

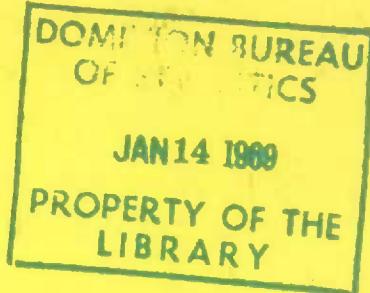
CATALOGUE No.

47-205

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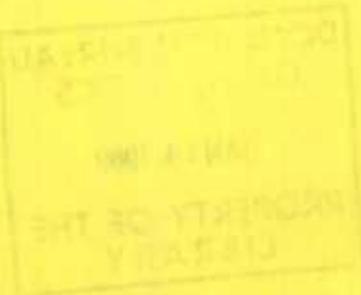
MISCELLANEOUS MANUFACTURING INDUSTRIES

1966

ANNUAL CENSUS
OF MANUFACTURES

This publication comprises those industries in Major Group 20 "Miscellaneous Industries" not published in separate reports.

DOMINION BUREAU OF STATISTICS



DOMINION BUREAU OF STATISTICS
Manufacturing and Primary Industries Division

MISCELLANEOUS MANUFACTURING INDUSTRIES

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INTRODUCTION

Under the revised Standard Industrial Classification, Major Group 20, "Miscellaneous Manufacturing Industries", comprises 26 industries. Sixteen of these 26 industries are published in ten separate reports as listed below:

<u>Catalogue number</u>	<u>Title</u>
47-201	Broom, Brush and Mop Industry
47-202	Button, Buckle and Fastener Industry
47-203	Musical Instrument and Sound Recording Industry
47-204	Sporting Goods and Toys and Games Industries (two industries)
47-206	Scientific and Professional Equipment Manufacturers (five industries)
47-207	Pen and Pencil and Typewriter Supplies Manufacturers (two industries)
47-208	Plastics Fabricators
47-209	Signs and Displays Industry
47-210	Venetian Blind Manufacturers
47-211	Jewellery and Silverware Manufacturers

The remaining ten industries of this group are shown in this report - Catalogue No. 47-205 - and treated separately as follow:

	Page
Artificial Flowers and Feathers Manufacturers	1
Artificial Ice Manufacturers	2
Candle Manufacturers	4
Fur Dressing and Dyeing Industry	5
Hair Goods Manufacturers	7
Model and Pattern Manufacturers	8
Stamp and Stencil (Rubber and Metal) Manufacturers	15
Statuary, Art Goods, Regalia and Novelty Manufacturers	22
Umbrella Manufacturers	24
Other Miscellaneous Industries	26

NOTE

The detailed "Concepts and Definitions" notes, usually carried each year, have been omitted from this 1966 report for reasons of economy. Reference to these notes may be had by consulting any 1965 report in this series. Failing this, a copy may be obtained free of charge upon application to the Manufacturing and Primary Industries Division of the Bureau.

SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:

- .. figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- P preliminary figures.
- R revised figures.
- x confidential to meet secrecy requirements of the Statistics Act.

ARTIFICIAL FLOWERS AND FEATHERS MANUFACTURERS, 1966
(S.I.C. 3984)

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing feathers, plumes and artificial flowers".

The 1966 shipments of goods of own manufacture by the industry are given in Table 2, whereas the 1965 and 1966 shipments of the main products of this industry by all industries are listed in Table 3.

A list of the establishments classified to the industry in the 1966 survey will be found at the end of this report.

TABLE 1. PRINCIPAL STATISTICS, 1961-66

Year and province	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.	'000			\$'000				\$'000				\$'000
<u>1961</u>													
Totals	32	317	568	632	21	974	2,628	1,704	18	77	455	1,020	1,963
<u>1962</u>													
Totals	33	227	451	506	19	738	2,273	1,504	17	61	351	794	1,593
<u>1963</u>													
Totals	34	227	445	546	18	1,009	2,665	1,628	20	78	321	801	1,738
<u>1964</u>													
Totals	30	197	388	514	23	991	2,272	1,290	17	68	240	720	1,519
<u>1965</u>													
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	14	113	216	315	10	767	1,506	734	5	24	147	479	883
Ontario	12	x	x	x	x	x	x	x	x	x	x	x	x
Manitoba	1	x	x	x	x	x	x	x	x	x	x	x	x
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta	-	-	-	-	-	-	-	-	-	-	-	-	-
British Columbia	-	-	-	-	-	-	-	-	-	-	-	-	-
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	27	187	377	517	18	1,080	2,399	1,299	12	45	235	724	1,473
<u>1966</u>													
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	12	110	208	328	12	884	1,676	792	4	23	145	518	975
Ontario	11	x	x	x	x	x	x	x	x	x	x	x	x
Manitoba	1	x	x	x	x	x	x	x	x	x	x	x	x
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta	-	-	-	-	-	-	-	-	-	-	-	-	-
British Columbia	-	-	-	-	-	-	-	-	-	-	-	-	-
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	24	189	378	540	20	1,210	2,699	1,485	11	43	243	795	1,693

TABLE 2. SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1965 AND 1966

Description	Value	
	1965	1966
	\$'000	
1. Products:		
Artificial flowers:		
Silk, velvet and cotton	111	77
Plastic processed, lacquered or waxed in pottery, vases, etc.	342	(1)
Crepe paper and metallic and other	(1)	(1)
Feathers, all kinds	(1)	50
Feather trimmings	(1)	69
Floral displays and arrangements: artificial	371	641
Wreaths, decorative and memorial	542	467
Christmas decorations	166	303
All other products	847	1,078
2. Amount received in payment for work done on materials and products owned by others	20	14
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above	--	-
Total adjusted value of shipments and work done	2,399	2,699

(1) Included in "All other products".

TABLE 3. SHIPMENTS OF SELECTED GOODS OF OWN MANUFACTURE - ALL INDUSTRIES, 1965 AND 1966

(Includes shipments from other industries which manufacture, as a secondary activity, the commodities listed)

Description	Value	
	1965	1966 ^P
	\$'000	
Artificial flowers, crepe paper and other	737	610

ARTIFICIAL ICE MANUFACTURERS, 1966
(S.I.C. 3998)

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing artificial ice".

Table 2 shows the 1965 and 1966 shipments of goods of own manufacture in minimum detail, whereas Table 3 gives the shipments of artificial ice by all industries for both the years 1965 and 1966. These latter shipments include the shipments of those establishments transferred out of the Census of Manufactures survey in 1961 on the new establishment basis, but which were sent special 1966 commodity schedules in order to obtain the shipments of artificial ice in this year. On the other hand, it should be noted that these shipment figures do not include ice manufactures in self-service ice-manufacturing machines, now commonly found in many hotels, motels, etc., in Canada.

A list of the establishments classified to the industry in the 1966 survey will be found at the end of this report.

TABLE 1. PRINCIPAL STATISTICS, 1961-66

Year and province	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.	'000			\$'000				\$'000				\$'000
<u>1961</u>													
Totals	30	159	381	502	235	192	1,726	1,292	7	23	253	848	1,778
<u>1962</u>													
Totals	29	167	391	512	254	203	1,772	1,319	6	22	245	799	1,469
<u>1963</u>													
Totals	27	165	381	571	249	236	2,094	1,606	5	22	262	952	1,803
<u>1964</u>													
Totals	28	188	426	675	280	286	2,451	1,888	5	23	298	1,098	2,082
<u>1965</u>													
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	4	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	1	68	161	197	104	58	1,005	841	x	x	95	297	868
Quebec	4	-	-	-	-	-	-	-	-	-	-	-	-
Ontario	12	94	212	371	121	190	1,259	951	x	x	149	612	1,041
Manitoba	-	-	-	-	-	-	-	-	-	-	-	-	-
Saskatchewan	1	-	-	-	-	-	-	-	-	-	-	-	-
Alberta	2	30	66	114	42	56	362	266	-	-	60	190	332
British Columbia	5	-	-	-	-	-	-	-	-	-	-	-	-
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	29	192	439	683	268	304	2,627	2,057	7	33	304	1,098	2,241
<u>1966</u>													
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	4	x	x	x	x	x	x	x	-	-	x	x	x
New Brunswick	1	x	x	x	x	x	x	x	-	-	x	x	x
Quebec	4	x	x	x	x	x	x	x	x	x	x	x	x
Ontario	11	79	180	361	117	150	1,351	1,087	x	x	140	618	1,131
Manitoba	1	x	x	x	x	x	x	x	-	-	x	x	x
Saskatchewan	1	x	x	x	x	x	x	x	-	-	x	x	x
Alberta	2	x	x	x	x	x	x	x	-	-	x	x	x
British Columbia	5	24	51	94	27	34	211	146	-	-	32	116	174
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	29	181	425	726	283	307	2,690	2,302	6	30	288	1,166	2,433

TABLE 2. SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1965 AND 1966

Description	Value	
	1965	1966
\$'000		
1. Products:		
Artificial ice	2,619	2,882
All other products	--	--
2. Amount received in payment for work done on materials and products owned by others	7	8
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above	--	--
Total adjusted value of shipments and work done	2,627	2,890

TABLE 3. SHIPMENTS OF SELECTED GOODS OF OWN MANUFACTURE - ALL INDUSTRIES, 1965 AND 1966

(Includes shipments from other industries which manufacture, as a secondary activity, the commodities listed)

		1965		1966P	
		Quantity	Value	Quantity	Value
Artificial ice		383,084	3,020	391,390	3,371

CANDLE MANUFACTURERS, 1956
(S.I.C. 3982)

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing candles".

Table 2 gives the 1965 and 1966 shipments of goods of own manufacture by the industry.

A list of the establishments classified to the industry in the 1966 survey will be found at the end of this report.

TABLE 1. PRINCIPAL STATISTICS, 1961-66

Year and province	Establishments	Manufacturing activity						Total activity					
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	Withdrawals	Number	Salaries and wages	
	No.	'000			\$'000		\$'000		\$'000		\$'000		\$'000
<u>1961</u>													
Totals	16	178	431	498	45	1,247	3,089	1,841	8	30	288	1,089	2,048
<u>1962</u>													
Totals	16	183	454	528	50	1,330	3,263	1,884	8	27	310	1,110	2,036
<u>1963</u>													
Totals	17	187	450	562	59	1,539	3,475	1,953	8	36	308	1,185	2,129
<u>1964</u>													
Totals	17	189	460	581	56	1,463	3,486	1,985	8	38	321	1,227	2,243

TABLE 1. PRINCIPAL STATISTICS, 1961-66 - Concluded

Year and province	Estab- lish- ments	Manufacturing activity						Total activity			
		Production and related workers		Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees	
		Number	Man- hours paid					Number	With- drawals	Number	Salaries and wages
	No.	'000		\$'000				\$'000			\$'000
1965											
Newfoundland	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	1	x	x	x	x	x	x	x	x	x	x
Quebec	12	183	446	605	60	1,552	3,522	1,887	5	24	310
Ontario	2	x	x	x	x	x	x	x	x	x	x
Manitoba	1	x	x	x	x	x	x	x	-	x	x
Saskatchewan	1	x	x	x	-	x	x	x	x	x	x
Alberta	-	-	-	-	-	-	-	-	-	-	-
British Columbia	1	x	x	x	x	x	x	x	-	x	x
Yukon and Northwest Territories	-	-	-	-	-	-	-	-	-	-	-
Totals	18	200	486	651	63	1,649	3,746	2,013	8	32	330
1966											
Newfoundland	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	1	x	x	x	x	x	x	x	x	x	x
Quebec	11	184	412	640	63	1,500	3,531	2,064	4	27	302
Ontario	3	x	x	x	x	x	x	x	x	x	x
Manitoba	1	x	x	x	x	x	x	x	-	x	x
Saskatchewan	1	x	x	x	-	x	x	x	x	x	x
Alberta	-	-	-	-	-	-	-	-	-	-	-
British Columbia	1	x	x	x	x	x	x	x	-	x	x
Yukon and Northwest Territories	-	-	-	-	-	-	-	-	-	-	-
Totals	18	201	449	589	69	1,649	3,834	2,224	7	35	323

TABLE 2. SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1965 AND 1966

Description	1965		1966	
	Quantity	Value	Quantity	Value
		\$'000		\$'000
1. Products:				
Candles and cierges:				
Household, coloured, fancy, etc.:				
Household candles, paraffin wax	lb.	1,003,372	288	940,158
Coloured and fancy, including wax novelties	doz.	1,029,310	809	892,100
Church, chapel, synagogue, etc.:				
Beeswax candles and cierges	lb.	474,580	587	497,974
Composition candles and cierges	"	258,208	156	337,719
7-day lights, bees wax and vegetable oils	doz.	20,492	338	23,285
7-day lights, composition other	"	140,762	769	141,977
Votive lights, all kinds	"	1,168,178	723	1,066,447
Incense		(1)	(1)	(1)
Incensed charcoal		(1)	(1)	(1)
All other products	97	...
2. Amount received in payment for work done on materials and products owned by others	...	-	...	1
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above	(22)	...	(31)
Total adjusted value of shipments and work done	3,746	...	3,834

(1) Included in "All other products".

FUR DRESSING AND DYEING INDUSTRY, 1966
(S.I.C. 395)

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in scraping, currying, tanning, bleaching and dyeing pelts on a custom basis".

Table 2 shows the manufacturing revenue of this industry for 1965 and 1966 which was, as in the past, largely derived from the custom treating of fur skins or pelts. The table showing number of fur skins treated has been deleted due to publication pattern difficulties arising from the confidential nature of much of the data.

A list of the establishments classified to the industry in the 1966 survey will be found at the end of this report.

TABLE 1. PRINCIPAL STATISTICS, 1961-66

Year and province	Estab- lish- ments	Manufacturing activity							Total activity								
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Employees		Value added				
		Number	Man-hours paid	Wages					Number	With-drawals	Number	Salaries and wages					
No.	'000	\$'000							\$'000	\$'000			\$'000				
<u>1961</u>																	
Totals	15	877	1,857	3,178	120	1,266	6,834	5,449	x	x	997	3,830	5,429				
<u>1962</u>																	
Totals	19	915	1,829	3,199	124	1,586	7,143	5,425	x	x	1,035	3,948	5,408				
<u>1963</u>																	
Totals	18	899	1,809	3,368	130	1,530	7,013	5,395	x	x	996	4,017	5,382				
<u>1964</u>																	
Totals	16	762	1,544	3,155	107	1,088	6,559	5,366	x	x	869	3,825	5,352				
<u>1965</u>																	
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-				
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-				
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-				
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-				
Quebec	9	468	951	2,070	90	1,249	4,849	3,646	x	x	529	2,409	3,661				
Ontario	4																
Manitoba	1																
Saskatchewan	-	350	695	1,399	40	447	3,074	2,614	x	x	399	1,840	2,606				
Alberta	2																
British Columbia	1																
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-				
Totals	17	818	1,645	3,469	130	1,696	7,923	6,260	x	x	928	4,249	6,247				
<u>1966</u>																	
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-				
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-				
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-				
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-				
Quebec	8	419	875	2,012	80	987	4,318	3,214	-	-	477	2,380	3,206				
Ontario	3	x	x	x	x	x	x	x	-	-	x	x	x				
Manitoba	1	x	x	x	x	x	x	x	x	x	x	x	x				
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-				
Alberta	2	x	x	x	x	x	x	x	x	x	x	x	x				
British Columbia	1	x	x	x	x	x	x	x	-	-	x	x	x				
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-				
Totals	15	717	1,498	3,263	118	1,433	6,953	5,395	x	x	821	4,084	5,382				

TABLE 2. SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1965 AND 1966

Description	Value	
	1965	1966
	\$ '000	
1. Work done for others (custom work)		
2. Shipments of goods of own manufacture	7,930	6,957
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above	(7)	(4)
Total adjusted value of shipments and work done	7,923	6,953

HAIR GOODS MANUFACTURERS, 1966
(S.I.C. 3983)

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing hair, bristles and hair goods".

Table 2 gives the 1965 and 1966 shipments of goods of own manufacture. In this table, the shipments of "Wigs, toupees and switches" have been concealed in order that the more important all-industry shipment data covering this commodity for both the years 1965 and 1966 may be shown in Table 3.

A list of the establishments classified to the industry in the 1966 survey will be found at the end of this report.

TABLE 1. PRINCIPAL STATISTICS, 1961-66

Year and Province	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of Shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.	'000			\$ '000				\$ '000		\$ '000		
<u>1961</u>													
Totals	11	51	99	109	4	269	485	214	11	43	56	127	219
<u>1962</u>													
Totals	11	49	98	113	4	246	494	258	10	40	54	129	258
<u>1963</u>													
Totals	12	56	120	144	3	257	614	366	10	56	60	161	377
<u>1964</u>													
Totals	11	51	107	130	4	290	649	361	8	37	59	168	359
<u>1965</u>													
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	4	x	x	x	x	x	x	x	x	x	x	x	x
Ontario	7	46	96	137	2	117	405	292	x	x	53	181	289
Manitoba	-	-	-	-	-	-	-	-	-	-	-	-	-
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta	-	-	-	-	-	-	-	-	-	-	-	-	-
British Columbia	3	x	x	x	x	x	x	x	x	x	x	x	x
Yukon and Northwest Territories													
Totals	14	73	152	207	4	387	852	472	8	34	87	281	469

TABLE 1. PRINCIPAL STATISTICS, 1961-66 - Conclusion

Year and province	Estab- lish- ments	Manufacturing activity						Total activity					
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	With-drawals	Number	Salaries and wages	
No.	'000				\$'000				\$'000				\$'000
1966													
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	6	x	x	x	x	x	x	x	x	x	x	x	x
Ontario	8	90	182	253	4	507	1,054	589	7	29	105	352	586
Manitoba	-	-	-	-	-	-	-	-	-	-	-	-	-
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta	-	-	-	-	-	-	-	-	-	-	-	-	-
British Columbia	2	x	x	x	x	x	x	x	x	x	x	x	x
Yukon and Northwest Territories	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	16	129	260	356	7	907	1,748	888	11	52	155	508	886

TABLE 2. SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1965 AND 1966

Description	1965		1966	
	Quantity	Value	Quantity	Value
	lb.	\$'000	lb.	\$'000
1. Products:				
Animal hair, cleaned and dressed	73,500	254	85,500	331
Wigs, toupees and switches	(1)	...	(1)
All other products	503	...	1,119
2. Amount received in payment for work done on materials and products owned by others	106	...	34
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above	...	(11)	...	(17)
Total adjusted value of shipments and work done	852	...	1,748

(1) Included in "All other products".

TABLE 3. SHIPMENTS OF SELECTED GOODS OF OWN MANUFACTURE-ALL INDUSTRIES, 1965 AND 1966

(Includes shipments from other industries which manufacture, as a secondary activity, the commodities listed)

Description	Value	
	1965	1966 ^p
Wigs, toupees and switches	1,050	1,273

MODEL AND PATTERN MANUFACTURERS, 1966
(S.I.C. 3985)

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing models and patterns of all materials".

Complete series of statistics for this industry can be found on the following pages.

A list of the establishments classified to the industry in the 1966 survey will be found at the end of this report.

TABLE I. PRINCIPAL STATISTICS, 1961-66

Year and province	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.	'000			\$'000			\$'000					\$'000
<u>1961</u>													
Totals	85	589	1,263	2,368	78	1,809	7,654	5,921	60	270	778	3,338	5,964
<u>1962</u>													
Totals	88	622	1,388	2,653	84	2,107	8,778	6,631	60	320	789	3,657	6,626
<u>1963</u>													
Totals	95	684	1,511	3,164	101	2,440	10,436	8,120	56	319	865	4,272	8,153
<u>1964</u>													
Totals	103	812	1,820	3,916	107	3,108	12,880	9,725	61	341	1,005	5,161	9,710
<u>1965</u>													
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	32	176	380	785	28	493	2,046	1,528	19	128	208	978	1,526
Ontario	67	637	1,428	3,422	92	2,851	11,404	8,643	31	179	804	4,652	8,545
Manitoba	2												
Saskatchewan	-	34	70	208	6	79	511	426	5	33	44	263	425
Alberta	1												
British Columbia	7												
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	109	847	1,878	4,415	126	3,424	13,961	10,597	55	341	1,056	5,894	10,495
<u>1966</u>													
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	36	204	437	999	32	613	2,610	1,970	20	144	241	1,228	1,980
Ontario	73	719	1,636	4,214	104	3,225	13,619	10,554	36	216	909	5,555	10,241
Manitoba	2	x	x	x	x	x	x	x	-	-	x	x	x
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta	1	-	-	-	-	x	x	x	x	x	-	-	x
British Columbia	7	x	x	x	x	x	x	x	x	x	x	x	x
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	119	958	2,152	5,445	140	3,928	16,812	13,013	61	400	1,196	7,077	12,707

TABLE 2. PRINCIPAL STATISTICS CLASSIFIED BY SIZE GROUP BASED ON VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1965 AND 1966

Size group	Establishments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	Withdrawals	Number	Salaries and wages	
	No.	'000			\$'000				\$'000			\$'000	
		1965											
Under \$10,000	10	1	1	2	1	19	72	53	9	29	1	2	53
\$ 10,000 to \$ 24,999	16	15	31	64	3	64	268	202	13	77	17	76	202
25,000 " 49,999	19	47	106	213	13	145	684	527	16	106	58	282	526
50,000 " 99,999	31	183	399	929	24	505	2,275	1,754	15	113	224	1,172	1,755
100,000 " 199,999	20	227	494	1,212	37	466	2,753	2,273	2	16	273	1,553	2,272
200,000 " 499,999	8	145	330	822	22	585	2,154	1,574	-	-	176	1,025	1,581
500,000 " 999,999													
1,000,000 " 4,999,999	5	229	516	1,174	25	1,641	5,755	4,215	-	-	307	1,784	4,107
5,000,000 and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	109	847	1,878	4,415	126	3,424	13,961	10,597	55	341	1,056	5,894	10,495
		1966											
Under \$10,000	7	1	1	2	1	10	32	21	6	14	1	2	21
\$ 10,000 to \$ 24,999	19	21	37	84	5	64	321	253	19	88	26	99	252
25,000 " 49,999	22	50	107	252	14	163	807	632	18	145	66	337	639
50,000 " 99,999	29	158	336	811	22	400	2,087	1,693	14	116	196	1,037	1,693
100,000 " 199,999	25	254	576	1,590	39	725	3,647	2,925	4	37	312	2,040	2,914
200,000 " 499,999	12	230	518	1,314	33	834	3,500	2,658	-	-	274	1,696	2,669
500,000 " 999,999	5	244	576	1,391	27	1,732	6,418	4,831	-	-	321	1,866	4,518
1,000,000 " 4,999,999	4	190	420	920	21	1,508	5,182	3,744	-	-	264	1,501	3,636
5,000,000 and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	119	958	2,152	5,445	140	3,928	16,812	13,013	61	400	1,196	7,077	12,707

TABLE 3. PRINCIPAL STATISTICS CLASSIFIED BY SIZE GROUP BASED ON VALUE OF SHIPMENTS OF MANUFACTURED TRADE AREA, 1965 AND 1966

Size group	Establishments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	Withdrawals	Number	Salaries and wages	
	No.	'000			\$'000				\$'000			\$'000	
		1965											
Under \$10,000	17	4	6	10	2	44	156	110	14	52	5	18	110
\$ 10,000 to \$ 24,999	16	27	59	118	5	106	403	292	13	85	30	133	292
25,000 " 49,999	22	84	189	399	17	280	1,094	794	15	104	103	500	792
50,000 " 99,999	26	183	393	922	22	458	2,225	1,767	11	84	222	1,172	1,768
100,000 " 199,999	19	238	527	1,301	40	540	3,035	2,474	2	16	293	1,719	2,467
200,000 " 499,999	5	121	285	744	18	489	1,866	1,416	-	-	139	851	1,430
500,000 " 999,999													
1,000,000 " 4,999,999	4	190	420	920	21	1,508	5,182	3,744	-	-	264	1,501	3,636
5,000,000 and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	109	847	1,878	4,415	126	3,424	13,961	10,597	55	341	1,056	5,894	10,495
		1966											
Under \$10,000	13	5	7	11	2	35	112	74	11	34	6	17	74
\$ 10,000 to \$ 24,999	20	30	60	137	6	105	455	345	19	99	38	165	345
25,000 " 49,999	25	83	178	439	19	234	1,165	914	18	154	102	534	920
50,000 " 99,999	26	169	371	925	25	501	2,327	1,804	11	94	214	1,209	1,808
100,000 " 199,999	24	294	667	1,795	47	880	4,297	3,428	2	19	361	2,309	3,397
200,000 " 499,999	6	133	294	748	15	440	2,037	1,617	-	-	154	975	1,345
500,000 " 999,999	5	244	576	1,391	27	1,732	6,418	4,831	-	-	321	1,866	4,518
1,000,000 " 4,999,999													
5,000,000 and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	119	958	2,152	5,445	140	3,928	16,812	13,013	61	400	1,196	7,077	12,707

TABLE 4. PRINCIPAL STATISTICS CLASSIFIED BY SIZE GROUP BASED ON TOTAL VALUE ADDED, 1965 AND 1966

Size group	Establishments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	Withdrawals	Number	Salaries and wages	
No.	'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000
<u>1965</u>													
Under \$10,000	17	4	6	10	2	44	156	110	14	52	5	18	110
\$ 10,000 to \$ 24,999	16	27	59	118	5	106	403	292	13	85	30	133	292
25,000 " 49,999	22	84	189	399	17	280	1,094	794	15	104	103	500	792
50,000 " 99,999	26	183	393	923	22	458	2,225	1,767	11	84	222	1,172	1,768
100,000 " 199,999	19	238	527	1,301	40	540	3,035	2,474	2	16	293	1,719	2,467
200,000 " 499,999	5	121	285	744	18	489	1,866	1,416	-	-	139	851	1,430
500,000 " 999,999													
1,000,000 " 4,999,999	4	190	420	920	21	1,508	5,182	3,744	-	-	264	1,501	3,636
5,000,000 and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units													
Totals	109	847	1,878	4,415	126	3,424	13,961	10,597	55	341	1,056	5,894	10,495
<u>1966</u>													
Under \$10,000	13	5	7	11	2	35	112	76	11	34	6	17	74
\$ 10,000 to \$ 24,999	20	30	60	137	6	105	455	345	19	99	38	165	345
25,000 " 49,999	25	83	178	439	19	234	1,165	914	18	154	102	534	920
50,000 " 99,999	27	176	384	953	25	513	2,421	1,907	11	94	224	1,267	1,908
100,000 " 199,999	23	287	654	1,767	47	868	4,203	3,325	2	19	351	2,251	3,297
200,000 " 499,999	6	133	294	748	15	440	2,037	1,617	-	-	154	975	1,645
500,000 " 999,999	5	244	576	1,391	27	1,732	6,418	4,831	-	-	321	1,866	4,518
1,000,000 " 4,999,999													
5,000,000 and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units													
Totals	119	958	2,152	5,445	140	3,928	16,812	13,013	61	400	1,196	7,077	12,707

TABLE 5. PRINCIPAL STATISTICS CLASSIFIED BY SIZE GROUP BASED ON TOTAL EMPLOYED, 1965 AND 1966

Size group	Establishments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	Withdrawals	Number	Salaries and wages	
No.	'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000
<u>1965</u>													
Under 5 employed	41	45	94	204	15	195	872	663	35	194	54	266	662
5- 14 "	50	346	762	1,879	47	880	4,460	3,560	20	147	423	2,399	3,554
15- 49 "	15	285	641	1,480	45	1,290	4,731	3,457	-	-	357	1,899	3,429
50- 99 "	3	171	381	852	19	1,059	3,898	2,916	-	-	222	1,329	2,850
100-199 "	-	-	-	-	-	-	-	-	-	-	-	-	-
200-499 "	-	-	-	-	-	-	-	-	-	-	-	-	-
500 employed and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units													
Totals	109	847	1,878	4,415	126	3,424	13,961	10,597	55	341	1,056	5,894	10,495
<u>1966</u>													
Under 5 employed	43	55	110	281	19	250	1,051	785	38	238	67	347	786
5- 14 "	51	322	709	1,815	45	875	4,422	3,569	23	162	404	2,359	3,571
15- 49 "	22	399	904	2,373	57	1,772	7,023	5,272	-	-	492	3,067	5,240
50- 99 "	3	182	430	976	20	1,030	4,315	3,387	-	-	233	1,303	3,113
100-199 "	-	-	-	-	-	-	-	-	-	-	-	-	-
200-499 "	-	-	-	-	-	-	-	-	-	-	-	-	-
500 employed and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units													
Totals	119	958	2,152	5,445	140	3,928	16,812	13,013	61	400	1,196	7,077	12,707

TABLE 6. PRINCIPAL STATISTICS CLASSIFIED BY TYPE OF ORGANIZATION, 1965 AND 1966

Type of organization	Establishments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	Withdrawals	Number	Salaries and wages	
	No.	'000			\$'000				\$'000				\$'000
1965													
Individual ownerships	32	56	127	278	13	204	787	570	31	169	57	279	569
Partnerships	11	43	92	226	8	122	672	540	26	172	46	230	539
Incorporated companies	66	748	1,659	3,914	104	3,098	12,502	9,487	953	5,384	9,386
Co-operatives	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units
Totals	109	847	1,878	4,415	126	3,424	13,961	10,597	55	341	1,056	5,894	10,495
1966													
Individual ownerships	34	70	148	396	15	263	1,019	744	33	180	74	404	743
Partnerships	12	42	91	210	8	106	678	567	28	220	44	214	566
Incorporated companies	73	846	1,913	4,838	117	3,559	15,115	11,702	1,078	6,459	11,398
Co-operatives	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units
Totals	119	958	2,152	5,455	144	3,928	16,812	13,013	51	400	1,196	7,077	12,707

TABLE 7. CALCULATION OF OUTPUT, INPUT AND VALUE ADDED, 1965 AND 1966

		Manufacturing activity		Non-manufacturing activities		Total activity		
		1965	1966	1965	1966	1965	1966	
<i>\$'000</i>								
Output								
1. Shipments and other revenue		13,961	16,812	537	590	14,499	17,403	
Inventories - Goods of own manufacture:								
Add closing - Goods in process		463	685	463	685	
Finished goods		143	207	143	207	
Deduct opening - Goods in process		281	463	281	463	
Finished goods		140	160	140	160	
2. Net inventory change		185	269	185	269	
3. Gross output (1 + 2)		14,146	17,081	537	590	14,684	17,672	
Input								
4. Purchases of goods not of own manufacture	591	823	591	823	
Inventories - Goods not of own manufacture:								
Add opening	82	71	82	71	
Deduct closing	74	74	74	74	
5. Cost of goods sold (not of own manufacture)	599	820	599	820	
6. Materials, supplies, etc.		3,424	3,928	42	76	3,466	4,004	
7. Fuel and electricity		126	140	126	140	
8. Gross input (5 + 6 + 7)		3,550	4,068	641	896	4,191	4,844	
Value added (3 - 8)		10,597	13,013	(104)	(306)	10,495	12,707	

TABLE 8. EMPLOYMENT AND PAYROLL, 1965 AND 1966

Year and province	Employees												Salaries and wages				
	Production and related workers				Adminis- trative and office		Sales and distribution		Total		Production and related workers		Adminis- trative and office	Sales and distri- bution	Total		
	Manufacturing		Other		Male	Female	Male	Female	Male	Female	Male	Female	Manufacturing	Other			
number																	
																\$'000	
1965																	
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	170	6	-	-	20	10	2	-	192	16	785	-	189	5	978		
Ontario	566	71	1	-	86	66	6	8	659	145	3,422	6	1,049	175	4,652		
Manitoba																	
Saskatchewan	34	-	-	-	7	3	-	-	41	3	208	-	55	-	263		
Alberta																	
British Columbia																	
Yukon and Northwest Territories	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	770	77	1	-	113	79	8	8	892	164	4,415	6	1,292	180	5,894		
1966																	
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	194	10	-	-	26	9	2	-	222	19	999	-	223	6	1,228		
Ontario	629	90	-	-	104	75	5	6	738	171	4,214	-	1,286	58	5,555		
Manitoba	x	-	-	-	x	x	-	-	x	x	x	-	x	-	x	-	x
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
British Columbia	x	-	-	-	x	x	-	-	x	x	x	-	x	-	x	-	x
Yukon and Northwest Territories	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	958	100	-	-	137	89	7	6	1,002	194	5,445	-	1,269	63	3,973		

TABLE 9. EMPLOYEES IN MANUFACTURING OPERATIONS, 1965 AND 1966

Month	1965				1966			
	Male	Female	Male	Female	Male	Female	Male	Female
number								
Establishments reporting monthly detail (large establishments only):								
January	695	72	785	99				
February	694	72	792	98				
March	709	78	807	93				
April	697	71	797	96				
May	714	75	807	102				
June	713	74	812	106				
July	712	65	824	84				
August	717	78	839	95				
September	729	76	817	102				
October	722	86	812	106				
November	719	85	815	101				
December	710	77	809	94				
Averages	711	75	811	99				
Establishments reporting annual averages (small establishments only)	59	2	47	1				
Average for all establishments	770	77	858	100				

TABLE 10. INVENTORIES, 1965

Province	Manufacturing				Non-manufacturing	Total inventories
	Materials, supplies, etc.	Goods in process	Finished goods of own manufacture	Total	Products or materials purchased for resale	
book value \$'000						
<u>Opening</u>						
Newfoundland	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-
New Brunswick	-	-	-	-	-	-
Quebec	150	44	8	202	-	202
Ontario	325	411	151	887	71	959
Manitoba	x	x	-	x	-	x
Saskatchewan	-	-	-	-	-	-
Alberta	x	-	-	x	-	x
British Columbia	x	x	-	x	-	x
Yukon and Northwest Territories	-	-	-	-	-	-
Totals	487	463	160	1,109	71	1,181
<u>Closing</u>						
Newfoundland	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-
New Brunswick	-	-	-	-	-	-
Quebec	174	43	15	232	-	232
Ontario	265	633	192	1,090	74	1,164
Manitoba	x	x	-	x	-	x
Saskatchewan	-	-	-	-	-	-
Alberta	x	-	-	x	-	x
British Columbia	x	x	-	x	-	x
Yukon and Northwest Territories	-	-	-	-	-	-
Totals	454	685	207	1,346	74	1,410

TABLE 11. PURCHASED FUEL AND ELECTRICITY USED, 1965 AND 1966

Description	1965		1966	
	Quantity	Cost	Quantity	Cost
		\$'000		\$'000
1. Large establishments reporting commodity detail				
Bituminous coal:				
(a) From Canadian mines	ton	-	-	-
(b) Imported	"	-	-	-
Sub-bituminous coal (from Alberta mines only)	"	32	1	30
Anthracite coal	"	-	-	-
Lignite coal	"	-	-	-
Coke	"	-	-	-
Gasoline (including gasoline used in cars and trucks)	Imp. gal.	69,891	29	101,090
Fuel oil including kerosene or coal oil	"	114,826	18	71,678
Wood	cord	-	-	-
Gas:				
(a) Liquefied petroleum gases	Imp. gal.	-	-	-
(b) Other manufactured gas	M cu. ft.	-	-	-
(c) Natural gas	"	12,895	13	33,499
Other fuel	kwh.	2,400,981	48	3,051,143
Electricity purchased	60
Steam purchased	1
2. Small establishments not reporting commodity detail				
Estimate for fuel and electricity	16	...
3. All establishments				
Total fuel and electricity used	126	...

TABLE 12. MATERIALS AND SUPPLIES - MANUFACTURING ACTIVITY, 1965 AND 1966

Description	1965		1966	
	Quantity	Cost	Quantity	Cost
		\$'000		\$'000
Lumber:				
Softwood, rough or planed	M ft. b.m.	765	219	941
Hardwood, rough or planed	"	271	120	326
Plywood	M surface ft.	366	113	364
Metals, all kinds	1,020	...
Paper and paperboard	939	...
All other materials and components used(1)	668	...
Containers and other packaging materials and supplies used:				
Corrugated boxes and cartons	26
Paper of all kinds (including kraft paper, corrugated sheets) and wrappers, plastic laminated papers, foil papers	2
Paper bags, all kinds	2
All other	5
Totals	23	...
Operating, maintenance and repair supplies used (excluding fuel)	109	...
Amount paid out to others for work done on materials owned by establishments		...	213	...
Totals	3,424	...
(1) No detailed information on materials used was collected from small establishments, the estimated costs for which are included here. These estimated costs were \$244,056 in 1965 and \$128,114 in 1966.				

TABLE 13. ESTIMATED VALUE ADDED IN MANUFACTURE, 1965 AND 1966

Description	Value	
	1965	1966
	\$'000	
1. Products:		
Models and patterns:		
Metal	1,673	1,753
Wood	2,836	3,238
Paper and other	4,232	4,782
Moulds	4,367	5,467
Dies	310	386
All other products	274	801
2. Amount received in payment for work done on materials and products owned by others	300	409
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above	(31)	(24)
Total adjusted value of shipments and work done	13,961	16,812

STAMP AND STENCIL (RUBBER AND METAL) MANUFACTURERS, 1966
(S.I.C. 3995)

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing rubber and metal stamps and stencils".

A complete series of statistics for this industry can be found in the following pages.

A list of the establishments classified to the industry in the 1966 survey will be found at the end of this report.

TABLE 1. PRINCIPAL STATISTICS, 1961-66

Year and province	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.	'000			\$'000				\$'000			\$'000	
<u>1961</u>													
Totals	70	606	1,267	2,146	104	1,852	6,536	4,602	33	136	864	3,413	4,882
<u>1962</u>													
Totals	72	579	1,225	2,144	88	1,884	6,871	4,906	32	134	824	3,397	5,181
<u>1963</u>													
Totals	68	594	1,259	2,287	88	2,226	7,416	5,133	27	143	848	3,635	5,459
<u>1964</u>													
Totals	68	610	1,330	2,361	94	2,347	7,749	5,282	24	129	876	3,828	5,633
<u>1965</u>													
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	2	x	x	x	x	x	x	x	x	x	x	x	x
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	18	167	375	620	27	830	2,512	1,660	9	39	233	1,010	1,663
Ontario	32	387	800	1,590	68	1,434	4,839	3,329	9	60	554	2,534	3,561
Manitoba	3	13	29	48	--	28	108	80	-	-	17	68	95
Saskatchewan	2	x	x	x	x	x	x	x	-	-	x	x	x
Alberta	6	15	34	64	2	93	268	173	x	x	20	83	175
British Columbia	6	45	87	172	7	131	580	442	x	x	75	298	542
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	69	639	1,351	2,536	106	2,553	8,405	5,744	23	132	915	4,054	6,125
<u>1966</u>													
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	2	x	x	x	x	x	x	x	x	x	x	x	x
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	20	272	599	991	33	1,008	3,432	2,349	9	38	351	1,515	2,486
Ontario	32	412	875	1,824	72	1,279	5,126	3,800	7	38	580	2,909	4,290
Manitoba	3	11	23	47	--	20	116	97	-	-	16	70	102
Saskatchewan	2	x	x	x	x	x	x	x	-	-	x	x	x
Alberta	7	21	45	83	5	90	321	226	3	27	26	115	238
British Columbia	6	46	91	191	7	128	671	536	x	x	76	347	538
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	72	777	1,663	3,186	119	2,555	9,778	7,088	22	118	1,067	5,020	7,378

TABLE 2. PRINCIPAL STATISTICS CLASSIFIED BY SIZE GROUP BASED ON VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1965 AND 1966

Size group	Establishments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	With-drawals	Number	Salaries and wages	
No.	'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000
<u>1965</u>													
Under \$10,000	6	1	1	2	1	10	28	19	4	8	2	4	23
\$ 10,000 to \$ 24,999	13	24	50	76	1	79	242	161	5	20	35	107	177
25,000 " 49,999	13	41	87	146	7	147	518	365	7	43	54	201	397
50,000 " 99,999	12	61	137	242	14	256	888	618	7	60	83	345	644
100,000 " 199,999	11	119	254	495	22	433	1,633	1,178	-	-	189	812	1,271
200,000 " 499,999	11	269	546	1,004	38	926	3,306	2,340	-	-	377	1,733	2,527
500,000 " 999,999	3	124	276	571	23	704	1,790	1,064	-	-	175	852	1,085
1,000,000 " 4,999,999	-	-	-	-	-	-	-	-	-	-	-	-	-
5,000,000 and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	69	639	1,351	2,536	106	2,553	8,405	5,744	23	132	915	4,054	6,125
<u>1966</u>													
Under \$10,000	6	1	2	3	1	5	33	27	5	10	3	8	30
\$ 10,000 to \$ 24,999	13	19	39	63	2	69	239	172	6	24	27	85	177
25,000 " 49,999	14	42	83	147	5	116	521	400	6	41	52	181	407
50,000 " 99,999	10	56	117	222	13	167	689	511	2	14	77	324	523
100,000 " 199,999	11	104	222	436	23	392	1,551	1,135	3	29	155	747	1,395
200,000 " 499,999	15	346	748	1,491	53	1,137	4,576	3,352	-	-	503	2,505	3,823
500,000 " 999,999	3	209	452	824	22	667	2,169	1,491	-	-	250	1,169	1,521
1,000,000 " 4,999,999	-	-	-	-	-	-	-	-	-	-	-	-	-
5,000,000 and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	72	777	1,663	3,186	119	2,555	9,778	7,088	22	118	1,067	5,020	7,876

TABLE 3. PRINCIPAL STATISTICS CLASSIFIED BY SIZE GROUP BASED ON MANUFACTURING VALUE ADDED, 1965 AND 1966

Size group	Establishments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	With-drawals	Number	Salaries and wages	
No.	'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000
<u>1965</u>													
Under \$10,000	10	2	4	6	1	38	88	49	7	21	5	14	55
\$ 10,000 to \$ 24,999	12	32	67	105	2	83	276	191	3	11	44	142	212
25,000 " 49,999	15	55	118	195	10	228	713	474	10	67	71	264	527
50,000 " 99,999	11	65	141	287	18	309	1,085	759	3	33	99	450	760
100,000 " 199,999	11	178	370	693	29	463	2,076	1,583	-	-	270	1,150	1,776
200,000 " 499,999	10	307	650	1,250	47	1,432	4,168	2,688	-	-	426	2,035	2,795
500,000 " 999,999	-	-	-	-	-	-	-	-	-	-	-	-	-
1,000,000 " 4,999,999	-	-	-	-	-	-	-	-	-	-	-	-	-
5,000,000 and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	69	639	1,351	2,536	106	2,553	8,405	5,744	23	132	915	4,054	6,125
<u>1966</u>													
Under \$10,000	8	3	7	10	1	13	58	44	6	13	6	16	48
\$ 10,000 to \$ 24,999	17	37	74	119	3	118	394	276	5	21	50	156	286
25,000 " 49,999	13	49	99	188	12	150	647	488	7	44	62	247	500
50,000 " 99,999	11	83	178	332	19	287	1,120	814	4	40	117	517	831
100,000 " 199,999	10	142	301	640	22	453	1,972	1,455	-	-	219	1,101	1,897
200,000 " 499,999	13	463	1,004	1,898	61	1,534	5,586	4,010	-	-	613	2,952	4,315
500,000 " 999,999	-	-	-	-	-	-	-	-	-	-	-	-	-
1,000,000 " 4,999,999	-	-	-	-	-	-	-	-	-	-	-	-	-
5,000,000 and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	72	777	1,663	3,186	119	2,555	9,778	7,088	22	118	1,067	5,020	7,876

TABLE 4. PRINCIPAL STATISTICS CLASSIFIED BY SIZE GROUP BASED ON TOTAL VALUE ADDED, 1965 AND 1966

Size group	Estab- lish- ments	Manufacturing activity							Total activity				Value added	
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Employees			
		Number	Man-hours paid	Wages					Number	With-drawals	Number	Salaries and wages		
No.		'000			\$'000				\$'000				\$'000	
<u>1965</u>														
Under \$10,000	10	2	4	6	1	38	88	49	7	21	5	14	55	
\$ 10,000 to \$ 24,999	12	32	67	105	2	83	276	191	3	11	44	142	212	
25,000 " 49,999	15	55	118	195	10	228	713	474	10	67	71	264	527	
50,000 " 99,999	11	65	141	287	18	309	1,085	759	3	33	99	450	760	
100,000 " 199,999	8	119	254	457	20	320	1,381	1,041	-	-	177	732	1,131	
200,000 " 499,999	13	366	767	1,485	56	1,576	4,863	3,230	-	-	519	2,453	3,440	
500,000 " 999,999	-	-	-	-	-	-	-	-	-	-	-	-	-	
1,000,000 " 4,999,999	-	-	-	-	-	-	-	-	-	-	-	-	-	
5,000,000 and over	-	-	-	-	-	-	-	-	-	-	-	-	-	
Head offices, sales offices and auxiliary units	-	-	-	-	-	-	-	-	-	-	-	-	-	
Totals	69	639	1,351	2,536	106	2,553	8,405	5,744	23	132	915	4,054	6,125	
<u>1966</u>														
Under \$10,000	6	-	73	--	1	8	35	26	6	13	1	1	26	
\$ 10,000 to \$ 24,999	18	36	91	116	3	120	393	273	5	21	49	153	282	
25,000 " 49,999	13	45	170	171	12	141	614	466	7	44	59	230	475	
50,000 " 99,999	11	82	244	329	16	267	1,048	766	4	40	110	472	767	
100,000 " 199,999	8	110	731	455	19	358	1,476	1,105	-	-	163	754	1,133	
200,000 " 499,999	16	504	354	2,114	68	1,661	6,214	4,456	-	-	685	3,409	5,193	
500,000 " 999,999	16	504	354	2,114	68	1,661	6,214	4,456	-	-	685	3,409	5,193	
1,000,000 " 4,999,999	-	-	-	-	-	-	-	-	-	-	-	-	-	
5,000,000 and over	-	-	-	-	-	-	-	-	-	-	-	-	-	
Head offices, sales offices and auxiliary units	-	-	-	-	-	-	-	-	-	-	-	-	-	
Totals	72	777	1,663	3,186	119	2,555	9,778	7,088	22	118	1,067	5,020	7,876	

TABLE 5. PRINCIPAL STATISTICS CLASSIFIED BY SIZE GROUP BASED ON TOTAL EMPLOYED, 1965 AND 1966

Size group	Estab- lish- ments	Manufacturing activity							Total activity				Value added	
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Employees			
		Number	Man-hours paid	Wages					Number	With-drawals	Number	Salaries and wages		
No.		'000			\$'000				\$'000				\$'000	
<u>1965</u>														
Under 5 employed	23	30	60	94	3	126	427	298	13	54	43	136	305	
5- 14 "	27	144	312	591	30	593	2,039	1,416	10	78	204	872	1,489	
15- 49 "	19	465	979	18,301	74	1,834	5,939	4,030	-	-	668	3,046	4,331	
50- 99 "	4	256	562	952	26	814	2,667	1,838	-	-	-	-	-	
100-199 "	-	-	-	-	-	-	-	-	-	-	-	-	-	
200-499 "	-	-	-	-	-	-	-	-	-	-	-	-	-	
500 employed and over	-	-	-	-	-	-	-	-	-	-	-	-	-	
Head offices, sales offices and auxiliary units	-	-	-	-	-	-	-	-	-	-	-	-	-	
Totals	69	639	1,351	2,536	106	2,553	8,405	5,744	23	132	915	4,054	6,125	
<u>1966</u>														
Under 5 employed	27	38	76	130	7	142	573	429	15	69	53	175	438	
5- 14 "	21	114	239	506	24	411	1,605	1,172	6	42	159	720	1,185	
15- 49 "	20	369	787	1,598	62	1,188	4,933	3,650	1	8	551	2,762	4,389	
50- 99 "	4	256	562	952	26	814	2,667	1,838	-	-	304	1,363	1,868	
100-199 "	-	-	-	-	-	-	-	-	-	-	-	-	-	
200-499 "	-	-	-	-	-	-	-	-	-	-	-	-	-	
500 employed and over	-	-	-	-	-	-	-	-	-	-	-	-	-	
Head offices, sales offices and auxiliary units	-	-	-	-	-	-	-	-	-	-	-	-	-	
Totals	72	777	1,663	3,186	119	2,555	9,778	7,088	22	118	1,067	5,020	7,876	

TABLE 6. PRINCIPAL STATISTICS CLASSIFIED BY TYPE OF ORGANIZATION, 1965 AND 1966

Type of organization	Establishments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	With-drawals	Number	Salaries and wages	
	No.	'000			\$'000				\$'000				\$'000
<u>1965</u>													
Individual ownerships	20	42	88	139	8	205	626	412	19	85	57	190	427
Partnerships	3	11	24	46	7	43	182	132	4	46	13	54	132
Incorporated companies	46	586	1,240	2,350	92	2,305	7,597	5,199	845	3,810	5,566
Co-operatives	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units
Totals	69	639	1,351	2,536	106	2,553	8,405	5,744	23	132	915	4,056	6,125
<u>1966</u>													
Individual ownerships	21	46	89	141	8	172	618	438	18	72	60	176	443
Partnerships	3	11	23	50	8	30	194	157	4	47	13	58	158
Incorporated companies	48	720	1,551	2,995	103	2,353	8,966	6,494	994	4,786	7,275
Co-operatives	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units
Totals	72	777	1,663	3,186	119	2,555	9,778	7,088	22	118	1,067	5,020	7,876

TABLE 7. CALCULATION OF GROSS OUTPUT AND VALUE ADDED, 1965 AND 1966

		Manufacturing activity		Non-manufacturing activities		Total activity		
		1965	1966	1965	1966	1965	1966	
\$'000								
<u>Output</u>								
1. Shipments and other revenue		8,405	9,778	1,139	2,083	9,544	11,861	
Inventories - Goods of own manufacture:								
Add closing - Goods in process		77	107	77	107	
Finished goods		78	63	78	63	
Deduct opening - Goods in process		83	95	83	95	
Finished goods		74	92	74	92	
2. Net inventory change		(2)	(17)	(2)	(17)	
3. Gross output (1 + 2)		8,403	9,761	1,139	2,083	9,542	11,844	
<u>Input</u>								
4. Purchases of goods not of own manufacture	700	1,290	700	1,290	
Inventories - Goods not of own manufacture:								
Add opening	134	150	134	150	
Deduct closing	147	244	147	244	
5. Cost of goods sold (not of own manufacture)	687	1,196	687	1,196	
6. Materials, supplies, etc.		2,553	2,555	72	100	2,625	2,655	
7. Fuel and electricity		106	119	106	119	
8. Gross input (5 + 6 + 7)		2,659	2,674	759	1,296	3,418	3,970	
Value added (3 - 8)		5,744	7,088	380	787	6,125	7,876	

TABLE 8. EMPLOYMENT AND PAYROLL, 1965 AND 1966

Year and province	Employees												Salaries and wages			
	Production and related workers				Administrative and office		Sales and distribution		Total		Production and related workers		Administrative and office	Sales and distribution	Total	
	Manufacturing		Other		Male	Female	Male	Female	Male	Female	Manufacturing	Other				
number																
																\$'000
<u>1965</u>																
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	x	x	-	-	x	x	-	-	x	x	x	-	x	-	-	x
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	146	21	-	-	30	29	7	-	183	50	620	-	348	42	1,010	
Ontario	316	71	-	-	79	53	32	3	427	127	1,590	-	728	217	2,534	
Manitoba	11	2	-	-	2	2	-	-	13	4	48	-	20	-	68	
Saskatchewan	x	x	-	-	x	x	-	-	x	x	x	-	x	-	x	
Alberta	15	-	-	-	2	3	-	-	17	3	66	-	20	-	83	
British Columbia	35	10	-	-	8	11	9	2	52	23	172	-	65	61	298	
Yukon and Northwest Territories	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Totals	532	107	-	-	123	100	48	5	703	212	2,536	-	1,198	320	4,054	
<u>1966</u>																
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	x	x	-	-	x	x	-	-	x	x	x	-	x	-	-	x
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	227	45	-	-	34	34	11	-	272	79	991	-	453	71	1,515	
Ontario	332	80	-	-	77	58	29	4	438	142	1,824	-	834	250	2,909	
Manitoba	9	2	-	-	3	2	-	-	12	4	47	-	24	-	70	
Saskatchewan	x	-	-	-	-	x	-	-	x	x	x	-	x	-	x	
Alberta	21	-	-	-	3	2	-	-	24	2	83	-	33	-	115	
British Columbia	35	11	-	-	9	12	8	1	52	24	191	-	81	75	347	
Yukon and Northwest Territories	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Totals	637	140	-	-	127	110	48	5	812	255	3,186	-	1,437	396	5,030	

TABLE 9. EMPLOYMENT IN MANUFACTURING OPERATIONS, 1965 AND 1966

Month	1965				1966						
	Male		Female		Male		Female				
	number				number						
Establishments reporting monthly detail (large establishments only):											
January	447		85		558		558				
February	449		87		567		567				
March	446		82		558		558				
April	453		83		562		562				
May	469		88		561		561				
June	487		85		568		568				
July	480		83		564		564				
August	480		93		565		565				
September	471		93		565		565				
October	477		105		564		564				
November	463		101		565		565				
December	461		104		556		556				
Averages	465		92		561		561				
Establishments reporting annual averages (small establishments only)											
	67		15		76		76				
Average for all establishments	532		107		637		637				

TABLE 10. INVENTORIES, 1966

Province	Manufacturing				Non-manufacturing Products or materials purchased for resale	Total inventories		
	Materials, supplies, etc.	Goods in process	Finished goods of own manufacture	Total				
book value \$'000								
<u>Opening</u>								
Newfoundland	-	-	-	-	-	-		
Prince Edward Island	-	-	-	-	-	-		
Nova Scotia	x	-	x	x	-	x		
New Brunswick	-	-	-	-	-	-		
Quebec	155	6	55	216	6	221		
Ontario	337	89	23	449	104	553		
Manitoba	6	-	2	8	-	8		
Saskatchewan	x	-	x	x	-	x		
Alberta	35	-	5	40	1	41		
British Columbia	60	-	3	63	39	102		
Yukon and Northwest Territories	-	-	-	-	-	-		
Totals	605	95	92	792	150	942		
<u>Closing</u>								
Newfoundland	-	-	-	-	-	-		
Prince Edward Island	-	-	-	-	-	-		
Nova Scotia	x	-	x	x	-	x		
New Brunswick	-	-	-	-	-	-		
Quebec	167	5	13	185	57	242		
Ontario	372	102	35	509	138	648		
Manitoba	6	-	2	8	-	8		
Saskatchewan	x	-	x	x	-	x		
Alberta	36	-	5	41	1	42		
British Columbia	73	-	3	75	47	123		
Yukon and Northwest Territories	-	-	-	-	-	-		
Totals	667	107	63	837	244	1,081		

TABLE 11. PURCHASED FUEL AND ELECTRICITY USED, 1965 AND 1966

Description	1965		1966	
	Quantity	Cost	Quantity	Cost
		\$'000		\$'000
<u>1. Large establishments reporting commodity detail</u>				
Bituminous coal:				
(a) From Canadian mines	ton	78	1	152
(b) Imported	"	-	-	-
Sub-bituminous coal (from Alberta mines only)	"	-	-	-
Anthracite coal	"	50	1	25
Lignite coal	"	-	-	-
Coke	"	-	-	-
Gasoline (including gasoline used in cars and trucks)	Imp. gal.	37,342	16	45,497
Fuel oil including kerosene or coal oil	"	102,749	18	104,130
Wood	cord	-	-	-
Gas:				
(a) Liquefied petroleum gases	Imp. gal.	-	-	1,491
(b) Other manufactured gas	M cu. ft.	-	-	-
(c) Natural gas	"	9,578	10	27,023
Other fuel	kwh.	2,380,398	47	2,720,086
Electricity purchased		-	-	-
Steam purchased		-	-	-
<u>2. Small establishments not reporting commodity detail</u>				
Estimate for fuel and electricity	12	...
<u>3. All establishments</u>				
Total fuel and electricity used	106	...
				119

TABLE 12. MATERIALS AND SUPPLIES - MANUFACTURING ACTIVITY, 1965 AND 1966

Description	Cost	
	1965	1966
\$'000		
Raw materials and purchased components used	2,363	2,330
Containers and other shipping and packaging materials and supplies used:		
Corrugated boxes and cartons	15
Paper, all kinds (including kraft paper, corrugated sheets and wrappers, plastic laminated papers, foil paper)	7
Folding and set-up (rigid) boxes, paperboard	5
Paper bags, all kinds (including multi-wall shipping sacks)	3
Labels, tags, and printed wrappers	2
All other	11
Totals	45	44
Operating, maintenance and repair supplies used (excluding fuel)	106	140
Amount paid out to others for work done on materials owned by establishments	40	41
Totals	2,533	2,555

TABLE 13. SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1965 AND 1966

Description	Value	
	1965	1966
\$'000		
1. Products:		
Stamps, datars and other marking devices:		
Rubber	2,548	2,532
Other (steel, brass, etc.)	308	462
Dies:		
Rubber	1,361	1,135
Other	66	121
Stencils, all kinds	196	203
Seals, all kinds	275	282
Signs, all kinds	288	362
Plates, metal (license, name, etc.)	1,660	2,572
Metal stampings	288	335
All other products	922	1,374
2. Amount received in payment for work done on materials and products owned by others	555	550
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above	(60)	(52)
Total adjusted value of shipments and work done	8,405	9,778

STATUARY, ART GOODS, REGALIA AND NOVELTY MANUFACTURERS, 1966
(S. I.C. 3996)

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing statutory, art goods and novelties (except those of stone or concrete)".

The 1965 and 1966 shipments of goods of own manufacture by the industry are presented in Table 2, whereas Table 3 gives the 1965 and 1966 shipments of "Artificial Christmas trees" by all industries.

A list of the establishments classified to the industry in the 1966 survey will be found at the end of this report.

TABLE 1. PRINCIPAL STATISTICS, 1961-66

Year and province	Estab- lish- ments	Manufacturing activity							Total activity				Value added	
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees			
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages		
	No.	'000			\$'000				\$'000				\$'000	
<u>1961</u>														
Totals	86	538	1,121	1,356	61	1,919	5,234	3,315	76	263	731	2,023	3,545	
<u>1962</u>														
Totals	84	539	1,216	1,429	63	2,295	5,942	3,656	70	235	670	2,046	3,838	
<u>1963</u>														
Totals	78	502	1,097	1,384	59	2,122	5,417	3,258	62	202	620	1,954	3,403	
<u>1964</u>														
Totals	76	495	1,047	1,390	53	2,306	5,798	3,462	54	173	608	1,941	3,512	
<u>1965</u>														
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-	
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-	
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-	
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-	
Quebec	33	169	338	461	24	1,032	2,278	1,229	30	111	207	642	1,311	
Ontario	40	373	769	1,134	40	2,265	4,887	2,635	21	67	448	1,602	2,695	
Manitoba	3	46	99	116	3	140	443	297	x	x	54	158	292	
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-	
Alberta	1	x	x	x	x	x	x	x	x	x	x	x	x	
British Columbia	7	x	x	x	x	x	x	x	x	x	x	x	x	
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-	
Totals	84	602	1,234	1,758	72	3,495	7,786	4,287	59	198	728	2,463	4,423	
<u>1966</u>														
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-	
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-	
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-	
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-	
Quebec	28	170	352	491	27	925	2,251	1,320	22	79	206	699	1,332	
Ontario	37	363	781	1,207	45	2,238	5,043	2,779	19	83	437	1,713	2,841	
Manitoba	2	x	x	x	x	x	x	x	x	x	x	x	x	
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-	
Alberta	2	x	x	x	x	x	x	x	x	x	x	x	x	
British Columbia	10	26	49	86	5	61	275	213	6	14	32	103	215	
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-	
Totals	79	572	1,207	1,811	80	3,292	7,722	4,396	51	187	688	2,541	4,471	

TABLE 2. SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1965 AND 1966

Description	Value	
	1965	1966
\$'000		
1. Products:		
Statuary and art goods:		
Statues and statuettes	352	228
Ornaments, all kinds (except cake)	200	(1)
Art goods, other	385	566
Novelties:		
Leather	112	(2)
Plaster	344	323
Plastic	1,282	1,518
Wooden	85	93
Other	1,451	1,558
Cake ornaments and decorations	298	293
Christmas decorations	700	734
Christmas trees, artificial	(3)	(3)
Crests, emblems, badges, regalia, all kinds	600	595
Display forms (mannequins etc.)	462	(3)
Gold and silver stamping	154	153
All other products	1,352	1,687
2. Amount received in payment for work done on materials and products owned by others	86	73
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above	(78)	(98)
Total adjusted value of shipments and work done	7,786	7,722

(1) Included in "Art goods, other".

(2) Included in "Novelties, other".

(3) Included in "All other products".

TABLE 3. SHIPMENTS OF SELECTED GOODS OF OWN MANUFACTURE - ALL INDUSTRIES, 1965 AND 1966
(Include shipments from other industries which manufacture, as a secondary activity, the commodity listed)

Description	Value	
	1965	1966 ^p
\$'000		
Artificial Christmas trees	689	993

UMBRELLA MANUFACTURERS, 1966
(S.I.C. 3997)

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing umbrellas and canes".

The 1965 and 1966 shipments of goods of own manufacture by this industry are shown in Table 2.

A list of the establishments classified to the industry in the 1966 survey will be found at the end of this report.

TABLE I. PRINCIPAL STATISTICS, 1961-66

Year and province	Estab- lish- ments	Manufacturing activity						Total activity					
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	With-drawals	Number	Salaries and wages	
	No.	'000			\$'000			\$'000			\$'000		
<u>1961</u>													
Totals	8	103	202	221	9	659	1,308	604	x	x	169	427	679
<u>1962</u>													
Totals	8	98	211	232	11	685	1,351	720	x	x	140	430	783
<u>1963</u>													
Totals	9	92	188	204	8	709	1,537	793	x	x	119	363	784
<u>1964</u>													
Totals	8	95	192	227	6	833	1,639	784	x	x	132	487	774
<u>1965</u>													
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	4	39	78	103	2	544	1,010	441	x	x	63	234	434
Ontario	1	x	x	x	x	x	x	x	-	-	x	x	x
Manitoba	-	-	-	-	-	-	-	-	-	-	-	-	-
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta	-	-	-	-	-	-	-	-	-	-	-	-	-
British Columbia	3	x	x	x	x	x	x	x	x	x	x	x	x
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	8	76	163	207	6	919	1,730	788	x	x	109	434	784
<u>1966</u>													
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	+	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	4	75	153	192	4	900	1,443	657	x	x	102	335	649
Ontario	1	x	x	x	x	x	x	x	-	-	x	x	x
Manitoba	-	-	-	-	-	-	-	-	-	-	-	-	-
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta	-	-	-	-	-	-	-	-	-	-	-	-	-
British Columbia	3	x	x	x	x	x	x	x	x	x	x	x	x
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	8	119	243	352	7	1,351	2,328	1,083	x	x	151	550	1,071

TABLE 2. SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1965 AND 1966

Description	1965		1966	
	Quantity	Value	Quantity	Value
	\$'000	\$'000		
1. Products:				
Umbrellas	54,848	1,729	74,880	2,329
All other products	-	...	-
2. Amount received in payment for work done on materials and products owned by others	8	...	7
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above	...	(7)	...	(8)
Total adjusted value of shipments and work done	1,730	...	2,328

OTHER MISCELLANEOUS INDUSTRIES, 1966
(S.I.C. 3999)

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry, which is a residual one, is defined generally as comprising those "Establishments which cannot be assigned to the revised Standard Industrial Classification". These firms manufacture either a product, or products, not covered by a distinct classification, or a product, or products, that would be assignable to existing classifications were it not for their mixed nature. It should also be noted that, when the revised Standard Industrial Classification was implemented for the 1960 survey, two special groups of firms were transferred into this industry as follows: (a) establishments producing mainly gaskets of more than one material; and, (b) firms chiefly making folding doors out of more than one material. These transfers were aimed at bringing together in this industry most of the firms making specialized end products of many varied materials.

In view of the residual nature of this industry, the table showing the ~~composition~~ of shipments of goods of own manufacture is not presented because to do so would, in most cases, reveal individual company information. Instead, the 1965 and 1966 shipments by all industries of certain selected commodities are shown in Table 2.

For the first time in 1966 establishments primarily engaged in manufacturing tobacco pipes and cigarette lighters were classified to this industry. Previously these establishments were classified to a separate industry - "Smokers' Supplies (tobacco articles)."*

TABLE 1. PRINCIPAL STATISTICS, 1961-66

Year and provinces	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.	'000				\$'000		\$'000				\$'000	
<u>1961</u>													
Totals ^r	58	1,654	3,488	4,774	226	9,648	24,401	14,765	19	90	2,276	8,255	15,946
<u>1962</u>													
Totals ^r	62	1,849	4,024	5,518	243	11,473	28,435	17,190	23	72	2,571	9,339	18,865
<u>1963</u>													
Totals ^r	61	2,025	4,380	6,338	283	13,815	32,387	19,093	19	68	2,788	10,786	21,387
<u>1964</u>													
Totals ^r	65	2,288	5,005	7,372	317	14,673	35,209	20,815	19	64	3,065	12,224	23,682

TABLE 1. PRINCIPAL STATISTICS, 1961-66 - Concluded

Year and province	Establishments	Manufacturing activity							Total activity				Value added	
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Employees			
		Number	Man-hours paid	Wages					Number	Withdrawals	Number	Salaries and wages		
	No.	'000			\$'000				\$'000		\$'000			
<u>1965</u>														
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-	
Prince Edward Island	1	x	x	x	x	x	x	x	-	-	x	x	x	
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-	
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-	
QuebecF	25	1,170	2,601	4,176	138	5,819	17,190	11,379	x	x	1,464	6,113	12,253	
OntarioF	39	1,150	2,373	3,783	195	11,407	22,649	10,921	8	28	1,599	6,540	13,037	
Manitoba	-	-	-	-	-	-	-	-	-	-	-	-	-	
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-	
Alberta	1	x	x	x	x	x	x	x	-	-	x	x	x	
British ColumbiaF	5	x	x	x	x	x	x	x	x	x	x	x	x	
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-	
TotalSF	71	2,344	5,026	8,026	335	17,295	40,057	22,446	23	85	3,097	12,759	25,335	
<u>1966</u>														
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-	
Prince Edward Island	1	x	x	x	x	x	x	x	-	-	x	x	x	
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-	
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-	
Quebec	23	1,220	2,772	4,397	153	6,464	18,933	12,878	13	50	1,528	6,496	13,161	
Ontario	37	1,129	2,346	4,021	200	10,458	21,555	11,289	x	x	1,487	6,557	12,811	
Manitoba	-	-	-	-	-	-	-	-	-	-	-	-	-	
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-	
Alberta	1	x	x	x	x	x	x	x	-	-	x	x	x	
British Columbia	3	x	x	x	x	x	x	x	x	x	x	x	x	
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-	
Totals	65	2,368	5,156	8,476	356	16,967	40,661	24,292	22	86	3,042	13,145	26,105	

TABLE 2. SHIPMENTS OF SELECTED GOODS OF OWN MANUFACTURE - ALL INDUSTRIES, 1965 AND 1966

(Includes shipments from other industries which manufacture, as a secondary activity, the commodities listed)

Description	1965		1966 ^P	
	Quantity	Value	Quantity	Value
	\$'000	\$'000		
Washers and gaskets, all kinds (excluding metal)	9,681	...	10,702
Pipes, smokers'	doz.	11,718	338	14,480
Cigarette and cigar lighters, including automotive	No.	1,121,560	1,936	1,279,388
Lighter fluid	258	...	224

LIST OF ESTABLISHMENTS CLASSIFIED TO THIS INDUSTRY, 1966

(Does not include establishments classified to other industries, which as a secondary activity, manufacture products typical of this industry)

Name and location	Name and location
<u>Artificial Flowers and Feathers Manufacturers</u>	
<u>Quebec</u>	
Black, G.G. & Co. Ltd., 4900 Louis Veuillot St., Montreal Decorative Art Flowers Inc., 286 St. Paul St. W., Montreal Dominion Flower & Feather Mfg. Co. Reg'd., 395 Dowd St., Montreal Empire Novelties & Flowers Co. Inc., 1800 Parthenais St., Montreal Excel Feather Dyers, 9774 - 57th Ave., Montreal French Feather and Flower Co. Ltd., 3437 Park Ave., Montreal Hollander, K.P. Reg'd., 3790 Marlow Ave., Montreal Leane, J. & P. Ltd., 5144 St-Hubert St., Montreal Lillian Novelties Mfg. Co. Ltd., 1025 Bleury St., Montreal Nantel, R., 8975 Forbin-Janson St., Montreal St. Michel Novelties Inc., 9870, Parc Georges, Montreal Vetcraft Shops, Ste. Anne's Hospital, Ste. Anne de Bellevue	<u>Artificial Ice Manufacturers - Concluded</u>
<u>Ontario</u>	
Barnes Artificial Wreaths, 263 Essex St., Sarnia Clark, George Feather Co., 54 Westbrook Ave., Toronto Continental Art Flower Co., 252 Adelaide St. W., Toronto Delworth, John C., R.R. No. 1, Islington European Artificial Flower Co., 506 Adelaide St. W., Toronto Illingworth Art Creations, 461 Trafalgar Rd., Oakville National Floral Ltd., Waterford Nicol, Wallace Displays Ltd., 55 Victoria Ave., Galt Page, Eveline, Ltd., 18th St. & 3rd Ave., Owen Sound Shurbloom Bulb Co. of Canada, 49 Bertal Rd., Toronto Vetcraft Shops, Sunnybrook Hospital, Toronto	<u>Alberta - Concluded</u> Glacier Ice Co. Ltd., 410 - 40th Ave. N.E., Calgary
<u>Manitoba</u>	
Van Kirk Decorating Co., 365 Broadway, Winnipeg 1	<u>British Columbia</u> Inland Ice & Cold Storage Co. Ltd., Revelstoke Inland Ice & Cold Storage Co. Ltd., 3001 - 37 Ave., Vernon Penticton Purity Products Ltd., 270 Frant St., Penticton Royal Ice & Storage Co., 1251 Charles St., Vancouver Southern Ice Ltd., Indian Reserve, Penticton
<u>Artificial Ice Manufacturers</u>	
<u>Nova Scotia</u>	
Crowe's Ice Limited, 162 Vimy Rd., Truro Digby County Ice Co. Ltd., 142 Prince William St., Digby MacConnell Ice Co. Ltd., 693 Main St., Yarmouth Nova Scotia Ice Co. Ltd., 1001 Barrington St., Halifax	<u>Candle Manufacturers</u> Baillargeon, Éloi Ltée, 4524 Iberville St., Montréal Baillargeon, F. Ltée, 222 St. Pierre, St-Constant Chandellerie Marie Inc., 195 Blvd. du Lac, Notre-Dame-des-Laurentides Chandellerie Rimouski Enr., Lté, 107, rue Tessier, Rimouski Dupuis, Géétan, 469, rue Loranger, St-Jérôme Lasnier, J.L. Enrg., 2, rue St-Antoine, Longueuil Lasnier, J.B. (Père) Enrg., 50, rue St-Georges, Lévis Malloux, J.E. Ltée, 202 Talon, St-Luc Rivest, S. Enrg., 6369 Beaulieu St., Montréal Sunshine Candle Mfg. Co., 366 Laurier Ave. E., Montréal Will and Baumer Candle Co. Ltd., 34 Montée du Moulin, Lavai-des-Rapides
<u>New Brunswick</u>	
Moncton Ice Co. Ltd., 165 Albert St., Moncton	<u>Ontario</u> Candela Company, 401 Adelaide St. E., Toronto Fern Brand Waxes Ltd., 1/6 Ioryuk Rd., Weston Lee-Mac Candle Studios, 2139 Dundas St. W., Toronto
<u>Quebec</u>	
Glace Brunerie Inc., 4236 rue Notre-Dame, Trois-Rivières Glace Cristal Enr., 10 Amberst St., Hull La Glace Frontenac Ltée, 45 Renaud Ave., Québec Thibault, J.A. Ltée, 2760 Reading St., Montréal	<u>Manitoba</u> Eternalite Candle Co., 3796 Main St., Middlechurch
<u>New Brunswick</u>	
Moncton Ice Co. Ltd., 165 Albert St., Moncton	<u>Saskatchewan</u> St. Mark Shop, The, Miller Ave., Lumsden
<u>Quebec</u>	
Cataract Ice Limited, 389 Park St., Niagara Falls Delisle Ice & Coal Co., 1590 Crawford Ave., Windsor Empire State Ice Co. Ltd. (plant at New Toronto), 8th & Toronto Sts., New Toronto Empire State Ice Co. Ltd. (plant at Windsor), Michigan Central R.R. Yds., Sandwich W. Gordon's Ice, 8 Augustus St., Cornwall Lake Simcoe Ice & Enterprises Ltd., 10 Shorncliffe Rd., Islington Ottawa Valley Ice & Cold Storage, 381 James St., Pembroke Purity Ice Co. Ltd., 28 Markham St., Toronto Sarnia Ice Co. Ltd., 350 N. Front St., Sarnia Standard Ice & Fuel Co., 41 Ravine Rd., St. Catharines Teal Bros., 10 Cambridge Rd., Crystal Beach	<u>British Columbia</u> Western Beeswax Candle Co. Ltd., Erickson
<u>Ontario</u>	
Ace Ice Co. Ltd., 1600 Alexander Ave., Winnipeg	<u>Fur Dressing and Dyeing Industry</u>
<u>Manitoba</u>	
Crystal Distributors Ltd., 507 Victoria Ave., Regina	<u>Quebec</u> Champion Dressing Corp., 2965 Notre Dame St. E., Montréal Feather Blending Co. (Canada) Ltd., 4821 Rouen Ave., Montréal Globe Fur Blending Co. Ltd., 3770 Henri-Julien St., Montréal Goodman and George (Canada) Ltd., 856 St-Remi St., Montréal Hollander, A. & Son Ltd., 995 Wellington St., Montréal Maranda & Labreque Ltée, 180, Avenue Renaud, Québec Mudry Fur Dresser and Dyer Inc., 8540 - 9th Ave., Ville St-Michel Nu-Way Lambskin Processors Ltd., 150 St-Etienne St., L'Assomption
<u>Saskatchewan</u>	
Alberta	<u>Ontario</u> Atlas Fur Tanning & Dyeing Ltd., Cookstown Reliable Fur Dressers and Dyers (1960) Ltd., 400 Richmond St. W., Toronto Universal Fur Dressers and Dyers Ltd., 121 Prescott Ave., Toronto 9
<u>Alberta</u>	
Alberta Ice Co. Ltd., The, Memorial Blvd. & 6A St. N.E., Calgary	<u>Manitoba</u> Cahn, J. Trans-Canada Ltd., 357 Taylor Ave., Winnipeg
<u>Alberta</u>	
	<u>Alberta</u> Briggs Furriers & Tanner Ltd., 639 Briggs Ave., Calgary Polar Fur Dressing, 12755 - 64th St., Edmonton

LIST OF ESTABLISHMENTS CLASSIFIED TO THE MINISTRY 1956 - Continued

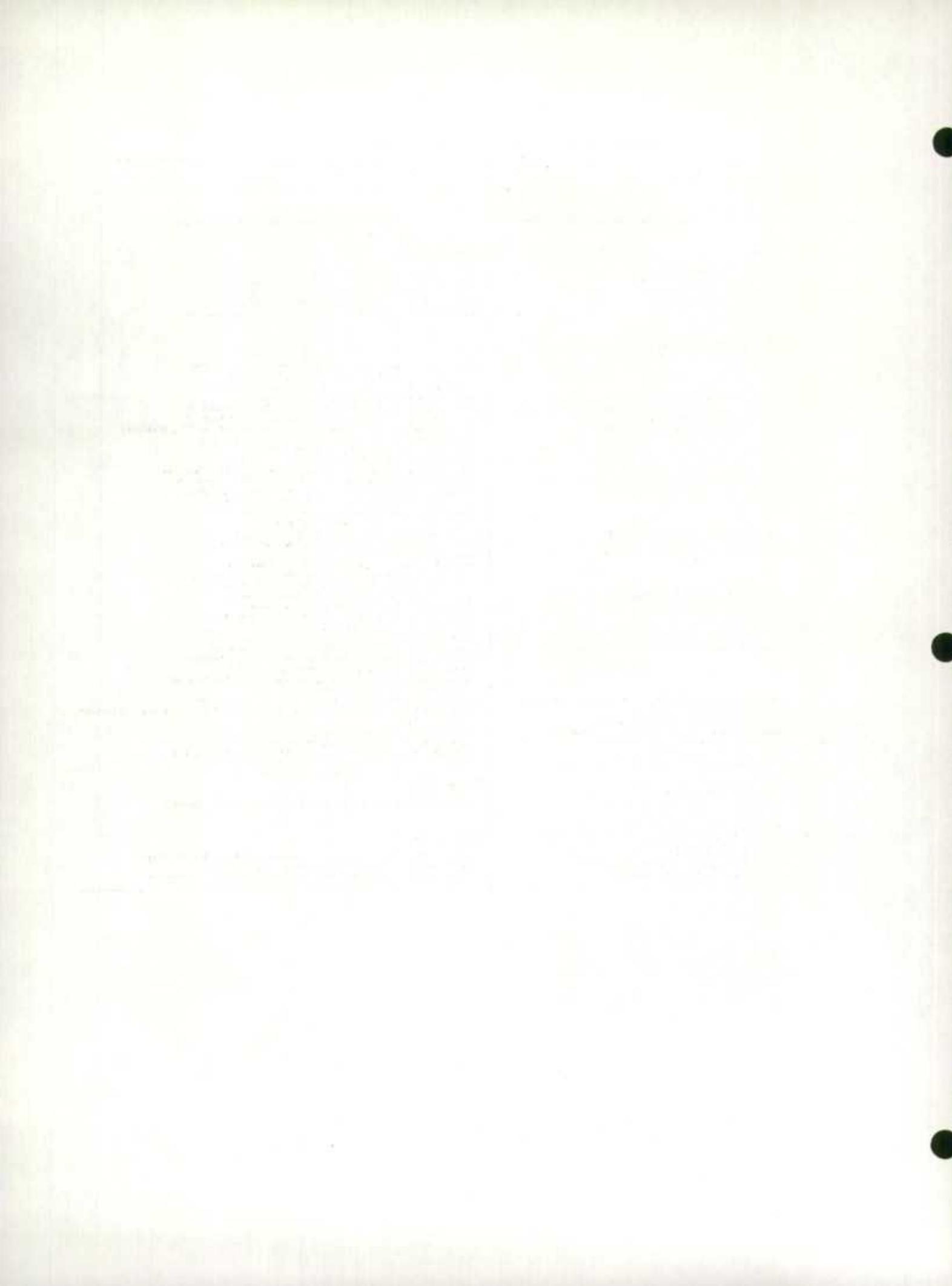
Name and location	Name and location
<u>Fur Dressing and Dyeing Industry - Concluded</u>	
<u>British Columbia</u>	
B.C. Fur Dressers & Dyers Ltd., 3877 Commercial Drive, Vancouver	
<u>Hair Goods Manufacturers</u>	
<u>Quebec</u>	
Eisenberg, B. Inc., 4361 St-Dominique St., Montreal Herlich, S. Co., 4065 St-Dominique St., Montreal Madame Pompadour Wigs Reg'd., 1421 MacKay St. No. 3, Montreal 25 Reid-Meredith Inc., 7080 Alexandra St., Montreal Versailles Hair Products Inc., 995 Wellington St., Montreal Wagner Bros., 4241 Frontenac St., Montreal	
<u>Ontario</u>	
Artistic Hair Creations, 176 Davenport Rd., Toronto Crowning Glory Products, 489 College St., Toronto Garfinkel, Louis & Co. Ltd., 91 Tyco Dr., Toronto 19 Harpley, D.M. & Co., 27 Damman Ave., Toronto Jan Hair Studio, 327 Bloor St. E., Toronto Murphy, Jean, 154 Nelson St., Kingston White W.R. Ltd., 10 Tersuly St., Toronto Wig City, 140 King St. E., Hamilton	
<u>British Columbia</u>	
Hanson Hair Goods, 825 Granville St., Vancouver Mallory Cosmetics, 111 Robson St., Vancouver	
<u>Model and Pattern Manufacturers</u>	
<u>Ontario</u>	
Achim Pattern & Woodworking Reg'd., 376 Blvd. St. Croix, Ville St. Laurent, Montreal 9 Argon Engraving Ltd., 870 Devonshire Rd., Greenfield Park Atlas Designing & Mag. Inc., 1160 Montée de L'Isle, Montreal Aubin, Guy & Associes, Enr'g., 2467 Jette, Montreal Beaudry Die & Mould, 370, rue Boisée, Pierrefonds Beliveau Pattern Works Inc., Rock Forest Belleville Inc., 2049, ave. des Érables, Plessisville Bergeron, Adélaïde, 142, rue Carillon, Québec Canadian Shoe Pattern Co., 2491 Demontigny St. E., Montreal Cammark Industries Ltd., 5550 Fullum St., Montreal Chapdelaine, Phil. Enr., 395, rue Mayor, Montreal Charbonneau Pattern Shop, 10120 Garon, Montreal N. Chateauguay Pattern & Foundry Co. Ltd., Ste-Philomène Grepin Shoe Patterns, 279, rue de l'Étoile, Laval-des-Rapides Eastern Pattern & Model Makers Reg'd., 5875 Souilly St., Montreal Electromould Engineering Reg'd., 540 Beaudry St., Montreal Elite Pattern Works, 11665 Letellier, Montreal Fidelity Models, 4265 St. Catherine St. W., Montreal Gemco Mould & Die Co., 8000 Danse St., Montreal General Pattern & Woodworking Co. Ltd., 5794 Place Turcot, Montreal Home Plastic Inc., 2955, rue Cartier, St-Hyacinthe International Pattern Works, 4481 Franchère St., Montreal Joliette Pattern Works Reg'd., 185 Dugas St., Joliette Lefebvre A. Ltée, 472, rue St-Henri, Montreal M. G. Pattern Works Co. Inc., 120, boul. Industrial, Boucherville MacShrier Reg'd., 1449 St. Alexander St., Montreal Mircil Pattern Shop Inc., 10223, boul. St-Laurent, Montréal Modern Woodcraft, 516 - 1st Ave., Rawdon Moules & Matrices de Précision Inc., 2060, rue Lavoisier, Ste-Foy National Shoe Patterns Ltd., 4201, rue Ontario-est, Montreal Plastic Services & Dies Inc., 2200 St. James St. W., Montreal Simon Pattern Works Reg'd., 613 Bellesu, Sherbrooke Standard Pattern Works Reg'd., 267 Bérard St., Montreal Superb Mould Reg'd., 376 O'Connell Ave., Dorval Thibault, Irène Inc., St-Damien Western Pattern Works Inc., 217 Young St., Montreal 3	
<u>Manitoba</u>	
Accurate Mould Co. Ltd., 76 McCulloch Ave., Rexdale Acrolit Moulds, 390 Progress Ave., Scarborough Akromold (Goderich) Ltd., Cambridge St., Goderich Anderson, A.G. Ltd., 3040 Osler St., London Argus Mould & Tool Co. Ltd., 1750 Midland Ave., Scarborough Atlas Pattern Works Ltd., 2714 Meighen Rd., Windsor Beaver Patterns, 196 Grant Ave., Hamilton Binkley Pattern & Machine, 282 Marland Dr., Waterloo Border Patterns Ltd., 2547 Doty Place, Windsor Brown Pattern Works, 29 Stafford St., Toronto	
<u>Alberta</u>	
Pattern-Model-Furniture, 11011 - 84th St., Edmonton	
<u>British Columbia</u>	
Adanac Pattern Shop Ltd., 841 Royal Ave., New Westminster Fullerton Pattern Shop, 1000 Parker St., Vancouver 6 Hutchinson Pattern Shop, 638 A Pembroke St., Victoria Industrial Pattern Works, 8020 - 128th St., North Surrey Lindsay Models & Metalcrafts Ltd., 1627 Garden Ave., North Vancouver Maple Leaf Pattern Works Ltd., 20 Jackson Ave., Vancouver West Coast Pattern Shop, 222 Woodland Dr., Vancouver	
<u>Stamp and Stencil (Rubber and Metal) Manufacturers</u>	
<u>Nova Scotia</u>	
Island Marking Systems, R.R. 3, Sydney London Rubber Stamp Co. Ltd., 1594 Argyle St., Halifax	

LIST OF ESTABLISHMENTS CLASSIFIED TO THIS INDUSTRY, 1961 - Continued

Name and location	Name and location
<u>Stamp and Stencil (Rubber and Metal) Manufacturers - Concluded</u>	
<u>Quebec</u>	
A. Accelerata Engraver, 455 St. Pierre St., Montreal Armstrong, W.D. & Co. Ltd., 651 Notre Dame St. W., Montreal Art Rubber Stamp Mfg. Co., 6201 Park Ave. No. 110, Montreal 8 Aube, Lucien, 746, rue Racine, Québec Derome, A. & Cie Enr., 455, rue St-Sulpice, Montréal Dismas Society, 4800 Decarie Blvd., Montreal Dominion Marking Devices Ltd., 1015 Bleury St., Montreal Estampe Larex Enr., 9725, rue Tolhurst, Montreal Estampes-Ray Enr., 1985 Ave. Mauffla, Quebec 3 Fox Bros. Ltd., 361 Youville Sou., Montreal 1 General Engraving Inc., 2 Larochele Ave., Lewis Hayes Stamp & Stencil Reg'd., 8815 Lajeunesse St., Montreal Larin Engraving Ltd., 7015, rue Drouet, Montréal Le Graveur Rogers Engraving, 906, rue Demontigny-est, Montréal London Stamp & Stencil Co. Ltd., 4375 Iberville St., Montréal 34 Markrite of Canada Inc., 7385 Harley Ave., Montreal Montreal Marking Devices Ltd., 644 Lagauchetière St. W., Montreal Montreal Rubber Stamps Reg'd., 3637, boul. Métropolitain-est, Montréal Montreal Stencil Works Ltd., 687 St. Paul St. W., Montreal Walker & Campbell, 620 Lagauchatière St. W., Montreal	
<u>Ontario</u>	
Art Stamp & Sael Co., 120 Church St., Toronto Bernard Stamp & Stencil Ltd., 8 George St., Hamilton Bernard Cairns Ltd., 134 Richmond St. W., Toronto Canada Stamp & Stencil Co. Ltd., William Morgan Dr., Toronto 17 Deltas Engravers Ltd., 2615 St. Clair Ave. W., Toronto Dominion Name Plates Ltd., 24 McGee St., Toronto 8 Embree Industries Ltd., 151 Birga St., Hamilton Essex Stamp Co. Ltd., 136 Ferry St., Windsor Etched Metal Plate Ltd., 2206 Gerrard St. E., Toronto Globe Marking Products, 3721/2 Water St., Peterborough Hamilton Match Plate Co., 265 Lottridge St., Hamilton Hebb, John Mfg. Ltd., 53 Chauncey Ave., Toronto London Stamp & Stencil (Ontario) Ltd., 496 Gilbert Ave., Toronto Mack, C.W. Co. Ltd., 169 Bartley Dr., Toronto Mack, F.R. & Son Ltd., 21 Adelaide St. W., Toronto McGee, D.W. Ltd., 39 William St., St. Catharines Metro Rubber Stamp Mfg., 863 Bay St., Toronto Ontario Stamp & Printing Co., 362 Bathurst St., Toronto Ottawa Rubber Stamp & Engraving Ltd., 44 Byward Market Sq., Ottawa Patterson & Heward, 319 King St. W., Toronto Pritchard-Andrew Co. Ltd., The, 266 Sparks St., Ottawa Stanley Manufacturing Co. Ltd., The, 230 Bartley Drives, Toronto Sterling Marking Products Ltd., 349 Ridout St. N., London Superior Craftsmen Rubber Plates Ltd., 1B Haymarket St., Hamilton Super-Service Rubber Plate Co. Ltd., 66 Fraser St., Port Colborne Supreme Rubber Stamp Co., 1452 Bloor St. W., Toronto Thistle Rubber Type Works, Sombra Toronto Name Plate & Mfg. Ltd., 35 Six Points Rd., Toronto 18 Toronto Stamp & Stencil Works Ltd., 137 Church St., Toronto Trans Canada Stamp & Marking Devices Ltd., 1034 Pape Ave., Toronto Warwick Marking Products Ltd., 482 Belmont Ave. W., Kitchener Wright Rubber Stamp Co., 130 Pearl St., Toronto 4	
<u>Manitoba</u>	
Canadian Rubber Stamp Ltd., 370 Notre Dame Ave., Winnipeg Maple Leaf Stamp & Stencil Ltd., 470 Main St., Winnipeg Manitoba Stencil & Stamp Works Ltd., 4941/2 Main St., Winnipeg	
<u>Saskatchewan</u>	
O.K. Marking Devices Ltd., Hamilton St., Regina Rose Marking Devices Ltd., 172 - 1st Ave. N., Saskatoon	
<u>Alberta</u>	
Alberta Stamp & Dist Ltd., 139 - 16th Ave. N.E., Calgary Alberta Stamp & Marking Co., 10466 - 82nd Ave., Edmonton Calgary Stamp & Stencil (1963) Ltd., 522 - 6th Ave. S.W., Calgary Edmonton Rubber Stamp Co. Ltd., The, 10127 - 102nd St. S., Edmonton Joel's Rubber Stamp Co. - Div. of Joel's Locksmith Ltd., 96588 Jasper Ave., Edmonton King Stamps, 7724 - 76th Ave., Edmonton Royal Rubber Stamp Co., 9654 Jasper Ave., Edmonton	
<u>British Columbia</u>	
British Columbia Stamp Works Ltd., 581 Richards St., Vancouver Craftsman Stamp Works, 9047 Hudson St., Vancouver Hewith, George H. Co. Ltd., Tha, 944 Richards St., Vancouver Smith Marking Devices Ltd., 15 East Broadway, Vancouver 10 Superior Stamp & Stencil Co. Ltd., 1618 East Hastings St., Vancouver 6 Western Stamp Works, 346 West Broadway, Vancouver 10	
<u>Statuary, Art Goods, Regalia and Novelty Manufacturers</u>	
<u>Quebec</u>	
Audet, Rosaire Enr., 45, rue Lessard, Loretteville Artisanat Renel Enr., 8711 - 8ème ave., Ville St-Michel Badge & Specialty Co. Ltd., 389 St. Paul St. W., Montreal 1 Bargone, Richie Jr., 642, rue St-Joseph, Lauzon Barsetti, A & Manucci Inc., 381 - 28me rue, Québec Bassilières, Gérard Inc., 305 ouest, rue Port-Royal, Montreal Canadian Handicraft & Fur Mfg. Ltd., 175 Windsor St., Montréal Chez Théodore Enr., 574, rue Père Grenier, Québec De Passillid - Sylvestre, Ste-Adèle-en-Haut Decor Parisien Enr., 3898 Parc Lafontaine, Montreal Dini, E. et Cie, 115 St-Zotique St. W., Montreal Edwin C. Ford Reg'd., 1191 Union Ave., Montreal For-Ever Industries Ltd., 10105 St-Vital, Montreal N. Gagnon, Jos. & Fils Inc., St-Jean-Port-Joli Gar Industries Ltd., 27 Pelletier St., Cabano Guardo, J. Statuary Reg'd., 963 Rachel St. E., Montreal Industries Fabrico (1964) Ltd., 10145 London St., Montreal Nord Kerner, D.M., 2015 Mountain St., Montreal Labranche, Adrien, 336, Du-Pont St., Quebec Luxor Novelty Co., 83 Rachel St., Montreal Moncel, J.P., 37 Notre Dame St. W., Montreal Pannier Ceramiques Ltée., 9615, rue Papineau Montreal Petrucci & Carli, 1180, rue Wolfe, Montreal Prévost, Adélard Inc., 165 - 8ème Ave., Québec R.G.R. Mfg. Inc., 7450 Blvd. Ste. Anne, Chateau Richer P. Tornado Mfg. Co., 99 Chabanel Blvd. N., Montreal Unique Art Inc., St-Martin Vacl, F.M. Mfg. Co. Ltd., 2123 de La Salle St., Montreal	
<u>Ontario</u>	
A & F Souvenir Co., 148 Victoria St. S., Kitchener Ambrose Kent & Sons Ltd., 410 Oakwood Ave., Toronto 10 Astralite Limited, 37 Front St. E., Toronto Baker, C.F. & Son Ltd., 474 Bathurst St., Toronto Balmer, Chas. F. & Co. Ltd., 69 Pape Ave., Toronto Beaver Dek Supplies, R.R. No. 2, (Scarborough-Pickering Town Line) Pickering Bellastra Products Ltd., 115 Scarsdale Rd., Don Mills Belle Art Manufacturing, 460 Sydney St. N., Belleville Canadian Art Creation, 251 Sorarem Ave., Toronto Canadian Art Statuary, 1455 Dundas St. W., Toronto Clerica Industries, 260, boul. St-Joseph, Orléans Colson Canada Ltd., L.A. Darling Co. Div., 700 Burnhamthorne Rd. W., Cooksville Coronet Party Favour Co., 21 Apex Rd., Toronto Creative Floralkraft Ltd., 241 Dovercourt Rd., Toronto Croft, Fern, Orillia Danesi Art Co., 12 Ossington Ave., Toronto 3 Dominion Regalia Ltd., 84 Elm St., Toronto 2 Fantasy Copperware of Canada Ltd., 1315 Queen St. E., Toronto Home Leather Kraft Co. Ltd., 180 Pearl St., Toronto Howard Bros. Co. Lt., 355 King St. W., Toronto 2B Kenmore Snow Products Ltd., 112 Duke St., Toronto L & M Manufacturing Co. Ltd., 135 Miranda Ave., Toronto 19 Lash, 105 Collegeview Ave., Toronto 7 Lima Novelties, 50 Lombard St., Toronto Marbley Products Ltd., 196 Arthur St. N., Guelph Mervorn Art Crafts, 240 Robidge St., Peterborough Modnar Statuary & Novelty Co., 58 Stewart St., Toronto Morgese, Soriano Co. Ltd., 495 King St. W., Toronto 2B Clearmount Plastics Ltd., 15 Musgrave St., Toronto 13 Plitz, G. Co. Ltd., 995 Sandy Beach Rd., Pickering P.M. Display Forms, 666 King St. W., Toronto Shear Display & Design Ltd., 250 Action Ave., Downsview Silhouette-carved Crafts, Port Sydney Steingard Picture Co., 7 Florence St., Barrie Stewart Novelty Co. Ltd., 21 Emery St. W., London Toronto Gold & Silver Stamping Co., 41 Victoria St. Lane, Toronto Trevelyan Mfg. Co., 282 Davenport Rd., Toronto 5	
<u>Manitoba</u>	
Bush, Leon D. of Canada, 1560 St. James St., Winnipeg Favor Industries, 109 Pioneer Ave., Winnipeg 1	
<u>Alberta</u>	
Dolphin Mfg. Co., 29 Main St., St. Albert Fuller Crafts Ltd., 244 51st Ave. S.E., Calgary	
<u>British Columbia</u>	
Amy Aircraft Products, Endim Hot Springs Angelo Arts Ltd., 795 West 16th Ave., Vancouver 4 Boma Mfg. Ltd., 247 East 1st Ave., North Vancouver Burrows Displays, 3438 Commercial Dr., Vancouver 12 David Stuart Co., 29791 Silverdale Rd., Mission City Flagg & Co. Manufacturing Ltd., 112 West Hastings St., Vancouver	

LIST OF ESTABLISHMENTS CLASSIFIED TO THIS INDUSTRY, 1966 - Concluded

Name and location	Name and location
<u>Statuary, Art Goods, Regalis and Novelty Manufacturers - Concluded</u>	<u>Other Miscellaneous Industries - Concluded</u>
<u>British Columbia - Concluded</u>	<u>Quebec - Concluded</u>
Harris Hand-Crafts Ltd., 1084 Homer St., Vancouver Roger, F.E., R.R. No. 3, Ladner Western Ornaments, 1723 West 4th Ave., Vancouver Witco Products Ltd., 45790 Ford St., Sardis	Solo Products Limited, 1820 Gilford St., Montreal Torrington Co. Ltd., The, 110 River St., Bedford Sunday Cob Pipe of Canada, 22 Lake St., Huntington Superior Production, 92, rue St-Louis, Terrebonne Variety Box Co. Ltd., 8480 Jeanne Mance St., Montreal 11
<u>Umbrella Manufacturers</u>	<u>Ontario</u>
<u>Quebec</u>	Able Gasket & Materials Ltd., 2424 Finch Ave. W., Weston Acro Gasket Industries Ltd., 19 Shaft Rd., Rexdale Arrow Case Mfg. Co. Ltd., 11 Dublin St., Toronto Brigham Pipes Ltd., 121 King St. W., Toronto Canadian Chenille Co. Ltd., 310 Spadina Ave., Toronto 2B Canadian Gasket Co. Ltd., 505 Central Ave., Fort Erie Chicago Rawhide Products Canada Ltd., Park Rd. & Henry St., Brantford Crane Packing Co. Ltd., 617 Parkdale Ave. N., Hamilton Cuno Lighter Co. Ltd., 938 Walker Rd., Windsor Delong Scovill Ltd., Wellington St. N., St. Marys Detroit Gasket & Mfg. (Canada) Ltd., 366 Centre St., Petrolia Dominion Gasket & Mfg. Co. Ltd., 2 Scarlett Rd., Toronto 9 Feather Industries Ltd., 115 Glen Scarlett Rd., Toronto Gunther, E & A Co. Ltd., 66 Jutland Rd., Etobicoke Humane Pest-Aids, 257 Broadview Ave., Toronto 8 JB & D Co. Ltd., No. 7 Highway, Unionville Kevco Industries Ltd., 24 Guelph St., Bridgeport Kroy Screen Studios Ltd., 961 Roselawn Ave., Toronto Lynn Sales Co., 253 Merton St., Toronto Martin Electric Ltd., Progress Ave., Scarborough Milligan, G. Scenery Ltd., 279 Riverside Dr., Toronto 3 Nelson Industries, 85 Nantucket Blvd., Scarborough Ontario Fireplace Co., 12 Lepage Court, Downsview Onyx & Marble Ltd., 319 Howland Ave., Toronto Paramount Gasket Co. Ltd., 137 Wendell Ave., Weston Rand Specialties, Richmond Hill Signriter Co., 1171/2 Hartly St., Brockville Small Fibre Stamping Ltd., 31 Upton Rd., Scarborough Anderson Smith, J. Co. Ltd., King & Beaver Sts., Newcastle Spendifil Novelty Co. Ltd., 915 Dupont St., Toronto Suburban Metal Industries Ltd., 107 Howden Rd., Scarborough Tews, Ewald, 137 Brock St., Barrie Trypis Briar Bowls, 2485 Lawrence Ave. E., Scarborough Victor Manufacturing & Gasket Co. of Canada Ltd., The, Victor Drive & Chester St., St. Thomas Wasson & Fried Co., 22 Dufferin St., Fort Erie Weber Costello of Canada Ltd., 57 Ingram Dr., Toronto 15 Zippo Mfg. Co. of Canada Ltd., 2158 Alien Ave., Niagara Falls
<u>Prince Edward Island</u>	<u>Alberta</u>
Hickey & MacLean Tobacco Co. Ltd., 112 Prince St., Charlottetown	Prudham Building Specialties Ltd., 7915 - 104th St., Edmonton
<u>Quebec</u>	<u>British Columbia</u>
Atlantis Aquarium & Engineering Supply, 10624 rue Piggon, Montreal Nord Bélanger & Frère Enr., 2341/2 rue Anna, Québec CAE Lubricators Ltd., 5061 Côte-de-Liesse Rd., St-Laurent Canadian Precision Stampings Ltd., 5720 Côte St-François, Montreal Canadian Spangle Mfg. Co. Inc., 5050 Fulham St., Montreal Davar Bronzing Reg'd., 774 Church Ave., Verdun Gaylord Products of Canada Ltd., 2035 rue Ste-Anne, St-Hyacinthe Impenco Ltd., 77 Vitre St. W., Montreal Key-Cee Products Ltd., 433 St-Martin St., Montreal Lash, E. Co., 9500 St. Lawrence Blvd., Montreal Mevco Products Co., 740 St-Maurice St., Montreal 3 Milloy, M. & Sons Ltd., 5578 Hadley St., Montreal 20 Neptune Machine Shop, 7519A Boyer St., Montreal New Castle Products (Canada) Ltd., 199 Upper Edison Ave., St. Lambert Paradis & Paradis Enr., 916, rue Dosquet, Ste-Foy Pluck, Fred L., 50 Rolland Ave., Ville St-Pierre Ribbon Fabric Inc., 7901 Henri Bourassa Blvd. E., Montreal Robb, Joe, & Co. Ltd., 5575 Côte St-Paul Rd., Montreal	Canadian Briar Pipes Ltd., 10435 King Geo. Highway, North Surrey Parry Dial & Nameplate, 6562 Doman St., Vancouver 16 Western Theatre Arts Ltd., 911 - 925 West Georgia St., Vancouver









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