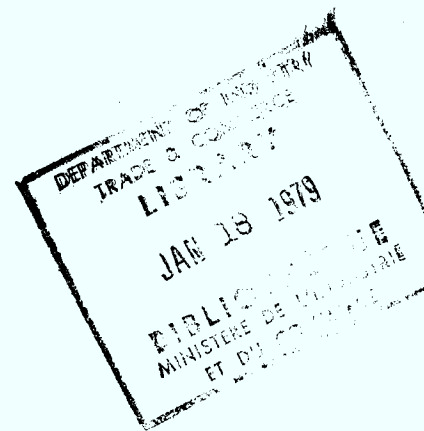


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**A REVIEW OF
THE CANADIAN
MILLWORK INDUSTRY
AN UPDATE**

Manufactured Wood Products Division
Department of Industry, Trade and Commerce
Ottawa, Canada, 1978

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INTRODUCTION

This report is intended as an update of the report, completed in 1972, "A Review of the Canadian Millwork Industry". As it was in that report, the Canadian Millwork Industry is defined as the aggregate of all establishments primarily engaged in manufacturing products of wood, such as doors and door frames, window and sash, interior millwork and construction mouldings, as well as plants engaged principally in the manufacture of pre-cut or prefabricated wooden buildings, laminated rafters, roof trusses and beams. Firms that manufacture millwork as a secondary activity are excluded but as indicated in Table 1, these plants typically account for only a small percentage of the total value of millwork produced in Canada. This percentage has in fact declined from 18.0 per cent in 1969 to approximately 5.0 per cent in 1974 indicating a trend towards specialization among member firms over the period.

As in the 1972 study, the statistics and other data relating to various aspects of the millwork industry defined above are presented and described in this report but analytic comment on the material is limited.

So as to provide continuity and comparability to the 1972 Review, the principal source of data in the update remains Statistics Canada. Material from official U.S. publications is also presented for comparison purposes. The reader is again cautioned that such comparisons are necessarily of an approximate nature, due to slightly different definitions used vis-à-vis Canadian sources and also to the fact that the U.S. Statistics are expressed in U.S. dollars without conversion.

The statistics utilized in the update are the latest available at the time of writing and generally cover the period up to 1974 although in some cases data for 1975 and 1976 have been included. While the format and structure of this report have been purposely maintained as close as possible to that of the 1972 report to provide as comparable a "snap-shot" as possible, where it was deemed appropriate and advisable, changes have been incorporated.

Table 1

VALUE OF SHIPMENTS OF PRINCIPAL MILLWORK PRODUCTS
CANADIAN MILLWORK INDUSTRY AND ALL INDUSTRIES IN CANADA 1974

<u>Product</u>	Value of Shipments From All Industries (own mfr.) (\$000)	Value of Shipments From Millwork Industry (own mfr.) (\$000)	Percentage of Shipments From Millwork Industry (own mfr.) (\$000)
Wooden Flush-Type Doors	67,393	67,187	99.7
Wooden Pre-Hung Doors	16,329	16,183	99.1
Wooden All Other Doors	35,461	33,778	95.3
Wooden Windows and Sash	102,216	99,620	97.5
Wooden Window or Door Frames	13,748	7,327	53.3
Wooden Kitchen Units or Cabinets	92,073	87,449	95.0
Laminated Structures	16,340	14,257	87.3
Wooden Mouldings	40,866	38,556	94.3
Prefabricated Buildings	254,311	243,109	95.6
Total	638,737	607,466	95.1

Source: Statistics Canada Catalogue #35-205, "Sash, Door and Other Millwork Plants."
Annual Census of Manufactures.

DEFINITION OF TERMS

The data used in this report are drawn primarily from Statistics Canada publications.¹ Thus, an understanding of some of the terms and symbols employed by Statistics Canada is required. The following list should be adequate for this purpose.

Symbols:

- .. figures not available
- ... figures not appropriate or not applicable
- nil or zero
- X figures withheld to conform to the secrecy requirements of the Statistics Act.

Terms:

Establishment:

Usually a plant or mill, an establishment is defined as "the smallest unit which is a separate operating entity capable of reporting the following principal statistics: materials and supplies used, goods purchased for resale as such, fuel and power consumed, number of employees and salaries and wages, man hours worked and paid, inventories, shipments and sales."²

Value of shipments, own manufacture:

These figures represent the value of goods made from materials owned either by the reporting establishment or by other manufacturers on the basis of a charge to the reporting establishment for work done. They are expressed net of discounts, returns, allowances, sales and excise taxes. Included are revenues from repaid and custom work.

Value of shipments, total activity:

These are aggregate figures and include the value of shipments from non-manufacturing activities (i.e. goods transferred on a resale basis), and other operating revenues. Not included are non-operating revenues such as rents, dividends and interest.

Value added, own manufacture:

These figures are used to express the difference between the value of shipments of own manufacture corrected for changes in inventory and the cost of manufacturing materials and supplies including fuel and electricity consumed in production activities.

¹Due to recent changes in the definition of the millwork industry made by Statistics Canada, published data on this sector's activities are available only for the period 1961 - 1975.

²Official Statistics Canada definition.

SUMMARY

1. In 1974, the Canadian millwork industry reported total factory shipments of \$780 million in current dollar terms, compared to a total of \$330 million in 1969, an increase of 135 per cent. In constant dollar terms, the gain was 56 per cent over the five year period.
2. While the total number of plants classified to the industry edged up slightly over the five year period, a modest geographical shift took place; with all regions of the country gaining in terms of number of plants at the expense of Quebec. However, market share remained virtually unchanged for the province.
3. From the available evidence, the trends, noted in the 1972 study, towards an absolute and relative decline in the number of small individual proprietorship firms and an increasing concentration of factory shipments in a small number of larger companies, were reinforced over the period.
4. The strong growth in female employment in the industry noted in the 1972 study was reinforced in the 1969-74 period and led to a virtual doubling of the participation rate of women. Surprisingly, the growth took place in manufacturing as opposed to sales and administration.
5. The 1969-74 period saw wages in the Canadian Millwork industry rise rapidly to equal or surpass the counterpart U.S. industry.
6. The 1969-74 period saw an apparent elimination of the gap between the lower relative level of labour productivity in the Canadian industry vis-à-vis that of the U.S. However, a rapidly rising average wage level over the same period, may have served to reduce any advantage gained.
7. Domestic consumption of millwork continued its strong upward trend over the 1969-74 period, doubling to a total of \$340 million in constant dollar terms. Particularly strong growth took place in the Maritime region, Quebec and British Columbia.
8. In the area of foreign trade, the 1969-74 period saw considerable widening of the trade gap in favour of imports of millwork products into Canada. Imports over the period increased three-fold to a level of \$24 million while exports remained relatively steady at a level of about \$4 million. However, fragmentary evidence available for the following years 1975 and 1976 suggest some change in this trend. If prefabricated housing is considered, the balance is very much in favour of exports.
9. The problem of market penetration by substitute materials, a major problem cited in the 1972 study appears to have peaked. The most significant challenges to the industry now appear to lie in the area of projected demand, foreign trade, material supply and possible changes in trade patterns which may emanate from the multilateral trade negotiations over the next decade.

A. Geographical Location of Production

The period 1969 to 1974 has seen some change in the distribution of millwork facilities throughout Canada, however, not of a magnitude to suggest a major geographical shift in the industry. As in 1969, the distribution of plants in 1974 corresponds roughly to the distribution of population in the country with the greatest number of plants being found in Quebec, followed by Ontario, British Columbia and Alberta (Refer to Appendix table B₃). However, while the total number of establishments has edged up slightly over the five year period to 943, Quebec has dropped from 346 in 1969 to 325 in 1974 or 34.5 per cent of the total suggesting a possible consolidation and rationalization of the industry in that province. The other major market areas, in contrast, have all increased, Ontario from 269 to 279 establishments; British Columbia from 123 to 144 and Alberta and Manitoba from 69 to 81 and 33 to 45 respectively. As in 1969, Ontario captured the lion's share of activity on the basis of value of shipments at 30.4 per cent (Appendix table B₃) however, this was a significant drop from its 33 per cent share of total activity noted in 1969. Chart 1 on the following page illustrates these shifts in percentage weights graphically for both years.

Further, as the 1972 study pointed out, the industry is concentrated to some degree around the major metropolitan areas, however, there does not appear to have been any appreciable increase in this regard. In Ontario for example, 76 firms out of the provincial total of 279 were located within the Metropolitan Toronto area in 1974 as opposed to 75 out of 260 in 1969. The same appears to hold for the other regions with the concentration of companies being in and around Montreal and Quebec City, Calgary and Edmonton and Vancouver. Refer to Appendix J for a complete listing of establishments classified in the millwork industry in 1975 by province.

B. Specialization Within the Industry

As in the 1972 study, published data is not available to indicate the extent to which Canadian millwork firms specialize in certain product lines. While data on the U.S. market was included in the 1972 study, its value was felt to be marginal and could in fact be somewhat misleading due to an observed low level of specialization in the Canadian industry compared to that of the U.S. This being the case, the U.S. data has been excluded from this update.

C. Concentration of Production Among Firms

Due to a number of changes in the format of data available from Statistics Canada comparable figures for later years are not available. However, it is possible to make some qualified judgements in this area. In 1963, a total of only six firms were large enough to generate sales volumes of \$1 million or more (less than 1 per cent of total). By 1969, this number had increased to 76 or eight per cent and in 1974 to 208 or 22 per cent. Table 2 provides the comparable number and percentage of establishments in each category for the years 1963, 1969 and 1974. The estimates for 1974 were compiled on the basis of incomplete data from Statistics Canada for 1975. Similarly, the number of firms whose shipments were valued at less than \$100,000 declined sharply from 846 in 1963 to 493 in 1969 and further to 260 in 1974. While the data available for 1974 does not allow a compilation of the proportion of reported factory shipments attributed to the larger firms, this data suggests a rationalization trend in the industry towards greater concentration of production even if deflated to allow for inflation over the period. Overall, the period 1963 to 1974 has seen an increase in the average yearly value of shipments per company from \$160,000 to \$830,000.

D. Organization of Firms

Again, due to changes in the data collected by Statistics Canada on this industry, any further comment on the strong decline of individual proprietorship and partnership companies in the industry noted in the 1972 study is severely limited. One can only voice the feeling that since the trend, noted in the preceding section, to a very small proportion of firms with reported factory shipments under \$100,000, has been strong, the decline in privately owned companies has more than likely followed suit.

E. Capital Structure of the Industry

Capital and repair expenditures by the Canadian millwork industry during the period 1965 - 1975 are presented in table 3. As indicated, these expenditures have increased from approximately \$9 million in 1965 to \$26.5 million in 1975 or by 194 per cent in current dollars over the ten year period. The gain between 1969 and 1975 has been in the order of 70 per cent, again in current dollars.

If these expenditures, as a percentage of total factory shipments, are used as a basis for comparison, establishments in the millwork industry spend less than half as much on acquiring and repairing capital goods and equipment as their counterparts in other manufacturing sectors in

Table 2

Classification of Establishments in the Canadian Millwork Industry
By Value of Shipments of Own Manufacture¹

Value of Shipments per Establishment	Establishments					
	1963		1969		1974 ³	
	Number	%	Number	%	Number	%
Less than 99,999	846	82.0	493	53.0	263	28.0
100,000 to 199,999	79	8.0	135	15.0	151	16.0
200,000 to 499,999	72	7.0	146	16.0	198	21.0
500,000 to 999,999	20	2.0	72	8.0	123	13.0
1,000,000 to 4,999,999	6	1.0	68	7.0	189	20.0
5,000,000 to 24,999,999	-	0.0	8	1.0	19	2.0
TOTAL:	1,023	100.0	922	100.0	943	100.0

¹Source: Supplement to Statistics Canada Catalogue #35-205 "Sash, Door and Other Millwork Plants" Annual Census of Manufactures.

³1974 information estimated from incomplete data provided by Statistics Canada for 1975.

Canada. The available evidence from table 3 is that this gap has widened since the 1972 review. While the gap, in large measure may be due to an inherent low capital requirement in the industry, it may also reflect less than adequate concern with the need for modernization and increased productivity. This may reflect on the ability of the industry to meet the challenges ahead, which are discussed later on in the report.

Table 3

CAPITAL AND REPAIR EXPENDITURES MADE BY THE CANADIAN MILLWORK INDUSTRY
1965 TO 1974¹

Year ²	Total Capital Expenditures	Total Repair Expenditures	Total Expenditures As a Percentage Of Value of Shipments ³	
			Millwork Industry %	All Manufacturing Industries %
1965	6,471	2,530	4.8	9.8
1966	9,309	2,599	5.1	10.7
1967	8,905	2,960	4.7	9.5
1968	6,875	3,380	3.8	8.2
1969	12,600	3,100	4.8	8.5
1970	11,300	3,200	4.6	10.0
1971	9,600	2,900	3.3	8.9
1972	13,700	4,100	3.7	8.0
1973	25,800	4,800	4.8	8.4
1974	22,000	5,500	3.5	8.8

¹Source: "Capital and Repair Expenditures Manufacturing Industries - All Canada Totals", 61-205 Millwork - Capital Expenditures Section, Construction Division, Statistics Canada.

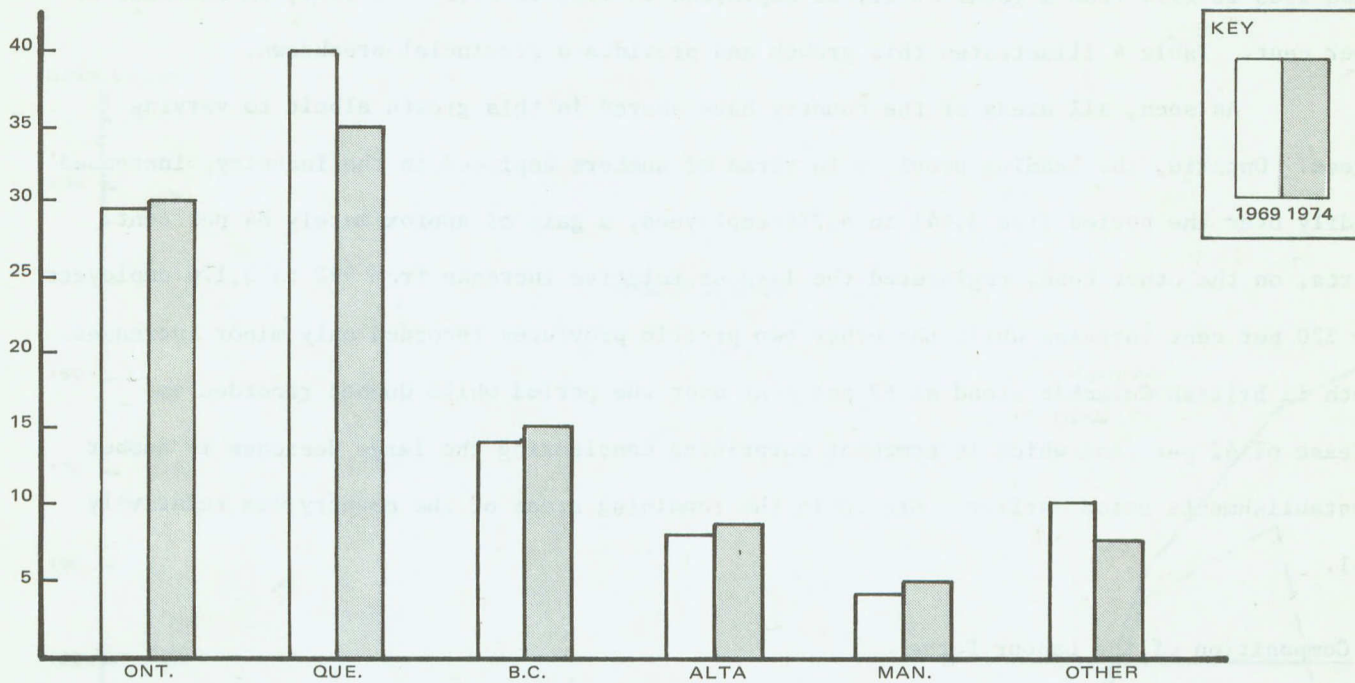
²1965 to 1972 Based on 1960 SIC - 1972 to 1977 Based on 1970 SIC.

³Compiled by the Department of Industry, Trade and Commerce, Resource Industries Branch.

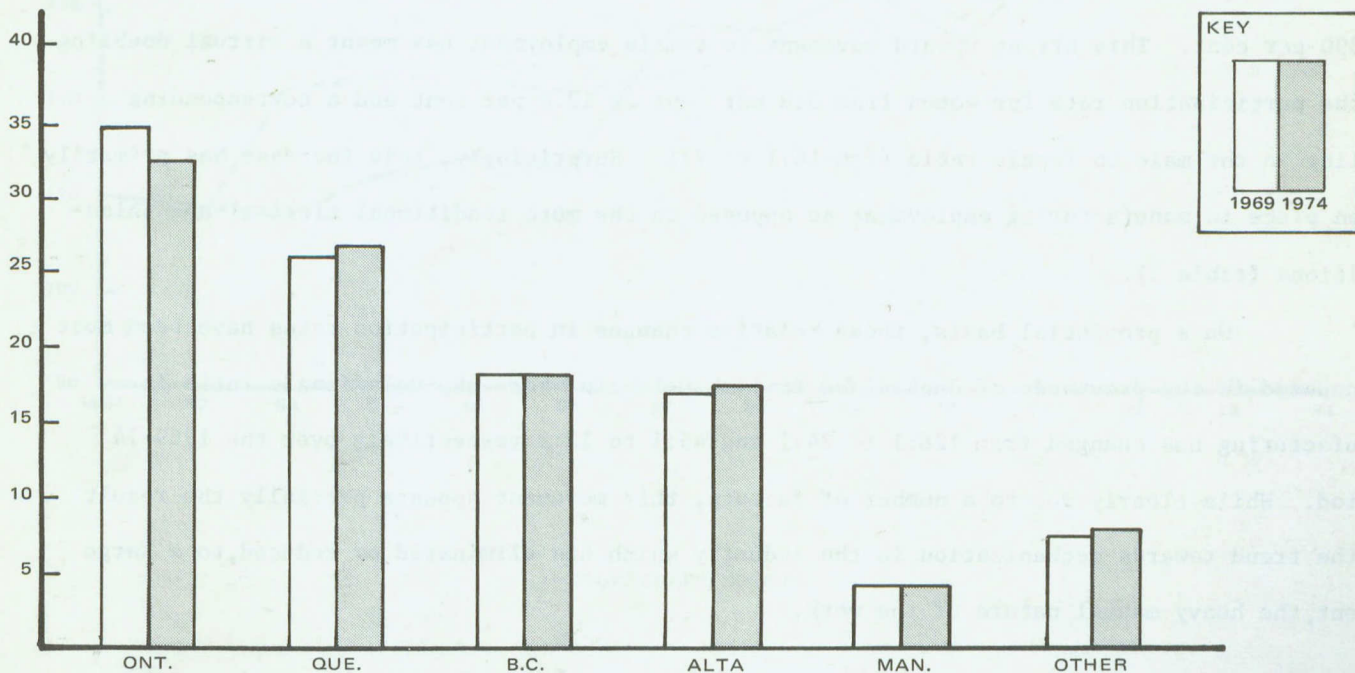
Chart 1

PROVINCIAL DISTRIBUTION OF THE CANADIAN MILLWORK INDUSTRY
1969 and 1974

NUMBER OF
ESTABLISHMENTS
(PERCENT)



VALUE OF
SHIPMENTS
(PERCENT)



EMPLOYMENT IN THE CANADIAN MILLWORK INDUSTRY

A. Recent Growth in Employment

The Canadian Millwork Industry, in spite of the decline in total number of establishments, noted in the preceeding section, has sustained considerable growth in employment over the period 1963 to 1974 from a total of 11,851 employees in 1963 to 21,197 in 1974, an increase of 79 per cent. Table 4 illustrates this growth and provides a provincial breakdown.

As seen, all areas of the country have shared in this growth albeit to varying degrees. Ontario, the leading province in terms of numbers employed in the industry, increased steadily over the period from 3,641 to 6,714 employees, a gain of approximately 84 per cent. Alberta, on the other hand, registered the largest relative increase from 992 to 3,176 employees or a 220 per cent increase while the other two prairie provinces recorded only minor increases. Growth in British Columbia stood at 67 per cent over the period while Quebec recorded an increase of 42 per cent which is somewhat surprising considering the large decrease in number of establishments noted earlier. Growth in the remaining areas of the country was relatively small.

B. Composition of the Labour Force

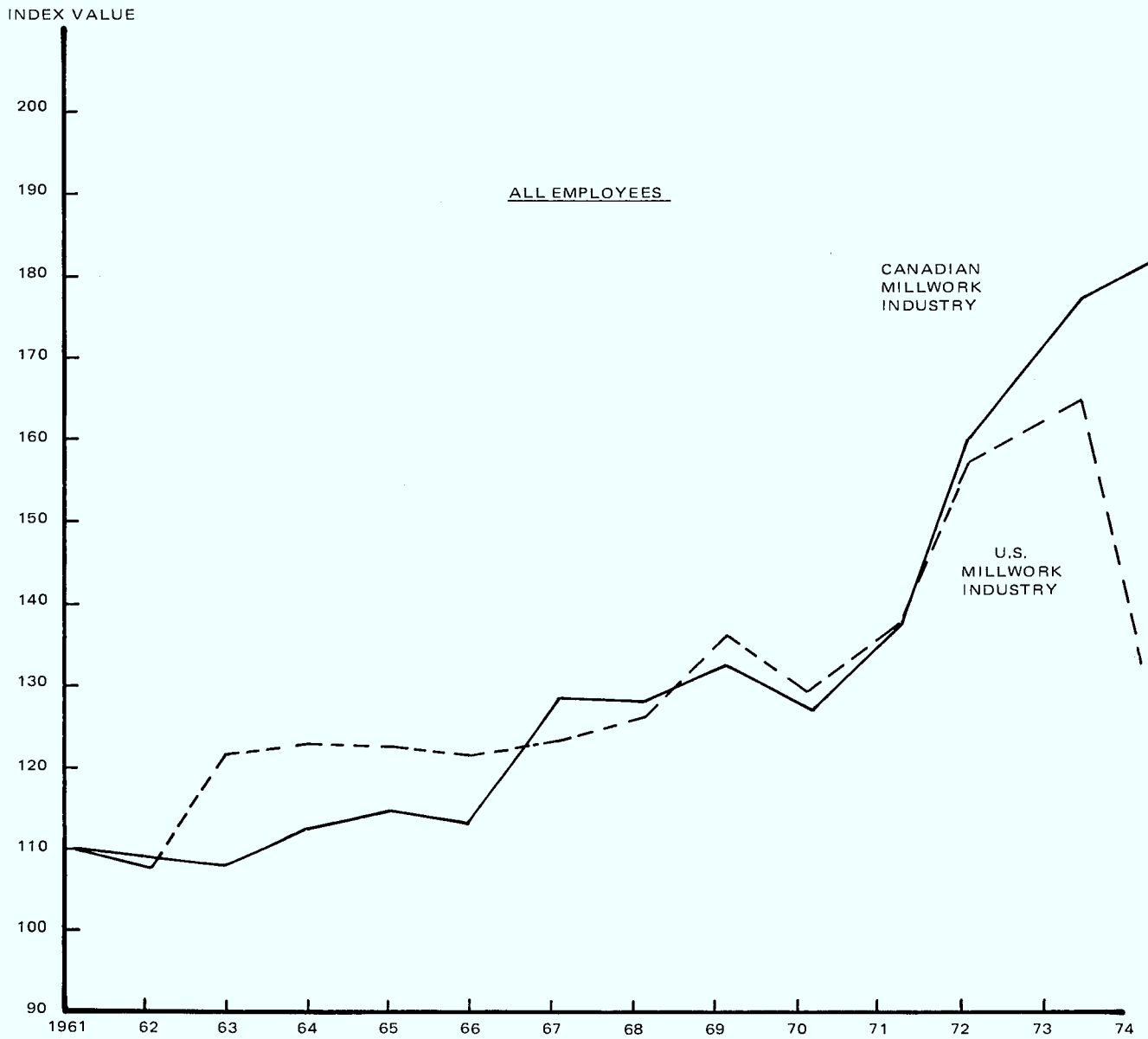
Of some interest also is the change in the proportion of men and women employed in millwork establishments over the period. While the total number of men employed increased from 11,166 to 18,524 in 1974, a gain of 66 per cent, the number of women grew from 685 to 2,673 or by 390 per cent. This strong upward movement in female employment has meant a virtual doubling of the participation rate for women from 5.8 per cent to 12.6 per cent and a corresponding decline in the male to female ratio from 16:1 to 7:1. Surprisingly, this increase has primarily taken place in manufacturing employment as opposed to the more traditional clerical and sales positions (table 5).

On a provincial basis, these relative changes in participation rates have been most pronounced in the provinces of Quebec and British Columbia where the male/female ratio in manufacturing has changed from 128:1 to 24:1 and 45:1 to 12:1 respectively over the 1969-74 period. While clearly due to a number of factors, this movement appears partially the result of the trend towards mechanization in the industry which has eliminated or reduced, to a large extent, the heavy manual nature of the work.

Chart 2

Employment

INDEX TRENDS IN THE CANADIAN AND U.S. MILLWORK INDUSTRIES
1961 to 1974 (1961 = 100)



SOURCE: APPENDIX F1

Table 4

PROVINCIAL DISTRIBUTION OF LABOUR EMPLOYED IN THE CANADIAN MILLWORK INDUSTRY 1963 TO 1975

YEAR	ONT.	QUE.	ALB.	B.C.	MAN.	SASK.	N.B.	N.S.	All Other Prov. and the Yukon	Tot. Can.
	Number									
1963	3,641	3,846	992	1,776	606	285	226	370	109	11,851
1964	3,977	3,886	1,004	1,860	670	289	261	318	91	12,356
1965	4,000	4,067	1,110	1,788	618	306	256	324	84	12,553
1966	4,247	3,823	2,064	1,798	616	325	248	315	93	13,529
1967	4,411	3,942	2,415	1,994	640	385	243	291	52	14,373
1968	4,706	3,916	2,116	1,880	634	360	273	260	123	14,268
1969	4,825	4,188	2,103	2,074	669	279	327	303	105	14,873
1970	4,490	4,146	1,989	1,966	693	(1)	(1)	(1)	(1)	14,255
1971	4,911	4,473	2,085	2,196	717	255	(1)	(1)	(1)	15,477
1972	5,960	5,049	2,311	2,597	761 ⁽¹⁾	345 ⁽¹⁾	310 ⁽¹⁾	225 ⁽¹⁾	(1)	18,289
1973	6,582	5,340	2,772	3,001	887 ⁽¹⁾	344	369 ⁽¹⁾	314	(1)	20,397
1974	6,714	5,474	3,176	2,967	909 ⁽¹⁾	392	332 ⁽¹⁾	474	(1)	21,197

Source : Statistics Canada Catalogue #35-205

"Sash, Door and Other Millwork Plants,"

Annual Census of Manufactures...Excludes Working Owners and Partners

(1) Figure is not complete because of Industry breakout causing confidentiality.

Table 5

COMPOSITION OF THE LABOUR FORCE
CANADIAN MILLWORK INDUSTRY - 1963-1974

Year	TOTAL ACTIVITY					MANUFACTURING ACTIVITY					CLERICAL, DISTRIBUTION AND SALES				
	Male	Female	Total	Ratio M/F	% Female	Male	Female	Total	Ratio M/F	% Female	Male	Female	Total	Ratio M/F	% Female
1963	11,166	685	11,851	16:1	5.8	9,152	182	9,334	50:1	1.9	2,014	503	2,517	4:1	20.0
1964	11,544	812	12,356	14:1	6.6	9,313	273	9,586	34:1	2.8	2,231	539	2,770	4:1	19.5
1965	11,652	901	12,553	13:1	7.2	9,443	314	9,757	30:1	3.2	2,209	587	2,795	4:1	21.0
1966	12,456	1,073	13,529	12:1	7.9	10,216	420	10,636	24:1	3.9	2,240	653	2,893	3:1	22.6
1967	13,255	1,118	14,373	12:1	7.8	10,644	435	11,079	24:1	3.9	2,611	683	3,294	4:1	20.7
1968	13,098	1,170	14,268	11:1	8.2	10,499	442	10,941	24:1	4.0	2,599	728	3,327	4:1	21.9
1969	13,757	1,116	14,873	12:1	7.5	11,175	413	11,588	27:1	3.6	2,582	703	3,285	4:1	21.4
1970	13,111	1,144	14,255	11:1	8.0	10,665	435	11,100	25:1	3.9	2,446	709	3,155	3:1	22.5
1971	14,088	1,389	15,477	10:1	9.0	11,487	635	12,122	18:1	5.2	2,601	754	3,355	3:1	22.5
1972	16,646	1,643	18,289	10:1	9.0	13,762	791	14,553	17:1	5.4	2,884	852	3,736	3:1	22.8
1973	18,280	2,117	20,397	9:1	10.4	14,992	1,062	16,054	14:1	6.6	3,288	1,055	4,343	3:1	24.3
1974	18,524	2,673	21,197	7:1	12.6	14,964	1,466	16,430	10:1	8.9	3,560	1,207	4,767	3:1	25.3

Source: Statistics Canada Catalogue #35-205, "Sash, Door and Other Millwork Plants"
Annual Census of Manufactures

Note: Excludes Working Owners and Partners.

C. Distribution of Employees by Activity

The percentage of men and women employed in manufacturing in the Canadian Millwork industry stands at 77 per cent, considerably below that of the Canadian Wood Products industry overall (84 per cent) and just slightly below the U.S. millwork industry at 79 per cent. (Tables 6 and 7). These percentages, however, as also seen in tables 5 and 6 are considerably below the proportion engaged in production line jobs in Canadian Manufacturing as a whole. Of some significance however, may be the observation that while the spread has remained virtually constant between the Canadian millwork industry, the Wood Products industry and Manufacturing as a whole in Canada, it has narrowed considerably between the Canadian and U.S. millwork industries.

D. Wages and Salaries

The 1972 study established lower wage levels on average, in the Canadian Millwork industry than in the counterpart U.S. industry. In fact, as table 8 indicates, average annual income in the industry was lower than the Canadian Wood Products sector and the total Manufacturing sector in the production, administrative and sales categories. Significantly, while the spread between the three Canadian sectors remains, it has disappeared between the Canadian and U.S. millwork sectors. In fact, as seen in table 8 the situation has virtually been reversed in production, with the U.S. industry now below the Canadian millwork industry in terms of average annual income and significantly below the Canadian Manufacturing industry average. In percentage terms, the increase in U.S. average rates in the Millwork industry has been 100 per cent over the period while the corresponding increase in Canada has been 153 per cent (chart 3).

These trends are also evident in administration and sales although to a lesser degree. Over the period 1961 - 1974 average salary levels in the U.S. millwork industry have increased from \$6,400 to \$13,000 or by 103 per cent while the increase in the Canadian average has been 159 per cent to \$11,700 (chart 3).

Table 6

COMPOSITION OF THE LABOUR FORCE IN THE CANADIAN MILLWORK INDUSTRY BY PROVINCE

1974

	MANUFACTURING ACTIVITY					CLERICAL, DISTRIBUTION AND SALES				
	Male	Female	Total	Ratio M/F	% Female	Male	Female	Total	Ratio M/F	% Female
Quebec	4,096	168	4,264	24:1	3.9	898	312	1,210	3:1	25.8
Ontario	4,488	735	5,223	6:1	14.1	1,073	418	1,491	3:1	28.0
British Columbia	2,098	173	2,271	12:1	7.6	527	169	696	3:1	24.3
Alberta	2,104	268	2,372	8:1	11.3	638	166	804	4:1	20.6
All Other Provinces	2,178	122	2,300	18:1	5.1	424	142	566	3:1	25.1
Canada	14,964	1,466	16,430	10:1	8.9	3,560	1,207	4,767	3:1	25.3
TOTAL ACTIVITY										
Quebec	4,994	480	5,474	10:1	8.8					
Ontario	5,561	1,153	6,714	5:1	17.2					
British Columbia	2,625	342	2,967	8:1	11.5					
Alberta	2,742	434	3,176	6:1	13.7					
All Other Provinces	2,602	264	2,866	10:1	9.2					
Canada	18,524	2,673	21,197	7:1	12.6					

Source: Statistics Canada Catalogue #35-205, Sash, Door and Other Millwork
Annual Census of Manufacture.

Table 7

Employees Engaged Directly In Manufacturing Activity As A Proportion of
Total Employees 1961 to 1974

Year	Canadian			U.S.
	Millwork ₂ Industry %	Wood Products ₃ Industries %	Manufacturing ₃ Industries %	Millwork ₄ Industry %
1961	75	82	70	83
1962	78	85	70	84
1963	79	84	70	80
1964	77	85	71	79
1965	77	86	71	80
1966	78	86	71	79
1967	77	86	71	81
1968	77	86	71	81
1969	78	86	71	81
1970	78	86	71	79
1971	78	85	72	81
1972	79	85	72	81
1973	78	85	73	79
1974	77	84	73	79

1 - Compiles By the Department of Industry, Trade and Commerce, Wood Products Branch

2 - Source: Appendix B 1

3 - Source: Statistics Canada Catalogue #31-203 Manufacturing Industries of Canada,
Section A - Summary for Canada

4 - Source: Appendix C 1

NOTE: All Employees Figures for Canada Excludes Working Owners and Partners

Table 8

Average Annual Income Per Employee¹ 1961 to 1974
Canadian and U.S. Millwork Industry

Year	Production Workers				Administrative Office and Sales Workers			
	Canadian		U.S.		Canadian		U.S.	
	Millwork ₂ Industry	All Manufacturing Industries ₃	Wood Products Industries ₃	Millwork ₄ Industry	Millwork ₂ Industry	All Manufacturing Industries ₃	Wood Products Industries ₃	Millwork ₄ Industry
1961	3,125	3,761	3,350	3,900	4,522	5,249	4,569	8,400
1962	3,213	3,935	3,528	4,000	4,850	5,448	4,855	8,900
1963	3,378	4,081	3,704	4,400	5,017	5,687	5,052	6,900
1964	3,600	4,268	3,869	4,500	5,052	5,919	5,477	6,900
1965	3,744	4,492	4,111	4,700	5,464	6,185	5,811	7,700
1966	4,090	4,753	4,400	4,800	6,202	6,596	6,325	7,900
1967	4,304	5,022	4,709	5,100	6,680	6,991	6,960	9,200
1968	4,594	5,411	5,104	5,400	7,082	7,523	7,459	9,700
1969	5,129	5,817	5,515	5,700	7,637	8,089	7,923	10,600
1970	5,329	6,197	5,935	6,000	8,091	8,791	8,366	10,300
1971	5,727	6,695	6,598	6,500	8,743	9,359	8,996	11,200
1972	6,088	7,224	7,104	6,600	9,472	10,046	9,866	11,600
1973	6,833	7,884	7,971	7,000	10,334	10,861	10,907	11,900
1974	7,915	8,946	9,216	7,800	11,724	12,201	12,419	13,000

1 - Compiles by the Department of Industry, Trade and Commerce, Resource Industries Branch

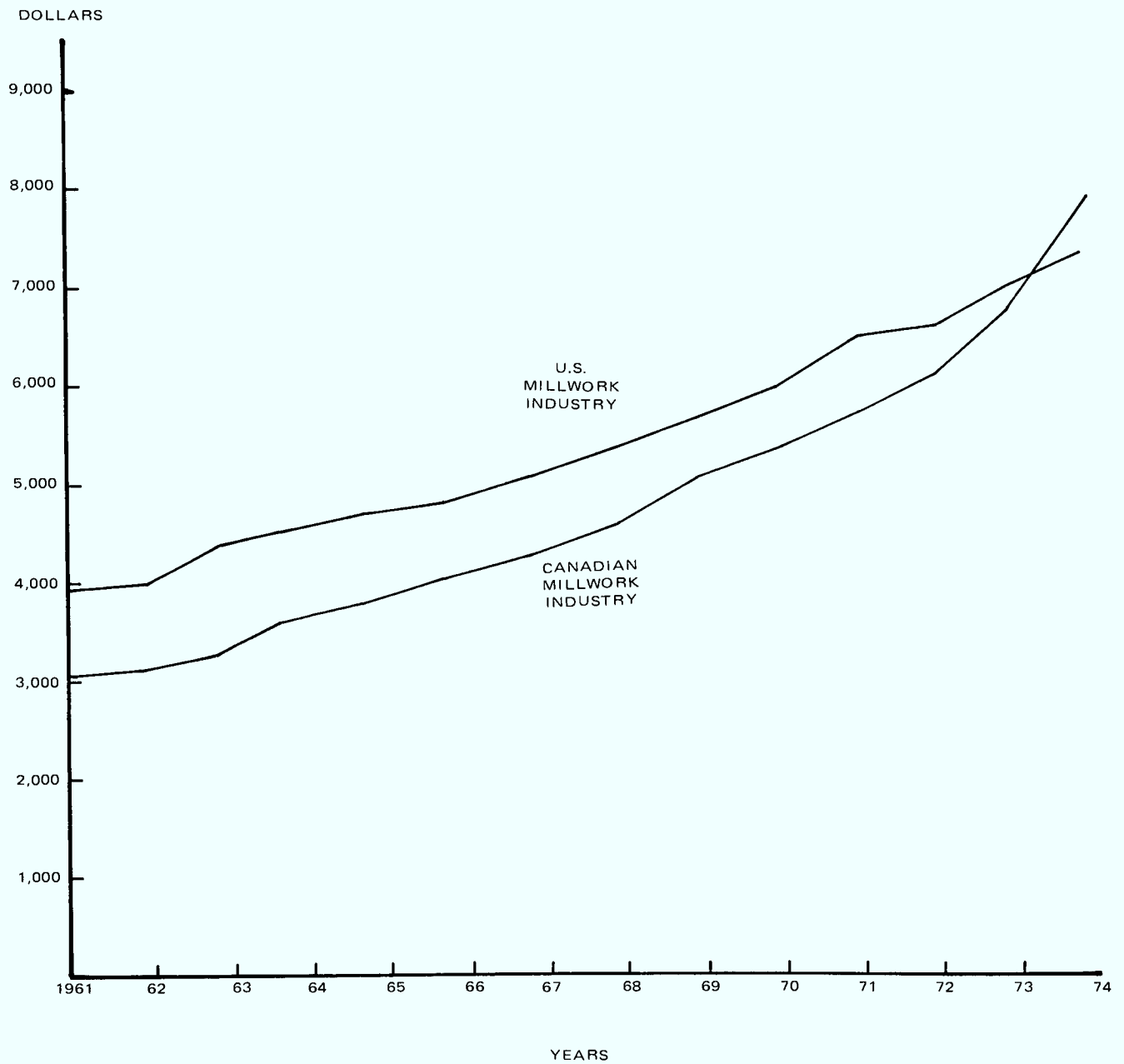
2 - Source: Appendix B 1

3 - Source: Statistics Canada Catalogue # 35-205, Sash, Door and Other Millwork Plants,
31-203 Manufacturing Industries of Canada,
31-001 Inventories, Shipments and Orders in Manufacturing Industries

4 - Source: Appendix C 1 Figures are rounded to nearest \$100.

Chart 3

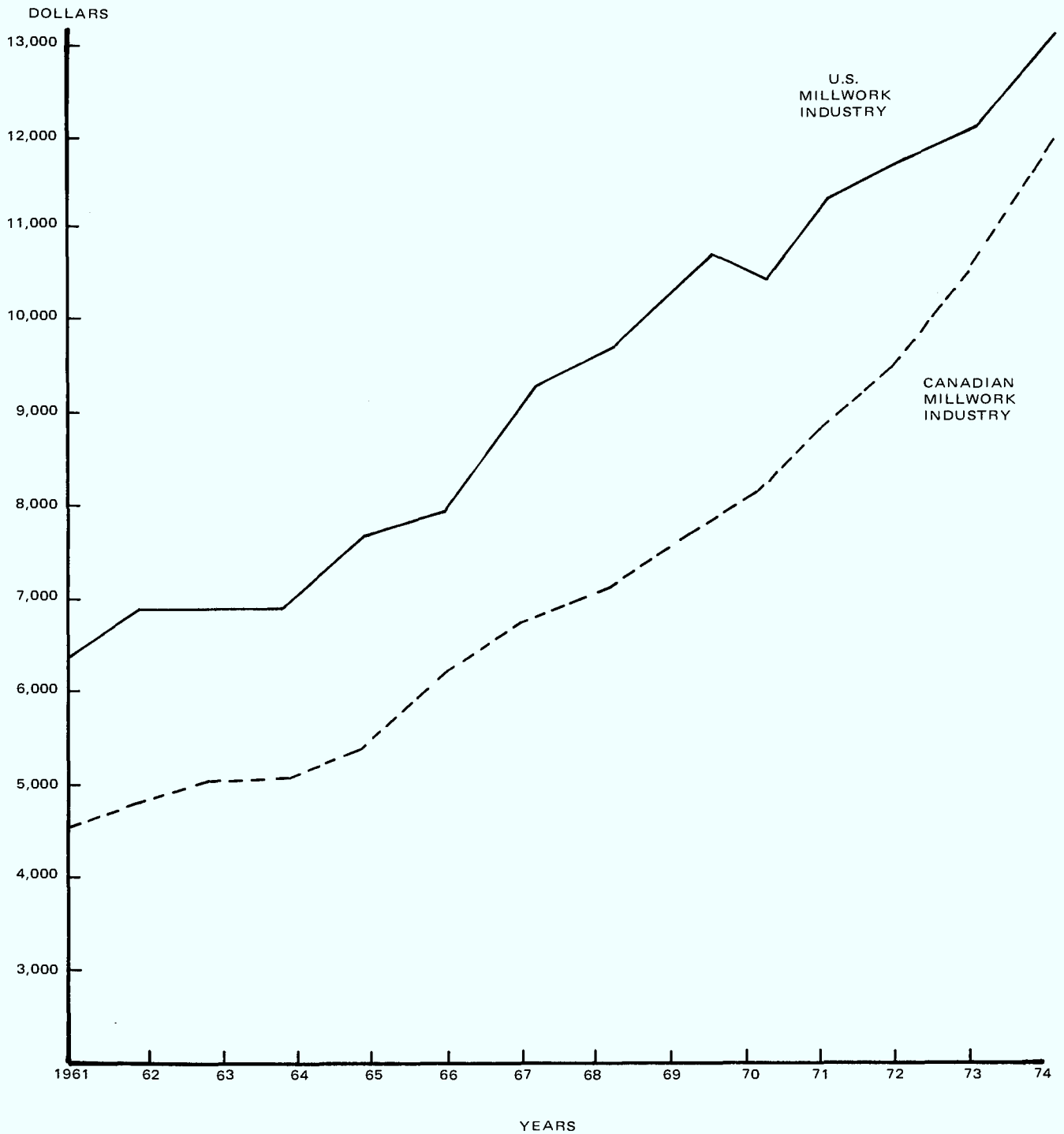
AVERAGE ANNUAL INCOME PER EMPLOYEE - PRODUCTION CANADIAN AND U.S. MILLWORK INDUSTRIES
1961-1974



SOURCE - TABLE 8

Chart 4

AVERAGE ANNUAL INCOME PER EMPLOYEE – ADMINISTRATION & SALE CANADIAN AND U.S. MILLWORK INDUSTRIES
1969-74



SOURCE - TABLE 8

RECENT PERFORMANCE OF THE CANADIAN MILLWORK INDUSTRY

A. Growth in Sales

The strong upward trend in the sales record of the Canadian millwork industry, noted in the 1972 study, pretty well continued unabated in the subsequent period to 1974. Only one year since 1961 has recorded a decline in sales and that was 1970 when total shipments dropped slightly from \$330 million in 1969 to \$318 million the following year (Table 9). Over the period 1961 to 1974, however, total sales in current dollar terms have increased four-fold from \$152 million to \$780 million. In constant 1961 dollar terms (Table 9) the increase from \$152 million to \$354 million drops to 132 per cent, representing an annual growth rate of approximately 9 per cent.

B. Productivity Within the Industry

As noted in the preceeding section, the Canadian Millwork industry has recorded a strong upward trend in sales as measured by the increase in the value of factory shipments. The parallel increase in gross production (the value of goods of own manufacture at the plant) is given in table 10 below. It is noted that while output increased by 415 per cent from \$154 million to \$791 million over the period, there was an increase of only 83 per cent in the number of production workers over the same period from approximately 9,000 to 16,430. The growth in production at first glance therefore was primarily accomplished by a dramatic increase in output per production worker over the period. However, if this is again adjusted for inflation, the growth in production just barely outdistanced the growth in the labour force over the same period indicating that real gains in productivity per unit of labour over the period were modest.

Table 11 presents two of the most common measures of an industry's physical productivity, gross production per production worker and factory shipments per employee up to 1974. These are presented for the Canadian millwork industry, all Canadian manufacturing, total Canadian wood products industry and the United States millwork industry.

The period 1969 to 1974 saw little improvement in the gap in labour productivity as measured by gross production per production worker between the Canadian and U.S. millwork industries noted in the 1972 study. It did however continue to compare favourably with the level in the overall wood products sector. In 1974, each worker engaged directly in manufacturing in the Canadian millwork industry accounted for an average value of slightly less than \$48,000 and while this was more than twice the value in 1961, it still lagged behind that of the U.S. at

Table 9

Value of Shipments of Own Manufacture from¹ the Canadian
Millwork Industry 1961 to 1974

Year	Current Dollar Value	Value in Terms of 1961 Prices
		\$'000
1961	152,556	152,556
1962	158,358	156,480
1963	164,073	158,525
1964	185,461	173,328
1965	189,058	169,407
1966	233,766	196,939
1967	254,524	204,437
1968	270,109	207,776
1969	330,064	227,317
1970	318,252	213,306
1971	376,518	246,574
1972	481,949	285,515
1973	633,814	319,302
1974	780,233	354,490

1 - Source: Appendixes B 1 and B 2

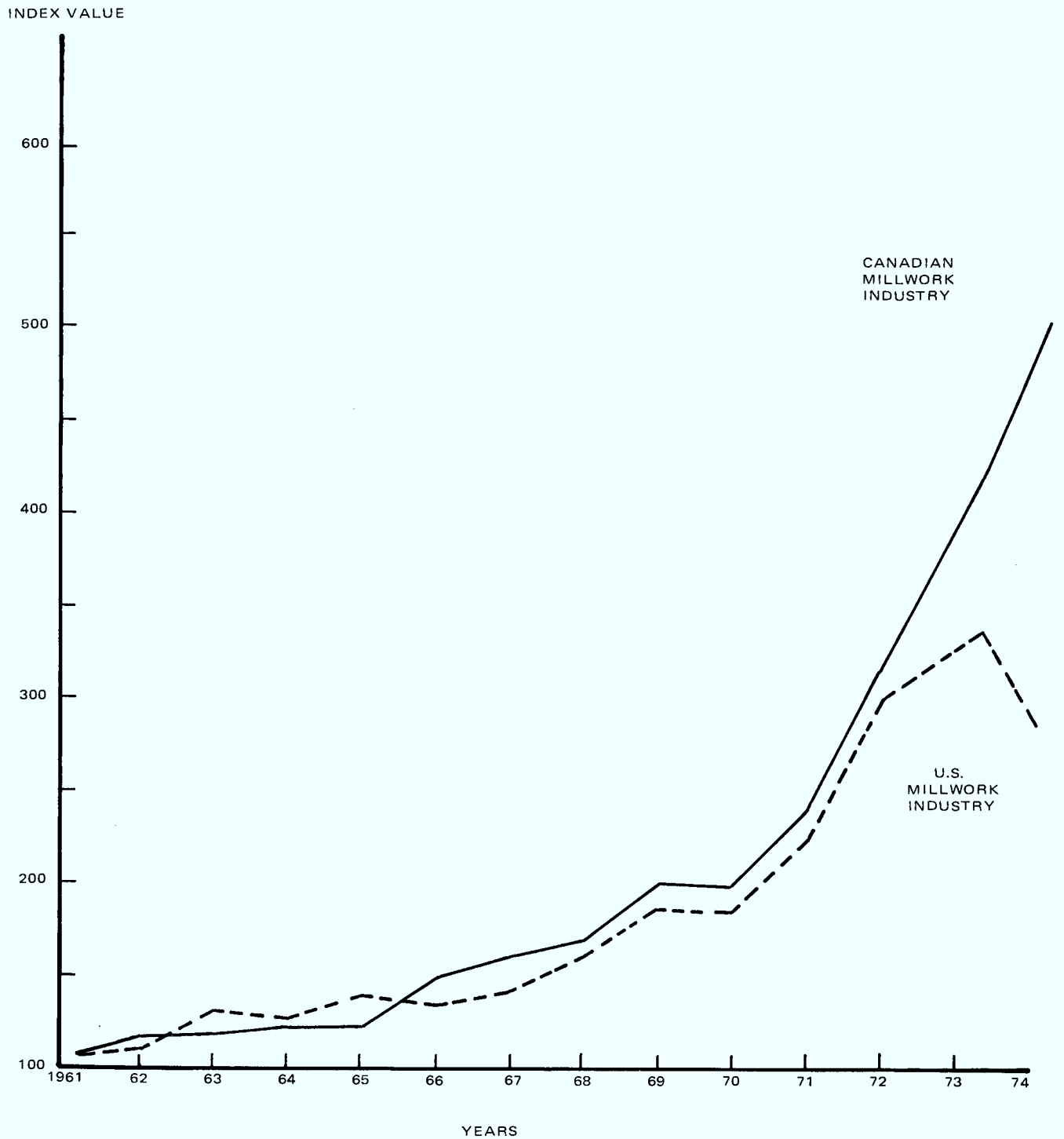
Table 10

Production of Millwork Products by the Canadian Millwork Industry
1961 to 1974 (\$000's)¹

<u>Year</u>	<u>Output</u>
1961	153,589
1962	159,193
1963	165,206
1964	187,349
1965	189,953
1966	235,726
1967	255,791
1968	271,023
1969	334,678
1970	319,014
1971	379,397
1972	485,896
1973	644,268
1974	791,173

¹Source: Statistics Canada Catalogue H35-205

Chart 5
Value of Shipments
INDEX TRENDS IN THE CANADIAN AND U.S. MILLWORK INDUSTRIES
1961 = 100



SOURCE APPENDIX TABLE F1

\$49,500. The comparable figure in 1974 was substantially higher for the total manufacturing sector in Canada at \$64,550. Chart 6 illustrates these movements over the period graphically for both the Canadian and U.S. industries. (Note that the productivity figures for the U.S. industry are somewhat inflated because they do not include working owners and partners.

Also, as was the case in the 1972 study, the productivity gap between the Canadian and U.S. millwork industries and between the Canadian millwork industry and domestic wood products sector widens if the figures for factory shipments are used as the bases for comparison (Table 11). This is due to the fact that non-production employees formed a somewhat larger segment of the labour force in this industry and appears to have become more so relative to the U.S. industry.

Again however, as also noted in the 1972 study, the physical productivity of labour is at best only a rough guide of an industry's performance since low wages and salaries can more than compensate for low output in sales per employee. To provide a more ample measurement gross production and factory shipments are related directly to wages in the second section of table 11.

The 1972 study noted that on this basis the wide gap in productivity between labour employed in the Canadian and U.S. millwork industries narrowed appreciably up to 1969. In the subsequent period 1969-1974, as seen in table 11, the Canadian industry has in fact surpassed its U.S. counterpart (\$6,120 compared to \$5,600). While the real gap is not as large as appears in the table due to the higher rate of inflation in Canada, whatever advantage does exist will disappear if the strong upward trend in Canadian wage levels noted in the earlier section of the report is maintained over the next period.

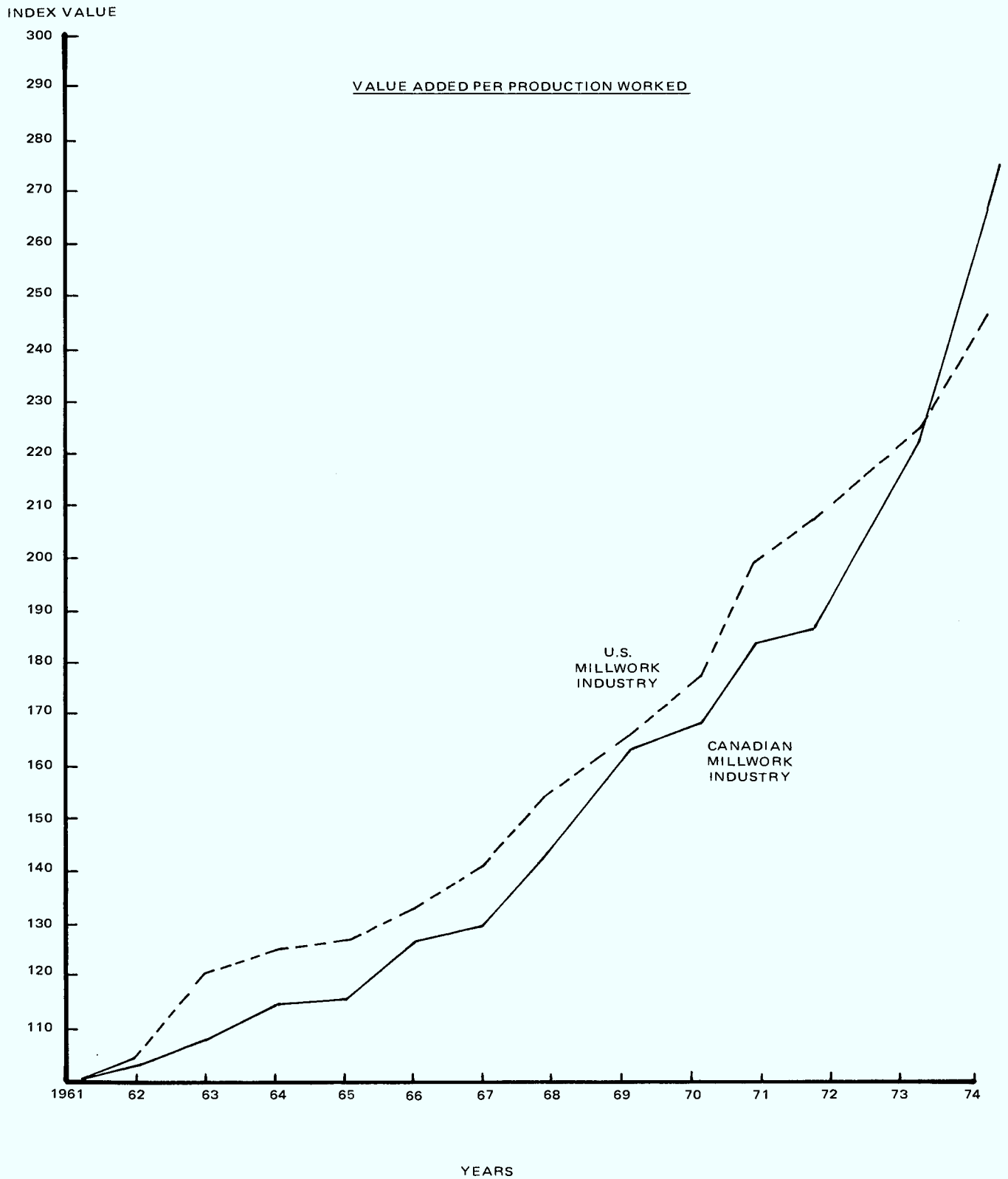
To maintain comparability with the 1972 study, data on labour productivity, as measured by value added is also provided to 1974 for both the Canadian and U.S. millwork industries as well as the Canadian manufacturing and Wood Products sectors (table 12). Value added is as defined at the beginning of this report. Chart 6 illustrates the comparative growth in value added per production worker in the Canadian and U.S. millwork industries.

C. Financial Structure

Meaningful comment on this aspect of the Canadian Millwork Industry is again severely limited as was the case in the 1972 study, due to a lack of data. Notwithstanding this problem however, it is possible to calculate a number of operating ratios which allow some insight into this financial structure and the changes taking place over time.

Chart 6

INDEX TRENDS IN THE CANADIAN AND U.S. MILLWORK INDUSTRIES
(1961 = 100)



SOURCE - TABLE 12

Table 11

LABOUR PRODUCTIVITY, CANADIAN AND U.S. MILLWORK INDUSTRY
1961 TO 1974

Year	Gross Production Per Production Worker (Own Manufacture)				Factory Shipments Per Employee (Own Manufacture)			
	CANADIAN			U.S.	CANADIAN			U.S.
	Millwork ₂ Industry ₂ \$	All Manufacturing Industries ₃ \$	Wood Products Industries ₃ \$	Millwork Industry ₄ \$	Millwork ₂ Industry ₂ \$	All Manufacturing Industries ₃ \$	Wood Products Industries ₃ \$	Millwork Industry ₄ \$
1961	15,514	24,604	14,649	20,700	11,820	17,114	12,129	17,900
1962	15,798	26,165	15,648	21,500	12,443	18,333	13,238	18,600
1963	16,547	27,633	16,846	23,700	13,087	19,435	14,155	19,500
1964	18,315	28,958	17,874	24,900	14,225	20,475	15,079	20,200
1965	18,403	30,274	18,524	25,800	14,364	21,382	15,769	21,200
1966	21,212	31,787	19,652	26,300	16,623	22,473	16,880	21,400
1967	22,100	33,110	21,089	27,300	17,084	23,380	18,218	22,700
1968	23,801	36,025	24,980	28,200	18,317	25,424	21,350	26,500
1969	27,883	38,380	26,913	30,400	21,528	27,227	22,802	28,500
1970	27,800	39,695	25,077	31,700	21,716	28,148	21,850	29,400
1971	30,357	42,750	29,546	36,200	23,719	30,681	25,180	33,700
1972	37,641	46,690	34,560	38,700	25,839	33,355	29,661	36,300
1973	39,463	52,500	44,280	43,800	30,531	37,942	35,939	40,900
1974	47,632	64,500	44,370	49,500	36,337	45,986	37,093	44,800

Year	Gross Production Per \$1,000 of Wages (Own Manufacture)				Factory Shipments Per \$1,000 of Payroll (Own Manufacture)			
	CANADIAN			U.S.	CANADIAN			U.S.
	Millwork ₂ Industry ₂	All Manufacturing Industries ₃	Wood Products Industries ₃	Millwork ₄ Industry ₄	Millwork ₂ Industry ₂	All Manufacturing Industries ₃	Wood Products Industries ₃	Millwork ₄ Industry ₄
1961	5,398	6,660	4,590	5,400	3,628	4,111	3,540	3,900
1962	5,327	6,766	4,671	5,500	3,706	4,231	3,700	4,000
1963	5,259	6,879	4,756	5,300	3,710	4,313	3,747	4,000
1964	5,451	6,886	4,812	5,500	3,819	4,358	3,804	4,000
1965	5,223	6,828	4,664	5,500	3,644	4,332	3,729	4,000
1966	5,447	6,767	4,603	5,400	3,797	4,290	3,712	3,900
1967	5,378	6,669	4,600	5,400	3,648	4,209	3,714	3,900
1968	5,408	6,727	5,000	5,200	3,655	4,246	4,007	4,200
1969	5,624 ^r	6,600	5,000	5,400	3,900	4,234	4,234	4,300
1970	5,406	6,340	4,300	5,300	3,755	4,081	3,536	4,300
1971	5,474	6,426	4,600	5,300	3,810	4,145	3,677	4,400
1972	5,495	6,425	4,900	5,300	3,884	4,189	4,002	4,400
1973	5,906	6,693	5,600	5,500	4,092	4,381	4,320	4,600
1974	6,120	7,237	4,900	5,600	4,188	4,696	3,843	4,500

1. Compiled by the Department of Industry, Trade and Commerce, Resource Industries Branch
2. Source: Statistics Canada Catalogue #35-205, Sash, Door and Other Millwork Plants, Annual Census of Manufacturing
3. Statistics Canada Catalogue #31-203 "Manufacturing Industries of Canada, Section A - Summary For Canada
4. Source: U.S. Bureau of Census, "Annual Census of Manufactures 19" U.S. Gov. Printing Office, Washington D.C.

Table 12

LABOUR PRODUCTIVITY AS MEASURED BY VALUE ADDED, CANADIAN AND U.S. MILLWORK INDUSTRY 1961 TO 1974 ¹

Year	Value Added Per Production Worker (Manufacturing Activity Only)				Value Added Per Employee (Total Activity)			
	CANADIAN			U.S.	CANADIAN			U.S.
	Millwork ₂ Industry \$	All Manufacturing Industries ₃ \$	Wood Products Industries ₃ \$	Millwork ₄ Industry \$	Millwork ₂ Industry \$	All Manufacturing Industries ₃ \$	Wood Products Industries ₃ \$	Millwork ₄ Industry \$
1961	7,387	11,108	6,464	8,700	6,084	8,082	5,501	7,300
1962	7,566	11,730	7,263	9,000	6,398	8,627	6,288	7,600
1963	7,867	12,229	7,852	10,500	6,617	9,032	6,752	8,400
1964	8,461	12,800	8,143	11,000	6,996	9,554	7,099	8,700
1965	8,647	13,377	8,358	11,300	7,163	10,052	7,303	9,000
1966	9,480	13,941	8,749	11,600	8,095	10,486	7,711	9,200
1967	9,832	14,552	9,471	12,600	8,225	10,920	8,356	10,200
1968	10,483	15,801	11,538	13,800	8,605	11,863	10,074	11,200
1969	12,068	16,921	11,943	14,500	9,803	12,807	10,418	11,700
1970	12,339	17,178	10,499	15,700	9,972	13,084	9,129	12,400
1971	13,437	18,614	12,789	17,700	10,996	14,240	11,072	14,200
1972	13,700	20,002	15,927	18,400	11,673	15,277	13,850	14,800
1973	16,483	22,505	20,533	20,100	13,689	17,570	17,712	16,000
1974	20,392	26,972	19,128	22,100	16,736	21,083	16,389	17,100

LABOUR PRODUCTIVITY AS MEASURED BY VALUE ADDED, CANADIAN AND U.S. MILLWORK INDUSTRY 1961 TO 1974 ¹

Year	Value Added Per \$1,000 Of Wages (Manufacturing Activity Only)				Value Added Per \$1,000 Payroll (Total Activity)			
	CANADIAN			U.S.	CANADIAN			U.S.
	Millwork ₂ Industry \$	All Manufacturing Industries ₃ \$	Wood Products Industries ₃ \$	Millwork ₄ Industry \$	Millwork ₂ Industry \$	All Manufacturing Industries ₃ \$	Wood Products Industries ₃ \$	Millwork ₄ Industry \$
1961	2,363	2,954	1,929	2,200	1,752	1,917	1,543	1,600
1962	2,355	2,981	2,059	2,300	1,789	1,966	1,682	1,600
1963	2,329	2,996	2,120	2,300	1,773	1,982	1,722	1,700
1964	2,350	2,999	2,105	2,400	1,780	2,012	1,729	1,700
1965	2,309	2,978	2,033	2,400	1,732	2,018	1,677	1,700
1966	2,318	2,933	1,988	2,400	1,779	1,985	1,652	1,700
1967	2,284	2,898	2,011	2,500	1,695	1,950	1,664	1,700
1968	2,282	2,920	2,261	2,500	1,661	1,967	1,854	1,800
1969	2,353	2,909	2,165	2,600	1,723	1,978	1,781	1,800
1970	2,315	2,772	1,769	2,600	1,677	1,885	1,453	1,800
1971	2,346	2,780	1,938	2,700	1,722	1,912	1,593	1,900
1972	2,250	2,769	2,242	2,800	1,720	1,909	1,845	2,000
1973	2,412	2,854	2,576	2,900	1,803	2,021	2,105	2,000
1974	2,577	3,015	2,075	2,800	1,904	2,145	1,683	1,900

1 - Compiled by the Department Of Industry, Trade and Commerce, Resource Industries Branch

2 - Source: Statistics Canada Catalogue #35-205, "Sash, Door and Other Millwork Plants, Annual Census Of Manufacturing... Excludes Working Owners and Partners.

3 - Source: Statistics Canada Catalogue #31-203, "Manufacturing Industries Of Canada, Section A - Summary For Canada." Excludes Working Owners and Partners.

4 - Source: U.S. Bureau Of Census, "Annual Census of Manufactures 19 " U.S. Gov. Printing Office, Washington D.C. Figures listed are rounded to nearest \$100. Manufacturing Activity Only. Does not Include Owners and Partners.

The first two measures, material and supplies as a percentage of gross production and wages and salaries as a percentage of gross production illuminate some differences between the Canadian Industry and its U.S. counterpart. As was established in the 1972 study, the ratio of the cost of material and supplies to gross production remains lower than in the U.S. (table 13) and the ratio of wages and salaries to gross production remains higher (table 13). Furthermore, as table 13 indicates, the 1969-74 period has seen only a modest increase in the percentage weight of material and supplies in Canada from 57 to 58 per cent and a modest decline in the percentage weight of wages and salaries from 26 to 24 per cent. However, while the U.S. Industry recorded movements in the same direction they were of a larger magnitude, resulting in a considerable widening of the gap.

In general, these movements suggest a stronger trend in the U.S. Industry towards higher levels of mechanization than in Canada. The trend noted in the employment index observed in chart 2, tends to reinforce this stronger capital for labour substitution rate in the U.S.

A measure of the level of profitability of the Canadian Millwork Industry is afforded by another calculated ratio, that of Total Value added less total wages and salaries, as a percentage of total industry shipments. While only an approximation of gross profit, the calculation suggests a remarkably stable profit picture in the Canadian industry over the period from 1961. Only 1973 saw a major change from this level, dropping to 13.0 percent of total shipments in that year (Table 13A).

Comparing on a year to year basis with the U.S. millwork industry, it is seen that in the period 1961 to 1967 the level of profitability in the Canadian industry stood consistently above that of the U.S. but since that year has been just about on a par except when the level dropped drastically in the Canadian industry in 1973 and moved up smartly in 1974 to again surpass the U.S. level.

D. Technology and Innovation in the Industry

In the 1972 study of the industry, the observation was made that the overall trend to larger firms might well increase the industry's capacity to develop new methods of production and new products and hence be able to compete more effectively with substitute building materials. Available data at this later date does little to either confirm or deny this observation. Certainly the shift re the material/labour ratio noted in the preceeding section suggests increasing capital intensity in the industry which by all reasonable assumptions should bring with it new and more efficient methods of production. However, as in 1972, available data to confirm or deny such a judgement is not forthcoming.

Table 13

SELECTED OPERATING RATIOS AS A PERCENTAGE OF
GROSS PRODUCTION¹

	Cost of Material and Supplies		Salaries and Wages	
	%		%	
	<u>1969</u>	<u>1974</u>	<u>1969</u>	<u>1974</u>
Canadian Millwork Industry ²	57	58	26	24
U.S. Millwork Industry ³	59	62	23	20
Canadian Wood Products Industry ⁴	54	61	25	22
Total Canadian Manufacturing Industry ⁴	55	55	23	23

¹Compiled by the Department of Industry, Trade and Commerce, Resource Industries Branch

²Source: Publication Statistics Canada #35-205 (Sash, Door and Other Millwork Plants)

³Source: Appendix C₁

⁴Source: Statistics Canada Catalogue #31-203 (Manufacturing Industries of Canada)

Table 13A

Selected Profit Ratios as a Percentage
of Total Industry Shipments
Canada and U.S. Millwork Industries

Year	Value Added less Wages and Salaries as a percentage of Shipments	
	Canada	U.S.
1961	20.7	13.5
1962	21.3	13.9
1963	20.8	16.6
1964	20.4	16.9
1965	20.1	16.2
1966	20.5	16.3
1967	19.0	17.8
1968	18.1	18.6
1969	18.5	18.0
1970	18.0	18.9
1971	19.0	20.1
1972	19.2	19.9
1973	13.0	19.6
1974	22.1	18.1

1. Source Appendix Tables B1 and C

2. Compiled by the Department of Industry, Trade and Commerce, Resource Industries Branch

A. Recent Growth in the Domestic Market

As in the 1972 study, published data on consumption of millwork in Canada is not available, however, some indication of the total market can be obtained from a calculation of apparent consumption as in table 14. It should be noted that in these calculations, prefabricated wooden buildings were not included so as to provide a comparable series from 1964. Only in the last few years has this item been segregated in the statistics. Prefabricated wooden buildings are therefore treated as an individual item later in this report. It is further noted that, as in the 1972 study, the calculations in table 13 use the value of factory shipments from the Canadian millwork industry which only closely approximates the dollar value of shipments of millwork from all industries.

From table 14, consumption of millwork in Canada has increased substantially from \$165,310,000 in 1964 to \$535,490,000 in 1974 or three-fold over the ten year period. Corrected for the price inflation factor over the period, the growth in apparent consumption changes from \$165 million approximately to \$340 million, still a relatively healthy growth over the ten year period of approximately 106 per cent (10% annually). Of the unadjusted total, imports, primarily from the U.S., have grown from slightly less than \$3 million in 1964 (2% of the total) to slightly more than \$24 million in 1974 (5% of the total).

B. Regional Location of the Domestic Market

Without published information available on the provincial distribution of consumption, the best indication of activity is given by relative provincial shares of residential, commercial and institutional construction in Canada. This data is presented in table 15.

As in the 1972 study Ontario leads in these types of construction followed by Quebec, British Columbia, Alberta and Manitoba. However, over the period 1969 to 1974, the largest relative gains in building activity are seen to have taken place in the Provinces of P.E.I. (+325%) Newfoundland (+224%) New Brunswick (+137%) Quebec (+110%) and British Columbia (+108%). This suggests that these provinces in particular, expanded their consumption of millwork over the period.

APPARENT CONSUMPTION OF MILLWORK PRODUCTS IN CANADA EXCLUDING PREFABRICATED WOODEN BUILDINGS⁽¹⁾

Year	Shipments from Canadian Millwork Industry	Exports (Deduct)	Imports (Add)	Apparent Consumption	Index of Apparent Consumption (1964 = 100)
			\$'000		
1964	163,496	1,034	2,848	165,310	100
1965	165,060	1,042	3,148	167,166	101
1966	186,029	1,416	3,349	187,962	114
1967	193,463	1,383	3,483	195,563	118
1968	210,116	2,201	4,369	212,284	128
1969	237,295	2,482	6,296	241,109	146
1970	224,343	2,561	5,013	226,795	137
1971	267,351	4,270	7,458	270,539	164
1972	353,872	5,883	10,619	358,608	217
1973	447,349	4,876	16,957	459,430	278
1974	514,884	3,666	24,272	535,490	324

(1) Compiled by the Department of Industry, Trade and Commerce, Resource Industries Branch on the basis of material found in Appendixes B1 and Canadian Imports of Millwork, etc.

Table 15

TOTAL VALUE OF RESIDENTIAL, COMMERCIAL AND INSTITUTIONAL CONSTRUCTION⁽¹⁾ BY PROVINCE

	1974	1973	1972	1971	1970	1969	1968	1967	1966	1965	1964
	(\$'000)										
Canada	12,812,441	10,576,820	8,826,087	7,837,036	6,625,258	6,714,232	6,111,909	5,543,971	5,263,063	4,785,929	4,236,274
Ontario	5,018,514	4,365,847	3,666,786	3,220,694	2,748,561	2,763,348	2,531,384	2,172,762	2,008,275	1,785,459	1,576,392
Quebec	3,014,877	2,221,611	1,892,203	1,744,551	1,485,397	1,436,580	1,365,324	1,308,548	1,360,788	1,322,621	1,157,121
British Columbia	1,748,493	1,484,255	1,229,997	1,054,066	810,392	841,686	739,438	707,773	599,709	548,439	453,458
Alberta	1,102,688	952,351	819,930	752,439	612,992	655,082	559,852	536,838	474,423	408,276	374,844
Manitoba	479,397	404,429	368,377	320,932	306,456	297,897	234,340	208,425	212,257	192,211	167,931
Saskatchewan	371,058	275,808	223,818	185,503	163,290	238,261	252,005	241,584	240,282	216,130	189,597
Nova Scotia	352,651	290,154	221,780	216,899	218,290	223,490	166,054	149,854	136,661	125,051	104,251
New Brunswick	347,159	289,370	213,466	170,577	161,285	146,784	139,516	105,395	104,314	92,421	76,334
Newfoundland	304,013	213,133	148,213	131,772	93,541	93,769	108,205	96,469	107,649	76,837	69,455
Prince Edward Island	73,591	79,862	41,517	39,603	25,054	17,335	15,791	16,323	18,705	18,454	14,801

Source - Statistics Canada Catalogue #64-201 "Construction In Canada"

(1) Includes new and repair

(2) Intentions

(3) Preliminary Estimates

C. Foreign Trade

From table 14, it is seen that Canada continues to be a net importer of millwork products, (if prefabricated buildings are not considered) and increasingly so. Whereas it was found in the 1972 study that imports up to 1969 averaged annually twice the level of exports, the subsequent period has seen a considerable widening of the gap. In 1973 imports totalled approximately \$17 million compared to \$5 million of exports and in 1974 \$24 million compared to \$4 million. While complete data is not available, indications are that this gap has continued in 1975 and 1976. This is graphically represented in chart 7.

(a) Imports:

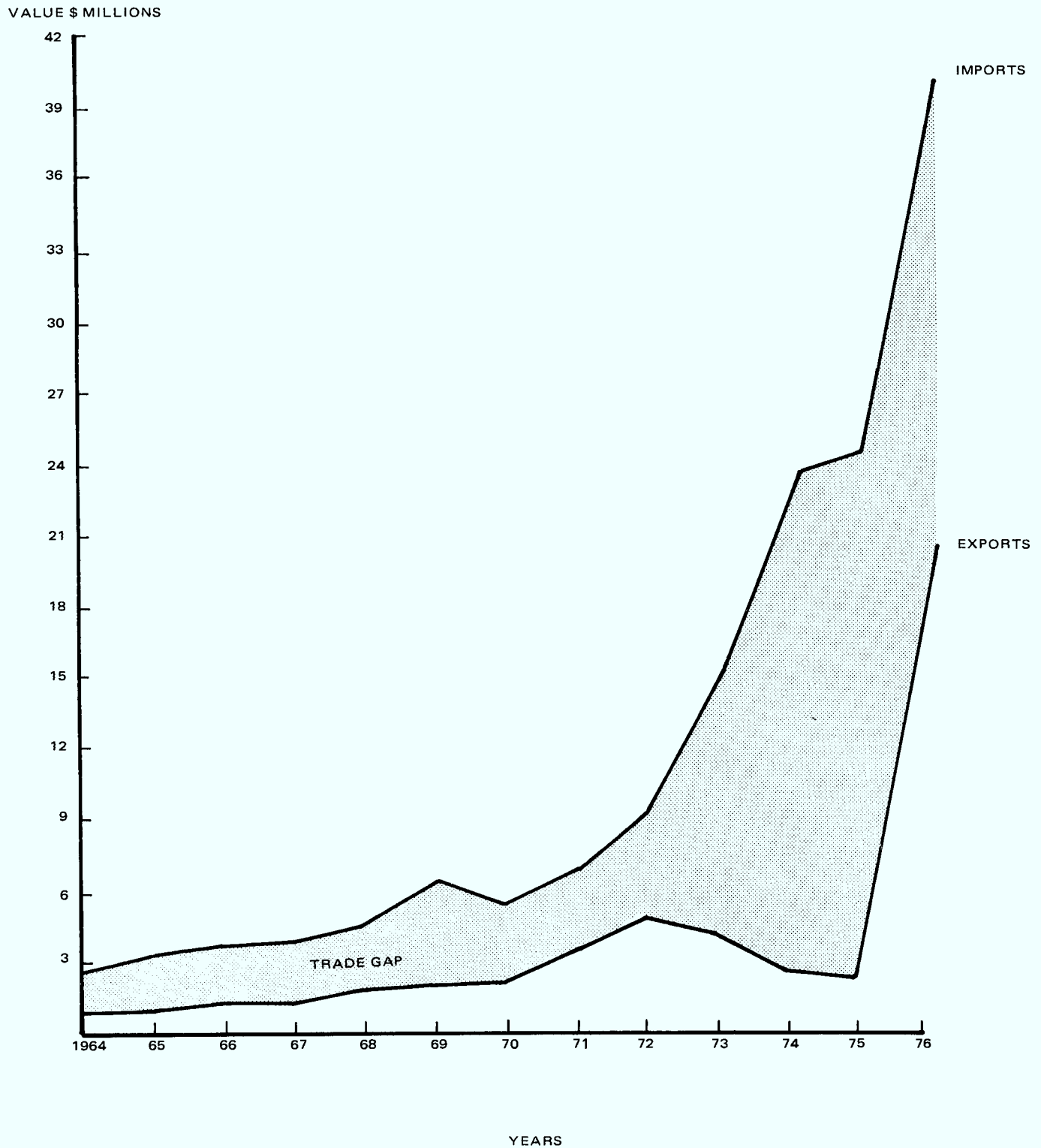
Millwork imports are tabulated under three classifications in the Canadian trade statistics: doors of wood, windows and door and window frames of wood and a miscellaneous category, millwork n.e.s. These statistics are given in Appendix tables H₂, H₃ and H₄ which are available up to 1976. Here it is noted that Canada's major source of imported products under each grouping is the U.S., although considerable expansion has taken place in later years from Taiwan, South Korea, the Philippines, and Singapore.

During the period 1964 to 1976, imports of millwork from the U.S. have increased dramatically, registering a 12 fold increase from \$2,469,000 in 1964 to \$31,570,000 in 1976 with the major impetus being in the period from 1969. This strong upward movement has, as noted earlier, been sufficient to raise the U.S. share of total apparent Canadian consumption from 2 per cent to 5 per cent. Clearly, the U.S. industry has been able to surmount some of the barriers, such as the Canadian tariff, transportation cost and marketing style, which the 1972 study cited as impediments to significant U.S. penetration. Appendix table G₂ gives the comparable U.S. import data.

(b) Exports:

Exports, as indicated in the 1972 study prior to 1970 accounted for a relatively insignificant portion of total activity when prefabricated buildings are excluded. However, as seen in Appendix table H₁, from 1964 total exports of Canadian millwork products have expanded from a total of just slightly over \$1 million in that year to approximately \$21 million in 1976, a twenty-fold increase. If prefabricated buildings are included in these figures, the comparable figures are approximately \$11 million and \$102 million, a nine-fold increase.

Chart 7
CANADIAN TRADE IN MILLWORK PRODUCTS
1964 - 1976
(EXCLUDES PREFABRICATED BUILDINGS)



SOURCE — TABLE 14, APPENDIX B1 AND CANADIEN IMPORTS OF MILLWORK DATA

Singling out the exports to the U.S. market, it is found that of the total \$21 million in exports in 1976, approximately \$17 million were to the U.S. If prefabricated buildings and components are included, \$22 million out of \$102 million were to the U.S., a total which would have been higher except for the fact that the U.S. experienced depressed housing conditions in that year. Exports of prefabricated buildings and components in the two previous years 1974 and 1975 averaged \$20 million each year to the U.S. market meaning that had 1976 been a normal year, exports of prefabricated buildings and components would probably have totalled in the neighbourhood of \$25 million rather than the \$5 million reported to that country.

Appendix G, itemizes U.S. millwork exports for purposes of comparison and may indicate other countries where potential may exist for Canadian products. Further Appendices I₁ and I₂ provide a listing of the tariff rates which apply to millwork products in the Canadian and U.S. markets.

This section provides a statistical update on the major product groups which comprise the Canadian Millwork Industry.

A. Wood Doors

Door producers have experienced a strong upward movement in shipments over the period, from approximately \$26 million in 1961 to \$116 million in 1974, an increase of 446 per cent (Appendix D₁). While a large portion of this increase is, of course, accounted for by an increase in selling prices, (Chart 8), the actual volume increase has nevertheless been significant from approximately 1,900,000 units to 5,139,600 units over the period (Appendix D₂). Shipments to the U.S. market have accounted for the major portion of the exports of this industry, accounting for 66 per cent of the total in 1972, 73 per cent in 1973, 75 per cent in 1974 and 56 per cent in 1975.

In general, the composition of door shipments over the period 1963 - 1974 has changed relatively little. As indicated, residential flush type doors have consistently accounted for the major portion of total activity running at between 60 and 70 per cent of total activity over the period in terms of unit volume and between 40 and 50 per cent in terms of product value. Industrial Flush Doors, on the other hand, have fluctuated in terms of market share, from a high of 24 per cent in 1963 to a low of 14 per cent in 1974, but have maintained an average share of about 20 per cent of total shipments. As noted in the 1972 study, the pre-hung door share has continued to increase from less than 3 per cent in 1963 to slightly above eight per cent in 1974, and the trend noted in the 1972 study of a strong upward trend in plastic faced industrial doors replacing plywood was not maintained in the subsequent 1969 - 1974 period.

B. Wood Windows

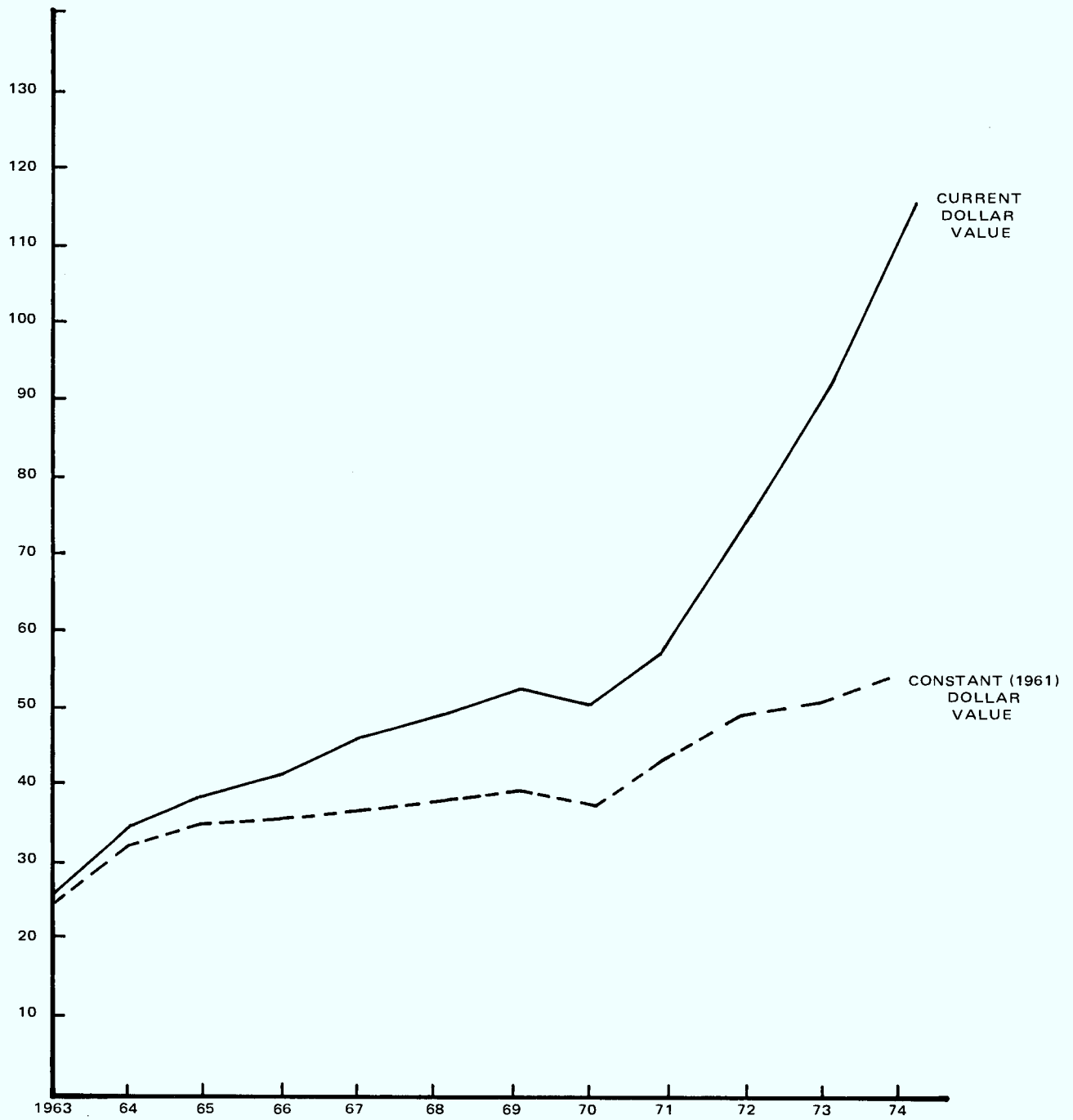
Shipments of wooden windows and sash from the Canadian millwork industry have increased three-fold over the period from a total of slightly over \$33 million in 1961 to approximately \$100 million in 1974 (Chart 9). However, the total in 1974 accounted for only 13 per cent of total shipments from the millwork industry, well down from the percentage share of 23 per cent achieved in the early 1960's.

As noted in the 1972 study, this decline in relative market share from the early 1960's can probably be attributed to the increasing use of substitute materials in Canadian windows. The fact that this relative share has remained at approximately the same level (12-13%) since that period suggests that the degree of substitution or use of alternative material has stabilized and should not make further inroads into the market.

Chart 8

VALUE OF SHIPMENTS OF DODRS FROM THE CANADIAN MILLWORK INDUSTRY
1963-1974

VALUE \$ MILLIONS

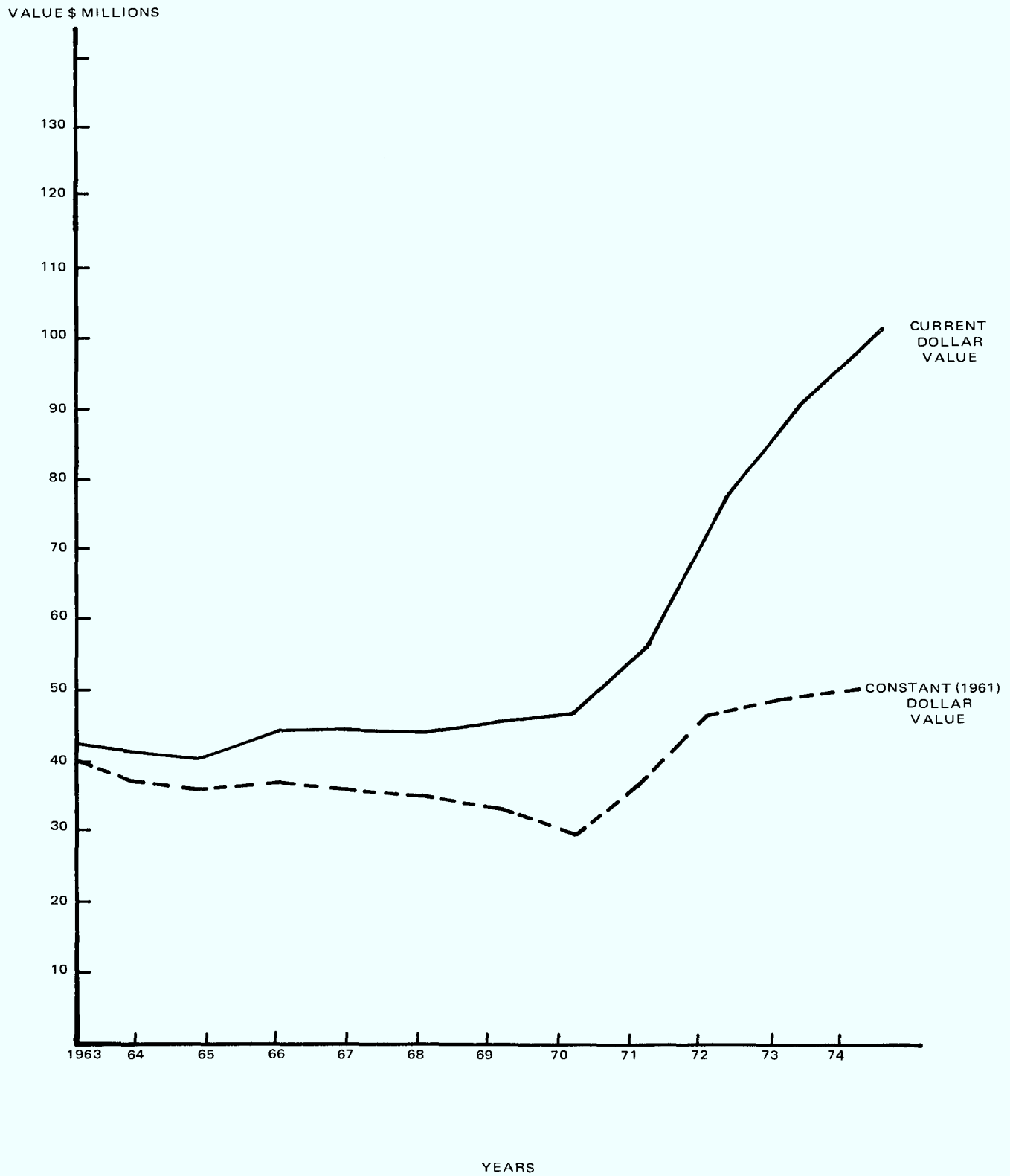


YEARS

SOURCE APPENDIX D1

Chart 9

VALUE OF SHIPMENTS OF WINDOWS AND FRAMES FROM THE CANADIAN MILLWORK INDUSTRY
1963-1974



This stabilization in market share has probably meant more stability in the size of the industry, as far as number of establishments is concerned, after what appears to have been a major shakeup in the early 60's. This trend had been noted in the earlier 1972 study.

Further, as noted in the 1972 study, exports of wooden window units and sash exceeded imports. This has been reversed in the 1969 - 1974 period and imports are beginning to account for an appreciable share of the total domestic market. As seen from the updated data in Appendix H₂, total import dollar volume including door frames accounted for approximately \$16 million in 1976, a sharp increase from levels existing in the early 1960's. The major portion of these imports are from the U.S., although Malaysia and South Korea are also significant as seen in Appendix H₂.

C. Wood Mouldings

Factory shipments of wood mouldings from the industry have increased almost three-fold over the 1961 - 1974 period from slightly over \$13 million to almost \$39 million. Nevertheless, this growth, while significant, is attributable almost entirely to a rise in selling prices (Chart 10) and has been insufficient to maintain the sector's relative share of total shipments from the industry, having fallen from approximately eight per cent in 1961 to only 5 per cent of total shipments in 1974.

From the available evidence, it appears as indicated in the 1972 study that the wood moulding sector has not been as successful as the door and window sectors in meeting increased competition from metal and plastic substitutes. Furthermore, competition from the U.S. appears to have increased markedly, in the area of prefinished mouldings, although it is not possible to segregate this item from the available import data, particularly in institutional and commercial construction.

D. Prefabricated Buildings

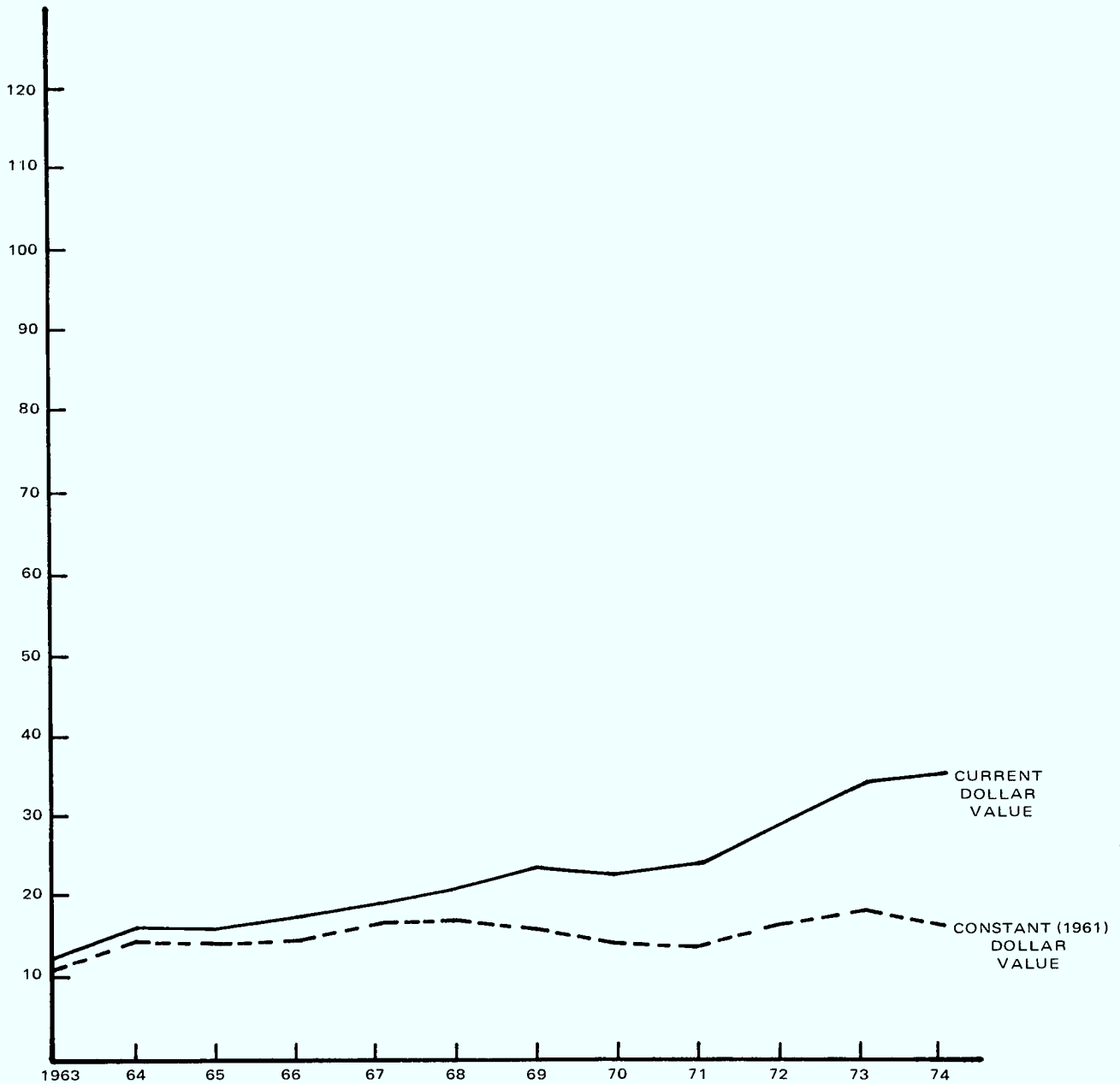
Due to the fact that firms in this sector have little in common with other establishments in the industry, the 1972 study did not deal in any substantive way with the prefabricated building sector. However, due to its increasing importance, particularly in respect to exports, it is felt worthwhile to discuss trends in this area in somewhat greater detail.

The total value of shipments in this sector (which also includes such building components as roof trusses, prefabricated panels, etc.) totalled approximately \$282 million in 1974 compared to a meagre total of approximately \$28 million in 1961, a ten-fold increase (Chart 11). This strong upward movement has been sufficient to increase the relative share of total shipments of this sector from approximately 18 per cent in 1961 to slightly over 36 per cent in 1974. The key

Chart 10

VALUE OF SHIPMENTS OF WOODEN MOULDINGS FROM THE CANADIAN MILLWORK INDUSTRY
1963-1974

VALUE \$ MILLIONS

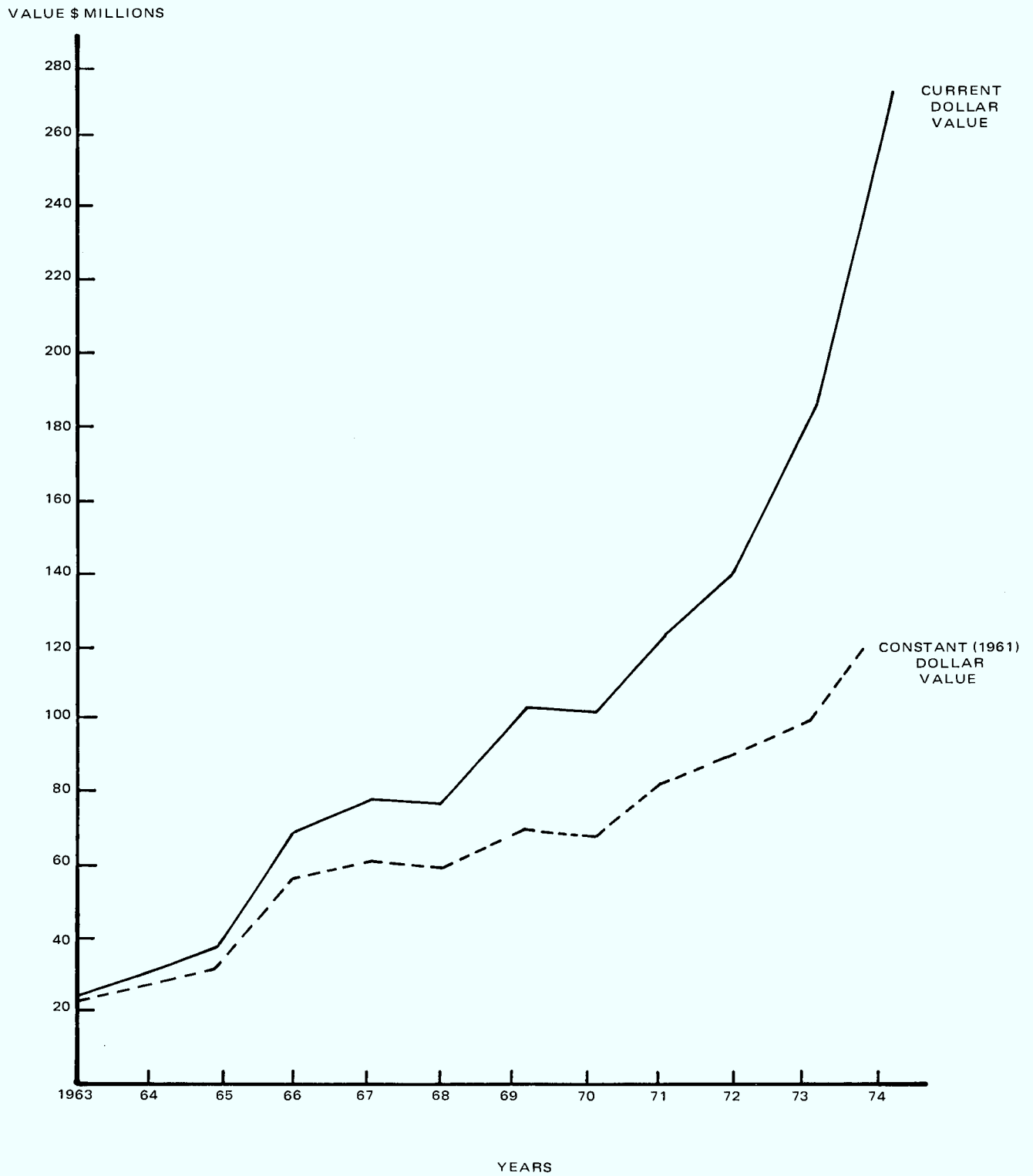


YEARS

SOURCE - APPENDIX D1

Chart 11

VALUE OF SHIPMENTS OF PREFABRICATED BUILDINGS FROM THE CANADIAN MILLWORK INDUSTRY
1961-1974



impetus in the growth has been in the area of ready-cut components, factory built buildings and cottages and on-site components for residential housing.

While export data is severely limited prior to 1973, exports have increased dramatically from approximately \$20 million in that year to \$27 million in 1974, \$43 million in 1975, \$81 million in 1976 and should exceed \$100 million in 1977. Significantly, and this is in direct contrast to most other millwork products, this growth has been to countries other than the U.S., which for example, accounted for only \$5 million of total exports of prefabricated buildings and components in 1976 and 1977. Imports from the U.S. in this sector are negligible.

D. Other Millwork

(a) Furniture:

Most of the furniture produced by the millwork industry is made to architect's specifications for use in commercial buildings or in public buildings such as schools, churches and hospitals. Typical items would include cabinets, shelves, school desks, wooden counters, etc. The industry also produces small amounts of household furniture.

Contrary to the trend noted in the 1972 study, total shipments of furniture from the industry has declined almost steadily from 1969. The dollar value of shipments in 1974 totalled \$5 million, only slightly above the 1961 total. If the inflation factor over this period is considered, the actual value of shipments has declined significantly as has the percentage share of total activity (from approximately 3% to less than 1%).

(b) Kitchen Cabinets:

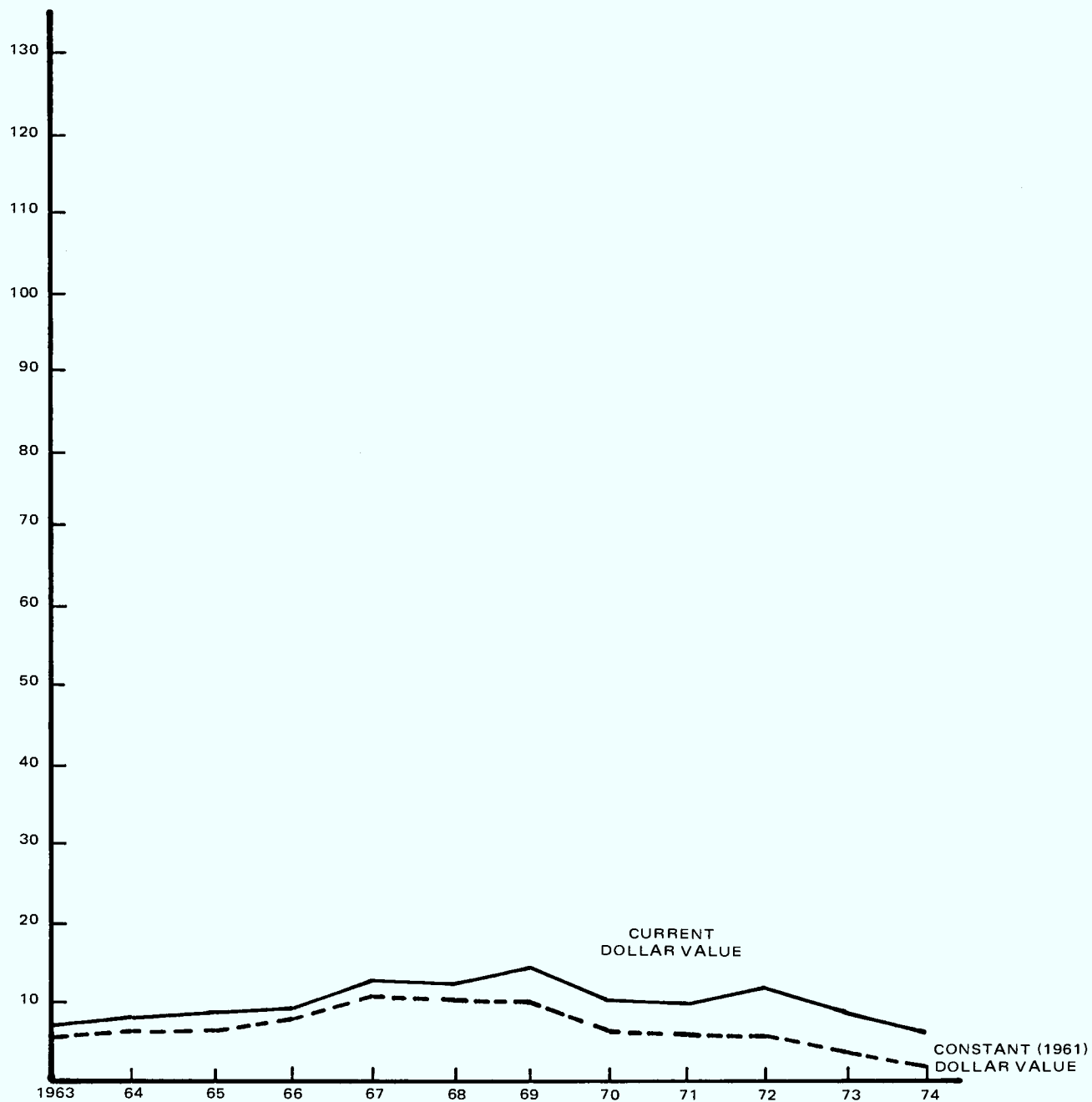
The trend indicated in this 1972 study was reinforced in the 1969 - 1974 period with total shipments of kitchen cabinets totalling slightly over \$87 million in 1974, a seven-fold increase from the total of approximately \$ 12 million in 1961. This strong movement was sufficient to increase the relative share of the sector from 8 to 12 per cent of total shipments in the Millwork industry, over the period.

The dearth of available statistics on exports and imports in Kitchen Cabinets makes any meaningful analysis in this area difficult except to say that the dollar values involved at this point in time would appear to be small in relation to overall shipments. Competition from foreign sources however, does appear to be increasing and is becoming a concern in this industry.

Chart 12

VALUE OF SHIPMENTS OF FURNITURE FROM THE CANADIAN MILLWORK INDUSTRY
1961-1974

VALUE \$ MILLIONS



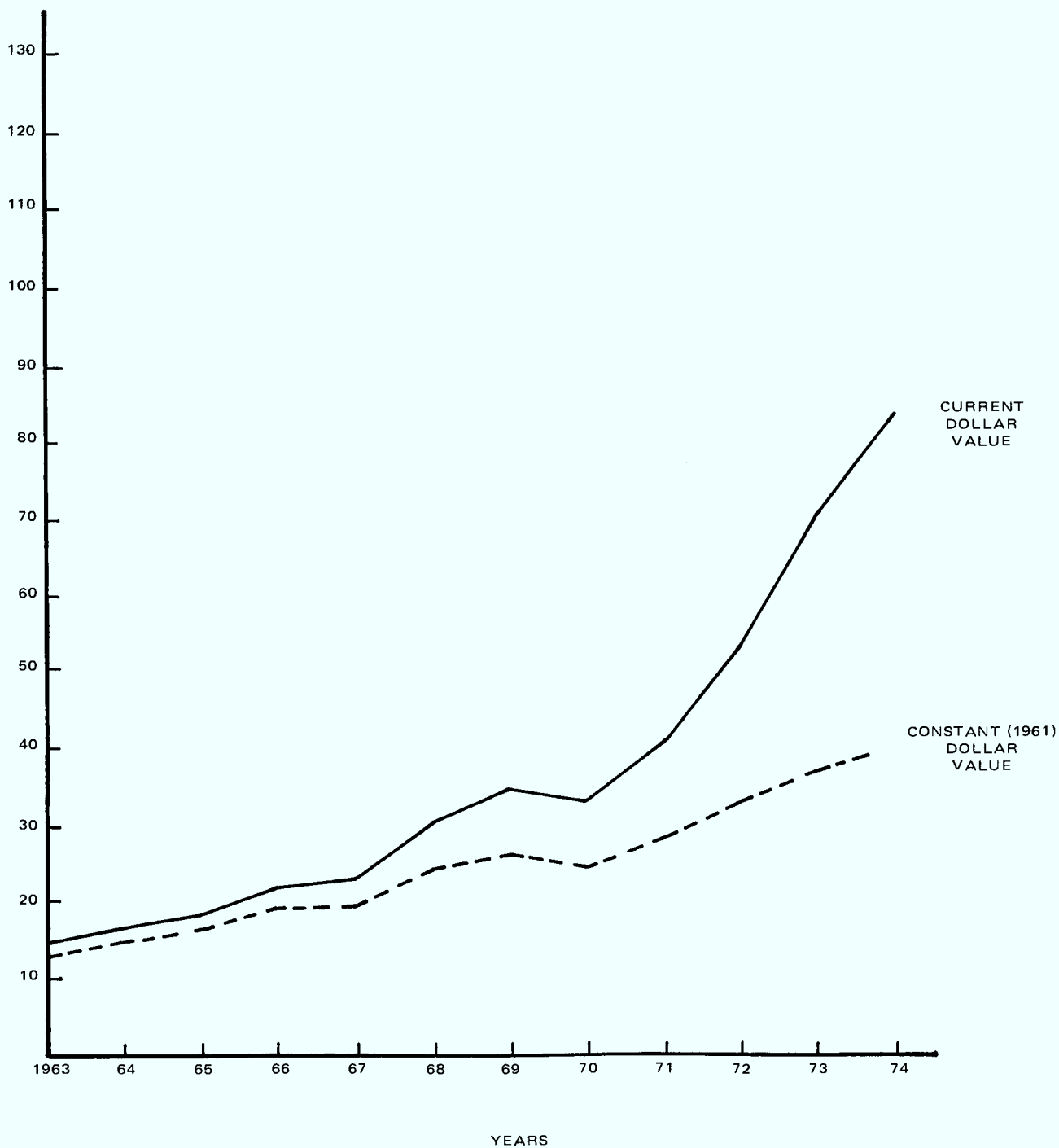
YEARS

SOURCE - APPENDIX D1

Chart 13

VALUE OF SHIPMENTS OF KITCHEN CABINETS FROM THE CANADIAN MILLWORK INDUSTRY
1961-1974

VALUE \$ MILLIONS



CHALLENGES

The body of this update on the Canadian Millwork Industry has dealt primarily with the trends and changes which have occurred in the 1969 - 1974 period or the intervening period following the 1972 Review of the Industry. This section deals with the major challenges which appear on the horizon.

A. The Challenge from Substitute Material

The 1972 review isolated the market penetration of substitute materials, as a key concern of the industry in the following period. Clearly, while other materials have certainly made inroads, the industry appears to have successfully met this challenge. Wooden millwork products have in most cases, recorded healthy growth over the period and have managed to either maintain or increase their relative market share. The natural attributes of wood in terms of colour, warmth and insulating qualities appear to be effectively meeting and, in some cases, overcoming competition in these energy conscious times. Not only is wood energy efficient in terms of physical properties but also in terms of energy required to make it a usable building product.

B. The Market Outlook

A major challenge appears to be the future overall demand for products from the millwork industry. In this, available population and housing requirement projections over the period to the year 2000 indicate difficult times ahead for the residential construction industry in Canada and in turn all industries which feed products into it.

With the bulge in new family formation caused by the baby boom of the late 40's and early 50's now having passed through its house buying period, total housing requirements have been forecast to peak in the 1979 - 1981 period at an annual rate of some 260,000 units and thereafter declining steadily to a new level of approximately 140,000 units annually in the mid 1990's, a decline in the neighbourhood of 55 per cent. Of course, the extent of this decline could be mitigated to some degree by government policy, the level of net immigration over the period and the effect of ever increasing consumer wealth.

C. International Trade and Competitive Position

Coupled to the anticipated downturn in the domestic market is the possibility of increased competition from the U.S. millwork industry since the trend in housing requirements in that country are projected to closely parallel those of Canada over the same period. In an effort to maintain production levels, millwork companies in that country will attempt to establish alternative markets. As seen in the earlier sections of this report, imports from

the U.S. industry are on a strong uptrend in Canada and hence could be anticipated to increase markedly.

Increasing U.S. penetration of the Canadian market (not kitchen cabinets) emphasizes another major challenge to the industry, that of the increasing trade imbalance in millwork products with foreign competitors. The key element is the competitive position of the Canadian industry vis-à-vis that of other countries, an element primarily determined by the relative productivity and cost performance of Canadian companies. Considering the present trends discussed in the paper with respect to labour cost, productivity, degree of mechanization, etc., the competitive position of the Canadian industry would appear to be eroding, a situation which clearly will have to be reversed. One answer may be through consolidation and rationalization within the industry to effect lower unit costs of production.

While the maintaining of a strong competitive position is of paramount concern to the industry and a prerequisite to exporting, so should be the desire to explore and develop new and alternative markets. The challenge herein lies with the ability of the company to develop the appropriate depth of management expertise and the financial resources necessary. The commitment of a company considering offshore markets, particularly at the management level, generally requires a disproportionate amount of time and effort in the early years and can place considerable strain on a company which does not have adequate management or financial resources back-up to ensure normal functioning of the company.

D. Material Supply and Cost

A serious and growing problem that faces the industry is the diminishing supply of the major wood species required in the manufacture of the products of the industry. In the window and door sector, in particular, the supply of Ponderosa pine is reaching the point where production schedules could be affected. Due to domestic requirements in the U.S., the only supplier of Ponderosa pine, and a beginning trend by the industry in that country to protect and ensure their supply, manufacturers in Canada are having difficulty in maintaining a continued and steady supply of this basic raw material. Furthermore, the quality of the stock received by the Canadian industry is declining rapidly while the prices keep escalating. Alternative species such as Western Red cedar and Douglas Fir are subject to the same trends.

Solutions to the problems do not appear imminent although the development of finger-jointing has alleviated the problem somewhat. The process, however, only allows a modest increase in the amount of usable material and as a result, does not appear to be a final solution.

E. The Multilateral Trade Negotiations

The MTN negotiations currently underway in Geneva may well be a new and challenging dimension to the foregoing concerns facing the industry.

The specific consequences remain unclear, but the industry will face an adjustment brought about by the MTN and the range of factors affecting cost structures and selling prices. Such an adjustment will be in response to new competitive challenges and opportunities in domestic and export markets.

APPENDICES

APPENDIX A

Millwork Industry Selling Price Index (1961 = 100)

Year	Index
1956	99.6
1957	100.2
1958	99.6
1959	100.6
1960	100.1
1961	100.0
1962	101.2
1963	103.5
1964	107.0
1965	111.6
1966	118.7
1967	124.5
1968	130.0
1969	145.2
1970	149.2
1971	152.7
1972	168.8
1973	198.5
1974	220.1

Source: Statistics Canada Catalogue #62-528
"Industry Selling Price Indexes"

APPENDIX B1

SELECTED PRINCIPAL STATISTICS CANADIAN MILLWORK INDUSTRY 1961-1969

<u>Year</u>	<u>Estab.</u> <u>No.</u>	<u>Employment¹</u>		<u>Value of</u> <u>Shipments</u> <u>(own mfr.)</u> <u>(\$000)</u>	<u>Value Added</u> <u>(own mfr.)</u> <u>(\$000)</u>	<u>Value Added</u> <u>(total activity)</u> <u>(\$000)</u>
		<u>Total Activity</u> <u>No.</u>	<u>Mfg. Activity</u> <u>No.</u>			
1961	1,145	12,110	9,103	152,556	67,242	73,678
1962	1,108	11,950	9,301	158,358	70,375	76,455
1963	1,023	11,851	9,298	164,073	73,149	78,420
1964	1,028	12,356	9,547	185,461	80,773	86,443
1965	987	12,553	9,713	189,058	83,990	89,917
1966	944	13,529	10,579	233,766	100,292	109,513
1967	948	14,373	11,049	254,524	108,633	118,221
1968	906	14,268	10,909	270,109	114,361	122,771
1969	922	14,873	11,544	330,064	139,310	145,805
1970	891	14,255	11,075	318,252	136,651	142,154
1971	888	15,477	12,101	376,518	162,605	170,179
1972	896	18,289	14,523	481,949	198,961	213,485
1973	928	20,397	15,963	633,814	263,121	279,220
1974	943	21,197	16,335	780,233	333,110	354,757

Source: Statistics Canada Catalogue #35-205,
"Sash, Door and Other Millwork Plants, Annual Census of Manufactures"

¹ - Excludes Working Owners and Partners

APPENDIX B2

SELECTED PRINCIPAL STATISTICS IN CONSTANT DOLLARS
CANADIAN MILLWORK INDUSTRY 1961-1974

<u>Year</u>	<u>Value of Shipments (own mfr.) (\$000)</u>	<u>Value Added (own mfr.) (\$000)</u>	<u>Value Added (total activity) (\$000)</u>
1961	152,556	67,242	73,678
1962	156,480	69,541	75,548
1963	158,525	70,675	75,768
1964	173,328	75,489	80,788
1965	169,407	75,260	80,571
1966	196,939	84,492	92,260
1967	204,437	87,255	94,957
1968	207,776	87,970	94,439
1969	227,317	95,944	100,417
1970	213,306	91,589	95,277
1971	246,574	106,487	111,447
1972	285,515	117,868	126,472
1973	319,302	132,555	140,665
1974	354,490	151,345	161,180

Source: Statistics Canada Catalogue #35-205

¹ - Constant Dollars Calculated from Statistics Canada
"Industry Selling Price Indexes, Catalogue #62-5286 (1961 = 100)

APPENDIX B3

SELECTED PRINCIPAL STATISTICS BY PROVINCE
CANADIAN MILLWORK INDUSTRY 1974

<u>Province</u>	<u>Value of Shipments</u> (\$000)	<u>As % of Total</u>	<u>No. of Employees</u>	<u>As % of Total</u>	<u>No. of Establishments</u>	<u>As % of Total</u>
Ontario	237,505	30.4	6,714	31.7	279	29.6
Quebec	204,308	26.2	5,474	25.8	325	34.5
British Columbia	127,313	16.3	2,967	14.0	144	15.3
Alberta	126,490	16.2	3,176	15.0	81	8.6
Manitoba	24,895(1)	3.2(1)	909(1)	4.3(1)	45	4.8
All Other	39,100(1)	5.0(1)	1,198(1)	5.7(1)	69	7.3
Canada	780,233	100.0	21,197	100.0	943	100.0

Source: Statistics Canada Catalogue #35-205, Sash, Door and Other Millwork Plants, Annual Census of Manufactures.

(1) - Figure not complete because of Industry Breakout causing confidentiality.

APPENDIX C

SELECTED PRINCIPAL STATISTICS
UNITED STATES MILLWORK INDUSTRY 1961-1974¹

Year	Estab. No.	EMPLOYMENT ²		PAYROLL		Value of Shipments (own mer.) (\$Million)	Cost of Materials ³ (\$Million)	Value Added (own mfr.) (\$ Million)
		Total Activity (000)	Mfg. Activity (000)	Prod'n Workers (\$Million)	All Employees (\$Million)			
1961		72.5	60.3	236.1	339.1	1,383.9	855.8	527.3
1962		72.1	60.3	240.1	345.1	1,433.8	891.6	545.6
1963	4,329	81.1	65.1	290.9	401.9	1,673.9	999.2	680.6
1964		82.9	65.6	297.5	417.2	1,781.2	1,064.4	719.6
1965		82.6	65.8	309.8	439.8	1,873.1	1,127.1	743.3
1966		79.6	63.2	307.2	437.5	1,816.3	1,086.7	734.3
1967	3,891	81.1	65.8	335.3	475.6	1,966.1	1,140.6	827.3
1968		85.1	69.1	376.3	531.7	2,259.8	1,323.3	953.6
1969		90.2	73.1	414.2	594.6	2,573.4	1,517.8	1,059.2
1970		86.5	68.4	407.9	595.2	2,540.5	1,470.9	1,076.0
1971		92.9	74.3	483.3	691.1	3,090.9	1,795.2	1,314.8
1972		108.3	87.1	570.3	817.0	3,928.9	2,370.6	1,602.6
1973		111.7	89.2	625.6	893.6	4,573.8	2,826.7	1,792.7
1974		90.2	69.9	544.9	808.4	4,042.1	2,486.7	1,542.6

¹ - Source: U.S. Bureau of the Census, "Annual Survey of Manufactures #19",
U.S. Government Printing Office, Washington D.C.

² - Does not include Working Owners and Partners

³ - Includes Cost of Fuel and Electricity Consumed.

1961 - 1971 industries used (2431 & 2433) 1972 - 1975 industries used 2431, 2439 & 2452)

APPENDIX D1

VALUE OF SHIPMENTS OF GOODS OF OWN MANUFACTURE - CANADIAN MILLWORK INDUSTRY¹
(\$000)

	1974	1973	1972	1971	1970	1969	1968	1967	1966	1965	1964	1963
DOORS, WOODEN												
Flush Type												
Industrial, 1-3/4" Plywood Finish	15,073	16,042	13,295	10,802	9,544	8,350	8,455	6,807	8,438	7,853	7,214	5,754
Industrial, 1-3/4" Plastic Finish	1,526	3,262	2,030	1,644	1,626	2,028	1,365	1,755	1,006	908	516	397
Residential, 1-3/8" Escl. Bifold	35,039	27,916	23,477	18,811	15,261	17,209	16,811	14,857	13,066	13,841	10,127	10,074
Bifold, Excl. Louvre	10,878	8,916	7,299	4,744	2,967	3,207	2,448	2,577	2,935	2,299	2,204	920
Bifold, Louvre	3,128	3,263	3,014	2,226	2,300	2,973	2,808	2,659	2,695	2,137	3,325	512
Panel and Combination Doors	10,469	8,093	6,337	4,353	3,158	4,187	3,380	3,126	3,752	3,119	2,364	1,177
Pre-Hung Doors	16,183	12,164	9,728	5,801	4,898	4,565	3,870	3,199	1,893	(2)	(2)	(2)
Garage Doors	6,369	5,086	3,799	2,977	2,483	4,796	4,764	5,839	3,793	3,151	2,706	2,052
Other Wooden Doors	16,940	9,104	7,135	7,068	5,111	4,991	4,053	3,524	2,873	4,488	5,820	4,081
Total Doors	115,605	93,846	76,114	58,426	47,348	52,306	47,954	44,343	40,451	37,796	34,276	25,567
WINDOWS												
Wooden, Metal Covered, All Kinds	22,562	12,121	13,631	6,843	4,781	3,970	3,998	3,531	5,098	5,127	6,492	4,870
Wooden, Sashless, Panoramic, Double-Hunt, etc	64,390	61,219	50,531	38,483	26,267	26,403	27,734	26,167	22,247	19,836	17,471	18,334
Wooden Window Sash, Storm Screen, etc.	12,668	11,061	7,985	9,177	8,453	10,301	7,032	8,713	10,137	10,452	9,771	13,279
Total Windows (Incl. Sash)	99,620	84,401	72,147	54,503	39,501	40,674	38,764	38,411	37,482	35,415	33,734	36,483
WOODEN FRAMES, DOOR OR WINDOW	7,327	12,606	8,617	6,781	4,754	7,231	8,159	7,079	7,506	6,750	7,699	6,027
PREFABRICATED WOOD STRUCTURES												
Ready Cut & Factory Built (Wood Frame Bldgs.)												
Houses	141,866 ⁽¹⁾	122,654 ⁽¹⁾	85,892 ⁽¹⁾	67,871	45,027	50,292	29,714	30,685	29,048			
Cottages	19,658	13,243	8,742	9,960	8,841	8,131	9,810	6,451	3,712	23,998	21,965	16,418
Other Buildings	76,338	38,916	23,584	38,486	33,695	34,346	20,469	23,925	14,977			
Wooden Roof Trusses	24,598	19,107	9,990	4,769	2,881	3,631	3,675	3,915	3,050	1,611	1,517	928
Laminated Structures	14,257	10,520	12,730	11,033	9,363	11,319	9,517	11,593	14,956	11,149	8,467	8,252
Stairs	4,721	4,552	3,020	1,954	1,507	1,588	1,263	989	773	491	392	(3)
Total Prefab. Wood Structures	281,438	194,698	143,958	124,073	101,314	109,307	74,448	77,558	66,516	37,249	32,341	
FURNITURE												
School	1,893	2,301	3,163	3,177	3,397	4,050	3,447	3,566	2,128	1,636	2,083	1,518
Hotel, Restaurant and Store	1,350	2,917	4,155	3,291	2,951	2,706	2,152	1,578	854	904	486	191
Church	177	543	576	425	396	398	558	417	452	661	655	606
Furniture for Other Public Bldg.	1,065	1,197	974	662	737	1,145	1,805	4,169	3,875	2,421	2,023	2,058
Household	211	138	259	195	71	1,717	1,347	428	221	375	244	219
All Other Furniture	671	1,671	1,834	1,562	2,023	3,459	2,881	2,973	2,347	2,778	2,480	2,255
Total Furniture	5,367	8,767	10,961	9,312	9,575	13,475	12,190	13,131	9,877	8,775	7,971	6,847
MOULDINGS	38,556	35,974	28,738	22,263	20,353	22,527	20,118	19,765	17,296	15,564	16,731	12,319
WOODEN KITCHEN UNITS OR CABINETS	87,449	72,083	56,044	43,534	34,625	37,652	31,695	24,392	22,485	19,940	16,750	13,116
PALLETS	771	932	962	431	293	556	1,497	1,964	1,890	465	231	208
ALL OTHER MILLWORK PRODUCTS ⁴	123,856	109,702	67,006	37,550	36,750	46,656	34,411	28,822	28,443	26,061	34,337	36,128
TOTAL MILLWORK PRODUCTS	759,989	613,009	464,547	356,873	294,513	330,384	269,236	255,465	231,946	188,015	184,070	162,293
Amount Received for Work Done on Goods and Materials Owned by Others	8,549	6,581	4,228	4,421	5,942	2,684	2,768		3,756	2,460	2,001	2,257
TOTAL VALUE OF SHIPMENTS AND WORK DONE	780,233	633,814	481,949	376,518	318,252	330,064	270,109		233,766	189,461	185,461	164,073

(1)Partly included in other buildings

¹Source: Statistics Canada Catalogue #35-205 "Sash, Door and Other Millwork Plants," Annual Census of Manufactures.²Not Available - Included in "Other Wooden Doors" Grouping³Not Available - Included in "All Other Millwork Products" Grouping⁴Includes Boxes and Containers, Lumber Cores, Wood Turnings, Sawdust, Etc.⁵Adjusted for Taxes and Other Charges Which Could Not Be Deducted From Individual Commodity Items Described.

APPENDIX D2

UNIT VOLUME OF SHIPMENTS BY THE CANADIAN MILLWORK INDUSTRY

SELECTED PRODUCTS¹

	<u>1974</u>	<u>1973</u>	<u>1972</u>	<u>1971</u>	<u>1970</u>	<u>1969</u>	<u>1968</u>	<u>1967</u>	<u>1966</u>	<u>1965</u>	<u>1964</u>	<u>1963</u>
DOORS, WOODEN												
Flush Type												
Industrial 1-3/4" Plywood Finish	743,580	840,893	757,828	620,271	529,672	511,807	551,991	422,966	558,157	512,799	471,709	320,567
Industrial 1-3/4" Plastic Finish	33,020	74,389	45,064	32,251	34,000	39,785	29,505	42,734	24,813	24,372	12,758	13,418
Residential 1-3/8" Excl. Bifold	3,282,533	3,354,137	3,273,252	2,916,749	2,452,807	2,672,066	2,745,851	2,505,288	2,179,649	2,556,562	1,827,141	1,587,252
Bifold, Excl. Louvre	1,009,786	1,169,953	899,296	624,676	437,516	470,727	401,781	409,472	433,690	299,771	336,298	136,492
Bifold, Louvre	217,448	310,481	323,476	234,609	240,049	346,170	335,681	279,228	279,043	238,164	300,670	59,423
Panel and Combination Doors	318,846	262,199	273,598	202,889	154,057	202,169	171,445	168,383	232,163	198,898	163,908	112,759
Pre-Hung Doors	502,159	469,348	391,776	253,021	221,713	219,322	216,062	174,060	99,764	-	-	-
Garage Doors	42,019	36,428	27,533	22,574	19,649	33,727	32,057	36,606	33,610	30,120	24,071	19,315
WINDOWS												
Wooden, Metal Covered (all)	422,899	248,183	354,529	173,326	120,676	106,399	127,020	132,772	163,680	179,018	236,894	158,582
Wooden, Sashless	1,324,159	1,390,529	1,321,000	1,077,445	767,980	764,219	865,542	833,766	702,264	589,562	575,303	556,820
PALLETS	173,124	167,826	210,276	126,031	99,758	169,627	519,476	757,788	754,190	186,159	75,054	67,862

¹Source: Statistics Canada Catalogue #35-205 "Sash, Door and Other Millwork Plants," Annual Census of Manufactures

APPENDIX E

MATERIALS USED BY THE CANADIAN

MILLWORK INDUSTRY¹

Material	Quantity	1972 ⁽²⁾	% Total ⁽³⁾	Quantity	1971 ⁽²⁾	% Total ⁽³⁾	Quantity	1970 ⁽²⁾	% Total ⁽³⁾
		Value (\$000)			Value (\$000)			Value (\$000)	
Lumber									
Rough or Planed.. '000 ft. b.m.				'000 ft. b.m.			'000 ft. b.m.		
Softwood.....	509,639	79,342	30.9	394,988	56,058	29.2	335,120	46,459	30.3
Hardwood.....	61,395	14,778	5.7	48,802	10,063	5.2	37,317	8,273	5.4
Plywoods	'000 sq. ft.			'000 sq. ft.			'000 sq. ft.		
Softwood.....	80,105	10,383	4.0	76,538	9,456	4.9	68,507	7,312	4.8
Hardwood.....	123,540	14,994	5.8	113,912	12,406	6.5	85,172	9,424	6.2
Veneers									
Softwood.....	18,687	1,627	0.6	16,807	1,683	0.9	12,918	1,321	0.9
Hardwood.....	17,892	1,875	0.7	14,221	1,464	0.8	12,734	974	0.6
Plastic Board....	14,604	5,468	2.1	12,705	4,489	2.3	9,985	3,685	2.4
Hardboard.....	41,399	2,729	1.1	46,746	2,794	1.5	35,600	2,062	1.3
Particle Board...	37,279	5,811	2.3	26,047	3,962	2.1	15,054	2,544	1.7
Glass.....	..	15,511	6.0	..	11,226	5.9	..	7,489	4.9
Hardware.....	..	12,327	4.8	..	9,864	5.1	..	6,913	4.5
Aluminum.....	..	4,236	1.6	..	3,661	1.9	..	2,603	1.7
Other Metals									
(all forms)....	..	3,203	1.2	..	2,564	1.3	..	1,775	1.2
Adhesives									
(all kinds)....	..	1,976	0.8	..	1,785	0.9	..	1,375	0.9
Doors									
(all kinds)....	..	8,647	3.4	..	5,842	3.0	..	3,420	2.2
Window Units									
(all kinds)....	..	7,926	3.1	..	4,845	2.5	..	2,525	1.6

¹Source: Statistics Canada Catalogue #35-205 "Sash, Door and Other Millwork Plants" Annual Census of Manufactures.
Only large establishments report costs in detail.

(2) : Refers only to materials expenditures by large establishments reporting such costs in detail.

(3) : Refers to raw materials used only.

.. : figures not available.

MATERIALS USED BY THE CANADIAN

MILLWORK INDUSTRY¹

Material	Quantity	1974 ⁽²⁾			1973 ⁽²⁾		
		Quantity	Value (\$000)	% Total Costs ⁽³⁾	Quantity	Value (\$000)	% Total Costs ⁽³⁾
Lumber							
Rough or Planed... '000 ft. b.m.		'000 ft. b.m.			'000 ft. b.m.		
Softwood.....		574,919	118,473	28.7	599,650	114,260	33.6
Hardwood.....		78,762	21,925	5.3	76,401	19,238	22.5
Plywoods	'000 sq. ft.	'000 sq. ft.			'000 sq. ft.		
Softwood.....		139,502	21,564	5.2	84,258	12,956	3.8
Hardwood.....		136,665	23,175	5.6	136,663	18,613	5.5
Veneers							
Softwood.....		20,093	2,635	0.6	19,952	2,526	0.7
Hardwood.....		21,103	2,426	0.6	25,540	2,613	0.8
Plastic Board.....		14,481	6,724	1.6	12,867	5,732	1.7
Hardboard.....		68,880	6,965	1.7	54,159	4,593	1.4
Particle Board.....		59,357	13,112	3.2	48,875	10,552	3.1
Glass.....		..	21,403	5.2	..	18,668	5.5
Hardware.....		..	20,449	5.0	..	16,286	4.8
Aluminum.....		..	9,109	2.2	..	6,544	1.9
Other Metals							
(all forms).....		..	7,084	1.7	..	7,145	2.1
Adhesives							
(all kinds).....		..	3,388	0.8	..	2,766	0.8
Doors							
(all kinds).....		..	14,115	3.4	..	12,123	3.6
Window Units							
(all kinds).....		..	12,281	3.0	..	8,366	2.5

¹Source: Statistics Canada Catalogue #35-205 "Sash, Door and Other Millwork Plants" Annual Census of Manufactures.
Only large establishments report costs in detail.

(2) : Refers only to materials expenditures by large establishments reporting such costs in detail.

(3) : Refers to raw materials used only.

.. : figures not available

APPENDIX F1

TREND INDEXES FOR THE CANADIAN AND AMERICAN MILLWORK INDUSTRIES AND
ALL CANADIAN MANUFACTURING INDUSTRIES

	TOTAL EMPLOYEES INDEX ¹													
	<u>1961</u>	<u>1962</u>	<u>1963</u>	<u>1964</u>	<u>1965</u>	<u>1966</u>	<u>1967</u>	<u>1968</u>	<u>1969</u>	<u>1970</u>	<u>1971</u>	<u>1972</u>	<u>1973</u>	<u>1974</u>
Canadian Millwork Industry	100	99	97	102	104	102	119	118	123	118	128	151	168	175
American Millwork Industry	100	99	112	114	114	110	112	117	124	119	128	149	154	124
All Canadian Mfg. Industries	100	103	105	110	116	121	122	121	122	121	120	124	129	132
	VALUE OF SHIPMENTS OWN MANUFACTURE INDEX ¹													
Canadian Millwork Industry	100	104	108	121	123	153	167	177	216	209	247	316	415	511
American Millwork Industry	100	104	121	129	135	131	142	163	186	184	223	284	331	292
All Canadian Mfg. Industries	100	110	120	132	145	159	166	179	196	198	214	240	284	352
	VALUE ADDED PER EMPLOYEE INDEX ²													
Canadian Millwork Industry	100	105	110	116	120	136	139	146	167	164	181	192	225	275
American Millwork Industry	100	104	115	118	123	126	140	153	160	170	195	203	219	234
All Canadian Mfg. Industries	100	107	112	118	125	130	135	147	158	162	176	189	217	261

¹Source: Appendices B1, C1 and Manufacturing Industries of Canada, All Canadian Manufacturing Industries

²Source: Table 12

APPENDIX F2

PRODUCTIVITY INDEXES¹

1961 = 100

Index of Production/Production Worker

<u>Year</u>	<u>Canadian Millwork Industry</u>	<u>U.S. Millwork Industry</u>	<u>All Canadian Mfg. Industries</u>
1961	100	100	100
1962	102	104	106
1963	107	113	112
1964	118	119	118
1965	119	124	123
1966	137	126	129
1967	142	132	135
1968	153	136	146
1969	180	147	156
1970	179	153	161
1971	196	175	174
1972	210	187	187
1973	254	212	213
1974	307	239	262

Index of Value Added/Production Worker

1961	100	100	100
1962	102	103	106
1963	108	121	110
1964	115	126	115
1965	117	130	120
1966	128	133	126
1967	133	145	131
1968	142	159	142
1969	163	167	152
1970	167	180	155
1971	182	203	168
1972	185	211	180
1973	223	231	203
1974	276	254	243

¹ Source: Labour Productivity
Labour Productivity as measured by value added.

APPENDIX G1

U.S. Exports of Millwork by Commodity and Country of Destination¹

Wood Doors (Classification # 6324020)

Year	Canada	Bahamas	Bermuda	Jamaica	N. Antill.	Barbados	Lee & W.W. Islands	Mexico	E.E.C. ²	U.K.	Sweden	Japan	All Other Countries	Totals
thousands of U.S. dollars (\$'000)														
1964 ³	612	261	28	14	4	6	27	18	74	10	5	13	317	1,389
1965	595	366	26	32	17	38	24	26	46	-	61	35	290	1,556
1966	760	507	24	41	15	23	64	47	57	-	97	16	394	2,046
1967	877	583	50	41	80	27	53	53	112	17	128	-	339	2,360
1968	928	623	36	42	39	55	65	68	151	16	140	-	366	2,529
1969	810	670	43	87	90	58	65	153	30	18	117	-	442	2,583
1970	813	531	108	66	76	34	73	78	113	18	71	21	349	2,351
1971	1,184	338	92	54	59	19	38	40	115	25	51	39	353	2,407
1972	1,480	288	76	65	52	21	39	61	246	156	180	330	475	3,469
1973	2,447	323	40	166	101	67	71	204	552	41	221	1,248	550	6,031
1974	4,452	377	172	102	123	29	86	89	466	63	345	1,631	869	8,804
1975	5,426	357	74	75	139	-	-	335	190	86	200	1,635	1,809	10,326
1976	7,903	402	117	-	123	-	-	199	889	83	190	2,987	2,464	15,357

1 - Source: U.S. Bureau of the Census, "U.S. Exports - Schedule B Commodity and Country, Report F T 410" year to date Dec. Issues.

2 - Includes Ireland, Denmark, Bel.-Lux., France, W. Germany, Netherlands, Italy.

3 - Includes Metal-Clad Doors.

APPENDIX G1 CONT'D

U.S. Exports of Millwork by Commodity and Country of Destination¹

Window Units and Sash (Classification # 6324010)

Year	Canada	Bahamas	Bermuda	Jamaica	N. Antill.	Barbados	Lee & W.W. Islands	Mexico	E.E.C. ²	U.K.	Sweden	Japan	All Other Countries	Totals
thousands of U.S. dollars (\$'000)														
1964	1,197	5	27	3	-	-	-	5	1	-	-	-	1	1,239
1965	1,692	15	19	-	-	-	-	-	-	-	-	16	37	1,779
1966	1,318	48	33	-	-	-	-	13	-	-	-	-	46	1,458
1967	1,514	35	43	13	-	-	12	-	-	-	-	-	43	1,660
1968	1,530	99	21	12	-	-	14	15	-	-	-	12	75	1,778
1969	1,409	27	61	-	-	-	-	-	21	-	-	-	53	1,571
1970	1,241	30	22	-	-	-	-	-	-	-	-	-	48	1,341
1971	1,743	23	14	-	-	-	-	-	-	-	-	-	38	1,819
1972	2,204	35	-	-	-	-	-	-	-	-	-	-	28	2,267
1973	2,991	59	-	-	-	-	18	-	-	-	-	-	45	3,113
1974	4,527	-	19	-	16	-	-	-	59	-	-	-	39	4,660
1975	5,841	-	-	-	-	-	-	-	-	-	-	-	202	6,043
1976	7,589	-	-	-	-	-	-	-	-	-	-	-	313	7,902

1 - Source: U.S. Bureau of the Census, "U.S. Exports - Schedule B Commodity and Country, Report F T 410" year to date Dec. Issues.

2 - Includes Ireland, Denmark, Bel. Lux., France, W. Germany, Netherlands, Italy.

APPENDIX G1 CONT'D

U.S. Exports of Millwork by Commodity and Country of Destination¹

Millwork N.E.S. (Classification # 6324035)

Year	Canada	Bahamas	Bermuda	Jamaica	N. Antill.	Barbados	Lee & W.W. Islands	Mexico	E.E.C. ²	U.K.	Sweden	Japan	All Other Countries	Totals
thousands of U.S. dollars (\$'000)														
1964 ³	1,090	608	57	18	6	1	40	25	8	8	1	16	361	2,239
1965	620	613	26	32	-	-	13	-	-	-	-	20	212	1,536
1966	405	662	-	17	28	12	44	-	-	-	-	-	181	1,349
1967	555	1,090	-	48	32	-	31	21	16	15	-	-	301	2,109
1968	598	1,493	-	31	50	-	20	48	-	-	-	-	701	2,940
1969	656	1,936	15	98	74	-	53	28	28	-	-	-	384	3,272
1970	462	745	17	137	323	15	17	20	51	55	30	-	472	2,344
1971	425	493	64	47	43	-	-	26	107	13	-	-	462	1,680
1972	879	161	31	61	58	-	-	18	34	-	-	29	127	1,398
1973	1,773	577	180	71	52	23	-	106	85	-	35	49	497	3,448
1974	2,758	503	92	35	35	-	21	164	162	32	-	135	483	4,420
1975	3,545	172	96	73	-	-	-	175	223	-	-	87	2,070	6,441
1976	4,861	73	268	-	-	-	-	65	-	-	-	85	4,274	9,626

1 - Source: U.S. Bureau of the Census "U.S. Exports - Schedule B Commodity and Country, Report F T 410" year to date Dec. Issues.

2 - Includes Ireland, Denmark, Bel.-Lux., France, W. Germany, Netherlands, Italy.

3 - Includes Metal-Clad Doors.

APPENDIX G2

UNITED STATES IMPORTS OF MILLWORK BY COMMODITY AND SOURCE COUNTRY⁽¹⁾ 1964 TO 1976

WOOD MOULDINGS, STANDARD SOFTWOOD, NOT DRILLED OR TREATED (CLASSIFICATION #6318720)

Year	Canada	Mexico	Brazil	Colombia	Phillippines	Taiwan	Spain	Japan	All Other Countries	Totals
Thousands of U.S. Dollars (\$'000)										
1964	680	7,540	101	8	2	-	-	6	1	8,338
1965	579	7,369	208	19	3	2	-	25	2	8,207
1966	754	5,923	253	6	-	10	2	5	9	6,962
1967	505	5,512	278	58	-	-	-	-	5	6,358
1968	646	6,657	421	333	-	-	1	-	1	8,059
1969	1,030	9,447	597	234	-	-	-	-	24	11,332
1970	989	9,116	688	250	-	-	2	-	32	11,077
1971	872	11,802	737	376	-	-	--	-	26	13,813
1972	976	13,415	1,053	216	-	-	--	-	104	15,764
1973	1,155	15,178	880	463	-	-	-	-	96	17,772
1974	976	14,962	555	47	-	-	3	-	117	16,660
1975	783	12,052	497	25	-	35	-	-	43	13,435
1976	1,131	17,176	580	-	-	-	-	-	115	19,002

(1) Source: U.S. Bureau of the Census, U.S. Imports - General and Consumption, Schedule A Commodity and Country, Report F T 135.

Dec. Issue 1964 to 1976 U.S. Government Printing Office

-- Less than \$1,000

APPENDIX G2 CONT'D

UNITED STATES IMPORTS OF MILLWORK BY COMMODITY AND SOURCE COUNTRY⁽¹⁾ 1964 TO 1976

WOOD DOORS, WITH OR WITHOUT HARDWARE (CLASSIFICATION #6324040)

Year	Canada	Mexico	Brazil	Colombia	Philippines	Taiwan	Spain	Japan	All Other Countries	Totals
Thousands Of U.S. Dollars (\$'000)										
1964	293	32	-	47	22	93	73	114	17	691
1965	316	66	-	241	30	116	95	74	24	962
1966	310	131	15	113	10	109	109	42	60	899
1967	347	939	5	86	17	177	210	254	55	2,090
1968	589	1,830	7	138	21	675	273	412	157	4,102
1969	508	2,139	24	262	20	1,298	845	522	148	5,766
1970	429	1,895	8	210	48	1,188	341	319	257	4,695
1971	619	2,316	17	252	17	1,409	406	239	164	5,439
1972	911	3,042	66	346	65	2,287	414	129	279	7,539
1973	1,459	4,077	131	517	99	4,033	227	125	630	11,298
1974	1,070	4,633	304	703	97	3,396	168	35	438	10,844
1975	425	3,443	139	525	73	2,752	30	32	425	7,844
1976	795	5,196	166	482	-	5,339	-	-	929	12,907

(1) Source: U.S. Bureau of the Census, U.S. Imports - General and Consumption, Schedule A Commodity and Country, Report F T 135

Dec. Issue 1964 to 1976 U.S. Government Printing Office.

APPENDIX G2 CONT'D

UNITED STATES IMPORTS OF MILLWORK BY COMMODITY AND SOURCE COUNTRY⁽¹⁾ 1964 TO 1976
WOOD MOULDINGS, STANDARD HARDWOOD, NOT DRILLED OR TREATED (CLASSIFICATION #6318740)

Year	Canada	Mexico	Brazil	Colombia	Philippines	Taiwan	Spain	Japan	All Other Countries	Totals
Thousands Of U.S. Dollars (\$'000)										
1964	41	--	--	355	587	3	-	1,198	238	2,422
1965	46	22	--	328	436	86	-	983	207	2,108
1966	57	--	15	533	542	104	-	1,169	222	2,642
1967	155	8	6	624	508	239	-	904	179	2,623
1968	227	4	56	667	613	448	-	952	327	3,294
1969	258	4	26	920	604	590	-	921	748	4,071
1970	158	--	57	1,141	561	398	-	454	865	3,635
1971	324	1	85	686	437	507	-	327	1,747	4,114
1972	421	-	312	1,543	543	813	-	90	5,101	8,823
1973	276	-	518	747	630	898	-	56	5,182	8,307
1974	259	-	669	1,737	752	641	-	4	7,706	11,768
1975	254	-	342	1,059	581	706	-	-	6,225	9,167
1976	666	-	491	1,319	1,586	860	-	-	11,592	16,514

--: Less than \$1,000

(1) Source: U.S. Bureau Of the Census, U.S. Imports - General and Consumption, Schedule A Commodity and Country, Report F T 135

Dec. Issue 1964 to 1976 U.S. Government Printing Office

APPENDIX H1

CANADIAN EXPORTS OF MILLWORK BY COMMODITY AND COUNTRY OF DESTINATION⁽¹⁾ 1961 TO 1976
DOORS OF WOOD (CLASSIFICATION #336-09)

Year	U.S.	Britain	Bermuda	Barbados	Jamaica	Bahamas	Lee and W.W St. Pierre Islands	Miquelon	E.E.C.	All Other Countries	Totals
Thousands of Canadian Dollars (\$'000)											
1961	209	--	8	-	1	-	1	1	-	--	220
1962	175	--	14	-	2	-	--	1	-	-	193
1963	269	1	30	-	4	-	1	1	--	6	313
1964	361	9	36	-	26	-	2	2	-	1	437
1965	383	8	29	-	37	--	3	4	-	3	467
1966	373	34	35	-	7	--	-	6	-	3	458
1967	429	46	33	6	11	21	3	7	1	2	559
1968	713	42	37	22	6	-	7	7	10	8	852
1969	638	84	25	23	7	1	8	6	2	14	808
1970	461	46	76	101	-	8	35	5	--	7	739
1971	579	46	46	67	-	-	33	8	7	10	796
1972	945	211	121	77	-	-	21	10	18	38	1,441
1973	1,272	282	45	22	1	-	5	8	96	23	1,754
1974	939	126	17	5	-	-	1	14	85	63	1,250
1975	377	115	10	4	-	-	-	8	40	118	672
1976	662	85	7	5	-	-	-	18	129	159	1,065

(1) Source: Statistics Canada Catalogue #65-202 "Trade Of Canada" - Annual Issues

--: Less than \$1,000

APPENDIX H1 CONT'D

CANADIAN EXPORTS OF MILLWORK BY COMMODITY AND COUNTRY OF DESTINATION⁽¹⁾ 1961 TO 1976

MILLWORK N.E.S. (CLASSIFICATION #336-99)

Year	U.S.	Britain	Bermuda	Barbados	Jamaica	Bahamas	Lee and N.W. Islands	St. Pierre Miquelon	E.E.C.	All Other Countries	Totals
Thousands Of Canadian Dollars (\$'000)											
1961	100	--	2	-	-	-	--	1	-	2	103
1962	68	1	12	-	--	--	-	--	3	1	85
1963	141	-	2	-	--	-	3	3	1	2	151
1964	514	37	27	-	4	--	6	7	-	2	597
1965	529	15	7	-	12	--	--	8	3	1	575
1966	870	46	27	--	-	5	--	10	-	--	958
1967	665	122	12	--	-	--	1	10	1	13	824
1968	1,219	85	22	-	--	--	2	12	2	8	1,349
1969	1,558	90	8	-	1	-	4	10	1	2	1,674
1970	1,426	335	17	1	1	5	13	16	4	4	1,822
1971	2,796	460	43	11	6	-	14	55	26	63	3,474
1972	3,376	511	217	15	5	1	4	56	74	183	4,442
1973	2,195	498	15	1	-	35	1	37	153	187	3,122
1974	1,473	534	28	-	2	-	-	14	228	137	2,416
1975	1,260	572	8	2	-	-	4	40	239	185	2,310
1976	16,226	442	-	33	-	1	5	49	1,989	303	19,048

(1) Source: Statistics Canada Catalogue #65-202 "Trade Of Canada" - Annual Issues.

--: Less than \$1,000

APPENDIX H2

Canadian Imports of Millwork by Commodity and Source Country⁽¹⁾
Doors of Wood (Classification # 336-09)

	U.S.	Taiwan	Japan	Malaysia	Mexico	Philippines	All Other Countries	Totals
Year	thousands of canadian dollars (\$'000)							
1964	369	57	10	-	-	-	5	441
1965	393	40	14	-	--	-	2	449
1966	512	35	17	-	-	-	--	564
1967	405	77	35	-	1	-	1	518
1968	623	48	11	-	-	-	-	681
1969	640	94	23	-	-	-	4	762
1970	700	72	83	-	-	-	27	882
1971	828	193	15	-	-	-	1	1,037
1972	1,136	258	12	-	1	-	25	1,431
1973	1,857	910	-	-	6	-	5	2,778
1974	3,062	1,655	-	-	8	42	4	4,771
1975	4,132	805	-	-	29	4	34	5,004
1976	5,807	1,936	-	-	40	-	2	7,785

(1) Source: Statistics Canada Catalogue #65-203 "Trade of Canada - Imports by Commodity Annual Issues

-- Too small

APPENDIX H2 CONT'D

Canadian Imports of Millwork by Commodity and Source Country⁽¹⁾
Millwork N.E.S. (Classification # 336-99)

	U.S.	Taiwan	Japan	Malaysia	Spain	Philippines	South Korea	Indonesia	Singapore	All Other Countries	Totals
Year	thousands of canadian dollars (\$'000)										
1964	286	94	193	-	-	-	-	-	-	19	592
1965	420	84	206	-	-	-	-	-	-	18	727
1966	568	191	154	-	-	-	-	-	-	28	941
1967	754	95	151	-	-	-	-	-	-	10	1,010
1968	1,484	96	153	-	-	-	-	-	-	6	1,738
1969	3,053	305	266	-	-	-	-	-	-	6	3,630
1970	2,381	136	146	-	-	-	-	-	3	26	2,692
1971	3,113	345	70	13	-	16	-	-	39	26	3,623
1972	4,367	768	30	27	24	116	-	-	68	2	5,401
1973	6,338	552	21	78	127	104	133	-	115	20	7,489
1974	8,592	776	12	16	323	203	171	198	231	52	10,575
1975	9,922	647	1	-	114	115	91	150	244	105	11,387
1976	14,661	420	20	2	101	287	344	149	262	156	16,403

(1) Source: Statistics Canada Catalogue #65-203 "Trade of Canada - Imports by Commodity Annual Issues

APPENDIX H2 CONT'D

Canadian Imports of Millwork by Commodity and Source Country⁽¹⁾
 Windows, Door and Window Frames, Wood (Classification # 336-35)

	U.S.	Taiwan	Japan	Malaysia	Ecuador	Singapore	Colombia	Philippines	South Korea	All Other Countries	Totals
Year	thousands of canadian dollars (\$'000)										
1964	1,814	-	2	-	-	-	-	-	-	1	1,816
1965	1,952	11	9	-	-	-	-	-	-	--	1,973
1966	1,794	41	4	-	-	-	-	4	-	1	1,844
1967	1,914	29	7	-	-	-	-	4	-	--	1,955
1968	1,873	55	12	10	-	-	-	-	-	-	1,950
1969	1,784	65	-	51	-	-	-	4	-	-	1,904
1970	1,348	25	-	39	-	27	-	-	-	-	1,439
1971	2,273	91	-	265	-	91	-	-	76	1	2,798
1972	2,638	170	-	441	-	130	-	9	397	1	3,787
1973	5,083	375	-	178	-	21	-	127	906	-	6,690
1974	7,315	138	-	268	41	160	-	114	887	3	8,926
1975	8,064	278	-	389	8	70	65	163	556	9	9,601
1976	11,102	252	-	1,084	52	32	121	666	2,467	48	15,824

(1) Source: Statistics Canada Catalogue #65-203 "Trade of Canada - Imports by Commodity Annual Issues

--: Too small

APPENDIX II

CUSTOMS DUTIES ON SELECTED MILLWORK PRODUCTS IN CANADA⁽¹⁾

Item	Tariff Classification Number	Most-Favoured-Nation Duty
1. Wood Doors (Not less than 6ft. high by 2ft. wide)	50610-1	15%
2. Wood Windows and Sash (Unassembled only)	50600-1	15%
3. Wood Mouldings: (A) Untreated and of same profile throughout	50045-1	free
(B) All other	50075-1	10%
4. Cabinets or Store Furniture of Wood ⁽²⁾	51901-1	20%

(1) Source: Canadian Customs Tariff Schedule A. Mill products not listed above would probably fall into the general wood manufactures category and be subject to a charge of 15% ad valorem. A different rate could apply, however, if the component material of chief value were not wood.

(2) Would include kitchen units and cabinets.

APPENDIX I2

CUSTOMS DUTIES ON SELECTED MILLWORK PRODUCTS IN THE UNITED STATES¹

Item	Tariff Classification Number	Most-Favoured Nation Duty
1. Wood Mouldings		
(a) Standard, untreated	202.62	1.5%
(i) pine	202.64	free
(ii) other		
(b) All other (Inc. pre-finished)	202.66	8.5%
2. Wood Doors, with or without hardware	206.30	7.5%
3. Furniture of Wood, other than Chairs ²		
(a) assembled units	727.35	5.0%
(b) parts	727.40	8.5%

¹Source: U.S. Tariff Commission Publication 304, "Tariff Schedules of the United States Annotated (1970)", U.S. Government Printing Office, Washington, D.C.

²Refers to household, institutional and office furniture which is designed to be fixed or fastened to a floor or wall. Included are kitchen units and cabinets.

APPENDIX J

ESTABLISHMENTS CLASSIFIED IN 1975 TO SIC 2541
SASH, DOOR AND OTHER MILLWORK PLANTS
SHOWING EMPLOYMENT SIZE RANGES (1)
=====

ETABLISSEMENTS CLASSIFIES EN 1975 A CAE 2541
FABRICATION DE PORTES, CHASSIS ET AUTRES BOIS OUVRES
DONNANT L'EMPLOI PAR TRANCHE DE TAILLE (1)
=====

NEWFOUNDLAND -- TERRE-NEUVE =====

EDWARD CORCORAN S CARPENTRY SHOP, P O BOX 426 RR 1, BURIN, AOE 1G0 (01)
MODERN CABINET COMPANY LTD, P O BOX 25, MONT PEARL, A1N 2C1 (03)
NEWFOUNDLAND HARDWOODS LTD, (DONOVANS), PO BOX 1166, ST JOHN S, A1C 5H5 (05)
RUSSELL BROTHERS, PO BOX 14B, COLEYS POINT, AOA 1X0 (02)
G J SCAPLEN, KENMOUNT RD PO BOX B125, ST JOHNS, A1B 3M9 (01)

WALLKEN ENTERPRISES LIMITED, PO BOX 277, MOUNT PEARL, A1N 2C3 (03)
ROSE S WOODWORKING, 206 COUNTRY ROAD, CORNER BROOK, A2H 4M9 (01)

PRINCE EDWARD ISLAND -- ILE DU PRINCE EDOUARD =====

ROGER MACDONALD, PO, O LEARY, COB 1V0 (01)
MACKAY & CO, PD, MURRAY RIVER, COA 1W0 (01)
M P SCHURMAN CO LTD, PO BOX 1390, SUMMERSIDE, C1N 4K3 (05)

NOVA SCOTIA -- NOUVELLE ECOSSE =====

ALWEATHER WINDOWS & DOORS LIMITED, PO BOX 40, STEWIAKKE, RON 2J0 (03)
ALWOOD PRODUCTS LIMITED, (PLANT AT YARMOUTH N S), 1600 BRITANNIA RD E, MISSISSAUGA, L4W 1J2 (05)
AMHERST WOODWORKING (MARITIMES) LTD, 1600 BRITANNIA RD E, MISSISSAUGA, L4W 1J2 (05)
BLUENOSE WOODWORKERS, 93 WOODLANN ROAD, DARTMOUTH, B2W 3X8 (03)
BOEHNER WOODWORKERS LTD, PO, WEST LA HAVE, BOR 1C0 (02)

H W BRADY LIMITED, 21 ABERDEEN ST, BRIDGEWATER, B4V 2S5 (05)
* G J HYRNE INDUSTRIES LIMITED, RR 1 SANOFIELD RD, MARIONBRIDGE, B0A 1P0 (02)
JOHN H DOXBURY WOODWORKING, 10 HILLSBORO DR, WESTPHAL HALIFAX CO, B2W 3N1 (01)
LONGHIRE WOODWORKING, RR 2, WATERVILLE KINGS CO, BOP 1V0 (01)
* THE PLASTWOOD MANUFACTURING CO LTD, (DELBERT), 1820 MIDLAND AVE, SCARBOROUGH, M1P 3C2 (03)

N A POTTIER, PO, TUSKET YARMOUTH CO, BOW 3M0 (02)
SYDNEY MILLWORK LTD, 92 BROCKLAND ST-PO BOX 906, SYDNEY, B1P 6J4 (02)
H W WHITTIER & SONS BUILDING SUPPLIES LIMITED, PO, BLACK POINT HALIFAX CO, BOJ 1B0 (02)

NEW BRUNSWICK -- NOUVEAU BRUNSWICK =====

* A A BEAULIEU CIE LTEE, RR 2, EDMUNSTON, E3V 3K4 (03)
COLPITTS WOODWORKERS, PO, SALISBURY, E0A 3E0 (01)
ELUDE COUTURIER LTEE, 345 RUE VICTORIA, EDMUNDSTON, E3V 2J9 (02)
* P & R MANUFACTURING LTD, 31 MICHENER COURT, FREDERICTON, E3B 2Y9 (01)
G & T WOODWORKING LTD, PO, MILLVILLE, E0H 1M0 (03)

H & B WOODWORKERS LTD, PO BOX 119, SALISBURY, E0A 3E0 (02)
LANDRY WOODWORKERS ENRG, RR 1, ROBICHAUD, E0A 2S0 (01)
LOCK-WOOD LIMITED, PO BOX 30, SCUDOUOC, E0A 1N0 (07)
* LORD PORTES & FENETRES, PO, SAINT BASILE, E0L 1H0 (01)
MANUFACTURIER E LAROCQUE, RR 2 BOITE 57, LAMEQUE, E0R 1V0 (01)

* MARITIME DOOR COMPANY LTD, 297 COLLISHAW STREET, MONCTON, E1C 3C5 (01)
* MCINTYRE CUSTOM WOODWORKING LTD, PO, CHARLO, E0B 1M0 (01)
MURRAY & GREGORY LTD, PO BOX 457, SAINT JOHN, E2L 3Z9 (04)
POIRIER WOODWORKING LTD, 280 DALTON AVENUE, NEWCASTLE, E1V 3C4 (02)
G R THERIAULT LTD, PO BOX 1480, GRAND FALLS, E0J 1M0 (02)

S M WHITE (WOODWORKING) LTD, PO, NASHWAAKSIS YORK CO, E0H 1R0 (04)

QUEBEC =====

ABITEL INC, 2655 RUE DE MINAC, VILLE ST-LAURENT, H4S 1E5 (04)
APPEC INC, CP 233, ST EUSTACHE, J7R 2C9 (02)
ARBOUR & VIDAL INC, 420 BOUL LABELLE, BLAINVILLE, J7C 2H2 (06)
LES ARCHES LAMINES DU QUEBEC INC, CP, ST-HERMAS CTE DEUX MONTAGNES, JOV 1Z0 (02)
ARGENTEUIL LUMBER LTEE, C P, MORIN HEIGHTS CTE ARGENTEUIL, JOR 1H0 (01)

CAMILLE ARSENAULT, CP 247, BONAVENTURE, GOC 1E0 (01)
ATELIER MATANE INC, CP 5 CENTRE INDUSTRIEL, MATANE, G4W 3M9 (04)
ATELIER SENECHAL INC, 614 GUIMOND, LONGUEUIL, J4G 1P8 (01)
ATELIER C A TREMBLAY, 6 RUE ST-JEAN, METABETCHOWAN, GOW 2A0 (01)
LES ATELIERS FOURNIER ENRG, 3361 RTE 19 MONT-CARMEL, VALMONT, GOL 1W0 (01)

EDMONO AUCOIN ENR, 335 - PRINCIPALE CP 69, ST-BONIFACE DE SHAWINIGAN, GOX 2L0 (02)
GERALD BAILLARGEON, 1598 RUE PRINCIPALE, ST COME CTE JOLIETTE, JOK 2R0 (01)
YVES BEAUDIN, P O, PORT DANIEL, GOC 2N0 (01)
JDS BEAULIEU & FILS INC, 180 RUE LEONIDAS, RIMOUSKI, G5L 2T2 (04)
BECO INC, RUE STE JEANNE D ARC, WARWICK, JOA 1H0 (03)

P E BELLEHUMEUR & FILS LTEE, B91 RUE ST VIAEUR CP 550, BERTHIERVILLE, JOK 1A0 (04)
MR L A BENOIT, CP 4, ST-JEAN-BAPTISTE CTE ROUVILLE, JOL 2B0 (01)
ADJUTOR BERGERON & FILS LTEE, (ATELIER DE PLANAGE), 45 LACROIX, KENOGAMI, G7X 7X7 (04)

APPENDIX J CONT'D

ESTABLISHMENTS CLASSIFIED IN 1975 TO SIC 2541
SASH, DOOR AND OTHER MILLWORK PLANTS
SHOWING EMPLOYMENT SIZE RANGES (1)
=====

ETABLISSEMENTS CLASSIFIES EN 1975 A CAE 2541
FABRICATION DE PORTES, CHASSIS ET AUTRES BOIS OUVRES
DONNANT L'EMPLOI PAR TRANCHE DE TAILLE (1)
=====

QUEBEC
=====

C H BERNIER & FILS LTEE (BOUTIQUE A BOIS), P O, CARLETON SUR MER CTE BONAVENTURE, GOC 120 (01)
BISAILLON PORTES ET CHASSIS PANORAMIQUES ENRG, PO, LAC CARRE, JOT 1JO (01)
JEAN DES BOIS INC, PO, LAC ORIGNAL VAL DES LACS, JOT 2PO (01)
BOLDUC & GREGOIRE INC, 148 NORD ST, COWANSVILLE, J2K 2L5 (03)
A BOUGIE & FILS LTEE, 86 RUE BISSONNETTE, VALLEYFIELD, J6T 3N5 (02)

ROLAND BOULANGER & CIE LTEE, 177 RUE ST LOUIS, WARWICK, JOA 1H0 (06)
PAUL BRIEN ENRG, 3250 RUE HOUDE, TROIS-RIVIERES, GBZ 1S3 (01)
BRODEUR & MARIBEAU ENR, 2540 RUE LAPLECHE, ST PAULIN, JOK 330 (01)
GASTON BROUILLETTE, 720 BOUL ST - ALEXIS OUEST, ST - LOUIS DE FRANCE CTE CHAMPLAIN, GOX 1CO (02)
J BTE CHARRON LTEE, 12 RUE LESAGE, STE-THERESE DE BLAINVILLE, J7E 3E8 (05)

RUSSELL CAMPBELL, (SHOP AT GRAND CASCAPEDIA), C P, NEW RICHMOND, GOC 2B0 (01)
CANPEAU CORPORATION LIMITED, (GATINEAU), 2932 BASELINE ROAD, OTTAWA, J8P 6J2 (04)
CANADA FLUSHWOOD DOOR MFG LTD, 400 RUE THEBERGE, TERREBONNE, J6W 2R4 (07)
CARON & GUAY, 10668 ROYALE CP 28, STE ANNE DE BEAUPRE, GOA 3CO (01)
* VENANT CARON (MATANE) LTEE, 16 RUE GENDRON, MATANE, G4W 1R7 (03)

THOMAS CATA INC, C P, BON-CONSEIL, JOC 1A0 (03)
CHARLEBOIS & FILS LTEE, 321 HENRI, LACHUTE, J8H 1H2 (03)
MAGELLA CHATIGNY, 131 RUE PRINCIPALE, ST-AGAPIT COMTE LOTBINIERE, GOS 120 (01)
* LES CHEVRONS R B R INC, P O, SAINTS-ANGES, GOS 3E0 (01)
CHOQUETTE & LANGLOIS LTEE, 3112 RUE BERNARD PIAON, BELOEIL, J3G 4S5 (03)

J T CLOUTIER (1970) INC, 700 RUE PRINCIPALE, STE-AGATHE-DES-MONTS, J8C 1L3 (05)
JEAN-PAUL CODERRE, (ATELIERS DE PLANAGE), 48 RUE VENNE, ST-JACQUES DE MONTCAHL, JOK 2R0 (02)
L&I COFFIN WOODWORKS REGD, RR1 BOX 113, FONTENELLE, GOE 1H0 (01)
COLLINSVILLE INDUSTRIES INC, 1071 BELANGER ST, SHERBROOKE, J1K 2B1 (04)
JACQUES CORREIL INC, 116 STE MARIE, STE ROSALIE, JOR 1X0 (01)

ROGER COULONNE, 1463 AVE ROYALE, ST LAURENT D ORLEANS, GOA 3Z0 (01)
ORPHA COUPAL INC, 75 ST-JEAN, HENRYVILLE, JOJ 1E0 (01)
A COUTU ENRG, 1216 BOUL SAINT HENRI, MASCOUCHE, JON 1CO (01)
DAVID & FILS LTEE, 693-73EME AVENUE, CHOMEDY LAVAL, GOA 3K0 (03)
LE DECOR STYLISE LES ARTISANS INC, 276-3EME RANG, ST AUGUSTIN CTE PORTNEUF, GOA 3E0 (U1)

ANDRE DENIS, 340 ROUTE 2, CAP SANTE CTE PORTNEUF, GOA 2Y0 (01)
DESCHENES FLUSH DOOR INC, 180 MONTEE DU MOULIN, LAVAL DES RAPIDES, H7N 3Y6 (04)
ARMAND DICAIRE & CO LTD, 18 RUE BESNER, DORION-VAUDREUIL, J7V 2W7 (03)
DORION GARAGE DOORS INC, 2987 BLVD PERRDT, L ISLE PERROT CTE VAUDREUIL, JOP 1K0 (02)
JOS DUPRESNE & FILS LIMITEE, 1138 RUE ST PAUL, ST FELICIEN, GOW 2W0 (03)

DUFRESNE TRUSSES INC, RR 1 RANG CINQ-CHICOTS, ARTHABASCA, G6P 6R8 (02)
DOVAL & GILBERT INC, 9045 - 49EME AVENUE, BIVIERE DES PRAIRIES, H1E 2H1 (04)
EBENISTE D AVANT-GARDE ENR, 24 RUE GRAVEL, ST-ROUALD LEVIS, G6V 4X5 (02)
* EBENISTERIE BAYAROSE, 1215A VALLEYFIELD, VILLE DE LAVAL, H7C 2K5 (01)
* EBENISTERIE BON ACCUEIL ENR, 1 ST JOSEPH, BROMPTONVILLE, JOR 1H0 (01)

EBENISTERIE LA-H, 1563 RUE DUFRESNE, SHAWINIGAN, G9N 4C4 (01)
* EBENISTERIE PROVINCIAL WOODCRAFT INC, 750 NOTRE DAME, LAVALTRIE, JOK 1R0 (03)
ECONOMIC DOOR LTD, 545 DOLLARD, VILLE LASALLE, H2Y 2L4 (02)
JEAN L ECUYER ENRG (PORTES & CHASSIS), 2883 CHEMIN OKA, STE MARIE SUR LE LAC, JON 1PO (02)
ELEUTHERE BASTILLE, C P, SULLY, GOL 4J0 (01)

ENTREPRISE A M ENR, 250 ROUTE 19 B, STE TITE CTE LAVIOLETTE, GOX 3H0 (01)
* ENTREPRISES AMSYCO INC, 2100 INDUSTRIAL BLVD, MARIEVILLE, JOL 1JO (03)
LES ENTREPRISES DALCOURT ET ROUSSEL INC, 8183 BOUL LANGELIER, ST LEONARD, H1P 2B7 (04)
ENTREPRISE DESLANDRES INC, 1785 BOUL FORTIN, CHOMEDY LAVAL, H7S 1P1 (01)
LES ENTREPRISES MARCHAND LTEE, 21 AVENUE LAMARCHE, STE-CATHERINE D ALEXANDRIA, GOA 3H0 (05)

ENTREPRISE ROBIER LTD, 124 ST-VIAEUR, ST EUSTACHE, J7R 2C3 (01)
FENETRE SALABERRY, 163 ARMAND NITRO, ST-TIMOTHEE, JOS 1X0 (01)
LES FENETRES B L H INC, CP B9B 36-2EME RUE OUZST, STE-ANNE DES MONTS, GOE 2G0 (02)
* FENETRES MONTMAGNY INC, PO, ST FRANCOIS CTE MONTMAGNY, GOR 300 (03)
LA CIE DE FENETRES DU SAGUENAY INC, 1292 BOULEVARD ST PAUL, CHICOUTIMI, G7J 3C5 (04)

LES FENETRES PHILIPPE ST GELIN ENRG, 80 AVE DE LA MONTAGNE, MONT ST GREGOIRE, JOJ 1K0 (01)
LA CIE DE FENETRES ST-JEROME LTEE, 350 BOUL LAJEUNESSE O, ST JEROME CTE TERREBONNE, J7Y 1W4 (05)
LES FENETRES DE L EST VICTORIAVILLE INC, CP 453-441 RUE CANTIN, VICTORIAVILLE, G6P 6T3 (02)
JACQUES FILIATRAULT, 49 DE MARTIGNY EST, ST-JEROME COMTE TERREBONNE, J7Z 5T6 (01)
FISSET & MARCOTTE INC, C P, ST BASILE DE PORTNEUF, GOA 3G0 (03)

FERNAND FLAMAND LTEE, C P 40, ST-HENRI-DE-LEVIS, GOR 3E0 (U4)
EMILE FORTIER INC, 634-9EME RUE O, THETFORD MINES, G6G 5V3 (04)
FORTIN & FRERE CIE LTEE, 365 GRAND BERNIER, ST JEAN, J3B 4R9 (03)
JOSAPHAT FORTIN, 115 AV TACHE NORD, ALMA, G8B 5M6 (01)
FRONTENAC PLYWOOD DOOR CO, 4180 RUE YILLENEUVE, LAC MEGANTIC, G6B 2C3 (04)

JEAN JACQUES GAGNON, C P, ST JUSTIN, JOK 2V0 (01)
OMER GARAND PORTES & CHASSIS, 5 RUE PRUDHOMME, ST-BENI-DE-NAPIERVILLE, JOL 2L0 (D1)
J EMILE GAUDREAU, 179 - 5EME AVENUE, L ISLETVILLE, GOR 2C0 (01)
A GIGNAC INC, 188 RUE CHRISTOPHE COLOMB EST, QUEBEC, G1K 3S4 (03)
SIGUIERE & FILS, 7058 BOUL STE-ANNE, CHATEAU - RICHER, GOA 1W0 (D1)

JOS GINGRAS & FILS LTEE, C P, ST DAMASE, JOK 1JO (D6)
GREGOIRE PONTAINE LTEE, 886 CHERRIER, DRUMMONDVILLE SUD, J2B 5B1 (03)
LEO GRONDIN, RR 1, LAC MEGANTIC, G6B 2S1 (01)
ROSAIRE GROULX, 164 RUE ST-JOSEPH, STE-ANNE DES PLAINES, JON 1H0 (01)
H & H ENTERPRISES LTD, 432 VALOIS BLVD, DORION VAUDREUIL COMTE, J7V 1T4 (03)

APPENDIX J CONT'D

ESTABLISHMENTS CLASSIFIED IN 1975 TO SIC 2541
SASH, DOOR AND OTHER MILLWORK PLANTS
SHOWING EMPLOYMENT SIZE RANGES (1)
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ETABLISSEMENTS CLASSIFIES EN 1975 A CAE 2541
FABRICATION DE PORTES, CHASSIS ET AUTRES BOIS OUVRES
DONNANT L'EMPLOI PAR TRANCHE DE TAILLE (1)
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QUEBEC =====

HERMENEGLIDE TREMBLAY INC., 395 RUE SCOTT, ST-JOSEPH D ALMA, G8B 1R1 (03)
HEROUX & FILS INC., 304 RUE LANGLOIS, TERREBONNE, J6W 1L1 (04)
HUDON & COMPAGNAT INC., 7 RUE HEBERT, GRANBY, J2G 7V4 (01)
IMPERIAL OVERHEAD DOOR CO LTD., 2150 HYNUS RD, DORVAL, H4P 1J7 (04)
* LES INDUSTRIES BELLECHASSE INC., C P 267, DAVELUYVILLE, G0Z 1C0 (02)

LES INDUSTRIES BOIS D'OR INC., 10190 HOTEL DE VILLE, MONTREAL NORD, H1H 3V2 (02)
* LES INDUSTRIES DOLBEAU, 308-3EME AVENUE, DOLBEAU CTE LAC ST-JEAN, G0W 3A0 (01)
INDUSTRIES DORION INC., 160 RUE VALOIS BP 54, DORION COMTE VAUDREUIL, J7V 1T3 (03)
INDUSTRIE FERLAND & FAUCHER INC., C P, ST FLAVIEN CTE LOTBINIERE, G0S 2M0 (01)
LES INDUSTRIES PHILIAS FLAMAND LTEE, 190 A RUE PRINCIPALE, ST AGAPIT CTE LOTBINIERE, G0S 12D (05)

INDUSTRIES PAQUIN INC., 180 RUE DU MOULIN, NOTRE DAME DES ANGES CO PORTNEUF, G0A 2Y0 (03)
INDUSTRIES SEPT-ILES INC., 372 AVENUE PERREAULT, SEPT ILES, G4R 1K4 (03)
LES INDUSTRIES TORGEON & FILS INC., BOX 190 97 CALIXA LAVALLIE, VERCHERES, J0L 2R0 (03)
JEAN-BTE LOISEAU, 161 RUE CARTIER, ST DENIS SUR RICHELIEU, J0H 1K0 (01)
KENNEBEC WOOD PRODUCTS (1966) INC VICTOR VEILLEUX, CP 310, VILLE SAINT GEORGES, G5Y 5CB (04)

KOPPERS INTERNATIONAL CANADA LTD., PO BOX 230, NEW WESTMINSTER, V3L 4Y6 (04)
R LAPLAMHE & FRERE INC., 51 RUE INDUSTRIELLE, ST APOLLINAIRE, G0S 2E0 (D5)
MARCEL LAPRAMBOISE ENRG, 277 BDULEVARD DUSSAULT, ST MARC DES CARRIERES, G0A 4B0 (01)
J G LAJOIE & FILS INC., 2300 BOULEVARD LAURIER, ST BRUNO DE MONTARDVILLE, G0L 2H0 (03)
LAMBTON MPG LTD., C P, LAMBTON, G0M 1H0 (04)

LAMTEK INDUSTRIES LTEE, 2065 BLVD CHAREST, QUEBEC, G1N 2G1 (04)
LANDRY MANUFACTURING, 3164 RUE LOUIS VEUILLLOT, MONTREAL, H1N 2P9 (01)
LUCIEN LANGUEURAND ENRG, 4934 BROCK ST, MONTREAL, H4E 1B4 (01)
PIERRE LAROCHE INC., 220 STE THERESE, ST REMI, J0L 2L0 (03)
LAURENDEAU & FRERES INC., C P 278, ST-JEAN PORT JOLI, G0R 3G0 (03)

LAURENTIAN LAMINATES LTD LES LAMINES LAURENTIENS LTEE, P O BOX 400, ST JOVITE, J0T 2H0 (02)
C & G LAUZON INC., 857 RUE PRINCIPALE, STE DOROTHEE, H7X 1E7 (01)
GERARD LAVOIE & FILS INC., 74 BLVD ST ALPHONSE, LUCEVILLE, G3K 1E0 (02)
AURELIEN LEBEL, 46 AVE LEBEL CP 333, MONT JOLI, G0J 3M0 (01)
DONAT LEBLANC, 2204 BLVD LABELLE, VILLAGE LAFONTAINE CTE TERREBONNE, J7Y 1T5 (01)

LA CIE LUCIEN LEBOEUF LTEE, 6325 BOUL DU PARC INDUSTRIEL, STE GERTRUDE CTE NICOLET, G0X 2S0 (04)
MARTIN LEGARE ENRG, 802 BOUL MALON, TEMPLETON, J8T 1R3 (01)
GERARD LEHAY, C P, CHAMORD, G0W 1G0 (01)
ALPHONSE LEPAGE INC., 136 CHEMIN FRASERVILLE, RIVIERE DU LOUP, G5R 2C5 (03)
LEPINE & LEPINE INC., RANG MASCOCHE, STE-ANNE-DES-PLAINES CTE TERREBONNE, J0N 1H0 (02)

C LESSARD TRUSSES CO INC., RANG DES ERABLES, ST-JOSEPH CTE BEAUCE, J2S 7A9 (03)
PAUL HENRI LEVESQUE, CP 39, NORMANDIN, G0W 2E0 (01)
LINDUSTRIE LACASSE INC., 14 AVENUE SIMONDS, GRANBY, J2G 7Z3 (01)
LONGPRE & FRERE INC., 128 RUE DU PRECIEUX SANG, JOLIETTE, J6E 2L9 (01)
* PIERRE LORANGER ENR, 12300 BOUL DES FORGES, TROIS RIVIERES, G8Z 1T7 (01)

JOSEPH MADORE, 235 RUE RAYMOND, ST LOUIS DU HA HA, GDL 3S0 (01)
JACQUES MAGNAN INC., 36 MORRIS, STE THERESE CTE TERREBONNE, J7E 3L2 (03)
MANUFACTURIER DE REFRIGERATEUR COMMERCIAUX, 16 RUE MORISSETTE, ST EMILE, G0A 3N0 (01)
MARCOUX & FRERE ENRG (DENIS & JACQUES MARCOUX), 191 RUE KEROUAC, COATICOOK NORD, J1A 1A2 (01)
MARTEL & FILS ENR, 1924 RUE DE LA STATION, GIFFARD, G1E 4M1 (01)

L MARTIN & FILS INC., 219 FRASERVILLE, RIVIERE DU LOUP, G5R 3Y4 (02)
MARTIN & LEVIS BOUFFARD, CP, ST-PROSPER DORCHESTER CTE, G0M 1Y0 (01)
MARTIN & MARTIN ENR, CP 99, TROIS PISTOLES, G0L 4K0 (01)
P A MARTINEAU LTEE, PO BOX 130, ST-GILLES CTE LOTBINIERE, G3S 2P0 (05)
MATERIAU GOULET (1974) INC., 302 23 EME RUE, CHARNY, G6W 5J6 (05)

MATERIAUX LAURIER INC., PO, LAURIER STN CTE LOTBINIERE, G0S 1N0 (01)
P E MAURICE & FILS CIE LTEE, 930 BOUL DES LAURENTIDES, ST ANTOINE DES LAURENTIDES, J7Z 4N1 (04)
E J MAXWELL LTD, 5080 ST AMBROISE ST, MONTREAL, H4C 2G1 (04)
MECART INC., 2366 GALVANI, QUEBEC (STE-FOY), G1N 4G4 (02)
RICHARD MEILLEUR, 261-REME AVENUE, FERME NEUVE, J0W 1C0 (01)

MENUISERIE BELISLE, ST-JEAN DE DIEU, RIVIERE DU LOUP, G5R 3Y6 (01)
MENUISERIE BOUCHERVILLE ENR G, 669 GENERAL VANIER, BOUCHERVILLE, J4B 5E5 (01)
MENUISERIE JEAN PAUL HUGHES, CP 226, ST-ANDRE AVELLIN CO PAPINEAU, J0V 1W0 (01)
MENUISERIE JOLIETTE INC., 371 AVE JOLIETTE, SEPT ILES, G4R 2B1 (03)
LA MENUISERIE DE L EST ENR G, 73 - 9EME AVENUE SUD, SHERBROOKE, J1G 2P6 (02)

MENUISERIE LAURIER ENR, 493 BOUL BOIS FRANCS SUD, ARTHABASKA, G6P 4T4 (01)
LA MENUISERIE DES PINS DU QUEBEC LTEE, PP 40, NOTRE DAME DES PINS CTE BEAUCE, G0M 1K0 (05)
MENUISERIE ROY INC., 620 AVE THOMAS, MAGOG, J1X 3E8 (02)
MENUISERIE DE SCOTT INC., C P, SCOTT JUNCTION, G0S 3G0 (04)
MENUISERIE ST-FRANCOIS ENR, C P, ST-FRANCOIS CO MONTMAGNY, G0R 3A0 (01)

MENUISERIE STE GENEVIEVE INC., 4521 MONTEE ST CHARLES, PIERREFONDS, H9H 3C7 (03)
MENUISERIE ST PAUL ENRG, 35 NOTRE-DAME, ST-PAUL L ERMITTE, J5Z 1R3 (01)
MENUISERIE TARDIF INC., 157-4 EME RUE, MONTMAGNY, G5V 3L6 (03)
MENUISERIE J R TREMBLAY ET FILS, 146 ST ALPHONSE, ST BRUNO COMTE LAC ST-JEAN, J0W 2L0 (01)
MECIER & PRERE ENRG, PO, GRANDE RIVIERE OUEST, GDC 1W0 (01)

METRO DOOR CO LTD, 2800 DE MINIACT ST, MONTREAL, N4S 1E6 (02)
GERARD MILETTE PORTES & CHASSIS, 1765 BOUL TRUDEL EST, ST-BONIFACE, G0X 2L0 (02)
THEODORE MINEAULT MPG INC, PD, ANGEBS, J0X 1B0 (05)
GILLES MOISAN INC, PO 5126, BEAUPORT, G1C 3P3 (03)
MONGFAIN ET PNEFE LTEE, CP 1565, SHAWINIGAN, G9N 6WB (02)

APPENDIX J CONT'D

ESTABLISHMENTS CLASSIFIED IN 1975 TO SIC 2541
SASH, DOOR AND OTHER MILLWORK PLANTS
SHOWING EMPLOYMENT SIZE RANGES (1)
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ETABLISSEMENTS CLASSIFIES EN 1975 A CAE 2541
FABRICATION DE PORTES, CHASSIS ET AUTRES BOIS OUVRES
DONNANT L'EMPLOI PAR TRANCHE DE TAILLE (1)
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QUEBEC =====

GERARD MOREAU, PO, GRANDE RIVIERE OUEST CTE GASPE, GOC 1W0 (01)
PAUL EMILE MORIN, 193 RUE QUINTAL, MONTREAL (LAVAL DES RAPIDES), H7N 4V9 (01)
MOULDING PRODUCTS LTD, 1406 SEAVER ST, MONTREAL, H1W 2K7 (04)
MOULURE CARON LTEE, 465 AVENUE ROYALE, ST FERREOL LES NEIGES CTE CHARLEVOI, GOA 3R0 (02)
LES MOULURES BEGIN LIMITEE, 1851 RUE MONTREUIL, GIFFARD QUEBEC, G7K 7B2 (04)

LES MOULURES LEVIS LTEE, 722 RUE ST JOSEPH, LAUZON LEVIS, G6V 1J4 (02)
MOULURES TRUDEL INC TRUDEL MOULDING INC, 2305 BLVD BRUNELLE, CARIGNAN CTE CHAMBLY, J3L 3P9 (03)
MULTIPLEX INC, 3060 RUE MORIN, ST HYACINTHE, J2S 2J1 (04)
PIERRE NAUD INC, (SAINTE THECLE PLANT), C P, SAINTE THECLE, GOX 3G0 (04)
PAUL OUELLET, ROUTE 265, NOTRE-DAMES DE LOURDES, J6E 3Z2 (01)

LOUIS PAGE INC, 269 BLVD LABELLE, ROSEMERE, J7A 2H3 (02)
* SOCIETE PANOFAB LTEE, C P 63, ST-EUSTACHE, H7L 2W5 (03)
ANDRE PAQUET, 70 ST ALPHONSE, LUCEVILLE, GOK 1E0 (01)
J O PAQUET & FILS INC, 716 NOTRE DAME SUD, LOUISEVILLE, J5V 1Y9 (04)
PAQUETTE & FRERES ENRG, C P, ASCOT CORNER, JOB 1A0 (02)

EDOUARD PAQUIN, ROUTE 11, PIEDMONT CTE TERREBONNE, JOR 1K0 (01)
PERFECTION WOOD PRODUCTS LTD, 330 THIRD ST, CAP DE LA MADELEINE, G8T 6L4 (04)
PIGEON & DRAPEAU LTEE, 4828 BOUL GOUIN EST, MONTREAL NORD, H1H 1G4 (03)
J ANTOINE PINEAU, 740 AVE DU PHARE O, MATANE, G4W 1Z3 (01)
ARMAND PLANTE, P O, AUTHIER, JOZ 1C0 (01)

LOUIS JOSEPH PLOURDE, CP, METABETCHOUAN, GOW 2A0 (01)
PORTES & CHASSIS CLEMENT PORTIN INC, 190 DE L EGLISE, NAPIERVILLE, JOJ 1L0 (02)
LES PORTES VEILLEUX INC, CP 42 PARC INDUSTRIEL, SAINT GEORGES BEAUCE, G5Y 5C4 (05)
LUCIEN POULIN, 580 ST-ISIDORE, VILLE DES LAURENTIDES, JOR 1C0 (02)
PRODUITS D'ARCHITECTURE DE QUE (1974) INC, 362 BOUL DU PONT DE QUEBEC, ST NICHOLAS CTE LEVIS, GOS 2Z0 (02)

QUINCAILLERIE ROMA, BOUL ST-BENOIT, AMQUI, GOJ 1B0 (01)
* RENOVATION DU SAGUENAY INC, 1673 STE GENEVIEVE BLVD, CHICOUTIMI-NORD, G7G 2B3 (03)
ADRIEN RHEAUME, 125 RUE COSSETTE, VALLEYFIELD, J6T 3T7 (01)
E RIOPEL INC, 28 DU COUVENT, L EPIPHANIE, JOK 1J0 (01)
LAUREAT RIVARD, 282 MAILLOUX, GRANBY, J2G 8A8 (03)

FERNAND RIVEST, 6190 PRINCIPALE, ST-ZENON COMTE BERTHIER, JOK 3N0 (01)
ADOLPHE ROBERGE & FILS ENRG, 120 RUE ST-JOSEPH, ST GABRIEL DE BRANDON, JOK 2N0 (01)
ROBERGE ET FILS INC, 45-7EME AVENUE EST, LA SARRE, JOZ 2M0 (05)
ROBERT & ROBERT LTEE, C P, ST FRANCOIS XAVIER DE BROMPTON, JOB 2V0 (04)
ROOF TRUSS INC, 1405 INDUSTRIAL AVE, LAPRAIRIE, J5R 2E4 (05)

MARCEL ROSE, 4030 RUE PRINCIPALE, ST FELIX DE VALOIS, JOK 2M0 (01)
SEFINA INDUSTRIES LTD, 141 MADON ST, ST ROSE, H7L 1T6 (05)
ANDRE SENECAI, 356 ST-LAURENT, LA PRAIRIE, J5R 1H5 (02)
SOUTH SHORE KITCHEN ENRG, 725 PAULINE, NOTRE-DAME DU SACRE-COEUR, J4Z 1B4 (01)
A ST GERMAIN & FILS INC, 3355 PICARD, ST HYACINTHE, J2S 7B1 (05)

ST MICHEL FLUSH DOOR INC, 8530-8TH AVENUE, MONTREAL, H1Z 2Z5 (03)
TERREBONNE FLUSH DOOR REGD, 866 ST SACREMENT, TERREBONNE, J6W 3E8 (01)
TESSIER FRERE ENR, 1431 RUE UNION, ST CESAIRE, JOL 1T0 (01)
WILFRID THEROUX, C P 83, ST FRANCOIS XAVIER DE BROMPTON, JOB 2V0 (01)
THIBAUT ENR, 223 CHEMIN BEAUCE, BEAUMARNOIS, J6W 2N5 (02)

TOITURE MAURICIENNE INC, 1970 RUE ST MAURICE NORD, CAP-DE-LA-MADELEINE, G8T 7V8 (04)
TOITURES SEPT-ILES INC, 270 RUE BROCHU #5, SEPT-ILES, G4R 2W4 (02)
TREFFLE GOULET & FILS LTEE, 315 AVENUE BELAND, ST JOSEPH DE BEAUCE, GOS 2V0 (04)
CLAUDE TREMBLEY, CP, FORESTVILLE CTE SAGUENAY, GOT 1E0 (01)
TRUCHON & FILS LTEE, RR 1, ST-BRUNO-DE-LAC-ST-JEAN, GOW 2L0 (02)

GERMAIN TURCOTTE, C P, ST LEONARD D ASTDN, JOC 1M0 (01)
RAOUL TURCOTTE, RUE ST-NOEL, ST-NOEL, GOJ 3A0 (01)
ROMEO VACHON INC, 30 RUE MARIE DE L INCARNATION, QUEBEC, G1N 3E7 (03)
VAILLANCOURT & CHOUINARD LTEE, RR 2, ST-PAMPHILE CTE L ISLET, GOR 3X0 (03)
PHILIPPE VAILLANCOURT & FILS, 16 RUE COMEAU, MANIWAKI, J9E 2R8 (02)

R VAILLANCOURT ET FILS LTEE, 916 RUE SAINT PIERRE, DRUMMONDVILLE, J2C 3Y2 (04)
VALCO METAL INC, 330 THIRD STREET, CAP-DE-LA-MADELEINE, G8T 6L4 (04)
J W VERRILLE LTEE, 2642 RUE BOUSSEL, CHICOUTIMI NORD, G7G 1Y4 (03)
VITRERIE D'AMQUI INC, PO BOX 509, AMQUI CTE MATAPEDIA, GOJ 1B0 (01)
VITRERIE NOMININGUE ENRG, 93 RUE GODARD, NOMININGUE, JOW 1R0 (01)

ONTARIO =====

ROBERT ADAMS AND SONS, P O, GORES LANDING, KOK 2E0 (01)
ALEXANDRIA SASH & DOOR CO LTD, P O, ALEXANDRIA, KOC 1A0 (06)
ALS CABINET SHOP, PO BOX 1463, NORTH BAY, P1B 8K6 (01)
ANDERSON MILLWORK LIMITED, PO BOX 399, SUNDRIDGE, POA 1Z0 (04)
S ANGLIN CO LTD, BAY & WELLINGTON STS, KINGSTON, K7L 4V5 (01)

ANHEIM LUMBER LTD, 22 PATLEY DRIVE, WESTON, H9N 1H1 (01)
ARISTOFANT VINYL INC, 215 DOLOMITE DRIVE, DOWNSVIEW, H3J 2H8 (03)
APT WOODWORK CONTRACTING, 54 SIX POINT ROAD, ISLINGTON, H6H 1A4 (01)
ARTISTIC WOODWORKING CO, 7317 GARNER ROAD, NIAGARA FALLS, L2E 6S7 (02)
BAFFEL MANUFACTURING CO LTD, 121 HEALEY RD, BOLTON, LOP 1A0 (01)

APPENDIX J CONT'D

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SASH, DOOR AND OTHER MILLWORK PLANTS
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FABRICATION DE PORTES, CHASSIS ET AUTRES BOIS OUVRES
DONNANT L'EMPLOI PAR TRANCHE DE TAILLE (1)
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ONTARIO
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BELDMAN CABINETS LIMITED, 875 FLORENCE ST, LONDON, N5W 2M6 (02)
BLOOS WOOD PRODUCTS LTD, 257 MANITOU DRIVE, KITCHENER, N2C 1L4 (02)
BON-A-WOOD INDUSTRIES LIMITED, 88 BERKINSHAW CRESCENT, DON MILLS, M3B 2T2 (01)
M BOTTOSET & SON, 2960 LANGLOIS, WINDSOR, N8X 4M7 (01)
BRITANNIA WOODMOULDING CO LIMITED, 1795 SHAWSON DRIVE, MISSISSAUGA, L4W 1T9 (03)

BROWN WINDOW FRAMES LIMITED, 2 KELVIN AVENUE, TORONTO, M5C 5C8 (04)
BURTSCHER STAIRS, 184 SHEPPARD AVE WEST, WILLOWDALE, M2N 1M8 (01)
C & A WOODWORK, RR 3, PETERBOROUGH, K9J 6X4 (01)
* CAMBRIDGE DOOR COMPANY LIMITED, 38 GRANT STREET, CAMBRIDGE, N1S 1C1 (03)
CAMPEAU CORPORATION LIMITED, (STAIRS COST CENTER), 2932 BASELINE, OTTAWA, K2H 7B7 (01)

CAMPEAU CORPORATION LIMITED, (ROOF TRUSS COST CENTER), 2932 BASELINE, OTTAWA, K2H 7B7 (03)
CAMPEAU CORPORATION LIMITED, (PANEL COST CENTER), 2932 BASELINE, OTTAWA, K2H 7B7 (04)
CAMPEAU CORPORATION LIMITED, (FLOOR JOISTS COST CENTER), 2932 BASELINE, OTTAWA, K2H 7B7 (01)
CANADIAN PRE-HUNG DOOR MFG, HWY 20, FORT HILL, L0S 1E0 (03)
CAPITAL ROOF TRUSS (1969) LIMITED, 18 HIGHWAY 15, OTTAWA, K2H 5Y8 (03)

* CEDARVALE WOODWORKING LIMITED, 2323 YONGE STREET, TORONTO, M4P 2C9 (01)
CENTENNIAL TRUSS FABRICATORS LTD, BOX 179, LANARK, K0G 1K0 (02)
JACK CHAPMAN, 1274 PRINCESS ST, KINGSTON, K7M 3C9 (01)
* CHATEAU TRUSSES LIMITED, RR 7 MOODY DRIVE, OTTAWA, K2H 7V2 (03)
CHATEAUVERT DOORS LTD, 1417C CIRVILLE ROAD, OTTAWA, K1B 3L7 (03)

CONDUITS-AMHERST LIMITED, 1600 BRITANNIA RD E, MISSISSAUGA, L4W 1J2 (05)
THE CONSUMERS MILLWORK CO LTD, 363 ARVIN AVENUE, STONEY CREEK, L8E 2M8 (04)
CORTINA CONSTRUCTION OF WINDSOR LTD, 154 TUSCARORA, WINDSOR, N9A 3L4 (02)
COURTLAND PLANING MILL LIMITED, PO BOX 271, COURTLAND, N0J 1E0 (01)
CUSTOM LAMINATES LIMITED, 360 RAYETTE ROAD, CONCORD, L4K 1B1 (01)

CUSTOM LUMBER, PO BOX 99, BRUCE MINES, P0R 1C0 (01)
CUSTOM LUMBER & MILLWORK LTD, PO BOX 430, BOLTON, L0P 1A0 (04)
CUSTOM WINDOWS LTD, BOX 27 RR 8, BRANTFORD, N3T 5M1 (04)
CUSTOM WOODEN STAIRS (W KELLNER), 76 SIDNEY STREET SOUTH, KITCHENER, N2G 3V2 (02)
DASHWOOD INDUSTRIES LIMITED, (CENTRALIA PLANT), PO BOX 10, CENTRALIA, N0M 1K0 (07)

DECORLINE LIMITED, 543 TIMOTHY STREET, NEWMARKET, L3Y 1R1 (02)
GERMAIN DESJARDINS LTEE, 509 RUE NELSON, HAWKESBURY, K6A 2K3 (01)
DODDS MILLWORK (THORNHILL) LTD, 371 JOHN ST, THORNHILL, L3T 1Y8 (02)
DOMINION SASH LTD, 45 THOMAS STREET, STREETSVILLE, L5M 1Y6 (06)
DOR SEAL LTD, 25 NEWBRIDGE RD, TORONTO, M8L 2L6 (04)

DUFFERIN WINDOWS LIMITED, P O BOX 370, SHELBOURNE, L0N 1S0 (02)
DURAFORM CONCRETE SYSTEMS LIMITED, 3356 ELMBANK ROAD, MALTON, L4V 1A5 (04)
DUTCH SASH & DOOR CO LTD, P O, MOREWOOD, K0A 2R0 (05)
ELM WOODWORK LTD, 115 OAKDALE RD, DOWNSVIEW, M3N 1W2 (03)
A FANTI LTD, 430 BALMORAL STREET, THUNDER BAY, P7E 5E1 (01)

FELDMAN WINDOW MFG LTD, 1931 AMBASSADOR DR, WINDSOR, N9C 3R5 (04)
FITZPATRICK STAIR LIMITED, 2394 FAIRVIEW AVE BOX 460, BURLINGTON, L7R 3Y3 (03)
FLEXIPANEL, 336 EAGLE ST NORTH, CAMBRIDGE PRESTON, N3H 1C2 (01)
FTM LAMINATING LTD, 70 SNIDERSCROFT RD, CONCORD, L4K 1B1 (03)
G B SALES, 615 GARYRAY DRIVE, WESTON, M9L 1P9 (03)

GENERAL MILLWORK & SUPPLY, 206 ELIZARETH ST, GUELPH, N1E 2X3 (02)
GOLDEN TRIANGLE WINDOWS LTD, 888 GUELPH STREET, KITCHENER, N2H 5Z6 (04)
GRANGER PREFAB LTD, 645 MIDLAND ST, SCARBOROUGH, M1K 4C5 (04)
GREGOR LENNEMMEYER, RR 7, BELLEVILLE, K8N 4Z7 (01)
LEO GROULX, P O, CASSELMAN, K0A 1M0 (01)

GUDGEON CABINETS LTD, 345 DOSCO DRIVE, STONEY CREEK, L8E 2N6 (03)
DAVE HAVEN WOODWORKING LTD, 230 PELLATT AVE, WESTON, M9N 2P6 (02)
HERREM WOODWORKERS LTD, 812 VICTORIA AVE PO BOX 576, FORT FRANCES, P9A 3M9 (02)
J HILDEBRANDT WOOD PRODUCTS LTD, PD BOX 125, BARRYS BAY, K0J 1B0 (02)
HOMARC WOODWORK LIMITED, 279 EVELYN AVE, TORONTO, M6P 2Z8 (01)

HOME WORTHY PRODUCTS, 375 JOHN STREET, THORNHILL, L3T 3N3 (02)
ROBERT HUNT MILLWORK CORP LTD, RR 4, LONDON, N6A 4B8 (06)
IDEAL WOODCRAFT, 215 FREDERICA ST W, THUNDER BAY, P7E 3W1 (01)
INTERIOR WOODCRAFT, 53 LOCUST ST, KITCHENER, N2H 1W6 (03)
ITALDOOR & WOODWORKING LTD, 23 CEDAR AVE, THORNHILL, L3T 3W1 (01)

J A K MANUFACTURING LTD, B APPLETON SUITE 100, TORONTO, L3R 1B9 (02)
JOES WOODCRAFT OF WINDSOR LTD, 2855 TODD LANE, WINDSOR, N9H 1K9 (02)
JONES WOOD SPECIALTIES LTD, 771 WARREN AVE, SCARBOROUGH, M1L 4B7 (05)
K & D BUILDING PRODUCTS, 428 W MAY STREET, THUNDER BAY, P7C 3R5 (01)
KARWALD INDUSTRIES LTD, 5115 MAINGATE DR, MISSISSAUGA, L4W 1G5 (04)

KEEN KITCHENS LIMITED, 67 GLEN CAMERON RD UNIT F, THORNHILL, L3T 1P4 (02)
KINGSTON ROAD PLANING MILLS LTD, 4071 KINGSTON RD, WEST HILL, M1E 2M3 (04)
KINGSWAY COUNTER TOPS LIMITED, 13-15 ADVANCE RD, TORONTO, M9Z 2S6 (02)
KNECHTEL BPOS CO LTD, 143-5TH AVENUE, BRANTFORD, N3S 1A3 (02)
LADLAW GOODWOOD INDUSTRIES LTD, PO BOX 987, NORTH BAY, P1B 8K3 (05)

LAKE SCUGOG LUMBER & COAL CO LTD, 235 WATER ST, PORT PERRY, L0B 1M0 (03)
LAKEHEAD CABINET & BUILDERS SUPPLIES, 367 PORT WILLIAM RD, THUNDER BAY, P7B 2Z4 (01)
L LAMARCHE CABINET MAKER, 2017 RANDOLPH ST, SUDBURY, P3B 1X7 (01)
* LAMPLY MANUFACTURING INC, BOX 6272 STN D, LONDON, M5V 2Y8 (03)
L W LANG ENTERPRISES, PO, GADSHILL, N0K 1J0 (01)

APPENDIX J CONT'D

ESTABLISHMENTS CLASSIFIED IN 1975 TO SIC 2541
SASH, DOOR AND OTHER MILLWORK PLANTS
SHOWING EMPLOYMENT SIZE RANGES (1)
=====

ETABLISSEMENTS CLASSIFIES EN 1975 A CAE 2541
FABRICATION DE PORTES, CHASSIS ET AUTRES BOIS OUVRES
DONNANT L'EMPLOI PAR TRANCHE DE TAILLE (1)
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ONTARIO =====

THE LARKIN LUMBER COMPANY LIMITED, 161 DOWDY ROAD, AJAX, L1S 2G4 (04)
LASSEL INDUSTRIES LIMITED, 102 BREITHAUP ST, KITCHENER, N2H 4C3 (02)
LLOYD - TRUAX LIMITED, CEDAR AVE, WINGHAM, N0G 2W0 (06)
LLOYD - TRUAX LIMITED, (WALKERTON), CEDAR AVE, WINGHAM, N0G 2W0 (05)
LOCKE TRUSS CO LTD, P O BOX 73 HIGHWAY 29, BROCKVILLE, K6V 5T7 (03)

* C P LOEWEN ENTERPRISES LTD, (KITCHENER), PO BOX 2260, STEINBACH, R0A 2A0 (03)
LONDON LAMINATES LTD, 1069 MARGARET ST, LONDON, N5W 2J9 (02)
LONDON ROOF TRUSS LTD, R R 4 HIGHWAY 135, LONDON, N6A 4B8 (04)
M C COLONIAL CABINETS & MILLWORK LTD, 2055 HURON LINE ROAD, WINDSOR, N9C 2L6 (02)
MANOR BUILDING PRODUCTS LTD, 268 BAY NORTH, HAMILTON, L8L 1M4 (01)

* MAPP-MOBILE FOR ACCURATE PANELS & POSTS, BOX 123 STN G, TORONTO, M4M 3E8 (01)
MARTINDALE SASH & DOOR, P O, BELLE RIVER, N0R 1A0 (03)
MASON WINDOWS (OTTAWA) LIMITED, C P, STITTSVILLE, K0A 3G0 (03)
MASON WINDOWS LIMITED, 913 BROCK RD S, PICKERING, L1W 2X9 (06)
MASTER WOODWORK OP BY ERICH RAMBUSCHET, RR 1, ST CATHARINES, L2R 6P7 (01)

KAYDWELL MFG CO LTD, 65 SAULTER ST, TORONTO, M4M 2H8 (03)
MCBRIDE LUMBER PRODUCTS LTD, (WEST HILL PLANT), 375 FRANCON ST, AJAX, L1S 1B4 (03)
MCKNIGHT WINDOW INDUSTRIES LIMITED, 675 FENMAR DR, TORONTO, M9L 1G8 (04)
MIKES WOODCRAFT, 2580 JEFFERSON, WINDSOR, N8T 2W6 (02)
MINO MILLWORK, 49 MOUNTAINVIEW ROAD N, GEORGETOWN, L7G 4J7 (01)

MODULAR & CUSTOMS CABINETS LTD, 293 RAYETTE ROAD UNIT 1-3, CONCORD, L4K 1B1 (03)
NATIONAL MILLWORK CO LTD, HARVESTER RD & APPLEBY LINE, BURLINGTON, L7T 1N0 (03)
NEVERMAK WOOD PRODUCTS LIMITED, 150 MILL ST, CABLETON PLACE, K0A 1J0 (03)
NORDEN BUILDING PRODUCTS LIMITED, (ABCO WOOD PRODUCTS), 17 MILVAN DRIVE, WESTON, M9L 1Y8 (04)
NORTHERN CUSTOM MANUFACTURING (TIMMINS) LIMITED, PO BOX 3B0, TIMMINS, P4N 4M3 (01)

NORVIK LOUVER CO LTD, 1B4 EWEN RD, HAMILTON, L8S 3C9 (01)
OAKWOOD LUMBER & MILLWORK CO LTD, 45 LEPAGE COURT, DOWNSVIEW, M3J 2A2 (04)

* OGILVIES PLANNING MILL LIMITED, P O, SEBRINGVILLE, N0K 1X0 (01)
ONTARIO LAMINATING CO LTD, 73 HEALEY ROAD, BOLTON, L0P 1A0 (03)
ORAV STAIRS, 82 GREEN LANE, THORNHILL, L3T 3M9 (04)

OVERHEAD DOOR CO OF CANADA LTD, PO BOX 42B, OAKVILLE, L6J 5A8 (06)
PANOM WOODWORKING CO LTD, RR 2, SUNDERLAND, L0C 1H0 (01)
PARKE WOODWORK LTD, 514 PALL MALL, LONDON, N5Y 2Z6 (02)
MARCEL PATTYN SASH & DOOR, 119 BISHOP STREET PO BOX 386, ALEXANDRIA, K0C 1A0 (01)
PAYNE SASH AND DOOR, RR 2, PETERBOROUGH, K9J 6X3 (01)

THE PLASTWOOD MANUFACTURING CO LTD, (SCARBOROUGH COMBINED REPORT), 1820 MIDLAND AVE, SCARBOROUGH, M1P 3C2 (05)
* THE PLASTWOOD MANUFACTURING CO LTD, (OTTAWA), 1820 MIDLAND AVE, SCARBOROUGH, M1P 3C2 (02)
N POLLARD & SON LTD, 1217 KING ROAD, BURLINGTON, L7T 3L6 (05)
PREMIUM FOREST PRODUCTS LTD, 426 ELLESMERE RD, SCARBOROUGH, M1R 4E7 (07)
QUALITY MILLWORK LIMITED, 312 RUTHERFORD RD S, BRAMPTON, L6W 3J7 (03)

REED LUMBER COMPANY LTD, BOX 220, PICKERING, L1V 2H5 (05)
ROBAK DOOR LTD, 543 CONESTOGA BLVD, CAMBRIDGE, N3C 2V5 (01)

* ROES STAIR COMPANY LIMITED, RR 2, LAMBETH, N0L 1S0 (02)
ROLLAG MANUFACTURING CORP LTD, 15 BENTON RD, TORONTO, M6M 3J2 (02)
ROOF TRUSSES & COMPONENTS LTD, P O BOX 425, GUELPH, N1H 6K5 (01)

RUSTIC WOOD CANADA LIMITED, BOX 433, OWEN SOUND, N4K 5P7 (01)
SALTFLEET WOOD PRODUCTS, 661 NO B HWY BOX 39, FRUITLAND, L0R 1L0 (01)
SATELLITE TRUSS LIMITED, PO BOX 397, MERRICKVILLE, K0G 1N0 (01)
SCHEEL WINDOW LTD, HIGHWAY 17, ARNPRIOR, K7S 3H1 (03)
GERARD SEGUIN SASH & DOOR CONSTRUCTION LTD, P O, ST EUGENE, K0B 1P0 (01)

PAUL H SIMPKIN CABINET CO LTD, TRENT DRIVE, CAMPBELLFORD, K0L 1L0 (03)
JIM T SMITH CABINET MAKING, 1010 DUNDAS STREET EAST LOT44, WHITBY, L1N 2K3 (01)
SNOWIND ENTERPRISES LTD, 11 STATION STREET, MAPLE, L0J 1E0 (01)
SPECTRUM EXHIBITS & WOODWORKING LIMITED, 24 TABER ROAD, REXDALE, M9W 3A5 (02)
STAIR FAB LIMITED, 2533 RENA ST, MISSISSAUGA, L4T 3X4 (05)

STARCO LIMITED, 455 DUTTON DRIVE, WATERLOO, N2L 4C7 (03)
SUN-LITE SUPPLY CO LTD, HIGHWAY 6, FREELTON, L8W 2Z7 (01)
SUPER STRUCTURE DOOR CO OF CANADA LTD, 62 DEWSLEY AVE, TORONTO, M6M 2R2 (03)
TODERAN BUILDING SUPPLY LTD, BOX 2280 17B-180 VINE STREET, ST CATHARINES, L2M 6P6 (04)
TORONTO ROOF TRUSS LTD, RR4 HIGHWAY 35, LONDON, N6A 4B8 (02)

TORONTO WOODMOULDING LTD, 47 INGRAM DRIVE, TORONTO, M6M 2L7 (03)
* BRIAN TOURANGEAU LTD, 2548 SHEPPFIELD ROAD, OTTAWA, K1B 3V7 (02)
TRADEWOOD INDUSTRIES LTD, PO BOX 5, ST CATHARINES, L2R 6R4 (03)
TWIN WINDOWS LIMITED, 79 MOUNTAINVIEW ROAD, GEORGETOWN, L7G 4J6 (03)
U C M MILLWORK LTD, 1688 EVANGELINE STREET, LONDON, N5W 3G7 (02)

UNIBONI DOOR MANUFACTURING CO LTD, 294 LAKE AVE W RR 5, HAMILTON, L8H 7J1 (02)
UNILINE INDUSTRIES LTD, PO BOX 340, PONTIAC, L0S 1E0 (03)
UNITED WINDOW MANUFACTURERS LTD, 85 TORO RD, DOWNSVIEW, M3J 2A4 (04)
VANGUARD MOULDINGS INC, 226 SUPERTEST ROAD, DOWNSVIEW, M3J 2N1 (04)
V C M MILLWORK LTD, 1688 EVANGELINE ST, LONDON, N5W 3G7 (02)

VINEFF DOORS LIMITED, 1600 CLARK BLVD, BRAMALEA, L6T 3V3 (03)
VISADOR CANADA LTD, PO BOX 2130, PICTON, K0K 2T0 (01)
WANSON MILLWORK LTD, 277 JOHN ST, THUNDER BAY, P7B 1W8 (02)
WATFORD ROOF TRUSS LIMITED, 330 FRONT STREET, WATFORD, N0M 2S0 (03)
WEATHER-SEAL MANUFACTURING CO LTD, 2065 MIDLAND AVE, SCARBOROUGH, M1P 3E2 (04)

APPENDIX J CONT'D

ESTABLISHMENTS CLASSIFIED IN 1975 TO SIC 2541
SASH, DOOR AND OTHER MILLWORK PLANTS
SHOWING EMPLOYMENT SIZE RANGES (1)
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ETABLISSEMENTS CLASSIFIES EN 1975 A CAE 2541
FABRICATION DE PORTES, CHASSIS ET AUTRES BOIS OUVRES
DONNANT L'EMPLOI PAR TRANCHE DE TAILLE (1)
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ONTARIO =====

WEBER CABINETS LTD, RR 2, THORNDALE, NOM 2PO (01)
WESTERN WOOD PRODUCTS, 8131 KEELE ST UNIT 1, CONCORD, L4K 1B1 (01)
WHITING MANUFACTURING OF CANADA LTD, 582 8TH LINE PO BOX 603, OAKVILLE, L6J 5B4 (02)
WI-TE-CO, PO BOX 543, BURLINGTON, L7R 3Y5 (01)
WIARTON SASH & DOOR, RR 2, WIARTON, N0H 2T0 (01)

WICK PRODUCTS LTD, PO BOX 511, ORLEANS, K1C 1S9 (03)
HEYME S WOOD PRODUCTS, 222 ST ARNAUD STREET, AMHERSTBURG, N9V 2P3 (02)
MURDOCH S WOOD PRODUCTS, 50 POOLE STREET, ARNPRIOR, K7S 1J2 (01)
WOODLAND KITCHENS, 2045 DUNDAS ST UNIT 6, MISSISSAUGA, L4X 1M2 (01)
WOODOOR LTD, PO BOX 234, NEW MARKET, L3Y 4X1 (04)

THE WOODWORKER, R R #1, KESWICK, L4P 3C8 (01)
232872 WOODCRAFT LTD, 145 NANTUCKET BLVD, SCARBOROUGH, M1P 2N5 (04)

MANITOBA =====

ALFAR BUILDING COMPONENTS LTD, 200 WARMAN RD, WINNIPEG, R2J 3J8 (04)
BROWN & RUTHERFORD (1971) LTD, 3 SUTHERLAND AVE, WINNIPEG, R2W 3B6 (04)
DASHWOOD INDUSTRIES LIMITED, (GLENWAY DIVISION), 688 MISSION STREET, WINNIPEG, R2J 0A3 (05)
DOMMOND INDUSTRIES LTD, 1150 SANFORD STREET, WINNIPEG, R3E 2Z9 (04)
DOWSE WOODWORK LTD, 707 TACHE AVE, ST BONIFACE, R2H 2C1 (04)

DRING CANADA LTD, BOX 580, BOISSEvain, R0K 0E0 (05)
DUAL MILLWORK & CONTRACTING LTD, BOX 810, MORDEN, R0G 1J0 (03)
DUECKS LAMINATED RAFTERS, BOX 11, ROSENORT, R0G 1W0 (01)
FANCY WOODCRAFT, 119 GEMINI AVE, WINNIPEG, R2G 0T7 (01)
FELIX WOODWORKING LTD, 1039 PACIFIC AVE, WINNIPEG, R3E 1G5 (02)

FLO-FORM INDUSTRIES, 125 HAMELIN STREET, WINNIPEG, R3T 3Z1 (04)
GLO-RITE PRODUCTS, P O, RUSSELL, R0J 1W0 (03)
INKSTER PARK MILLWORK LTD, 1512 CHURCH AVE, WINNIPEG, R2X 1G6 (02)
JOHN ISAAC CABINETS, 3340 HENDERSON HWY PO BOX 24, GROUP 322 R R 3 EAST ST PAUL, R3C 2E7 (01)
KESTONE MILLWORK LTD, 1383 SPRUCE ST, WINNIPEG, R3E 2V8 (03)

C P LOEWEN ENTERPRISES LTD, (STEINBACH COMBINED REPORT), PQ BOX 2260, STEINBACH, R0A 2A0 (06)
NEWMAN MILLWORK LTD, 400 DES NEURONS ST, ST BONIFACE, R2H 2P1 (04)
PARAMOUNT GLASS & MILLWORK LTD, 105 PANET RD, WINNIPEG, R2J 0S1 (05)
SHERMANN S QUALITY WOODWORK, 811 PACIFIC AVE, WINNIPEG, R3E 1G1 (01)
SCHMIDTKE MILLWORK LTD, P O, BLUMENORT, R0A 0C0 (04)

SHORE GLASS & BUILDING SUPPLIES LTD, 251 JARVIS AVE, WINNIPEG, R2W 3A3 (06)
TANA MILLWORK LTD, 847 MARION STREET, ST BONIFACE, R2J 0K6 (01)
* P B TRUSSES LTD, PO BOX 189, STONEY MOUNTAIN, R0C 3A0 (02)
UNITED SASH CO LTD, 333 ARCHIBALD ST, ST BONIFACE, R2J 0W6 (02)
WILLMAR WINDOW INDUSTRIES LTD, BOX 10 STATION F, WINNIPEG, R2L 2A5 (05)

YARROW SASH & DOOR CO, 271 JARVIS AVE, WINNIPEG, R2W 3A3 (01)
ZIRCON CABINETS, 22 6TH STREET AT REAR, BRANDON, R7A 3N1 (01)

SASKATCHEWAN =====

R L CUSHING MILLWORK CO LTD, PO BOX 1145, MOOSE JAW, S6H 4P8 (05)
* DASHWOOD INDUSTRIES LIMITED, (SASKATOON DIVISION), 688 MISSION STREET, WINNIPEG, R2J 0A3 (03)
* MACWILLIAM CONSTRUCTION CO LTD, 433 CHEADLE ST W, SWIFT CURRENT, S9H 0B7 (02)
* MEADOWLAKE WOOD INDUSTRIES LTD, (MEADOWLAKE SASK), 9615 - 56 AVENUE, EDMONTON, T6E 0B2 (04)
* MOOSE JAW SASH & DOOR CO (1963) LTD, BOX 878 461 ATHABASCA ST E, MOOSE JAW, S6H 4P5 (04)

PRE-BILT LTD, 1400 ST JOHN ST, REGINA, S4R 1S4 (05)
SHAYER S SASH & DOOR LTD, 150 - 6TH AVE EAST, REGINA, S4P 2Z4 (01)
H SUMMERS & SON LTD, PO BOX 1604, SASKATOON, S7K 3R8 (01)
SURFASTONE INDUSTRIES LTD, PO BOX 113, SHELLBROOK, S0J 2E0 (01)
D L N WOODFINISHING, 1242 MCTAVISH, REGINA, S4T 3V7 (01)

ALBERTA =====

A-1 DOOR LIMITED, 16420-118TH AVE BOX 3825 STATION D, EDMONTON, T5L 4J8 (02)
ALBERTA DOOR CO, 3631 BLACKBURN ROAD S E, CALGARY, T2G 4A3 (01)
ALBERTA TRUSS LTD, 5410-126TH AVENUE, EDMONTON, T5W 1V3 (04)
ARISTOCRAFT WOODWORKING LTD, 13121-122ND STREET, EDMONTON, T5L 0G2 (01)
B & N CABINETS AUGUSTINUS BAKKER, 2 ORIOLE CRESCENT, SHERWOOD PARK, T8A 0B3 (01)

A R BENNETT BUILDING SUPPLIES & HARDWARE LTD, 3805 2ND STREET N E, CALGARY, T2E 3H8 (04)
BUILDERS SUPPLIES LIMITED, 10771-101ST STREET, EDMONTON, T5H 2S5 (02)
CALGARY ROOF TRUSS LTD, 3303-57TH AVENUE SE, CALGARY, T2C 0B2 (03)
CALGARY SASH & DOOR LTD, 735-41ST STREET N E, CALGARY, T2E 3P9 (03)
EBERHARD S CUSTOM WOODWORK LTD, 9540-62ND AVENUE, EDMONTON, T6E 0E2 (02)

* DASHWOOD INDUSTRIES LIMITED, (EDMONTON DIVISION), 688 MISSION STREET, WINNIPEG, R2J 0A3 (03)
DEC-A-DOOR LTD, 4732-14TH STREET N E, CALGARY, T2P 1T4 (02)

APPENDIX J CONT'D

ESTABLISHMENTS CLASSIFIED IN 1975 TO SIC 2541
SASH, DOOR AND OTHER MILLWORK PLANTS
SHOWING EMPLOYMENT SIZE RANGES (1)
=====

ETABLISSEMENTS CLASSIFIES EN 1975 A CAE 2541
FABRICATION DE PORTES, CHASSIS ET AUTRES BOIS OUVRES
DONNANT L'EMPLOI PAR TRANCHE DE TAILLE (1)
=====

ALBERTA =====

EDMONTON MILLWORK LTD., 14345 - 120 AVENUE, EDMONTON, T5L 2R8 (03)
FOUR STAR MILLWORK CO LTD., 422-13TH STREET NORTH, LETHBRIDGE, T1H 2K7 (03)
FUTURAMA MANUFACTURING COMPANY LTD., 1143U 142ND STREET, EDMONTON, T5M 1V1 (U3)
JALS CUSTOM WOODWORK CO LTD., 9324 - 60TH AVENUE, EDMONTON, T6E 0C1 (02)
KUBO WOODCRAFT (1973) LTD., P O BOX 366, CALMAR, TUC 0V0 (01)

W H CLARK LBR CO LTD., 10330-109TH STREET, EDMONTON, T5J 1N5 (04)
LEIGHTON SASH & DOOR CO., P O, DELBURN, TOM 0V0 (01)
* C P LOEWEN ENTERPRISES LTD., (EDMONTON), PO BOX 2260, STEINBACH, ROA 2A0 (U3)
MAGNA WOODCRAFT, BOX 15 SITE RR 2, STONY PLAIN, T0E 2G0 (01)
MENZIES & HERBERT, DIVISION OF VALFAM HOLDINGS LTD, 5230 - 53RD AVENUE, RED DEER, T4N 5K2 (03)

ALFRED NICKEL-WOODWORKS LTD., 1718-17TH AVENUE SE, MEDICINE HAT, T1A 3V1 (D1)
NICKS WOODCRAFT (1975) LIMITED, 215 - 35 AVENUE NE, CALGARY, T2E 2J6 (02)
NORTH LETHBRIDGE MILLWORK, PO BOX 305, LETHBRIDGE, T1J 3Y7 (03)
PETHO CABINET SHOP, 4316 EDMONTON TRAIL N E, CALGARY, T2E 3P6 (01)
PRECISION WOODWORK LIMITED, 3740C-11A STREET N E, CALGARY, T2H 1Z7 (01)

BITE-WAY TRUSS SYSTEMS LTD., 12510-82ND STREET, EDMONTON, T5B 2Y6 (03)
ROBCO FABRICATION AND SUPPLY LTD., 14229 - 130TH AVENUE, EDMONTON, T5L 4K8 (02)
SUPERIOR COMPONENTS LTD., 5115 CROWCHILD TRAIL S W, CALGARY, T3E 1T9 (06)
SUPERIOR MILLWORK, 413-2ND AVENUE W, BROOKS, T0J 0J0 (U1)
SUPERIOR SASH & SUPPLY LTD., 15635 - 112TH AVENUE, EDMONTON, T5M 2V8 (04)

TANNER BLDG SUPPLIES LTD., P O, MAGRATH, TOK 1J0 (04)
* TECH-TIMBER LTD., BOX 1418, CLARESHOLM, TOL 0T0 (02)
TRUS-JOIST (WESTERN) LTD., PO BOX 1060, CLARESHOLM, TOL 0T0 (05)
TURN INDUSTRIES, 521B 48 AVENUE, TABER, TOK 2G0 (01)
WALLIS LATH YARD & SNOWFENCE LTD., PO, CAROLINE, TOM 0M0 (U2)

WESTERN ARCHIB STRUCTURES LTD., PO BOX 5648, EDMONTON, T6C 4G1 (05)
WOOD SPECIALITIES (EDMONTON) LTD., 7335-77TH AVE, EDMONTON, T6B 0B7 (02)
HELMAT S WOODCRAFT, 8809-74TH STREET, EDMONTON, T6B 2B1 (01)
W R ZEIDLER (1962) LTD., (ZEIDLER MILLWORK CORP DIV), PO BOX 4370, EDMONTON, T6E 4T5 (05)

BRITISH COLUMBIA -- COLOMBIE BRITANNIQUE =====

A V WOODCRAFTS LTD., 404 - 3RD AVENUE N, PORT ALBERNI, V9Y 4E4 (U1)
ACCURATE PRE HUNG DOOR CO LTD., 1675 PANDORA STREET, VANCOUVER, V5L 1L7 (03)
ACME PRE-HUNG DOOR CO., 1216B VICKERS WAY, RICHMOND, V6V 1H9 (03)
ACUTROSS INDUSTRIES LTD., BOX 337, VERNON, V1T 6M3 (02)
ARGUS DISTRIBUTORS LTD., 200 - 146U 6TH AVE, PRINCE GEORGE, V2L 3N3 (01)

ARRUNSMITH MILLWORK LTD., 4536 GLENWOOD DRIVE, PORT ALBERNI, V9Y 7M3 (01)
B C MILLWORK PRODUCTS LIMITED, 3100 THREE BENTALL CENTRE BOX 49001, VANCOUVER, V7X 1B1 (05)
BARTZ ENTERPRISES LTD., 1116 GLENMORE STREET, KELOWNA, V1Y 3E3 (02)
BENSON & HALES LTD., 5110 KEITH AVENUE, TERRACE, V8G 1K9 (01)
BRITISH COLUMBIA DOOR CO LTD., 1206 WEST 75TH AVENUE, VANCOUVER, V6P 3G3 (04)

* AL S CABINETS & MILLWORK, 217 MARTIN ST, PENTICTON, V2A 5K2 (01)
CARIBOO HOME COMPONENTS LTD., 1399 CARIBOO HIGHWAY 97 N, QUESNEL, V2J 2Y5 (U2)
ROLL S CABINET SHOP, 13946 FRASER HIGHWAY, SURREY, V3T 4E7 (U1)
CENTRAL WOODWORKING LIMITED, 6409 ARBROATH ST, SOUTH BURNABY, V5E 1C3 (02)
CHILLIWACK SASH & DOOR CO., 73 HOPE STREET, CHILLIWACK, V2P 1R3 (02)

CLEARBROOK MILLWORKS LTD., 1615 TOWNLINE ROAD, ABBOTSFORD, V2S 4N6 (U2)
COAST LAMINATED TIMBERS LTD., 7449 RIVER ROAD, DELTA, V4K 1S8 (04)
COASTLINE INDUSTRIES (1973) LTD., 2744 MATSON ROAD, VICTORIA, V9B 3Z2 (02)
CONTEMPRA DESIGN, 859 DEVONSHIRE ROAD, VICTORIA, V9A 4T5 (01)
* COWICHAN JOINERY LTD., 361 PESTUBERT ST, DUNCAN, V9L 3T1 (02)

* CRITIQUE CABINETS LTD., 695 WILLOW PARK ROAD, KELOWNA, V1X 5H9 (U1)
CUSTOM MILLWORK LTD., 1B5 PEMBERTON AVENUE, NORTH VANCOUVER, V7P 2R4 (03)
DACHUN INDUSTRIES LTD., BOX 201, FT FRASER, V0J 1N0 (02)
DARGATZ GLASS LTD., 8745 YOUNG RD S, CHILLIWACK, V2P 4P3 (04)
DAWSON CREEK SASH & DOOR LTD., 1513-97 AVENUE, DAWSON CREEK, V1G 1N6 (03)

GUENTHER DOORS LTD., BOX 340-41906 CENTRAL AVE, YARROW, V0X 2A0 (04)
DORWIN MFG LTD., 1603 LANGAN AVE, PORT COQUITLAM, V3C 1K6 (02)
ELBURN MOULDING LTD., SHORT AVENUE, NANAIMO, V9E 4L6 (02)
EVANS WOODWORKING, 1875B-72ND AVENUE, SURREY, V3S 2G4 (01)
EVERGREEN DOOR AND BUILDING PRODUCTS LTD., 1145 BRIDGEPORT ROAD, RICHMOND, V6X 1T4 (01)

FORWARD MILLWORK LTD., 5197-216TH STREET, LANGLEY, V3A 2N4 (02)
FRASER SASH & DOOR CO LTD., B380 SAINT GEORGE STREET, VANCOUVER, V5X 3S7 (03)
GILLIS CABINET SHOP, 6147-152ND ST RR 14, NORTH SURREY, V3S 3K7 (01)
HALLCREST MANUFACTURING LTD., 6431 ARBROATH ST, BURNABY, V5E 1C3 (03)
DAVID HOWIE LTD., PO BOX 636, YERMON, V1T 6M6 (04)

H S C WOODWORKS LTD., 1745 WINDERMEPE ST, COQUITLAM, V3B 2K5 (03)
* HYGRADE DOORS LIMITED, #2-3010 SPRING STREET, PORT MOODY, V3H 1Z8 (01)
ISLAND TRUSS CO LTD., RR 2, COURTENAY, V9M 5M9 (03)
JWP ENTERPRISES LTD., 24777 FRASER HWY RR 3, LANGLEY, V3A 4P6 (04)
* KAL DOOR ENTERPRISES LTD., 20205 FRASER WAY HWY, LANGLEY, V3A 4E7 (01)

* KARIBOO SASH & DOOR LTD., 274 E-1ST AVENUE, NORTH VANCOUVER, V7M 1B4 (01)
KAYLINE CONSTRUCTION PRODUCTS LTD., 12277 - 116TH AVENUE, NORTH SURREY, V3V 3S1 (05)

APPENDIX J CONT'D

ESTABLISHMENTS CLASSIFIED IN 1975 TO SIC 2541
SASH, DOOR AND OTHER MILLWORK PLANTS
SHOWING EMPLOYMENT SIZE RANGES (1)
=====

ETABLISSEMENTS CLASSIFIES EN 1975 A CAE 2541
FABRICATION DE PORTES, CHASSIS ET AUTRES BOIS OUVRES
DONNANT L'EMPLOI PAR TRANCHE DE TAILLE (1)
=====

BRITISH COLUMBIA -- COLOMBIE BRITANNIQUE =====

KEE PEE PRODUCTS LTD, PO BOX 514 1219 COMMERCIAL WAY, PENTICTON, V2A 6K9 (04)
KINGSWAY WOODWORKS LTD, 1946 KINGSWAY, VANCOUVER, V5M 2S9 (01)
* KLITSA ENTERPRISES LTD, P O BOX 117B, PORT ALBERNI, V9Y 4X2 (02)
LANDMARK CABINETS LIMITED, 1251 VULCAN WAY, RICHMOND, V6V 1J7 (04)
LANE BUILDING COMPONENTS LTD, BOX 2373, PRINCE GEORGE, V2J 2Y5 (01)

LOVE SASH & DOOR (1969) LTD, 7B20 EDMONDS STREET, BURNABY, V3N 1B8 (01)
LYLE FOREST PRODUCTS LTD, 46210-4TH AVENUE, CHILLIWACK, V2P 1N4 (04)
MEL & SONS CABINETES, 12197-95A AVENUE, SURREY, V3V 1P7 (01)
* MODERN COUNTERTOPS (1975) LTD, INDUSTRIAL RD, KELOWNA, V1X 4K3 (01)
MODERN MILLWORK LIMITED, 580 OKANAGAN AVENUE, PENTICTON, V2A 3K5 (02)

MODERN WOOD & ALUMINUM PRODUCTS, 666 HWY 16 E, TERRACE, V8G 4L3 (02)
MOFFETT DISTRIBUTORS LTD, P O BOX 2053, VANCOUVER, V6B 3R6 (02)
KARL MONK SASH & DOOR LTD, BOX 650, FRUITVALE, V0G 1L0 (02)
MOORE-WHITTINGTON LUMBER LTD, PO BOX 610, VICTORIA, V8W 2P3 (04)
D MURRAY DOOR & BUILDINGS PRODUCTS LTD, 12387 - 84TH AVENUE, SURREY, V3W 5Y5 (03)

NIKOLAI MILLWORK INDUSTRIES LTD, 5820 BYRNE ROAD, SOUTH BURNABY, V5J 3J5 (04)
NORTHERN SASH & MILLWORKS LTD, 4418 LEGION AVENUE, TERRACE, V8G 1N6 (01)
NORTH GLENMORE WOODWORK LTD, RR1 MCKINLAY ROAD, KELOWNA, V1Y 7P9 (01)
NORTH SHORE SASH & DOOR CO LTD, 245 EAST 1ST ST, NORTH VANCOUVER, V7L 1B4 (02)
NORTHWOOD MILLS LTD, (NORTHWOOD HPG DIV), PO BOX 49011, VANCOUVER, V5J 1J5 (06)

PACIFIC PRE-HUNG DOORS LTD, PO BOX 1173, COQUITLAM, V3J 6Z9 (03)
PANDOLFO CABINETS LTD, 12199 116TH AVENUE, SURREY, V3V 3S1 (01)
PHOENIX DOORS LTD, 9565 HARVIE RD, SURREY, V3T 4W2 (04)
RICHMOND SASH & DOOR LTD, 1216 VICKERS WAY, RICHMOND, V6V 1H9 (03)
RIVERDALE LUMBER LTD, PO BOX 1067, COQUITLAM, V3J 6Z6 (04)

SAUDER DOORS LIMITED, PO BOX 49100 BENTALL CENTRE, VANCOUVER, V7X 1H3 (05)
E L SAUDER LUMBER CO LTD, PO BOX 49100 - 595 BURRARD ST, VANCOUVER, V7X 1H3 (06)
SAUDER INDUSTRIES LTD, #3 BENTALL TOWER STE 3003, VANCOUVER, V7X 1H3 (04)
EDMUND SCHROEDER, 26921 - 25TH AVENUE, ALDERGROVE, V0X 1A0 (01)
* SEIDERS CUSTOM CABINETS, DEIDERS CUSTOM CABINETS, QUESNEL, V2J 2K8 (01)

STADCO FOREST PRODUCTS LTD, 1252 MITCHELL ROAD, RICHMOND, V6V 1H8 (03)
STEINER INDUSTRIES LTD, 2502-41ST STREET, VERNON, V1T 6J9 (04)
STRUCTURAL PRODUCTS LTD, 402 EAST WARREN AVE, PENTICTON, V2A 3H2 (04)
SUBURBAN MILLWORK LTD, 6913 PALM AVE, BURNABY, V5J 4H1 (03)
SURREY LAMINATED PRODUCTS LTD, 11250-126 A STREET, SURREY, V3V 5G5 (03)

SWIFTSURE WOODWORKERS, 20-671 FORT ST, VICTORIA, V8W 1G7 (01)
TAILLEPER CONSTRUCTION LTD, 380 - 2ND AVE, PRINCE GEORGE, V2L 2Z5 (01)
TAKAHASHI INDUSTRIES LTD, 4250 MANOR STREET, BURNABY, V5G 1B2 (01)
TILT & TURN WINDOW IND LTD, 2496-232ND STREET RR3, LANGLEY, V3A 4P6 (01)
PIERRE TREMBLAY MILLWORK LTD, 5755 BERNESFORD, BURNABY, V5J 1J9 (01)

TRU SPAN LUMBER LTD, RR 1 SEXSMITH ROAD, KELOWNA, V1Y 7P9 (03)
TRU-TRUS FABRICATORS LTD, 2575 ROSS ROAD, KELOWNA, V1Z 1M2 (03)
TRUSCO INDUSTRIES LTD, 2266 NICHOLSON ST, PRINCE GEORGE, V2N 1V8 (03)
VAN ISLE MOULDING & MILLWORK LTD, 2871 JACKLIN ROAD, VICTORIA, V9B 3Y3 (05)
WESCO LUMBER MANUFACTURING LTD, 230 BRUNETTE ST, NEW WESTMINSTER, V3L 3E4 (04)

H WESTERINK, 8023-12TH AVENUE, BURNABY, V6B 3P7 (01)
WESTERN GLASS & WINDOWS LTD, 3525 LOUGHEED HWY, VANCOUVER, V5M 2A7 (06)
WESTERN LAMINATE LTD, 400 EWEN AVE, NEW WESTMINSTER, V3M 5B2 (01)
* WILLAN CONSTRUCTION LTD, (MILLWORK DIV), 2583 VALLEYVIEW DR, KAMLOOPS, V2C 4E7 (01)
WINDOR HPG LTD, 1603 LANGAN AVENUE, PORT COQUITLAM, V3C 1K6 (04)

WOODLAND SASH AND DOOR LTD, 2165 OGILVIE ST, PRINCE GEORGE, V2N 1X2 (03)
* HAROLD WRIGHT CABINET CONTRACTING, 9220-104TH AVENUE, PORT ST JOHN, V1J 2J7 (01)
* YARROW WOODWORKING, BOX 324, YARROW, SOA 4V0 (02)

(1) EMPLOYMENT SIZE RANGE CODES
CODES DES TRANCHES DE TAILLE DE L'EMPLOI
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CODE	NUMBER EMPLOYED PERSONNES OCCUPEES	CODE	NUMBER EMPLOYED PERSONNES OCCUPEES
(01)	0-4	(07)	200-499
(02)	5-9	(08)	500-999
(03)	10-19	(09)	1,000-1,499
(04)	20-49	(10)	1,500-2,499
(05)	50-99	(11)	2,500-4,999
(06)	100-199	(12)	5,000-

* CLASSIFIED TO THIS INDUSTRY FOR THE FIRST TIME
CLASSIFIE A CETTE INDUSTRIE POUR LA PREMIERE FOIS

APPENDIX J CONT'D

ESTABLISHMENTS CLASSIFIED IN 1975 TO SIC 2542

HARDWOOD FLOORING PLANTS

SHOWING EMPLOYMENT SIZE RANGES (1)

=====

ETABLISSEMENTS CLASSIFIES EN 1975 A CAE 2542

FABRICATION DE PARQUETS EN BOIS DUR

DONNANT L'EMPLOI PAR TRANCHE DE TAILLE (1)

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QUEBEC

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BARWOOD FLOORING (CANADA) LTD, (PLANT AT MANIWAKI), 4885 DE SOREL STREET, MONTREAL, H4P 1G2 (05)

BEAUCEVILLE FLOORING INC, CP 116, BEAUCEVILLE-OUEST, G0M 1A0 (05)

DUBEAU FRERES INC, C P, ST NORBERT, J0K 3C0 (04)

ONTARIO

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DONBAY INDUSTRIES LIMITED, P O BOX 1228, NORTH BAY, P1B 8K4 (04)

ERIE FLOORING & WOOD PRODUCTS, (WEST LORNE SAWMILL), P O, WEST LORNE, N0L 2P0 (05)

FLOORCO LTD, (TORONTO PLANT), 21 RESEARCH RD, TORONTO, M4G 2G7 (05)

INDUSTRIAL HARDWOOD PRODUCTS LTD, BOX 54, THUNDER BAY, P7C 4V5 (02)

STANLEY KNIGHT LIMITED, PO BOX 1150, MEAFORD, N0H 1Y0 (04)

KNIGHTS OF MEAFORD LIMITED, EDWIN ST, MEAFORD, N0H 1Y0 (03)

SATIN FINISH HARDWOOD FLOORING LTD, 8 OAK ST, WESTON, M9N 1R8 (04)

SATIN FINISH HARDWOOD FLOORING (ONT) LTD, 8 OAK ST, WESTON, M9N 1R7 (05)

WELWOOD OF CANADA LTD, (CENTRAL MFG DIV HARDWOOD FLOORING), P O, HUNTSVILLE, P0A 1K0 (05)

WETERHAEUSER (ONTARIO) LIMITED, (SAULT STE MARIE PLANT), 45 THIRD LINE WEST, SAULT STE MARIE, P6C 3B5 (03)

(1) EMPLOYMENT SIZE RANGE CODES

CODES DES TRANCHES DE TAILLE DE L'EMPLOI

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CODE	NUMBER OF EMPLOYEES NOMBRE DE SALARIES	CODE	NUMBER OF EMPLOYEES NOMBRE DE SALARIES
(01)	0-4	(07)	200-499
(02)	5-9	(08)	500-999
(03)	10-19	(09)	1,000-1,499
(04)	20-49	(10)	1,500-2,499
(05)	50-99	(11)	2,500-4,999
(06)	100-199	(12)	5,000-

* CLASSIFIED TO THIS INDUSTRY FOR THE FIRST TIME
CLASSIFIE A CETTE INDUSTRIE POUR LA PREMIERE FOIS

APPENDIX J CONT'D

ESTABLISHMENTS CLASSIFIED IN 1975 TO SIC 2543
MANUFACTURERS OF PRE-FABRICATED BUILDINGS-WOOD FRAME CONSTR
SHOWING EMPLOYMENT SIZE RANGES (1)
=====

ETABLISSEMENTS CLASSIFIES EN 1975 A CAE 2543
PREFABRICATION DE BATIMENTS (CHARPENTES EN BOIS)
DONNANT L'EMPLOI PAR TRANCHE DE TAILLE (1)
=====

NOVA SCOTIA -- NOUVELLE ECOSSE =====

ATLANTIC MODULAR STRUCTURES LIMITED, BOX B4, AMHERST, B4H 3Y6 (04)
HANK DE BOER ENTERPRISES, PO BOX 385, BRIDGETOWN, B4V 2V8 (05)
THE COLONIAL HOMES LTD, BOX 282, WEST HILL, M1E 4S1 (04)
HERITAGE CEDAR HOMES LIMITED, PO BOX 836, BEDFORD, B3H 4H5 (02)
LENARGO INDUSTRIES LIMITED, P O BOX 296, NEW GLASGOW, B2H 5E3 (05)

PRECISION HOMES & COMPONENTS LTD, P O BOX 2145, DARTMOUTH, B2W 3Y3 (05)
SPRINGHILL HOMES & SUPPLIES LIMITED, PO BOX 99, DEBERT, B0M 1G0 (06)

NEW BRUNSWICK -- NOUVEAU BRUNSWICK =====

KENT HOMES LTD, (PLANT IN ST-JOHN NB), PO BOX 10, DEBERT, B0M 1G0 (06)
MACDONALD BUILDERS & SUPPLIERS LTD, PO BOX 782, FREDERICTON, E3B 5E4 (03)
MODULAR STRUCTURES LTD, P O BOX 3487 POSTAL STN B, SAINT JOHN, E2M 4Y1 (05)

QUEBEC =====

ATCO QUEBEC LIMITEE, 555 DOLLARD, LASALLE, H8N 1S4 (08)
REAL BILODEAU INC, PO, COURCELLES, G0M 1C0 (02)
BOLDUO INC, CP, VAL ALAIN CTE LOTBINIERE, G0S 3H0 (04)
CAN-AM LOG HOUSE LTD, PO BOX 1297, WATERLOO, J0E 2N0 (01)
YVON CHAMPOUX INC, PO BOX 98, NOTRE DAME DU NORD, J0Z 3B0 (03)

* CONST COSCOSEC INC, 409 TEMISCOUATA CP 907, RIVIERE DU LOUP, G5R 2Z1 (03)
* LES CONSTRUCTIONS LATENDRES INC, SUR LE CHEMIN DES 25, ST-BRUNO, J3V 4P7 (07)
* ECONOMIC PRE FAB INC, 261 BOUL DE LA CITE DES JEUNES, SAINT LAZARE COMTE VAUDREUIL, G0R 3J0 (04)
* LES ENTREPRISES DESOURDY INC, 87 MONTEE SAINT-LUC CP 337, SAINT JEAN, J3B 6Z6 (07)
* HABITAT PREFAB INC, 1261 VILLA DES BOIS, ANCIENNE LORETTE, G2E 1H2 (04)

HABITATIONS PRE NORD INC, CP 30B, SACRE-COEUR CTE SAGUENAY, G0T 1Y0 (03)
* LES HABITATIONS TECHNIQUES H C LTEE, 2000 RUE DU PARC, VILLE ST JOSEPH DEBEAUCHE, G0S 2Y0 (04)
* LAURENTIAN LOG HOMES LTD LES MAISONS EN BOIS ROND DU NORD, C P 219, VAL MORIN, J0T 2R0 (02)
* LE LOGIS FUTURISTE DE LA BEAUCHE INC, C P 87, ST-ISIDORE, G0S 2S0 (04)
* MAISON USINES BROUILLETTE INC, 107 RUE BORDELEAU, J0L1E7E, J6E 2H7 (04)

LES MAISONS GOBEIL LTEE, CP 75, LA SARRE, J0Z 2M0 (04)
LES MAISONS PRE FAB FRANCIS LTEE, RUE BRILLANT PARC INDUSTRIEL CP 640, MATANE, G4W 3P6 (03)
LES MAISONS QUEBEC INC, PARC INDUSTRIEL, VAL D OR, J9P 4N8 (05)
MAISONS SECTIONNELLES PEPRON INC, 180 BLVD ST LUC, ALMA, G8B 2K9 (03)
LES MAISONS USINES S-J-D-AINE, 2091 VISITATION, ST-AMBROISE DE KILDARE, J0K 1C0 (02)

* L P H MODULOR INC, 2B MTEE DES BOULEAUX, ST-CONSTANT, T0L 1X0 (04)
* TRECO INC, (DIVISION TRICO), CENTRE INDUSTRIEL, ST ROMUALD, G6W 5M2 (06)
* TRIVICO INC, 1865 DES PRAIRIES, STE MARTHE CAPPELA MADELEINE, G8T 7V9 (05)

ONTARIO =====

ADVANCED COMPONENTS LTD, 5 FORWELL ROAD, KITCHENER, N2B 3E2 (04)
CALAMA HOMES LTD, PO BOX 160, PORTLAND, K0G 1Y0 (04)
THE COLONIAL HOMES LTD, (PICKERING-INCL-HEAD OFFICE), BOX 282, WEST HILL, M1E 4S1 (04)
* FOUR SEASONS CHALET LIMITED, RR 2, PARRY SOUND, P2A 2W8 (05)
* FOYMONT INDUSTRIES LIMITED, BOX 53, EGANVILLE, K0J 1W0 (02)

GNC PRODUCTS LTD, P O BOX 2100, WOODSTOCK, M4S 2N8 (05)
HALLIDAY HOMES LTD, 5155 NO 5 HIGHWAY, BURLINGTON, L7R 3Y8 (05)
HODGINS INDUSTRIES LTD, 64 TOPPER ST, RENFREW, K7V 2L5 (02)
* HOMESTEAD LOGS LIMITED, 7027 YONGE STREET, THORNHILL, L3T 2A5 (01)
* LONDON PRECISION BUILDINGS LTD, PO BOX 6032 STATION D, LONDON, N5V 2Y3 (02)

MOPE-WOOD HOMES LTD, P O, MOREWOOD, K0A 2R0 (04)
MUTTART BUILDERS SUPPLIES LTD, NEWPORT ST BOX 395, BRANTFORD, N3T 5P1 (05)
* NORTED INDUSTRIES LIMITED, PO BOX 68, CAMBRIDGE, M1R 5S9 (03)
* NORTHERN WOOD HOME CANADIAN LIMITED, PO BOX 626, KEEWATIN, P0X 1C0 (02)
* PACIFIC PRE-FAB HOME & COTTAGES LTD, 6520 LAWRENCE AVE EAST, SCARBOROUGH, M1C 1R4 (03)

PRECISION PREFAB PRODUCTS LTD, 195 BETHRIDGE ROAD, REXDALE, M9W 1N4 (04)
TAMPA HALL LIMITED, 14 HOFFMAN STREET, KITCHENER, N2H 3M4 (06)
UNITIZED MANUFACTURING LIMITED, 676 SQUIER ST STATION P, THUNDER BAY, P7B 4A8 (05)
VICEROY CONSTRUCTION CO LTD, 210 MIDWEST ROAD, SCARBOROUGH, M1P 3A9 (06)

MANITOBA =====

BENCO COMPONENT INDUSTRIES LTD, 1040 RICHMOND AVE, BRANDON, R7A 1M6 (04)
MISAWA HOMES OF CANADA LTD, BOX 400, GIMLI, RUC 1B0 (05)
NORTHERN MANPOWER CORPS, BOX 520, PORT CHURCHILL, R0B 0K0 (06)

APPENDIX J CONT'D

ESTABLISHMENTS CLASSIFIED IN 1975 TO SIC 2543
MANUFACTURERS OF PRE-FABRICATED BUILDINGS-WOOD FRAME CONSTR
SHOWING EMPLOYMENT SIZE RANGES (1)
=====

ETABLISSEMENTS CLASSIFIES EN 1975 A CAE 2543
PREFABRICATION DE BATIMENTS (CHARPENTES EN BOIS)
DONNANT L'EMPLOI PAR TRANCHE DE TAILLE (1)
=====

SASKATCHEWAN =====

DESIGNEX BUILDINGS LTD, 10011 THATCHER AVE, NORTH BATTLEFORD, S9A 2X5 (04)
MUTTART INDUSTRIES LIMITED (REGINA DIV), (MUTTART BUILDING SUPPLIES), 10930-B4 STREET, EDMONTON, T5H 1M7 (04)
WEBER HOMES LTD, 175 YORK ROAD WEST, YORKTON, S3N 2Y6 (05)
WHOLESALE INDUSTRIES LTD, 760 ARCOLA AVENUE, REGINA, S4N 0S5 (05)

ALBERTA =====

ALL-PAB INDUSTRIES LTD, 10335-UNIVERSITY AVE, EDMONTON, T6P 4P5 (04)
ATCO STRUCTURES LTD, 5115 CROWCHILD TRAIL, CALGARY, T3E 1T9 (07)
CZE DER LOG BUILDINGS LTD, 1215-48TH AVE N E (MCKNIGHT BLVD), CALGARY, T2E 2P4 (04)
ENGINEERED HOMES LIMITED, 4910 BUILDERS ROAD SOUTH EAST, CALGARY, T2G 4C6 (06)
ERIN MANUFACTURING LTD, 11305 - 149TH STREET, EDMONTON, T5M 1W6 (03)
GENERAL INDUSTRIAL CAMPS LTD, 14720-125TH AVENUE, EDMONTON, T5L 3C5 (05)
* IMPERIAL HOMES LTD, (PLANT AT 97TH & 125TH AVE), 10018 - 105TH STREET, EDMONTON, T5J 1C6 (04)
JOHNSTON TRUSSES LTD, RR 2 AIRPORT, GRANDE PRAIRIE, T8V 2Z7 (04)
KAINAI INDUSTRIES LTD, PO BOX 150, STANDOFF, L0J 1Y3 (05)
MOD-U-PAB SHELTER SYSTEMS LTD, BOX 1222, FORT MACLEOD, T0L 0Z0 (01)
MUTTART INDUSTRIES LIMITED (EDMONTON DIV), (MUTTART BUILDING SUPPLIES), 10930-84TH STREET, EDMONTON, T5H 1M7 (06)
NELSON LUMBER CO LTD, (LLOYDMINSTER PLANT), PO BOX 620, LLOYDMINSTER, S9V 0T8 (07)
NELWOOD MANUFACTURING LTD, 2607-10TH AVENUE NE, CALGARY, T2A 2M2 (04)
NEW DAWN HOUSING LTD, PO BOX 998, LAC LA BICHE, T0A 2C0 (03)
PORTA BUILT INDUSTRIES LTD, PO BOX 200, SPRUCE GROVE, T0E 2C0 (07)

BRITISH COLUMBIA -- COLOMBIE BRITANNIQUE =====

ARTISANS IND MFG LTD, 9800 - 190TH STREET, SURREY, V3R 4L3 (05)
ASTRA TRAILER MANUFACTURING LTD, 5569 PACIFIC HIGHWAY, CLOVERDALE, V3L 4X8 (04)
CHATEAU HOMES LTD, 1135 STEVENS ROAD, KELOWNA, V1Z 1G1 (04)
CHINO STRUCTURES LTD, 400 EWEN AVE, NEW WESTMINSTER, V3M 5B2 (06)
* ELBA HOMES LTD, 1551 OGILVIE ST, PRINCE GEORGE, V2N 1W8 (04)
* F G FOWLER & ASSOCIATES LTD, P O BOX 40, NORTH SURREY, V3T 4W4 (04)
* IRLY HOMES LTD, 20079-62 AVENUE, LANGLEY, V3A 4R2 (05)
LINDAL CEDAR HOMES LTD, (SURREY PLANT), P O BOX 2080, NEW WESTMINSTER, V3L 5A3 (04)
MARINER HOMES LIMITED, 568 DAWSON AVENUE, PENTICTON, V2A 3N8 (06)
MT LEHMAN INDUSTRIES LTD, RR 3, ABBOTSFORD, V2S 4N3 (03)
NATIONAL HOMES LIMITED, 30480 SOUTH PRASER WAY BOX 245, ABBOTSFORD, V2S 4N9 (05)
PAN ABODE BUILDINGS LTD, 2090 WESTMINSTER HWY, RICHMOND, V5X 3Y1 (05)
WESTWOOD BUILDING SYSTEMS LTD, 2 EWEN AVE, NEW WESTMINSTER, V3M 5B1 (04)

(1) EMPLOYMENT SIZE RANGE CODES
CODES DES TRANCHES DE TAILLE DE L'EMPLOI
=====

CODE	NUMBER OF EMPLOYEES NOMBRE DE SALARIES	CODE	NUMBER OF EMPLOYEES NOMBRE DE SALARIES
(01)	0-4	(07)	200-499
(02)	5-9	(08)	500-999
(03)	10-19	(09)	1,000-1,499
(04)	20-49	(10)	1,500-2,499
(05)	50-99	(11)	2,500-4,999
(06)	100-199	(12)	5,000-

* CLASSIFIED TO THIS INDUSTRY FOR THE FIRST TIME
CLASSIFIE A CETTE INDUSTRIE POUR LA PREMIERE FOIS

APPENDIX J CONT'D

ESTABLISHMENTS CLASSIFIED IN 1975 TO SIC 2544
MANUFACTURERS OF WOODEN KITCHEN CABINETS
SHOWING EMPLOYMENT SIZE RANGES (1)
=====

ETABLISSEMENTS CLASSIFIES EN 1975 A CAE 2544
FABRICANTS D'ARMOIRES DE CUISINE EN BOIS
DONNANT L'EMPLOI PAR TRANCHE DE TAILLE (1)
=====

ONTARIO =====

ABACUS MFG LTD, 369 DANFORTH ROAD, SCARBOROUGH, M1L 3X8 (03)
ACORN KITCHENS LTD, 12 BRIDGE PORT RD E, WATERLOO, N2J 2J3 (03)
ALS WOODWORKING LIMITED, 3224 WALKER RD, WINDSOR, N8W 3R8 (02)
BARZOTTI WOODWORKING LIMITED, 416 ELIZABETH STREET, GUELPH, N1E 2Y1 (04)
BELVEDERE PRODUCTS (CANADA) LTD, 97ARDELT ST, KITCHENER, N2H 6L9 (05)

BOLTON CABINETS INC, 666 HAEDWICK ROAD, BOLTON, LOP 1A0 (02)
CALEDONIA KITCHEN CABINETS LTD, PO BOX 158, CALEDONIA, N0A 1A0 (03)
CAMPEAU CORPORATION LIMITED, (KITHEN CABINET COST CENTER), 2932 BASELINE, OTTAWA, K2H 7B7 (03)
CANAC KITCHENS LIMITED, 360 JOHN ST, THORNHILL, L3T 3M9 (05)
CANADIAN MANTEL & STONE CO LIMITED, 100 ASHWARREN RD, DOWNSVIEW, M3J 2S6 (04)

CARDINAL KITCHENS LTD, RR 4 HWY 135, LONDON, N6A 4B8 (04)
CARINCI & SON KITCHEN CUPBOARD MAKERS, 537 ROGERS ROAD, TORONTO, M6M 1B4 (01)
CARPANO EXCLUSIVE KITCHEN & CABINETRY, 1191 LAWRENCE AVE W, TORONTO, M6A 1E2 (01)
GEORGE CAY, R R # 1, SWASTIKA, POK 1T0 (01)
CHATHAM-KENT WOODWORKING LIMITED, 378 RICHMOND STREET, CHATHAM, N7M 1P8 (04)

COLONY CABINETS LTD, RR 3, MELBOURNE, N7G 3J1 (02)
COLUMBIA CUSTOM CABINETS, 560 WEBER ST-BOX 383, WATERLOO, N2L 5C6 (04)
COMFORT BUILDERS (SUPPLIES), 3410 INNES ROAD PO BOX 253, ORLEANS, K0A 2V0 (01)
CONTINENTAL CABINET COMPANY INCORPORATED, 547 CLARKE ROAD, LONDON, N5V 2E1 (03)
CONTINENTAL KITCHENS LIMITED, PO BOX 479, THORNHILL, L3T 4A2 (04)

CRAFT CABINETS, BOX 246, OXBRIDGE, L0C 1K0 (01)
CREATIVE CRAFT ENTERPRISE, 1438 WALLACE ROAD, OAKVILLE, L6L 2Y2 (01)
CRESCENT CABINET CO LIMITED, 36 BIGGAR ST, HAMILTON, L8L 3Z4 (03)
D & J MANUFACTURING CO LIMITED, 27 ST ALBANS RD, ISLINGTON, M9B 1A2 (03)
DANICA CABINETS & STORE FIXTURES LTD, 647 PARKDALE AVE NORTH, HAMILTON, L8H 5Z1 (03)

DANWAY INDUSTRIES LIMITED, 1350 SHAWSON DRIVE, MISSISSAUGA, L4W 1C5 (05)
DOMINION CABINET MAKERS, 611 TECUMSEH RD E, WINDSOR, N8X 2S1 (01)
DURHAM PRECISION CABINET LTD, 161 BASE LINE EAST-UNIT-2, BOWMANVILLE, L1C 3L4 (01)
ELMWOOD KITCHENS LIMITED, 540 ONTARIO ST-UNIT 2, ST CATHARINES, L2N 4N6 (04)
FANTILLI CARPENTRY LTD, 203 OSSINGTON AVE, TORONTO, M6J 2Z8 (03)

HARRY FELKA WOOD PRODUCTS LTD, RR 2, PETERSBERG, N0B 2H0 (04)
FLEETWOOD CABINETS LTD, RR#1, DORCHESTER, N0L 1G0 (04)
FLORIDA KITCHEN EQUIPMENT CO LTD, 49 DENSLEY AVE, TORONTO, M6M 2P5 (03)
FORMAT HOME PRODUCTS LTD, 63 ST-REGIS NORTH, DOWNSVIEW, M3J 1Y9 (04)
* FREE-FORM LAMINATES INC, BOX 786 BIESENTHAL RD, PEMBROKE, K8A 6X9 (04)

GABRIEL BROS LTD, 1767 NORTHWAY ST, WINDSOR, N9E 3M1 (02)
GEBEL CABINETS LTD, PO, LUCAN, N0M 2J0 (02)
GERREYS CUSTOM KITCHENS AND FURNITURE, BOX 456 RR 1, SHELBOURNE, L0N 1S0 (01)
GERREYS CUSTOM WOODWORKING, PO BOX 45, DORSET, P0A 1E0 (01)
BERT GIOVONE & SON KITCHEN CABINETS, 548 ANTHONY ST, CORNWALL, K6H 5L4 (01)

H G DESIGNS LTD, 239 STATION ST, AJAX, L1S 1S3 (04)
HANOVER KITCHENS (CANADA) LTD, 711-10TH AVENUE, HANOVER, N4W 2P7 (06)
HOLIDAY KITCHENS LTD, 2779 DUNDAS STREET WEST, TORONTO, M6P 1Y4 (03)
HUDSON KITCHEN MFG CO LTD, 8131 KEELE ST, CONCORD, L4K 1E1 (04)
INTERNATIONAL KITCHENS INCORPORATED, 3251 SHEPPARD AVE EAST, AGINCOURT, M1T 3K1 (02)

IRPINIA CARPENTRY LIMITED, 159 OSSINGTON AVENUE, TORONTO, M6J 2Z7 (04)
ITALIA CABINET MAKERS, 2343 PILLETTE ROAD, WINDSOR, NBT 1P7 (01)
J K COUNTER TOPS, 65 COVINGTON AVENUE, HAMILTON, L8H 7J1 (03)
JOHNS WOODWORKING, 483 ERIE E, WINDSOR, N9A 3Y5 (01)
KINGCRAIG INV INC, (HAYWOOD DIV), 446 BIRCHMOUNT ROAD, SCARBOROUGH, M1L 4H9 (03)

* KITCHEN DESIGNS UNLIMITED, 21 ROYAL CREST RD, ETOBICOKE, M2R 3G4 (02)
KOBI S CABINETS LIMITED, 120 OAKDALE RD, DOWNSVIEW, M3N 1V9 (03)
KOMFORT KITCHENS LIMITED, 900 ALNESS ST UNIT 15, TORONTO, M3J 2H6 (04)
L & S CABINETS OF KOKOKA LTD, PO BOX 5 - 115 HAMILTON, K0K0K, N0L 1R0 (02)
LAMWOOD CABINETS LTD, BOX 785, BELLEVILLE, K8N 5B5 (01)

JOHN LAURYSSEN LIMITED, PO BOX 562, STITTSVILLE, K0A 3G0 (04)
LINWELL WOOD PRODUCTS LTD, 28 NIHAN AVE, ST CATHARINES, L2N 1L1 (03)
NEFF KITCHEN MANUFACTURERS LTD, 1600 CLARK BOULEVARD, BRAMALEA, L6T 3V7 (05)
THE NIAGARA ARTCRAFT WOODWORK CO LIMITED, 4417 KENT AVE, NIAGARA FALLS, L2H 1J1 (04)
NORMAC KITCHENS LIMITED, 59 GLENCAMERON ROAD, THORNHILL, L3T 1N8 (04)

NORTHLAND CUSTOM KITCHENS, 67 WELLINGTON ST, BRACEBRIDGE, P0B 1C0 (01)
ORANGEVILLE KITCHENS WOODWORKING CO LTD, RR #3, SHELBOURNE, L0N 1S0 (02)
BOB PEAKE WOOD PRODUCTS LTD, 482 SIDNEY ST NORTH, BELLEVILLE, K8P 4A2 (03)
POLMAN CABINET LIMITED, 4478 MONTROSE RD SOUTH, NIAGARA FALLS, L2H 1K2 (02)
PORT ELGIN CABINETMAKERS LTD, 666 GREEN ST, PORT ELGIN, N0H 2C0 (04)

QUALITY TOPS & KITCHENS LIMITED, 65 ROWES RD UNIT 5, CONCORD, L4J 1B1 (02)
QUALITY WOODWORKING CO LTD, 448 LIMESTONE CRES, DOWNSVIEW, M3J 2S4 (03)
THE R H CABINET CO LTD, 486 WATERLOO CRT, OSHAWA, L1H 3X1 (03)
PAYVAL LIMITED, 68 GREEN LANE, THORNHILL, L3T 3M9 (05)
READY WOOD PRODUCTS LIMITED, PO BOX 1 - 66 MARY ST W, LINDSAY, K9V 4R8 (04)

REGENCY INTERIORS INC, 1950 ELLESMERE RD UNIT 6, SCARBOROUGH, M1H 2V8 (02)
WM RUSSELL, 1237 PARKVIEW, WINDSOR, N8S 2X8 (01)
THE SANDERSON-HAROLD COMPANY, (PARIS KITCHENS), 23 RAILWAY ST, PARIS, N3L 3E5 (06)
SARNIA CABINETS LTD, 1321 PLANK ROAD, SARNIA, N7T 7H7 (03)
SHILL-BRAND KITCHENS INC, 9 HERSHEY DRIVE, SMITHS FALLS, K7A 4S8 (04)

APPENDIX J CONT'D

ESTABLISHMENTS CLASSIFIED IN 1975 TO SIC 2544
MANUFACTURERS OF WOODEN KITCHEN CABINETS
SHOWING EMPLOYMENT SIZE RANGES (1)
=====

ETABLISSEMENTS CLASSIFIES EN 1975 A CAE 2544
FABRICANTS D'ARMOIRES DE CUISINE EN BOIS
DONNANT L'EMPLOI PAR TRANCHE DE TAILLE (1)
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ONTARIO =====

SILHOUETTE CABINET LTD, 1848 BRAMPTON ST, HAMILTON, LBH 353 (03)
SQUARE H WOODWORK COMPANY, 13029 TECUMSEH RD PD BOX 3325, WINDSOR, N8W 1M7 (01)
ST CATHARINES CABINET MAKERS LIMITED, 6B GRANTHAM AVE, ST CATHARINES, L2P 3H1 (01)
JOHN SUSTERSIC ENTER LTD, 300 BARTON STREET EAST, STONEY CREEK, L8L 2X5 (01)
T-N CABINET & MILLWORK CO LTD, 1000 POND MILLS, LONDON, N6A 4C2 (03)

TAMWAY CUSTOM CABINETS LIMITED, 12 BRIDGEPORT RD EAST, WATERLOO, N2J 2J3 (01)
TRALEE KITCHEN CABINETS, R R 3, MOOREFIELD, N0G 2K0 (01)
TRENCO DESIGN CABINETS LIMITED, 1720 MIDLAND AVE-UNIT 9, SCARBOROUGH, M1P 3CB (02)
TRENDSET CABINETS LTD, 17 JEAUVONS AVENUE, SCARBOROUGH, M1K 1S9 (01)
TRIPLAST MFG CO LTD, 692 ST CLARENS AVENUE, TORONTO, M6H 3X1 (02)

TROY WOODWORKING LIMITED, 410 CONESTOGA ROAD, WATERLOO, N2L 4E2 (03)
VICTORIA CUSTOM CABINETS, 267 VICTORIA STREET SOUTH, NEW HAMBURG, N0B 2G0 (03)
THE ROBERT WEBSTER COMPANY LIMITED, 1200 WOODBINE AVENUE, TORONTO, M4C 4E3 (02)
WINDSOR CABINET MAKERS, 1232 ERIE STREET E, WINDSOR, N9A 3Z5 (01)
TOM S WOODWORK, 3052 WALKER RD, WINDSOR, N9W 3R3 (01)

YDRK KITCHEN EQUIPMENT LTD, 299 GARYRAY DRIVE, WESTON, M9L 1P2 (02)

MANITOBA =====

* CAPITAL CABINETS, P O, NIVERVILLE, R0A 1E0 (01)
CENTRAL CABINET FACTORY LTD, 501 LOGAN AVE, WINNIPEG, R3A 0S2 (01)
CITATION CABINETS LTD, (WINNIPEG - EMP ONLY), 270 SIMPSON RD, RICHMOND, V6X 2R1 (03)
ELGIN CABINET CO LTD, 936 ELGIN AVE, WINNIPEG, R3E 1B4 (03)
PAC WOODWORK LTD, BOX 58, LAC DU BONNET, R0E 1A0 (01)

HAWTHORNE WOODWORKS, 465 EDISON AVE, NORTH KILDONAN WINNIPEG, R2G 0M2 (03)
KITCHEN CRAFT OF CANADA LTD, 1180 SPRINGFIELD ROAD, WINNIPEG, R2C 2Z2 (05)
KLASSEN CABINET MAKERS LTD, 41 BURNETT AVE, WINNIPEG, R2G 1C2 (02)
LOEWEN PATTERN WOODWORKING LTD, 50 BURNETTE AVE, WINNIPEG, R2G 1C1 (02)
RANDOLPH CABINETS, PO, RANDOLPH, R0A 1L0 (01)

W RICKS LTD, 617 ASSINIBOINE AVE, BRANDON, R7A 0G4 (02)
STEFFENSENS WOODWORK CO BLDG 26 GIMLI INDUSTRIAL PARK, BOX 234, GIMLI, R0C 1B0 (01)
THEODORE CABINETS LIMITED, 708 ROSSMORE ROAD, WEST ST PAUL, R3C 2E9 (01)
* UNICITY CABINET FACTORY LTD, 543 GREENWOOD PLACE, WINNIPEG, R3G 2P2 (01)
WASHINGTON CABINET MANUFACTURING LTD, 33 FOURNIER ST, ST BONIFACE, R2J 0G6 (02)

* JDHN S WOODWORKING, 862 BEAVERBROOK ST, WINNIPEG, R3N 1N9 (01)

ALBERTA =====

ALBERTA CABINET LTD, 8539 CORONET ROAD, EDMONTON, T6E 4N7 (01)
ALBERTA CRESTWOOD CABINETS LTD, 12759-149TH STREET, EDMONTON, T5L 4M9 (04)
* ARMIN LERKE, 150 MARGATE CLOSE NE, CALGARY, T2A 3E6 (01)
BENWOOD CABINETS LTD, 2410-10TH AVENUE S W, CALGARY, T3C 0K6 (01)
CITATION CABINETS LTD, (CALGARY - EMP ONLY), 270 SIMPSON RD, RICHMOND, V6X 2R1 (04)

CITATION CABINETS LTD, (EDMONTON), 270 SIMPSON ROAD, RICHMOND, V6X 2R1 (05)
CREST WOODWORK MANUFACTURE LTD, 10935 - 166 A STREET, EDMONTON, T5P 3V4 (01)
* PANCAN INDUSTRIES, PO BOX 3612 STN D, EDMONTON, T5L 4J6 (01)
DELTON CABINET CO LTD, 14135-128TH AVENUE, EDMONTON, T5L 3H3 (04)
FICA KITCHENS, BOX 554, COALHURST, T0L 0V0 (02)

GURNARD DISTRIBUTORS LIMITED, 515 - 17 AVENUE SW, CALGARY, T2S 0A9 (01)
HOME BUILDER S SUPPLY, PO 393, CARDSTON, T0K 0K0 (01)
JASPER MILLWORK LTD, 13040-148TH STREET, EDMONTON, T5L 2H8 (04)
KEITH CONSTRUCTION CO LTD, (SUNGOLD MFG DIV), 55D SOUTHLAND DRIVE SW, CALGARY, T2W 0J8 (06)
MASTERCRAFT CABINET MANUFACTURING LTD, 4718 - 76TH AVENUE, EDMONTON, T6B 0A5 (03)

MEDALLION CABINETS LTD, 216-40TH AVENUE N E, CALGARY, T2E 2M7 (04)
P F MANUFACTURING, 12832-126TH AVENUE, EDMONTON, T5L 3C8 (03)
RAGO MILLWORK & SUPPLIES CO LTD, PO BOX 3344 STN D, EDMONTON, T5L 4J2 (03)
SABA FURNITURE, 4508-6TH STREET N E, CALGARY, T2E 3Z7 (01)
THOMSON CABINETS, 37 MITCHELL AVE, BED DEER, T4N 0L7 (01)

TRU-FIT CABINETS LTD, 9352-106A AVENUE, EDMONTON, T5H 0S7 (03)
VILLAGE WOODWORK LTD, 12607-72ND STREET, EDMONTON, T5C 0N7 (02)
VDGUE CABINETS, (CALGARY), 270 SIMPSON RD, RICHMOND, V6X 2R1 (05)
WOODCREST CABINET LTD, 7915 CORONET ROAD, EDMONTON, T6E 4N7 (04)
WES-CLIFF WOODWORKERS CO LTD, 5422 - 97 STREET, EDMONTON, T6E 3J1 (02)

ZODIAC MANUFACTURING LTD, 3715 EDMONTON TRAIL NE, CALGARY, T2E 3P3 (04)

BRITISH COLUMBIA -- COLOMBIE BRITANNIQUE =====

ABBOTSFORD CUSTOM CABINETS LTD, 32330 SOUTH FRASERWAY, ABBOTSFORD, V2T 1X1 (01)
ALPHA FINISHERS LTD, 56B ALPRA STREET, VICTORIA, V8Z 1B2 (01)
ALRICH CUSTOM CABINETS LTD, 4462 DAWSON STREET, NORTH BURNABY, V5C 4B9 (03)

APPENDIX J CONT'D

ESTABLISHMENTS CLASSIFIED IN 1975 TO SIC 2544
MANUFACTURERS OF WOODEN KITCHEN CABINETS
SHOWING EMPLOYMENT SIZE RANGES (1)
=====

ETABLISSEMENTS CLASSIFIES EN 1975 A CAE 2544
FABRICANTS D'ARMOIRES DE CUISINE EN BOIS
DONNANT L'EMPLOI PAR TRANCHE DE TAILLE (1)
=====

BRITISH COLUMBIA -- COLOMBIE BRITANNIQUE =====

BALIC WOODWORKING CO LTD, 2829 NORLAND, VANCOUVER, V5B 3A9 (02)
BAY CRAFT PRODUCTS LTD, PO MURRAY ROAD, GABRIOLA ISLAND, V0R 1X0 (01)
CASTLE-CRAFT WOODWORKS, 641 - 6TH AVENUE S, CASTLEGAR, V1N 2W1 (01)
CITATION CABINETS LTD, (RICHMOND COMBINED REPORT), 270 SIMPSON ROAD, RICHMOND, V6X 2R1 (07)
COLUMBIA KITCHEN CABINETS LTD, 2790 ALWOOD ST, ABBOTSFORD, V2T 3R5 (03)

CONTINENTAL CABINET & FURNITURE LTD, 570 JOHN STREET, VICTORIA, V8T 1T6 (02)
CRAFTLINE CABINETS, 940 STUART ROAD, KELOWNA, V1Y 7R4 (01)
CRESTWOOD KITCHENS LTD, (PLANT IN RICHMOND MUN), 255 NO 5 ROAD, RICHMOND, V6X 2S8 (05)
DANA CABINETS LTD, 2310 MCCULLOUGH ROAD, NANAIMO, V9S 4N2 (02)
DANFORCE MANUFACTURING LTD, 1854 FRANKLIN STREET, VANCOUVER, V5L 1P8 (04)

DECOR KITCHEN CABINETS (1974) LTD, 33859 ESSENDANE AVE, ABBOTSFORD, V2S 2H6 (01)
* EDS CUSTOM CABINETS, PO BOX 8 RR 2, SUMMERLAND, V0H 1Z0 (01)
FLASH-COVE COUNTERTOPS LIMITED, 7650-20TH STREET, BURNABY, V6B 3P7 (04)
FRASER CABINETS COMPANY, 33147 S FRASERWAY, ABBOTSFORD, V2S 2B1 (02)
MR PAUL GELHAR, 1485 COLLINSON ROAD, RUTLAND, V1X 1K9 (01)

RANS WOODCRAFTS LTD, 2589 KINGSWAY AVE, PORT COQUITLAM, V3C 1T5 (02)
HORWOOD KITCHENS LTD, 15376 FRASER HWY, SURREY, V3R 3P5 (02)
INTERNATIONAL CABINET & FIXTURES LTD, 1231 #2 ROAD, RICHMOND, V7E 2G3 (04)
K B CABINETS, BOX 872, CHEMUNUS, V0R 1K0 (01)
K-1 CABINETS, 4320 - 29TH STREET, VERNON, V1T 2G9 (01)

KAVALIER KITCHENS LTD, 12003-E OLD YALE RD, SURREY, V3Y 3X4 (02)
L J CABINETS, 7D26 ANTRIM, BURNABY, V5J 4M7 (01)
MERIT INDUSTRIES LTD, 7342 WINSTON ST, BURNABY, V5A 2H1 (04)
MONTALCO KITCHEN CABINETS LTD, 1250 VICKERS WAY, RICHMOND, V6V 1H9 (04)
OLES WOODWORKING LTD, 8625 NORTH KELLY ROAD, PRINCE GEORGE, V2K 2W7 (02)

GERRY PERROT ENT LTD, 1075 MC CURDY ROAD, KELOWNA, V1X 2P9 (02)
PROGRESSIVE WOODWORKS, 1599 VENABLES STREET, VANCOUVER, V5L 2G8 (01)
RGO INTERIORS LTD, 10-1850 KINGSWAY STREET, PORT COQUITLAM, V3C 1S6 (01)
B W ROBERTSON, 295 #3 ROAD, RICHMOND, V6X 2B2 (01)
BYIERS WOODWORKS LTD, 472 VANGUARD RD, RICHMOND, V6X 2P8 (03)

UNIQUE INDUSTRIES LTD, 3090 LOUGHEED HIGHWAY, PORT COQUITLAM, V3C 3L7 (03)
VICTORIA CABINET MAKERS LTD, 412 ALPHA TERRACE, VICTORIA, V8Z 1B6 (02)
VICTORIA MODERN WOODWORKERS LTD, 528 HILLSIDE AVE, VICTORIA, V8T 1Y9 (03)
WALL & REDEKOP CORPORATION LTD, (MONOCREST KITCHEN DIV), 1070 WEST BROADWAY, VANCOUVER, V6H 1E7 (04)
WESTSIDE CABINET SHOP, 3653 OPIE CRESCENT, PRINCE GEORGE, V2N 1B9 (02)

WESTWOOD MANUFACTURING LTD, 2140 LECKIE PLACE, KELOWNA, V1Y 7R2 (03)

(1) EMPLOYMENT SIZE RANGE CODES CODES DES TRANCHES DE TAILLE DE L'EMPLOI =====

CODE	NUMBER OF EMPLOYEES NOMBRE DE SALARIES	CODE	NUMBER OF EMPLOYEES NOMBRE DE SALARIES
(01)	0-4	(07)	200-499
(02)	5-9	(08)	500-999
(03)	10-19	(09)	1,000-1,499
(04)	20-49	(10)	1,500-2,499
(05)	50-99	(11)	2,500-4,999
(06)	100-199	(12)	5,000-

* CLASSIFIED TO THIS INDUSTRY FOR THE FIRST TIME
CLASSIFIE A CETTE INDUSTRIE POUR LA PREMIERE FOIS

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