight contraction in manufacturing operations. Despite the decline, however, the level of activity was the second highest on record, having been surpassed only by the previous year.

Factory shipments were valued at \$252,306,085 compared with the peak year 1953 when shipments reached the figure of \$261,282,891, a decrease of \$8,976,806 or 3.4 per cent. Employment was given to 31,071 persons in 1954. This decrease of 1,152 persons or 3.6 per cent from 32,223 persons in the previous year was accompanied by a small fall in payroll figures of \$205,677 from \$85,954,495 to \$85,748,818. Materials and supplies used in manufacturing operations in 1954 cost \$102,179,368 while in 1953 their cost was \$103,467,901, showing a drop of \$1,288,533 or 1.2 per cent. Fuel and electricity consumed in the same two years revealed an increase of 9.9 per cent from \$3,051,957 in the earlier year to \$3,354,557 in the later. The industrial group was comprised of 1,360 establishments in 1954 compared with 1,350 establishments in 1953.

Ontario was the leading province in the group in 1954 and contributed 63.2 per cent of the value of factory shipments while Quebec followed with 29.5 per cent. Of the 31,071 employees, 19,151 or 61.6 per cent were in Ontario establishments and 9,509 or 30.6 per cent were in those of Quebec. These two provinces have consistently dominated the activity of the group.

Beginning with 1954, information on the value of year end inventory holdings at plant and plant warehouses is being collected as part of the Annual Census of Industry. This data was formerly collected by a separate survey. The summarized results for the miscellaneous industries for the year under review will be found in Table 3.

Up until 1950, it was the practice of the Bureau to issue separate annual reports on four only of the industries comprising the group, namely; Brooms, brushes and mops; Buttons, buckles and fasteners; Musical instruments; and Sporting goods. The remaining industries were not made the subject of separate reports mainly on account of their size and, consequently, the small amount of publishable statistical information concerning them.

In recent years, however, these industries have experienced an expansion which is expected to continue. In consideration of their growth and the interest now manifest in many of them, this publication concerning them was initiated with a report covering their 1950 operations. It deals with eighteen diverse industries as well as the combined principal statistics of the entire group and is published annually. Separate reports continue to be published on the four industries specifically mentioned in the preceding paragraph.

The industries dealt with in this report and the pages on which they will be found are as follows:

Dogo

	r wer
Artificial flowers and feathers	5
Candles	7
Clocks, watches and watch cases	8
Fountain pens and pencils	9
Hair goods, animal and human	11
Ice, artificial	11
Lamps, electric and lamp shades	12
Models and patterns (except paper)	13
Pipes, lighters and other smokers' supplies	14
Plastics products	14
Scientific and professional equipment	16
Signs, electric, neon and other	19
Stamps and stencils, rubber and metal	21
Statuary, art goods and novelties	21
Toys and games	22
Typewriter supplies	24
Umbrellas	25
Miscellaneous	25

Note. The commodity figures shown for the industries in this publication are not necessarily Canadian totals for the items specified. It is not unusual for a commodity to be produced as a secondary product in two or more industries. For total Canadian figures reference should be made to the appendix to the annual report entitled "General Review of the Manufacturing Industries of Canada".

## TABLE 1. Principal Statistics of the Miscellaneous Industries Group, 1926-1954

Year and province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at plant of fuel and electricity	Cost at plant of materials used	Value added by manufacture	Gross value of production <sup>1</sup>
	No.	No.	\$	\$	\$	\$	\$
1926         1929         1933         1937         1939         1942         1945         1945         1945         1945         1945         1945         1945         1945         1945         1945         1945         1945         1945         1945         1945         1950         1951         1952	393 421 459 545 566 657 692 814 893 1,007 1,173 1,313	$\begin{array}{c} 10,786\\ 8,351\\ 11,699\\ 12,280\\ 22,474\\ 24,024\\ 22,315\\ 26,401\\ 27,219\\ 28,756\end{array}$	$\begin{array}{c} 11, \ 309, \ 121\\ 12, \ 457, \ 989\\ 7, \ 810, \ 976\\ 11, \ 936, \ 704\\ 13, \ 045, \ 929\\ 27, \ 202, \ 456\\ 37, \ 187, \ 275\\ 40, \ 906, \ 054\\ 51, \ 147, \ 475\\ 56, \ 409, \ 875\\ 66, \ 908, \ 755\\ 74, \ 133, \ 582\end{array}$	$\begin{array}{c} 581,014\\ 524,317\\ 466,678\\ 651,462\\ 576,340\\ 1,226,613\\ 1,403,334\\ 1,598,001\\ 1,985,068\\ 2,214,533\\ 2,612,594\\ 2,867,401 \end{array}$	$\begin{array}{c} 18,061,371\\22,495,351\\9,497,751\\17,792,121\\18,308,810\\49,292,782\\83,549,139\\48,007,617\\59,778,187\\67,469,334\\87,292,415\\87,550,232\end{array}$		$\begin{array}{c} 41, 582, 055\\ 51, 207, 736\\ 24, 138, 927\\ 41, 251, 081\\ 43, 393, 206\\ 97, 437, 944\\ 144, 523, 599\\ 125, 116, 374\\ 156, 363, 322\\ 169, 312, 602\\ 210, 804, 555\\ 225, 620, 866\end{array}$
1953	1 070	0.0.000	0. 0. 4 0.	0.074.07 <sup>®</sup>	100 100 001	154 800 0002	0.01 0.00 0.01
Canada	1,350		85, 954, 495			154, 763, 033 <sup>2</sup>	261, 282, 891
Newfoundland and Nova Scotia New Brunswick Quebec Ontario Manitoba	20 14 443 670 54 10 36	96 386 9,890 19,828 641 53 279	225,047 912,920 24,758,460 54,611,389 1,519,659 141,186 873,329	57,651 70,807 819,066 1,773,177 89,506 15,329 55,843	$\begin{array}{c} 169,268\\ 1,494,825\\ 31,735,083\\ 65,295,850\\ 1,836,537\\ 141,131\\ 637,660\\ \end{array}$	416,419 <sup>2</sup> 1,890,923 <sup>2</sup> 41,972,821 <sup>2</sup> 99,255,483 <sup>2</sup> 2,860,413 <sup>2</sup> 336,427 <sup>2</sup> 2,014,363 <sup>2</sup>	$\begin{array}{c} 643, 338\\ 3, 456, 555\\ 74, 526, 970\\ 166, 324, 510\\ 4, 786, 456\\ 492, 887\\ 2, 707, 866\end{array}$
west Territories	103	1,050	2,912,505	170, 578	2, 157, 547	6,016,184 <sup>2</sup>	8, 344, 309
1954							
Canada	1,360		85, 748, 818		102, 179, 368		252, 306, 08
Newfoundland Nova Scotia New Brunswick Quebec Ontario Manitoba Saskatchewan Alberta British Columbia	3 16 14 436 687 52 12 35 105	45 62 353 9,509 19,151 638 54 278 981	73,576 161,697 911,691 24,707,500 54,348,342 1,451,284 143,304 850,472 3,100,952	9,043 55,903 77,641 882,813 2,009,153 83,658 14,242 66,600 155,504	$\begin{array}{r} 89, 467\\ 75, 295\\ 1, 285, 266\\ 31, 290, 394\\ 64, 547, 899\\ 2, 182, 251\\ 122, 619\\ 391, 076\\ 2, 195, 101 \end{array}$	84,939 313,940 1,772,333 42,532,776 95,067,578 2,813,380 287,756 1,778,029 4,506,491	$188, 234 \\ 443, 704 \\ 3, 138, 276 \\ 74, 427, 507 \\ 159, 567, 287 \\ 5, 051, 279 \\ 419, 882 \\ 2, 234, 429 \\ 6, 835, 485 \\ \end{array}$

Commencing with 1952 gross value of production was replaced by value of factory shipments.
 Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture."

TABLE 2, Principa	l Statistics of the	Industries	Comprising t	he Miscel	laneous	Industries	Group, 1954	Ł.
-------------------	---------------------	------------	--------------	-----------	---------	------------	-------------	----

Industry	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at plant of fuel and electricity	Cost at plant of materials used	Value added by manufacture	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$	\$
Artificial flowers and feathers	43	503	931,675	27, 228	952, 970	1,596,385	2, 558, 585
Brooms, brushes and mops	92		4,939,514	157,819	7,920,853	8,713,647	16, 554, 807
Buttons, buckles and fasteners	44	1, 592	4, 138, 450	115,798	4,420,926	6,249,338	10,759,859
Candles	15	244	592, 266	34, 812	1, 102, 580	1, 575, 552	2,700,401
Clocks, watches and watch cases	35	1,106	3, 372, 014	50, 446	6, 110, 485	6,133,062	12, 238, 697
Fountain pens and pencils	17	1,066	3,039,155	75,913	4, 219, 594	6,584,899	10,702,089
Hair goods animal and human	15	101	273,157	7,326	881, 915	438,008	1,307,095
Ice, artificial	69	673	1, 897, 668	576, 461	129,443	3,801,310	4, 513, 431
Lamps, electric and lamp shades	66	1,279	2,630,614	95, 894	4, 486, 425	4,822,256	9, 375, 993
Models and patterns (except paper)	66	353	1, 220, 814	33,365	339, 585	1, 564, 447	1,937,044
Musical instruments Pipes, lighters and other smokers'	26	1,379	3, 588, 469	144, 376	3, 373, 189	6,704,739	10, 240, 585
supplies	12	234	617,085	22,059	885,937	1, 309, 246	2,058,944
Plastics products	154	3,920	9,989,841	504, 209	18, 526, 126	18,601,356	37, 480, 878

## THE MISCELLANEOUS INDUSTRIES

 TABLE 2. Principal Statistics of the Industries Comprising the Miscellaneous Industries

 Group, 1954 - Concluded

Industry	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at plant of fuel and electricity	Cost at plant of materials used	Value added by manufacture	Selling value of factory shipments
	No.	No.	\$	\$	\$	\$	\$
Scientific and professional equipment	139	6,755	22, 519, 467	523, 231	22,824,964	38,070,305	59, 743, 340
Signs, electric, neon and other	206	2,731	8,493,332	430,412	6, 444, 124	13, 391, 309	20, 273, 961
Sporting goods	82	1,664	4, 131, 191	147,838	5,083,136	6,998,099	12,084,70
Stamps and stencils, rubber and metal	61	898	2, 564, 387	60,046	1, 336, 837	3, 475, 776	4,875,84
Statuary, art goods and novelties	111	946	2,055,885	67, 918	1, 509, 980	3, 175, 292	4, 712, 65
Toys and games	52	1,337	3, 134, 766	119,784	5,608,244	5,145,063	10, 937, 95
Typewriter supplies	10	409	1, 211, 327	36, 595	2, 256, 261	2, 525, 928	4,837,61
Umbrellas	8	192	358,829	8,331	688,091	702, 359	1, 383, 34
Miscellaneous	37	1,577	4,048,912	114,696	3,077,703	7, 578, 846	11,028,24
Total	1, 360	31,071	85, 748, 818	3, 354, 557	102, 179, 368	149.157.222	252, 306, 08

#### TABLE 3. Inventories<sup>1</sup> of the Miscellaneous Industries Group, 1954

	Raw materials and supplies	Goods in process	Finished goods of own manufacture	Total
	\$	\$	\$	\$
Opening: Newfoundland Nova Scotia New Brunswick Quebec Ontario Manitoba Saskatchewan Alberta British Columbia	33,660 12,642 507,112 9,152,418 16,738,587 441,358 39,430 113,793 595,432	922 2,589 308,472 3,788,159 7,463,817 63,965 5,877 7,855 63,742	$12, 281 \\988 \\452, 701 \\4, 135, 958 \\12, 995, 016 \\167, 902 \\7, 567 \\6, 315 \\202, 627 \\$	$\begin{array}{r} 46,863\\ 16,219\\ 1,268,285\\ 17,076,535\\ 37,197,420\\ 673,225\\ 52,874\\ 127,963\\ 861,801 \end{array}$
Canada	27, 634, 432	11, 705, 398	17, 981, 355	57, 321, 185
Closing: Newfoundland Nova Scotia New Brunswick Quebec Ontario Manitoba Saskatchewan Alberta British Columbia	$\begin{array}{r} 60,176\\ 27,736\\ 480,651\\ 8,748,806\\ 17,896,768\\ 482,476\\ 38,901\\ 112,039\\ 586,673\end{array}$	972 3, 571 254, 043 3, 000, 072 7, 945, 372 77, 052 3, 166 11, 380 73, 152	7, 491 2, 425 449, 665 4, 414, 434 15, 052, 359 195, 912 12, 302 7, 591 224, 238	$\begin{array}{c} 68, 639\\ 33, 732\\ 1, 184, 359\\ 16, 163, 312\\ 40, 894, 499\\ 755, 440\\ 54, 369\\ 131, 010\\ 884, 063\end{array}$
Canada	28, 434, 226	11, 368, 780	20, 366, 417	60, 169, 423

1. Book value of all manufacturing inventories held at plant and plant warehouses.

#### The Artificial Flowers and Feathers Industry

This industry has declined in 1954 to one of 43 establishments having a factory shipments value of \$2,558,585 from one of 45 establishments with factory shipments valued at \$2,760,552 in 1953. The percentage decrease in value of goods shipped in 1954 was 7.3 from that of the previous year. Employment was given to 503 persons, 13 less than the year before, while the payroll increased by \$5,075 to \$931,675. Materials used cost \$952,970, which was \$123,447 or 11.5 per cent less than in 1953.

The industry is practically confined to the provinces of Ontario and Quebec, Quebec, with 27

establishments, accounted for 70.2 per cent of the persons engaged in the industry and 72.0 per cent of its shipments. Ontario accounted for the balance of employment and shipments except for the contribution of one firm in each of Manitoba, Saskatchewan and Alberta.

Artificial flowers, the principal item of production, were shipped in the amount of \$1,685,560 in 1954. Second in importance were feathers and feather trimmings which were shipped to the extent of \$358,244. For further details of products, see Table 2.

Year and province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at plant of fuel and electricity	Cost at plant of materials used	Value added by manufacture	Gross value of production1
	No.	No.	\$	\$	\$	\$	\$
1927	7	166	127, 924	654	161,121	261,666	423, 441
1932	4	99	57,640	527	40, 204	76,940	117,671
1937	19	350	201,689	1,566	170,919	354,405	526,890
1939	23	490	314, 374	3, 284	342, 485	450,620	796, 389
1942	26	657	521,455	8, 519	450,047	723, 398	1,181,964
1945	30	689	706.074	8,193	796, 486	1, 293, 186	2,097,865
1946	35	749	827,817	10, 269	867.783	1,440,324	2, 318, 376
1947	41	687	796,704	12,351	680,430	1, 250, 543	1,943,324
1948	36	710	888,196	16,427	888, 275	1,444,082	2, 348, 784
1949	38	677	915,935	12, 761	1,133,009	1, 570, 532	2, 716, 302
1950	38	709	957,887	12, 195	960, 508	1,688,243	2,660,946
1951	39	676	996, 264	12,912	1,050,488	1,676,903	2,740,303
1952	42	573	875,051	13, 390	1,054,829	1,607,121 <sup>3</sup>	2, 675, 340
1953			13.7				
Canada	45	516	926, 600	18, 292	1,076,417	1, 665, 843 3	2, 760, 552
Quebec	27	363	649,438	10, 551	890, 380	1, 149, 9513	2,050,882
Ontario, Manitoba and Alberta	18	153	277,162	7, 741	186,037	515,8923	709,670
1954			1.00				
Canada	43	503	931, 675	27, 228	952, 970	1,596,385	2, 558, 585
Quebec	27	353	649,153	19,060	735, 586	1,086,438	1,843,257
Ontario and other provinces <sup>2</sup>	16	150	282, 522	8,168	217, 384	509,947	715, 328

TABLE 1. Principal Statistics, Representative Years, 1927-1954

Commencing with 1952 value of factory shipments has been collected instead of gross value of production.
 Other provinces include - Manitoba 1, Saskatchewan 1 and Alberta 1.
 Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture."

	1953	1954
Products	Selling value at factory	Selling value at factory
	\$	\$
Artificial flowers:		
Silk, velvet and cotton	817, 431	907,837
Crepe paper	487, 792	262, 601
Other	484, 461	515, 122
Feathers, all kinds	300,971	252,972
Feather trimmings	65, 149	105, 272
Wreaths, decorative and memorial	251, 508	257, 979
All other products	353, 240	256, 802
Total value of products	2, 760, 552	2, 558, 585

## TABLE 2. Factory Shipments 1953 and 1954

In 1954 reports were received from 15 establishments engaged primarily in the manufacture of candles. Twelve of these establishments were located in Quebec and one in each of Ontario, Saskatchewan and British Columbia. As indicated by the number of establishments, Quebec occupied the leading position in the industry with a high percentage of the number of persons given employment and of the value of goods'shipped.

The factory shipments made by the industry in 1954 were valued at \$2,700,401, which compares with \$2,464,656 in the previous year. Employment was afforded to 244 persons, 13 more than in 1953, while the payroll at \$592,266 was higher by \$83,902 or 16.5 per cent. The cost of materials used was \$1,102,580, an increase of 17.1 per cent over the earlier year's figure.

Religious candles is the principal commodity manufactured by the industry. In 1954 the shipments

of these were as follows: 7-day lights, 124,272 dozen valued at \$862,810; votive lights all kinds, 2,345,309 dozen at \$660,057; candles, 850,044 pounds at \$636,844. Other main items in order of importance were coloured and fancy candles including wax novelties, 566,574 dozen at \$367,026 and household candles, 782,449 pounds at \$98,845.

The chief material was paraffin of which 1,348,075 pounds refined and 4,629,704 pounds crude were used, costing \$120,639 and \$346,060, respectively. Beeswax was consumed in the amount of 292,384 pounds worth \$168,147 and other wax to the extent of 48,745 pounds worth \$14,732. The consumption of stearic acid was 190,842 pounds costing \$28,313.

Imports of paraffin wax candles amounted to 293,436 pounds valued at \$98,999; other candles to 201,529 pounds valued at \$72,931. Exports of candles were 41,576 pounds with a value of \$13,137.

TABLE 1.	Principal	Statistics.	Representative	Years,	1928-1954
----------	-----------	-------------	----------------	--------	-----------

Year	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at plant of fuel and electricity	Cost at plant of materials used	Value ad ded by manufacture	Gross value of production <sup>1</sup>
	No.	No.	\$	\$	\$	\$	\$
1928         1933         1939         1942         1945         1947         1948         1949         1950         1951         1953         1954	11 12 12 12 12 13 13 14 13 13 12 14 13 12	75 109 141 187 252 267 259 278 228 230 210 231 244	$\begin{array}{c} 67,255\\ 115,035\\ 165,961\\ 225,407\\ 326,739\\ 419,672\\ 411,928\\ 461,873\\ 427,644\\ 439,841\\ 452,141\\ 508,292\\ 266\end{array}$	$\begin{array}{c} 5,598\\7,428\\8,734\\13,790\\21,535\\25,502\\26,331\\31,063\\26,076\\31,590\\30,159\\34,393\\34,812\end{array}$	$\begin{array}{c} 217,742\\ 154,553\\ 249,638\\ 498,569\\ 666,462\\ 1,094,938\\ 1,014,641\\ 828,911\\ 853,846\\ 964,541\\ 909,497\\ 941,195\\ 1,102,580\end{array}$	$\begin{array}{c} 237, 512\\ 202, 856\\ 406, 694\\ 520, 123\\ 829, 190\\ 1, 110, 564\\ 1, 160, 529\\ 1, 260, 764\\ 1, 172, 015\\ 1, 237, 162\\ 1, 290, 0862\\ 1, 489, 068\\ 1, 575, 552\end{array}$	$\begin{array}{r} 460,852\\ 364,837\\ 665,066\\ 1,032,482\\ 1,517,187\\ 2,231,004\\ 2,201,501\\ 2,120,738\\ 2,051,937\\ 2,233,293\\ 2,229,742\\ 2,464,656\\ 2,700,401 \end{array}$

Commencing with 1952 value of factory shipments has been collected instead of gross value of production.
 Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture."

TABLE	2.	Factory	Shipments	1953 and	1954
-------	----	---------	-----------	----------	------

	Unit	1	953	19	954
Products	of measure	Quantity	Selling value at factory	Quantity	Selling value at factory
Candle s and cierges:			\$		\$
<ol> <li>Household, coloured, fancy, etc.:         <ul> <li>(a) Household candles, paraffin wax</li> <li>(b) Coloured and fancy, including wax novelties.</li> </ul> </li> </ol>	lb. doz.	638, 816 477, 120	91,470 340,054	782, 449 566, 574	98, 845 367, 026
<ul> <li>2. Church, chapel, synagogue, etc.:</li> <li>(a) Beeswax candles and cierges</li></ul>	1b. 1b. doz.	447, 282 369, 292 18,176 81, 224 2, 239, 572	456, 766 141, 729 242, 857 474, 447 623, 305	457, 297 392, 747 14, 655 109, 617 2, 345, 309	480,024 156,820 234,028 628,782 660,057
3. Incense 4. Incensed charcoal	1b.	6,802 7,364 151,653	10, 341 8, 312 27, 863 47, 512	6,545 6,073 1	7,401 7,820 <sup>1</sup> 59,598
Total value of products	-		2, 464, 656	-	2, 700, 401

1. Confidential - Included with "All other products."

#### Clocks, Watches and Watch Cases

This industry is comprised of establishments primarily engaged in the manufacture of clocks and watches, including materials and parts for same. It includes establishments whose principal activity is assembling clocks and watches from purchased movements and watchcases of either own or other manufacture. The purchase of complete watches and the attachment of straps or bands thereto is not considered a manufacturing activity.

Clock and watch manufacturers were classified with the jewellery industry until 1947 at which time they were transferred to the scientific and professional equipment industry. In 1951 they were removed from this latter industry and classified separately. In 1954 reports were received from 35 establishments, 1 more than in 1953. Nineteen of the establishments were located in Quebec, 14 in Ontario and 2 in Manitoba. Shipments of goods in the later year were valued at \$12,238,697 compared with shipments worth \$12,669,629 in the earlier. Employment which stood at 1,190 in 1953 fell to 1,106 in 1954. Salary and wage payments were \$3,372,014 which was a decrease of \$126,803 from those of 1953. The materials consumed in manufacture cost \$6,110,485 in 1954 compared with \$7,103,175 in 1953.

Information on production, imports and exports will be found in the Tables which follow.

Year and province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at plant of fuel and electricity	Cost at plant of materials used	Value added by manufacture	Gross value of production
	No.	No.	\$	\$	\$	\$	\$
1951	29	1,185	2,991,396	35, 174	5, 777, 790	4,778,441	10, 591, 405
1952	31	1,032	2,853,417	33, 103	5,162,619	5,839,8702	11,035,592
1953			in still and				
Canada	34	1,190	3, 4 98, 81 7	38, 180	7,103,175	5, 528, 274 2	1.1, 569, 629
Quebec	19	171	483, 498	5, 500	1.523,644	922.7512	2,451,895
Ontario and Manitoba	15	1,019	3,015,319	32, 680	5, 579, 531	4,605,5232	10, 217, 734
1954							
Canada	35	1,106	3, 372, 014	50,446	6,110,485	6,133,062	12, 238, 697
Quebec	19	191	560, 509	10,744	1, 484, 025	1,037,267	2, 475, 686
Ontario and Manitoba	16	915	2,811,505	39,702	4,626,460	5,095,795	9,763,011

TABLE 1. Principal Statistics, 1951-1954

Commencing with 1952 value of factory shipments has been collected instead of gross value of production.
 Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are therefore, only approximations to true "value added by manufacture."

**TABLE 2.** Factory Shipments 1953 and 1954

	19	52	1953		
Products	Quantity	Selling value at factory	Quantity	Selling value at factory	
		\$		\$	
Clocks, electric	243, 442	1.075,998	258,964	1,106,370	
Clocks', not electric, mantel and wall types	20, 515	142, 396	18, 106	94, 383	
Clocks, not electric, other types	792, 313	2, 111, 951	709.327	1,910,916	
Watches, wrist	345, 749	7,147,449	434,052	6,540,979	
Watches, other	443,809	874, 398	448, 526	<b>997,</b> 038	
Watch cases	288, 350	592, 372	206, 564	501,333	
Bracelets	268, 392	310,456	165,659	247,679	
All other products		414,609		839,999	
Total	-	12, 669, 629	_	12,238,697	

Articles imported	195	3	1954		
Articles imported	Quantity	Value	Quantity	Value	
	No.	\$	No.	\$	
Clocks and watches:					
Clocks	569, 537	2,083,748	533, 632	1,663,536	
Clock movements, clock cases and clockwork mechanisms	-	133, 480	-	114, 379	
Parts of clock movements or of clockwork mechanisms, finished or unfinished, not including plates	-	552,372	-	394, 1 <b>4</b> 0	
Springs of iron and steel, for use exclusively in the manu- facture of clocks	-	18, 486		5, 861	
Time recorders		276, 863	-	261, 385	
Watches	-	2, 392, 531	_	1,818,782	
Watch cases and parts thereof, finished or unfinished		1, 688, 488	-	1, 318, 316	
Watch actions and movements, finished or unfinished	-	5,711,925	-	4, 421, 805	
Parts of watch movements, finished or unfinished		697, 408		662,884	

## TABLE 3. Imports of Clocks and Watches, and Parts

## TABLE 4. Exports of Clocks and Watches, and Parts

	195	3	1954		
Articles exported	Quantity	Value	Quantity	Value	
	No.	\$	No.	\$	
Clocks and parts	79,672	368, 320	64,663	303, 478	
Watches and parts	129,166	367,420	199,740	529,127	

## The Fountain Pens and Pencils Industry

This industry has grown from one comprised of three establishments with a million dollar output in 1926 to one of 17 establishments producing over ten million dollars worth of goods in 1954. The greater part of this increase occurred during the war and immediate post-war years. A substantial portion of it was effected through increased exports, the peak year for exports being 1947 during which fountain pens, pencils and parts approximating four million dollars in value were exported.

In 1954 reports were received from 17 establishments located as follows: British Columbia 1, Ontario 9 and Quebec 7. These establishments shipped goods with a selling value at factory of \$10,702,089, gave employment to 1,066 persons who were paid \$3,039,155 in salaries and wages, and consumed materials costing \$4,219,594.

Shipments of fountain pens, the industry's leading commodity, amounted to 149,397 dozen valued at \$3,294,804. Ordinary lead and other non-mechanical pencils which were shipped to the extent of 565,888 gross worth \$2,478,838 ranked next in importance followed by ball point pens amounting to 672,338 dozen valued at \$1,934,350.

Detailed information concerning production, imports and exports appears in Tables 2, 3, and 4 which follow.

Year and province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at plant of fuel and electricity	Cost at plant of materials used	Value added by manufacture	Gross value of production
	No.	No.	\$	\$	\$	\$	\$
1926         1933         1933         1937         1939         1940         1941         1945         1946         1947         1948         1949         1950         1951         1952	$3 \\ 6 \\ 10 \\ 9 \\ 9 \\ 9 \\ 10 \\ 10 \\ 10 \\ 10 \\ $	$185 \\ 364 \\ 334 \\ 545 \\ 591 \\ 603 \\ 686 \\ 1, 315 \\ 1, 462 \\ 1, 248 \\ 1, 221 \\ 1, 133 \\ 1, 122 \\ 1, 080 \\ 1, 0$	$\begin{array}{c} 211,885\\ 433,174\\ 364,265\\ 566,478\\ 629,831\\ 660,398\\ 777,782\\ 1,892,220\\ 1,963,245\\ 2,326,043\\ 2,148,127\\ 2,328,167\\ 2,421,360\\ 2,669,218\\ 2,670,986\\ \end{array}$	$\begin{array}{r} 4,778\\ 5,635\\ 16,155\\ 17,277\\ 18,289\\ 17,420\\ 24,382\\ 31,242\\ 36,836\\ 39,034\\ 45,149\\ 43,221\\ 51,220\\ 59,009\\ 60,585\end{array}$	$\begin{array}{c} 373, 255\\ 954, 917\\ 633, 843\\ 950, 914\\ 909, 776\\ 872, 115\\ 1, 231, 840\\ 2, 627, 912\\ 4, 223, 043\\ 3, 522, 684\\ 2, 682, 930\\ 2, 972, 524\\ 3, 435, 080\\ 4, 239, 976\\ 3, 755, 188 \end{array}$	$\begin{array}{r} 705, 404 \\ 1, 889, 332 \\ 801, 982 \\ 1, 245, 869 \\ 1, 214, 442 \\ 1, 244, 273 \\ 1, 857, 674 \\ 4, 253, 146 \\ 5, 696, 637 \\ 5, 344, 271 \\ 3, 695, 583 \\ 6, 657, 965 \\ 5, 385, 851 \\ 5, 515, 281 \\ 5, 657, 987 \end{array}$	$1,083,437\\2,849,884\\1,451,980\\2,214,060\\2,142,507\\2,133,808\\3,113,896\\6,912,300\\9,956,516\\8,905,989\\6,423,662\\9,673,710\\8,872,151\\9,814,266\\9,473,760$
1953 Canada	17	1.169	2,903,588	66, 904	4, 115, 356	6, 514, 328 <sup>2</sup>	10,696,588
Quebec and British Columbia Ontario	7 10	384 785	829,413 2,074,175	18,967 47,937	1, 540, 485 2, 574, 871	2, 480, 033 <sup>2</sup> 4, 034, 295 <sup>2</sup>	4,039,485 6,657,103
1954			1.000				
Canada	17	1,066	3,039,155	75,913	4,219,594	6, 584, 899	10, 702, 089
Quebec and British Columbia Ontario	8 9	397 669	855,649 2,183,506	20, 524 55, 389	1,901,394 2,318,200	2, 332, 143 4, 252, 756	4, 223, 651 6, 478, 438

## TABLE 1. Principal Statistics, Representative Years, 1926-1954

Commencing with 1952 value of factory shipments has been collected instead of gross value of production.
 Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture".

## TABLE 2. Factory Shipments 1953 and 1954

	Unit	1	953	1	954
Products	of measure	Quantity	Selling value at factory	Quantity	Selling value at factory
			\$		\$
Fountain pens	doz. doz. gross doz.	175,966 455,732 197,645 569,312 79,129	$\begin{array}{c} 3,550,356\\ 125,138\\ 1,654,294\\ 428,417\\ 2,473,904\\ 562,778\\ 140,406\\ 130,948\\ 900,174\\ 704,701\\ 25,472\\ \end{array}$	149,397 672,338 391,375 445,129 120,759 93,694	$\begin{array}{c} 3, 294, 804 \\ 193, 860 \\ 1, 934, 350 \\ 568, 980 \\ 1, 764, 097 \\ 714, 741 \\ 602, 877 \\ 128, 365 \\ 104, 588 \\ 841, 368 \\ 499, 201 \\ 54, 858 \end{array}$
Total value of products	-	-	10, 696, 588	-	10, 702, 089

TABLE	3. 1	Imports	of	Pens,	Pencils	and	Parts,	1953	and	1954
-------	------	---------	----	-------	---------	-----	--------	------	-----	------

	Unit	195	53	1954		
Articles Imported	measure	Quantity	Value	Quantity	Value	
Fountain pens Pencils, lead, non-propelling, with stationary lead Pencils, lead, n.o.p. Pens, n.o.p., penholders and rules of all kinds	gross —	49,102	\$ 891,673 103,232 229,414 492,159	47,770	\$ 936,868 129,763 238,985 471,748	

## THE MISCELLANEOUS INDUSTRIES

	195	53	1954			
Articles Exported	Quantity	Value	Quantity	Value		
		\$		\$		
Fountain pens including pen and pencil sets Mechanical and propelling pencils Pens and pencils and parts, n.o.p.		1,894,302 49,574 176,447	_	1.082,295 25,785 273,189		

TABLE 4. Exports of Pens, Pencils and Parts, 1953 and 1954

## The Hair Goods Industry

This industry consists of firms engaged in the processing of hair. In 1954 it was comprised of 15 establishments located as follows: Quebec 6, Ontario 6, Manitoba 1 and British Columbia 2. These establishments reported shipments having a value of \$1,307,095, gave employment to 101 persons who received \$273,157 in salaries and wages, and consumed materials costing \$881,915. Comparable data for 1953 was 16 establishments, shipments valued at \$1,721,981, 118 employees, \$317,947 in salaries and wages, and \$1,154,380 for materials.

The processing of animal hair in 1954 amounted to 449,240 pounds valued at \$832,180. Included in the shipments of goods in 1954 was \$76,479 worth of wigs, toupees and switches compared with \$70,490 worth in 1953. The balance of the value of shipments was accounted for by the amounts received for all other products and for repairs.

#### Manufactured Ice

Establishments whose principal activity is the manufacture of ice for sale are classified to this industry. Several of these establishments derive some of their revenue from cold storage but firms whose main concern is the manufacture of ice for their own refrigeration systems are excluded. The harvesting and storage of natural ice is not considered a manufacturing operation and establishments so engaged are also excluded.

In 1954 the industry was comprised of 69 establishments located as follows: Nova Scotia 2, New Brunswick 2, Quebec 11, Ontario 39, Manitoba 1, Saskatchewan 1, Alberta 2, and British Columbia 11. The value of factory shipments for the year amounted to \$4,513,431. Employment was given to 673 persons who were paid \$1,897,668 in salaries and wages. Materials costing \$129,443 were consumed in production.

The industry shipped 750,816 tons of artificial ice in 1954 which compares with 856,064 tons shipped in the previous year. Trade in this commodity was on a limited scale only, exports amounting to \$41,774 and imports to \$10,324.

TABLE 1.	Principal Statistic	s, Representative	Years,	1927 to	1954
----------	---------------------	-------------------	--------	---------	------

	Year and Province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at plant of fuel and electricity	Cost at plant of materials used	Value added by manufacture	Gross value of production
-		No.	No.	\$	\$	\$	\$	\$
1927		28	279	402, 292	145, 570	60,682	1.066,716	1, 272, 968
1929		31	303	408,581	158, 197	76,919	1,247,662	1,482,778
1931	******	43	394	539,316	191,607	78.334	1,703,365	1,973,306
1933		43	358	421,567	169,967	51.325	1, 281, 948	1,503,240
1937		50	629	644,763	179, 592	76,923	1, 522, 794	1,779,309
1939		49	643	704.951	196,530	74.341	1.622.292	1,893,163
1941	700010400000000000000000000000000000000	51	626	743.548	228,160	99.404	1,907,560	2, 235, 124
1945	4040 - 000 -	56	871	1.335.515	305.519	125,792	3, 190, 353	3,621,664
1947		60	803	1.461.664	350,669	169.545	4.213.749	4,733,963
1948		61	827	1, 695, 441	399, 227	130,095	4, 485, 779	5,015,101
1949		69	894	1,810,364	512.474	173.687	5.116.274	5,802,435
1950	***************************************	65	794	1,764,456	520,718	157.450	3, 690, 541	4.368.709
1951		77	1,174	2,890,750	616, 293	159.765	5, 231, 305	6,007,363
1952		78	1.215	3, 220, 933	653.822	174,380	$6.069.598^2$	6.897.800

Year and Province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at plant of fuel and electricity	Cost at plant of materials used	Value added by manufacture	Gross value of production 1
	No.	No.	\$	\$	\$	\$	\$
1953			1.000				
Canada	77	931	2, 614, 595	657,087	160, 407	4, 986, 284 2	5, 803, 778
Nova Scotia and New Brunswick Quebec Ontario Prairie Provinces British Columbia	4 11 45 4 13	50 100 571 80 130	131,956 305,491 1,620,858 197,505 358,785	72,236 110,839 331,720 55,427 86,865	5, 538 35, 390 84, 778 12, 575 22, 126	411, 368 <sup>2</sup> 759, 907 <sup>2</sup> 2,801,882 <sup>2</sup> 417,682 <sup>2</sup> 595,445 <sup>2</sup>	489, 142 906, 136 3, 218, 380 485, 684 704, 436
1954							
Canada	<b>69</b>	673	1, 897, 668	576,461	129, 443	3, 801, 310	4, 513, 431
Nova Scotia and New Brunswick Quebec Ontario Prairie Provinces British Columbia	4 11 39 4 11	42 74 411 36 110	117,624 224,899 1,138,753 103,155 313,23?	77, 398 95, 806 283, 044 44, 969 75, 244	6,089 26,218 67,389 10,371 19,376	329,005 619,183 2,003,032 334,686 515,404	412, 402 741, 162 2, 363, 444 387, 521 608, 902

## TABLE 1. Principal Statistics, Representative Years, 1927 to 1934 - Concluded

Commencing with 1952 value of factory shipments has been collected instead of gross value of production.
 Because of insufficient inventory data in 1952 and 1953 these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture."

## **Electric Lamps and Lamp Shades**

The manufacturers of electric lamps and lamp shades were classified to a separate industry for the first time in 1939. Prior to then the majority of them were to be found in the statuary and art goods industry with the remaining few in several other industries.

The industry has experienced substantial growth since 1939 as evidenced by the fact that gross value of production in that year was \$1,018,254 as compared with factory shipments of \$9,375,993 in 1954. In the earlier year the industry manufactured 167,159 electric lamps of all kinds as against 987,865 in the latter year. Lamp shade production for the same two years amounted to 411,216 and 1,688,132. In 1954 reports were received from 66 establishments of which 32 were in Quebec, 28 in Ontario, 2 in Manitoba and 4 in British Columbia. Factory shipments made by these establishments were valued at \$9,375,993 compared with \$9,346,754 in 1953. Employment fell to 1,279 persons from the previous year's figure of 1,288, and salaries and wages decreased from \$2,662,792 to \$2,630,614 over the two years. Cost of materials consumed was \$4,486,425 which compares with \$4,651,902 in 1953, a loss of about 3.5 per cent.

Table 2 which follows contains detailed information of the industry's products for 1953 and 1954.

Year and province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at plant of fuel and electricity	Cost at plant of materials used	Value added by manufacture	Gross value of production <sup>1</sup>
	No.	No.	\$	\$	\$	\$	\$
1939         1941         1942         1943         1945         1945         1946         1947         1948	25	368	328, 365	8,926	486, 434	522, 894	1,018,254
	25	540	535, 490	12,666	755, 948	772, 070	1,540,684
	28	578	649, 062	16,018	837, 579	1, 053, 341	1,906,938
	24	478	553, 044	13,971	611, 338	762, 697	1,388,006
	28	651	768, 117	20,729	1, 115, 817	1, 355, 273	2,491,819
	35	914	1, 137, 804	26,467	2, 129, 128	2, 137, 497	4,293,092
	42	845	1, 148, 954	34,789	1, 770, 414	1, 828, 889	3,634,092
	44	905	1, 358, 103	35,934	2, 048, 504	2, 530, 630	4,615,068
1949         1950         1951         1952	45	1,078	1,828,258	43,976	2,761,502	3. 187, 711	5,993,189
	49	1,159	2,131,637	63,292	3,443,998	3. 551, 928	7,059,218
	55	1,164	2,167,450	80,415	3,624,308	3. 690, 651	7,395,374
	59	1,245	2,426,725	83,434	4,516,335	4. 514, 199 <sup>2</sup>	9,113,968

TABLE 1. Principal Statistics, Representative Years, 1939 to 1954

Maar and province	Estab- lish- ments	Em- ployees	Salaries And wages	Cost at plant of fuel and electricity	Cost at plant of materials used	Value added by manufacture	Gross value of production <sup>1</sup>
	No.	No.	\$	\$	\$	\$	\$
1953							
Canada	57	1,288	2,662,792	88, 568	4,651,902	4, 606, 2842	9, 346, 754
Quebec Ontario Manitoba and British Columbia	28 24 5	529 646 113	1,070,008 1,347,751 245,033	25, 517 49,042 14,009	2, 117, 719 2, 272, 695 261, 488	1,939,651 <sup>2</sup> 2,353,123 <sup>2</sup> 313,510 <sup>2</sup>	4,082,887 4,674,860 589,007
1954							
Canada	66	1,279	2, 630, 614	95, 894	4, 486, 425	4, 822, 256	9, 375, 993
Quebec Ontario Manitoba and British Columbia	32 28 6	570 650 59	1,078,536 1,395,739 156,339	28,333 63,527 4,034	2, 123, 756 2, 179, 508 183, 161	2, 141, 597 2, 493, 882 186, 777	4, 254, 491 4, 752, 684 368, 818

## TABLE 1. Principal Statistics, Representative Years, 1939 to 1954 - Concluded

1. Commencing with 1952 value of factory shipments has been collected instead of gross value of production. 2. Because of insufficient inventory data in 1952 and 1953 these figures have been calculated from value of factory shipments and are, therefore, only approximations to true, "value added by manufacture."

	19	53	1954		
Products	Quantity	Selling value at factory	Quantity	Selling value at factory	
	No.	\$	No.	\$	
Launps, electric: Pibor Table Other	184, 147 614, 318 136, 695	2, 239, 585 3, 249, 759 320, 179	209, 247 651, 210 127, 408	2, 241, 454 3, 045, 360 455, 171	
Lamp shades: Silk Parchment Plastic and fibreglass Other	276,609 322,578 546,094 43,101	674,895 599,116 912,352 70,873	194,058 368,498 1,120,784 4,792	447,669 432,443 1,161,707 15,027	
Lamp and shade parts	-	5,828	-	42, 240	
Smoking sets	122, 794	653,063	103,954	558, 191	
Novelties, all kinds	_	73,093	-	134,633	
All other products	_	510, 478	-	809,630	
Amount received * r custom work and repairs	-	37, 533		32, 468	
Total	-	9, 346, 754	-	9, 375, 993	

## TABLE 2. Factory Shipments, 1953 and 1954

#### Models and Patterns (Except Paper)

The Standard Industrial Classification which was adopted in 1949 classified to the group "Miscellaneous Manufactures" establishments whose principal products were models and patterns other than paper. These establishments, which under the former scheme of classification were found for the most part in the miscellaneous wood products industry, were transferred to "Miscellaneous Manufactures" in 1950 where they were formed into an industry entitled "Models and Patterns (Except Paper)".

The industry in 1954 consisted of 66 establishments distributed provincially as follows: Nova Scotia 1, Quebec 15, Ontario 41, Manitoba 2, Alberta 1 and British Columbia 6. These establishments reported factory shipments worth \$1,937,044. The payroll consisted of 353 employees who received \$1,220,814. Materials and supplies costing \$339,585 were consumed in manufacture. Comparable data for 1953 were 67 establishments, 375 employees, \$1,342,308 for salaries and wages, \$2,102,494 for value of factory shipments, and material cost \$328,367.

Patterns and models which account for most of the industry's output were reported to the extent of \$2,030,337 and \$1,831,312 in 1953 and 1954, respectively. Sundry items account for the small balances.

## Pipes, Lighters and Other Smokers' Supplies

Prior to 1947 this industry was comprised of establishments manufacturing tobacco pipes as principal product. It was quite a small industry then with never more than 6 establishments and an annual value of production ranging from \$17,000 to \$162,000. In 1947 the industry was expanded to embrace flints, lighters and other smokers' supplies with a consequent increase in establishments to 13 and of output to approximately \$3,000,000.

In 1954 factory shipments by the industry were valued at \$2,058,944, a decrease from the \$2,411,334 reported in 1953. Employment fell from 283 to 234 over the two years while there was a drop in salary and wage payments from \$688,062 to \$617,085. The cost of materials and supplies amounted to \$885,937 in 1954 compared to \$997,648 in 1953. There were 12 establishments in 1954, 2 fewer than in the previous year.

Details of the products shipped by the industry must be suppressed in order to avoid disclosure of figures of individual establishments. However, it is possible to publish figures as assembled from all industries for most of the main commodities produced in the pipes, lighters and other smokers' supplies industry. These, for 1954, are as follows: 6,029 dozen pipes valued at \$62,741; cigarette lighters, 648,056 at \$1,146,648; flints for lighters, \$318,746; fluid for lighters, \$595,499.

## The Plastics Products Industry

Until 1946 establishments manufacturing primary plastics or plastics products were included with the miscellaneous chemical products industry. In 1946 these establishments were removed from this industry and formed into an industry entitled the plastics industry. The following year, 1947, the plastics industry was split into two industries, the first known as the primary plastics industry to which were classified establishments primarily engaged in manufacturing plastic materials in the form of sheets, rods, tubes, granules or liquid for use in further manufacture and the second called the plastics products industry, comprising establishments primarily engaged in moulding plastics for the trade and in manufacturing finished plastics products, not elsewhere classified.

It is important to note that the plastics products industry includes only those fabricators which manufacture from plastics the kinds of products not found elsewhere in the classification scheme. For example; women's aprons (including those of plastics materials) are classified to the women's factory clothing industry and establishments producing women's plastic aprons as a principal product would be included with this industry. Similarly, manufacturers of plastic toys would be classified to the toy industry, of plastic handbags to the miscellaneous leather industry where the commodity handbags is to be found, etc. Some production of these commodities will, of course, be found in the plastics products industry where they are produced as secondary or minor products by the establishments assigned to the industry on the basis of their more important items of manufacture.

In 1954 the industry was comprised of 154 establishments distributed provincially as follows: Nova Scotia 1, New Brunswick 2, Quebec 41, Ontario 87, Manitoba 6, Alberta 5 and British Columbia 12. These establishments shipped goods with a value f.o.b. plant of \$37,480,878. The payroll listed 3,920 persons who received \$9,989,841 in salaries and wages. Materials having a cost of \$18,526,126 were used in manufacture.

The commodities shipped by the industry in 1954 are detailed in Table 2 which follows.

Year and province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at plant of fuel and electricity	Cost at plant of materials used	Value added by manufacture	Gross value of production <sup>1</sup>
	No.	No.	\$	\$	\$	\$	\$
1947	81	2,503	3,910,567	162, 906	5,869,959	6, 683, 145	12, 716, 010
1948	79	2, 591	4, 122, 692	175,466	5,604,354	8,717,086	14, 496, 906
1949	90	2,901	5, 178, 760	220,803	8,091,506	8,833,277	17, 145, 586
1950	98	3,195	6,051,615	265,073	10,948,140	11, 828, 581	23,041,794
1951	127	3,626	8,026,787	343, 244	15, 490, 305	15,946,997	31, 780, 546
1952	143	3,700	8, 536, 568	382, 175	15, 773, 365	17, 429, 5712	33, 585, 111

TABLE 1. Principal Statistics, 1947 to 1954

Year and province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at plant of fuel and electricity	Cost at plant of materials used	Value added by manufacture	Gross value of 1 production
	No.	No.	\$	\$	\$	\$	\$
1953							
Canada	152	4,067	10, 138, 910	425, 819	18, 725, 905	19, 858, 821 <sup>2</sup>	39, 010, 545
Quebec	48	1,139	2,819,415	158,335	7,142,364	5, 378, 302 <sup>2</sup>	12,679,001
Ontario	84	2,779	7,008,798	257, 186	10, 542, 859	13,939,902 <sup>2</sup>	24,739,947
British Columbia	9	57	110,517	3, 411	130,657	178,1542	312, 222
Other Provinces	11	92	200,180	6,887	910,025	362, 463 <sup>2</sup>	1, 279, 375
1954							
Canada	154	3,920	9, 989, 841	504, 209	18, 526, 126	18, 601, 356	37, 480, 878
Quebec	41	1,022	2,762,706	160,878	6,031,063	5,836,207	12,017,547
Ontario	87	2,665	6,827,195	328,275	10,990,793	11,951,175	23, 156, 620
British Columbia	12	60	129,803	5.370	253, 597	228,161	476,016
Other Provinces	14	173	270, 137	9,686	1,250,673	585, 813	1,830,695

## TABLE 1. Principal Statistics, 1947 to 1954 - Concluded

1 Commencing with 1952 value of factory shipments has been collected instead of grossvalue of production. 2. Because of insufficient inventory data in 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture".

## TABLE 2. Factory Shipments, 1933 and 1954

	1953	1954
Products	Selling value at factory	Selling value at factory
Household equipment and accessories: Dresserware Kitchenware Table ware Trays Bags, garment, laundry, etc. Covers, food and other Curtains and drapes Handles and knobs, for kitchenware and other household equipment Hangers, garment Table cloths and covers Other	\$ 72,551 1,799,668 1,622,034 137,539 775,371 192,478 797,311 1 158,749 359,031 359,031 391,882	\$ 56, 475 1, 678, 836 1, 219, 310 185, 920 324, 403 452, 618 327, 242 329, 818 93, 825 47, 217 389, 735
Clothing: Aprons	53, 431 463, 805 38, 180 9, 434 490, 877	
Other personal equipment: Dags, knitting, hand, etc. Dags, diaper, cosmetics, etc. Brushes and brush parts Buttons Combs Other personal equipment, not specified	$\begin{array}{r} 66,081\\ 50,811\\ 68,077\\ 27,567\\ 1,277,038\\ 242,245 \end{array}$	136,722 49,271 39,547 19,788 1,022,795 701,903

	1953	1954
Products	Selling value at factory	Selling value at factory
	\$	\$
Automobile parts and economics	1 950 605	1 140 670
Automobile parts and accessories	1,358,685	1, 149, 672
Aircraft parts and accessories	369,726	72,311
Radio parts and accessories	577, 412	609,699
Refrigerator parts and accessories	461,806	622,892
Electrical parts and accessories, other	2,624,043	2, 596, 944
Other mechanical parts and accessories	171,740	
Bags for packaging food, etc.	1,486,039	2,445,729
Bottle caps, closures etc.	744,392	621,686
Boxes and cases for clocks, hosiery, jewellery, etc.	86,172	48,206
Boxes Other	251, 577	572, 640
Beauty parlor equipment and accessories	2	2
Garden hose	322, 102	369,743
Handles, not elsewhere specified	549,120	423,643
Laminated plastics	4,707,542	4,864,656
Novelties	402,231	452,609
Nursery supplies.	129,364	203, 171
Signs and displays	303, 594	278,747
Stationery goods	154,312	227, 168
Toys	3,478,442	2,604,271
Tile, floor and wall	808,176	1,037,527
Pipe extruded	963, 298	1,462,397
Tubing, lacing, belting, etc., extruded	242,647	324,521
Other miscellaneous plastics products not specified	7, 281, 941	7, 291, 092
Miscellaneous products other than plastics	1,643,628	658, 172
Custom work and repairs	798, 396	372, 761
Total value of products	39,010,545	37,480,878

## TABLE 2. Factory Shipments, 1953 and 1954 - Concluded

1. Included with other household equipment and accessories.

2. Included with other miscellaneous plastics products, not classified.

## Scientific and Professional Equipment

This industry is comprised of establishments primarily engaged in manufacturing mechanical measuring and controlling instruments; dental, medical and surgical instruments and equipment; surgical and orthopedic appliances; optical instruments and lenses; ophthalmic goods; photographic equipment and supplies. Clock and watch manufacturers were transferred from the jewellery industry to this industry in 1947 but were removed in 1951 and formed into a separate industry<sup>1</sup>. Establishments primarily engaged in manufacturing instruments for indicating, measuring and recording electrical quantities and characteristics are classified in the miscellaneous electrical products industry.

Table 1, which follows, shows that the value of the products shipped by the industry in 1954 was about nine times the 1939 output. The increase resulted from expanded production of established lines and from the production of commodities heretofore imported. It will be noted that output during the war years was much in excess of that of the postwar years, a peak production of \$78,534,483 having been attained in 1944. This was due to tremendous increases in production of instruments of various kinds for war purposes. In 1954 reports were received from 139 establishments, 78 of these being in Ontario, 32 in Quebec, 9 in Manitoba, 10 in British Columbia, 5 in Alberta, 4 in New Brunswick and 1 in Nova Scotia. These establishments reported factory shipments valued at \$59,743,340. Employment was given to 6,755 persons who received \$22,519,467 in salaries and wages. Materials costing \$22,824,964 were used in manufacture. The 1953 principal statistics were: establishments, 128; gross value of shipments, \$61,028,652; employees, 6,642; salaries and wages, \$22,107,369; cost of materials, \$22,010,622.

While the commodities in this industry are collected in detail, the data must often be suppressed because too few establishments are involved to permit publication without divulging the figures of individual establishments. Such is the case for photographic supplies. However, it is usually possible to meet the confidence requirement and still publish useful figures by effecting appropriate combinations of the commodity data. Table 2 gives the commodities manufactured by the industry in as much detail and as meaningfully as possible.

1. See page 8 for information on this newly formed industry.

TABLE 1. Principal Statistics, Representative Years, 1927 to 1954

Year and wovince	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at plant of fuel and electricity	Cost at plant of materials used	Value added by manufacture	Gross value of production <sup>1</sup>
	No.	No.	\$	\$	\$	\$	\$
1927         1929         1933         1939         1941         1944         1946         1947         1948         1949         1950         1951         1952	21 23 27 31 42 48 45 71 81 91 97 100 116	$\begin{array}{c} 1,104\\ 953\\ 809\\ 1,125\\ 3,853\\ 9,844\\ 2,226\\ 3,923\\ 3,791\\ 4,781\\ 4,810\\ 4,174\\ 5,396\end{array}$	$\begin{array}{c} 1,421,809\\ 1,258,790\\ 946,850\\ 1,561,953\\ 5,218,575\\ 19,734,303\\ 4,070,084\\ 7,440,830\\ 8,666,159\\ 10,984,607\\ 11,842,620\\ 12,035,607\\ 16,627,838 \end{array}$	$\begin{array}{c} 61,278\\ 63,969\\ 67,784\\ 68,929\\ 198,066\\ 363,257\\ 145,030\\ 221,373\\ 246,218\\ 289,153\\ 297,097\\ 345,768\\ 377,970\\ \end{array}$	$\begin{array}{c} 3, 616, 016\\ 3, 199, 528\\ 1, 580, 612\\ 2, 427, 823\\ 8, 791, 848\\ 34, 592, 256\\ 5, 979, 164\\ 9, 118, 803\\ 10, 604, 599\\ 13, 895, 560\\ 13, 378, 949\\ 14, 150, 895\\ 15, 554, 628\\ \end{array}$	$\begin{array}{c} 4, 138, 134\\ 4, 900, 154\\ 2, 853, 585\\ 4, 225, 180\\ 7, 256, 603\\ 7, 256, 603\\ 3, 578, 970\\ 8, 260, 375\\ 12, 245, 656\\ 15, 657, 407\\ 19, 003, 380\\ 17, 980, 249\\ 22, 499, 682\\ 28, 059, 219^2\end{array}$	$\begin{array}{c} 7,815,428\\ 8,163,651\\ 4,501,981\\ 6,721,932\\ 16,246,517\\ 78,534,483\\ 14,384,569\\ 21,585,832\\ 26,508,224\\ 33,188,093\\ 31,656,295\\ 36,996,345\\ 43,991,817\\ \end{array}$
1953							
Canada	128	6,642	22,107,369	429,594	22,010,622	38,588,436 <sup>2</sup>	61,028,652
Nova Scotia and New Brunswick Quebec Ontario Manitoba Alberta British Columbia 1954	5 29 70 9 5 10	45 1,949 4,533 60 18 37	92, 348 6, 467, 255 15, 271, 591 154, 707 47, 031 74, 437	2,082 84,485 335,108 3,688 1,487 2,744	58,329 5,960,901 15,833,008 100,615 37,917 19,852	$100, 289^{2} \\ 8, 770, 072^{2} \\ 29, 336, 480^{2} \\ 200, 446^{2} \\ 64, 231^{2} \\ 116, 918^{2} $	$160,700 \\ 14,815,458 \\ 45,504,596 \\ 304,749 \\ 103,635 \\ 139,514 \\ \\ \\$
Canada	139	6,755	22,519,467	523,231	22, 824, 964	38,070,305	59,743,34
Nova Scotia and New Brunswick Quebec. Ontario Manitoba. Alberta. British Columbia.	5 32 78 9 5 10	26 1,827 4,806 51 22 23	57,701 6,443,205 15,806,139 108,162 46,992 57,268	1, 939 102, 159 409, 867 4, 747 1, 853 2, 666	47,907 6,595,763 16,030,581 87,861 41,869 20,983	64,763 8,949,984 28,708,568 178,264 80,719 88,007	113,869 15,632,994 43,486,866 271,234 124,441 113,936

Commencing with 1952 value of factory shipments has been collected instead of gross value of production.
 Because of insufficient Inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture".

TABLE	2.	Factory	Shipments,	1953	and	1954
-------	----	---------	------------	------	-----	------

Products		953 shipments	1954 Factory shipments		
	Quantity	Value	Quantity	Value	
Sclentific and professional equipment:		\$		\$	
Thermometers, industrial and laboratory	29,458	289, 296	36,889	320,425	
Thermometers, other	591, 267	263,060	551, 790	260, 160	
Pyrometers and temperature regulators		130,473	-	344, 280	
Measuring gauges	-	257, 155	-	381,483	
Other indicating, recording and controlling instruments	-	23,049,167	_	20,011,315	
Dental and surgical instruments		64,837	_	50, 392	
Optical instruments — —		131,048	-	88,733	
Lenses for optical instruments	-	143,074	-	110,483	
All other scientific and professional equipment	-	2,971,724	_	4,353,930	
Ophthalmic goods:					
Lenses for spectacles No.	_	3,096,871	2,444,841	2,754,977	
spectacles complete	64,683	363,639	36,501	276,146	
Singlasses	2	2	2	2	
All other ophthalmic goods	-	1,490,057	-	1,419,122	
Photographic equipment and supplies	-	L.		1	

Confidental. included with "all other products".
 Confidental. Included with "all other ophthalmic goods".

Products		)53 shipments	1954 Factory shipments		
	Quantity	Value	Quantity	Value	
Orthopaedic and surgical appliances: Artificial limbs	1,005 38,850 74,901 76,620 14,060 172,405 93,314 1,892 2,625	\$ 248, 561 203, 165 253, 696 131, 438 79, 638 295, 717 139, 404 77, 905 45, 821	1,097 37,385 67,676 39,975 15,532 175,977 77,280 1,205 3,235	\$ 263,994 183,300 274,964 125,822 85,806 265,094 129,314 45,100 79,538	
All other surgical and orthopaedic appliances		361,263	-	402, 433	
Parking meters	7,188	485,835	6, 589	638, 868	
All other products	-	18, 877, 996	-	18,861,594	
Amount received for custom work and repairs	-	7, 577, 812	Start.	8,016,067	
Total	_	61,028,652	-	59,743,340	

## TABLE 2. Factory Shipments, 1953 and 1954 - Concluded

## TABLE 3. Imports of Scientific and Professional Equipment

	19	53	1954		
Articles imported	Quantity	Value	Quantity	Value	
		\$		\$	
hotographic equipment and supplies:			1.1.1		
Cinematograph and motion picture cameras, equipped for motion	and the second				
picture production, and parts		46.253	-	62,97	
Cameras and camera parts, n.O.p.		3, 540, 642		3, 910, 55	
Camera parts, in the rough, for the manufacture of cameras	-	119,486	-	99,09	
Camera lenses and shutters for the manufacture of cameras		264,585		185,19	
Films, X-ray	-	2,337,219	-	2, 327, 64	
Films, chemically prepared for photographers use		1,477,926	-	1,682,12	
Films, hypersensitive or super-sensitive panchromatic, and				<b>FR</b> 0(	
infra-red films, unexposed, for aerial photography	-	39,082	_	57,26	
Sensitized negative film, one and one eighth inch in width or		110 000		140 10	
over, for exposure in motion picture cameras	-	118,392	_	140,19	
Photographic dry plates	3,474,209	149,103 280,102	5, 191, 019	322,68	
Photoflash lamps	3, 114, 200	200,102	0, 101,010	022,00	
Photographic accessories, except cameras and parts, equipment used in developing, printing and finishing photographs; parts					
of all the foregoing.		2, 276, 661	_	2,461,73	
		-1 -1 - 1 - 1 - 1 - 1 - 1	-		
rthopaedic and surgical appliances: Artificial limbs and parts, and materials for		115,813		112,96	
Appliances or boots for crippled or deformed foot or ankle	_	3,434	_	5, 92	
Spinal and other orthopaedic braces and parts thereof; materials,		0,101		0,0.	
not mentioned elsewhere, for the manufacture of the fore-					
going	_	36,860	-	66, 79	
Surgical trusses and suspensory bandages of all kinds, and					
abdominal supports	-	21,085	_	22, 38	
struments and apparatus:					
Chronometers and compasses, and parts, including cards, not					
made in Canada, for ships and aircraft		1,264,837		661,90	
Cyclometers, pedometers, speedometers, and parts	-	135,535	-	152,05	
Dental instruments; surgical needles; microscopes valued at				1 100 44	
not less than \$50 each, retail; parts	-	1,073,124	-	1, 129, 43	
Engineers', surveyors', draftsmens', machinists or metal-					
workers' precision tools and measuring instruments, geo-					
physical surveying instruments and parts. Photogrammetic					
instruments for use in the interpretation of photographs and in the preparation of maps from photographs		6,390,567	_	5, 329, 5	
Globes, geographical, topographical and astronomical	min	61,201	-	81,64	
Optical, philosophical, photographic and mathematical instru-		UL, SUL		0110	
ments, n.o.p., and parts	_	4,237,651	-	4,325,89	
Oven thermostats, automatic oven lighters and dual valves for		-1 -1		******	
gas stoves, and gas pressure regulators	_	365,967		98,15	

and international	19	53	1954		
- Articles imported	Quantity	Value	Quantity	Value	
Instrument and apparatus - Concluded: Philosophical and scientific apparatus, for use by institutions, hospitals and schools Thermometers, including clinical thermometers Surgical instruments and parts		4,405,710 1,115,831 4,567,457	-	5, 153, 589 1, 184, 211 4, 580, 252	
ntificial eyes for human use, and contact eye glasses or lenses	-	18,989	-	10,059	
Artificial teeth, not mounted, and materials for the manufacture	-	1, 196, 930	_	1, 141, 604	
pectacles and eye-glass frames, and parts, n.o.p	-	2, 531, 351	_	2, 263, 709	
Parts, unfinished, for the manufacture of spectacles and eye- glass frames	_	326,113	temp	394, 286	
enses, glass, n.o.p.	-	283,025	_	295, 344	
spectacles, eye-glasses and ground or finished spectacle or eye-glass lenses, n.o.p.	-	611,656	-	591,375	

## TABLE 3. Imports of Scientific and Professional Equipment - Concluded

## TABLE 4. Exports of Scientific and Professional Equipment

	19	53	1954		
Articles exported	Quantity	Value	Quantity	Value	
		\$		\$	
Cameras	1,483	238,772	973	126, 347	
Camera parts	_	5, 521	_	11,152	
Dental and surgical apparatus and instruments, and hospital equipment	-	444, 893	_	396, 474	
Films, X-ray	_	401	_	82	
Films, n.o.p.	-	2,917,356	_	2,019,360	
Goggles and spectacles and parts	_	105, 508		86, 280	
Lenses of glass, rough or finished	-	276,484	_	237,890	
Motion picture apparatus	_	32, 260	_	11, 228	
Philosophical and scientific apparatus and instruments, n.o.p.		431.942	_	794, 371	

## Signs, Electric, Neon and Other

This industry comprises establishments primarily engaged in the manufacture of signs, electric and non-electric, and advertising displays. It does not include establishments whose principal activity is the provision of advertising service or the erection and maintenance of signs.

Electric signs include those of neon and other luminous tube, many of which are leased or rented. Signs which were not sold outright were reported at the value they would have had had they been so sold. In 1954 reports were received from 206 establishments. Receipts from factory shipments, custom work and repairs amounted to \$20,273,968 compared with the 1953 figures of \$21,789,501. Employment which stood at 2,632 in the earlier year rose to 2,731 in the later and salaries and wages increased from \$7,703,654 to \$8,493,332 over the two years. Materials used cost \$6,444,124 in 1954 compared with \$6,247,579 in 1953.

Details of the commodities shipped by the industry in 1954 are to be found in Table 2.

Year and province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at plant of fuel and electricity	Cost at plant of materials used	Value added by manufacture	Gross value of production
	No.	No.	\$	\$	\$	\$	\$
1935         1938         1939         1940         1941         1943         1945         1948         1949         1950         1951         1952	38 46 42 39 31 30 42 44 49 64 103 176	$\begin{array}{c} 536\\ 673\\ 624\\ 560\\ 656\\ 400\\ 605\\ 1,038\\ 1,121\\ 1,369\\ 1,569\\ 2,001\\ 2,356\end{array}$	$\begin{array}{c} 652,461\\ 894,397\\ 870,842\\ 851,721\\ 1,026,142\\ 711,641\\ 1,095,673\\ 2,183,227\\ 2,581,844\\ 3,146,480\\ 3,874,776\\ 5,336,652\\ 6,609,424\\ \end{array}$	$\begin{array}{c} 40,058\\51,084\\60,335\\66,701\\90,287\\61,599\\75,275\\94,994\\111,320\\156,828\\171,921\\271,396\\330,225\end{array}$	$\begin{array}{r} 383,011\\ 476,586\\ 474,769\\ 459,408\\ 558,320\\ 289,210\\ 499,680\\ 1,528,525\\ 1,724,668\\ 2,119,144\\ 2,801,486\\ 4,765,596\\ 5,344,140\\ \end{array}$	$\begin{array}{c} 1,238,818\\ 2,022,775\\ 1,872,317\\ 1,681,627\\ 2,602,609\\ 1,707,673\\ 1,999,872\\ 3,829,354\\ 4,774,716\\ 6,156,257\\ 7,531,833\\ 10,021,946\\ 12,711,681\end{array}$	$\begin{array}{c} 1, 661, 887\\ 2, 550, 445\\ 2, 407, 421\\ 2, 207, 736\\ 3, 251, 216\\ 2, 056, 482\\ 2, 574, 827\\ 5, 452, 873\\ 6, 610, 704\\ 8, 432, 229\\ 10, 504, 340\\ 15, 056, 938\\ 18, 386, 046 \end{array}$
1953						2	
Canada	193	2, 632	7, 703, 654	336, 970	6, 247, 579	15,204,952 2	21, 789, 501
Newfoundland and New Brunswick Nova Scotia Quebec Ontario Manitoba Saskatchewan Alberta British Columbia	6 6 49 89 8 3 16 16	35 16 617 1,214 160 17 187 386	$\begin{array}{r} 95,046\\ 55,908\\ 1,707,832\\ 3,325,830\\ 476,255\\ 51,314\\ 648,208\\ 1,343,261\end{array}$	4,434 4,728 68,994 143,715 43,635 1,385 30,211 39,868	$\begin{array}{r} 62,004\\ 55,052\\ 1,231,558\\ 3,175,875\\ 172,855\\ 52,693\\ 531,415\\ 966,127\end{array}$	$130,940 \frac{2}{85,007} \\ 85,007 \frac{2}{2} \\ 92,922 \frac{2}{2} \\ 5,375,478 \frac{2}{1} \\ 1,149,746 \frac{2}{1} \\ 171,472 \frac{2}{1} \\ 1,651,284 \frac{2}{3} \\ 3,738,796 \frac{2}{1} \\ \end{array}$	$197, 378 \\ 144, 787 \\ 4, 202, 781 \\ 8, 695, 068 \\ 1, 366, 236 \\ 225, 550 \\ 2, 212, 910 \\ 4, 744, 791 \\ \end{array}$
1954							
Canada	206	2, 731	8,493,332	430, 412	6, 444, 124	13, 391, 309	20, 273, 968
Newfoundland and New Brunswick Nova Scotia Quebec Ontario Manitoba Saskatchewan Alberta British Columbia	7 6 49 100 7 3 16 18	41 21 634 1,231 155 19 204 426	105, 426 57, 266 1, 872, 962 3, 545, 177 491, 031 59, 070 681, 933 1, 680, 447	7,873 7,166 90,299 199,861 38,383 2,017 43,264 41,549	69,986 38,924 1,305,033 3,523,197 211,491 25,091 294,923 975,479	$165,722 \\ 103,913 \\ 3,003,581 \\ 5,139,443 \\ 1,037,671 \\ 140,686 \\ 1,464,802 \\ 2,335,491 \\ \end{array}$	241,306 150,003 4,397,857 8,873,943 1,287,545 167,811 1,802,989 3,352,514

TABLE 1. Principal Statistics, Repr	esentative Years, 1935 to 1	1954
-------------------------------------	-----------------------------	------

Commencing with 1952 value of factory shipments has been collected instead of gross value of production.
 Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture".

TABLE	2. Factory	Shipments,	1953 and	1954
-------	------------	------------	----------	------

Products	1953 Selling value at factory	1954 Selling value at factory
	\$	\$
Signs, Electric: Neon and other luminous tube Other electric	5,200,665 431,829	6,605,627 989,805
Signs, Non electric: Metai signs Screen processed signs, other than metal All other non electric signs	$1,812,297 \\529,603 \\1,708,684$	2,560,238 598,723 1,514,389
Fluorescent lighting fixtures	489,806	600,170
Advertising displays	2,870,595	3, 287, 421
All other products	1, 222, 369	2,414,626
Amount received for rental of signs	5,663,752	1
Amount received for custom work and repairs	1,859,901	1,702,969
Total	21, 789, 501	20, 273, 968

1. Receipts from rental of leased signs were not collected in 1954.

## Stamps and Stencils, Rubber and Metal

As indicated by its title, this industry comprises those establishments whose principal products are stamps and stencils of rubber and metal. Establishments engaged primarily in the manufacture of paper stencils are classified to the Miscellaneous Paper Products industry.

In 1954 reports were received from 61 establishments distributed provincially as follows: Nova Scotia 2, Quebec 12, Ontario 30, Manitoba 6, Saskatchewan 2, Alberta 2, and British Columbia 7. They reported factory shipments with a value of \$4,875,848, thus indicating an industry comprised of relatively small plants. Employees numbered 898 persons who received \$2,564,387 in salaries and wages. Materials consumed in production cost

## Statuary, Art Goods, Regalia and Novelties

The expansion which has been noted in this industry since its modest level of operations in 1939 was interrupted in 1954. Factory shipments by the industry totalled \$4,712,658, a drop of \$498,514 or 9.5 per cent from the preceding year's \$5,211,172. The number of employees fell to 946 from 989 in 1953 and their earnings from \$2,090,786 to \$2,055,885. The reduction in the value of factory shipments was accompanied by an 18 per cent decrease in the cost of materials consumed in manufacture from \$1,842,169 in 1953 to \$1,509,980 In 1954.

The industry in the year under review was comprised of 111 establishments, 11 less than a year before. It was concentrated in Quebec and Ontario as will be seen by the following provincial \$1,336,837. Comparable figures for 1953 are 60 establishments, 920 employees, salaries and wages \$2,509,121, material cost \$1,277,442 and value of factory shipments \$4,934,533.

The industry in 1954 reported shipments with a value of \$1,252,696 for the item "stamps, daters and other marking devices". Of this total, \$1,111,838 worth were of rubber. Factory shipments of rubber dies amounted to \$354,977 and other dies to \$241,411. Seals, all kinds, were shipped to the value of \$234,534 and stencils, all kinds, to the value of \$50,073. Shipments of metal, licence, name and other types of plates amounted to \$1,279,663. Other products included signs, badges, metal stampings and buttons.

distribution of establishments: Nova Scotia 1, Quebec 46, Ontario 48, Manitoba 7, Alberta 1 and British Columbia 8.

In the same year the industry shipped statues valued at \$713,364. Other statuary and art goods shipped had a value of \$876,027. Shipments of novelties were valued at \$867,156 and crests, emblems, badges and regalia at \$300,502. Complete information on commodity shipments will be found in Table 2.

Imports of the principal commodities manufactured by this industry were as follows: statues and statuettes of porcelain or earthenware, \$836,106; statues and statuettes of material other than porcelain or earthenware, \$265,387; regalia and badges, \$145,580.

Year and Province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at plant of fuel and electricity	Cost at plant of materials used	Value added by manufacture	Gross value of production <sup>1</sup>
	No.	No.	\$	\$	\$	\$	\$
1939         1940         1941         1942         1943         1944         1945         1946         1947         1948         1949         1950         1952	54 59 67 76 83 83 93 100 95 104 107 125 137	392 503 707 851 905 881 1,031 1,180 992 954 1,017 932 1,037 1,055	384,953 470,906 615,728 763,183 881,967 955,253 1,154,995 1,409,335 1,303,428 1,403,791 1,614,462 1,551,905 1,859,607 1,995,197	6,354 13,510 12,879 13,116 14,272 25,134 32,143 36,982 38,270 39,197 47,524 62,765	$\begin{array}{c} 289,531\\ 346,359\\ 640,139\\ 767,904\\ 912,003\\ 981,282\\ 1,054,240\\ 1,334,889\\ 1,214,486\\ 1,412,784\\ 1,647,983\\ 1,377,353\\ 1,377,353\\ 1,829,707\\ 1,800,922 \end{array}$	516,044 686,788 907,763 1,206,923 1,308,966 1,481,145 1,824,637 2,068,783 1,951,092 2,318,583 2,606,600 2,415,993 2,868,184 $3,032,303^2$	811,929 1,046,657 1,560,781 1,987,943 2,235,241 2,475,857 2,901,849 3,428,806 3,197,721 3,768,349 4,292,853 3,832,543 4,745,415 4,895,990
1953 Canada Quebec Ontario Manitoba British Columbia Other Provinces 1954 Canada	122 49 50 9 11 3 111	989 400 422 129 28 10 946	2,090,786 819,608 972,585 229,668 47,343 21,582 2,055,885	<b>59, 632</b> 22, 918 28, 336 6, 416 1, 516 446 <b>67, 918</b>	1,842,169 767,002 904,196 137,076 17,415 16,480	<b>3, 309, 371<sup>2</sup></b> 1, 278, 555 <sup>2</sup> 1, 568, 585 <sup>2</sup> 363, 352 <sup>2</sup> 67, 690 <sup>2</sup> 31, 189 <sup>2</sup> <b>3, 175, 292</b>	2,068,475 2,501,117 506,844 86,621 48.115 4,712,658
Quebec Ontario Manitoba British Columbia and other provinces	46 48 7 10	372 449 104 21	758,281 1,077,695 186,880 33,029	24,140 34,199 4,758 4,821	517,109 866,985 112,641 13,245	1,130,279 1,682,323 320,426 42,264	1,660,424 2,554,347 437,847 60,040

#### **TABLE 1. Principal Statistics**, 1939-1954

Commencing with 1952 value of factory shipments has been collected instead of gross value of production.
 Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture".

	1953	1954	
Products	Selling value at factory	Selling value at factory	
	\$	\$	
Statuary and art goods:			
Statues, all kinds	768, 242	713, 364	
Religious articles (rosaries, medals, etc.)	179,018	185, 241	
Ornaments, plaster	715,635	464,037	
" other	155, 351	166, 761	
Art goods, other	50,013	59,988	
Novelties, advertising and other:			
Felt	55, 202	1	
Leather	1	1	
Paper	91,419	137, 314	
Plastic	201,111	223, 533	
Plaster	93, 550	198, 821	
Wooden	49,081	37, 379	
Other	462,938	270,109	
Christmas tree decorations	364, 785	160, 550	
Crests, emblems, badges, regalia, all kinds	455, 706	300.052	
Pennants	2	2	
Gold and silver stampings	158, 281	109, 378	
Display stands and fixtures, all kinds	299, 533	<b>164, 3</b> 60	
Display forms, all kinds	284, 356	<b>415, 83</b> 3	
All other products	551, 491	909,626	
Amount received for custom work and repairs	275, 460	196, 312	
Total	5,211,172	4,712,658	

TABLE	2.	Factory	Shipments,	1953 8	and 1	1954
-------	----	---------	------------	--------	-------	------

1. Included with other "Novelties, advertising and other."

2. Included with "All other products."

#### The Toy and Game Industry

This industry is comprised of establishments which manufacture toys and games as their principal product. In 1954 reports were received from 52 of these which were distributed provincially as follows: Nova Scotia 1, Quebec 11, Ontario 36, Manitoba 1, Alberta 1 and British Columbia 2. The industry was concentrated in Ontario and Quebec, Ontario holding the dominant position with 73 per cent of employees and 74 per cent of shipments. Quebec accounted for 26 per cent of employees and 25 per cent of shipments.

Factory shipments made by the industry in 1954 had a value f.o.b.factory of \$10,937,953 which compares with \$11,369,413 worth of products shipped in 1953. Employment decreased from 1,551 in the earlier year to 1,337 in the later while salaries and wages fell from \$3,475,270 to \$3,134,766. The cost of materials used amounted to \$5,608,244 in 1954 as against \$5,948,744 in 1953. Increase in imports has been substantial during post war years in the products made by this industry. Increasing amounts of toys are being obtained annually from Japan, Italy and Germany. During 1953 a peak was reached when importations from all countries totalled \$10,049,698. Corresponding figures for 1954 were \$9,293,133. Exports, on the other hand, are relatively unimportant. In 1953 the total figure was \$236,104 while in 1954 it was \$186,211.

The toys and games produced by the establishments classified to this industry do not represent total Canadian production. There are concerns which manufacture toys and games only as secondary or minor products and which are assigned to other industries on the basis of their more important items of manufacture. In 1954, these concerns accounted for approximately 43 per cent of the value of total Canadian shipments. Table 3 summarizes in as much detail as possible total shipments of toys and games as assembled from all industries.

## THE MISCELLANEOUS INDUSTRIES

## TABLE 1. Principal Statistics, Representative years, 1926-1954

fear and province	Estab- lish- ments	Em- ployees	Salaries and wages	Cost at plant of fuel and electricity	Cost at plant of materials used	Value added by manufacture	Gross value of production
	No.	No,	\$	\$	\$	\$	\$
926	13	144	124,617	3,820	242,728	232,169	478,717
28	10	129	114,055	4,332	213,541	212,244	430,117
30	9	88	66,411	2,606	111,590	121,609	235,805
32	12	206	163,376	4,379	186,490	324,828	515,697
33	12	152	98,150	2,308	114,460	287,126	403,894
37	13	282	206,238	12,861	318, 363	463,171	794,395
39	13	348	273,589	15,562	411,740	566,338	993,640
41	19	547	403, 322	15,858	706,570	743,342	1,465,770
42	28	678	599,228	18,048	826,580	1,097,489	1,942,117
43	45	975	887,665	21,279	1,118,028	1,748,216	2,887,523
44	51	1,230	1,153,044	24,168	1,643,253	2,288,377	3,955,798
45	56	1,428	1,473,937	41, 331 56, 817	1,876,656	2,892,078	4,810,063
46	50	1,456	1,736,996	50,688	2,224,510	3,327,996 2,324,178	5,609,32
47	47 45	1,203	1,730,713	37,962	2,313,113	3,111,152	5,462,227
49	56	1,448	2,645,957	82,426	3,691,073	4,277,234	8,050,73
50	56	1.624	3,032,658	90,619	4,371,643	4,983,448	9,445,710
51	53	1,432	3,099,681	79,645	4,611,546	4,925,841	9,617,032
52	58	1,484	2,989,220	103,471	5,087,008	5, 224, 1672	10,414,646
	00	1, 101	210001220	1007111	0100110-0	03 8843 401	10 9 1 1 9 0 1 0
1953		_		_			
Canada	55	1,551	3, 475, 270	128,840	5,948,744	5,291,8292	11,369,413
ebec	10	395	1,018,895	49,724	1,490,902	1,255,8582	2,796,484
tario	39	1,143	2,441,423	78,223	4,433,370	$4,002,989^2$	8,514,58
her provinces	6	13	14,952	893	24,472	$32,982^2$	58,347
1954							
Canada	52	1,337	3, 134, 766	119,784	5,608,244	5,145,063	10, 937, 953
ebec	11	343	905,289	53,042	1,258,187	1,385,451	2,742,677
tario	36	980	2,212,248	65, 218	4,320,057	3,724,428	8,128,836
her provinces	5	14	17, 229	1,524	30,000	35,184	66,440

Commencing with 1952 value of factory shipments has been collected instead of gross value of production.
 Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to true "value added by manufacture".

TABLE	2. F	actory	Shipments,	1953	and 1954
-------	------	--------	------------	------	----------

	19	53	1954		
Products	coducts Quantity Selling		Quantity	Selling value at factory	
	doz.	\$	doz.	\$	
olls	169,355	3,201,329	132,693	3,182,646	
Oolls' furnishings	-	394,332	137,284	102, 341	
Aetal toys	-	2,107,916	-	1,453,047	
Plastic toys		503,240		481,415	
looden toys		310,722	32,063	167,148	
tuffed animals, etc.	87, 338	1,342,232		1,200,532	
oy vehicles	-	386,119	28,407	391,626	
other toys, including tricycles	-	1,069,159	-	2, 413, 101	
ames and puzzles	-	679,923	-	646, 226	
liscellaneous products, not specified	-	1,369,450		837,745	
mount received for repairs	-	4,991	-	62,126	
Total	-	11, 369, 413	-	10, 937, 953	

Note. The above table includes only the statistics of those manufacturing establishments whose principal products are toys and games. The figures do not necessarily represent Canadian totals as toys and games are also made as secondary products by firms in other industries. The total figures for all industries are shown in Table 3.

	19	53	1954 <sup>1</sup>		
Products	Quantity	Selling value at factory	Quantity	Selling value at factory	
	doz.	\$	doz.	\$	
Doll carriages		748,250	- 1	1, 125, 660	
Dolls	189,190	3, 410, 457	144,951	3, 400, 756	
Dolls' furnishings	_	478,873	_	285,661	
Metal toys	-	2, 347, 334	_	1,719,465	
Plastic toys	-	4, 346, 095	_	3, 390, 543	
Wooden toys	-	862, 788		684, 376	
Stuffed animals	87, 338	1, 342, 232	73, 207	1, 200, 532	
Rubber toys and novelties	-	569, 836	95, 460	417, 488	
Balloons		334,011	-	346, 281	
Tricycles, all types		1, 502, 241	_	1, 185, 556	
Other children's vehicles	-	768, 288	-	779, 871	
Miscellaneous toys (including toy vehicles)	-	986, 660	-	1, 314, 459	
Games and puzzles		1,840,027		1, 815, 399	
Total		19, 537, 092		17, 666, 047	

TABLE 3. Toys and Games from all Industries, 1953 and 1954

- 1. Figures for 1954 are preliminary and subject to revision.

## TABLE 4. Imports of Toys and Games, 1953 and 1954

Articles imported	1953	1954
	\$	\$
Dolls of all kinds	819,633	659, 191
Mechanical toys of metal	1,858,529	1, 992, 955
Metal or rubber juvenile construction sets, consisting of various stampings, punched or moulded, and connections, and parts	238, 442	246, 578
Toys of all kinds, n.o.p.	7,133,094	6,394,409

## TABLE 5. Exports of Toys, 1953 and 1954

Articles exported	1953	1954	
	\$	\$	
Dolls	61, 748	74,024	
Toys	174,356	112, 187	

### **Typewriter Supplies**

This industry is comprised of manufacturing establishments whose principal products are carbon paper and typewriter ribbons. In 1954 there were ten of these with all but three of them in Ontario. Two were located in Quebec and one in British Columbia.

The industry's factory shipments were \$5,021,894 and \$4,837,619 respectively in the years 1953 and 1954. Employment fell from 445 to 409 and salaries and wages from \$1,227,504 to \$1,211,327 over the two years. Materials cost \$2,401,040 in the earlier year compared with \$2,256,261 in the later.

Carbon paper shipments amounted to \$2,976,073 worth in 1953 and \$2,518,087 worth in 1954.Factory shipments of machine ribbons, principally typewriter, amounted in value to \$1,692,823 in 1953 compared with \$1,779,766 in 1954. Other products included stamp pads, duplicator fluid and ink but since less than three manufacturers were involved in the manufacture of each of them the figures cannot be published without divulging the particulars of individual firms.

Factory shipments of carbon paper and typewriter ribbons in Canada by all industries in 1954 amounted to \$2,816,546 and \$1,891,731, respectively. In the same year 407,684 pounds of carbon paper valued at \$314,014 and 6,624 pounds of typewriter ribbons valued at \$31,560 were imported.

Tear and province	Estab- lish-	Em- ployees	Salaries and wages	Cost at plant of fuel and	Cost at plant of materials	Value added by	Gross value of
	ments	projeco	und nugeo	electricity	used	manufacture	production1
	No.	No.	\$	\$	\$	\$	\$
1927	4	86	159, 148	6.754	236, 561	291, 702	535,017
1930	4	110	191,623	7,688	354, 228	413,944	775,860
1932	5	116	206,611	7.687	220,095	370, 691	598,473
1937	8	177	304, 769	8,509	406,152	508,012	922,673
1939	8	234	371,586	10, 145	553,664	667, 200	1,231,009
1940	8	243	419, 184	10,001	703, 740	618,105	1,331,846
1942	8	313	544,670	13,673	1,104,621	1,037,669	2, 155, 963
1945	8	306	568,151	17, 530	1, 255, 348	1,085,730	2, 358, 608
1946	8	334	620,274	18,432	1,442,410	1, 261, 401	2, 722, 243
1948	8	372	760,726	25,043	1,729,542	1,960,323	3, 714, 908
1949	7	396	885,086	26,236	1,916,789	1,921,239	3, 864, 264
1950	7	427	911, 674	31, 322	2, 174, 991	1,998,895	4, 205, 208
1951	7	397	1,023,355	29,884	2, 375, 846	1,955,279	4,361,009
1952	8	431	1, 142, 437	30,180	2, 177, 550	2, 266, 6612	4, 474, 391
1953	10	445	1, 227, 504	32,850	2,401,040	2, 588, 0042	5,021,894
1954	10	409	1,211,327	36, 595	2, 256, 261	2, 525, 928	4, 837, 619
		1					

TABLE 1. Principal Statistics, 1927-1954

1. Commencing with 1952 value of factory shipments has been collected instead of gross value of production.

2. Because of insufficient inventory data in 1952 and 1953, these figures have been calculated from value of factory shipments and are, therefore, only approximations to tree "value added by manufacture."

## Umbrellas

This industry is a small one with a gross value of production which has hovered around the \$1 million mark for the past few years. Establishments have usually numbered six in this period with two of these in Quebec, three in Ontario and one in British Columbia. The addition of two new plants in British Columbia in 1951, however, raised the number to 8 where it has remained since.

The industry reported factory shipments to the value of \$1,203,938 and \$1,383,343 in 1953 and 1954 respectively. Employment which stood at 180

#### The Miscellaneous Industries, N.E.S.

To this industry are classified those establishments which are unassignable to other industries of the industrial classification. The establishments manufacture either a product or products not covered by a distinct classification or a product or products which would be assignable to existing classifications except for their mixed nature.

Because of the nature of its composition, this industry is subject to substantial fluctuation and because of its heterogeneous nature comparisons between years does not have any great significance. It was comprised of 35 establishments in 1953 and 37 establishments in 1954. These were confined chiefly to Ontario and Quebec with 11 plants in Quebec, 25 in Ontario and 1 in British Columbia. in 1953 rose to 192 in 1954 accompanied by a rise in salary and wage payments from \$324,963 to \$358,829. Materials used cost \$622,410 in the earlier year compared with \$688,091 in the later.

Umbremas along with a small amount of repair work performed account for all the industry's production. In 1954 there were 44,183 dozen umbrellas shipped with a value of \$1,360,186. The production of this commodity in 1953 amounted to 40,671 dozen worth \$1,193,940.

In 1954 the industry shipped goods valued at \$11,028,245. The payroll listed 1,577 persons who received \$4,048,912 in salaries and wages. Materials costing \$3,077,703 were consumed in manufacture. Comparable 1953 figures are as follows: shipments, \$10,776,457; employees, 1,620; salaries and wages, \$3,859,529; materials used, \$3,138,570.

The products are, of course, quite varied including such diverse items as bobby pins and carpet sweepers. In the assortment, to mention only a few, are jewellery findings, jewellery trays, knitting needles, safety pins and plates for addressograph and multigraph machines. Unfortunately, too few firms are engaged in the manufacture of the individual items to permit publication of figures for products.





