

CATALOGUE No.

47-205

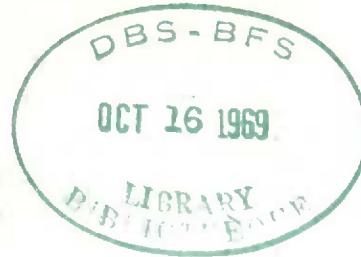
ANNUAL

S.I.C.

395

3982 - 3985

3995 - 3999



MISCELLANEOUS MANUFACTURING INDUSTRIES

1967

ANNUAL CENSUS
OF MANUFACTURES

This publication comprises those industries in Major Group 20 "Miscellaneous Industries" not published in separate reports.

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INTRODUCTION

Under the revised Standard Industrial Classification, Major Group 20, "Miscellaneous Manufacturing Industries", comprises 26 industries. Sixteen of these 26 industries are published in ten separate reports as listed below:

<u>Catalogue number</u>	<u>Title</u>
47-201	Broom, Brush and Mop Industry
47-202	Button, Buckle and Fastener Industry
47-203	Musical Instrument and Sound Recording Industry
47-204	Sporting Goods and Toys and Games Industries (two industries)
47-206	Scientific and Professional Equipment Manufacturers (five industries)
47-207	Pen and Pencil and Typewriter Supplies Manufacturers (two industries)
47-208	Plastics Fabricators
47-209	Signs and Displays Industry
47-210	Venetian Blind Manufacturers
47-211	Jewellery and Silverware Manufacturers

The remaining ten industries of this group are shown in this report - Catalogue No. 47-205 - and treated separately as follow:

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Artificial Flowers and Feathers Manufacturers	1
Artificial Ice Manufacturers	2
Candle Manufacturers	4
Fur Dressing and Dyeing Industry	5
Hair Goods Manufacturers	7
Model and Pattern Manufacturers	8
Stamp and Stencil (Rubber and Metal) Manufacturers	13
Statuary, Art Goods, Regalia and Novelty Manufacturers	17
Umbrella Manufacturers	19
Other Miscellaneous Industries	21

SYMBOLS

The following standard symbols are used in Dominion Bureau of Statistics publications:

- ... figures not available.
- ... figures not appropriate or not applicable.
- nil or zero.
- amount too small to be expressed.
- P preliminary figures.
- r revised figures.
- x confidential to meet secrecy requirements of the Statistics Act.

NOTES TO USERS

See inside back cover

ARTIFICIAL FLOWERS AND FEATHERS MANUFACTURERS, 1967
(S.I.C. 3984)

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing feathers, plumes and artificial flowers".

A list of the establishments classified to the industry in the 1967 survey will be found at the end of this report.

TABLE 1. PRINCIPAL STATISTICS, 1961-67

TABLE 2. SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1966 AND 1967

Description	Value	
	1966	1967
	\$'000	
1. Products:		
Artificial flowers, crepe paper and other	610	486
Feathers, all kinds	50	65
Feather trimmings	69	(1)
Floral displays and arrangements: artificial	641	925
Wreaths, decorative and memorial	467	396
Christmas decorations	303	389
All other products	545	625
2. Amount received in payment for work done on materials and products owned by others	14	10
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above	-	(8)
Total adjusted value of shipments and work done	2,699	2,886

(1) Included in "All other products".

ARTIFICIAL ICE MANUFACTURERS, 1967
(S.I.C. 3998)

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing artificial ice".

Table 2 shows the 1966 and 1967 shipments of goods of own manufacture by the industry, whereas Table 3 gives the shipments of artificial ice by all industries for both the years 1966 and 1967. These latter shipments include the shipments of those establishments transferred out of the Census of Manufactures survey in 1961 on the new establishment basis, but which were sent special 1967 commodity schedules in order to obtain the shipments of artificial ice in this year. On the other hand, it should be noted that these shipment figures do not include ice manufacturers in self-service ice-manufacturing machines, now commonly found in many hotels, motels, etc., in Canada.

A list of the establishments classified to the industry in the 1967 survey will be found at the end of this report.

TABLE 1. PRINCIPAL STATISTICS, 1961-67

Year and province	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.	'000			\$'000				\$'000				\$'000
<u>1961</u>													
Totals	30	159	381	502	235	192	1,726	1,292	7	23	253	848	1,778
<u>1962</u>													
Totals	29	167	391	512	254	203	1,772	1,319	6	22	245	799	1,469
<u>1963</u>													
Totals	27	165	381	571	249	236	2,094	1,606	5	22	262	952	1,803
<u>1964</u>													
Totals	28	188	426	675	280	286	2,451	1,888	5	23	298	1,098	2,022
<u>1965</u>													
Totals	29	192	439	683	268	304	2,627	2,057	7	33	304	1,096	2,241

TABLE 1. PRINCIPAL STATISTICS, 1961-67 - Concluded

TABLE 2. SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1966 AND 1967

Description	Value	
	1966	1967
	\$'000	
1. Products:		
Artificial ice	2,882	3,253
2. Amount received in payment for work done on materials and products owned by others	8	1
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above	-	-
Total adjusted value of shipments and work done	2,890	3,255

TABLE 1. SHIPMENTS OF SELECTED GOODS OF OWN MANUFACTURE - ALL INDUSTRIES, 1966 AND 1967

(Includes shipments from other industries which manufacture, as a secondary activity, the commodity listed)

		1966		1967P	
		Quantity	Value	Quantity	Value
		tons	\$'000	tons	\$'000
Artificial ice		391,390	3,371	437,371	3,973

CANDLE MANUFACTURERS, 1967
(S.I.C. 3982)

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing candles".

Table 2 gives the 1966 and 1967 shipments of goods of own manufacture by the industry.

A list of the establishments classified to the industry in the 1967 survey will be found at the end of this report.

TABLE 1. PRINCIPAL STATISTICS, 1961-67

Year and provin- ce	Estab- lish- ments	Manufacturing activity						Total activity					
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.	'000			\$'000		\$'000		\$'000		\$'000		
<u>1961</u>													
Totals	16	178	431	498	45	1,247	3,089	1,841	8	30	288	1,089	2,048
<u>1962</u>													
Totals	16	183	454	528	50	1,330	3,263	1,884	8	27	310	1,110	2,036
<u>1963</u>													
Totals	17	187	450	562	59	1,539	3,475	1,953	8	16	308	1,185	2,129
<u>1964</u>													
Totals	17	189	460	581	56	1,461	3,486	1,985	8	18	321	1,227	2,243
<u>1966</u>													
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	1	x	x	x	x	x	x	x	x	x	x	x	x
Quebec	11	184	412	640	63	1,500	3,531	2,064	4	27	302	1,269	2,487
Ontario	3	x	x	x	x	x	x	x	x	x	x	x	x
Manitoba	1	x	x	x	x	x	x	x	-	-	x	x	x
Saskatchewan	1	x	x	x	-	x	x	x	x	x	x	x	-
Alberta	-	-	-	-	-	-	-	-	-	-	-	-	-
British Columbia	1	x	x	x	x	x	x	x	-	-	x	x	-
Yukon and Northwest Territories	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	18	201	449	688	69	1,649	3,834	2,224	7	35	323	1,331	2,547

TABLE 1. PRINCIPAL STATISTICS, 1961-67 - Concluded

Year and province	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	Withdrawals	Number	Salaries and wages	
	No.	'000			\$'000				\$'000		\$'000		\$'000
<u>1967</u>													
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	1	x	x	x	x	x	x	x	x	x	x	x	x
Quebec	10	180	407	602	68	1,460	3,470	1,968	3	24	302	1,319	2,270
Ontario	4	x	x	x	x	x	x	x	x	x	x	x	x
Manitoba	-	-	-	-	-	-	-	-	-	-	-	-	-
Saskatchewan	1	x	x	x	x	x	x	x	x	x	x	x	x
Alberta	-	-	-	-	-	-	-	-	-	-	-	-	-
British Columbia	1	x	x	x	x	x	x	x	-	-	x	x	x
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	17	197	441	650	77	1,647	3,881	2,190	6	32	324	1,398	2,492

TABLE 1. ESTIMATES OF COSTS OF THE MANUFACTURE, 1956 AND 1967

Description	1966		1967	
	Quantity	Value	Quantity	Value
		\$'000		\$'000
I. Products:				
Candles and clerges:				
Household, coloured, fancy, etc.:				
Household candles, paraffin wax	lb.	940,158	259	814,096
Coloured and fancy, including wax novelties	doz.	892,100	847	937,466
Church, chapel, synagogue, etc.:				
Beeswax candles and clerges	lb.	497,974	611	555,988
Composition candles and clerges	"	337,719	215	316,992
7-day lights, beeswax and vegetable oils	doz.	23,285	367	21,537
7-day lights, composition other	"	141,977	756	130,388
Votive Lights, all kinds	"	1,066,447	718	891,258
All other products		92	...	163
2. Amount received in payment for work done on materials and products owned by others	...	1	...	1
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above	(31)	...	(65)
Total adjusted value of shipments and work done	3,834	...	3,881

FUR DRESSING AND DYEING INDUSTRY, 1967
(S.I.C. 395)

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in scraping, currying, tanning, bleaching and dyeing pelts on a custom basis".

Table 2 shows the manufacturing revenue of this industry for 1966 and 1967 which was, as in the past, largely derived from the custom treating of fur skins or pelts. The table showing number of fur skins treated has been deleted due to publication pattern difficulties arising from the confidential nature of much of the data.

A list of the establishments classified to the industry in the 1967 survey will be found at the end of this report.

TABLE 1. PRINCIPAL STATISTICS, 1961-67

Year and province	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	Withdrawals	Number	Salaries and wages	
No.	'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000	\$'000					\$'000
<u>1961</u>													
Totals	15	877	1,857	3,178	120	1,260	6,834	5,449	x	x	997	3,830	5,429
<u>1962</u>													
Totals	19	915	1,829	3,199	124	1,586	7,143	5,425	x	x	1,035	3,948	5,408
<u>1963</u>													
Totals	18	899	1,809	3,368	130	1,530	7,013	5,395	x	x	996	4,017	5,382
<u>1964</u>													
Totals	16	762	1,544	3,155	107	1,088	6,559	5,366	x	x	869	3,825	5,352
<u>1965</u>													
Totals	17	818	1,645	3,469	130	1,696	7,923	6,260	x	x	928	4,249	6,247
<u>1966</u>													
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	8	419	875	2,012	80	987	4,318	3,214	-	-	477	2,380	3,206
Ontario	3	x	x	x	x	x	x	x	-	-	x	x	x
Manitoba	1	x	x	x	x	x	x	x	x	x	x	x	x
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta	2	x	x	x	x	x	x	x	x	x	x	x	x
British Columbia	1	x	x	x	x	x	x	x	-	-	x	x	x
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	15	717	1,498	3,263	118	1,413	6,953	5,395	x	x	821	4,084	5,382
<u>1967</u>													
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	9	328	665	1,686	69	804	3,864	2,936	x	x	373	2,024	2,931
Ontario	3	x	x	x	x	x	x	x	-	-	x	x	x
Manitoba	3	x	x	x	x	x	x	x	x	x	x	x	x
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta	2	x	x	x	x	x	x	x	x	x	x	x	x
British Columbia	1	x	x	x	x	x	x	x	-	-	x	x	x
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	18	573	1,192	2,916	112	1,189	6,510	5,126	4	12	662	3,670	5,126

TABLE 2. SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1966 AND 1967

Description	Value	
	1966	1967
\$'000		
1. Work done for others (custom work)	6,957	6,593
2. Shipments of goods of own manufacture	(4)	(83)
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above		
Total adjusted value of shipments and work done	6,953	6,510

HAIR GOODS MANUFACTURERS, 1967
(S.I.C. 3983)

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing hair, bristles and hair goods".

A list of the establishments classified to the industry in the 1967 survey will be found at the end of this report.

TABLE 1. PRINCIPAL STATISTICS, 1961-67

Year and provin- ce	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of Shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.	'000			\$'000				\$'000				\$'000
<u>1961</u>													
Totals	11	51	99	109	4	269	485	214	11	43	56	127	219
<u>1962</u>													
Totals	11	49	98	113	4	246	494	258	10	40	54	129	258
<u>1963</u>													
Totals	12	56	120	144	3	257	614	366	10	56	60	161	377
<u>1964</u>													
Totals	11	51	107	130	4	290	649	361	8	37	59	168	359
<u>1965</u>													
Totals	14	73	152	207	4	387	852	472	8	34	87	281	469
<u>1966</u>													
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	6	x	x	x	x	x	x	x	x	x	x	x	x
Ontario	8	90	182	253	4	507	1,054	589	7	29	105	352	586
Manitoba	-	-	-	-	-	-	-	-	-	-	-	-	-
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta	-	-	-	-	-	-	-	-	-	-	-	-	-
British Columbia	2	x	x	x	x	x	x	x	x	x	x	x	x
Dakota and Northwest Territories													
Totals	16	129	260	356	7	907	1,748	888	11	52	155	508	886

TABLE 1. PRINCIPAL STATISTICS, 1961-67 - Continued

Year and province	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of Shipments of goods of own manufacture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	Withdrawals	Number	Salaries and wages	
No.	'000	'000		\$'000		\$'000		\$'000		\$'000		\$'000	
1967													
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	6	x	x	x	x	x	x	x	x	x	x	x	x
Ontario	11	102	210	311	5	632	1,378	739	8	42	127	467	1,176
Manitoba	1	x	x	x	x	x	x	x	-	-	x	x	x
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta	-	-	-	-	-	-	-	-	-	-	-	-	-
British Columbia	2	x	x	x	x	x	x	x	x	x	x	x	x
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	26	1,49	355	740	9	1,016	2,116	1,154	12	61	180	679	1,621

TABLE 2. SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1966 AND 1967

Description	1966		1967	
	Quantity lb.	\$'000	Quantity lb.	\$'000
1. Products:				
Animal hair, cleaned and dressed	85,500	315	(1)	(1)
Wigs, toupees and switches	1,273	...	1,547
All other products	143	...	531
2. Amount received in payment for work done on materials and products owned by others	34	...	75
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above	...	(17)	...	(37)
Total adjusted value of shipments and work done	1,748	...	2,116

(1) Included in "All other products".

MOULD AND PATTERN MANUFACTURERS, 1967
(S.I.C. 3283)

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing models and patterns of all materials".

Complete series of statistics for this industry can be found on the following pages.

A list of the establishments classified to the industry in the 1967 survey will be found at the end of this report.

TABLE 1. PRINCIPAL STATISTICS, 1961-67

Year and province	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.	'000			\$'000				\$'000		\$'000		\$'000
<u>1961</u>													
Totals	85	589	1,263	2,368	78	1,809	7,654	5,921	60	270	778	3,338	5,964
<u>1962</u>													
Totals	88	622	1,388	2,653	84	2,107	8,778	6,631	60	320	789	3,657	6,626
<u>1963</u>													
Totals	95	684	1,511	3,164	101	2,440	10,436	8,120	56	319	865	4,272	8,153
<u>1964</u>													
Totals	103	812	1,820	3,916	107	3,108	12,880	9,725	61	341	1,005	5,161	9,710
<u>1965</u>													
Totals	109	847	1,878	4,415	126	3,424	13,961	10,597	55	341	1,056	5,894	10,495
<u>1966</u>													
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	36	204	437	999	32	613	2,610	1,970	20	144	241	1,228	1,980
Ontario	73	719	1,636	4,214	104	3,225	13,619	10,554	36	216	909	5,555	10,241
Manitoba	2	x	x	x	x	x	x	x	-	-	x	x	x
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta	1	-	-	-	x	x	x	x	x	x	x	-	x
British Columbia	7	x	x	x	x	x	x	x	x	x	x	x	x
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	119	958	2,152	5,445	140	3,928	16,812	13,013	61	400	1,196	7,077	12,707
<u>1967</u>													
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	33	226	484	1,136	38	687	2,818	2,096	16	105	269	1,363	2,093
Ontario	76	817	1,812	4,896	128	3,098	14,380	11,143	38	232	985	6,228	10,789
Manitoba	2	x	x	x	x	x	x	x	x	x	x	x	x
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta	2	x	x	x	x	x	x	x	x	x	x	x	x
British Columbia	6	x	x	x	x	x	x	x	x	x	x	x	x
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	119	1,080	2,378	6,283	172	3,913	17,803	13,709	60	378	1,299	7,892	13,349

TABLE 2. PRINCIPAL STATISTICS CLASSIFIED BY SIZE GROUP BASED ON VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1966 AND 1967.

Size group	Establishments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	Withdrawals	Number	Salaries and wages	
	No.	'000			\$'000				\$'000		\$'000		\$'000
<u>1966</u>													
Under \$10,000	7	1	1	2	1	10	32	21	6	14	1	2	21
\$ 10,000 to \$ 24,999	19	21	37	84	5	64	321	253	19	88	26	99	252
25,000 " 49,999	22	50	107	252	14	163	807	632	18	145	66	337	639
50,000 " 99,999	29	158	336	811	22	400	2,087	1,693	14	116	196	1,037	1,693
100,000 " 199,999	25	256	576	1,590	39	725	3,647	2,925	4	37	312	2,040	2,914
200,000 " 499,999	12	230	518	1,314	33	834	3,500	2,658	-	-	274	1,696	2,669
500,000 " 999,999	5	244	576	1,391	27	1,732	6,418	4,831	-	-	321	1,866	4,518
1,000,000 " 4,999,999	-	-	-	-	-	-	-	-	-	-	-	-	-
5,000,000 and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	119	958	2,152	5,445	140	3,928	16,812	13,013	61	400	1,196	7,077	12,707
<u>1967</u>													
Under \$10,000	9	1	1	2	--	25	53	28	7	18	1	2	28
\$ 10,000 to \$ 24,999	22	24	43	94	6	69	376	301	19	88	31	121	302
25,000 " 49,999	18	40	84	212	11	115	625	499	17	120	50	261	500
50,000 " 99,999	24	140	293	737	27	382	1,795	1,382	14	115	176	902	1,378
100,000 " 199,999	30	316	691	1,898	53	842	4,552	3,613	3	37	385	2,476	3,600
200,000 " 499,999	11	229	491	1,324	38	820	3,367	2,486	-	-	271	1,686	2,456
500,000 " 999,999	5	330	774	2,017	38	1,661	7,035	5,398	-	-	385	2,444	5,086
1,000,000 " 4,999,999	-	-	-	-	-	-	-	-	-	-	-	-	-
5,000,000 and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	119	1,080	2,378	6,283	172	3,913	17,803	13,709	60	378	1,299	7,892	13,369

TABLE 3. PRINCIPAL STATISTICS CLASSIFIED BY SIZE GROUP BASED ON TOTAL EMPLOYMENT, 1966 AND 1967.

Size group	Establishments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	Withdrawals	Number	Salaries and wages	
	No.	'000			\$'000				\$'000		\$'000		\$'000
<u>1966</u>													
Under 5 employed	43	55	110	281	19	250	1,051	785	38	238	67	347	786
5- 14 "	51	322	709	1,815	45	875	4,422	3,569	23	162	404	2,359	3,571
15- 49 "	22	399	904	2,373	57	1,772	7,023	5,272	-	-	492	3,067	5,240
50- 99 "	3	182	430	976	20	1,030	4,315	3,387	-	-	233	1,303	3,113
100-199 "	-	-	-	-	-	-	-	-	-	-	-	-	-
200-499 "	-	-	-	-	-	-	-	-	-	-	-	-	-
500 employed and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	119	958	2,152	5,445	140	3,928	16,812	13,013	61	400	1,196	7,077	12,707
<u>1967</u>													
Under 5 employed	45	52	102	260	17	214	990	759	39	238	60	303	758
5- 14 "	48	321	703	1,868	56	981	4,742	3,660	21	140	400	2,379	3,658
15- 49 "	22	412	886	2,422	64	1,144	5,587	4,344	-	-	492	3,123	4,309
50- 99 "	4	295	687	1,733	35	1,575	6,483	4,946	-	-	347	2,087	4,638
100-199 "	-	-	-	-	-	-	-	-	-	-	-	-	-
200-499 "	-	-	-	-	-	-	-	-	-	-	-	-	-
500 employed and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	119	1,080	2,378	6,283	172	3,913	17,803	13,709	60	378	1,299	7,892	13,368

TABLE 4. EMPLOYMENT AND PAYROLL, 1966 AND 1967

Year and province	Employees												Salaries and wages			
	Production and related workers				Administrative and office		Sales and distribution		Total		Production and related workers		Administrative and office	Sales and distribution	Total	
	Manufacturing		Other		Male	Female	Male	Female	Male	Female	Male	Female	Manufacturing	Other	\$'000	
1966																
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	194	10	-	-	26	9	2	-	222	19	999	-	223	6	1,228	
Ontario	629	90	-	-	104	75	5	6	738	171	4,214	-	1,284	58	5,555	
Manitoba	x	-	-	-	x	x	-	-	x	x	x	-	x	-	x	
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
British Columbia	x	-	-	-	x	x	-	-	x	x	x	-	x	-	x	
Yukon and Northwest Territories	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	858	100	-	-	137	88	7	6	1,002	194	5,445	-	1,569	63	7,077	
1967																
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	212	14	-	-	24	11	8	-	244	25	1,136	-	203	25	1,363	
Ontario	718	99	-	-	94	63	6	5	818	167	4,896	-	1,262	70	6,228	
Manitoba	x	-	-	-	x	x	-	-	x	x	x	-	x	-	x	
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta	-	-	-	-	-	-	-	-	-	-	-	-	x	-	x	
British Columbia	x	x	-	-	x	x	-	-	x	x	x	-	x	-	x	
Yukon and Northwest Territories	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	666	114	-	-	122	78	14	5	1,102	197	6,283	-	1,514	95	7,892	

TABLE 5. INVENTORIES, 1967

Province	Manufacturing				Non-manufacturing Products or materials purchased for resale	
	Materials, supplies, etc.	Goods in process	Finished goods of own manufacture			
			book value \$'000			
Opening						
Newfoundland	-	-	-	-	-	
Prince Edward Island	-	-	-	-	-	
Nova Scotia	-	-	-	-	-	
New Brunswick	-	-	-	-	-	
Quebec	120	41	15	176	-	
Ontario	262	554	165	980	69	
Manitoba	x	x	-	x	-	
Saskatchewan	-	-	-	-	-	
Alberta	x	-	-	x	-	
British Columbia	x	x	-	x	-	
Yukon and Northwest Territories	-	-	-	-	-	
Totals	392	604	180	1,176	69	
Closing						
Newfoundland	-	-	-	-	-	
Prince Edward Island	-	-	-	-	-	
Nova Scotia	-	-	-	-	-	
New Brunswick	-	-	-	-	-	
Quebec	156	47	12	213	-	
Ontario	287	563	145	995	51	
Manitoba	x	x	-	x	-	
Saskatchewan	-	-	-	-	-	
Alberta	x	-	-	x	-	
British Columbia	x	x	-	x	-	
Yukon and Northwest Territories	-	-	-	-	-	
Totals	455	618	156	1,230	51	

TABLE 6. PURCHASED FUEL AND ELECTRICITY USED, 1966 AND 1967

Description	1966		1967	
	Quantity	Cost	Quantity	Cost
		\$'000		\$'000
1. Large establishments reporting commodity detail				
Bituminous coal:				
(a) From Canadian mines	ton	"	"	"
(b) Imported	"	"	"	"
Sub-bituminous coal (from Alberta mines only)	"	30	1	28
Anthracite coal	"	"	"	"
Lignite coal	"	"	"	"
Coke	"	"	"	"
Gasoline (including gasoline used in cars and trucks)	Imp. gal.	101,090	42	115,513
Fuel oil including kerosene or fuel oil	"	71,678	11	55,164
Wood	cord	"	"	"
Gas:				
(a) Liquefied petroleum gases	Imp. gal.	"	"	143
(b) Other manufactured gas	M cu. ft.	"	"	"
(c) Natural gas	"	33,499	18	58,358
Other fuel		"	"	"
Electricity purchased	kwh.	3,051,143	60	3,467,591
Steam purchased		"	1	"
2. Small establishments not reporting commodity detail				
Estimate for fuel and electricity	8	...
3. All establishments				
Total fuel and electricity used	140	...
				172

TABLE 7. MATERIALS AND SUPPLIES IN MANUFACTURING ACTIVITY, 1966 AND 1967

Description	1966		1967	
	Quantity	Cost	Quantity	Cost
		\$'000		\$'000
1. Large establishments reporting commodity detail:				
Materials used:				
Lumber:				
Softwood, rough or planed	M ft. b. m.	941	260	843
Hardwood, rough or planed	"	326	162	249
Plywood	M surface ft.	364	109	419
Metal, all kinds	1,341	...	1,348
Paper and paperboard	886	...	582
All other materials and components used	570	...	713
2. Small establishments not reporting commodity detail	128	...	168
3. Containers and other packaging materials and supplies used:				
Corrugated boxes and cartons	26	...	21
Paper of all kinds (including kraft paper, corrugated sheets) and wrappers, plastic laminated papers, foil papers	2	...	2
Paper bags, all kinds	2	...	"
All other	5	...	4
4. Operating, maintenance and repair supplies used (excluding fuel)	180	...	193
5. Amount paid out to others for work done on materials owned by establish- ments	258	...	393
Totals	3,929	...	3,913

TABLE 8. SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1966 AND 1967

Description	Value	
	1966	1967
\$'000		
1. Products:		
Models and patterns:		
Metal	1,753	1,852
Wood	3,238	3,215
Paper and other	4,782	3,983
Moulds	5,467	7,213
Blas	386	390
All other products	801	1,087
2. Amount received in payment for work done on materials and products owned by others	409	185
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above	(24)	(120)
Total adjusted value of shipments and work done	16,812	17,803

STAMP AND STENCIL (RUBBER AND METAL) MANUFACTURERS, 1967
(S.I.C. 3995)

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing rubber and metal stamps and stencils".

Complete series of statistics for this industry can be found in the following pages.

A list of the establishments classified to the industry in the 1967 survey will be found at the end of this report.

TABLE 1. PRINCIPAL STATISTICS, 1961-67

Year and Province	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	Withdrawals	Number	Salaries and wages	
	No.	'000			\$'000				\$'000		\$'000		\$'000
<u>1961</u>													
Totals	70	606	1,267	2,146	104	1,852	6,536	4,602	33	136	864	3,413	4,882
<u>1962</u>													
Totals	72	579	1,225	2,144	88	1,884	6,871	4,906	32	134	824	3,397	5,181
<u>1963</u>													
Totals	68	596	1,259	2,287	88	2,226	7,416	5,133	27	143	848	3,635	5,459
<u>1964</u>													
Totals	68	610	1,330	2,361	94	2,347	7,749	5,282	24	129	876	3,828	5,633
<u>1965</u>													
Totals	69	639	1,351	2,536	106	2,553	8,405	5,744	23	132	915	4,054	6,125
<u>1966</u>													
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	2	x	x	x	x	x	x	x	x	x	x	x	x
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	20	272	599	991	33	1,008	3,432	2,349	9	38	351	1,515	2,486
Ontario	32	412	875	1,824	72	1,279	5,126	3,800	7	38	580	2,909	4,290
Manitoba	3	11	23	47	--	20	116	97	-	-	16	70	102
Saskatchewan	2	x	x	x	x	x	x	x	-	-	x	x	x
Alberta	7	21	45	83	5	90	321	226	3	27	26	115	231
British Columbia	6	46	91	191	7	128	671	536	x	x	76	347	678
Yukon and Northwest Territories	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	72	777	1,663	3,186	119	2,555	9,778	7,088	22	118	1,067	5,020	7,876

TABLE 1. PRINCIPAL STATISTICS, 1961-67 - Concluded

Year and province	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.	'000			\$'000				\$'000		\$'000		\$'000
1967													
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	2	x	x	x	x	x	x	x	x	x	x	x	x
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	19	280	606	1,070	34	1,093	3,616	2,492	9	43	363	1,665	2,594
Ontario	30	374	782	1,736	78	1,147	4,987	3,741	7	38	538	2,786	4,030
Manitoba	3	10	21	42	--	22	129	107	-	-	18	83	111
Saskatchewan	2	x	x	x	x	x	x	x	-	-	x	x	x
Alberta	6	17	37	76	5	86	312	222	3	27	22	98	224
British Columbia	7	42	88	196	8	129	684	546	3	18	74	363	676
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	69	738	1,564	3,171	126	2,508	9,843	7,192	23	126	1,034	5,058	7,724

TABLE 2. PRINCIPAL STATISTICS CLASSIFIED BY SIZE GROUP BASED ON VALUE OF SHIPMENTS OF GOODS OF 1961 MANUFACTURE, 1966 AND 1967

Year and province	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.	'000			\$'000				\$'000		\$'000		\$'000
1966													
Under \$10,000	6	1	2	3	1	5	33	27	5	10	7	8	30
\$ 10,000 to \$ 24,999	13	19	39	63	2	69	239	172	8	27	27	85	177
25,000 " 49,999	14	42	83	147	5	116	521	400	6	41	42	181	407
50,000 " 99,999	10	56	117	222	13	167	689	513	2	14	77	324	523
100,000 " 199,999	11	104	222	436	23	392	1,551	1,135	1	29	155	747	1,396
200,000 " 499,999	15	346	748	1,491	53	1,137	4,576	3,352	-	-	503	2,505	3,823
500,000 " 999,999	3	209	452	824	22	667	2,169	1,491	-	-	210	1,169	1,521
1,000,000 " 4,999,999	-	-	-	-	-	-	-	-	-	-	-	-	-
5,000,000 and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	72	777	1,663	3,186	119	2,555	9,278	7,088	22	118	1,067	5,020	7,876
1967													
Under \$10,000	6	1	2	3	1	5	33	27	5	10	3	8	30
\$ 10,000 to \$ 24,999	14	19	39	63	2	75	251	178	7	28	27	85	183
25,000 " 49,999	13	37	73	134	4	96	464	364	6	44	49	176	379
50,000 " 99,999	7	48	96	175	9	142	559	408	3	22	72	277	413
100,000 " 199,999	13	112	242	546	31	481	1,963	1,450	2	21	174	929	1,609
200,000 " 499,999	11	239	491	1,104	44	757	3,054	2,250	-	-	361	1,846	2,813
500,000 " 999,999	5	282	621	1,147	35	953	3,519	2,515	-	-	348	1,736	2,688
1,000,000 " 4,999,999	-	-	-	-	-	-	-	-	-	-	-	-	-
5,000,000 and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	69	738	1,564	3,171	126	2,508	9,843	7,192	23	126	1,034	5,058	7,724

TABLE 3. PRINCIPAL STATISTICS CLASSIFIED BY SIZE GROUP BASED ON TOTAL EMPLOYED, 1966 AND 1967

Size group	Establishments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	Withdrawals	Number	Salaries and wages	
No.	'000				\$'000						\$'000		\$'000
<u>1966</u>													
Under 5 employed	27	38	76	110	7	142	573	429	15	69	53	175	438
5-14 "	21	114	219	506	24	411	1,605	1,172	6	42	159	720	1,185
15-49 "	23	369	787	1,598	62	1,188	4,933	3,650	1	8	551	2,762	4,389
50-99 "	4	256	562	952	26	814	2,667	1,838	-	-	304	1,363	1,865
100-199 "	-	-	-	-	-	-	-	-	-	-	-	-	-
200-499 "	-	-	-	-	-	-	-	-	-	-	-	-	-
500 employed and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units	-	-	-	-	-	-	-	-	-	-	-	-	-
Total	72	777	1,663	3,186	119	2,555	9,778	7,088	22	118	1,067	5,020	7,876
<u>1967</u>													
Under 5 employed	27	36	72	122	5	136	538	400	15	69	51	167	408
5-14 "	17	82	170	390	18	338	1,330	973	7	48	116	565	993
15-49 "	21	366	765	1,665	71	1,171	4,965	3,716	1	9	562	2,887	4,204
50-99 "	4	254	557	996	32	863	3,010	2,103	-	-	305	1,439	2,124
100-199 "	-	-	-	-	-	-	-	-	-	-	-	-	-
200-499 "	-	-	-	-	-	-	-	-	-	-	-	-	-
500 employed and over	-	-	-	-	-	-	-	-	-	-	-	-	-
Head offices, sales offices and auxiliary units	-	-	-	-	-	-	-	-	-	-	-	-	-
Total	69	738	1,564	3,171	126	2,508	9,843	7,192	23	126	1,034	5,058	7,729

TABLE 4. EMPLOYMENT AND PAYROLL, 1966 AND 1967

Year and province	Employees										Salaries and wages			
	Production and related workers				Administrative and office		Sales and distribution		Total		Production and related workers		Administrative and office	
	Manufacturing		Other		Male	Female	Male	Female	Male	Female	Male	Female	Male	Female
	Male	Female	Male	Female	Male	Female	Male	Female	Male	Female	number		\$'000	Total
<u>1966</u>														
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	x	x	-	-	x	x	-	-	x	x	x	-	x	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	227	45	-	-	34	34	11	-	272	79	991	-	453	71
Ontario	332	80	-	-	77	58	29	4	438	142	1,824	-	834	250
Manitoba	9	2	-	-	3	2	-	-	12	4	47	-	24	-
Saskatchewan	x	-	-	-	x	-	-	-	x	x	x	-	x	-
Alberta	21	-	-	-	3	2	-	-	24	2	83	-	33	115
British Columbia	35	11	-	-	9	12	8	1	52	24	191	-	81	25
Yukon and Northwest Territories	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	637	140	-	-	127	110	48	5	812	255	3,186	-	1,437	396
<u>1967</u>														
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	x	x	-	-	x	x	-	-	x	x	x	-	x	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	238	42	-	-	36	34	13	-	287	76	1,070	-	525	70
Ontario	314	60	-	-	70	62	28	4	412	126	1,736	-	826	224
Manitoba	x	x	-	-	x	x	-	-	x	x	x	-	x	-
Saskatchewan	x	-	-	-	-	x	-	-	x	x	x	-	x	-
Alberta	17	-	-	-	2	3	-	-	19	3	76	-	21	98
British Columbia	31	11	-	-	8	12	12	-	51	23	196	-	81	363
Yukon and Northwest Territories	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	621	117	-	-	120	119	53	4	794	240	3,171	-	1,513	374

TABLE 5. INVENTORIES, 1967

Province	Manufacturing				Non-manufacturing
	Materials supplies, etc.	Goods in process	Finished goods or own manufacture	Total	
book value \$'000					
<u>Opening</u>					
Newfoundland	-	-	-	-	-
Prince Edward Island	-	-	-	-	-
Nova Scotia	x	-	x	x	-
New Brunswick	-	-	-	-	-
Quebec	146	4	8	158	57
Ontario	331	90	18	438	831
Manitoba	6	-	2	8	-
Saskatchewan	x	-	x	x	-
Alberta	31	-	4	35	1
British Columbia	75	-	3	77	47
Yukon and Northwest Territories	-	-	-	-	-
Totals	602	94	39	734	188
<u>Closing</u>					
Newfoundland	-	-	-	-	-
Prince Edward Island	-	-	-	-	-
Nova Scotia	x	-	x	x	-
New Brunswick	-	-	-	-	-
Quebec	155	5	11	170	55
Ontario	191	68	18	478	90
Manitoba	6	-	2	8	-
Saskatchewan	x	-	x	x	-
Alberta	34	-	5	39	1
British Columbia	75	-	3	78	42
Yukon and Northwest Territories	-	-	-	-	-
Totals	677	23	63	791	188

TABLE 6. PURCHASED FUEL AND ELECTRICITY USED, 1966 AND 1967

Description	1966		1967	
	Quantity	Cost	Quantity	Cost
	\$'000		\$'000	
<u>1. Large establishments reporting commodity detail</u>				
Bituminous coal:				
(a) From Canadian mines	ton	152	2	-
(b) Imported	"	-	-	-
Sub-bituminous coal (from Alberta mines only)	"	-	-	-
Anthracite coal	"	25	1	-
Lignite coal	"	-	-	-
Coke	"	-	-	-
Gasoline (including gasoline used in cars and trucks)	Imp. gal.	45,497	20	53,977
Fuel oil including kerosene or coal oil	"	104,130	17	117,596
Wood	cord	-	-	-
Gas:				
(a) Liquified petroleum gases	Imp. gal.	1,491	--	1,820
(b) Other manufactured gas	M cu. ft.	-	-	-
(c) Natural gas	"	27,023	15	27,067
Other fuel	lads.	-	-	-
Electricity purchased	kwh.	2,720,086	51	1,056,246
Steam purchased	"	-	-	-
<u>2. Small establishments not reporting commodity detail</u>				
Estimate for fuel and electricity			14	
<u>3. All establishments</u>				
Total fuel and electricity used		119		128

TABLE 7. MATERIALS AND SUPPLIES - MANUFACTURING ACTIVITY, 1966 AND 1967

Description	Cost	
	1966	1967
\$'000		
Raw materials and purchased components used	2,330	2,281
Containers and other shipping and packaging materials and supplies used:		
Corrugated boxes and cartons	15	15
Paper, all kinds (including kraft paper, corrugated sheets and wrappers, plastic laminated papers, foil paper)	7	7
Folding and set-up (rigid) boxes, paperboard	5	5
Paper bags, all kinds (including multi-wall shipping sacks)	3	3
Labels, tags, and printed wrappers	2	2
All other	11	15
Operating, maintenance and repair supplies used (excluding fuel)	140	136
Amount paid out to others for work done on materials owned by establishments	41	44
Totals	2,555	2,508

TABLE 8. SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1966 AND 1967

Description	Value	
	1966	1967
\$'000		
1. Products:		
Stamps, dater and other marking devices:		
Rubber	2,532	2,564
Other (steel, brass, etc.)	462	453
Dies:		
Rubber	1,135	1,184
Other	121	88
Stencil, all kinds	203	213
Seals, all kinds	282	297
Signs, all kinds	362	297
Plates, metal (license, name etc.)	2,572	2,850
Metal stampings	335	354
All other products	1,374	1,534
2. Amount received in payment for work done on materials and products owned by others	450	115
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above	(52)	(107)
Total adjusted value of shipments and work done	9,778	9,843

STATUARY, ART GOODS, REGALIA AND NOVELTY MANUFACTURERS, 1967
(S.I.C. 3996)

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing statutory, art goods and novelties (except those of stone or concrete)".

The 1966 and 1967 shipments of goods of own manufacture by the industry are presented in Table 2, whereas Table 3 gives the 1966 and 1967 shipments of "Artificial Christmas trees" by all industries.

A list of the establishments classified to the industry in the 1967 survey will be found at the end of this report.

TABLE 1. PRINCIPAL STATISTICS, 1961-67

Year and province	Estab- lish- ments	Manufacturing activity							Trade activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Mages					Number	With- drawals	Number	Salaries and wages	
	No.		\$'000		\$'000		\$'000		\$'000		\$'000		\$'000
<u>1961</u>													
Totals	86	538	1,121	1,756	61	1,919	5,234	3,315	76	263	731	2,023	3,545
<u>1962</u>													
Totals	84	539	1,216	1,429	63	2,295	5,942	3,656	70	235	670	2,046	3,838
<u>1963</u>													
Totals	78	502	1,097	1,384	59	2,122	5,417	3,258	62	202	620	1,954	3,403
<u>1964</u>													
Totals	76	495	1,047	1,390	53	2,306	5,798	3,462	54	173	608	1,941	3,512
<u>1965</u>													
Totals	84	602	1,234	1,758	72	3,495	7,786	4,287	59	198	728	2,463	4,423
<u>1966</u>													
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	28	170	352	491	27	925	2,251	1,320	22	79	206	699	1,332
Ontario	37	363	781	1,207	45	2,238	5,043	2,779	19	83	437	1,713	2,841
Manitoba	2	x	x	x	x	x	x	x	x	x	x	x	x
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta	2	x	x	x	x	x	x	x	x	x	x	x	x
British Columbia	10	26	49	86	5	61	275	213	6	14	32	103	215
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-
Total	79	572	1,207	1,811	80	3,292	7,722	4,396	51	187	688	2,541	4,471
<u>1967</u>													
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	25	181	385	564	23	1,193	2,609	1,428	17	55	215	745	1,473
Ontario	36	386	812	1,364	51	2,275	5,618	3,281	11	48	478	2,067	3,350
Manitoba	2	x	x	x	x	x	x	x	x	x	x	x	x
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta	1	x	x	x	x	x	x	x	x	x	x	x	x
British Columbia	6	14	27	56	1	49	163	118	4	13	17	64	118
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-
Total	70	592	1,246	1,987	78	3,595	8,553	4,908	36	134	721	2,900	5,023

TABLE 2. SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1966 AND 1967

Description	Value	
	1966	1967
	\$'000	
1. Products:		
Statuary and art goods:		
Statues and statuettes	228	222
Ornaments, all kinds (except cake)	(1)	(1)
Art goods, other	566	385
Novelties:		
Leather	(2)	139
Plaster	323	288
Plastic	1,518	2,126
Wooden	93	77
Other	1,558	1,217
Cake ornaments and decorations	293	343
Christmas decorations	734	1,253
Christmas trees, artificial	(3)	(3)
Crests, emblems, badges, regalia, all kinds	595	228
Display forms (mannequins etc.)	(3)	(3)
All other products	1,687	2,142
2. Amount received in payment for work done on materials and products owned by others:		
Amount received for gold and silver stamping	153	(4)
Other receipts	73	251
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above	(98)	(117)
Total adjusted value of shipments and work done	7,722	8,553

(1) Included in "Art goods, other".

(2) Included in "Novelties, other".

(3) Included in "All other products".

(4) Included in "Amount received in payment for work done on materials and products owned by others".

TABLE 3. SHIPMENTS OF SELECTED GOODS OF OWN MANUFACTURE - ALL INDUSTRIES, 1966 AND 1967

(Include shipments from other industries which manufacture, as a secondary activity, the commodity listed)

Description	Value	
	1966	1967
	\$'000	
Artificial Christmas trees	993	1,067
Christmas Decorations including tree holders	3,079	3,383

UMBRELLA MANUFACTURERS, 1967
(S.I.C. 3997)

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry is defined as comprising those "Establishments primarily engaged in manufacturing umbrellas and canes".

The 1966 and 1967 shipments of goods of own manufacture by this industry are shown in Table 2.

A list of the establishments classified to the industry in the 1967 survey will be found at the end of this report.

TABLE 1. PRINCIPAL STATISTICS, 1961-62

Year and province	Establish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
No.	'000	\$'000							\$'000				\$'000
<u>1961</u>													
Totals	8	103	202	221	9	659	1,308	604	x	x	169	427	679
<u>1962</u>													
Totals	8	98	211	232	11	685	1,351	720	x	x	140	430	783
<u>1963</u>													
Totals	9	92	188	204	8	709	1,537	793	x	x	119	363	784
<u>1964</u>													
Totals	8	95	192	227	6	830	1,639	784	x	x	132	487	774
<u>1965</u>													
Totals	8	76	163	207	6	919	1,730	788	x	x	109	434	784
<u>1966</u>													
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	4	75	153	192	4	900	1,443	657	x	x	102	335	649
Ontario	1	x	x	x	x	x	x	x	-	x	x	x	x
Manitoba	-	-	-	-	-	-	-	-	-	-	-	-	-
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta	-	-	-	-	-	-	-	-	-	-	-	-	-
British Columbia	3	x	x	x	x	x	x	x	x	x	x	x	x
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	8	119	243	352	7	1,351	2,328	1,083	x	x	151	550	1,071
<u>1967</u>													
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	-	-	-	-	-	-	-	-	-	-	-	-	-
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	4	77	161	217	6	1,083	1,911	777	x	x	108	387	772
Ontario	1	x	x	x	x	x	x	x	-	-	x	x	x
Manitoba	-	-	-	-	-	-	-	-	-	-	-	-	-
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta	-	-	-	-	-	-	-	-	-	-	-	-	-
British Columbia	3	x	x	x	x	x	x	x	x	x	x	x	x
Yukon and Northwest Territories ...	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	8	129	267	395	7	1,515	2,843	1,276	x	x	168	647	1,297

TABLE 2. SHIPMENTS OF GOODS OF OWN MANUFACTURE, 1966 AND 1967

Description	1966		1967	
	Quantity	Value	Quantity	Value
	number	\$'000	number	\$'000
1. Products:				
Umbrellas	74,880	2,329	79,350	2,834
2. Amount received in payment for work done on materials and products owned by others	7	...	9
Less adjustment for value of sales taxes, excise duties and outward transportation charges which could not be deducted from individual commodity items described above	...	(8)	...	-
Total adjusted value of shipments and work done	2,328	...	2,843

OTHER MISCELLANEOUS INDUSTRIES, 1967

(S.I.C. 3999)

In terms of the revised Standard Industrial Classification and the New Establishment Concept, this industry, which is a residual one, is defined as comprising those establishments which cannot be satisfactorily assigned to the revised Standard Industrial Classification. These firms manufacture products, not covered by a distinct classification, or products, that would be assignable to existing classifications were it not for their mixed nature. It should also be noted that, when the revised Standard Industrial Classification was implemented for the 1960 survey, two special groups of establishments were transferred into this industry (a) those producing mainly gaskets of more than one material; and (b) those chiefly making folding doors out of more than one material. These transfers were aimed at bringing together in this industry most of the establishments making specialized end products of many varied materials.

For the first time in 1966 establishments primarily engaged in manufacturing tobacco pipes and cigarette lighters were classified to this industry. Previously these establishments were classified to a separate industry - "Smokers' Supplies Manufacturers."

In view of the residual nature of this industry products made and the establishments classified to it vary greatly from year to year, large variations in the data can, therefore, be expected.

The table showing the breakdown of shipments of goods of own manufacture is not presented because to do so would, in most cases, reveal individual company information. Instead, the 1966 and 1967 shipments by all industries of certain selected commodities are shown in Table 2.

TABLE 1. PRINCIPAL STATISTICS, 1961-67

Year and province	Estab- lish- ments	Manufacturing activity							Total activity				
		Production and related Workers			Cost of fuel and elec- tricity	Cost of materials and supplies	Value of shipments of goods of own manu- facture	Value added	Working owners and partners		Employees		Value added
		Number	Man- hours paid	Wages					Number	With- drawals	Number	Salaries and wages	
	No.	'000			\$'000		\$'000		\$'000		\$'000		\$'000
<u>1961</u>													
Totals	58	1,654	3,488	4,774	226	9,648	24,401	14,765	19	90	2,276	8,255	15,946
<u>1962</u>													
Totals	62	1,849	4,024	5,518	243	11,473	28,435	17,190	23	72	2,571	9,339	18,865
<u>1963</u>													
Totals	61	2,025	4,380	6,338	283	13,815	32,387	19,093	19	68	2,788	10,786	21,087
<u>1964</u>													
Totals	65	2,288	5,005	7,372	317	14,673	35,209	20,815	19	64	3,065	12,224	23,682
<u>1965</u>													
Totals	71	2,344	5,026	8,026	335	17,295	40,057	22,446	23	85	3,097	12,759	25,335

TABLE 1. PRINCIPAL STATISTICS, 1961-67 - Continued

Year and province	Establish- ments	Manufacturing activity							Total activity				
		Production and related workers			Cost of fuel and electricity	Cost of materials and supplies	Value of shipments of goods of own manufacture	Value added	Working owners and partners		Employees		Value added
		Number	Man-hours paid	Wages					Number	Withdrawals	Number	Salaries and wages	
	No.	'000			\$'000				\$'000		\$'000		
1966													
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	1	x	x	x	x	x	x	x	-	-	x	x	x
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	23	1,220	2,772	4,397	150	6,464	18,933	12,878	13	50	1,528	6,496	13,161
Ontario	37	1,129	2,346	4,021	200	10,458	21,555	11,289	x	x	1,487	6,557	12,811
Manitoba	-	-	-	-	-	-	-	-	-	-	-	-	-
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta	1	x	x	x	x	x	x	x	-	-	x	x	x
British Columbia	3	x	x	x	x	x	x	x	x	x	x	x	x
Yukon and Northwest Territories	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	65	2,368	5,156	8,474	356	16,967	40,661	24,292	22	86	3,062	13,145	29,180
1967													
Newfoundland	-	-	-	-	-	-	-	-	-	-	-	-	-
Prince Edward Island	1	x	x	x	x	x	x	x	-	-	x	x	x
Nova Scotia	-	-	-	-	-	-	-	-	-	-	-	-	-
New Brunswick	-	-	-	-	-	-	-	-	-	-	-	-	-
Quebec	23	1,218	2,691	4,782	160	6,438	18,505	12,289	15	49	1,541	6,916	13,131
Ontario	28	597	1,251	2,272	124	4,632	11,156	6,409	7	23	835	3,957	8,146
Manitoba	-	-	-	-	-	-	-	-	-	-	-	-	-
Saskatchewan	-	-	-	-	-	-	-	-	-	-	-	-	-
Alberta	1	x	x	x	x	x	x	x	-	-	x	x	x
British Columbia	2	x	x	x	x	x	x	x	-	-	x	x	x
Yukon and Northwest Territories	-	-	-	-	-	-	-	-	-	-	-	-	-
Totals	55	1,761	3,974	7,097	286	11,194	29,912	18,823	22	72	2,400	10,961	21,437

TABLE 2. SHIPMENTS OF SELECTED GOODS OF OWN MANUFACTURE - ALL INDUSTRIES, 1966 AND 1967

(Includes shipments from other industries which manufacture, as a secondary activity, the commodities listed)

Description	1966		1967 ^P	
	Quantity	Value	Quantity	Value
		\$'000		\$'000
Washers and gaskets, all kinds (excluding metal)	...	10,702	...	7,475
Pipes, smokers'	doz.	14,480	405	12,559
Cigarette and cigar lighters, including automotive	No.	1,279,388	2,349	1,280,258
Lighter fluid	...	224	...	215

LIST OF ESTABLISHMENTS CLASSIFIED TO THIS INDUSTRY, 1967

(Does not include establishments classified to other industries, which as a secondary activity, manufacture products typical of this industry)

Name and location	Name and location
<u>Artificial Flowers and Feathers Manufacturers</u>	
<u>Quebec</u>	
Black G.G. & Co. Ltd., 4900 Louis Veuillot St., Montreal Decorative Art Flowers Inc., 286 St. Paul St. W., Montreal Dominion Flower & Feather Mfg. Co. Ltd., 395 Dowd St., Montreal Empire Novelties & Flowers Co. Inc., 1800 Parthenais St., Montreal Excel Feather Dyers, 9714 - 57th Ave., Montreal French Feather and Flower Co. Ltd., 3437 Park Ave., Montreal Hollander, K.P. Peg J., 3790 Marlowe Ave., Montreal Leone, J. & P. Ltd., 5144 St-Hubert St., Montreal Lillian Novelties Mfg. Co. Ltd., 1029 Bleury St., Montreal Nantel, A., 8975 Forbin-Janson St., Montreal St. Michel Novelties Inc., 9870, Parc Georges, Montreal Vetraff Shop, Ste. Anne's Hospital, Ste. Anne de Bellevue	<u>Artificial Ice Manufacturers - Concluded</u>
<u>Ontario</u>	
Alben Trading Company & Associates, 200 Lansdowne Ave., Toronto Barnes Artificial Wreaths, 263 Essex St., Sarnia Clark, George Feather Co., 54 Westbrook Ave., Toronto Decorative Display Advertising Ltd., 100 Elgin St., Brantford Delworth, John C., R.R. No. 1, Islington European Artificial Flower Co., 506 Adelaide St. W., Toronto Fillingworth Art Creations, 461 Trafalgar Rd., Oakville National Floral Ltd., Waterford Nicol, Wallace Displays Ltd., 55 Victoria Ave., Galt Page, Eveline, Ltd., 18th St. & 3rd Ave., Owen Sound Shurbloom Bulb Co. of Canada, 49 Berta Rd., Toronto Vetcraft Shops, Sunnybrook Hospital, Toronto	<u>Saskatchewan</u> Crystal Distributors Ltd., 507 Victoria Ave., Regina Saskatoon Ice Co. Ltd., Ave. - H. & 11th St., Saskatoon
<u>Manitoba</u>	
ABC Ice Co. Ltd., 365 Broadway, Winnipeg I	<u>Alberta</u> Alberta Ice Co. Ltd., The, Memorial Blvd. & 6A St. N.E., Calgary Glacier Ice Co. Ltd., 410 - 40th Ave. N.E., Calgary
<u>New Brunswick</u>	
Moncton Ice Co. Ltd., 165 Albert St., Moncton	<u>British Columbia</u> Inland Ice & Cold Storage Co. Ltd., Revelstoke Inland Ice & Cold Storage Co. Ltd., 3001 - 37 Ave., Vernon Royal Ice & Storage Co., 1251 Charles St., Vancouver Southern Ice Ltd., Indian Reserve, Penticton
<u>Quebec</u>	
Crown Ice Co. Ltd., 2865 rue Notre-Dame, Trois-Rivières Crown Cristal Eng., 10 Amherst St., Hull La Glace Frontenac Ltée, 45 Renaud Ave., Québec Thibault, J.A. Ltée, 2760 Reading St., Montréal	<u>Candle Manufacturers</u> Baillargeon, Éloï Ltée, 4524 Iberville St., Montréal Baillargeon, F. Ltée, 222 St. Pierre, St-Constant Chandellerie Marie Inc., St. Roch De Quebec Chandellerie Rimouski Enr., La, 107, rue Tessier, Rimouski Lassner, J.L. Eng., 2, rue St-Antoine, Longueuil Lassner, J.B. (Père) Eng., 50, rue St-Georges, Lévis Malloux, J.E. Ltée, 202 Talon, St-Luc Rivest, S. Eng., 6369 Beaulieu St., Montréal Sunshine Candle Mfg. Co., 366 Laurier Ave. E., Montréal Will and Baumer Candle Co. Ltd., 34 Montée du Moulin, Laval-de-Rapides
<u>Ontario</u>	
St. John's Ice Co. Ltd., 395 Water St., St. John's	Candella Company, 401 Adelaide St. E., Toronto Fern Brand Waxes Ltd., 176 Toryork Rd., Weston Lee-Mac Candle Studios, 2139 Dundas St. W., Toronto Mogenesen Jens. A., 2 Thorncliffe Park, Leaside
<u>Nova Scotia</u>	
Crown's Ice Limited, 162 Vimy Rd., Truro Digby County Ice Co. Ltd., 142 Prince William St., Digby MacConnell Ice Co. Ltd., 686 Main St., Yarmouth Nova Scotia Ice Co. Ltd., 1001 Barrington St., Halifax	<u>Saskatchewan</u> St. Mark Shop, The, Miller Ave., Lumsden
<u>New Brunswick</u>	
Moncton Ice Co. Ltd., 165 Albert St., Moncton	<u>British Columbia</u> Western Beeswax Candle Co. Ltd., Erickson
<u>Quebec</u>	
Glace-Bel-Eau, 4236 rue Notre-Dame, Trois-Rivières Glace Cristal Eng., 10 Amherst St., Hull La Glace Frontenac Ltée, 45 Renaud Ave., Québec Thibault, J.A. Ltée, 2760 Reading St., Montréal	<u>Fur Dressing and Dyeing Industry</u> <u>Quebec</u> Champion Dressing Corp., 2965 Notre Dame St. E., Montréal Feather Blending Co. (Canada) Ltd., 4821 Rouen Ave., Montréal Fontaine Fur (Dresser & Dyer) Eng., 30 Robillard, Lavaltrie Globe Fur Blending Co. Ltd., 3770 Henri-Julien St., Montréal Goodman and George (Canada) Ltd., 856 St-Remi St., Montréal Hollander, A. & Son Ltd., 995 Wellington St., Montréal Maranda & Labrecque Ltée, 180, Avenue Renaud, Québec Mudry Fur Dresser and Dyer Inc., 8540 - 9th Ave., Ville St-Michel Mu-Way Lambskin Processors Ltd., 150 St-Etienne St., l'Assomption
<u>Ontario</u>	
Cataract Ice Limited, 389 Park St., Niagara Falls Delisle Ice & Coal Co., 1590 Crawford Ave., Windsor Empire State Ice Co. Ltd. (plant at New Toronto), Bth & Toronto Sts., New Toronto Empire State Ice Co. Ltd. (plant at Windsor), Michigan Central R.R. Yds., Sandwich W. Gordon's Ice, 8 Augustus St., Cornwall Lake Simcoe Ice & Enterprises Ltd., 10 Shorncliffe Rd., Islington Ottawa Valley Ice & Cold Storage, 381 James St., Pembroke Purity Ice Co. Ltd., 28 Markham St., Toronto Saenia Ice Co. Ltd., 350 N. Front St., Sarnia Standard Ice & Fuel Co., 41 Rayne Rd., St. Catharines Teal Bros., 10 Cambridge Rd., Crystal Beach	<u>Ontario</u> Atkins Fur Tanning & Dyeing Ltd., Cookstown Reliable Fur Dressers and Dyers (1960) Ltd., 400 Richmond St. W., Toronto Universal Fur Dressers and Dyers Ltd., 121 Prescott Ave., Toronto 9
<u>Manitoba</u>	
ABC Ice Co. Ltd., 1600 Alexander Ave., Winnipeg	Canadian Mouton Dressers & Dyers Ltd., 262 Dorothy St., Winnipeg

LIST OF ESTABLISHMENTS CLASSIFIED TO THIS INDUSTRY, 1967 - Continued

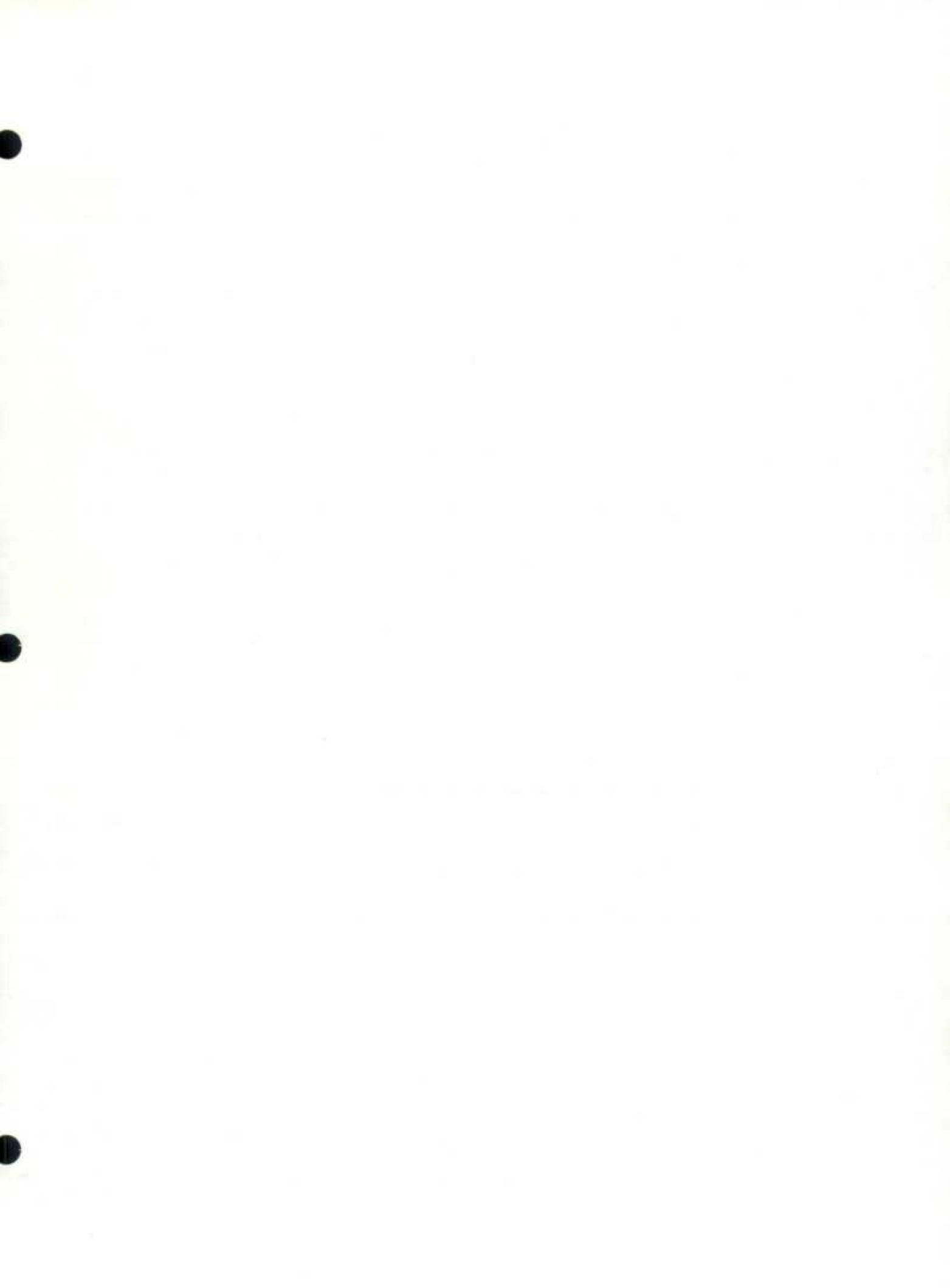
Name and location	Name and location
Pur Dressing and Dyeing Industry - Concluded	
Manitoba - Concluded	
Cohn, D. Trans-Canada Ltd., 367 Poplar Ave., Winnipeg International Fur Dressers & Dyers, 1415 Watte Ave., Winnipeg	
Alberta	
Briggs Furriers & Tannery Ltd., 655 Briggs Ave., Calgary Polar Pur Dressing, 12755 - 64th St., Edmonton	
British Columbia	
B.C. Fur Dressers & Dyers Ltd., 3877 Commercial Drive, Vancouver	
Hair Goods Manufacturers	
Quebec	
Eisenberg, B. Inc., 4361 St-Dominique St., Montreal Herlich, S. Co., 4065 St-Dominique St., Montreal Madame Pompadour Wigs Reg'd., 1421 Mackay St. No. 3, Montreal 25 Reid-Meredith Inc., 7080 Alexandra St., Montreal Versailles Hair Products Inc., 995 Wellington St., Montreal Wagner Bros., 4241 Frontenac St., Montreal	
Ontario	
Artistic Hair Creations, 176 Davenport Rd., Toronto Canadian Hair Goods, 91 Bloor St., Toronto 5 Crowning Glory Beauty Products, 528 Bathurst St., Toronto 4 Garfinkel, Louis & Co. Ltd., 91 Tycoos Dr., Toronto 19 Harpley, D.M. & Co., 27 Damson Ave., Toronto Jan Hair Studio, 327 Bloor St. E., Toronto Murphy, Jean, 154 Nelson St., Kingston Canadian Beauty Aids Co. Ltd., (Toronto Human Hair Supply Co. Div.) 528, Bathurst St., Toronto 5 Sonego Victoria, 14 Alberta Ave., Toronto White W.R. Ltd., 10 Teraville St., Toronto Wig City, 140 King St. E., Hamilton	
Manitoba	
Swemar Enterprises Ltd., 302 1/2 Kennedy St., Winnipeg	
British Columbia	
Hanson Hair Goods, 825 Granville St., Vancouver Mitchell Hairgoods, 712 Robson St., Vancouver	
Model and Pattern Manufacturers	
Quebec	
Argos Engraving Ltd., 870 Devonshire Rd., Greenfield Park Atlas Designing & Mag. Inc., 1160 Montée de l'Isle, Montreal Belliveau Pattern Works Inc., Rock Forest Belleville Inc., 2049, ave. des Érables, Plessisville Bergeron, Adéard, 142, rue Carillon, Québec Canadian Shoe Pattern Co., 2491 Demontigny St. E., Montreal Carmark Industries Ltd., 5550 Fullum St., Montreal Charbonneau Pattern Shop, 10120 Garon, Montreal N. Chateauguay Pattern & Foundry Co. Ltd., Ste-Philomène Crepin Shoe Patterns, 279, rue de l'Étoile, Laval-Des-Rapides Eastern Pattern & Model Makers Reg'd., 5875 Souligny St., Montreal Electromould Engineering Reg'd., 540 Beaudry St., Montreal Elite Pattern Works, 11665 Letellier, Montreal Fidelity Models, 4265 St. Catherine St. W., Montreal Gamma Mould Die Co., 8000 Dante St., Montreal General Patterns & Woodworking Co. Ltd., 5794 Place Turcot, Montreal Home Plastics Inc., 2955, rue Cartier, St-Hyacinthe International Pattern Works, 4481 Franchère St., Montreal Joliette Pattern Works Reg'd., 427 Champlain St., Joliette Laflamme A. Ltée, 472, rue St-Henri, Montreal Les Industries M.L. Industries, 471 - 21ème rue, Cap-de-la-Madeleine M.G. Pattern Works Co. Inc., 120, boul. Industrial, Boucherville MacShrier Reg'd., 395 Main St., Montreal Marcil Pattern Shop Inc., 10223, boul. St-Laurent, Montréal Modern Woodcraft, 516 - 1st Ave., Rawdon Moules & Matrices de Précision Inc., 2130, rue Lavoisier, Ste-Foy Plastic Services & Dies Inc., 2200 St. James St. W., Montreal Shawinigan Pattern Works Reg'd., 109 - 125th St., Shawinigan sud Simon Pattern Works Reg'd., 1014 Deschallons, Sherbrooke Standard Pattern Works Reg'd., 267 Bérard St., Montreal	
Model and Pattern Manufacturers - Continued	
Quebec - Concluded	
Superb Mould Reg'd., 576 O'Connell Ave., Dorval Thibault, Irène Inc., St-Damien de Bellechasse Western Pattern Works Inc., 217 Young St., Montreal 3	
Ontario	
Accurate Mould Co. Ltd., 35 Coronet Rd., Etobicoke Adroit Moulds, 390 Progress Ave., Scarborough Akromold (Goderich) Ltd., Cambridge St., Goderich Anderson, A.G. Ltd., 3040 Osler St., London Argus Mould & Tool Co. Ltd., 1750 Midland Ave., Scarborough Atlas Pattern Works Ltd., 2714 Meighen Rd., Windsor Beaver Patterns, 196 Grant Ave., Hamilton Binder Tool & Mold Ltd., 2930 College St., Windsor Binkley Pattern & Machine, 282 Marland Dr., Waterloo Border Patterns Ltd., 2547 Doty Place, Windsor Brown Pattern Works, 29 Stafford St., Toronto Canada Pattern & Plastic Mfg. Ltd., 14 Verval Ave., Toronto 8 Canada Precision Models, Tottenham Center Tool & Mold Co. Ltd., 2466 Central Ave., Windsor Composite Form, 108 Wellington St. W., Toronto Cosmos Pattern Co., 316 Hilton Dr., Stoney Creek Crossley Patterns Ltd., 50 James St., Orillia Custom Pattern Works, 16 Elrose Ave., Weston Davan Scale Models, 39 McMurrich St., Toronto Dominion Pattern Works, 176 Princess St., Hamilton Dominion Simplicity Patterns Ltd., 120 Mack Ave., Scarborough Dot Pattern & Model Works Ltd., The, 67 Lloyd St., Hamilton Double M. Die Company, 334 Arnold St., Kitchener Dundas Pattern Co., Head St., Dundas Duro Mould Co., 1790 Midland Ave., Scarborough Engineering Patterns and Models, 1462 Wallace Rd., Oakville Expert Pattern Works, 125 Wondell Ave., Weston Fidelity Models & Displays Ltd., 1919 Leaside St., Don Mills Frontier Pattern Works Ltd., 2545 Doty Place, Windsor Golden Mile Pattern Works, 57 Crockford Blvd., Scarborough Gudgeon Bros. Ltd., Sub. 18 Industrial Rd., London Hego Mould Co., 104 Kenhad Dr., Weston Hy-Du-Plast Tool & Pattern Co. Ltd., 123 Midwest Ave., Scarborough Industrial Model Ltd., 4074 Industrial Drive, Windsor Industrial Pattern & Model Co., 450 Cumberland Ave., Hamilton J.F.J. Mold Processing Ltd., 780 South Pacific St., Windsor J. & J. Tool and Mold Ltd., 1195 Wentcott Rd., Windsor Jones Pattern Co. Ltd., 10 Queen Elizabeth Blvd., Toronto Jones Pattern Co. Ltd. (plant at Kitchener), 391 King St. E., Kitchener Jutras Die Casting Ltd., 165 Midwest Rd., Scarborough Kamoux, W.N., 55 Daly Ave., Ottawa L. & D. Excellent Tooling Co., 1040 Martin Grove Rd., Rexdale Lofthouse Pattern Co. Ltd., Kingston Rd. W., Oshawa McAlpin Pattern Works, 84 Ontario St., Toronto McKinney Pattern Works, 1 Pell St., Scarborough Master Pattern Ltd., 1196 Wentcott Rd., Windsor Modelcraft Div. of I.T.I. Industries Ltd., Sandwich Postal Station, Windsor Modern Pattern Works Ltd., 25 Civic Rd., Scarborough Mold-Masters Ltd., 242 Eddystone Ave., Downsview Morris Patterns Ltd., 33 Alwood St., Brantford Ontario Pattern Works, 183 Bathurst St., Toronto 2B Oshawa Pattern & Model Ltd., Whitby Parkway Mfg. Ltd., 241 Ottawa St. S., Kitchener Pattern Engineering Co., 40 Milford Ave., Toronto 15 Pattern Matchplate Co. Ltd., 1 Vanley Cr., Downsview Peel Tools & Moulds Ltd., 129 Falcon St., London Precision Pattern Works Ltd., 486 Grays Rd., Hamilton Price, John, 113 Mutual St., Ingersoll Proto Mold Ltd., 499 Hill St., London Quality Patterns, 9 Woodcrest Dr., Guelph Quality Pattern Works, 80 Asher St., Welland Rodd Pattern Works, 225 Eugenie St., Windsor St. Denis, E. R. & Sons Ltd., 3900 Walker Rd., Windsor Smith Falls Pattern Works, Lombard St., Smith Falls Standard Patterns Ltd., 54 Newcastle St., Toronto Star Tools Ltd., 2045 Midland Ave., Scarborough Steel Dies & Moulds Ltd., 355 Midwest Rd., Scarborough Stellar Pattern & Machine Works, 167 Simcoe St., E., Hamilton Stephens Pattern Works Ltd., 7 Colborne St., Galt Toronto Pattern Works Ltd., 4 Cleead Place, Toronto Twin City Patterns Ltd., 6 Hoffman St., Kitchener Universal Pattern Co., 633 Margaret St., Preston Varing, Steven & Associates Ltd., 1 Niagara St., Toronto Wilson Pattern Works, 38 Lyndale Court., Scarborough Willie J.A. Pattern Work, 303 Niagara St., St. Catharines	
Ontario - Concluded	
Waltersen Pattern Works Ltd., 329 Main St., Selkirk Winnipeg Pattern & Model Works, 357 Laura St., Winnipeg 2	

LIST OF ESTABLISHMENTS CLASSIFIED TO THIS INDUSTRY, 1967 - Continued

Date and location	Name and location
<u>Model and Pattern Manufacturers - Concluded</u>	
<u>Alberta</u>	
Pattern-Model-Furniture, 11011 - 84th St., Edmonton Sunderland Architectural Models Ltd., 909 - 15th St. S.W., Calgary	
<u>British Columbia</u>	
Adams Pattern Shop Ltd., 841 Royal Ave., New Westminster Fullerton Pattern Shop, 1000 Parker St., Vancouver 6 Hutchinson Pattern Shop, 638 A Pembroke St., Victoria J.M.B. Machine Engraving, 1736 Hastings St. E., Vancouver Maple Leaf Pattern Works Ltd., 20 Jackson Ave., Vancouver West Coast Pattern Shop, 222 Woodland Dr., Vancouver	<u>Stamp and Stencil (Rubber and Metal) Manufacturers - Concluded</u>
<u>Nova Scotia</u>	
Island Marking Systems, R.R. 3, Sydney London Rubber Stamp Co. Ltd., 1594 Argyle St., Halifax	Rose Marking Devices Ltd., 172 - 1st Ave. N., Saskatoon
<u>Quebec</u>	
A. Accelerate Engraver, 455 St. Pierre St., Montreal Armstrong, W.D. & Co. Ltd., 651 Notre Dame St. W., Montreal Art Rubber Stamp Mfg. Co., 6201 Park Ave. No. 110, Montreal 8 Aube, Lucien, 746, rue Racine, Quebec Derome, A. & Cie Enr., 455, rue St-Sulpice, Montréal Dismas Society, 4800 Decarie Blvd., Montréal Dominion Marking Devices Ltd., 1015 Bleury St., Montréal Estampe Larex Enr., 9725, rue Tolhurst, Montréal Estampes-Ray Enr., 1985 Ave. Mauffils, Quebec 3 Fox Bros. Ltd., 361 Youville Sou., Montréal 1 Gaves Stamp & Stencil Reg'd., 8815 Lajeunesse St., Montréal Lurin Engraving Ltd., 7015, rue Drolet, Montréal Le Graveur Rogers Engraving, 906, rue Demontigny-est, Montréal London Stamp & Stencil Co. Ltd., 4375 Ierville St., Montréal 34 Markrite of Canada Inc., 7385 Harley Ave., Montréal Montreal Marking Devices Ltd., 644 LaGauchetière St. W., Montréal Montreal Rubber Stamps Reg'd., 3637, boul. Métropolitain-est, Montréal Montreal Stencil Works Ltd., 687 St. Paul St. W., Montréal Walker & Campbell, 620 LaGauchetière St. W., Montréal	<u>Saskatchewan - Concluded</u>
<u>Ontario</u>	
Art Stamp & Seal Co., 363 Adelaide St., Toronto Bernard Stamp & Stencil Ltd., 8 George St., Hamilton Bernard Cairns Ltd., 250 Richmond St. W., Toronto Canada Stamp & Stencil Co. Ltd., William Morgan Dr., Toronto 17 Delta Engravers Ltd., 2612 St. Clair Ave. W., Toronto Dominion Name Plates Ltd., 24 McGee St., Toronto 8 Essex Stamp Co. Ltd., 120 Ferry St., Windsor Etched Metal Plate Ltd., 2206 Gerrard St. E., Toronto Globe Marking Products, 372 1/2 Water St., Peterborough Hamilton Match Plate Co., 265 Lottridge St., Hamilton Hrab, John Mfg. Ltd., 53 Chursey Ave., Toronto London Stamp & Stencil (Ontario) Ltd., 496 Gilbert Ave., Toronto Mack, C.W. Co. Ltd., 169 Bartley Dr., Toronto Mack, P.R. & Son Ltd., 21 Adelaide St. W., Toronto McGee, D.W. Ltd., 39 William St., St. Catharines Metro Rubber Stamp Mfg., 863 Bay St., Toronto Ontario Stamp & Printing Co., 362 Bathurst St., Toronto Ottawa Rubber Stamp & Engraving Ltd., 44 Byward Market Sq., Ottawa Pritchard-Andrew Co. Ltd., The, 264 Sparks St., Ottawa Stanley Manufacturing Co. Ltd., The, 230 Bartley Drive, Toronto Sterling Marking Products Ltd., 349 Ridout St. N., London Superior Craftsmen Rubber Plates Ltd., 18 Haymarket St., Hamilton Super-Service Rubber Plate Co. Ltd., 66 Fraser St., Port Colborne Supreme Rubber Stamp Co., 1452 Bloor St. W., Toronto Thistle Rubber Type Works, Somers Toronto Name Plate & Mfg. Ltd., 35 Six Points Rd., Toronto 18 Toronto Stamp & Stencil Works Ltd., 137 Church St., Toronto Trans Canada Stamp & Marking Devices Ltd., 1034 Pape Ave., Toronto Warwick Marking Products Ltd., 482 Belmont Ave. W., Kitchener Wright Rubber Stamp Co., 130 Pearl St., Toronto 4	<u>Stamp and Stencil (Rubber and Metal) Manufacturers - Concluded</u>
<u>Manitoba</u>	
Canadian Rubber Stamp Ltd., 370 Notre Dame Ave., Winnipeg Maple Leaf Stamp & Stencil Ltd., 171 Garry St., Winnipeg Manitoba Stencil & Stamp Works Ltd., 494 1/2 Main St., Winnipeg	<u>Saskatchewan - Concluded</u>
<u>Saskatchewan</u>	
O.K. Marking Devices Ltd., Hamilton St., Regina	Rose Marking Devices Ltd., 172 - 1st Ave. N., Saskatoon

LIST OF ESTABLISHMENTS CLASSIFIED TO THIS INDUSTRY, 1967 - Concluded

Name and location	Name and location
<u>Statuary, Art Goods, Regalia and Novelty Manufacturers - Concluded</u>	<u>Other Miscellaneous Industries - Concluded</u>
<u>Ontario - Concluded</u>	<u>Quebec - Concluded</u>
Plitz, G. Co., Ltd., 995 Sandy Beach Rd., Pickering Shear Display & Design Ltd., 250 Acton Ave., Downsview Sofia Originals Ltd., 251 Sorrento Ave., Toronto Steingard Picture Co., 7 Florence St., Barrie Stewart, W.A., and Sons Mfg. Ltd., 27 Eshay St. W., London Toronto Gold & Silver Stamping Co., 41 Victoria St. Lanc, Toronto Trevelyan Mfg. Co., 110 Dupont St., Toronto	CAE Lubricators Ltd., 5061 Côte-de-Liesse Rd., St-Laurent Canadian Spangle Mfg. Co. Inc., 5050 Fullum St., Montreal City Engravers Reg'd., 450 Port Royal, Montreal Davar Hronzing Reg'd., 774 Church Ave., Verdun Gaylord Products of Canada Ltd., 2035 rue Ste-Anne, St-Hyacinthe Impenco Ltd., 77 Vitre St. W., Montreal Industrie BMR Enrg., rue Beauvais, Iberville Kay-Cee Products Ltd., 433 St-Martin St., Montreal Lash, E. Co., 9500 St. Lawrence Blvd., Montreal Mevco Products Co., 139 St. Peter St., Montreal Millay, M. & Sons Ltd., 5578 Hadley St., Montreal 20 Neptune Machine Shop, 7519A Boyer St., Montreal New Castle Products (Canada) Ltd., 199 Upper Edison Ave., St. Lambert Paradis & Paradis Enr., 916, rue Dosquet, Ste-Foy PICK, Fred L., 50 Rolland Ave., Ville St-Pierre Robb, Jos. & Co. Ltd., 5575 Côte St-Paul Rd., Montreal Solo Products Limited, 1820 Gilford St., Montreal Torrington Co. Ltd., The, 110 River St., Bedford Sunday Cob Pipe of Canada, 22 Lake St., Huntington Superior Production, 477 rue St-Louis, Terrebonne Variety Box Co. Ltd., 8480 Jeanne Mance St., Montreal 11
<u>Manitoba</u>	
Bush, Leon D. of Canada, 1560 St. James St., Winnipeg Favor Industries, 109 Pioneer Ave., Winnipeg 1	
<u>Alberta</u>	
Dolphin Mfg. Co., 20 Muir Dr., St. Albert	
<u>British Columbia</u>	
Amy Aricraft Products, Radium Hot Springs Boma Mfg. Ltd., 247 East 1st Ave., North Vancouver Flagg & Co. Manufacturing Ltd., 112 West Hastings St., Vancouver Morrison Metal mark Ltd., 233 Main St., Penticton Roger, F.E., R.R. No. 3, Ladner Western Ornaments, 1721 West 4th Ave., Vancouver	Able Gasket & Materials Ltd., 2424 Finch Ave. W., Weston Acro Gasket Industries Ltd., 19 Shaft Rd., Rexdale Arrow Case Mfg. Co. Ltd., 11 Dublin St., Toronto Brigham Pipe Ltd., 121 King St. W., Toronto Canadian Chenille Co. Ltd., 310 Spadina Ave., Toronto 20 Canadian Gasket Co. Ltd., 505 Central Ave., Port Erie Crane Packing Co. Ltd., 617 Parkdale Ave. N., Hamilton Cuno Lighter Co. Ltd., 938 Walker Rd., Windsor Dlong Scovill Ltd., Wellington St. N., St. Marys Feather Industries Ltd., 115 Glen Scarlett Rd., Brampton Gunner, E & A Co. Ltd., 298 Murray St., Brantford JB & D Co. Ltd., No. 7 Highway, Unionville Kewco Industries Ltd., 699 Wabamki Dr., Kitchener Lynn Sales Co., 253 Merton St., Toronto Martin Electric Ltd., 275 Progress Ave., Scarborough Milligan, G. Scenery Ltd., 279 Riverside Dr., Mississauga Ontario Fireplace Co., 12 Lepage Court, Downsview Rand Specialties, Richmond Hill Signriter Co., 300 Enford Rd., Brockville Small Fibre Stamping Ltd., 31 Upton Rd., Scarborough Spendif Novelty Co. Ltd., 915 Dupont St., Toronto Suburban Metal Industries Ltd., 107 Howden Rd., Scarborough Tews, Ewald, 137 Brock St., Barrie Trypis Briar Bowls, 2485 Lawrence Ave. E., Scarborough Victor Manufacturing & Gasket Co. of Canada Ltd., The, Victor Drive & Chester St., St. Thomas Wasson & Fried Co., 22 Dufferin St., Port Erie Weber Costello of Canada Ltd., 57 Ingram Dr., Toronto 15 Zippo Mfg. Co. of Canada Ltd., 215B Allen Ave., Niagara Falls
<u>Other Miscellaneous Industries</u>	
<u>Prince Edward Island</u>	
Hickey & Nicholson Tobacco Co. Ltd., 118 Prince St., Charlottetown	Prudham Building Specialties Ltd., 7915 - 104th St., Edmonton
<u>Quebec</u>	
Atlantis Aquarium Engineering Supply, 10624 rue Piggon, Montreal Nord Bélangier & Frère Enr., 234 1/2 rue Anna, Québec	Canadian Belair Pipes Ltd., 10435 King George Highway, North Surrey International Pediatric Products Ltd., 1150 Homer St., Vancouver





NOTES TO USERS

1. The detailed explanations of "Concepts and Definitions" omitted from this report may be consulted in any 1965 report in this series. If not available to the user, the relevant pages may be obtained free of charge from the Manufacturing and Primary Industries Division of the Bureau.
2. Tables on principal statistics classified by manufacturing value added, by total value added, and by type of organization, published in the 1966 report as Tables 3, 4 and 6, respectively, have been omitted from this report because of their limited interest. They are available, however, from the Manufacturing and Primary Industries Division. In the case of an extensive request involving a large number of industries, it may be necessary to levy a charge.
3. Users interested in obtaining the value of production (manufacturing activity) can do so by adding cost of materials and supplies used (manufacturing activity), cost of fuel and electricity, and value added (manufacturing activity). The resulting statistic is equivalent in concept to "gross output" shown in Table 7 of the 1966 report.

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