

MISCELLANEOUS MANUFACTURING INDUSTRIES

1964

ANNUAL CENSUS
OF MANUFACTURES



DOMINION BUREAU OF STATISTICS Industry Division

MISCELLANEOUS MANUFACTURING INDUSTRIES 1964

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PUBLICATIONS

In addition to the report, on this industry, the DBS publishes annual statistics on a number of related industries and current statistics on the more important commodities. Copies of reports provided in the following list are available from the Information and Public Relations Division of the DBS, Ottawa or from the Queen's Printer, Hull, P.Q.

			Pr	ice
Catalogue number	Title	Periodicity	Per copy	Per year
31 - 201	General Review of the Manufacturing Industries of Canada	A	\$2.00	
31 - 211	Products Shipped by Canadian Manufacturers	A	.75	
31-001	Inventories, Shipments and Orders in Manufacturing Industries	M	.30	\$3.0
65-004	Imports by Commodities	M	.75	7.5
65-007	Exports by Commodities	M	.75	7.5
47 - 201	Broom, Brush and Mop Industry	A	.50	
47 - 202	Button, Buckle and Fastener Industry	A	.50	
47 - 203	Musical Instrument and Sound Recording Industry	A	.50	
47 - 204	Sporting Goods and Toy Industry	A	.50	
47 - 205	Miscellaneous Manufacturing Industries	A	.50	
47 - 206	Scientific and Professional Equipment Manufacturers	A	. 50	
47 - 207	Pen and Pencil and Typewriter Supplies Manufacturers	A	.50	
47 - 208	Plastics Fabricators, n.e.s,	A	. 50	
47 - 209	Signs and Display Industry	A	. 50	
47-210	Venetian Blind Manufacturers	A	.50	
47-211	Jewellery and Silverware Manufacturers	Α	.50	

A - Annual

M - Monthly

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INTRODUCTION

Under the revised Standard Industrial Classification, originally implemented in the 1960 survey, this major industrial group comprises twenty-seven industries. The tables following this general preface present data covering this group as a whole.

Table 1 through to Table 11, present the statistics of this group on the revised basis. In other words, each of these tables includes all establishments classified to the industries comprising this group, including the two special categories: (i) Dental Laboratories, originally surveyed as an industry in 1960; and (ii) the extension of coverage in Ophthalmic Goods Manufacturers to include the prescription branches of large companies, first surveyed in 1961. In addition, they reflect the change to the total activity approach, described in detail in the Explanatory Notes contained at the end of this report.

Sixteen of the twenty-seven industries in this group form the subject of ten separate reports as listed below:

Catalogue number	Title
47 - 201	Broom, Brush and Mop Industry
47 - 202	Button, Buckle and Fastener Industry
47 - 203	Musical Instrument and Sound Recording Industry
47 - 204	Sporting Goods and Toys and Games Industries (two industries)
47-206	Scientific and Professional Equipment Manufacturers
	(five industries)
47 - 207	Pen and Pencil and Typewriter Supplies Manufacturers
	(two industries)
47-208	Plastics Fabricators
47 - 209	Signs and Displays Industry
47 - 210	Venetian Blind Manufacturers
47-211	Jewellery and Silverware Manufacturers

The remaining eleven of the industries are treated separately in this report as follows:

	Page
Artificial flowers and feathers manufacturers	11
Artificial ice manufacturers	12
Candle manufacturers	14
Fur dressing and dyeing industry	15
Hair goods manufacturers	17
Model and pattern manufacturers	18
Smokers' supplies manufacturers	19
Stamp and stencil (rubber and metal) manufacturers	21
Statuary, art goods, regalia and novelty manufacturers	22
Umbrella manufacturers	0.0
Other miscellaneous industries	25

SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- p preliminary figures.
- revised figures.
- x confidential to meet secrecy requirements of the Statistics Act.

TABLE 1. Principal Statistics, 1961-64

				Man	ufacturing	activity				Т	otal activ	vity	311
Year	Estab-		oduction a		Cost of	Cost of	Value of shipments	37.01		owners artners	Emp	loyees	77.3
province	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Value added
	No.		'000			\$'000				\$'000		\$1	000
1961													
Totals	2,483°	36, 827°	77, 054 ^r	119,353	5, 977°	268, 915	600, 523°	329.475°	1, 497	6, 731	52, 978 ^r	199, 974	369, 256°
		Tan											
1962		2	1.019										B) S
Totals	2,532°	38, 560°	82, 070°	129, 156	6, 368 ^r	300, 831 ^r	667, 483°	369,306 ^r	1,463	6, 515	54,580	213, 606	408, 944°
													-
1963													
Newfoundland	8	58	121	168	12	254	667	411	3	7	76	245	420
Prince Edward Island	4	10	21	18	2	20	90	65	3	17	13	33	65
Nova Scotia	36	164	339	508	79	853	1,988	1,068	20	79	215	734	1,325
New Brunswick	37	360	754	1,088	74	2, 185	5,043	2,697	19	93	490	1,736	2,826
Quebec	739	11,843	25,832	37.350	1,887	85,705	189, 434	103,192	416	1,918	16,240	61, 176	107, 937
Ontario	1, 148	25, 022	52,572	89,316	4,393	224, 376	488, 223	266,823	558	2,690	35,504	151, 158	290, 275
Manitoba	105	757	1,572	2,546	107	4,010	9,601	5,554	63	277	1,050	3,965	6,223
Daskatchewan	44	192	395	613	24	889	2,419	1,513	30	164	261	925	1,757
Alberta	149	586	1,226	2,073	128	3,531	8,749	5,238	93	479	878	3,373	7,360
British Columbia	285	1,254	2,570	4,963	239	6,458	17, 121	10,429	184	894	1,805	7,928	15,542
Yukon and Northwest Territories	_	-	-	-	-	-	-	-	_	-	-	-	-
Totals	2,557	40, 246	85,401	138, 644	6, 943	328, 280	723,334	396, 989	1,389	6,618	56, 532	231,272	433, 730
1984	11/2												
Newfoundland	8	51	117	154	11	221	649	403	3	13	72	236	399
Prince Edward Island	4	10	19	19	2	20	83	63	3	16	13	32	63
Nova Scotia	40	180	379	532	71	792	2,014	1, 151	19	77	237	782	1,403
New Brunswick	38	398	844	1,312	74	2,593	5,625	3,228	18	97	538	2,036	3,327
Quebec	753	12, 128	26,648	40, 134	1, 998	91,754	204,294	111, 170	389	1,871	16, 243	64,651	115,996
Ontario	1,216	27, 225	57, 113	101, 124	4,937	244, 993	539, 997	297, 192	563	2,769	38, 253	169,910	331,929
Manitoba	103	757	1,621	2,686	111	4, 125	10,265	6,033	64	272	1,027	4,113	6,831
Saskatchewan	48	217	449	892	37	1,299	3, 129	1,813	29	179	290	1,037	2, 033
Alberta	158	656	1,358	2,360	133	4, 103	10,024	5,865	95	513	948	3,720	7,831
British Columbia	296	1,378	2, 813	5,504	287	7, 143	19,911	12,643	187	921	1,958	8, 935	17,967
Number and Northwest Territories	_	-	-	-	-	_	-	-	_	-	-	-	-
Totals	2,664	43, 000	91,361	154,515	7,661	357, 043	795, 993	439,560	1,370	6, 727	59, 579	255,453	487,578

TABLE 2. Principal Statistics classified by Size Group based on Value of Shipments of Goods of Own Manufacture, 1963 and 1964

				Man	ufacturing	activity				Т	otal activ	rity	
Size group	Estab- lish- ments		duction a		Cost of	Cost of	Value of shipments of goods	Value	Working owners and partners		Employees		Value
	incireo.	Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added
	No.		0000			\$'000				\$'000		\$*0	000
1963													TOTAL
Under \$10,000	415 542 387 350 283 280 137 145 18	60 603 1, 122 2,015 3,289 6,560 6,017 14,212 6,368	123 1,253 2,359 4,228 6,950 13,863 12,855 30,250 13,521	152 1,649 3,434 6,667 10,801 20,092 19,193 47,001 29,655	40 110 222 380 678 987 1,007 2,224 1,297	698 2,774 4,664 9,305 16,804 37,851 45,019 127,996 83,169	2,510 8,944 13,901 24,566 39,610 87,584 93,923 271,439 180,855	98,072	389 484 290 175 44 6 1	1,077 2,292 1,629 1,170 359 61 30	2,650 4,452 8,850 7,933 19,071 10,409 946	16, 295 31, 478 30, 412 76, 387 56, 365 4, 185	1,784 6,422 9,697 16,629 27,936 54,263 54,161 152,806 109,497
Totals	2,557	40,246	85,401	138,644	6,943	328, 280	723, 334	396, 989	1,389	6,618	56,532	231, 272	433, 730
1964										, Jane			
Under \$10,000 \$ 10,000 to \$ 24,999 25,000 ' 49,999 100,000 '' 199,999 200,000 '' 499,999 200,000 '' 499,999 1,000,000 '' 4,999,999 1,000,000 '' 4,999,999 5,000,000 and over Head offices, sales offices and auxiliary units	378 554 437 364 301 303 150 157 20	74 552 1,226 2,009 3,199 6,803 6,713 15,562 6,862	153 1,144 2,585 4,288 6,778 14,356 14,258 33,380 14,418	183 1,599 3,797 6,917 10,911 22,282 22,160 53,522 33,143	41 124 234 402 605 1.097 1,183 2.567 1,408	631 2,651 5,251 9,474 17,713 40,819 49,837 140,562 90,105	2,304 9,166 15,701 25,979 42,700 96,386 104,870 297,059 201,827		340 494 317 170 43 6	993 2,409 1,848 1,090 327 61	1,534	1,989 4,992 9,705 16,190 34,234 34,447 86,990 63,053	1,72 6,714 11,00 17,08 27,975 60,60 61,54 169,64 129,30
Totals	2,664	43,000	91,361	154,515	7,661	357, 043	795, 993	439,560	1.370	6, 727	39,579	255, 453	487, 57

TABLE 3. Principal Statistics classified by Size Group based on Manufacturing Value Added, 1963 and 1964

				Мал	ufacturing	activity				Т	otal activ	vlty	
Size group	Estab- lish- ments		duction a		Cost of	Cost of	Value of shipments of goods	Value	Working and pa		Empl	Employees	
	acaes	Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added
	No.		1000			\$'000				\$*000		\$10	00
1963							1						
Under \$10,000 \$ 10,000 to \$ 24,999 25,000 " 49,999 100,000 " 199,999 200,000 " 499,999 1,000,000 " 499,999 1,000,000 " 4,999,999 5,000,000 and over Head offices, sales offices and auxiliary units	635 596 393 310 249 208 97 62 7	234 1, 162 1,903 3,027 5,032 8,033 7,268 9,581 4,006	486 2,442 3,959 6,363 10,547 17,170 15,406 20,539 6,489	592 3,348 6,036 9,623 15,909 25,385 23,398 34,586 19,766	88 215 389 582 832 1,378 1,023 1,646 788	2,389 6,269 9,956 17,670 31,571 56,934 67,348 94,490 41,653	5,861 15,978 24,138 39,762 69,199 121,441 133,988 208,136 104,831	3,440 9,596 14,126 22,113 35,974 64,169 68,346 114,489 64,735	5 90 477 233 79 8 2	1,902 2,477 1,484 630 73 53	280 1,469 2,528 4,067 6,913 10,469 9,736 13,671 6,453	731 4,387 8,623 14,389 24,938 39,522 38,309 59,972 36,217 4,185	3,55 10,28 15,89 24,45 41,98 68,69 74,79 119,89 73,63
	2,557	40, 246		138, 644	6, 943	328, 280	723,334	396, 989	1,389	6, 618	56.532	231,272	433.73
Totals	2,331	40, 240	0.401	130,041	0,040	0110,400	140,001						
Under \$10,000 \$ 10,000 to \$ 24,999 25,000 " 49,990 50,000 " 99,999 100,000 " 199,999 200,000 " 499,999 500,000 " 999,999 1,000,000 " 4,99,999 5,000,000 and over	605 609 433 335 261 237 106 70	209 1,091 1,987 3,077 4,668 9,044 7,921 10,731 4,272	437 2, 266 4, 251 6, 486 9, 842 19, 239 16, 842 22, 923 9, 073	535 3,271 6,393 10,302 15,838 29,355 27,132 39,685 22,003	88 211 382 628 786 1.509 1,326 1,807 924	1,910 5,787 10,610 18,210 31,401 63,830 72,691 106,614 45,990	5,489 15,850 26,350 42,088 68,556 137,821 147,524 232,900 119,415	3,524 10,047 15,442 23,706 36,728 73,730 75,053 128,975 72,356	545 489 245 81 9 1 —	1,836 2,608 1,614 532 116 22	269 1,351 2,601 4,079 6,154 11,881 10,289 15,142 7,155	4,242 9,005 15,120 24,398 46,245 42,742 67,847	
Head offices, sales offices and auxiliary units		* * *	* * *	* * *				* * * *			658	3,601	1,9
Totals	2,664	43,000		154.515	7,661	357,043	795,993	439,560	1,370	6, 727	59,579	255,453	487.5

TABLE 4. Principal Statistics classified by Size Group based on Total Value Added, 1963 and 1964

				Man	ufacturing	activity				Т	'otal acti	vity	
Sitta 4:04p	Estab-		Production and related workers		Cost of	Cost of	Value of shipments	Value	Working owners and partners		Employees		
	ments	Number	Man- hours pald	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Value added
	No.		'000			\$'000				\$'000		\$'0	000
1963									14.50				
Under \$10,000	625 578 382 313 257 221 106 67 8	247 1,060 1,682 2,937 4,882 7,910 7,312 10,067 4,149	521 2,224 3,486 6,164 10,263 16,906 15,536 21,519 8,784	631 3,028 5,275 9,178 15,301 25,069 23,441 36,460 20,259	89 192 340 520 809 1,385 1,076 1,703 829	2,435 5,670 9,050 16,706 28,541 56,666 69,248 96,561 43,404	5,827 14,905 22,314 37,782 64,920 120,291 135,773 211,121 110,402	3,378 9,135 13,037 21,186 34,788 63,570 68,064 115,217 68,614	580 473 239 84 11 2 -	1,859 2,448 1,520 644 93 53 —	309 1,321 2,187 3,864 6,590 10,385 9,836 14,194 6,900	3,890 7,332 13,369	3.379 9.363 13.576 22.175 37,534 68.657 75.182 123,712 79,616
Totals	2,557	40, 246		138, 644	6,943	328, 280	723, 334		1,389	6,618			433, 730
1964 Under \$10,000 \$ 10,000 to \$ 24,999 25,000 " 49,999 100,000 " 199,999 200,000 " 499,999 500,000 " 999,999 1,000,000 " 4,999,999	593 591 434 329 262 255 117 73	193 1,003 1,874 2,899 4,382 8,907 8,181 10,865	401 2,082 4,016 6,108 9,220 18,971 17,397 23,256	494 2, 974 6, 024 9, 442 14, 434 29, 106 27, 887 40, 445	85 188 354 581 706 1,539 1,378 1,813	1, 804 5, 380 9, 643 16, 639 28, 546 63, 172 76, 187 104, 719	5,261 15,019 24,778 38,885 63,545 137,022 153,107 226,273	14,880 22,042 34,638 73,667 76,889 123,844	532 489 253 81 14	1,781 2,592 1,657 529 146 22	251 1,209 2,425 3,790 5,686 11,681 10,668 15,120	8,398 13,567 21,640 45,479 44,085 66,853	3,453 9,791 15,431 22,991 36,810 79,353 83,585 135,84*
5,000,000 and over	10	4,696	9,911	23,708	1,016	50, 954	132,105	80,573	-		8, 091 658	47,455	98,30
Totals	2, 664	43,000	91,361	154, 515	7,661	357, 043	795, 993	439, 560	1, 370	6,727	59,579	255, 453	487,57

TABLE 5. Principal Statistics classified by Size Group based on Total Employed, 1963 and 1964

				Mar	nufacturing	activity				7	Total acti	vity	
Size group	Estab-		oduction ated work		Cost of	Cost of	Value of shipments	Nr. See		owners	Employees		Value
	ments	Number	Man- hours pald	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	added
	No.		'000		1	\$'000	1			\$'000		\$'0	00
1963										-			
Under 5 employed	1,210 632 449 164 63 33 6	1,086 3,722 8,891 8,643 6,652 7,278 3,974	2,279 7,889 18,775 18,439 14,164 15,345 8,510	3,321 12,421 28,928 26,907 21,864 26,692 18,311	267 767 1,638 1,426 964 1,205 677	8, 184 21, 625 67, 275 74, 948 61, 128 56, 203 38, 917	22, 277 52, 032 144, 278 150, 998 122, 667 139, 332 91, 749	14.097 30.567 77,908 75,668 62.060 83.015 53,673	1.074 287 27 1 —	4.593 1,753 242 30	1,332 4,938 12,153 11,474 8,879 10,220 6,590	4,180 17,844 46,491 42,839 34,796 45,211 35,727	14,485 33,108 86,021 82,024 64,633 91,767 61,157
Totals	2,557	40,246	85, 401	138, 644	6,943	328, 280	723, 334	396, 989	1,389	6, 618	56, 532	231,272	433, 730
1964 Under 5 employed	1, 274 652 455 165 80 30	1,244 3,941 9,230 8,750 8,345 6,602 4,888	2,622 8,443 19,507 18,641 17,670 14,271 10,208	3,976 13,490 31,067 28,563 28,223 26,055 23,142	338 784 1,707 1,376 1,514 1,078 885	9,369 25,039 71,075 72,754 76,504 57,742 44,559	26,034 59,867 154,107 151,819 159,158 133,227 111,780	16,651 34,621 82,602 79,356 83,358 76,443 66,530	1,092 255 23 —	4,969 1,553 204 —	1,544 5,238 12,26i 11,403 11,263 9,196 8,016	5,146 19,562 48,622 45,361 46,055 42,025 45,079	17, 177 36, 198 90, 341 85, 267 88, 986 84, 563 83, 059
ieni offices, sales offices and				* * *							658	3,601	1,988
Totals	2,664	43,000	91, 361	154,515	7,661	357, 943	795,993	439,560	1,370	6,727	59, 579	255, 453	487,578

TABLE 6. Principal Statistics classified by Type of Organization, 1963 and 1964

				Man	ufacturing	activity				7	Fotal acti	vity	
Type of organization	Estab-		oduction ated work		Cost of	Cost of	Value of shipments	47 - 1		owners utners	Employees		Value
OF BOSTERIORS OF	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	added
	No.		'000			\$'000				\$1000		\$'0	00
1963													
Individual ownerships	1,023	1.710	3,555	5,313	312	9,019	25, 292	16,146	1,006	4,829	1,939	6,030	16,530
Partnerships	197	542	1,149	1,661	93	2,910	8, 192	5,352	3 83	1,789	615	1,847	5,461
Incorporated companies	1,337	37, 994	80,697	131,670	6,538	316,352	689,850	375,490	* * *	* * *	53,032	219,210	411,204
Co-operatives	-	-	-	-	-	-	-	-		***	-	rgump .	-
Head offices, sales offices and auxiliary units											946	4,185	535
Totals	2,557	40, 246	85,401	138, 644	6,943	328, 280	723, 334	396, 989	1,389	6,618	56,532	231, 272	433,730
1964													
individual ownerships	1,010	1,553	3,302	4,958	309	8, 103	24,032	15,730	990	4,881	1,720	5,520	16,163
Partnerships	205	557	1,178	1,773	94	3,136	9,067	5,850	380	1,846	611	1,948	6,013
Incorporated companies	1,449	40,890	86, 881	147,784	7,258	345,803	762,893	417,981	. , .		56,590	244,384	463,415
Co-operatives	P. L	_	_	-	-	-	-	-			-	_	9 11-
Head offices, sales offices and auxiliary units		1 * *		4 0 0				A + =			658	3,601	1,988
Totals	2,664	43,000	91,361	154,515	7,661	357.043	795, 993	439,560	1,370	6,727	59,579	255, 453	487,578

TABLE 7. Calculation of Output, Input and Value Added, 1963 and 1964

	Manufact activi		Non-manufa activiti		Tota activi	
	1963	1964	1963	1964	1963	1964
			\$'00	0		
Output						
1. Shipments and other revenue	723,334	795,993		135,161		931, 154
Inventories - Goods of own manufacture:				Marie II		
Add closing - Goods in process	33,841	35,579		***	33,841	35,579
Finished goods	53,096	56, 808		• • •	53,096	56,808
Deduct opening - Goods in process	29,829	34,642			29,829	34,642
Finished goods	48, 230	49,473			48, 230	49,473
2. Net inventory change	8, 878	8,272		1 9 9	8,878	8,272
3. Gross output (1 + 2)	732, 212	804,265		135, 161		939,426
Input					102	
. Purchases of goods not of own manufacture		***	• •			
Inventories - Goods not of own manufacture:						
Add opening			18,473	17,626	18,473	17,626
Deduct closing			16.666	21,042	16,666	21,042
i. Cost of goods sold (not of own manufacture)	0 0 0					s. U
. Materials, supplies, etc.	328, 280	357,043				**
7. Fuel and electricity	6,943	7,661			6,943	7,661
Gross input (5+6+7)	335, 223	364,704				
Value added (3 - 8)	396, 989	439, 560	36,741	48,018	433, 730	487,578

TABLE 8, Employment and Payroll, 1963 and 1964

province 1963 Newfoundland Prince Edward Island	Manufa Male	Product related of cturing	vorkers Ot	her	trat	ive		AS							
province 1963 Newfoundland				her		Adminis- trative		Sales and		Total		on and	Admin-	Calan	Total
Newfoundland	Male	Female			and office		distrit		10	(HI	related workers		istra- tive and	Sales and distri-	Total
Newfoundland			Male	Female	Male	Female	Male	Female	Male	Female	Manufac- turing	Other	office	bution	
Newfoundland					numb	er							\$'000		
	53	5			1111					10	100				
THICE Edward Island	9	1				**	6.0	* *	64	12	168				24
Jana Pantin			* *	* *	* *		* *		11	2	18		0.0		33
Vova Scotia	151	13			* *	4.0	4.0		184	31	508	* *		0.0	73
New Brunswick	261	99					* *	* *	343	147	1,088	0.0	0 0	* 4	1,73
Quebec	8, 271	3,572	P 4		* *	0.0	• •		11,425	4,815	37,350	0.0	4.0	0.0	61,170
Ontario	15, 102	9,920			4.4			* *	22, 041	13,463	89,316		* 4		151, 15
Manitoba	5 75	182	* *						773	277	2,546		1 4	4 4	3, 96
Saskatchewan	167	25			4.4		1.4	4 •	213	48	613		4.4	4 g	923
Alberta	4 83	103							690	188	2,073			4.1	3,37
British Columbia	1,018	236							1,397	408	4,963				7,921
Yukon and Northwest Terri- tories	-	-	-			-	-	-	_	_	-	-	-	_	_
Totals	26, 090	14, 156			4 0				37, 141	19, 391	138,644				231, 272
1964					5.0										
Newfoundland	44	7		4.4					57	15	154		l q		236
rince Edward Island	9	1					* *	4.0	11	2	19		0.0		3:
lova Scotla	153	27		* *					195	42	532				785
New Brunswick	287	111			* B				377	161	1,312				2,03
Juebec	8,422	3,706	4.4	0.4					11,431	4,812	40,134				64,65
ntario	16,415	10,810			4 0			4 4	23,797	14,456	101,124			0.4	169,91
fanitoba	583	174			4.4			4.0	768	259	2,686				4,113
askatchewan	198	19			4.4				244	46	692	. 4			1, 03
Mberta	535	121							732	216	2,360				3,72
British Columbia	1,111	267				0.0	4.4		1,507	451	5,504				8, 935
Tukon and Northwest Terri- tories					1										
Totals	27, 757	15 242							39 110	20, 460	154, 515				255, 45

TABLE 9. Production and Related Workers, - Manufacturing Activity, 1963 and 1964

Marsh Marsh	196	33	196	54
Month	Male	Female	Male	Female
		num	iber	
Establishments reporting monthly detail (large establishments only):				
January				
February	4.1	**		
March				
April	4 *		4 0	
May				
June	A 4			
July				4.
August	* 1			
September	4.0			
October	4 +			
November				
Discember				
Averages				
The lishments reporting annual averages (small establishments only)				
Average for all establishments	26,090	14, 156	27, 757	15, 243

TABLE 10. Inventories, 1964

		Manufa	cturing		Non- manufacturing	
Province	Materials, supplies, etc.	Goods in process	Finished goods of own manufacture	Total	Products or materials purchased for resale	Total inventories
			book value	\$'000		
Opening:						
Newfoundland	49	17	12	78	23	10
Prince Edward Island	3	_	1	4		
Nova Scotia	258	9	24	291	8	29
New Brunswick	571	381	538	1,490	2	1,49
Quebec	18,939	7,827	12,007	38,773	2,772	41,54
Ontario	46,294	25,620	35,680	107,594	13,882	121,47
Manitoba	1,026	198	318	1,542	145	1,68
Saskatchewan	221	17	77	315	129	44
Alberta	883	169	270	1,322	185	1,50
British Columbla	1,306	404	545	2,255	480	2,73
Yukon and Northwest Territories	-	-	-	~	-	-
Totals	69,551	34,642	49,473	153, 666	17,626	171, 29
Closing:				7 12 17		
Newfoundland	56	15		71	28	9
Prince Edward Island	4	-	3	7	_	
Nova Scotia	284	10	23	317	17	334
New Brunswick	616	530	659	1,805	3	1,80
Quebec	19,322	7,609	12,854	39,785	2,875	42,66
Ontario	50,624	26,565	41,859	119,048	17,093	136,14
Manitoba	1,024	201	319	1,544	143	1,68
Saskatchewan	235	11	102	348	138	48
Alberta	1,017	175	339	1,531	205	1,73
British Columbia	1,523	462	649	2,634	539	3,17
Yukon and Northwest Territories	-	-	10.	_	-	-
Totals	74, 704	35,579	56,808	167, 091	21,042	188, 13

TABLE 11. Purchased Fuel and Electricity Used in Manufacturing Activity, 1963 and 1964

		1963		1964	
Description		Quantity	Cost	Quantity	Cost
		1-11-11-1	\$'000	EUMINE	\$*000
Large establishments reporting commodity detail:	V				
Bituminous coal:		NG 77/11/16/19			
(a) From Canadian mines					
(b) Imported		4.4			
Sub-bituminous coal (from Alberta mines only)					
Anthracite coal		• •		• •	
Lignite coal					
Coke	44	• •	• •		
Gasoline (including gasoline used in cars and trucks)	Imp. gal.		• •	**	
Fuel oll including kerosene or coal oil	44	••			4.4
Wood	cord			••	
Gas:		O-YET WIND			
(a) Liquefied petroleum gases			••		
(b) Other manufactured gas	M cu. ft.				
(c) Natural gas	. 24				
Other fuel		• • •		***	
Electricity purchased				••	• •
Steam purchased		***	**	* * *	
Small establishments not reporting commodity detail:	17 170				
Estimate for fuel and electricity			g 9		
All establishments:					
Total fuel and electricity used			6,943	• • •	7, 66

ARTIFICIAL FLOWERS AND FEATHERS MANUFACTURERS, 1964

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing feathers, plumes and artificial flowers".

The 1964 shipments of goods of own manufacture by the industry are given in Table 2, whereas the 1963

and 1964 shipments of the main products of this industry by all industries are listed in Table 3.

TABLE 1. Principal Statistics, 1961-64

	200	- 11	- 1	Mai	nufacturing	activity		Jan.		Т	otal activ	rity	
Year and	Estab-	Pro	oduction a ated work	and ters	Cost of	Cost of	Value of shipments		Working and pa		Emp	loyees	
province	ments	Number	Man- bours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Value added
	No.		'000			\$'000	1	1.		\$'000		\$'0	100
1961											- 16		
Totals	32	317	568	632	21	974	2,628	1.704	18	77	455	1,020	1,963
1962											FU		
Totals	33	227	451	506	19	738	2, 273	1,504	17	61	351	794	1,593
T ULGI S	33	241	401	300	13	7,30	4, 213	2, 004	1	0.1	352		2,050
1063											7.0	100	
Newfoundland	I	X	х	Х	х	x	х	х	x	х	X	X	х
Prince Edward Island	-		-	-	-	-		-	-	***	-	-	_
Nova Scotia	-	-	-	17		-	-	-	-	-	-	100	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	17	140	276	335	10	667	1,672	992	8	43	218	530	1,073
Ontario	15	х	x	x	х	x	Х	x	X	Х	X	X	х
Manitoba	1	х	х	х	x	x	х	Х	x	х	x	х	х
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta	-	-	-	-	_	-	-	-	-	-	-		-
British Columbia	-	_	_	-	-	_	_	-	-	-	-		-
Yukon and Northwest Territories	-	-	-	-	_	-	-		_	-	-	-	-
Totals	34	227	445	546	18	1,009	2,665	1, 628	20	78	321	801	1,738
1964		1							Fig. 1				
Newfoundland	-	-	-	-	_	-	-	-	-	_	-	-	-
Prince Edward Island	-	_	-	-	_	-		-	1112	-	-	-	
Nova Scotia	-	_	-	-	***	-	-		-	-	-	-	-
New Brunswick	-	-	-		-	_	20	-	-	en.	1		0444
Quebec	14	112	226	316	17	674	1,365	690	5	23	146	484	884
Ontarlo	15	x	х	x	x	x	x	x	x	x	x	x	x
Manitoba	1	x	х	x	х	x	х	х	x	х	x	x	х
Saskatchewan	38-0	0	240	-	-	-	-	-	-	-	-	_	-
Atherta	-	_			-	-		-	-		-	-	-
Bettish Columbia	147	-	-	-	7 -	_	24	-	-	-		-	E -
Yukon and Northwest Territories	-	-	-	11-	-		-	-	-		-		-
Totals	30	197	388	514	23	991	2.272	1, 290	17	68	240	720	1.519

TABLE 2. Shipments of Goods of Own Manufacture, 1963 and 1964

	Val	lue
Description	1963	1964
	\$'00)0
Products:		
Artificial flowers:		
Silk, velvet and cotton	392	167
Plastic processed, lacquered or waxed in pottery, vases, etc.	439	512
Crepe paper and metallic and other	1	1
Feathers, all kinds	1	1
Feather trimmings	51	1
Floral displays and arrangements: artificial	* *	224
Wreaths, decorative and memorial	425	443
Christmas decorations	245	128
All other products	1,057 °	762
Amount received in payment for work done on materials and products owned by others	56	36
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above	T-1	
Total adjusted value of shipments and work done	2,665	2.272

¹ Included in "All other products"

TABLE 3. Shipments of Selected Goods of Own Manufacture - All Industries, 1963 and 1964 (Includes shipments from other industries which manufacture, as a secondary activity, the commodities listed)

	Val	ue
Description	1963	1964
	\$'	000
Artificial flowers, crepe paper and other	905	812
Feathers, all kinds	228	x

ARTIFICIAL ICE MANUFACTURERS, 1964

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing artificial ice".

There was an increase of one in the number of establishments in this industry from 1963 to 1964, and the general level of activity was somewhat higher in the latter year. Table 2 shows the 1964 shipments of goods of own manufacture in minimum detail, whereas Table 3 gives the shipments of artificial ice by all industries for both the years 1963 and 1964. These latter shipments include the shipments of those esta-

blishments transferred out of the Census of Manufactures survey in 1961 on the new establishment basis, but which were sent special 1964 commodity schedules in order to obtain the shipments of artificial ice in this year. On the other hand, it should be noted that these shipment figures do not include ice manufactured in self-service ice-manufacturing machines, now commonly found in many hotels, motels, etc., in Canada.

TABLE 1. Principal Statistics, 1961-64

		17 5		Manu	facturing	activity			100	Т	otal activ	rity	
i car and	Estab-		oduction a ated work		Cost of	Cost of	Value of shipments		Working and pa	owners	Employees		Value
province	ments	Number	Man- hours pald	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	added
	No.		'000			\$'000		1		\$'000		\$'00	00
						1	1	1					
1961													
Totals	30	159	381	502	235	192	1,726	1,292	7	23	253	848	1,778
1962													
	29	167	391	512	254	203	1,772	1,319	6	22	245	799	1.469
Totals	29	101	391	916	634	203	1,110	1,315			440		2, 800
1963	A R												
Newfoundland	_		_	_	_		_	_	_	-		-	_
Prince Edward Island	_		_	_	-	_	_	_		-	-		_
Nova Scotia	4	17	34	41	47	10	171	114	-	-	24	68	135
New Brunswick	1	X	Х	X	X	X	X	X	_	_	X	X	X X
Quebec	3	X.	X	X	X	175	1,290	992	X	X X	X 144	590	1,059
Ontario	14	94	223	350	124	110	1,290	952	×	^_	144	-	1,000
Manitoba	_								_	_		-	-
Alberta	2	X	X	x	X	X	x	X	_	_	x	X	X
British Columbia	3	22	49	80	22	9	152	118	-		28	99	156
Yukon and Northwest Territories	-	-	_	_	-	-	-	-	-	_	0.00	-	_
Totals	27	165	381	571	249	236	2,094	1,606	5	22	262	952	1,803
1964													
Newfoundland					_	_	-	_	_	_	1000	_	_
Prince Edward Island				-		_	_	_	-	_		_	_
Nova Scotia	4	16	33	39	46	13	175	117	-	-	24	67	122
Brunswick	1	X	Х	X	X	х	X	X	-	_	X	X	X
prebec	3	X	Х	X	X	X	X	X	X	X	155	X 649	1,084
ntario	13	97	223	392	129	203	1,312	980	x_	X	155	949	1,004
denitoba	1	_ x	x	x	x	x	x	x			X	x	X
iberta	2	X	X	X	x	x	x	X	_	_	X	x	Х
British Columbia	4	25	57	92	26	19	172	127	_	-	32	114	164
Yukon and Northwest Territories	-	-	-	-	_	-	-	-			-	-	_
Totals	28	188	426	675	280	286	2, 451	1.888	5	23	298	1.098	2.08

TABLE 2. Shipments of Goods of Own Manufacture, 1963 and 1964

	V	alue
Description	1963	1964
	\$'0	00
. Products:		3013074
Artificial ice	2,094	2,448
All other products	- 100	3
. Amount received in payment for work done on materials and products owned by others	-	- 1
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above	_	-
Total adjusted value of shipments and work done	2,094	2,451

TABLE 3. Shipments of Selected Goods of Own Manufacture - All Industries, 1963 and 1964 (Includes shipments from other industries which manufacture, as a secondary activity, the commodities listed)

	1963	Value Quantity \$'000 tons 2.898 432,402		
	Quantity	Value	Quantity	Value
	tons	\$'000	tons	\$'000
Additional ice	410, 215	2.898	432,402	3,025

CANDLE MANUFACTURES, 1964

fication and the New Establishment Concept, this industry. industry is defined as comprising those "Establishments primarily engaged in manufacturing candles".

There was a small increase in the level of activity in this industry from 1963 to 1964. Table 2 gives the

In terms of the revised Standard Industrial Classi- 1964 shipments of goods of own manufacture by the

TABLE 1. Principal Statistics, 1961-64

				Maz	nufacturing	activity				Т	otal activ	rity	
Year and	Estab- lish-		duction a		Cost of	Cost of	Value of shipments	75-1		owners	Employees		
province	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	Value added
	No.		'000			\$'000				\$'000		\$*00	00
1961									1197				
Totals	16	178	431	498	45	1, 247	3,089	1,841	8	30	288	1,089	2,048
1962													
Totals	16	183	454	528	50	1, 330	3, 263	1,884	8	27	310	1, 110	2, 036
1963													
Newfoundland	_	-	_		_	_	-	-	_	_	_		
Prince Edward Island	_	-	_	-	-	-		-	-	-	-	_	-
Nova Scotia	_		_	_	-	-		-	_	-	_	_	-
New Brunswick	_	-	_	-	_	_	_	_	-	-	-/-		-
Quebec	12	173	420	528	57	1,428	3,304	1.857	x	x	292	1,141	2,033
Ontario	2)											
Manitoba	1			. 1					1 10				
Saskatchewan	1) 14	30	34	2	111	171	96	x	x	16	44	96
Alberta	_												
British Columbia	1						158						
Yukon and Northwest Territories	-	-	-	-	_		0.00-0	-	-	-	-	-	-
Totals	17	187	450	562	59	1,539	3.475	1.953	8	36	308	1,185	2,129
							= 14.1		1			15 - 16	
1964	1 7 11								-				
Newfoundland	-	_	-	-	-	-	-	-	-	-	-	_	-
Prince Edward Island	-	-	-	-	-	-	-	-	-		-	-	-
Nova Scotia	-	-	-	-	_		-	-	-	-	-0-	-	-
New Brunswick	-	-	_	-	-	-	-	-	-	-	-	-	-
Quebec	12	174	427	540	54	1.344	3,271	1,881	x	х	301	1,171	2,138
Ontario	2											r ai	
Manitoba	1												
Saskatchewan	1	15	33	41	2	119	215	104	х	х	21	56	105
Alberta	-								34				
British Columbia	1												
Yukon and Northwest Territories	-	_	-	-	-	-	-	-	-	-	-	-	-
Totals	17	189	460	581	56	1,463	3.486	1, 985	8	38	321	1,227	2,243

TABLE 2. Shipments of Goods of Own Manufacture, 1963 and 1964

	1963		1964	
Discription	Quantity	Value	Quantity	Value
		\$'000		\$'000
. Products:			- 4	
Candles and cierges:				
Household, coloured, fancy, etc.:				
Household candles, paraffin wax	793,536	164	811, 122	180
Coloured and fancy, including wax novelties	639,745	662	694,191	718
Church, chapel, synagogue, etc.:	3.5			
Bees wax candles and clerges	470,758	582	507,611	580
Composition candles and cierges	183.464	131	192,821	12
7-day lights, bees wax and vegetable oils	18,629	310	29,566	349
7-day lights, composition other	149,807	811	138,651	77
Votive lights, all kinds	1,727,948	742	1.288,910	66
Incense	1	h h	1	1
Incensed charcoal	i	i	1	1
All other products	4 E G	95	4 6 9	11:
Amount received in payment for work done on materials and products owned by others	2 * 4	_	1 2 0	_
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above		(21)	4 + +	(2
Total adjusted value of shipments and work done		3.475		3,48

¹ Included in "All other products".

FUR DRESSING AND DYEING INDUSTRY, 1964

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in scraping, currying, tanning, bleaching and dyeing pelts on a custom basis".

There was a decrease both in the number of establishments and the level of activity in this industry from 1963 to 1964. Table 2 shows the manufacturing

revenue of this industry for 1964 which was, as in the past, largely derived from the custom treating of fur skins or pelts. The fur skins treated by the industry in both 1963 and 1964 are given by number in Table 3.

TABLE 1. Principal Statistics, 1961-64

				Mar	ufacturing	activity				I	otal acti	vity	
Year and	Estab- lish-		duction a		Cost of	Cost of	Value of shipments	**-1	Working owners and partners		Employees		Value
province	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	added
	No.		'000			\$'000				\$'000		\$'0	00
1961													
Totals	15	877	1.857	3,178	120	1, 266	6.834	5.449	ж	ж	997	3.830	5,429
1962					- J G T		Tild		6		100	100	
Totals	19	915	1.829	3,199	124	1,586	7,143	5,425	x	х	1,035	3.948	5, 408
1963									, no.		- 44		
Newfoundland	_	_	-	_			_	_	_	-	_		_
Prince Edward Island	_	_			_			-	-	-	-	-	-
Vova Scotia	_	_		_	_		-	-			_	_	_
New Brunswick	-	-	4 180		-	. 000	4 500	0 410	-	-		0.50#	0 410
Suchec	9	579	1,172	2,204	97	1,066	4,599	3,419	X	X	630	2,527	3,413
Ontario	5				5 100								
nskatchewan	7	320	637	1,164	33	4 42	2,414	1,976	x	X	366	1,490	1,969
Maria	2	020	001	1,101	00	1 20	-,	.,5,0	"		000		.,,,,,
sh Columbia	1]											
Telson and Northwest Territories	-	_	-	-	-	-	_	-	-	-		_	
Totals	18	899	1.809	3.368	130	1,530	7,013	5.395	x	x	996	4.017	5.382

TABLE 1. Principal Statistics, 1961-64 - Concluded

			Manufacturing activity							Total activity					
Year and	Estab- lish-		duction a ited work		Cost of	Cost of	Value of shipments	Value	Working owners and partners		Employees		Value		
province	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added		
	No.		'000			\$'000				\$'000		\$*00	00		
1964				100			i		1000			1			
Newfoundland	=	10.00	=	-		_	1000	_		-		_	_		
Nova Scotia	-		_	-	-		10.00	-	-	-	-	-	-		
New Brunswick Quebec Ontario	8 4	429	869	1,900	73	638	3,648	2,950	x	x	476	2,150	2,942		
Manitoba Saskatchewan Alberta	1 - 2	333	675	1,255	34	450	2,911	2,417	x	x	393	1,874	2,411		
British Columbia	1	-	-	-	_			_	-	-	_	-	_		
Totals	16	762	1,544	3, 155	107	1,088	6, 559	5,366	x	x	869	3,825	5, 352		

TABLE 2. Shipments of Goods of Own Manufacture, 1963 and 1964

	Va	lue
Description	1963	1964
	\$'0	00
Work done for others (custom work)	7.026	6,575
Shipments of goods of own manufacture	(13)	(16)
Total adjusted value of shipments and work done	7,013	6.559

TABLE 3. Number of Fur Skins Treated, 1963 and 1964

Kind	1963	1964
ar	718	969
aver	169,604	147,640
t, house and other	1	1
nchilla	153	263
and calf	14,649	7.768
T	435	649
ine, (wease))	24, 127	11, 282
	202	720
per or pekan	1 202	1 120
;h	68.731	1
, white	80, 483	125, 125
, other than white	00,403	120,120
t and kid		
insky	271,192	157,983
b, Persian	686,022	1
b, other	38,382	1
X	7,144	14,673
len	16,656	24,870
k, North American and European	1,073,709	1,105,581
	594,836	333,725
(, Jap and China Weasel	1,077,147	899, 162
krat		033, 104
18	32, 458	
lot	1,682	101 051
ossum	15,849	101.251
T.	26, 691	1
bit.	271.104	1
COOR	585.846	441.626
hair	14.357	16.314
en, shearling and mouton	496.960	220,652
ep, other		1
11.	100 001	82,542
irel	129,001	82,042
	11.363	1,138,765
er kinds	29, U48	1,130,700
	5, 738, 549	4.831.560

¹ Included in "Other kinds".

HAIR GOODS MANUFACTURERS, 1964

in terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing hair, bristles and hair goods".

There was a decrease of one in the number of establishments in this industry from 1963 to 1964.

Table 2 gives the 1964 shipments of goods of own manufacture. In this table, the shipments of "Wigs, toupees and switches" have been concealed in order that the more important all-industry shipment data covering this commodity for both the years 1963 and 1964 may be shown in Table 3.

TABLE 1. Principal Statistics, 1961-64

11119 7				Man	ufacturing	activity					Total ac	tivity	
Year and province	Estab- lish- ments	Pro	oduction ated work	and ers	Cost of	Cost of materials	Value of shipments of goods	Value	Working and pa	g owners arterns	Emp	loyees	Value
province	ments	Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added
	No.		'000			\$'000		1		\$'000		\$*(000
1961													
Totals	11	51	99	109	4	269	485	214	!1	43	56	127	219
1962													
Totals	11	49	98	113	4	246	494	258	10	40	54	129	258
				- 14									
1963													
Newfoundland				_			M = -		Tahir.				190
	_	_					11-0						
Nova Scotia													
	3		x		X	x		x	x	x	W _x	x	
Que bec	6	29	58	X 77	^	49	242	198	5	35	29	77	206
Ontario	1			X	X	X	X	X	X	X	X	x	x
Manitoba		Х	Х	^	A	_ ^_	^ _	^_		_	_		_
		_											
Alberta	_				_	-	_		_			_	
British Columbia	2	X	Х	Х	X	X	X	х	X	X	X	X	χ.
Yukon and Northwest Territories	-	-	400	_	_	-	-		-		60	101	222
Totals	12	56	120	144	3	257	614	366	10	56	60	161	377
1964						6 17							
Newfoundland	_	_	-	_	-	_	- 1	-	-	-	-	_	-
Prince Edward Island	_	_	-	-	_	-	-	-	-	-	-	_	-
Nova Scotia	colle	_	-	_	-	_	-	-	-	-	-		-
New Brunswick	-	_	-	-	-	-	-	-	_	-	-	_	-
Quebec	3	х	x	х	х	х	х	х	х	х	x	х	х
Ontario	5	21	42	59	1	41	201	161	5	20	23	74	155
Manitoba	_	-	-	_	_	- and	-	-	1	_	-		-
Saskatchewan	-	-	-	_	-	_	-	-	-	-	-	-	-
Alberta	-	-	_	-	-	-	-	-	-	-	-	-	-
Ballsh Columbia	3	х	х	х	x	x	х	х	х	х	X	x	x
Takon and Northwest Territories	_	-	_	-	-	-	-	-		_	_	_	-
Totals	11	51	107	130	4	290	649	361	8	37	59	168	359

TABLE 2. Shipments of Goods of Own Manufacture, 1963 and 1964

Personal	1963		1.96.1	
Description	Quantity	Value	Quantity	Value
	lbs.	\$'000	lbs.	\$'000
Products: Animal hair, cleaned and dressed Wigs, toupees and switches	86,950	294	78,450	3 09
All other products		296	***	332
. Amount received in payment for work done on materials and products owned by others		24		20
Less ajustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above		-		(12)
Total adjusted value of shipments and work done		614		649

^{&#}x27;Included in "All other products".

TABLE 3. Shipments of Selected Goods of Own Manufacture — All Industries, 1963 and 1964 (Includes shipments from other industries which manufacture, as a secondary activity, the commodities listed)

	Va	due
Description	1963	1964
s, toupees and switches	\$*(568	000

MODEL AND PATTERN MANUFACTURERS, 1964

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing models and patterns of all materials".

This industry shows an increase of eight establishments from 1963 to 1964, and a higher level of activity.

as shown in Table 1. Table 2 gives the 1964 shipments of goods of own manufacture by this industry.

TABLE 1. Principal Statistics, 1961-64

			Manufacturing activity								Total activity						
and li	Estab-	h- related work			Cost of		Value of shipments	Value	Working owners and partners		Employees		Value				
	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added				
1961	No.		*000			\$'000				\$1000		\$*(000				
Totals	85	589	1,263	2,368	78	1, 809	7,654	5,921	60	270	778	3,338	5, 964				
1962	HT.					1704											
Totals	88	622	1,388	2,653	84	2, 107	8, 778	6,631	60	320	789	3,657	6, 626				
1963																	
ewfoundland	-	-	ento.	-	-	-	-	-	-	-	-						
rince Edward Island	_	_	6000	_	_	_		_				_					
ova Scotiaew Brunswick	_	_	_			_	_	_	_	-	_	_	_				
	25	119	253	486	21	278	1,280	988	15	95	146	617	983				
uebec	62	541	1,210	2,560	77	2, 124	8,849	6,865	35	186	689	3,507	6,906				
anitoba	1	7	.,	_,													
askatchewanlberta	1	24	49	119	3	38	307	266	6	38	30	148	264				
ritish Columbiaukon and Northwest Territories	6	-	_	-	-	-	_		-	-	-	-	-				
Totals	95	684	1,511	3, 164	101	2,440	10,436	8, 120	56	319	865	4,272	8, 153				

TABLE 1. Principal Statistics, 1961-64 - Concluded

		Manufacturing activity								Total activity						
ant	Estab- lish- ments		oduction and ated workers		Cost of	Cost of materials	Value of shipments of goods	Value	Working owners and partners		Employees		Value			
		Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added			
	No.		'000			\$*000				\$'000		\$*0	100			
1964									15							
NewfoundlandPrince Edward Island	_			-	=	-	_	_	=	_	-	_	-			
Nova Scotia New Brunswick	=	_	_	_	_	=		_	=	=	_	=	_			
Que bec Ontar io Manitoba	29 65 1	162 619	357 1,397	694 3,052	26 78	466 2,579	1,795 10,662	1,318 8,050	15 38	90 197	194 775	880 4, 094	1,316 8,039			
Saskatchewan Alberta British Columbia	1 7	31	66	170	4	63	423	356	8	54	36	186	355			
Yukon and Northwest Territories	-	-	7 -	-	_	-	-	-	-	-	-	-	-			
Totals	103	812	1,820	3,916	107	3,108	12, 880	9,725	61	341	1,005	5, 161	9,710			

TABLE 2. Shipments of Goods of Own Manufacture, 1963 and 1964

	Va	lue
Description	1963	1964
	\$*(000
Products:		
Models and patterns:		
Metal	1,211	1,594
Wood	2,155	3,003
Paper and other	3.442	3,914
Moulds	3,132	3,716
Dies	91	182
All other products	308	376
Amount received in payment for work done on materials and products owned by others	101	107
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above	(4)	(12)
Total adjusted value of shipments and work done	10,436	12,880

SMOKERS' SUPPLIES MANUFACTURERS, 1964

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing tobacco pipes and cigarette lighters".

The level of activity of this industry was somewhat decreased from 1963 to 1964, although there was no decrease in the number of establishments. Table 2

gives the 1964 shipments of goods of own manufacture by this industry in minimum detail. This has been done in order that the more important data covering the 1963 and 1964 shipments, by all industries, of the principal products of this industry may be shown in Table 3.

TABLE 1. Principal Statistics, 1961-64

				Man	ufacturing	activity				Τ	otal activ	/ity	
Year and	Estab- lish-		duction a		Cost of	Cost of	Value of shipments	Value	Working and pa	owners artners	Emp	loy ees	Value
province	ments	Number	Man- hours paid	Wages	fuel and elec- tricity	materials and supplies	of goods of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added
1961	No.		*000			\$'000				\$'000		\$*	000
Totals	10	89	182	266	16	1,105	2,322	1,188	8	44	142	556	1,556
Totals	11	115	248	366	20	1,515	3,259	1,919	5	18	170	722	2,255
1963 Tewfoundland Frince Edward Island. Frince Edward Island. Frince Edward Island. Frova Scotia Flew Brunswick Toward Standard Tewford Standard Te	466	x 110 - x 127	x 252 - - x 279	x 415 - - x 440	23 - - x - 24	7 1,795 2 2 4 1,883	3,626 - x - x - 3,714	1, 894 x 1, 894 x - 1, 941	x - x - 5	x - x - x - 18	- x 171 - x 183	792 - - - - - - - - 816	x 2,208 - x 2,255
1964 Newfoundland Prince Edward Island Ova Scotia New Brunswick Quebec Ontario Anitoba Asskatchewan Alberta Sritish Columbia Vukon and Northwest Territories Totals	5 5 5	- x 91 x	x 193 - - x - 222	- x 3337 - x - x - 363	x 15 - x - 16	- x 1,544 - x x - 1,581	3,136 	1,644 	- x - x - 7	x x x 21	- x 151 - x - x	x 722	1, 748

TABLE 2. Shipments of Goods of Own Manufacture, 1963 and 1964

	Value				
Description	1963	1964			
	\$'	000			
Products: Pipes Cigarette and cigar lighters Other smokers' accessories All other products All other products Other smokers' accessories Other smokers' accessories Other products Other pro	3, 096	3,216			
Amount received in payment for work done on materials and products owned by others	18	40			
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above	- 1	-			
Total adjusted value of shipments and work done	3,714	3,257			

TABLE 3. Shipments of Selected Goods of Own Manufacture — All Industries, 1963 and 1964 (Includes shipments from other industries which manufacture, as a secondary activity, the commodities listed)

	1963	3	t964		
Description	Quantity	Value	Quantity	Value	
		\$'000		\$*000	
Pipesdoz.	9,575	234	14,395	335	
Cigarette and cigar lighters, including automotive	943,079	1,712	1,033,480	1,843	
Lighter fluid	***	3 19		235	

STAMP AND STENCIL (RUBBER AND METAL) MANUFACTURERS, 1964

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing rubber and metal stamps and stencils".

From 1963 to 1964, there was a general increase in the level of activity of this industry as shown in

Table 1. Table 2 gives the 1964 shipments of goods of own manufacture by the industry.

TABLE 1. Principal Statistics, 1961-64

				Man	ufacturing			7	Total acti	vity			
Year and province	Estab-					owners artners	Emp	loyees	37-3				
province in	ments	Number	Man- hours pald	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	Value added
1961	No.		*000			\$'000				\$'000		\$10	0.00
Totals	70	606	1,267	2, 146	104	1,852	6,536	4,602	33	136	864	3,413	4.882
Totals	72	579	1, 225	2,144	88	1,884	6, 871	4,906	32	134	824	3,397	5, 181
Newfoundland Prince Edward Island Nova Scotla New Brunswick Quebec Ontario Manitoba Siskatchewan Allerta High Columbia Tuken and Northwest Territories	2 - 17 32 4 2 5 6	149 371 111 x 15 39	x 324 780 22 x 32 84	521 1,465 43 x 54 166	x	657 1,328 24 x 95 93	2,129 4,352 114 × 238 496	1.474 2.977 90 x 139 397	7 9 12 x x	37 64 x - x	206 523 15 x 22 69	x 879 2,271 63 x 89 283	1,479 3,196 102 x 138 464
Totals.	68	594	1, 259	2,287	88	2, 226	7,416	5, 133	27	143	848	3,635	5,459
Actioundland Aribe e Edward Island Nova Scotia New Brunswick Quebec Ontario Manitoba Saskatchewan Alberta British Columbia Yukon and Northwest Territories Totals.	18 32 32 5 6	158 379 7 x 16 40	363 815 14 x 31 84	565 1,529 21 x 53 155	x 24 60 x 4 6 6 944	768 1,315 9 x 96 121	x	x - 1,475 3,165 71 x 138 375	x 9 10 x - x x	x 34 57 x - x 129	216 545 10 x 21 71	- x - 926 2,448 34 x 79 288 -	x 1,478 3,407 71 x 137 459 -

TABLE 2. Shipments of Goods of Own Manufacture, 1963 and 1964

December 1	Value		
Description	1963	1964	
Products:	5*	000	
Stamps, daters and other marking devices: Rubber Other (steel, brass, etc.)	2,186 288	2,350 279	
Dies: Rubber. Other Stencils, all kinds. Seals, all kinds Signs, all kinds Signs, all kinds Metal stampings.	1,226 35 200 325 264 1,445 270	1,301 16 186 256 231 1,567 267	
All other products	1,136	1, 260	
Amount received in payment for work done on materials and products owned by others	85 (45)	85 (49)	
Total adjusted value of shipments and work done	7,416	7, 749	

STATUARY, ART GOODS, REGALIA AND NOVELTY MANUFACTURERS, 1964

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing statuary, art goods and novelties (except those of stone or concrete)".

Despite the decrease of two in the number of establishments in this industry from 1963 to 1964

there was an increase in the general level of activity. The 1964 shipments of goods of own manufacture by the industry are presented in Table 2, whereas Table 3 gives the 1963 and 1964 shipments of "Artificial Christmas trees" by all industries.

TABLE 1. Principal Statistics, 1961-64

		7		Man	ufacturing	activity			Total activity					
Year and province	Estab- lish- ments			oduction ated work		Cost of	Cost of	Value of shipments of goods	Value	Working owners and partners		Employees		Value
		Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added	
	No.		0000			\$'000				\$'000		\$*(000	
1961														
Totals	86	538	1, 121	1,356	61	1, 919	5, 234	3, 315	76	263	731	2, 023	3,545	
1962														
Totals	84	539	1, 216	1,429	63	2,295	5,942	3, 656	70	235	670	2,046	3,838	
1963														
									133					
Newfoundland	_					_								
Nova Scotia						_					_			
New Brunswick														
Quebec	36	159	333	429	20	714	1,683	976	37	136	197	578	1.084	
Ontario	33	300	671	852	33	1.274	3,331	2,013	18	51	368	1,234	2,040	
Manitoba	5	X	x	X	x	X	x	x	x	x	х	X X	X X	
Saskatchewan	_		_						_	_	_	_	_	
Alberta	_					_	-	11/2			_			
British Columbia	4	x	x	x	x	x	x	x	x	x	x	х	x	
Yukon and Northwest Territories	_	-			_	_	_	_	_	_	_	_	_	
Totals	78	502	1, 097	1,384	59	2, 122	5, 417	3, 258	62	202	620	1,954	3, 403	
I Otals	10	302	1,001	1,004	30	2, 142	0, 241	31 400	02	202	020	1,504	3, 403	
1964														
Newfoundland		_	_		_	_	_		_	_	_	_	7/12	
Prince Edward Island		_	_	_	_	_	_	_		_	_	_		
Nova Scotia	-	-	_	_	_	-	-	-	_	_	_	_	-	
New Brunswick	_	_	_		-	_	_	-	-	_	_		_	
Quebec	31	148	3 03	401	16	733	1.722	975	30	109	178	511	1,008	
Ontario	35	302	649	878	32	1,421	3,599	2, 150	16	43	371	1.278	2, 162	
Manitoba	4	38	81	87	3	125	366	260	3	11	49	119	266	
Saskatchewan	_	-		_		_	_	-	_	_		-	_	
Alberta	1	x	х	х	x	х	х	х	х	х	х	x	х	
British Columbia	5	х	х	х	x	x	х	х	х	x	х	х	х	
Yukon and Northwest Territories	-	-	-	-	7114-1	TE 1	-	-	-	-	_	-	-	
Totals	76	495	1, 047	1,390	53	2,306	5,798	3, 462	54	173	608	1,941	3,512	

TABLE 2. Shipments of Goods of Own Manufacture, 1963 and 1964

	Value			
Description	1963	1964		
	\$'0	00		
. Products:				
Statuary and art Goods:				
Statues and statuettes	515	312		
Religious articles (rosaries, medals, etc.)	223	2		
Ornaments, all kinds (except cake)	394	258		
Art goods, other	79	464		
Novelties:				
Leather	2	2		
Metal	2	_		
Paper	2	2		
Plaster	159	261		
Plastic	1,069	1,107		
Wooden	90	145		
Other	4772	846		
Buttons, identification, advertising, etc.		251		
Cake ornaments and decorations	125	b		
Christmas decorations	572	534		
Christmas trees, artificial	3	3		
Crests, emblems, badges, regalia, all kinds	339	558		
Display forms (mannequins etc.)	352	3		
Gold and silver stamping	107	135		
Coa and street stamping	101			
All other products	882	885		
		P.		
. Amount received in payment for work done on materials and products owned by other	47	46		
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be				
deducted from individual commodity items described above	(12)	(4)		
Total adjusted value of shipments and work done	5, 417	5, 798		

TABLE 3. Shipments of Selected Goods of Own Manufacture - All Industries, 1963 and 1964 (Include shipments from other industries which manufacture, as a secondary activity, the commodities listed)

	Value			
Description	1963	1964		
	\$'(000		
rtificial Christmas trees	532	701		

UMBRELLA MANUFACTURERS, 1964

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing umbrellas and canes".

A though there was a decrease of one in the number of establishments in this industry from 1963 to

1964, the level of activity was somewhat higher as shown in Table 1. The 1964 shipments of goods of own manufacture by this industry are shown in Table 2.

¹ Included in "Art goods, other".
2 Included in "Noveities, other".
3 Included in "All other products".

TABLE 1. Principal Statistics, 1961-64

		Manufacturing activity							Total activity						
Year and	Estab-				duction a		Cost of fuel and	Cost of materials	Value of shipments of goods	Value	Working and p	g owners artners	Emp	loyees	Value
province	ments	Number	Man- hours paid	Wages	elec- tricity	and supplies	of own manu- facture	added	Number	With- drawals	Number	Salaries and wages	added		
1961	No.		\$'000			\$'000				\$'000		\$*0	000		
Totals	8	103	202	221	9	659	1, 308	604	X	x	169	427	679		
1962															
Totals	8	98	211	232	1.1	685	1,351	720	x	х	140	430	783		
1963					1										
Newfoundland	-	-	-	_	_	_	-	_	_	100		_	_		
Prince Edward Island		_	_	_	_	_	_	-	_	_		_	_		
Nova Scotia	_	_	_	_		_		_	_		_				
New Brunswick	_	_	-	_	_	_	_	-	_	_	_	_	_		
Quebec	5	56	107	131	4	427	962	507	x	X	74	207	499		
Ontario	1	x	x	x	x	x	X	X	_		x	x	X		
Manitoba		_		_	_		_	_			_	" _	_		
Saskatchewan	_	-	-							_					
Alberta	_		_					des							
British Columbia	3	x	x	x	x	x	x	x	x	x		x	x		
Yukon and Northwest Territories	_	_	_		_		-			^_	X				
Totals	9	92	188	204	8	709	1, 537	793	х	x	119	363	784		
1964															
Newfoundland	-	-	_	_	_	_	-	_	_	_	_	-	- 2		
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	_	10/-	-		
Nova Scotia	_	-	-	-	_	_	_		_	_	_	_	- 1		
New Brunswick	_	_	-	_	_	_	_	_	_	_	_	_	_		
Quebec	4	55	105	129	3	512	913	383	x	x	83	277	374		
Ontario	1	x	x	х	x	х	x	х	100	-	x	x	x		
Manitoba	-	_	-	-	_	_	_		_	_	_	_	_		
Saskatchewan	-	_	-	_	-	-	-	-	_	_	_	_	_		
Alberta	_	-	-	-	_	-	_	-	-	_	_		_		
British Columbia	3	х	х	x	x	х	x	х	х	x	х	x	x		
Yukon and Northwest Territories	-	-	-	-		_	-	_	-	_	115-		-		
Totals		95	192	227	6	833	1, 639	784	х	x	132	487	774		

TABLE 2. Shipments of Goods of Own Manufacture, 1963 and 1964

	1963		1964		
Description	Quantity	Value	Quantity	Value	
	doz.	\$'000	doz.	\$'000	
1. Products: Umbrellas Ali other products	42, 531	1,419	51,405	1,634	
2. Amount received in payment for work done on materials and products owned by others	***	9		12	
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above		(3)		(7)	
Total adjusted value of shipments and work done		1, 537		1, 639	

OTHER MISCELLANEOUS INDUSTRIES, 1964

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry, which is a residual one, is defined generally as comprising those "Establishments which cannot be assigned to the revised Standard Industrial Classification". These firms manufacture either a product, or products, not covered by a distinct classification, or a product, or products, that would be assignable to existing classifications were it not for their mixed nature. It should also be noted that, when the revised Standard Industrial Classification was implemented for the 1960 survey, two special groups of firms were transferred into this industry as follows: (a) establishments producing mainly gaskets of more than one material;

and, (b) firms chiefly making folding doors out of more than one material. These transfers were aimed at bringing together in this industry most of the firms making specialized end products of many varied materials.

In view of the residual nature of this industry, the table showing the breakdown of shipments of goods of own manufacture is not presented because to do so would, in most cases, reveal individual company information. Instead, the 1963 and 1964 shipments by all industries of the two commodities, mentioned in the first paragraph of this preface, have been shown in Table 2.

TABLE 1, Principal Statistics, 1961-64

			1.1.87	1345 I. I	Tincipai	Demetatic	5, 1501 - ()7					
				Mani	lacturing :	activity				Т	otal activ	/ity	3-1-1
Year and	Estab- lish- ments		duction a ated work		Cost of	Cost of	Value of shipments	Value	Working owners and partners		Employees		Value
province	ments	Number	Man- hours paid	Wages	elec- tricity	materials and supplies	of goods of own manu- facture	Value added	Number	With- drawals	Number	Salaries and wages	added
1961	No.		\$'000			\$"000				\$'000		\$'0	00
Totals	481	1, 565°	3, 306°	4, 508	210°	8, 543°	22,079	13, 577	11	46	2, 134 [†]	7, 699°	14, 390°
1962 Totals	51°	1,734°	3, 776	5, 152	223 *	9, 958	25, 176	15, 271°	18	54	2, 401°	8, 617 ^r	16, 610
1963 Rowlocadlassi	_	_											
Princo Eta ard Island Nova Scotia	1	X_	x	X_	× _	x _	х	X_	_	_	x	x _	x _
New Brunswick Quebec Ontario	16 31	1,005 882	2,252 1,827	3, 199 2, 676	128 130	4,322 7,577	13, 632 14, 949	9,444 7,657	x 10	x 36	1,302 1,288	4.986 4.945	10,006 8,775
Manitoba Saskatchewan Aiberta					x -		x		=	_		x =	
British Columbia Yukon and Northwest Territories	1	x	x	x_	x -	x -	x -	x _	X	x _	x	x _	x _
Totals	50	1,898	4, 101	5, 898	259	11,932	28,673	17, 152	14	50	2,605	9,970	18, 832
1964													
Newfoundland Prince Edward Island Nova Scotia		x_	x_	x	x _	x _	x _	x_	-	-	x	x _	x _
New Brunswick Quebec Ontario Manitoba	18 32	1,135 1,037	2,545 2,216	3.633 3.351	143 157	5,004 8,050	14,871 16,978	10,159 8,861	x 9	x 34	1,428 1,456	5,515 5,916	10,974 10,810
Saskatchewan Alberta British Columbia	- 1 2	_ x	_ x	- x x	* x	_ x		- x x	x	- -	- x x	x x	x x
Yukon and Northwest Territories Totals	54	2, 184	4, 783	7,009	301	13,092	31, 952	19,087	12	43	2, 901	11, 476	21, 851

TABLE 2. Shipments of Selected Goods of Own Manufacture - All Industries, 1963 and 1964 (Includes shipments from other industries which manufacture, as a secondary activity, the commodities listed)

1963		1964		
Quantity	Value	Quantity	Value	
No.	\$'000	No.	\$'000	
	8,319		7,047	
	x	-	X	
	Quantity No.	Quantity Value No. \$'000 8,319	Quantity Value Quantity No. \$'000 No. 8,319	

List of Establishments classified to This Industry, 1964

(Does not include establishments classified to other industries, which as a secondary activity, manufacture products typical of this industry)

Location Name Artificial Flowers and Feathers Manufacturers Quebec: 4900 Louis Veuillot St., Montreal
99 Chabanel St. W., Montreal
856 St. James St. W., Montreal
1800 Parthenais St., Montreal
1800 Parthenais St., Montreal
18774 - 57th Ave., Montreal
3437 Park Ave., Montreal
3437 Park Ave., Montreal
34970 Marlowe Ave., Montreal
1790 Marlowe Ave., Montreal
1025 Bleury St., Montreal
1025 Bleury St., Montreal
1025 Albert St., Montreal
1875 Porbin-Janson St., Montreal
1870, Parc Georges, Montreal
109 Grey Nuns St., Montreal Black, G.G. & Co. Ltd.

Bernard-Perras Ltd.

Decorative Art Flowers Inc.

Dominion Flower & Feather Mfg. Co. Reg'd.

Empire Noveities & Flowers Co. Inc.

Excel Feather Dyers

French Feather Flower Co. Ltd.

Hollander, K.P. Reg'd.

Leone, J. & P. Ltd.

Lillian Novelties Mfg. Co. Ltd.

Nantel R. Ontario: 197 Raleigh Ave., Scarborough
263 Essex St., Sarnia
71 Sanford Ave. N., Hamilton
18th St. & 3rd Ave. E., Owen Sound
54 Westbrook Ave., Toronto
28 Duke St., Toronto
241 Dovercourt Rd., Toronto
505 Eastern Ave., Toronto
506 Adelaide St. W., Toronto
Waterford
252 King St. E., Toronto
55 Victoria Ave., Galt
3426 Bathurst St., Toronto 15
49 Bertal Rd.,
Sunnybrook Hospital, Toronto Ada Ingleson
Barnes Artificial Wreaths
Brown, Percy
Canadian Foliage Co. Ltd.
Clark, George Feather Co.
Continental Art Flower Co.
Creative Flowar Co. Creative Floral Krafts Ltd.
Decorative Flower Co.
European Artificial Flower Co.
Natlonal Floral Mfg. Co.
Naylor, David Associates Ltd.
Nicol, Wailace Displays Ltd.
Regal Artflowers
Shurbloom Bulb Co. of Canada Veteraft Shops ... Sunnybrook Hospital, Toronto Manitoba: 365 Broadway, Winnipage 1 Van Kirk Decorating Co. Artificial Ice Manufacturers Nova Scotia: 162 Vimy Rd., Truro 142 Prince William St., Digby 686 Main St., Yarmouth 125 Barrington St., Halifax New Brunswick: 165 Albert St., Moncton Moncton Ice Co. Ltd. ... Quebec: 4236 rue Notre-Dame, Trois-Rivières 45 Renaud Ave., Quebec 2760 Reading St., Montreal Glace Brunelle Ice Enr. . Glace Frontenac Ltée Thibault, J.A. Ltée Ontario: Cataract Ice Company
Delisie Ice & Coal Co.
Empire State Ice Co. Ltd. (plant at New Toronto)
Empire State Ice Co. Ltd. (plant at Windsor)
Gordon's Ice Mfg.
K.D.S. Commercial Enterprises
Lake Simcoe Ice & Enterprises Ltd.
Ottawa Ice Co. Ltd., The
Ottawa Valley Ice & Gritzman Furs
Purity Ice Co.
Sarnia Ice Co. Ltd.
Standard Ice & Fuel Co.
Teal Bros. 389 Park St., Ningara Falls 1590 Crawford Ave., Windsor 8th & Toronto Sts., New Toronto Michigan Central R.R. Yds., Sandwich W. Michigan Central R.R. Yds., Sands 8 Augustus St., Cornwall 15 Bristol St., Hamilton 10 Shorncliffe Rd., Islington 387 Nicholas St., Ottawa 381 James St., Pembroke 28 Markham St., Toronto 3 350 N. Front St., Samia 41 Ravine Rd., St. Catharines 10 Cambridge Rd., Crystai Beach Teal Bros. Saskatchewan: Crystal Distributors Ltd. 1404-10th Ave., Regina Alberta: Riverside Dr. & 6A St. N.E., Calgary 410-40th Ave. N.E., Calgary British Columbia: Inland Ice & Cold Storage Co. Ltd. Inland Ice & Cold Storage Co. Ltd. Royai Ice & Cold Storage Ltd. Southern Ice Ltd. Revelstoke Vernon 1251 Charles St., Vancouver Indian Reserve, Penticton

Maine Location Candle Manufacturers Quebec: Baillargeon, Éloi Ltée Baillargeon, F. Ltée Chandellerle Marie Inc. Chandellerle Rimouski Enr., La 4524 Iberville St., Montréal Rue Principale, St-Constant Notre-Dame-des-Laurentides 107 rue Tessier, Rimouski 263 Lafontaine Ave., Chicoutimi 469, rue Loranger, St-Jérôme 2, rue St-Antoine, Longueuil 50, rue St-Georges, Lévis St-Luc Chandellerie Rimouski Ent., La
Cire Saguenay Ent.
Dupuis, Gaëtan
Lasnier, J.L. Ent.
Lasnier, J.B. (Père) Ent.
Mailloux, J.E. Ltée
Rivest, S. Ent.
Sunshine Candle
Will and Boumer Candle Co. Ltd. 50, The St-Georges, Levis St- Luc 6369 Beaulieu St., Montreal 366 Laurier Ave. E., Montreal 34 Montée Du Moulin, Laval-des-Rapides Candella CompanyFern Brand Waxes Ltd. 401 Adelaide St. E., Toronto 176 Toryork Rd., Weston Highway 4, Middlechurch Eternalite Candie Co. Saskatchewan: St. Mark Shop, The Lumsden British Columbia: Western Beeswax Candle Co. Ltd. Erickson Fur Dressing and Dyeing Industry Quebec: impion Fur Dressing & Dyeing Reg'd.

Finer Blending Co. (Canada) Ltd.

Inte Fur Blending Co. Ltd.

Codman and George (Canada) Ltd.

Intelligent, A. & Son Ltd.

Inda & Labreque Ltée

Incry Fur Dresser and Dyer Inc. I015 William St., Montreal
4821 Rouen Ave., Montreal
3770 Henri-Julien St., Montreal I8
856 Si-Remi St., Montreal
995 Wellington St., Montreal
180, Avenue Renaud, Québec
8540 - 9th Ave., Ville St-Michel
2115 St. Lawrence Blvd., Montreal 18 5.11. Fur Dressing & Dyeing Ltd. Ontario: Atlas Fur Tanning & Dyeing Ltd.

Garma Tanning Ltd.

Reliable Fur Dressers and Dyers (1960) Ltd.

Universal Fur Dressers and Dyers Ltd. Cookstown 104 Water St. N., Galt 400 Richmond St. W., Toronto 121 Prescott Ave., Toronto 9 Manitoba: Cohn, D. Trans-Canada Ltd. ... Poplar Ave. & Levis St., Winnipeg Briggs Furriers & Tannery Ltd. Polar Fur Dressing 655 Briggs Ave., Calgary 12755-64th St., Edmonton British Columbia: B.C. Fur Dressers & Dyers Ltd. 3877 Commercial Drive, Vancouver Hair Goods Manufacturers Quebec: Eisenberg, B. Inc. Herlich, S. Co. Wagner Bros. 4361 St-Dominique, St., Montreal 4065 St-Dominique, Montreal 4241 Frontenac St., Montreal Ontario: 176 Davenport Rd., Toronto 27 Sammon Ave., Toronto 154 Nelson St., Kingston 327 Bloor St. E., Toronto 10 Terauly St., Toronto Artistic Hair Creations . Harpley, D.M. Imperial Wigs Jan Wig Studio White's Hair Goods Buitish Columbia: Continental Hairgoods Ltd. 1131 Richard St., Vancouver 825 Granville St., Vancouver 712 Robson St., Vancouver Hanson Hair Goods.....

Name

Location

Model and Pattern Manufacturers

Quebec:

Allied Marker (Canada) Ltd. Allied Marker (Canada) Ltd.
Argos Engraving Ltd.
Beliveau Woodwork Reg'd.
Belleville Woodwork Inc.
Bergeron, Adélard
Canadian Shoe Pattern Co.
Chapdelaine, Phill, Enr.
Chaicauguay Pattern & Foundry Co, Ltd.
Crepin Shoe Patterns
Eastern Pattern & Model Makers Reg'd.
Electromould Engineering Reg'd.
Fidelity Models Eastern Pattern & Model Makers Reg'd.

Electromould Engineering Reg'd.
Fidelity Models
Home Plastics Inc.
General Pattern & Woodworking Co. Ltd.
International Pattern Works
Joliette Pattern Works Ge'd
Laflamme, A. Ltée
LaSalle Plastic Moulds Inc.
M.G. Pattern Works Co. Inc.
MacShrier Reg'd.
Marcil Pattern Shop Inc.
Modern Woodcraft
Moules & Matrices de Précision Inc.
National Shoe Patterns Ltd.
Plastic Services & Dies Inc.
Sabourin, Camille
Standard Pattern Works Reg'd.
Tribault, Irène
Western Pattern Works Inc. 5550 Fullum St., Montreal
870 Devonshire Rd., Greenfield Park
Rock Forest
2049, ave. des Erables, Plessisville
142, rue Carillon, Québec
2491 Demontigny St. E., Montreal
1435, rue St-Alexandre, Montréal
Ste-Philomène
279, rue de l'Etoile, Laval-des-Rapides
2385 Jeanne D'Arc St., Montreal
4265 St. Catherine St. W., Montreal
2955, rue Cartier, St-Hyacinthe
5701 Côte St-Paul Rd., Montreal
4481 Pranchère St., Montreal
1485 Dugas St., Joliette
472, rue St-Henri, Montreal
1162-37th St., Ville St. Michel
4585 de Laroche St., Montreal
1449 St. Alexander St., Montreal
10223, boul St-Laurent, Montreal
10223, boul St-Laurent, Montreal
2000, rue Lavoisier, Sle-Poy
4201, rue Ontario-est, Montreal
2000 St. James St. W., Montreal
3555 boul. Métropolitain, ville St-Michel
267 Bérard St., Montreal
St-Damien
217 Young St., Montreal 3 St-Damien 217 Young St., Montreal 3

Ontario:

Accurate Mould Co. Ltd.
Adroit Moulds
Akromold (Goderich) Ltd.
Anderson, A.G. Ltd.
Anderson, A.G. Ltd.
Argus Mould & Tool Co. Ltd.
Atlas Pattern Works Ltd.
Brown Pattern Works Ltd.
Brown Pattern Works
Butterick Co. Inc., The
Canada Pattern & Plastics Mfg. Ltd.
Center Tool & Mold Co. Ltd.
Composite Form
Crossley Patterns Ltd.
Custom Pattern Works
Davan Scale Models
Dominion Pattern Works
Dominion Pattern Works
Dot Pattern & Model Works Ltd., The
Double M. Die Company
Dundas Pattern Co.
Expert Pattern Works
Fidelity Models & Displays Ltd.
Frontier Pattern Works
Fidelity Models & Displays Ltd.
Frontier Pattern Works
Gudgeon Bros. Ltd.
Gudgeon Bros. Ltd.
Harvier Thompson & Steven Waring Ltd. Accurate Mould Co. Ltd. Fidelity Models & Displays Ltd.
Frontier Pattern Works Ltd.
Golden Mile Pattern Works
Gudgeon Bros. Ltd.
Harvier Thompson & Steven Waring Ltd.
Hego Mould Co.
Hy-Du-Plast Tool & Pattern Co. Ltd.
Industrial Matchplate Co.
Industrial Matchplate Co.
Industrial Prototypes
J. & J. Tool and Mold Ltd.
Jones Pattern Co. Ltd.
Jones Pattern Co. Ltd.
Jones Pattern Co. Ltd.
Jones Pattern Co. Ltd.
McAlpine Pattern Works
Master Pattern Works
Master Pattern Ltd.
Modern Pattern Works Ltd.
Moris Patterns Ltd.
New Standard Pattern Works
Oshawa Pattern & Model Ltd.
Pattern Engineering Co.
Pattern Malchplate Co. Ltd.
Precision Pattern Works Ltd.
Precision Pattern Works Ltd.
Precision Pattern Works Ltd.
Price, John Pattern Maker
Quality Patterns
Quality Patterns
Guality Pattern Works
Smith, Donald J. Wood and Metal Patterns
Smiths Falls Pattern Works
Star Tools Ltd.
Steel Dies & Moulds Ltd.

76 McCulloch Ave., Rexdale
9 Golden Gate Court, Scarborough
Gambridge St., Goderich
3040 Osler St., London
1 A Thora Ave., Scarborough
2714 Meighen Rd., Windoc
2547 Doly Place, Windoc
2547 Doly Place, Windoc
258 Evans Ave., Toronto
14 Verral Ave., Toronto
15 Verral Ave., Windoc
108 Weitington St. W., Toronto
176 Princess St., Orillia
16 Elrose Ave., Weston
39 McMurrich St., Toronto
176 Princess St., Hamilton
120 Mack Ave., Scarborough
67 Lloyd St., Hamilton
145 Columbia St. W., Waterloo
Head St., Dundas
125 Wendell Ave., Weston
1460 Don Mills Rd., Don Mills
2545 Doty Place, Windsor
57 Crockford Blvd. Scarborough
Sub. 18 Industrial Rd., London
1 Niagara St., Toronto 2B
104 Kenhar Dr., Weston
100 Crockford Blvd., Scarborough
450 Cumberland Ave., Hamilton
18 Six Point Rd., Toronto
195 Westcott Rd., Windsor
450 Cumberland Ave., Hamilton
18 Six Point Rd., Toronto
191 King St. E., Kitchener
2276 Frederica St., Nlagara Falls
Kingston Rd. W., Oshawa
84 Ontario St., Toronto 2
1196 Westcott Rd., Windsor
25 Civic Rd., Scarborough
42 Alice St., Brantford
56 Esplanade St. E., Toronto 1
Whitby
241 Ottawa St. S., Kitchener
1646-8 Keele St., Toronto
129 Faicon St., London
145 Oakdale Rd., Downsview
486 Grays Rd., Hamilton
Ingersoil
9 Woodycrest Dr., Guelph
80 Asher St., Welland Ingersoil
9 Woodycrest Dr., Guelph 80 Asher St., Welland 9 Woodycrest Dr., Guelph Brantford Lombard St., Smiths Falls 15 Mobile Dr., Toronto 3900 Walker Rd., Windsor 43 Raleigh Ave., Scarborough

Name Location Model and Pattern Manufacturers - Concluded Ontario - Concluded: 167 Simcoe St., E., Hamilton 7 Colborne St., Galt 4 Gilead Place, Toronto 151 Lucan St., Waterloo 115 Tycos Dr., Toronto 19 88 Lynvalley Cres., Scarborough 411 Niagara St., St. Catharines Stellar Pattern & Machine Works Stephens Pattern Works Ltd. Toronto Pattern Works Ltd. Winnipeg Pattern & Model Works 287 Laura St., Winnipeg 2 Pattern-Model-Furniture 11011 - 84th St., Edmonton British Columbia: 841 Royal Ave., New Westminster 1000 Parker St., Vancouver 6 638 A Pembroke St., Victoria 1099 West 6th Ave., Vancouver 1627 Garden Ave., Vancouver 20 Jackson Ave., Vancouver 222 Woodland Dr., Vancouver Adanac Pattern Shop Ltd. Fullerton Pattern Shop Hutchinson Pattern Shop Industrial Pattern Works Lindsay Models & Metalcrafts Ltd. Maple Leaf Pattern Works Ltd. West Coast Pattern Shop Smokers' Supplies Manufacturers Quebec: 234½, rue Anna, Québec 7825 Outremont Ave., Montreal 15 916, rue Dosquet, Ste-Foy 22 Lake St., Huntington 92, rue St-Louis, Terrebonne Bélanger & Frère Enr.
Cesari, Frank
Paradis & Paradis Enr.
Sunday Coh Pipe of Canada Superior Production . Brigham Pipes Ltd.
Canadian Chenille Co. Ltd.
Cuno Lighter Co. Ltd.
Ronson Products of Canada Ltd.
Aippo Mfg. Co. of Canada Ltd. 121 King St. W., Toronto 310 Spadina Ave., Toronto 2B 938 Walker Rd., Windson 110 Ronson Drive, Rexdale 2158 Allen Ave., Niagara Falls British Columbia: Canadian Briar Pipes Ltd. 10435 King Geo. Highway, Whalley Stamp and Stencil (Rubber and Metal) Manufacturers Nova Scotia: Esplanade St., Sydney 38 Argyle St., Halifax 400 St. James St. W., Montreal
651 Notre Dame St. W., Montreal
1187 Bleury St., Montreal
746, rue Racine, Québec
455, rue St-Sulpice, Montreal
4800 Decarie Blvd., Montreal
1015 Bleury St., Montreal
9725, rue Tolhurst, Montreal
2 Larochelle Ave., Levis
8815 Lajeunesse St., Montreal
7015, rue Drolet, Montreal
906, rue Demontigny-est, Montreal
4375 Iberville St., Montreal
4375 Iberville St., Montreal
4378 Harley Ave., Montreal
44 Lagauchetière St. W., Montreal
6555, boul, Métropolitan-est, Montreal
687 St. Paul St. W., Montreal Quehec: A. Accelerate Engraver
Armstrong, W.D. & Co. Ltd.
Art Rubber Stamps Mfg. Co.
Aube, Lucien
Derome, A. & Cie Enr.
Dismas Society Dominion Marking Devices Ltd. Estampe Larex Enr. Estampe Larex Enr.
General Engraving Inc.
Hayes Stamp & Stecil Reg'd.
Larin Engraving Ltd.
Le Graveur Roger
London Stamp & Stencil Co. Ltd.
Markrite of Canada Inc.
Montreal Marking Devices Ltd.
Montreal Rubber Stamps Reg'd.
Montreal Stencil Works Ltd.
Walker & Campbell 120 Church St., Toronto
8 George St., Hamilton
23 Scott St., Toronto
134 Richmond St. W., Toronto
74 Dundas St. E., Toronto 2
377 Brant St., Burlington
2612 St. Clair Ave, W., Toronto
24 McGee St., Toronto 8
151 Birge St., Hamilton
136 Ferry St., Windsor
2206 Gerrard St. E., Toronto Art Stamp & Seal Co.
Barnard Stamp & Stencil Ltd. Barthaw, Wm. L. Bernard Cairns Ltd. Rernard Cairns Ltd.

Canada Stamp & Stencil Co. Ltd.

Cornet Engraving Co.

Delta Engravers Ltd.

Dominion Name Plates Ltd.

Inbree Industries Ltd.

Ssex Stamp Co. Ltd.

Etched Metal Plate Ltd.

Name Location

Stamp and Stencii (Rubber and Mo	etai) Manufacturers - Concluded
Ontario - Concluded:	
Hamilton Match Plate Co. Hrab, John Mfg. Ltd. London Stamp & Stencil (Ontario) Ltd. Mack, C.W. Co. Ltd. Mack, P.R. & Son Ltd. Metro Rubber Stamp Mfg. Ontario Stamp & Printing Co. Ottawa Rubber Stamp & Engraving Ltd. Patterson & Heward Pritchard Andrews Co. Ltd., The Stanley Manufacturing Co. Ltd., The Sterling Marking Products Ltd. Superior Craftsmen Rubber Plates Ltd. Super-Service Rubber Plate Co. Ltd. Superme Rubber Stamp Co. Thistie Rubber Type Works Toronto Name Plate & Mfg. Co. Ltd. Trans Canada Stamp & Marking Devices Ltd. Warwick Marking Products Ltd. Wright Rubber Stamp Co.	265 Lottridge St., Hamilton 14 Jeavons Ave., Scarborough 496 Gilbert Ave., Toronto 86 Richmond St. E., Toronto 21 Adelaide St. W., Toronto 600 Bay St., Toronto 362 Bathurst St., Toronto 44 Byward Market Sq., Ottawa 319 King St. W., Toronto 264 Sparks St., Ottawa 230 Bartley Drive, Toronto 74 Carling St. W., London 18 Haymarket St., Hamilton 66 Fraser St., Port Colborne 1452 Bloor St. W., Toronto Sombra 35 Eix Points Rd., Toronto 18137 Church St., Toronto 1034 Pape Ave., Toronto 482 Belmont Ave. W., Kitchener 130 Pearl St., Toronto 4
Manitoba:	
Bromilow, George & Son Maple Leaf Stamp & Stencil Ltd. Manitoba Stencil & Stamp Works Ltd.	322 Donald St., Winnipeg 470 Main St., Winnipeg 494½ Main St., Winnipeg
Saskatchewan;	
O.K. Marking Devices Ltd. Rose Marking Devices Ltd.	Hamilton St., Regina 172-1st Ave. N., Saskatoon
Alberta:	
Acme Stamp & Dist, Ltd. Alberta Stamp & Marking Co. Calgary Stamp & Stencil (1963) Ltd. Edmonton Rubber Stamp Co. Ltd., The Joel's Rubber Stamp Co. — Div. of Joel's Locksmith Ltd.	139A - 16th Ave. N.E., Caignay 10466 - 82nd Ave., Edmonton 522 - 6th Ave., S.W., Caignay 10127 - 102nd St. S., Edmonton 9658B Jasper Ave., Edmonton
British Columbia:	
British Columbia Stamp Works Ltd. Craftsman Stamp Works Hewith, George H. Co. Ltd., The Smith Marking Devices Ltd. Superior Stamp & Stencil Co. Ltd. Western Stamp Works	581 Richards St., Vancouver 9047 Hudson St., Vancouver 944 Richards St., Vancouver 15 East Broadway, Vancouver 10 1618 East Hastings St., Vancouver 6 346 West Broadway, Vancouver 10

Statuary, Art Goods, Regalia and Novelty Manufacturers

Q			

Audet, Rosaire Enr.
Artisanat Renel Enr.
Badge & Specialty Co. Ltd.
Bargone, Richie Jr.
Barsetti, A & Manucci Inc.
Basillières, Gérard Inc.
Berard Decor
Canadian Handicraft & Fur Mfg. Ltd.
Cathedrai Studio Ltd.
Cheron, Raymond
Chez Théodore Enr.
De Passillé – Sylvestre
Dini, E. et Cle
Edwin C. Ford Reg'd.
Fabrico Ltée
For-Ever Industries Ltd.
Gagmon, Jos. & Fils Inc.
Guardo, J. Statuary Reg'd.
Hungarian Art Studio
Industries Seminaro Industries Reg'd.
Kerner, D.M.
Labranche, Adrien
Luxor Novelly Co.
Moncel, J.P.
Perriet, Louis
Petrucci, Paul Enr.
Peirucci & Carli
Prévost, Adélard Inc.
Unique Art Inc.
Vacl, F.M. Mfg. Co. Ltd.
Willco Industries Ltd.

45, rue Lessard, Loretteville
8711 - 8ème ave., Ville St-Michel
389 St. Paul St. W., Montreal 1
642, rue St-Joseph, Lauzon
381 - 2ème rue, Québec
305 ouest, rue Port-Royal, Montreal
1860 Piessis St., Montreal
175 Windsor St., Montreal
175 Windsor St., Montreal
2260, boul. Perrot, Isle Perrot-Sud
574, rue Pére Grenier, Québec
Ste-Adèle-en-Haut
115 St.-Zotique St. W., Montreal
1191 Union Ave., Montreal
1191 Union Ave., Montreal
1191 Union Ave., Montreal
10145 London St., Montreal N.
St-Jean-Port-Joil
963 Rachel St. E., Montreal
1071 St. Lawrence Blvd., Montreal
329 Assomption St., Sherbrooke
2015 Mountain St., Montreal
336, Du-Pont St., Quebec
83 Rachel St., Montreal
37 Notre Dame St. W., Montreal
41, rue Charlevoix, St-Hilbert
180, rue Wolfe, Montrial
1180, rue Wolfe, Montrial
1180 rue Wolfe, Montrial

List of Establishments classified to This Industry, 1964 - Continued Name Location Statuary, Art Goods, Regalia and Novelty Manufacturers - Concluded 609 King St. W., Toronto
410 Oakwood Ave., Toronto 10
5734 Yonge St., Willowdale
37 Front St. E., Toronto
474 Bathurst St., Toronto
69 Pape Ave., Toronto Plckering
R.R. No. 2, (Scarborough-Pickering Town Line)
115 Scarsdale Rd., Don Mills
1455 Dundas St. W., Toronto
260, boul. St-Joseph, Orléans
21 Apex Rd., Toronto
07illa
12 Ossington Ave., Toronto 3
84 Elm St., Toronto 2
1315 Queen St. E., Toronto
180 Pearl St., Toronto
180 Pearl St., Toronto
1855 King St. W., Toronto 2B
461 Dundas St. N., Oakwile
112 Duke St. Toronto
18 Lennox St., Toronto
18 Lennox St., Toronto
19 Lembard St., Toronto
431 Dundas St. E., Toronto
431 Dundas St. E., Toronto
495 King St. W., Toronto
29 Stewart St., Toronto
195 Sandy Beach Rd., Pickering
666 King St. W., Toronto
1250 Acton Ave., Downsview
Louisa St., Tweed
7 Florence St., Barrie
21 Emery St. W., London
41 Victoria St. Lane, Toronto
282 Davenport Rd., Toronto Ontario: Amada Productions Ambrose Kent & Sons Ltd.
Allied Roll Leaf Markers Ltd. Allied Roll Leaf Markers Ltd.
Astralite Limited
Baker, C.F. & Son Ltd.
Balmer, Chas. F. & Co. Ltd.
Beaver Dek Supplies
Bellastra Products Ltd.
Canadian Art Statuary
Clerica Industries
Coronet Party Favour Co. Clerica Industries
Coronet Party Favour Co.
Croft, Fern
Danesi Art Co.
Dominion Regalia Ltd.
Fantasy Copperware of Canada Ltd.
Home Leather Kraft Co. Ltd.
Howard Bros. Co. Ltd.
Illingworth Art Creations
Kenmore Snow Products Ltd.
Kook, J. Mfg. Co.
Lima Novelties
Manlcraft Displays Ltd.
Marhlelike Products Ltd.
Modern Statuary & Novelty Co.
Morgese, Soriano Co., Ltd.
Nakamura, Geo. H. and Clearmount
Plitz, G. Co. Ltd.
P.M. Display Forns
Ribbon Craft
Shear Display & Design Ltd.
Sinclair Bros.
Steingard Picture Co. Sinciair Bros. Steingard Picture Co. Stewart Novelty Co. Toronto Gold & Silver Stamping Co. Trevelyan Mfg. Co. 1560 St. Jame St., Winnipeg 111 Lombard Ave., Winnipeg 2 109 Pioneer Ave., Winnipeg 1 595 Jackson Ave., Winnipeg McAilister Regalia Ltd. ... Alberta: Dolphin Mfg. Co. 20 Mulr Dr., St. Albert British Columbia: 3438 Commercial Dr., Vancouver 12 29791 Silverdale Rd., Mission City R.R. #3, Ladner 4835 College Highroad, Vancouver 8 45790 Ford St., Sardls Burrows Displays .. David Stuart Co. Rogers, F.E. Western Ornaments ... Witco Products Ltd. Umbrella Manufacturers Quebec: 395 Beaumont Ave. W., Montreal 736 Notre Dame St. W., Montreal 1 8765 Park Ave., Montreal 11 3981 St. Lawrence Blvd., Montreal 205 Richmond St. W., Toronto Atias Umbrella Mfg. Ltd. . British Columbia: 72 West Cordova St., Vancouver 4 259 E. Cordova St., Vancouver 812 West Pender St., Vancouver Other Miscellaneous Industries Qu

rince Edward Island:	
Hickey & Nicholson Tobacco Co, Ltd.	118 Prince St., Charlottetown
Quebec:	
Atlantls Aquarium & Engineering Supply Canadian Precision Stampings Ltd. Caylord Products of Canada Ltd. Lapenco Ltd. Lash, E. Co. Produits Yamska Inc. Meyco Products Co. Milloy, M. & Sons Ltd.	1596, rue St-Hubert, Montréal 450 Port Royal W., Montreal 2035 rue Ste-Anne. St-Hyacinthe 77 Vitre St. W. Montreal 433 St-Martin St., Montreal 9500 St. Lawrence Blvd., Montreal St-Ours 740 St-Maurice St., Montreal 3 5578 Hadley St., Montreal 20

Location Name

Other Miscellaneous Industries - Concluded

Quebec - Concluded:

Neptune Machine Shop
New Castle Products (Canada) Ltd.
Pick, Fred L.
Ribbon Fabrics Inc.
Robb, Jos. & Co. Ltd.
Solo Products Limited
Torrington Co. Ltd., The
Tye-Sil Corp. Ltd. Variety Findings (Universal Associates Ltd.) 7519A Boyer St., Montreal 199 Upper Edison Ave., St. Lambert 50 Rolland Ave., Ville St-Plerre 7901 Henri Bourassa Blyd. E., Montreal 1820 Gilford St., Montreal 1820 Gilford St., Bedford 7389-17th Ave., Ville St-Michel 8750-8th Ave., Ville St-Michel

Ontario:

Acro Gasket Industries Ltd.
Anderson Smith, J. Co, Ltd.
Andrew Wilson Displays
Arrow Case Mfg. Co. Ltd.
Canadian Gasket Co. Ltd.
Chicago Rawhide Products Canada Ltd.
Crane Packing Co. Ltd.
Delong Scovill Ltd.
Del Products
Delroit Gasket & Mfg. (Canada) Ltd.
Dominion Gasket & Mfg. (Canada) Ltd.
Garfinkel, Louis & Co. Ltd.
Garfinkel, Louis & Co. Ltd.
Garfinkel, Louis & Co. Ltd.
Humane Pest-Alds
JB & D Co. Ltd.
Lynn Sales Co.
Martin Electric Ltd.
Nelson Industries
Ontario Fireplace Co.
Onyx & Marble Ltd.
Paramount Gasket Co. Ltd.
Rand Specialties
Roby Industries of Canada Ltd.
Signifier Co. Rand Specialties
Roby Industries of Canada Ltd.
Signifier Co.
Small Fibre Stamping Ltd.
Spendid Novelty Co. Ltd.
Stakecraft Ltd.
Tuffy of Canada Ltd.
Victor Manufacturing & Gasket Co. of Canada Ltd., The
Wasson & Fried Co.
Weber Costello of Canada Ltd. 19 Shaft Rd., Rexdale
King & Beaver Sts., Newcastle
4 Clinton Place, Toronto
11 Dublin St., Toronto 4
505 Central Ave., Fort Erie
Park Rd. & Henry St., Brantford
617 Parkdale Ave., N., Hamilton
Wellington St. N., St., Marys
8 Church St., Huntsville
366 Centre St., Petrolia
2 Scarlett Rd., Toronto 9
298 Murray St., Brantford
105 Tycos Drive, Toronto
66 Jutland Rd., Etobicoke
257 Broadview Ave., Toronto
66 Jutland Rd., Etobicoke
257 Merkhay, Unionville
253 Merton St., Toronto
Progress Ave., Scarborough
85 Nantucket Blyd., Scarborough
12 Lepage Court, Downsview
319 Howland Ave., Toronto
37 Wendell Ave., Weston
Richmond Hill
31 Jutland Rd., Toronto
18 117½ Harthly St., Brockville
31 Upton Rd., Scarborough
915 Dupont St., Toronto
10 Austin Crescent, Toronto
10 Austin Crescent, Toronto
15 Victor Drive & Chester St., St. Topola
157 Ingram Dr., Toronto 15

Alberta:

Prudham Building Specialties Ltd.

7915 - 104th St., Edmonton

British Columbia:

Black Tusk Tobacco Co. Ltd. Parry Dial & Nameplate

171 W. 1st St., North Vancouver 6562 Doman St., Vancouver 16

CONCEPTS AND DEFINITIONS

Census of Manufactures

General

The Census of Manufactures is an annual mail survey covering Canada's Manufacturing Industries. It is based on the Standard Classification of Industries and full details concerning the system may be found in the Standard Industrial Classification manual, Catalogue No. 12-501 which is available from the Queen's Printer or the Dominion Bureau of Statistics. In summary, the Classification as it relates to the manufacturing industries provides for a breakdown into 140 industries arranged in 20 major industry groups. Of the 140 (3 digit) industries, 18 are further broken down into 56 (4 digit) sub classes. At the Canada level, principal statistics are collected and compiled for 176 separate industries. They cannot all be published separately by province, however, because of the confidential nature of the data in certain provinces.

The reporting unit for the Census is designated as the establishment (see definition of "Establishment" in following section) and a return is requested from every establishment classified to a manufacturing industry. Although respondents are required to submit reports covering the calendar year, financial year reports other than the calendar year are accepted in instances where respondents find it impossible to supply calendar year data from accounting records. When an establishment is operated for only part of a year a report is required covering the period of operation.

There are four different questionnaires used in the Census of Manufactures; (a) short form (b) long form (c) head office questionnaire and (d) commodity questionnaire. The short and long forms are used to obtain principal statistics and commodities shipped from establishments classified to manufacturing industries and differ only in the amount of detail requested. The short form is a single-sheet questionnaire sent to small manufacturers generally reporting shipments of less than \$100,000; this cut-off, however, varies somewhat between industries. The head office questionnaire is generally used for company head offices and/or auxiliary units separately located from the manufacturing establishment(s), (see following notes on Head offices and auxiliary units). The Commodity questionnaire is used to survey certain establishments which are coded (on the basis of their principal activity) to industries other than manufacturing in the Standard Industrial Classification system, but which undertake some manufacturing as a subsidiary activity. This single-sheet questionnaire is designed to collect information on the quantity and value of goods of own manufacture shipped by such establishments in order to achieve full coverage of domestically manufactured commodities (see the following note under Shipments).

fine results of the Canada are presented in some 140 publications. In addition to these annual industry publications there are annual summary reports for Canada and the provinces and special reports giving principal statistics by detailed geographic areas, by type of ownership and size of establishment. A special annual report covering the shipments of all manufactured commodities arranged in alphabetical order is also published.

Since 1960 the following major changes have been implemented in the Census of Manufactures: (a) a revised Standard Industrial Classification (b) a new establishment definition and (c) an extension of the establishment definition to cover the non-manufacturing activities of manufacturing establishments. The statistics presented in the various 1963 reports reflect the complete implementation of these changes and enable comparisons to be made with the years 1961 and 1962. For a complete description of the procedures followed in establishing the revised series, reference should be made to the Explanatory Notes included in the 1960, 1961 and 1962 industry publications. The statistical framework within which the Census of Manufactures is now carried out is based on the following concepts and definitions which have been developed as part of a general programme to achieve a fully integrated system of economic statistics

Establishment

A manufacturing establishment is typically a factory, mill or plant principally engaged in manufacturing activities. The majority of such establishments are firms but many firms have more than one establishment. Such firms are requested to submit a separate Census of Manufactures report for each manufacturing establishment which can meet the reporting requirements embodied in the following definition of the "establishment":

"The smallest unit which is a separate operating entity capable of reporting the following principal statistics:

Materials and supplies used Goods purchased for resale as such Fuel and power consumed Number of employees and salaries and wages Man-hours worked and paid Inventories Shipments or sales."

Each establishment is required to report on all the activities carried out within it's accounting boundaries (except income from investments such as rent, interest and dividends) and data on the different activities (manufacturing, trading in goods not of own manufacture, construction by own labour

force, revenue from services, etc.) are requested to be reported separately. It should be noted that the statistics for separate activities are not completely consistent since some respondents cannot distinguish, in their records, materials, shipments and inventories relating solely to their own manufacturing activities. For example, inventory of goods purchased for re-sale may not be distinguishable from inventory of own manufactured goods. Complete consistency, therefore, can be obtained only at the "all operations" (total activity) level and for studies or statistical measures requiring accurate coordinated data, the "total" statistics should be used.

The number of establishments represents the number of operating units that are principally engaged in the activities of the manufacturing industries to which they have been classified. These units do not necessarily represent the total number engaged in the production of a commodity mainly produced in a certain industry. Some commodities are produced as secondary products in other manufacturing and non-manufacturing industries. It should be noted that head offices and auxiliary units which are surveyed separately are not included in the establishment count, (see following notes on head offices and auxiliary units).

Head Offices and Auxiliary Units

All head offices and auxiliary units of companies classified to the manufacturing industries such as sales offices, administrative offices, warehouses, laboratories, etc. are now surveyed as part of the Census of Manufactures.

These head offices and auxiliary units are either included in an establishment report or are surveyed by means of the head office questionnaire. The former is the most common case where a single establishment firm has its executive personnel, sales office, etc. located at the site of the manufacturing plant (establishment). The special head office questionnaire is generally used where a firm, regardless of the number of establishments, has separately located offices or auxiliary units. Such offices or units do not constitute establishments within the Census of Manufactures as they do not normally generate operational revenues, but give rise only to costs of operations (mainly salaries and wages) which are automatically included in the value of shipments or sales. Although not considered as establishments, and hence, not included in the "establishment" count for an industry, the operational costs are reflected in either the "Industry" statistics (3 or 4 digit level) or the "Major group" statistics (2 digit level) according to the following rules:

- (a) In the case of single establishment firms, statistics for separately located offices and units are classified to the same industry (3 or 4 digit) as the establishment;
- (b) In the case of multi-establishment firms, the statistics for such offices and units are coded to the same industry as the establishments of the firm, when all establishments are in the same industry (3 or 4 digit). When establishments of

such firms are coded (1) to different industries within a major group, (2) to industries in different major groups or (3) to industries in different divisions of the Standard Industrial Classification, then the statistics are included in the major group totals (2 digit level) in which the major part of the company's operations are classified. Although this may result in some distortion of major group statistics in the case of (2) and (3) the statistics at the industry (3 or 4 digit) level in all cases will be left free of these company-wide data.

Employees

(a) Production and related workers — Manufacturing activities

In addition to those engaged in production and assembling activities, they include those employed in storing, inspecting, handling, packing, warehousing, etc. They also include employees engaged in maintenance, repair, janitorial and watchman services and line supervisors (working foremen) engaged in similar work to that of the employees they supervise. For those establishments reporting on the "long" form, production and related workers engaged in manufacturing activity are reported as those receiving pay during the last pay period of each month, an average for the year being obtained by summing the monthly figures and dividing by 12. This procedure is followed even though the establishment did not operate in all months in order to arrive at equivalent annual full-time employment. The numbers are somewhat affected by turnover, in that employment is overstated when an employee changes employment during a pay period. In the case of those establishments reporting on the "short" form, respondents are requested to report average annual figures. The man-hours of production and related workers in manufacturing activity represent total man-hours paid (total hours at work during the calendar year plus hours not worked but nevertheless paid for, such as paid vacations, sick leave, statutory holidays, etc.). Data on man-hours are not collected from establishments reporting on the short form. Man-hours for these establishments are estimated on the basis of ratios derived from the 1958 census. During this census all establishments reported on the long form. In reporting overtime hours, respondents are requested to report only hours actually at work. It should be noted that the division of hours paid into production and related workers payrolls results in average hourly earnings and does not represent hourly wage rates which are collected and published by the Department of Labour and which are based on selected occupations.

(b) Production and related workers — Non-manufacturing activities

Such employees include those on manufacturing establishments' payrolls engaged in activities such as construction undertaken for the use of these establishments, some outside piece-workers employed in certain industries, logging employees who are reported as part of a sawmilling establishment and any other production workers who are not engaged in manufacturing-type operations.

(c) Administrative and office employees

This category includes all executive and supervisory officials such as presidents, vicepresidents, comptrollers, secretaries, treasurers, etc., together with managers, professional, technical and research employees, superintendents and factory supervisors above the line supervisor or working foreman level, and clerical staffs. Also included are employees in activities such as advertising. credit collections, purchasing, personnel, legal, medical, etc. It should be noted that prior to 1961 this category also included working owners and partners. Also included in this category are employees located at head offices or auxiliary units separately located from the establishment; these are generally included in the figures for the province in which they are located according to the rules outlined under "Head offices and auxiliary units" above.

(d) Sales and distribution workers

This category includes office personnel whose salaries are charged to selling expense, travelling salesmen, driver salesmen, truckdrivers and their helpers, etc. It may also include some sales employees who are reported as part of a manufacturing establishment but are not working at the establishment's location. These are generally broken down by province in cases where more than 15 employees are involved in any one province. The figures exclude persons working on a commission basis who are not considered regular employees of the establishment.

(e) Total Employees

This total comprises the foregoing categories including employees located at separately located head offices and auxiliary units. The numbers of employees included under categories (b), (c) and (d) are reported in the form of annual averages and represent as closely as possible full time employment; adjustments are made when reported figures indicate the existence of part time or seasonal employment. In all the above categories, figures on employment refer to the calendar year whether or not other establishment statistics can only be reported on a fiscal year other than the calendar year.

Working Owners or Partners

These are not now included in the statistics of employees and salaries and wages. There is some duplication in numbers when a person owns more than one establishment and is reported as a working owner on each Census return. Withdrawals of working owners are defined as amounts withdrawn by owners or partners for normal living expenses excluding withdrawals for payment of income tax.

Salaries and Wages

Salaries and wages refer to gross earnings of imployees before deductions for income tax and imployees contributions to social services such as ickness, accident and unemployment insurance, pensions, etc. They include all salaries, wages.

bonuses, profits shared with employees, the value of room and board where provided, commissions (paid to regular employees only) as well as any other allowance forming part of the worker's earnings. Payments for over-time are included. Figures on salaries and wages refer to the calendar year.

Fuel and Electricity

Figures for fuel refer to amounts actually used (including fuel used in cars, trucks, locomotives, etc.), not to purchases unless the quantities are substantially the same. Any fuel and electricity produced by establishments for internal consumption are not included in the total cost. Values represent laid down cost at the establishment including freight, duty, etc. Although fuel and electricity used is considered part of manufacturing activity it should be noted that it also includes relatively small amounts used in non-manufacturing activities since these cannot be reported separately.

Materials and Supplies

(a) Manufacturing activities

Figures represent quantities and laid down cost values, at the establishment, of materials, supplies and purchased components owned and used during the year in manufacturing activities and related processes. These statistics represent only commodity items or physical goods (cost of services or overhead charges such as advertising, insurance, depreciation, etc. are not included) whether purchased from others or received as transfers (in the form of materials, components or semi-processed goods) from other establishments of the reporting company, Included are maintenance and repair supplies not chargeable to fixed assets accounts and any amounts charged by other establishments for work done on materials owned by the reporting establishment. Cost of repairs or maintenance done by outside contractors and cost of returnable containers are not included.

(b) Non-manufacturing activities

1. Purchases for re-sale as such

Figures represent cost of materials or products purchased from others by the reporting establishment (or received as transfers from other establishments of the reporting company) for re-sale as such in the same condition as purchased. Included are any finished products received on consignment from other countries.

2. Other materials and supplies used

Figures represent the cost of materials and supplies, if any, used in new construction and in the production of machinery and equipment (for the use of the reporting establishment) by the establishment's own employees. Included are materials used for any capital repairs and alterations carried out by the establishment's employees. Amounts paid to outside contractors for construction and repair work are not included nor is the cost of

purchased machinery and equipment. Also included is the cost of office supplies not chargeable to fixed assets accounts and the cost of such other items of materials and supplies used as food, beverages and supplies for establishment-operated cafeterias and lunch counters, first aid and medical supplies, laboratory supplies, etc.

Shipments

(a) General

The figures represent revenue from all production, sales, services and related activities of reporting establishments with shipments valued in Canadian dollars at the point at which the establishment relinquishes control. The unsold portion at year end of consignment shipments in Canada is treated as inventory and not as shipments but all shipments to foreign countries for which the form B13 "Customs Canada Export Entry" has been completed, are treated as shipments.

In those industries where work on principal products extends over a relatively long period, (Fabricated Structural Metal Industry, Aircraft and Parts Manufacturers, Railroad Rolling Stock Industry and Shipbuilding and Repair Industry) the value of production rather than the value of shipments is recorded. There are certain establishments in other industries which also operate on a basis of progress payments. For these establishments, shipments are also adjusted to work put in place on the basis of the net change in progress payments over the year.

(b) Shipments of goods of own manufacture

These figures represent shipments of goods made from own materials either in the reporting establishments or by other manufacturers on the basis of a charge to the reporting establishments for work done. Included are revenue from repair and custom work, amounts received in payment for work done on materials owned by other establishments and the cost (book value) of any goods shipped on a rental basis.

All products and by-products of own manufacture shipped from the establishment are covered, including transfer shipments to sales outlets, distributing warehouses or to other manufacturing plants of the reporting firm, when such units are treated as separate establishments. The value of shipments are net of returned goods, discounts, returns, allowances, sales tax and excise taxes and duties, returnable containers and charges for outward transportation by common or contract carriers. Transportation or delivery expense incurred by the reporting establishment's own carriers are included.

Shipments of goods of own manufacture of establishments which are coded to some other division of the Standard Industrial Classification (on the basis of principal activity) but which are engaged in manufacturing as a subsidiary activity

are collected by means of the Commodity questionnaire referred to earlier. Such shipments together with shipments of goods of own manufacture of establishments forming the universe of manufacturing industries are compiled and recorded in the various industry publications.

(c) Shipments of goods not of own manufacture

These figures represent the net selling value at establishment (net of discounts, returns, allowances, sales taxes and excise duties and taxes and transportation charges by common or contract carriers) of all products or materials (including products transferred from other establishments of the reporting firm) sold as such in the same condition as purchased or received as transfers. For those industries which ship such goods on a rental basis, the value of shipments represents the book value of these goods. All sales of consignment goods from other countries are included.

(d) Other revenue

Figures represent the book value of fixed assets, if any, (new construction and machinery and equipment including major repairs, alterations, additions, modifications, installation and assembly work) produced during the year for the use of reporting establishments by the establishment's own employees and for which depreciation accounts are maintained, Included also are any revenues from the sale of electricity and from any operations performed by the establishment's own employees, such as revenue from goods produced or purchased for rental (the book value of such goods are included as part of shipments of goods of own manufacture or shipments of goods not of own manufacture), servicing revenues, commissions on sales (when not included in value of sales), revenue for companyoperated cafeterias and lunch counters and revenue from outside installation or construction work not related to the establishment's own products, sale of used materials (excluding sale of used fixed assets) research and development work, etc. As mentioned previously the figures do not include non-operating revenue such as rent, dividends, interest, etc.

Inventories

(a) Manufacturing activities

Values represent the book values of manufacturing inventory owned in Canada. Inventories held for which progress payments have been received are not included. Where progress payment accounts are maintained, the change in these accounts is treated as a net adjustment to shipments. Figures consist of inventory owned at the plant and at warehouses or selling outlets which are treated as extensions of establishments for the purpose of reporting shipments. Inventory owned in transit in Canada or on consignment in Canada is included. Goods shipped abroad and held in inventory are included in shipments. Opening inventories may differ from the closing inventories of the previous year because of changes in classification, the

receipt of revised data, the inclusion of new establishments and the removal of establishments which did not operate during the survey year.

(b) Non-manufacturing activities

Figures represent the book value of inventory of goods purchased for re-sale as such without further processing, owned by the reporting establishments and held at plants and at any warehouses or selling outlets which are treated as extensions of establishments. Other characteristics are the same as in (a) above.

Value Added

(a) By manufacturing activities

Figures are compiled by deducting the cost of manufacturing materials, supplies, etc. and fuel and electricity consumed from the (value of shipments of goods of own manufacture adjusted for changes in the value of inventories of finished goods and goods in process).

(b) By non-manufacturing activities

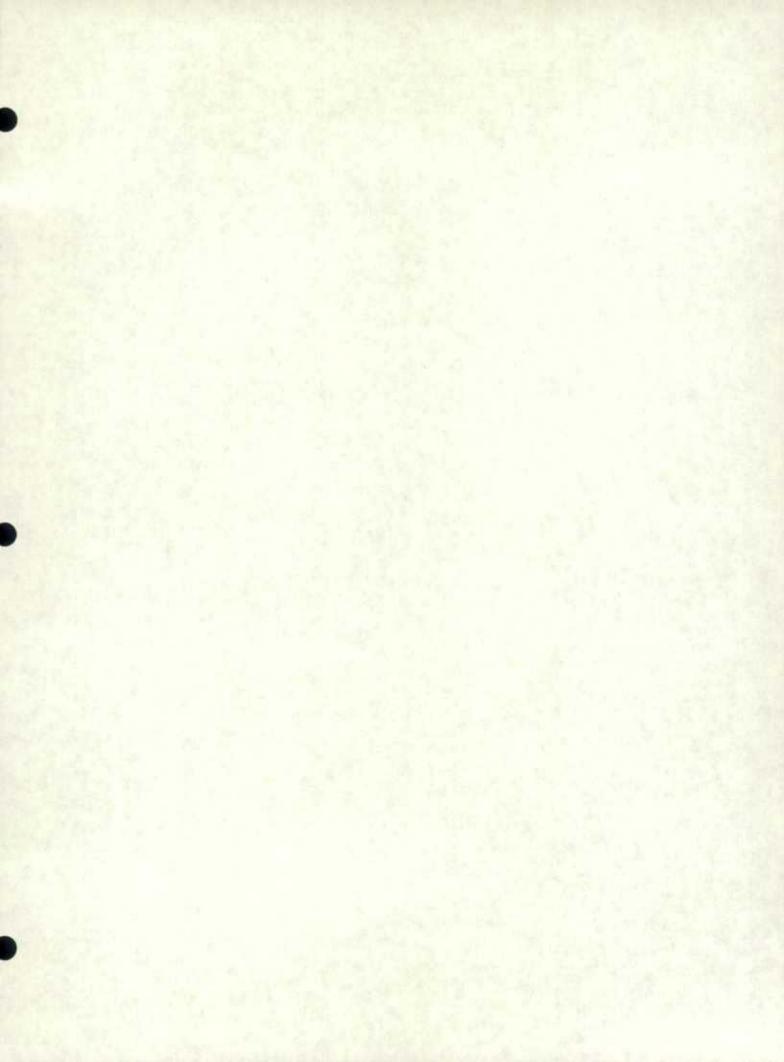
The figures are compiled by deducting the cost of goods purchased for re-sale (adjusted for changes in the value of inventories of goods pur-

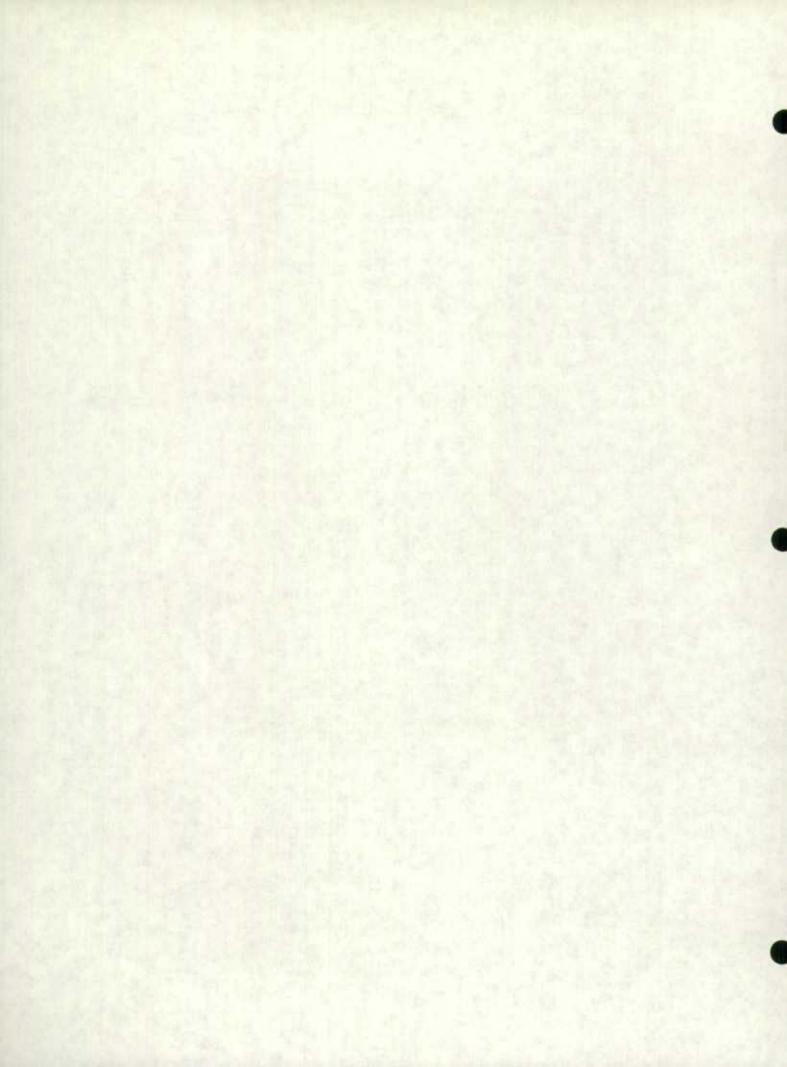
chased for re-sale) and the cost of non-manufacturing materials and supplies used from the value of shipments of goods not of own manufacture, plus other revenue.

(c) By Total activities

The figures consist of value added by manufacturing activities plus value added by non-manufacturing activities. This total value added figure may, in some cases, be less than value added by manufacturing activities as a result of expenditures associated with non-manufacturing exceeding revenues from such activities or because of a decrease in inventory of goods not of own manufacture exceeding the mark-up on the sale of such goods. "Value added" is sometimes referred to as net output or net production. However, to arrive at the National Accounts concept of net production, or Gross Domestic Product at "Factor cost" it would be necessary to subtract also the cost of advertising, insurance and other business expenses which are not collected as part of the annual Census of Manufactures. "Value added" figures for the primary industries, manufacturing and construction are published in DBS publication Catalogue No. 61-202, "Survey of Production".









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